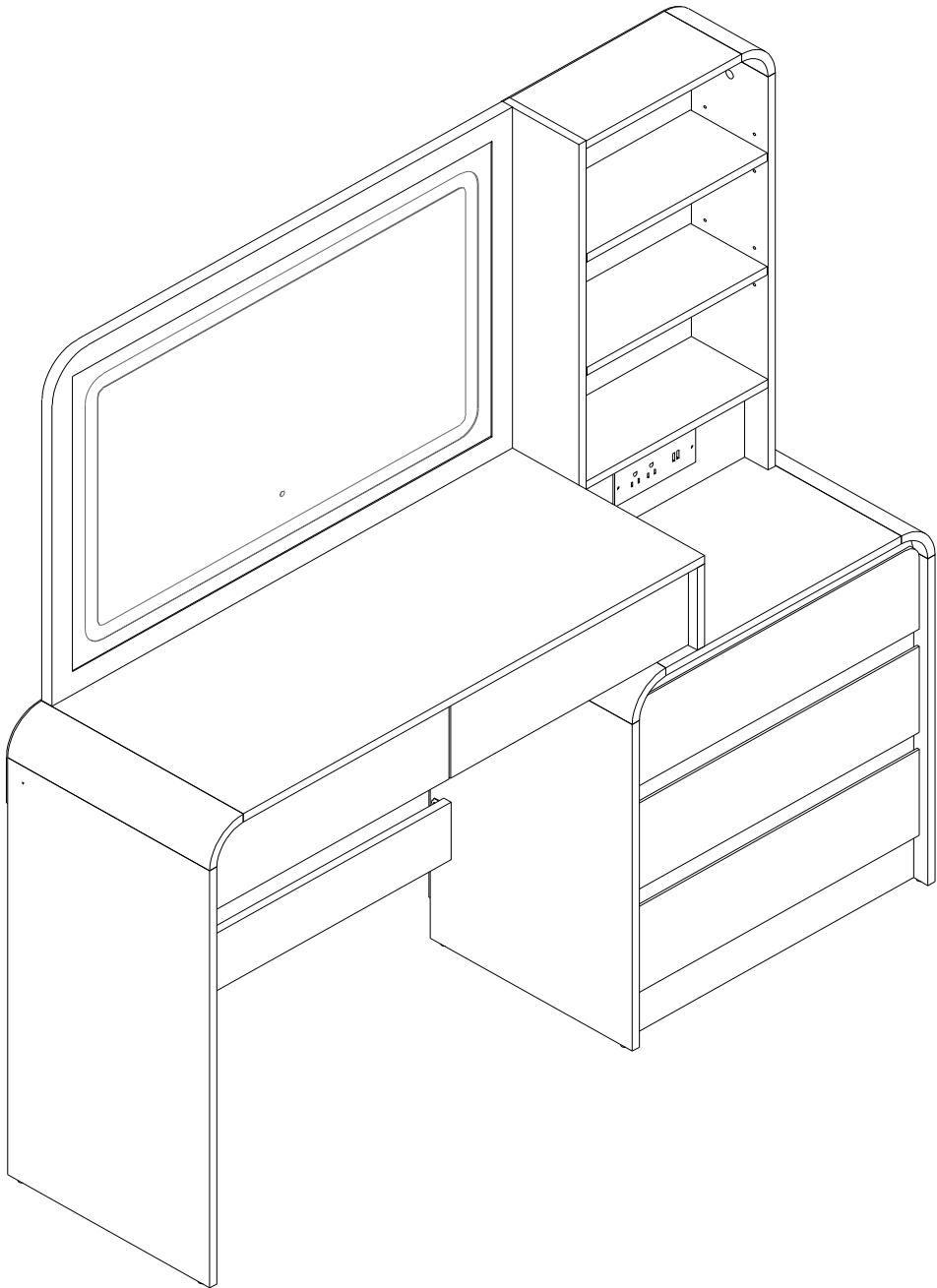
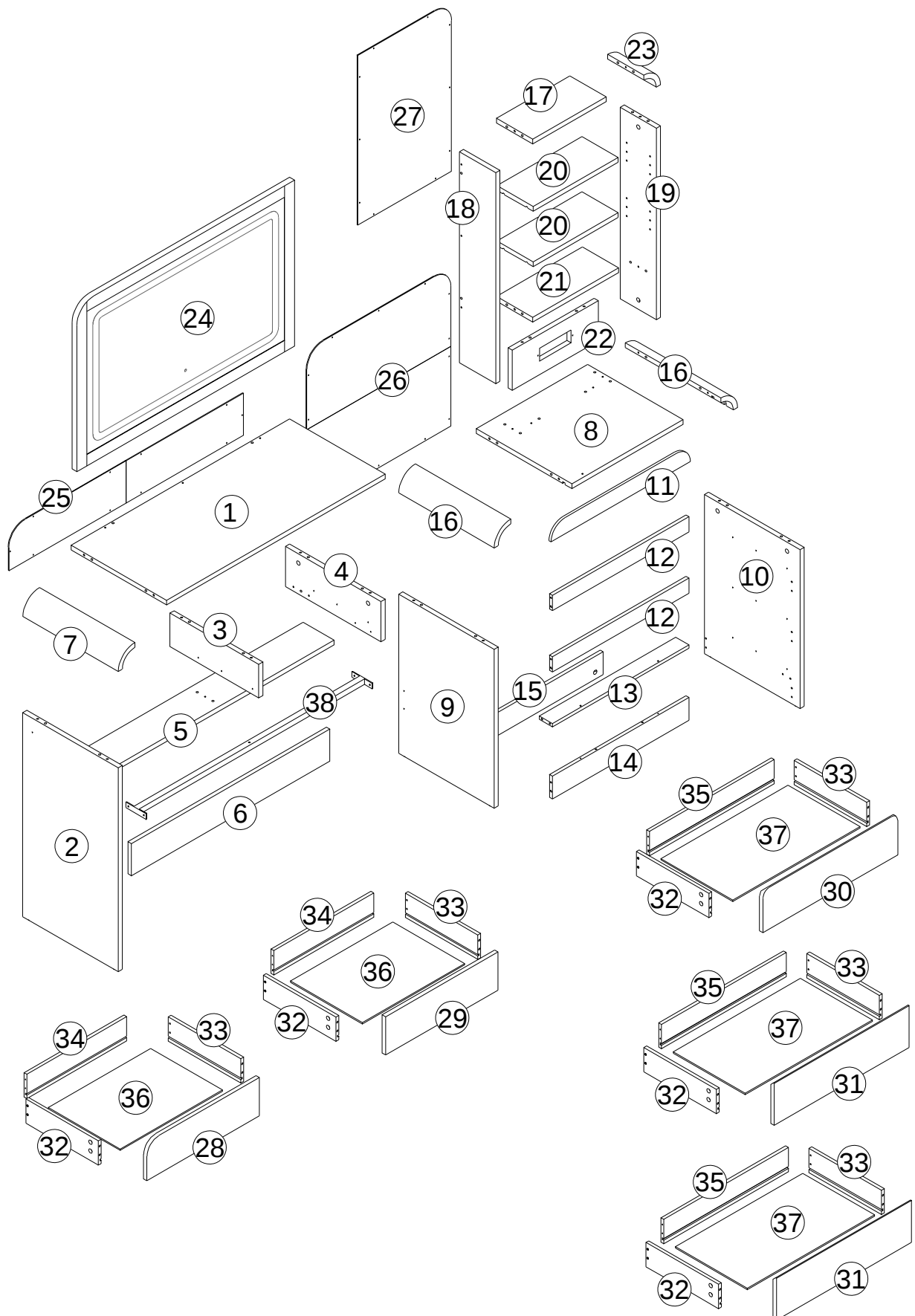


ASSEMBLY INSTRUCTIONS



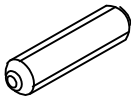
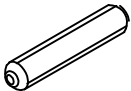
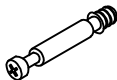
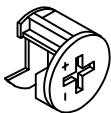
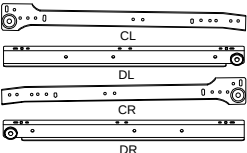
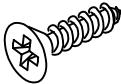
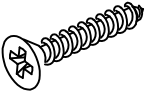
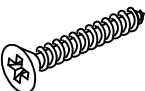
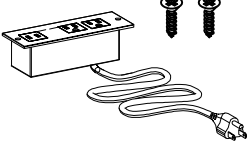
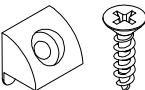
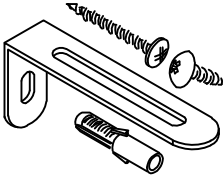
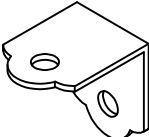
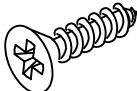
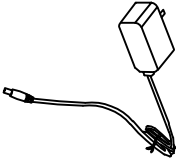
PACKAGE INCLUDE



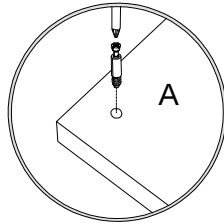
PACKAGE INCLUDE

CODE	DESCRIPTION	QTY	CODE	DESCRIPTION	QTY
1	Top Panel	1	20	Adjustable Shelf	2
2	Left Side Panel	1	21	Bottom Plate	1
3	Mid-Side Panels(Pair)	1	22	Baffle	1
4	Right Side Panel	1	23	Bent Wood Board	1
5	Bottom Horizontal Board	1	24	Mirror	1
6	Drop-Down Panel	1	25	Back Panel	1
7	Bent Wood Board	1	26	Back Panel	1
8	Top Panel	1	27	Back Panel	1
9	Left Side Panel	1	28	Drawer Top Panel	1
10	Right Side Panel	1	29	Drawer Top Panel	1
11	Baffle	1	30	Drawer Top Panel	1
12	Horizontal Stripe	2	31	Drawer Top Panel	2
13	Bottom Crossbar	1	32	Drawer Left Side Panel	5
14	Lower Vertical Panel	1	33	Drawer Right Side Panel	5
15	Lower Vertical Panel	1	34	Drawer Back Panel	2
16	Bent Wood Board	2	35	Drawer Back Panel	3
17	Top Panel	1	36	Drawer Bottom Panel	2
18	Left Side Panel	1	37	Drawer Bottom Panel	3
19	Right Side Panel	1	38	Die-Hard (Molded Insert /Frame)	1

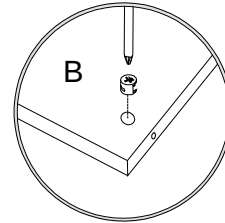
PACKAGE CONTENT

Ø8X30MM  (A) 42X+2	Ø6X30MM  (B) 12X+1	Ø6X40MM  (C) 67X+2
Ø15X10MM  (D) 67X+2	 (E) 5X	Ø3X12MM  (F) 50X+2
Ø4X14MM  (G) 4X	Ø4X35MM  (H) 22X+2	Ø3.5X40MM  (J) 3X
Ø3X12MM  (K) 34X+2	 (L) 4X	 (M) 1X
Ø5X16MM  (N) 8X+1	 (P) 2X	 (Q) 2X
 (R) 4X	Ø4X16MM  (S) 8X+1	 (T) 1X

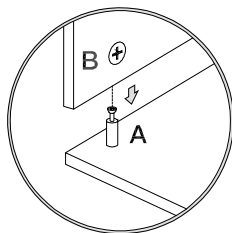
How to use the cam lock system



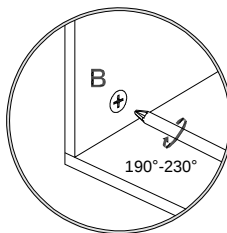
1. Screw cam bolt into panel



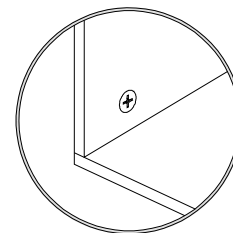
2. Push cam into panel - arrow feature on cam top points to panel edge



3. Align cam bolt(s) with cam(s) and insert all the way into cross-bored hole(s)

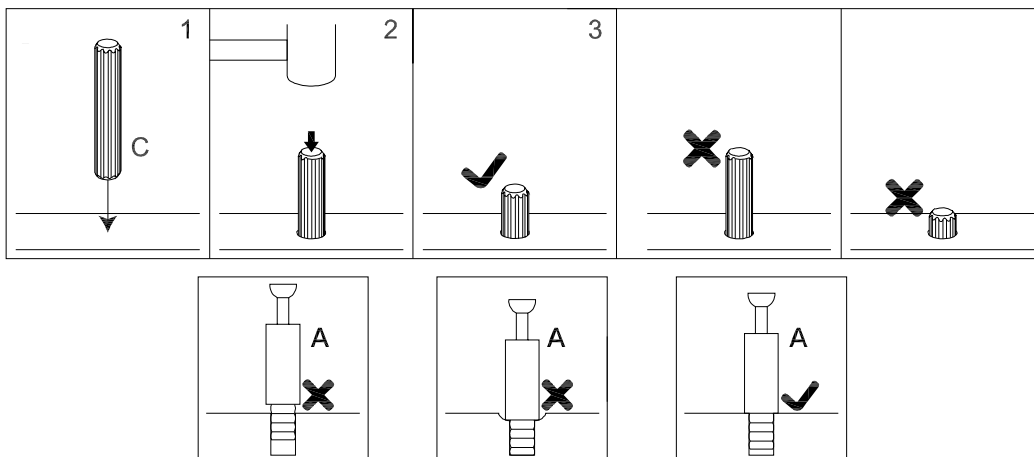


4. Rotate cam(s) clockwise 190°-230° to lock panels together



5. Panels should be tight against each other and connection should be rigid

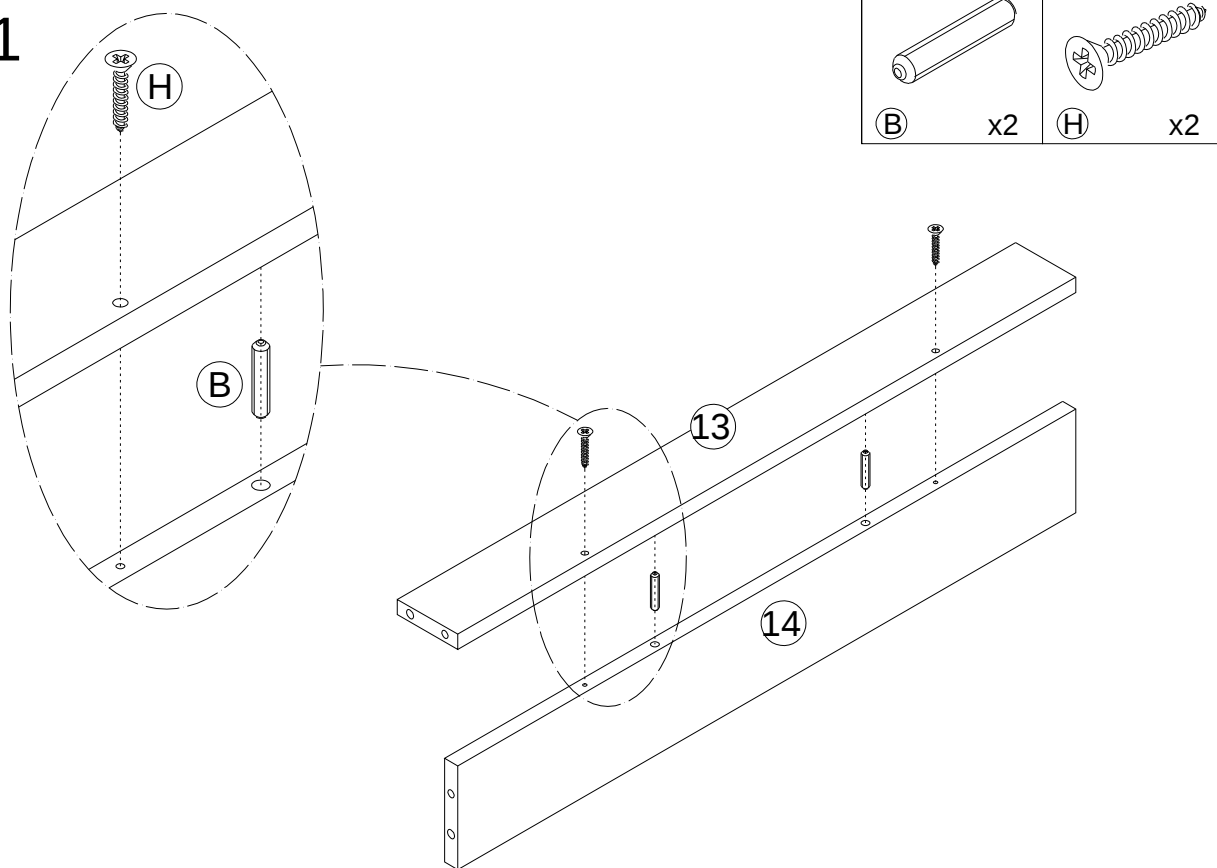
Insert the wood dowel [C] at least half way by tapping lightly with a rubber mallet, IF NECESSARY.



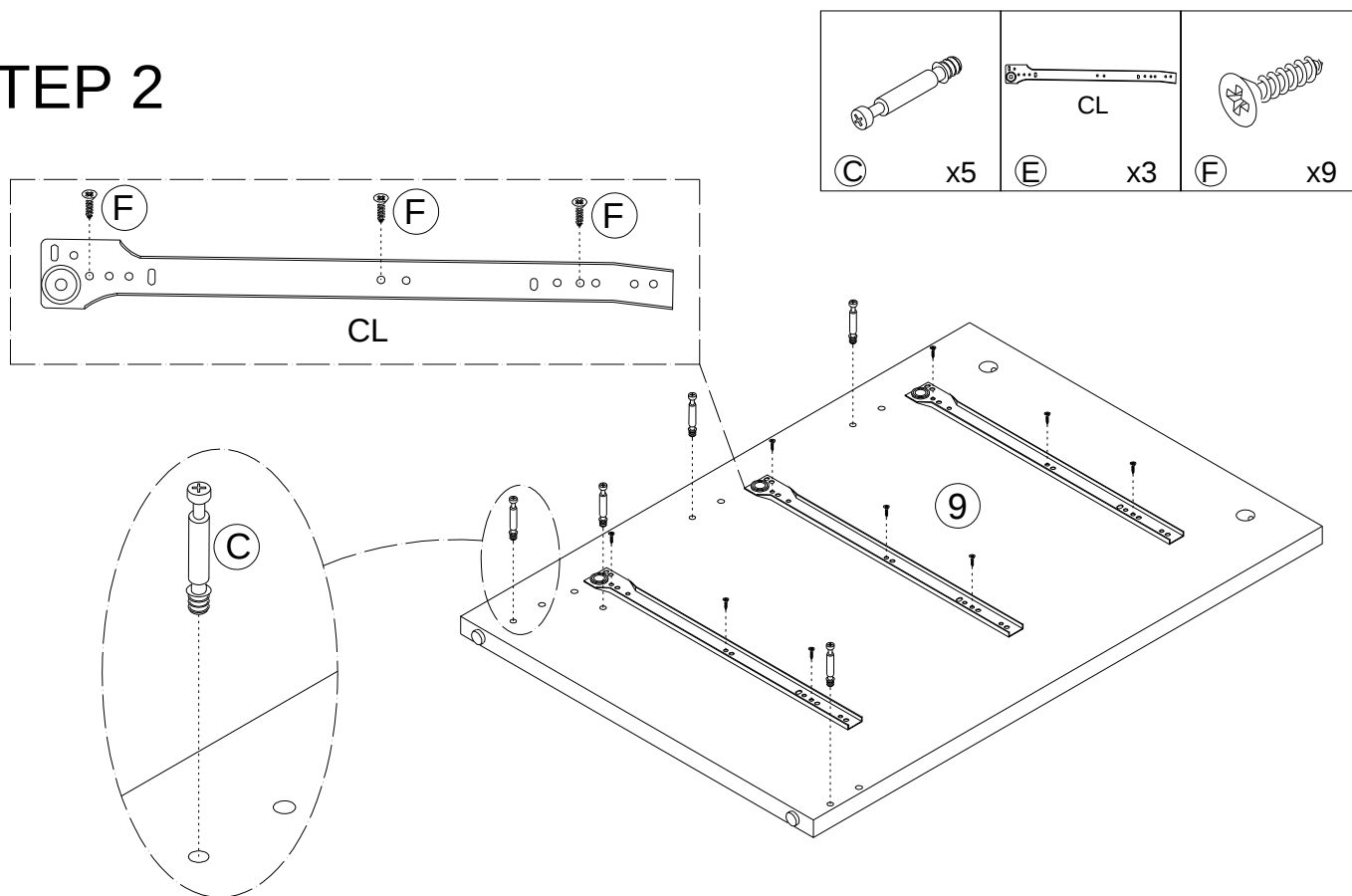
! WARNING

- Unit must be placed on a level surface or leveled with included hardware (when applicable).
- Do not sit or stand on or allow children to climb, sit or stand on the assembled product.
- For safety reasons, it is imperative that this unit be mounted to the wall.
- Do not use without installing the tip restraint.
- Unit can tip over causing severe injury or death.
- Do not exceed the recommended weight limits.
- Evenly distribute the weight on each level and always keep the heavier loads on the bottom.
- Before cutting, drilling or hammering into any wall or floor surface, verify the location of electrical, plumbing and gas lines. Cutting may cause serious injury.

