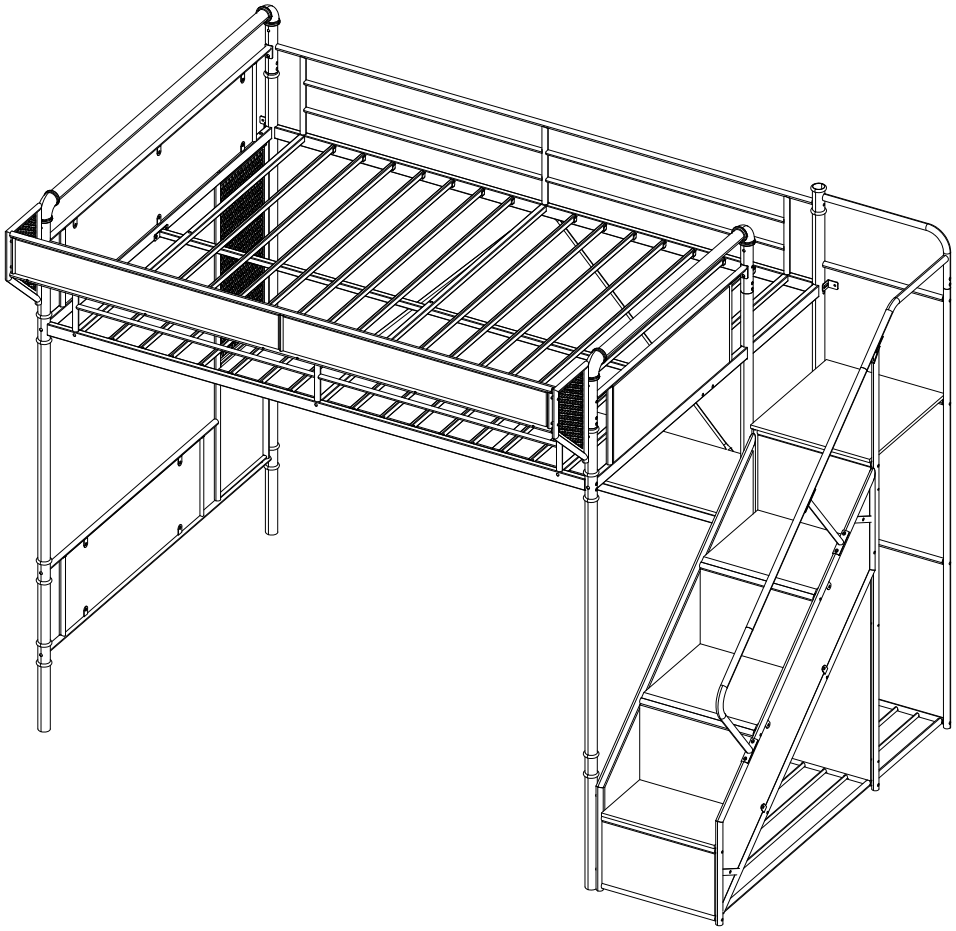
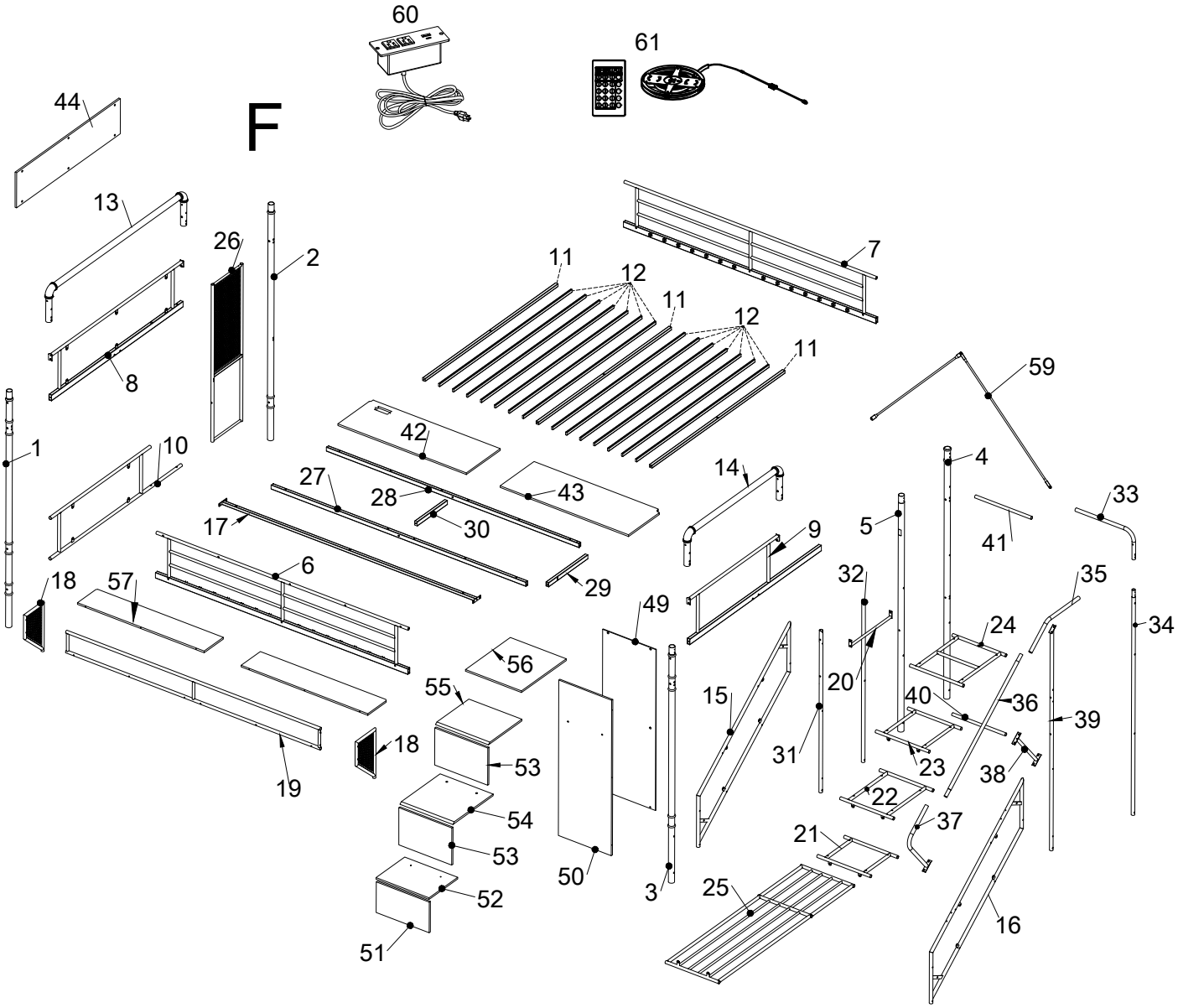
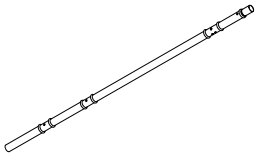
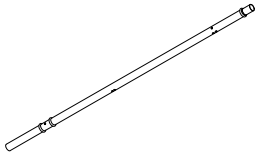
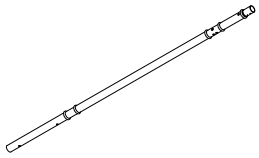
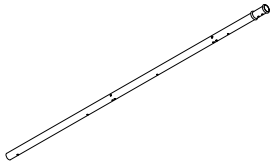
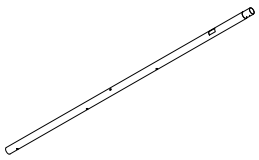
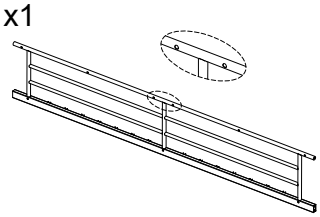
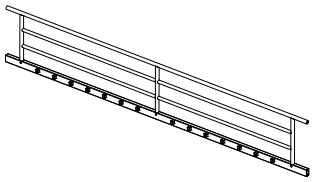
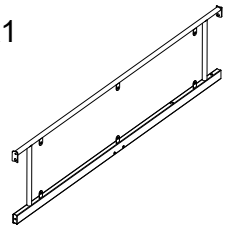
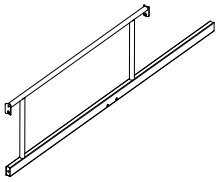
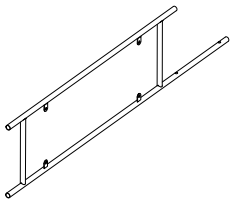
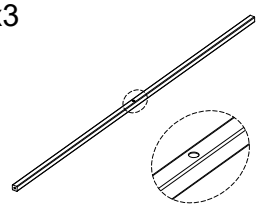
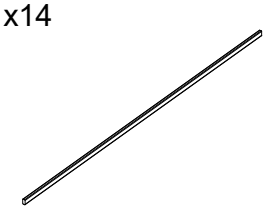
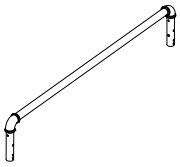
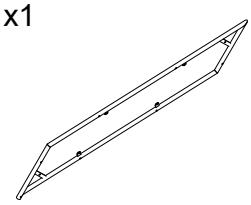
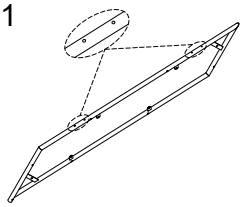
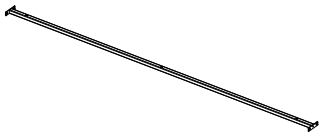
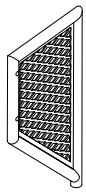
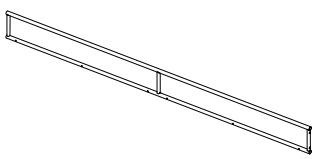
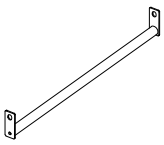
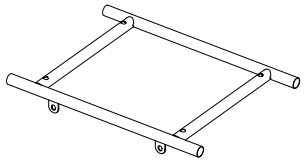
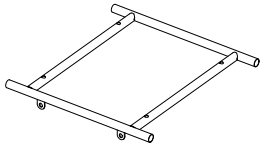
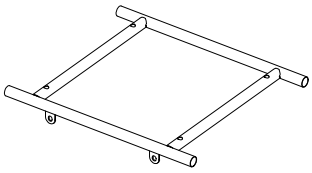
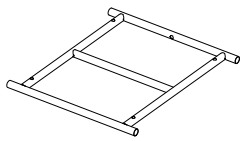
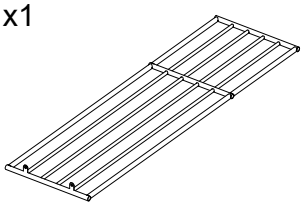
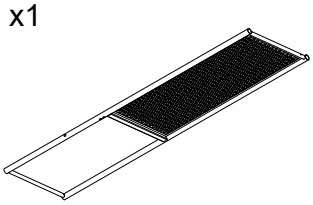
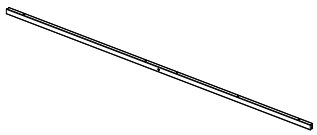
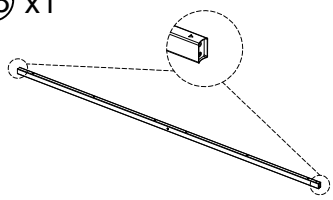
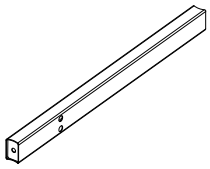
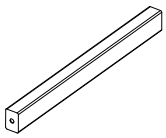
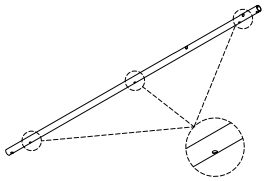
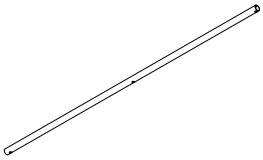
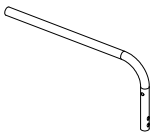
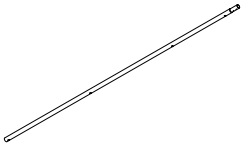
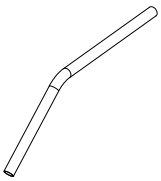
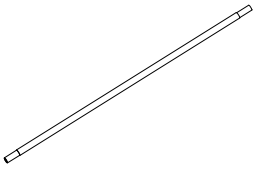
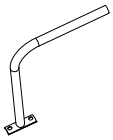
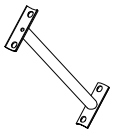
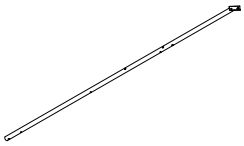
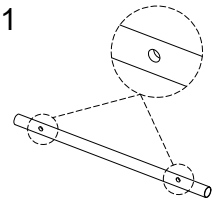
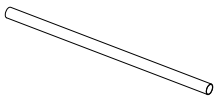
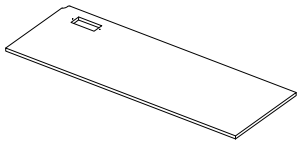
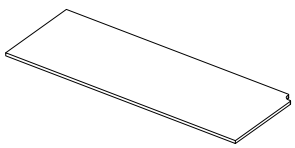
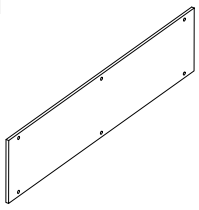
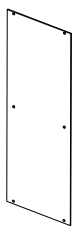
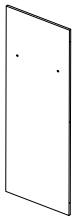
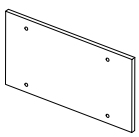
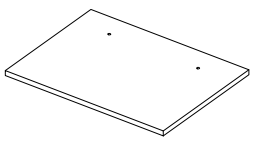
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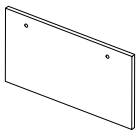
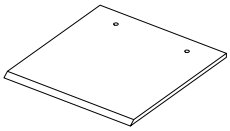
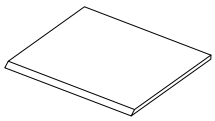
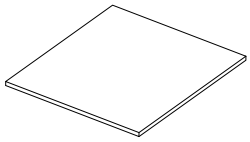
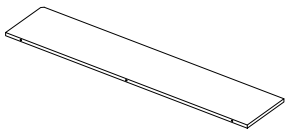
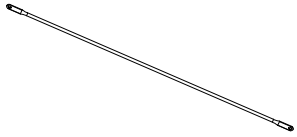


# Assembly instruction F

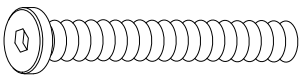
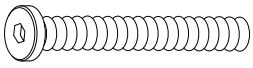
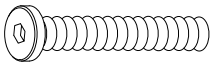
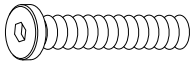
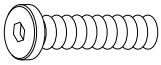
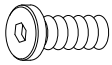
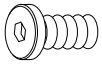
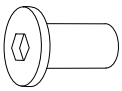
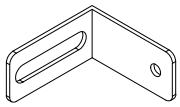
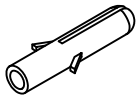
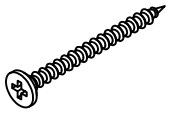
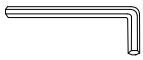


| | | |
|---|---|---|
| ① x1  | ② x1  | ③ x1  |
| ④ x1  | ⑤ x1  | ⑥ x1  |
| ⑦ x1  | ⑧ x1  | ⑨ x1  |
| ⑩ x1  | ⑪ x3  | ⑫ x14  |
| ⑬ x1  | ⑭ x1  | ⑮ x1  |
| ⑯ x1  | ⑰ x1  | ⑱ x2  |
| ⑲ x1  | ⑳ x1  | ㉑ x1  |
| ㉒ x1  | ㉓ x1  | ㉔ x1  |

| | | |
|---|---|---|
| ㉕ x1  | ㉖ x1  | ㉗ x1  |
| ㉘ x1  | ㉙ x1  | ㉚ x1  |
| ㉛ x1  | ㉜ x1  | ㉝ x1  |
| ㉞ x1  | ㉟ x1  | ㊱ x1  |
| ㊲ x1  | ㊳ x1  | ㊴ x1  |
| ㊵ x1  | ㊶ x1  | ㊷ x1  |
| ㊸ x1  | ㊹ x1  | ㊾ x1  |
| ㊿ x1  | (51) x1  | (52) x1  |

| | | |
|---|---|---|
| ㊸ x2  | ㊹ x1  | ㊺ x1  |
| ㊻ x1  | ㊼ x2  | ㊾ x2  |
| ㊿ x1  | (61) x1  | |

