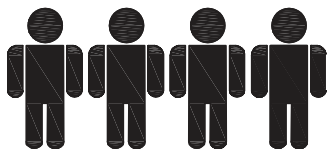
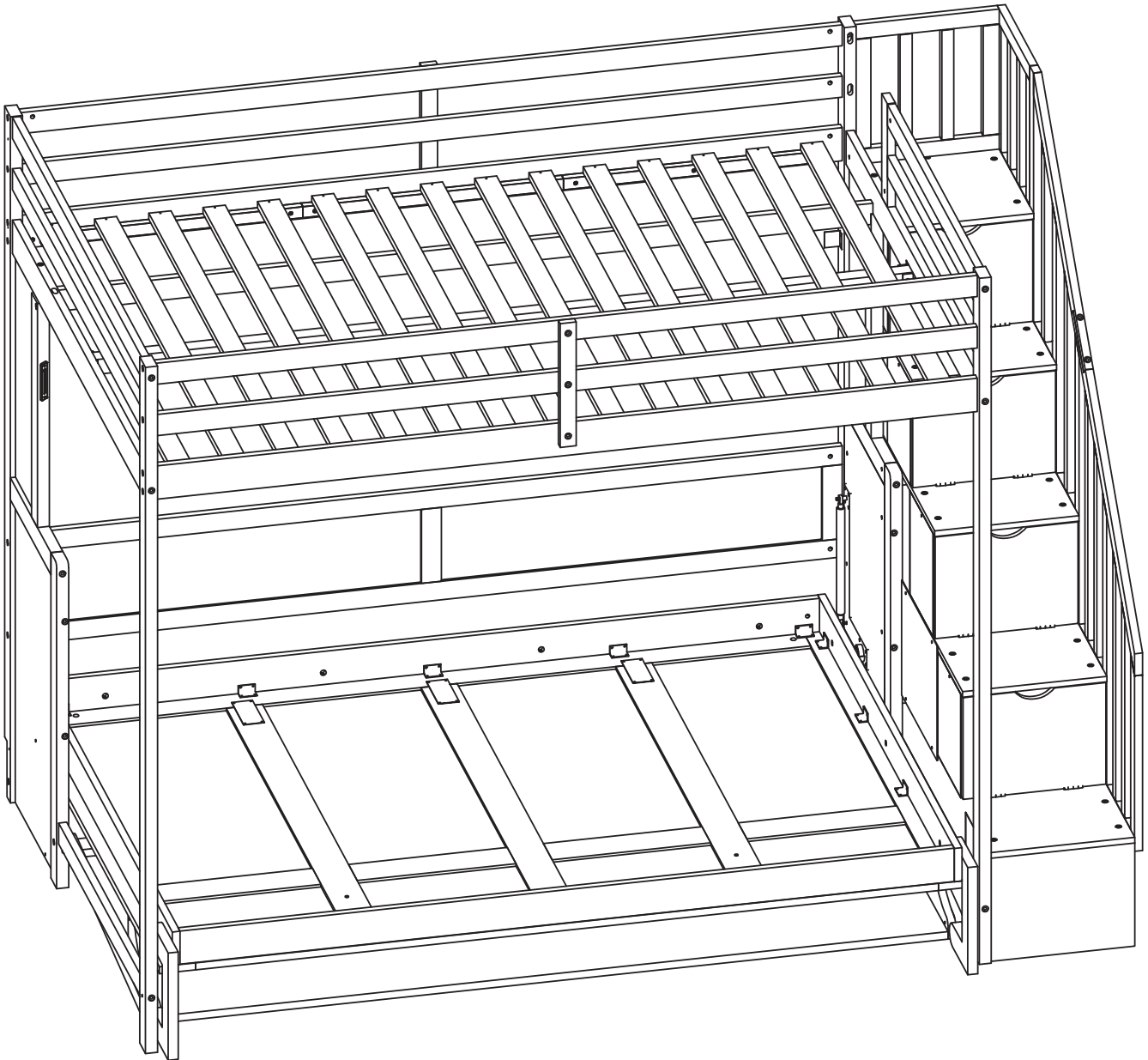


ASSEMBLY INSTRUCTION

INSTRUCTIONS DE MONTAGE



Four people are required to
assemble and move this model.
Quatre personnes sont nécessaires pour
assembler et déplacer ce modèle.

Note: Lower bed must be equipped with
a mattress e quivalent to 39 lb

Remarque : Le lit inférieur doit être
équipé d'un matelas équivalent à 39 lb

! SAFETY WARNINGS !

1. This bed is designed for use only mattress (es) meeting the following specifications on the upper bunk, and lower bunk

Upper bed

Bed Type	Length	Width	Thickness
<i>Full XL</i>	<i>80"</i>	<i>53 1/2"</i>	<i>6" max</i>

Lower bed

Bed Type	Length	Width	Thickness
<i>Full Standard</i>	<i>74" - 75"</i>	<i>53 1/2"</i>	<i>6" max</i>

2. Replacement parts, including additional guardrails, maybe obtained from any of our dealers
3. Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove warning label from bed
4. Always use the recommended size mattresses or mattress supports, or both, to help prevent the likelihood of entrapment or falls.
5. Surface of mattress must be at least 5" (127mm) below the upper edge of guardrails
6. Do not allow children under 6 years of age to use the upper bunk.
7. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
8. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
9. Always use the ladder for entering and leaving the upper bunk.
10. Do not use substitute part. Contact the manufacture or dealer for replacement part
11. Use of a night light may provide added safety precaution for a child using the upper bunk..
12. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
13. The use of water or sleep flotation mattresses is prohibited
14. STRANGULATION HAZARD - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hook, belts and jump ropes
15. Keep these instruction for future reference
16. Prohibit more than one person on upper bunk
17. We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet
18. Be certain all staples are out of the box before beginning assembly on the shipping carton.

! AVERTISSEMENTS DE SÉCURITÉ !

1. Ce lit est conçu pour utiliser uniquement des matelas répondant aux spécifications suivantes sur le lit supérieur, et couchette inférieure

Lit supérieur

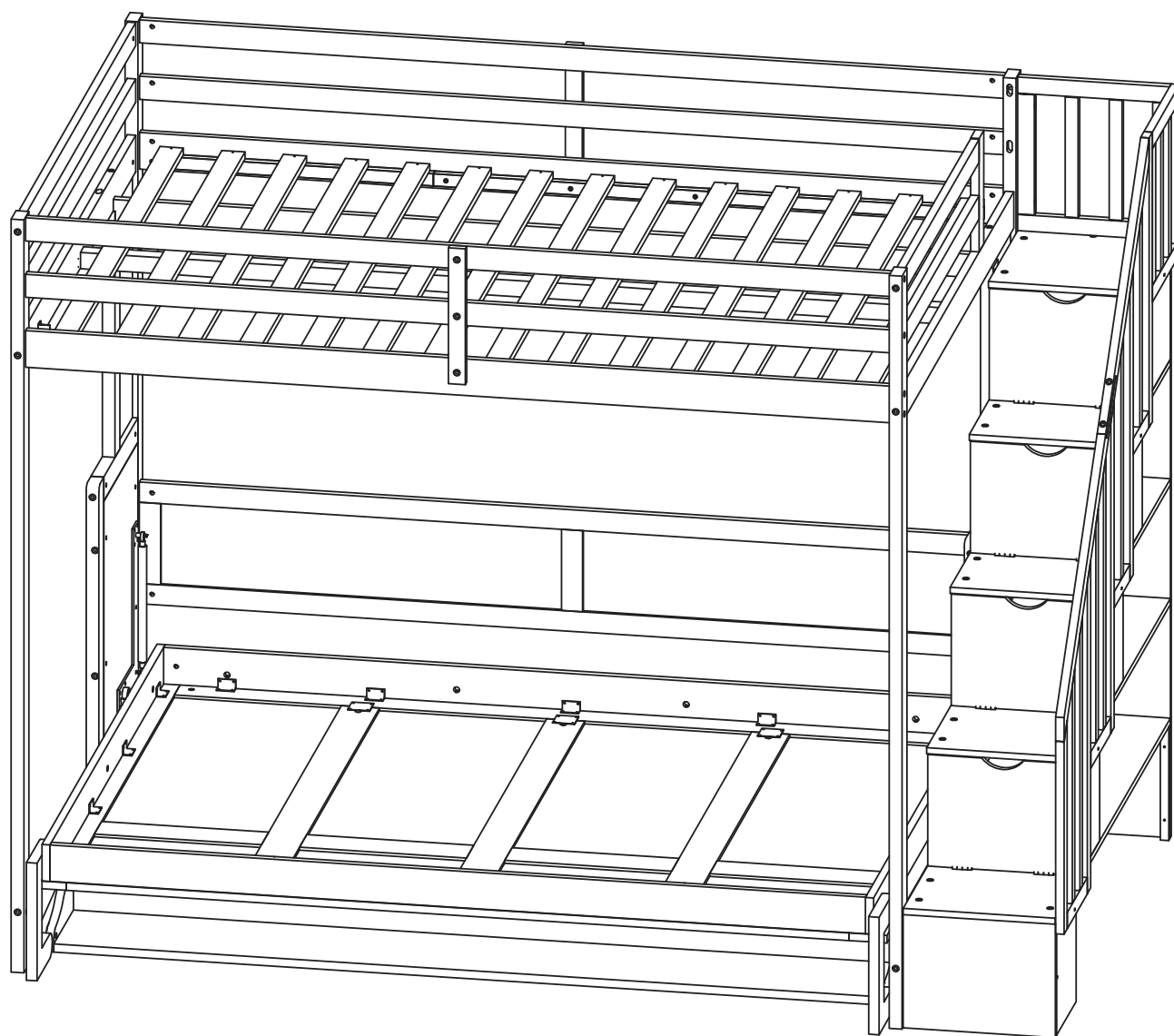
Type de lit	Longueur	Largeur	Épaisseur
Full Standard	80"	53 1/2"	6" max

Lit inférieur

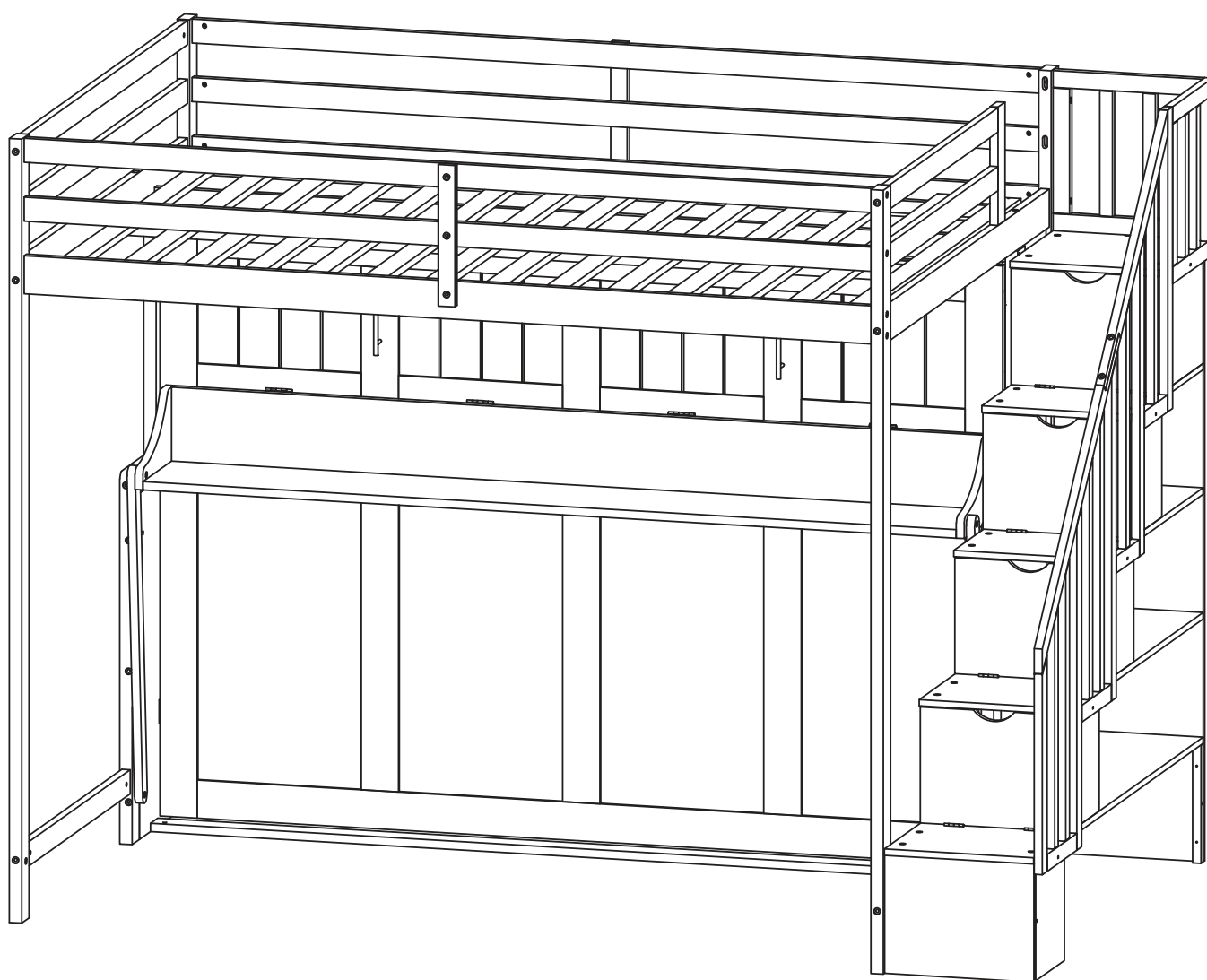
Type de lit	Longueur	Largeur	Épaisseur
Full Standard	74" - 75"	53 1/2"	6" max

2. Les pièces de rechange, y compris les garde-corps supplémentaires, peuvent être obtenues auprès de l'un de nos revendeurs
3. Suivez les informations sur les avertissements apparaissant sur la structure d'extrémité supérieure du lit superposé et sur le carton. Ne retirez pas l'étiquette d'avertissement du lit
4. Utilisez toujours des matelas ou des supports de matelas de taille recommandée, ou les deux, pour éviter tout risque de coincement ou de chute.
5. La surface du matelas doit être à au moins 5" (127 mm) sous le bord supérieur des garde-corps.
6. Ne laissez pas les enfants de moins de 6 ans utiliser le lit supérieur.
7. Vérifiez et assurez-vous périodiquement que le garde-corps, l'échelle et les autres composants sont dans leur position correcte, exempts de dommages et que tous les connecteurs sont bien serrés.
8. Ne permettez pas les chahuts sur ou sous le lit et interdisez de sauter sur le lit.
9. Utilisez toujours l'échelle pour entrer et sortir du lit supérieur.
10. N'utilisez pas de pièce de rechange. Contactez le fabricant ou le revendeur pour une pièce de rechange
11. L'utilisation d'une veilleuse peut fournir une mesure de sécurité supplémentaire pour un enfant utilisant le lit supérieur.
12. Utilisez toujours des garde-corps sur les deux côtés longs du lit supérieur. Si le lit superposé doit être placé à côté du mur, le garde-corps qui s'étend sur toute la longueur du lit doit être placé contre le mur pour éviter tout coincement entre le lit et le mur.
13. L'utilisation de matelas flottants à eau ou de sommeil est interdite
14. **RISQUE D'ÉTRANGULATION** - N'attachez ou ne suspendez jamais d'objets à une partie du lit superposé qui ne sont pas conçus pour être utilisés avec le lit ; par exemple, mais sans s'y limiter, des crochets, des ceintures et des cordes à sauter
15. Conservez ces instructions pour référence future
16. Interdire plus d'une personne sur la couchette supérieure
17. Nous vous recommandons d'assembler votre lit superposé sur le carton d'expédition pour protéger votre sol ou votre tapis.
18. Assurez-vous que toutes les agrafes sont sorties de la boîte avant de commencer l'assemblage sur le carton d'expédition.

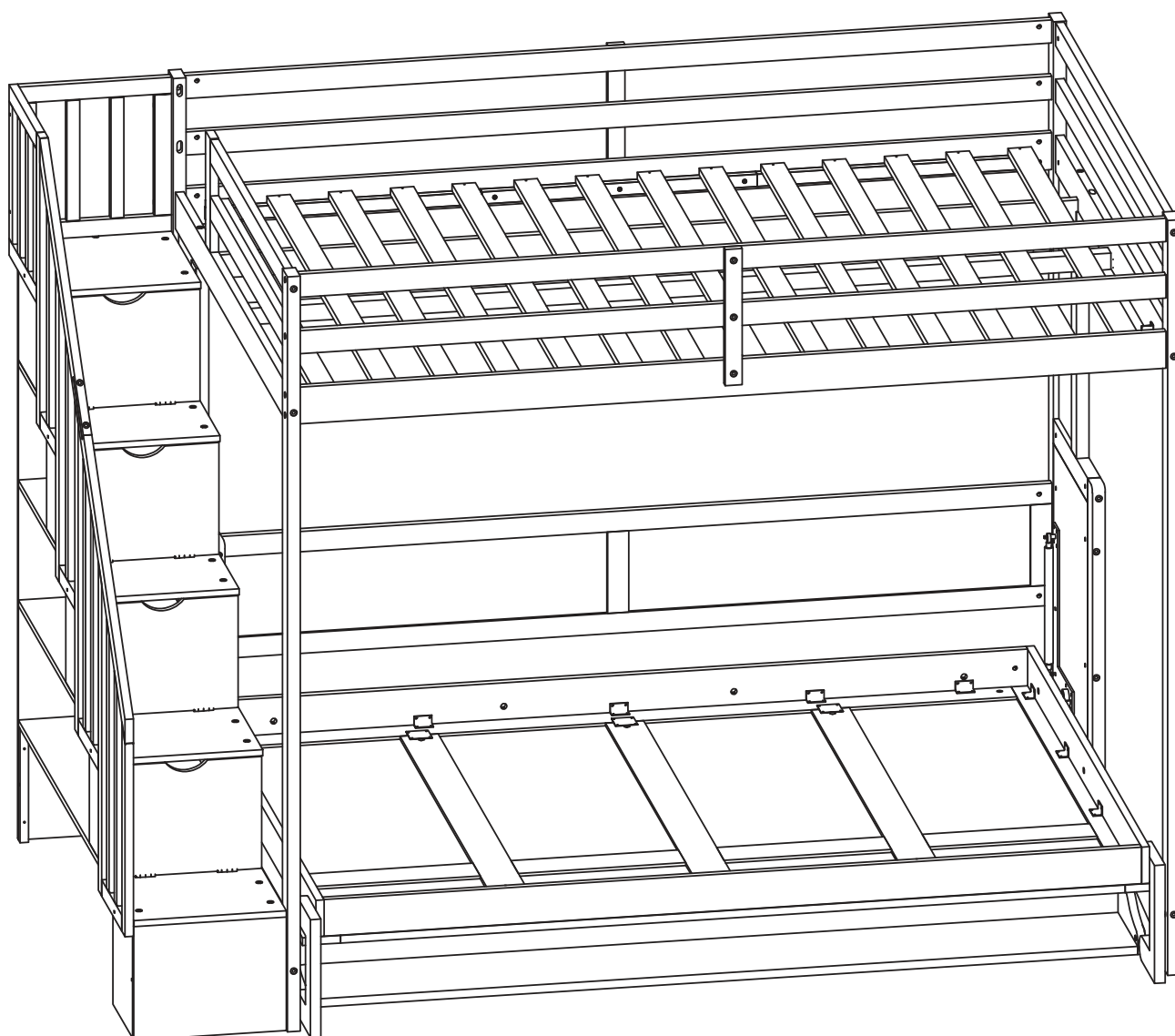
OPTION 1



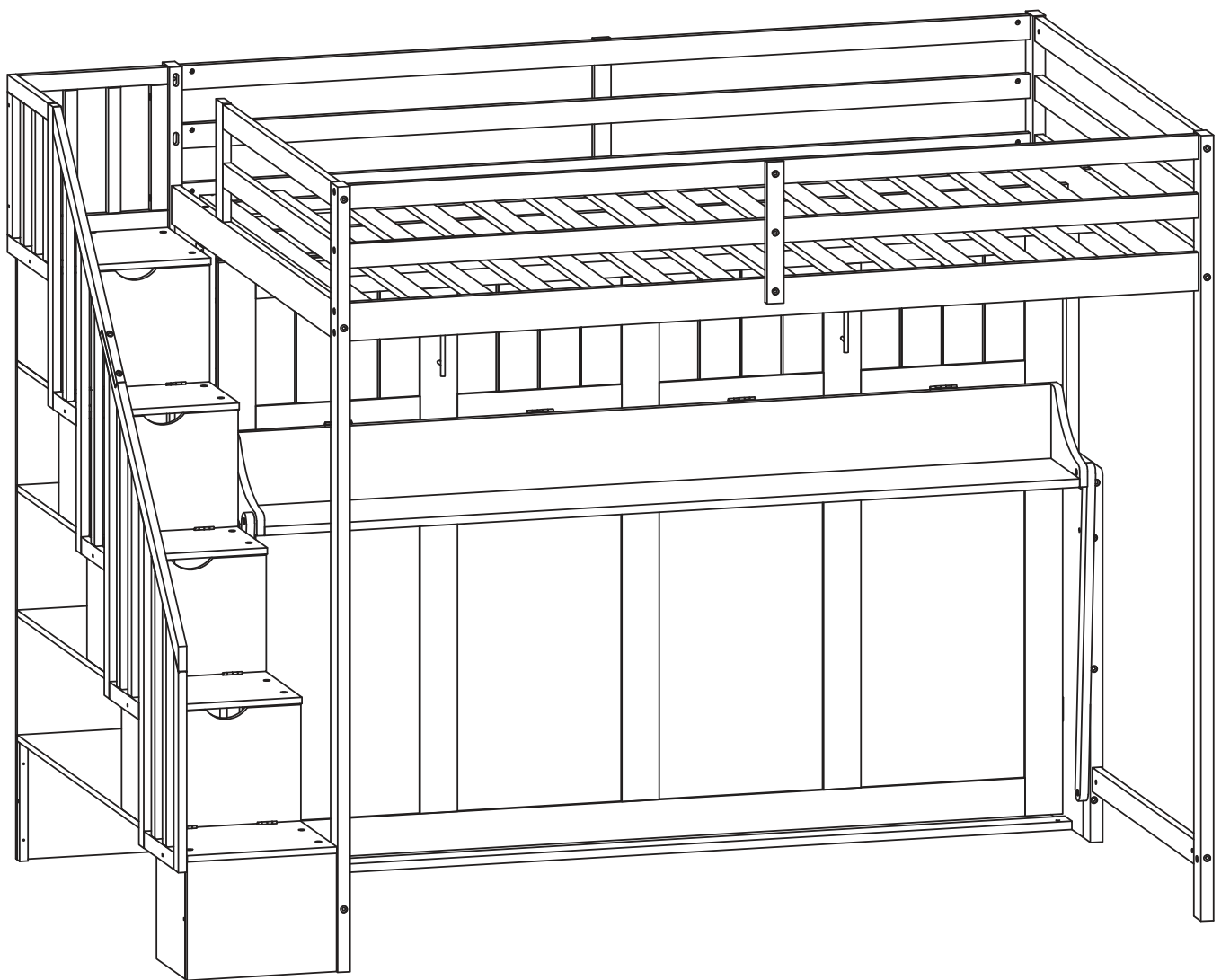
OPTION 2



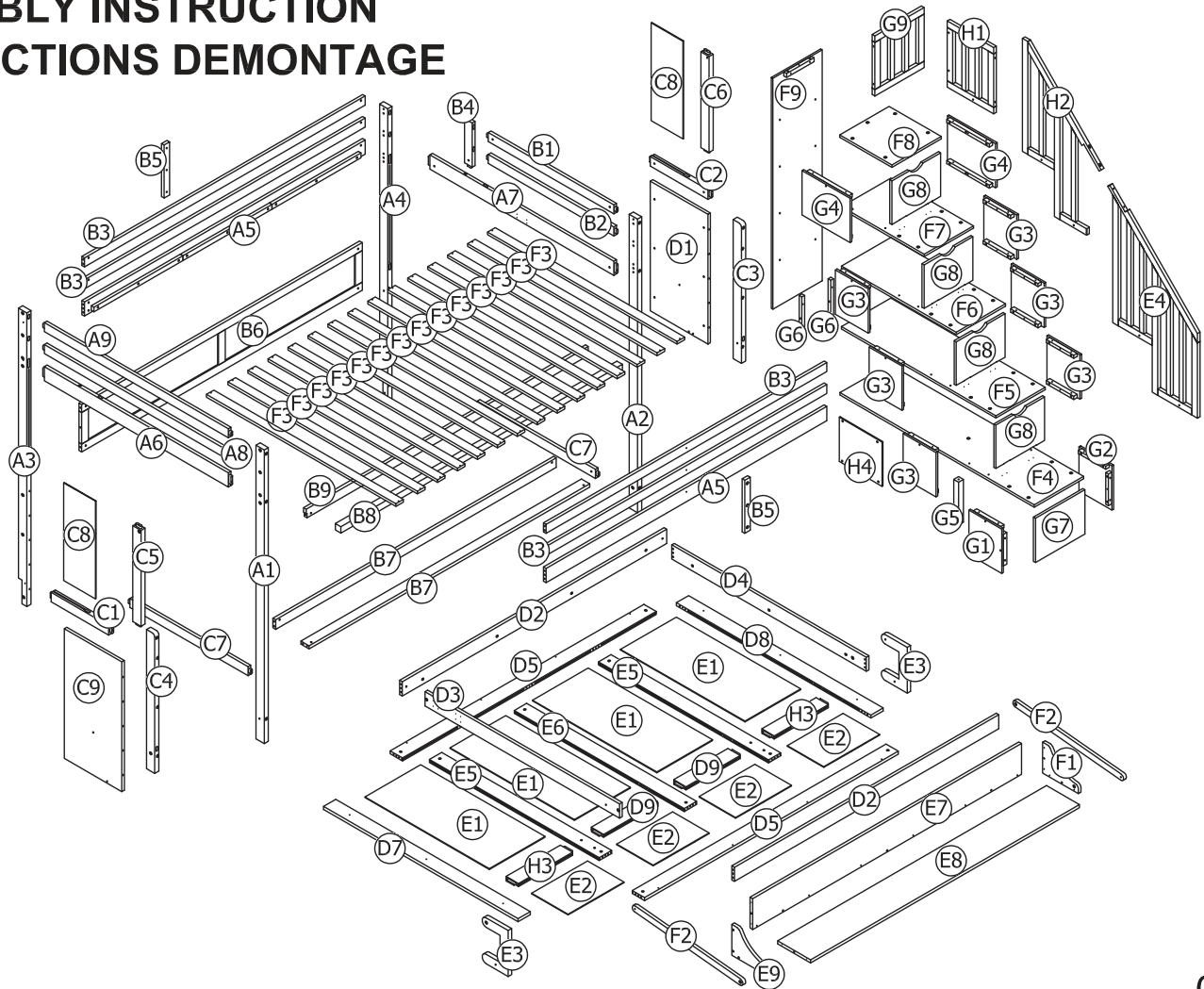
OPTION 3



OPTION 4

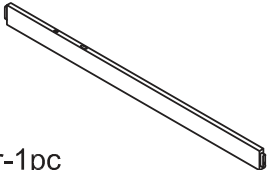
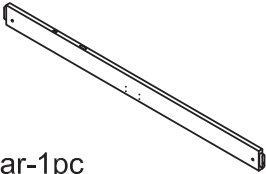
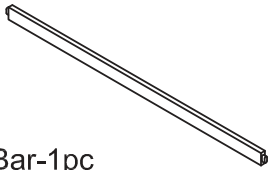
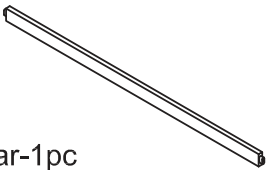
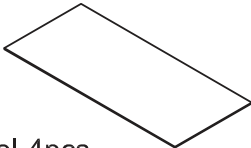
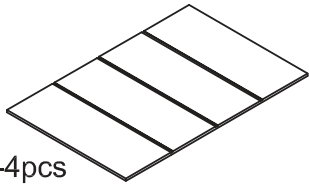
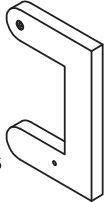
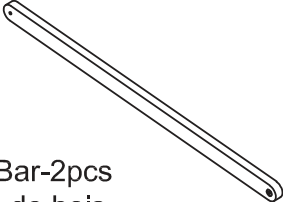
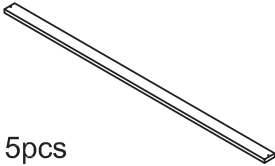
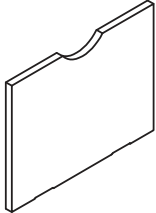
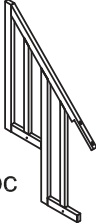


ASSEMBLY INSTRUCTION
INSTRUCTIONS DEMONTAGE



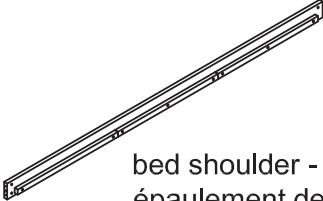
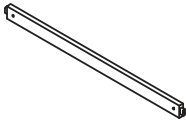
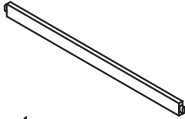
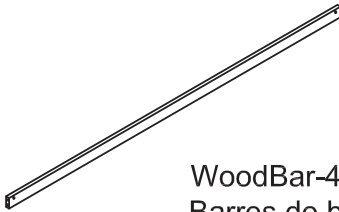
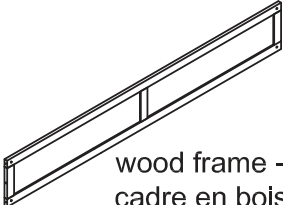
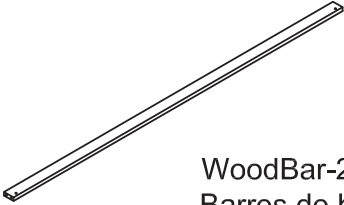
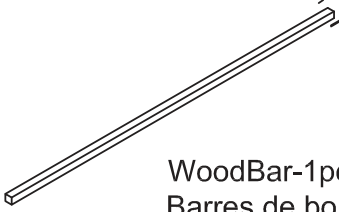
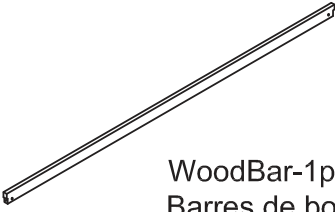
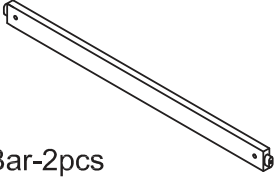
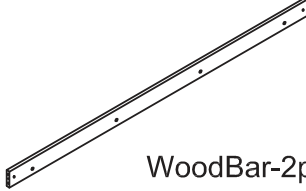
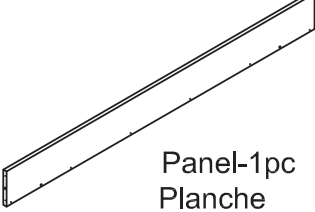
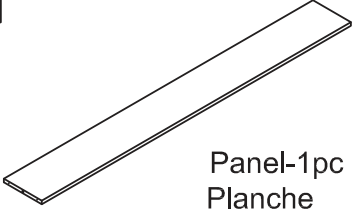
Part List

Liste des pièces

A6  WoodBar-1pc Barres de bois	A7  WoodBar-1pc Barres de bois	A8  WoodBar-1pc Barres de bois
A9  WoodBar-1pc Barres de bois	C8  Panel-2pcs Planche	C9  Panel-1pc Planche
D1  Panel-1pc Planche	E1  Panel-4pcs Planche	E2  Panel-4pcs Planche
E3  wooden legs -2pcs pieds en bois	E4  wood frame - 1pc cadre en bois	F2  WoodBar-2pcs Barres de bois
F3  Slats-15pcs Lattes	G5  wooden legs -1pc pieds en bois	G8  Panel-4pcs Planche
H2  wood frame - 1pc cadre en bois		

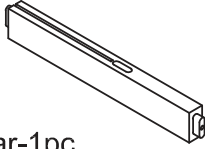
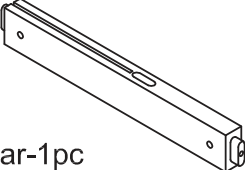
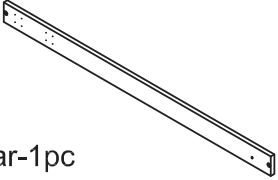
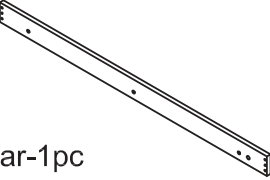
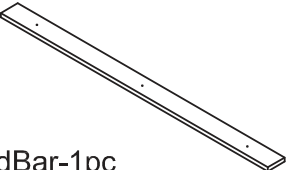
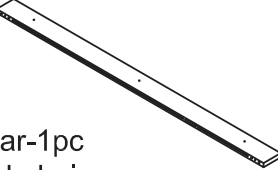
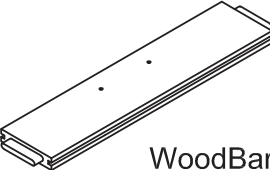
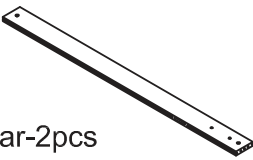
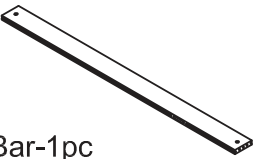
Part List

Liste des pièces

A5  bed shoulder - 2pcs épaulement de lit	B1  WoodBar-1pc Barres de bois	B2  WoodBar-1pc Barres de bois
B3  WoodBar-4pcs Barres de bois	B6  wood frame - 1pc cadre en bois	B7  WoodBar-2pcs Barres de bois
B8  WoodBar-1pc Barres de bois	B9  WoodBar-1pc Barres de bois	C7  WoodBar-2pcs Barres de bois
D2  WoodBar-2pcs Barres de bois	E7  Panel-1pc Planche	E8  Panel-1pc Planche

Part List

Liste des pièces

A1  wooden legs - 1pc pieds en bois	A2  wooden legs - 1pc pieds en bois	A3  wooden legs - 1pc pieds en bois
A4  wooden legs - 1pc pieds en bois	B4  WoodBar-1pc Barres de bois	B5  WoodBar-2pcs Barres de bois
C1  WoodBar-1pc Barres de bois	C2  WoodBar-1pc Barres de bois	C3  WoodBar-1pc Barres de bois
C4  WoodBar-1pc Barres de bois	C5  WoodBar-1pc Barres de bois	C6  WoodBar-1pc Barres de bois
D3  WoodBar-1pc Barres de bois	D4  WoodBar-1pc Barres de bois	D5  WoodBar-2pcs Barres de bois
D7  WoodBar-1pc Barres de bois	D8  WoodBar-1pc Barres de bois	D9  WoodBar-2pcs Barres de bois
E5  WoodBar-2pcs Barres de bois	E6  WoodBar-1pc Barres de bois	G6  WoodBar-2pcs Barres de bois

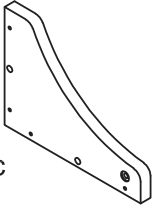
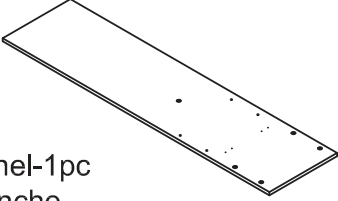
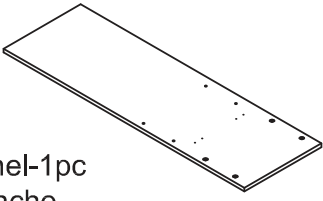
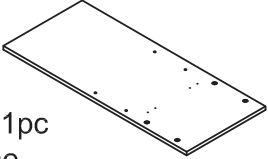
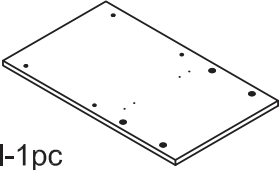
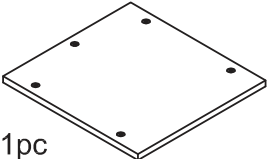
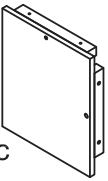
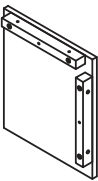
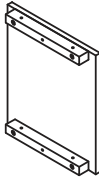
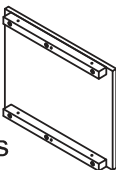
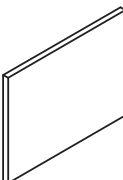
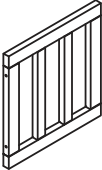
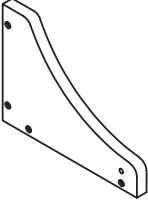
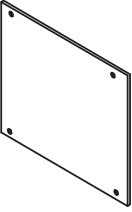
Part List

Liste des pièces

H3 WoodBar-2pcs Barres de bois	25 Piston Steam-2pcs Vapeur de piston	22 Metal corner link-1pc Lien d'angle métallique
23 Metal corner link-1pc Lien d'angle métallique	24 Metal corner link-2pcs Lien d'angle métallique	

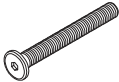
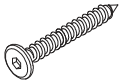
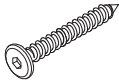
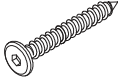
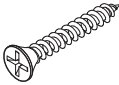
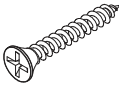
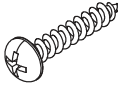
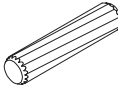
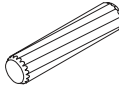
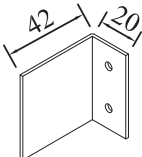
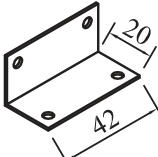
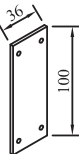
Part List & Hardware List

Liste des pièces et liste du matériel

F1  Panel-1pc Planche	F4  Panel-1pc Planche	F5  Panel-1pc Planche
F6  Panel-1pc Planche	F7  Panel-1pc Planche	F8  Panel-1pc Planche
F9  Panel-1pc Planche	G1  Panel-1pc Planche	G2  Panel-1pc Planche
G3  Panel-6pcs Planche	G4  Panel-2pcs Planche	G7  Panel-1pc Planche
G9  wood frame - 1pc cadre en bois	H1  wood frame - 1pc cadre en bois	E9  Panel-1pc Planche
H4  Panel-1pc Planche		

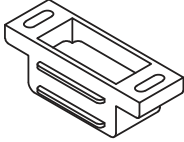
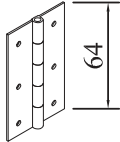
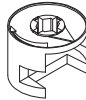
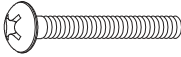
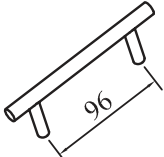
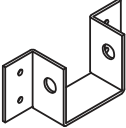
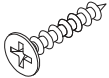
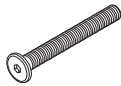
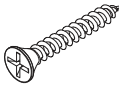
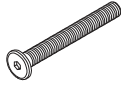
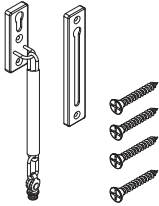
Hardware List

liste du matériel

1		2		3	
Bolts Ø1/4" x 120 mm - 3pcs Boulon		Bolts Ø1/4" x 100 mm - 28pcs Boulon		Bolts Ø1/4" x 80 mm - 26pcs Boulon	
4		5		6	
Bolts Ø1/3" x 40 mm - 2pcs Boulon		Bolts Ø1/4" x 30 mm - 9pcs Boulon		Bolts Ø1/4" x 70 mm - 6pcs Boulon	
7		8		9	
Screws 1/4" x60mm- 6pcs Vis		Screws 1/4" x50mm- 8pcs Vis		Screws 1/4" x30mm- 47pcs Vis	
10		11		12	
Wood Screws M4 x 30mm-30pcs Les vis à bois		Wood Screws M4 x 20mm-52pcs Les vis à bois		Wood Screws M4 x 15mm - 112pcs Les vis à bois	
13		14		15	
Wood dowel Ø10 x 40 mm - 12pcs Cheville en bois		Wood dowel Ø8 x 30 mm - 50pcs Cheville en bois		Ø1/4" x 15 mm Canopy head though - 8pcs Tête à baldaquin	
16		17		18	
Ø1/4" x 13 mm Horizontal-Hole bolts - 71pcs Boulons à trou horizontal		Nut 4pcs Écrou		Bearings 2pcs Roulements	
19		20		21	
Angle Metal 2pcs Angle métallique		Angle Metal 18pcs Angle métallique		metal connection plate - 6pcs plaque de connexion en métal	

Hardware List

liste du matériel

26	 Magnet Door Catcher 8pcs Attrape-porte aimanté	27	 Hinges 4 pcs Charnières	28	 Cam lock Ø15 x 12 mm- 24pcs Serrure à came
29	 Cam bolt 24pcs Boulon à came	30	 Ø20 / Ø6 x 2 mm Washer 6pcs Rondelle	31	 Bolts Ø1/6" x 25 mm - 4pcs Boulon
32	 Handle 2pcs Poignée	33	 Angle Metal 2pcs Angle métallique	34	 Wood Screws M3.5 x 15mm-48pcs Les vis à bois
35	 Bolts Ø1/4" x 40 mm - 4pcs Boulon	36	 Allen Key - 2pcs Clé Allen	37	 Wood Screws M4 x 40mm-14pcs Les vis à bois
38	 Bolts Ø1/4" x 60 mm - 10pcs Boulon	39	 Lock - 1set Verrou		

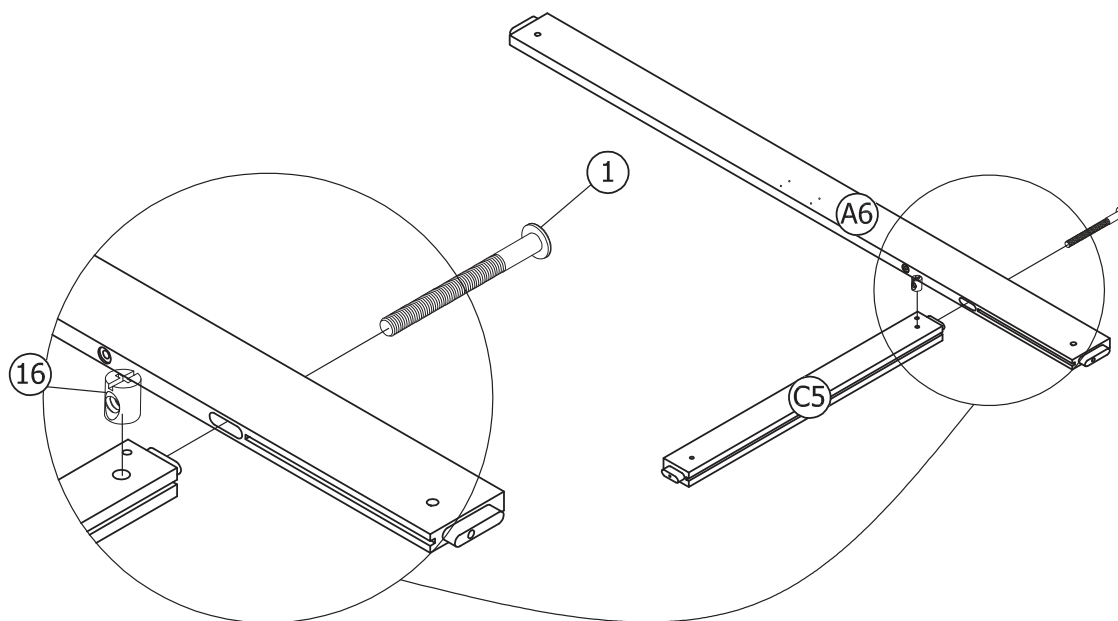


Assembly Tools Required (Not Included)
Outils d'assemblage requis (Non Inclus)

STEP 1:

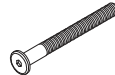
Étape 1:

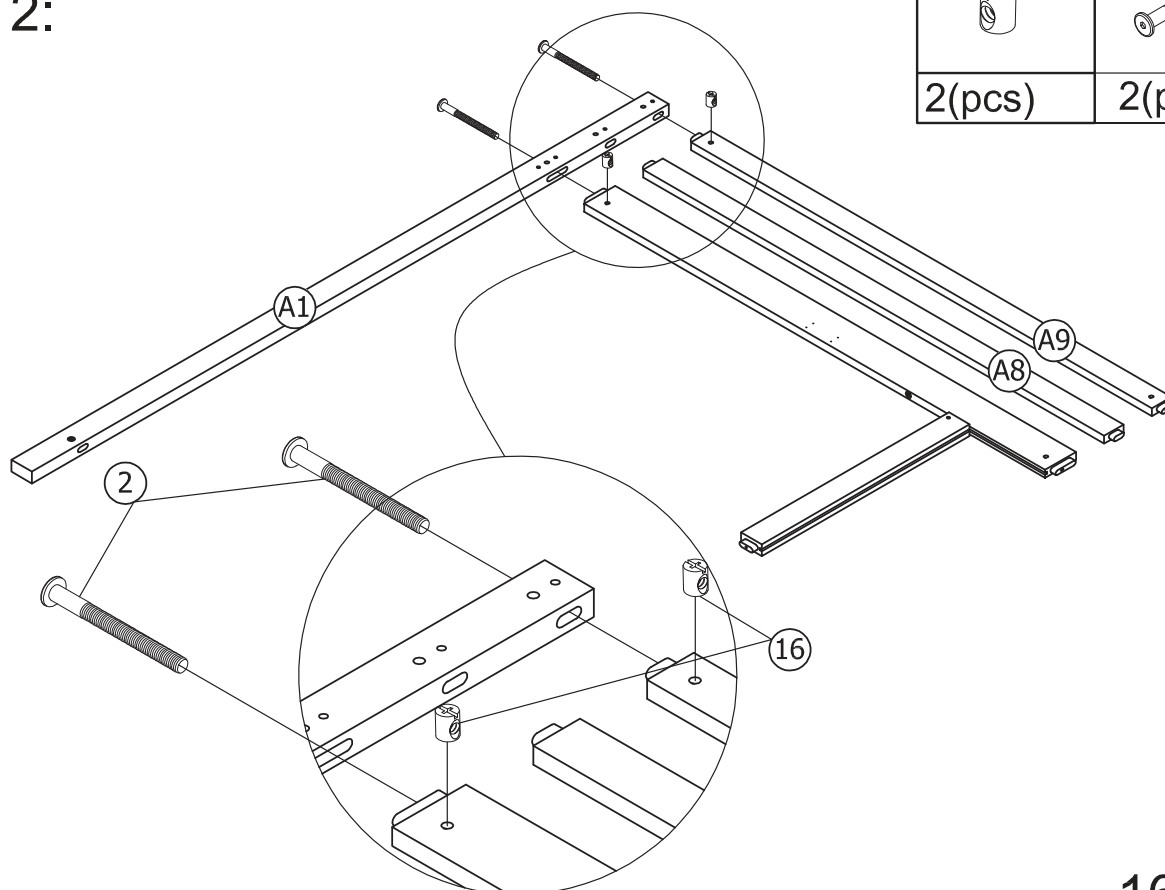
16	1
	
1(pc)	1(pc)



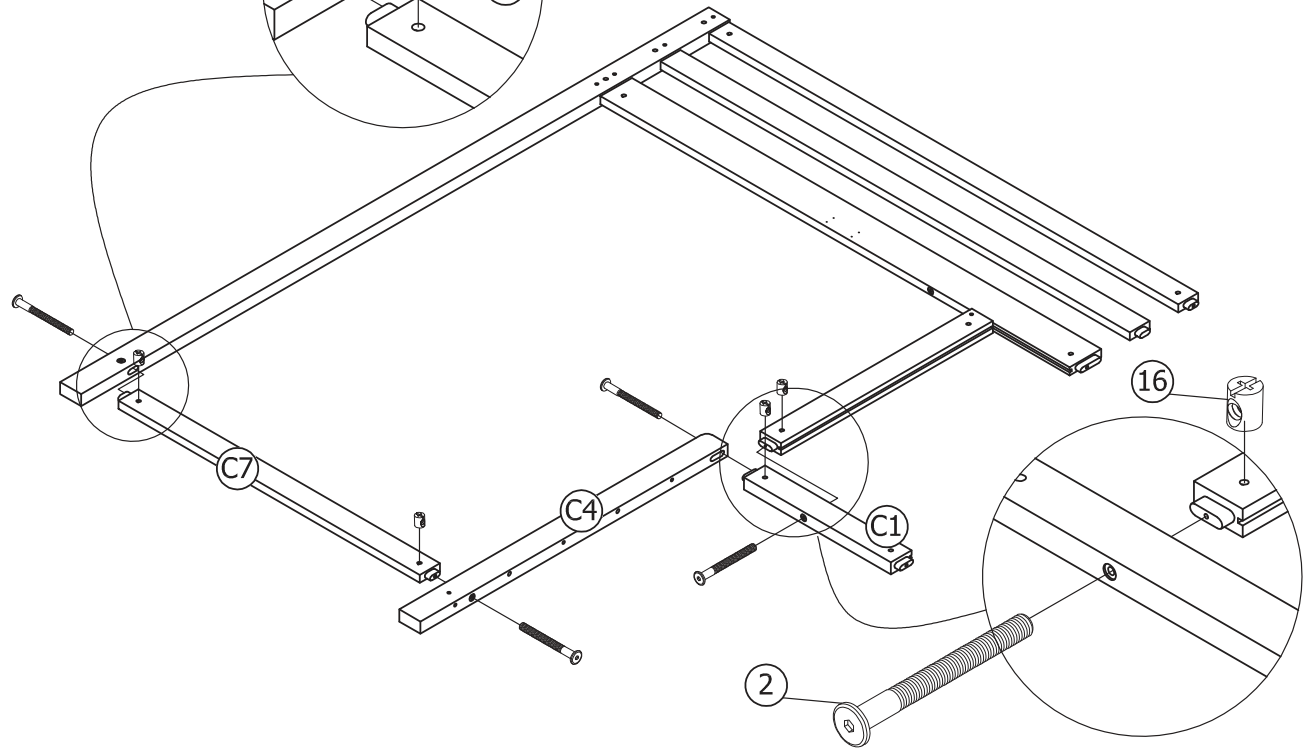
STEP 2:

Étape 2:

16	2
	
2(pcs)	2(pcs)

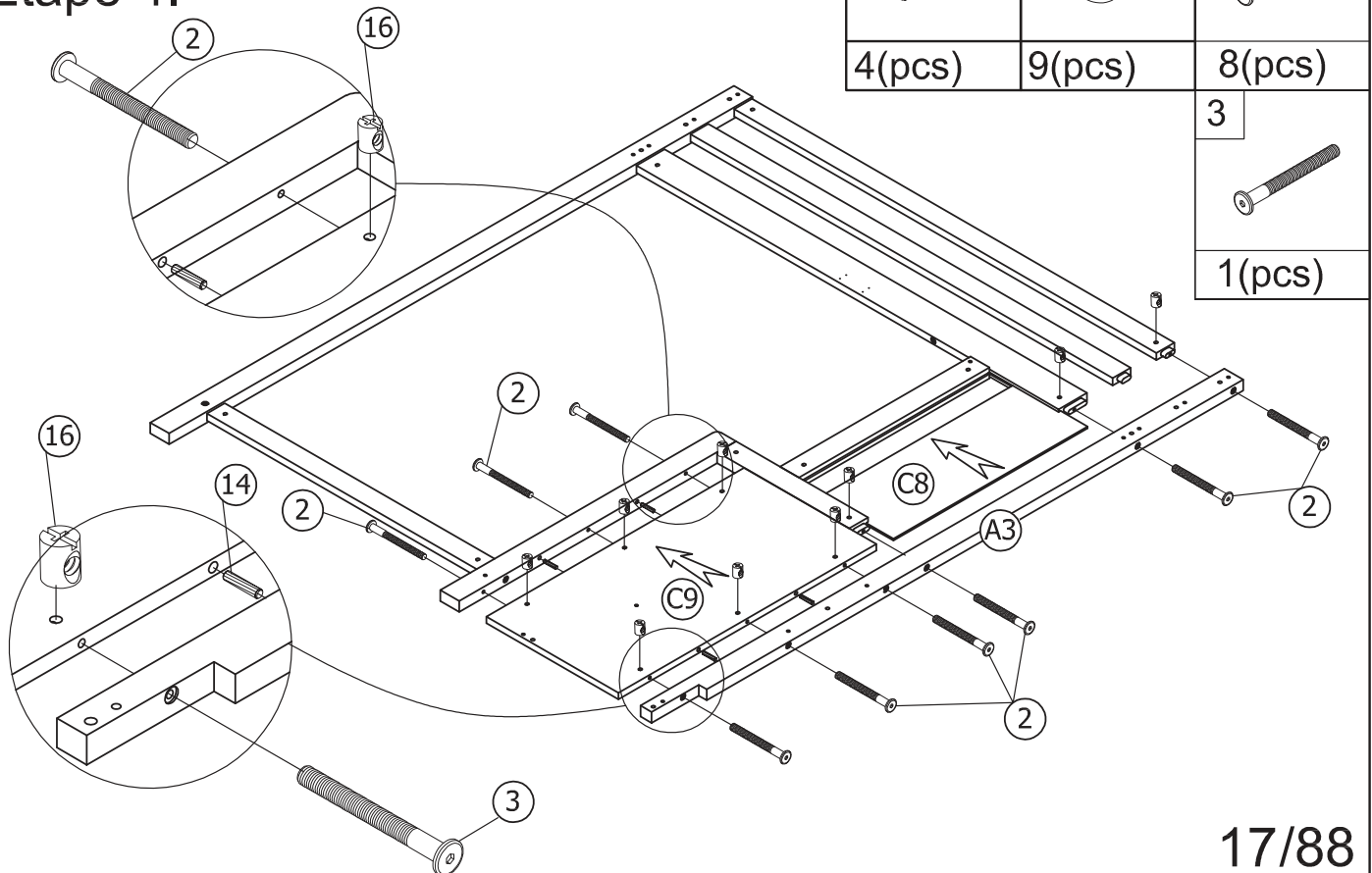


STEP 3:
Étape 3:



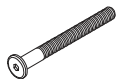
16	2
4(pcs)	4(pcs)

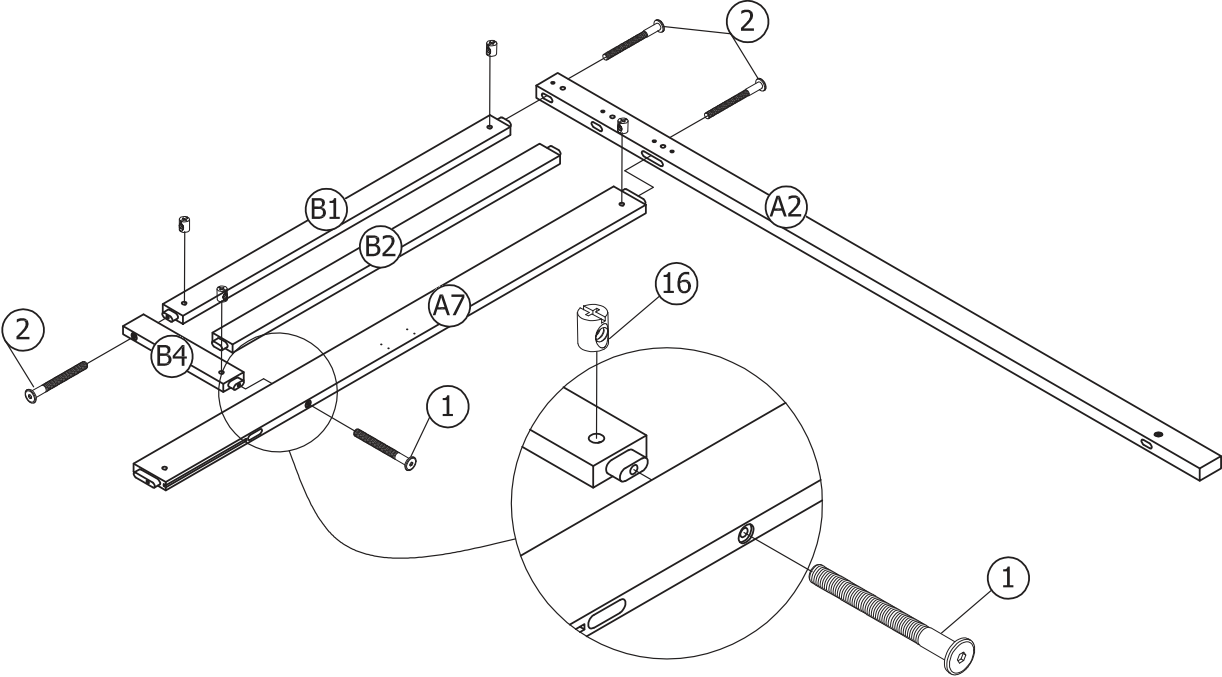
STEP 4:
Étape 4:



14	16	2
4(pcs)	9(pcs)	8(pcs)
		3
		1(pcs)

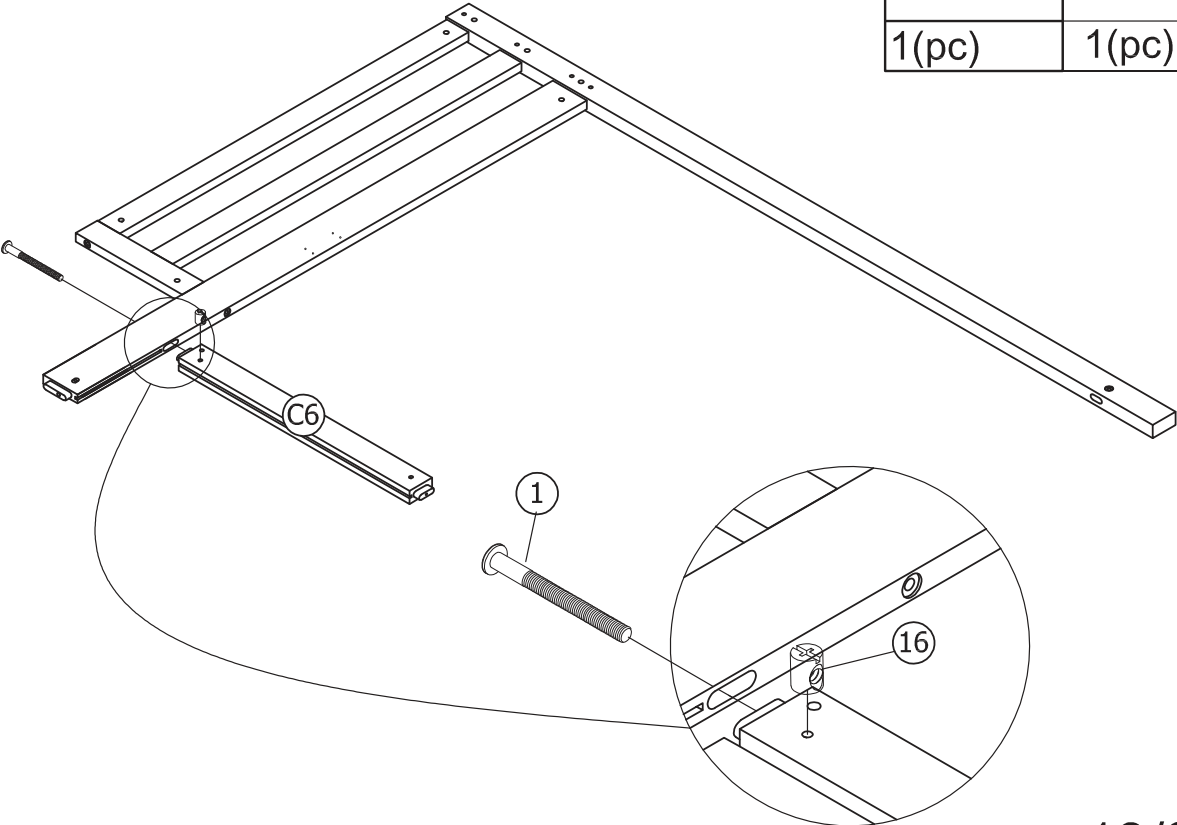
STEP 5:
Étape 5:

16	2	1
		
4(pcs)	3(pcs)	1(pc)



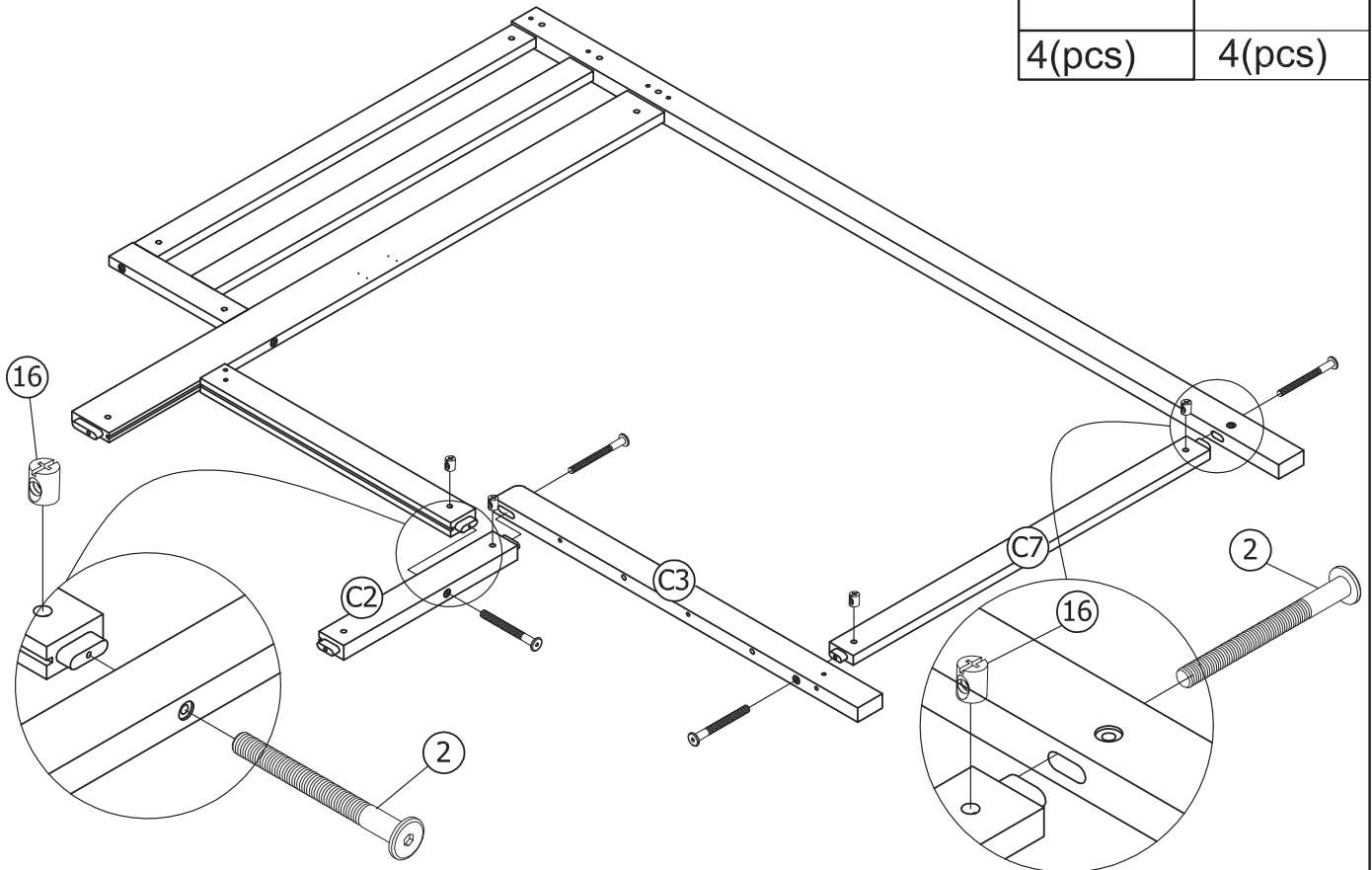
STEP 6:
Étape 6:

16	1
	
1(pc)	1(pc)

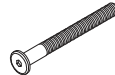


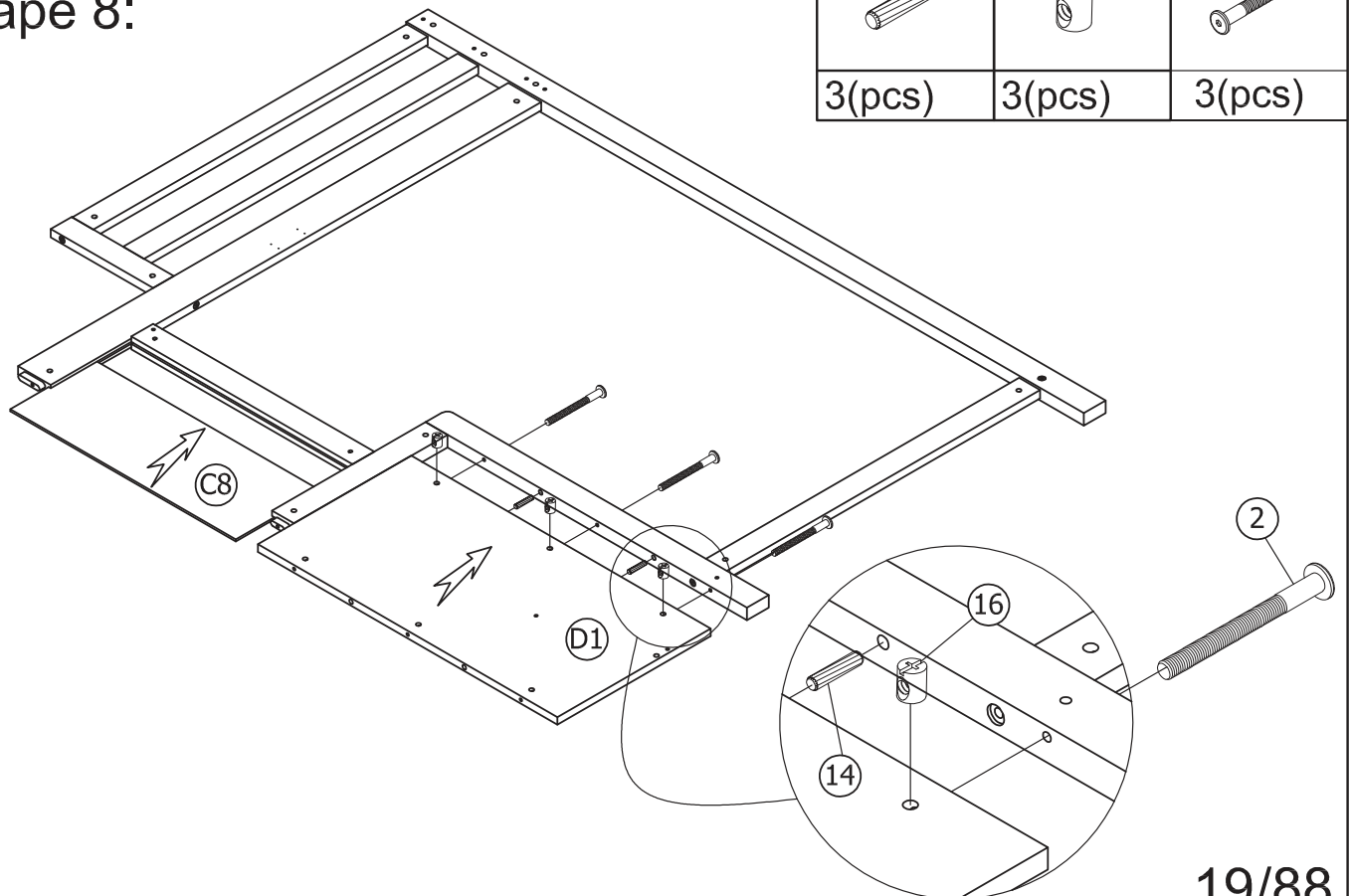
STEP 7:
Étape 7:

16	2
	
4(pcs)	4(pcs)



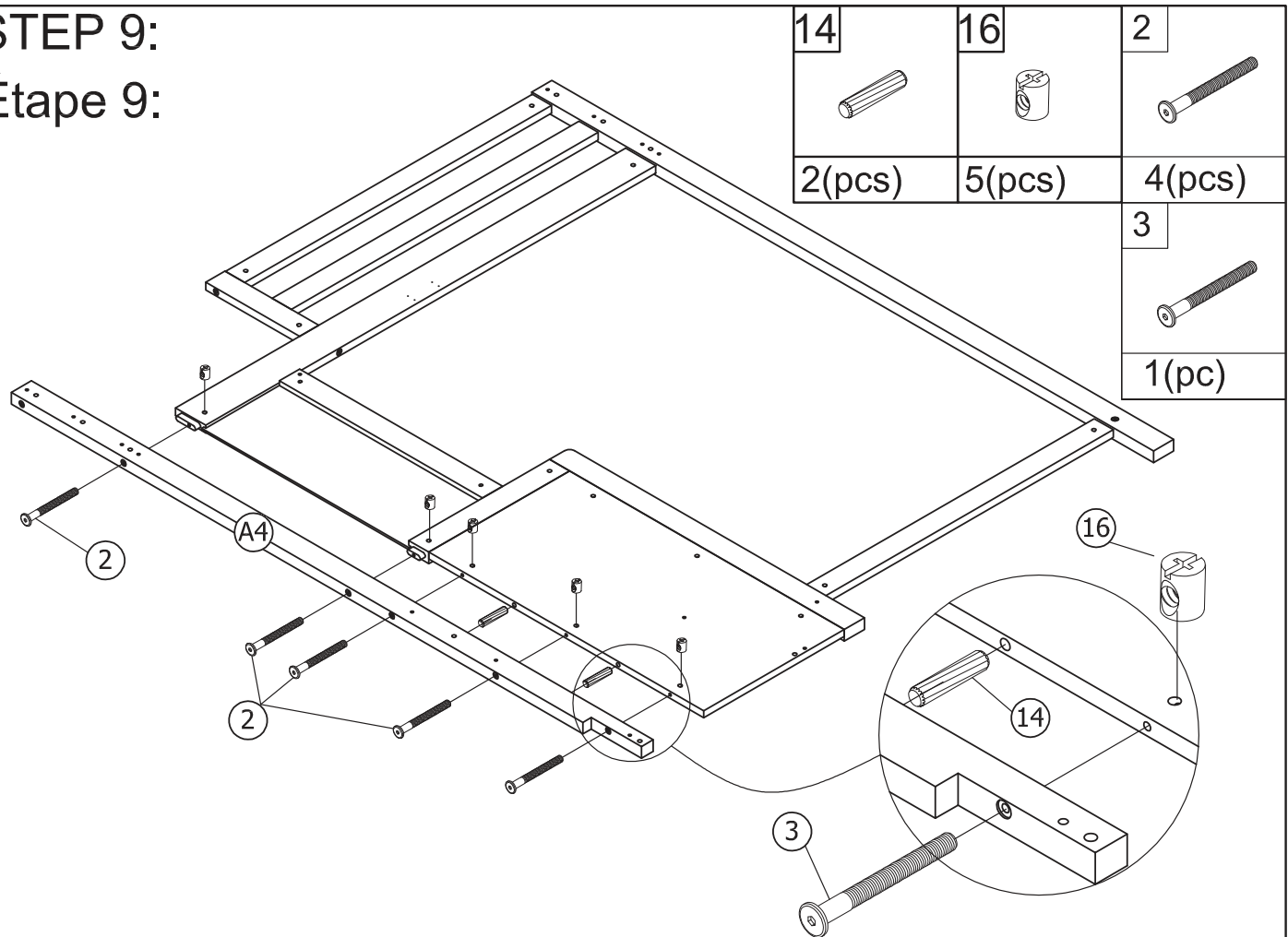
STEP 8:
Étape 8:

14	16	2
		
3(pcs)	3(pcs)	3(pcs)



STEP 9:

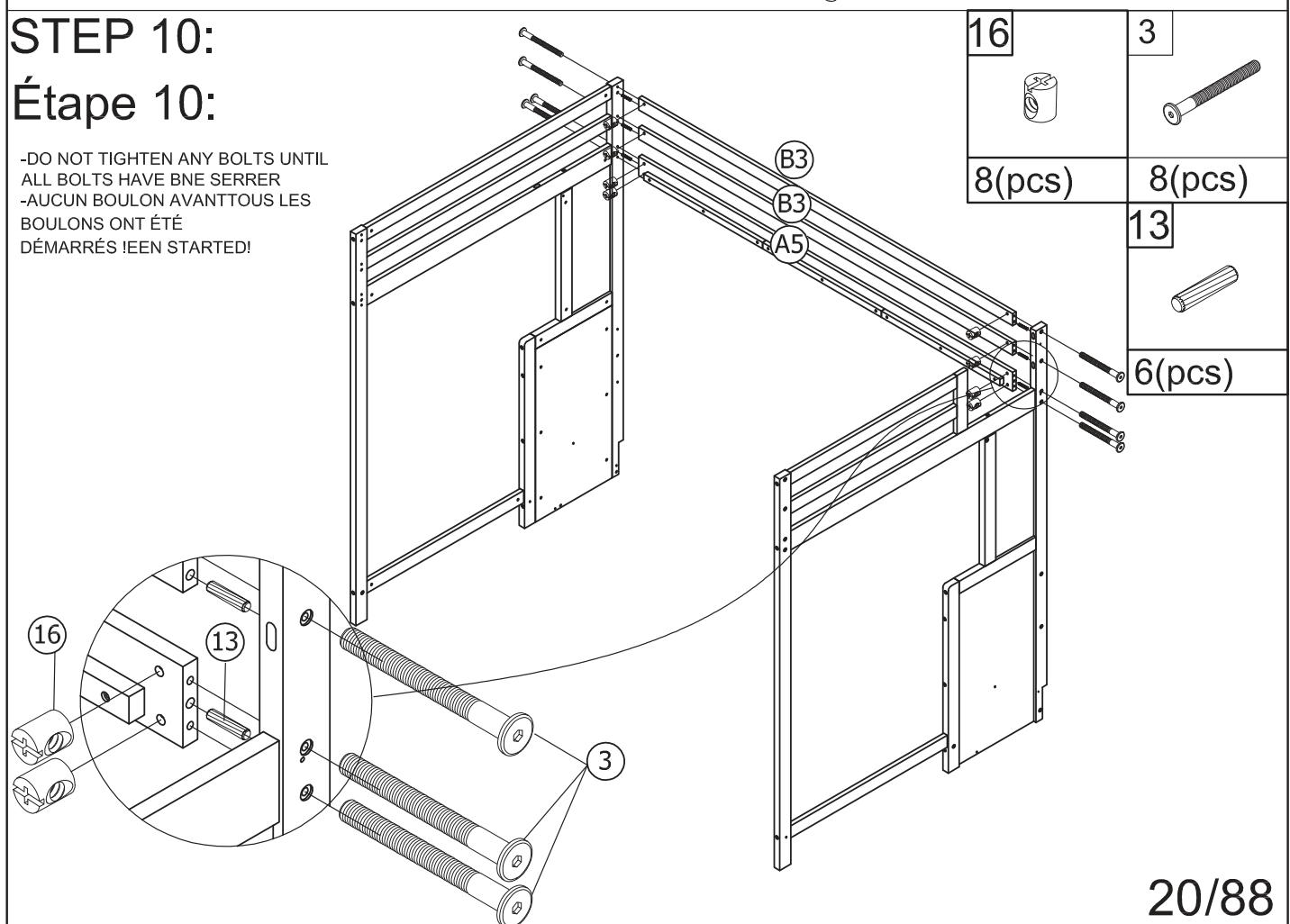
Étape 9:



STEP 10:

Étape 10:

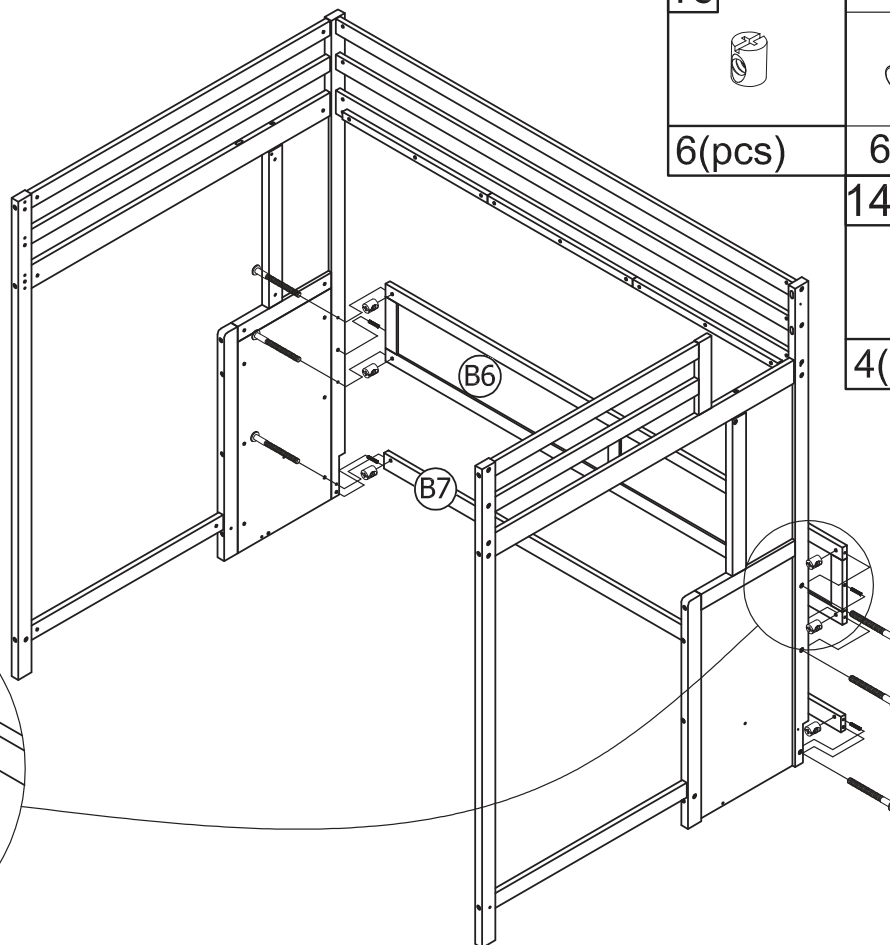
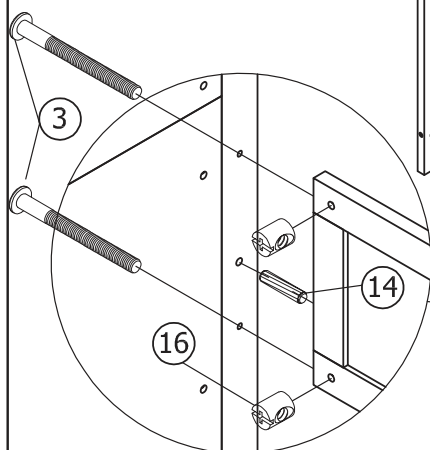
-DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BNE SERRER
-AUCUN BOULON AVANTTOUS LES
BOULONS ONT ÉTÉ
DÉMARRÉS !EEN STARTED!



STEP 11:

Étape 11:

-DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BNE SERRER
-AUCUN BOULON AVANTTOUS LES
BOULONS ONT ÉTÉ
DÉMARRÉS !EEN STARTED!

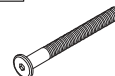


16



6(pcs)

3



6(pcs)

14

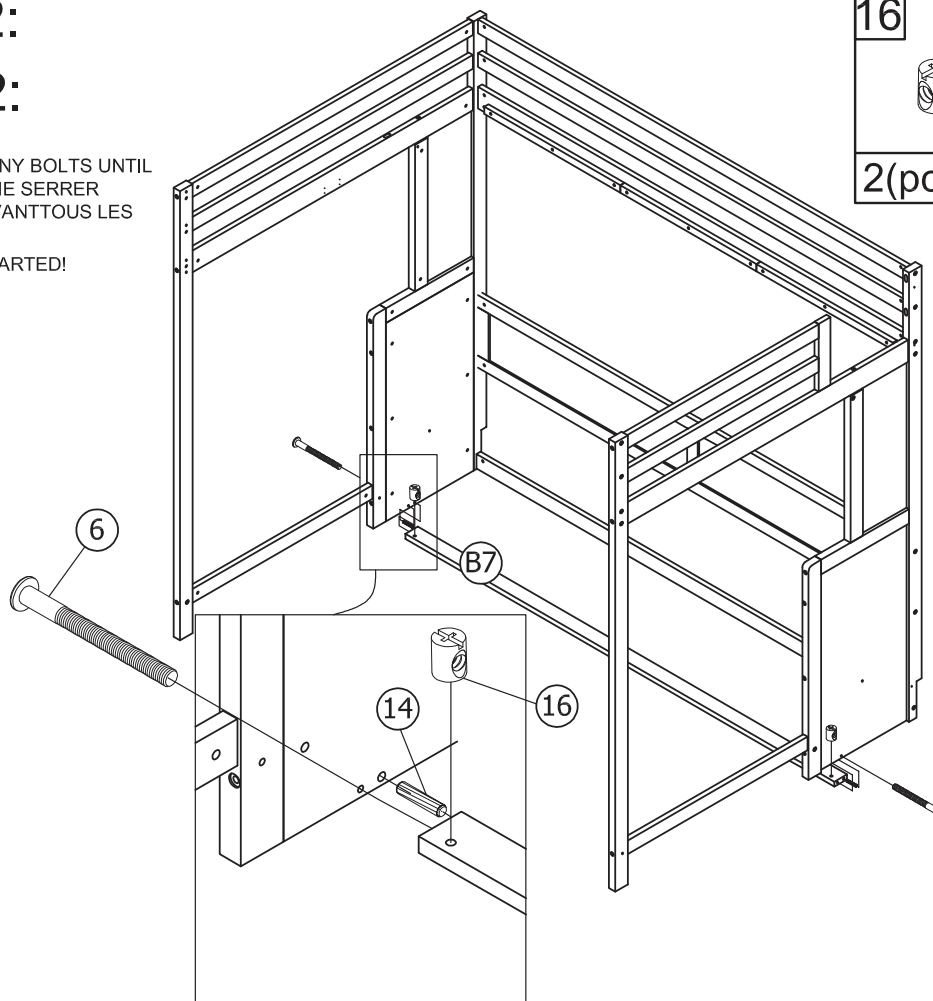


4(pcs)

STEP 12:

Étape 12:

-DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BNE SERRER
-AUCUN BOULON AVANTTOUS LES
BOULONS ONT ÉTÉ
DÉMARRÉS !EEN STARTED!

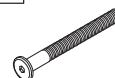


16



2(pcs)

6



2(pcs)

14



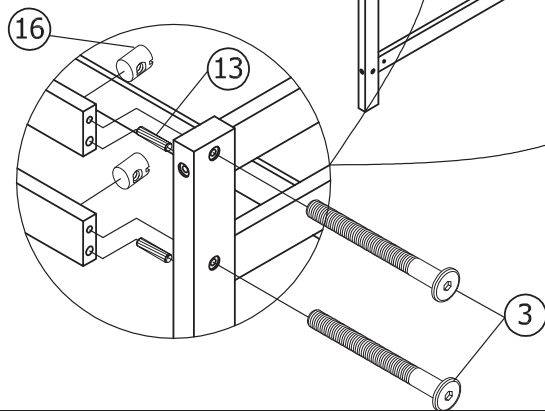
2(pcs)

STEP 13:

Étape 13:

-DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BNE SERRER
-AUCUN BOULON AVANTTOUS LES
BOULONS ONT ÉTÉ
DÉMARRÉS !EEN STARTED!

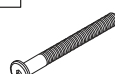
16	3
	
8(pcs)	8(pcs)
	13
	
	6(pcs)

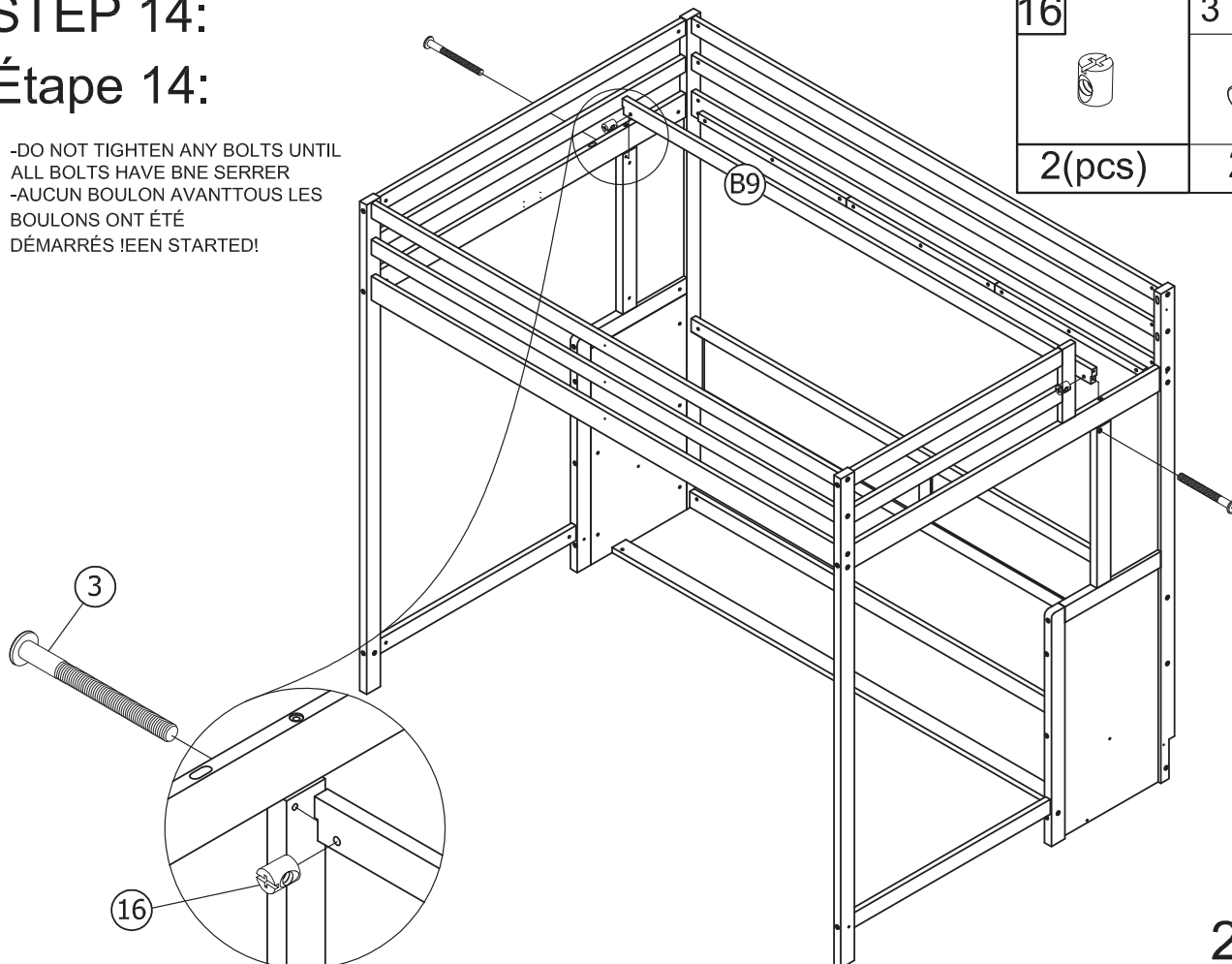


STEP 14:

Étape 14:

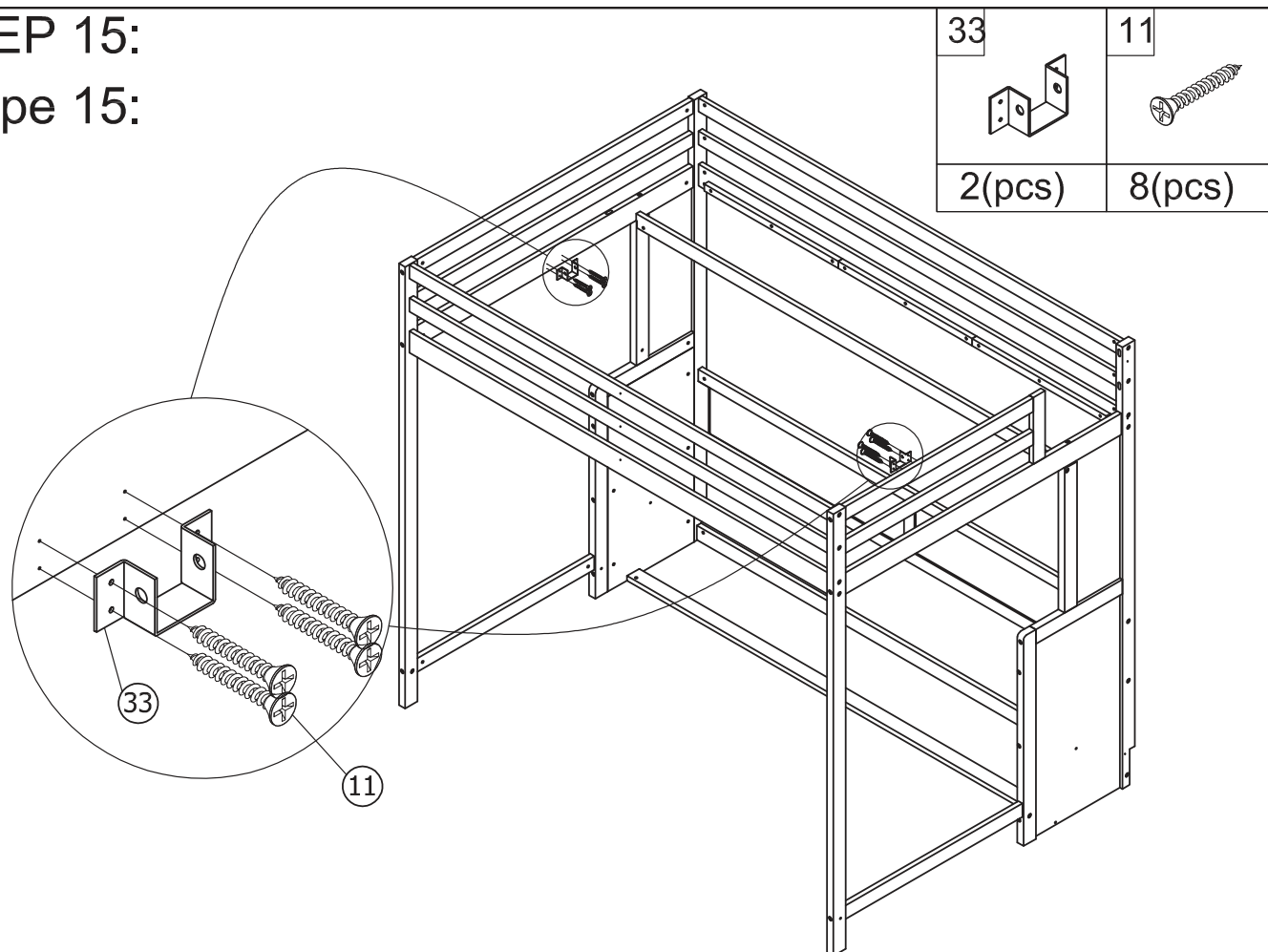
-DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BNE SERRER
-AUCUN BOULON AVANTTOUS LES
BOULONS ONT ÉTÉ
DÉMARRÉS !EEN STARTED!

16	3
	
2(pcs)	2(pcs)



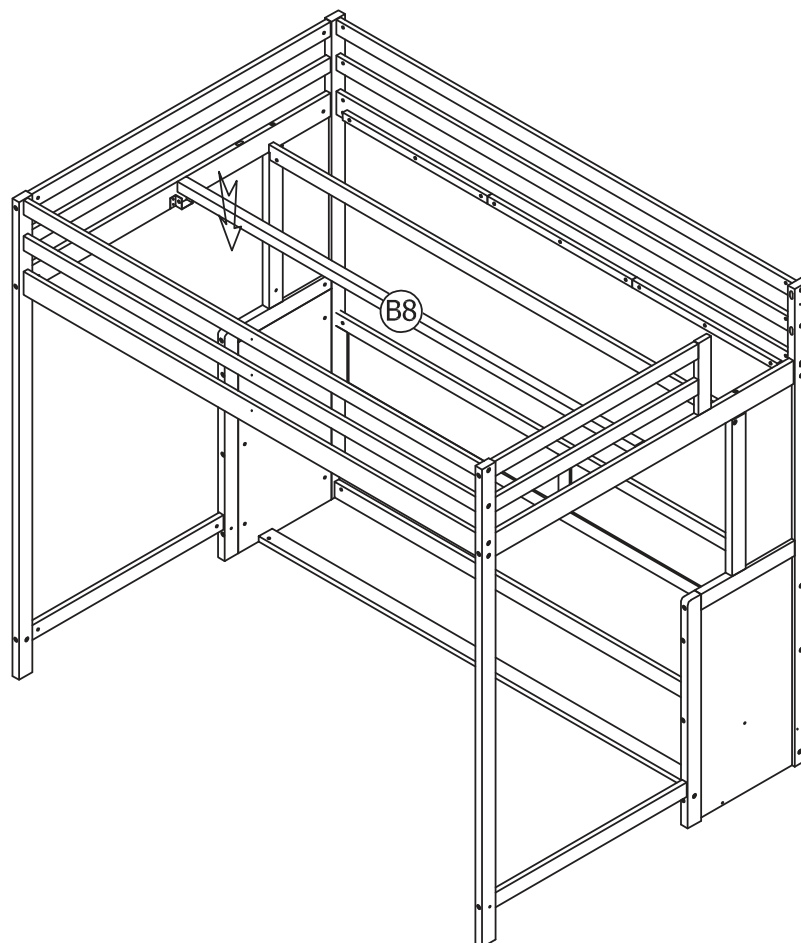
STEP 15:

Étape 15:



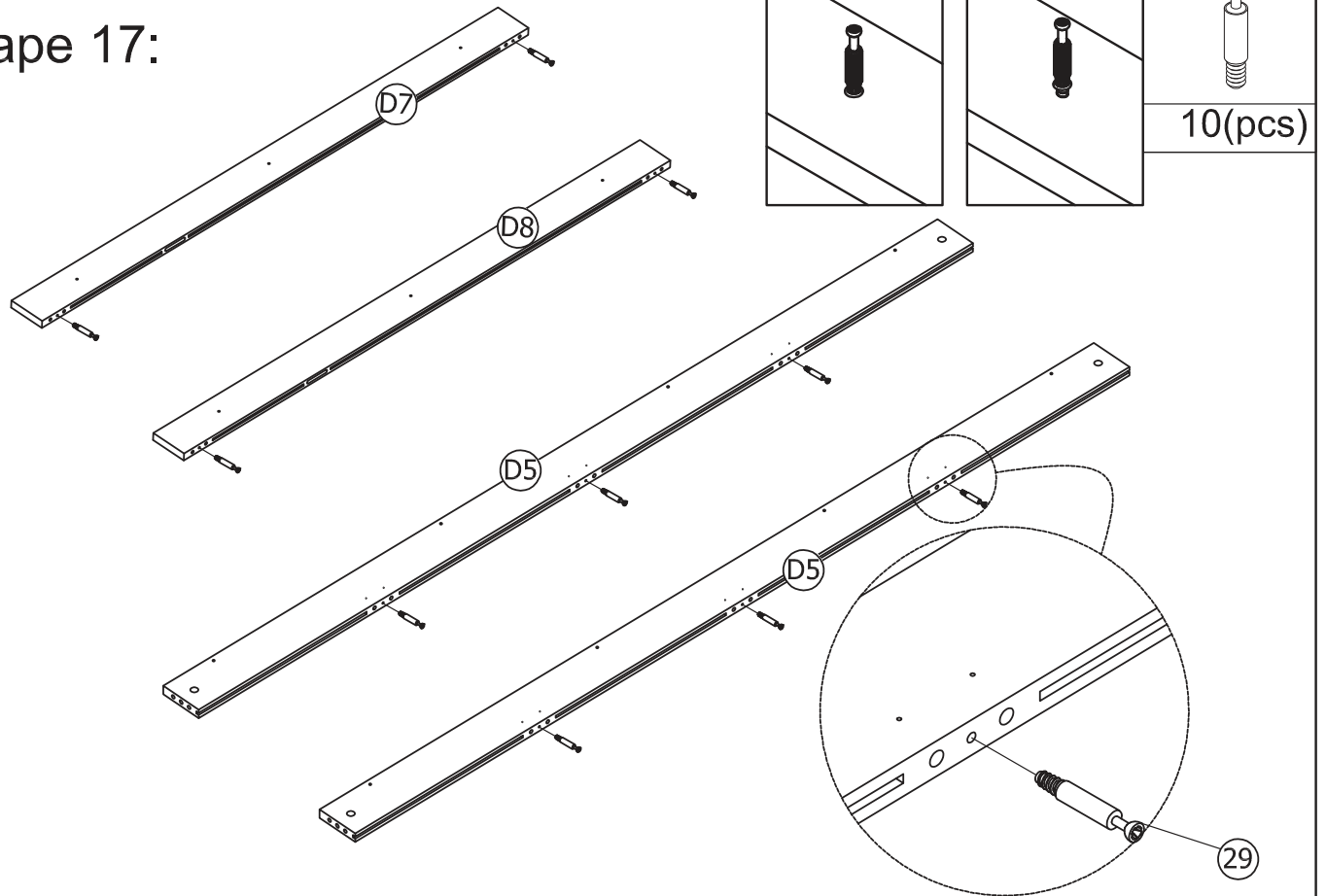
STEP 16:

Étape 16:



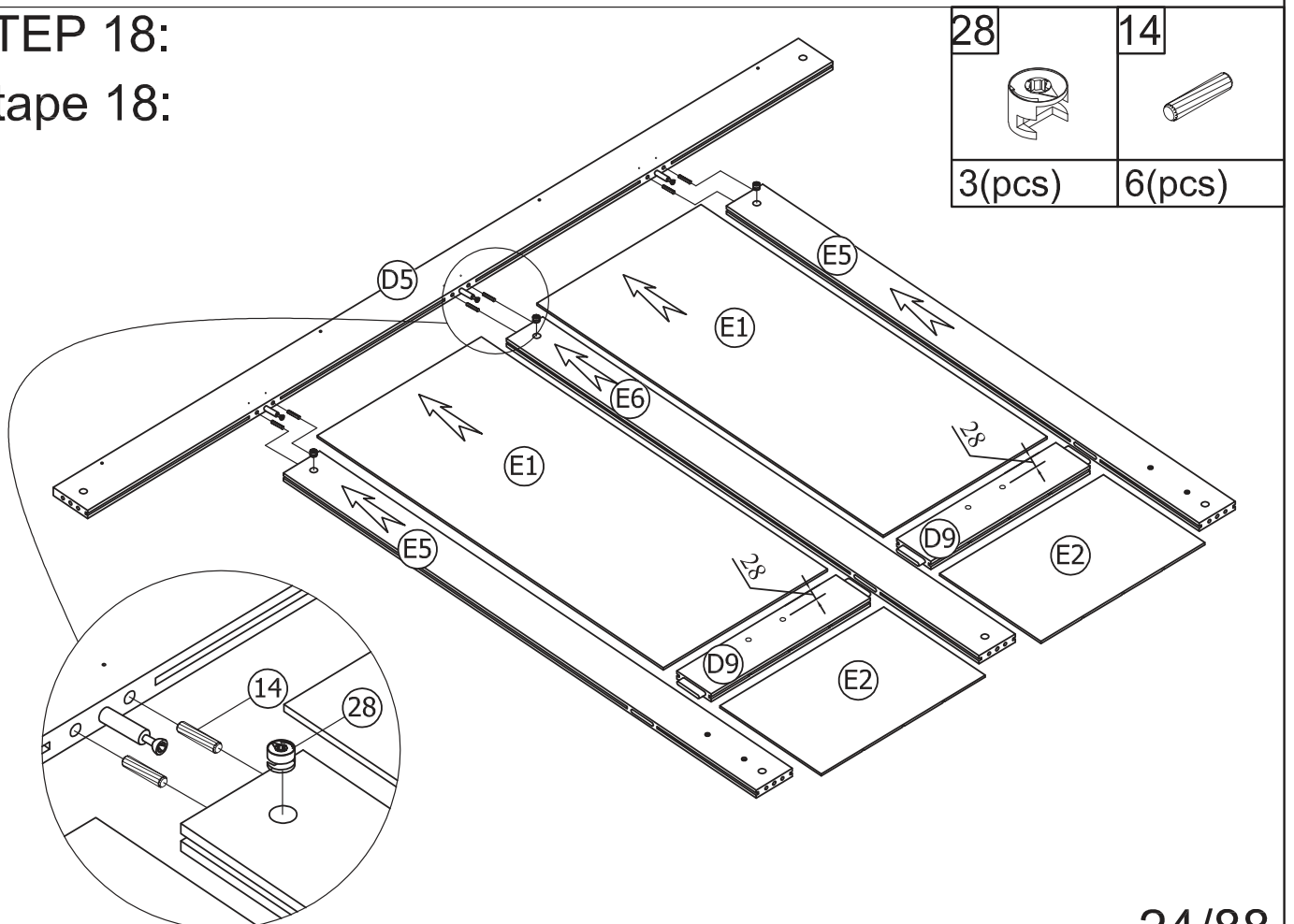
STEP 17:

Étape 17:



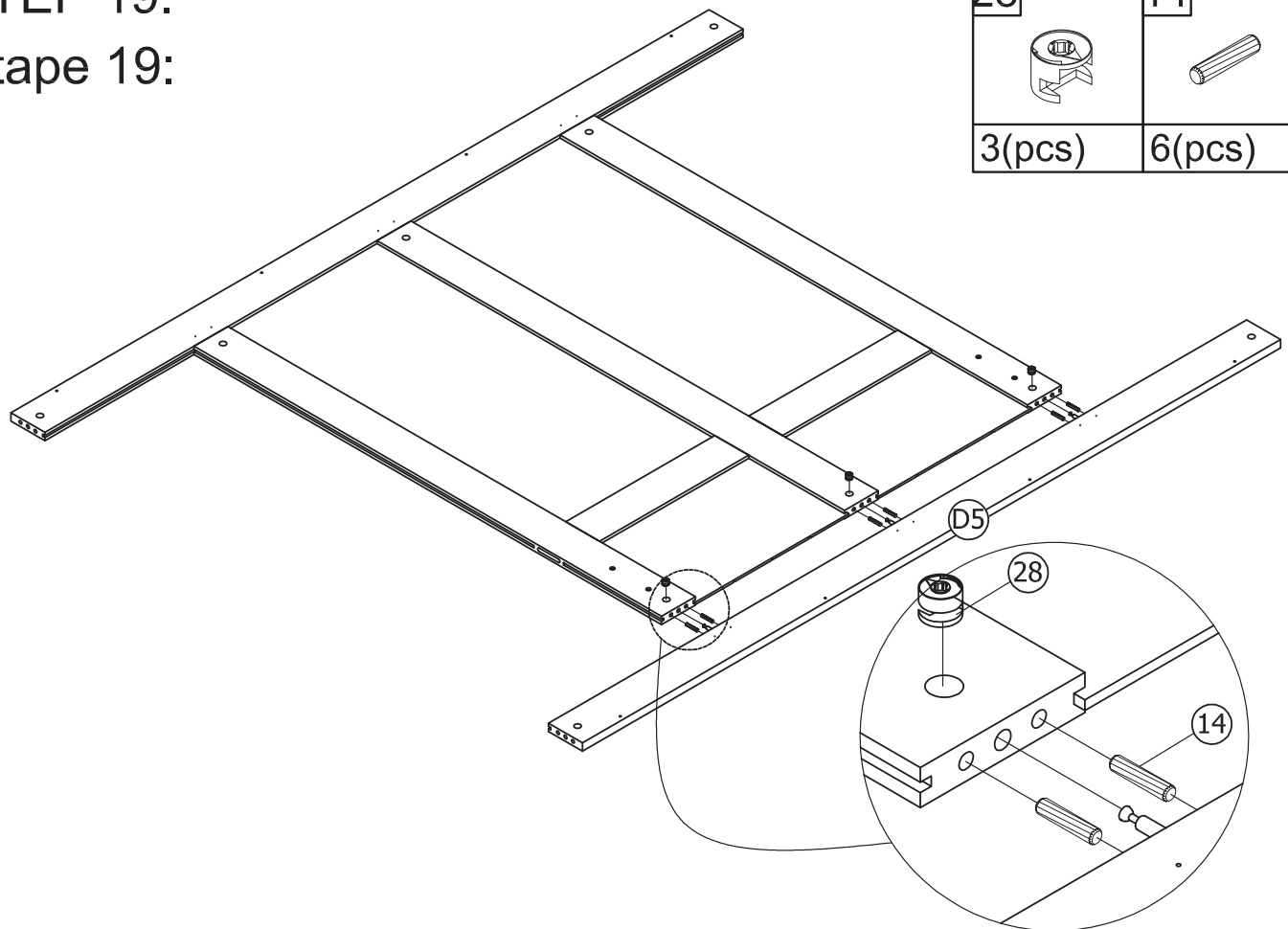
STEP 18:

Étape 18:



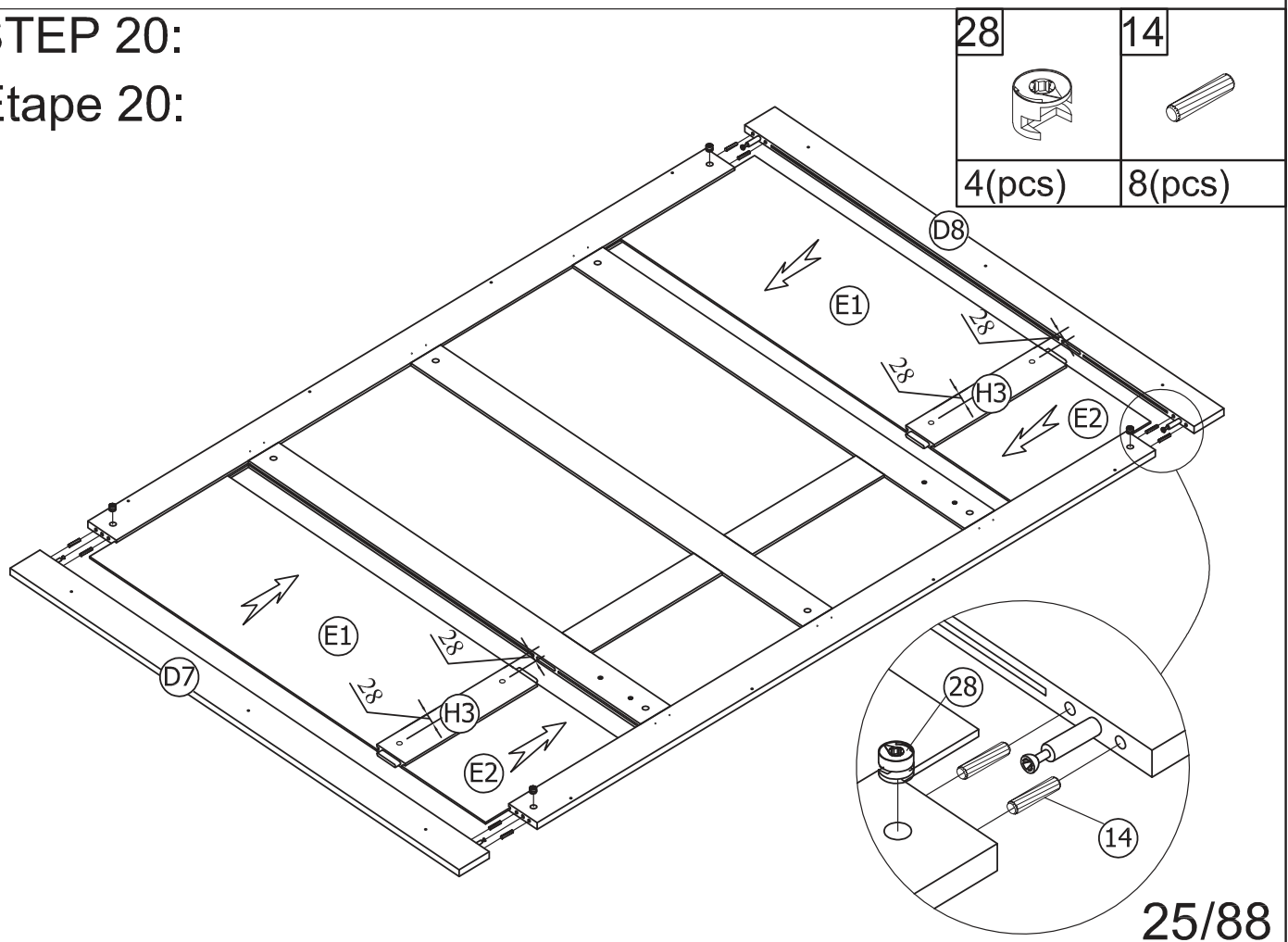
STEP 19:

Étape 19:

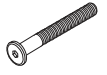


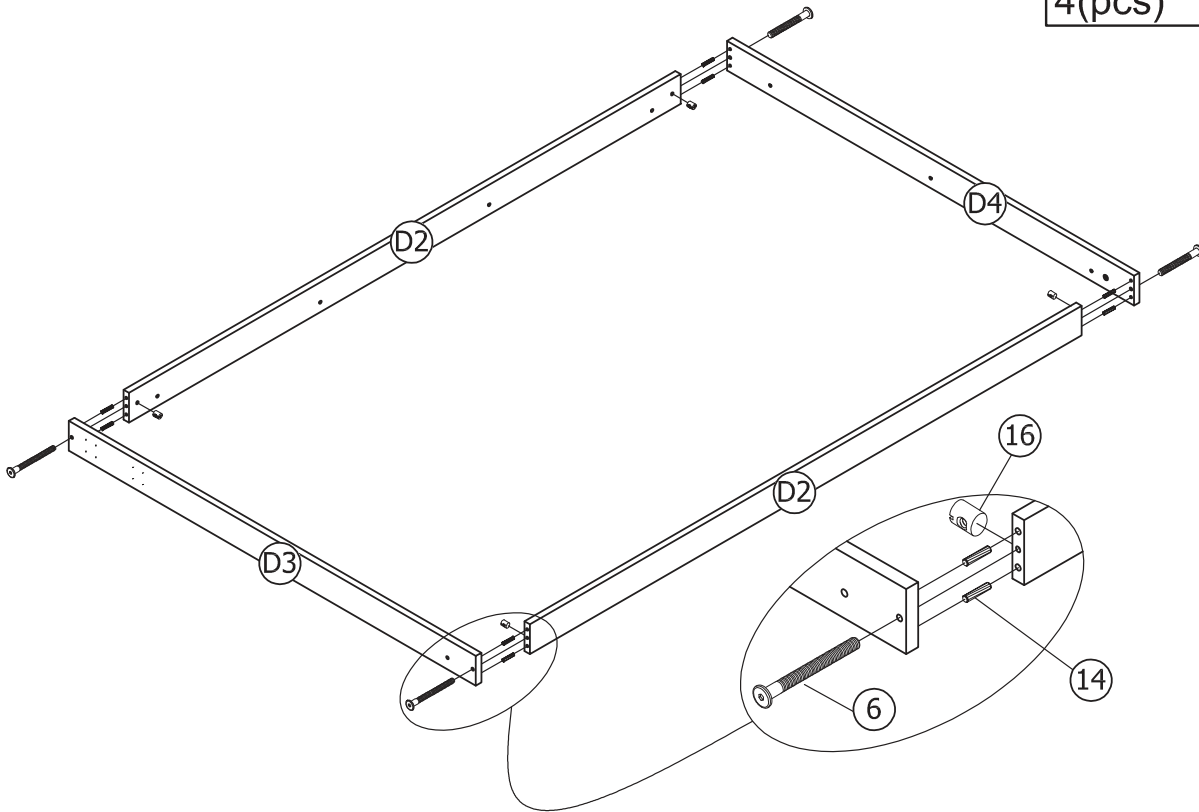
STEP 20:

Étape 20:



STEP 21:
Étape 21:

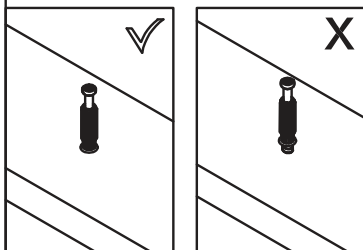
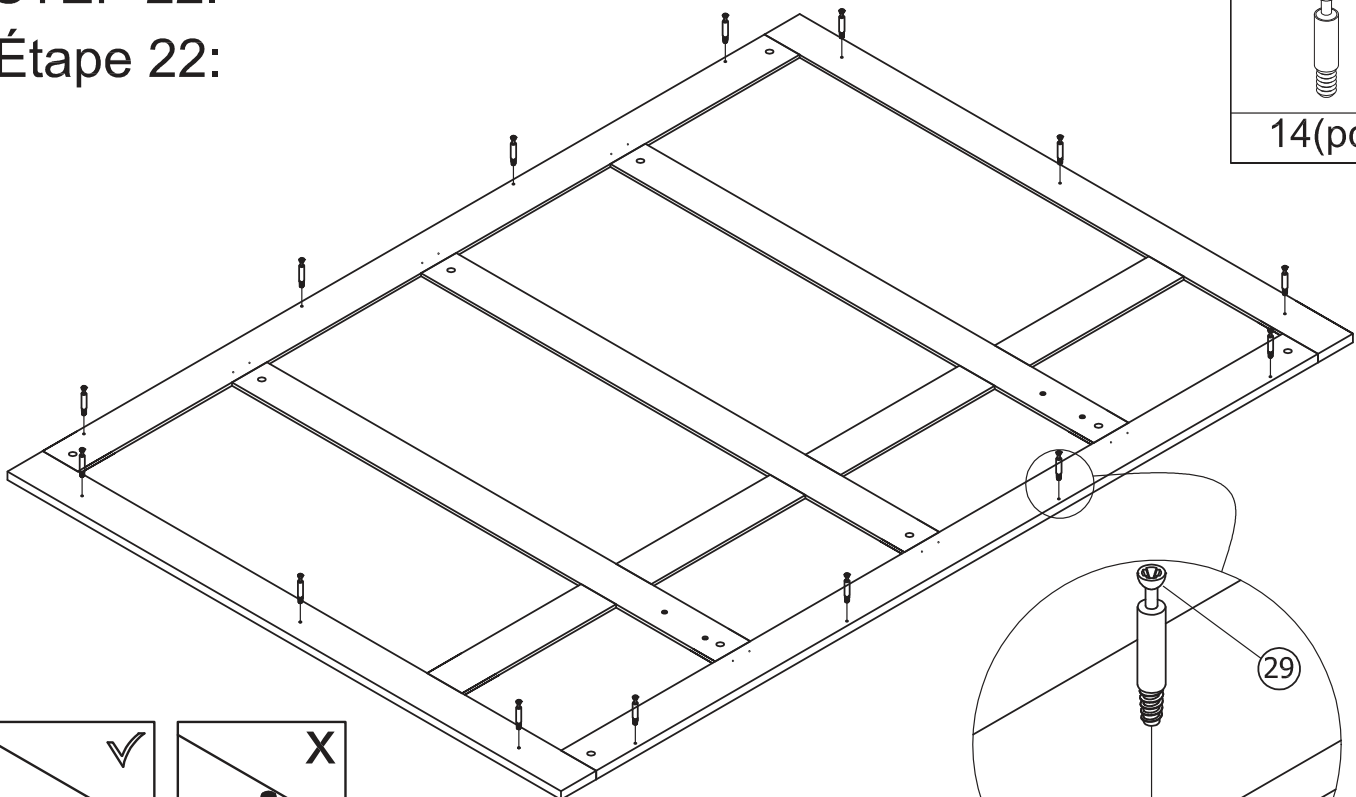
16	14
	
4(pcs)	8(pcs)
	6
	
	4(pcs)



STEP 22:
Étape 22:

29

14(pcs)



