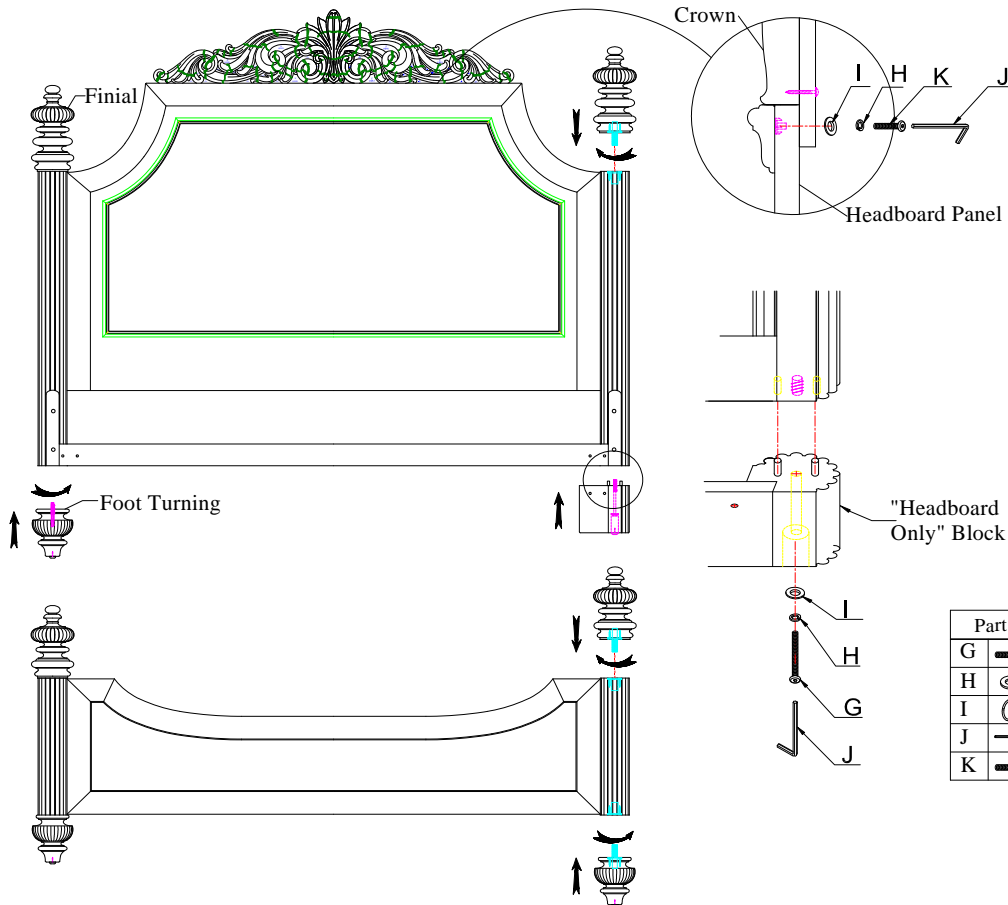


ASSEMBLY INSTRUCTIONS 537-133C/134C/135C Panel Bed



Part	Description	Qty
G	5/16"Diam.x3-1/2" Long Bolt	2
H	Flat Washer	7
I	Lock Washer	7
J	Allen Wrench	1
K	5/16"Diam.x1-3/4" Long Bolt	5

To Assemble Bed as "Headboard Only":

1. Place headboard on its back on flat, non-marred surface.
2. Use Locator Pins to position "Headboard Only" Block on bottom of headboard.
3. Use Allen Wrench (J) to attach "Headboard Only" Block to headboard with (1) of each: Lock Washer (I), Flat Washer (H), and 3-1/2" Long Bolt (G). Fully tighten bolt.
4. Repeat Steps 2 and 3 for "Headboard Only" Block on the other end of bottom of headboard.
5. Follow directions included with bed frame to attach frame to headboard.
6. Insert bolted end of Finials into top of all (4) posts. Twist Finials clockwise until tight.