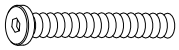
# Hardware List

| | | |
|---|---|---|
| A×12 (1+extra)<br><br>M8×60mm | B×16(1+extra)<br><br>M6×60mm | C×19(1+extra)<br><br>M6×50mm |
| D×51 (5+extra)<br><br>M6×38mm | E×23 (2+extra)<br><br>M6×27mm | F×16 (1+extra)<br><br>M6×15mm |
| G×37(3+extra)<br><br>M6×10mm | H×4(1+extra)<br><br>M6×15mm | I×2<br> |
| J×2<br><br>M8×40mm | K×2<br><br>M5×40mm | L×2<br>L-1<br><br>M4<br>L-2<br><br>M4 |
| M×2<br><br>M4×12mm | N×24(2+extra)<br><br>M5×37mm | O×35(3+extra)<br><br>Ø18*Ø8.5*1.5T |
| P×4<br> | Q×2<br><br>M3 | |

1




A×2pcs

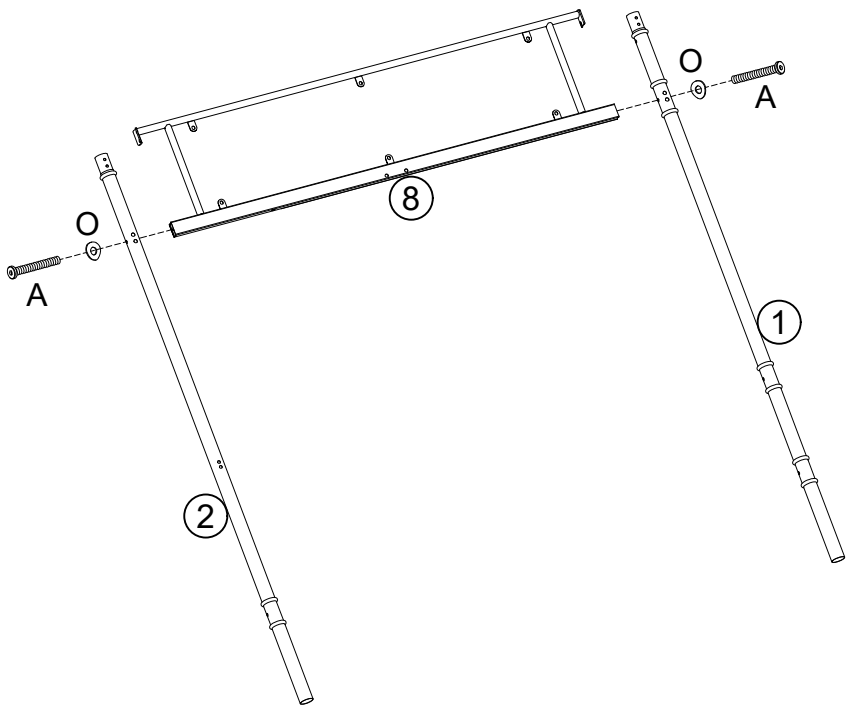


M8×60mm

O×2pcs



Ø18*Ø8.5*1.5T

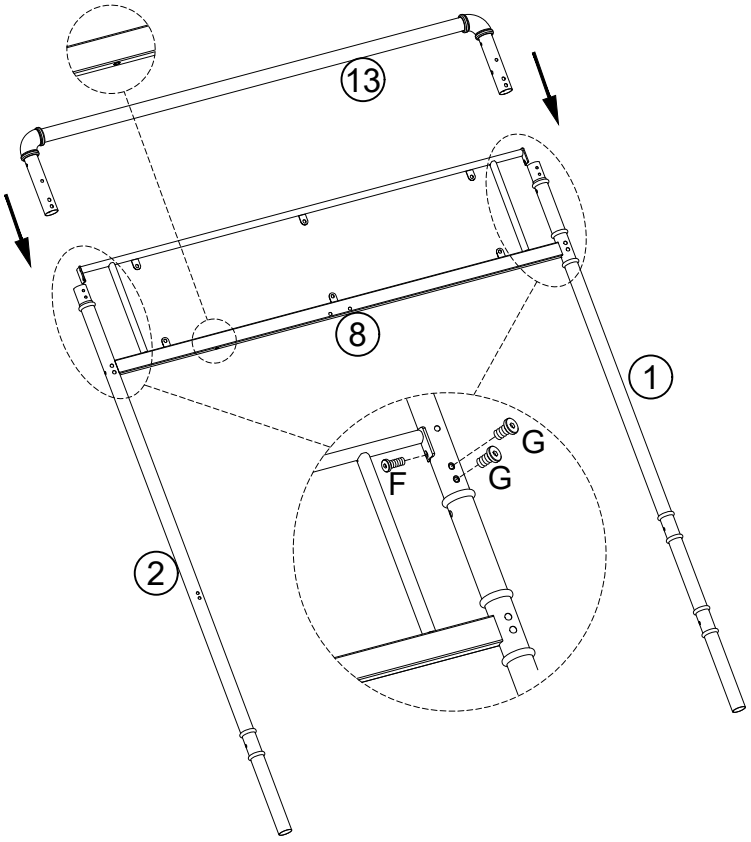



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2




Pay attention to the hole position facing this side




F×2pcs



M6×15mm

G×4pcs



M6×10mm

3

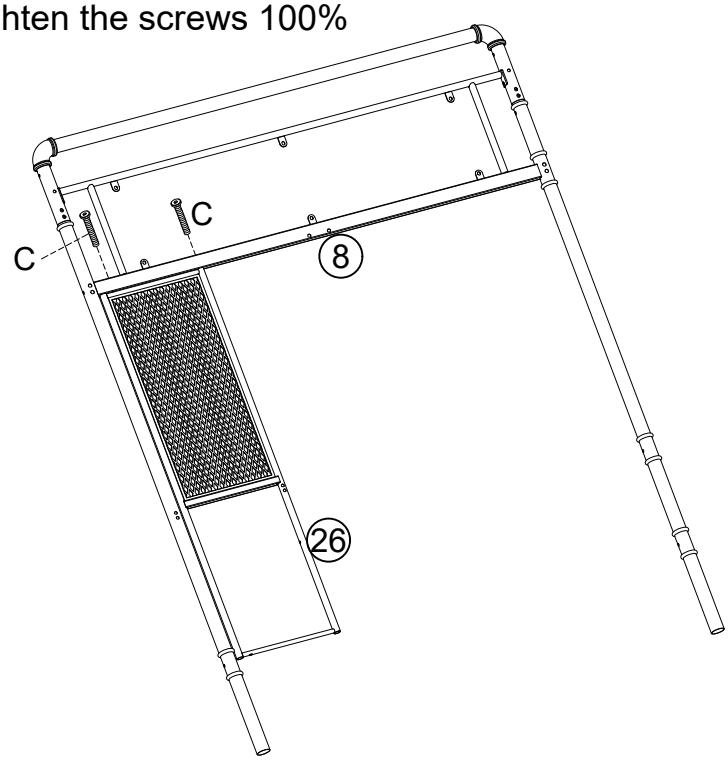



C×2pcs



M6×50mm

Tighten the screws 100%

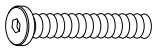



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4

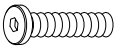



C×3pcs



M6×50mm

E×3pcs

