

20×20FT Metal Carport Manual

Dear Customer,

Thank you for choosing our product! To ensure the safe and secure delivery of your items, we have opted for a split-box delivery method. We appreciate your patience as you await the arrival of all the packages before proceeding with the installation. Additionally, please follow the important recommendations below during the installation and usage of our product:

1. Before beginning assembly, please carefully read this manual.
2. Ensure all components are present in the carton, matching the types and quantities listed on each page.
3. Follow the assembly steps in the order specified in this manual.
4. Keep this manual in a safe place for future reference.

Our objective is to provide you with the highest quality and safest product experience. If you have any questions regarding installation or usage, please feel free to contact our customer service team.

Once again, thank you for choosing our product, and we wish you a delightful user experience!

Phone: 3022415039/6605538327

Email: aftersale@sannwsginc.com

Please contact us by phone or email.

After-sales phone service hours:

US Central Time: 19:00-23:00

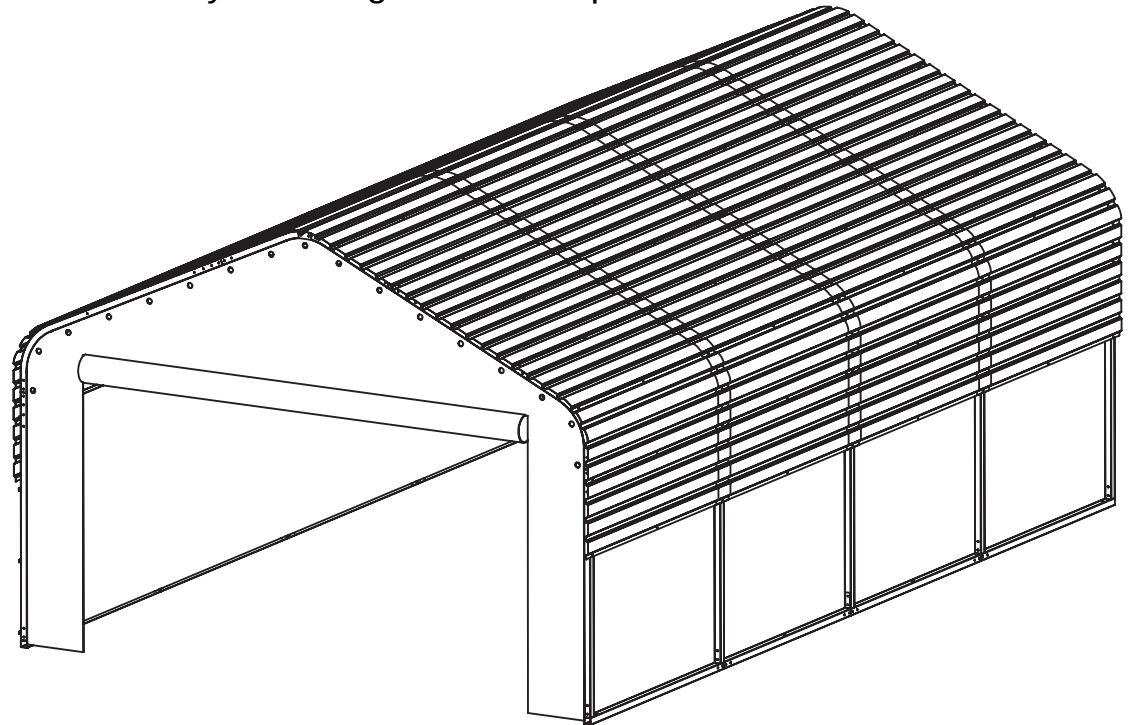
Seattle time: 17:00-21:00

US Eastern Time: 20:00-00:00

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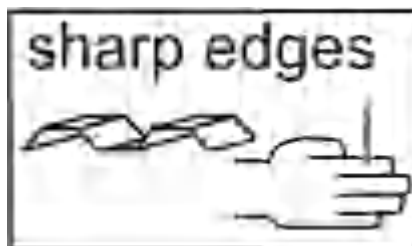
Germany time: 8:00-11:00

After-sales mailbox service time: 7*24 hours



SAFETY&MAINTENANCE

Safety precautions **MUST** be followed at all times throughout the construction of your building!



Care must be taken when handling various pieces of your building, since many contain sharp edges. Please wear work gloves, eye protection, and long sleeves when assembling or performing any maintenance on your building.



Practice caution with the tools being used in the assembly of this building. Be familiar with the operation of all power tools.



Do **NOT** attempt to assemble your building on a windy day. The large panels can catch the wind like a sail, causing them to be whipped around and making construction difficult. Any building left partially assembled may be seriously damaged by even light winds.



Never concentrate your weight on the roof of the building. Additionally, when using a stepladder, always ensure it is fully open and on even ground before climbing.



Keep children and pets away from the worksite during construction and until the building is completely assembled. This will help avoid distractions and any accidents which may occur.

SAFETY&MAINTENANCE

ExteriorCare:

For a long-lasting finish, clean and wax the exterior surface regularly. We recommend washing with a mild soap solution. DO NOT use a power washer, as it may damage the finish. If you live in a high-humidity or coastal area, periodically applying a spray automotive-type wax is highly recommended.

All combustible and corrosive materials must be stored in airtight containers specifically designed for chemical or combustible storage. Immediately clean any spills of corrosive chemicals—such as fertilizers, pesticides, or herbicides—from both interior and exterior surfaces. Please note that rust resulting from chemical exposure is not covered under the warranty.

To help prevent rust from forming or spreading:

Avoid scratching or scraping the coated surfaces, inside and out.

Keep the roof and base perimeter clear of leaves, debris, and moisture buildup. Decaying organic matter can produce acids that accelerate corrosion.

Promptly touch up any scratches, nicks, or visible rust. Ensure the surface is clean, dry, and free of oils or dirt before applying a high-quality touch-up paint in an even coat.

Many paint manufacturers offer rust treatment products. If you notice surface rust, treat it as soon as possible according to the instructions of your chosen paint supplier.

Roof:

Keep the roof free of leaves and snow accumulation. Excessive snow load can cause structural damage and make the building unsafe to enter.

Fasteners:

Periodically inspect all fasteners and retighten as needed.

General Maintenance:

Remove inked part numbers on coated panels using soap and water.

Please note, the manufacturer cannot be held responsible for any consequences due to buildings that are not installed per these instructions, or for damage due to weather conditions or acts of God.

TOOL&EQUIPMENT

Protective Equipment



☐ 2 people needed



☐ Safety Helmet



☐ Gloves



☐ Goggles

Measuring Tools & Installation Equipment



☐ Tape Measure



☐ Angle Rule



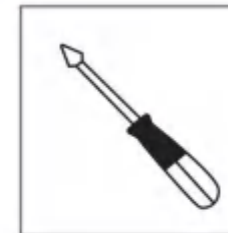
☐ Triangular Ladder



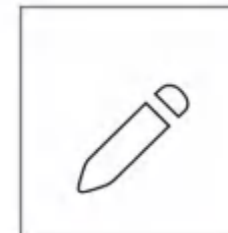
☐ Mallet



☐ SpannerC10

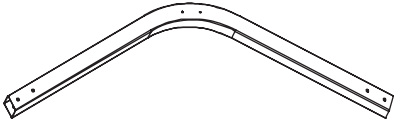
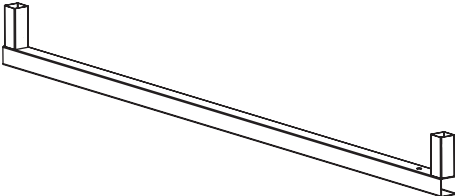
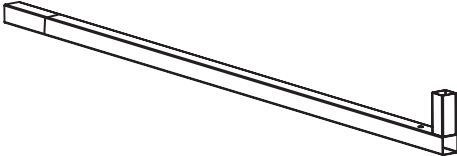
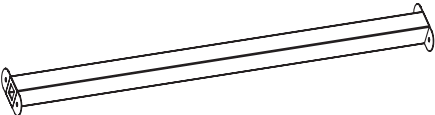
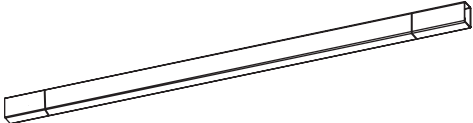
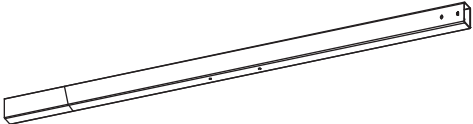
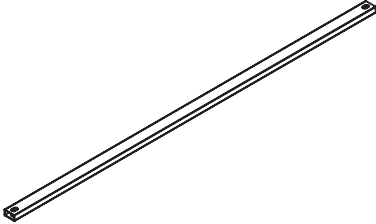


☐ Cross Screwdriver

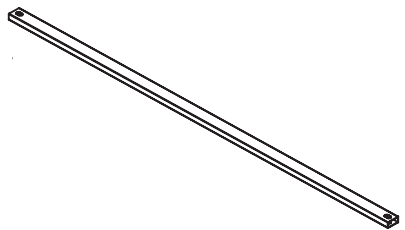
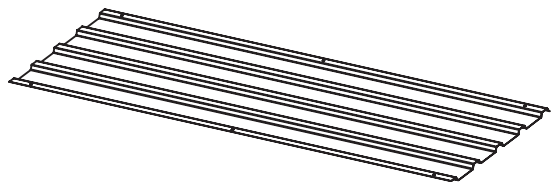
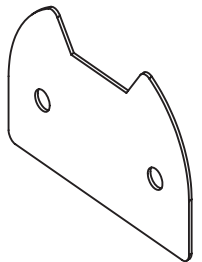
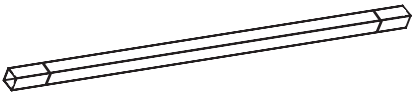


