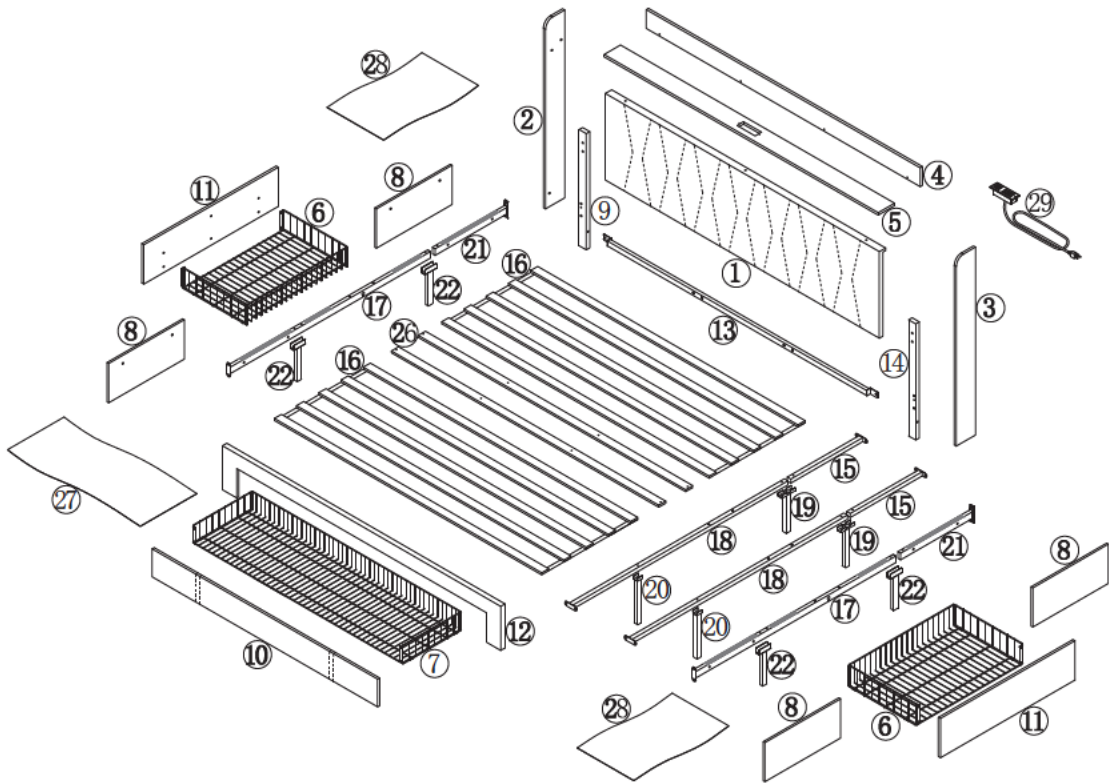
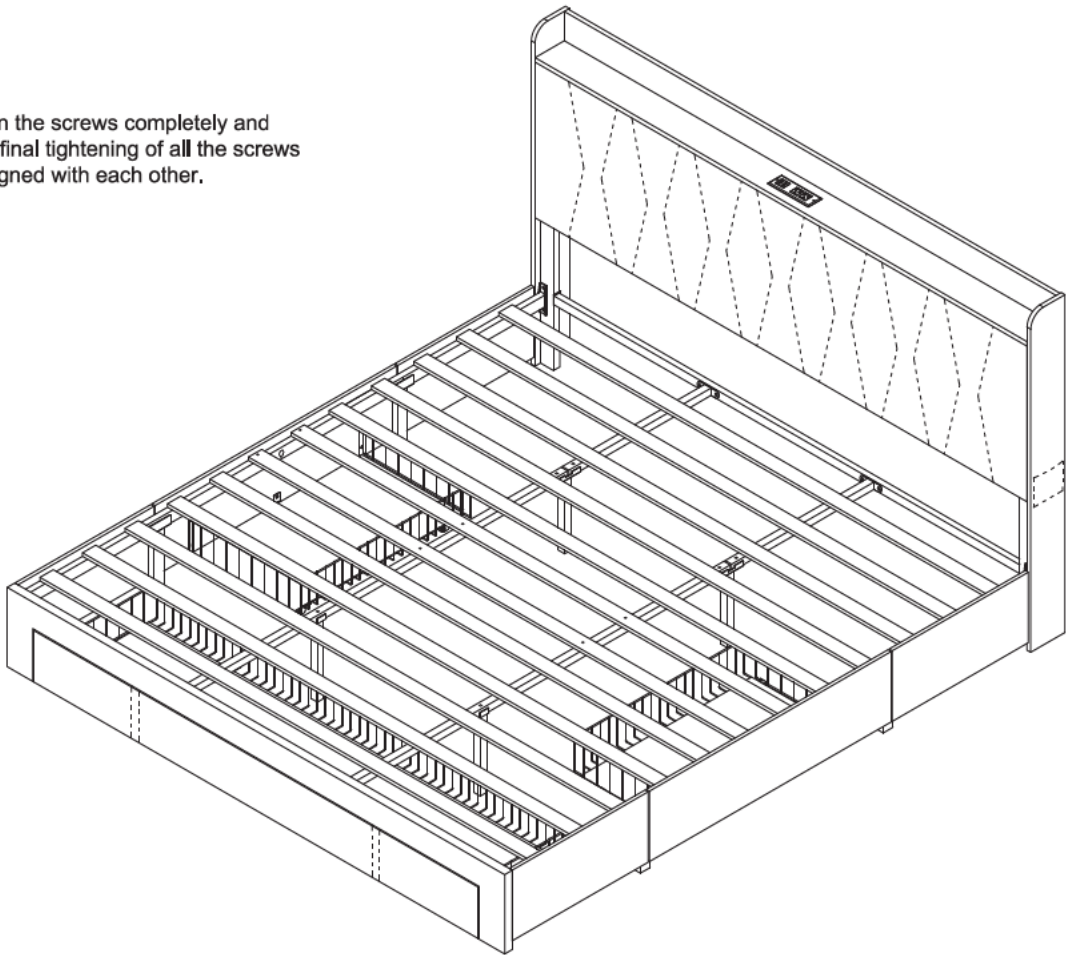


Please don't tighten the screws completely and go back later for a final tightening of all the screws after pieces are aligned with each other.