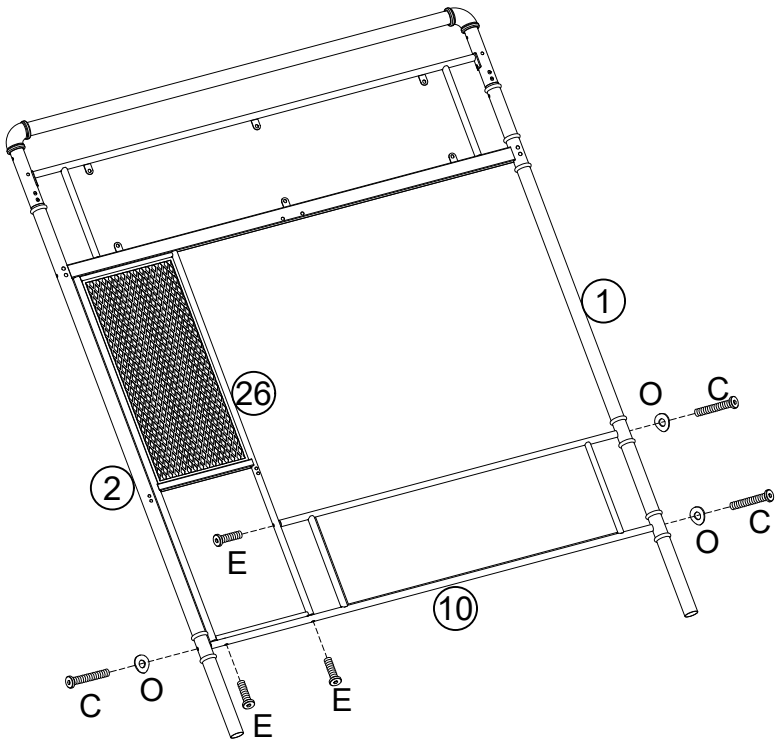


M6×27mm

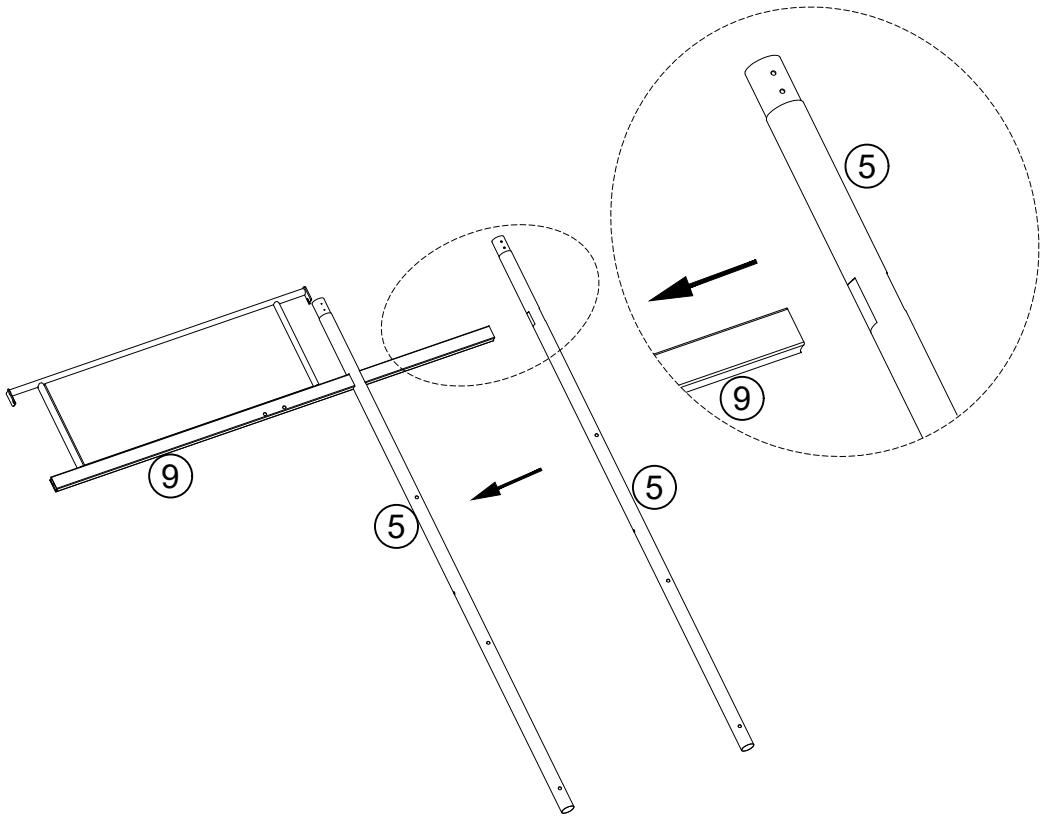
O×3pcs



Ø18*Ø8.5*1.5T

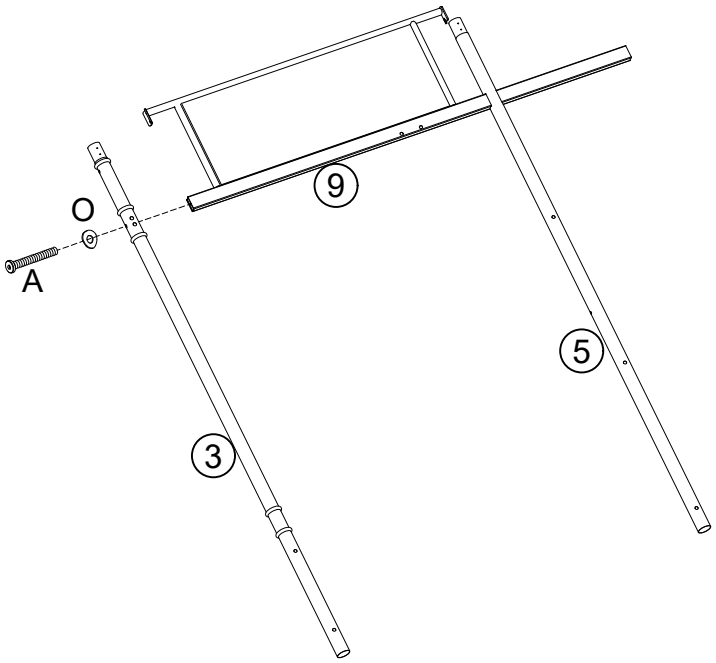


5




6




A×1pc



M8×60mm

O×1pc



Ø18*Ø8.5*1.5T

7




F×2pcs

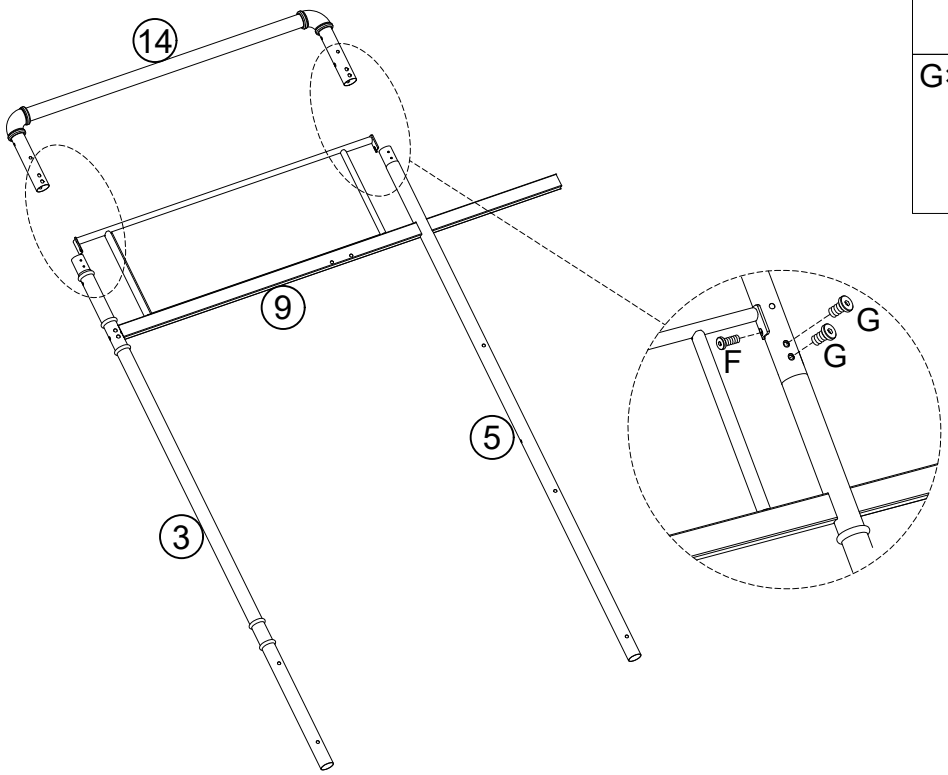


M6×15mm

G×4pcs



M6×10mm




8

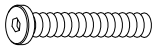



A×1pc



M8×60mm

B×2pcs

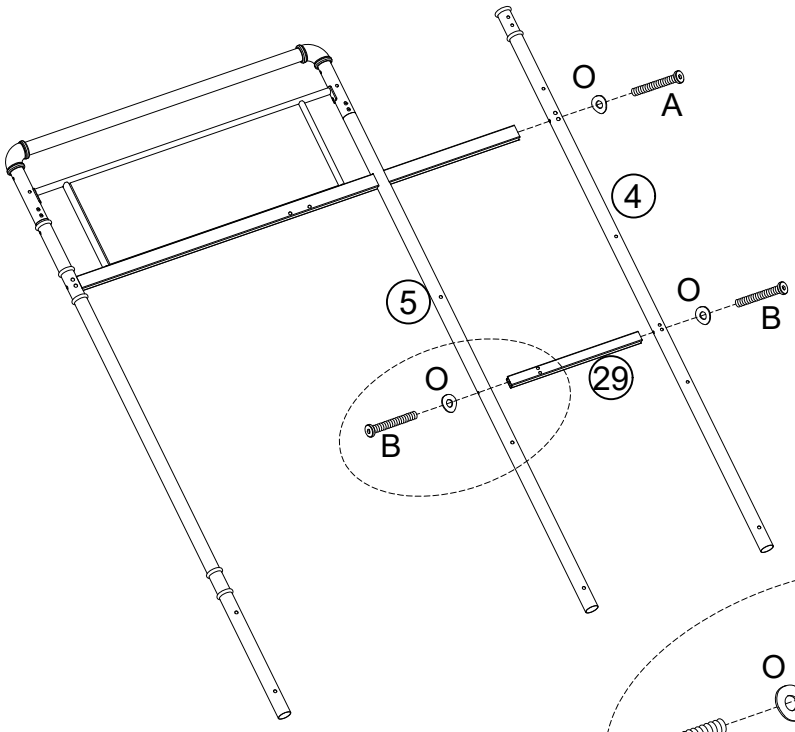


M6×60mm

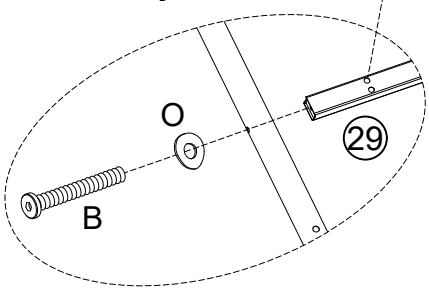
O×3pcs



Ø18*Ø8.5*1.5T

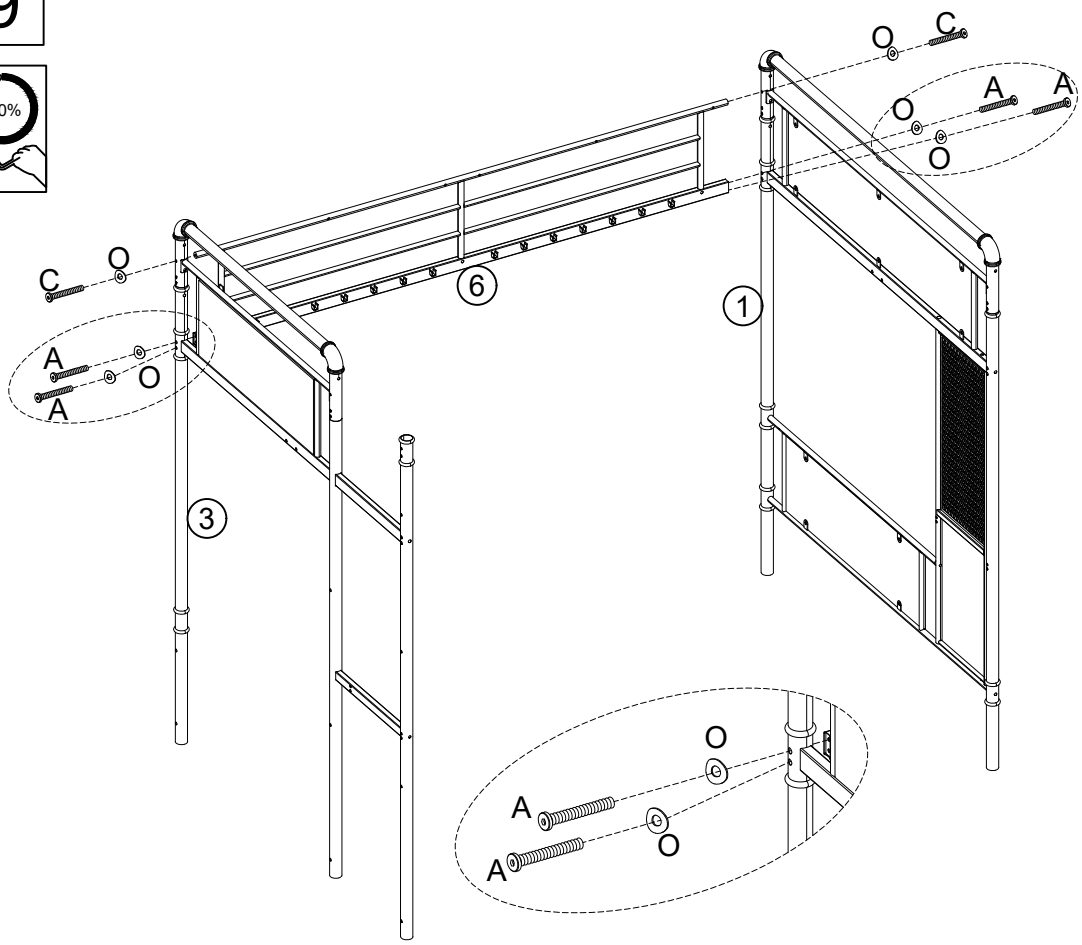



Pay attention to the hole position facing this side

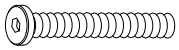


9



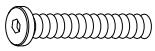




A×4pcs



M8×60mm

C×2pcs



M6×50mm

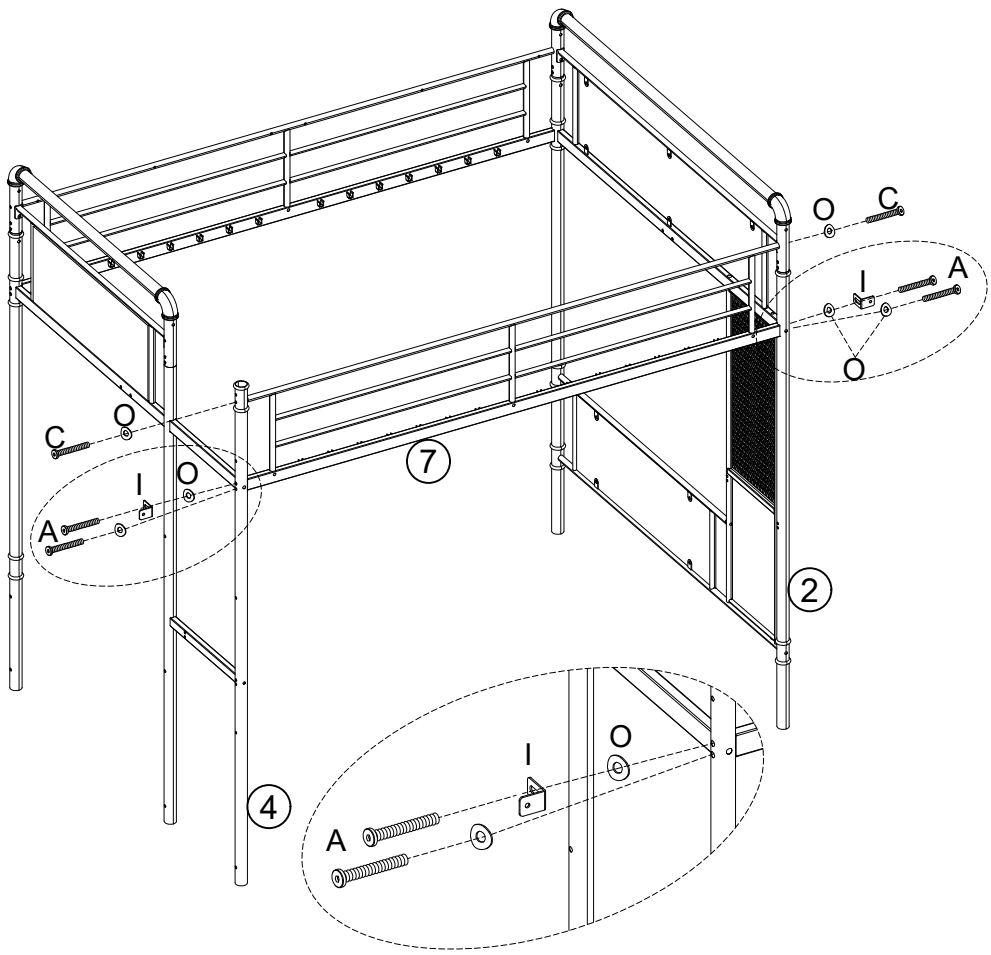
O×6pcs



Ø18*Ø8.5*1.5T

10



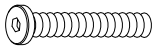




A×4pcs



M8×60mm

C×2pcs



M6×50mm

O×6pcs



Ø18*Ø8.5*1.5T

I×2pcs



Ø18*Ø8.5*1.5T

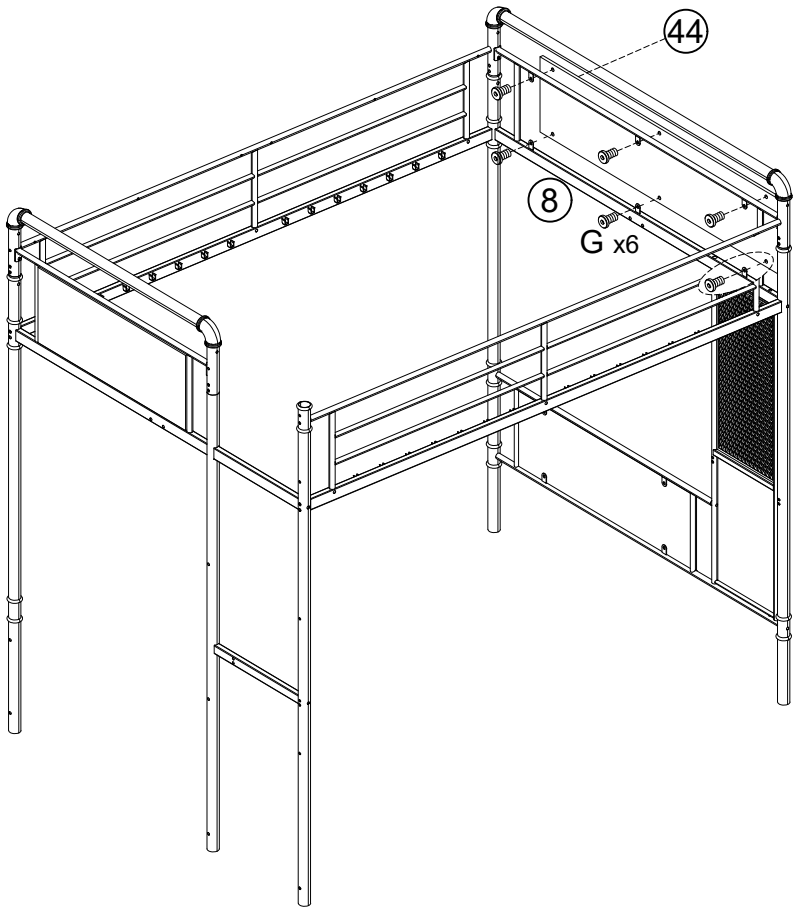
11




G×6pcs



M6×10mm




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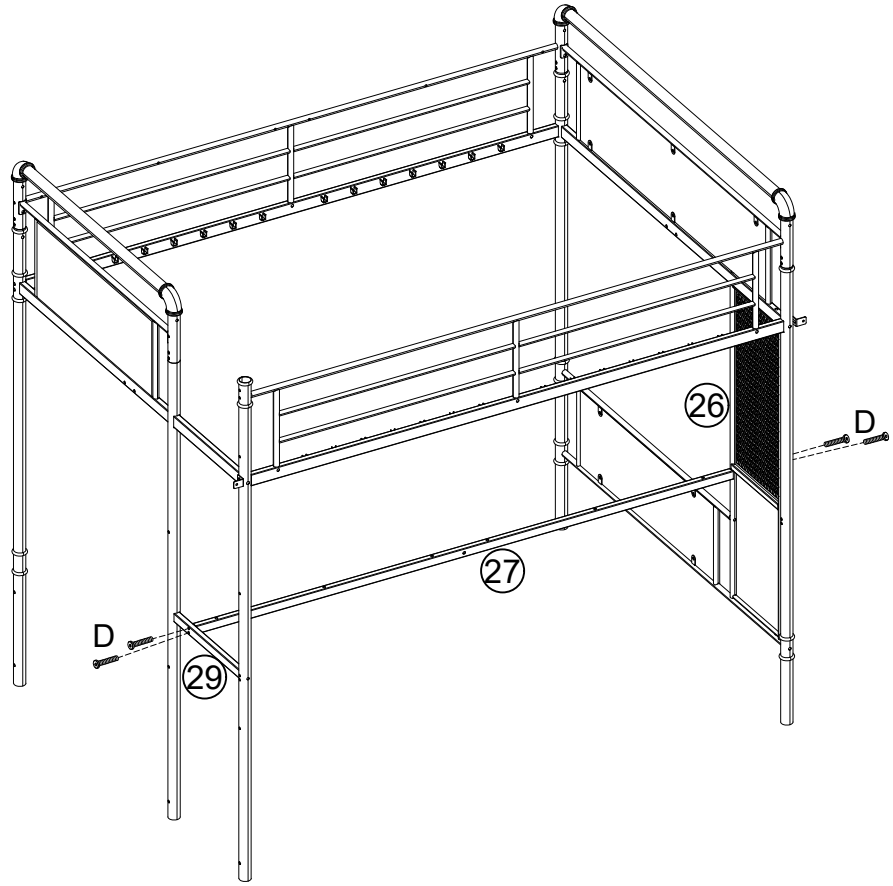
12