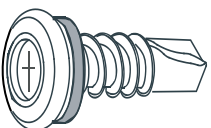
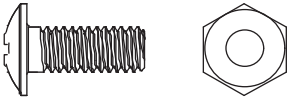
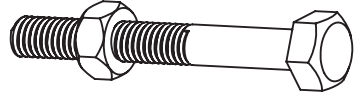
☐ Marking Pen

assembly parts list

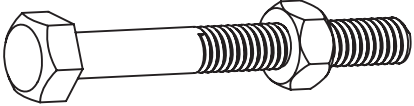
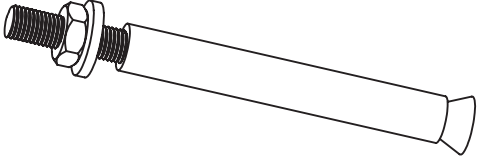
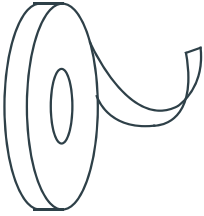
1		x5	5		x4
2		x10	6		x2
3		x28	7		x2
4		x10	8		x5

assembly parts list

10		x10
11		x68
12		x5
15		x10

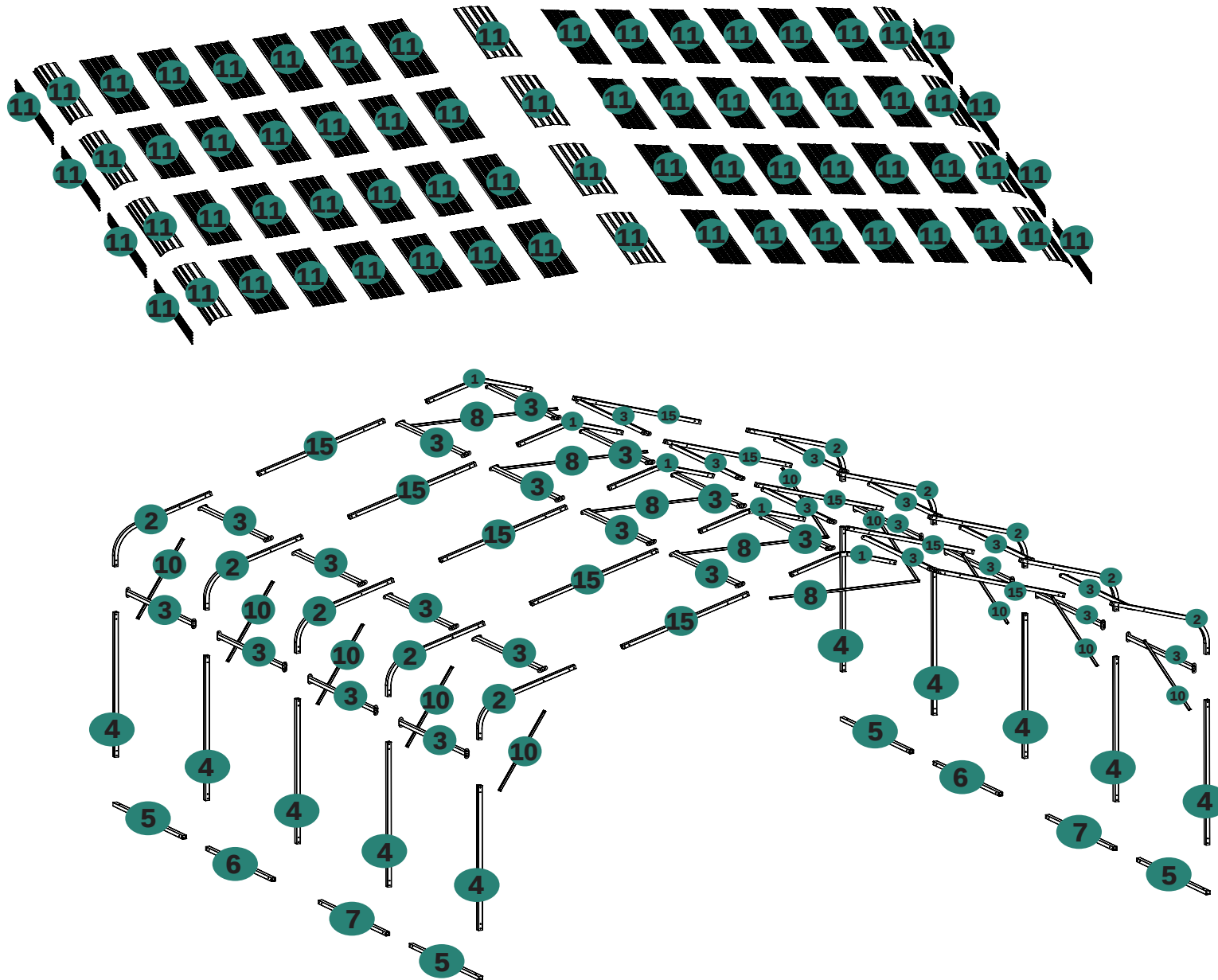
F1		x388
F2		x64
F3		x332
F4		x80

assembly parts list

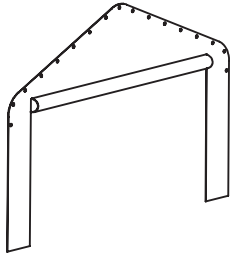
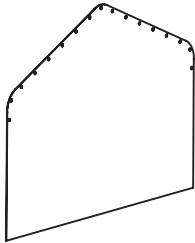
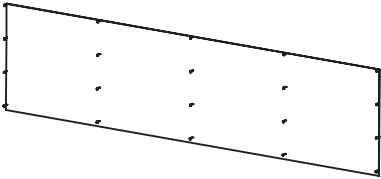
F5		X30
F6		X8
F7		x4
F8		x1