x14pcs



x4pcs






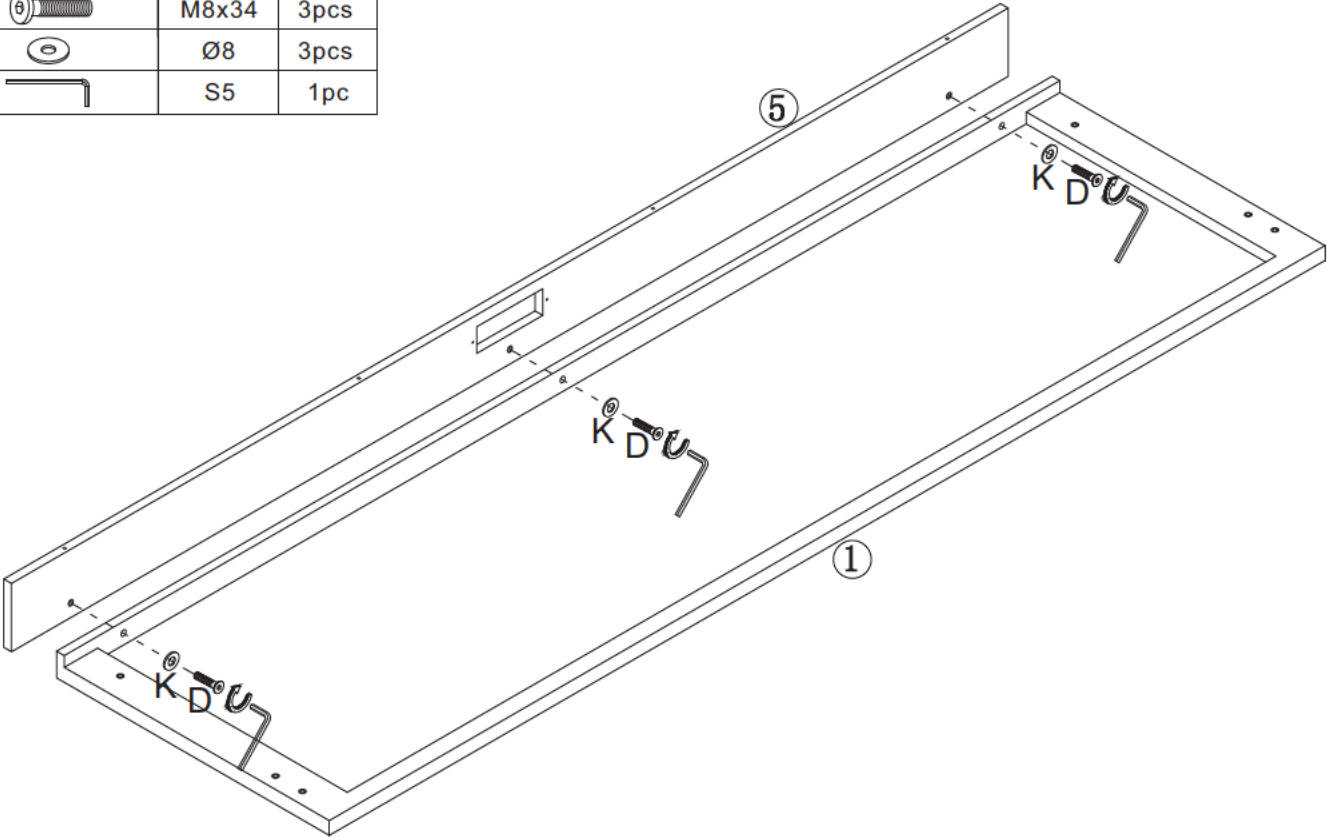
x4pcs





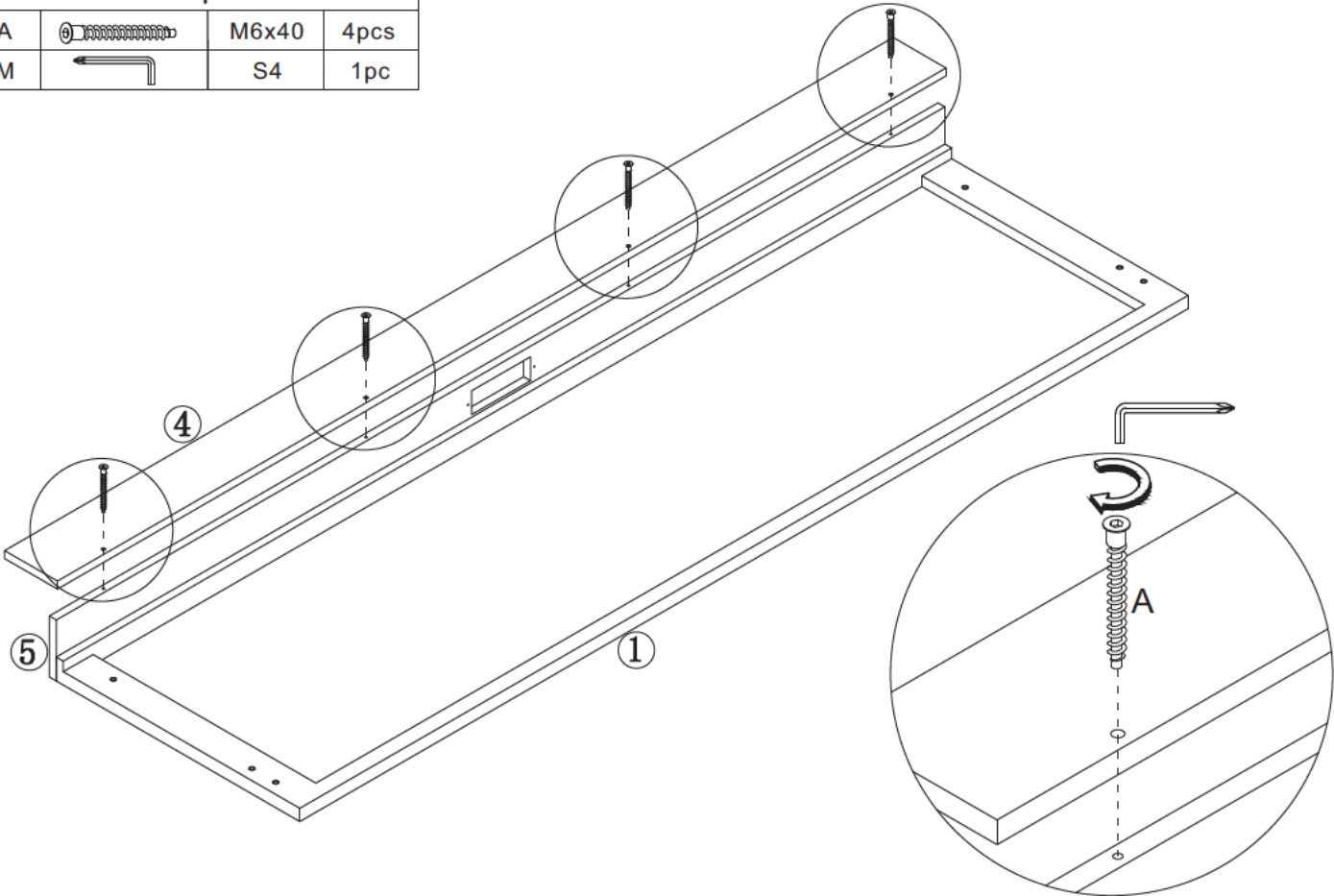
x6pcs

A		M6x40	4pcs	G		M3x15	2pcs
B		M8x16	24pcs	H		M6x25	8pcs
C		M8x20	2pcs	J		M8x65	2pcs
D		M8x34	17pcs	K		Ø8	11pcs
E		M8x50	12pcs	L		S5	1pc
F		M6x12	16pcs	M		S4	1pc

