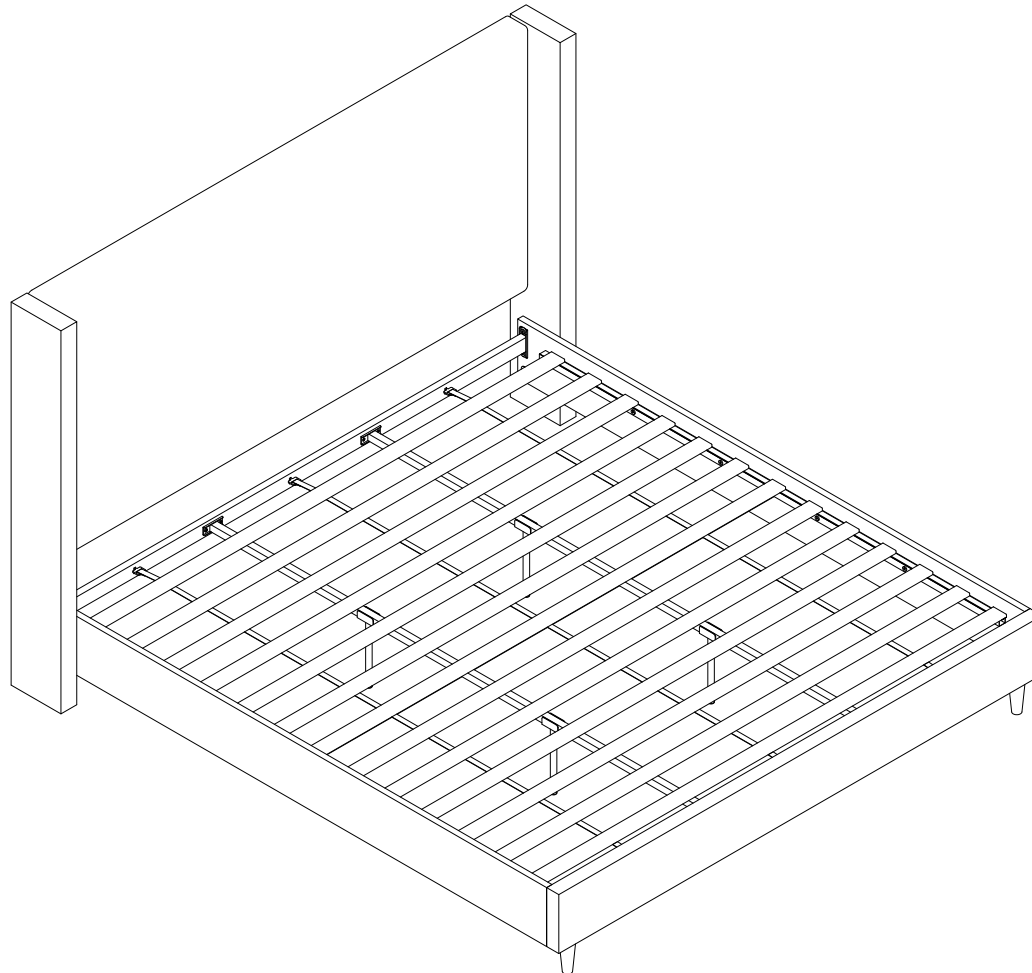


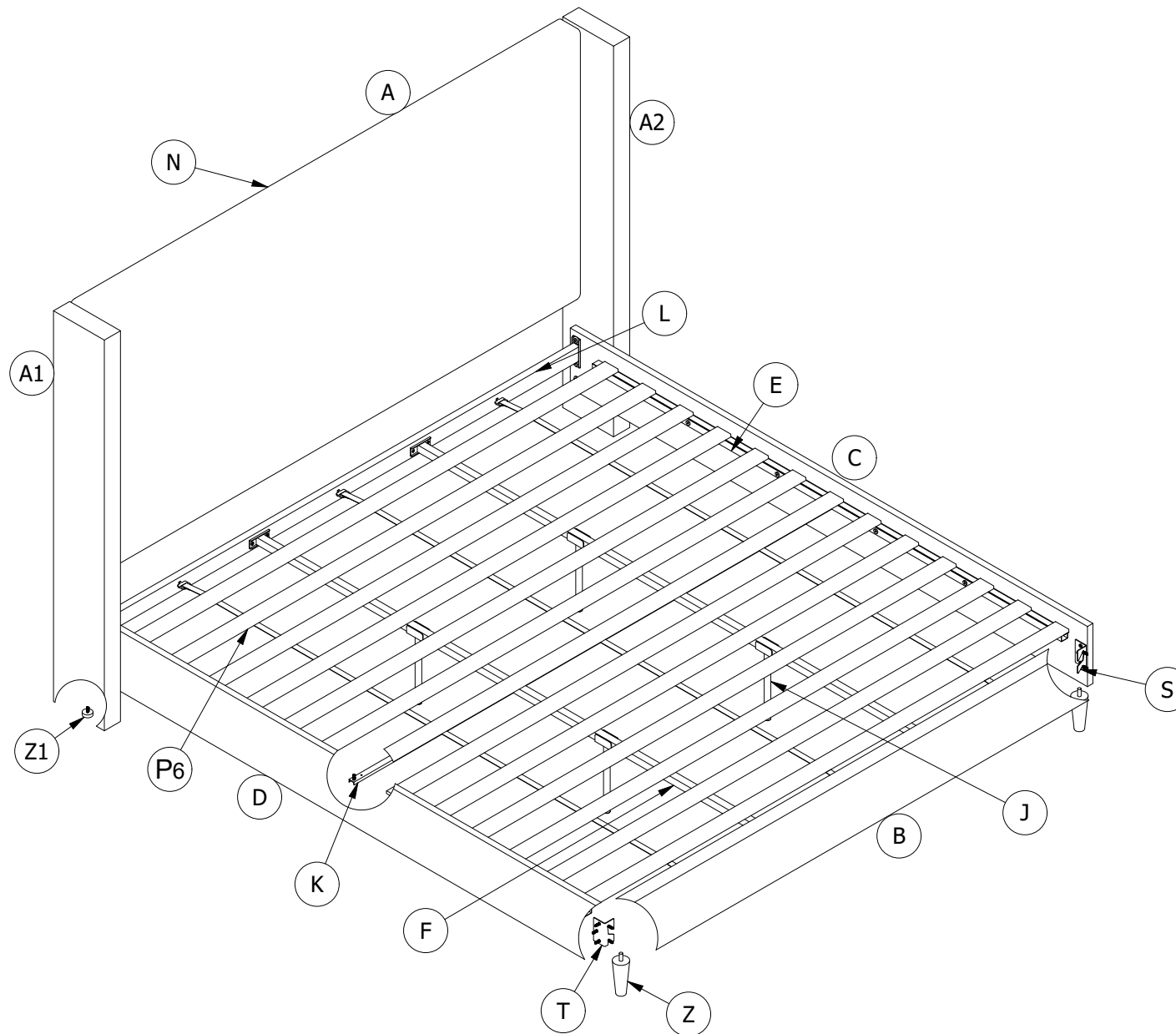
PPSTN002B711 / PPSTN004B701 / PPSTN006B1021 / PPSTN008B1031 / PPSTN010B771 /
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Upholstered Bed King

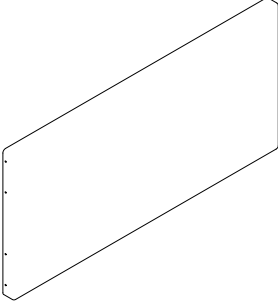
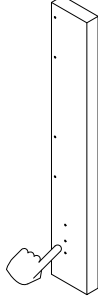
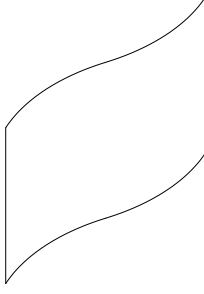
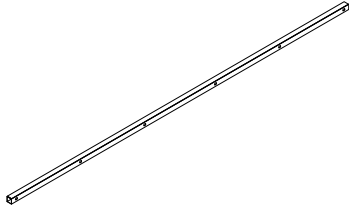
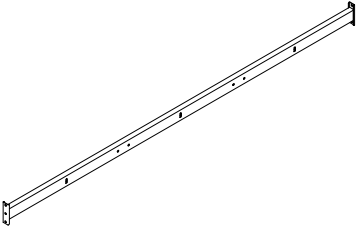
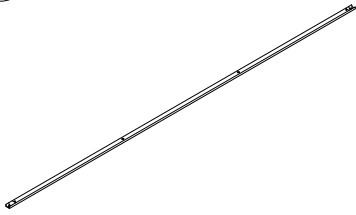
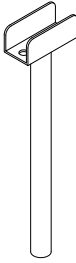
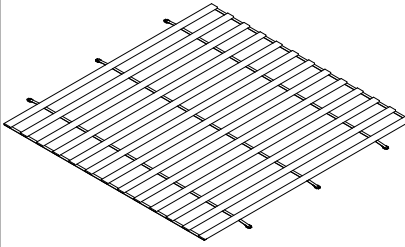
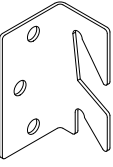
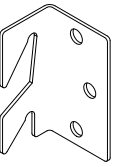
Weight Limit:
Bed:1000LBS / 454KG