A1		X2
A2		X2

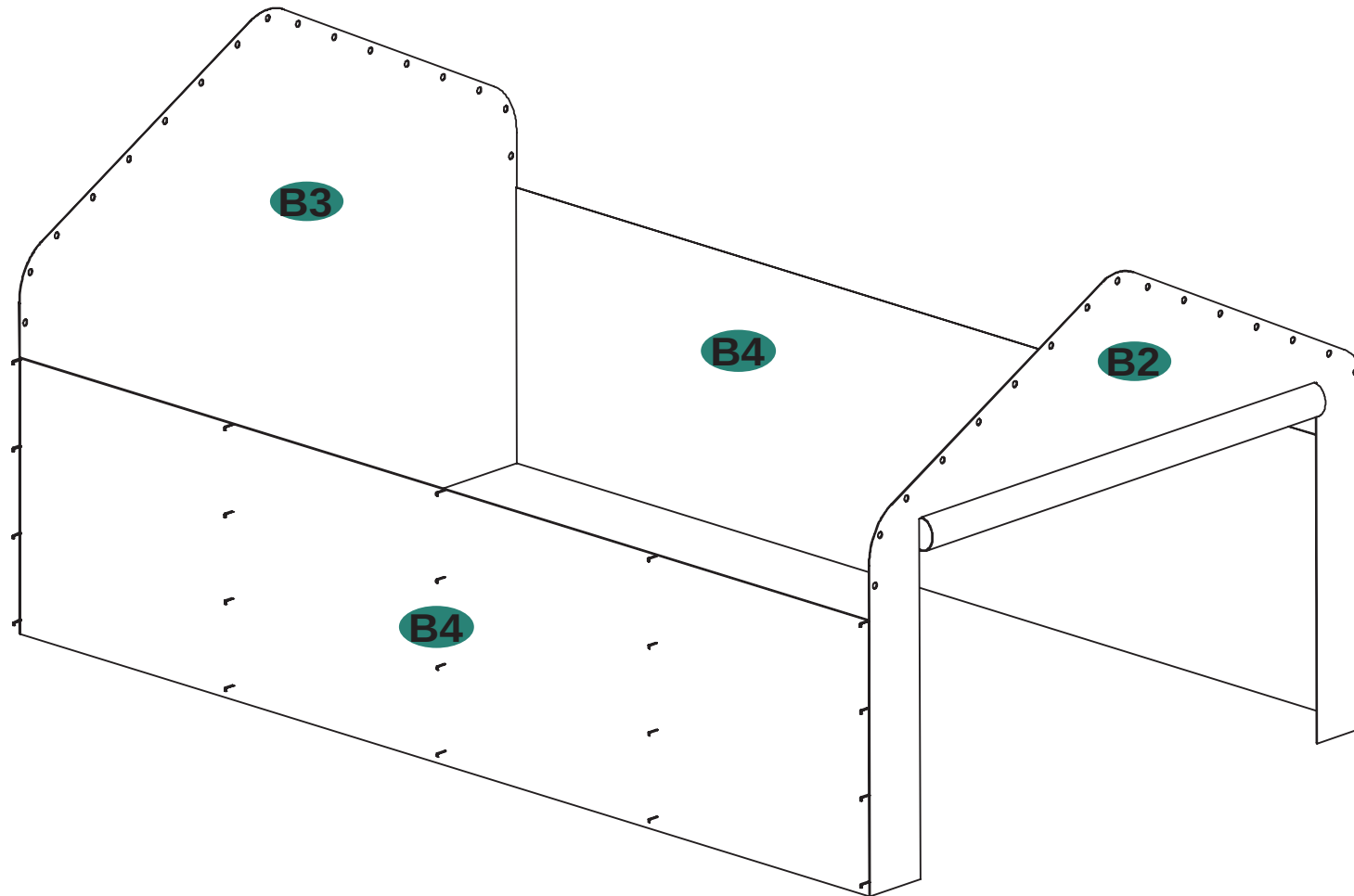
exploded view



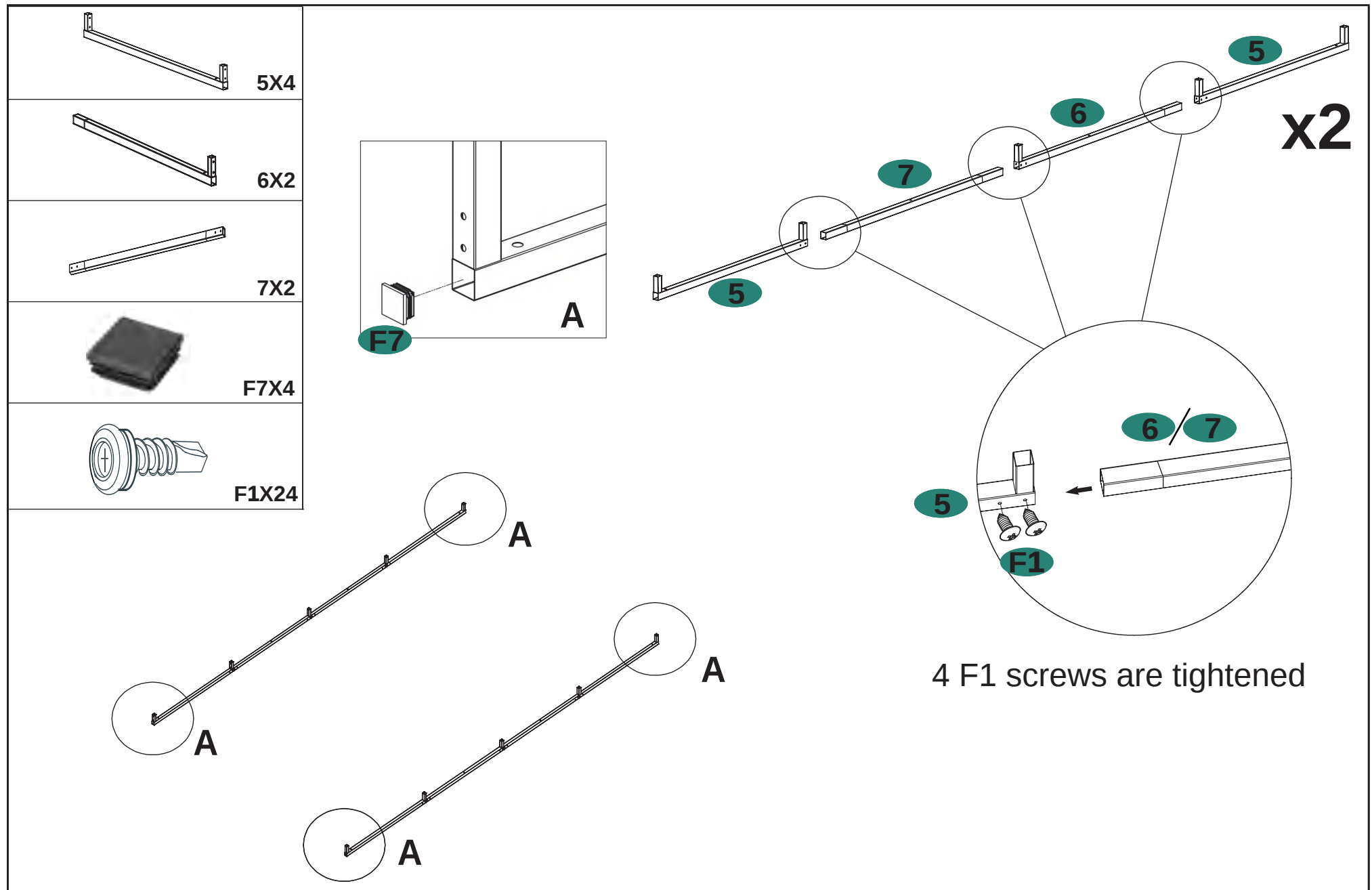
assembly parts list

B1		X68
B2		X1
B3		X1
B4		X2

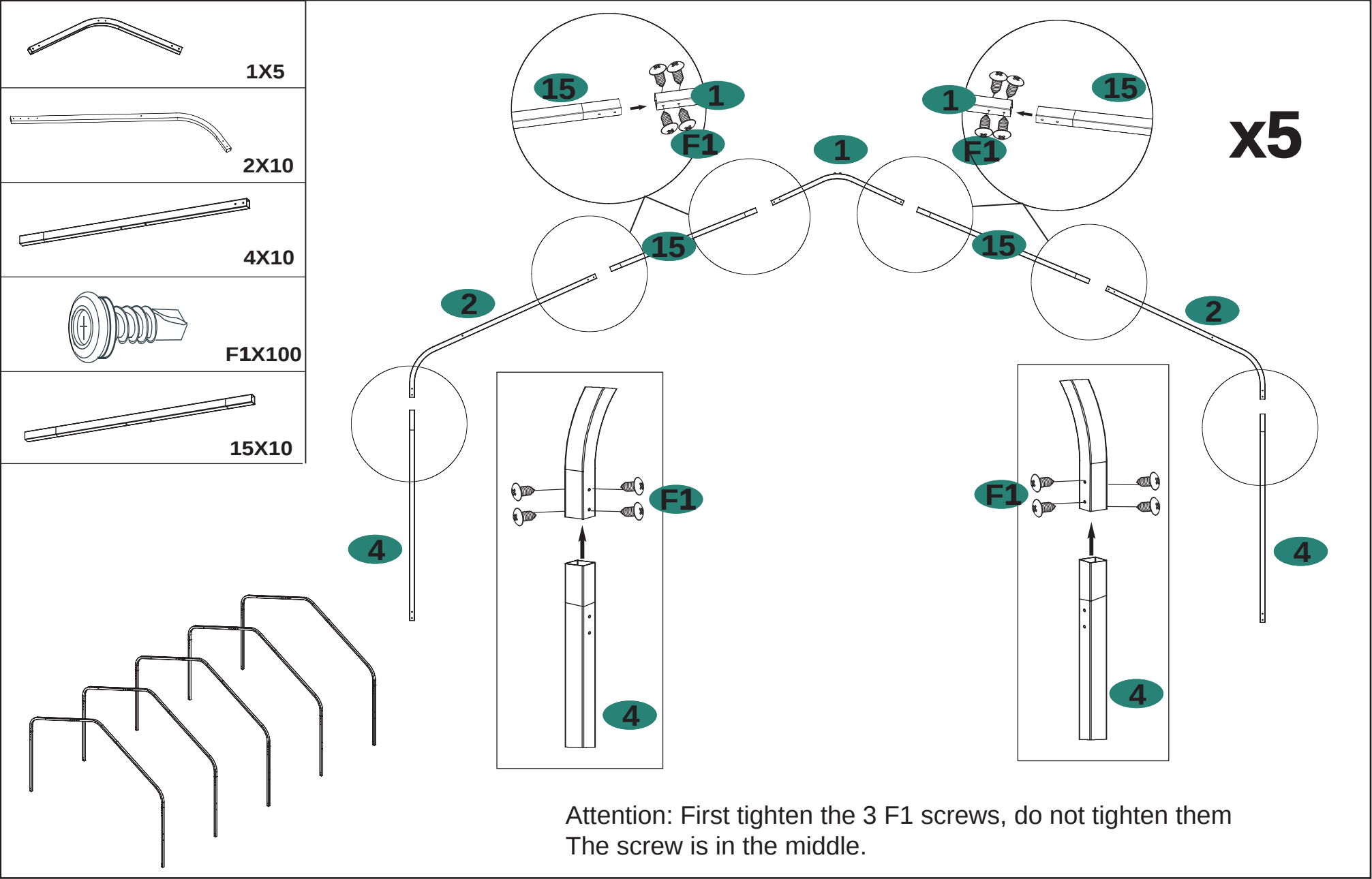
exploded view



Installation steps



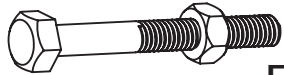
Installation steps



Installation steps

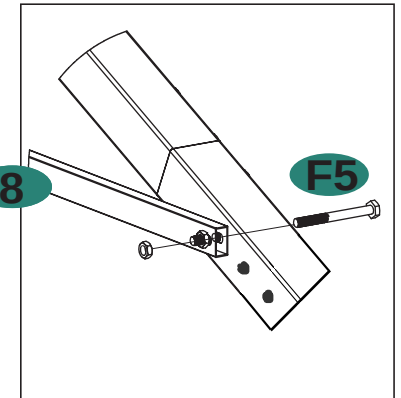


8X5

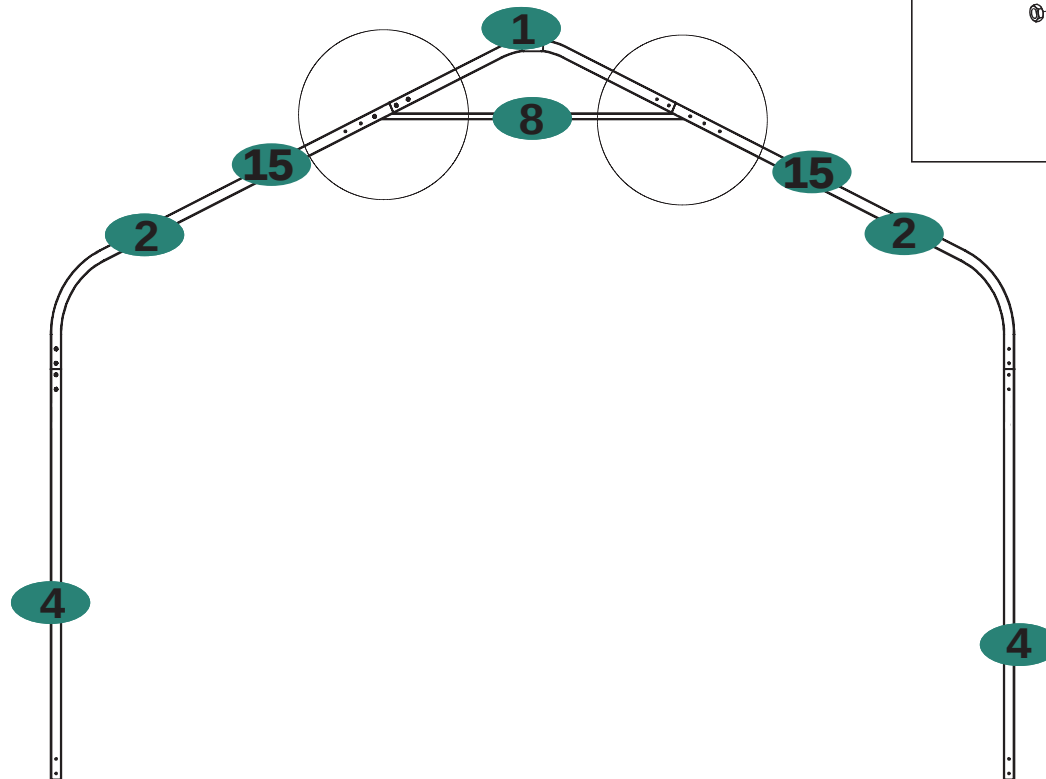
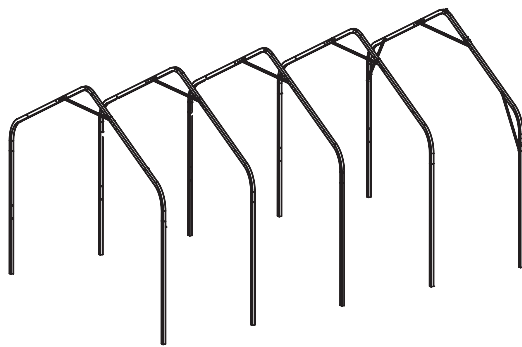