Step1			
D		M8x34	3pcs
K		Ø8	3pcs
L		S5	1pc

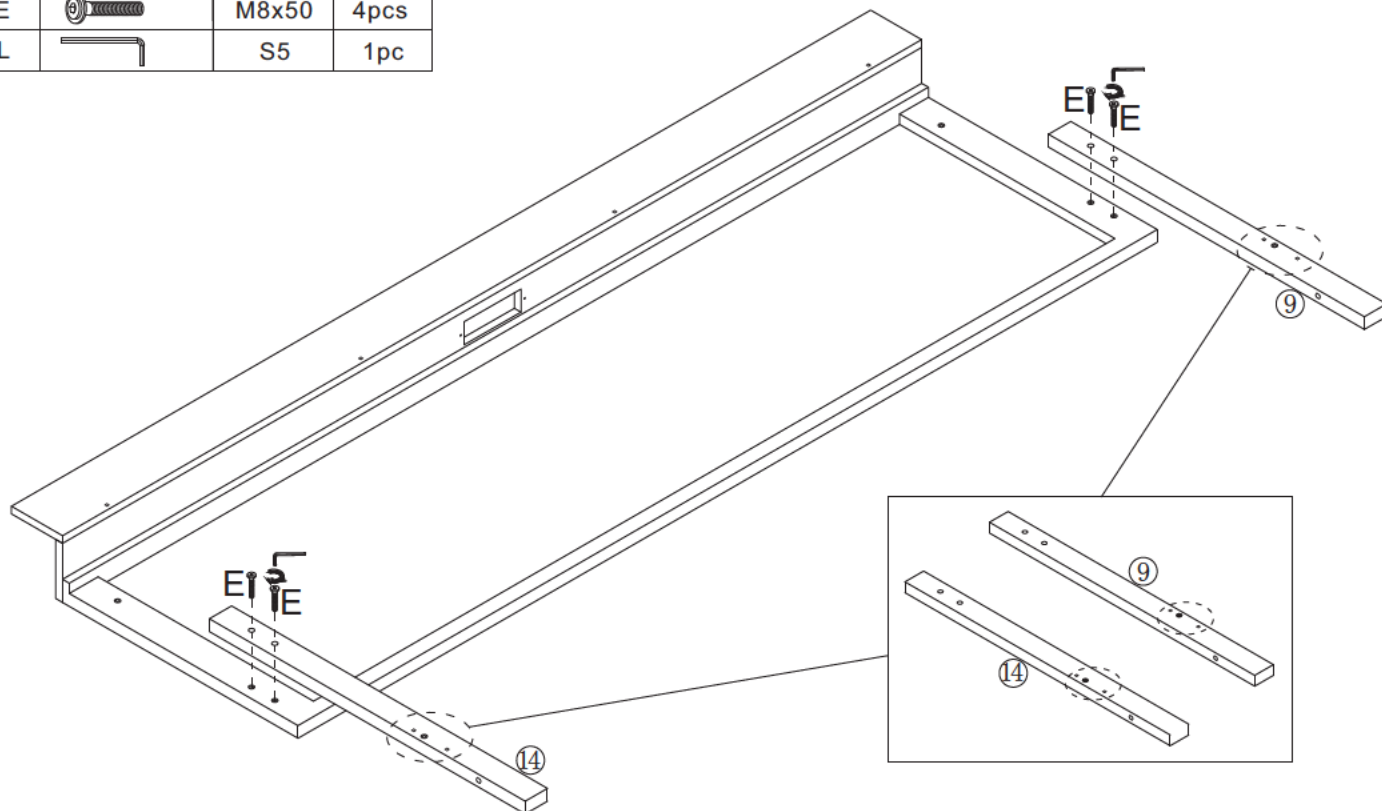


Step2			
A		M6x40	4pcs
M		S4	1pc





Step3

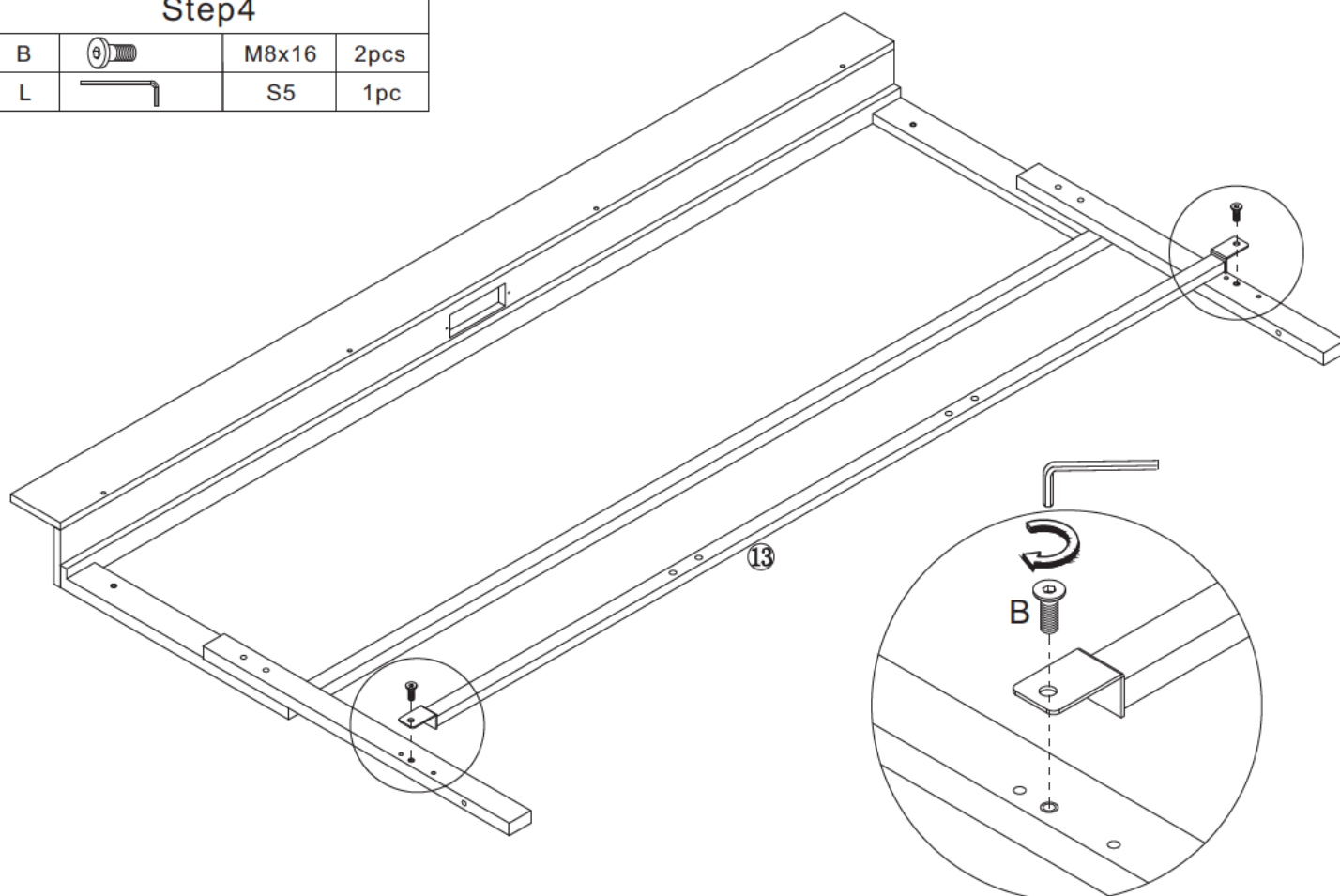
E		M8x50	4pcs
L		S5	1pc






Please pay attention to distinguishing the screw hole positions of components 9 and 14