D×4pcs



M6×38mm



13

80%

B×4pcs

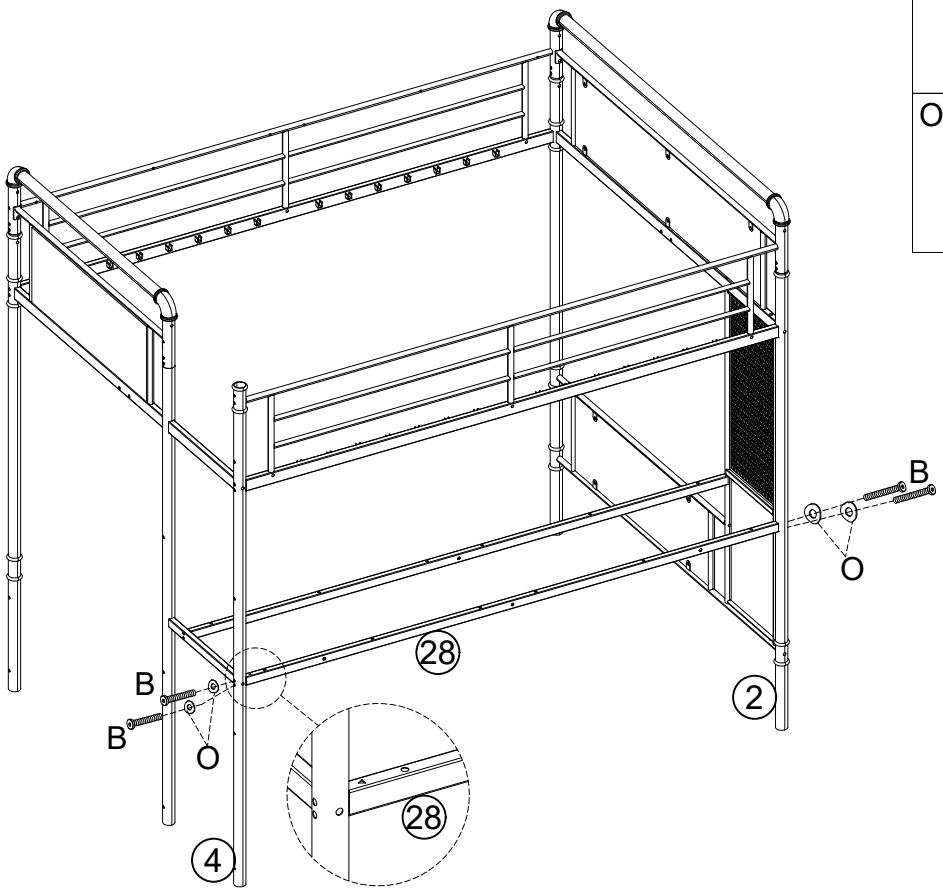


M6×60mm

O×4pcs



Ø18*Ø8.5*1.5T




---

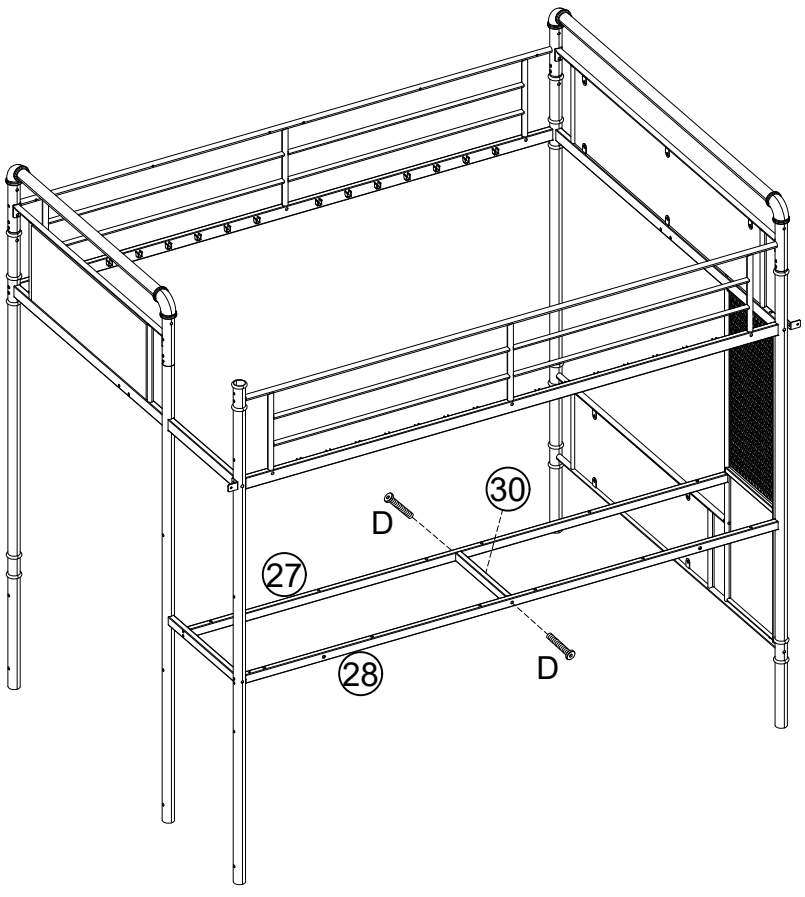
14

80%

D×2pcs



M6×38mm

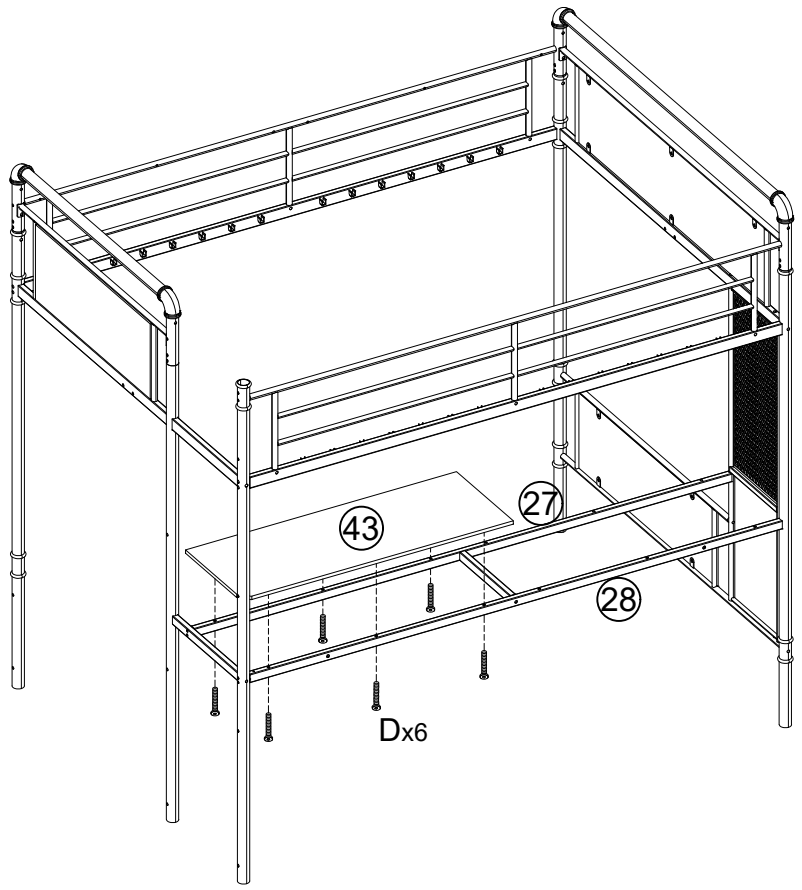


15

80%

D×6pcs

M6×38mm

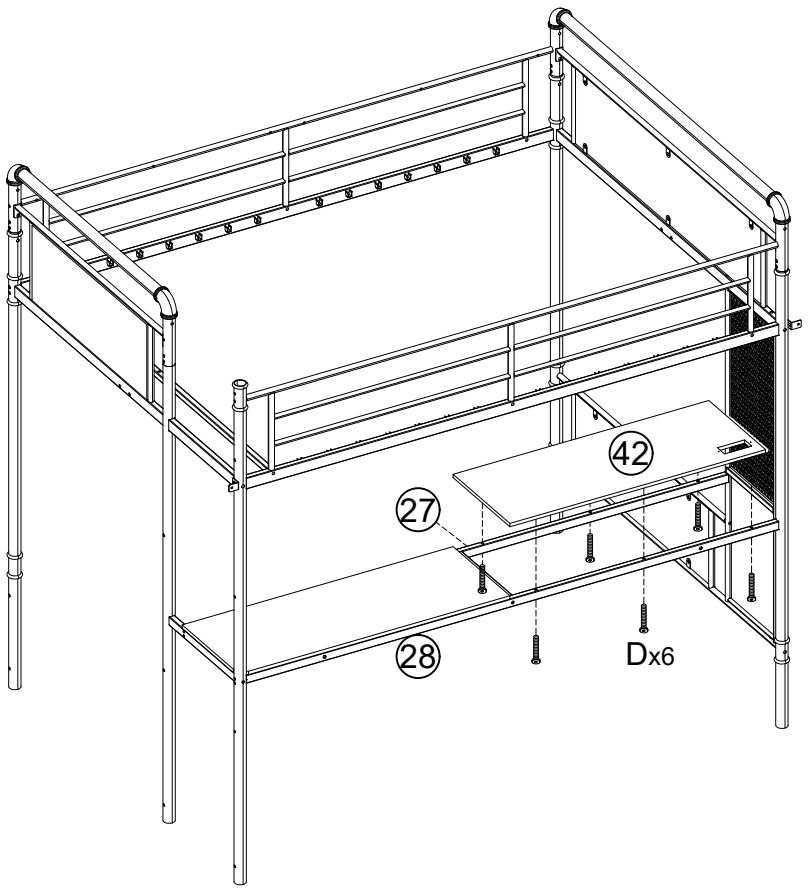



16

80%

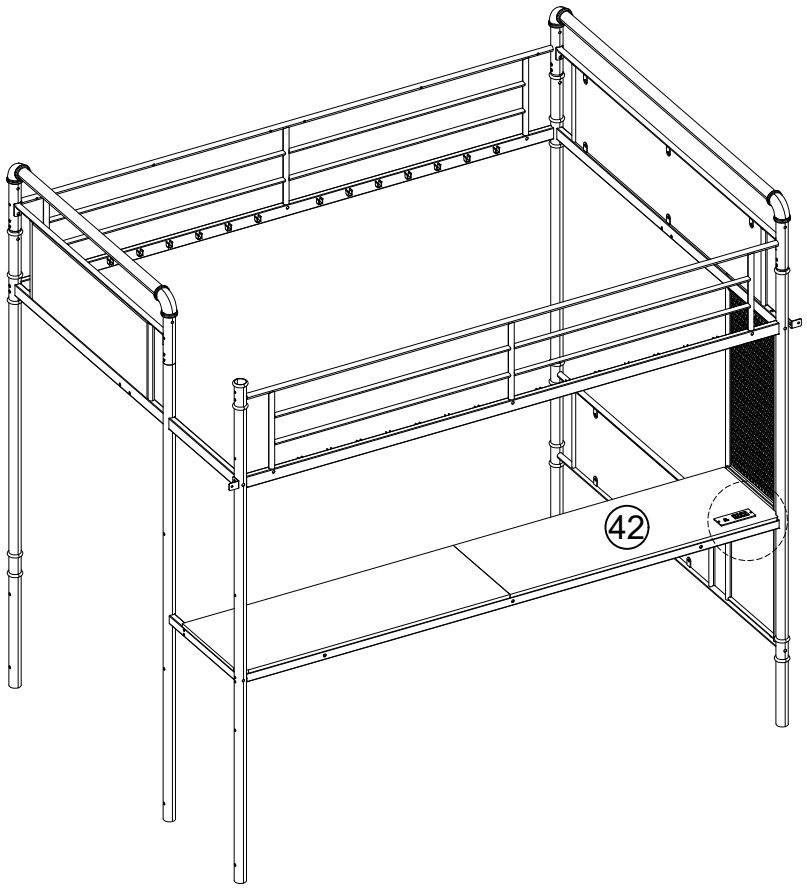
D×6pcs

M6×38mm



17

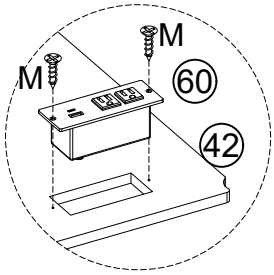
100%




M×2pcs



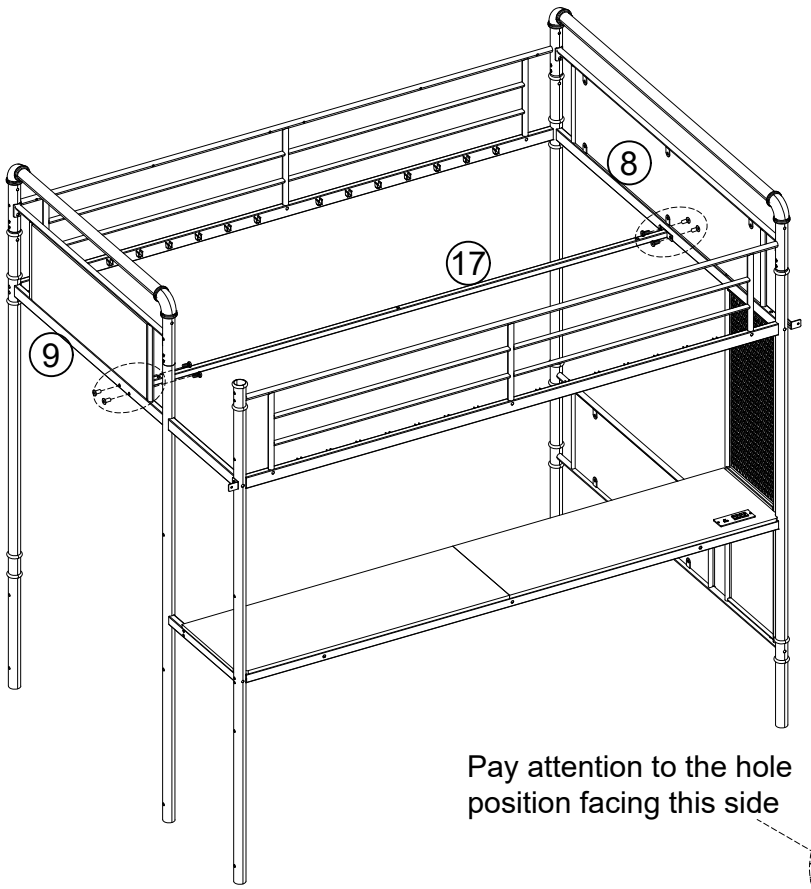
M6×50mm




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18

80%




F×4pcs



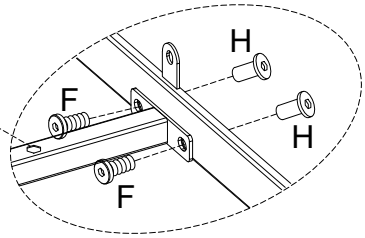
M6×15mm

H×4pcs



M6×15mm

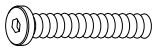
Pay attention to the hole position facing this side