F5X10

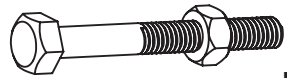
8 Accessories are locked with F5 screws



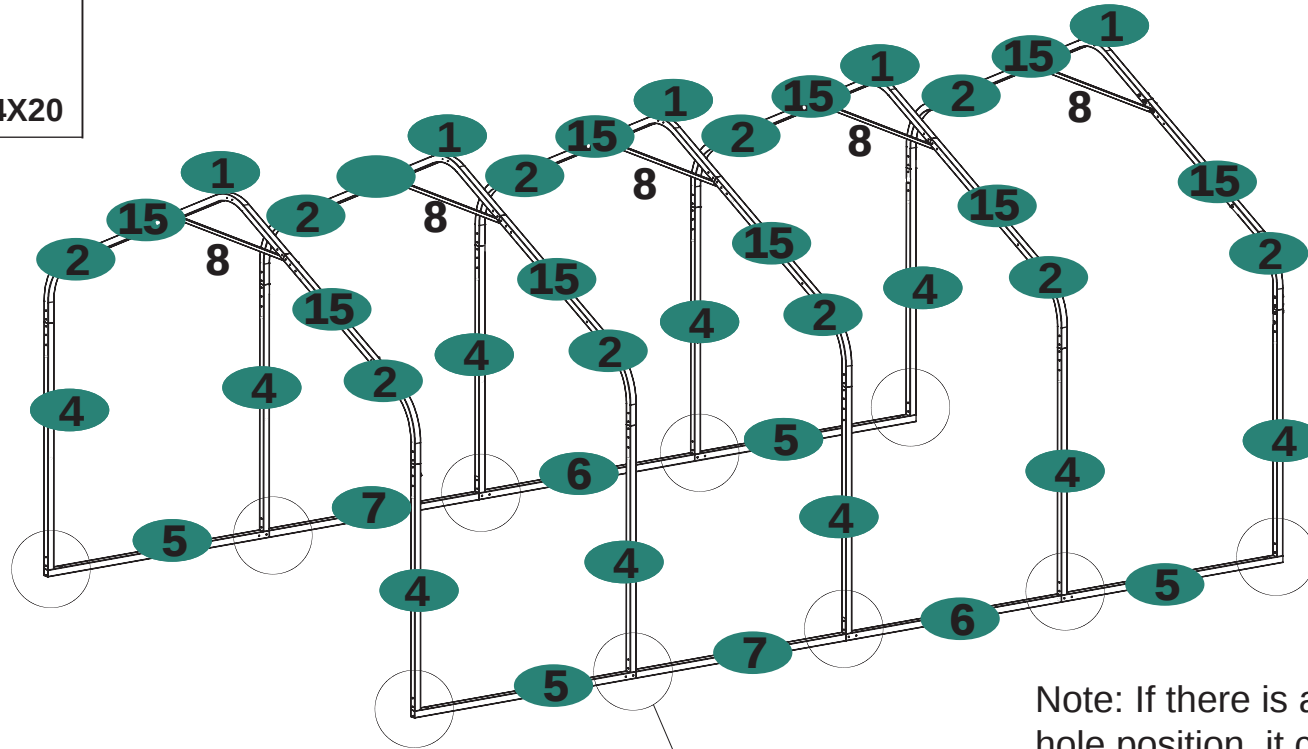
x5



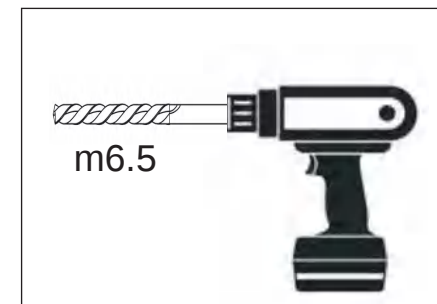
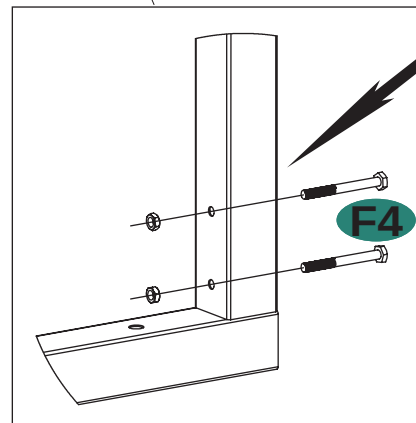
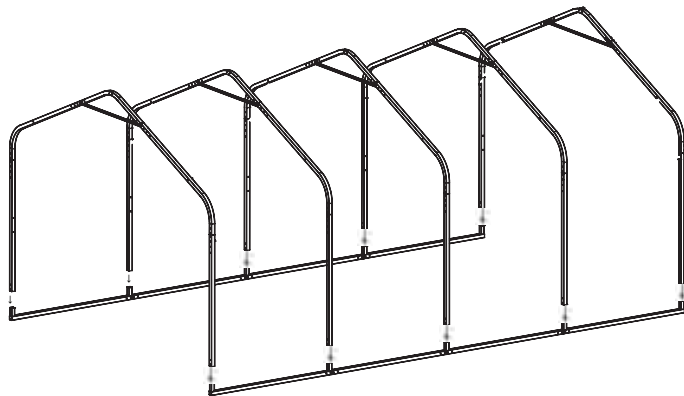
Installation steps



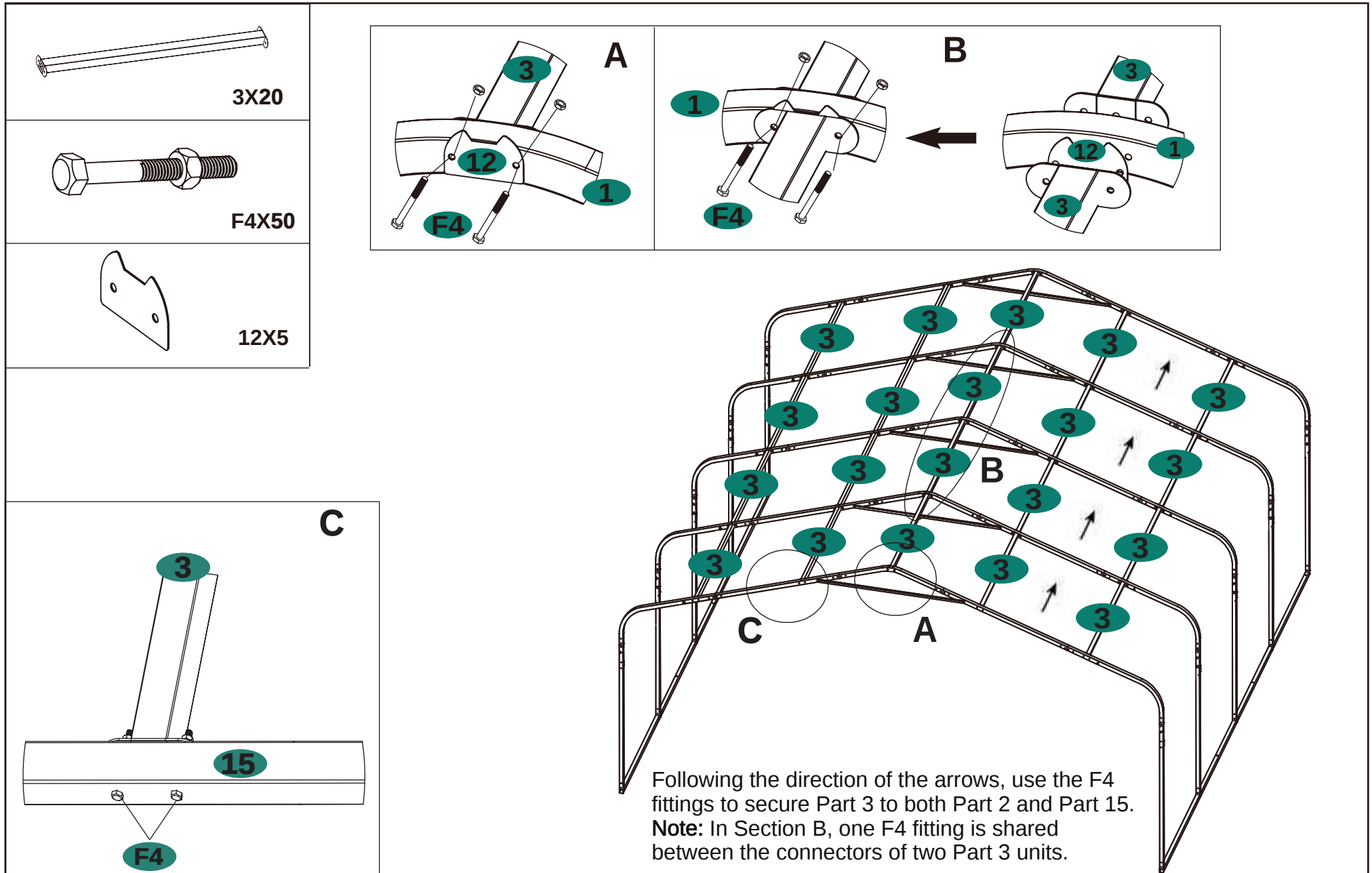
F4X20



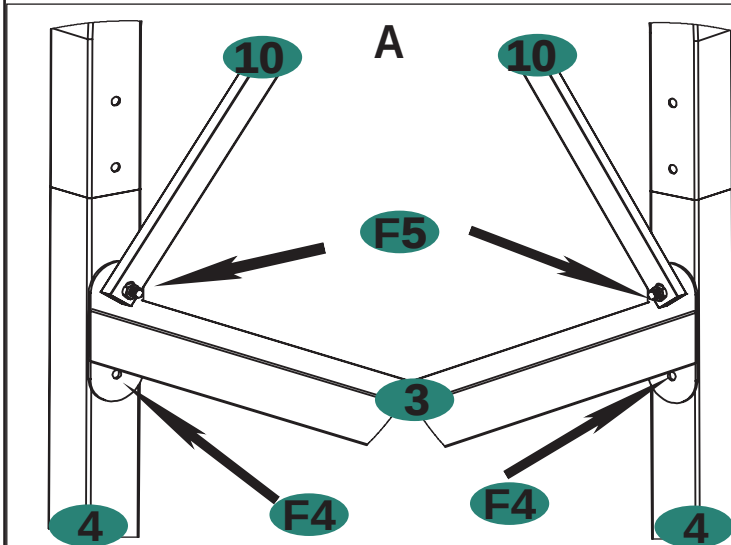
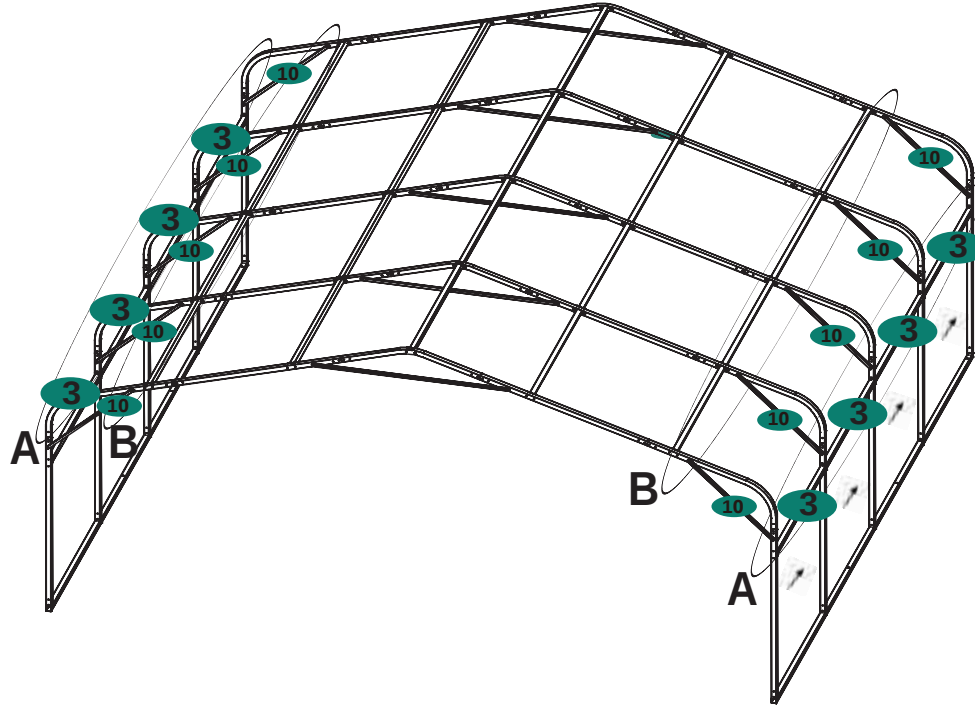
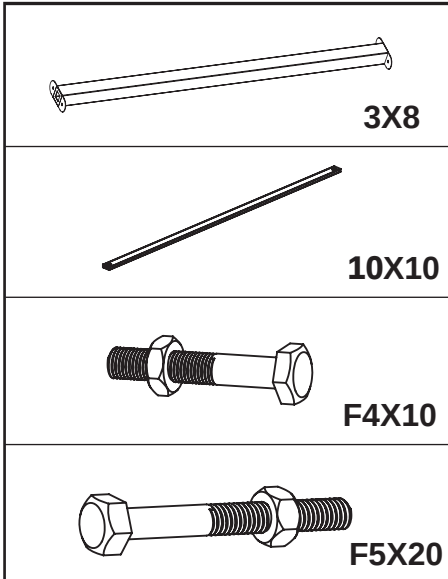
Note: If there is an error in the hole position, it can be corrected by the drill.