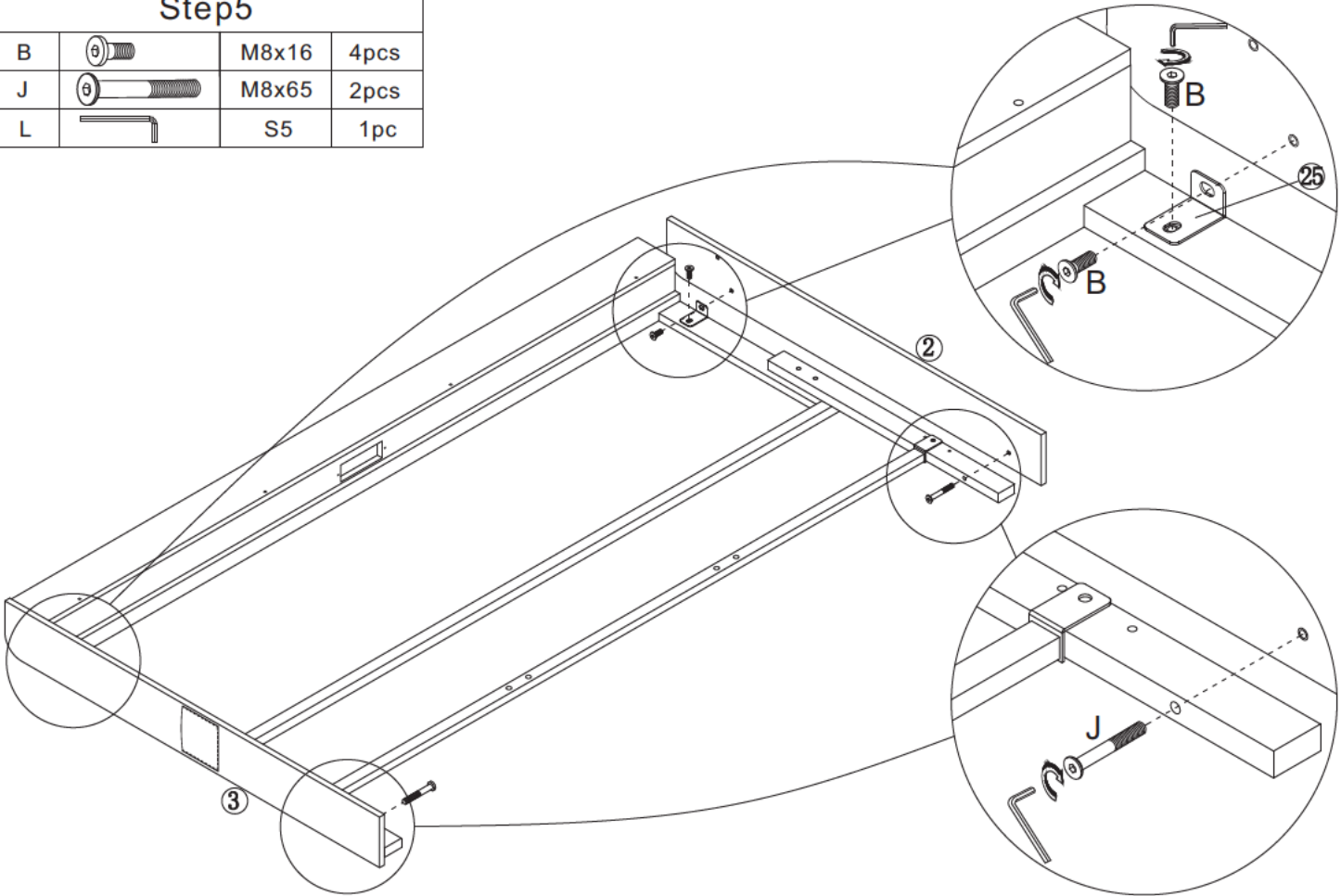
Step4

B		M8x16	2pcs
L		S5	1pc





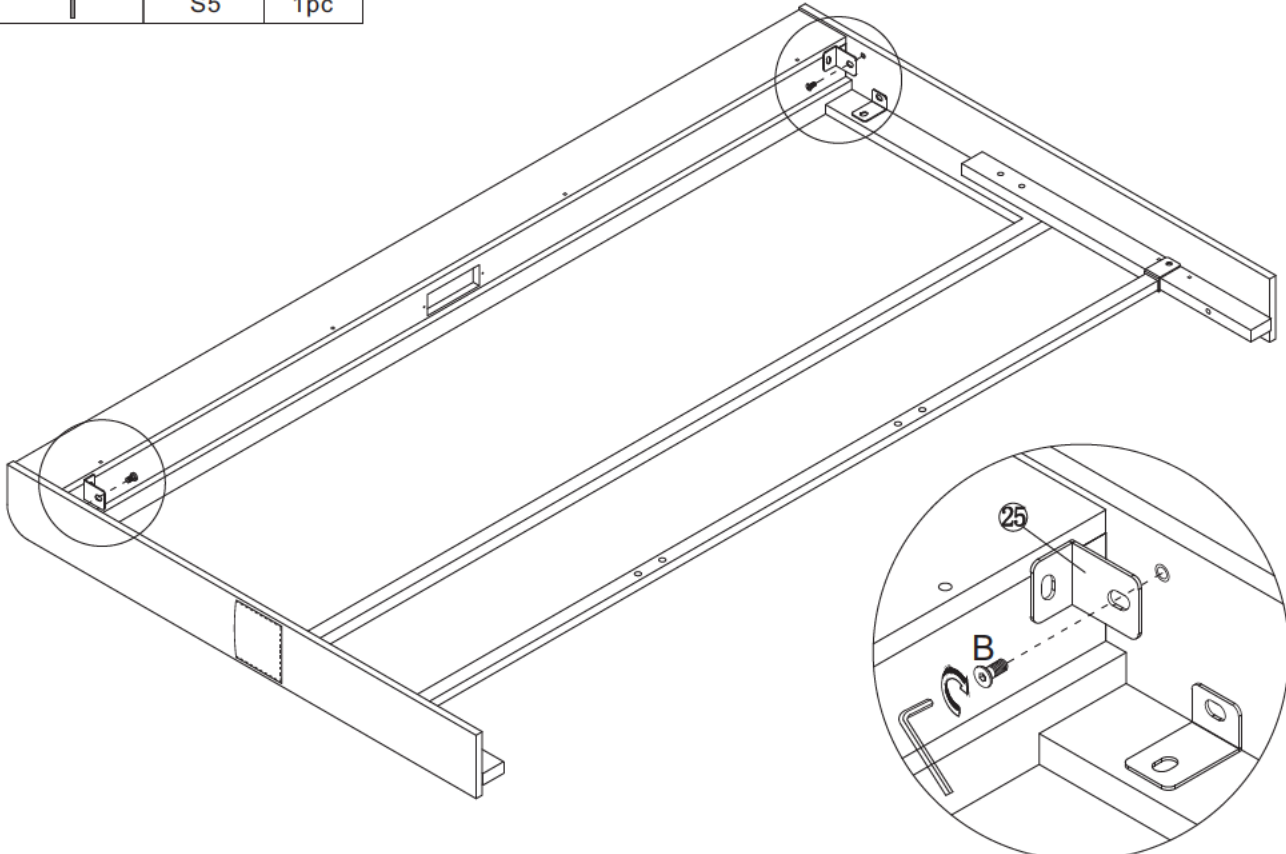
Step5

B		M8x16	4pcs
J		M8x65	2pcs
L		S5	1pc





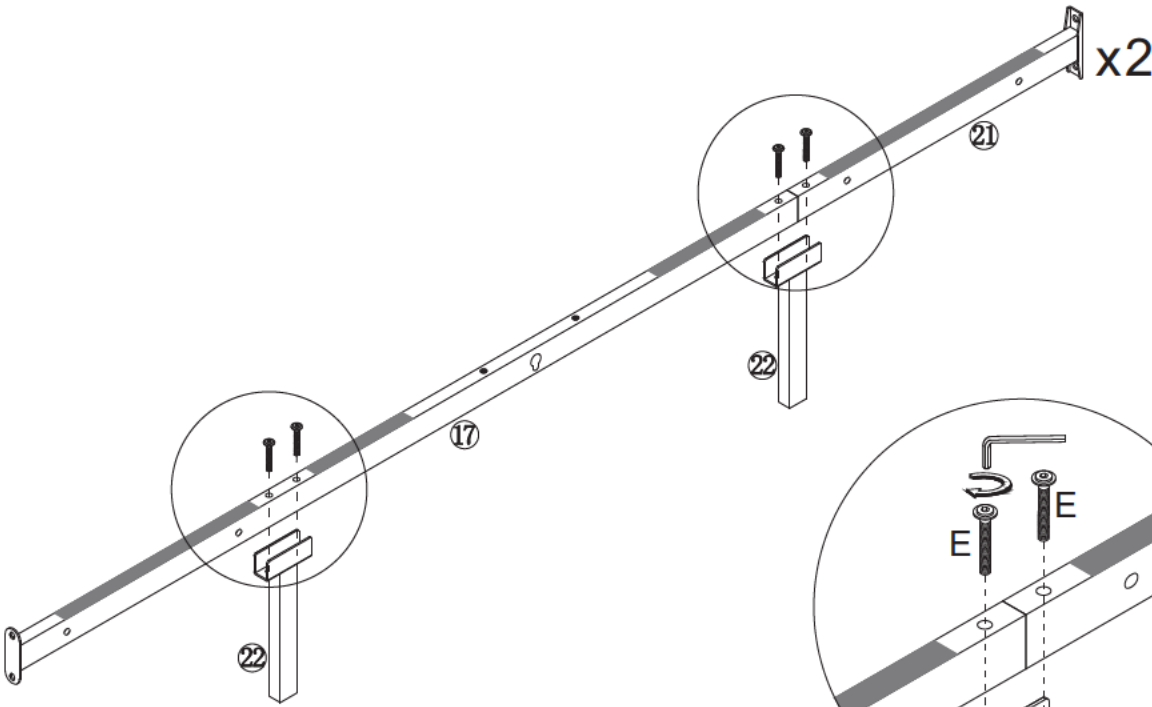
Step6

B		M8x16	2pcs
L		S5	1pc





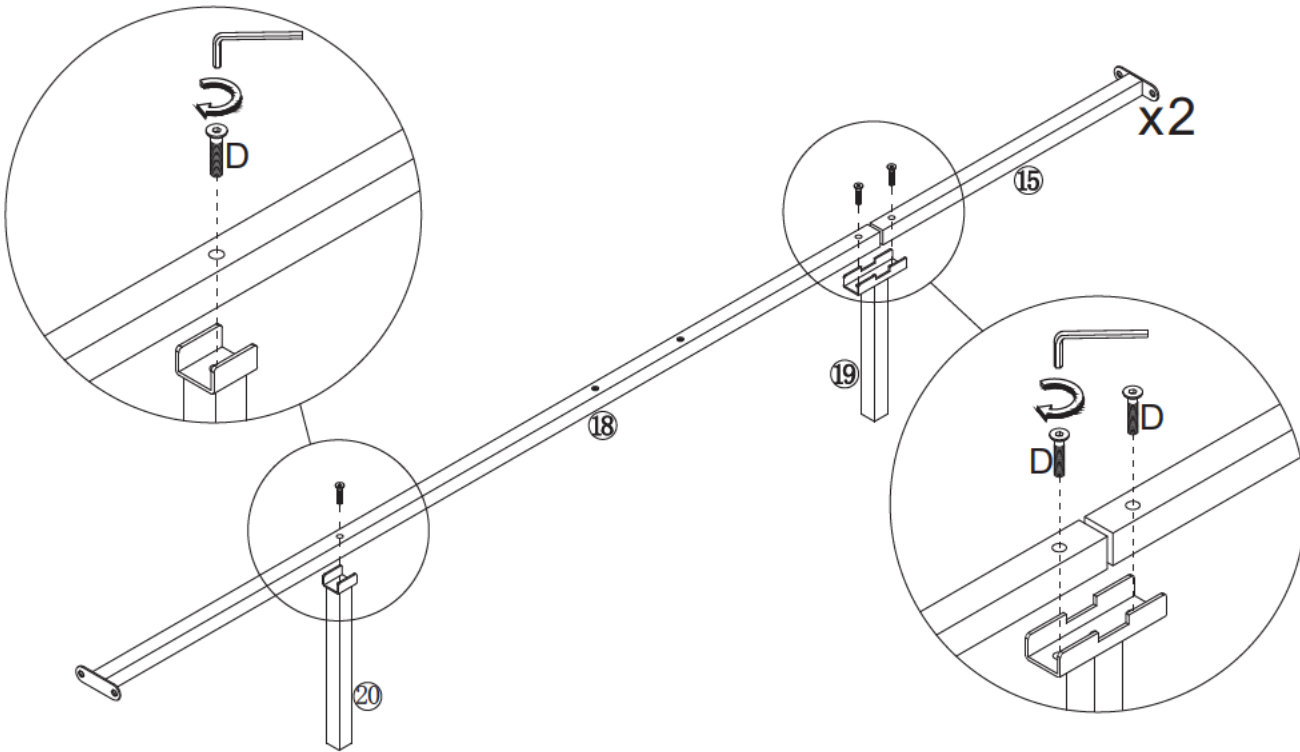
Step7

E		M8x50	8pcs
L		S5	1pc



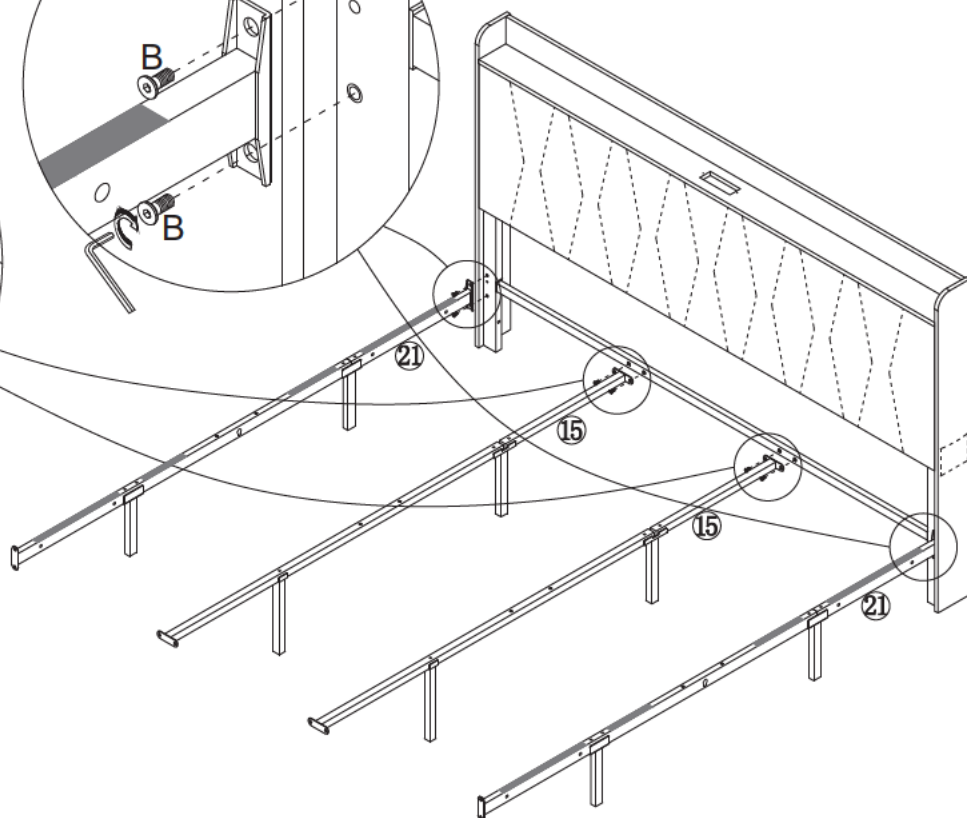
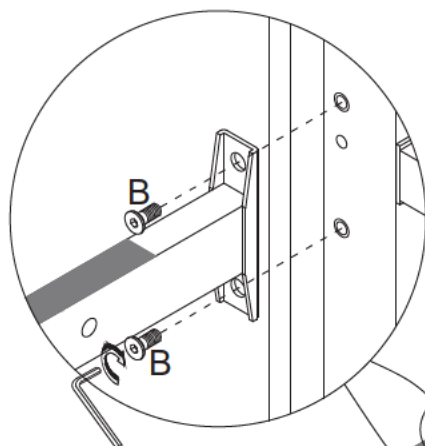
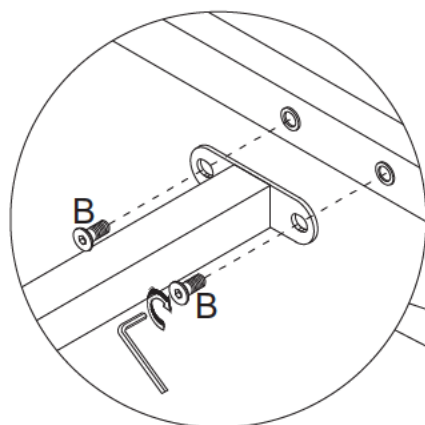
Step8