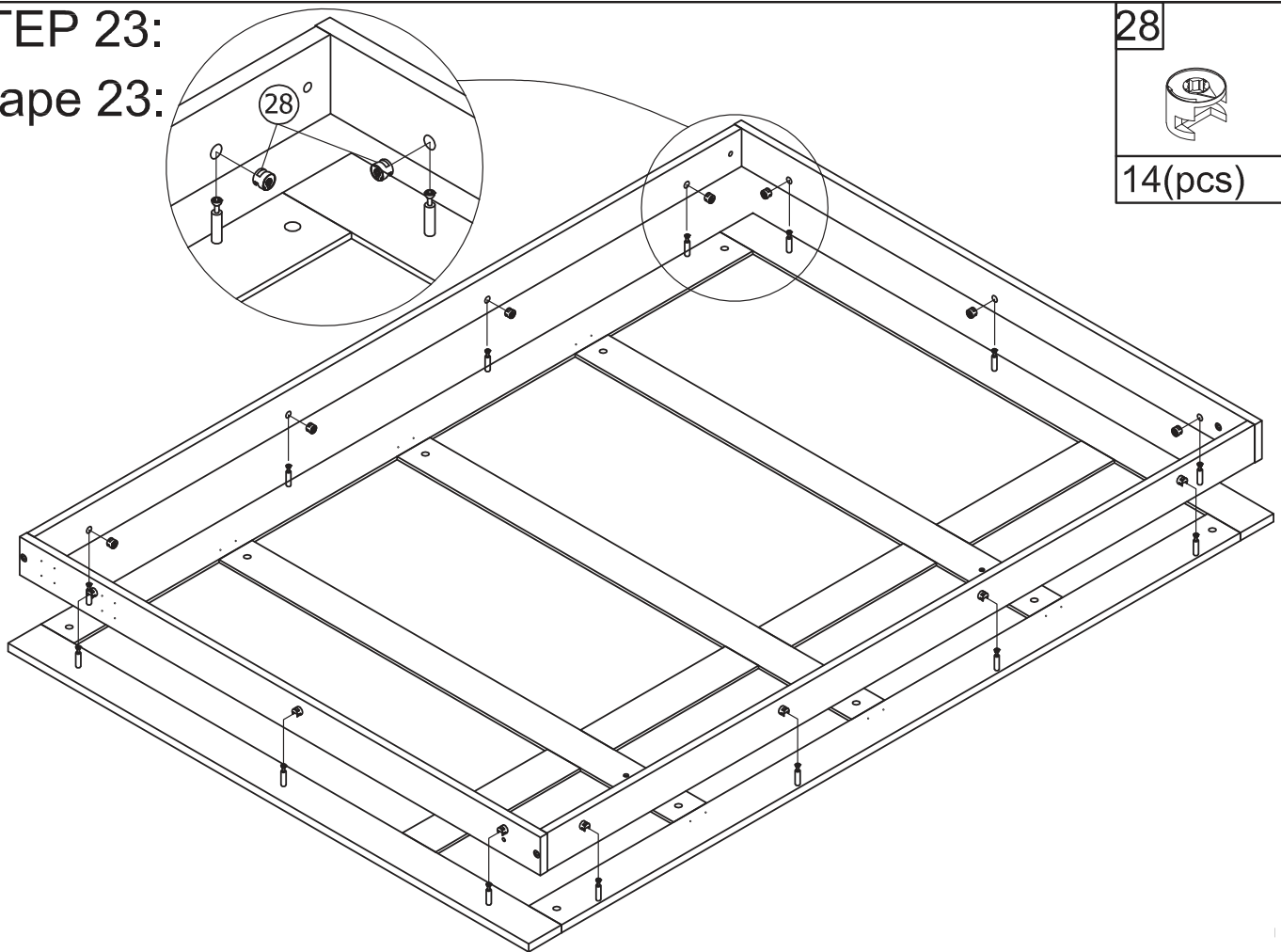
STEP 23:

Étape 23:

28



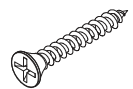
14(pcs)



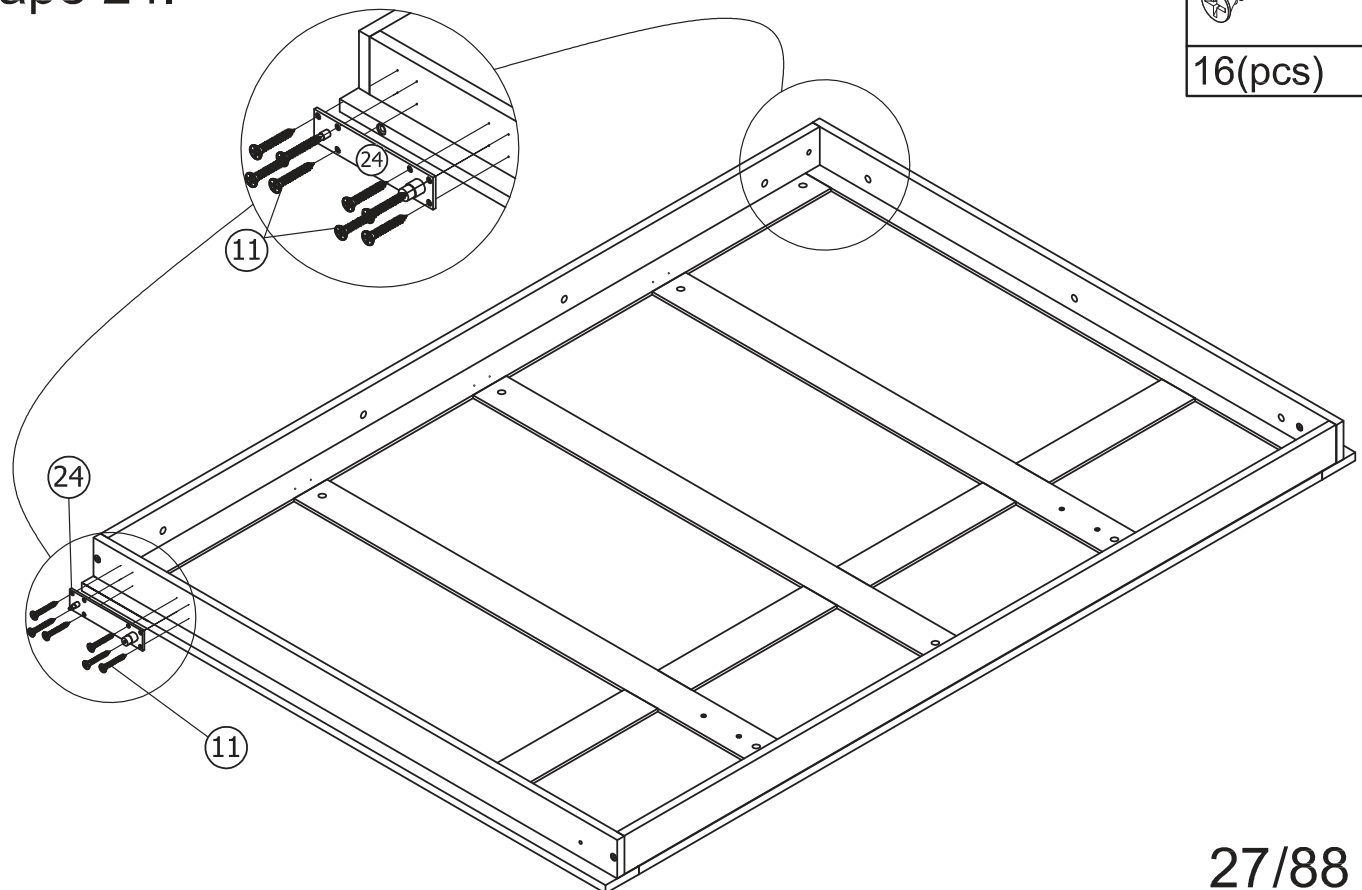
STEP 24:

Étape 24:

11

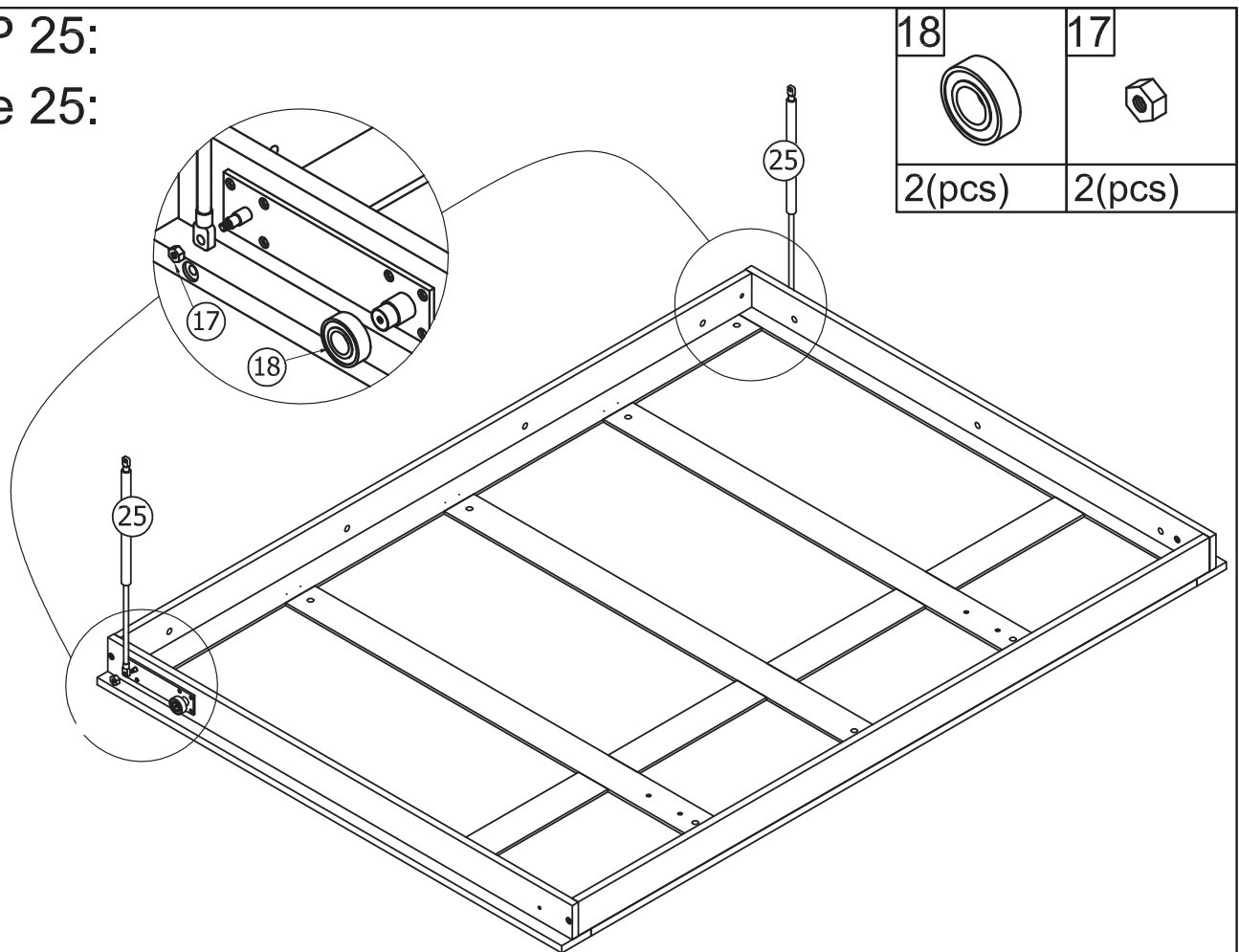


16(pcs)



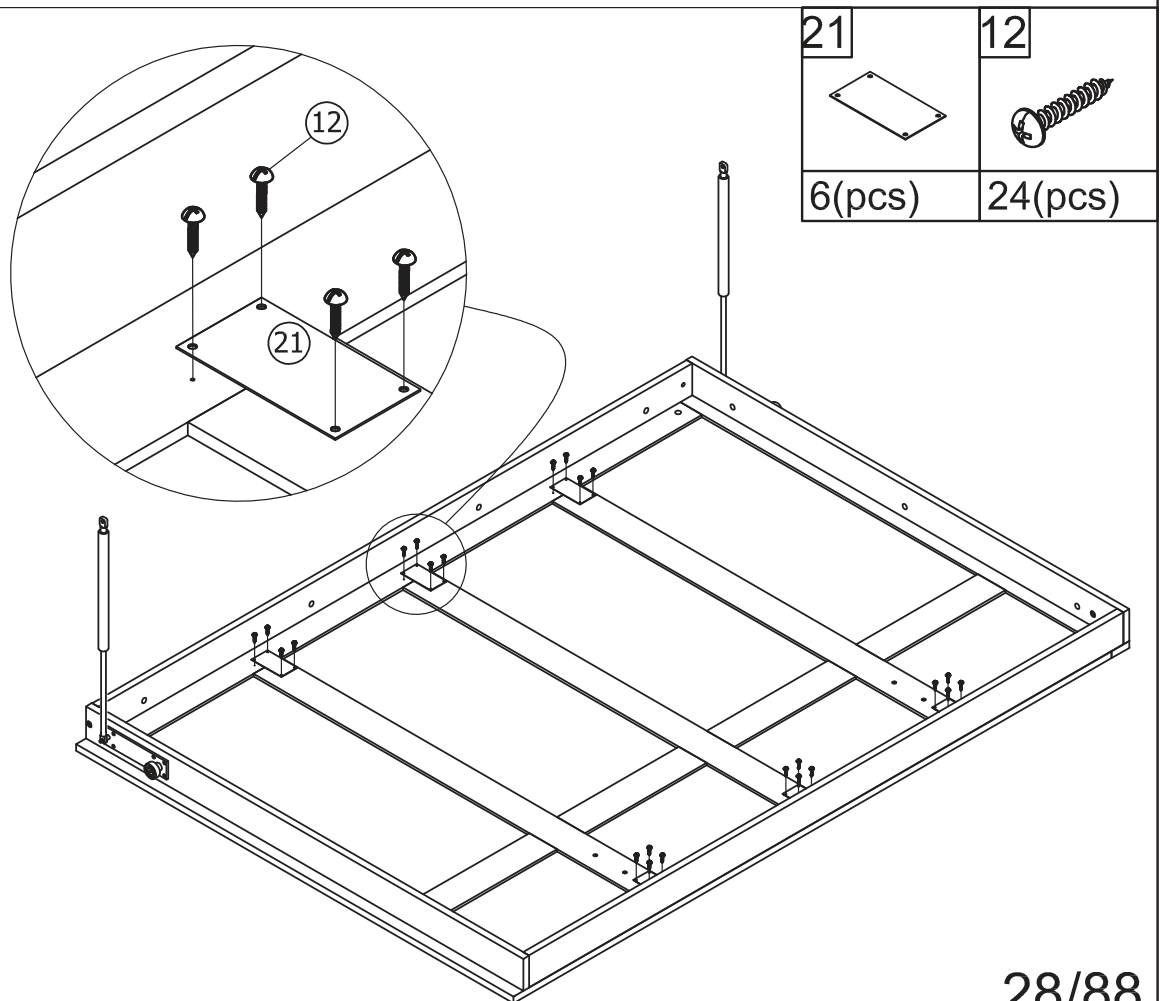
STEP 25:

Étape 25:



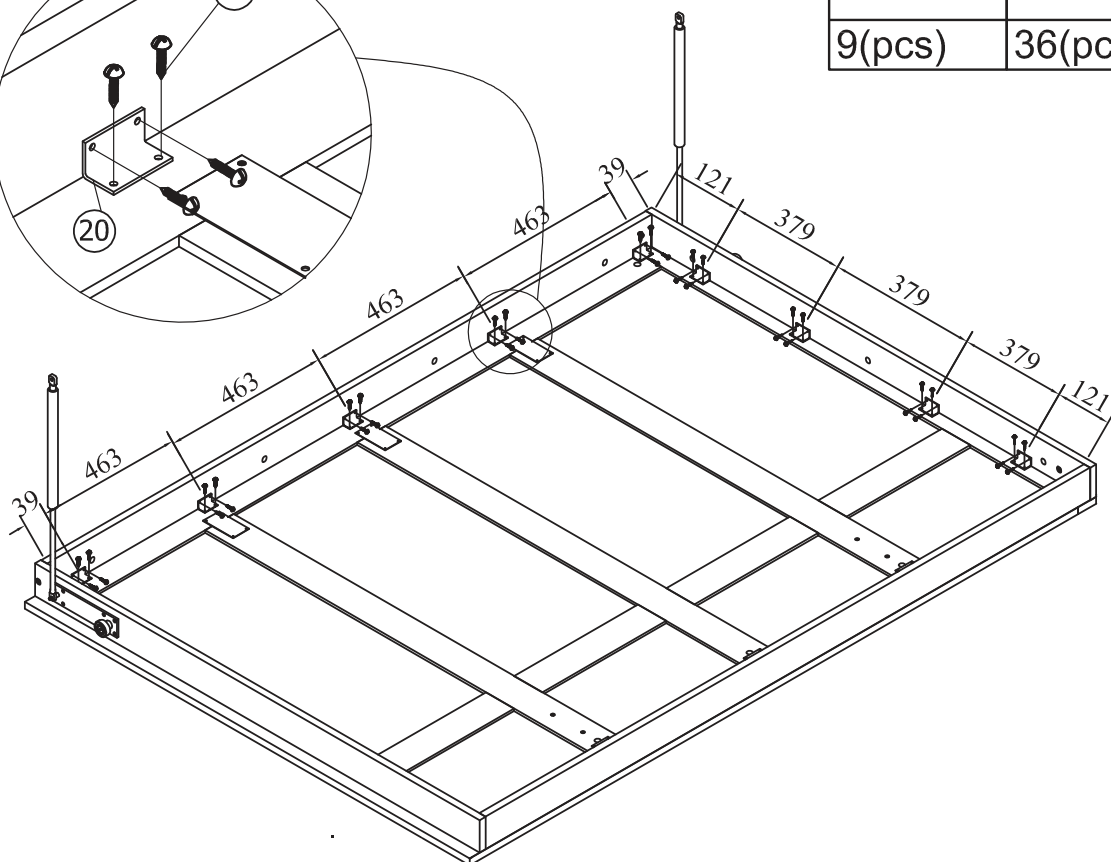
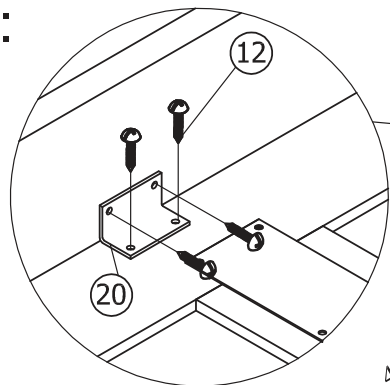
STEP 26:

Étape 26:



STEP 27:

Étape 27:



20



9(pcs)

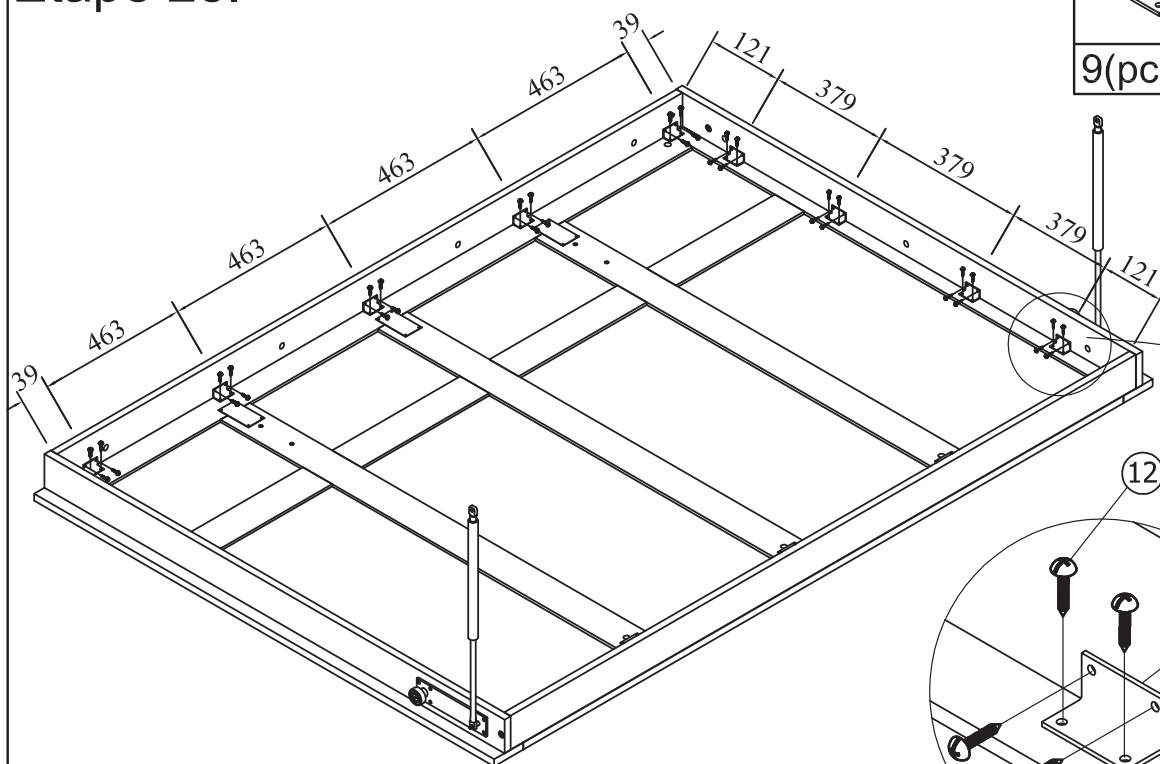
12



36(pcs)

STEP 28:

Étape 28:



20

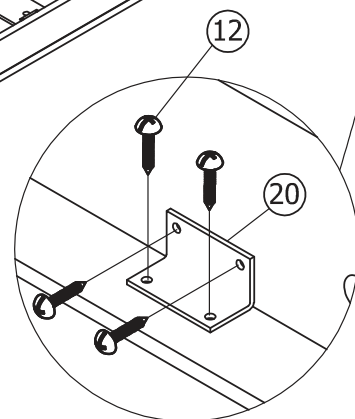


9(pcs)

12



36(pcs)



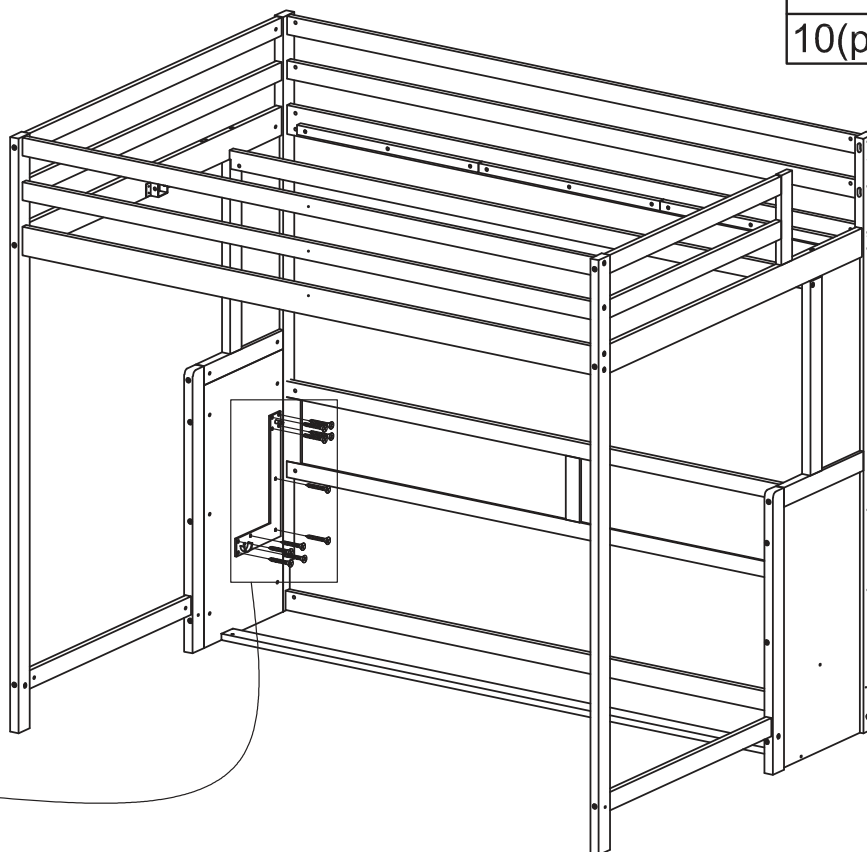
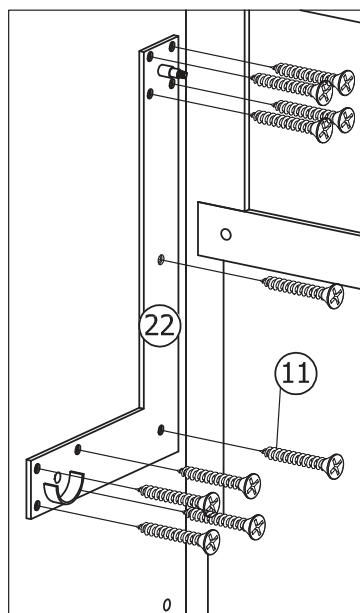
STEP 29:

Étape 29:

11



10(pcs)



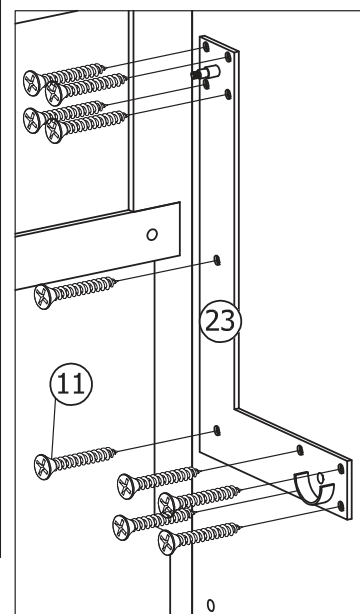
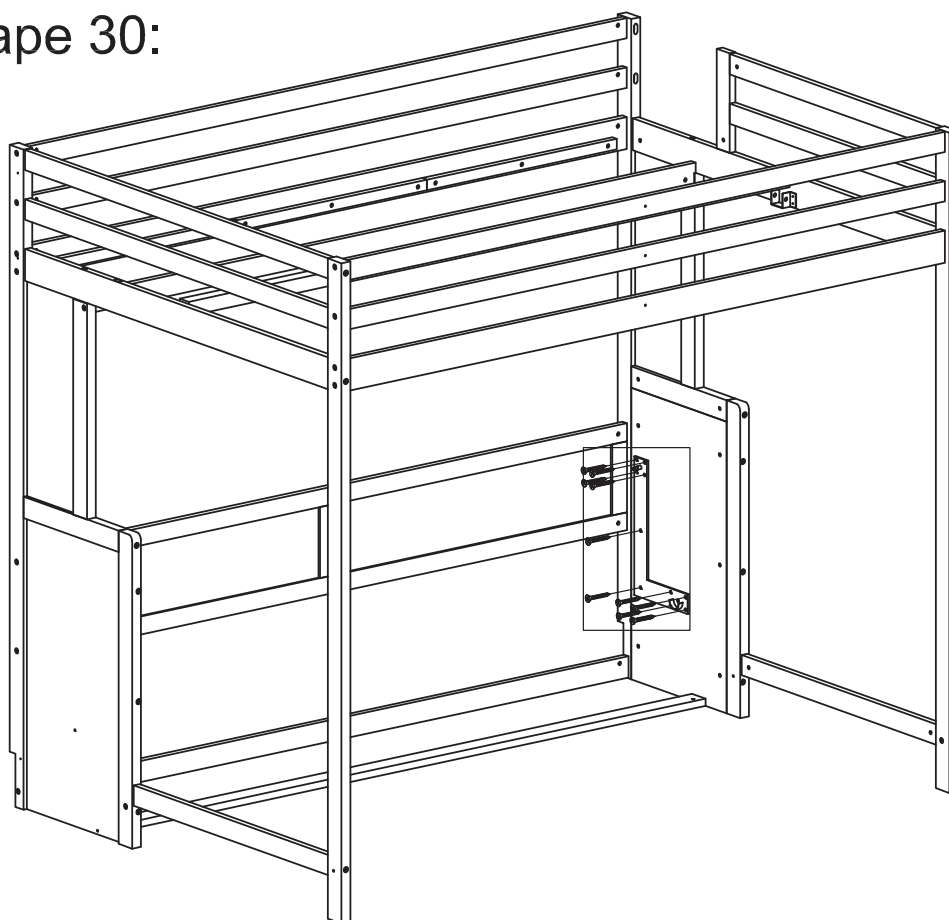
STEP 30:

Étape 30:

11



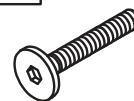
10(pcs)



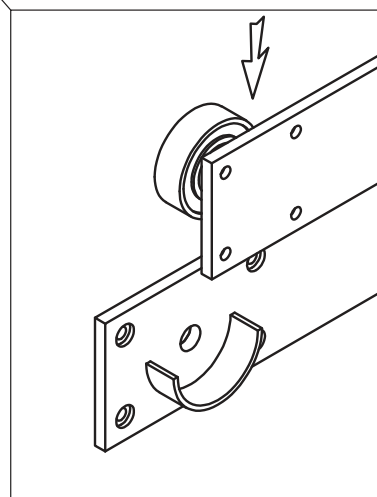
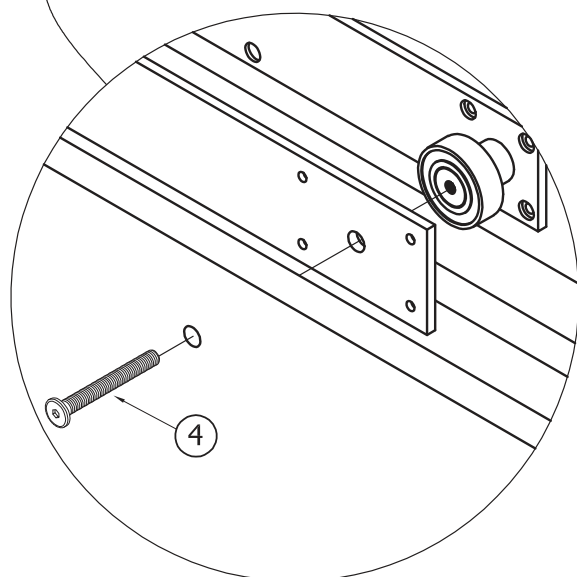
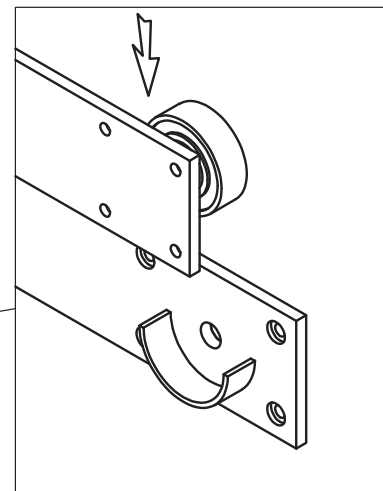
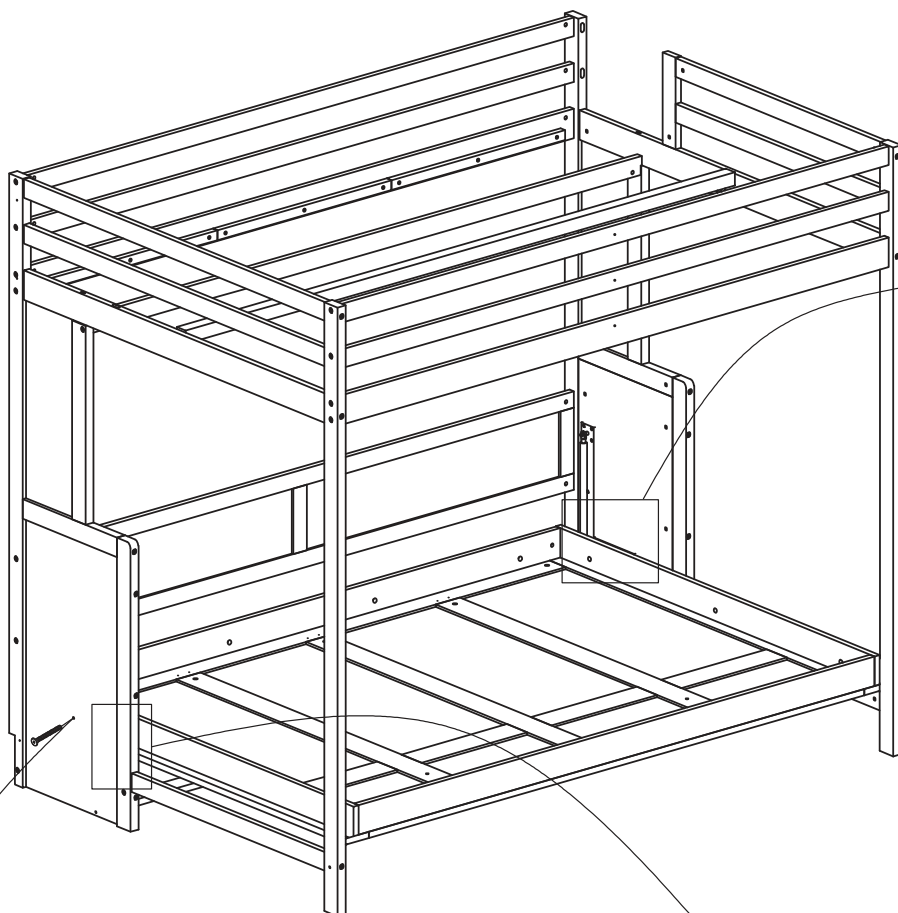
STEP 31:

Étape 31:

4



2(pcs)



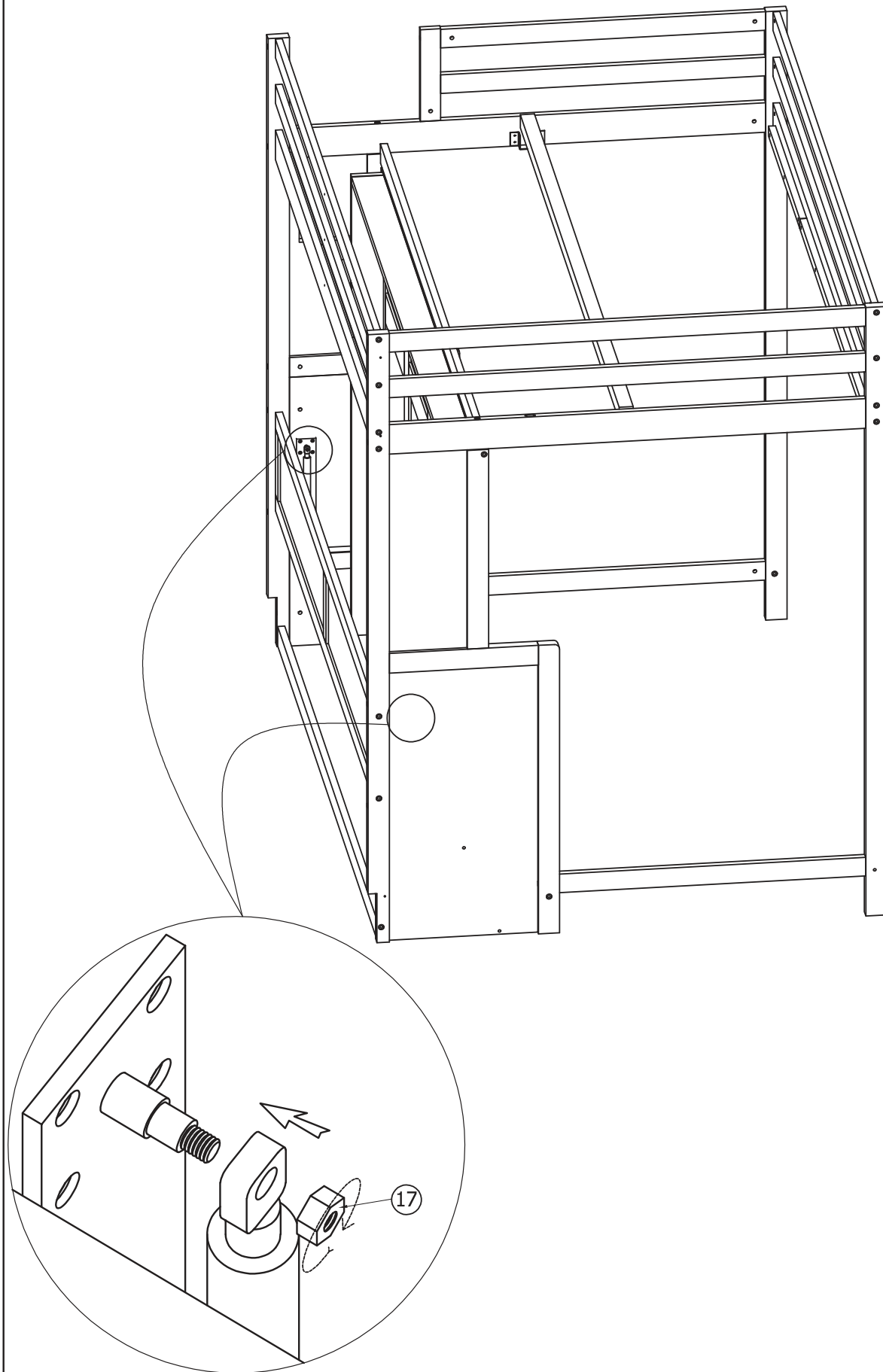
STEP 32:

Étape 32:

17

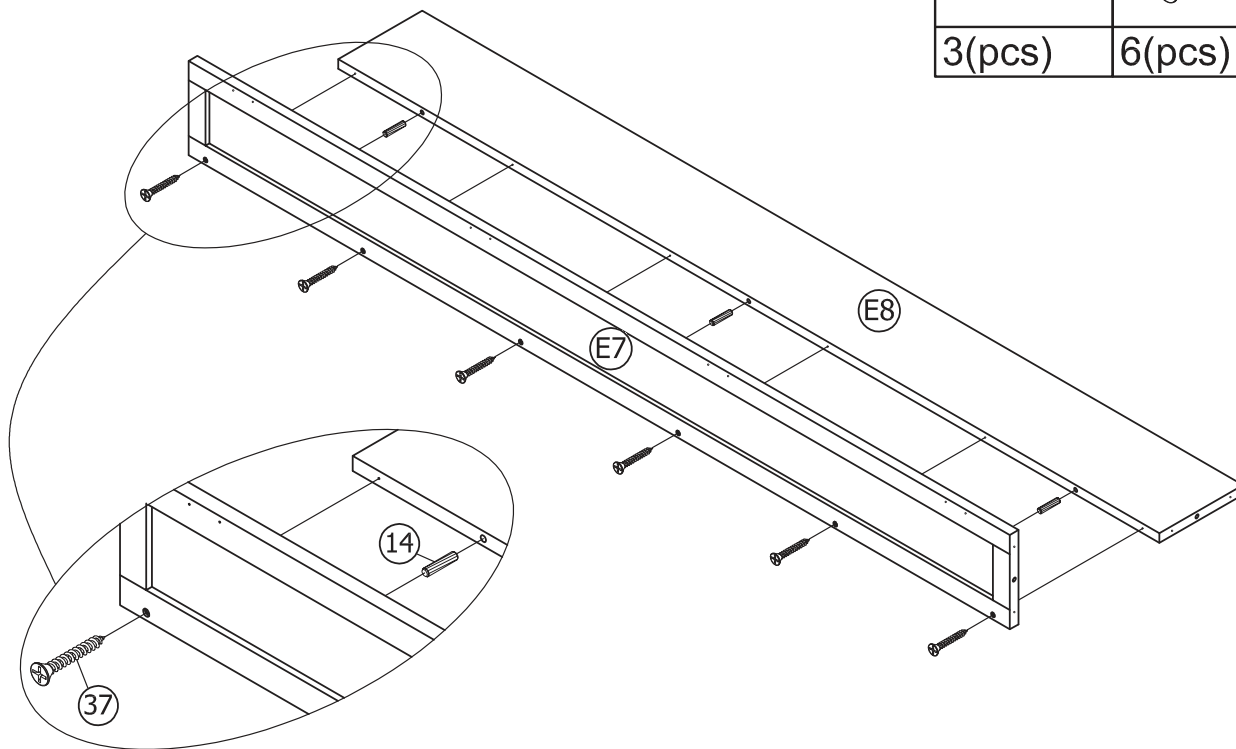


2(pc)



STEP 33:

Étape 33:



14



3(pcs)

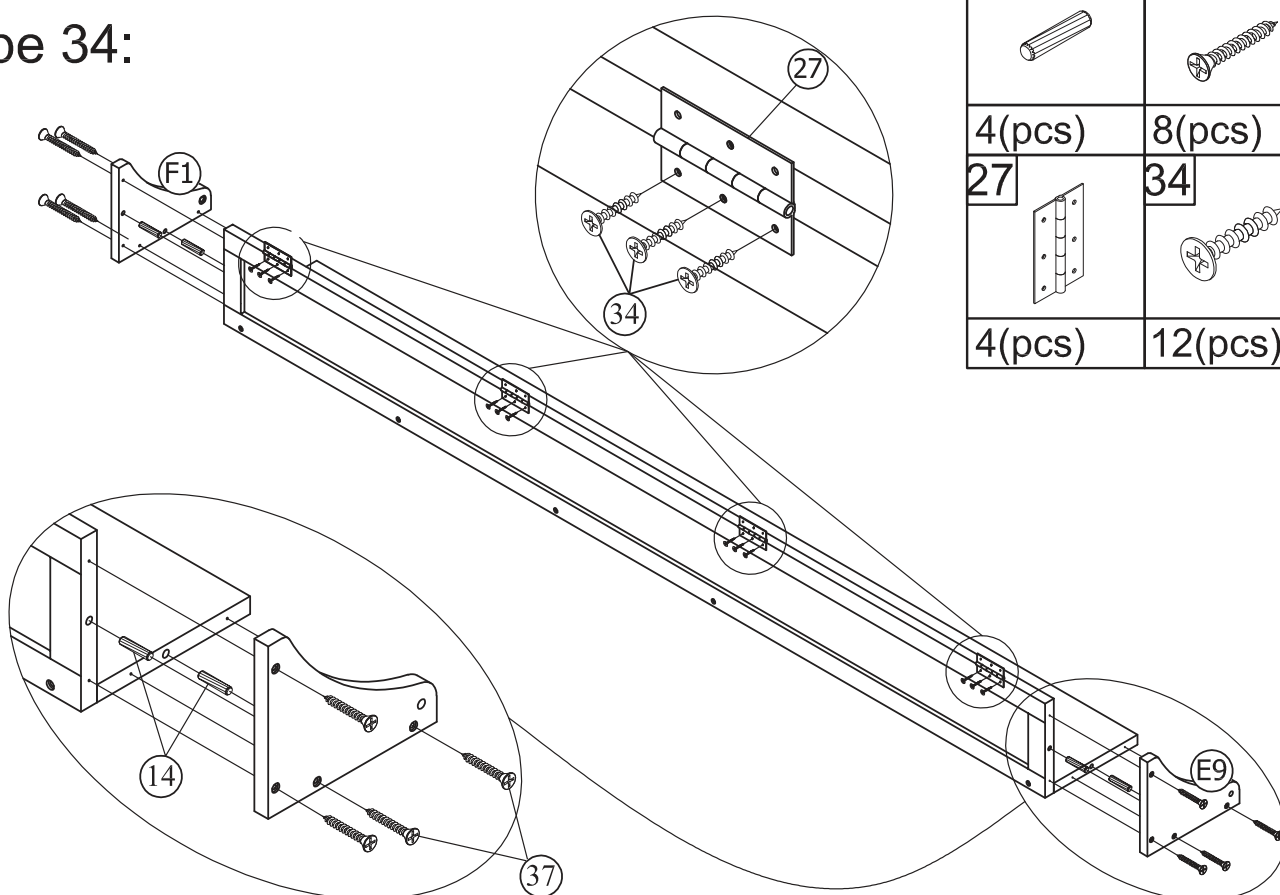
37



6(pcs)

STEP 34:

Étape 34:



14



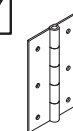
4(pcs)

37



8(pcs)

27



4(pcs)

34

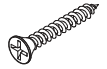


12(pcs)

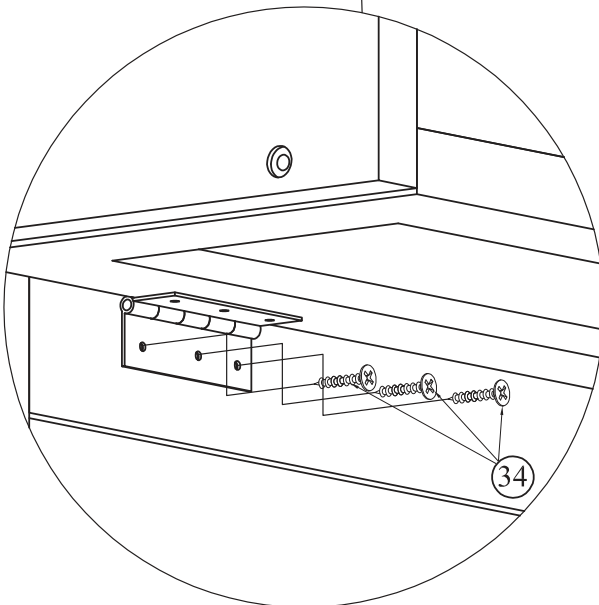
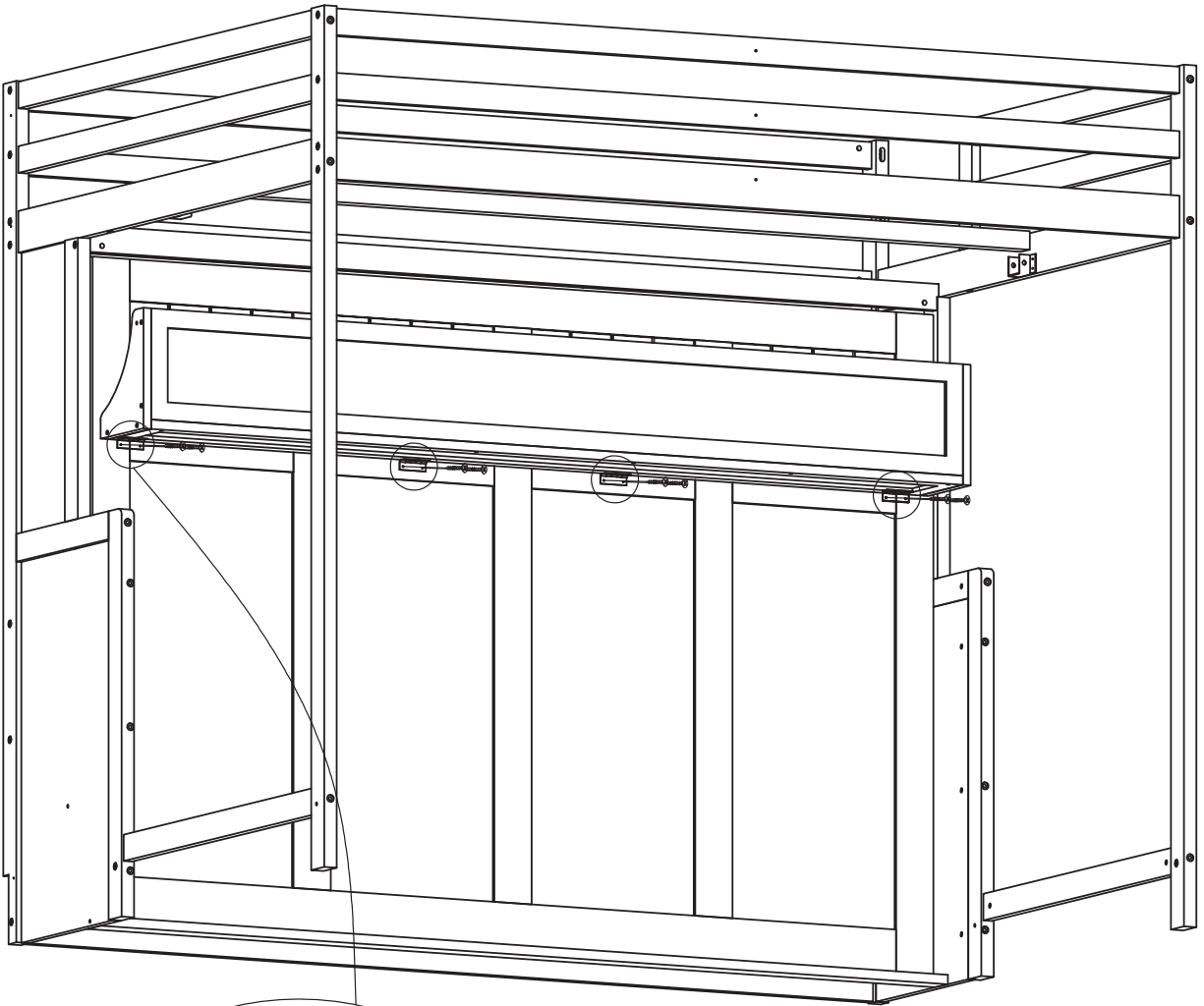
STEP 35:

Étape 35:

34

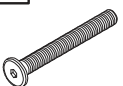


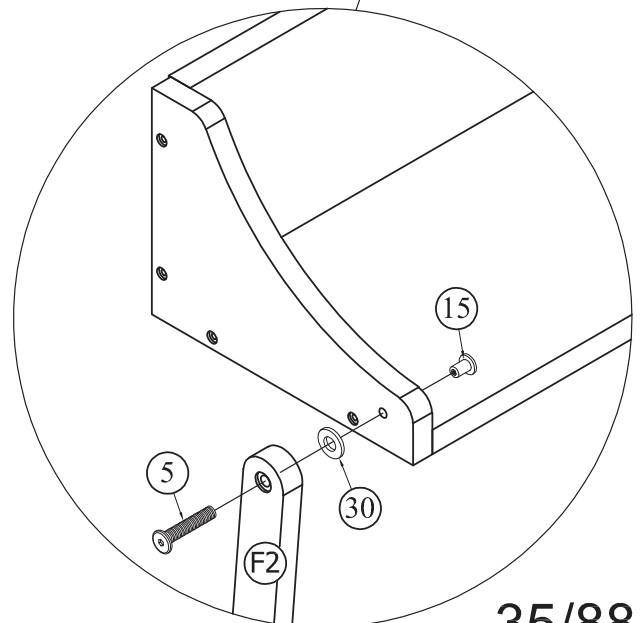
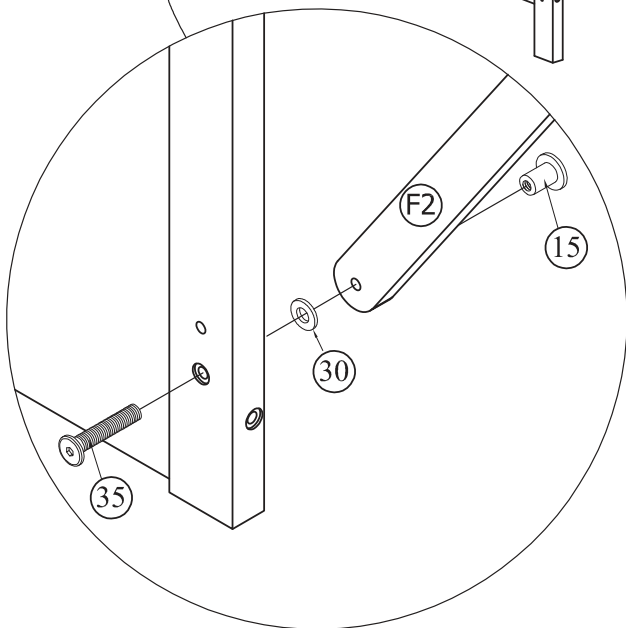
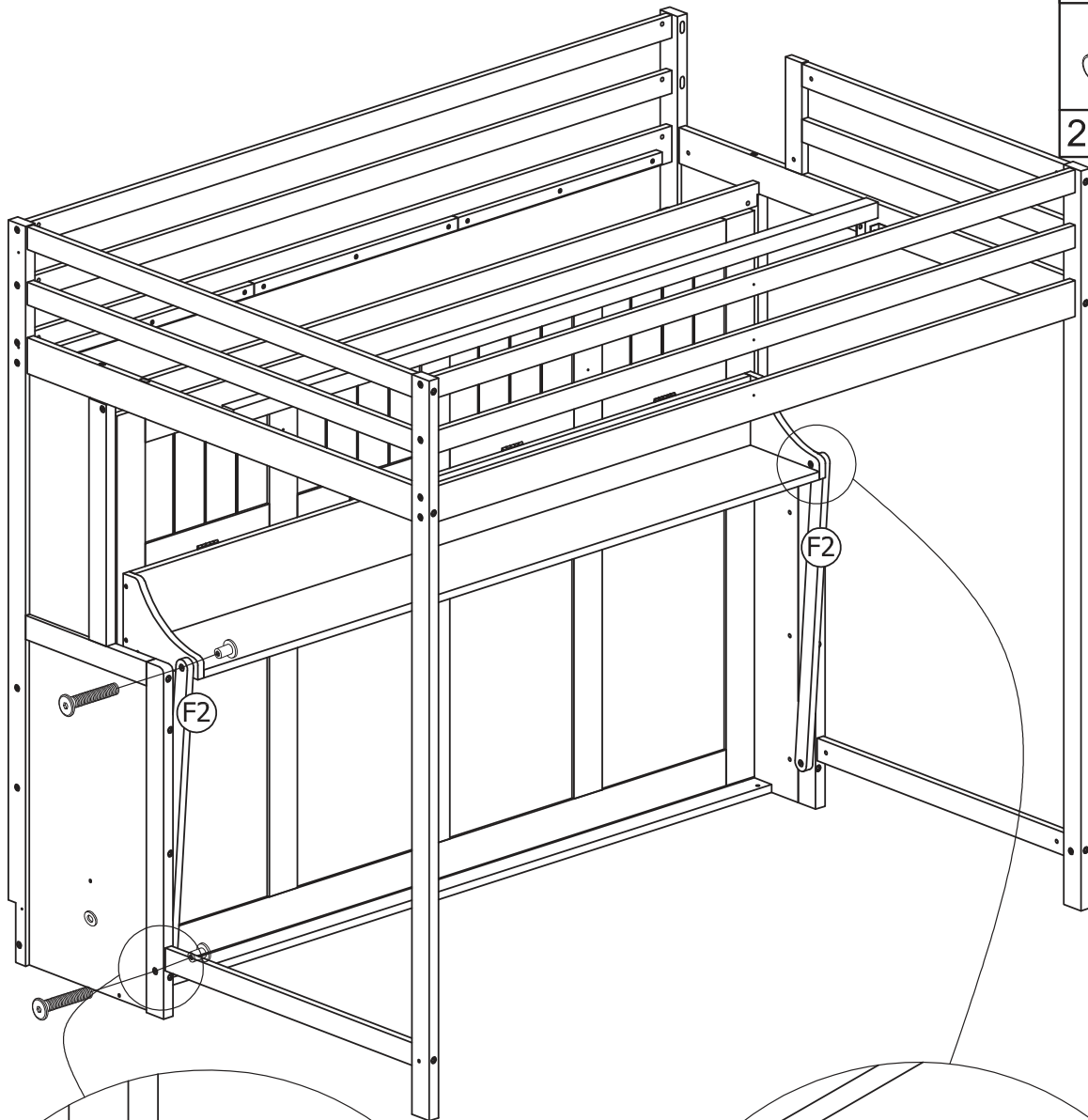
12(pcs)



STEP 36:

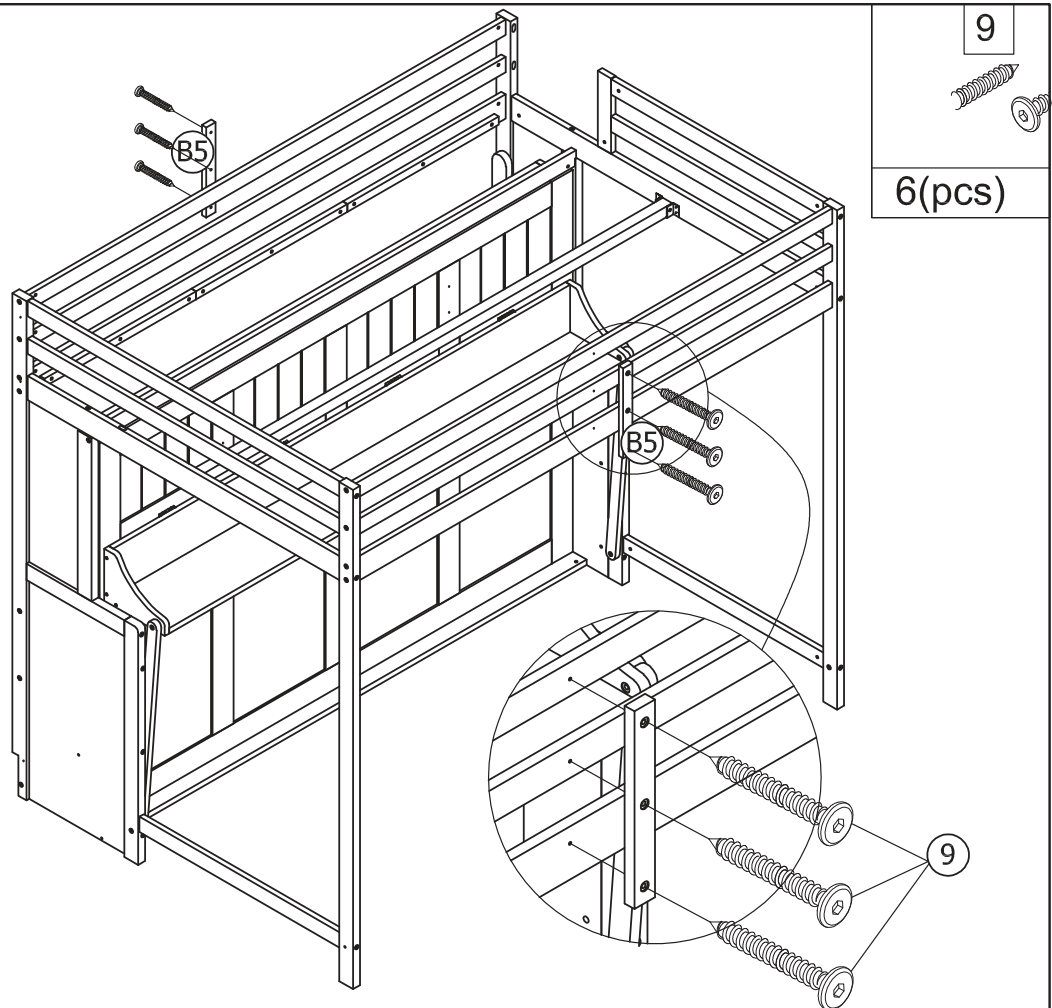
Étape 36:

30	15	5
		
4(pcs)	4(pcs)	2(pcs)
		35
		
		2(pcs)