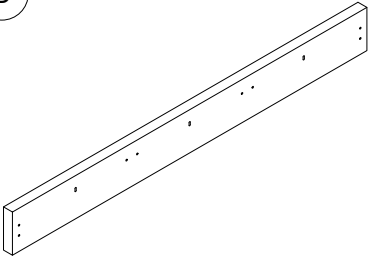
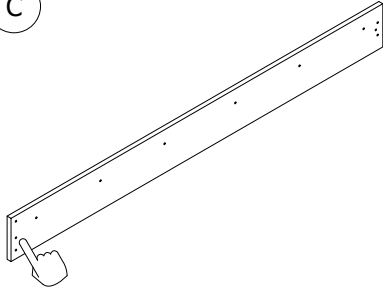
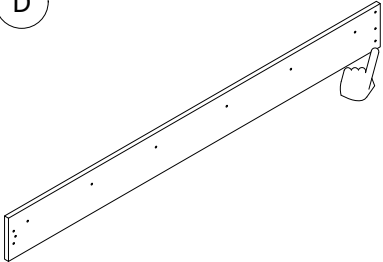
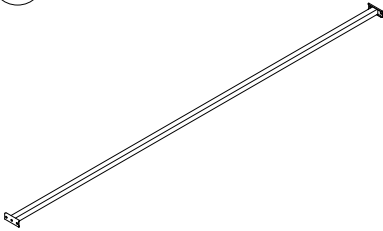
PARTS



PARTS LIST - BOX 1/2

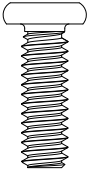
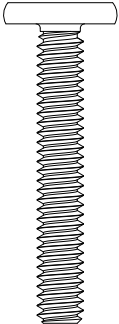
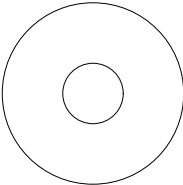
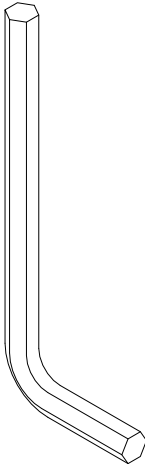
				
Headboard 1 PC	Side Board 1 PC	Side Board 1 PC	Back Cover 1 PC	Side Rail 2 PCS
				
End Rail 1 PC	Cross Brace 1 PC	Support Leg 4 PCS	Wooden Slats 1 PC	Bracket 1 PC
			 Each part has a unique part number. Please reference the appropriate part number when contacting customer service for replacement parts.  Before throwing any packaging, please verify all contents and make sure you have received all the parts listed above!	
Bracket 1 PC	Foot 2 PCS	Leg 2 PCS		

PARTS LIST - BOX 2/2

			
Footboard 1 PC	Side Panel 1 PC	Side Panel 1 PC	Center Rail 2 PCS

 Each part has a unique part number. Please reference the appropriate part number when contacting customer service for replacement parts.

 Before throwing any packaging, please verify all contents and make sure you have received all the parts listed above!

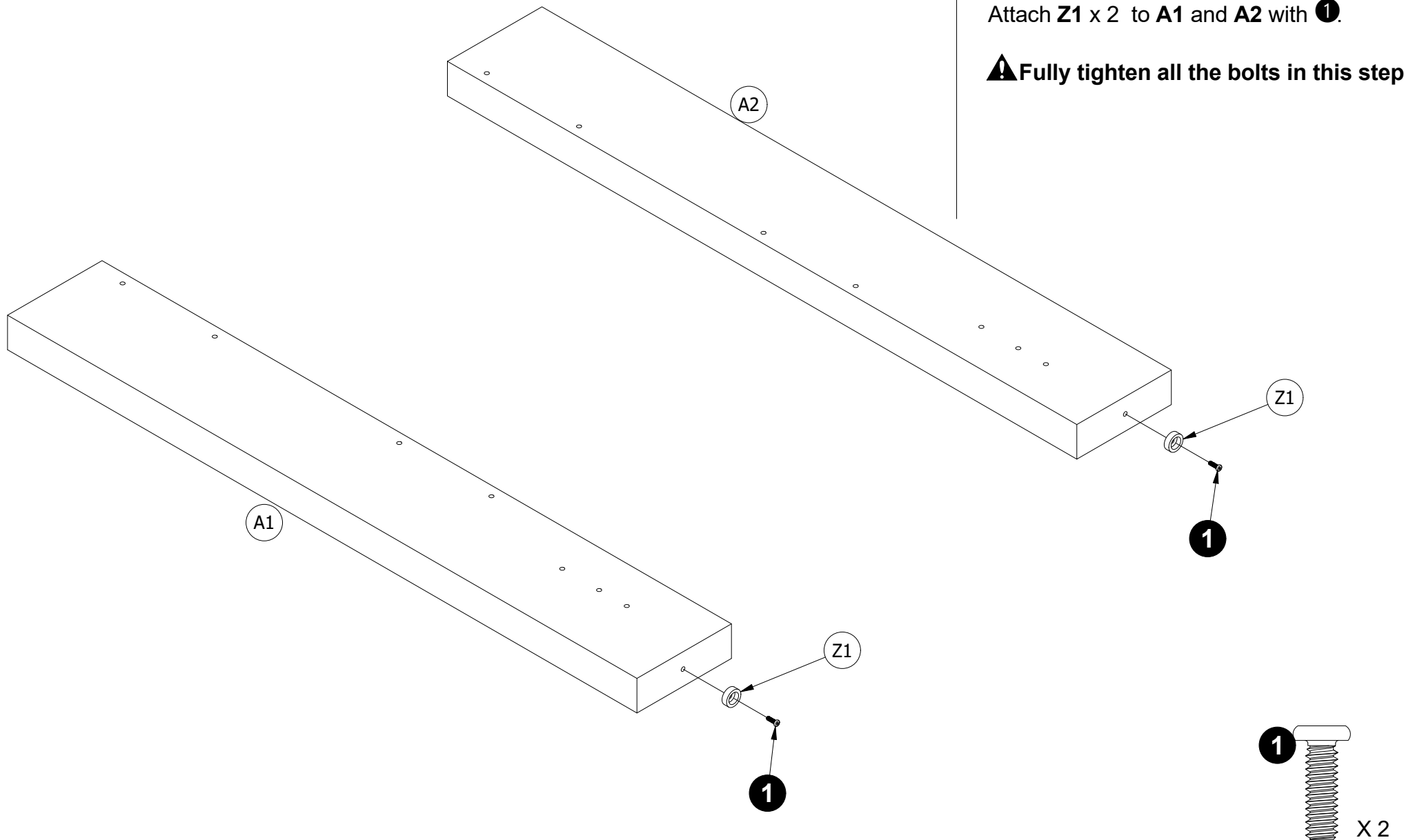
HARDWARE LIST				
1 	2 	3 	4 	5 
1/4" X 3/4" Bolt 32 PCS	1/4" X 1 9/16" Bolt 26 PCS	1/4" Metal Washer 14 PCS	1/4" Spring Washer 6 PCS	4mm Allen Key 1 PC

-  Please do not completely tighten all the hardware, until the entire assembly is complete, unless otherwise indicated in the step-by-step instructions.
-  The screw(s), bolt(s) to be used at each step are shown in actual size in the lower right corner of the page.