19




C×6pcs

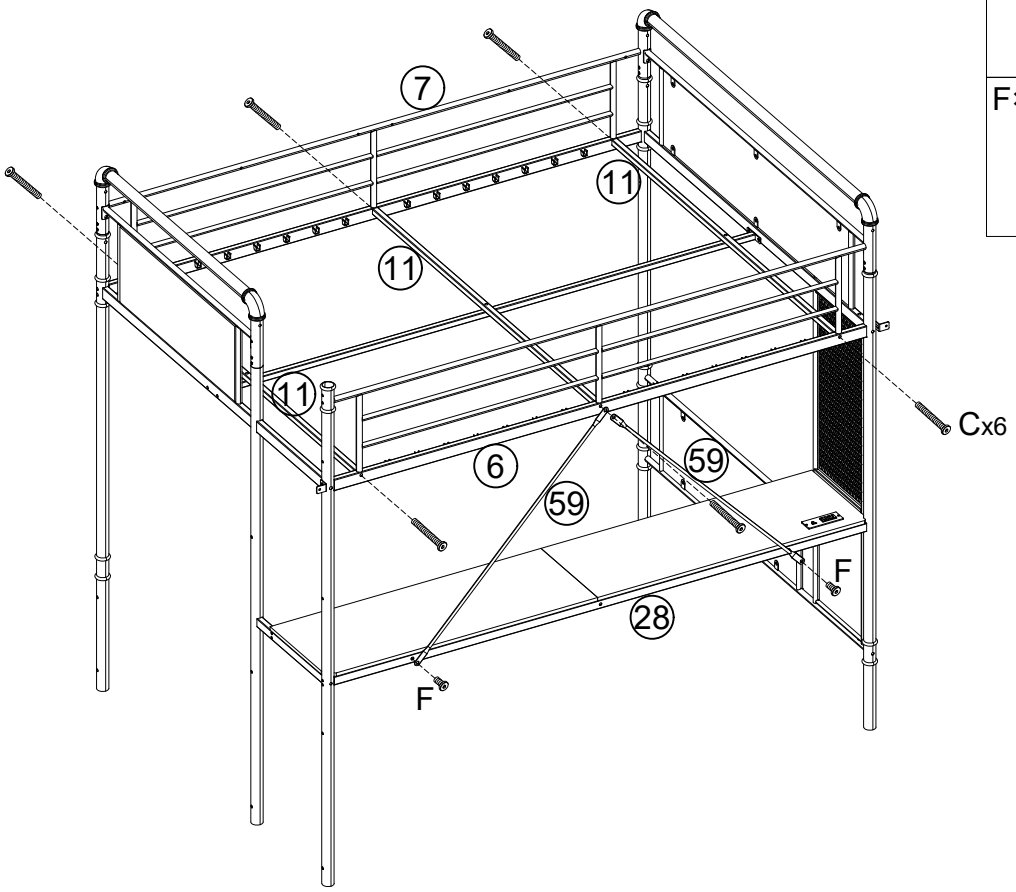


M6×50mm

F×2pcs



M6×15mm




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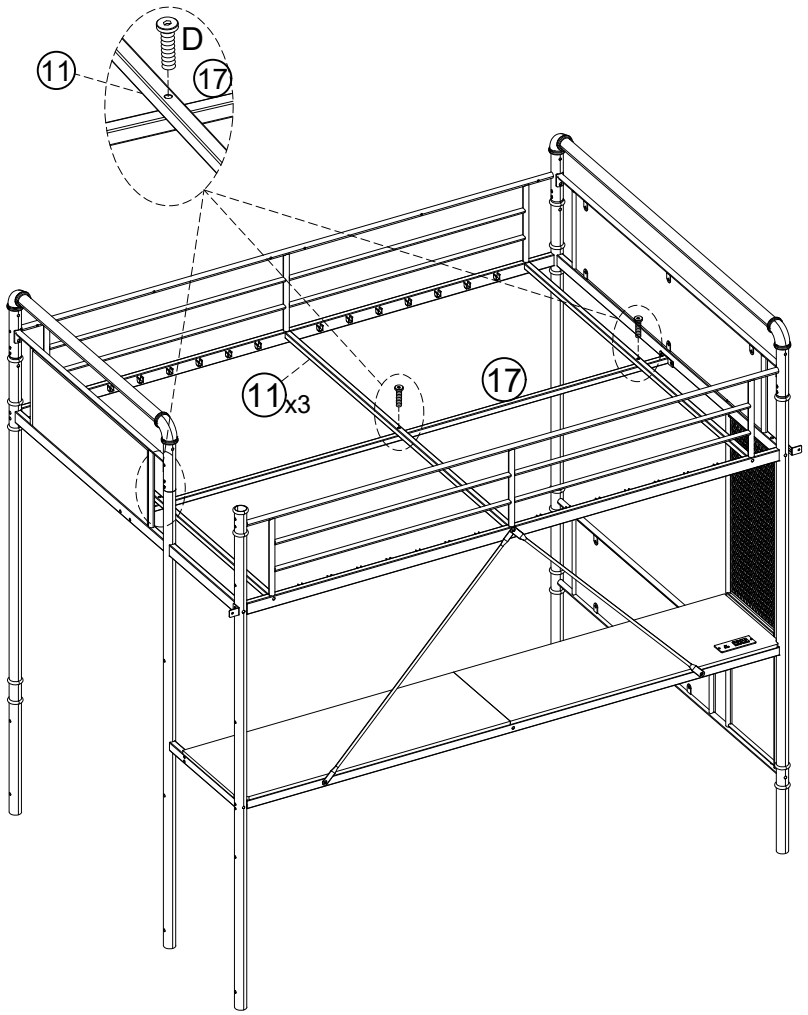
20



