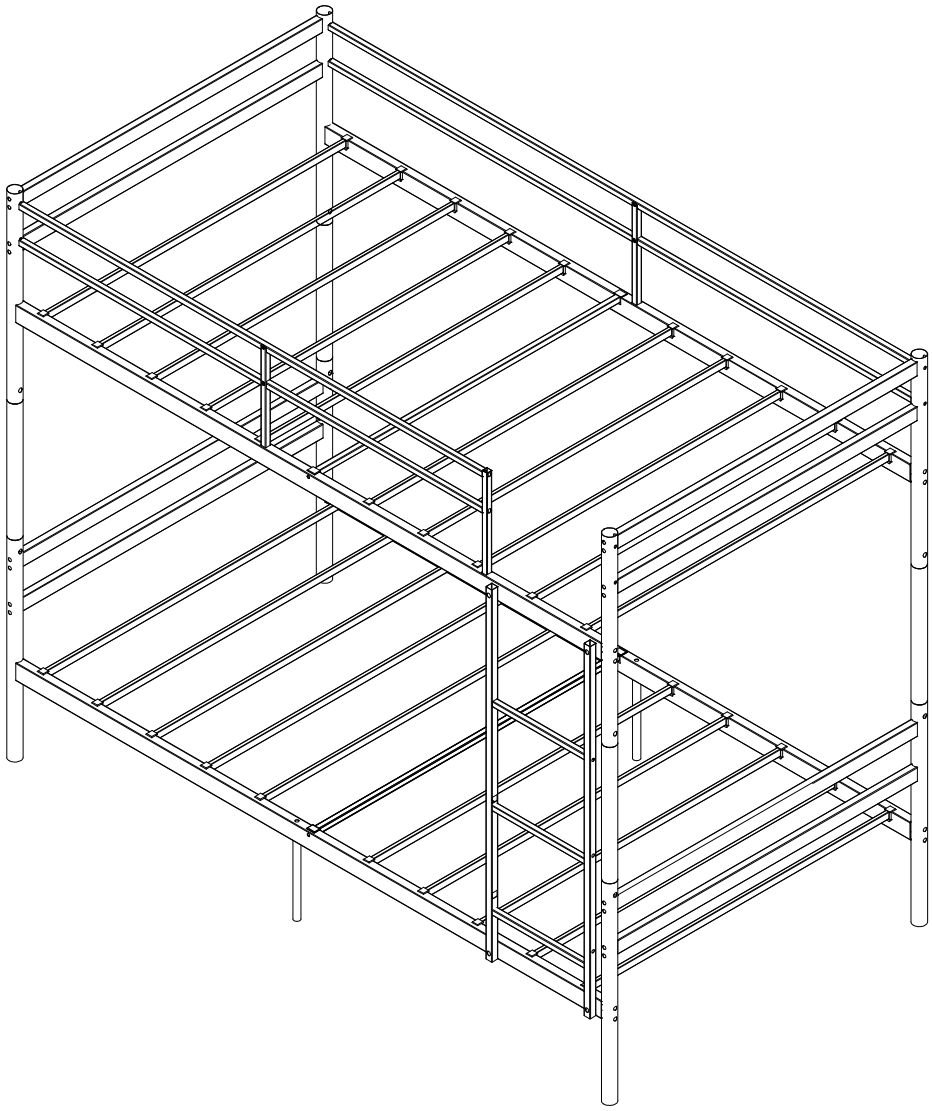
ASSEMBLY INSTRUCTION

59-E



IMPORTANT NOTE

1.Please check that all parts are complete before installation.
2.Please strictly follow the installation steps to install.
3.Please install the bed on a clean and smooth surface to prevent any damage
4.Please do not use the power tools to assemble the bed.
5.Please periodically check all the fittings and re-tighten as necessary.
6. Please do not use the bed unless all bolts and screw are firmly secured
7.Note: Distinguishing between the numbers 6 and 9 is different,
with the number 9 underlined; Please tighten all screws by 60% first,
and then tighten them by 100% after installation is complete.

BUNK-BED ASSEMBLY INSTRUCTIONS

SAFETY WARNINGS AND GENERAL NOTES:

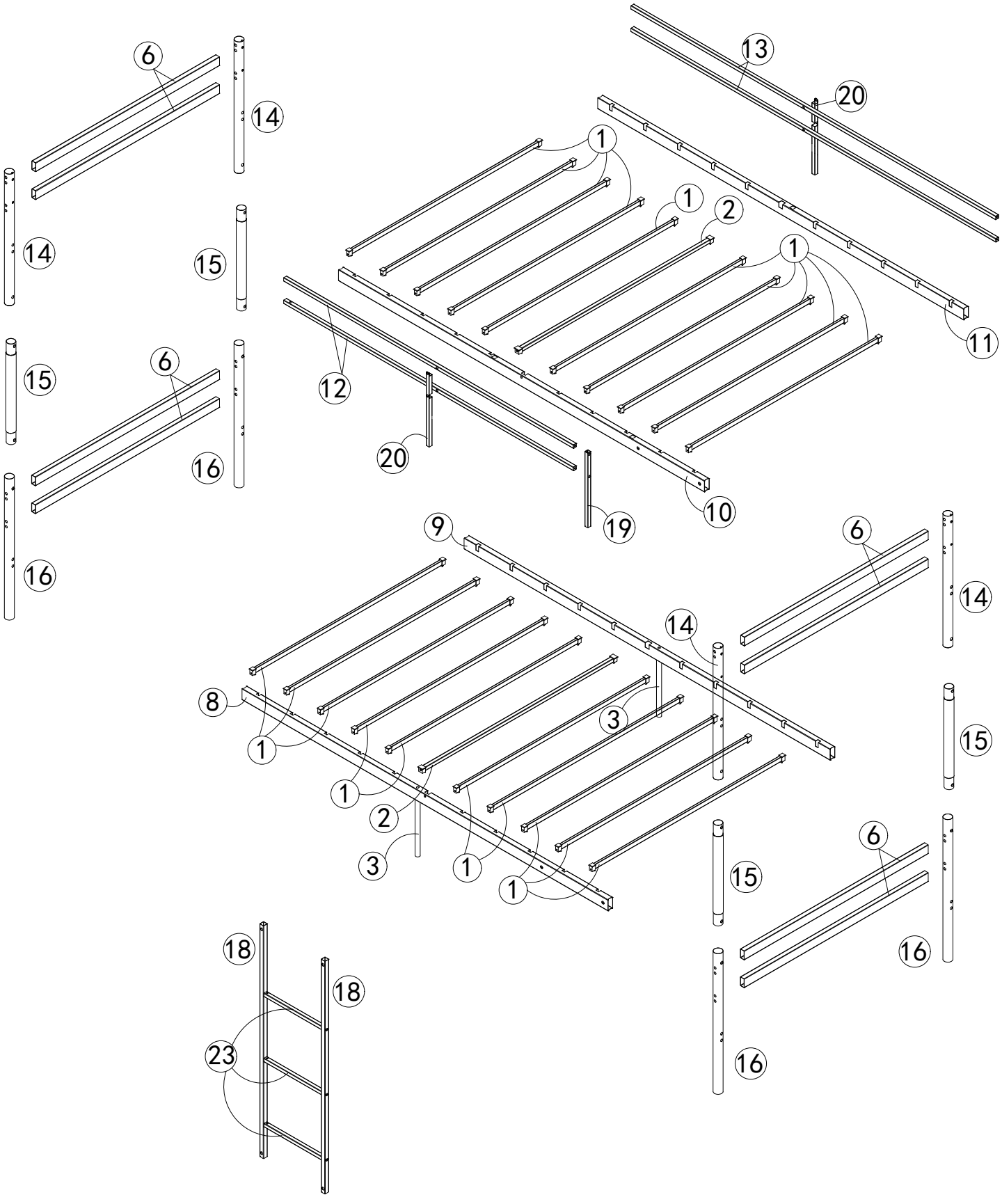
1. Follow the information on the warnings on the bunk bed end structure and on the carton. Do not remove the warning label from the bed.
2. Always use the recommended size mattress support, or both, to help prevent the likelihood of entrapment or falls.
3. Do not allow children under 6 years of age to use the upper bunk.
4. Periodically check and ensure the guardrail, ladder and other components are in their proper position, free from damage, and all connectors are tight.
5. Do not allow horseplay on or under beds.
6. Always prohibit jumping on the upper bunk.
7. Prohibit more than one person on the upper bunk.
8. Always use the ladder for entering and leaving the upper bunk.
9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
10. Use of a night-tight may provide added safely precaution for a child using the upper bunk.
11. Always use guardrails on both long sides of the upper bunk.
12. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
13. The use of water or flotation mattresses is prohibited.

STRANGULATION HAZARD–Never attach or hang items to any part of the bunk bed that are not designed for use with the bed.

14. Keep these instructions for future reference.
15. We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet.
16. Be certain all staples are out of the box before beginning assembly on the shipping carton.
17. USE ONLY MATTRESSES WHICH ARE AS THE TABLE BELOW ON UPPER AND ON LOWER BUNKS.