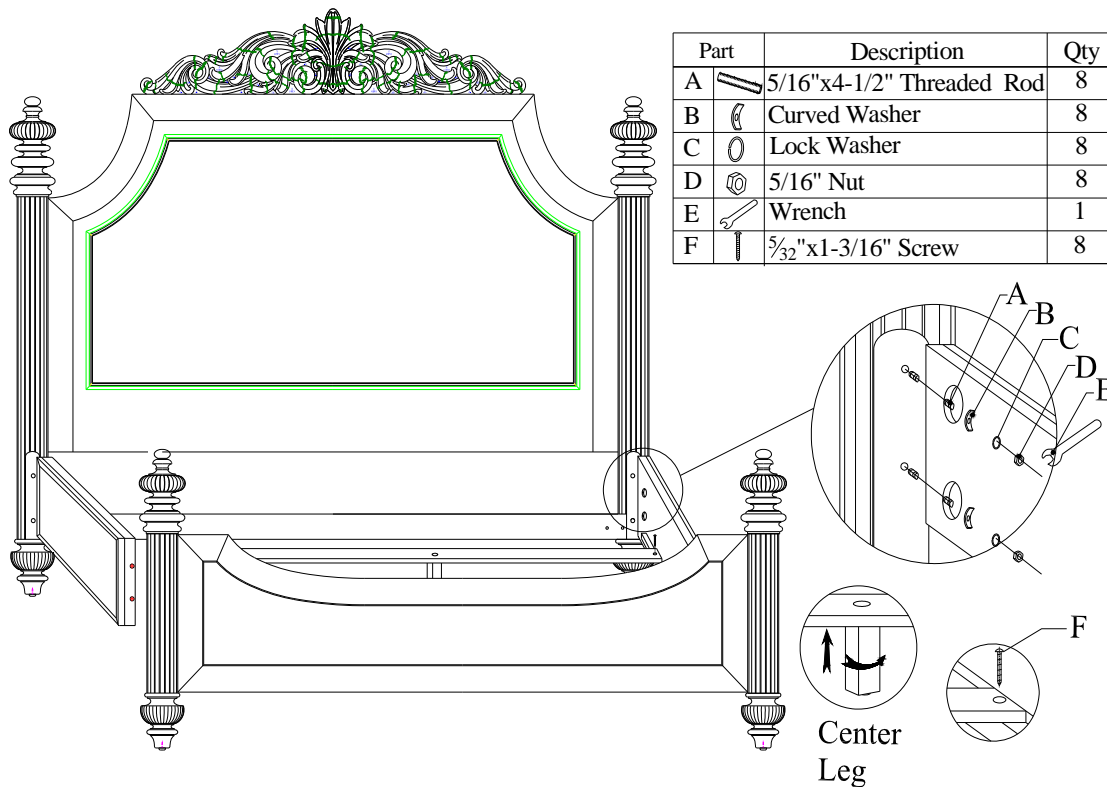
To Assemble Bed Using Headboard, Footboard, and Side Rails:

1. Insert bolted end of Feet Turnings into both bottom corners of headboard and of footboard. (Headboard feet have smaller bolts and Footboard feet have larger bolts.) Twist Feet Turnings clockwise until tight.
2. Follow directions on next page to attach side rails to bed.
3. Insert bolted end of Finials into top of all (4) posts. Twist Finials clockwise until tight.

To Attach Crown to Headboard Panel:

1. Position Crown on top of Headboard Panel so that Crown is centered and holes in Crown align with holes in Headboard Panel. Front of Crown should face same direction as front of headboard.
2. Use Allen Wrench (J) to attach Crown to Headboard Panel with (5) of each: Lock Washers (I), Flat Washers (H), and 1-3/4" Long Bolts. Fully tighten all bolts.

537-133C/134C/135C Instructions Continued...



HOW TO ATTACH SIDE RAILS TO HEADBOARD/FOOTBOARD:

* All needed hardware is located in a hardware bag which should be taped to inside of side rail.

1. Insert Threaded Rod (A) into metal dowel thru open hole on post. Twist clockwise until tight.
2. With both threaded rods in place on one post, and side rail positioned with T-slots to inside, slide side rail into position over threaded rods.
3. Add Curved Washer (B), Lock Washer (C), and Nut (D) to threaded rods.
4. Tighten nut with Wrench (E) until tight. Repeat process for other three corners.

HOW TO ATTACH SLATS TO SIDE RAILS:

1. Insert bolted end of Center Leg into bottom side of slat. Rotate clockwise until tight.
2. Adjust bottom leveler so that Center Leg and leveler sit 1/2" above floor.
3. Place one slat 3" to 5" inward from each end of wood cleats. Place two center slats between two end slats so there is an equal amount of space between all four slats.
4. Secure slats with wood screws (F) provided. Note that top side of slat has larger hole.