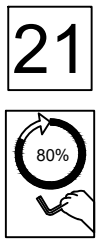

D×3pcs



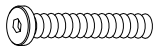
M6×38mm



21




C×4pcs



M6×50mm

P×4pcs





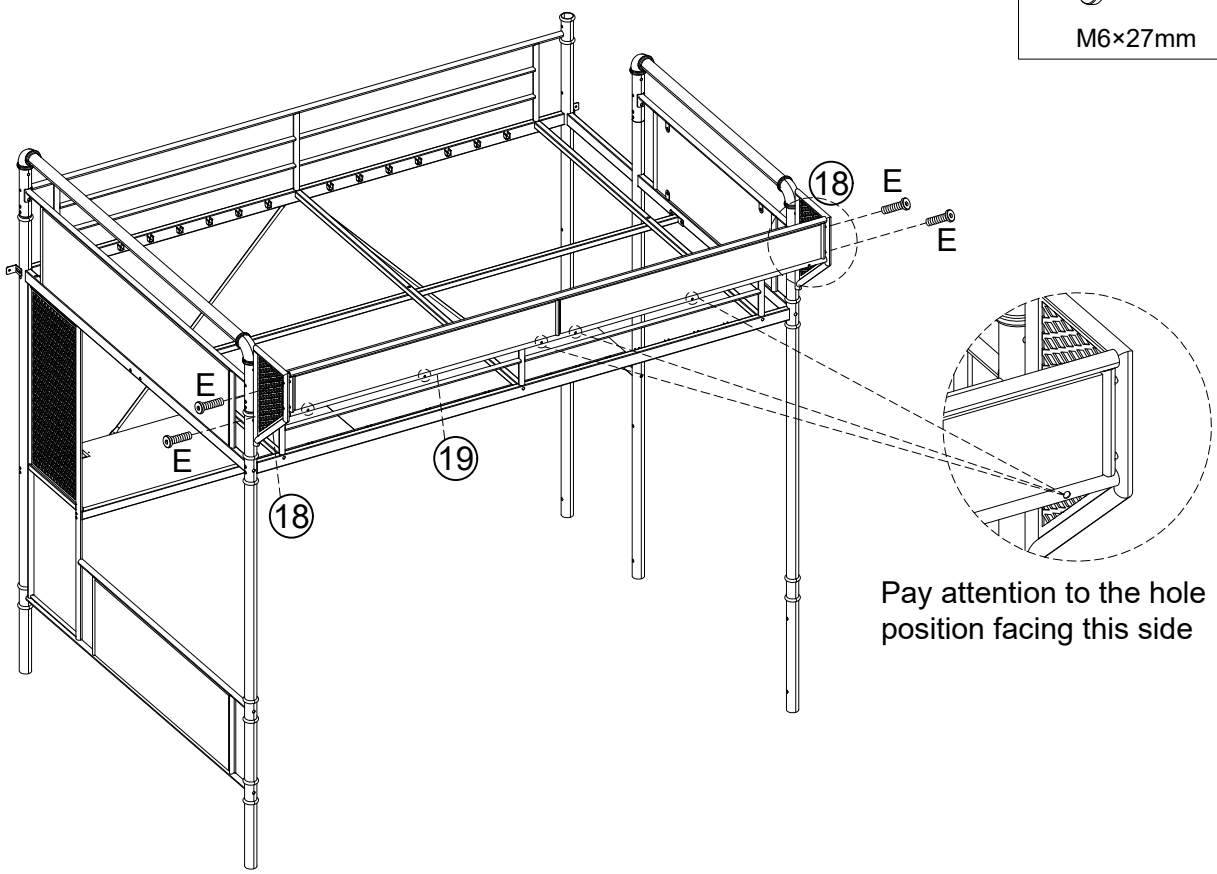

22




E×4pcs



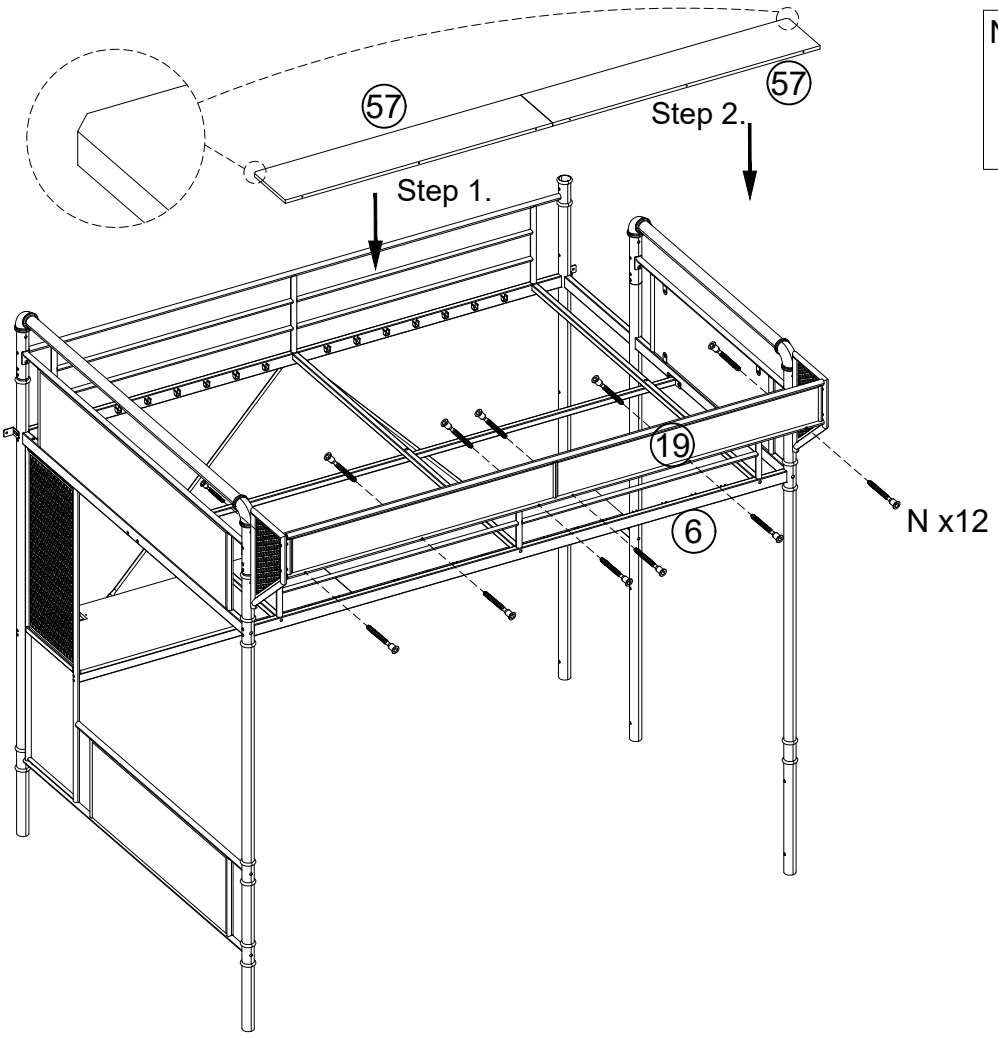
M6×27mm




Pay attention to the hole position facing this side

23




N×12pcs



M5×37mm

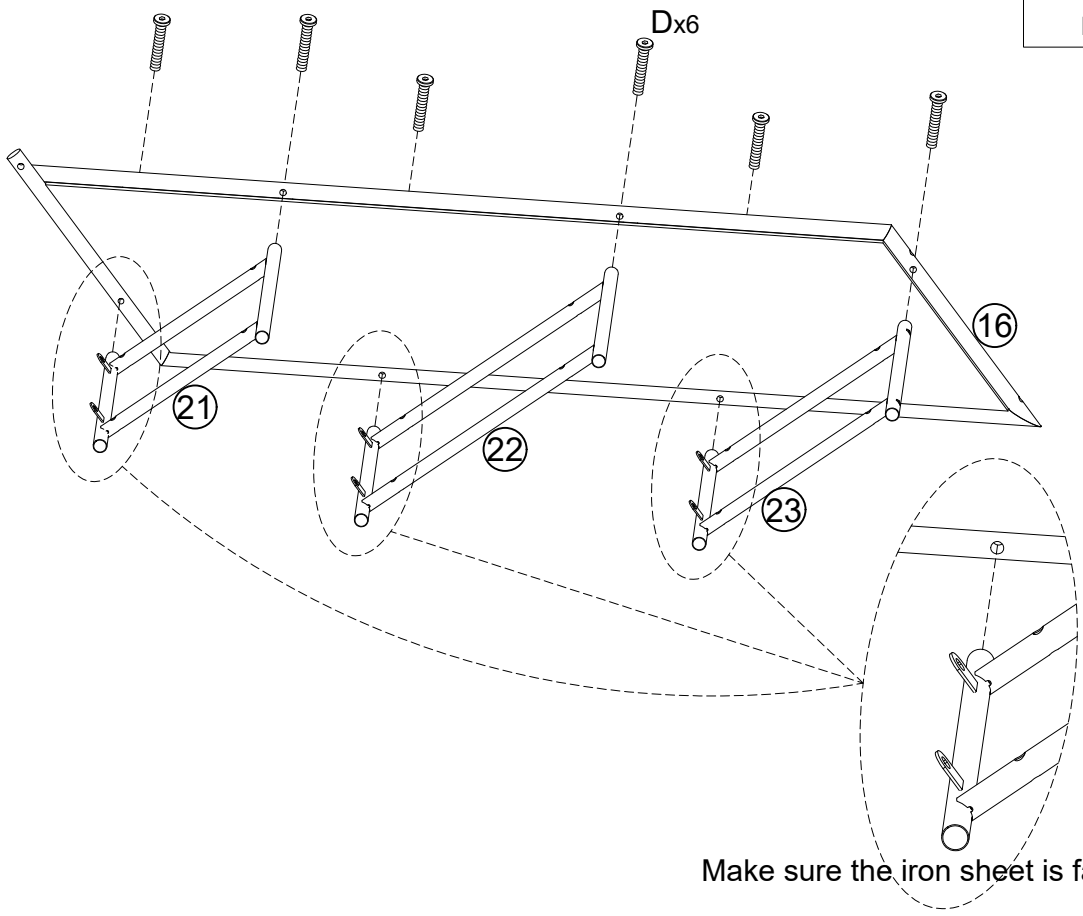
24




D×6pcs



M6×38mm



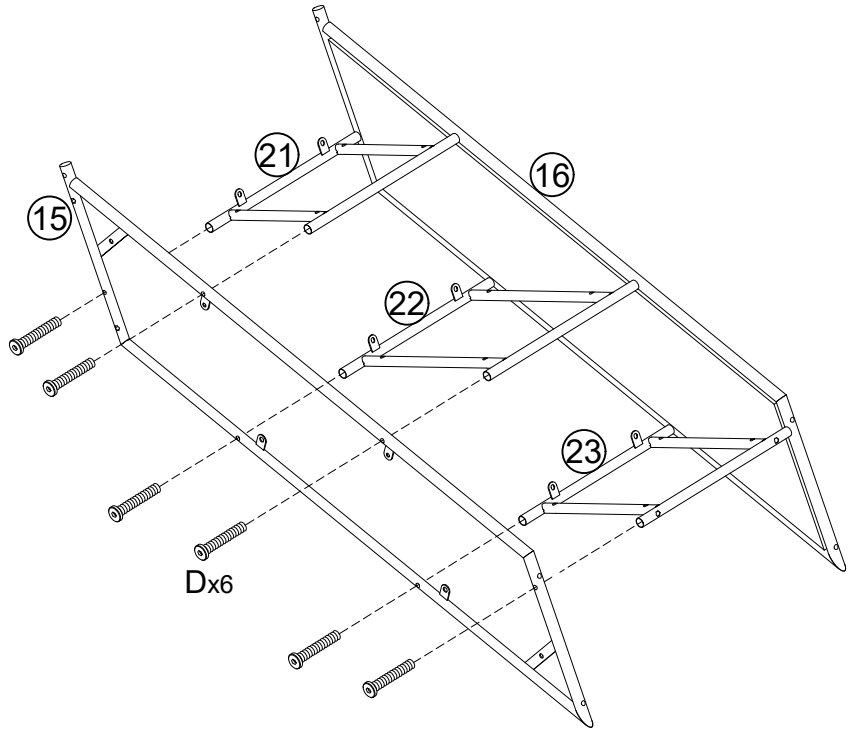

Make sure the iron sheet is facing up

25

80%

D×6pcs

M6×38mm



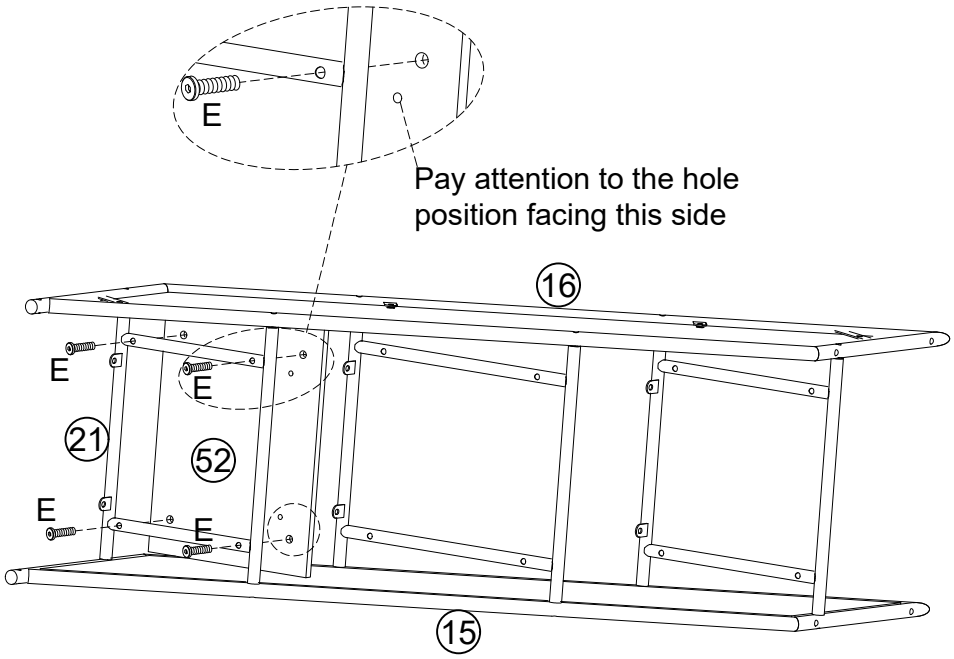

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26

100%

E×4pcs

M6×27mm



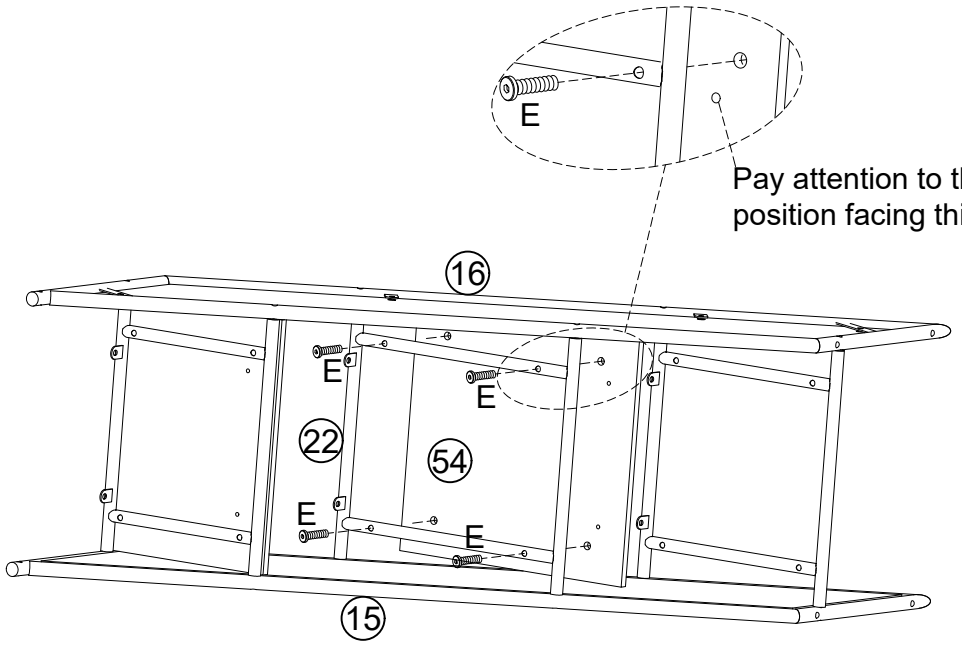
27




E×4pcs



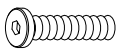
M6×27mm



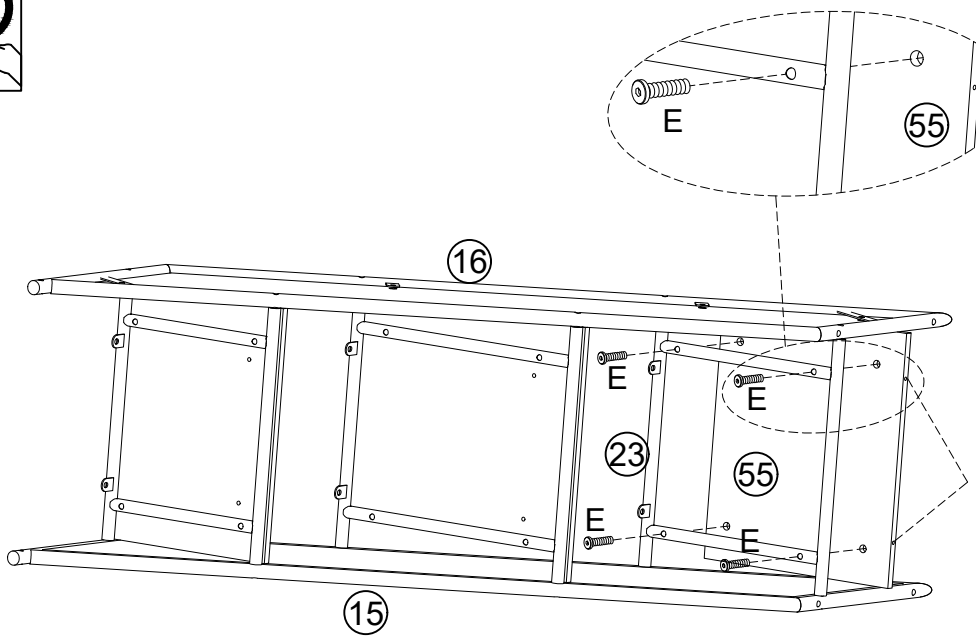

28




E×4pcs



M6×27mm



29




G×4pcs

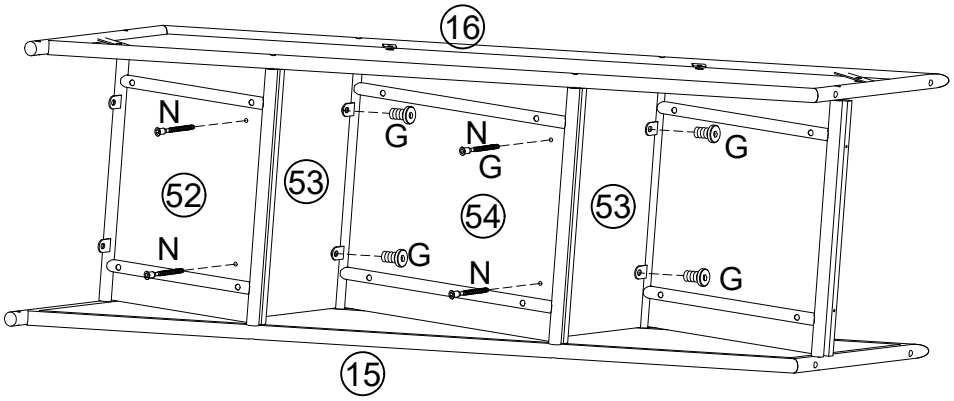


M6×10mm

N×4pcs



M5×37mm




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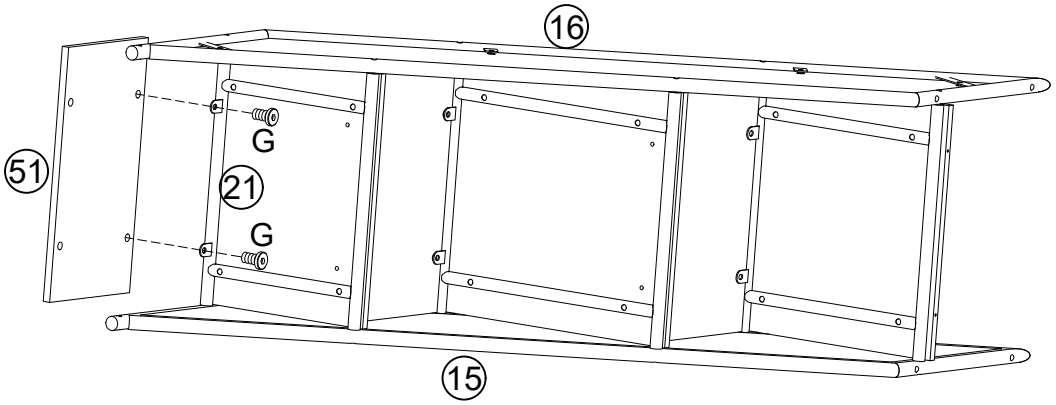
30