Step 1

Attach **Z1** x 2 to **A1** and **A2** with **1**.

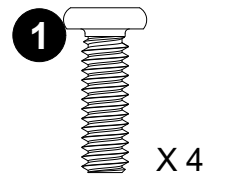
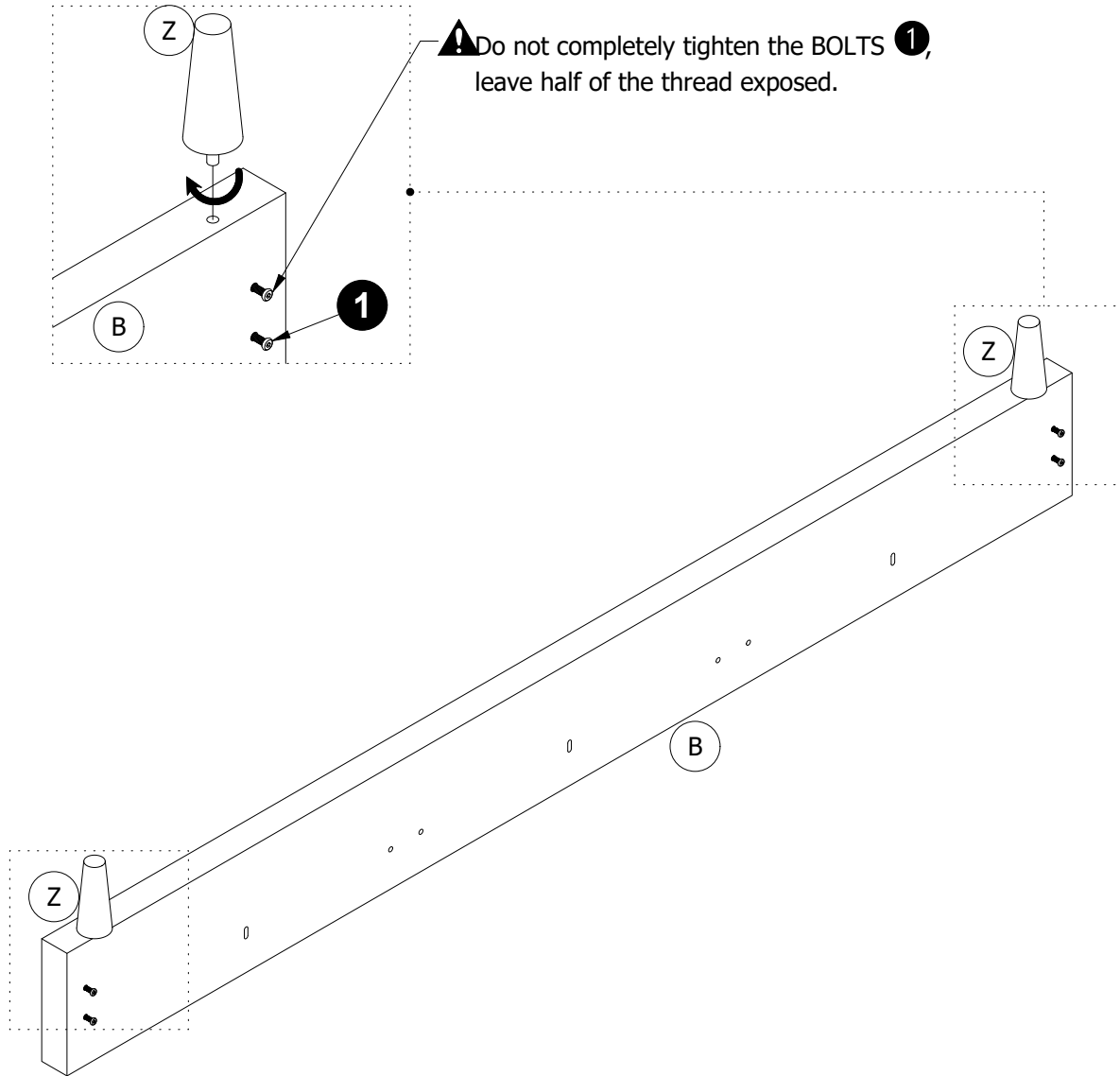
! Fully tighten all the bolts in this step.



Step 2

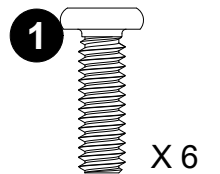
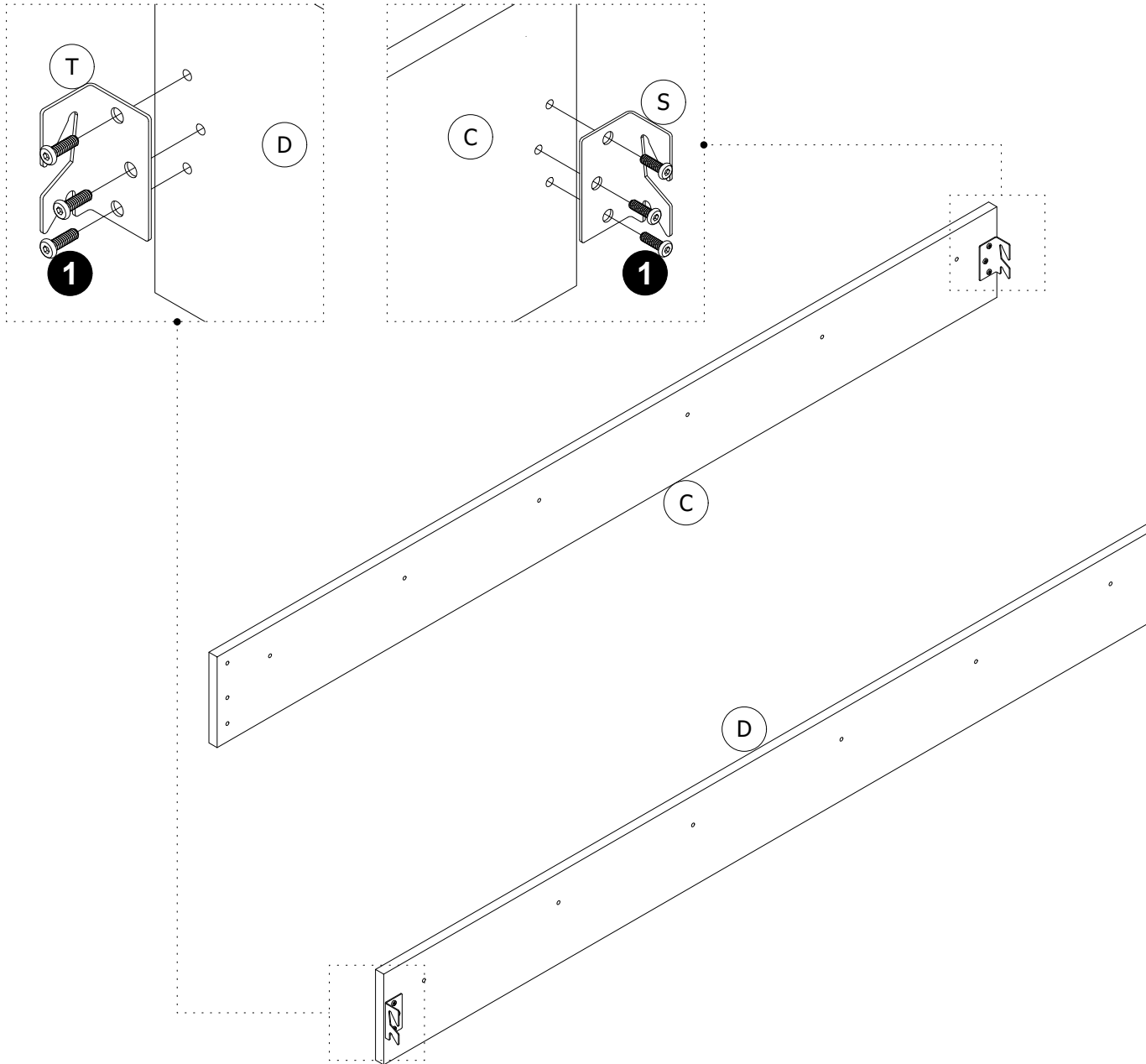
Attach **Z x 2** to **B**.