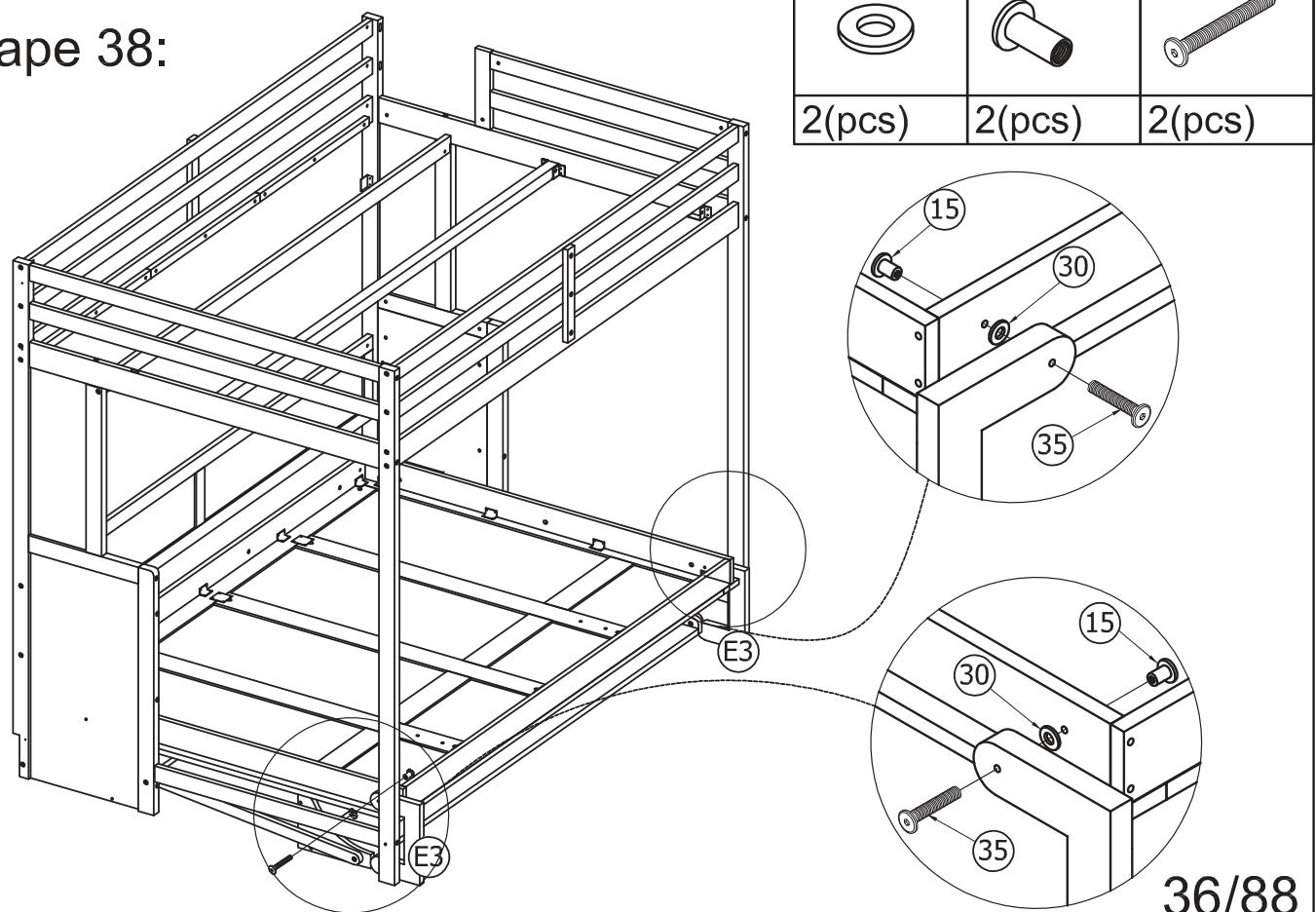
STEP 37:

Étape 37:



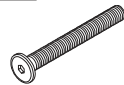
STEP 38:

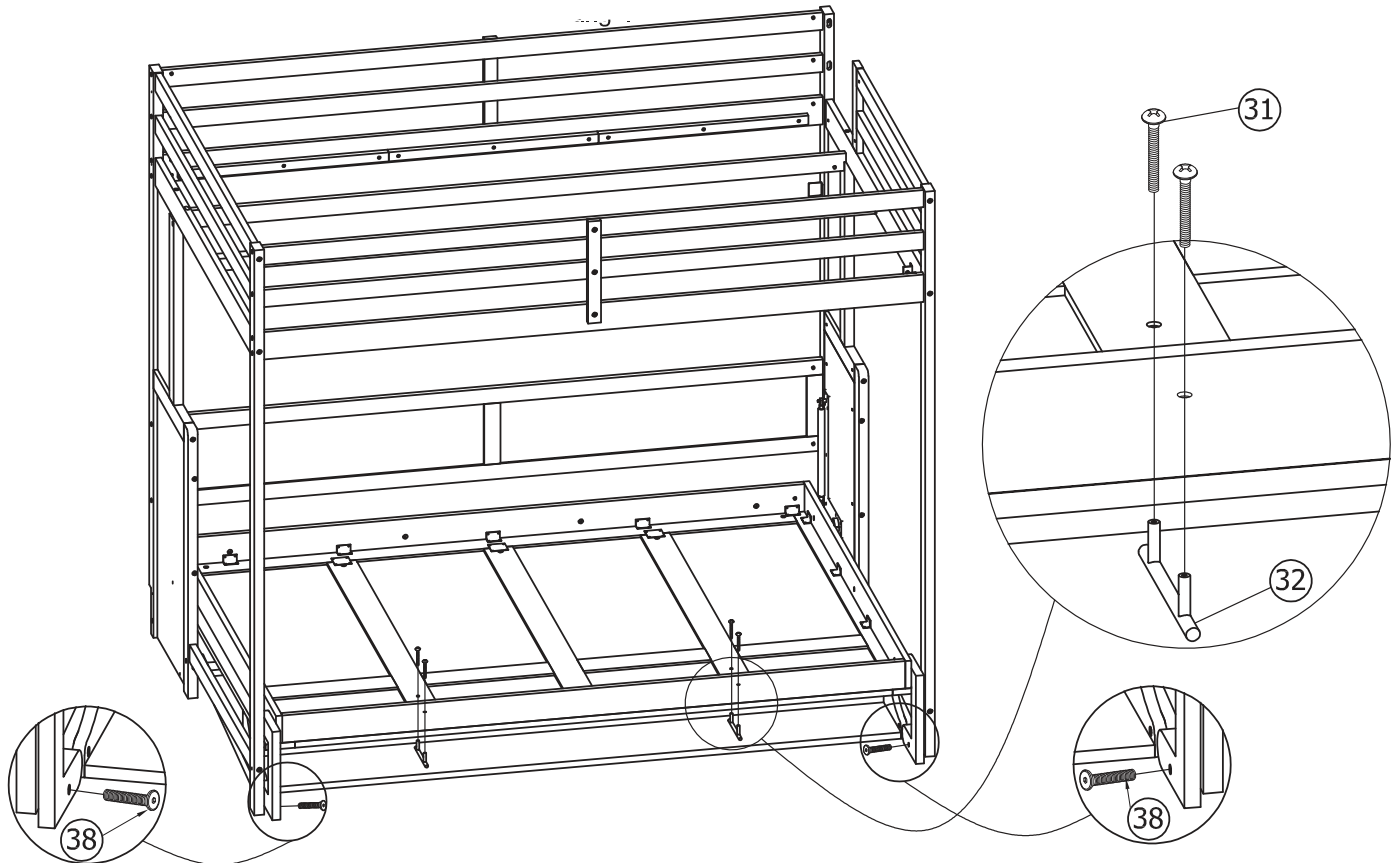
Étape 38:



STEP 39:

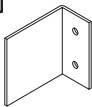
Étape 39:

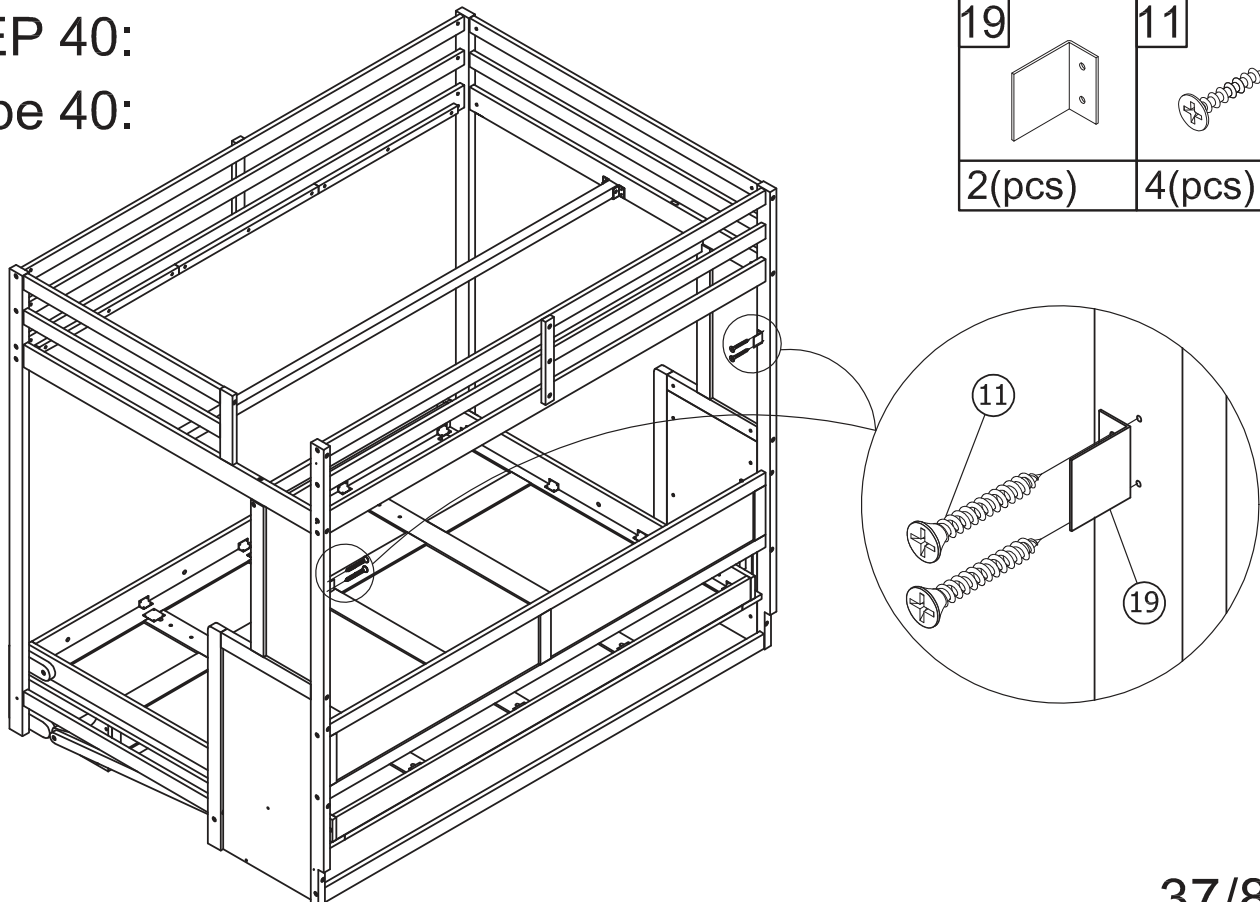
38	32	31
		
2(pcs)	2(pcs)	4(pcs)



STEP 40:

Étape 40:

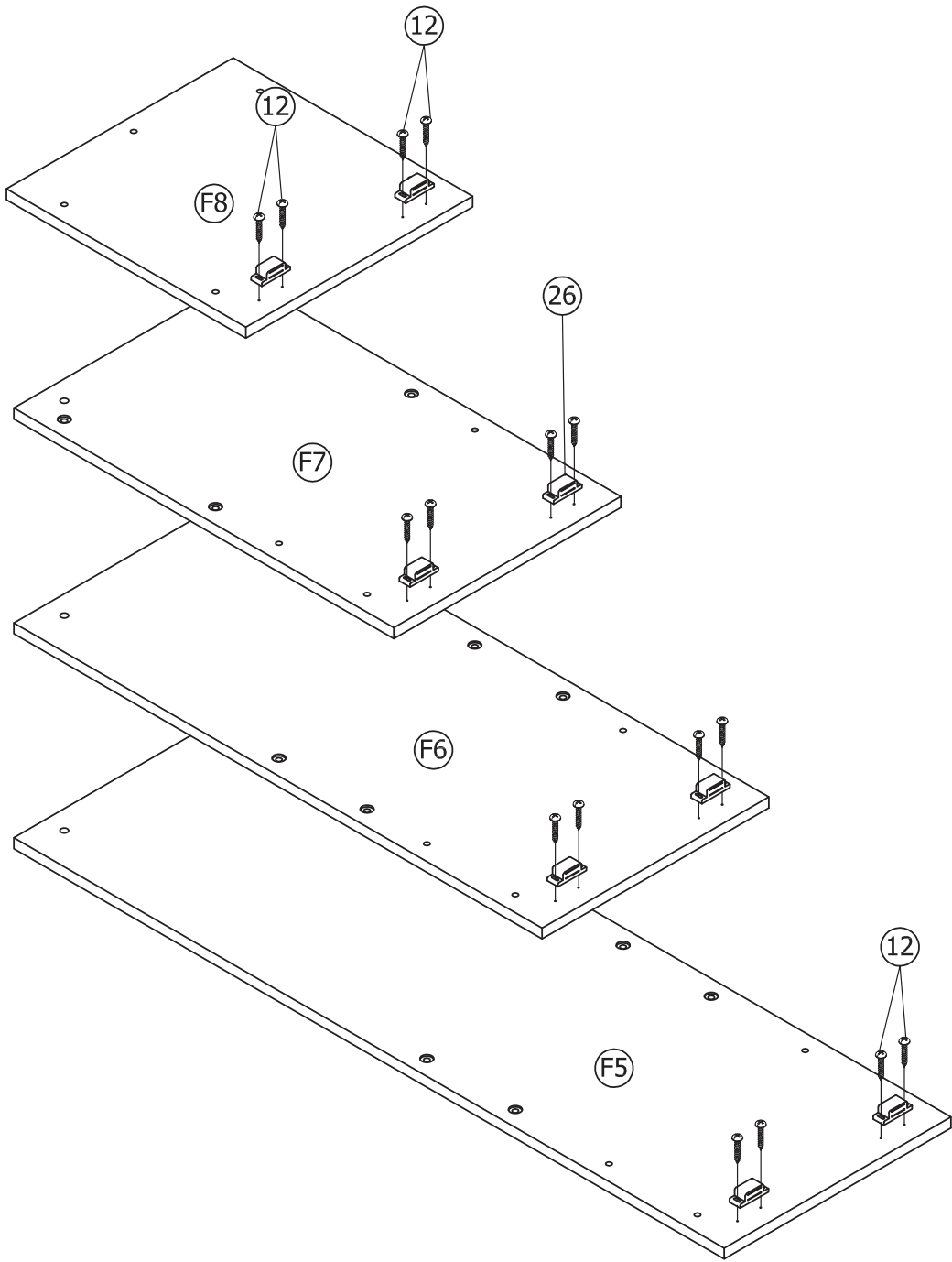
19	11
	
2(pcs)	4(pcs)



STEP 41:

Étape 41:

26	12
	
8(pcs)	16(pcs)



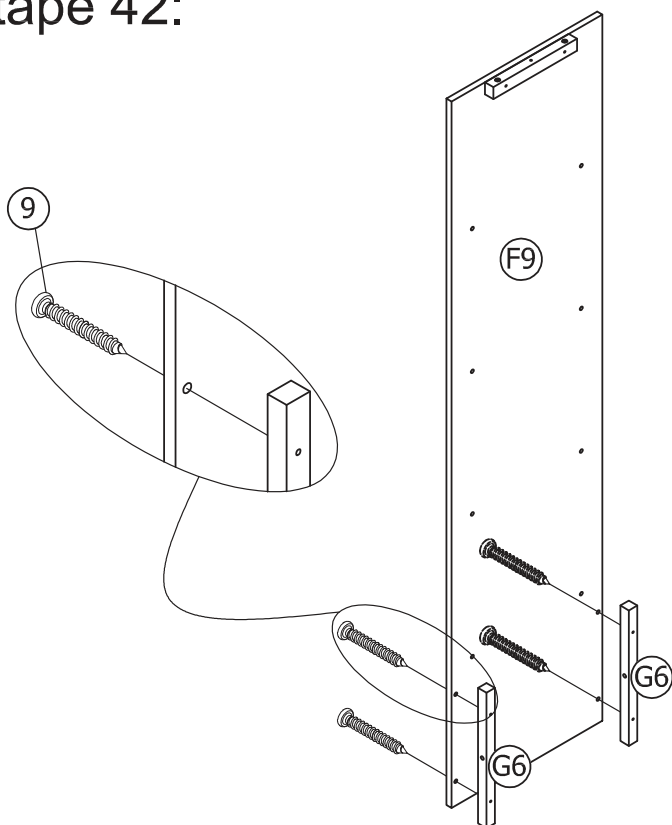
STEP 42:

Étape 42:

9



4(pcs)



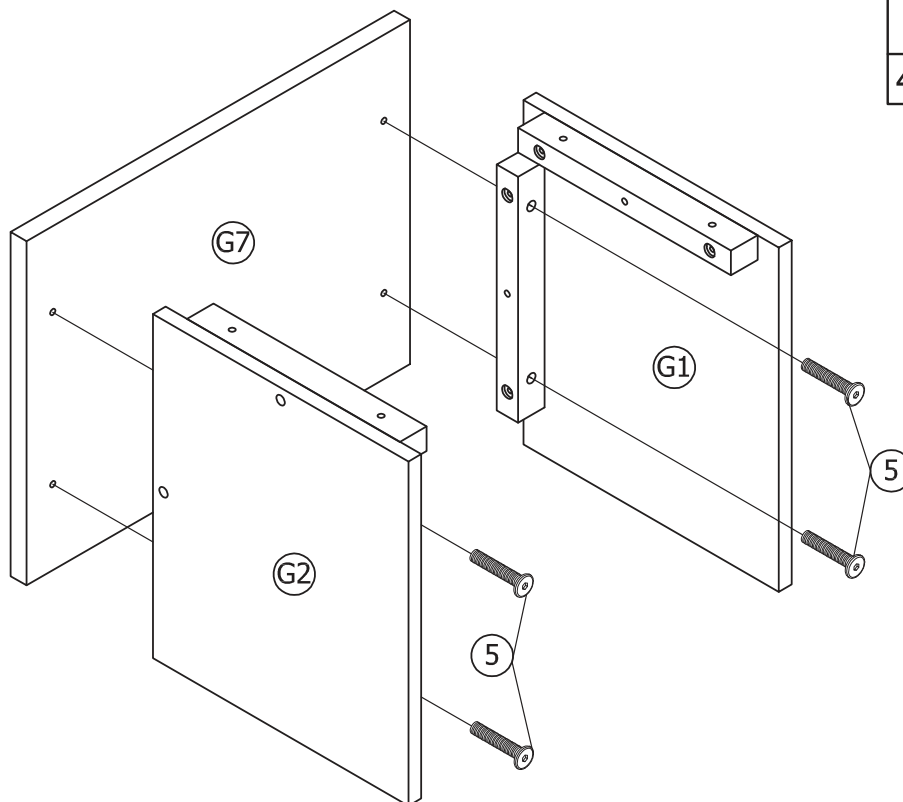
STEP 43:

Étape 43:

5

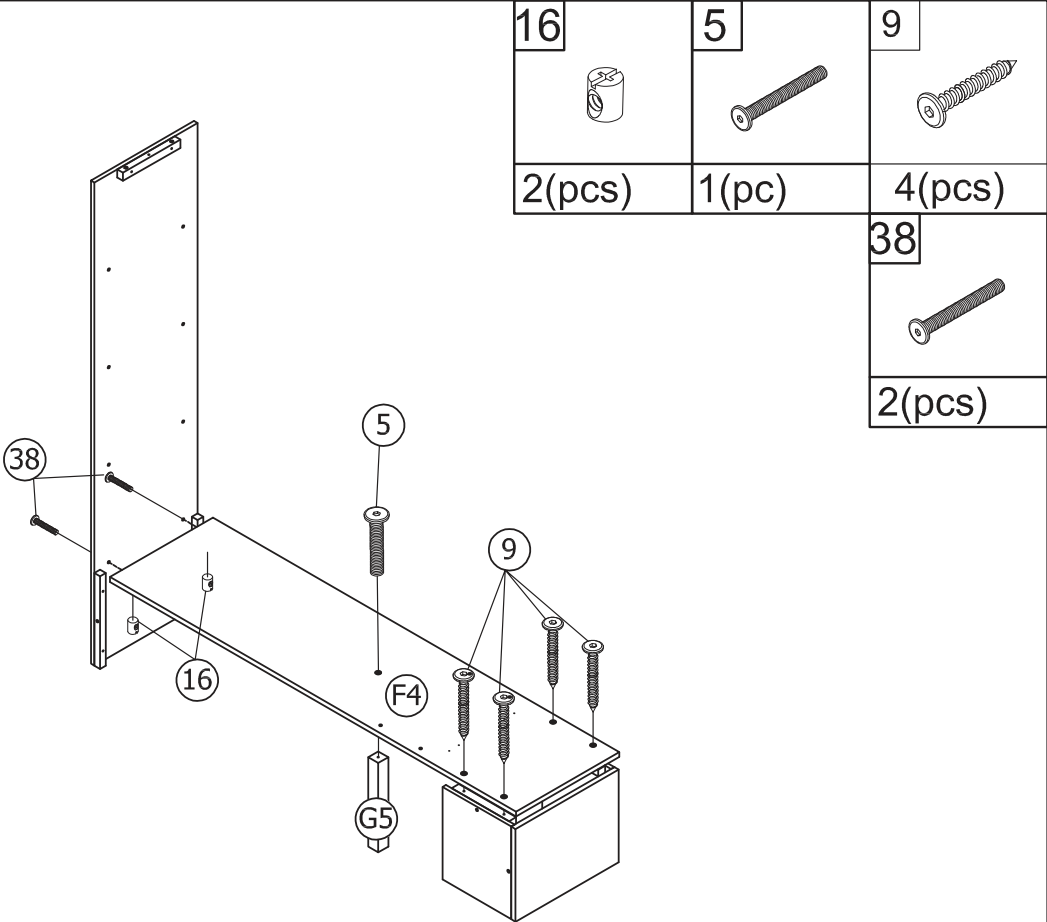


4(pcs)



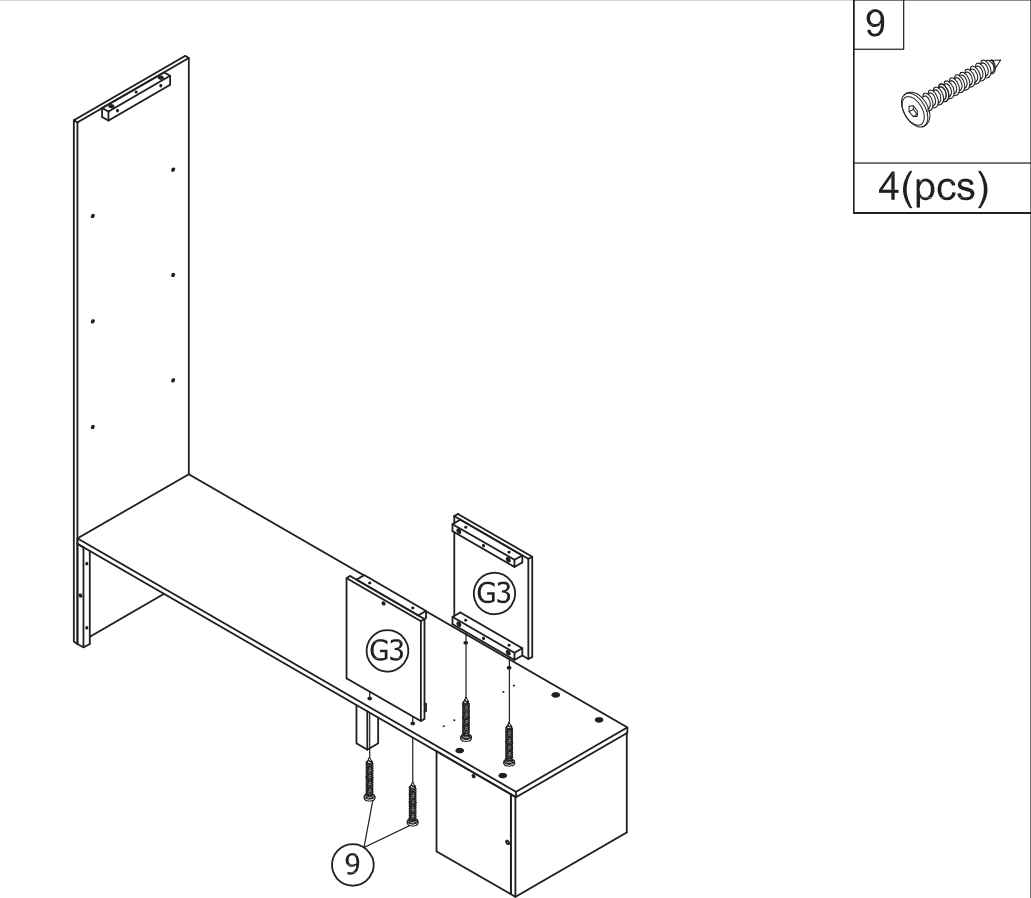
STEP 44:

Étape 44:



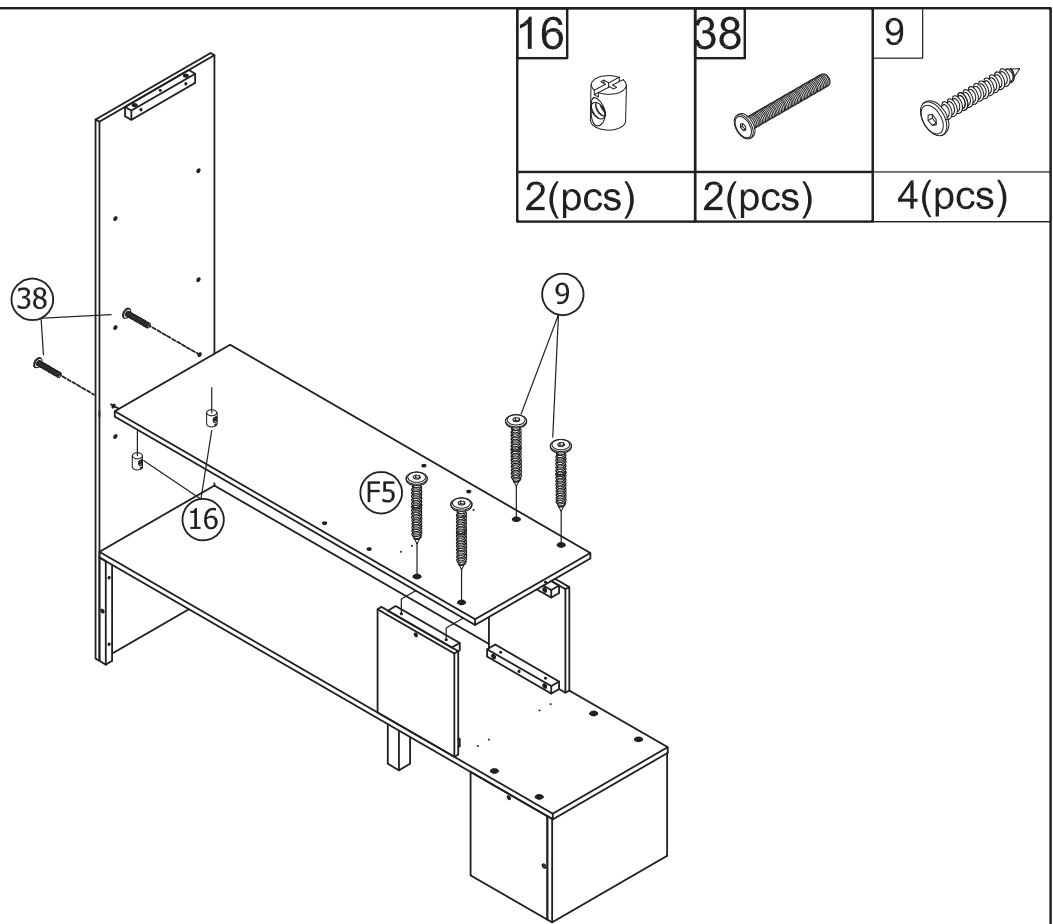
STEP 45:

Étape 45:



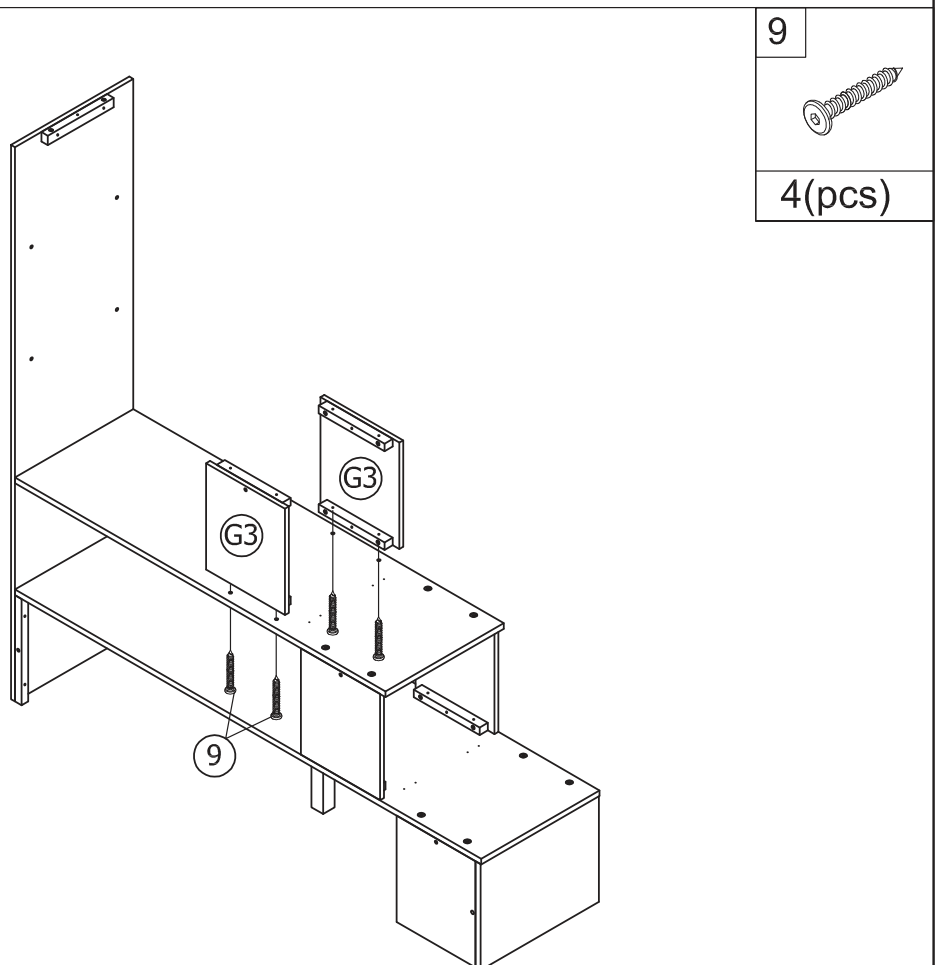
STEP 46:

Étape 46:

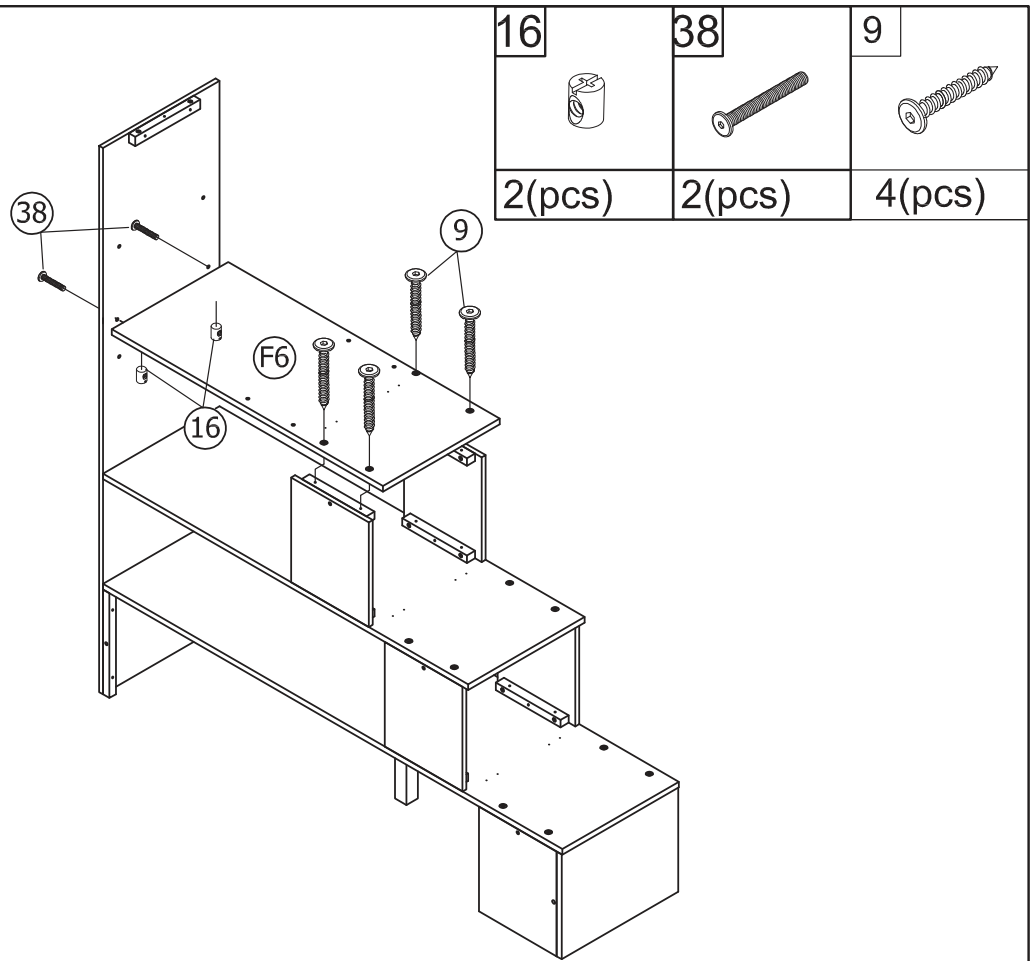


STEP 47:

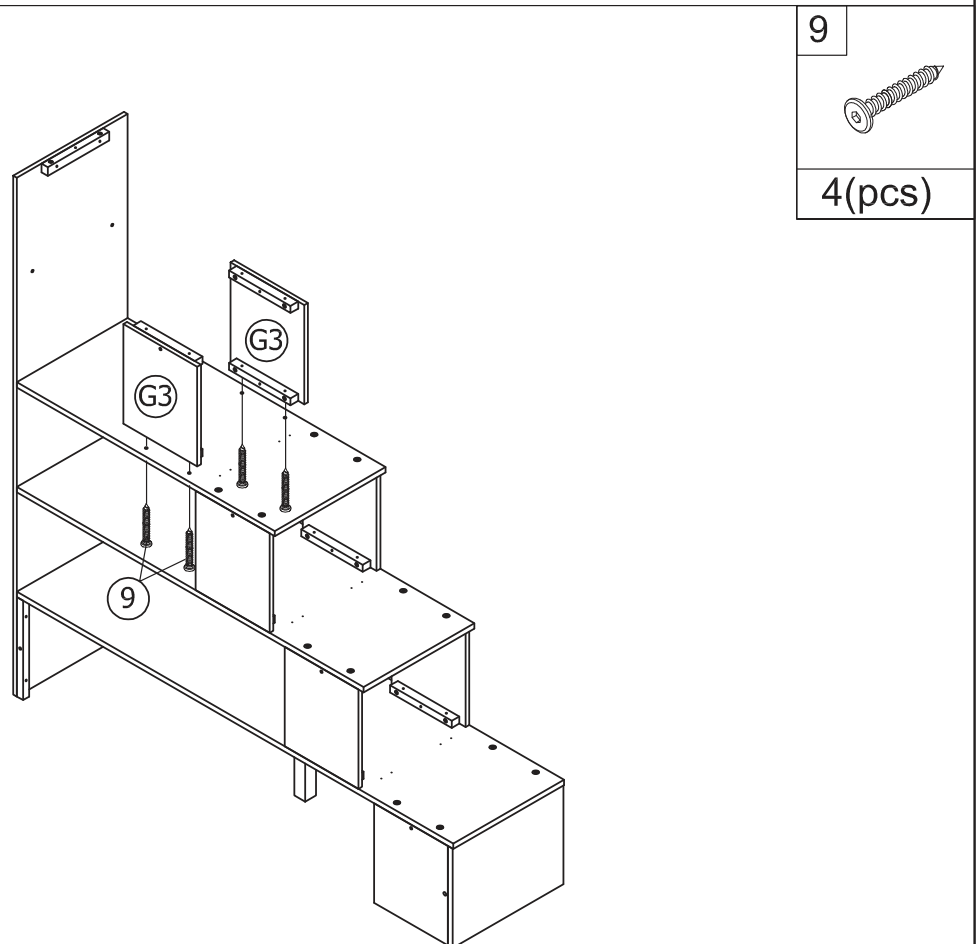
Étape 47:



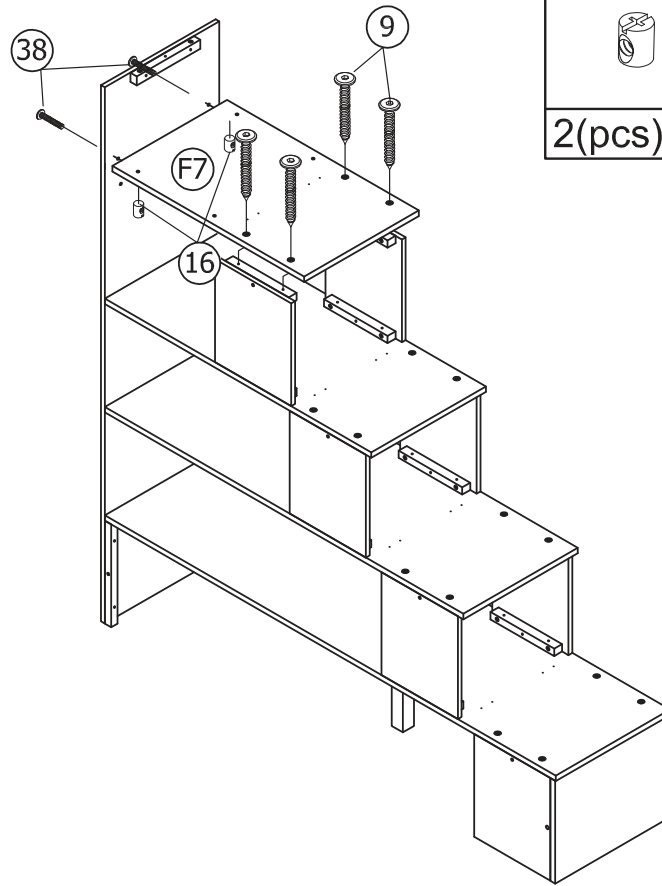
STEP 48:
Étape 48:



STEP 49:
Étape 49:

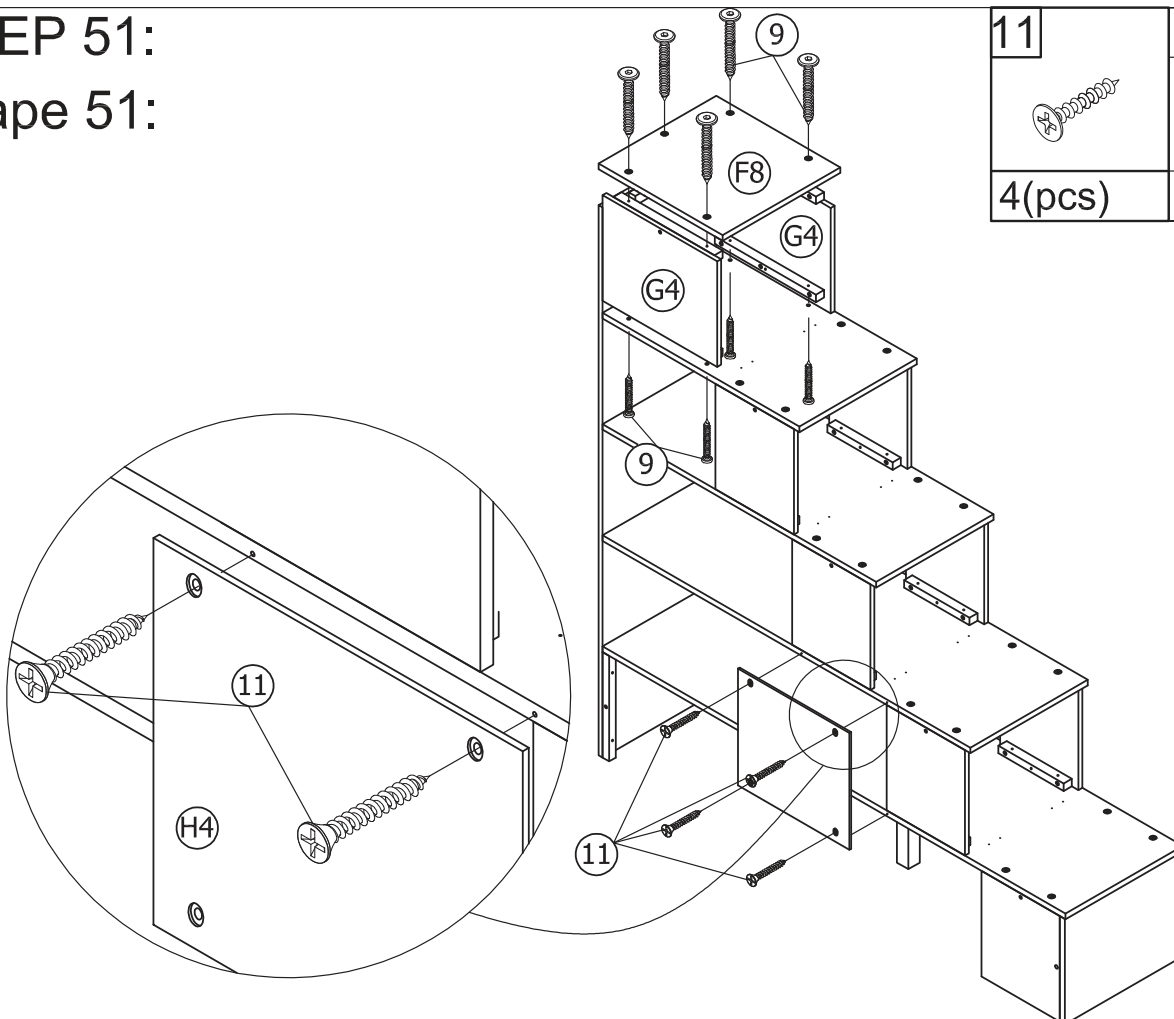


STEP 50:
Étape 50:



16	38	9
		
2(pcs)	2(pcs)	4(pcs)

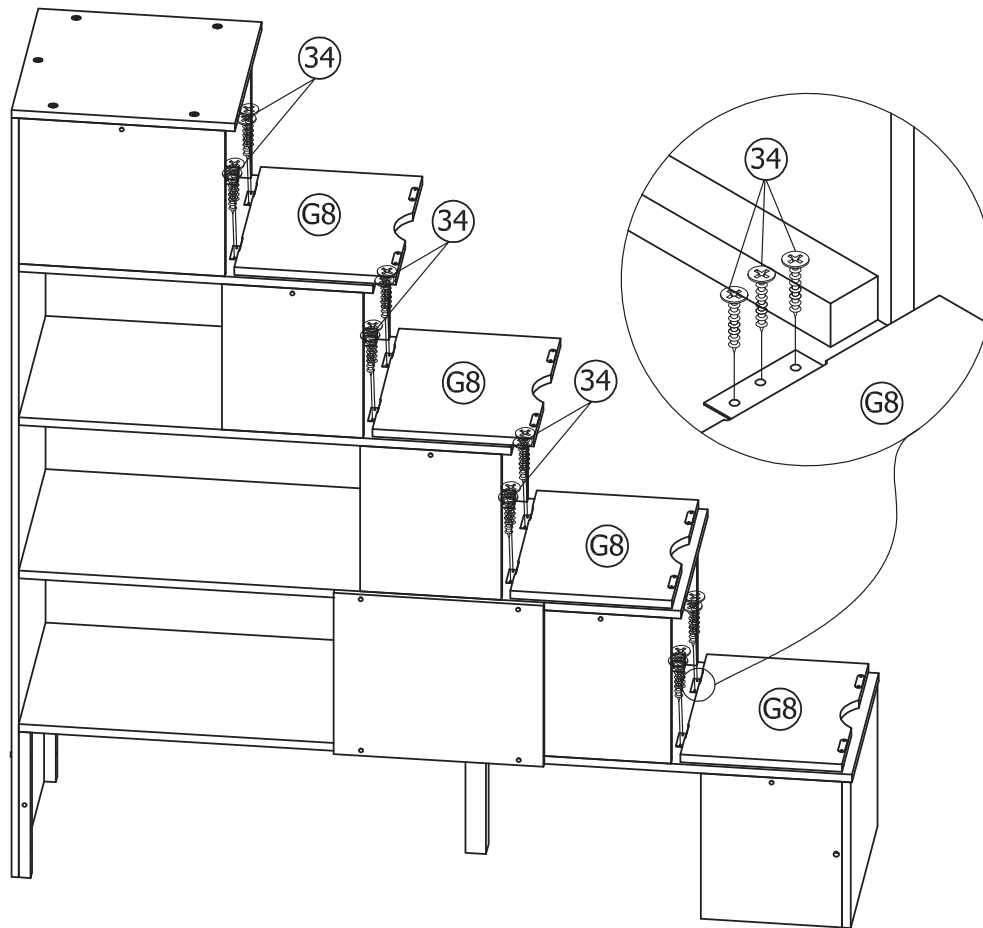
STEP 51:
Étape 51:



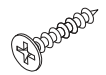
11	9
	
4(pcs)	9(pcs)

STEP 52:

Étape 52:



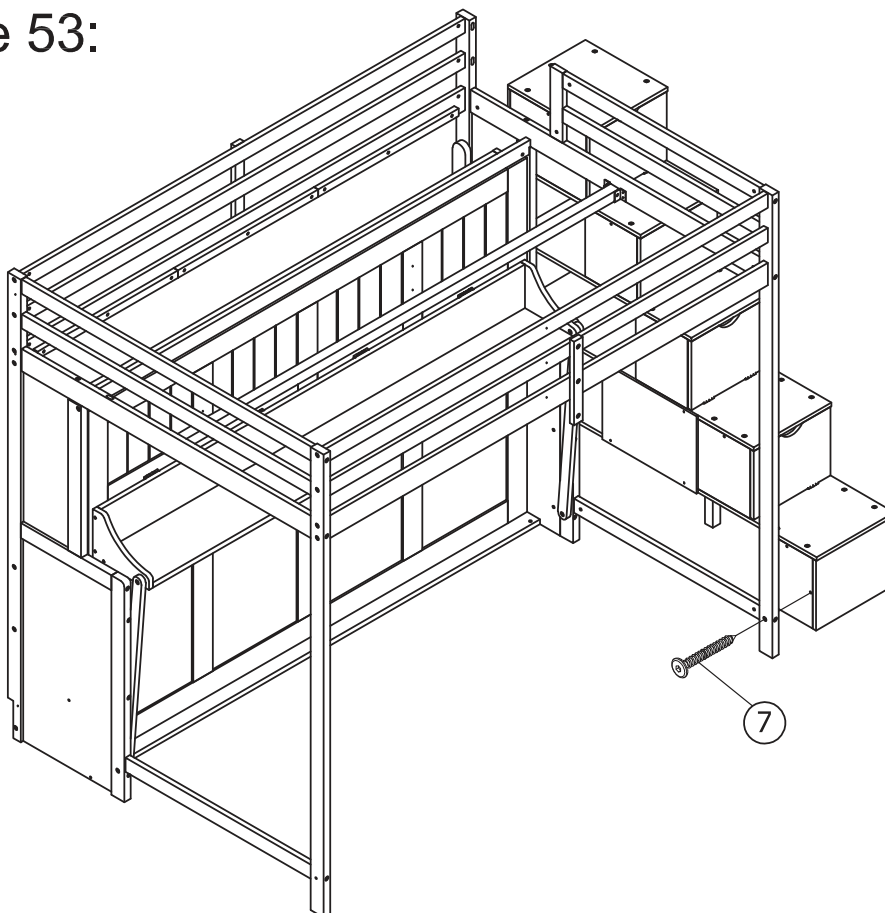
34



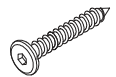
24(pcs)

STEP 53:

Étape 53:



7

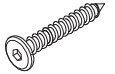


1(pc)

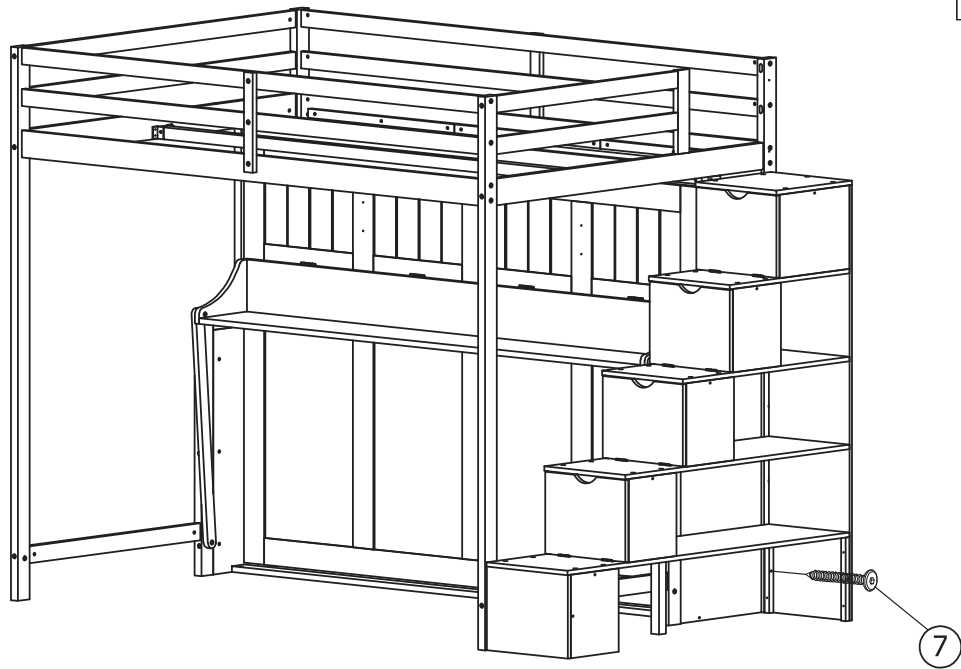
STEP 54:

Étape 54:

7



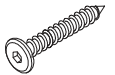
1(pc)



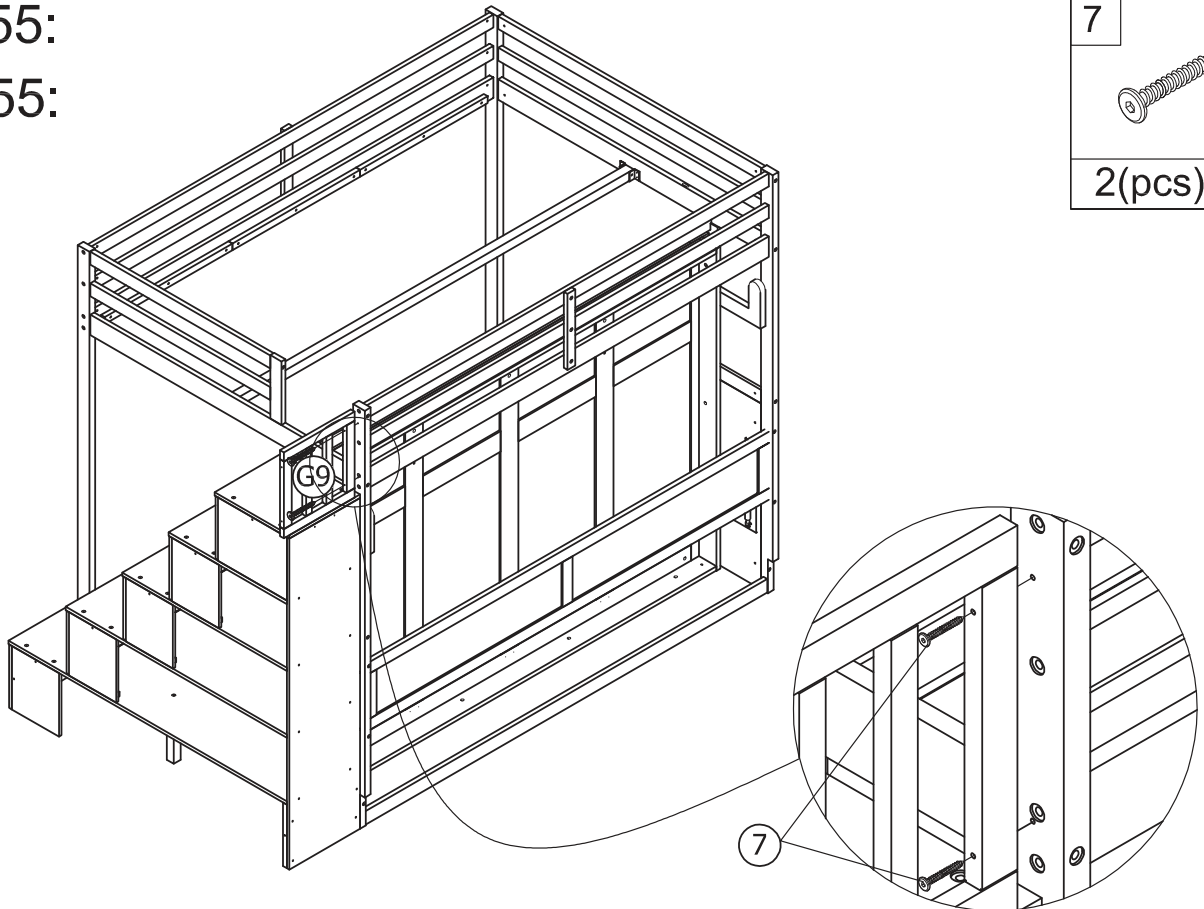
STEP 55:

Étape 55:

7

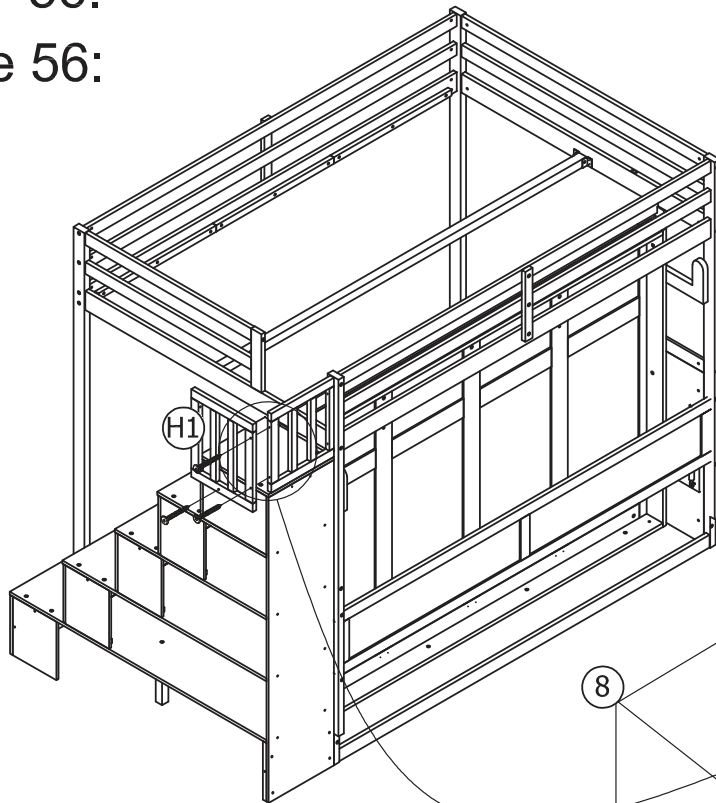


2(pcs)

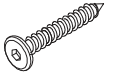


STEP 56:

Étape 56:



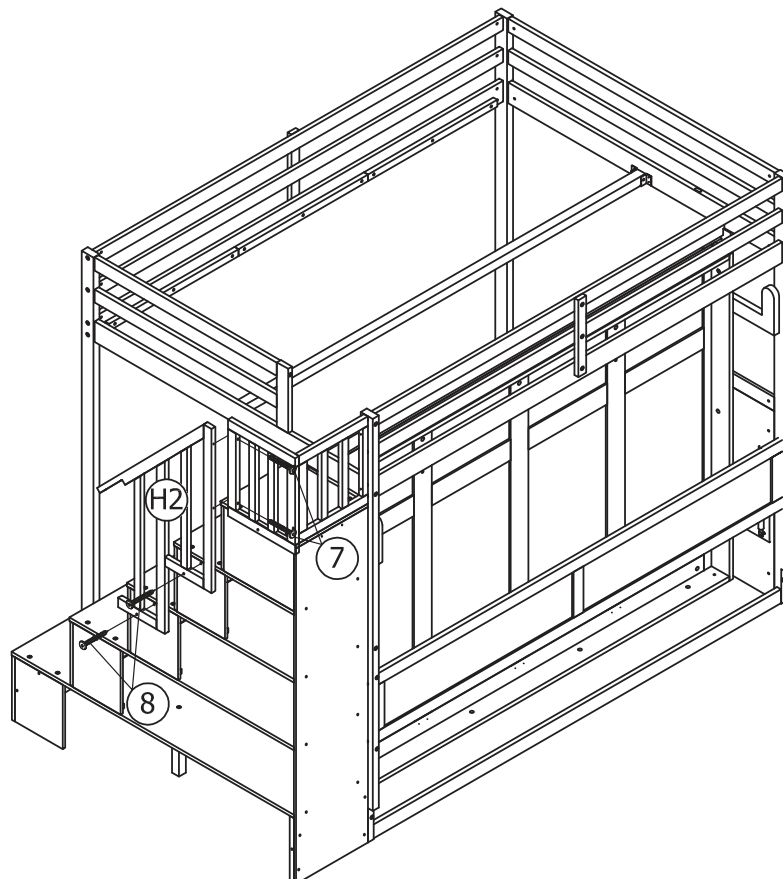
8



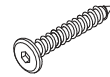
3(pcs)

STEP 57:

Étape 57:

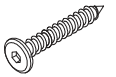


7



2(pcs)

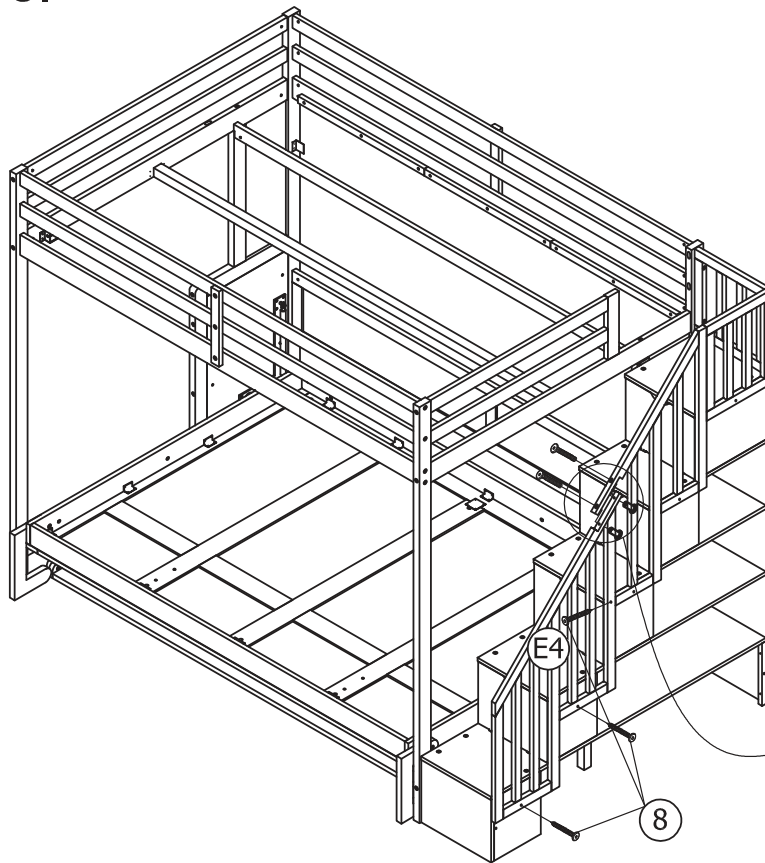
8



2(pcs)