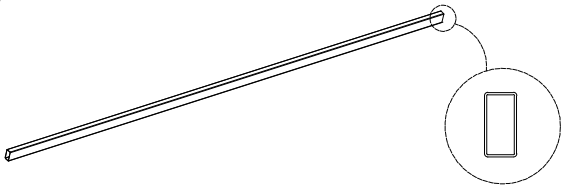
Bed type	**Length**	**Width**	**Thickness**
Twin Standard	74" - 75"	38 ½"	6"

18. SURFACE OF MATTRESS MUST BE AT LEAST 5" (127MM) BELOW THE UPPER EDGE OF GUARDRAIL

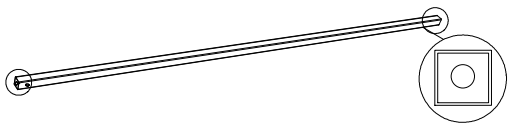

6
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1
1
15
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16
18
18
23
16

Components List

① x20



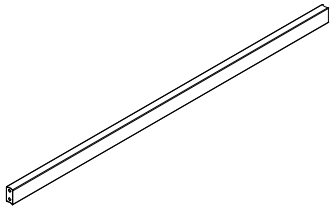
② x2



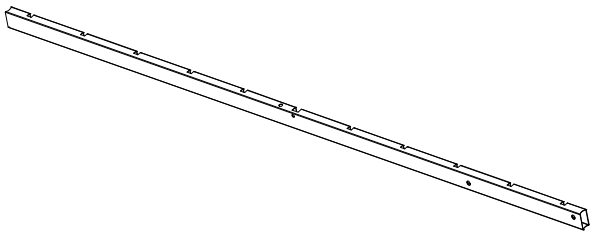
③ x2



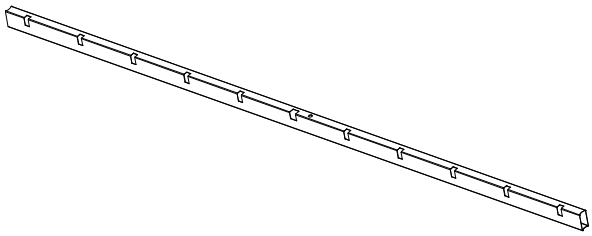
⑥ x8



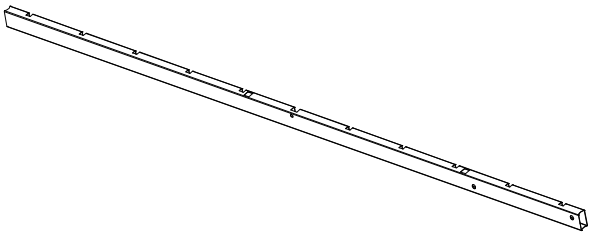
⑧ x1 lower front bed rail



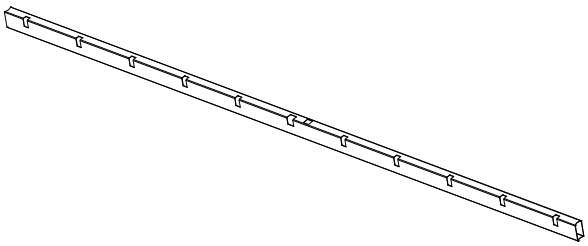
⑨ x1 lower rear bed rail



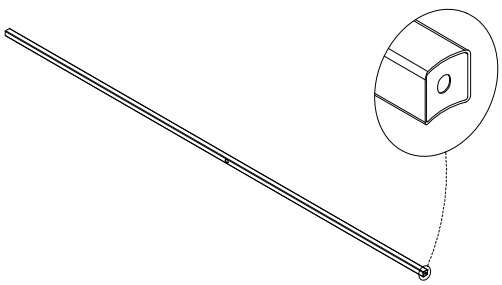
⑩ x1 upper front bed rail



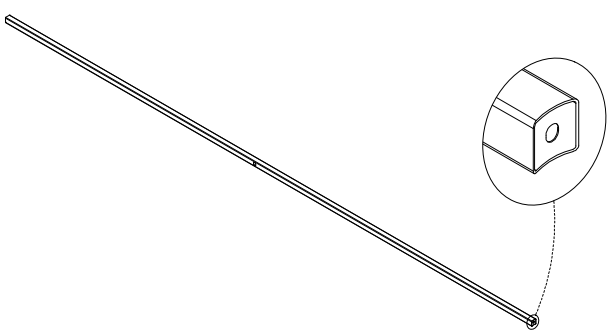
⑪ x1 upper rear bed rail



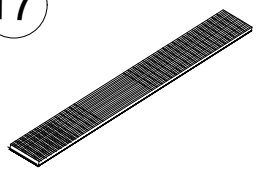
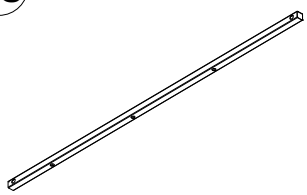
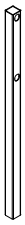
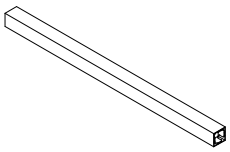
⑫ x2