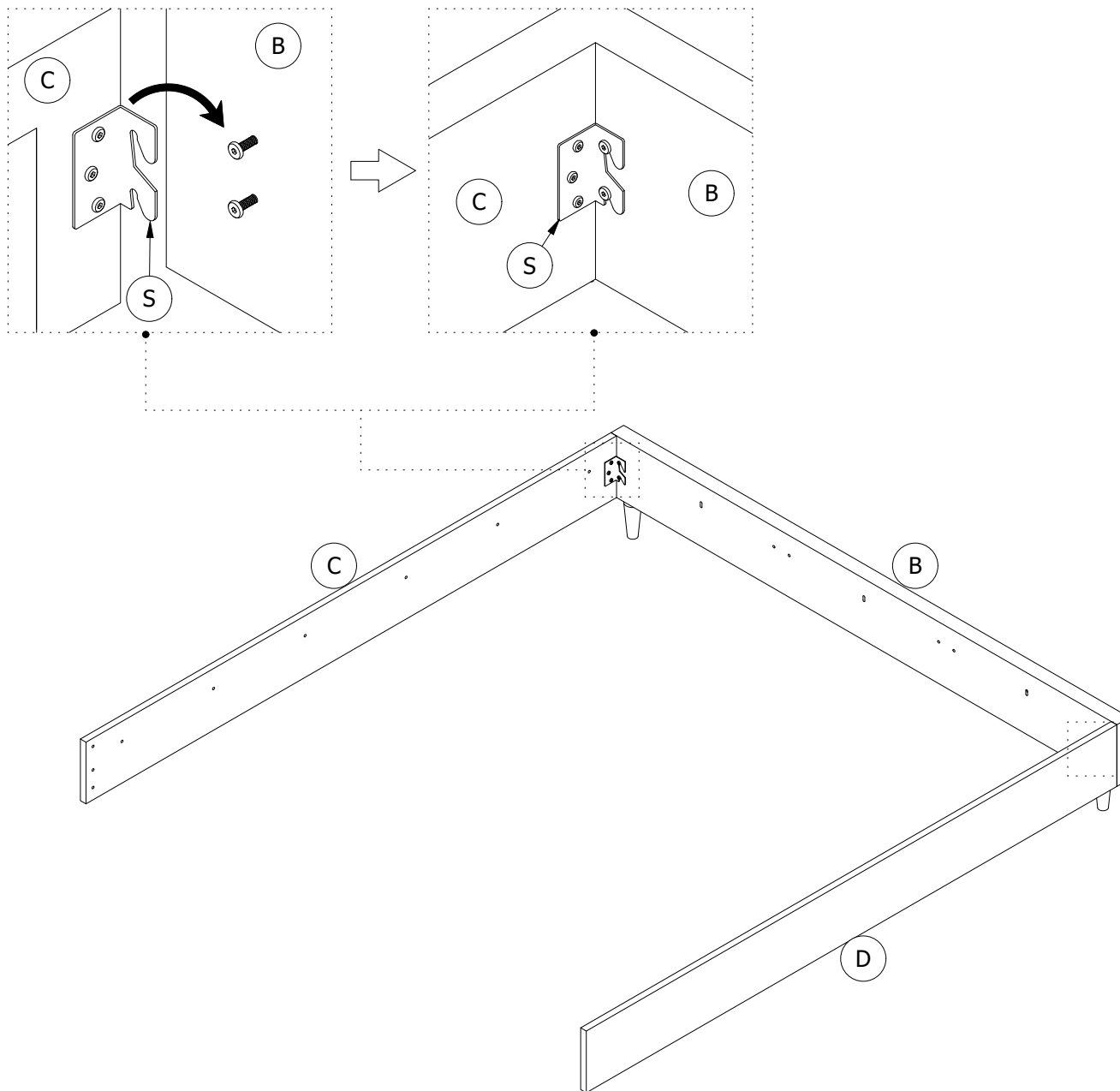
Screw **1** into **B** as illustrated, making sure to leave half of the threads exposed.



Step 3

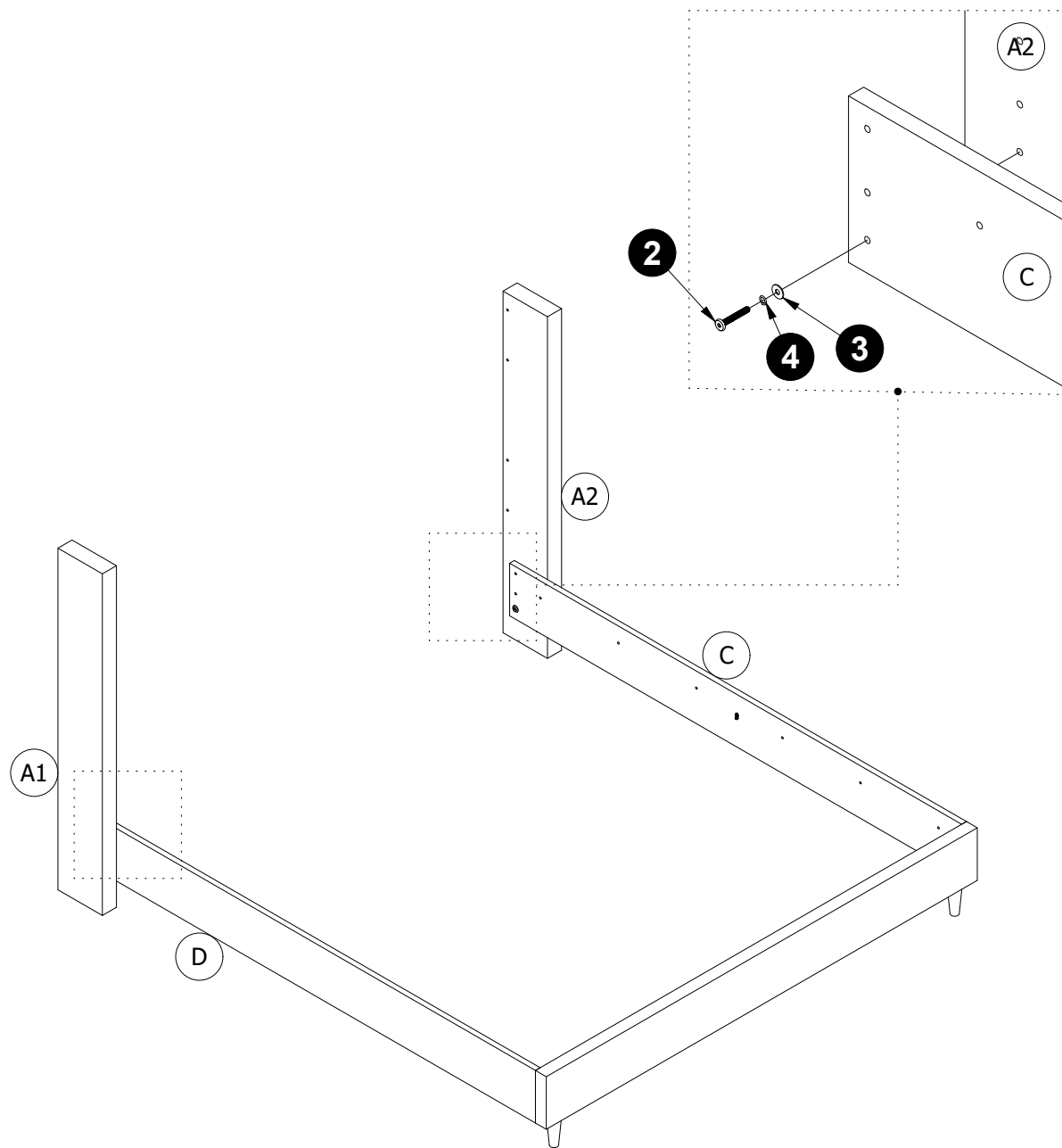
Attach **T** to **D** with **1**.
Attach **S** to **C** with **1**.





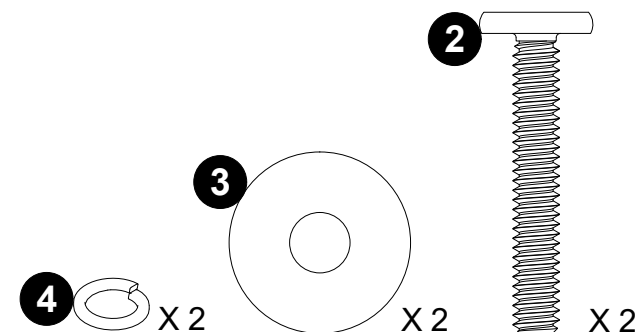
Step 4

Hang **C** and **D** on **B** as illustrated.
Don't completely tighten the bolts until
STEP 12 is complete. This will help with
alignment.