D		M8x34	6pcs
L		S5	1pc



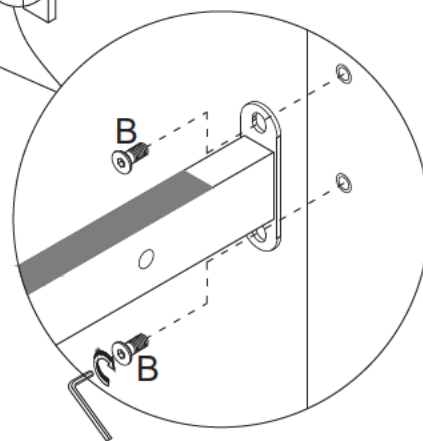
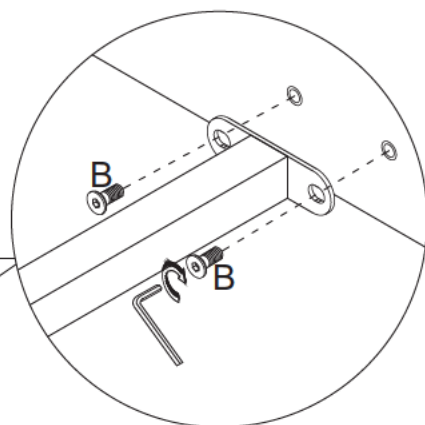
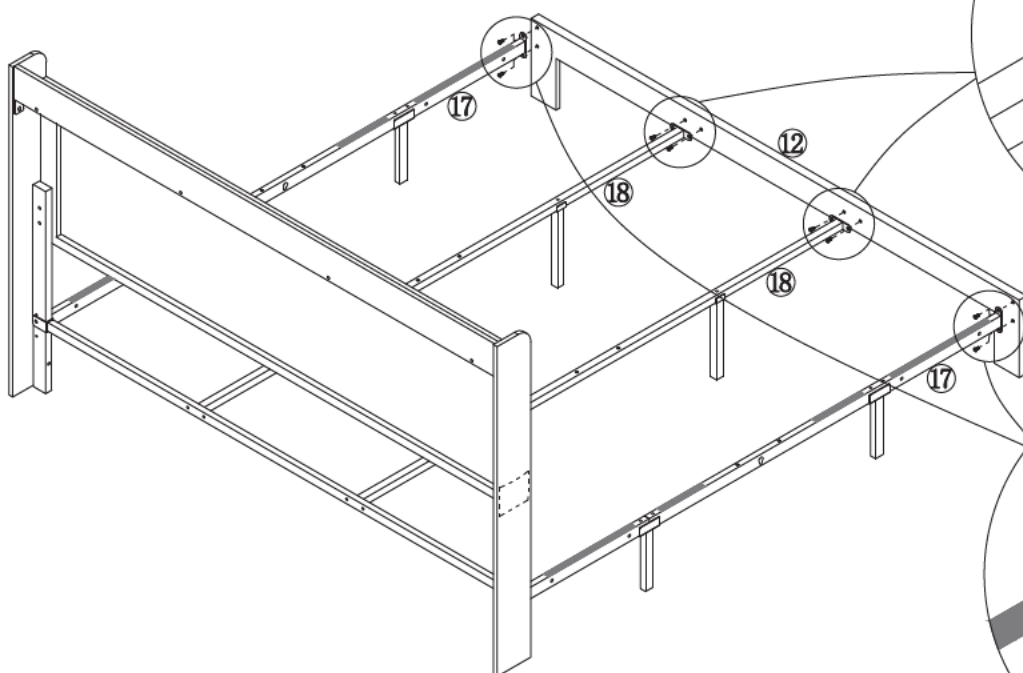
Step9