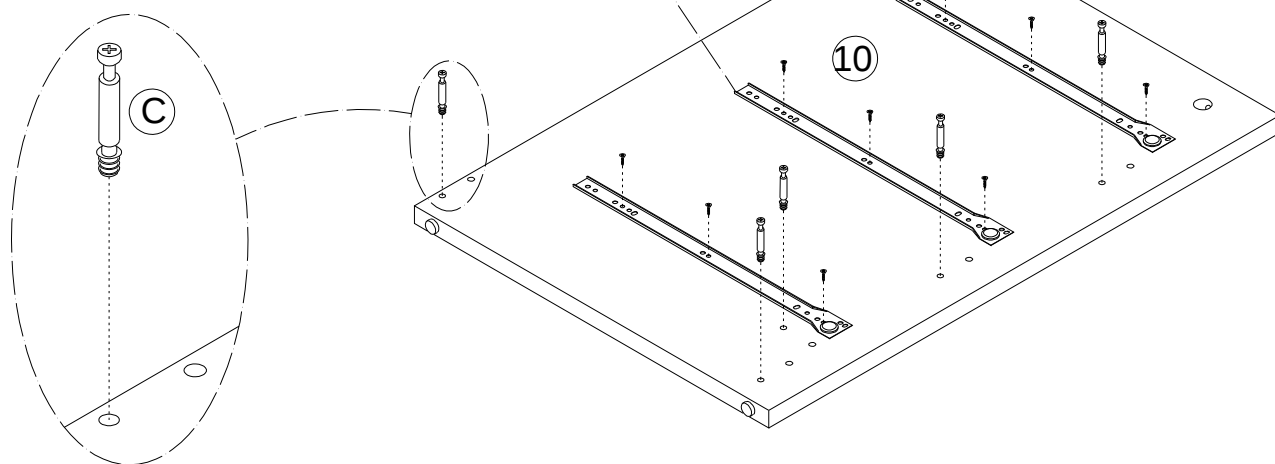
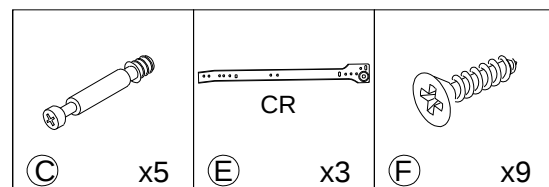
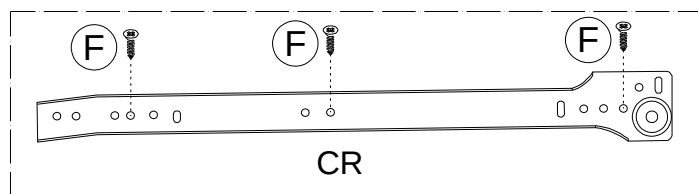
STEP 1



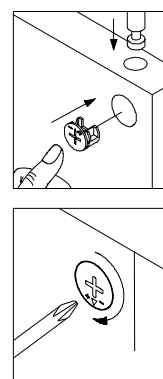
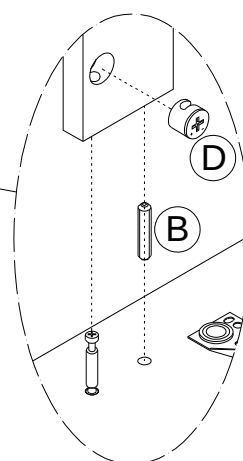
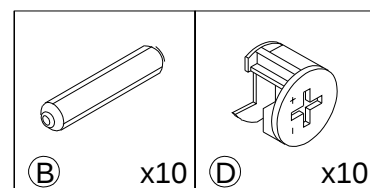
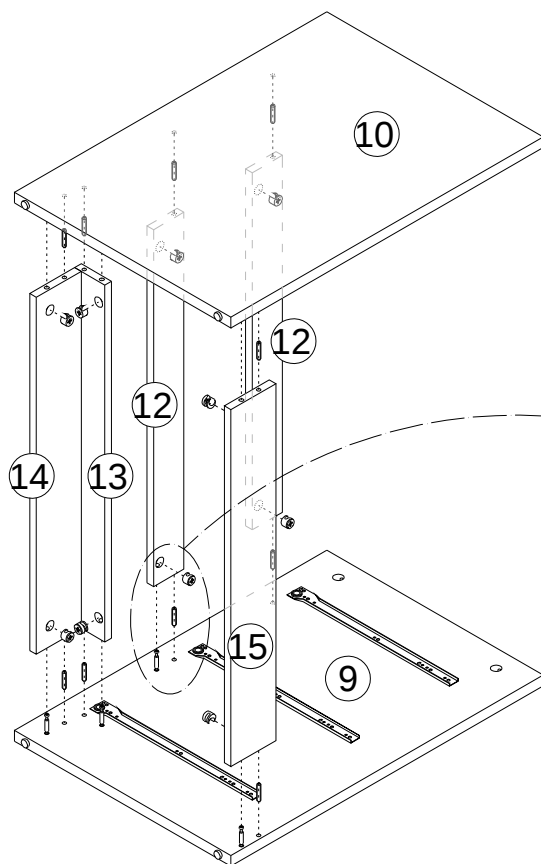
STEP 2



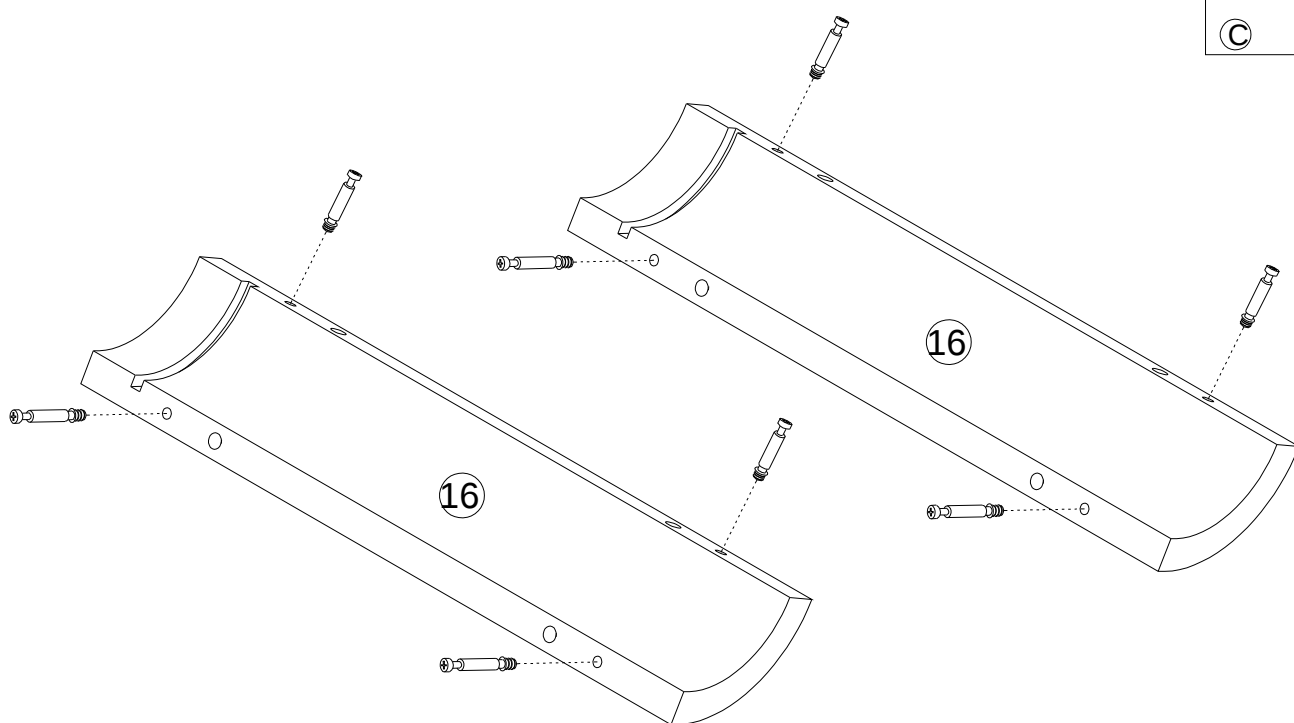
STEP 3



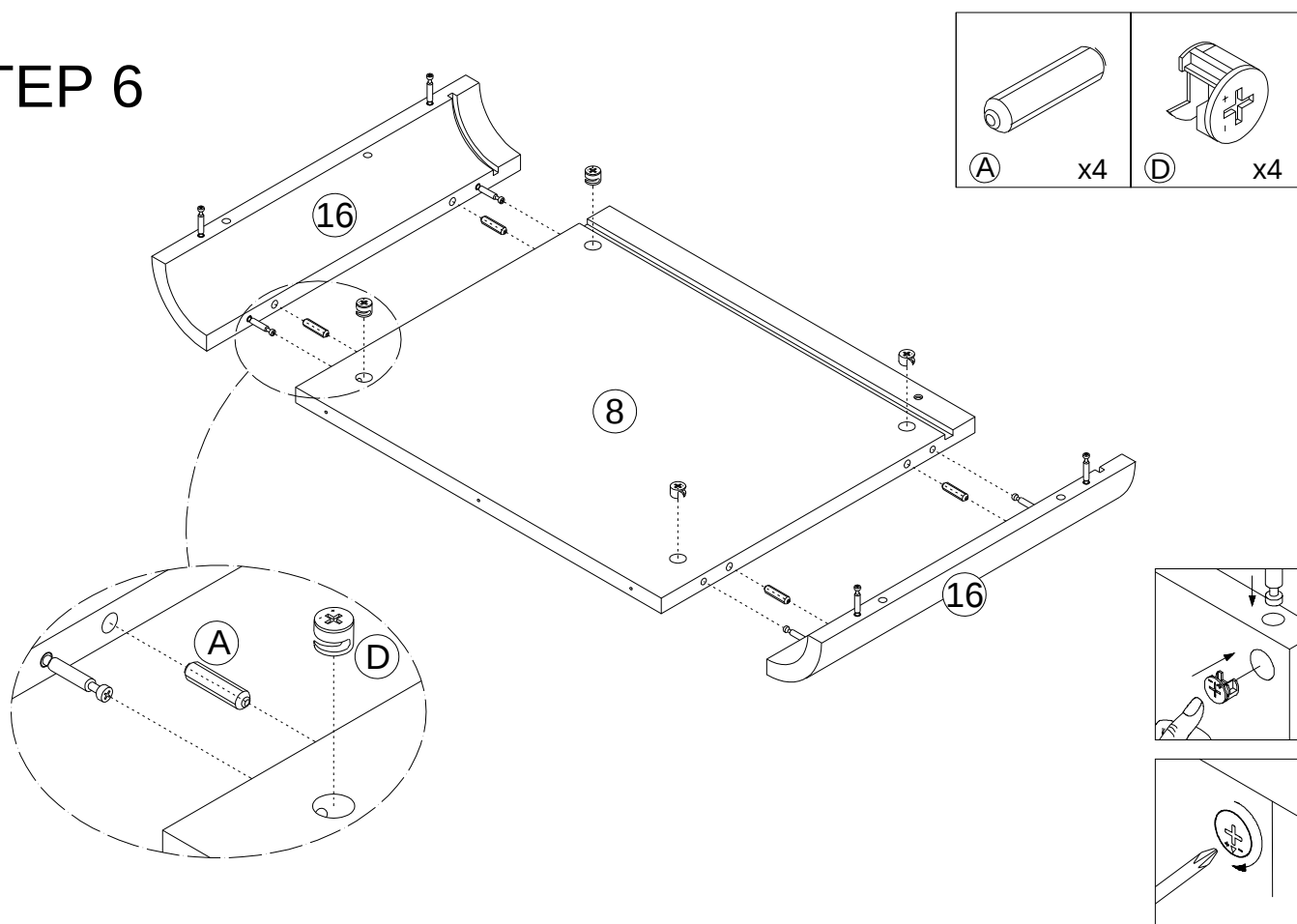
STEP 4



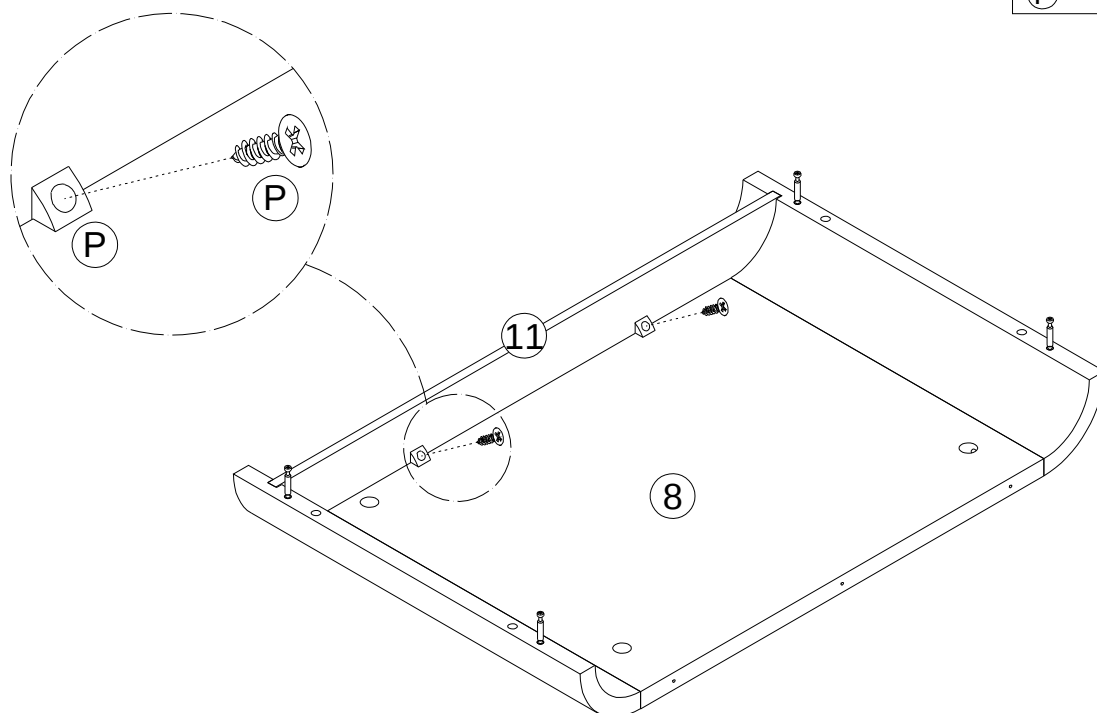
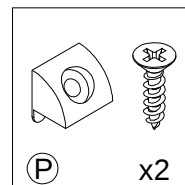
STEP 5



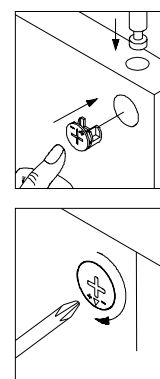
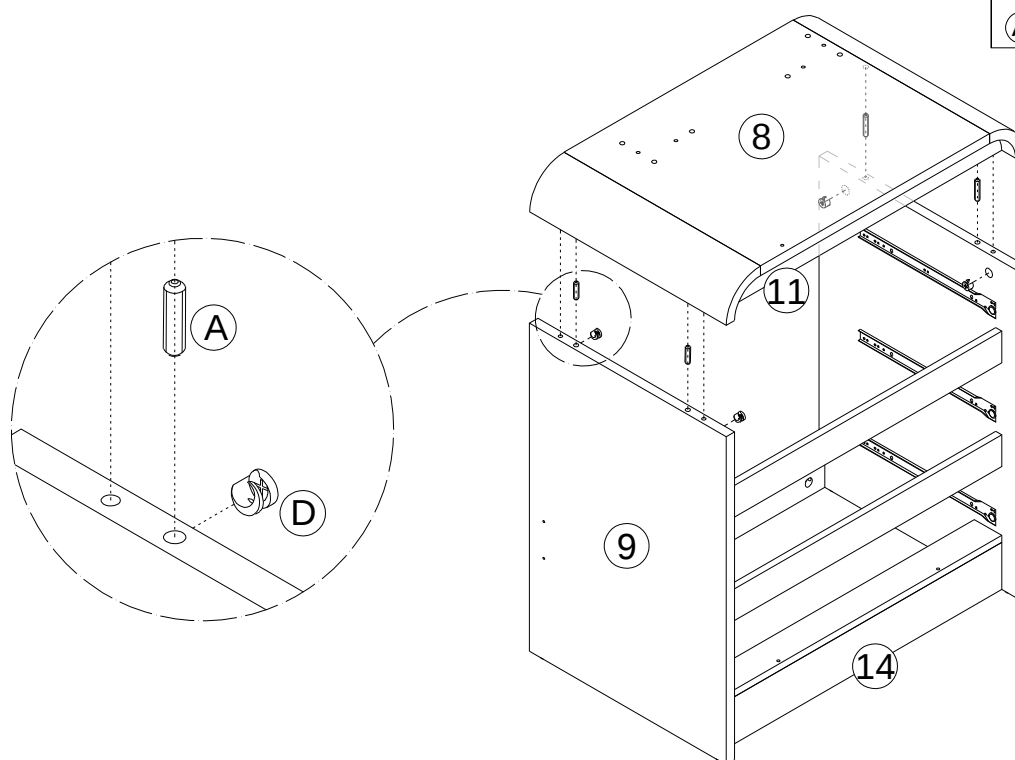
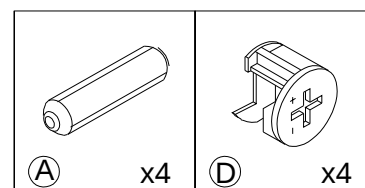
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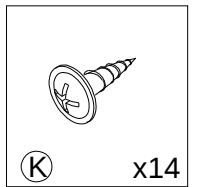
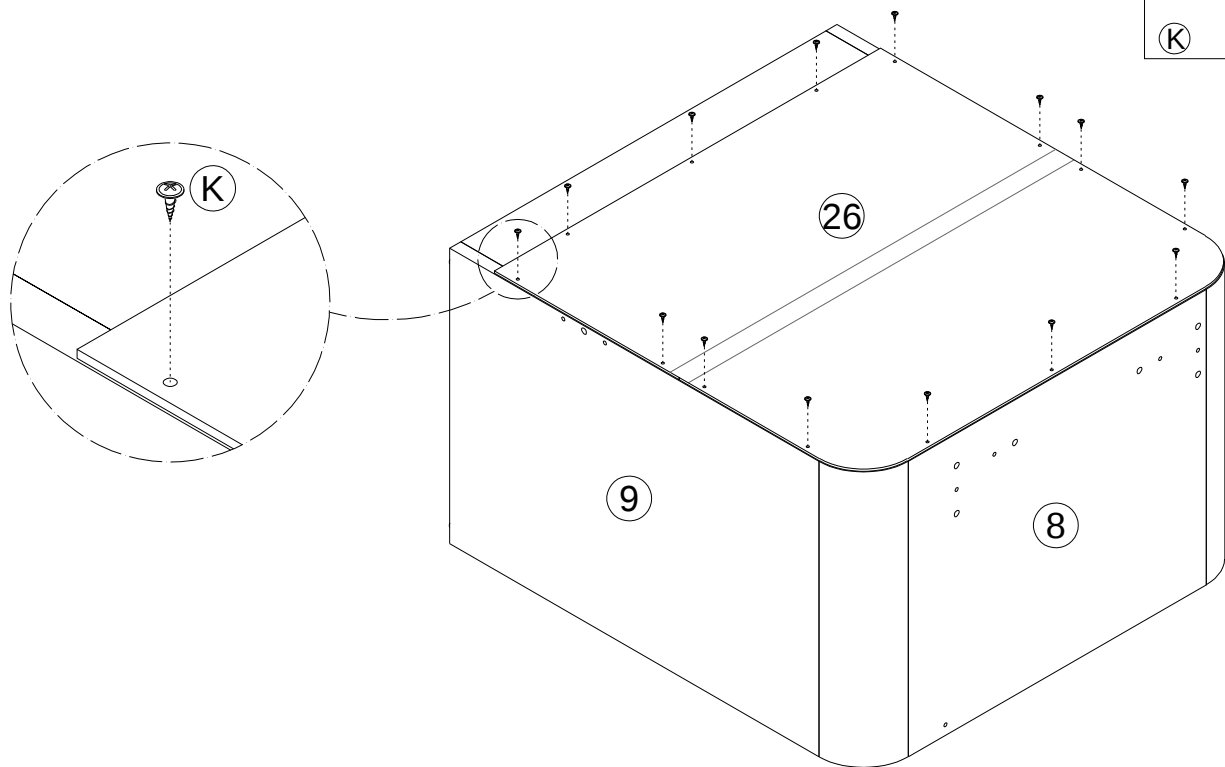
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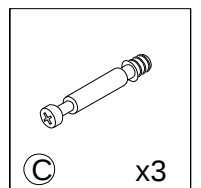
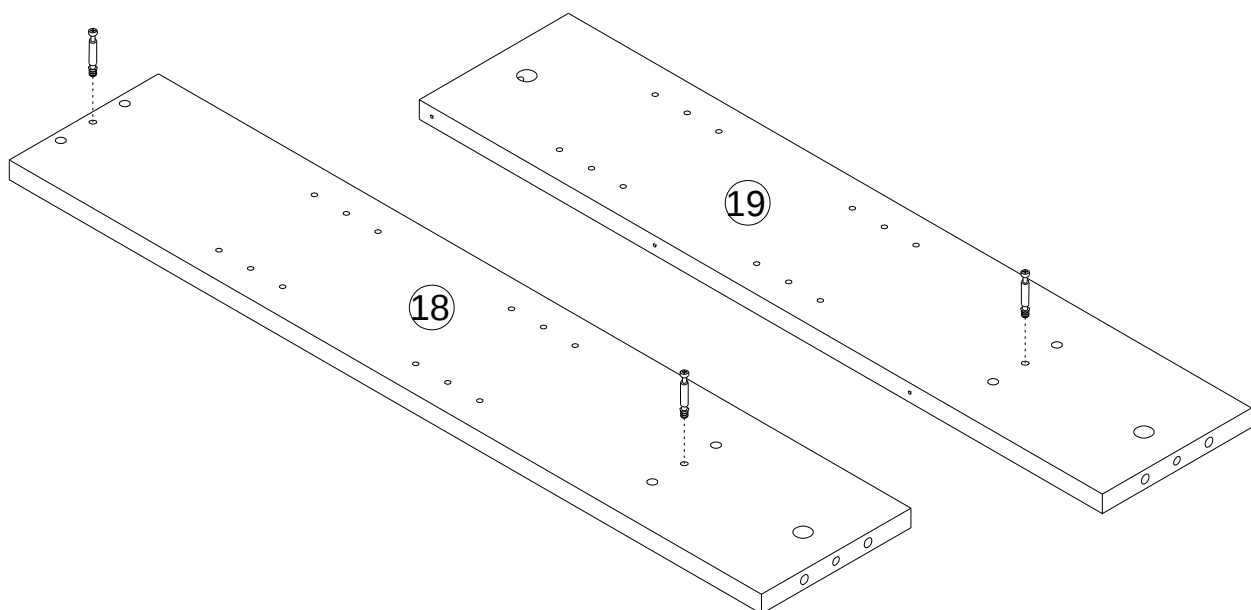
STEP 8