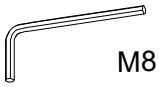
⑬ x2

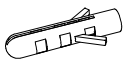


Components List

14 x4 	15 x4 	16 x4 	17  Bubble Pads
18 x2 	19 x1 	20 x2 	23 x3 

Hardwares List

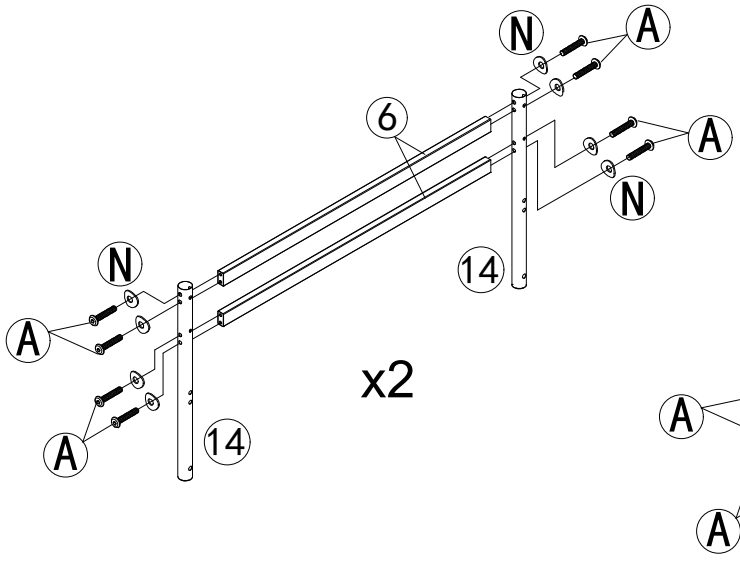
Item	Description	Qty
A	 M8x60	48
B	 M8x20	2
C	 M8x30	12
D	 ϕ7.8mm hole Plug Gasket with Holes	4
E	 M6x40	6
F	 M8x25	12
G	 M6x12	4
H	 16x16	4
J	 M6 Allen key	2
K	 M8 Allen key	2
M	 M6x60	6

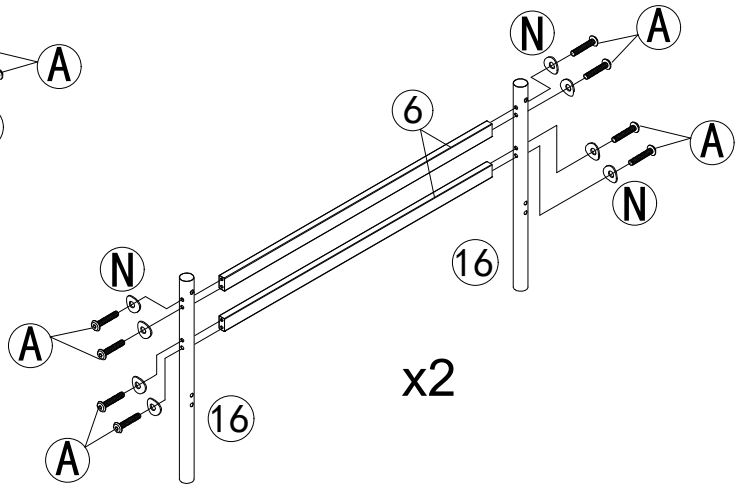
Item	Description	Qty
N	 M6 M8	54
P		2
Q		4
R		4
S	 M6x20	9
U	 M6x12	4
V		1
W	 ϕ25 M8	16
X	 10x20	40
Y	 38mm end cap	8