Installation steps

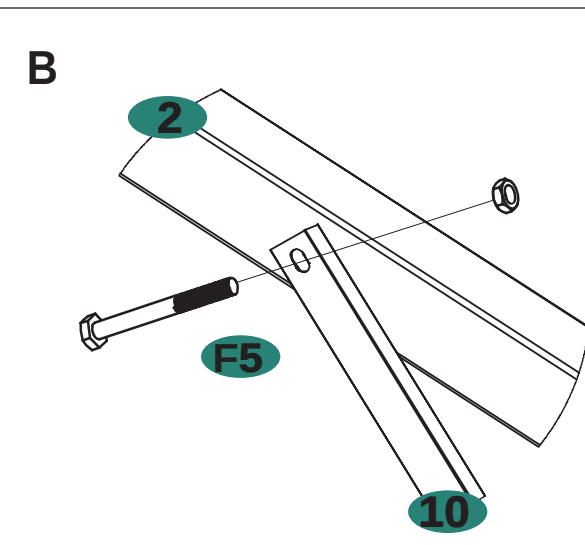


Installation steps

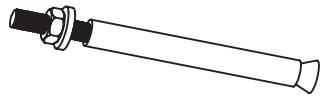


First install Part B: Secure Part 9 to Part 2 using fitting F4.
Do not tighten the screws first !

After completing Section B, install Section A:
Following the direction of the arrows , use fitting F4 to secure fitting 3 to the rod of fitting 4, starting with the lower holes.
Then, using fitting F5, connect the other end of fitting 9 to the upper hole section of fitting 3, following the arrow direction. The F5 fittings on both ends of Section A will pass through fittings 4-3-9 in sequence, while the F5 fitting on the middle Section A will pass through fittings 9-3-4 in sequence.



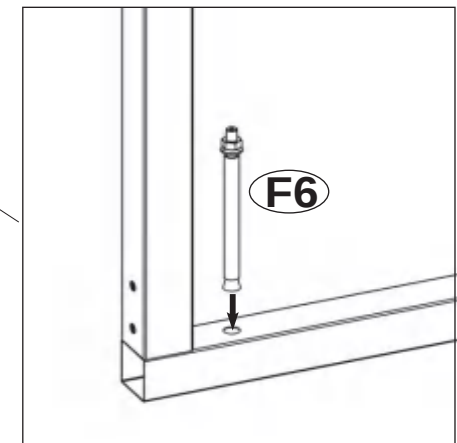
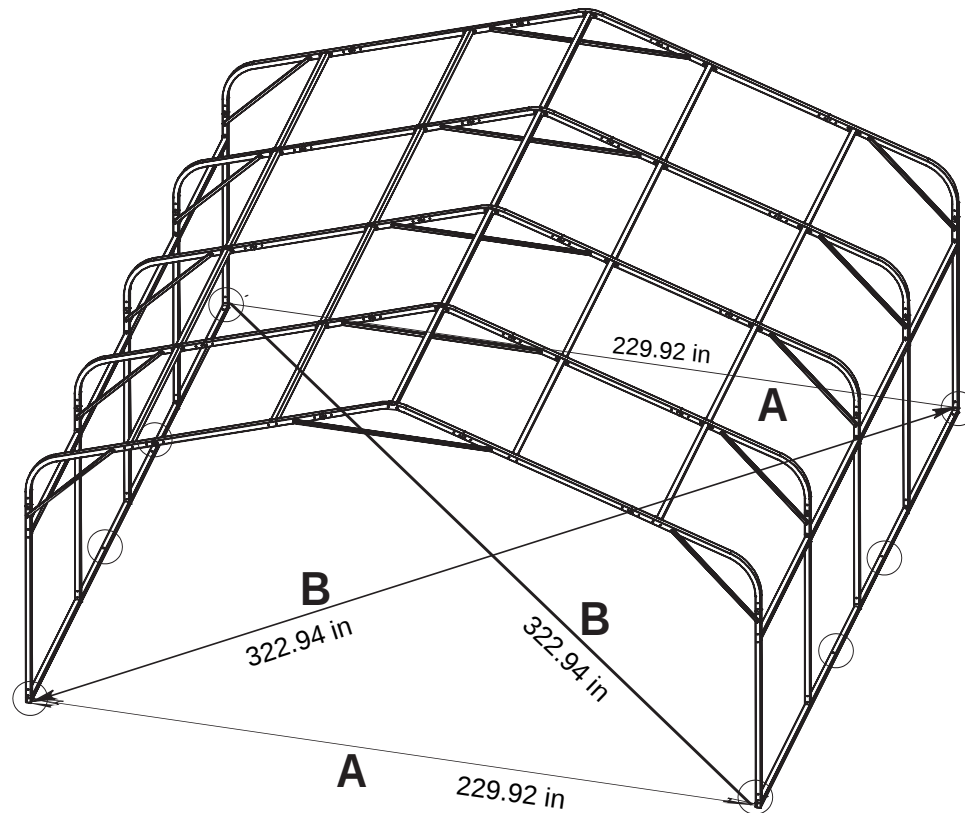
Installation steps



F6X8

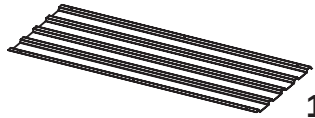
First, use a drill bit to drill holes on the ground, and then install the corner screws.

Note: Be sure measurements diagonally across the overall frame are within 0.2in of the same distance after completing this step.

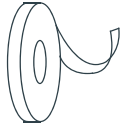


Pay attention to the intersection size of A/B

Installation steps



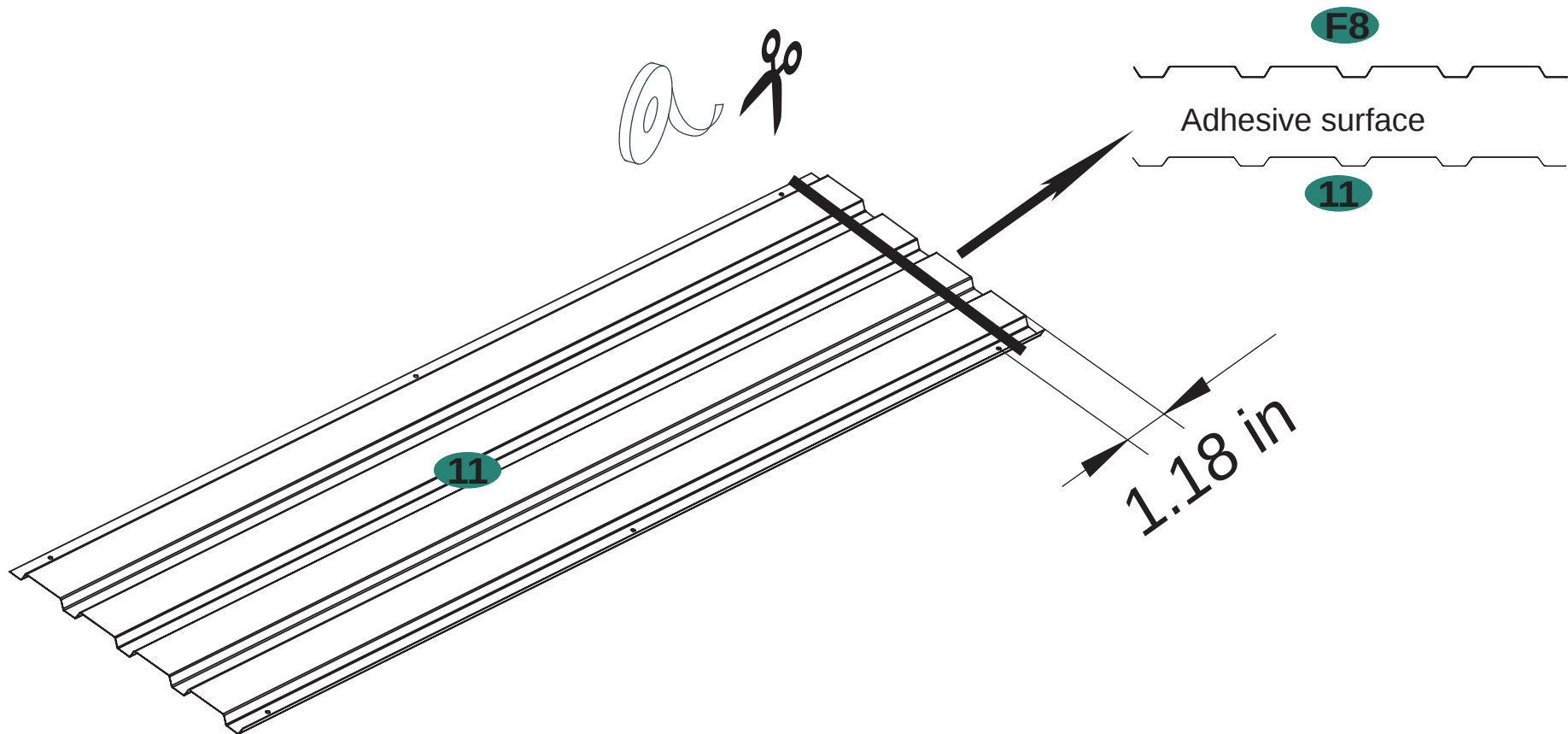
11X39



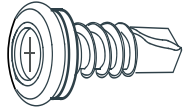
F8

Attention: First, paste the F8 sealing strip onto the 11 color steel tile, and then cut it off