STEP 58:

Étape 58:

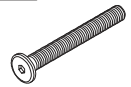


15



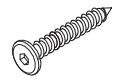
2(pcs)

5

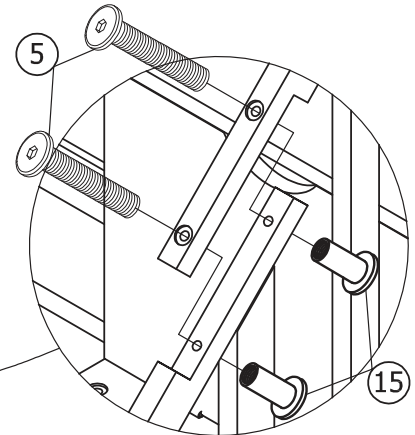


2(pcs)

8

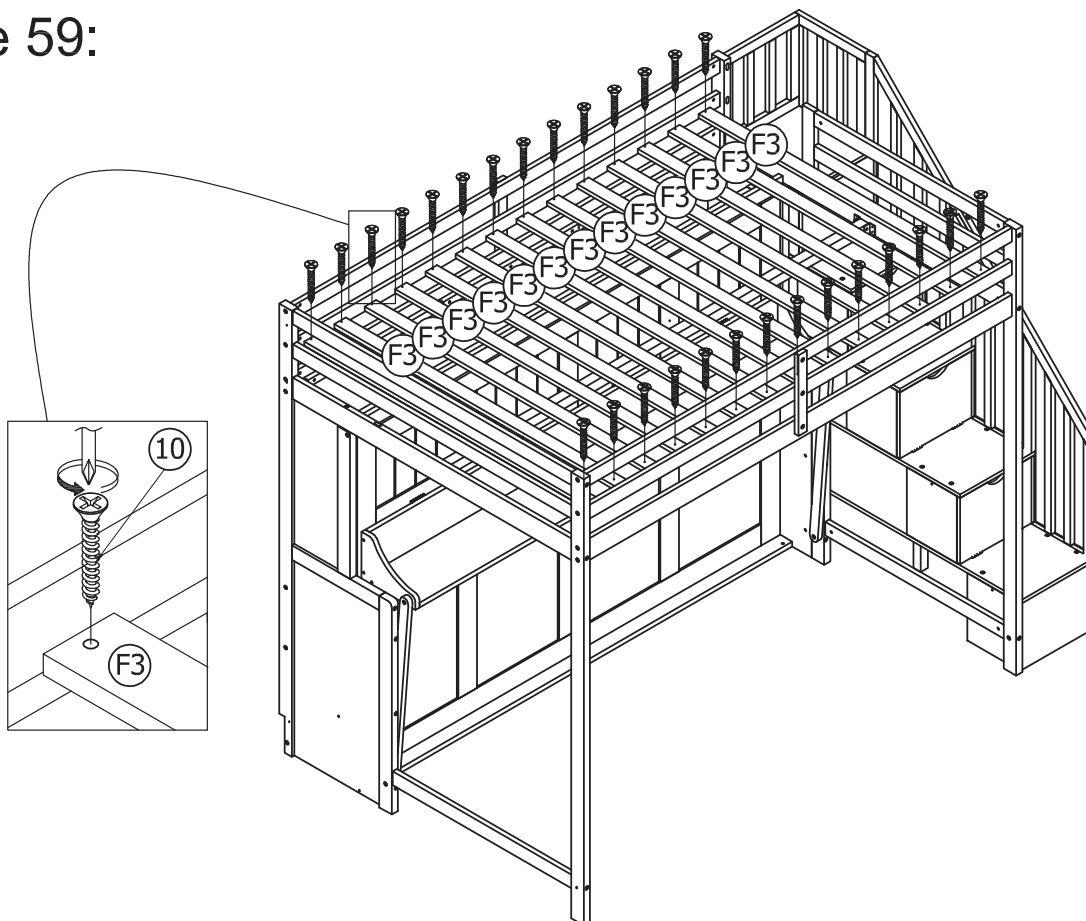


3(pcs)

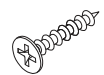


STEP 59:

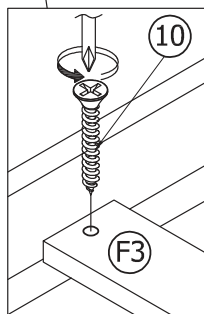
Étape 59:



10

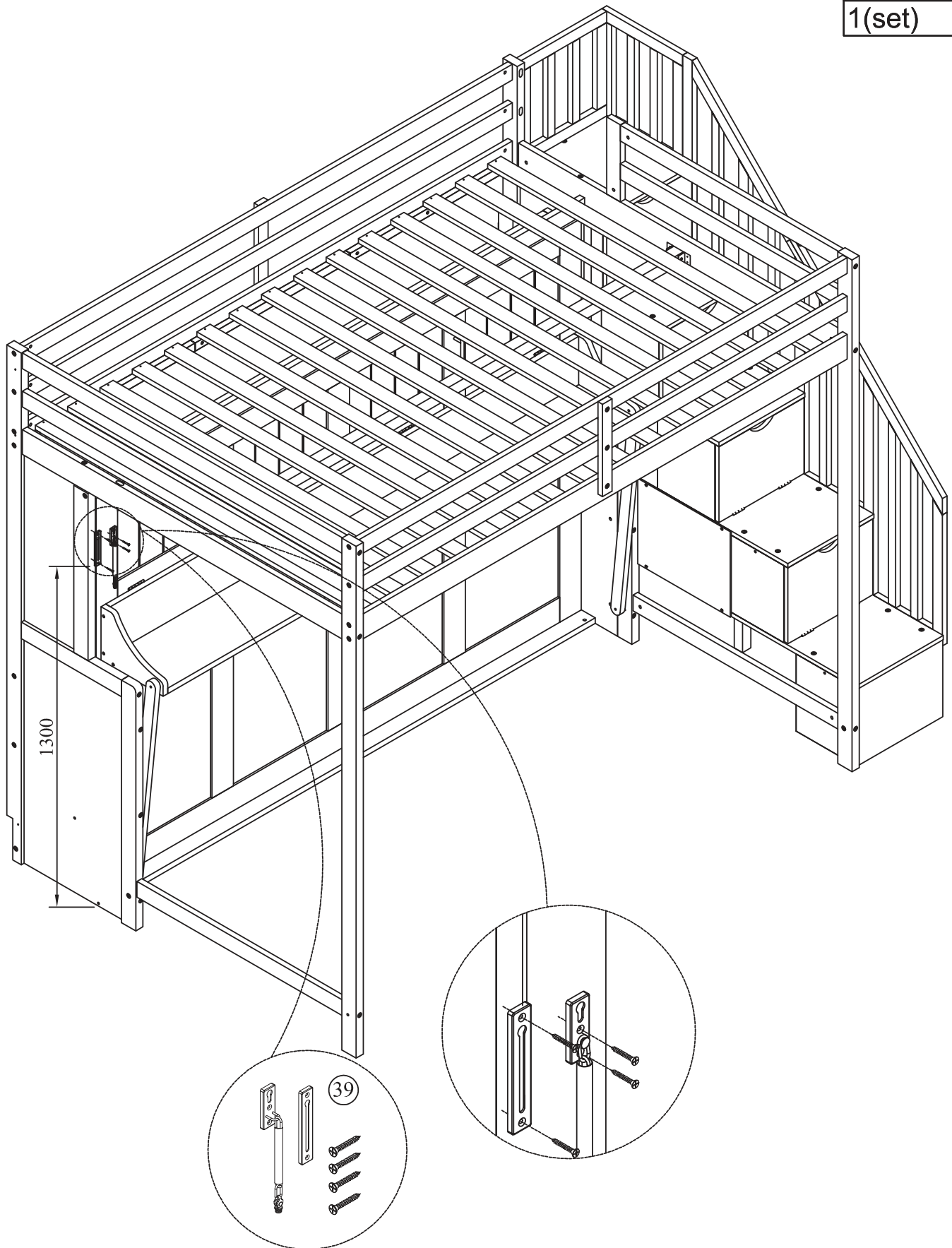
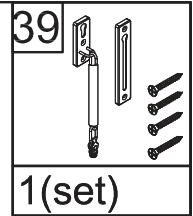


30(pcs)

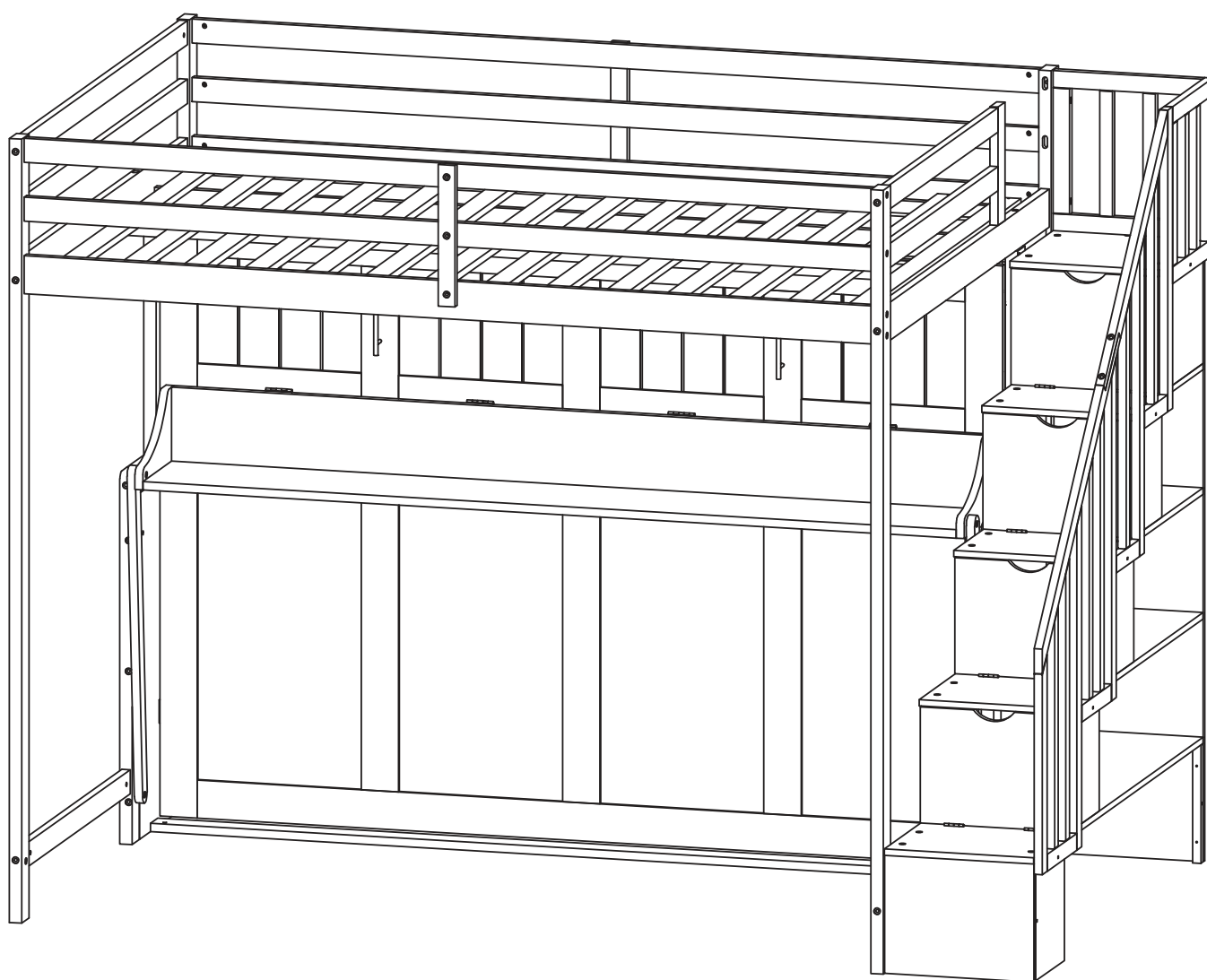


STEP 60:

Étape 60:

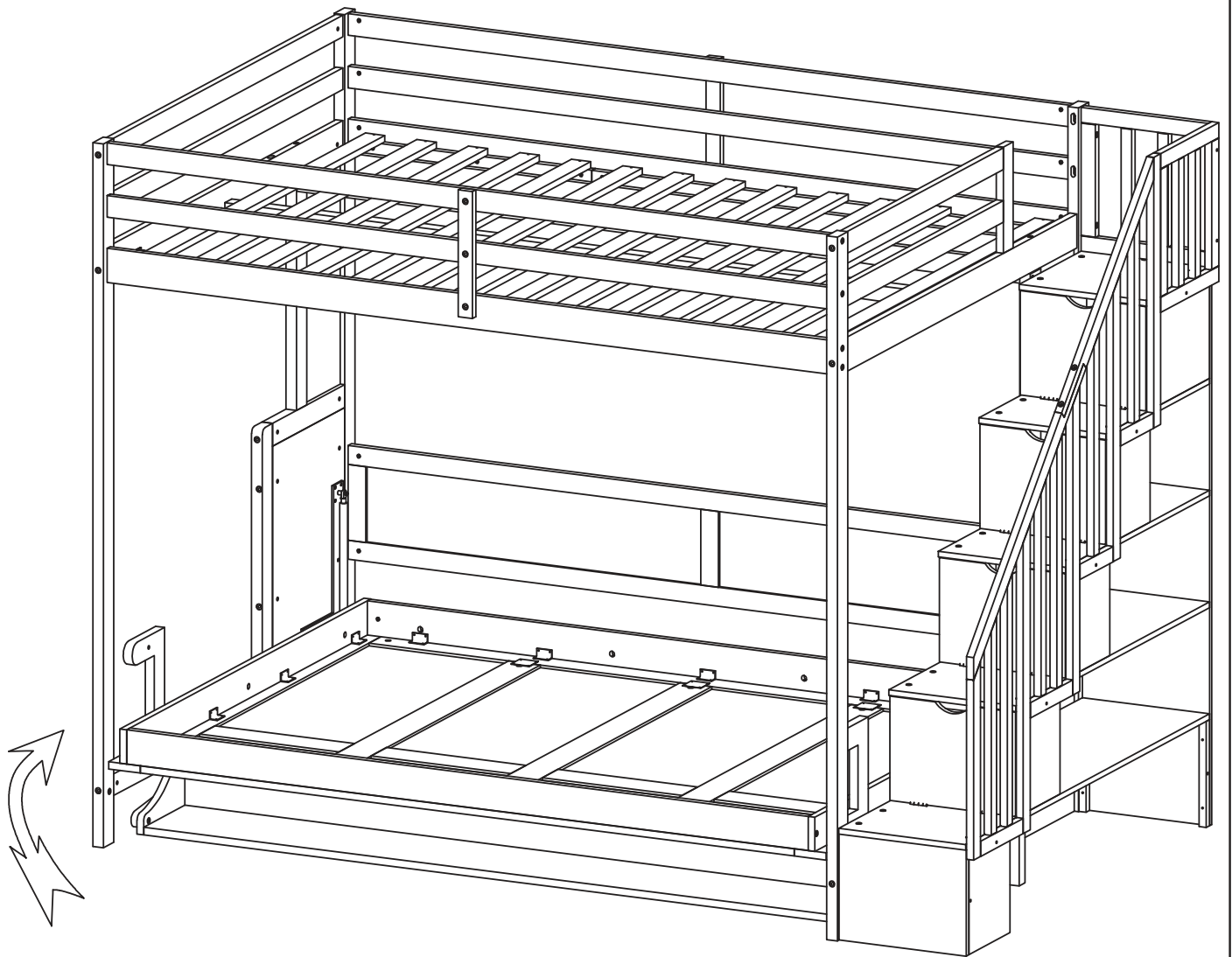


OPTION 2



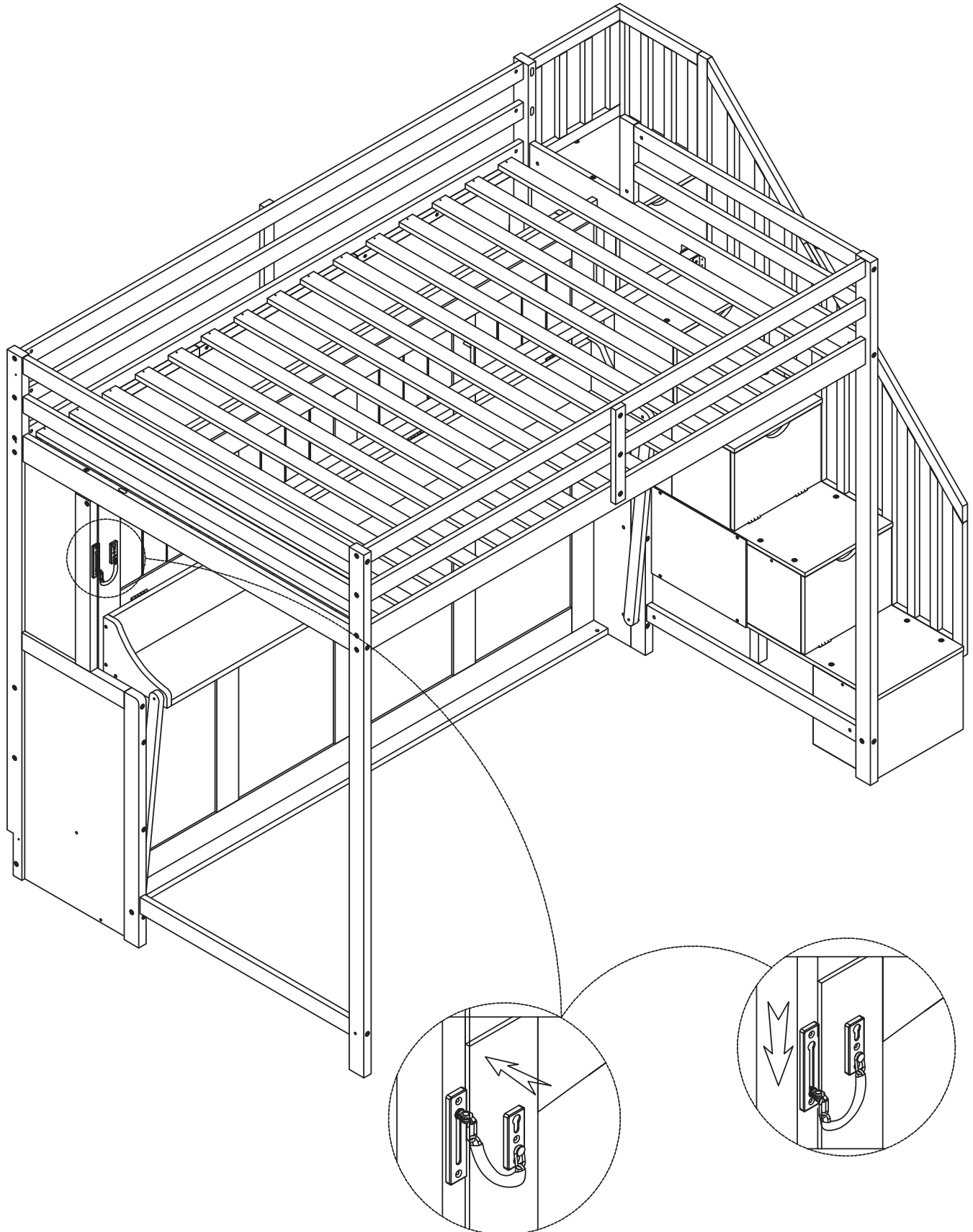
STEP 1:

Étape 1:

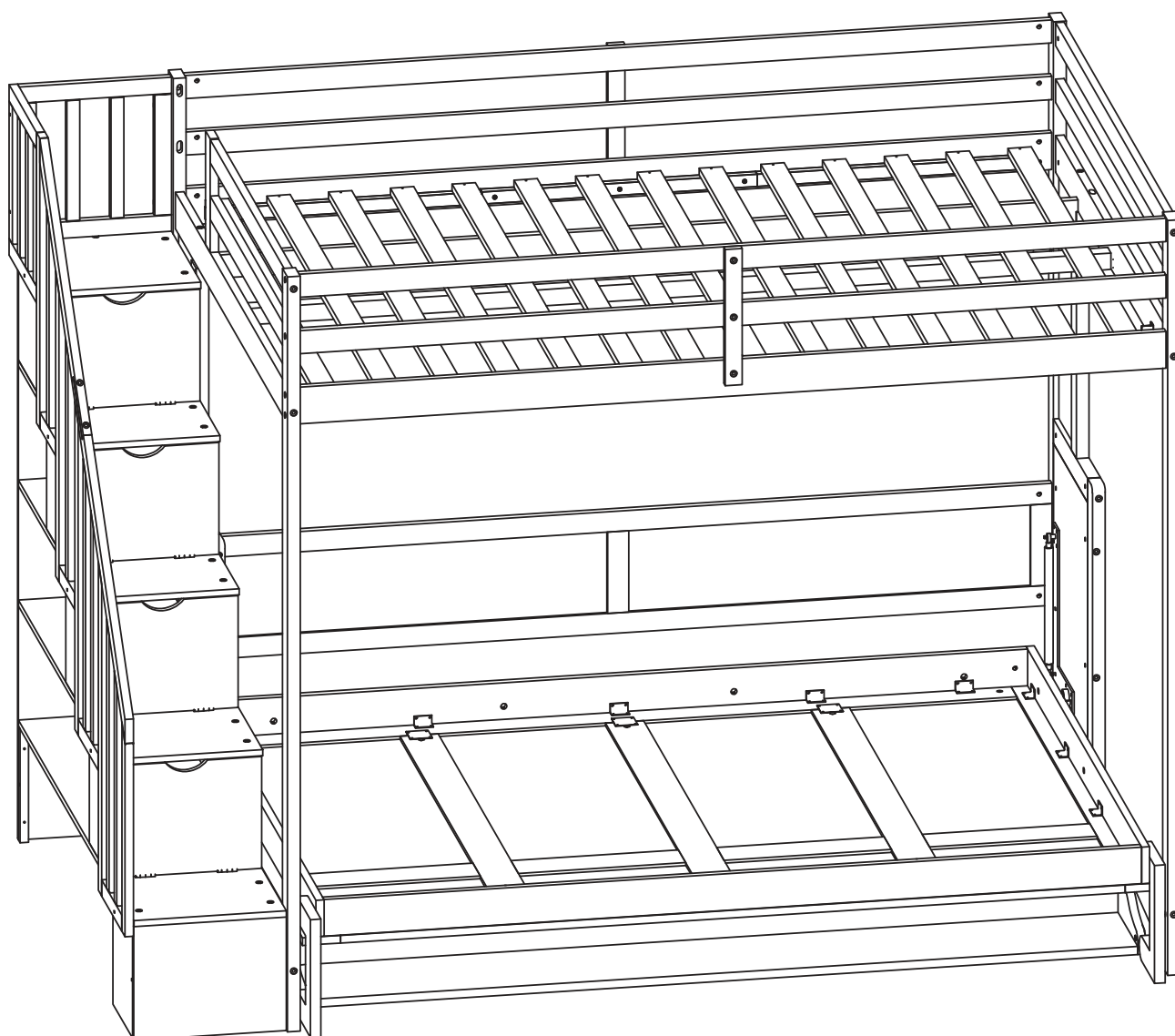


STEP 2:

Étape 2:



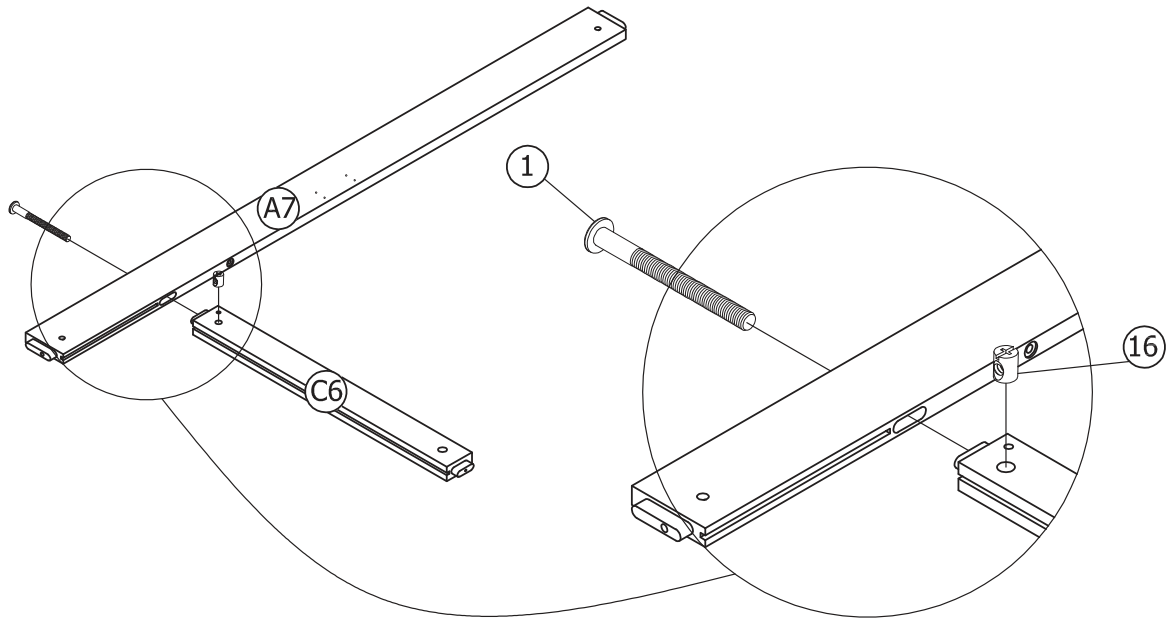
OPTION 3



STEP 1:

Étape 1:

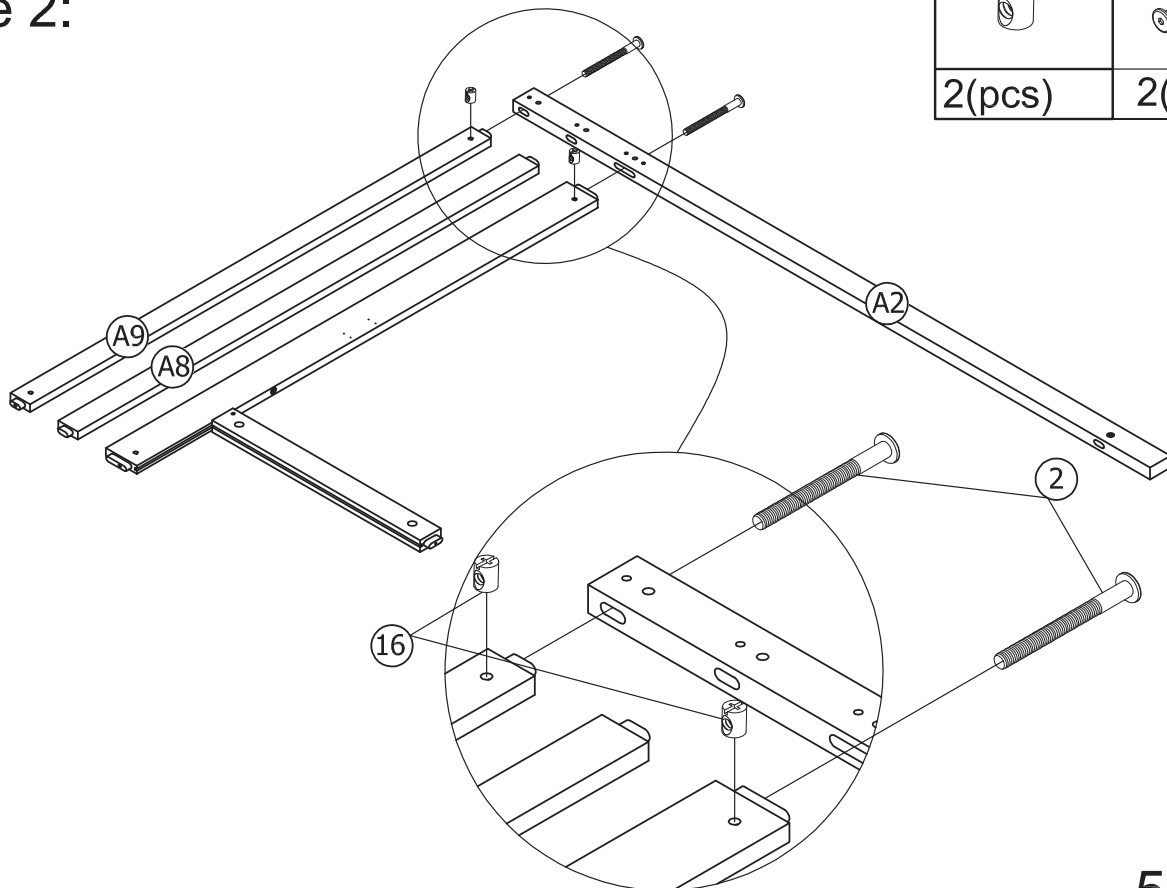
16	1
	
1(pc)	1(pc)



STEP 2:

Étape 2:

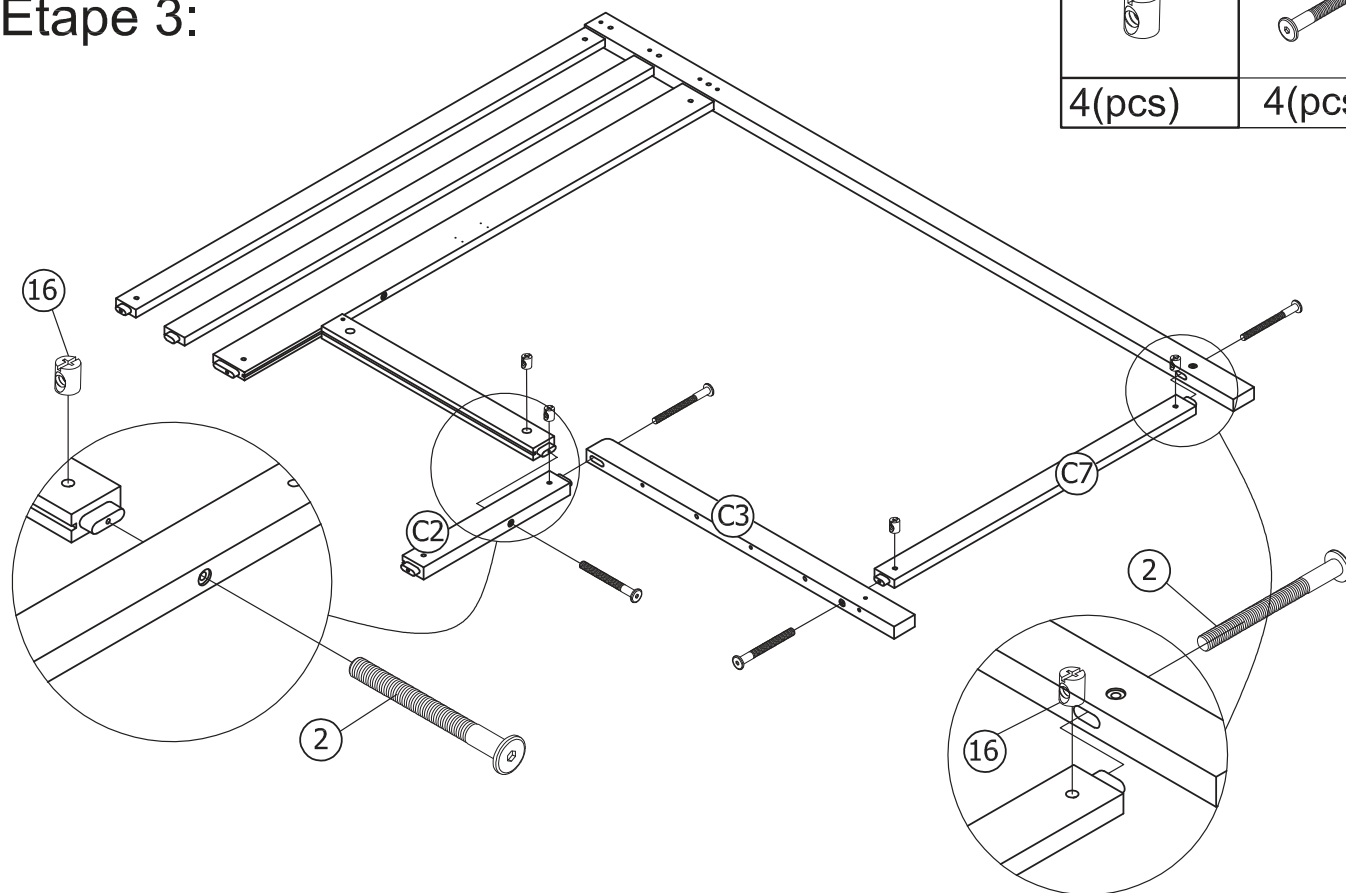
16	2
	
2(pcs)	2(pcs)



STEP 3:

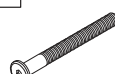
Étape 3:

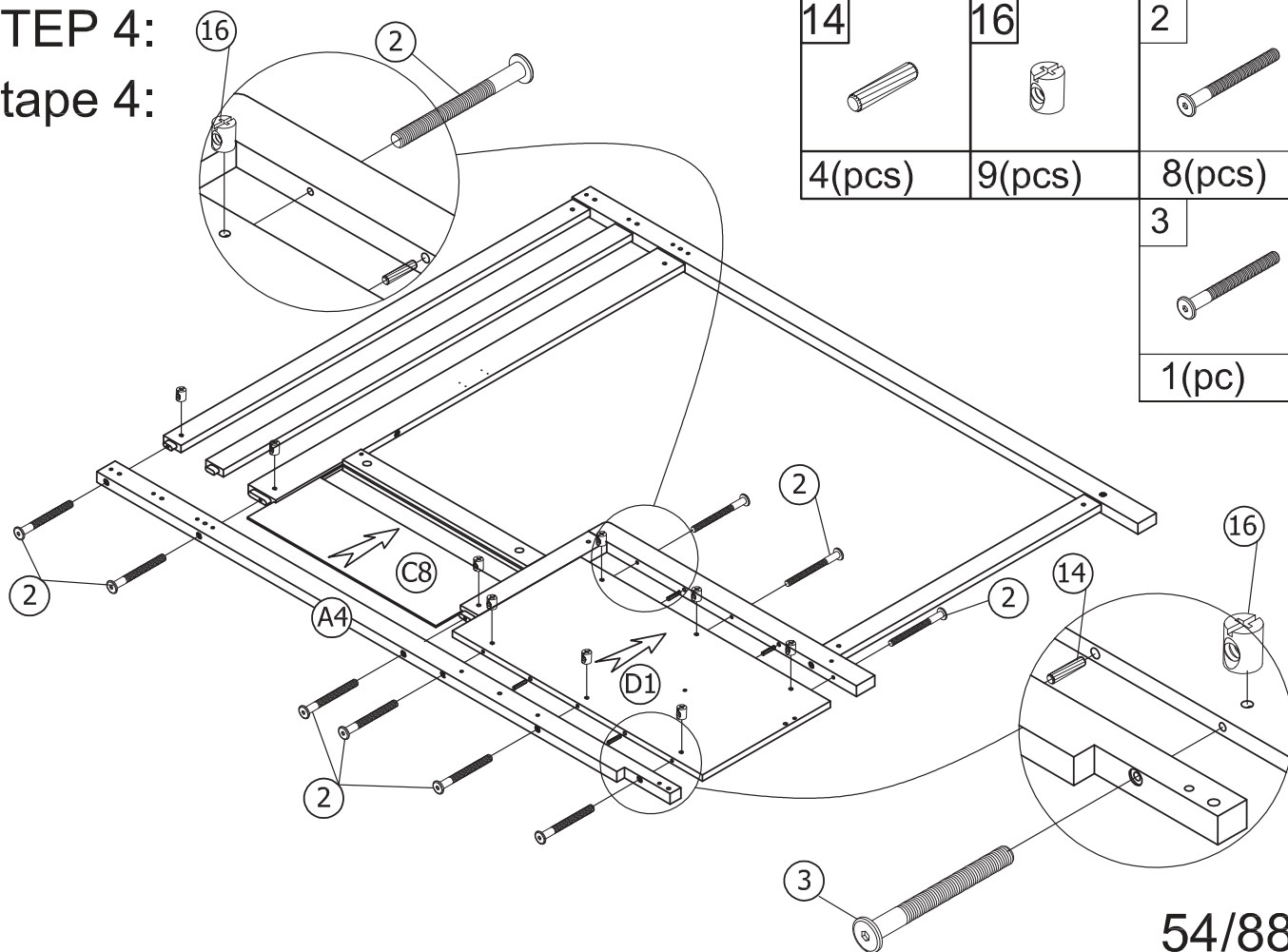
16	2
	
4(pcs)	4(pcs)



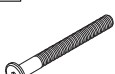
STEP 4:

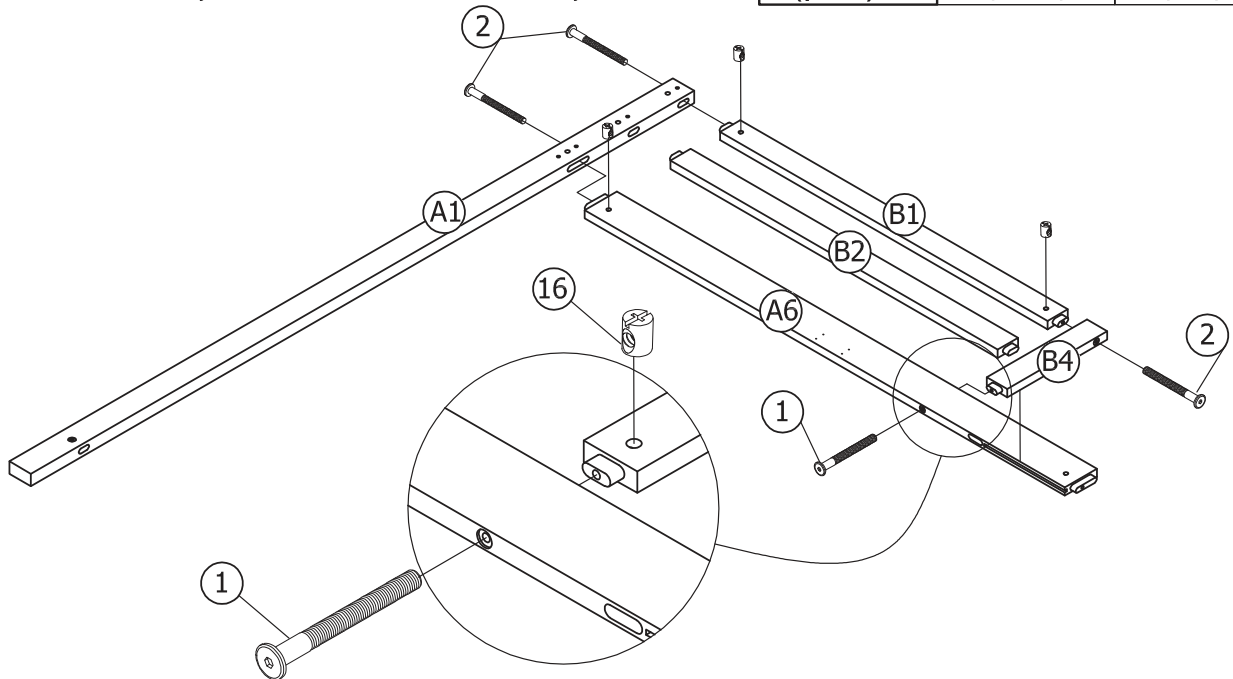
Étape 4:

14	16	2
		
4(pcs)	9(pcs)	8(pcs)
		3
		
		1(pc)



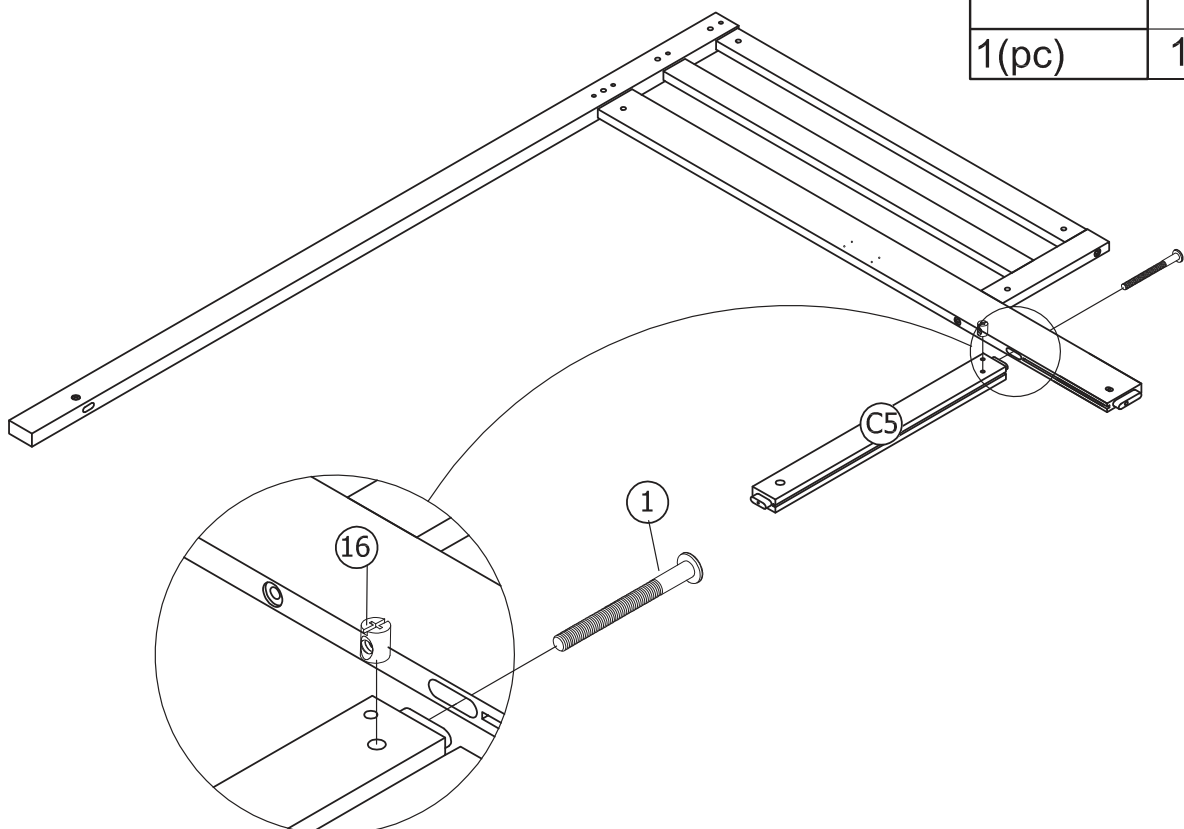
STEP 5:
Étape 5:

16	2	1
		
4(pcs)	3(pcs)	1(pc)

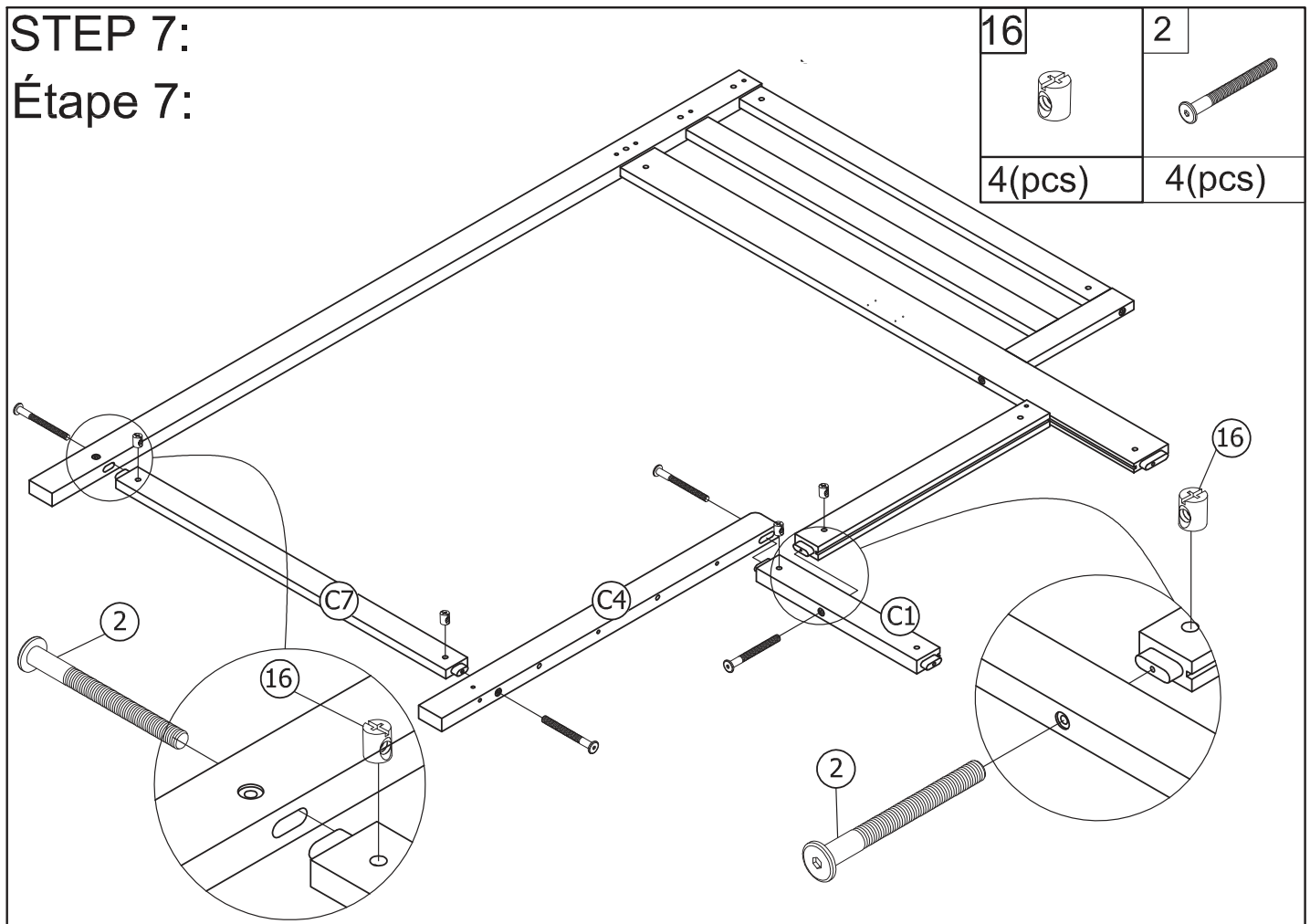


STEP 6:
Étape 6:

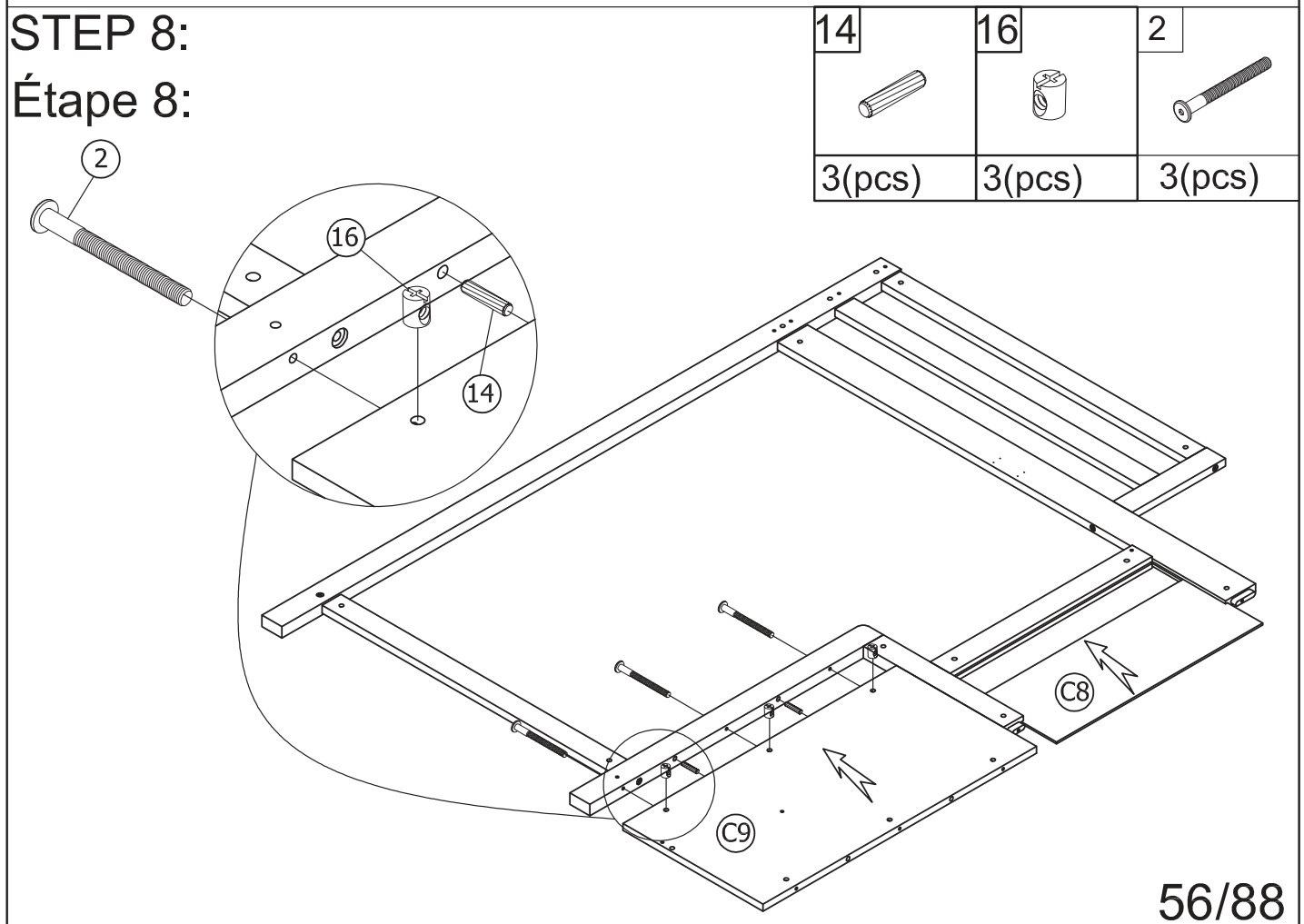
16	1
	
1(pc)	1(pc)



STEP 7:
Étape 7:

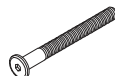


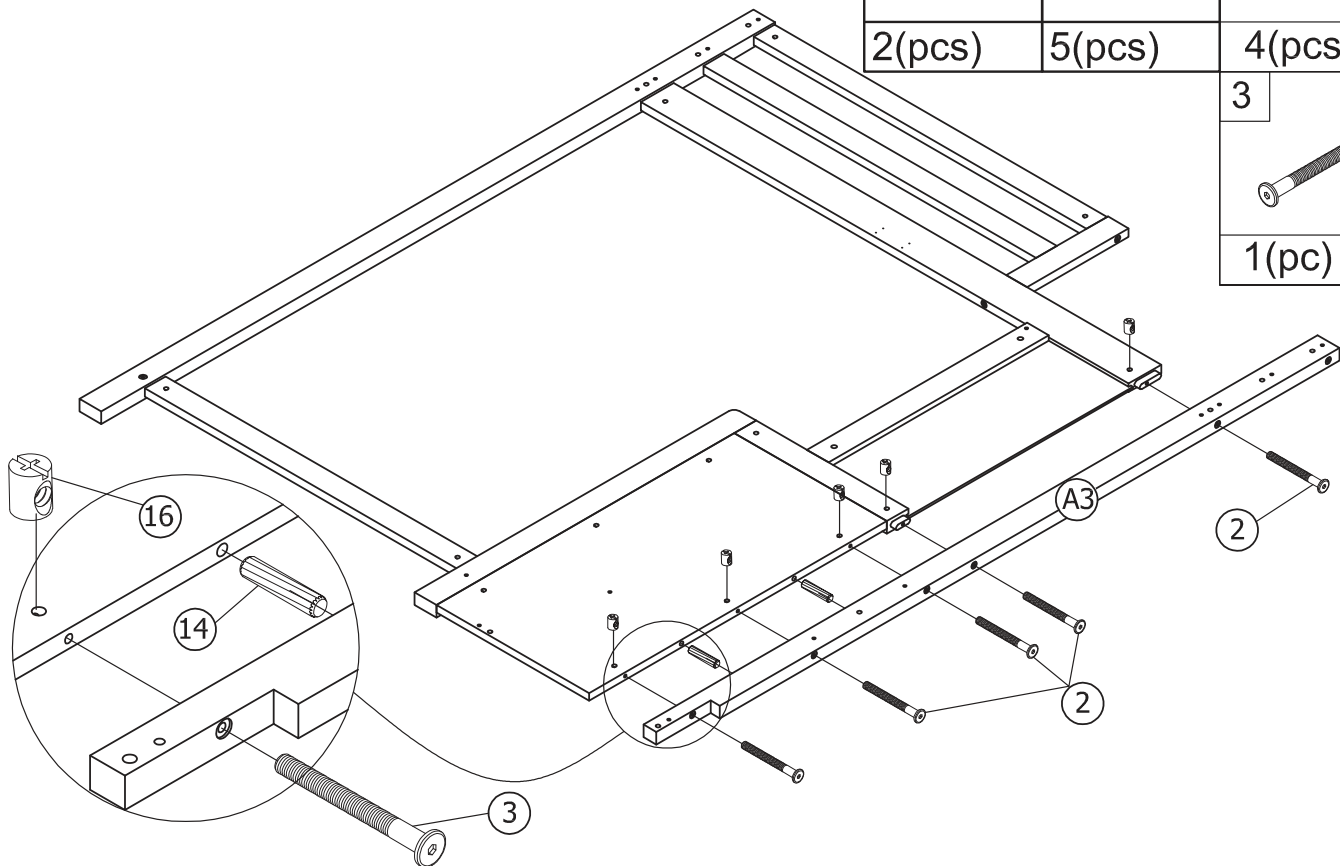
STEP 8:
Étape 8:



STEP 9:

Étape 9:

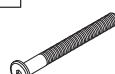
14	16	2
		
2(pcs)	5(pcs)	4(pcs)
		3
		
		1(pc)

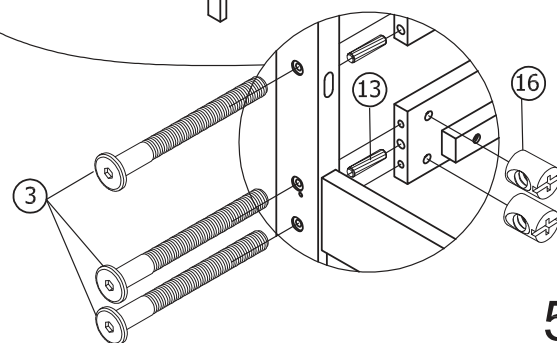
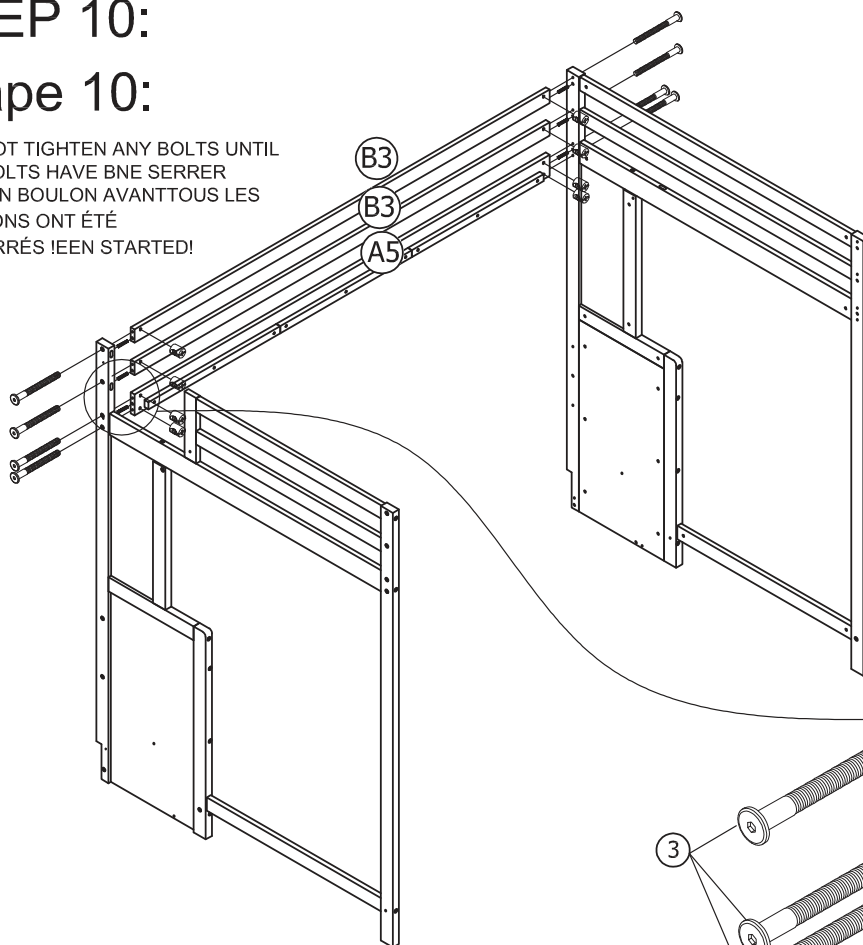


STEP 10:

Étape 10:

-DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BNE SERRER
-AUCUN BOULON AVANTTOUS LES
BOULONS ONT ÉTÉ
DÉMARRÉS !EEN STARTED!