G×2pcs



M6×10mm



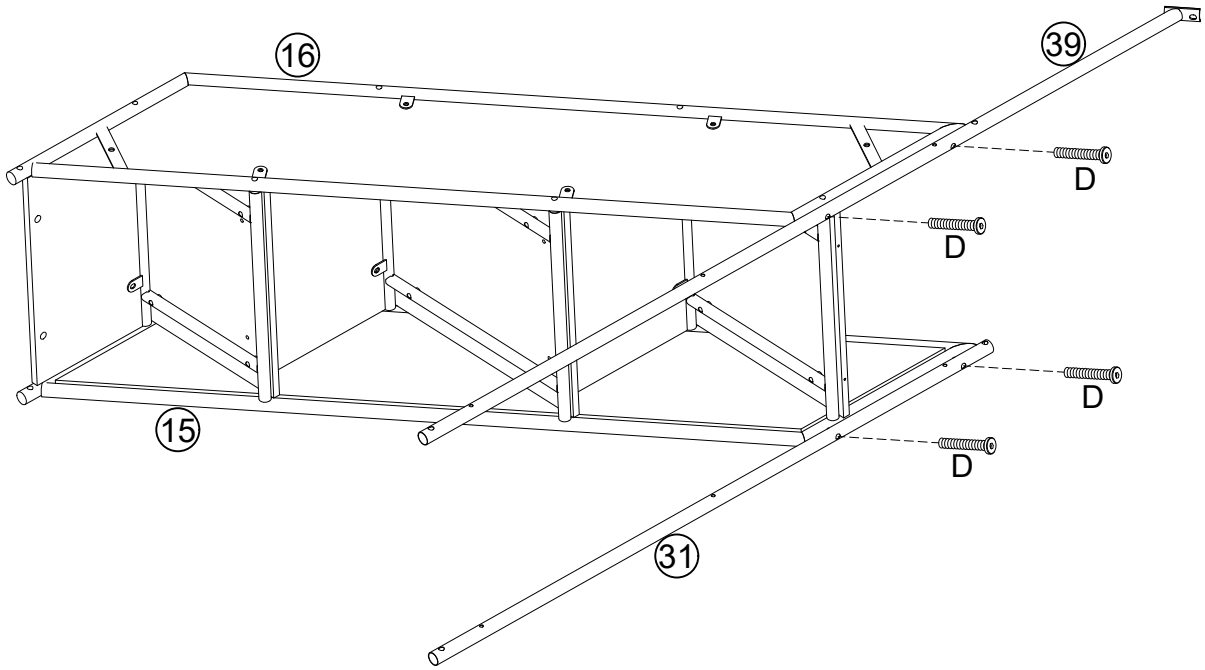
31

100%

D×4pcs



M6×38mm

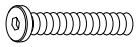



---

32

100%

D×4pcs

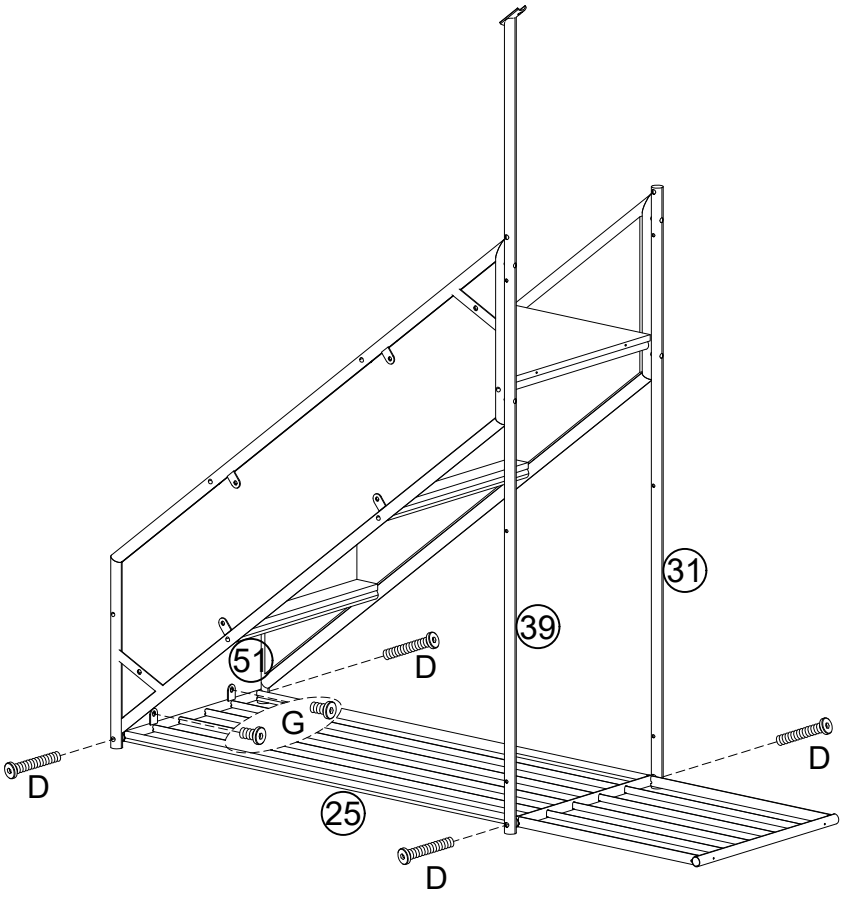


M6×38mm

G×2pcs



M6×10mm



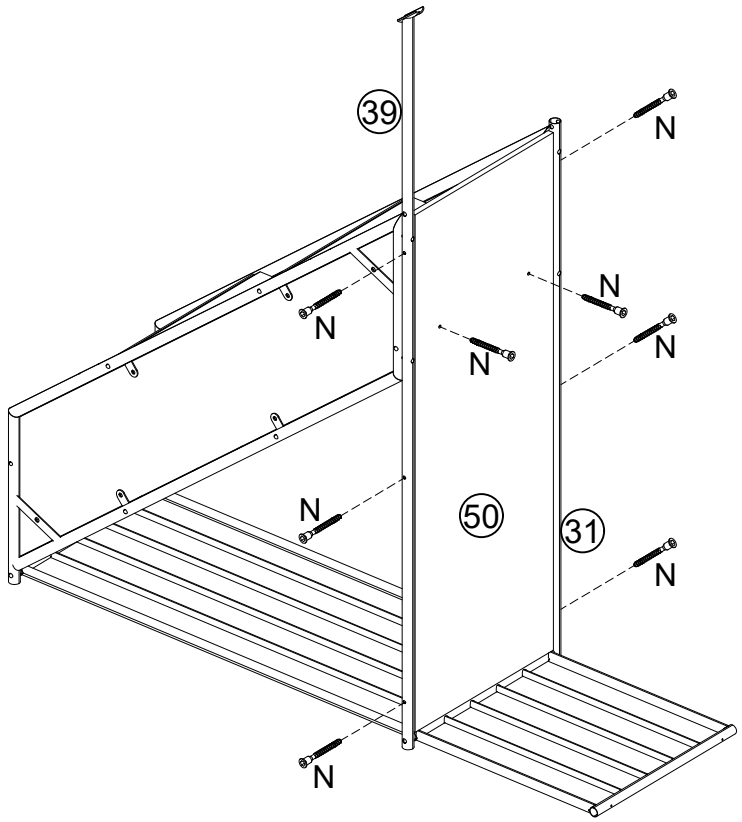
33

100%

N×8pcs



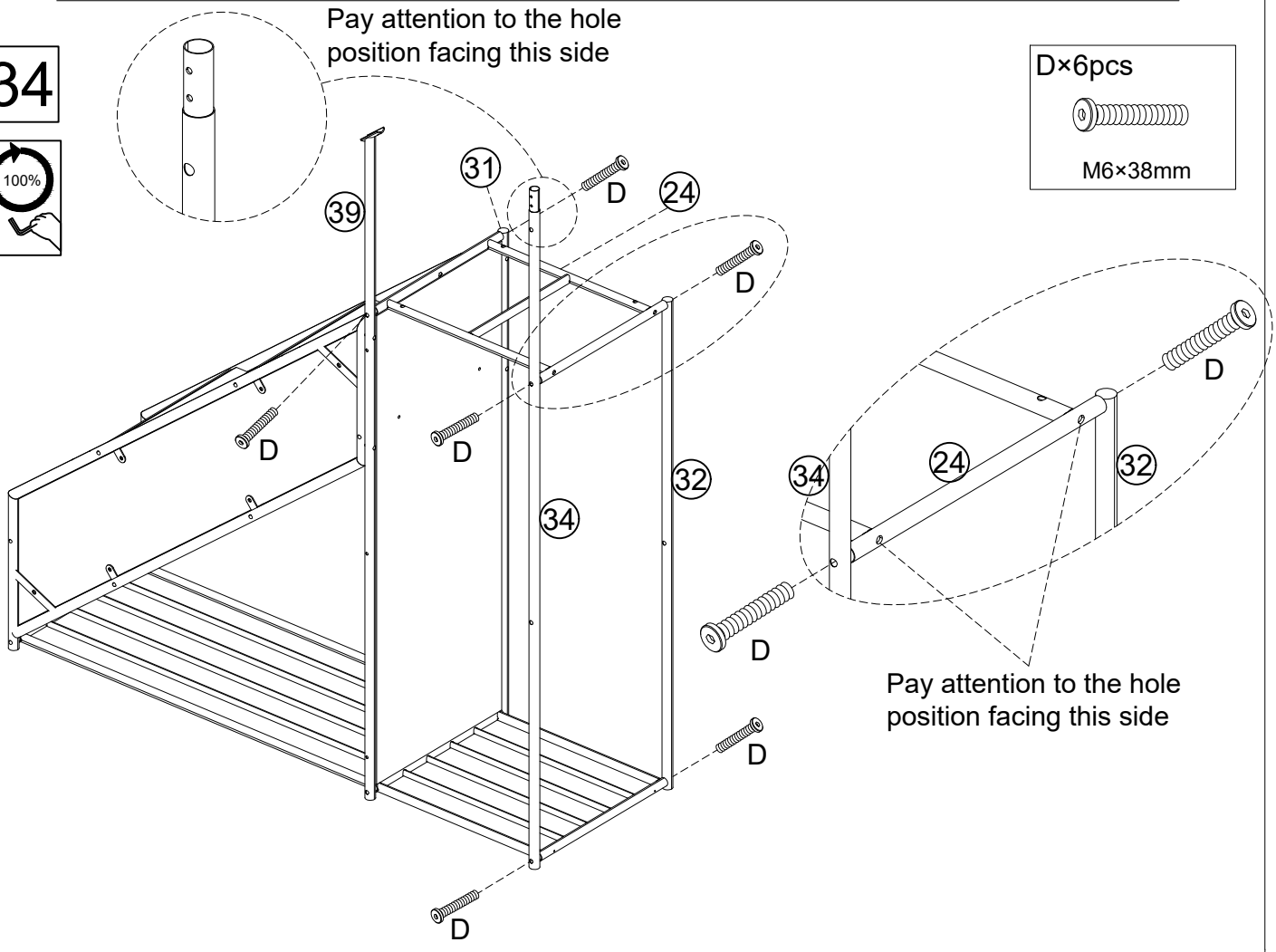
M5×37mm




34

100%

Pay attention to the hole position facing this side




D×6pcs

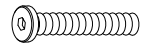


M6×38mm

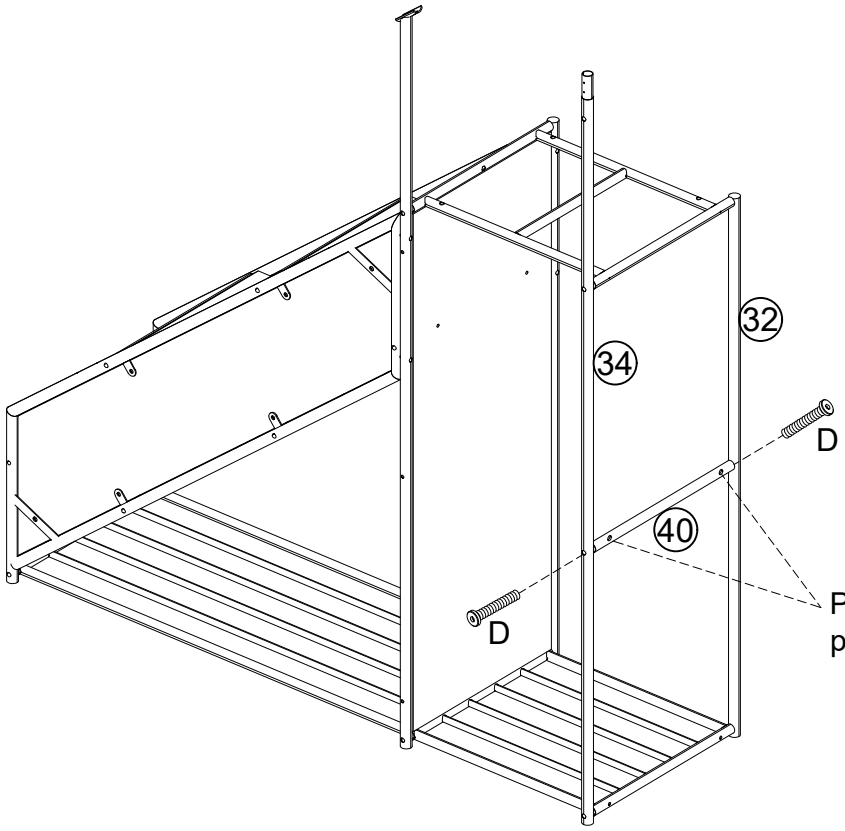
35

100%

D×2pcs



M6×38mm




Pay attention to the hole position facing this side

---

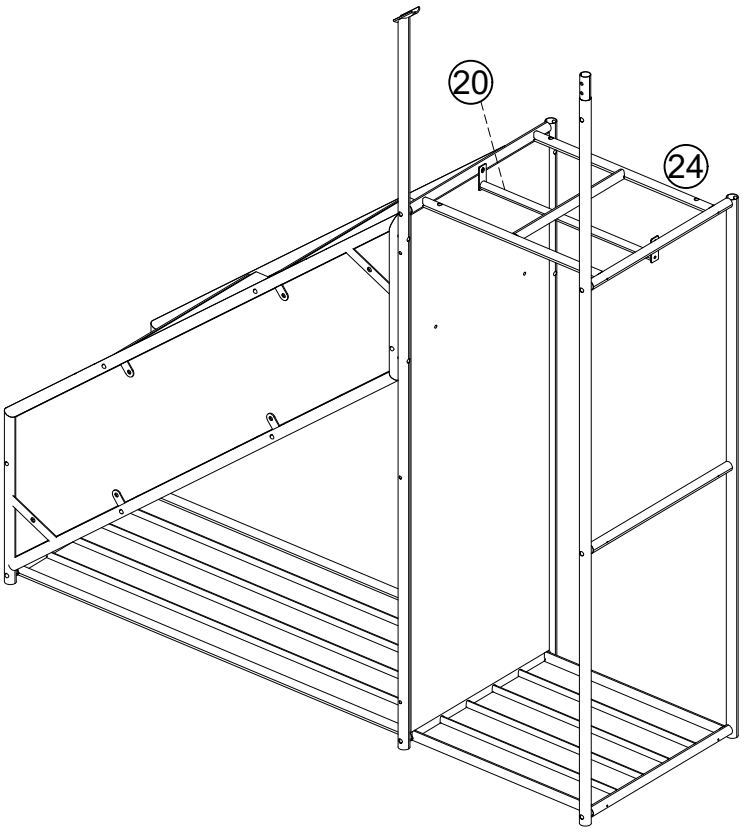
36

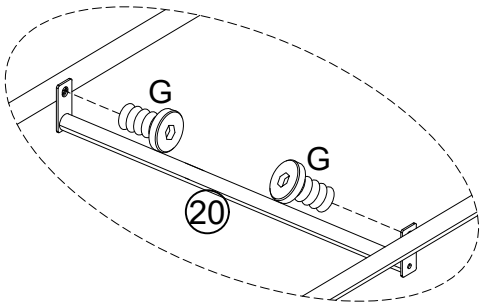