x39



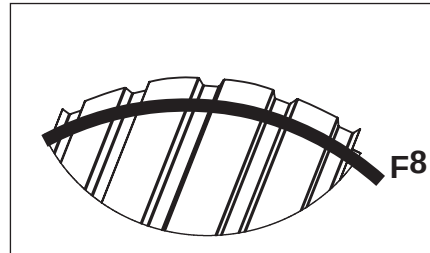
Installation steps



F1X6

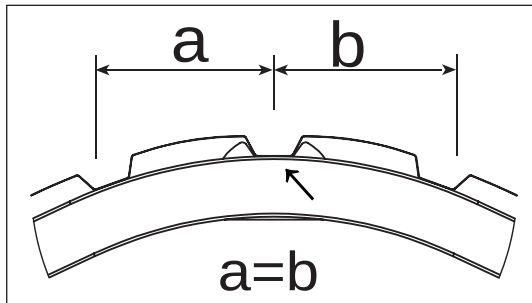


F3X6

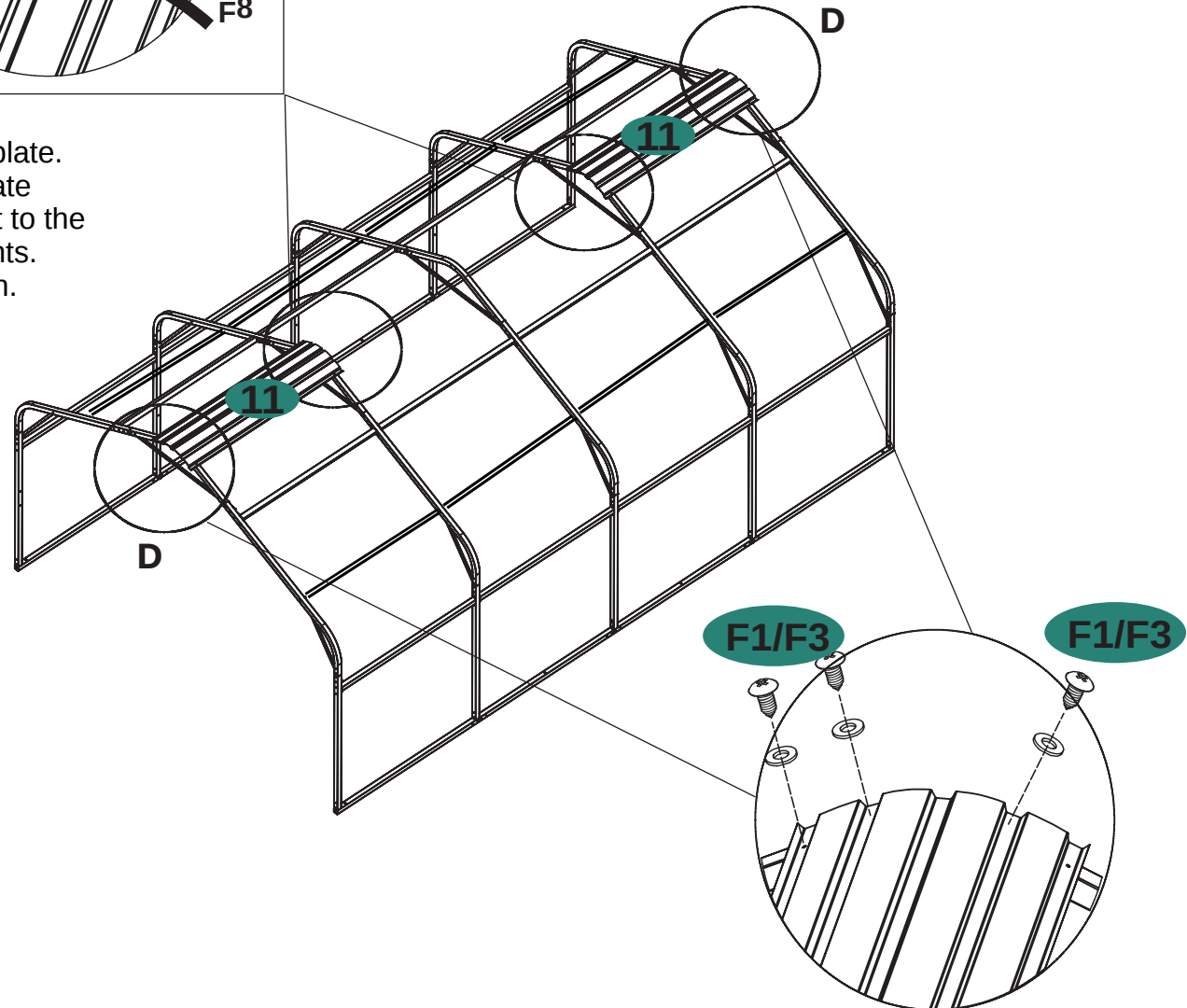
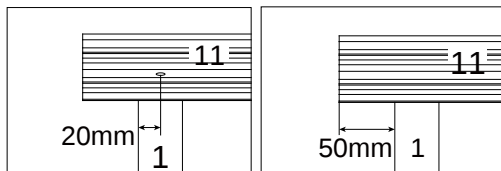


Tips : Secure the other end of the panel with screws,do not secure this end.

Locate the center point of Component 11's plate.
Align the center point of Component 11's plate with the groove on Component 12. Secure it to the rod of Component 1 using F1/F3 components. Press firmly downward to drive the screws in.