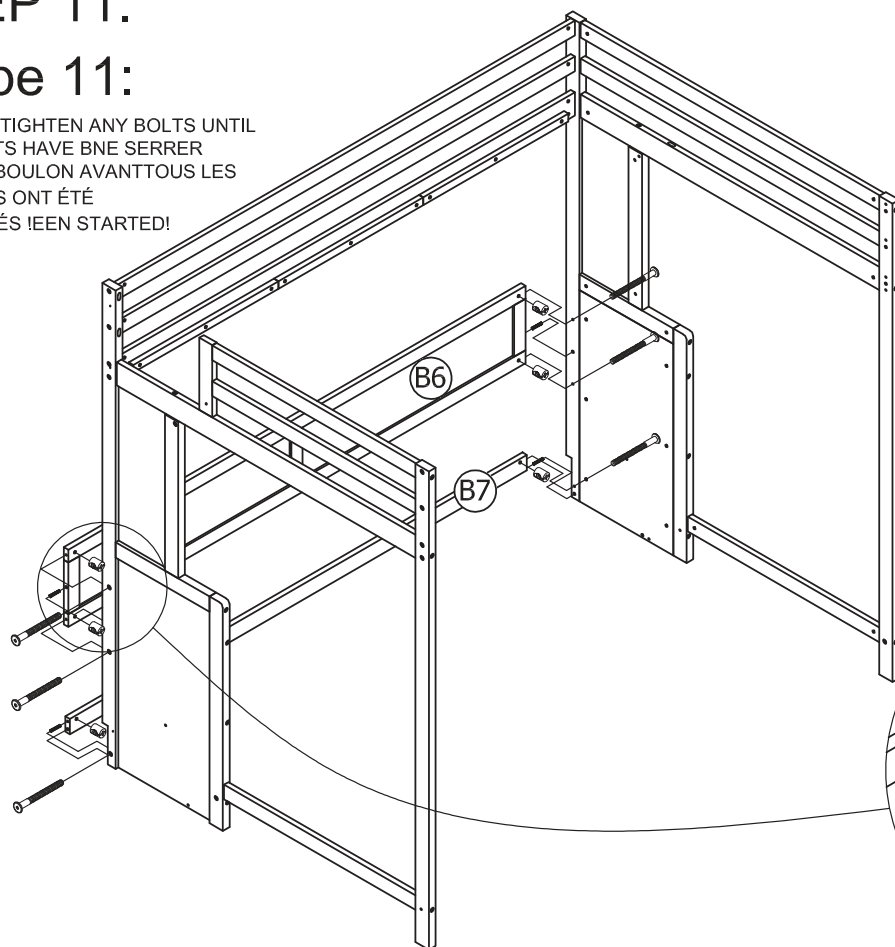
16	3
	
8(pcs)	8(pcs)
	13
	
	6(pcs)



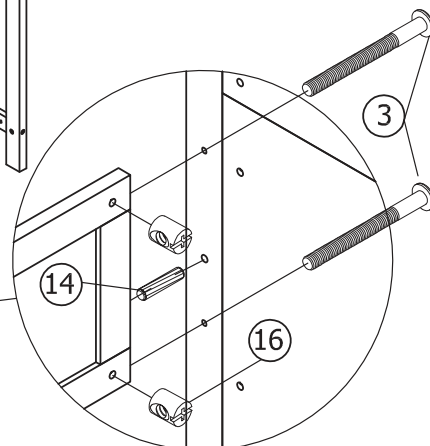
STEP 11:

Étape 11:

-DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BNE SERRER
-AUCUN BOULON AVANTTOUS LES
BOULONS ONT ÉTÉ
DÉMARRÉS !EEN STARTED!



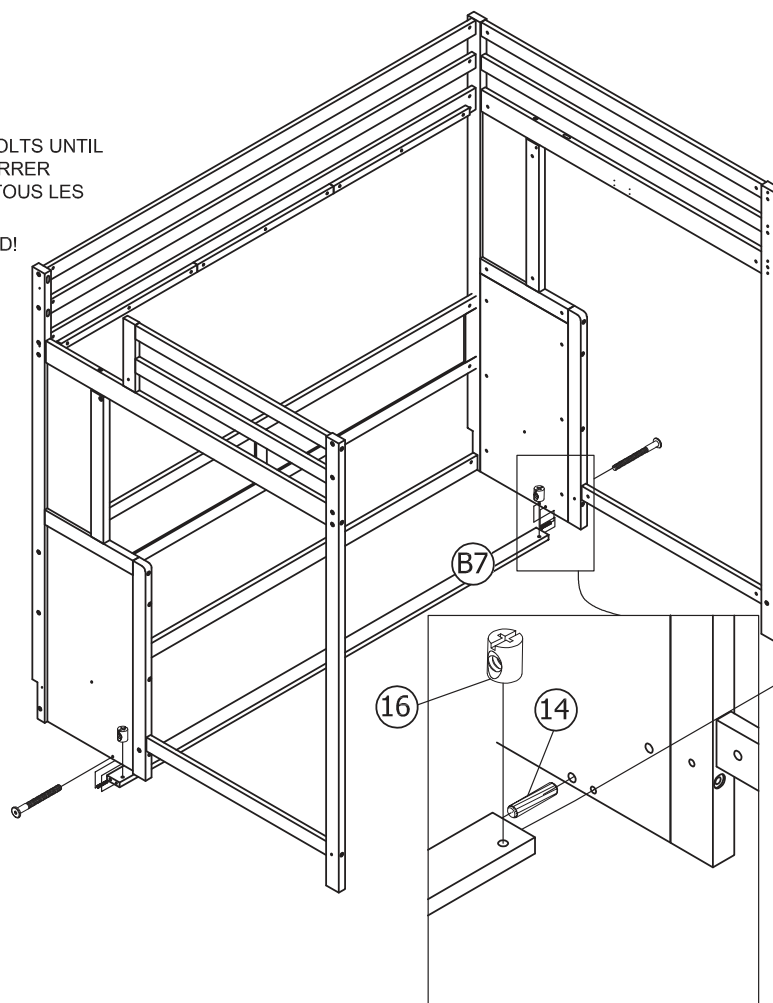
16	3
6(pcs)	6(pcs)
	14
	4(pcs)



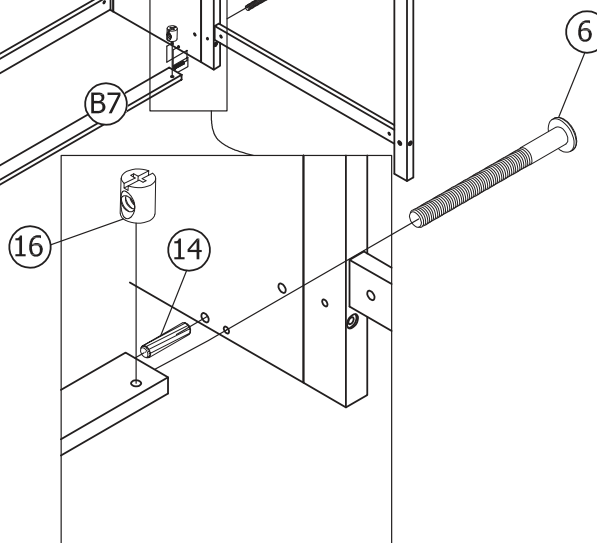
STEP 12:

Étape 12:

-DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BNE SERRER
-AUCUN BOULON AVANTTOUS LES
BOULONS ONT ÉTÉ
DÉMARRÉS !EEN STARTED!



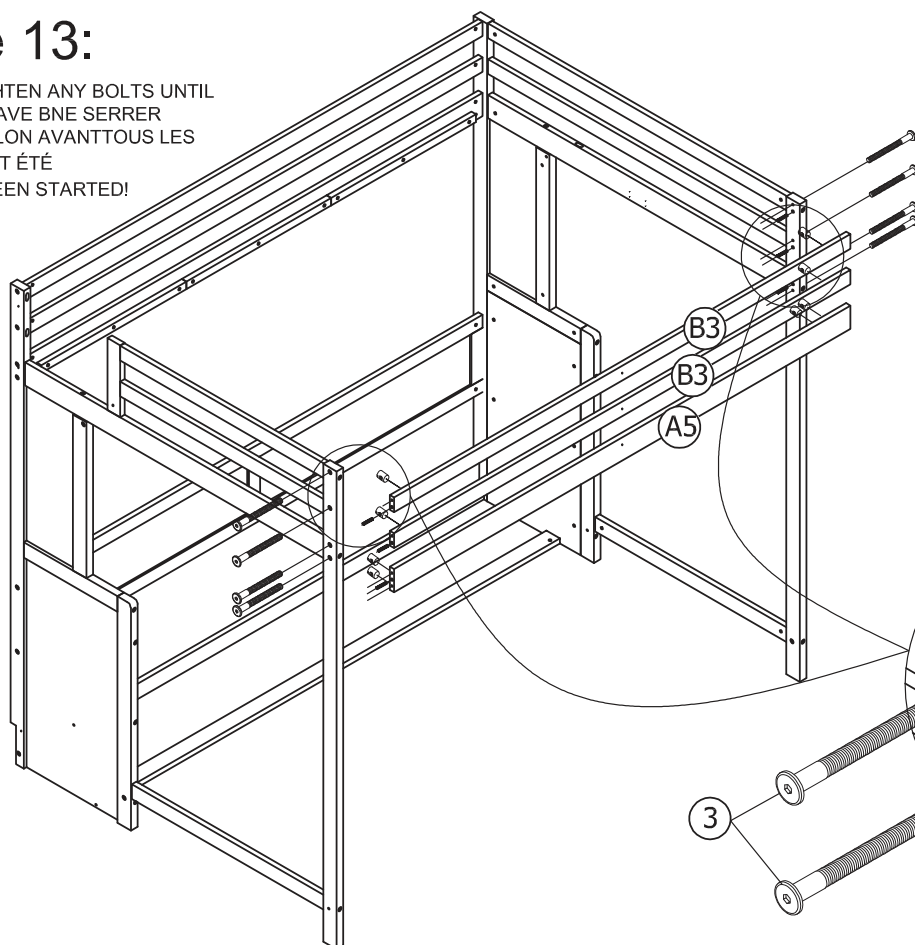
16	6
2(pcs)	2(pcs)
	14
	2(pcs)



STEP 13:

Étape 13:

-DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BNE SERRER
-AUCUN BOULON AVANTTOUS LES
BOULONS ONT ÉTÉ
DÉMARRÉS !EEN STARTED!

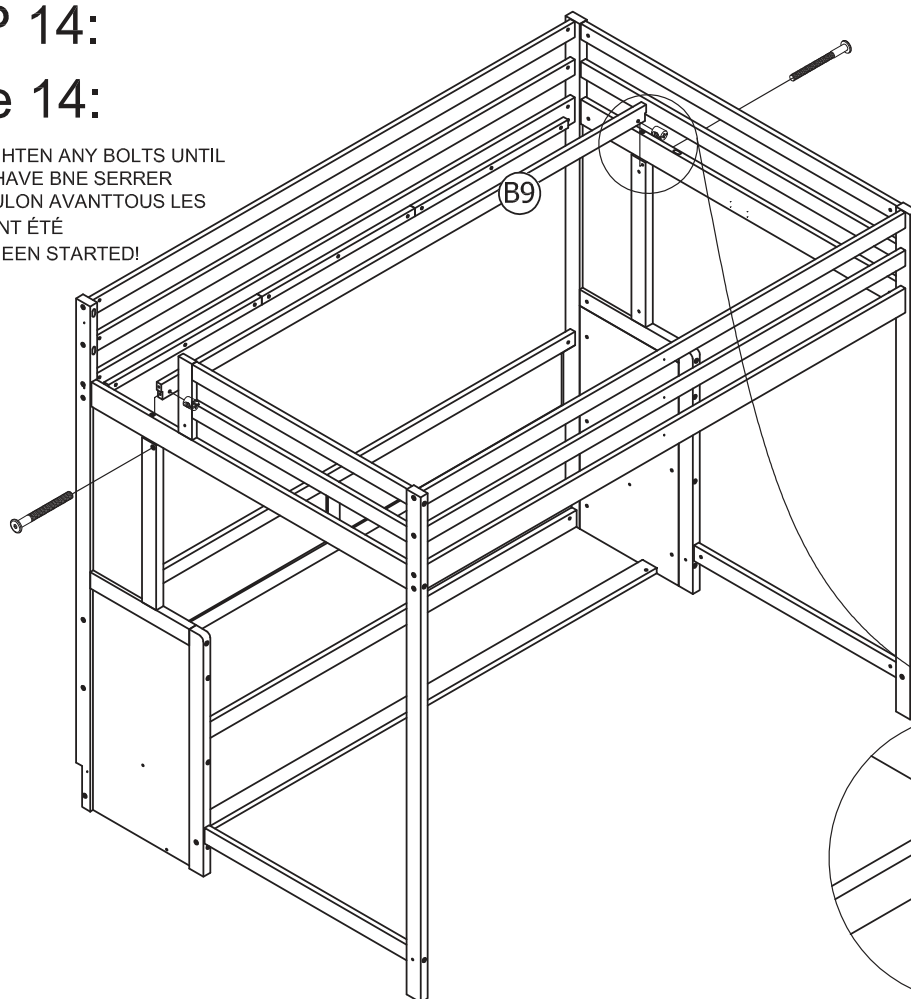


16	3
	
8(pcs)	8(pcs)
	13
	
	6(pcs)

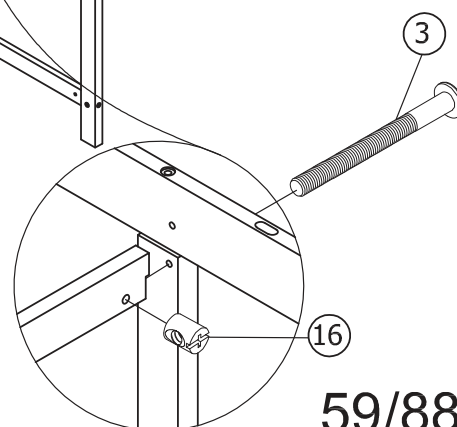
STEP 14:

Étape 14:

-DO NOT TIGHTEN ANY BOLTS UNTIL
ALL BOLTS HAVE BNE SERRER
-AUCUN BOULON AVANTTOUS LES
BOULONS ONT ÉTÉ
DÉMARRÉS !EEN STARTED!

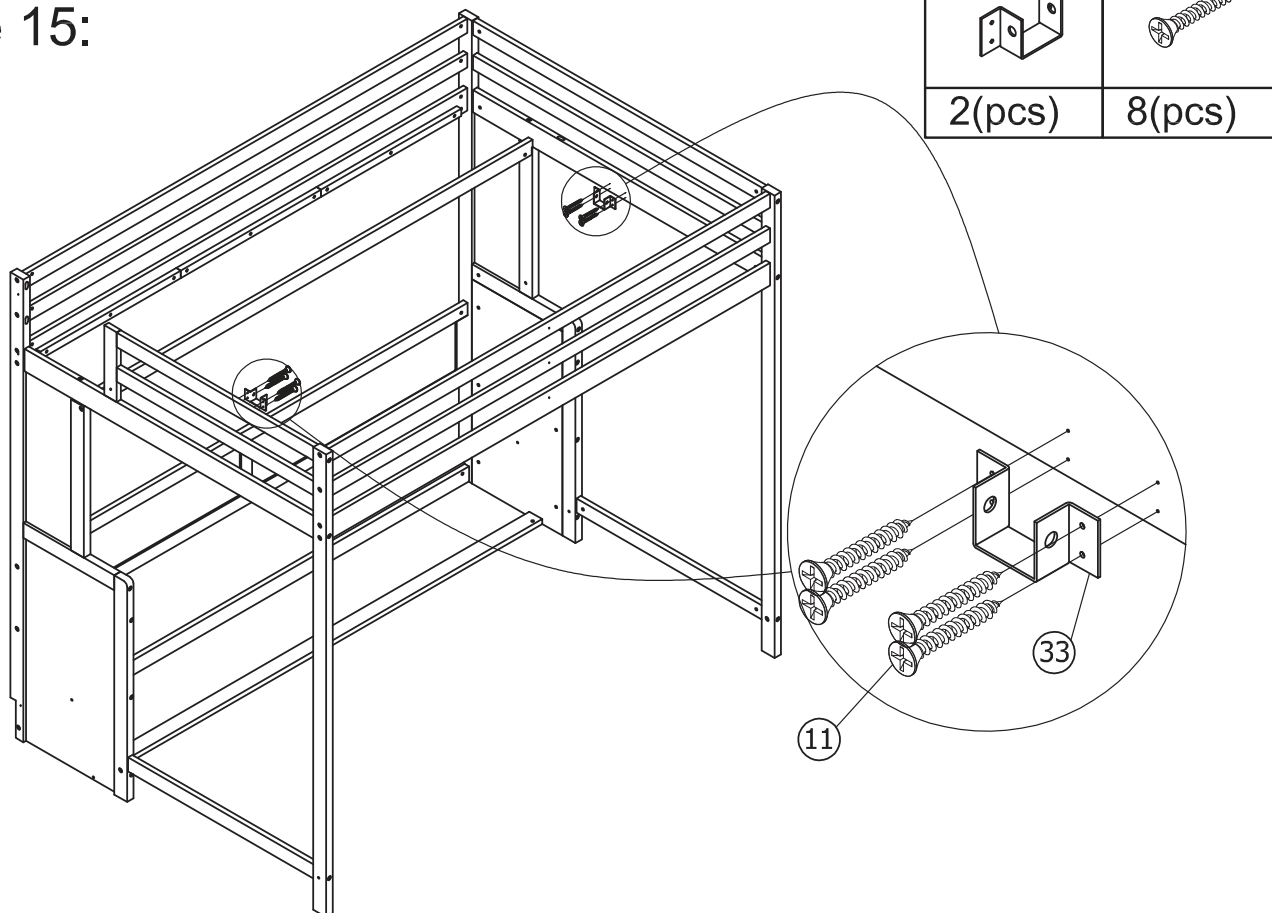


16	3
	
2(pcs)	2(pcs)



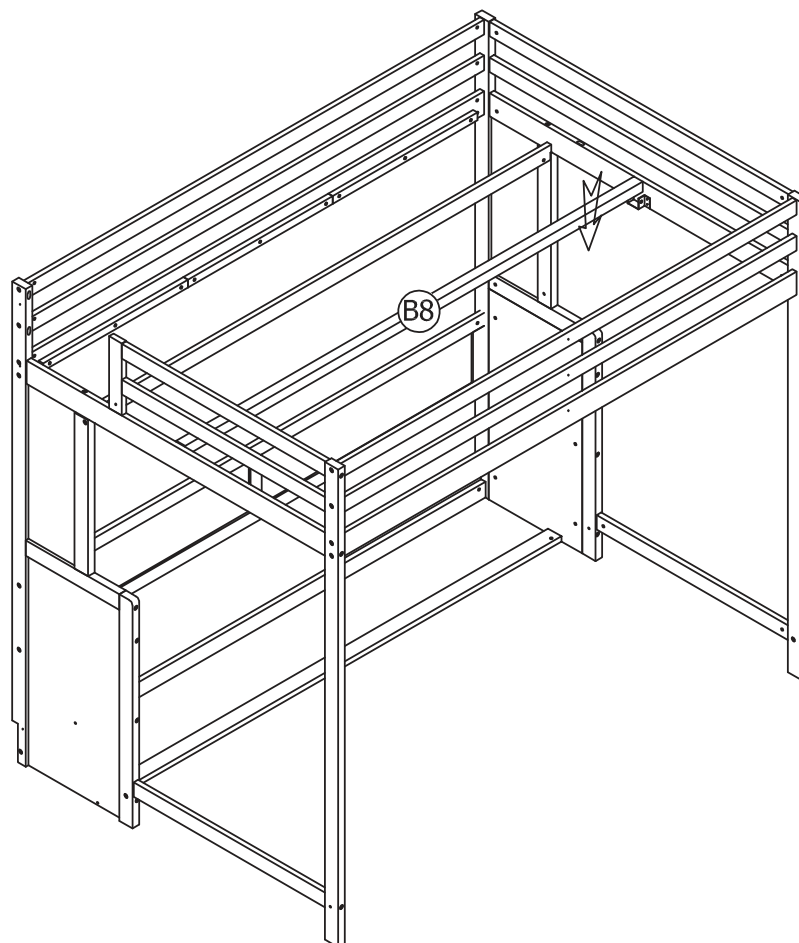
STEP 15:

Étape 15:



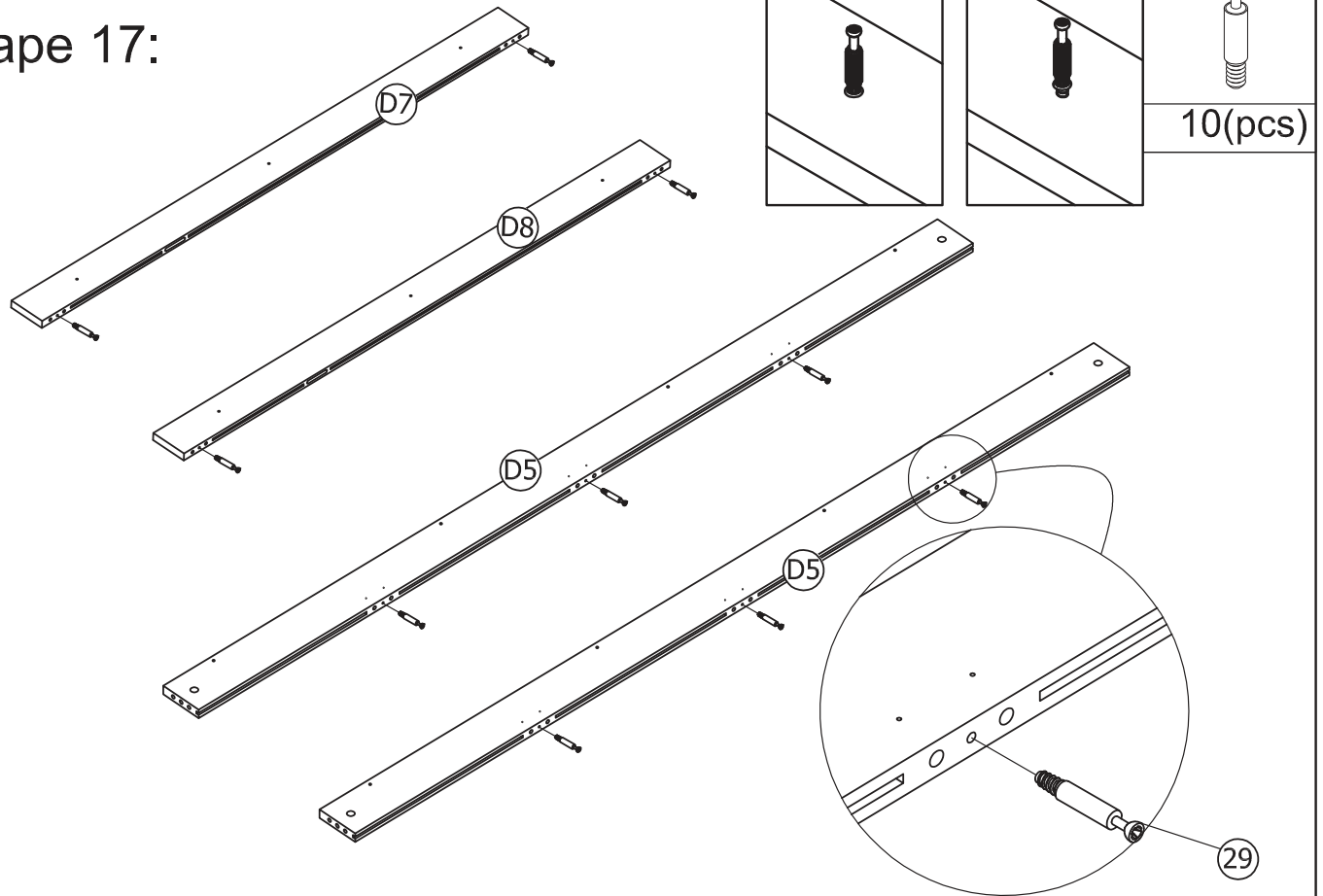
STEP 16:

Étape 16:



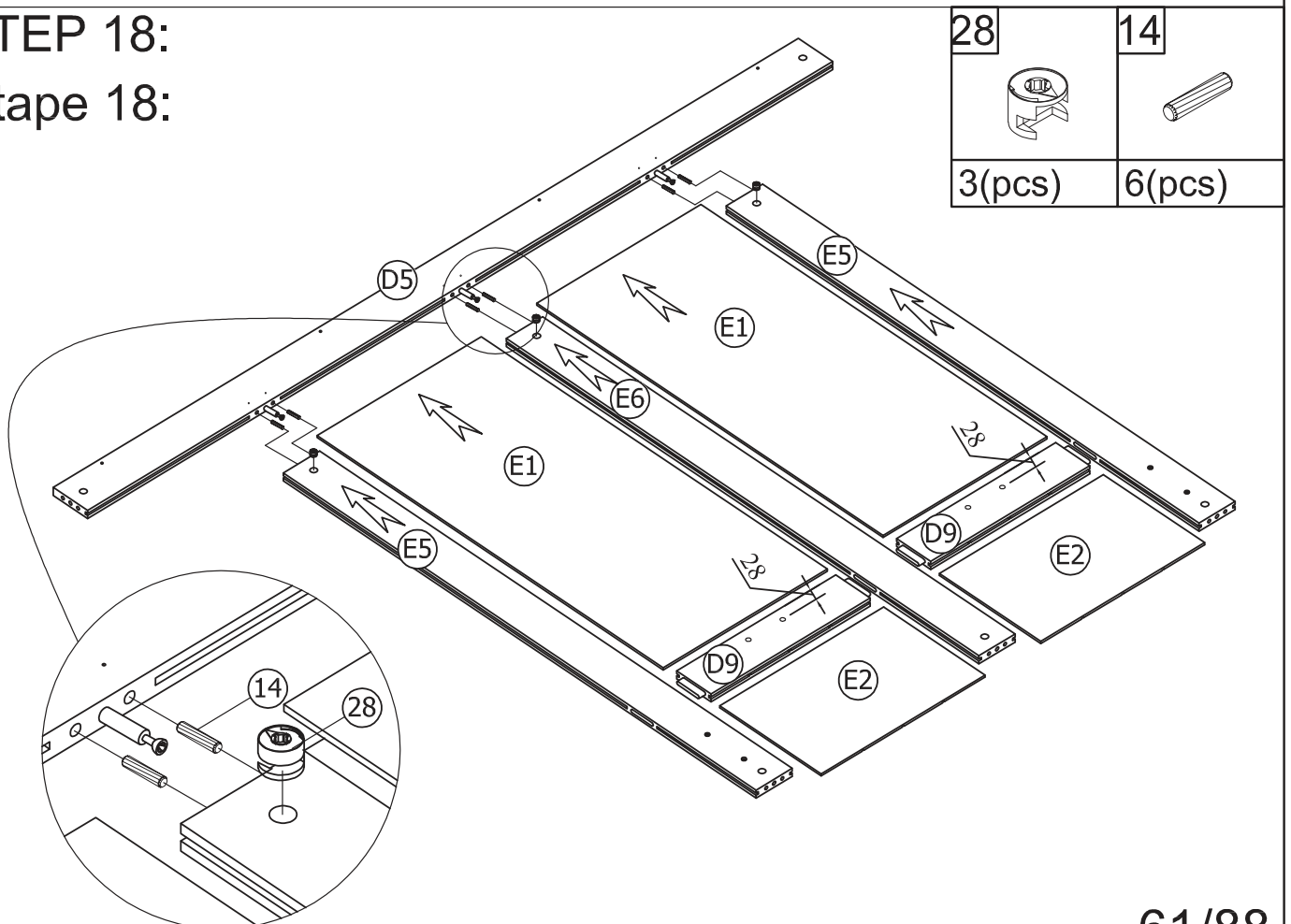
STEP 17:

Étape 17:



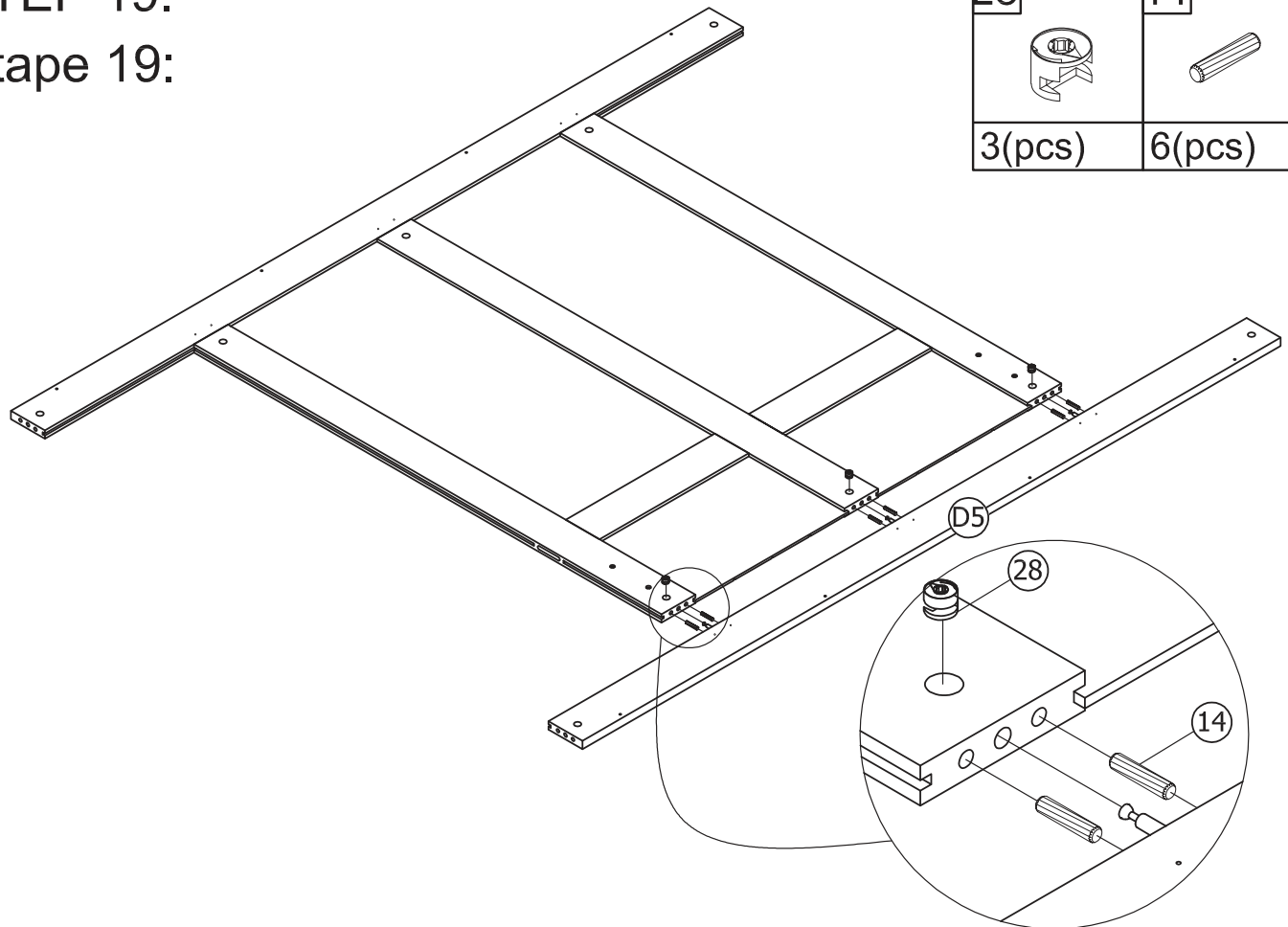
STEP 18:

Étape 18:



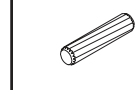
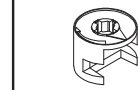
STEP 19:

Étape 19:



28

14

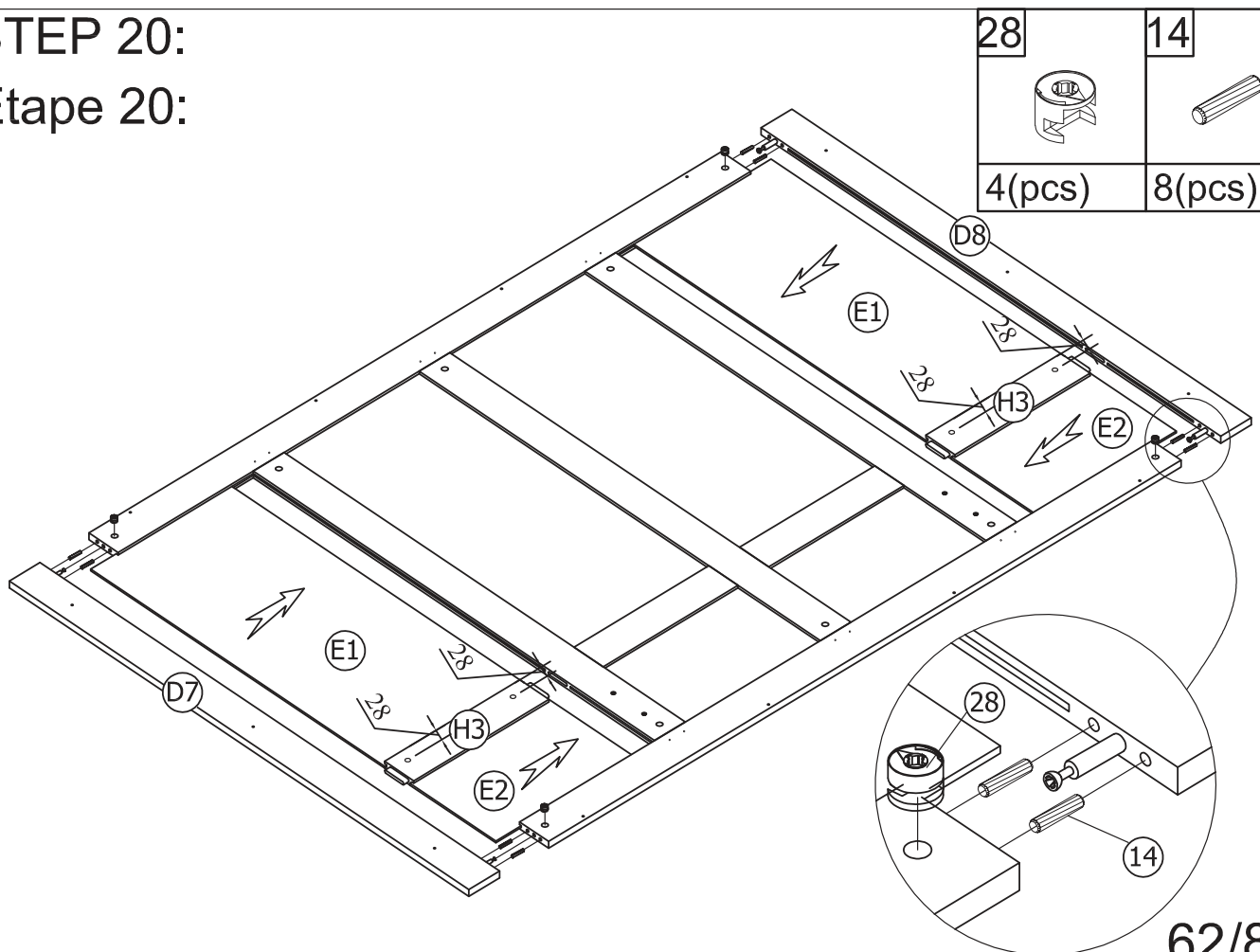


3(pcs)

6(pcs)

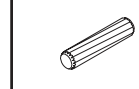
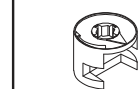
STEP 20:

Étape 20:



28

14

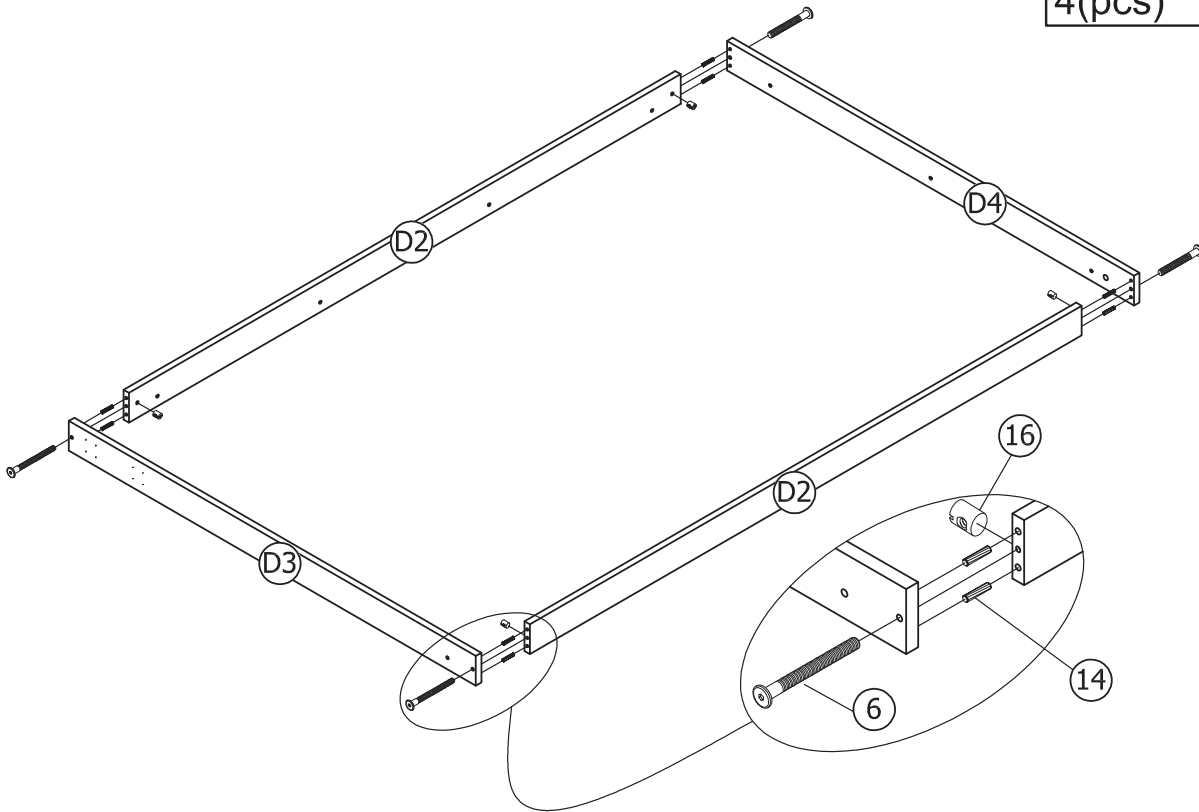


4(pcs)

8(pcs)

STEP 21:
Étape 21:

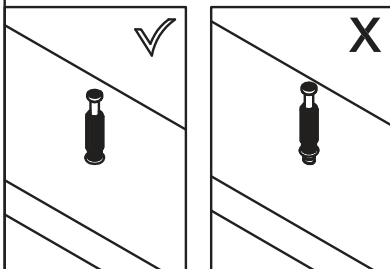
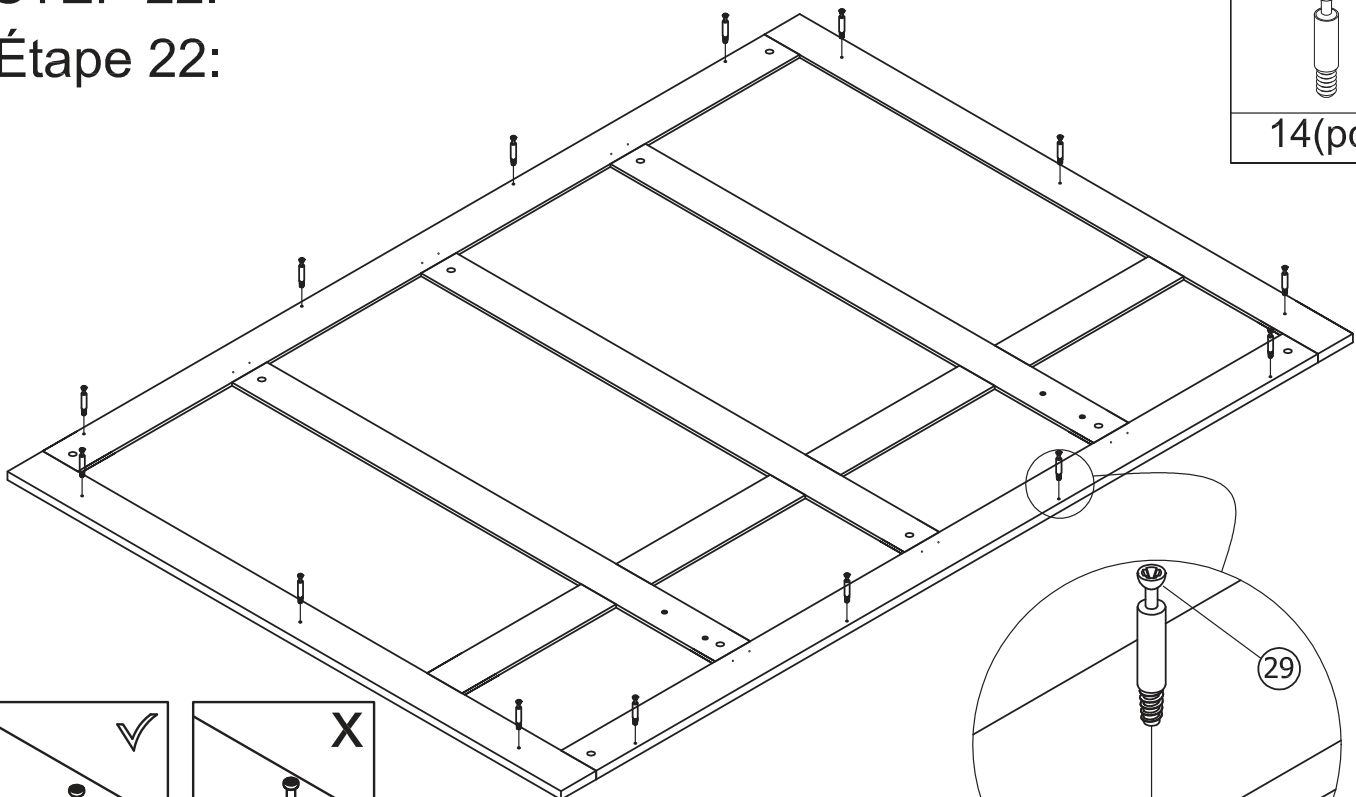
16	14
	
4(pcs)	8(pcs)
	6
	
	4(pcs)



STEP 22:
Étape 22:

29

14(pcs)



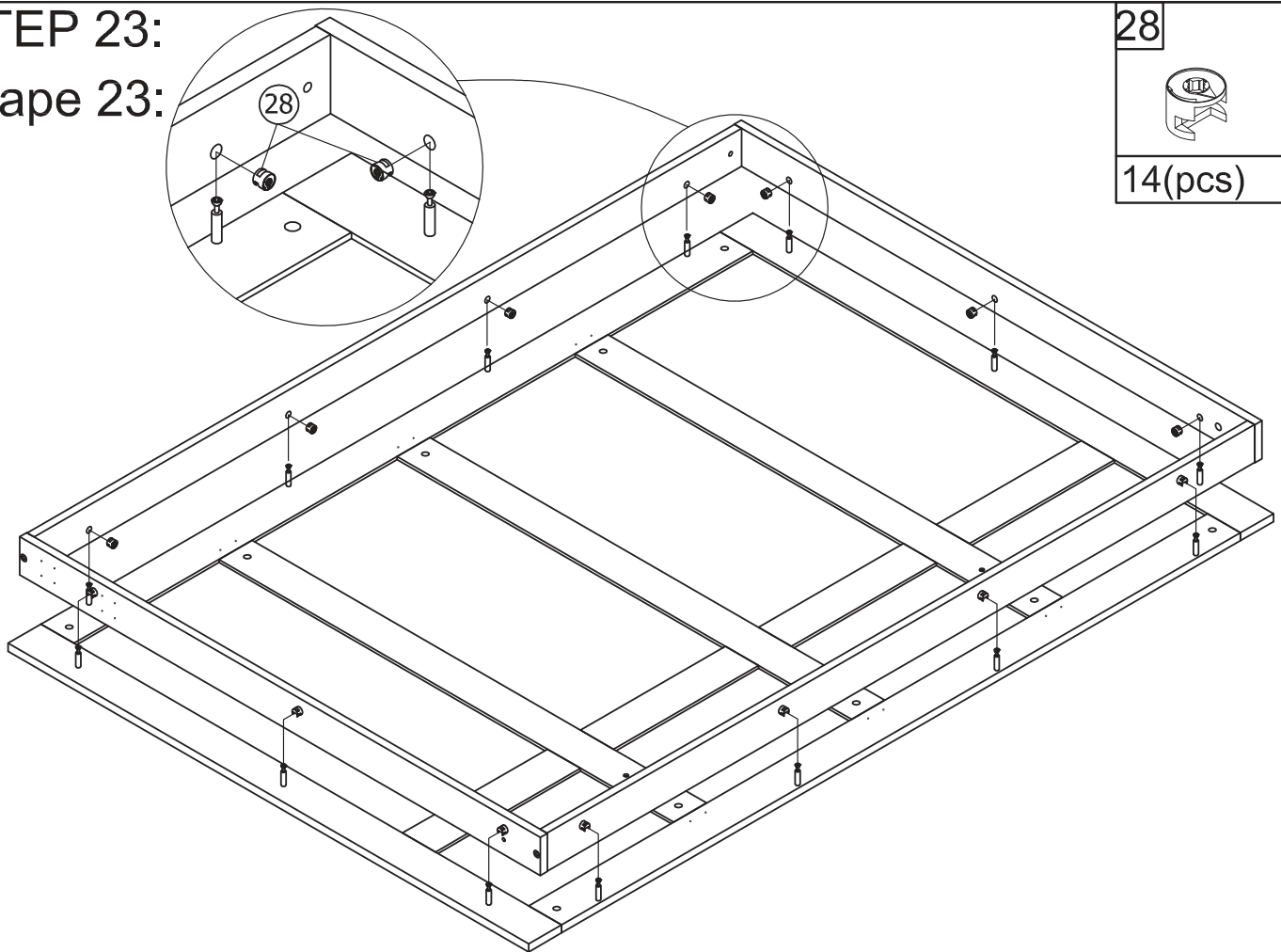
STEP 23:

Étape 23:

28



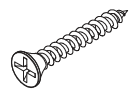
14(pcs)



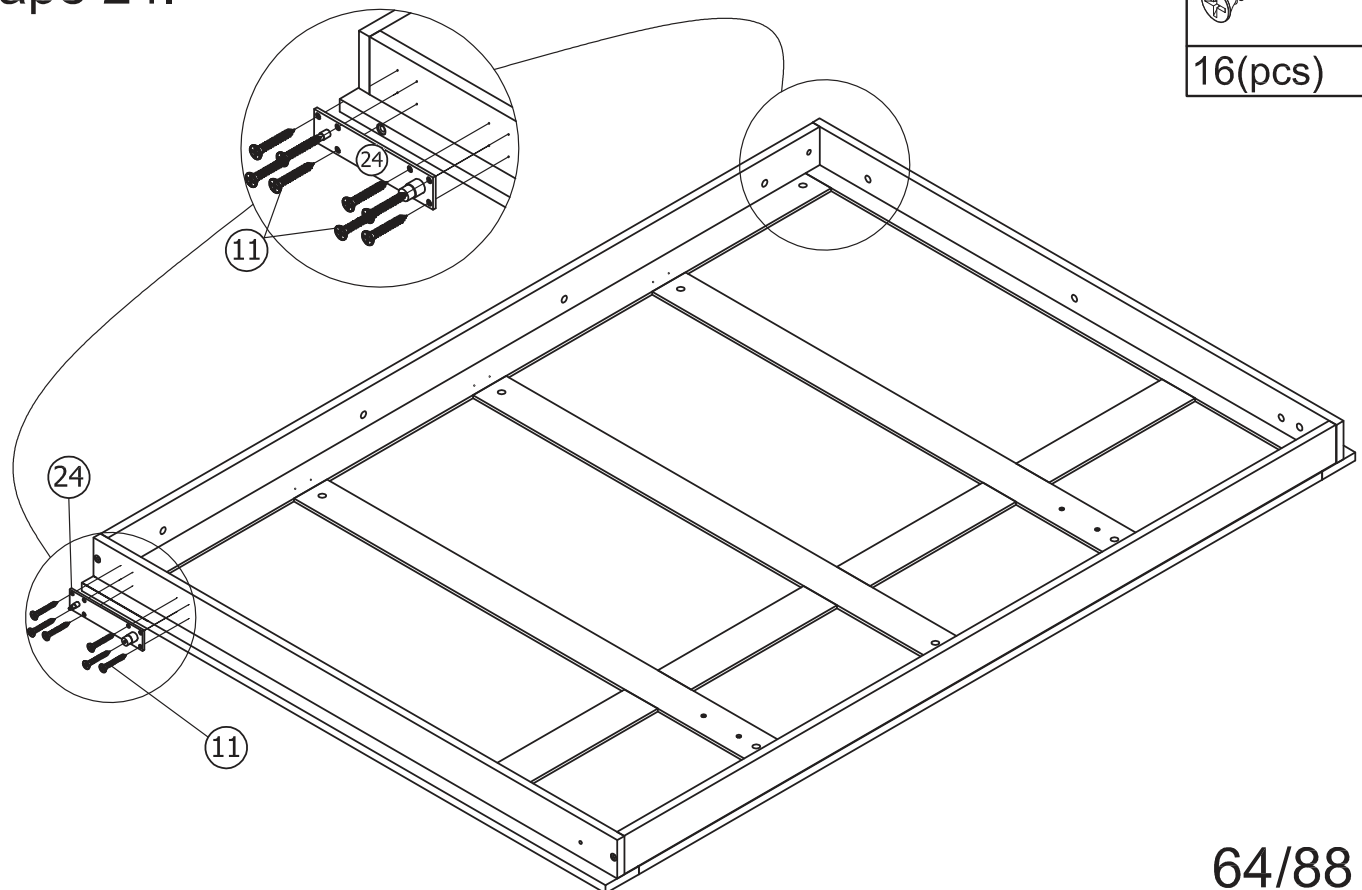
STEP 24:

Étape 24:

11

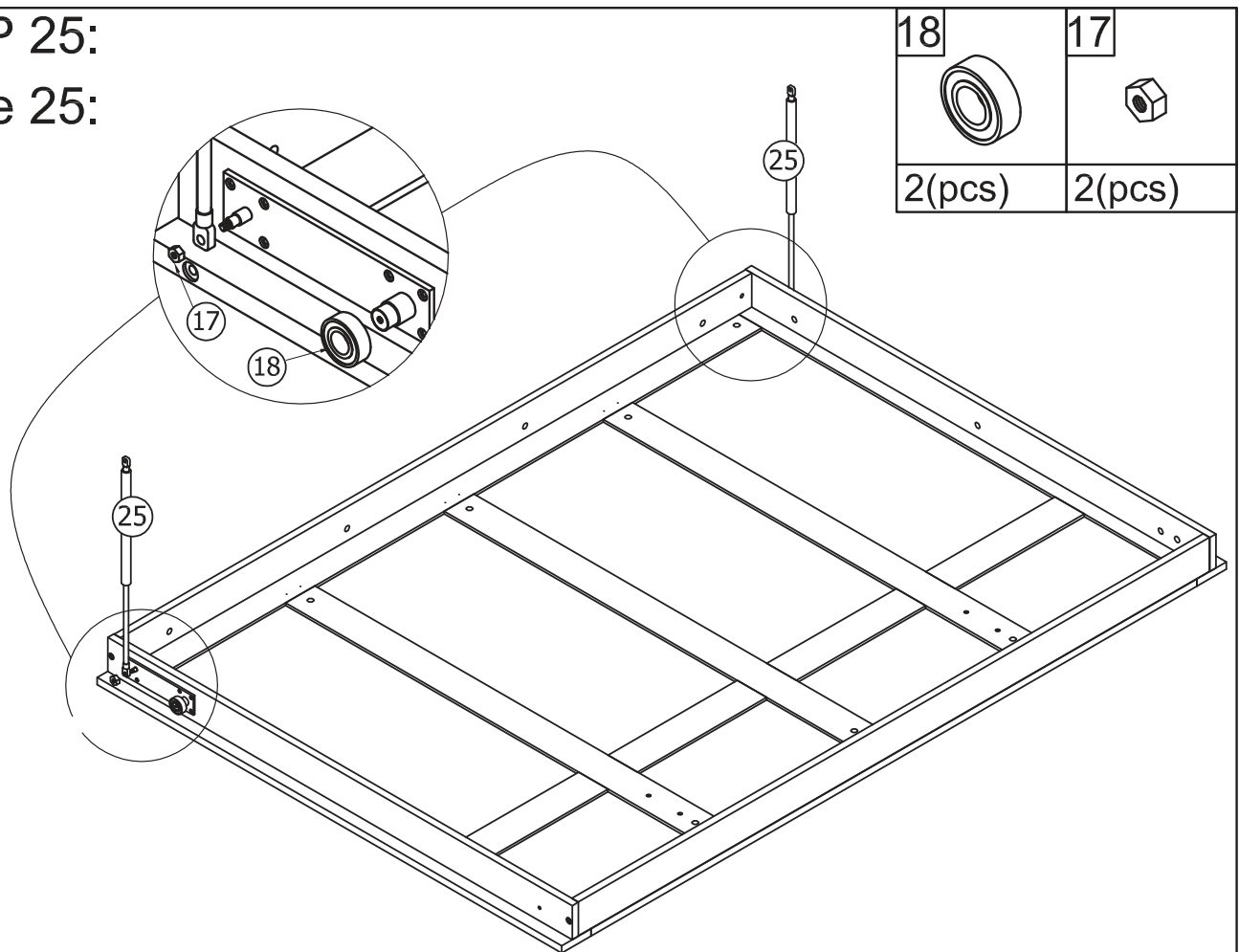


16(pcs)



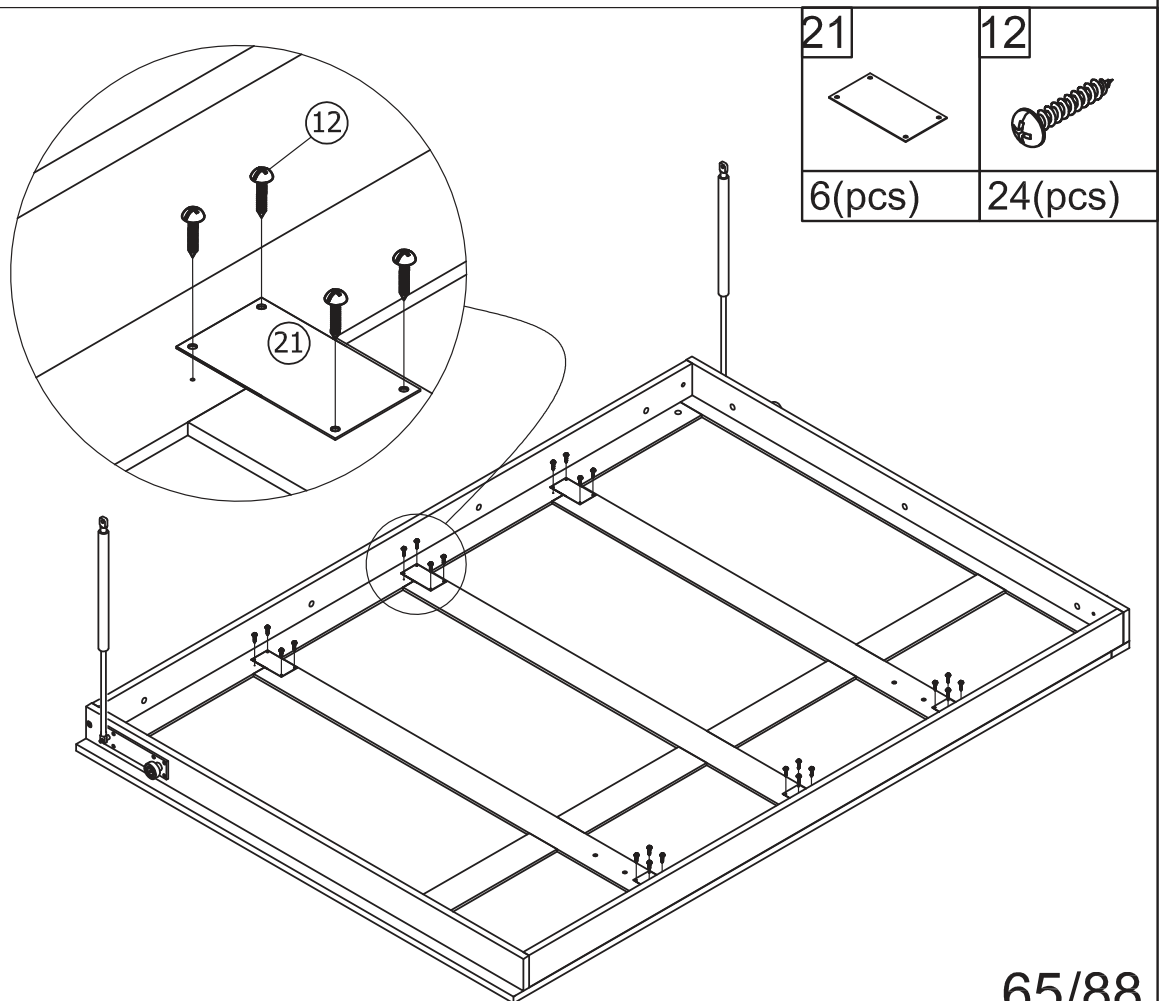
STEP 25:

Étape 25:



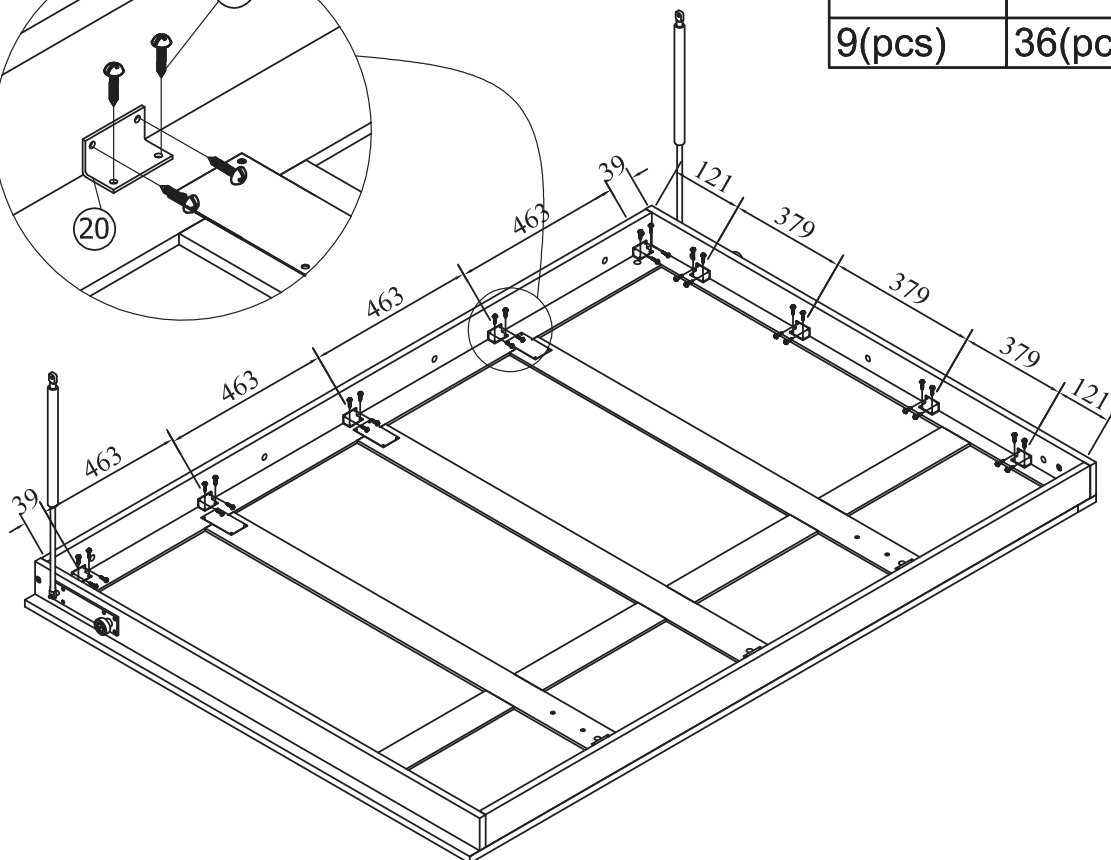
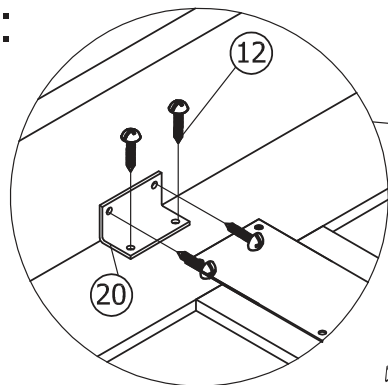
STEP 26:

Étape 26:



STEP 27:

Étape 27:



20



9(pcs)

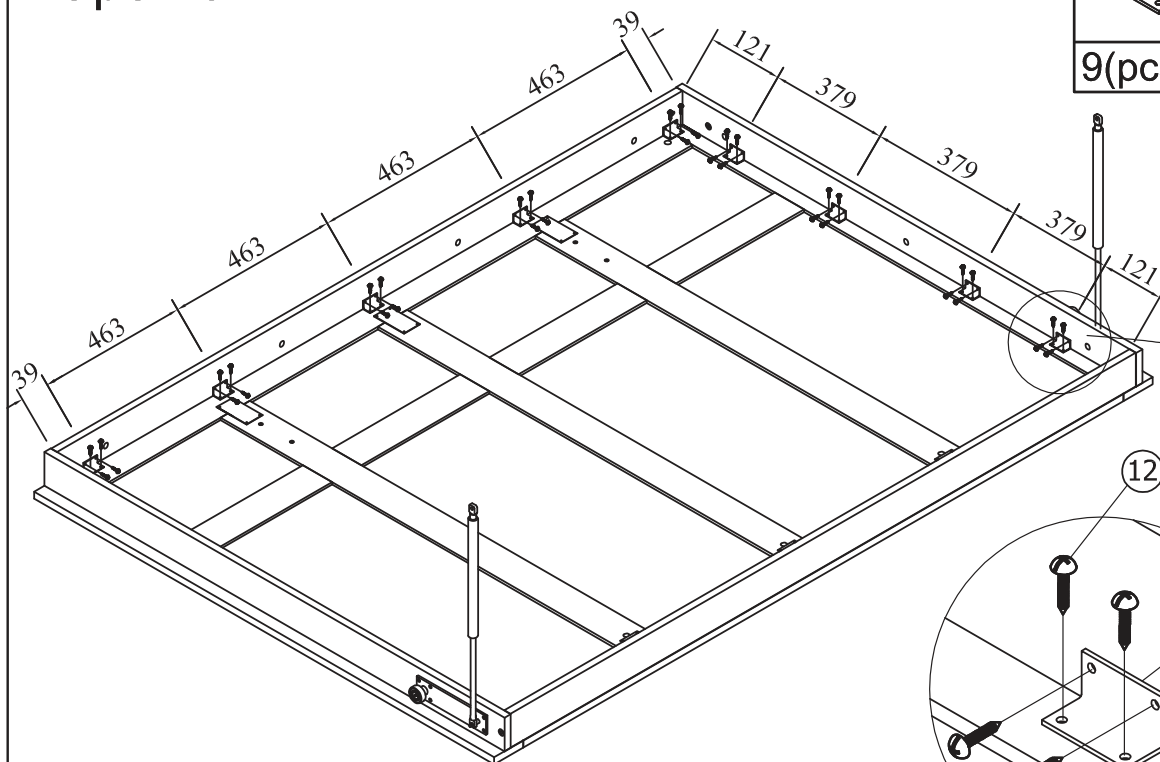
12



36(pcs)

STEP 28:

Étape 28:



20

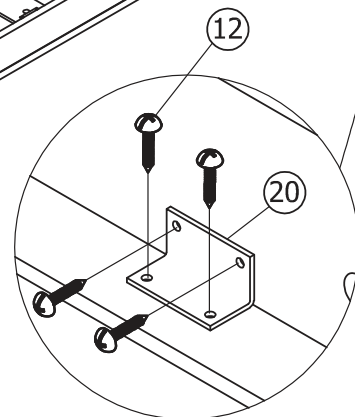


9(pcs)

12



36(pcs)



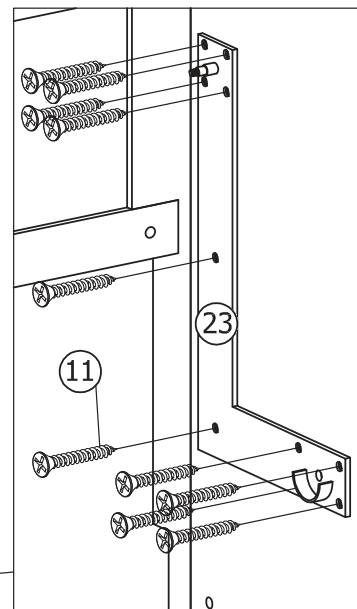
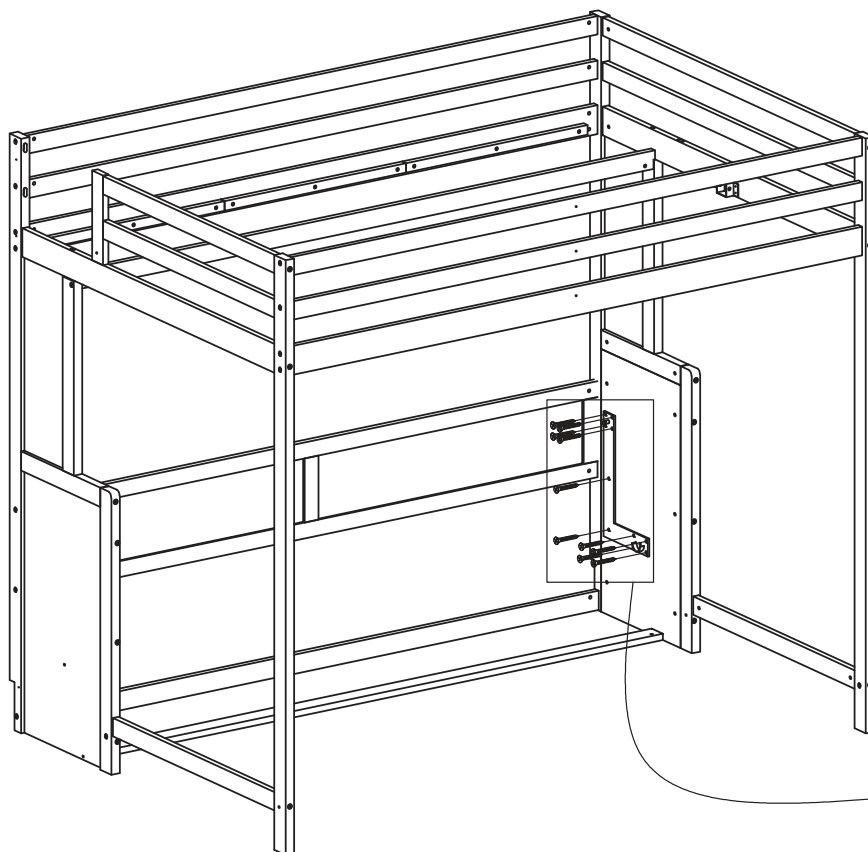
STEP 29:

Étape 29:

11



10(pcs)



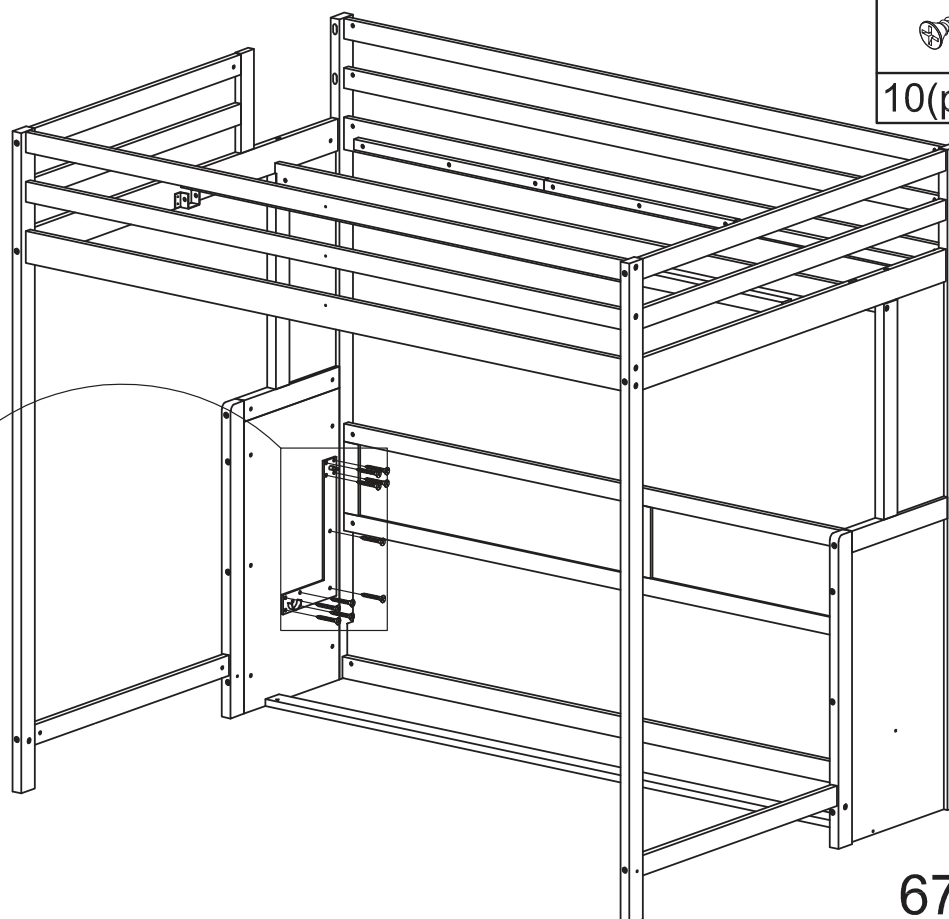
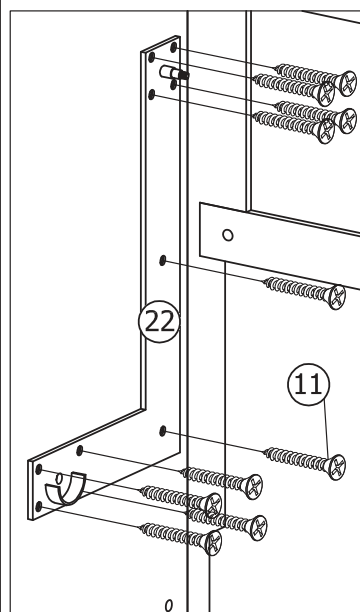
STEP 30:

Étape 30:

11

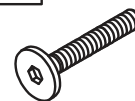


10(pcs)

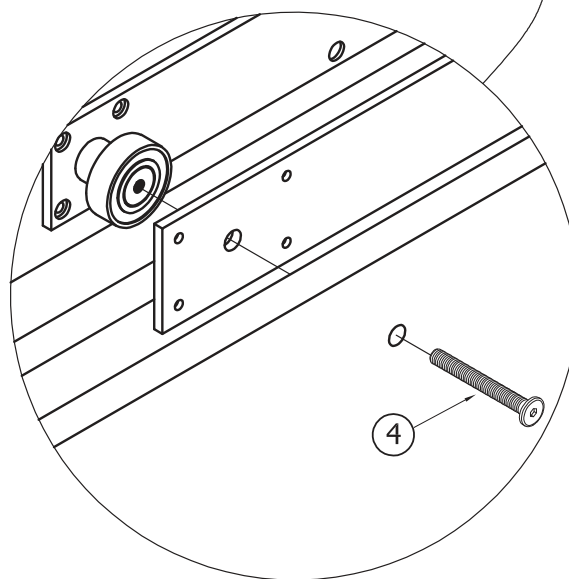
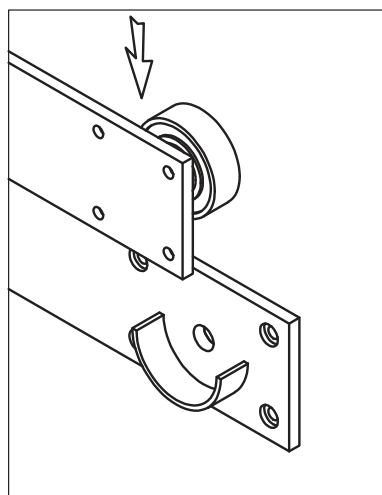
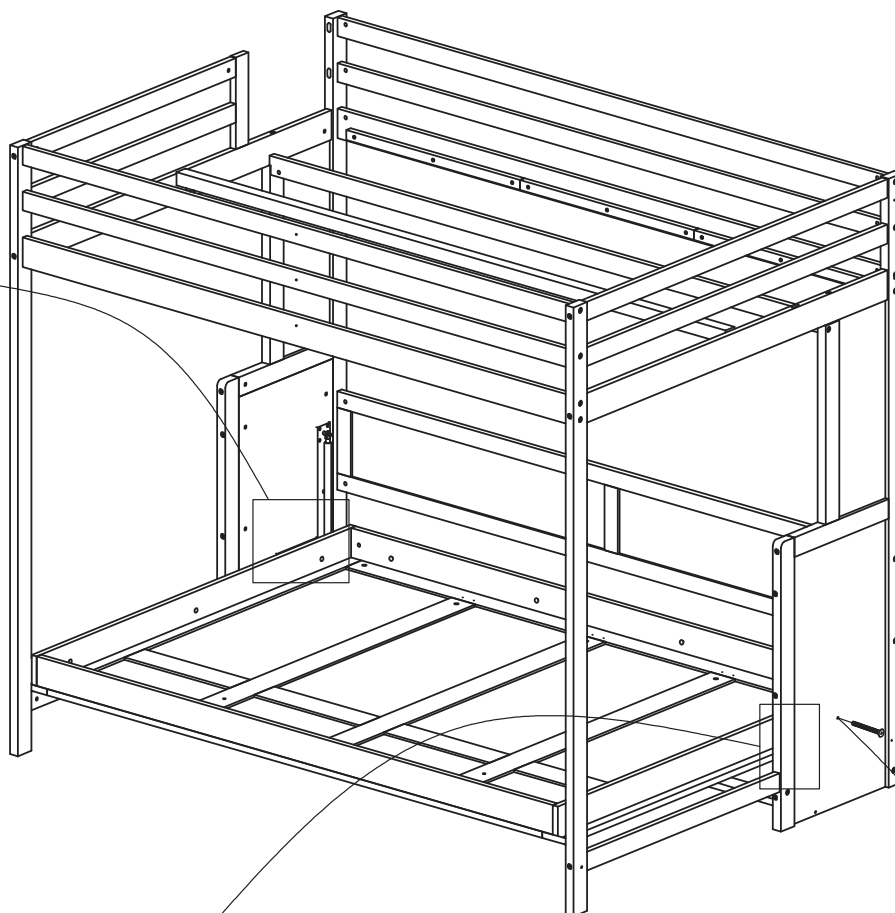
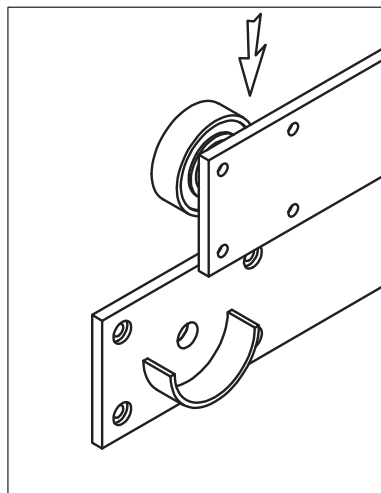


STEP 31:
Étape 31:

4



2(pcs)



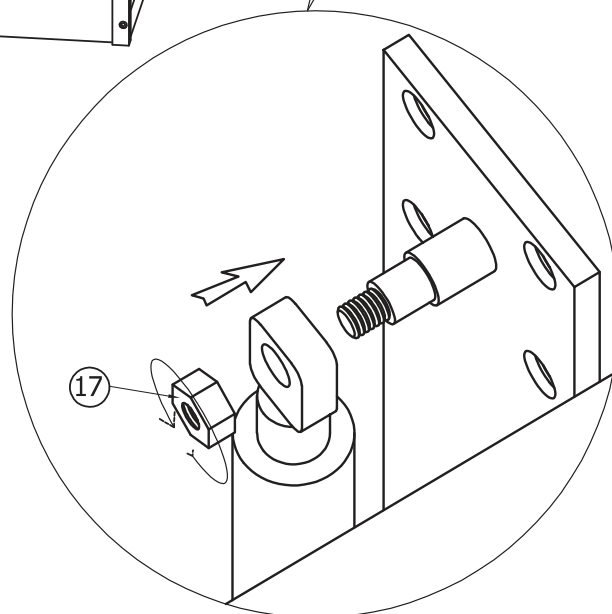
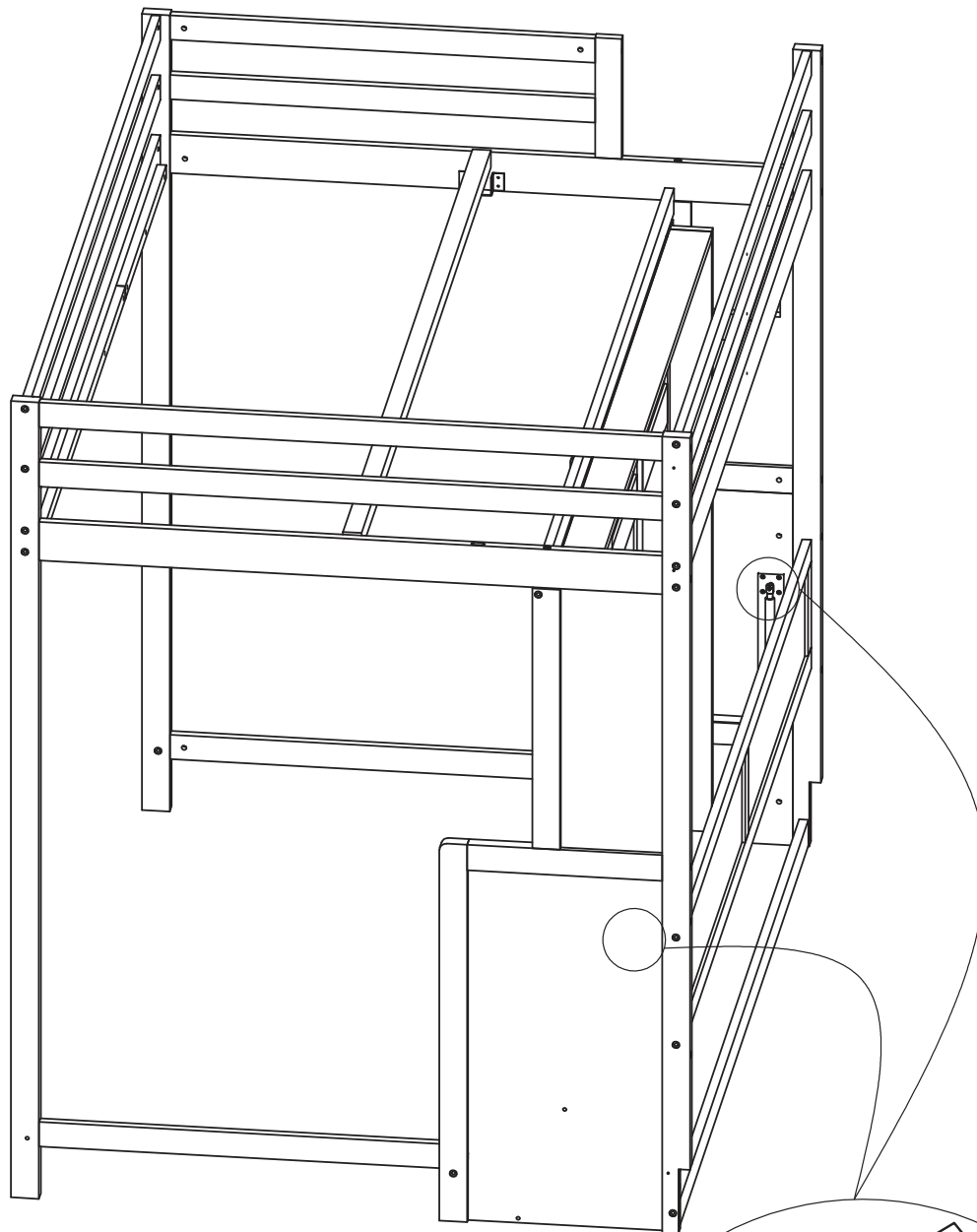
STEP 32:

Étape 32:

17

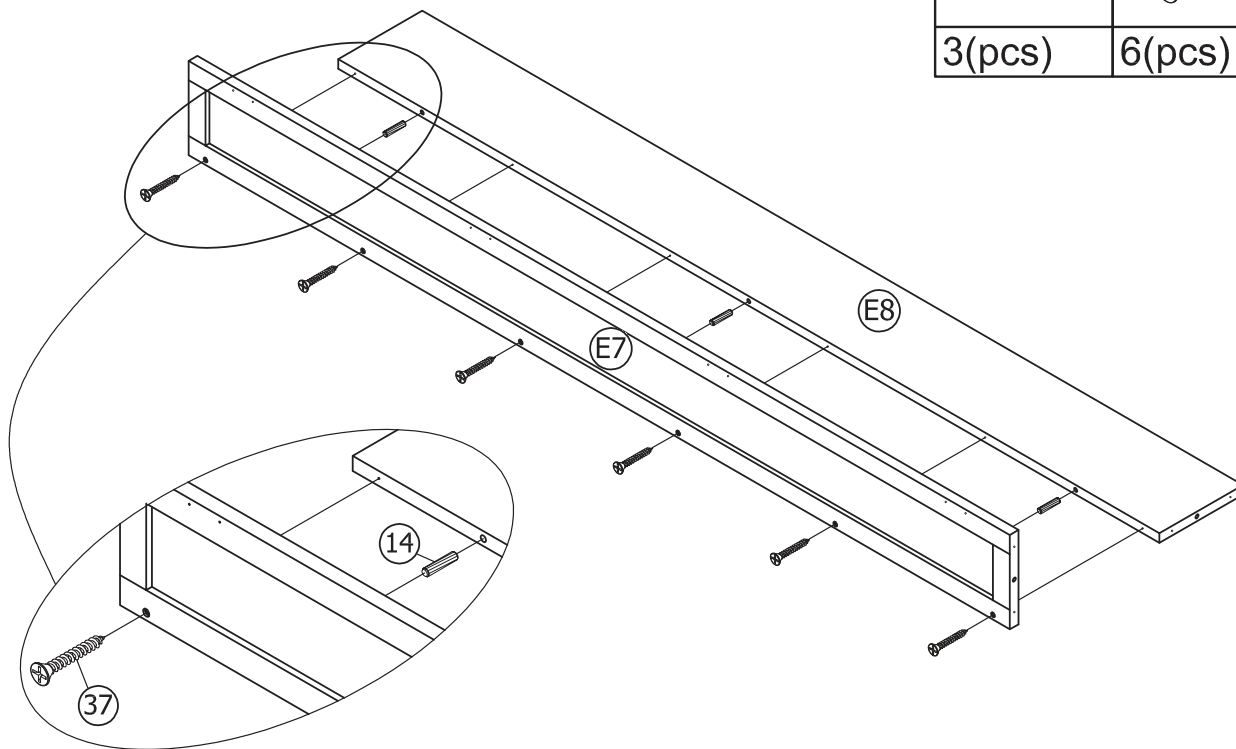


2(pc)



STEP 33:

Étape 33:



14



3(pcs)

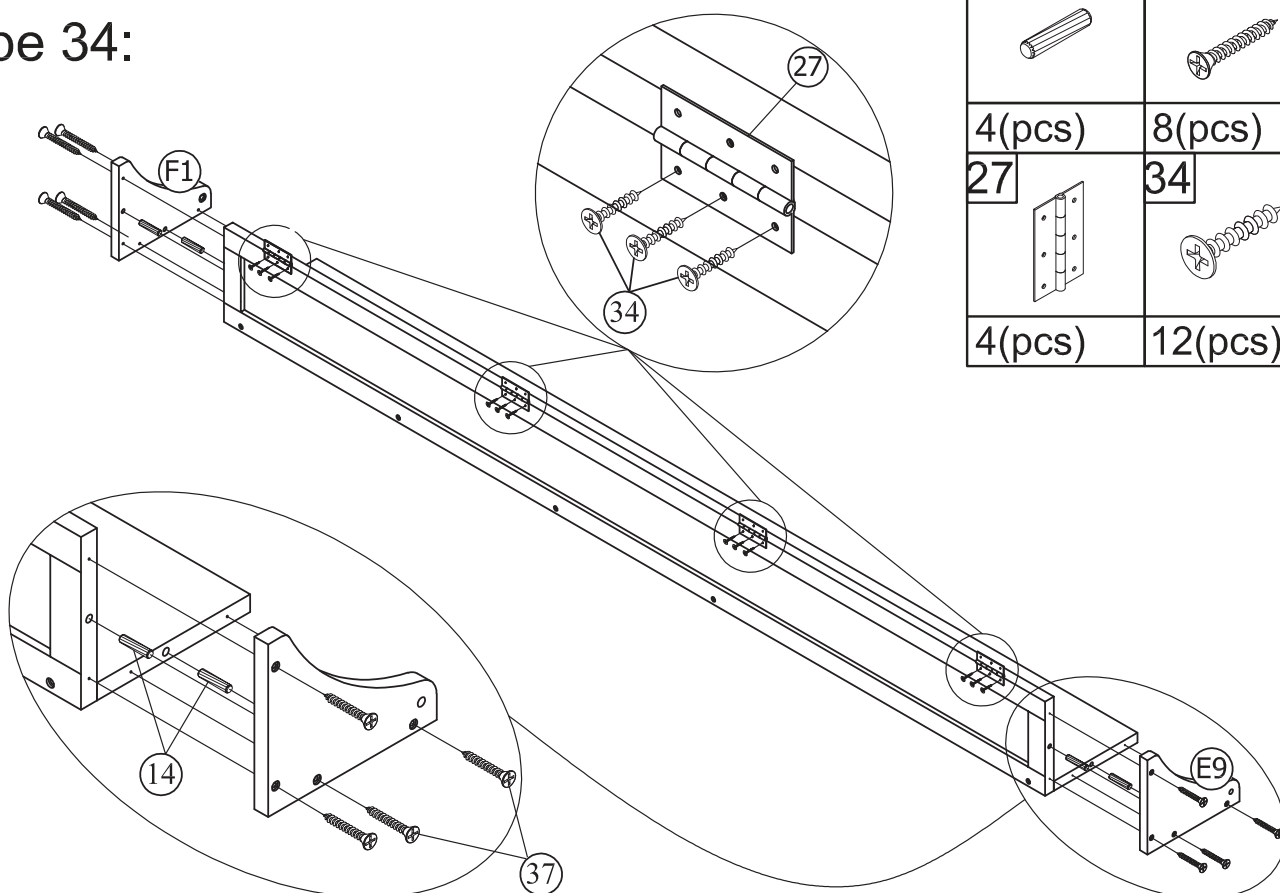
37



6(pcs)

STEP 34:

Étape 34:



14



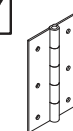
4(pcs)

37



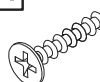
8(pcs)

27



4(pcs)

34

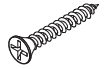


12(pcs)

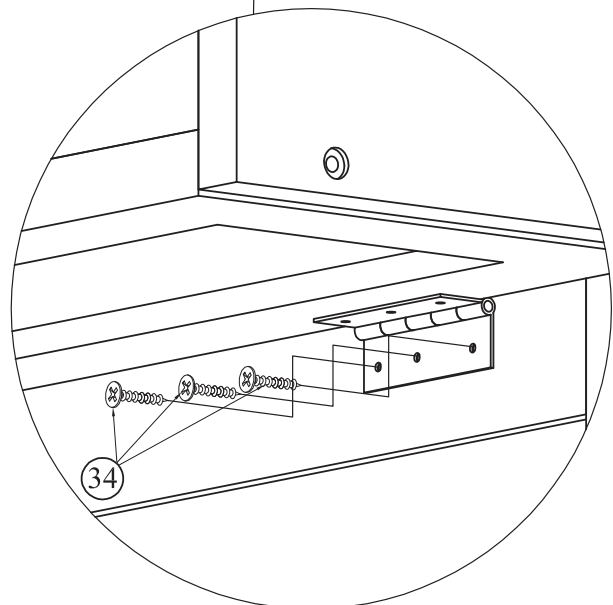
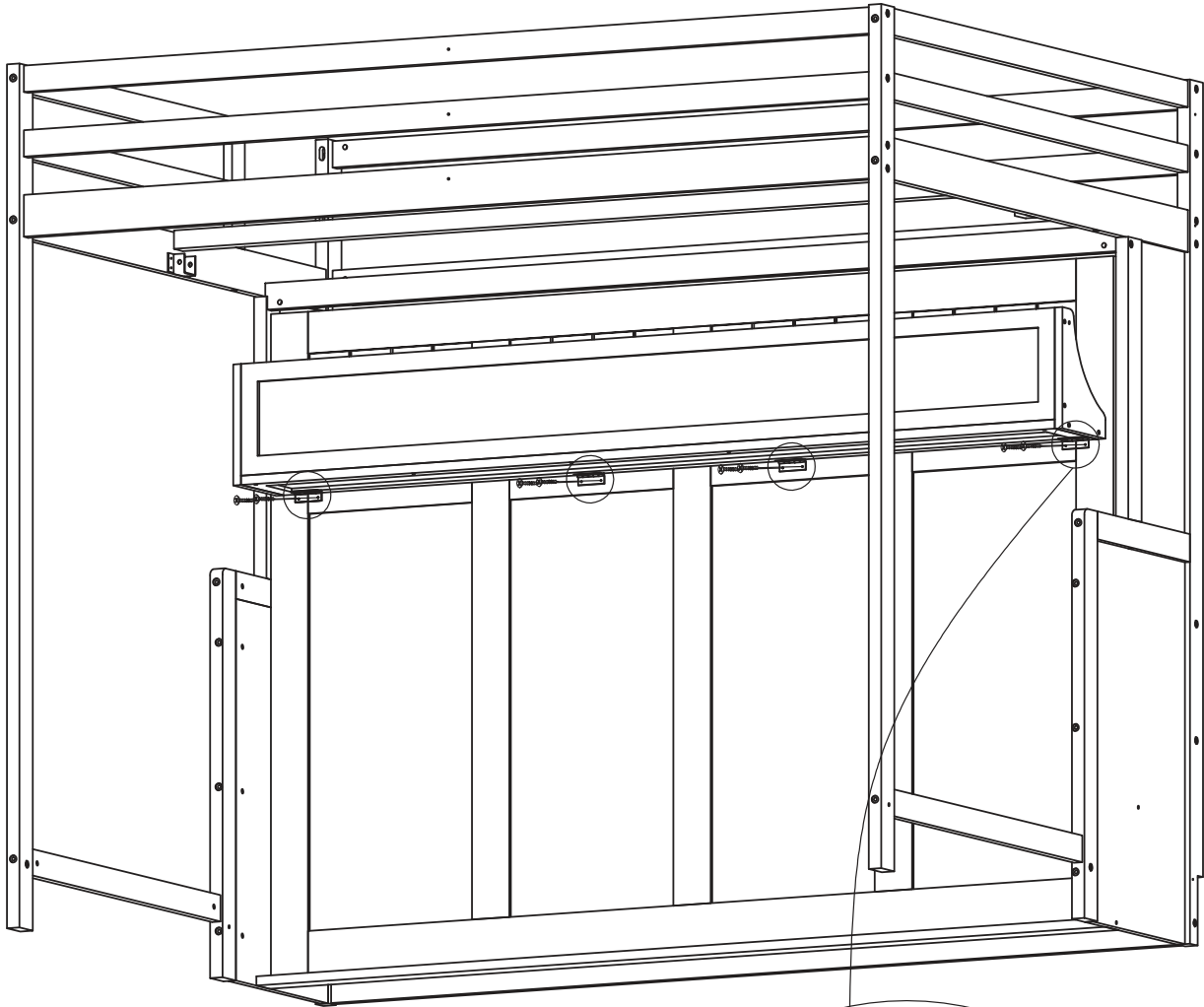
STEP 35:

Étape 35:

34

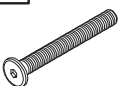


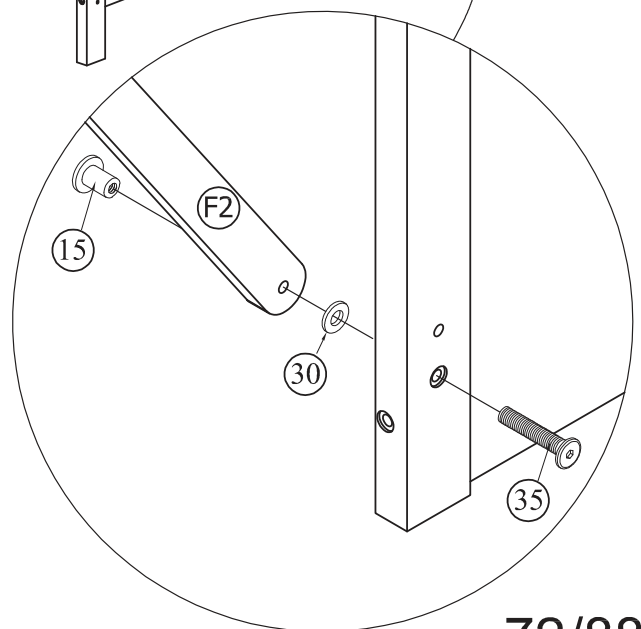
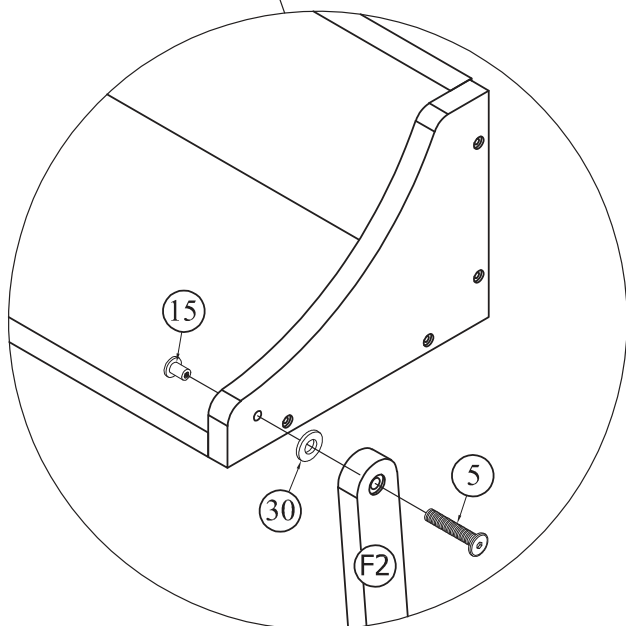
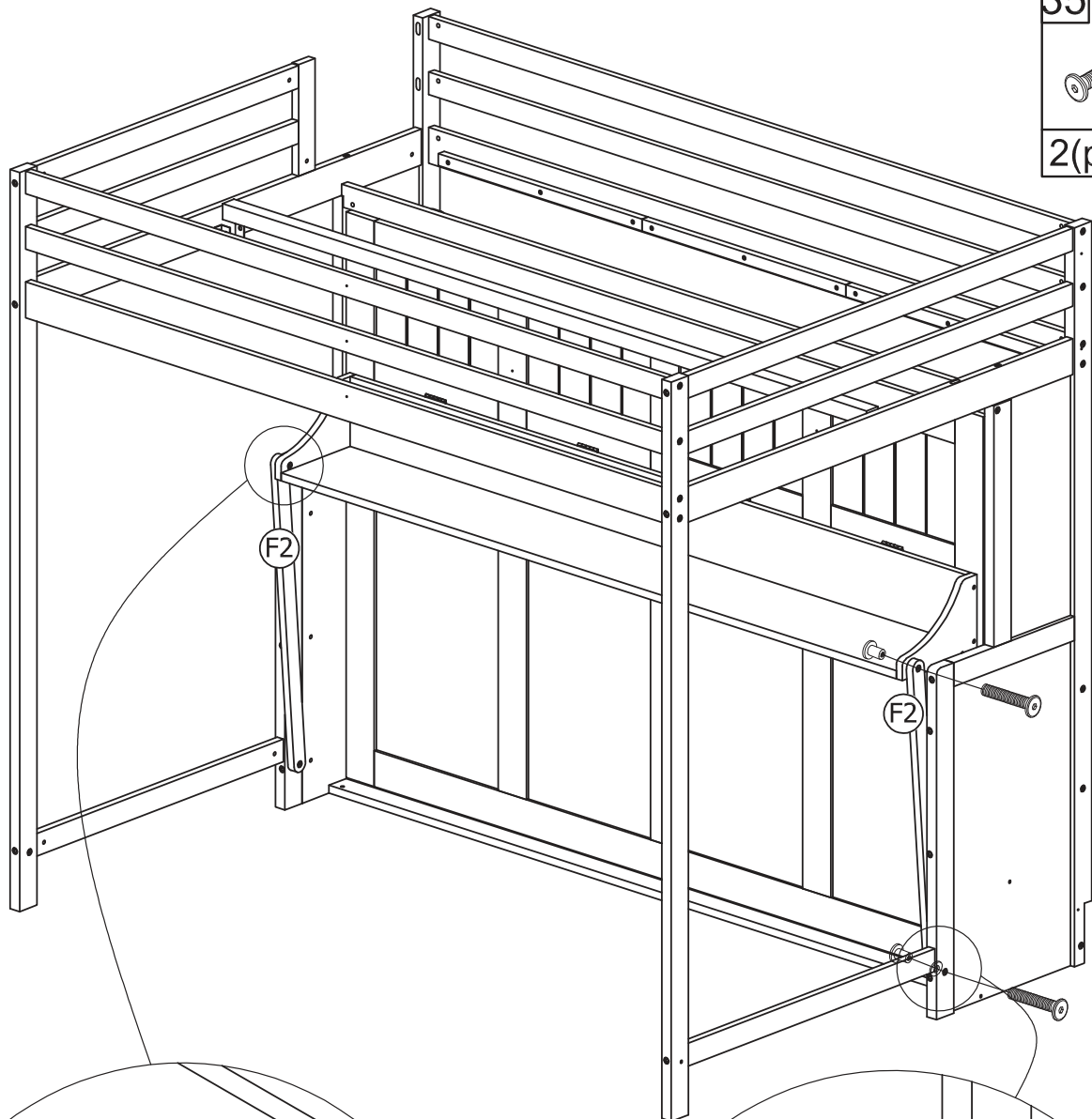
12(pcs)



STEP 36:

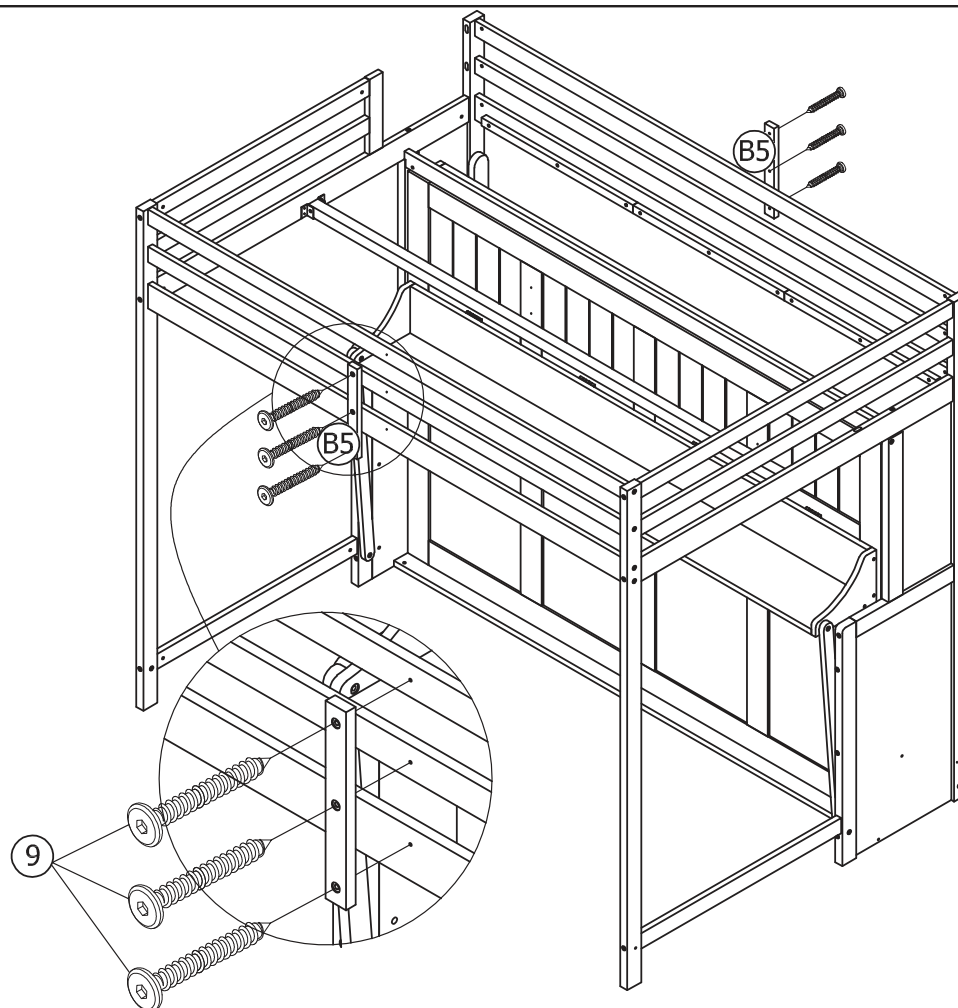
Étape 36:

30	15	5
		
4(pcs)	4(pcs)	2(pcs)
		35
		
		2(pcs)



STEP 37:

Étape 37:



9



6(pcs)

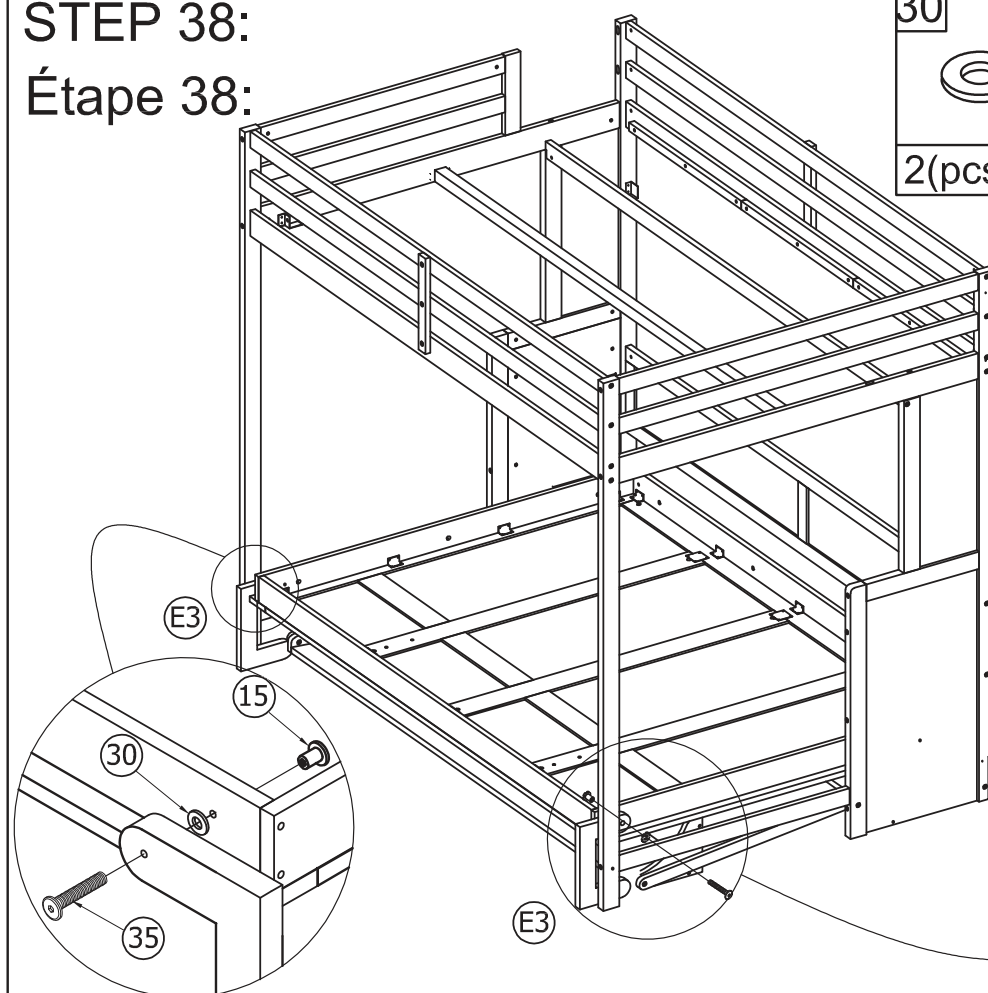
B5

B5

9

STEP 38:

Étape 38:



30



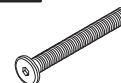
2(pcs)

15



2(pcs)

35



2(pcs)

E3

15

30

35

E3

15

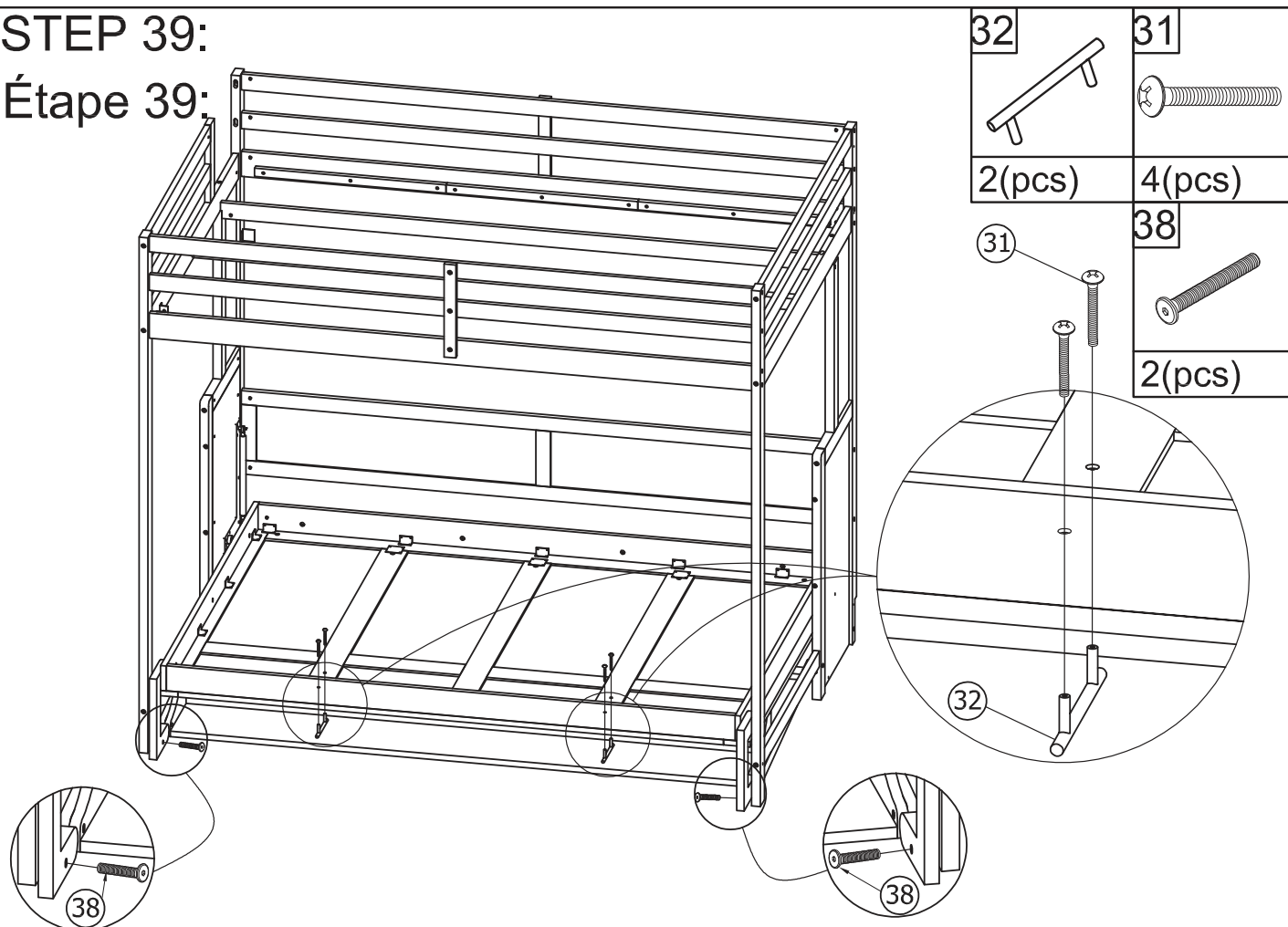
30

35

73/88

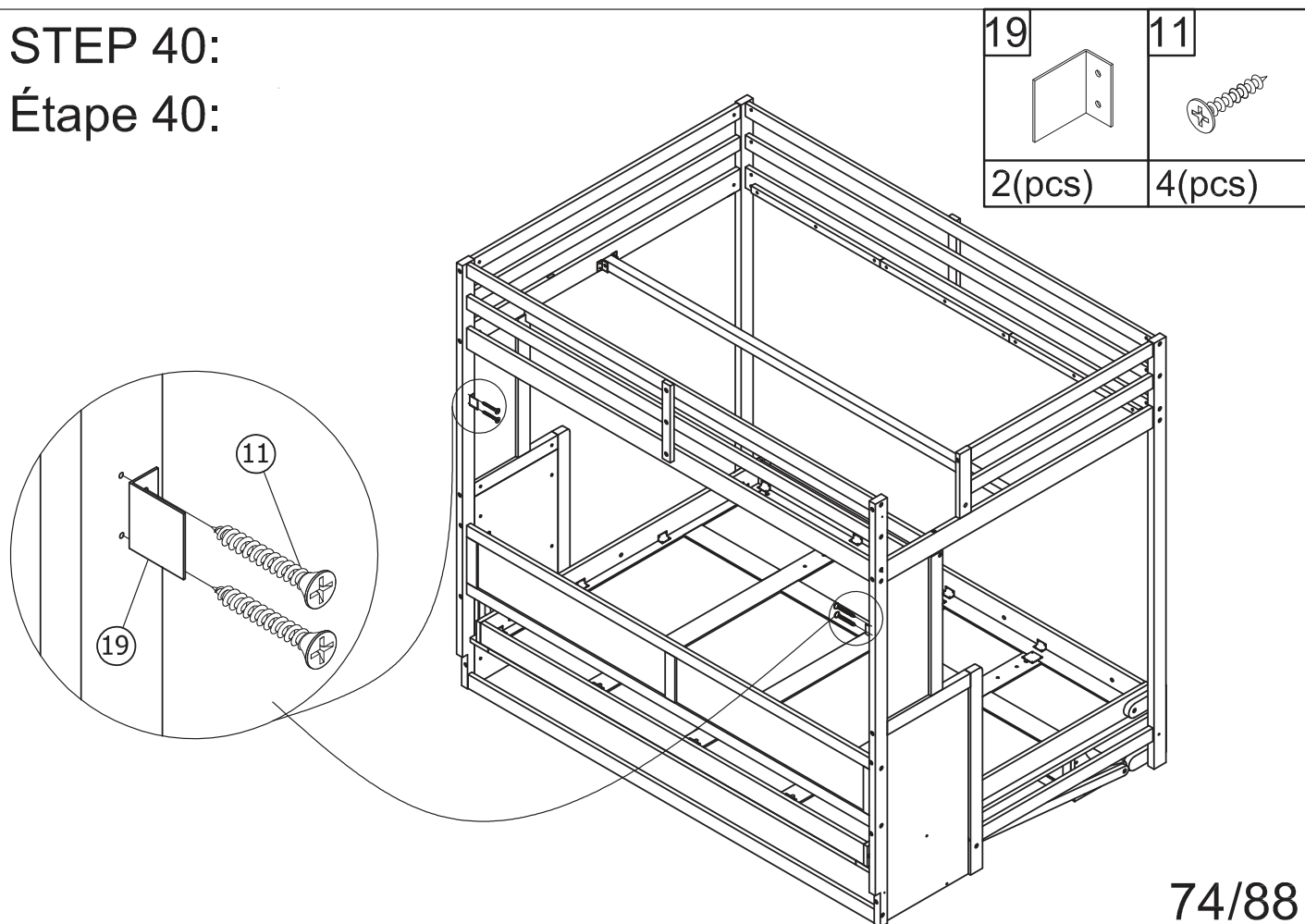
STEP 39:

Étape 39:



STEP 40:

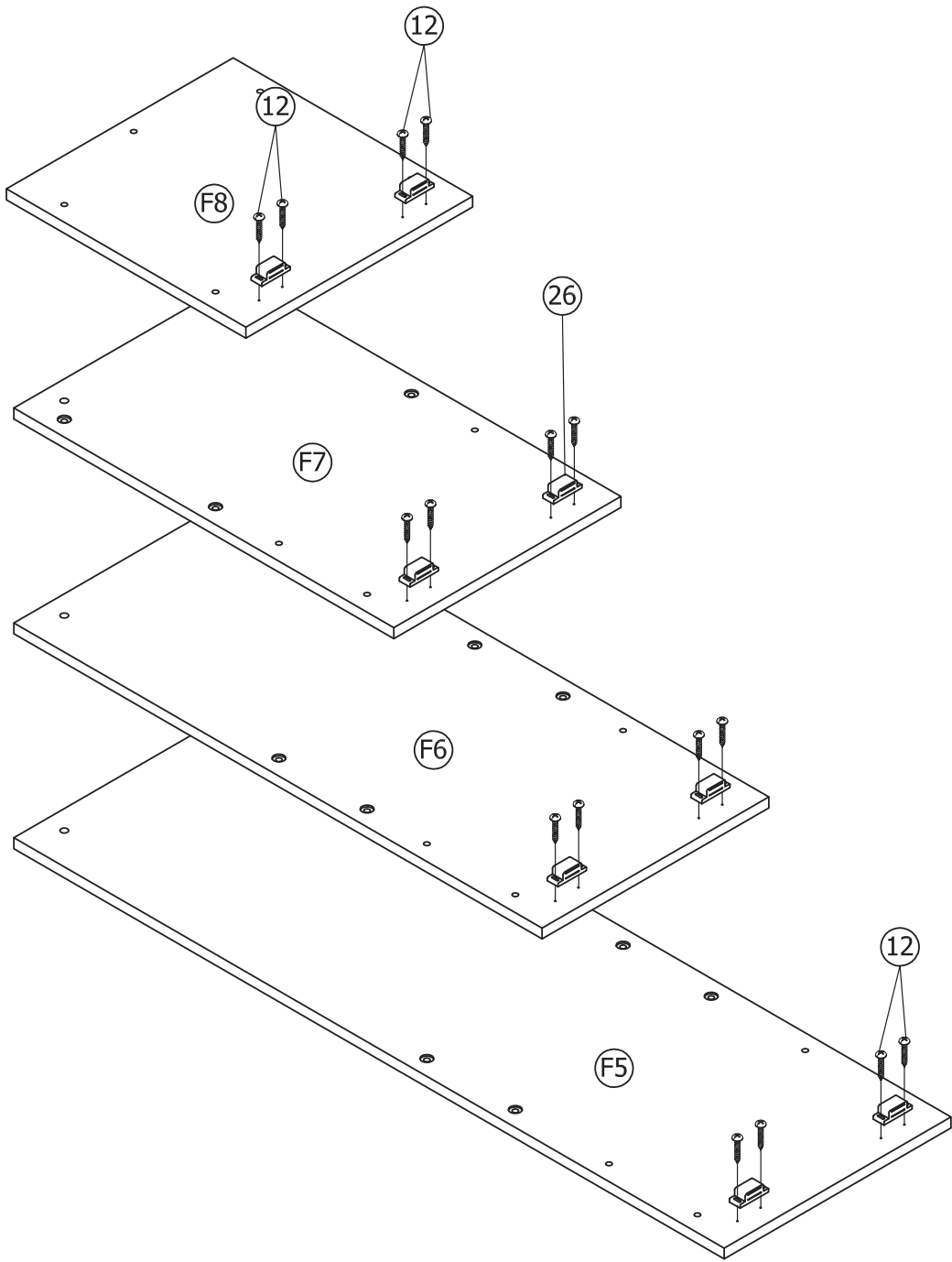
Étape 40:



STEP 41:

Étape 41:

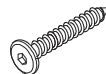
26	12
	
8(pcs)	16(pcs)