100%

G×2pcs



M6×10mm



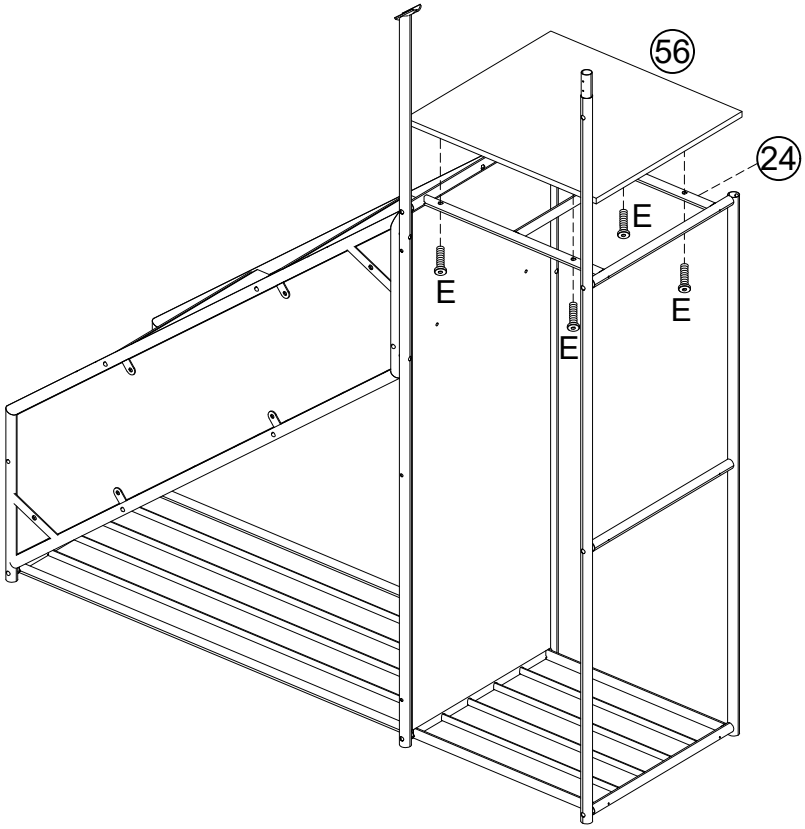
37




E×4pcs



M6×27mm



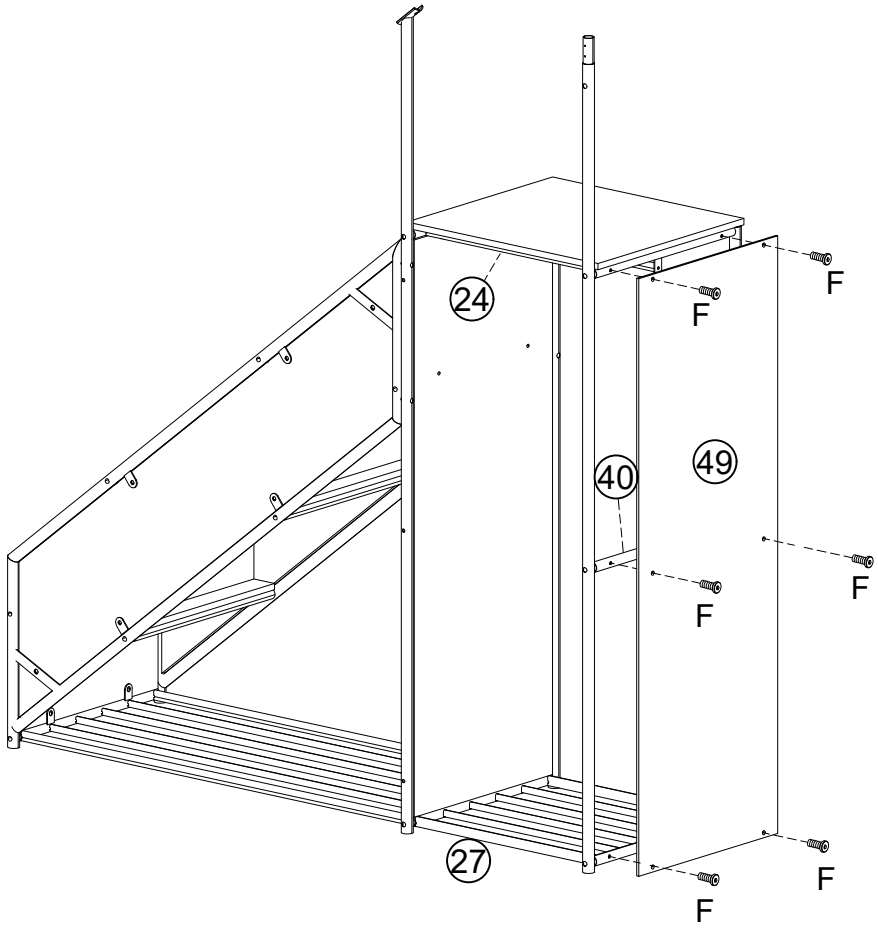

38




F×6pcs



M6×15mm



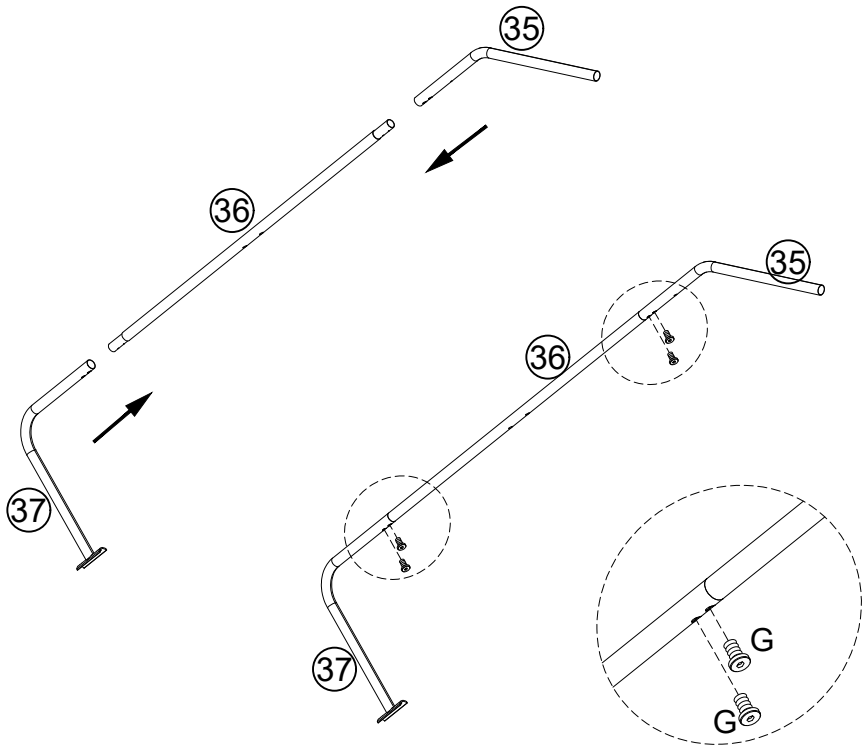
39




G×4pcs



M6×10mm



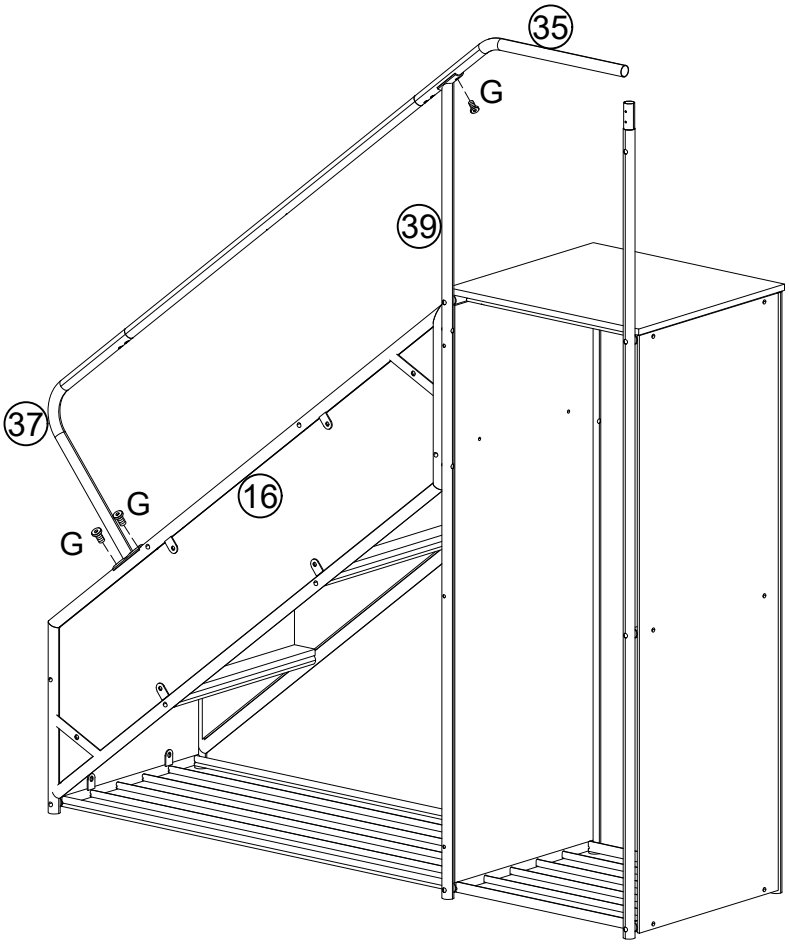

40




G×3pcs

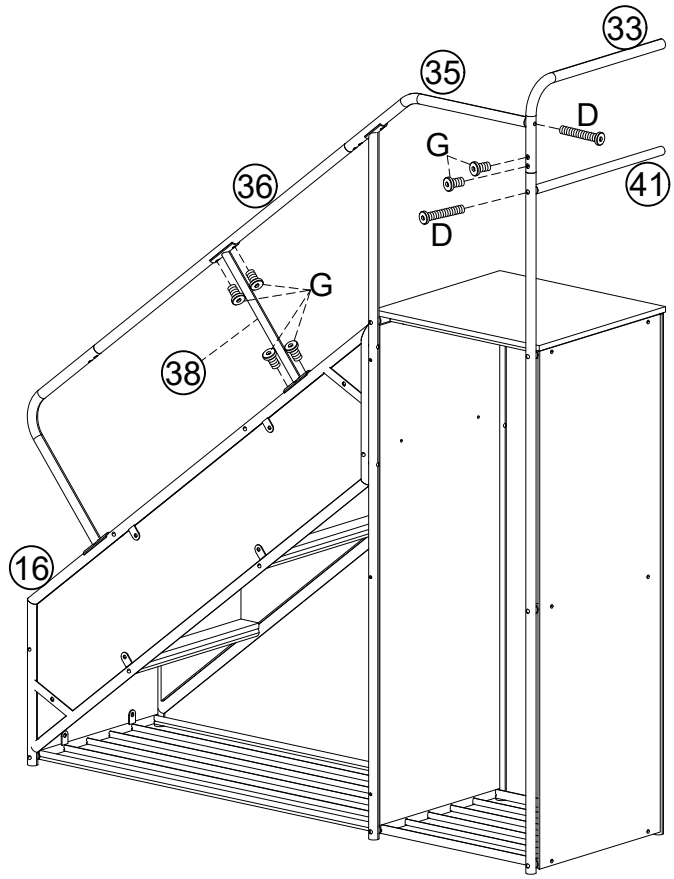


M6×10mm



41

100%




D×2pcs

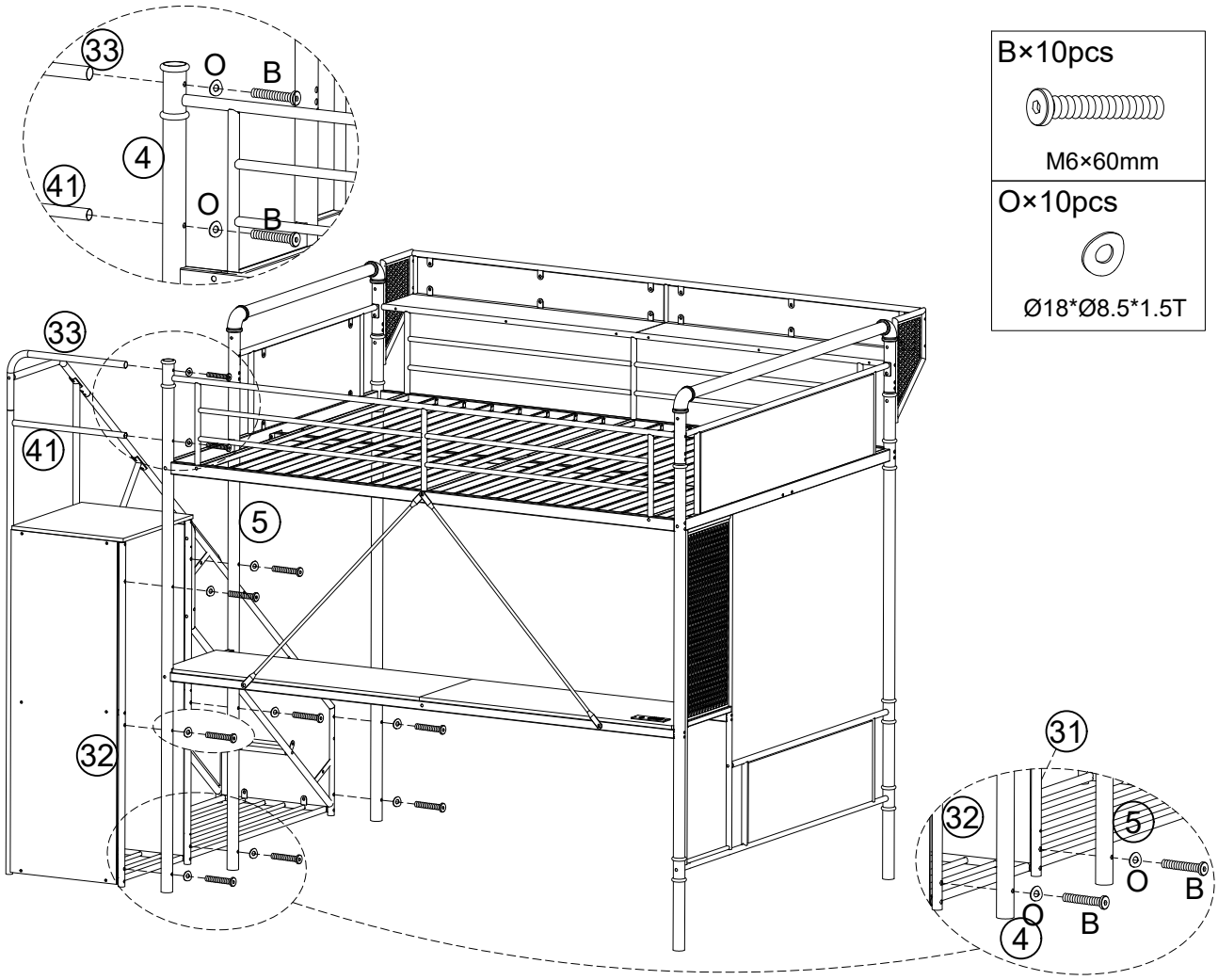
M6×38mm

G×6pcs

M6×10mm

42

100%




B×10pcs

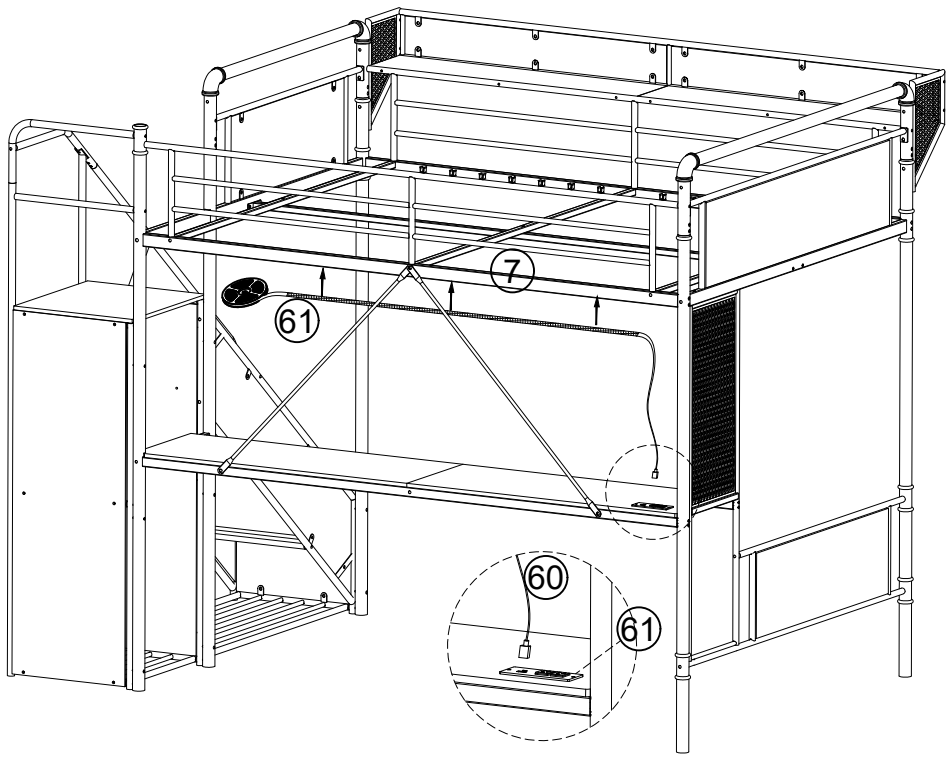
M6×60mm

O×10pcs

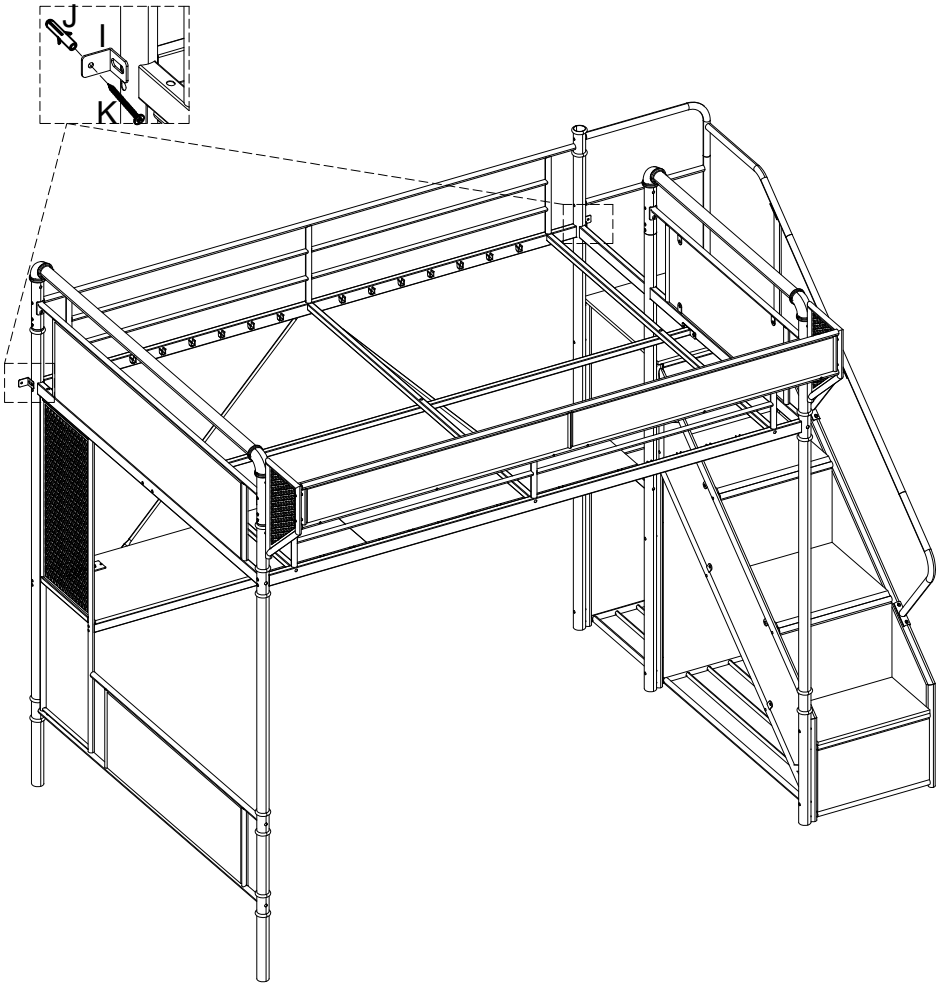
Ø18*Ø8.5*1.5T

43




44




J×2pcs



M8×40mm

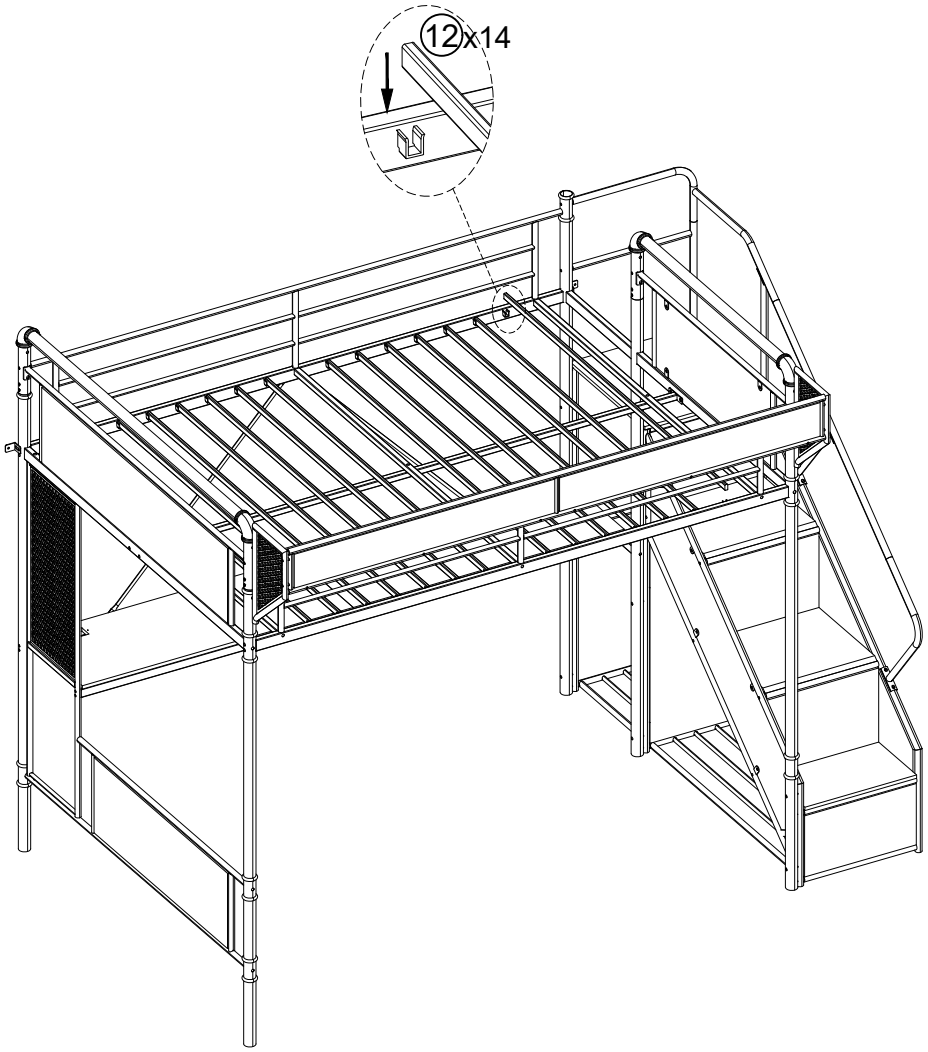
K×2pcs



M5×40mm

45




Tighten all screws 100%