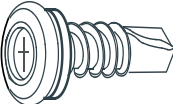
D



Installation steps



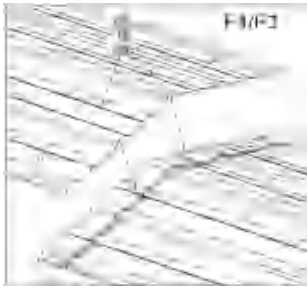
11X2

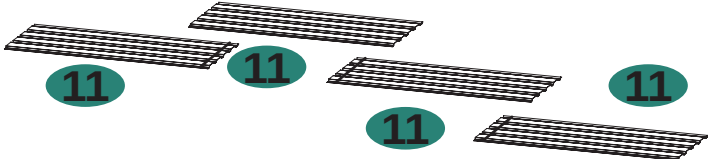


F1X9

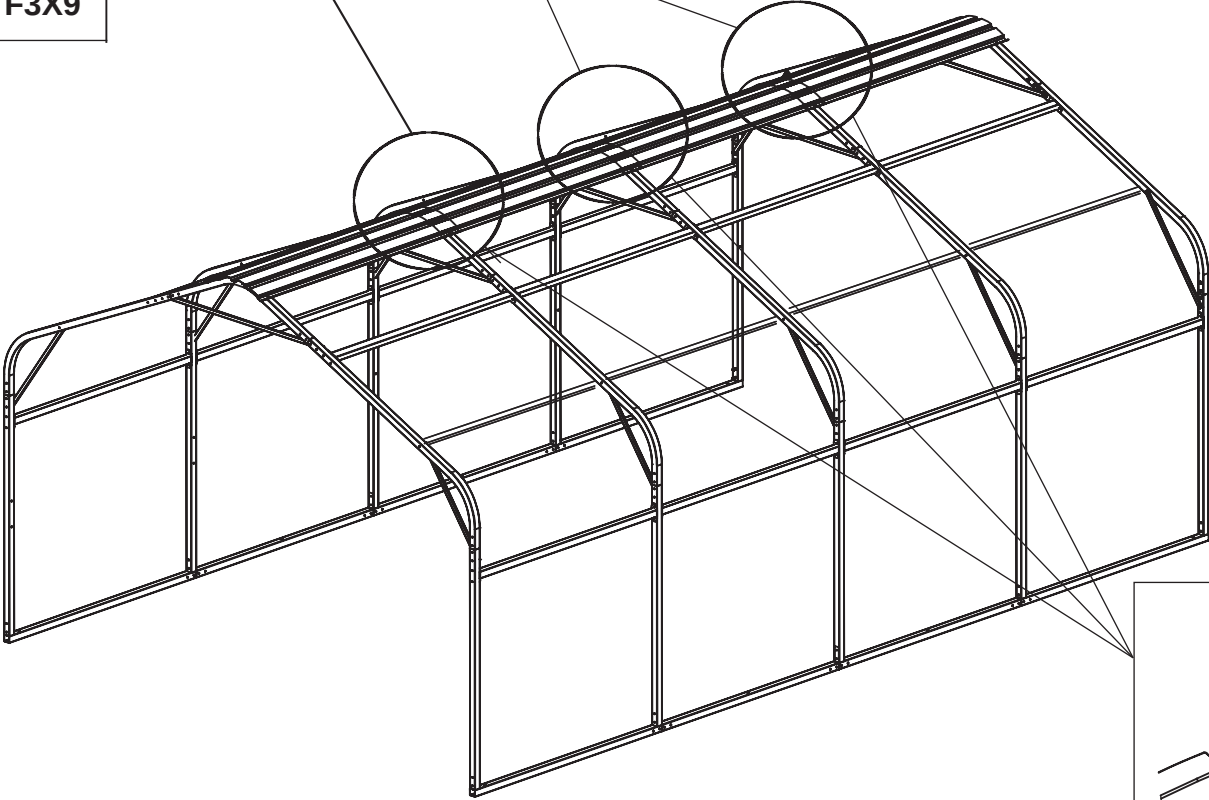


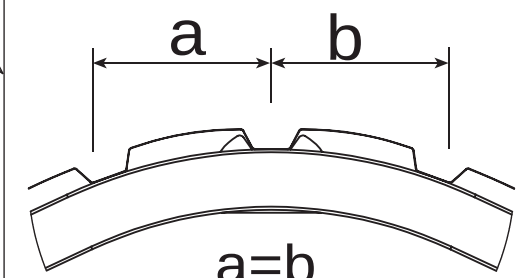
F3X9





Assembly sequence for the roof sheet

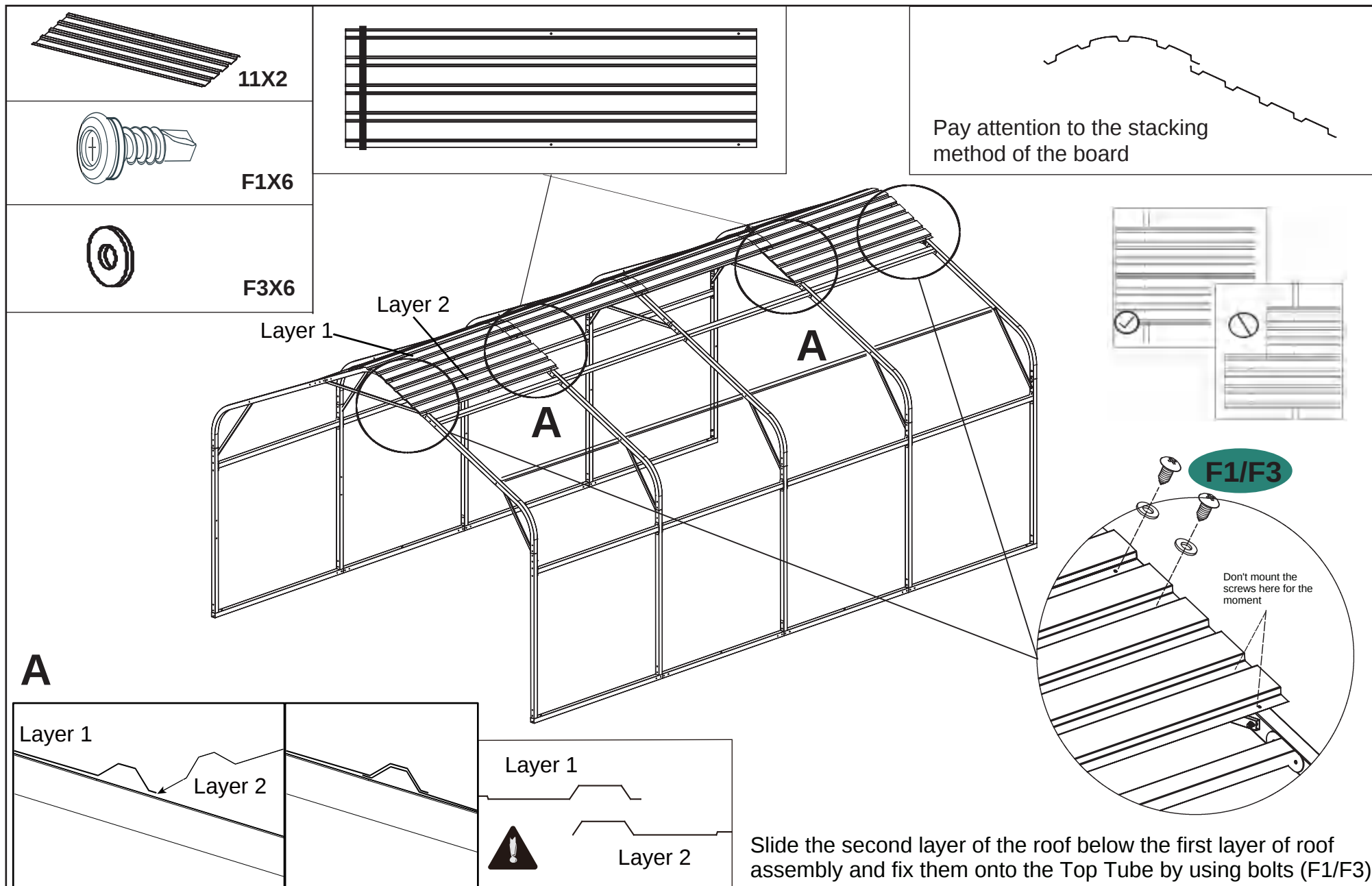




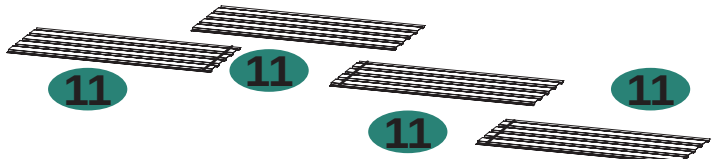
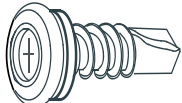
$a = b$

Mount the Middle Roof (11) in the order shown in the fig, and fix them onto the Top Tube (1) by using bolts (F1/F3).

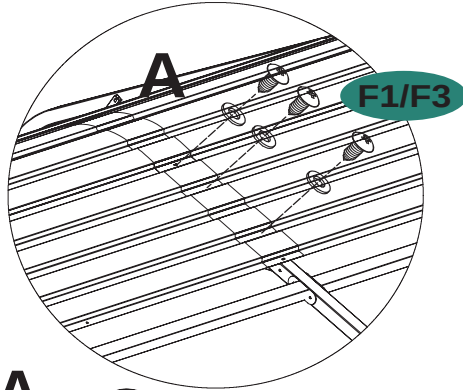
Installation steps



Installation steps

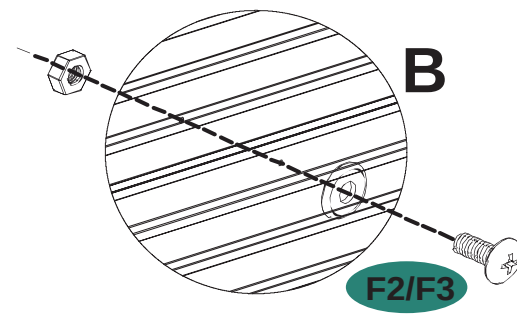
 11X2	A  Pay attention to the stacking method of the board	 Assembly sequence for the roof sheet	
 F1X9			
 F3X13			
 F2X4			

A



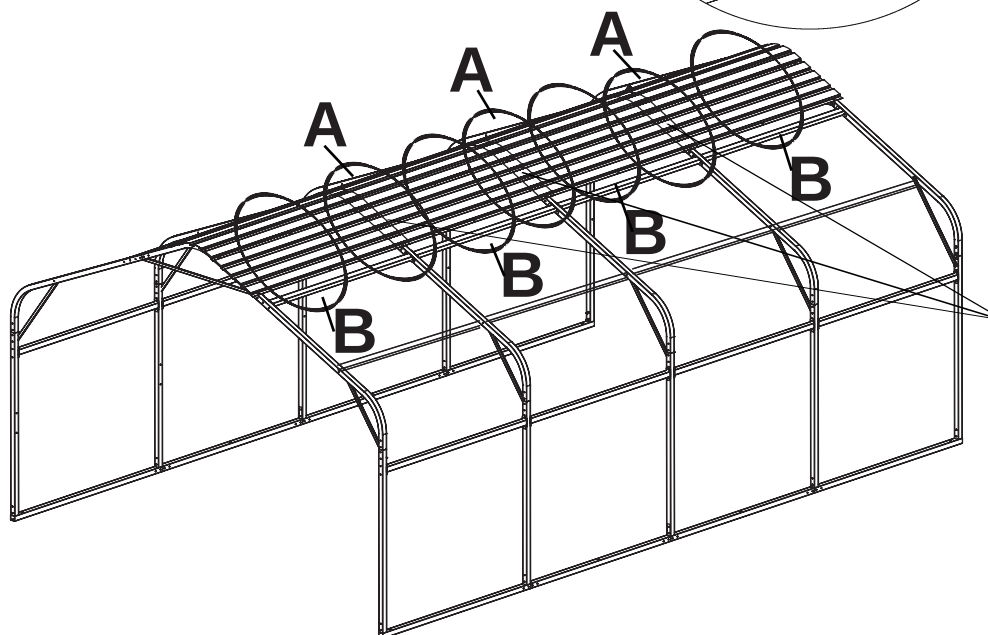
F1/F3

B



F2/F3

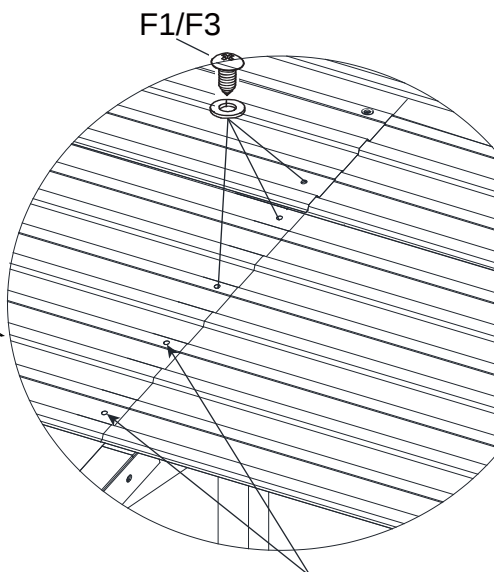
Slide the middle roof panel (11) so that it rests beneath one side of the preceding roof layer, then secure it to the roof tube using bolts in the sequence described above.
 Tips: Attention to the direction of the weather strip.