Step 1

A		M8x60	32
N		M8	32

K		M8 Allen key	1



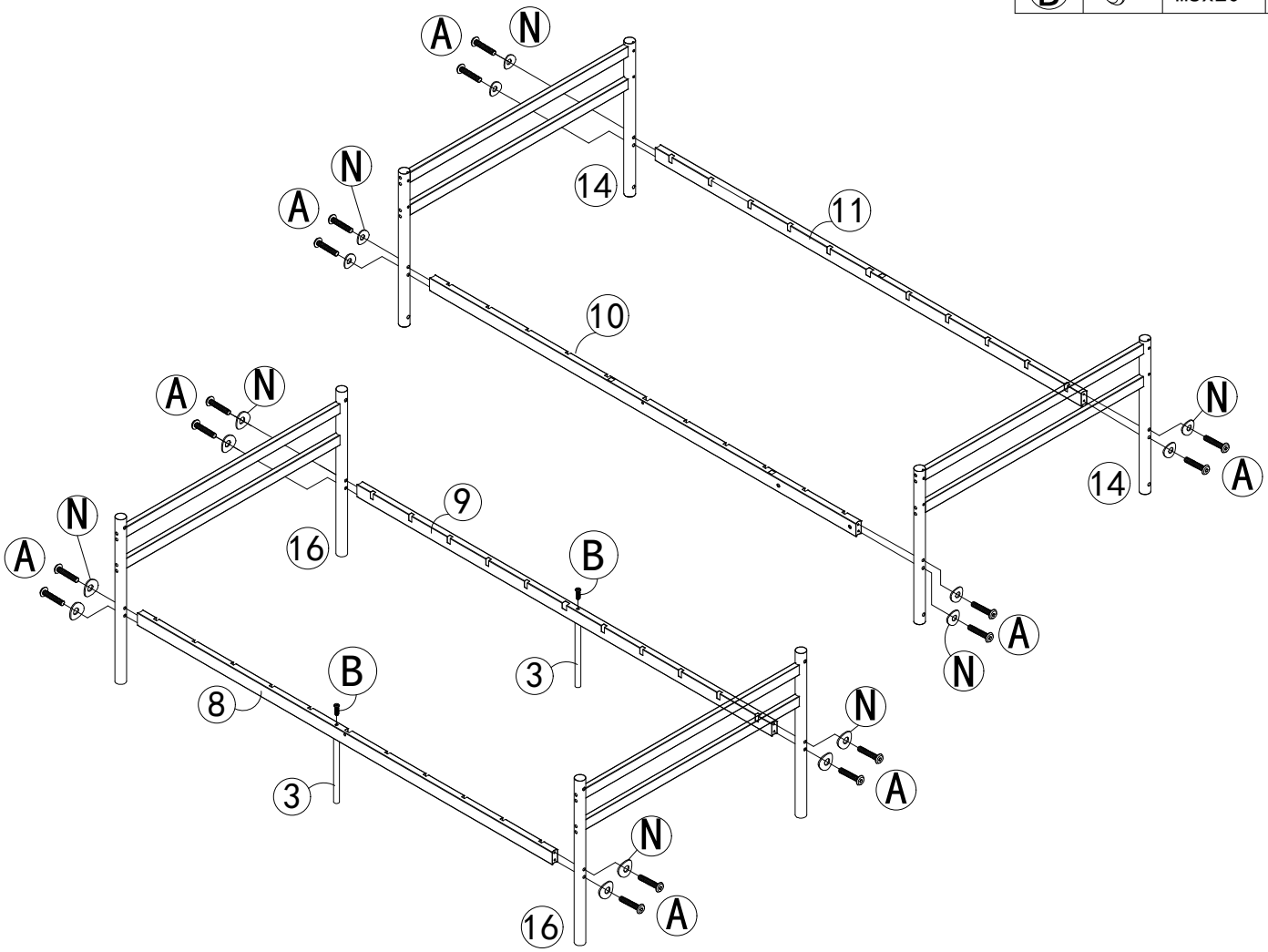


Step 2

A		M8x60	16

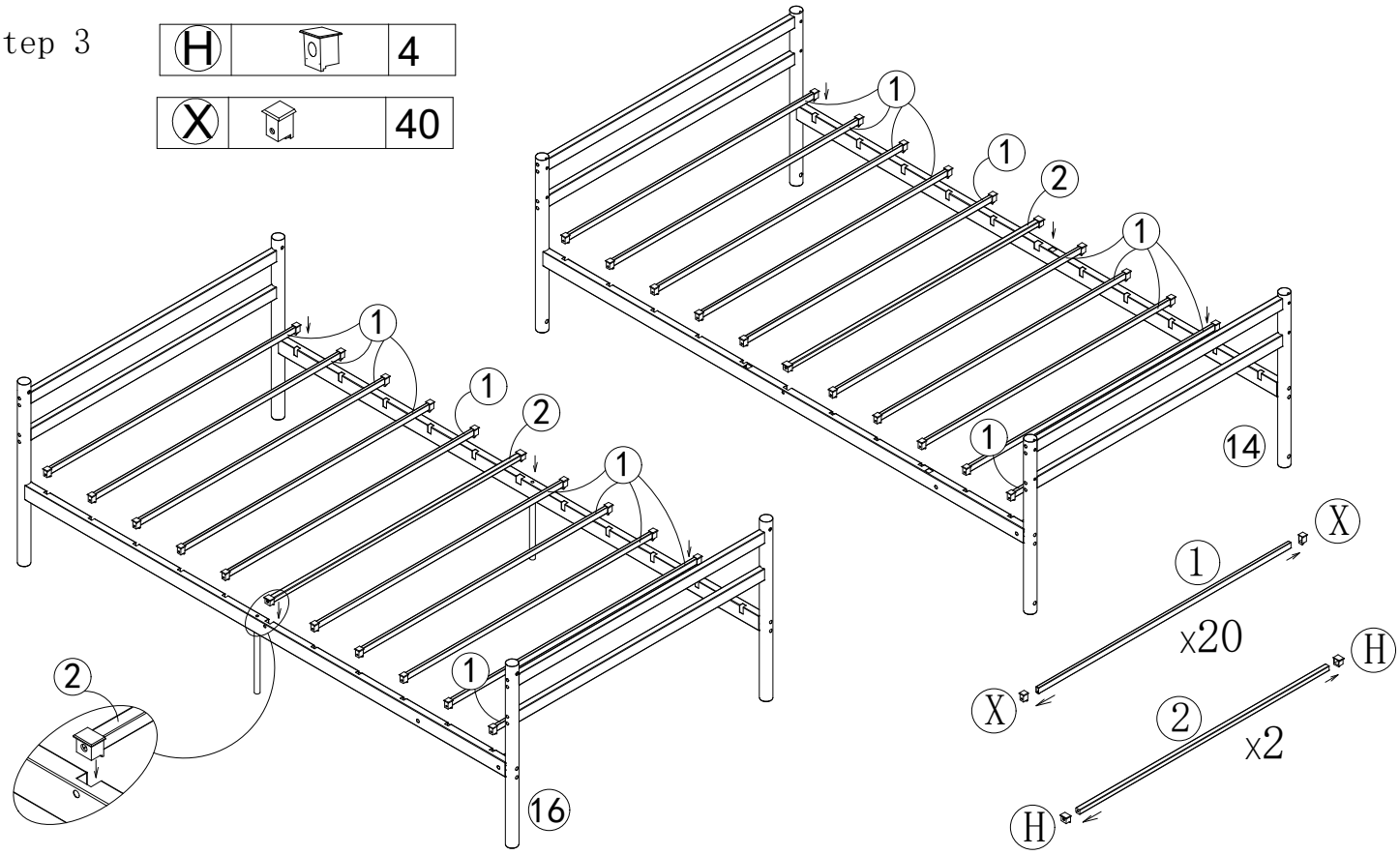
K		M8 Allen key	1

N		M8	16
B		M8x20	2



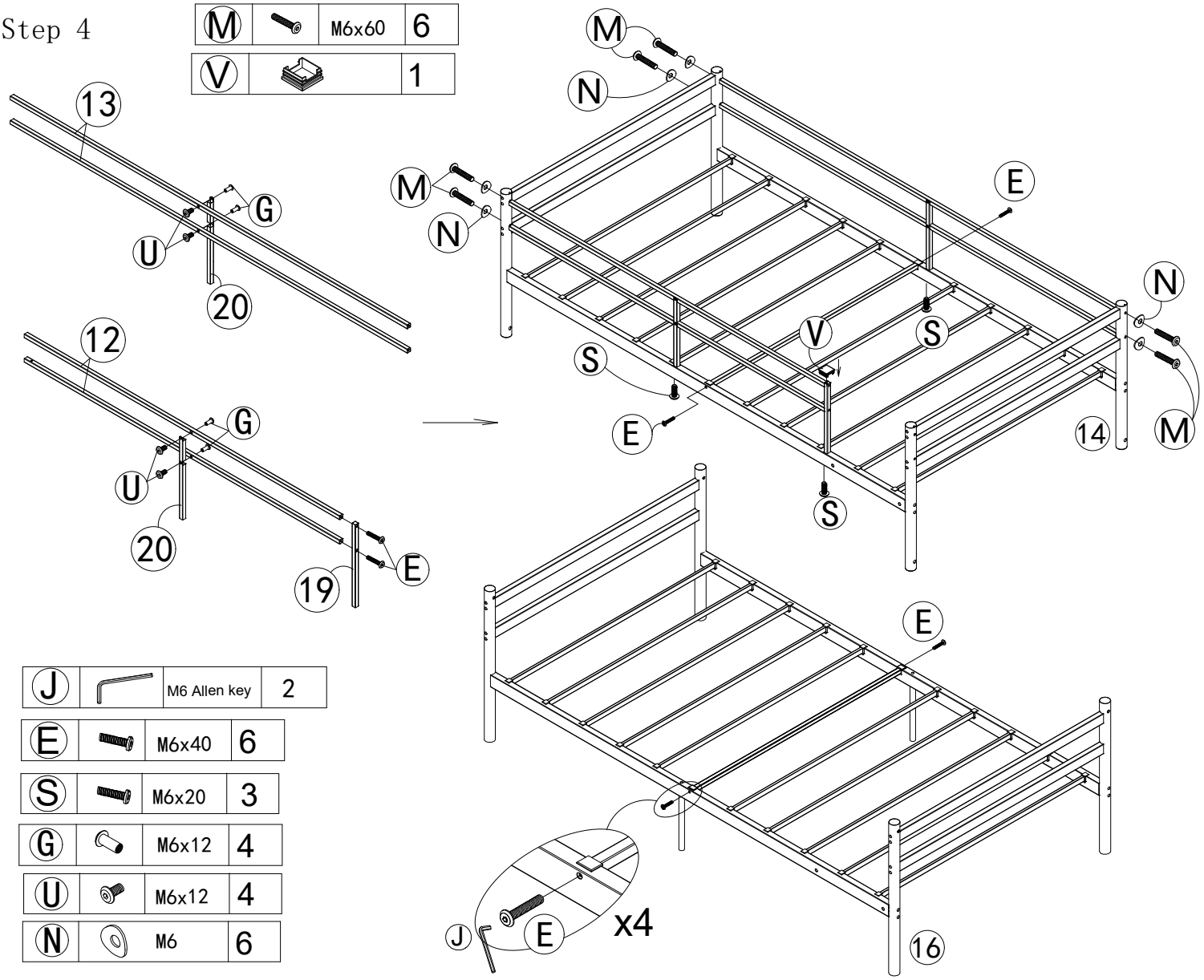
Step 3

H		4
X		40



Step 4

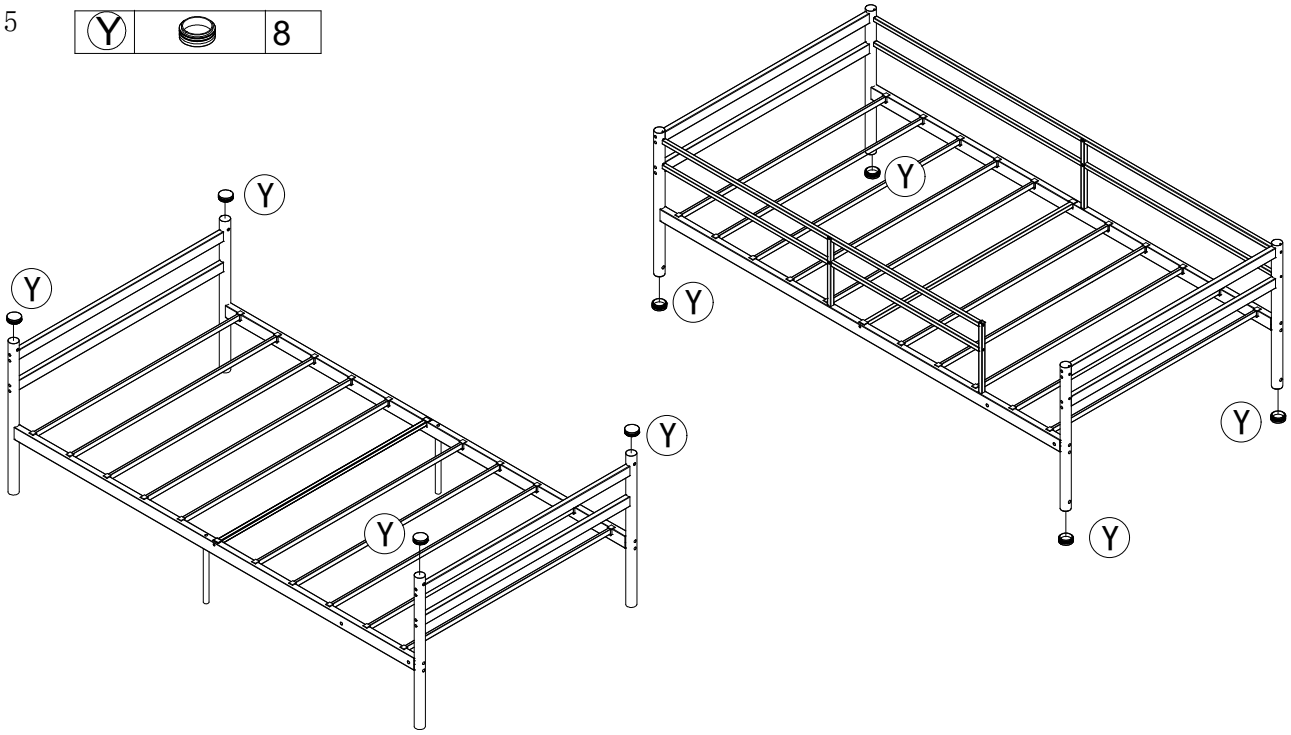