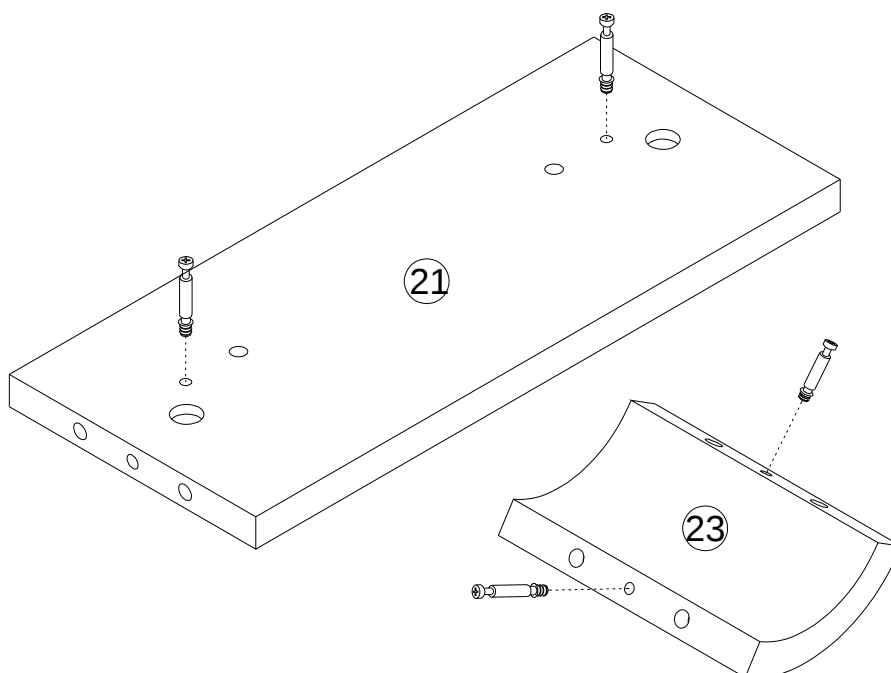
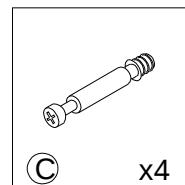
STEP 9



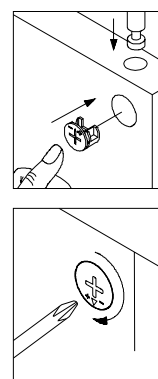
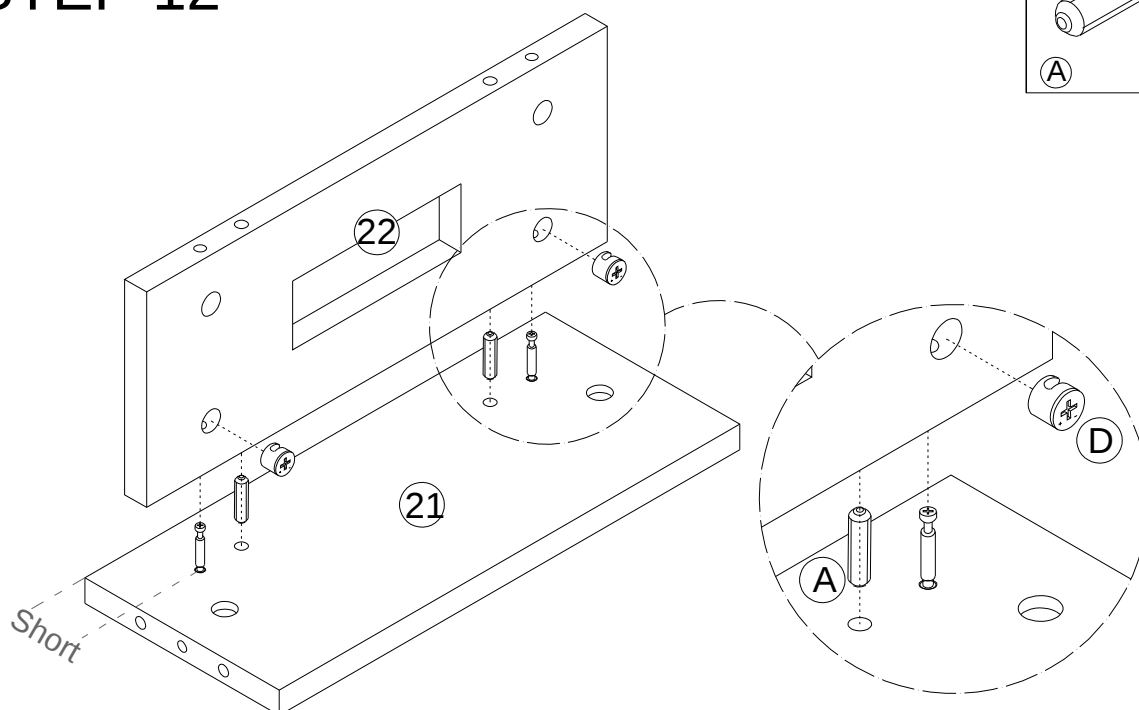
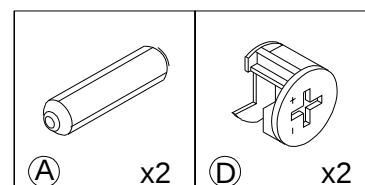
STEP 10



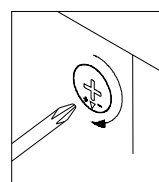
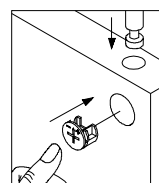
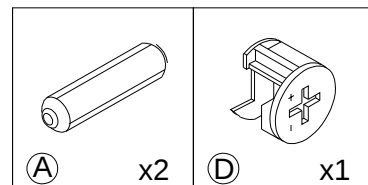
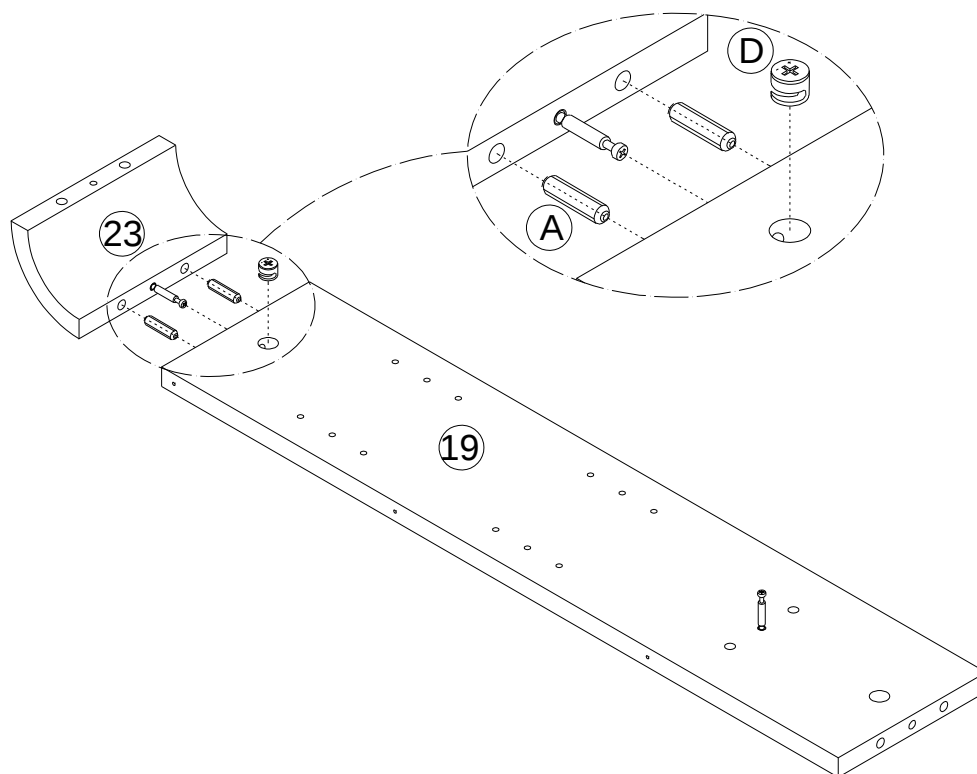
STEP 11



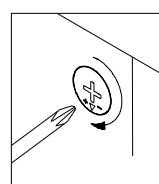
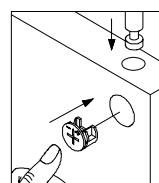
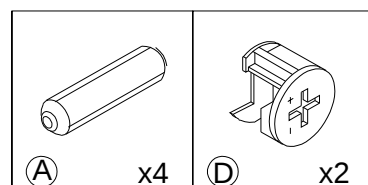
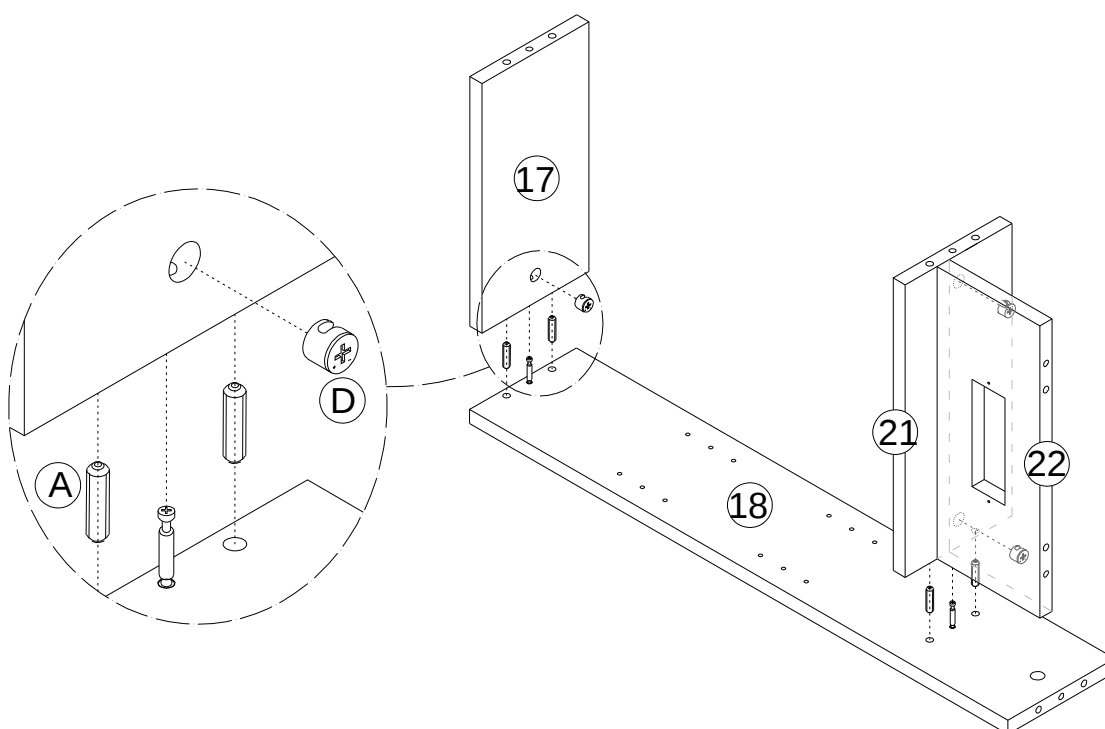
STEP 12