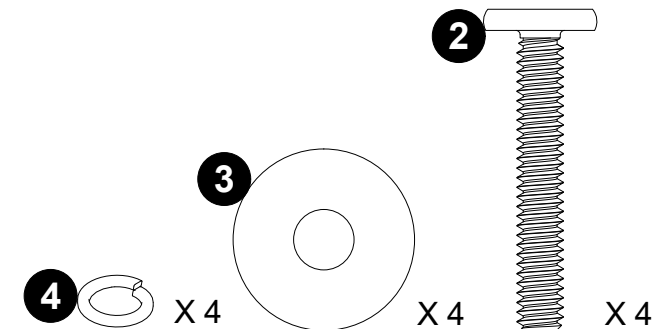
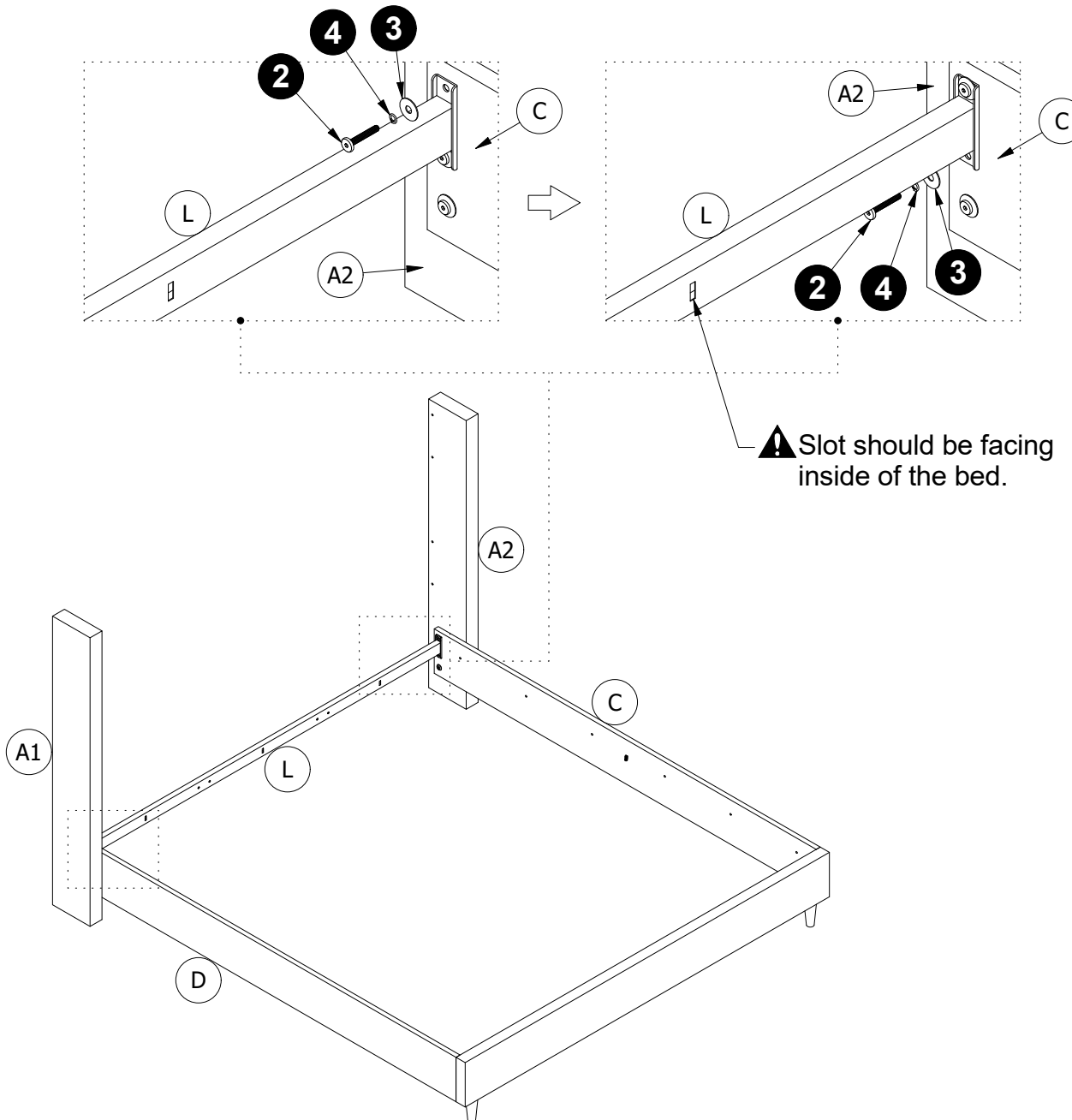
Step 5

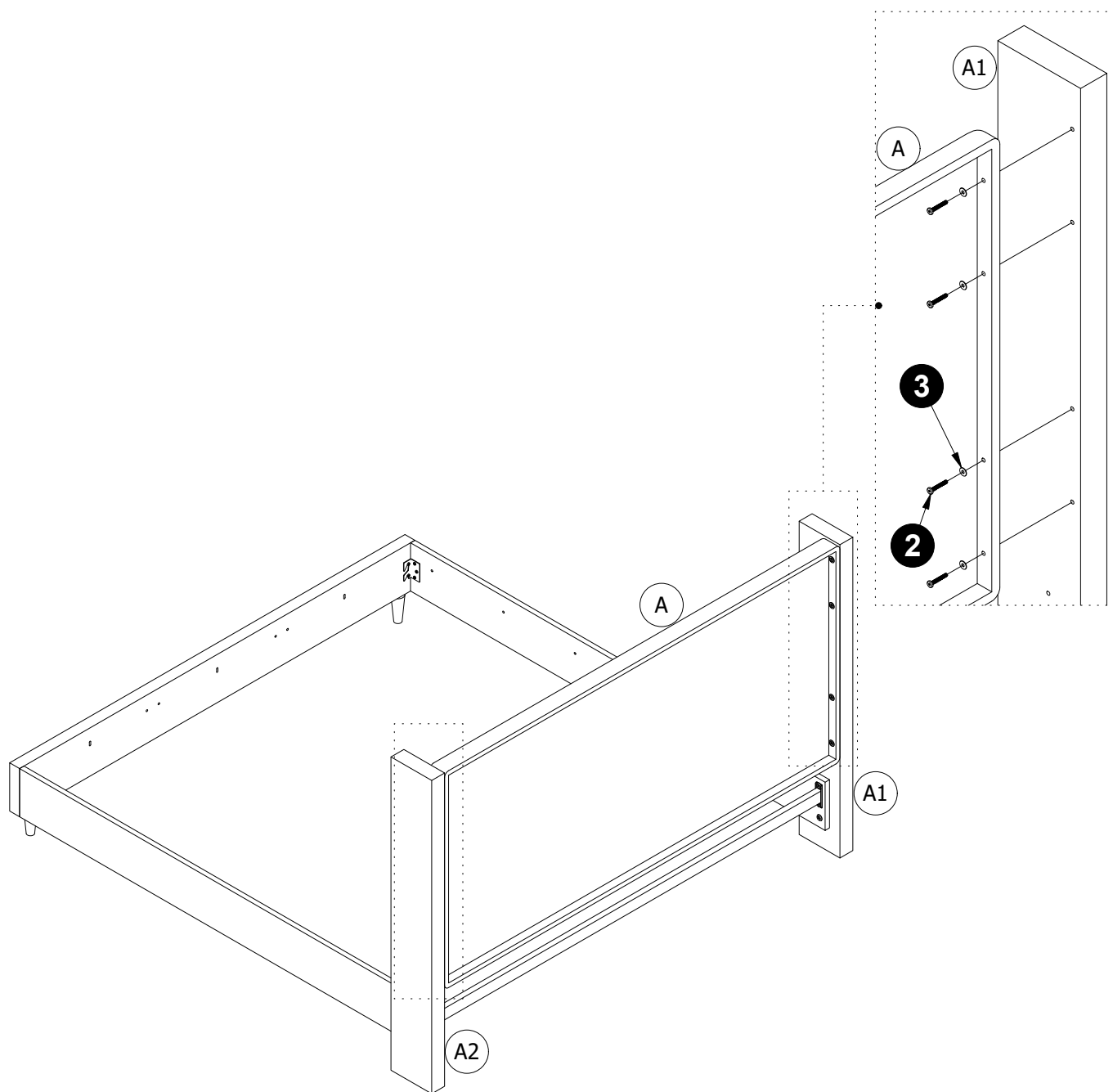
Attach **D** to **A1** with **2** & **3** & **4**.
 Attach **C** to **A2** with **2** & **3** & **4**.



Step 6

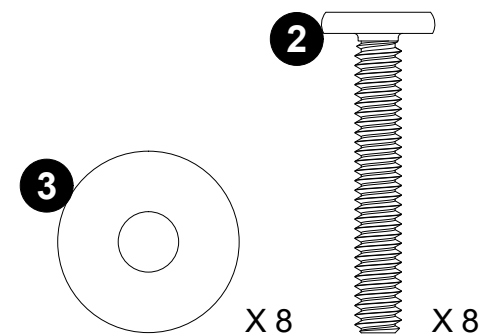
Attach **L** and **D** to **A1** with **2** & **3** & **4**.
Attach **L** and **C** to **A2** with **2** & **3** & **4**.





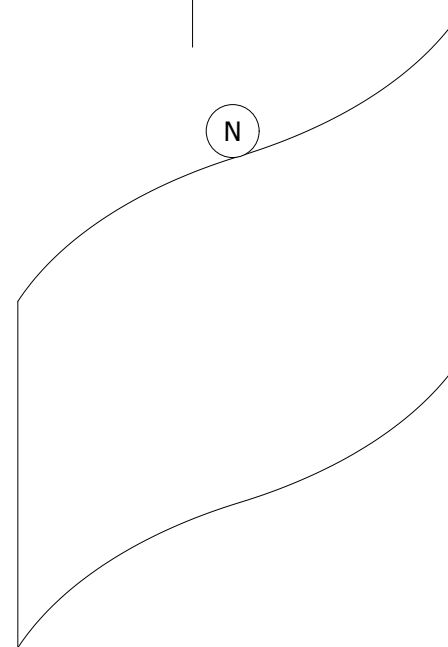
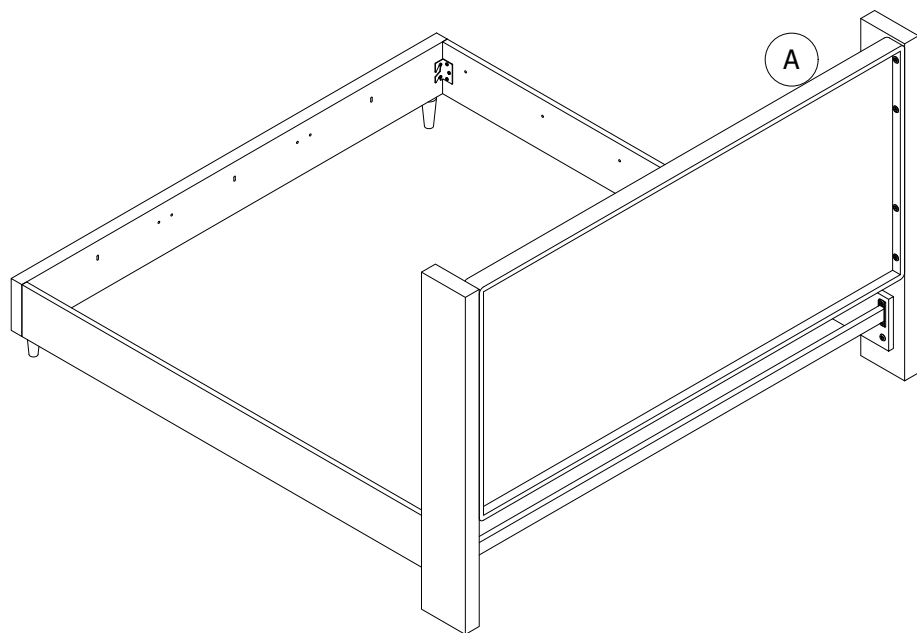
Step 7

Attach **A** to **A1** and **A2** with **2** and **3**.



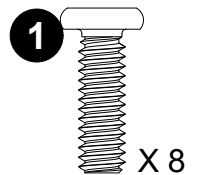
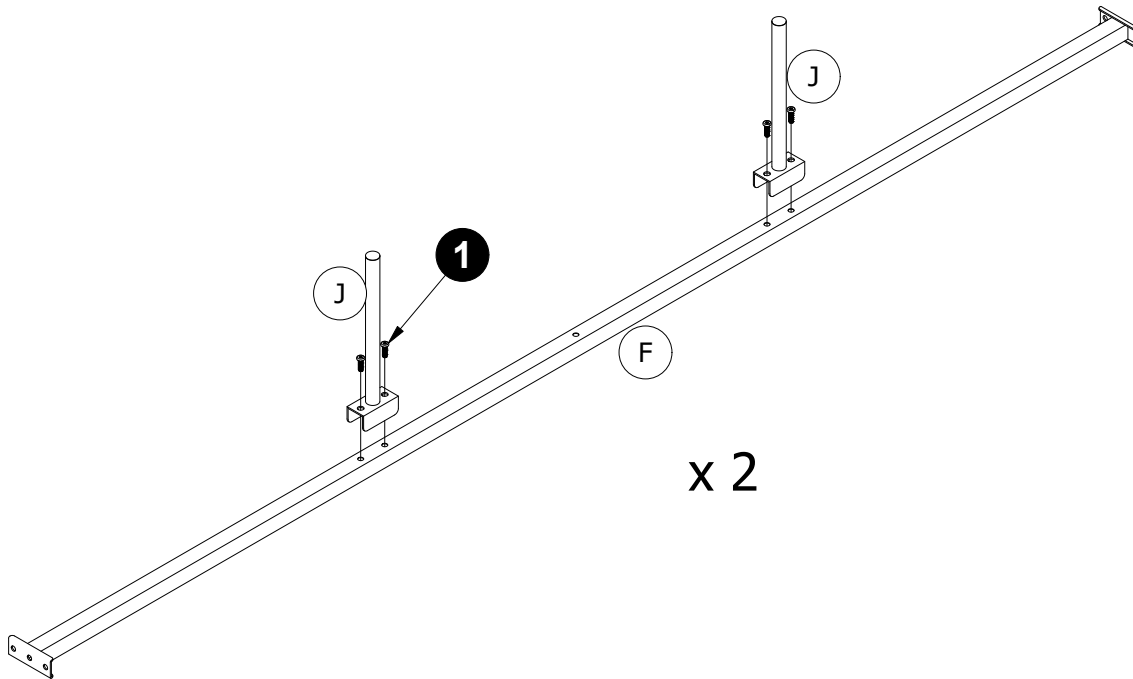
Step 8

Stick **N** to the back of **A** with Velcro as illustrated.