M		M6x60	6
V			1



J		M6 Allen key	2
E		M6x40	6
S		M6x20	3
G		M6x12	4
U		M6x12	4
N		M6	6

Step 5

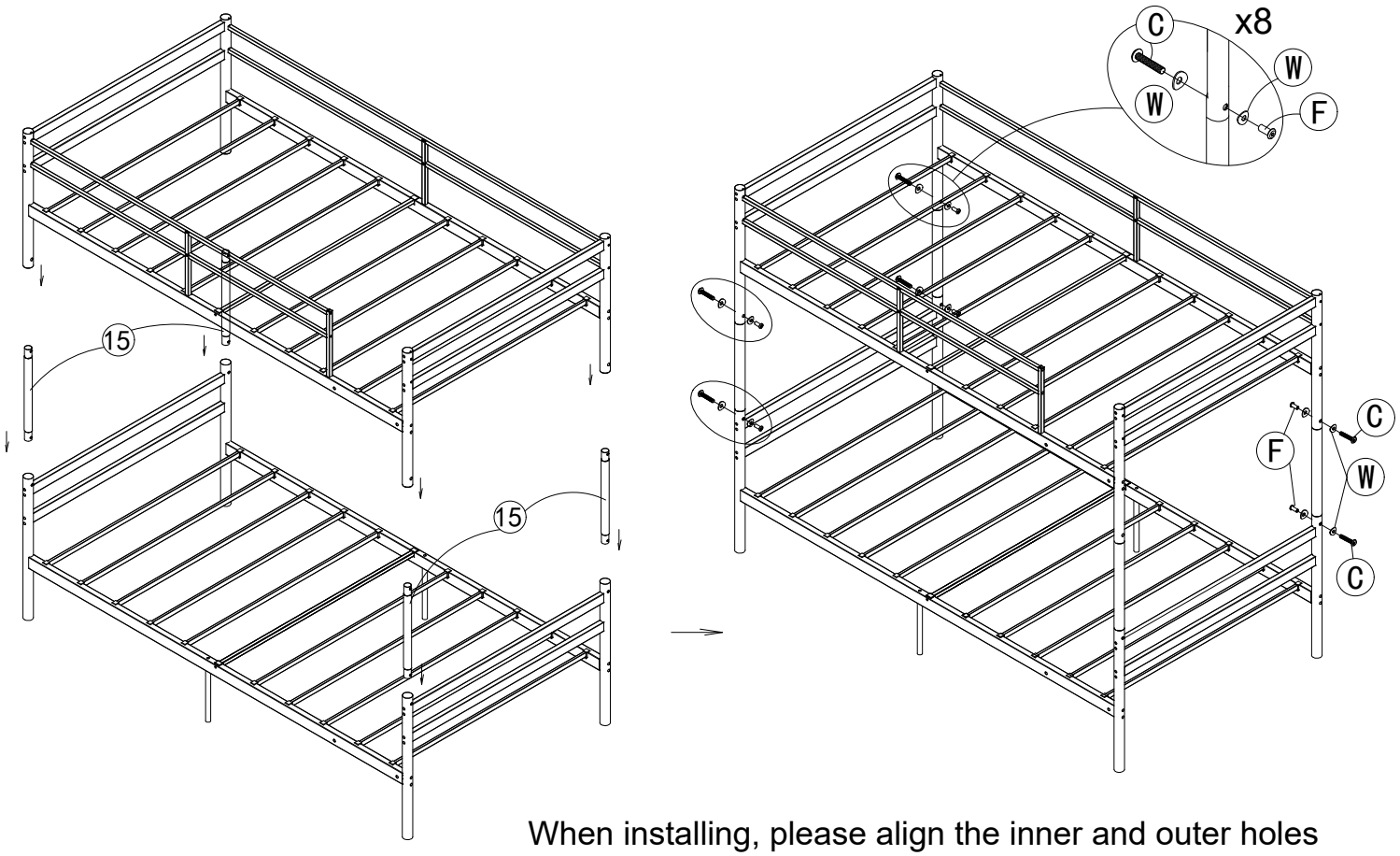
Y		8



if you plan to become 2 dividual metal bed,please follow below step1 to 4 above . Otherwise please jump to step 6

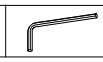