B		M8x16	8pcs
L		S5	1pc






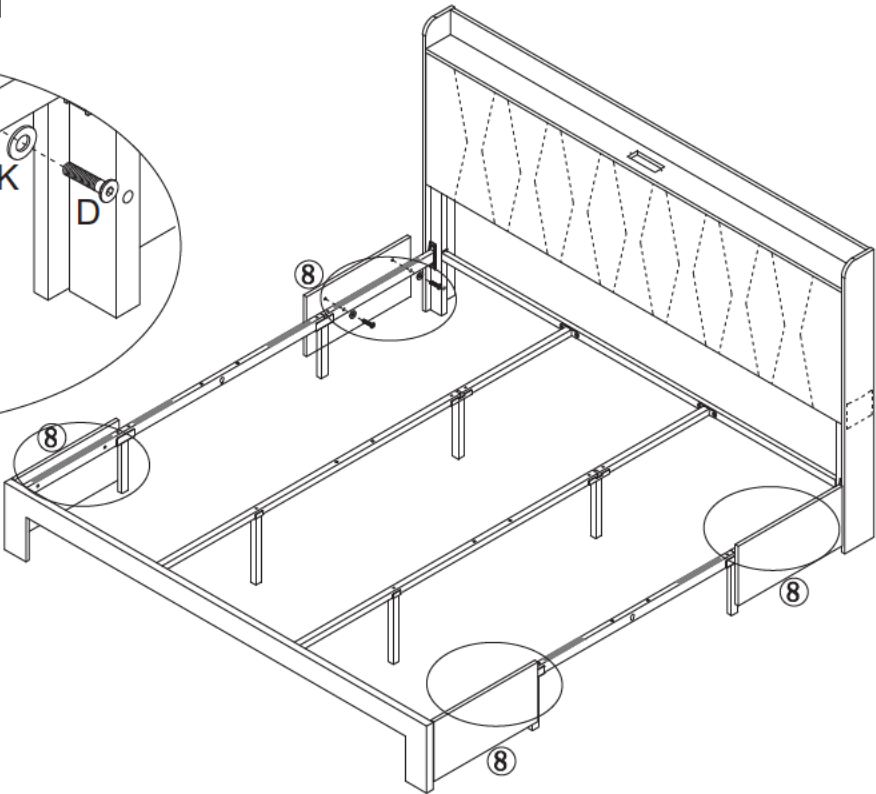
Step10

B		M8x16	8pcs
L		S5	1pc





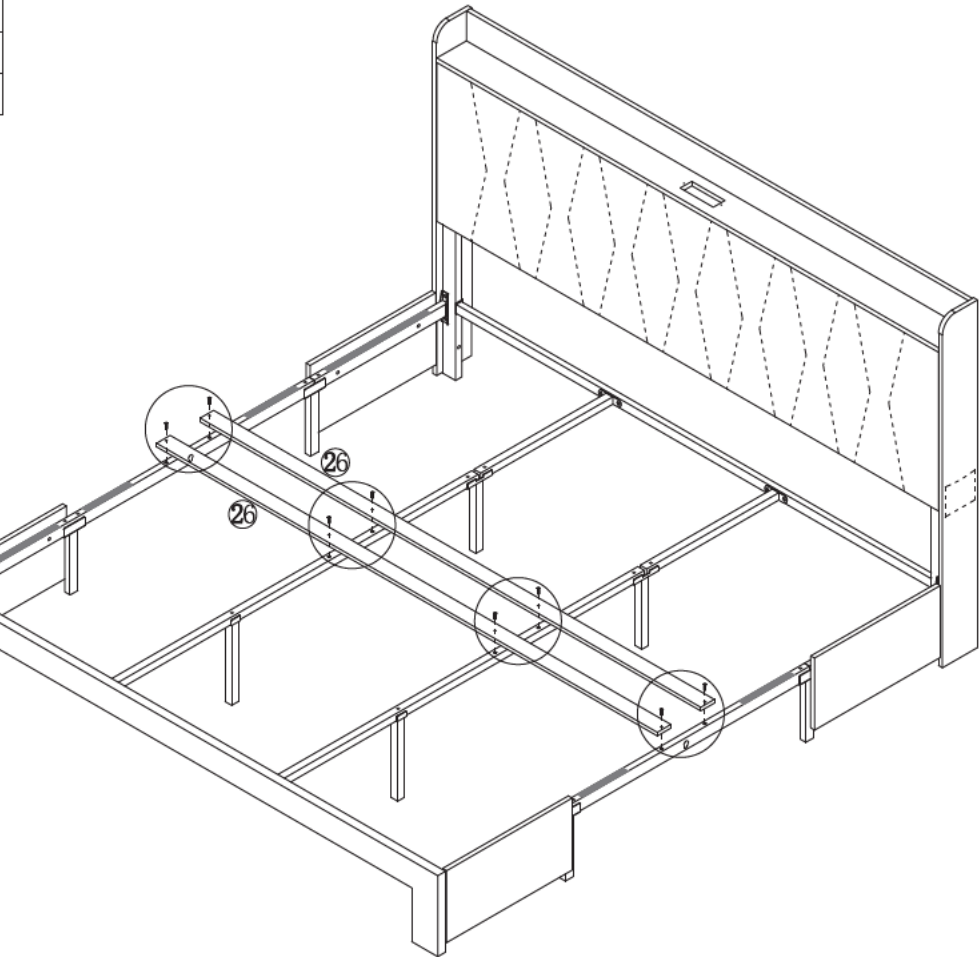
Step11

D		M8x34	8pcs
K		Ø8	8pcs
L		S5	1pc

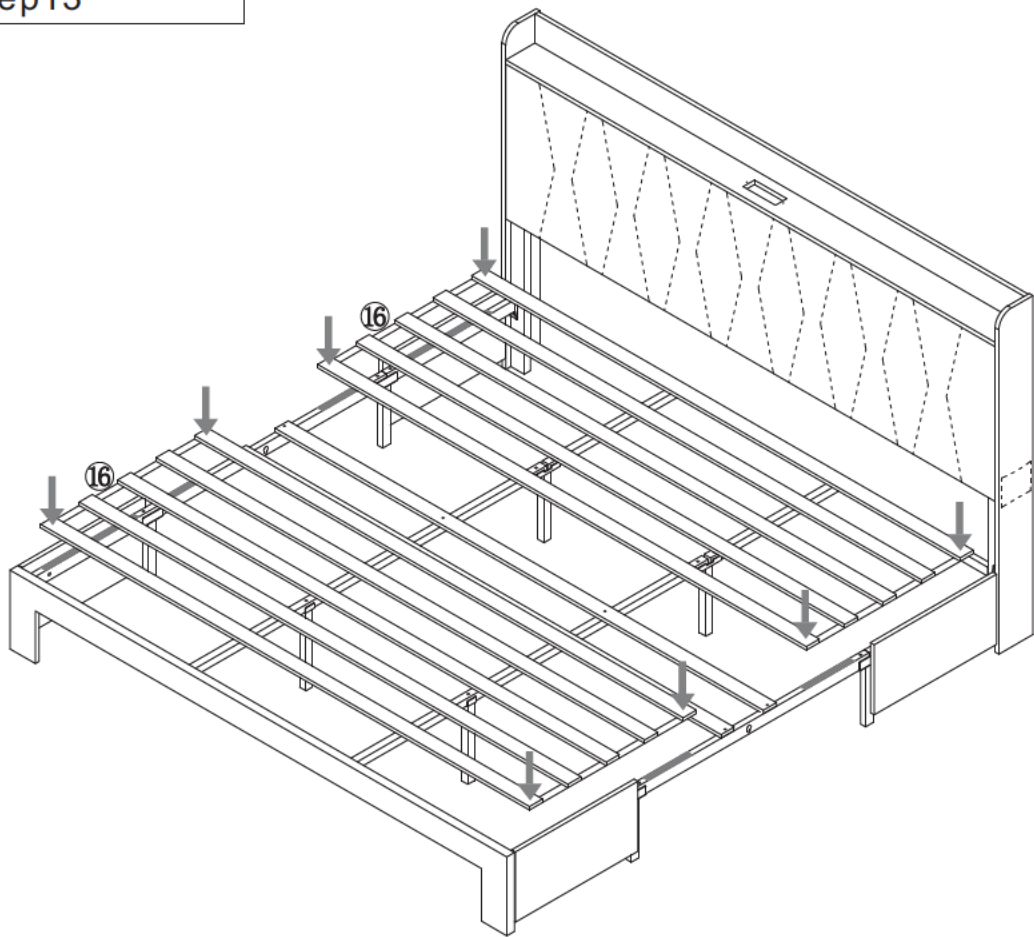


Step12