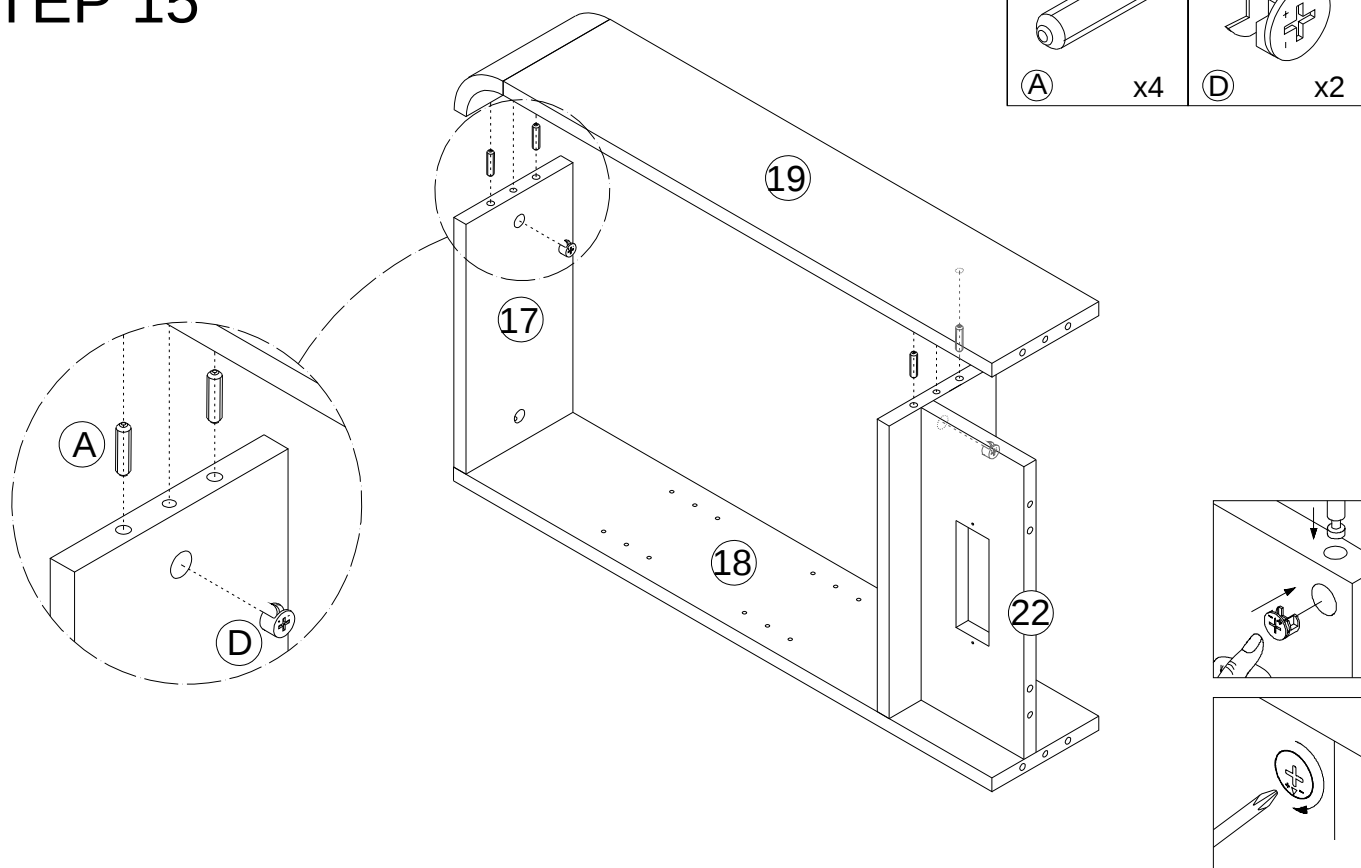
STEP 13



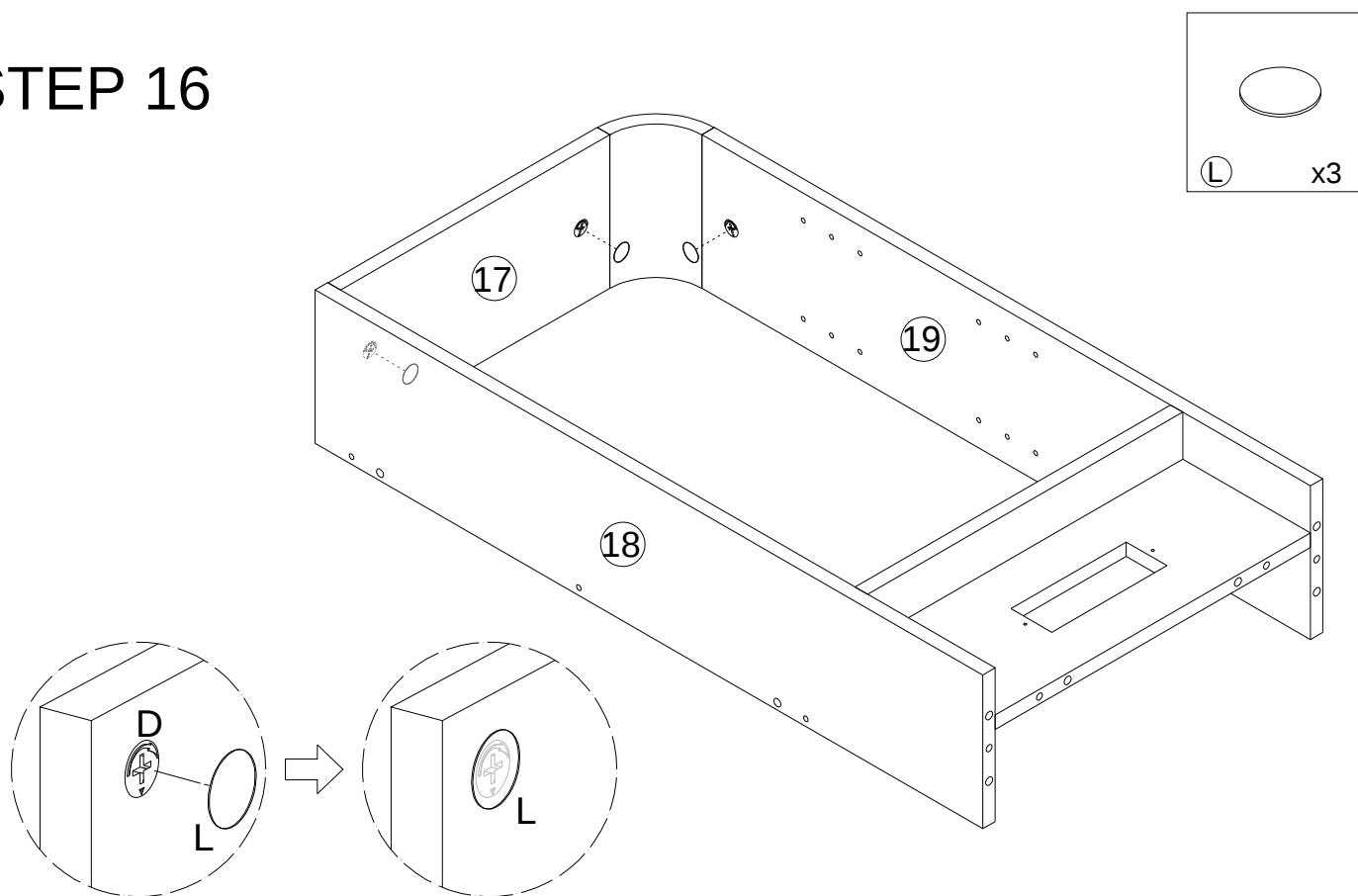
STEP 14



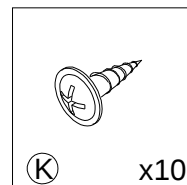
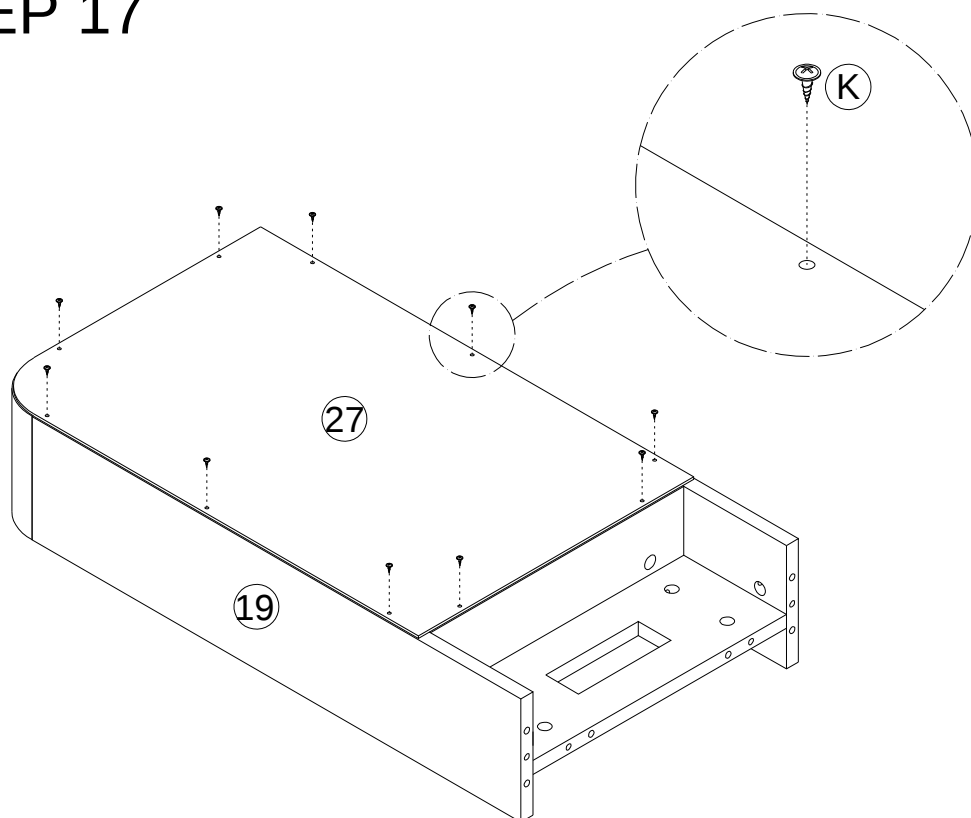
STEP 15



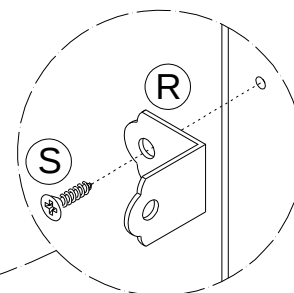
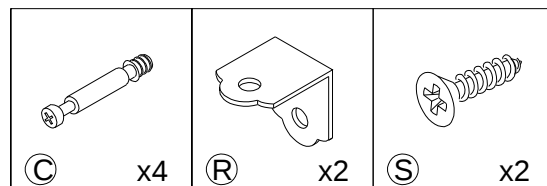
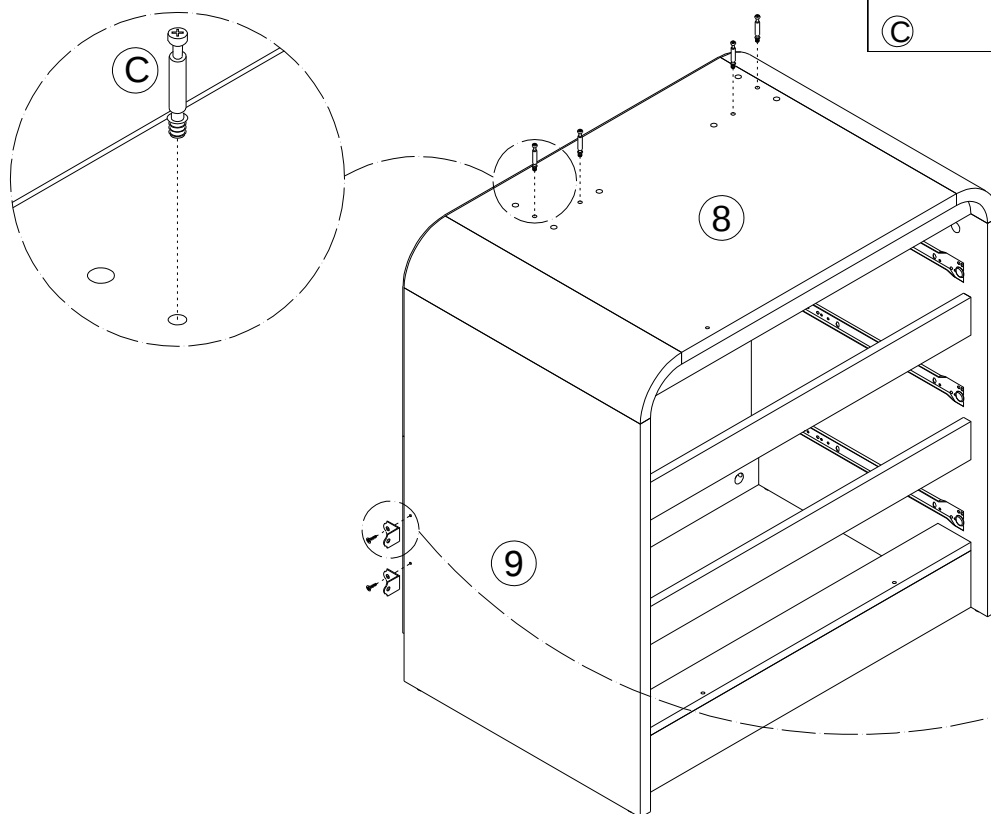
STEP 16



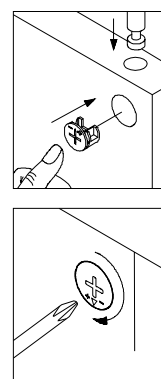
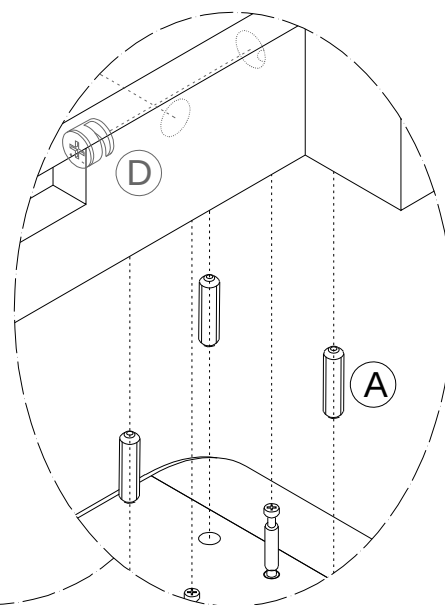
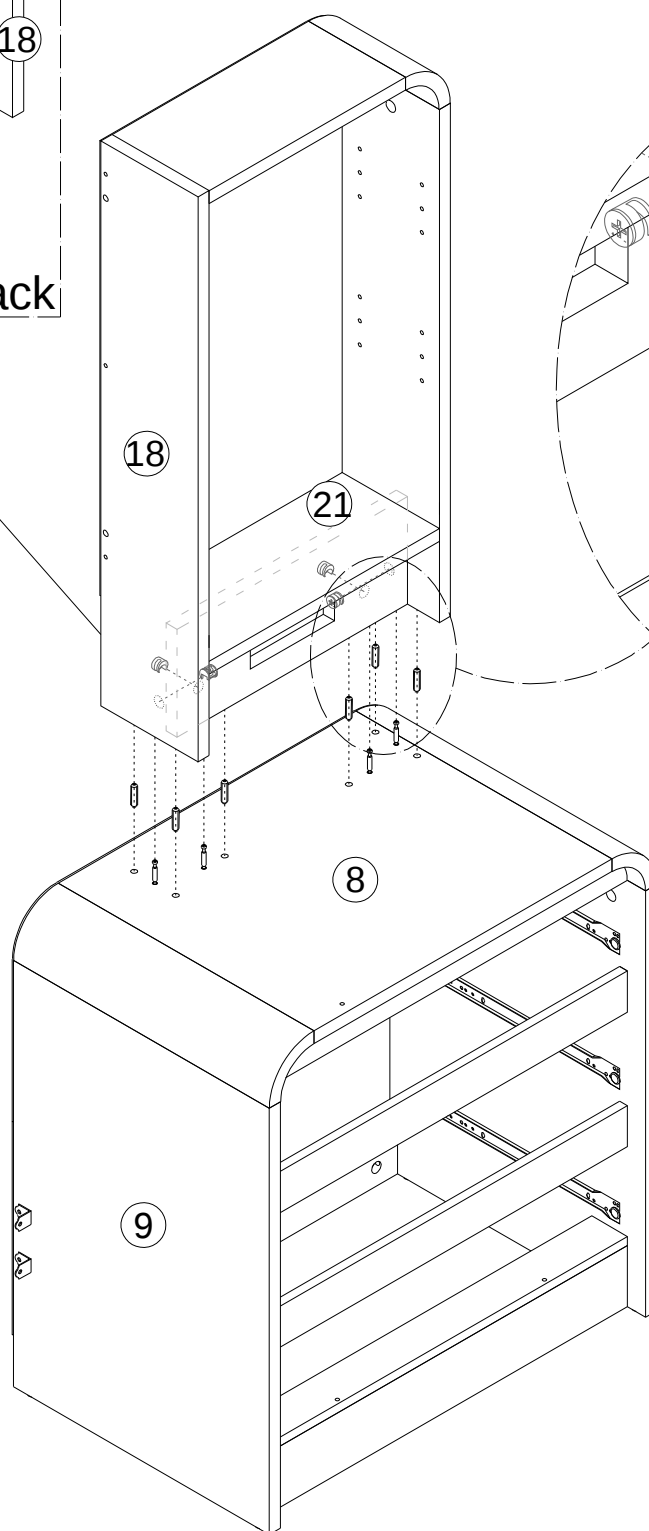
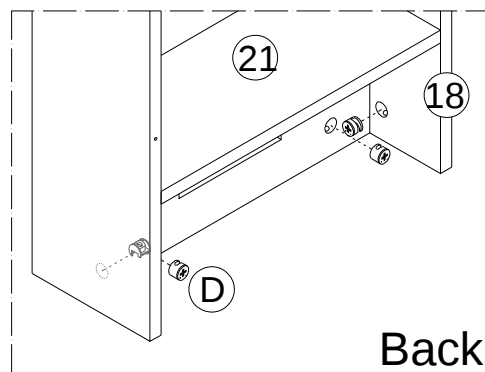
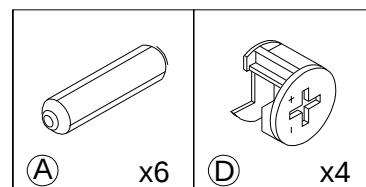
STEP 17



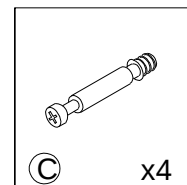
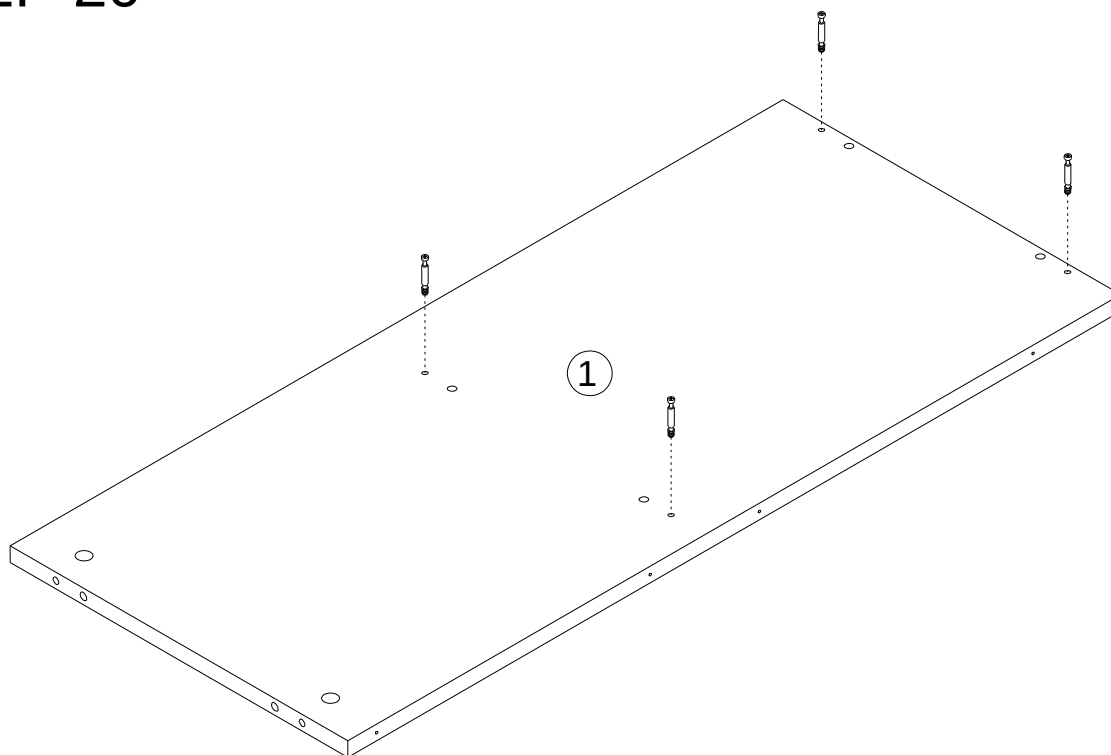
STEP 18



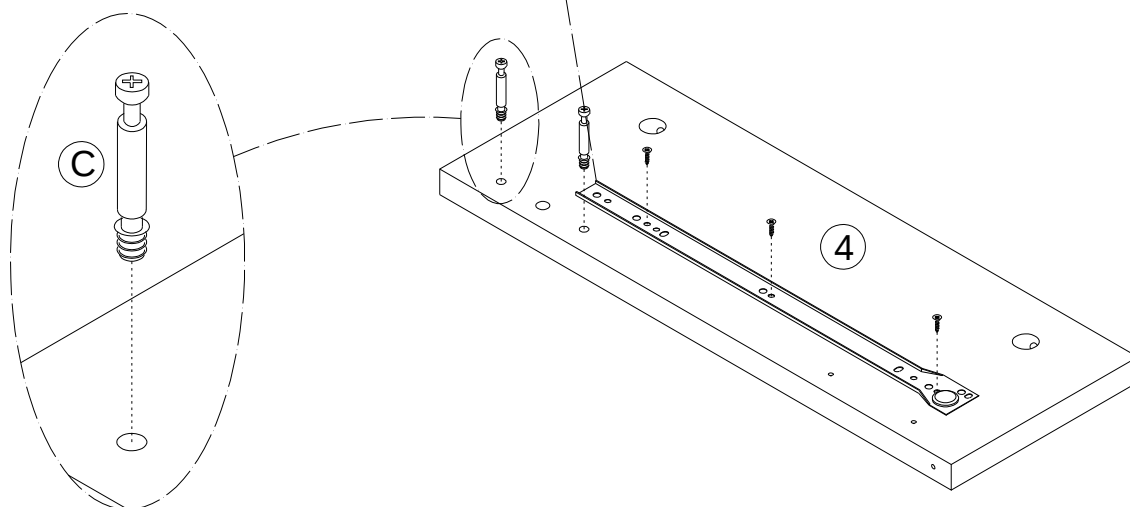
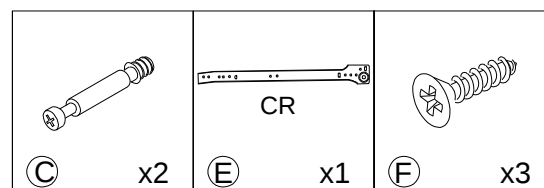
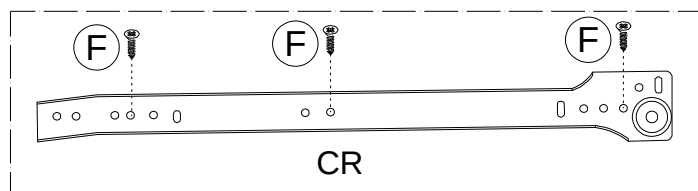
STEP 19



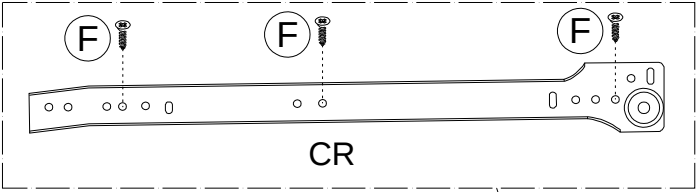
STEP 20

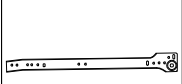
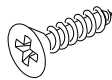


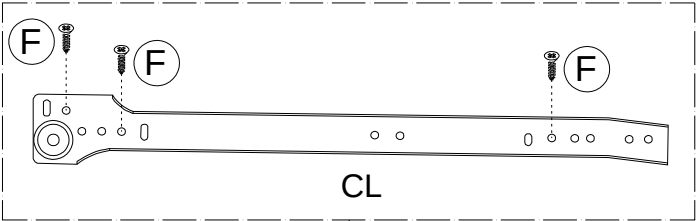
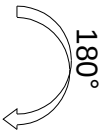
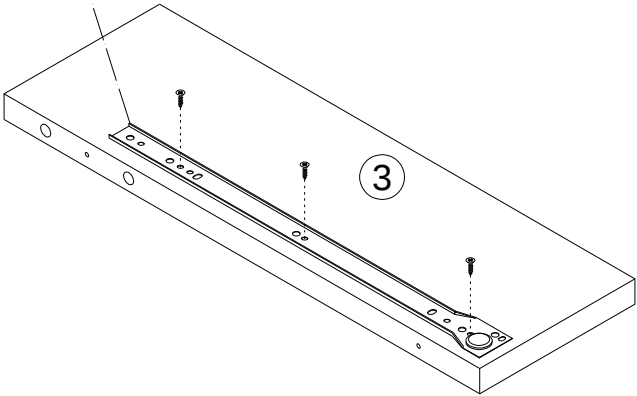
STEP 21

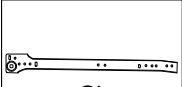
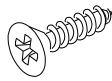