Step 6

C		M8x30	8	K	M8 Allen key	2
W		ϕ25 M8	16	F	M8x25	8

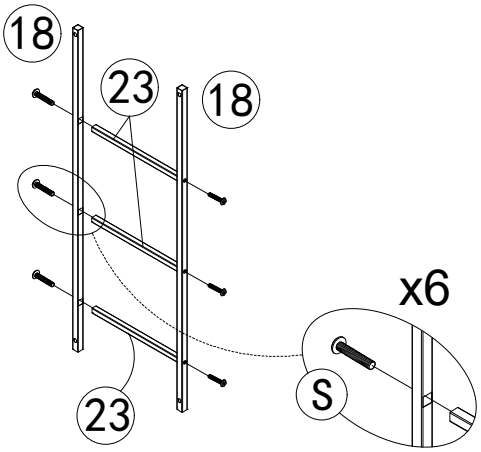


When installing, please align the inner and outer holes first, then tighten the screws.

Step 7

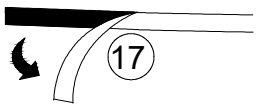
S		M6x20	6
C		M8x30	4
K		M8 Allen key	2
J		M6 Allen key	1

D		Plug Gasket with Holes	4
F		M8x25	4



REMARK: 11.1
Clean the sticking part and keep it clean before sticking the velcro, to avoid affecting the stickiness.

REMARK: 11.2
Tear off the white isolation paper on the back of Bubble Pads



Step 8

R		M6x35 Screw	4
Q		Anchor	4
P			2