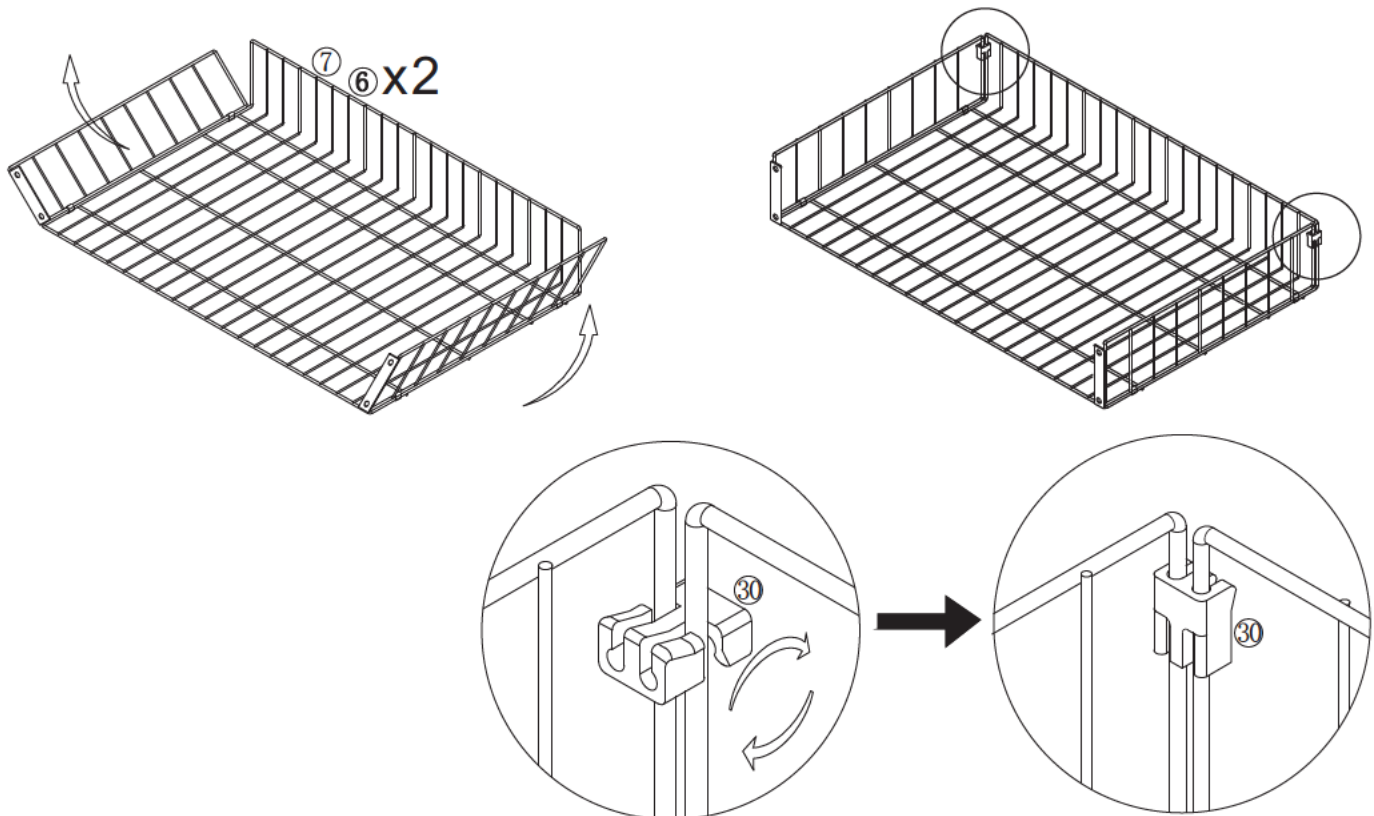
H		M6x25	8pcs
M		S4	1pc



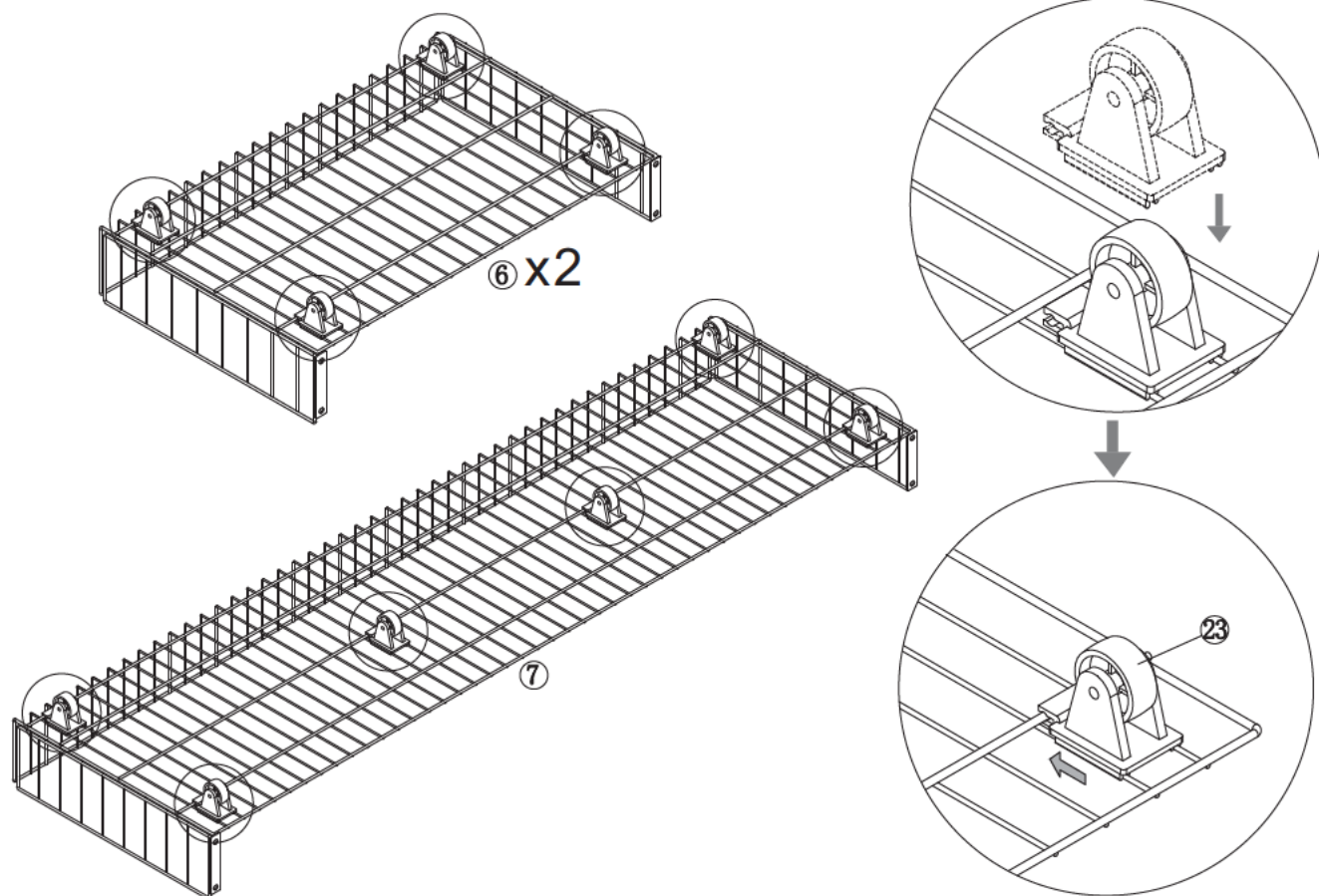
Step13





Step14

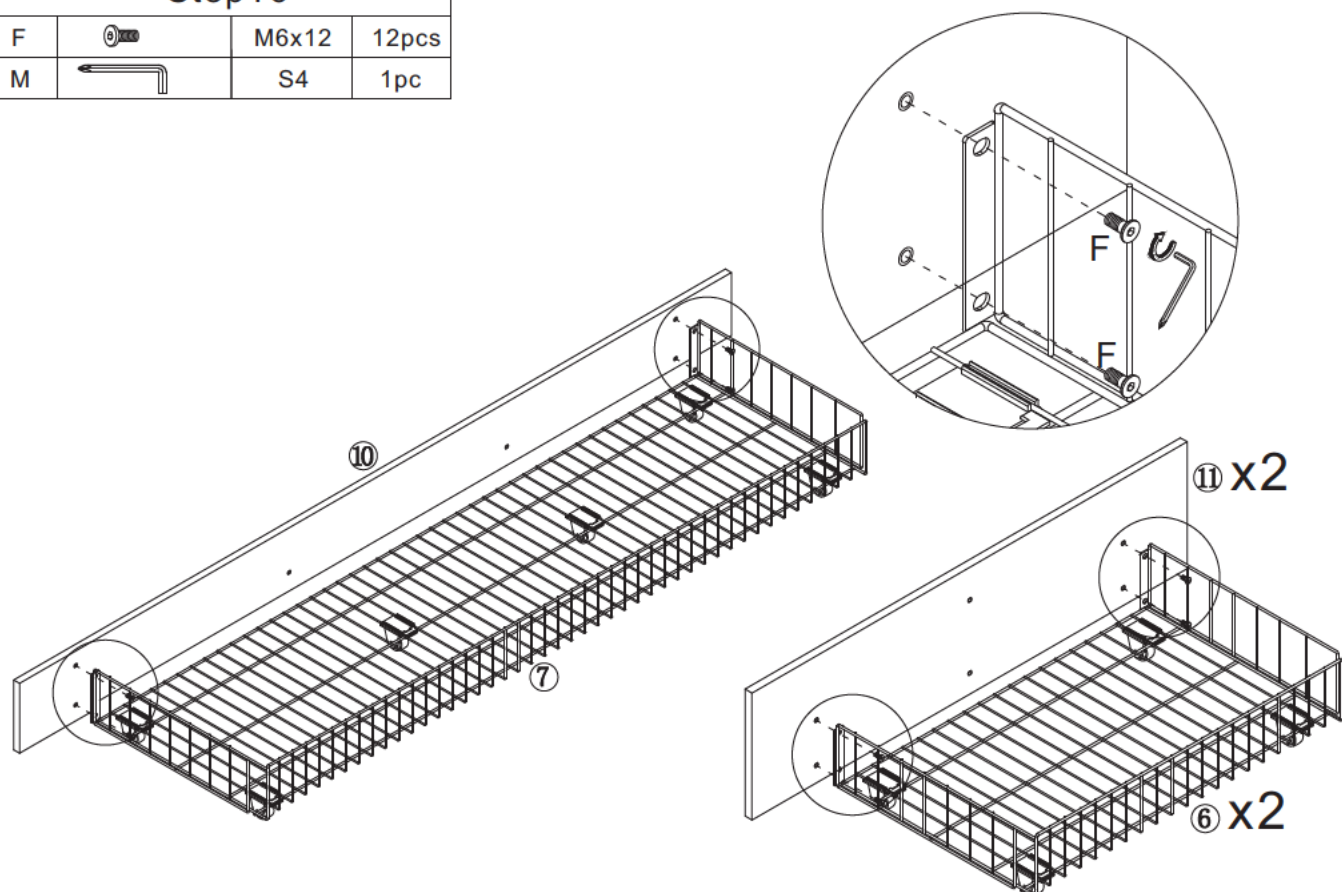


Step15







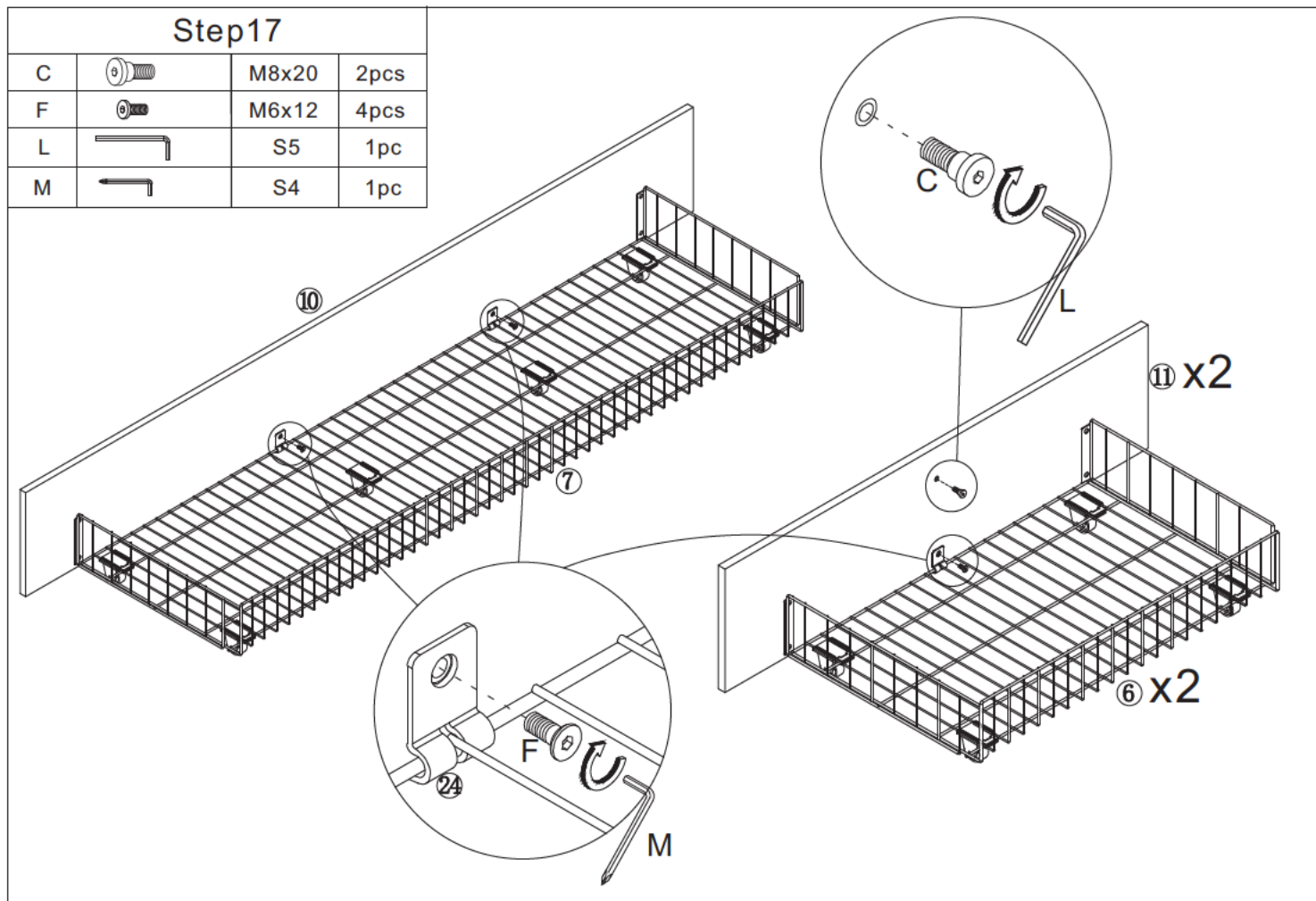
Step16

F		M6x12	12pcs