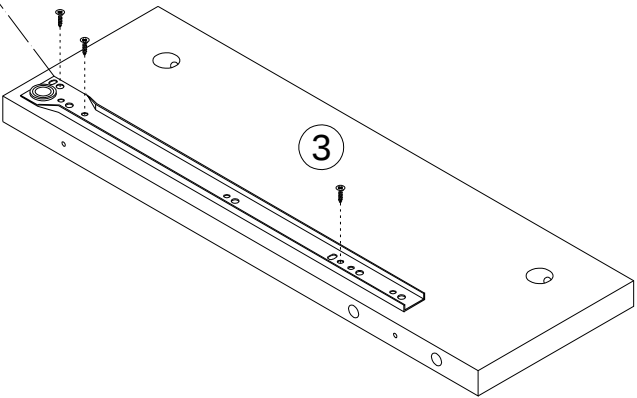
STEP 22



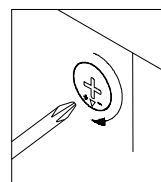
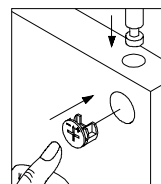
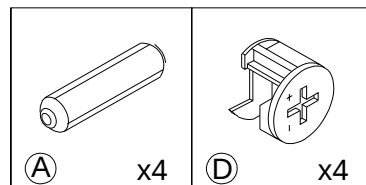
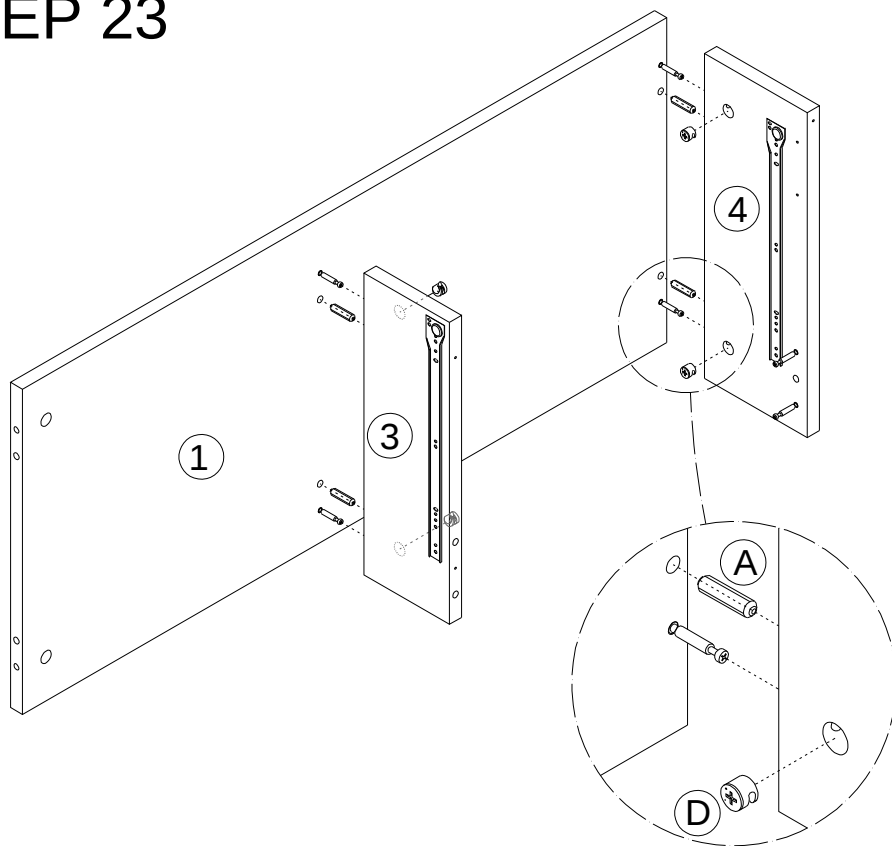
 CR	
(E) x1	(F) x3



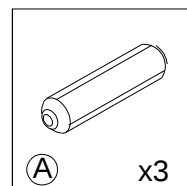
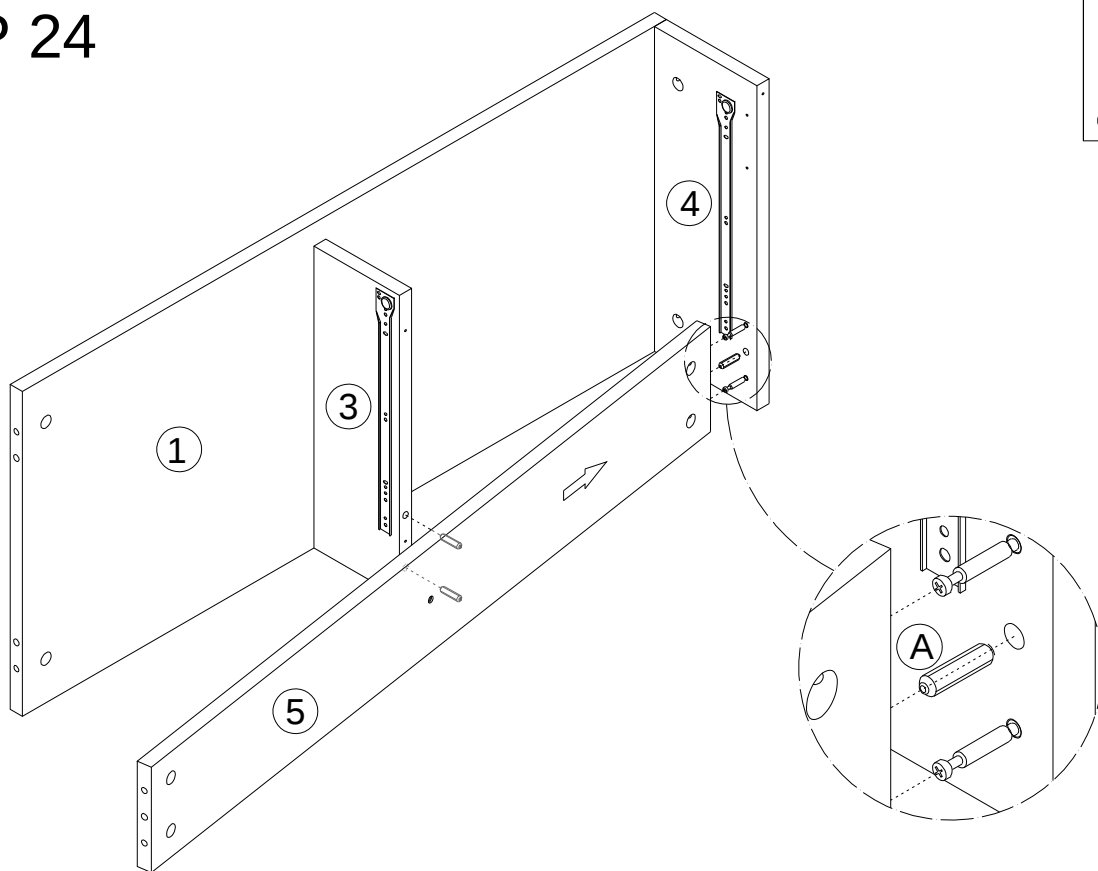
 CL	
(E) x1	(F) x3



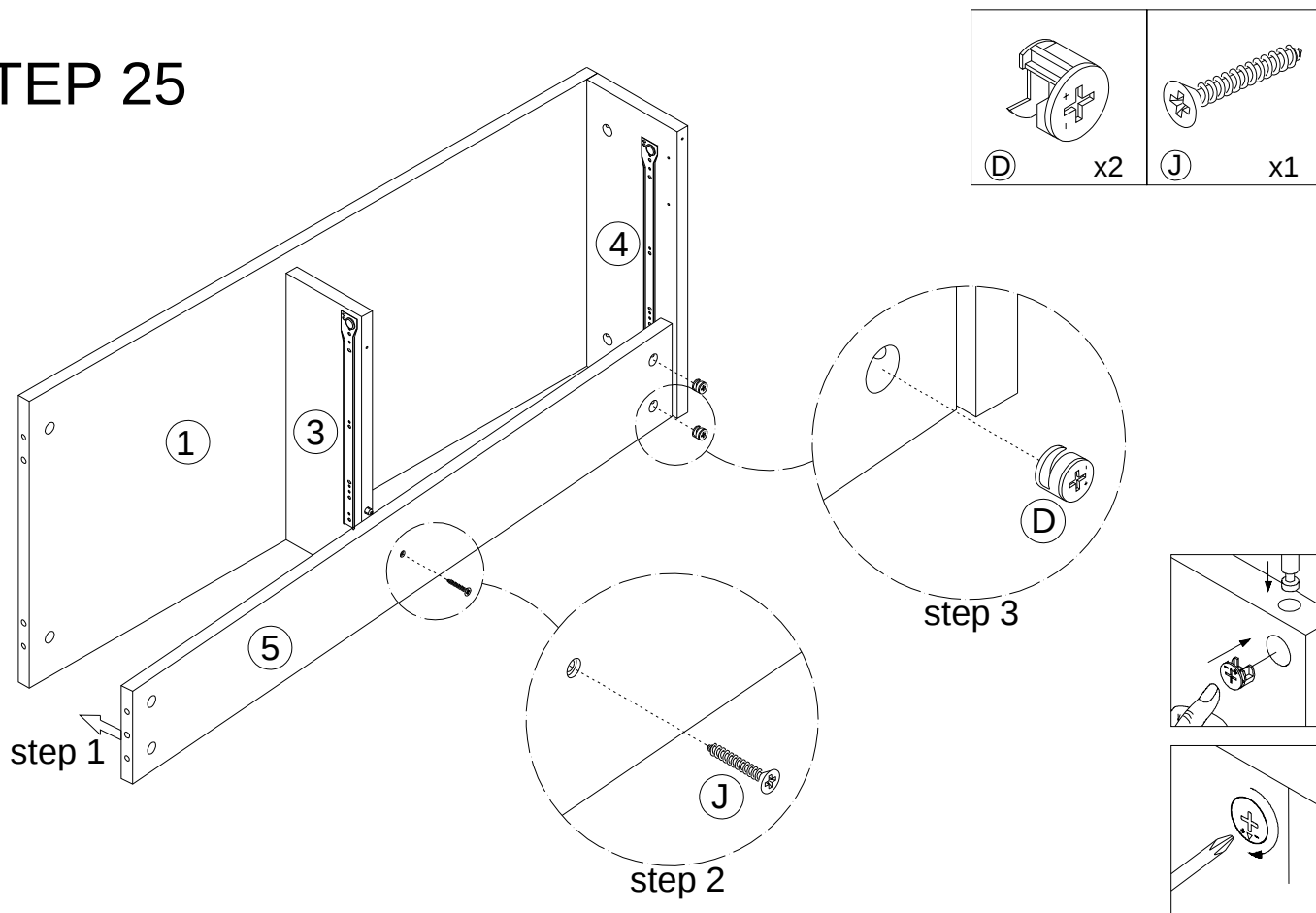
STEP 23



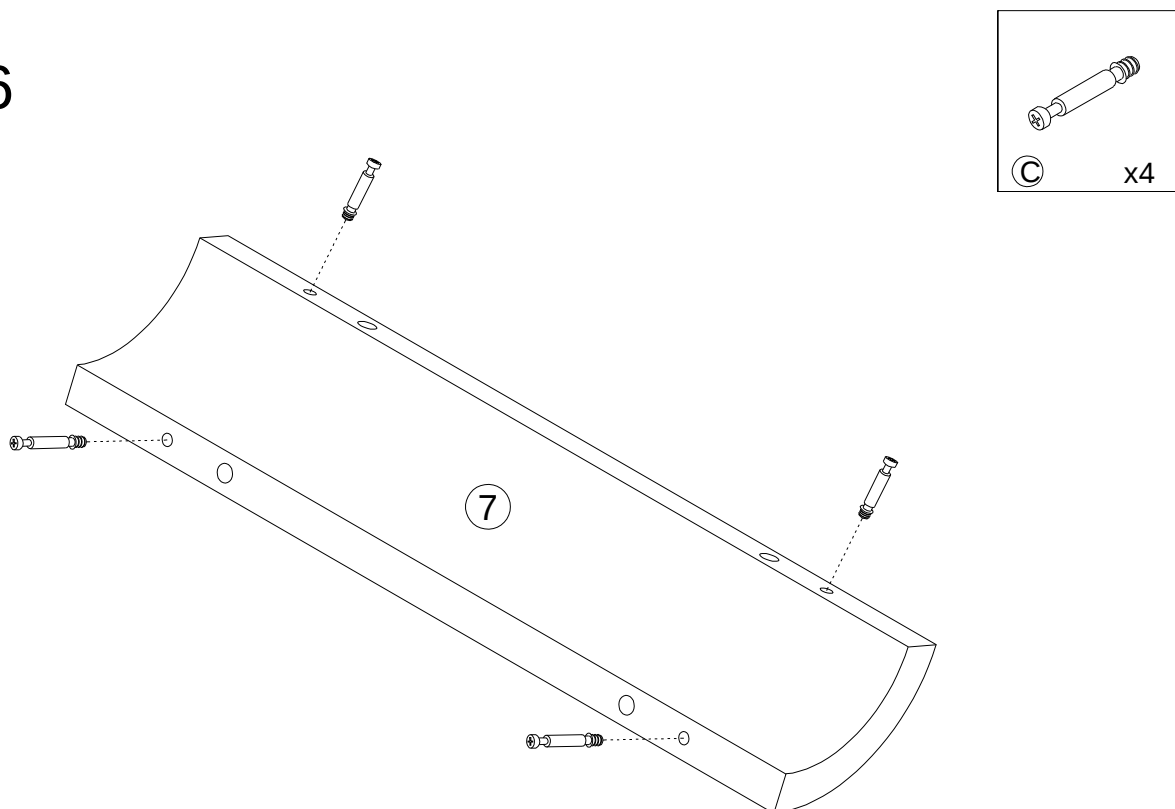
STEP 24



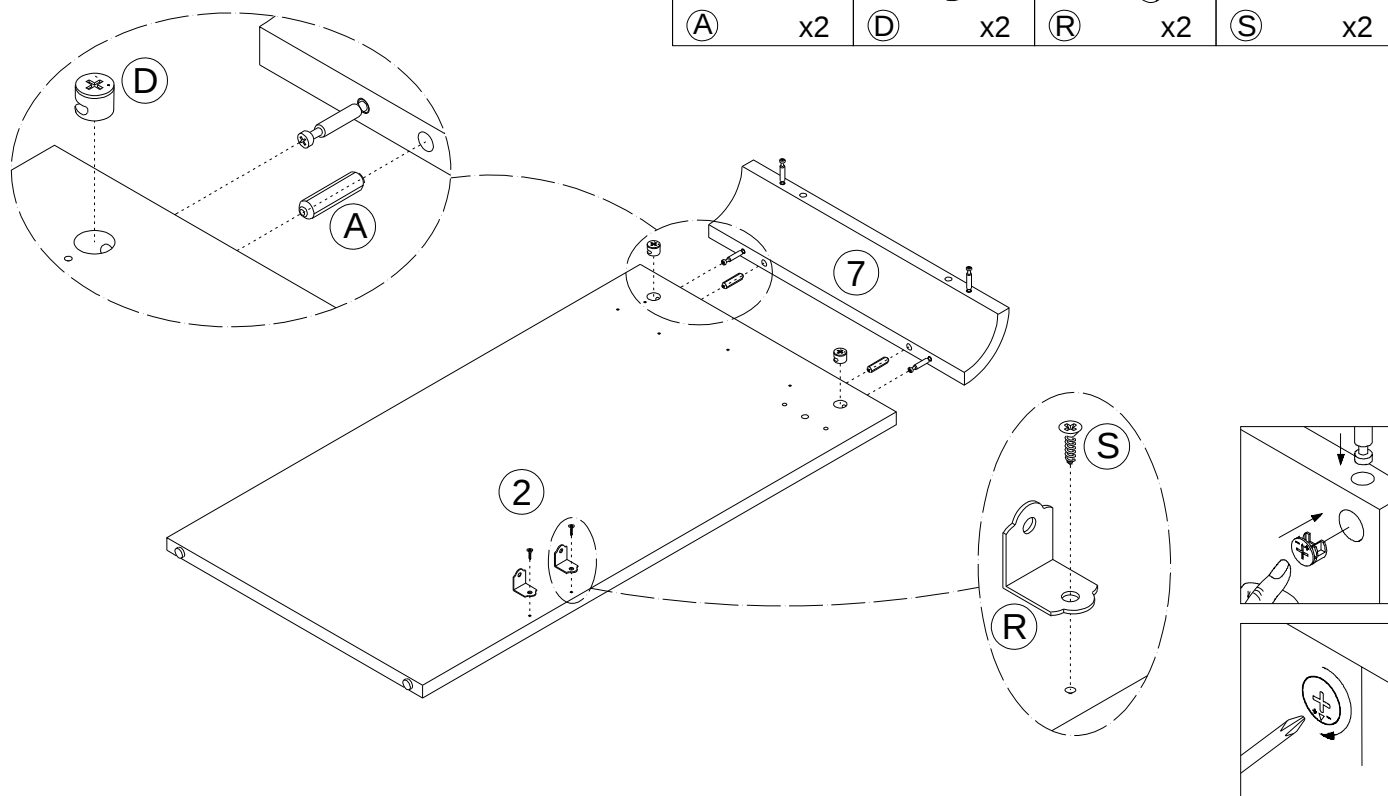
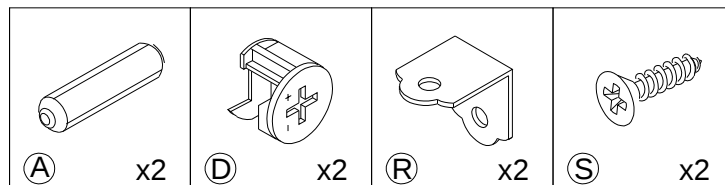
STEP 25



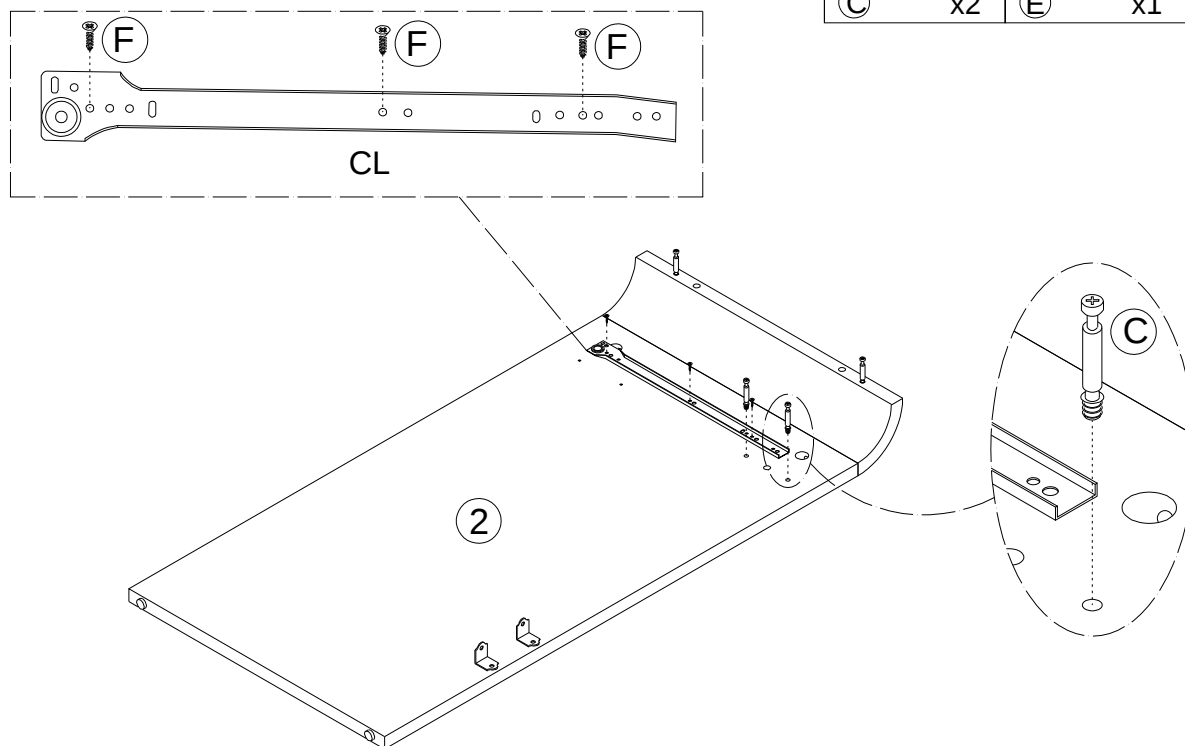
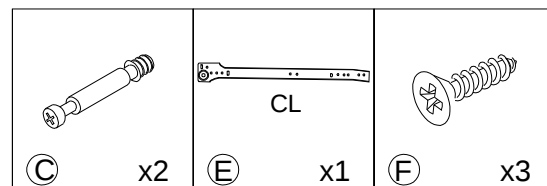
STEP 26



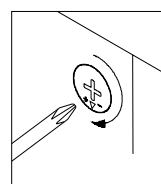
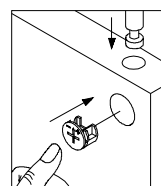
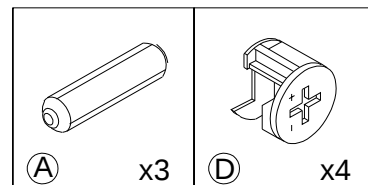
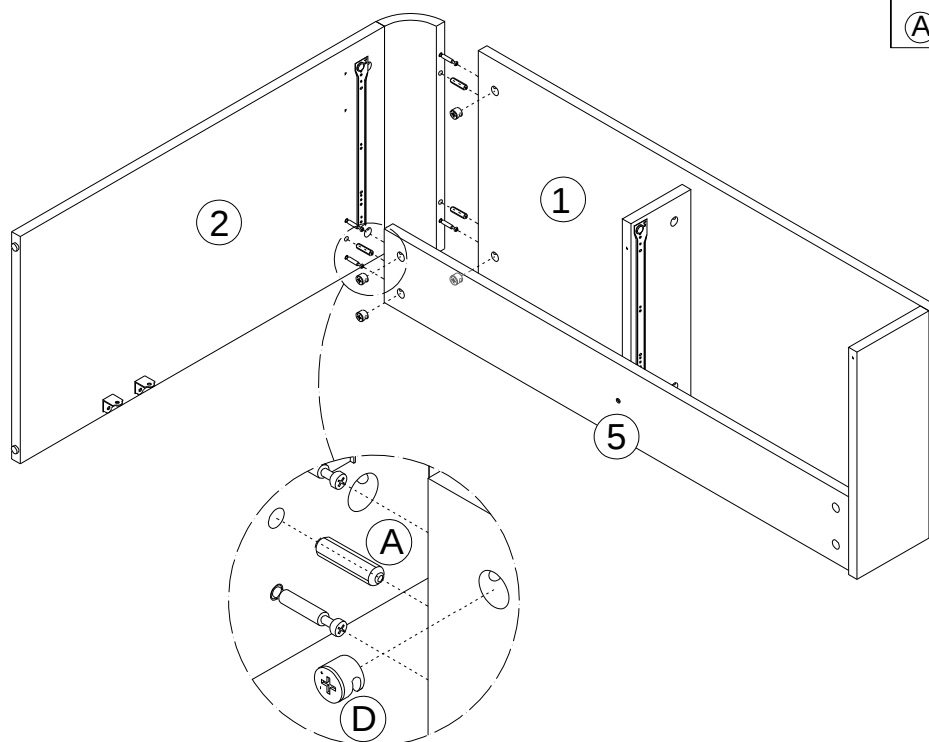
STEP 27



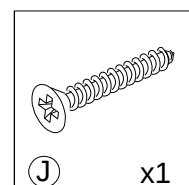
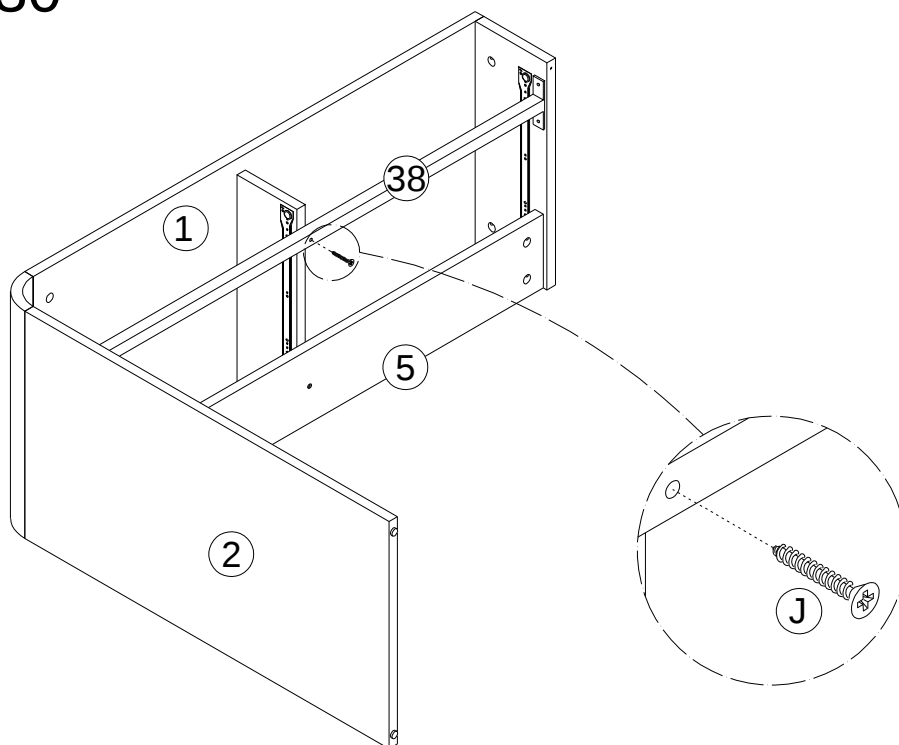
STEP 28



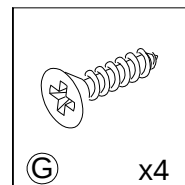
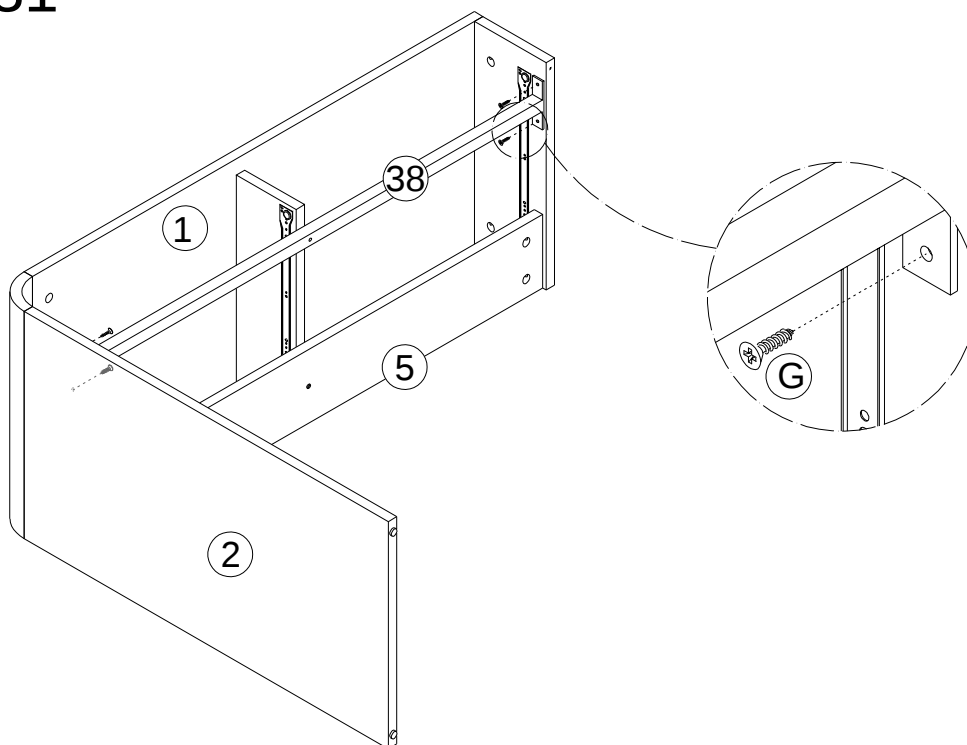
STEP 29



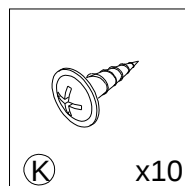
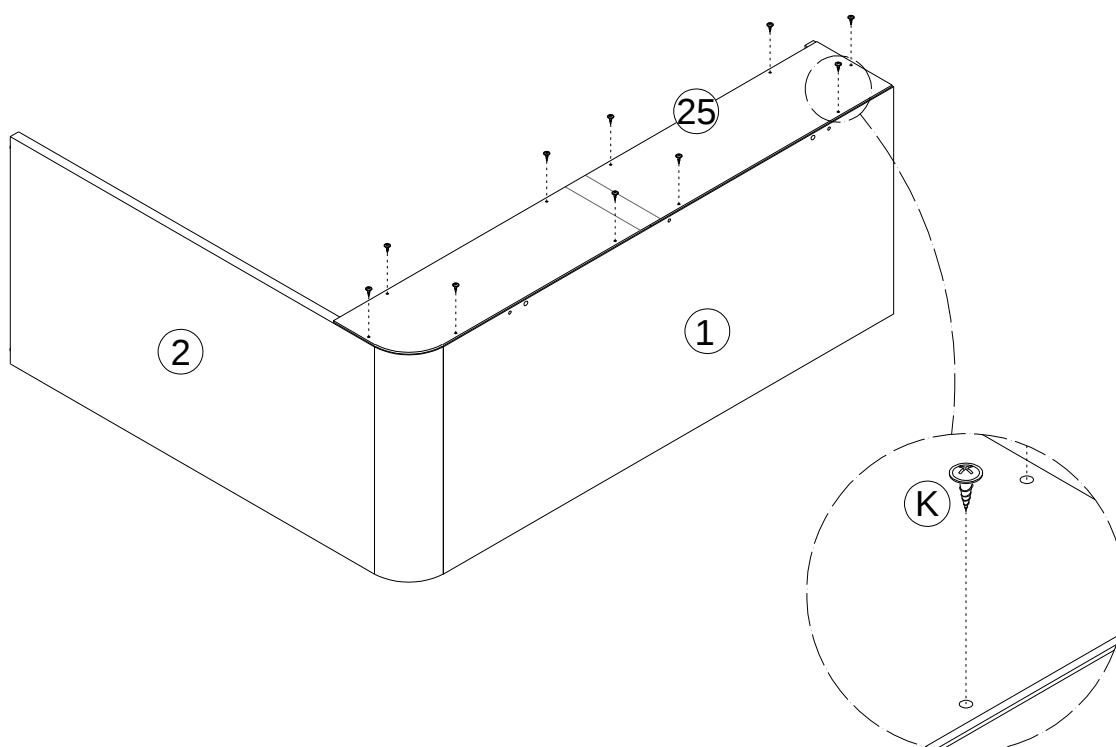
STEP 30