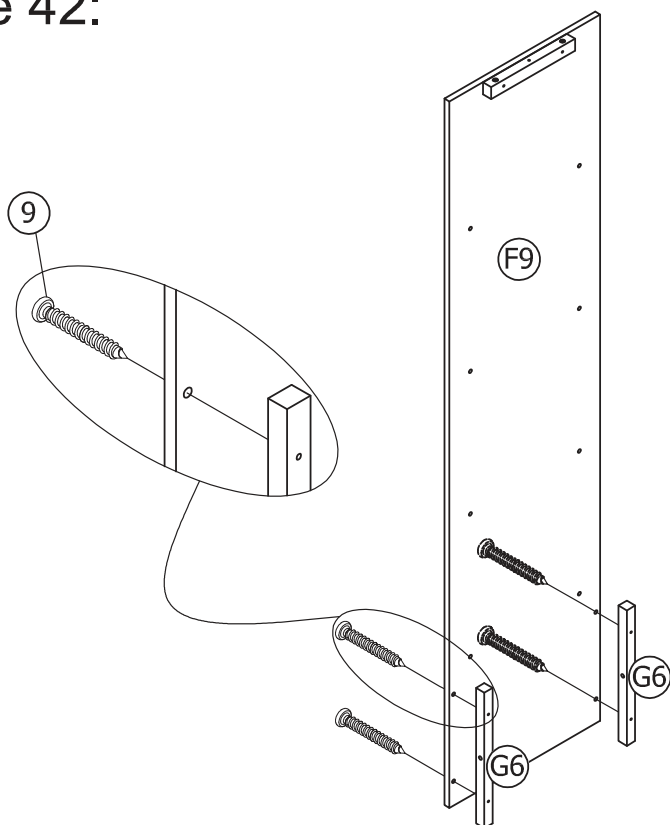
STEP 42:

Étape 42:

9



4(pcs)



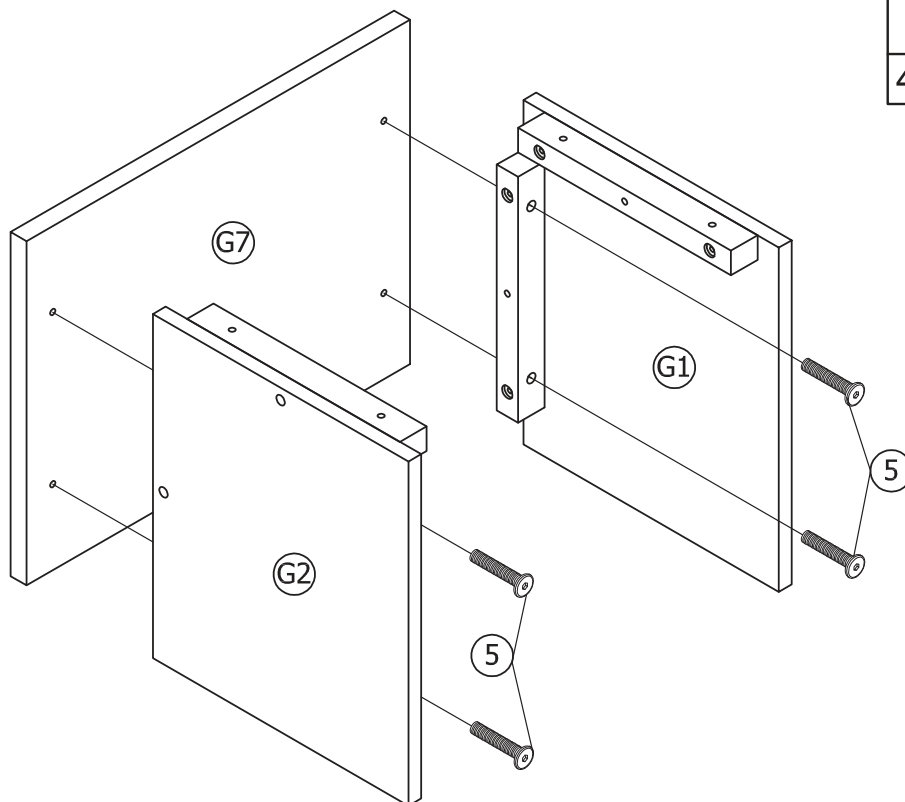
STEP 43:

Étape 43:

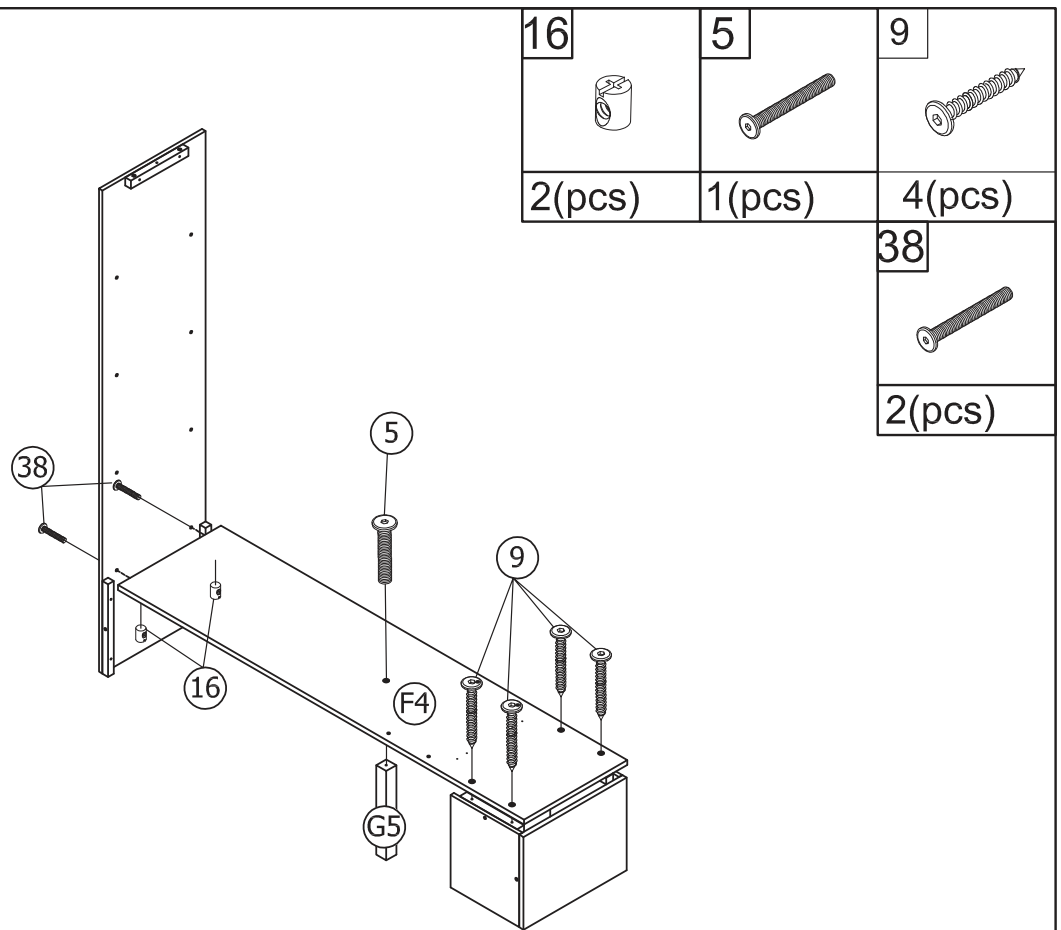
5



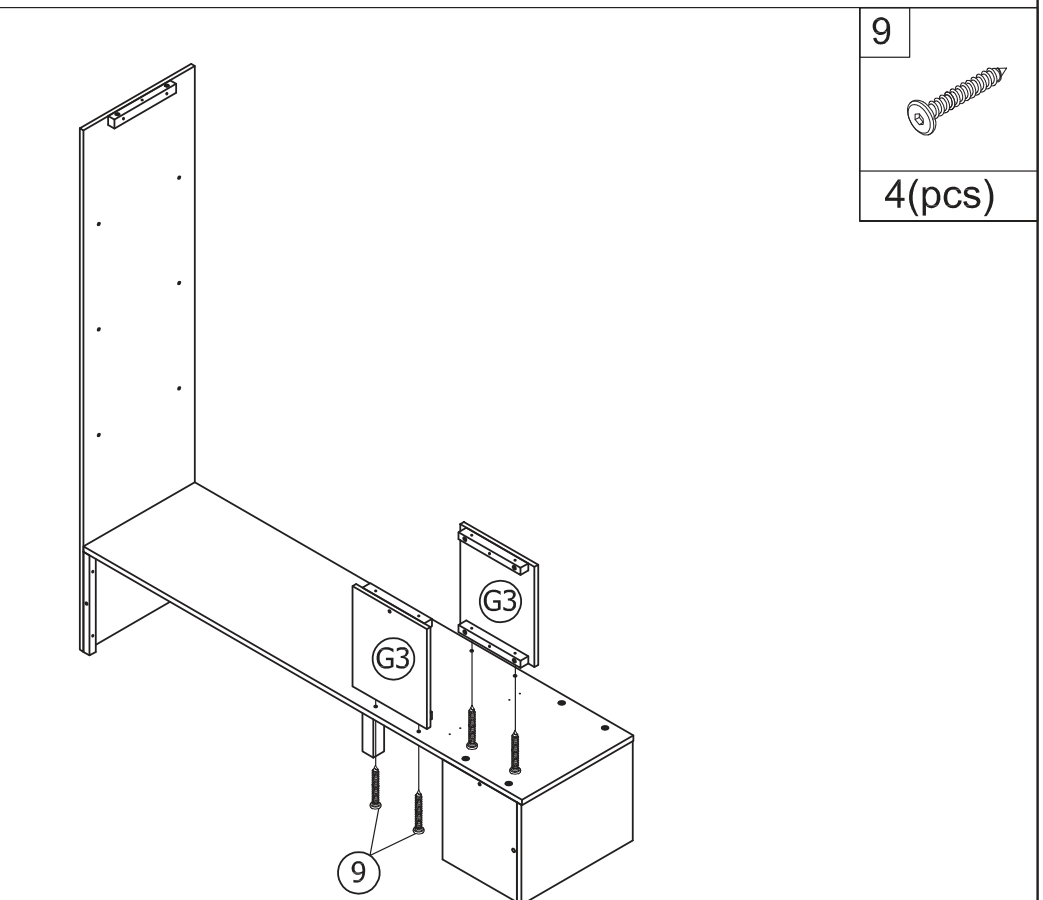
4(pcs)



STEP 44:
Étape 44:

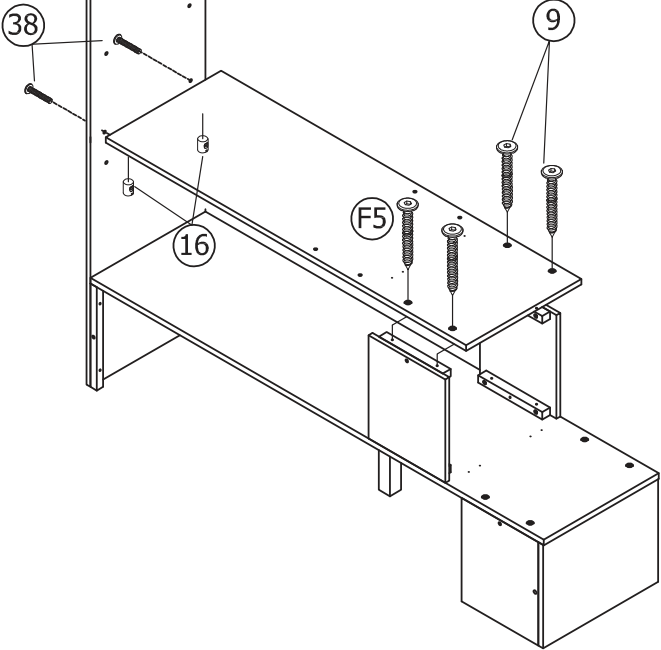


STEP 45:
Étape 45:



STEP 46:

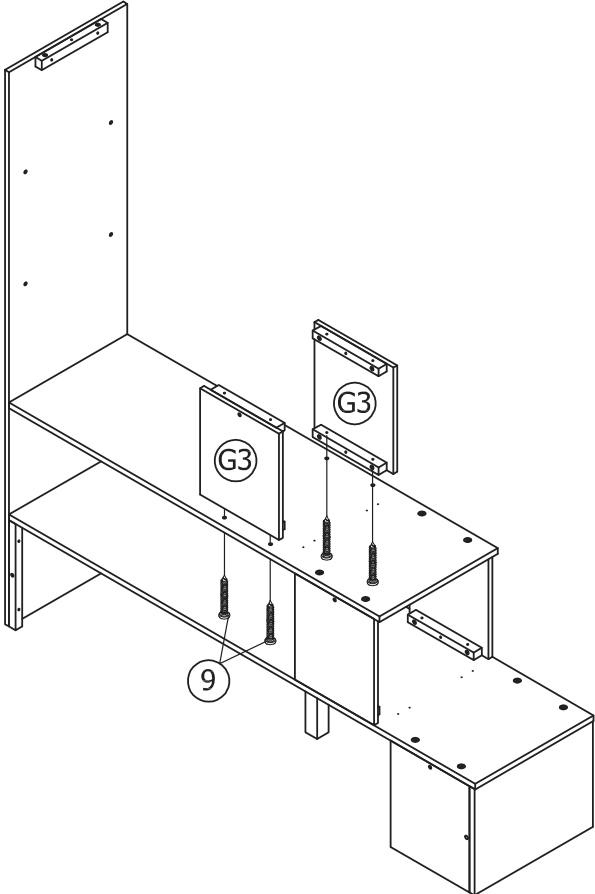
Étape 46:



16	38	9
		
2(pcs)	2(pcs)	4(pcs)

STEP 47:

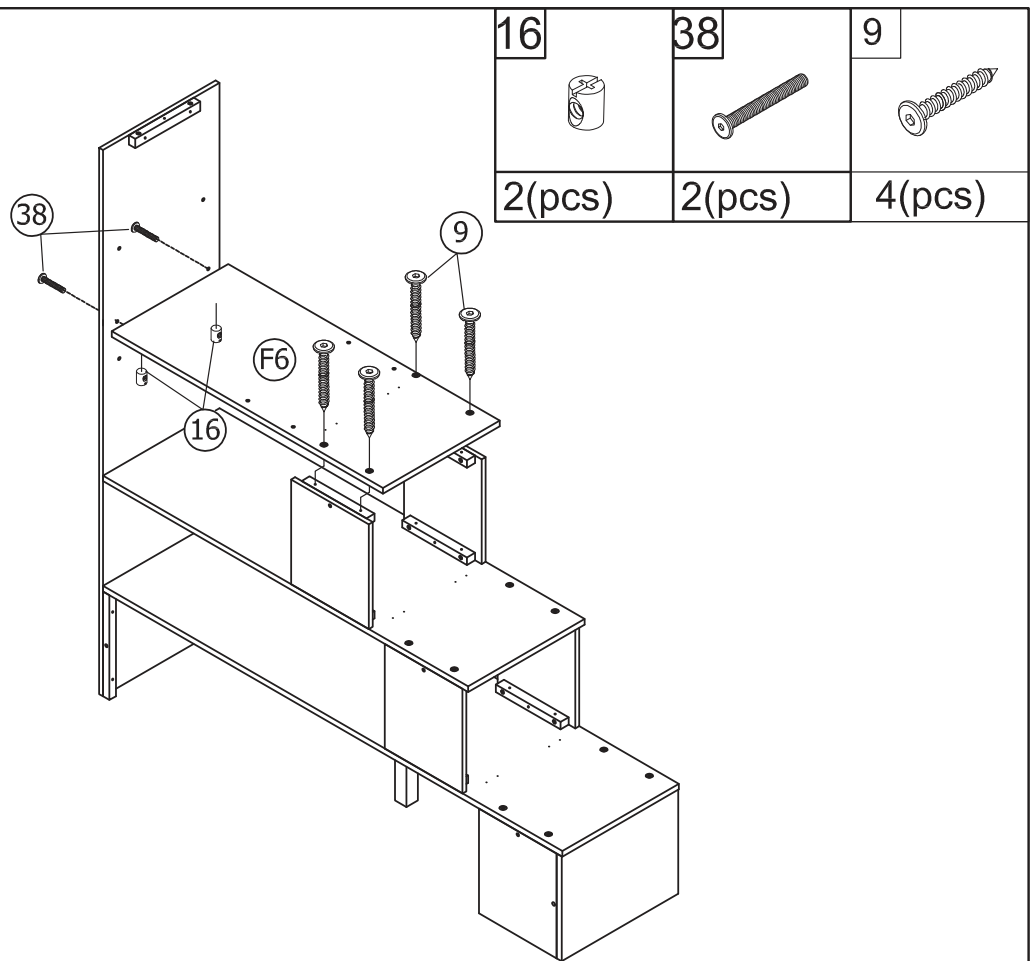
Étape 47:



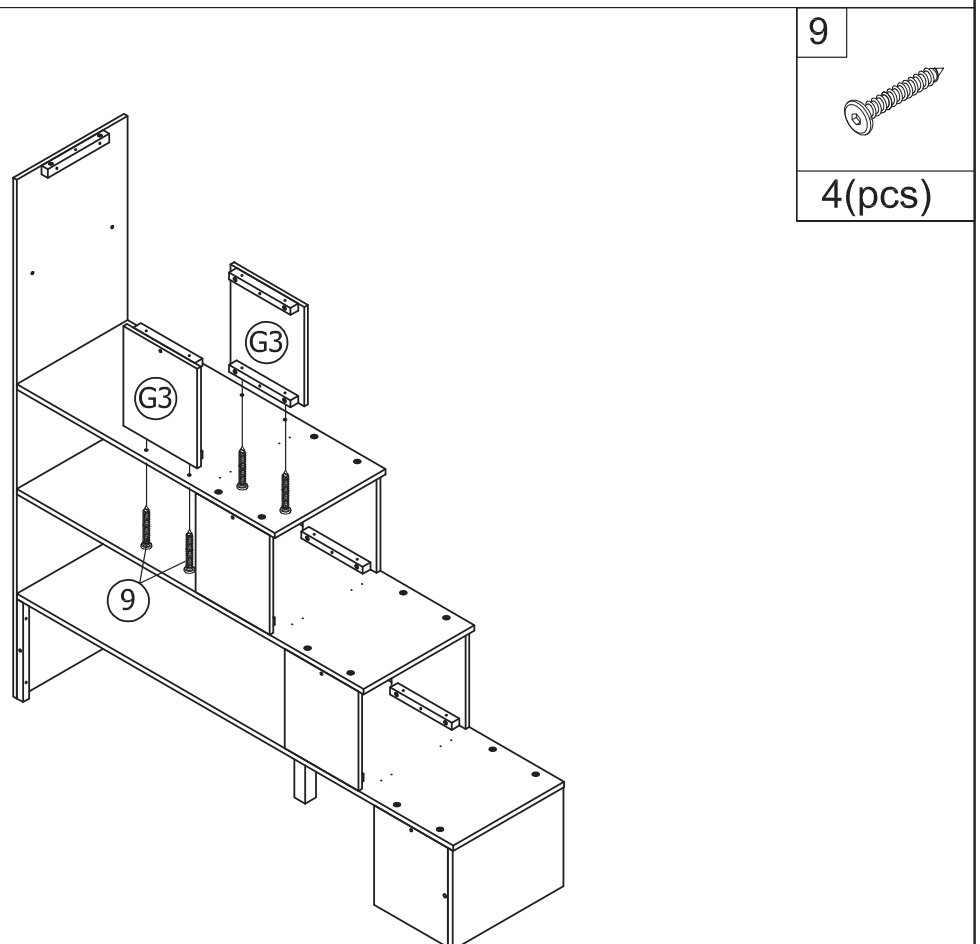
9

4(pcs)

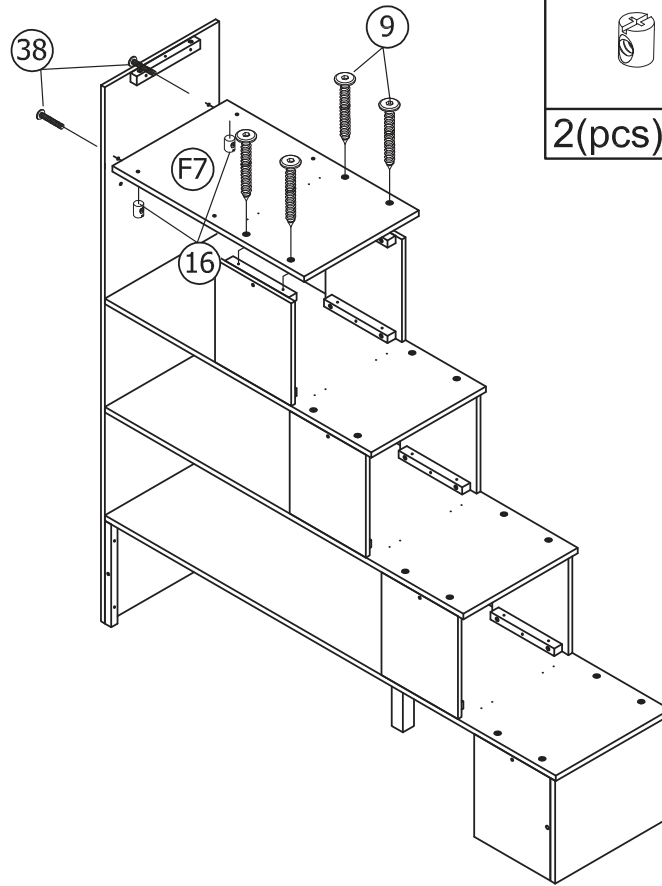
STEP 48:
Étape 48:



STEP 49:
Étape 49:

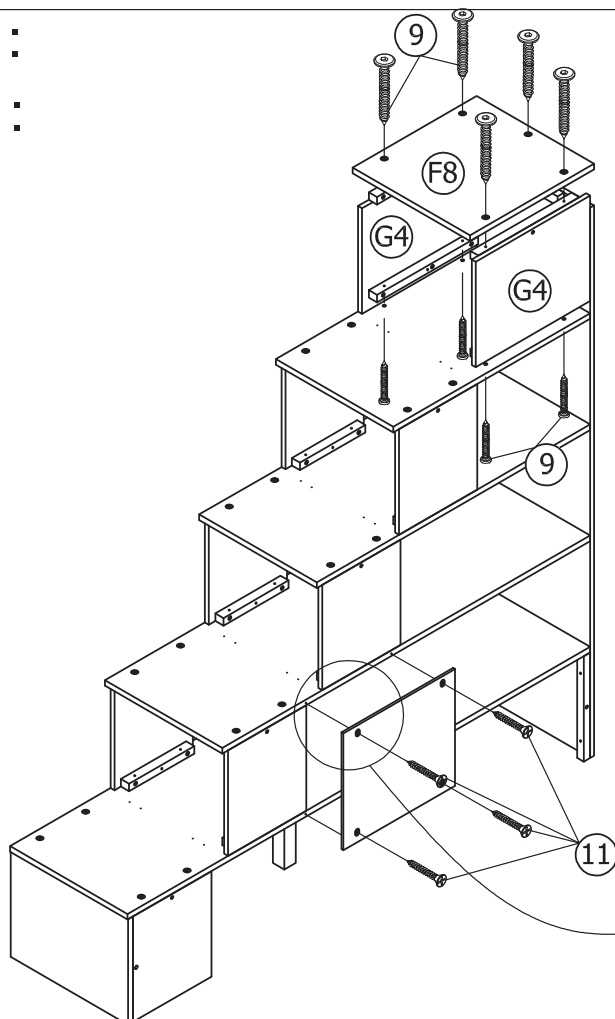


STEP 50:
Étape 50:

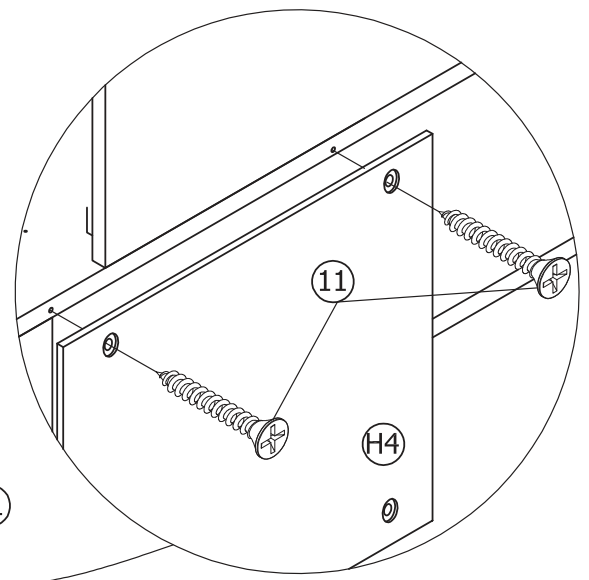


16	38	9
		
2(pcs)	2(pcs)	4(pcs)

STEP 51:
Étape 51:

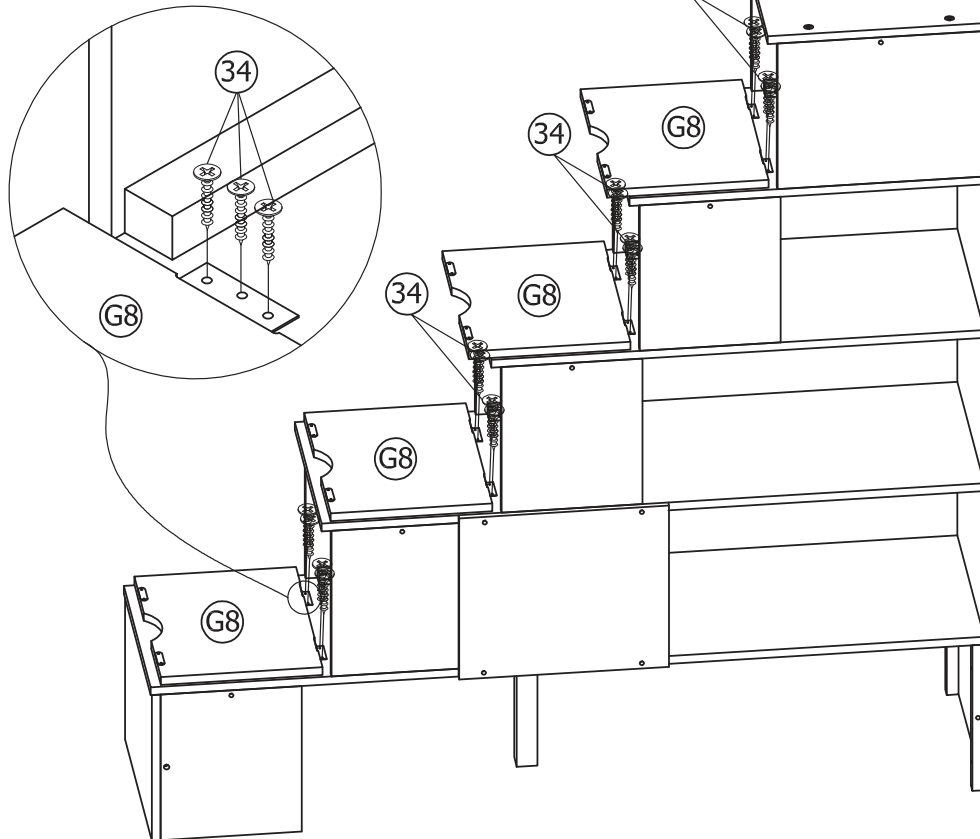


11	9
	
4(pcs)	9(pcs)

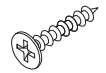


STEP 52:

Étape 52:



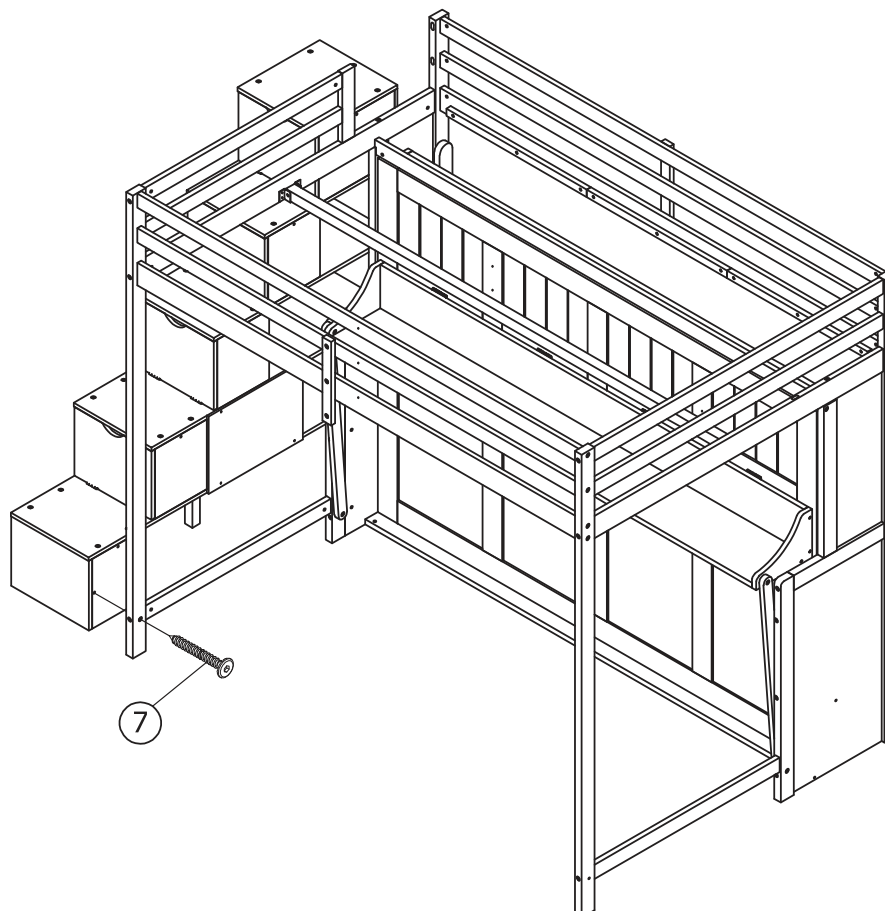
34



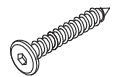
24(pcs)

STEP 53:

Étape 53:



7

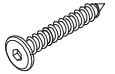


1(pc)

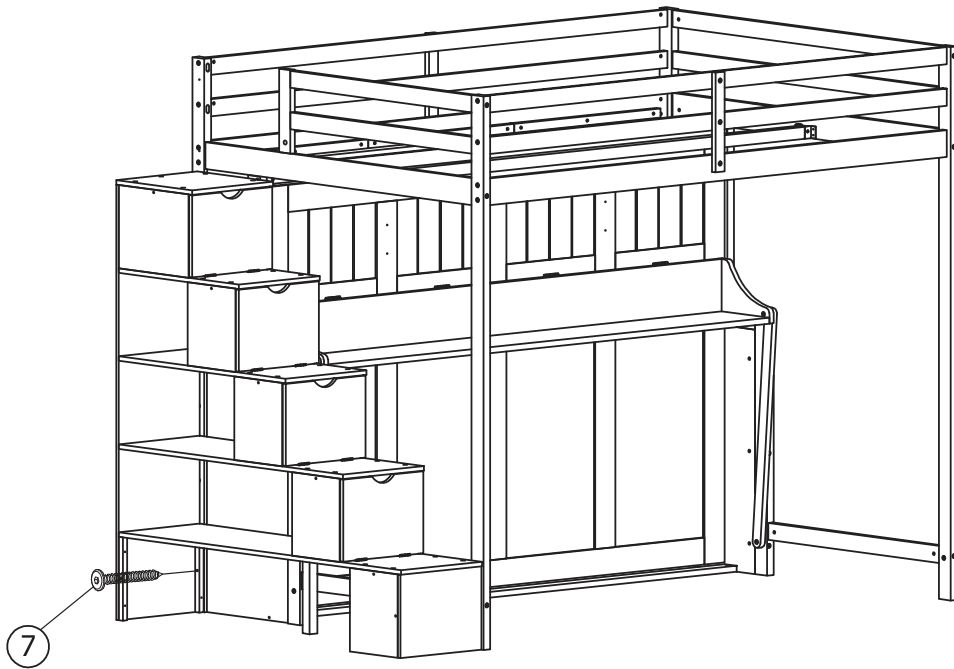
STEP 54:

Étape 54:

7



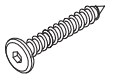
1(pc)



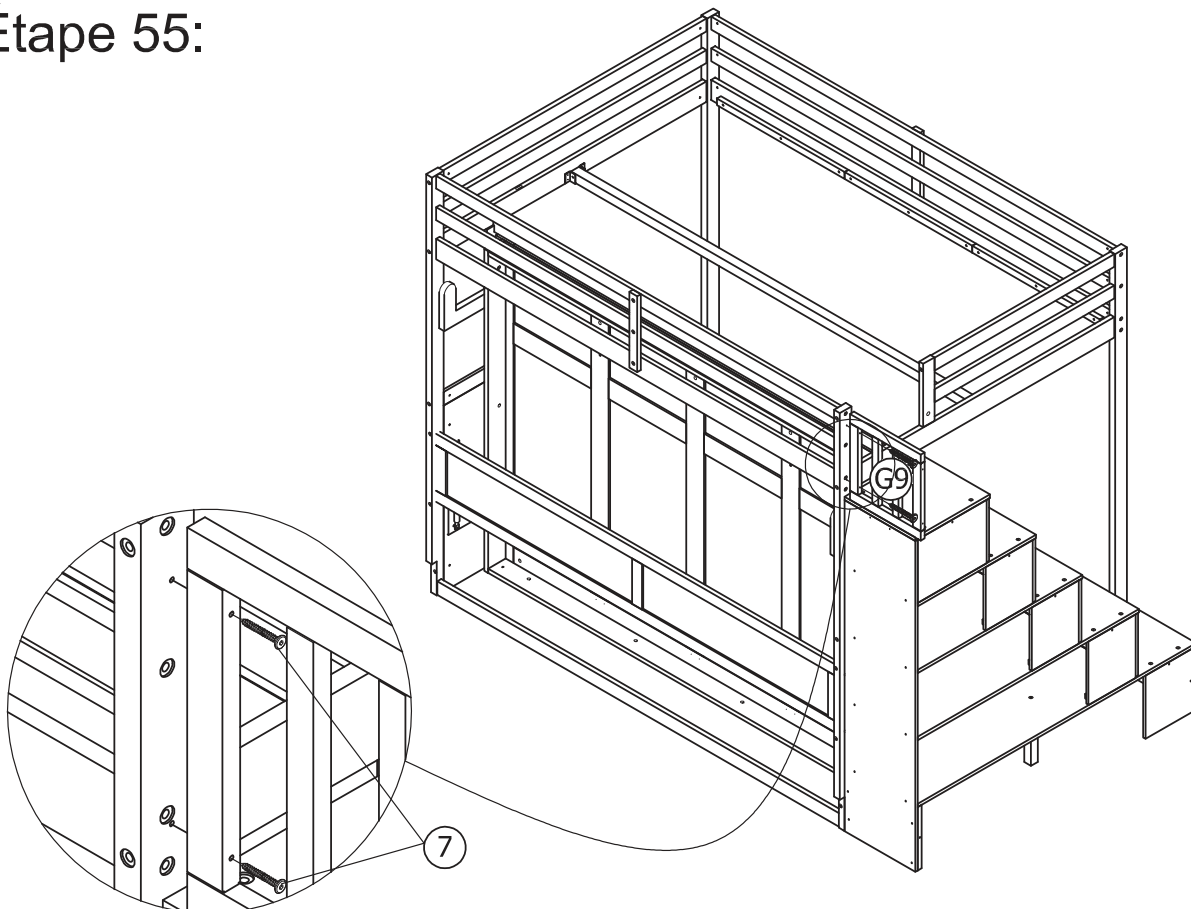
STEP 55:

Étape 55:

7



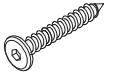
2(pcs)



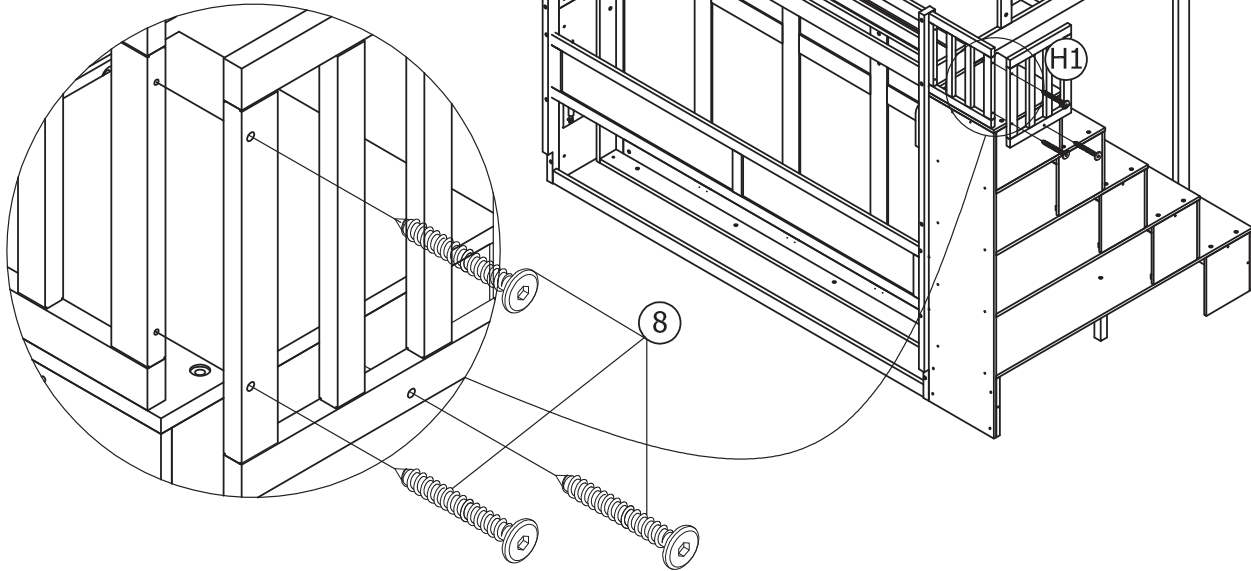
STEP 56:

Étape 56:

8



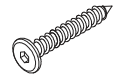
3(pcs)



STEP 57:

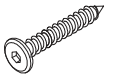
Étape 57:

7

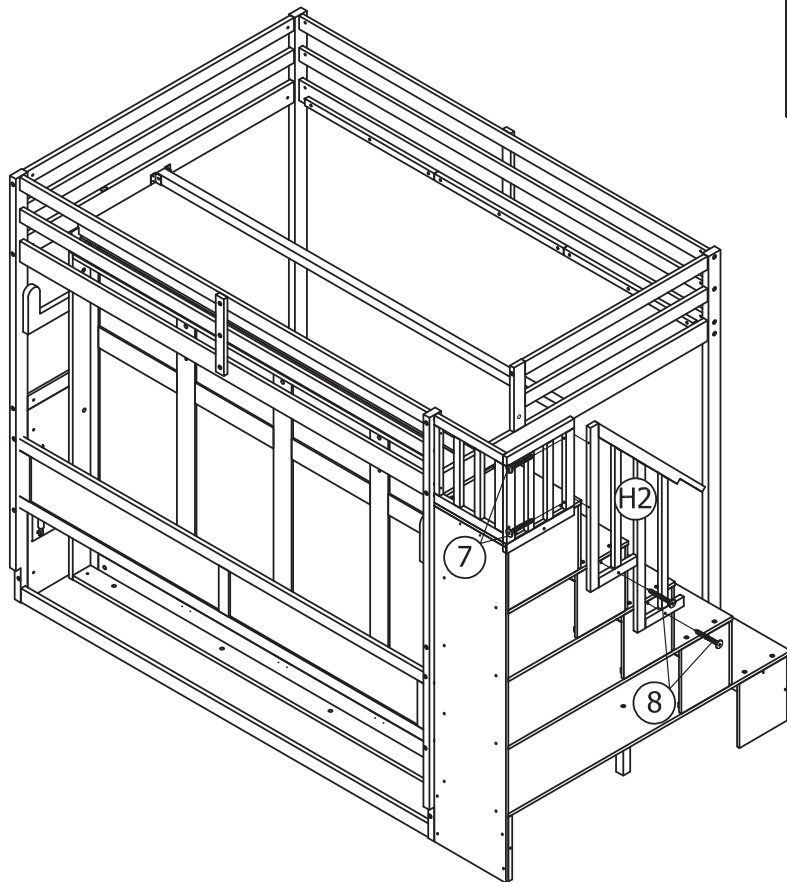


2(pcs)

8

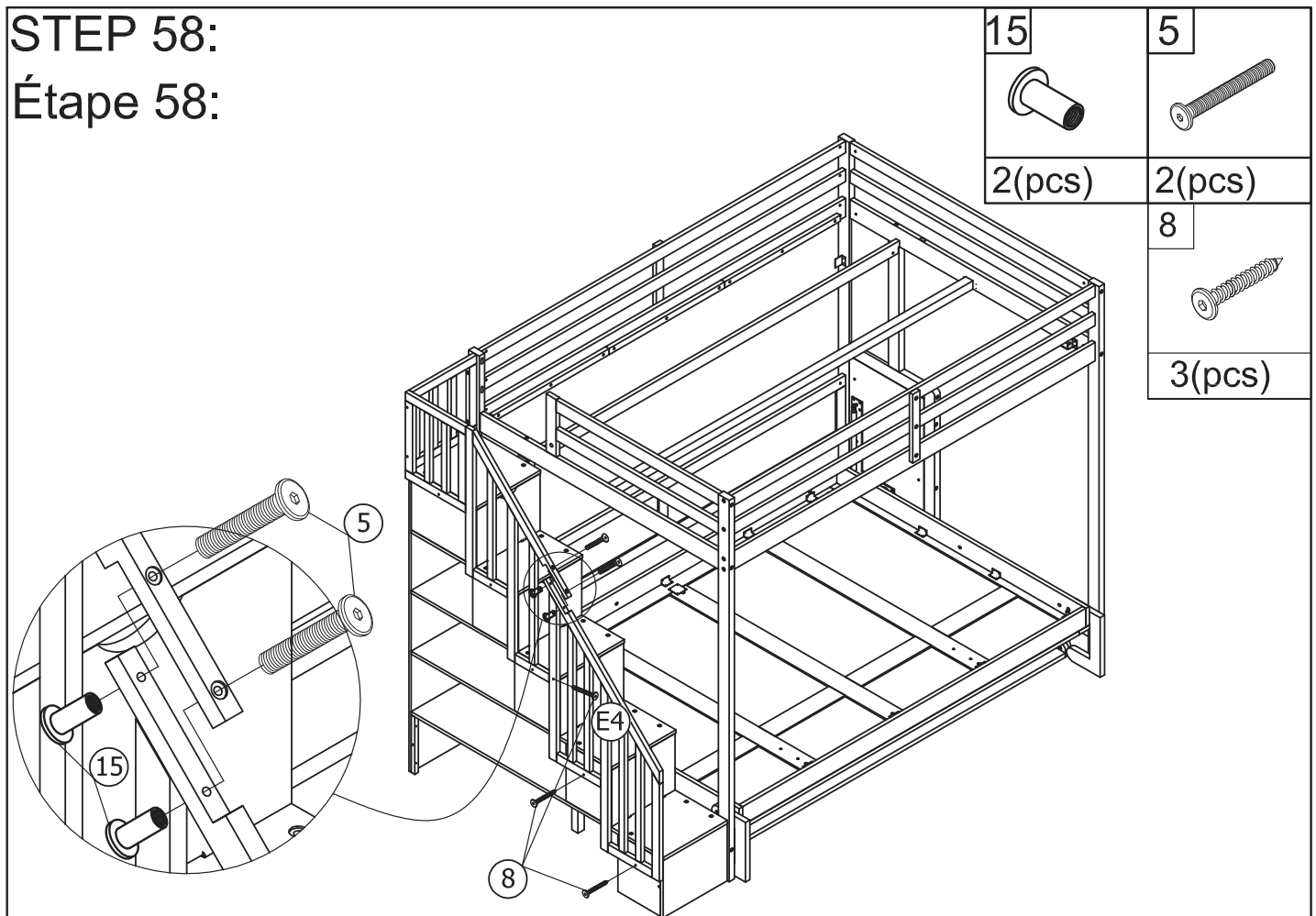


2(pcs)



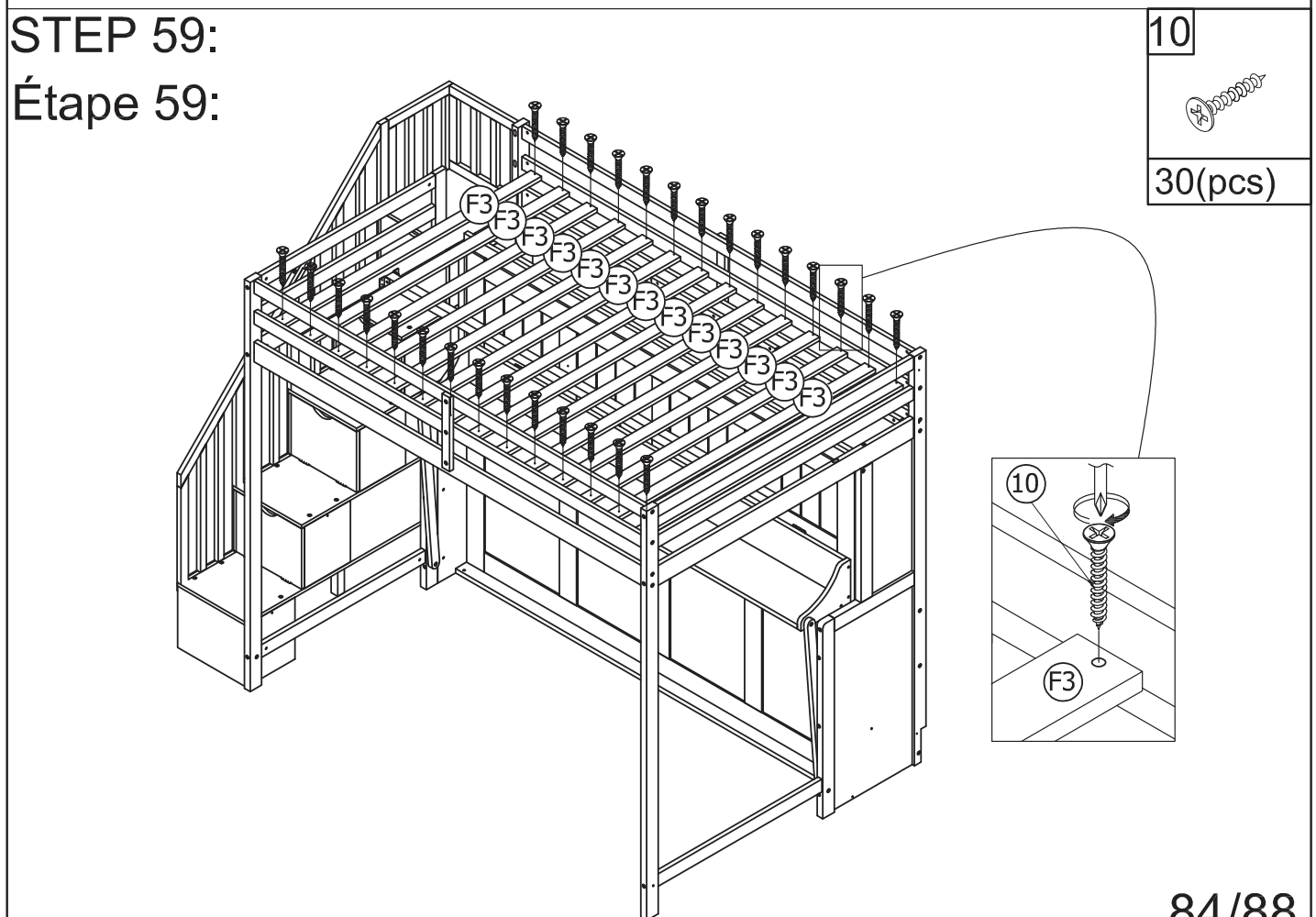
STEP 58:

Étape 58:



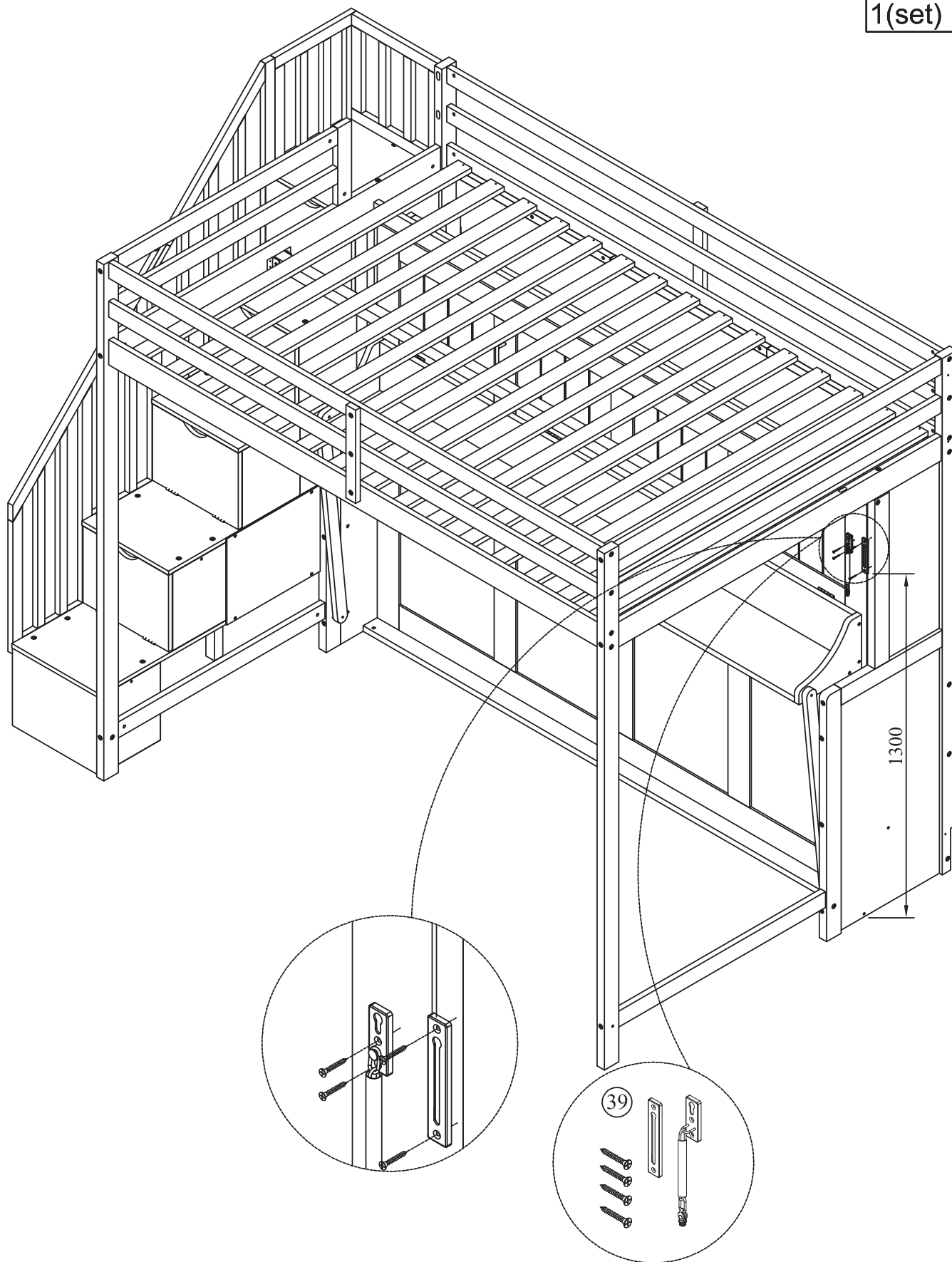
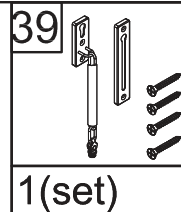
STEP 59:

Étape 59:

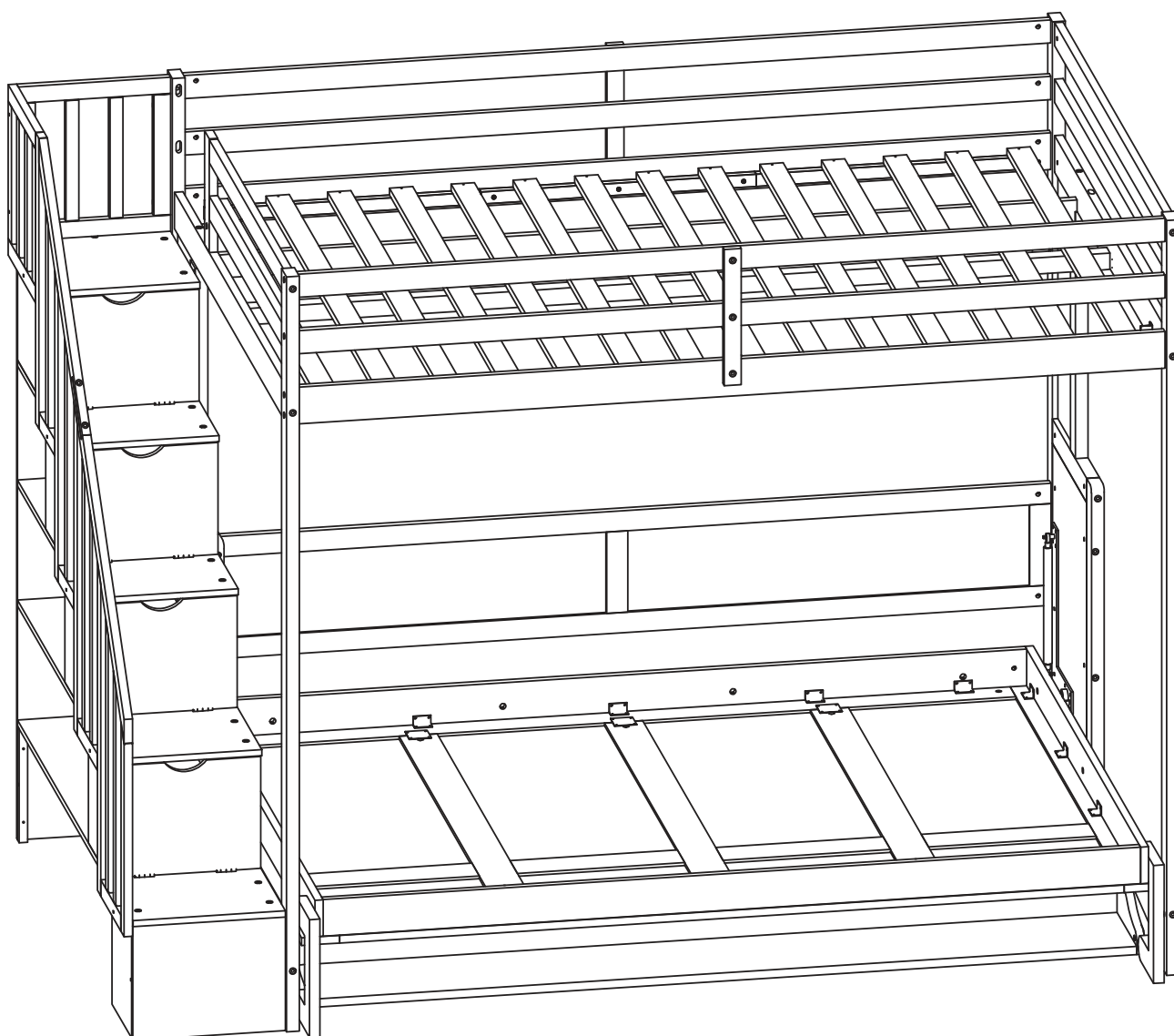


STEP 60:

Étape 60:

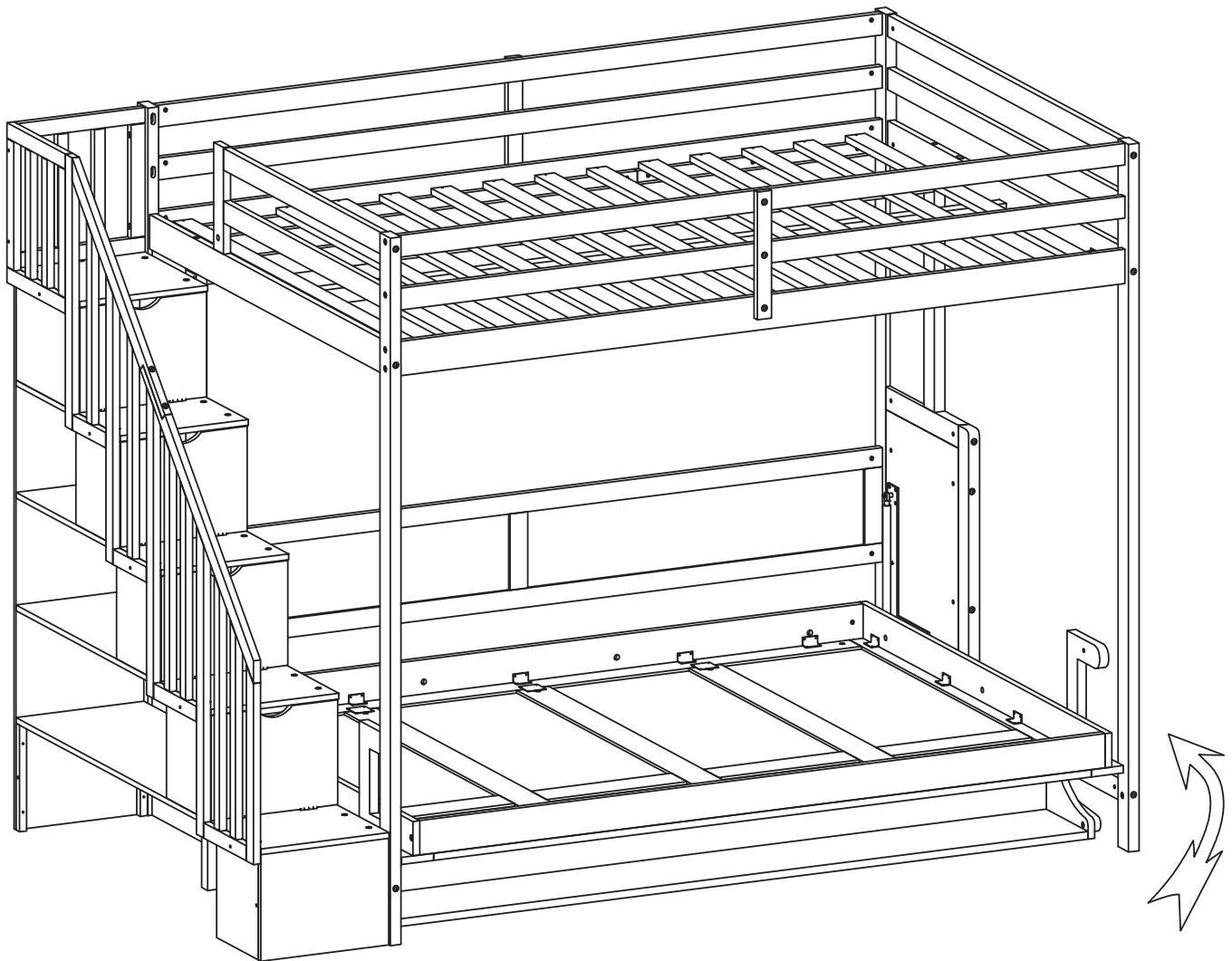


OPTION 4



STEP 1:

Étape 1:



STEP 2:

Étape 2:

