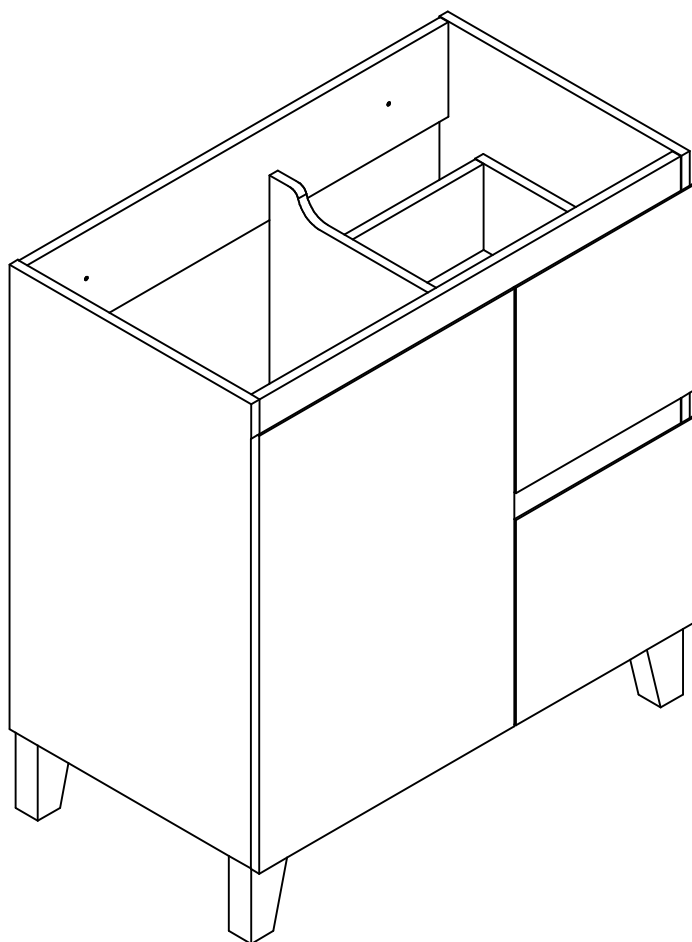
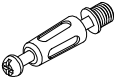
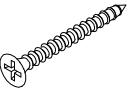
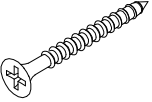
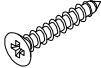
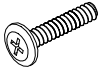
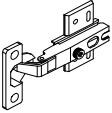
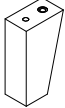
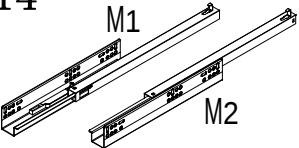
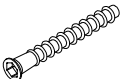


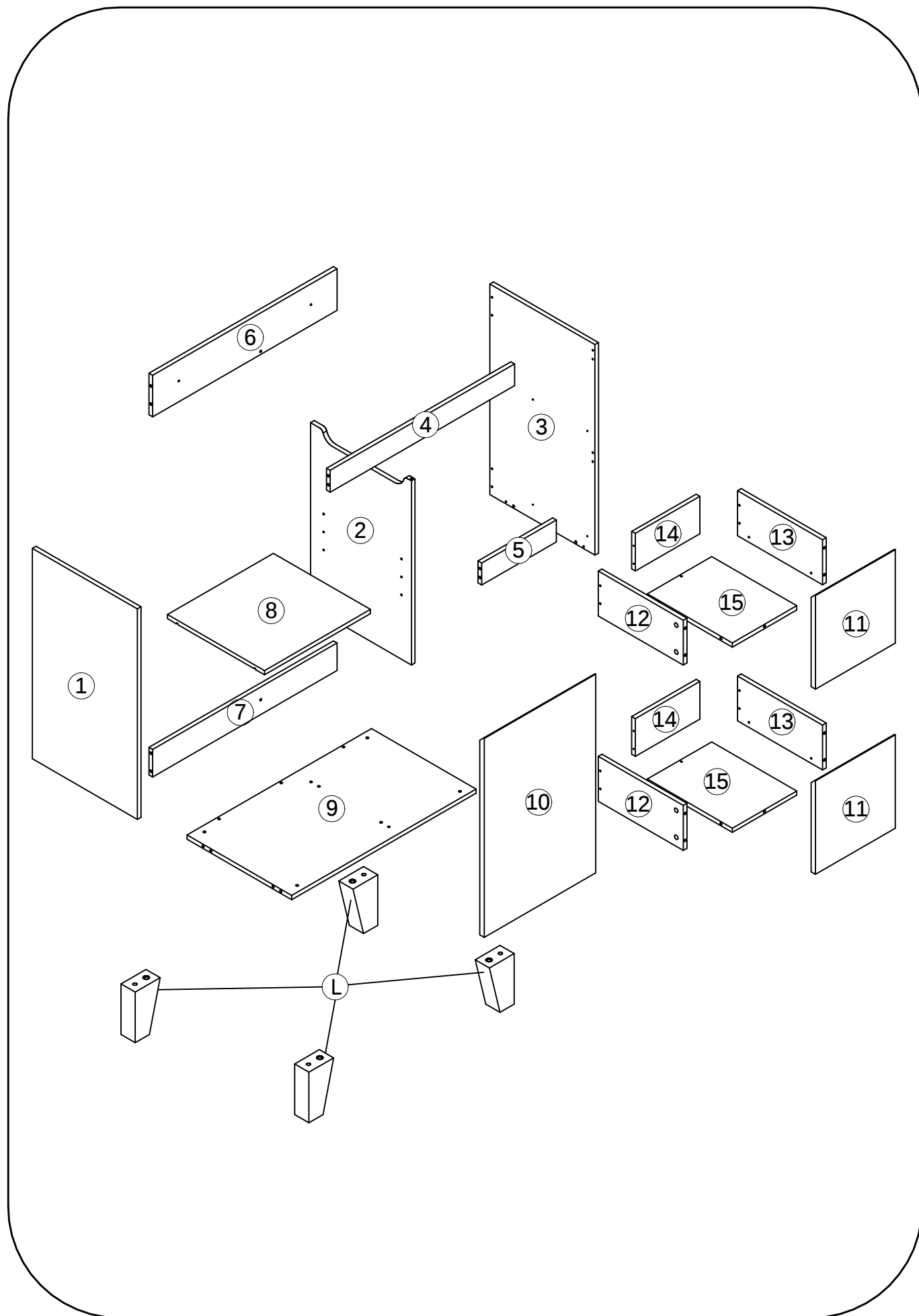
HN191-80FS

Assembly Instructions



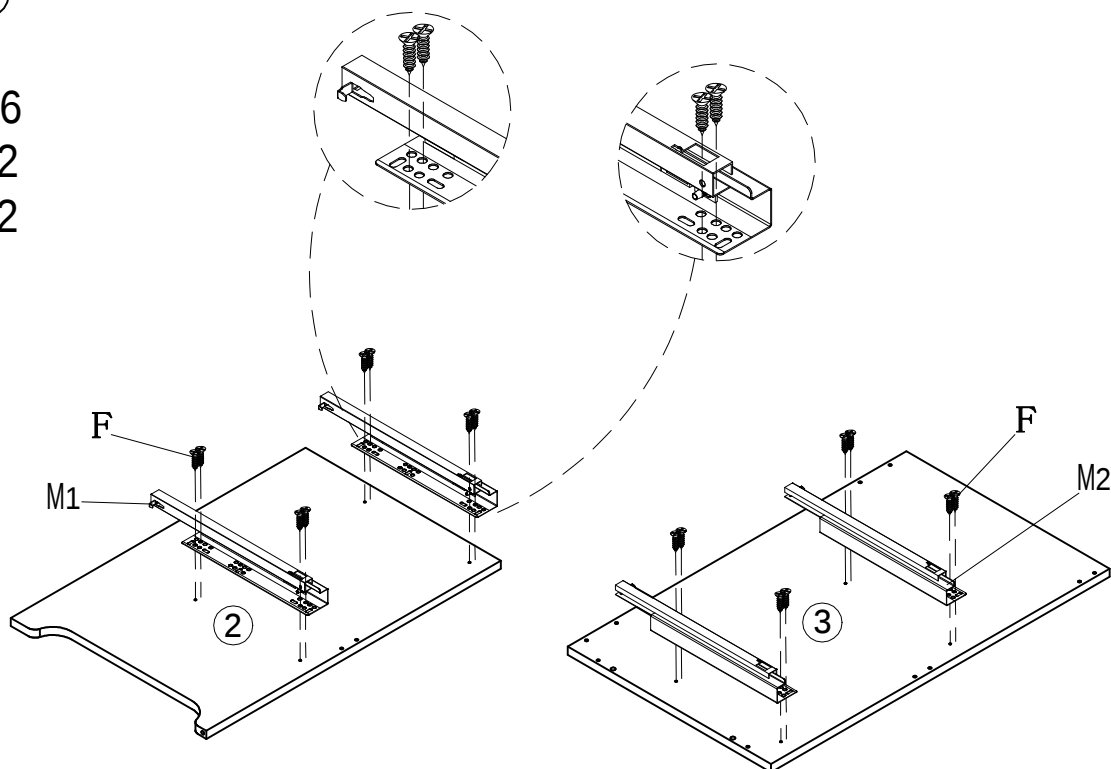
Assembly Instructions

Ø15x12  A x 38	Ø7x35  B x 38	Ø8x30  C x 10	Ø4x40  D x 10
Ø5x70  E x 2	Ø3.5x14  F x 20	Ø4x16  G x 12	M6x40  H x 4
 I x 2	M6x20  J x 4	Ø7.8x38  K x 2	 L x 4
14"  M x 2	Ø5x16  N x 4	Ø6x30  O x 1	Ø7x48  P x 7
4MM  Q x 1			



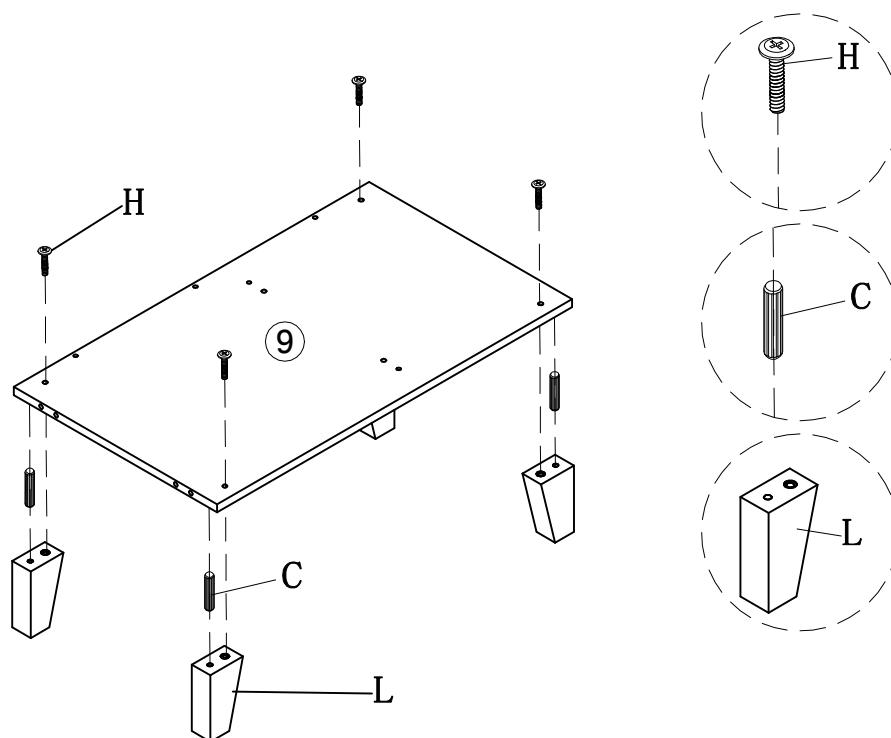
STEP 1

Fx16
M1x2
M2x2



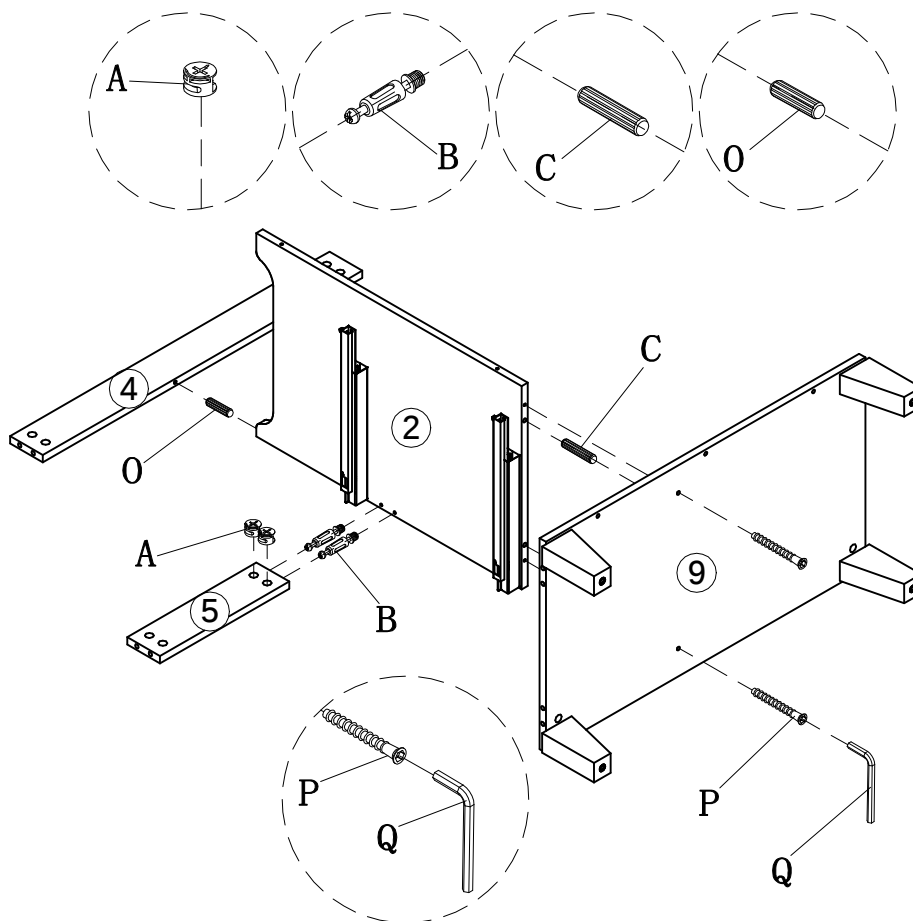
STEP 2

Cx4
Hx4
Lx4



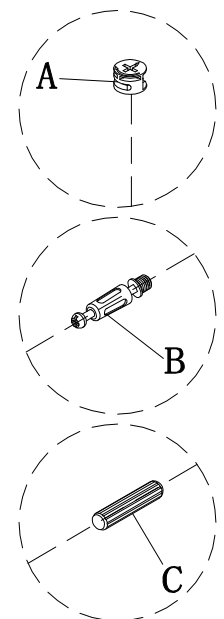
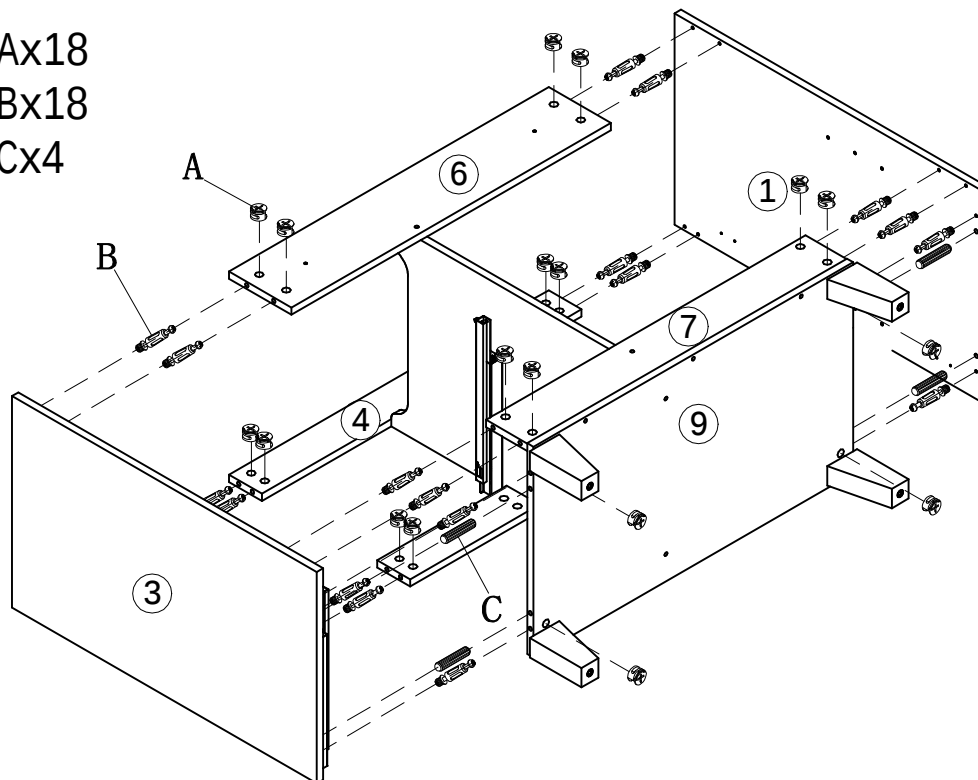
STEP 3

Ax2
Bx2
Cx2
Ox1
Px2
Qx1



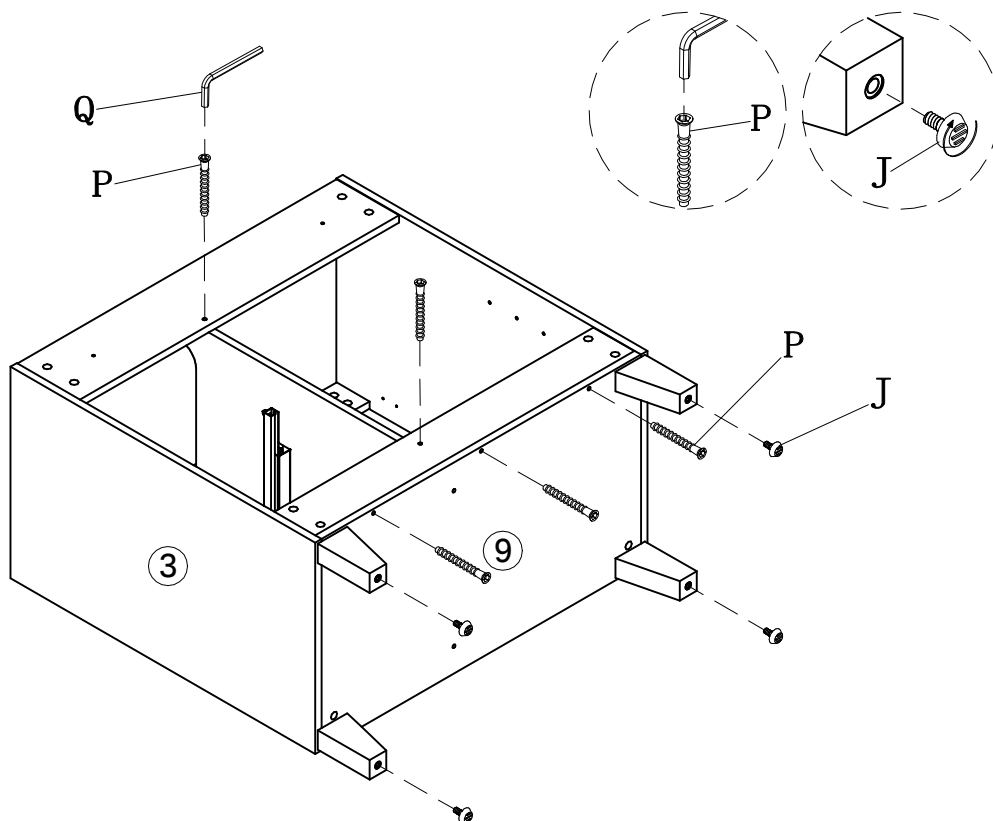
STEP 4

Ax18
Bx18
Cx4



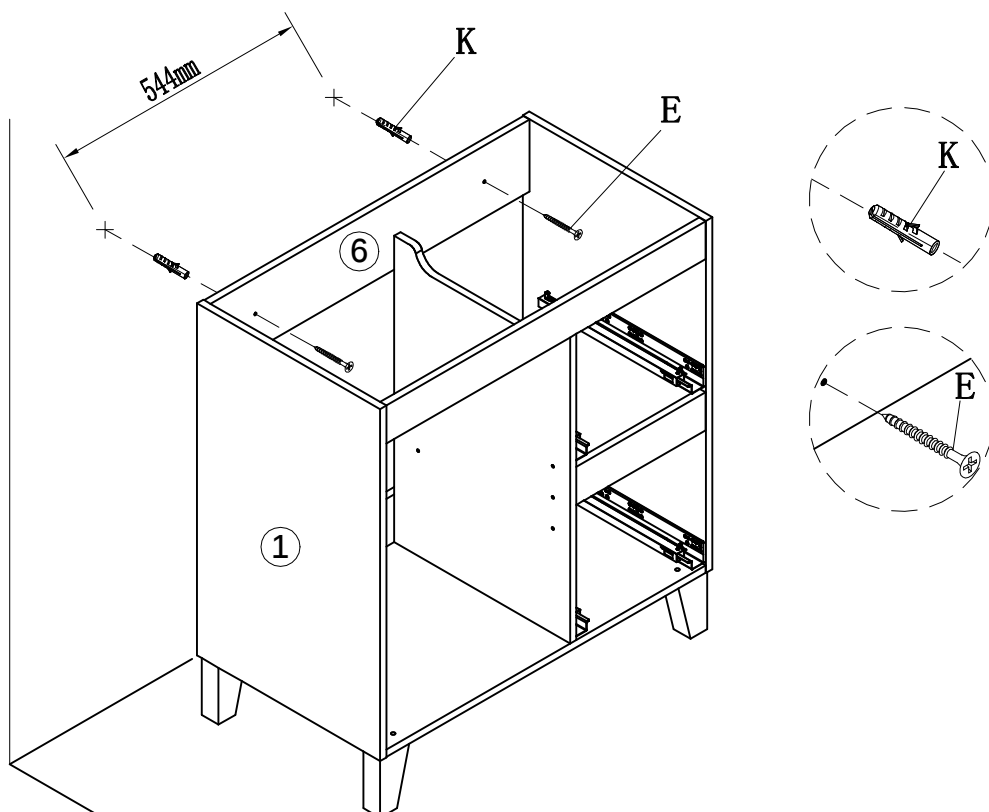
STEP 5

Jx4
Px5



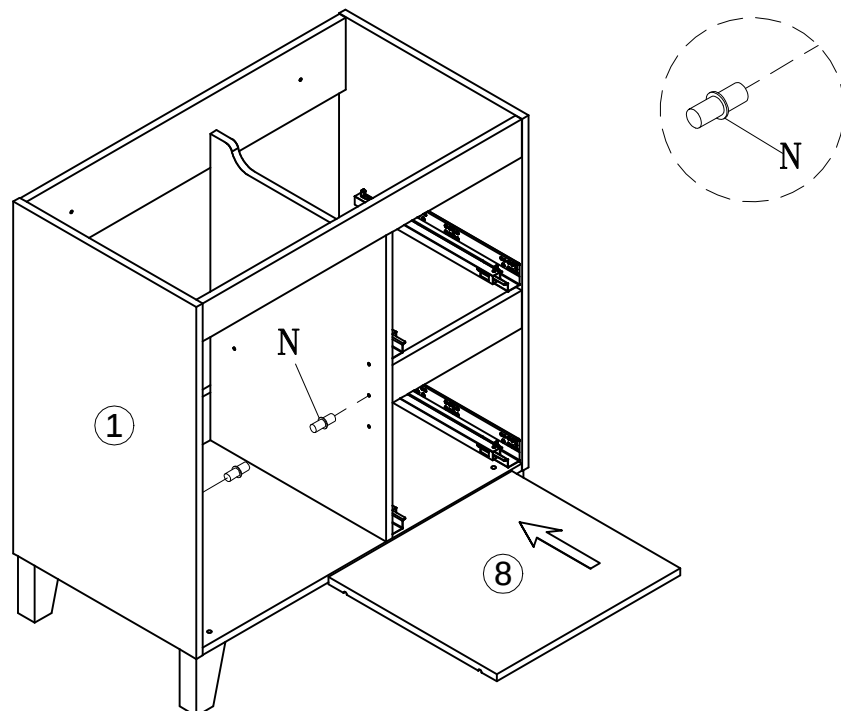
STEP 6

Ex2
Kx2



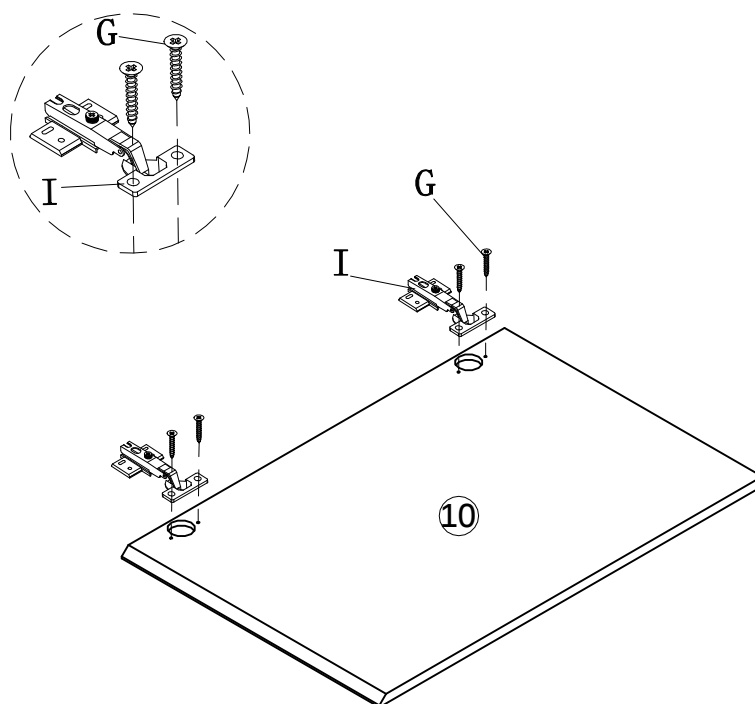
STEP 7

Nx4



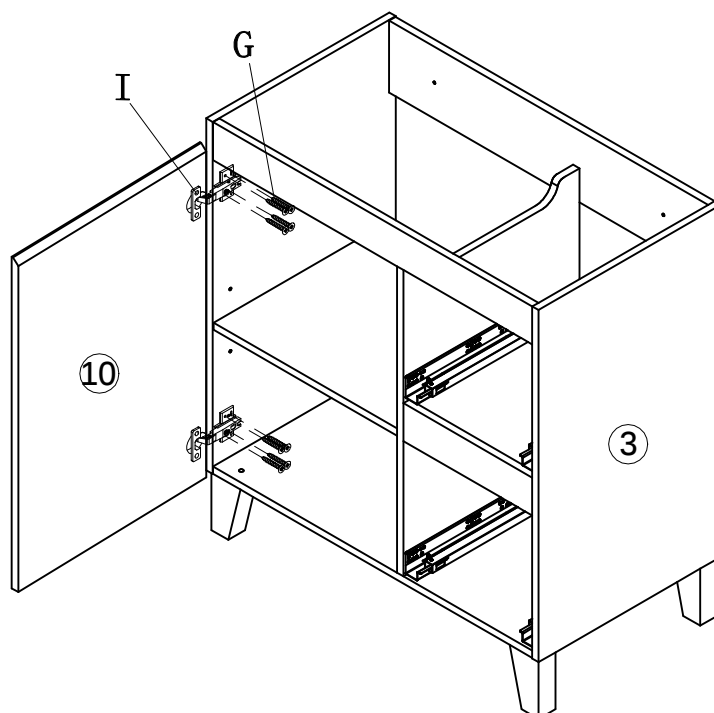
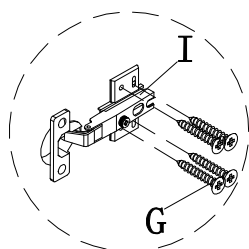
STEP 8

Gx4
Ix2



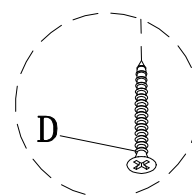
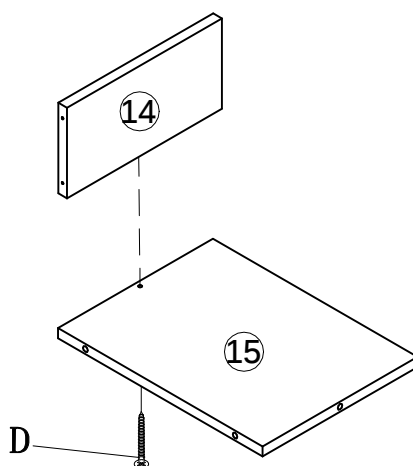
STEP 9

Gx8



STEP 10

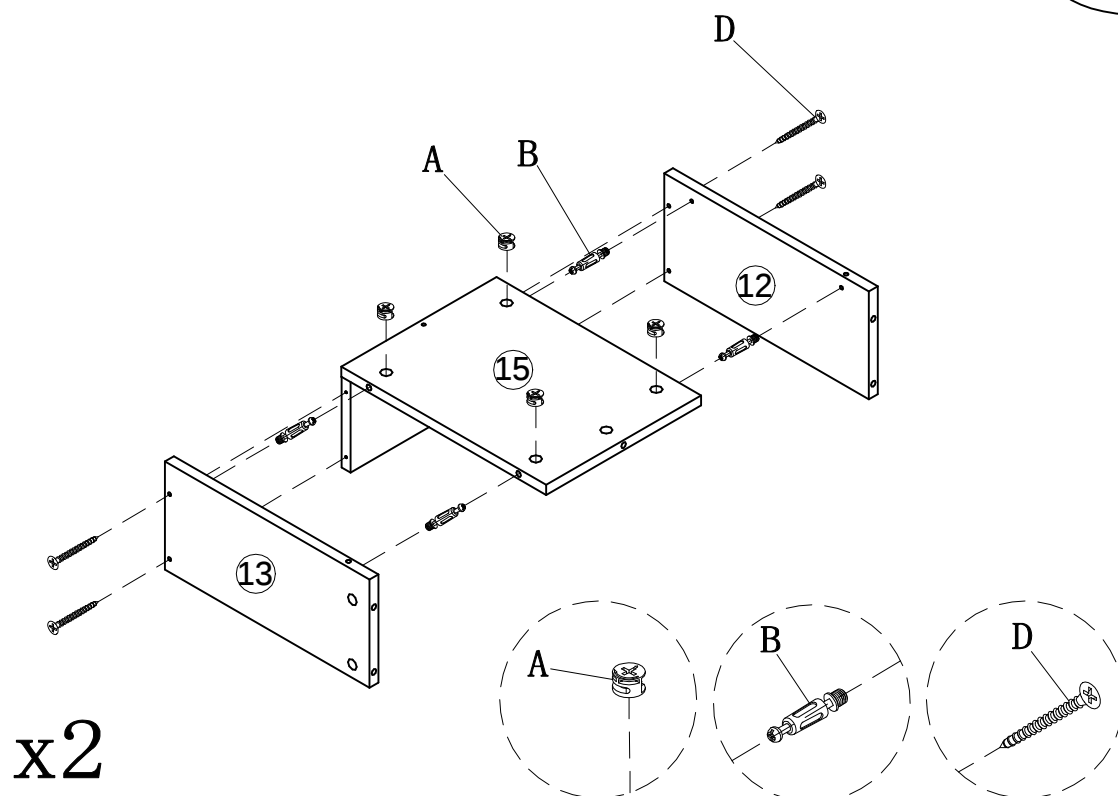
Dx2



x2

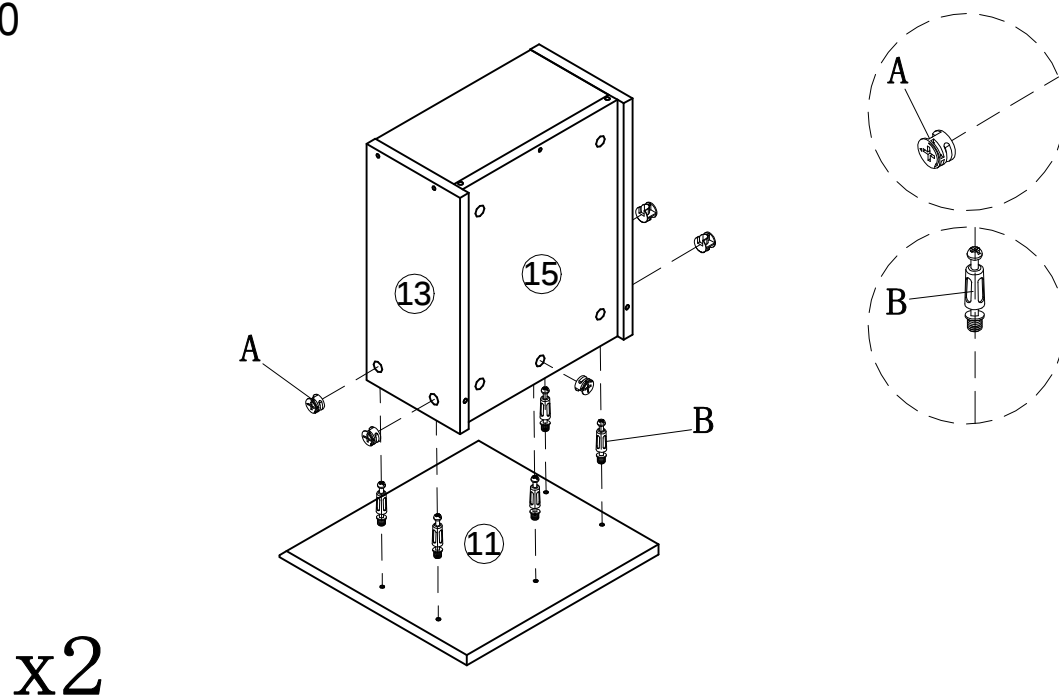
STEP 11

Ax8
Bx8
Dx8

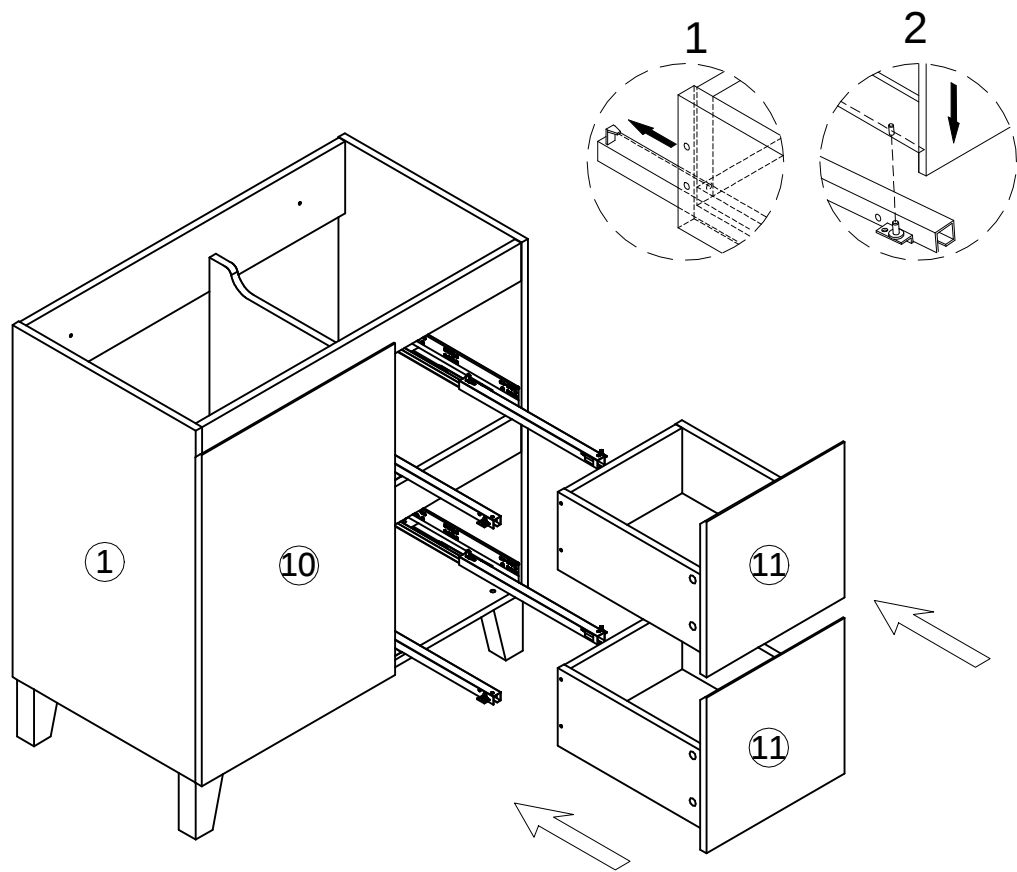


STEP 12

Ax10
Bx10

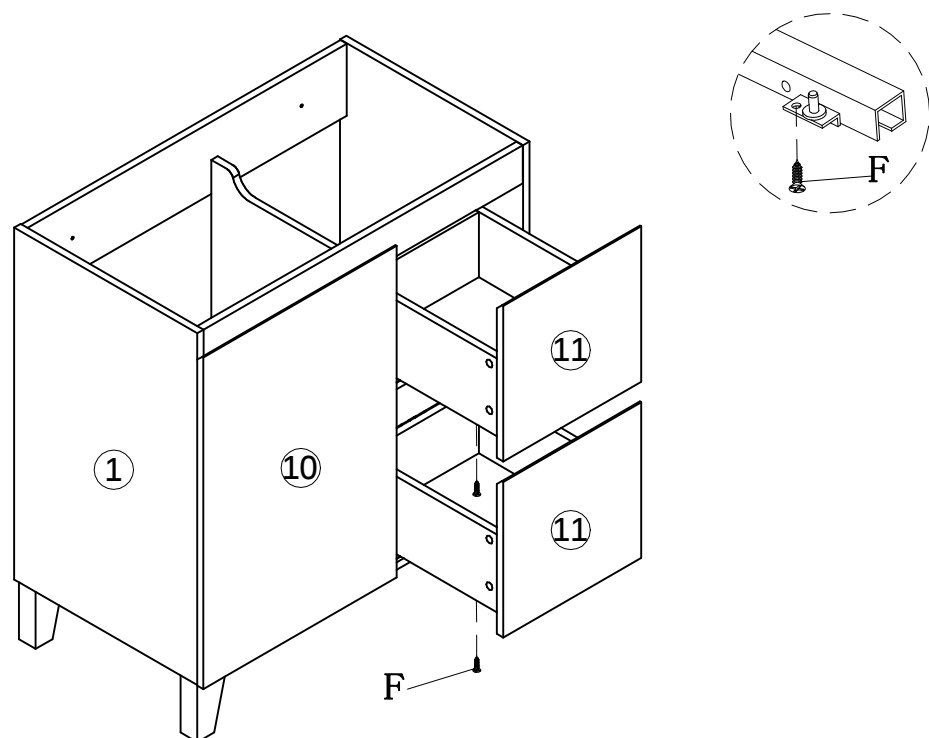


STEP 13

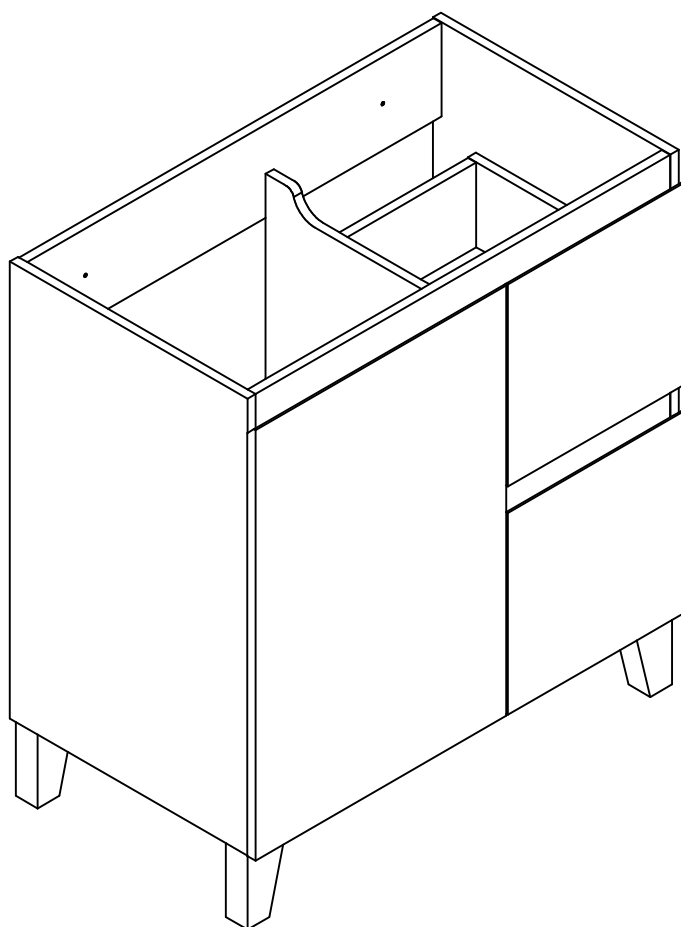


STEP 14

Fx4



STEP 15



FINISH