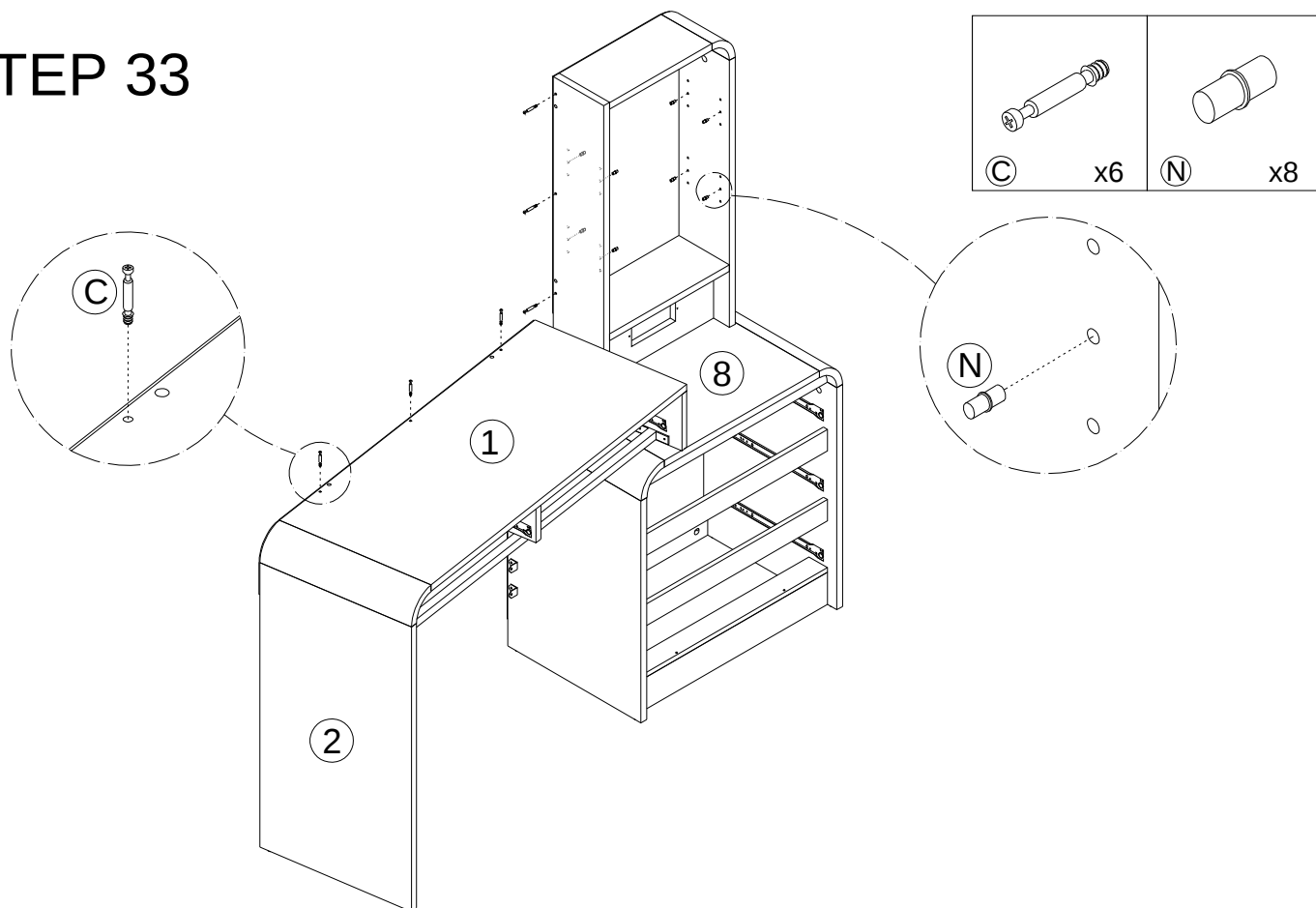
STEP 31



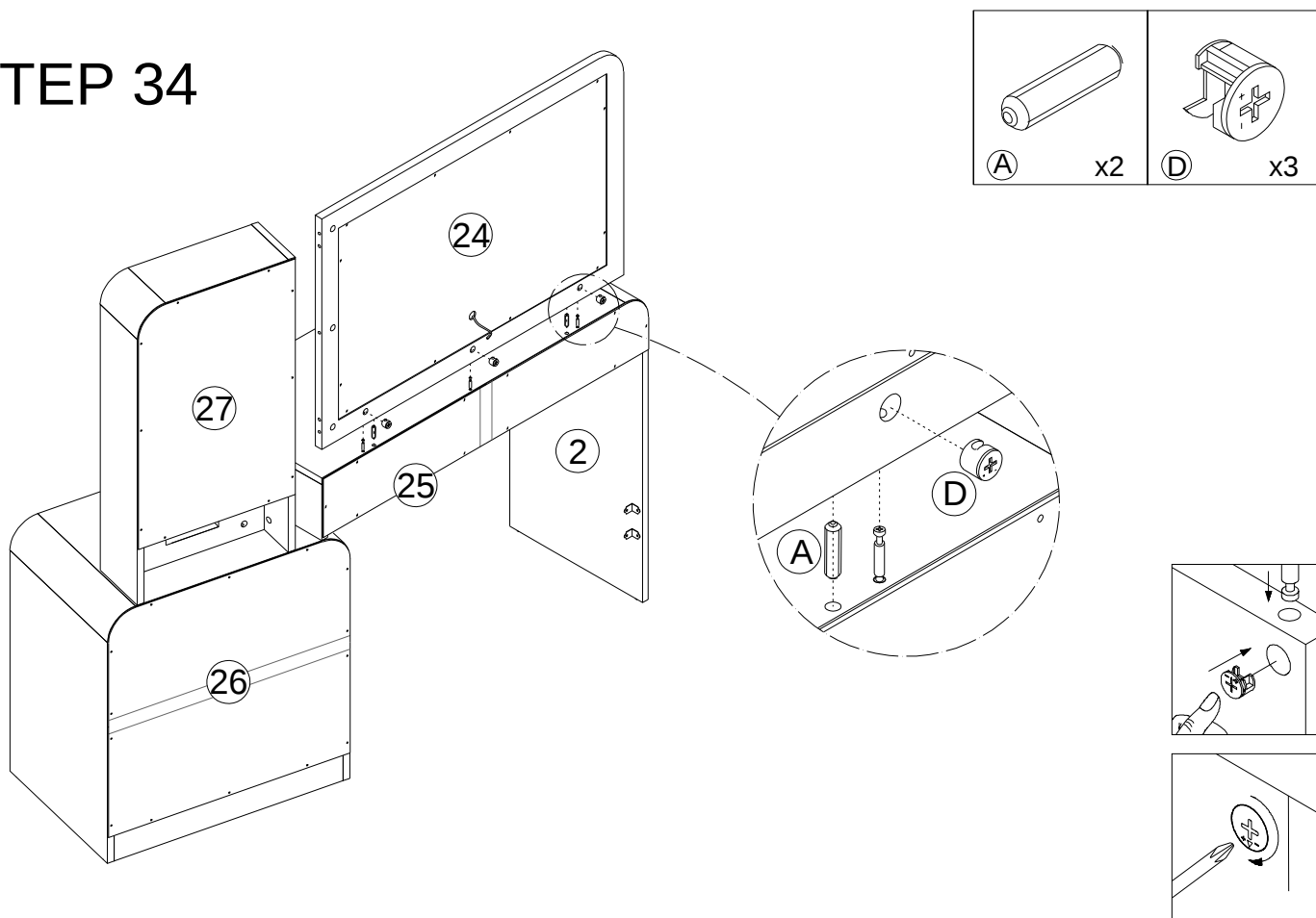
STEP 32



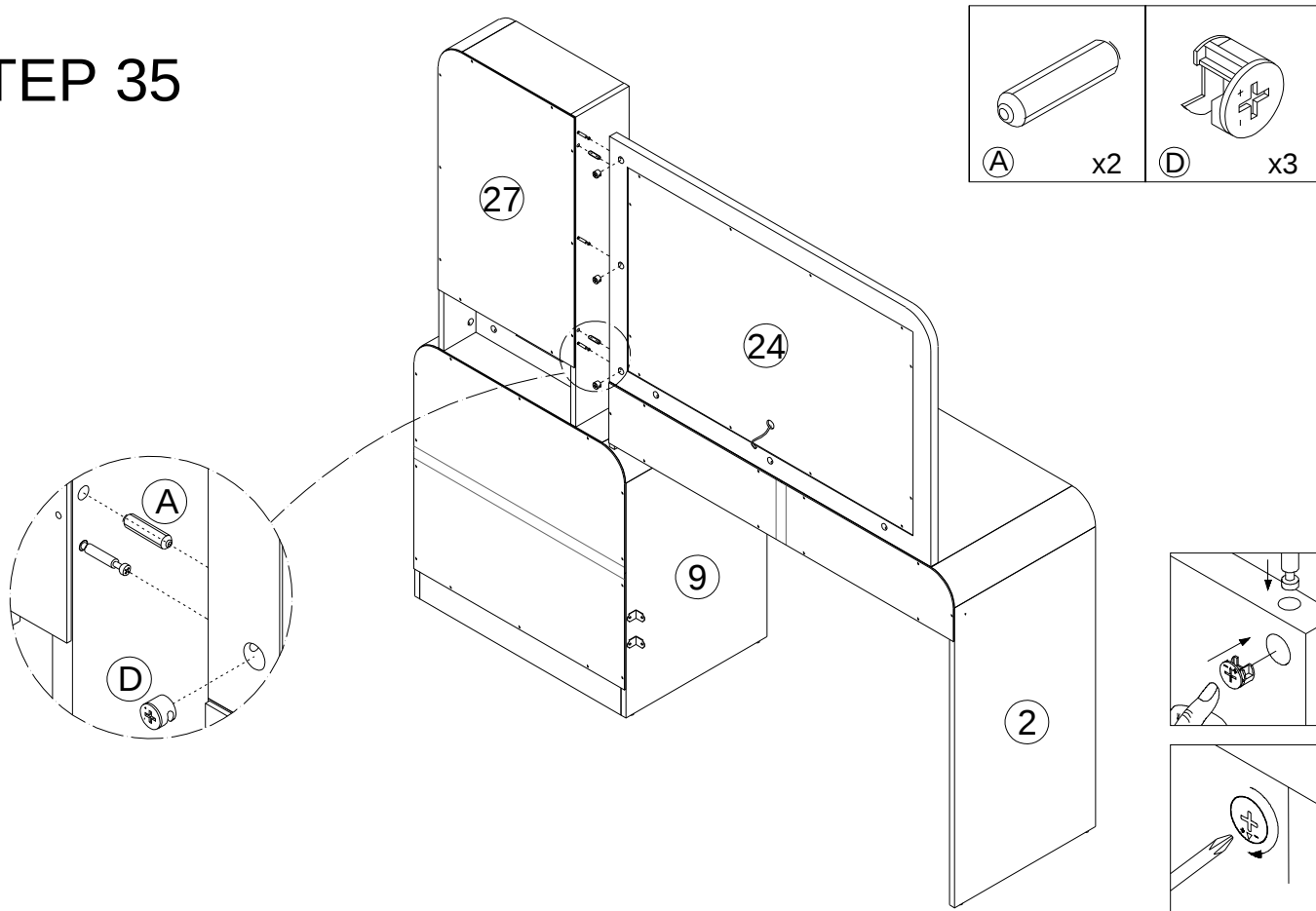
STEP 33



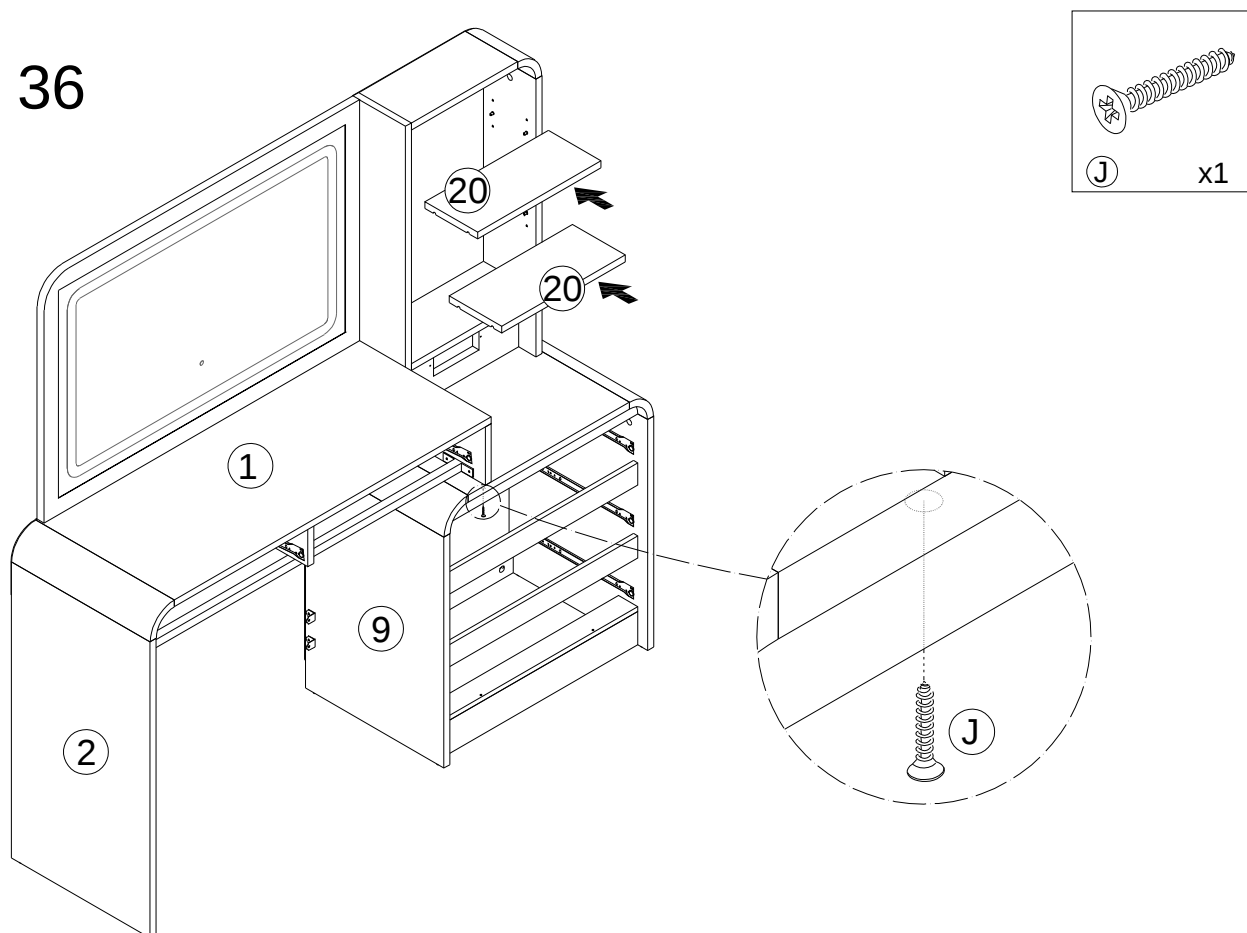
STEP 34



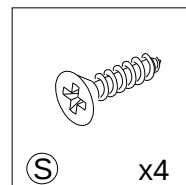
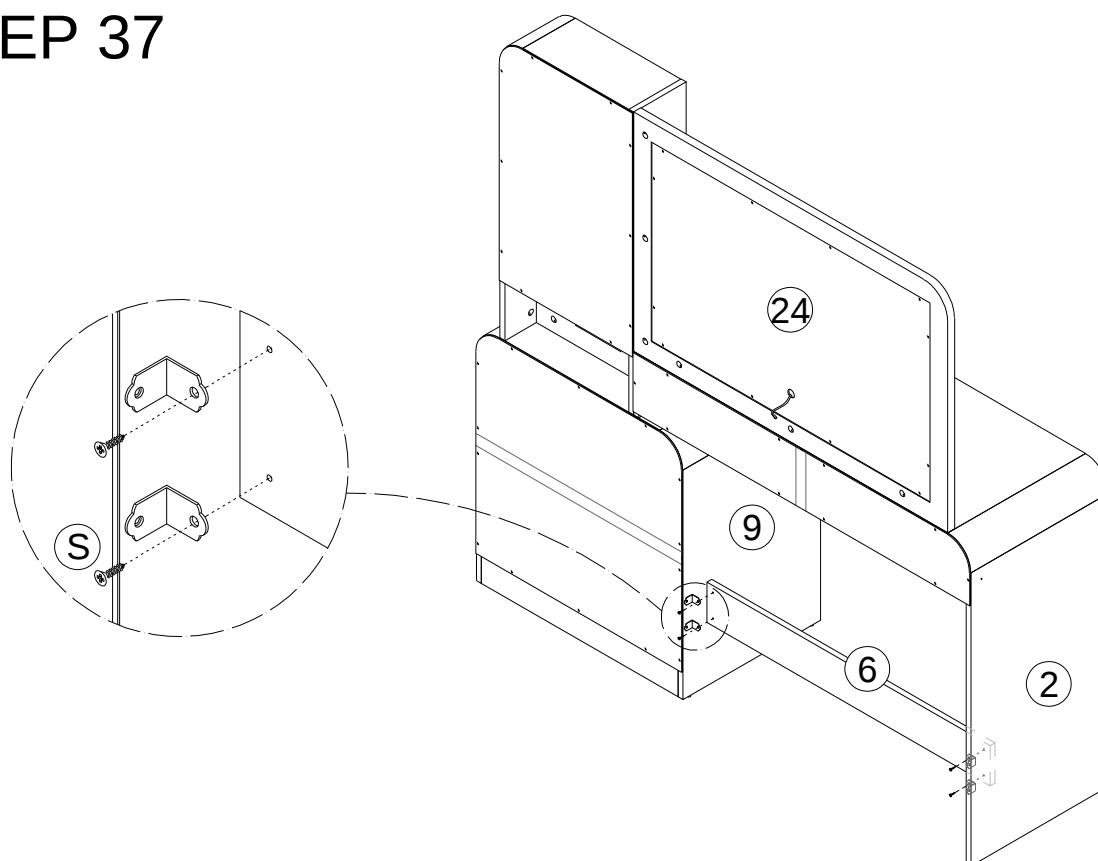
STEP 35



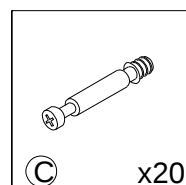
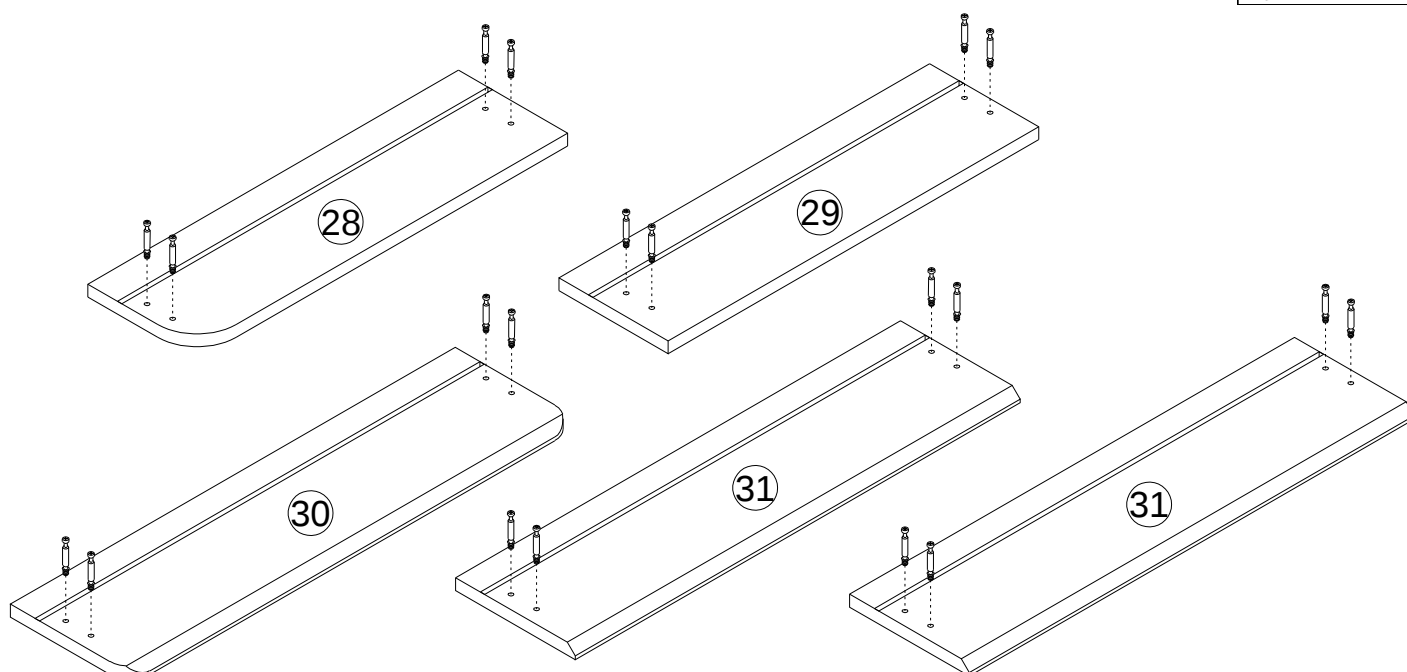
STEP 36



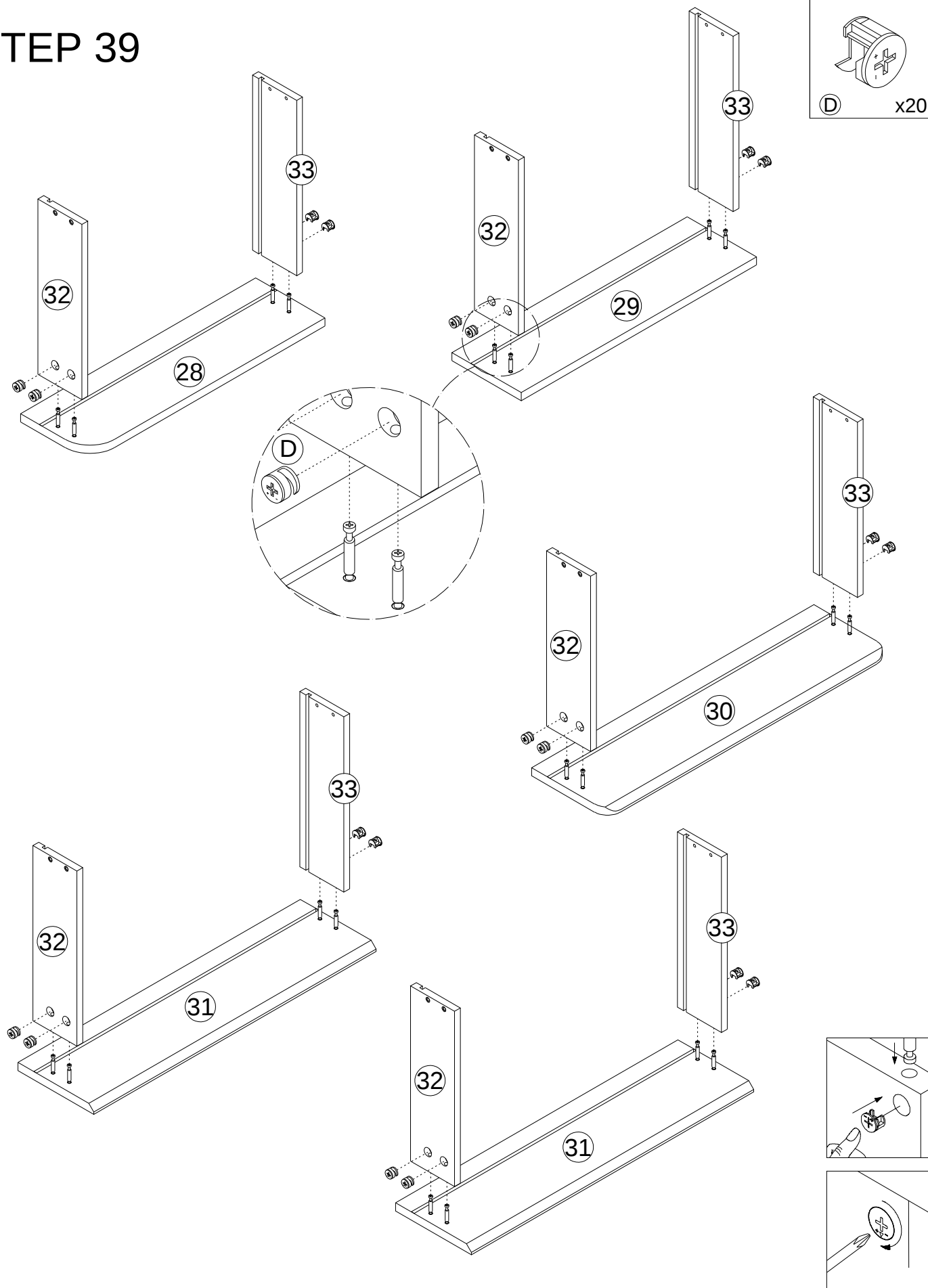
STEP 37



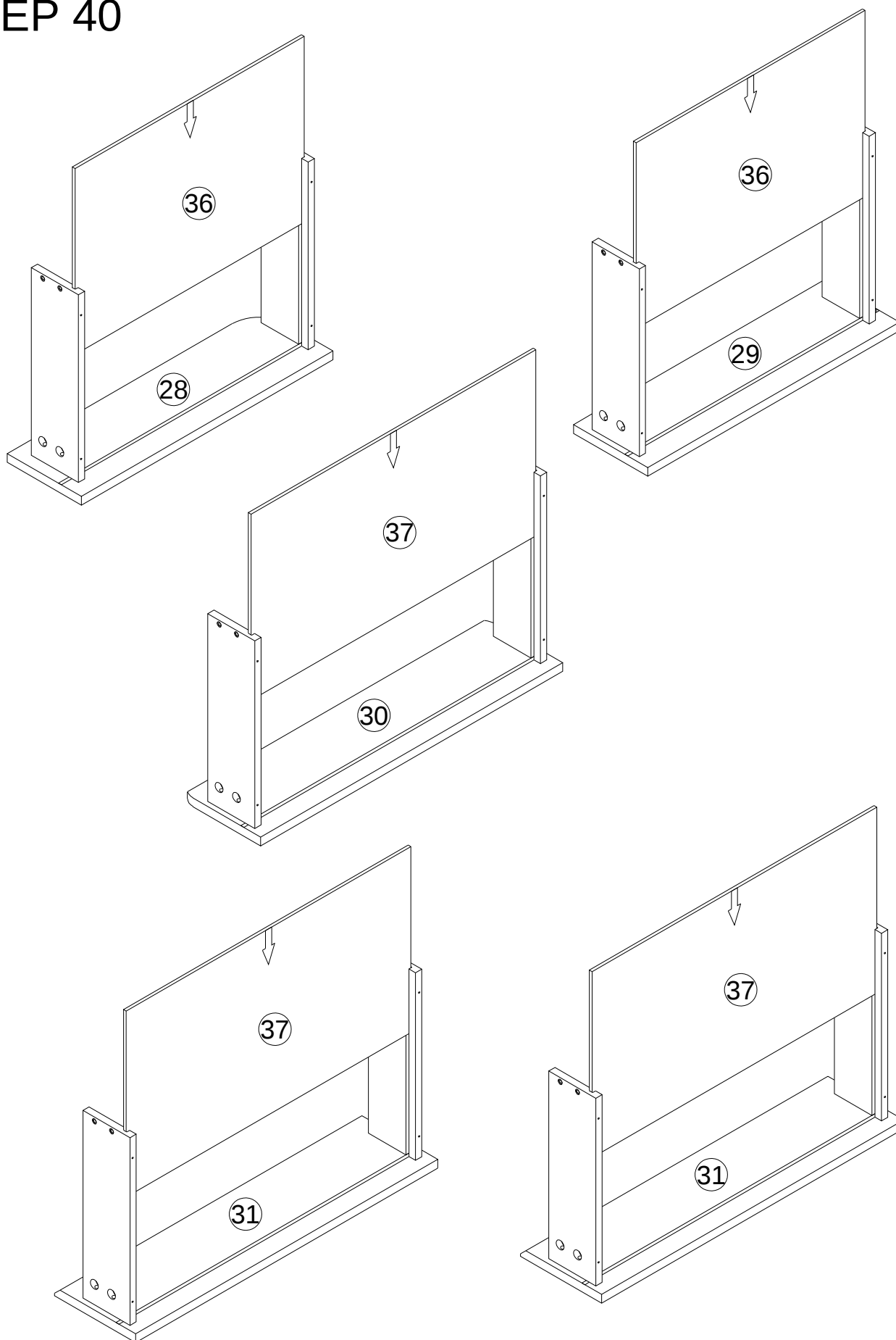
STEP 38



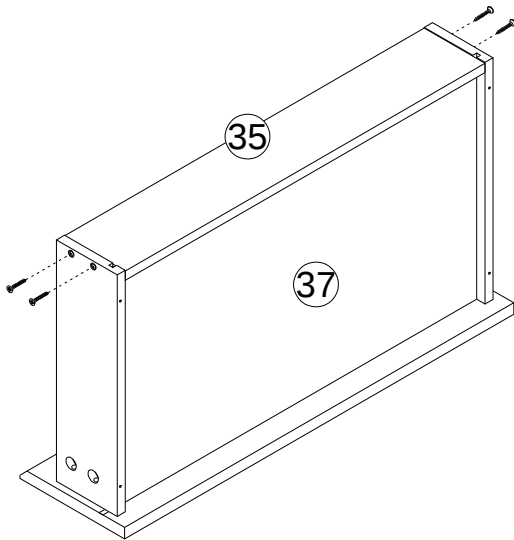
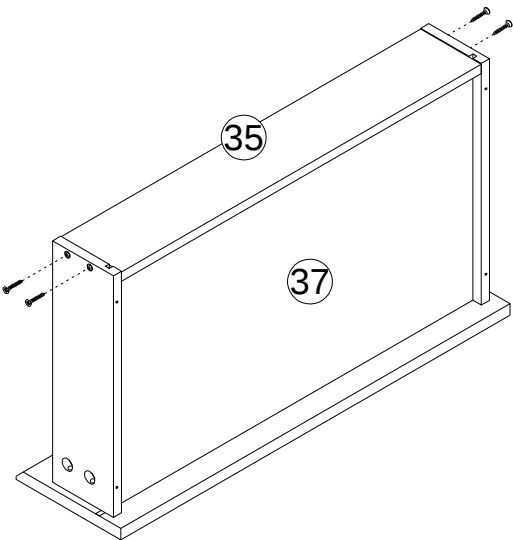
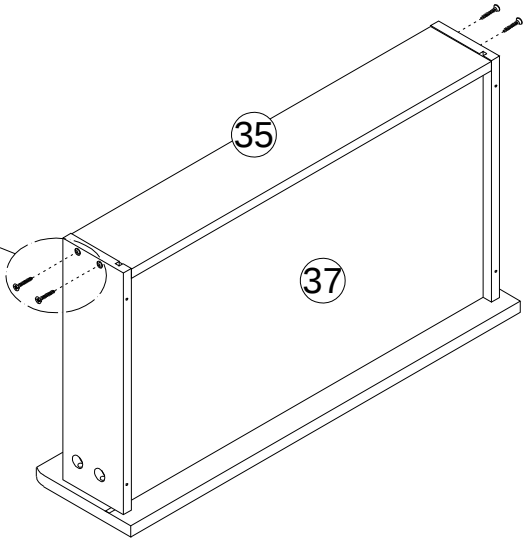
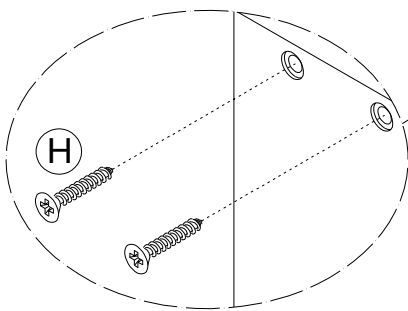
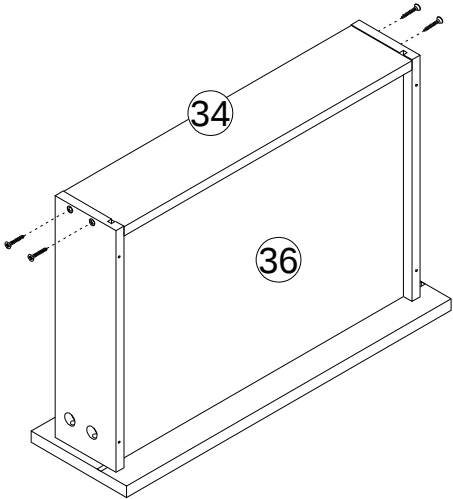
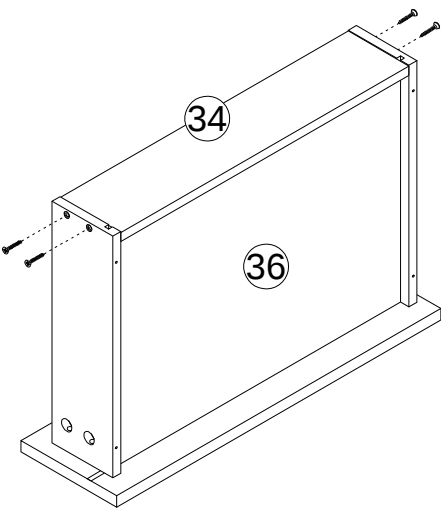
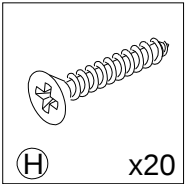
STEP 39