M		S4	1pc

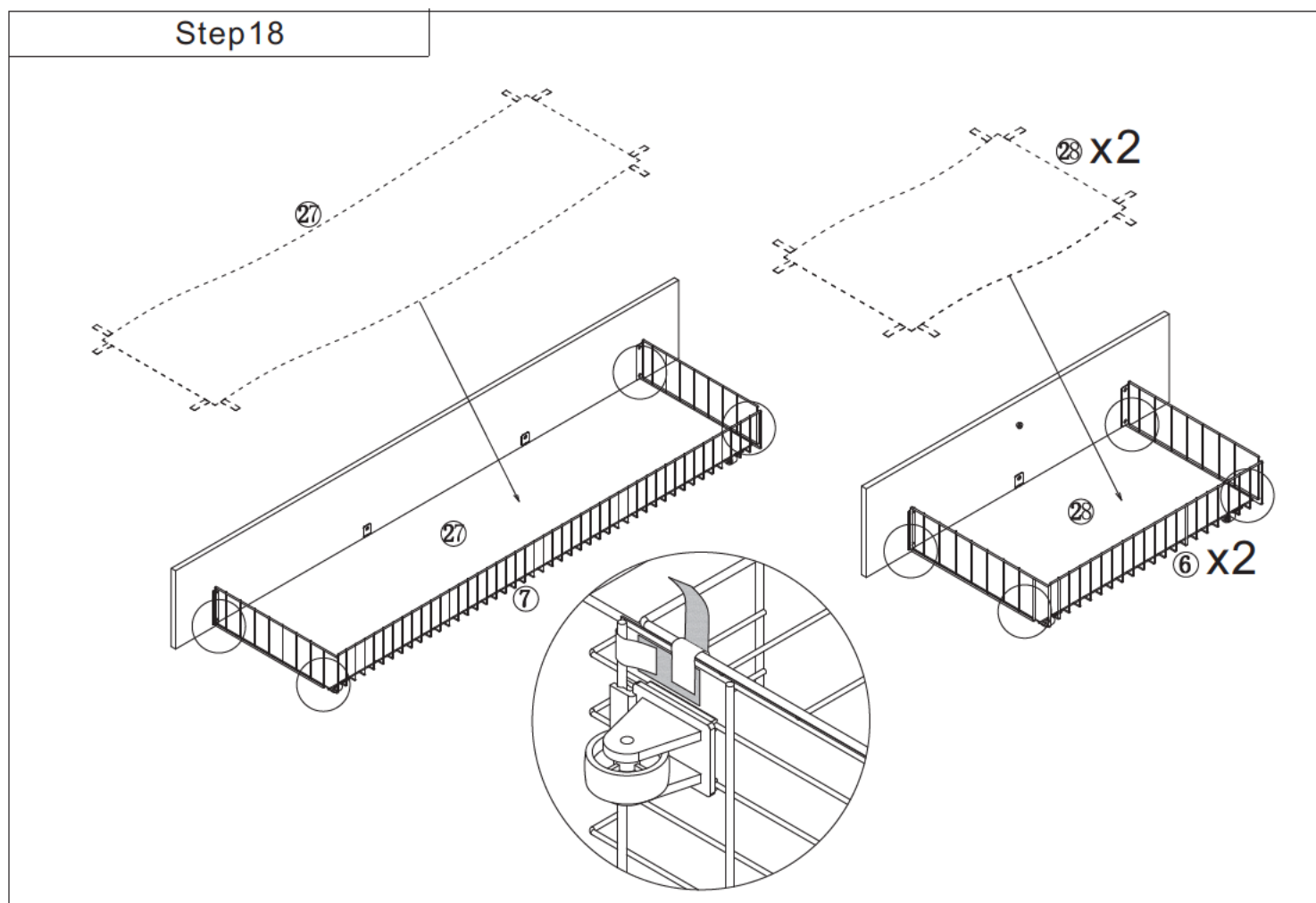


Step17

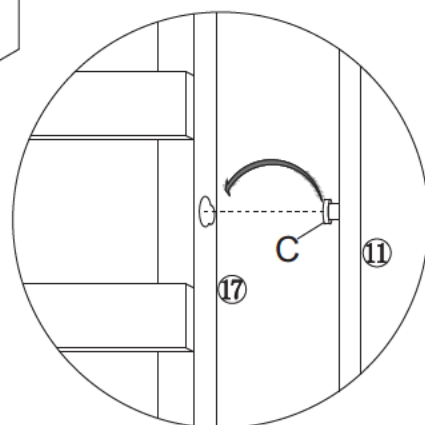
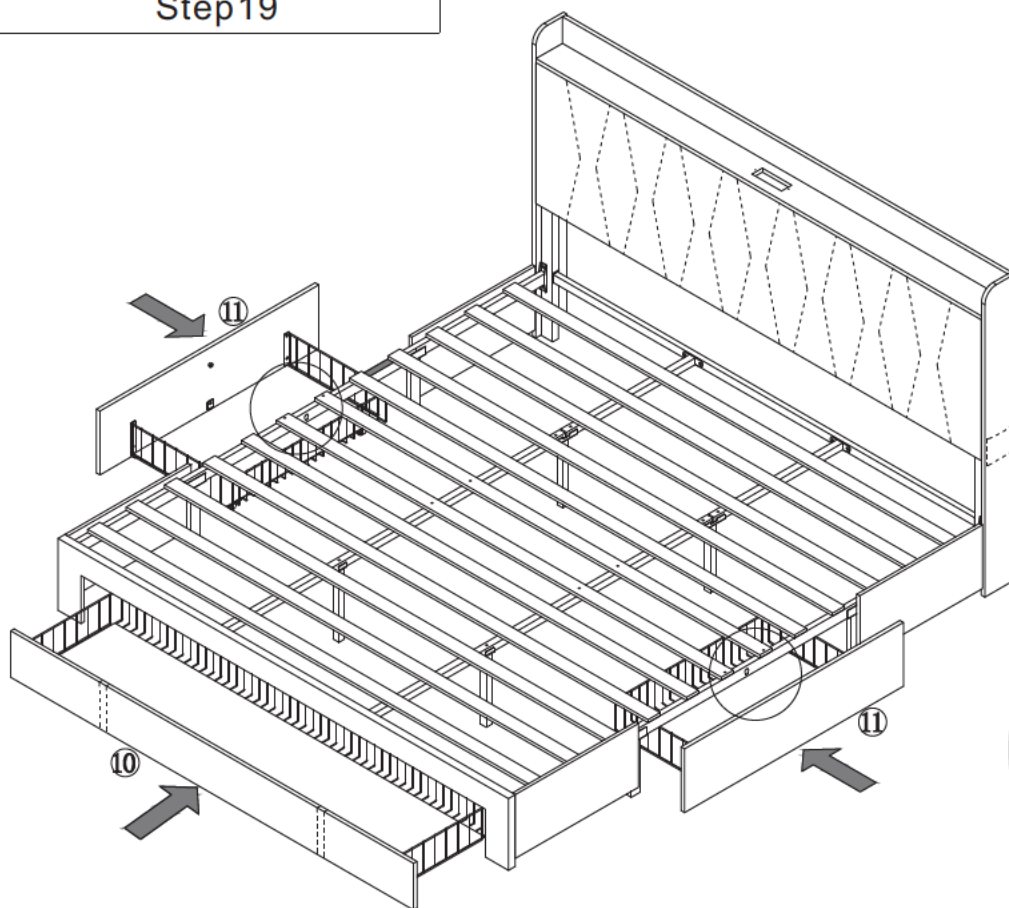
C		M8x20	2pcs
F		M6x12	4pcs
L		S5	1pc
M		S4	1pc





Step18



Step19



Step20

G		M3x15	2pcs
M		S4	1pc