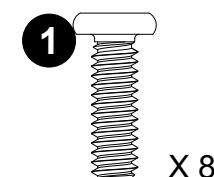
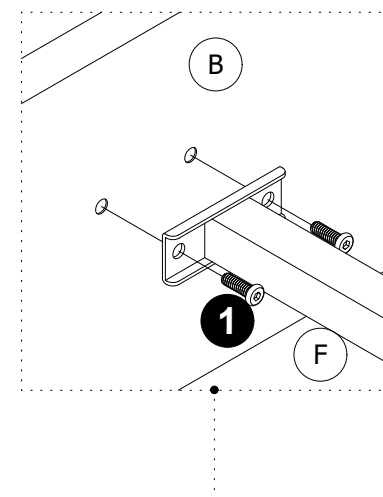
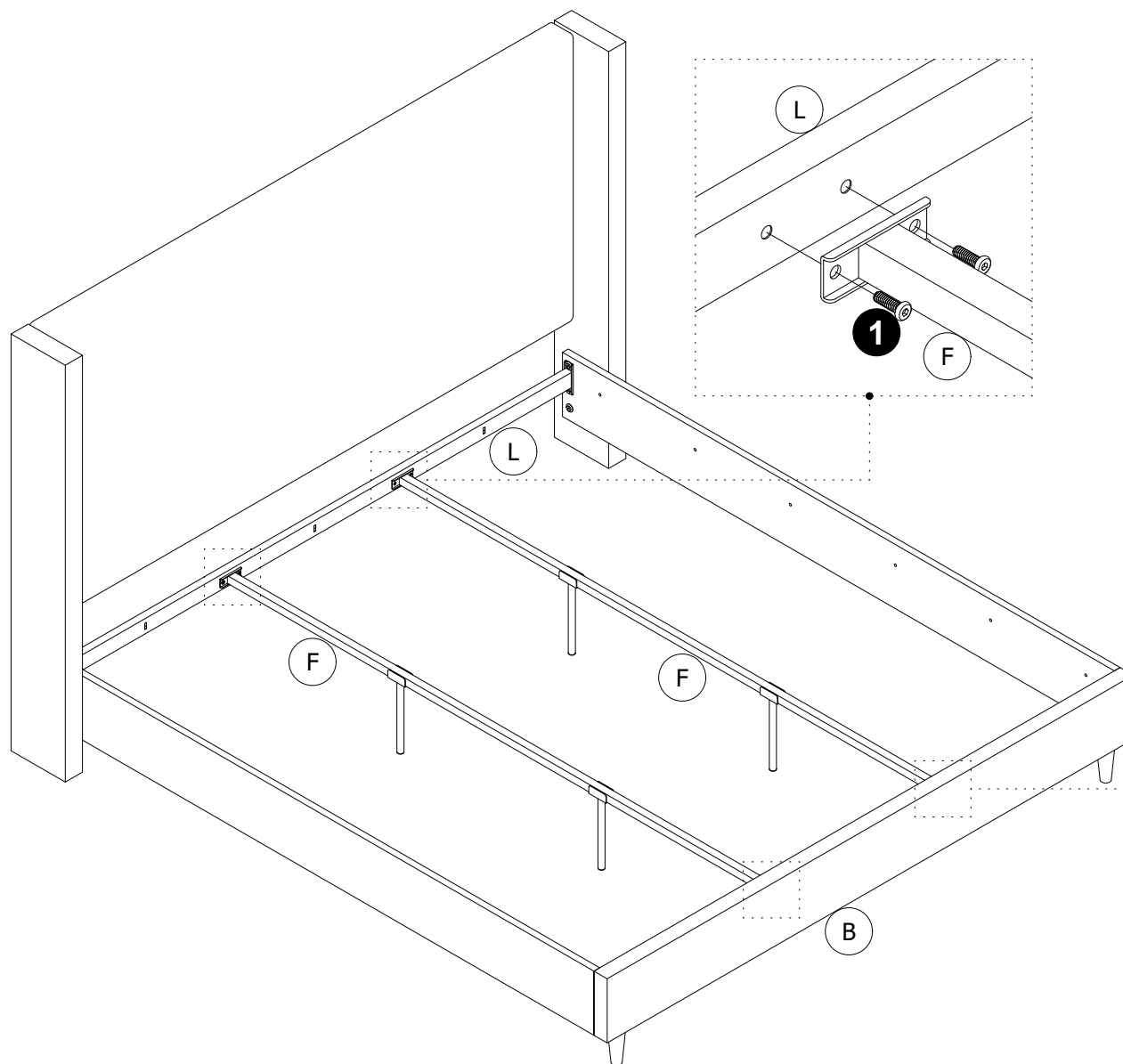
Step 9

Attach **J** x 2 to **F** with **1**.



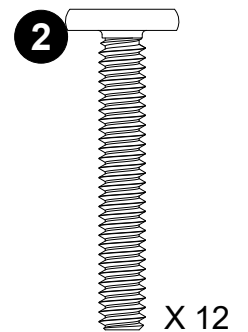
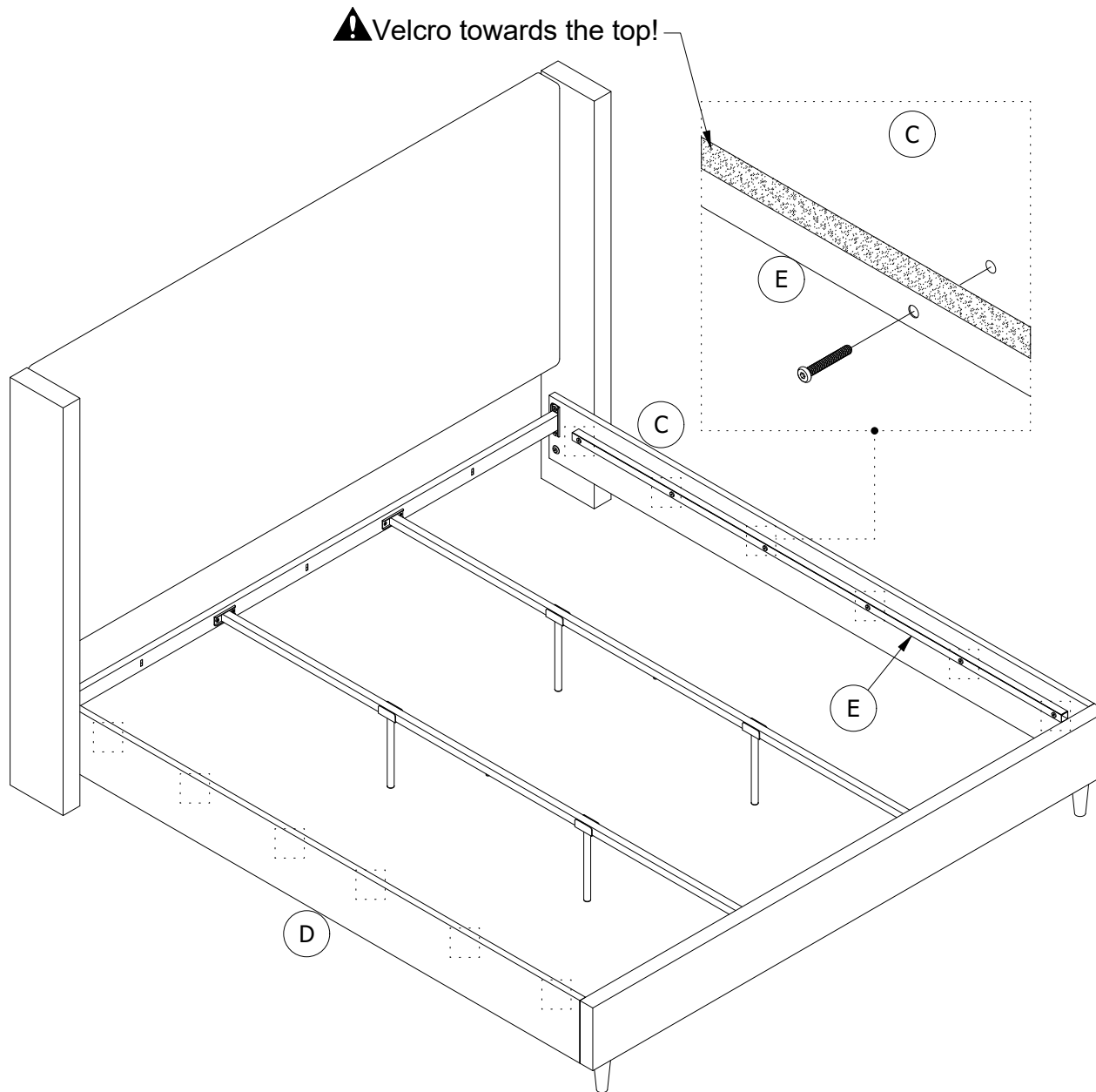
Step 10

Attach subassemblies (F & J x 2) from previous step to L and B with ❶.