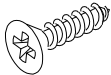
STEP 40

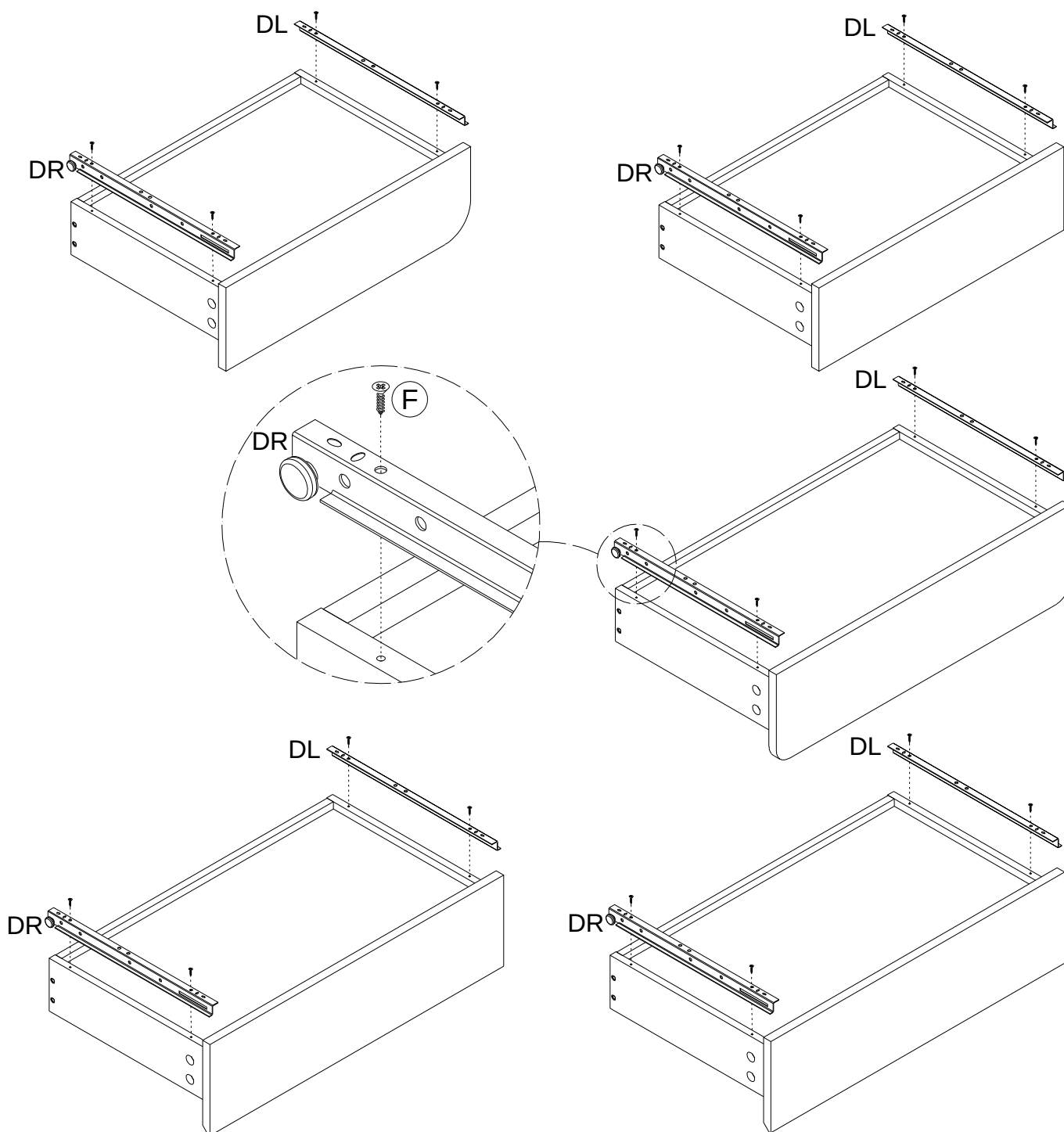
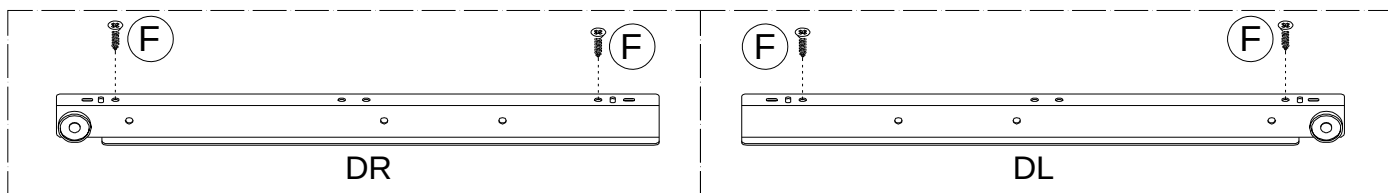


STEP 41

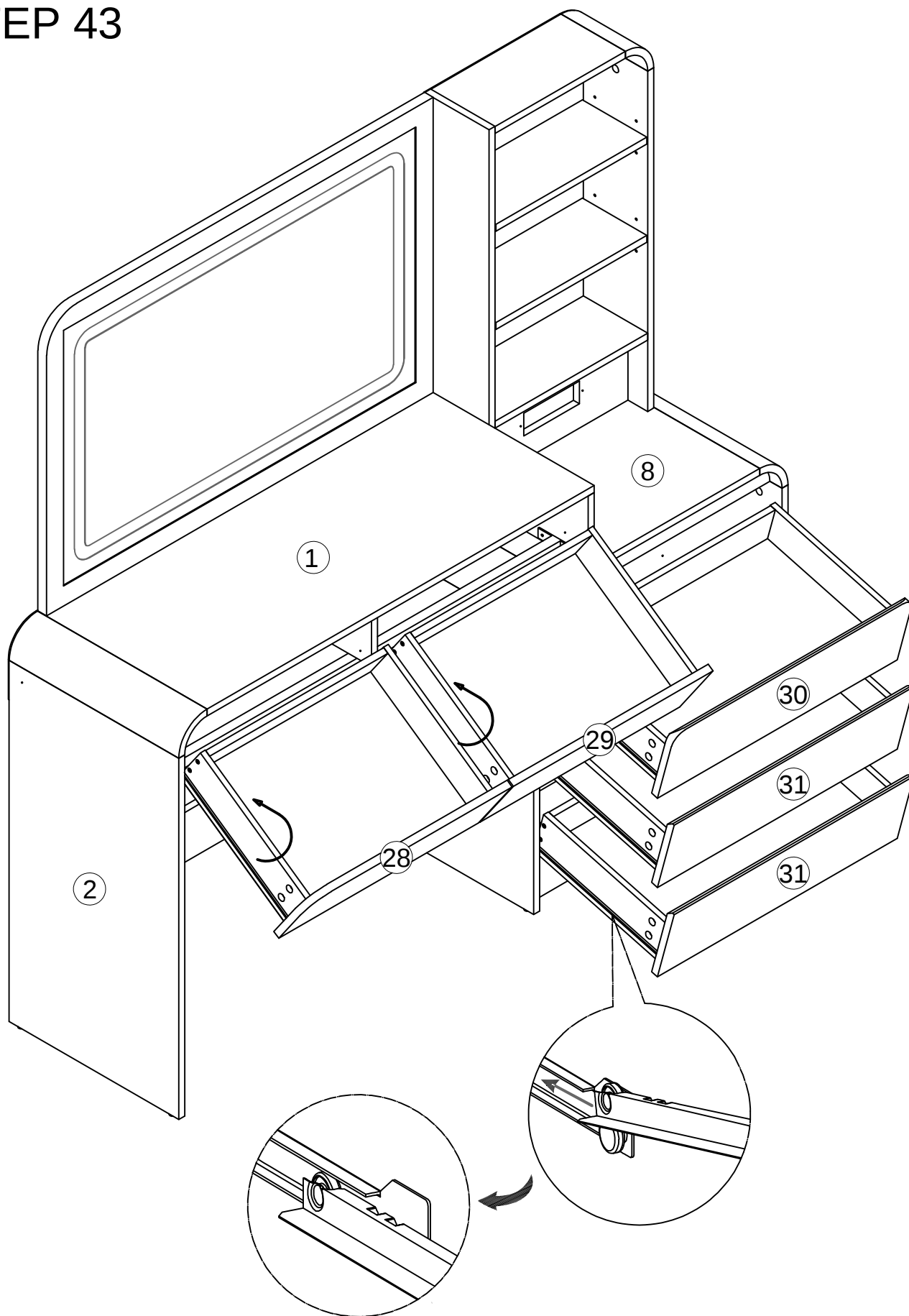


STEP 42

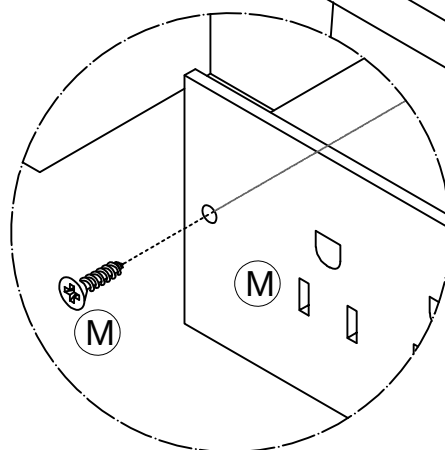
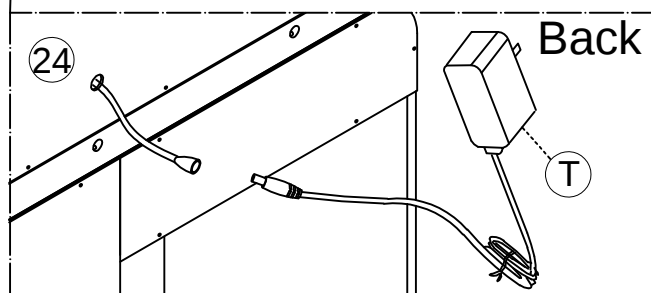
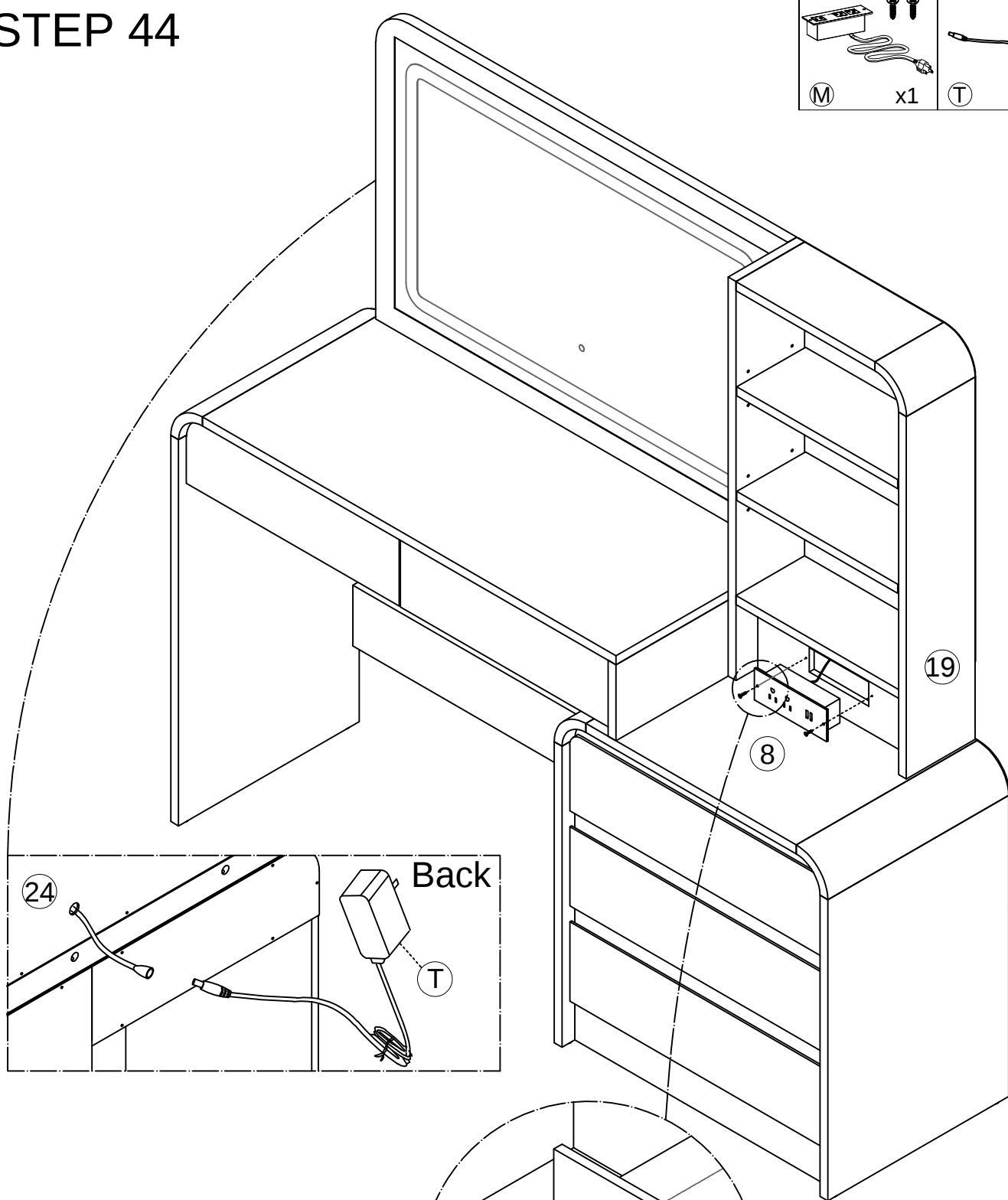
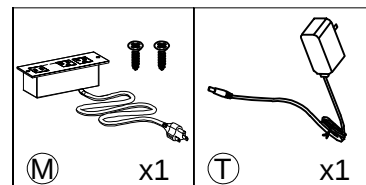
 DL  DR (E) x5	 F x20
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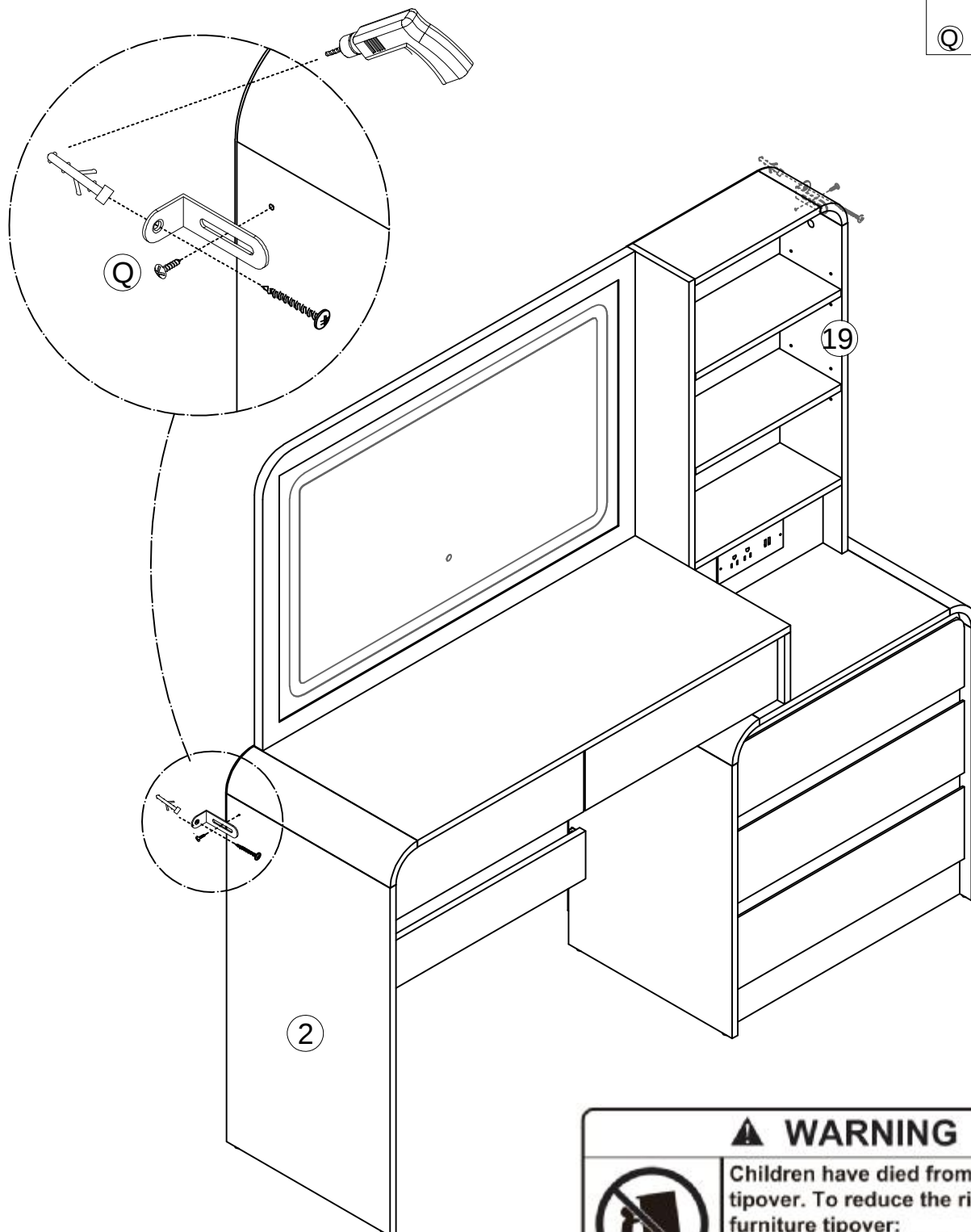
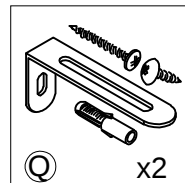
STEP 43



STEP 44



STEP 45



▲ WARNING	
	Children have died from furniture tipover. To reduce the risk of furniture tipover: • ALWAYS install anti-tip device provided. • NEVER put a TV on this product. • NEVER allow children to stand, climb or hang on any drawers, doors, or shelves. • NEVER open more than one drawer at a time. • Place heaviest items in the lowest drawers. <i>this is a permanent label. Do not remove!</i>