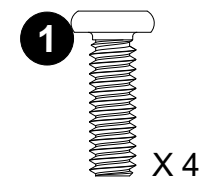
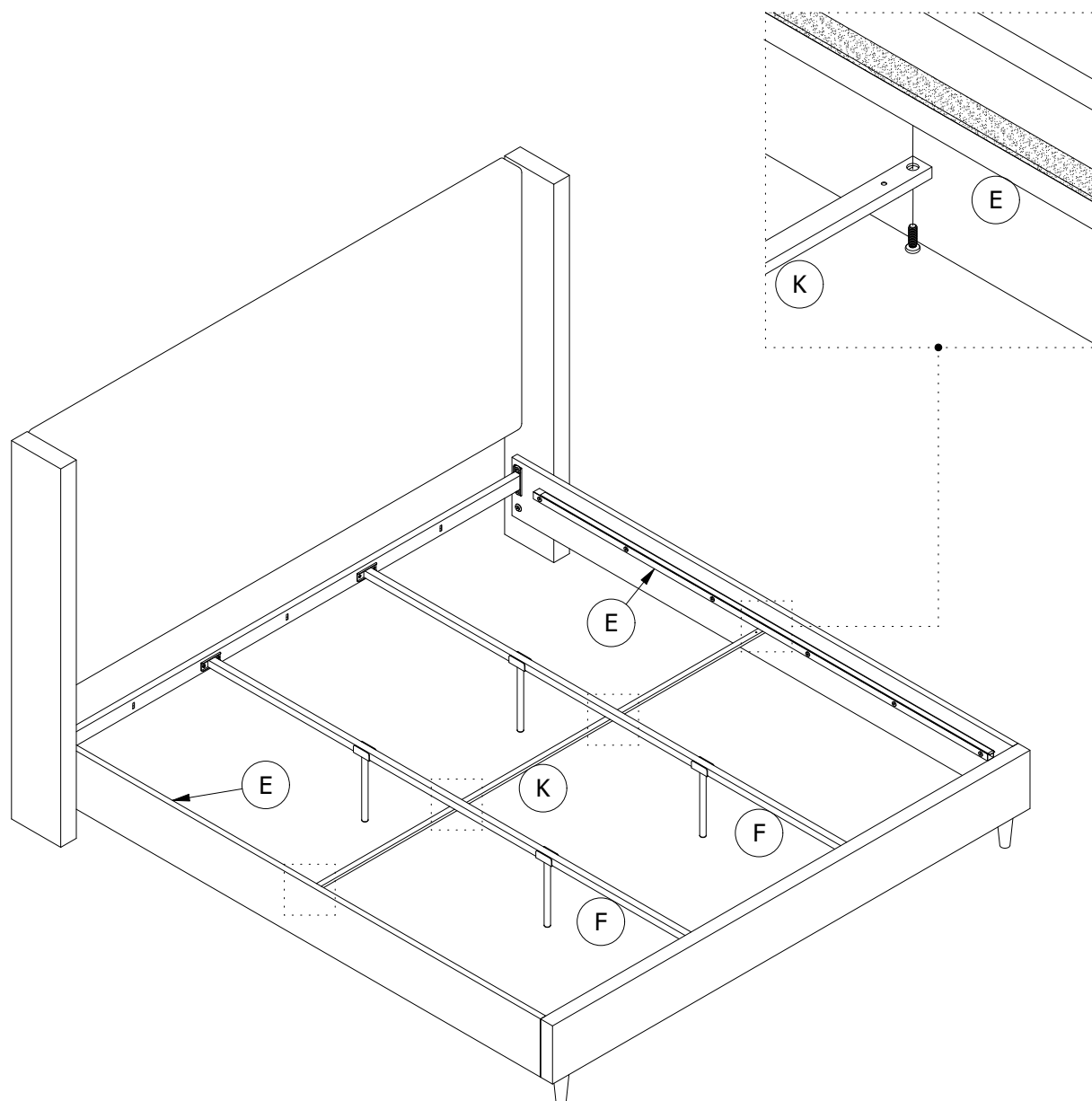
Step 11

Attach **E x 2** to **C/D** with **2**.



Step 12

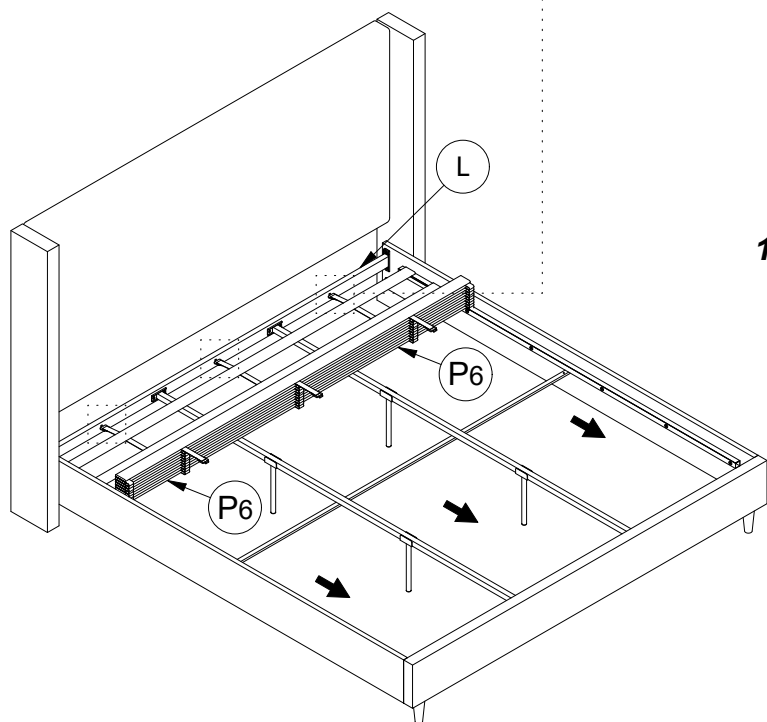
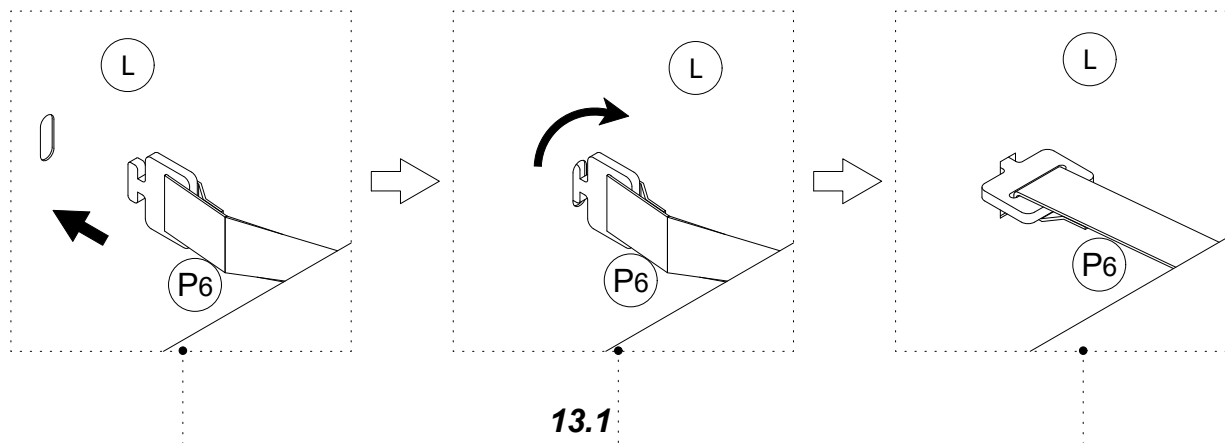
Attach **K** to **E** x 2 and **F** x 2 with **1**.
Fully tighten all bolts.



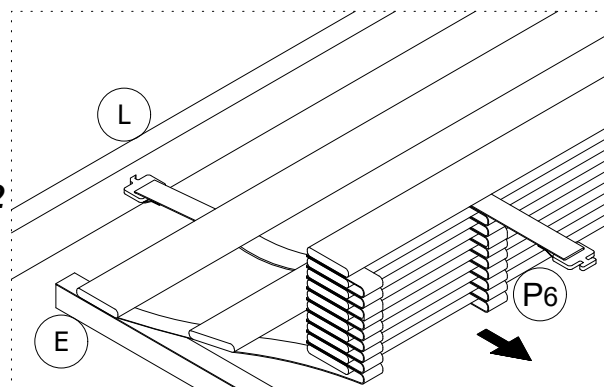
Step 13

13.1 Attach one end of **P6** to **L** by inserting the tab into the slot and turn it to the level position.

13.2 Spread the slats **P6** along the bed with equal spacing, engage the velcro at the end of slat with the counter part on **E**.



13.2



Step 14

Attach the other end of **P6** to **B** by inserting the tab into the slot and turn it to the level position.