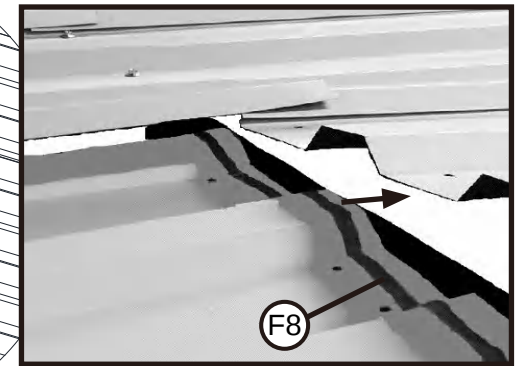
A

B

F1/F3

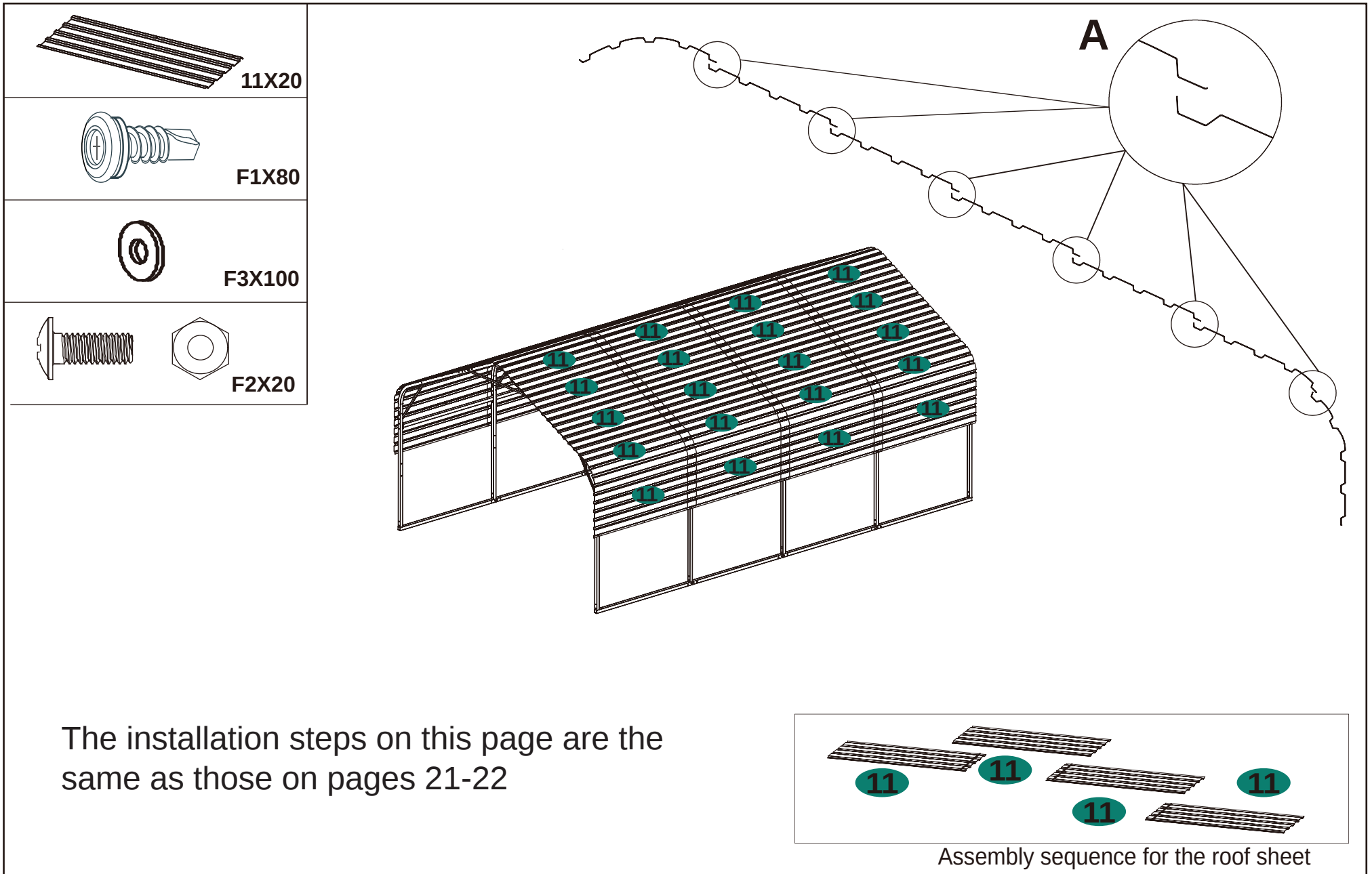


Don't mount the screws here for the moment

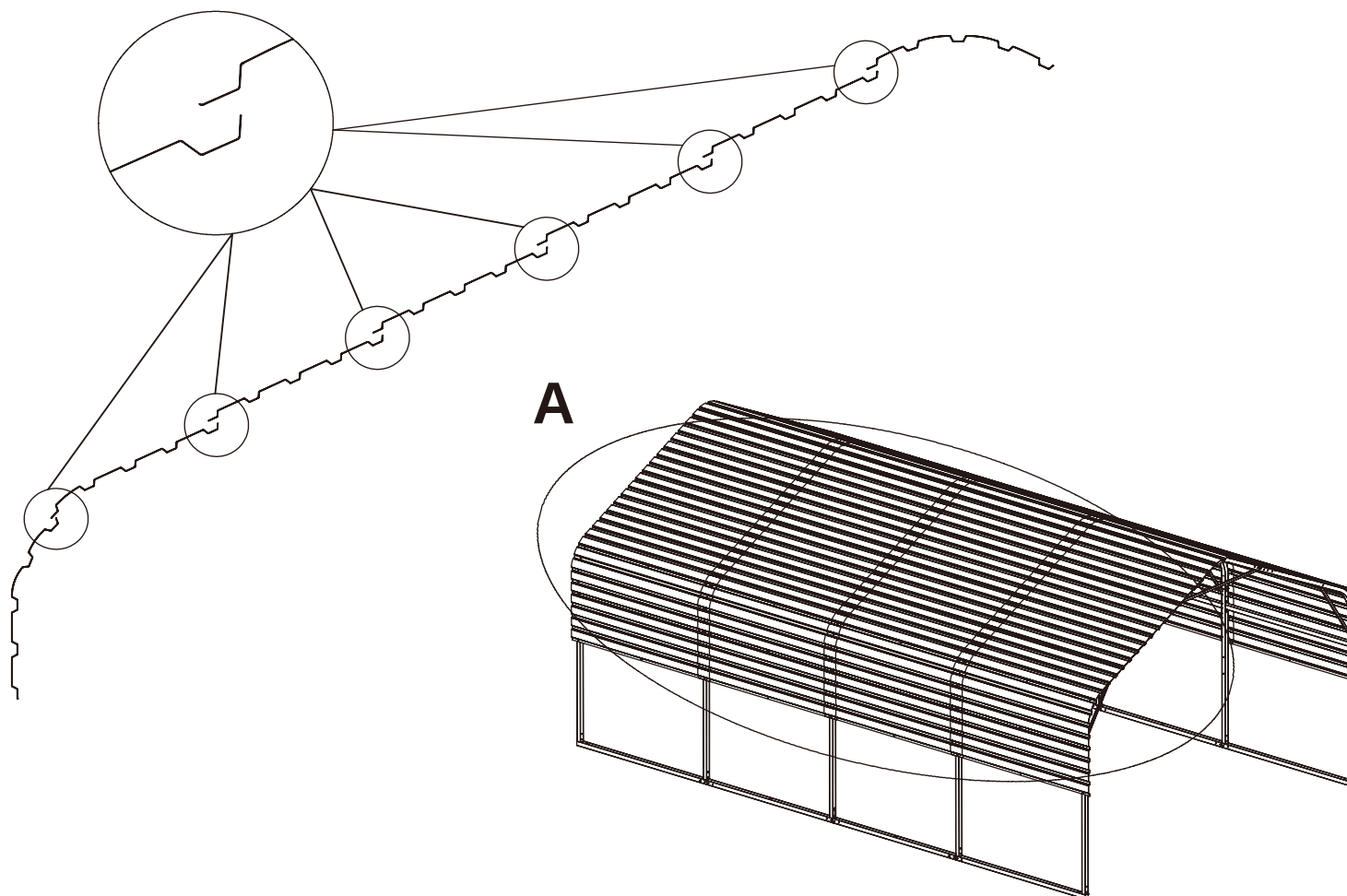


F8

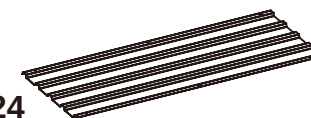
Installation steps



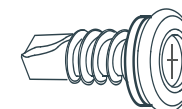
Installation steps



11X24



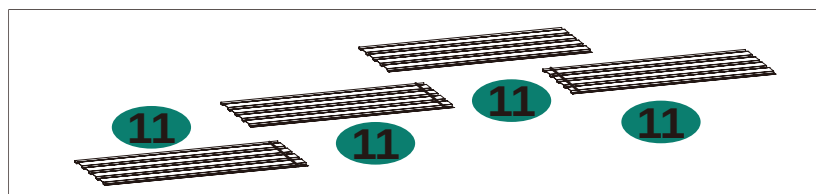
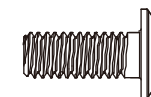
F1X95



F3X119



F2X24



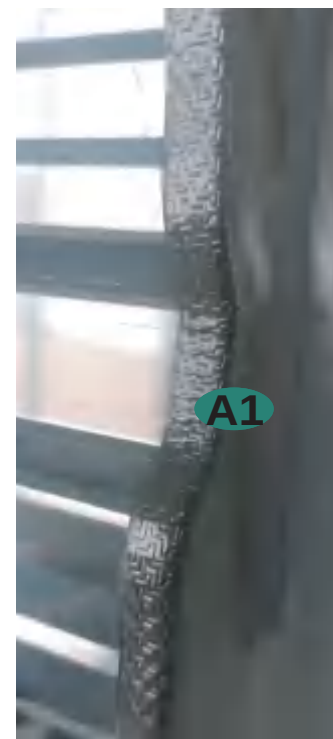
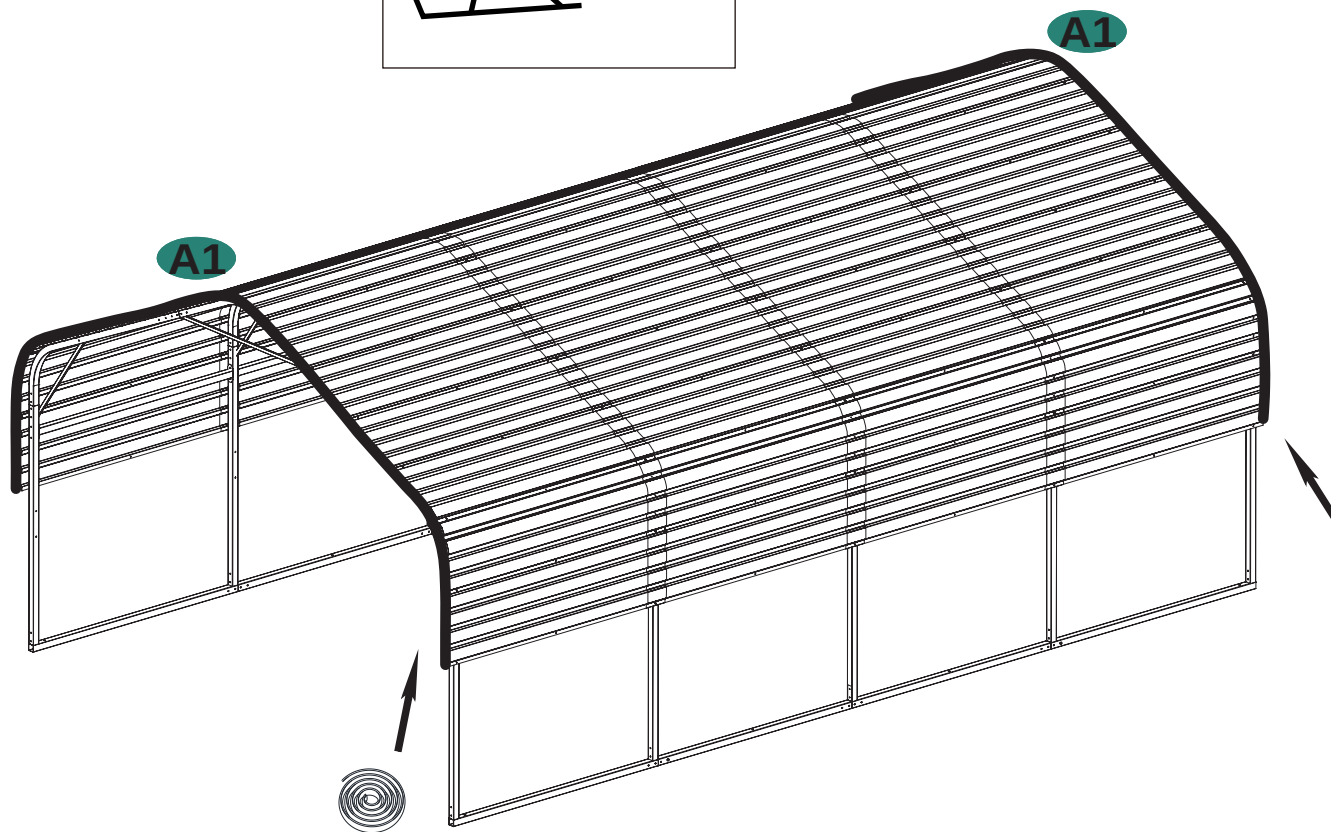
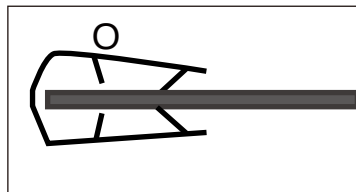
Assembly sequence for the roof sheet

The installation steps on this page are the same as those on pages 21-22-23

Installation steps

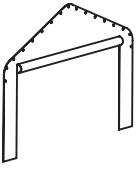


A1X2



Install the A1 edging strip in the direction indicated by the arrow

Installation steps

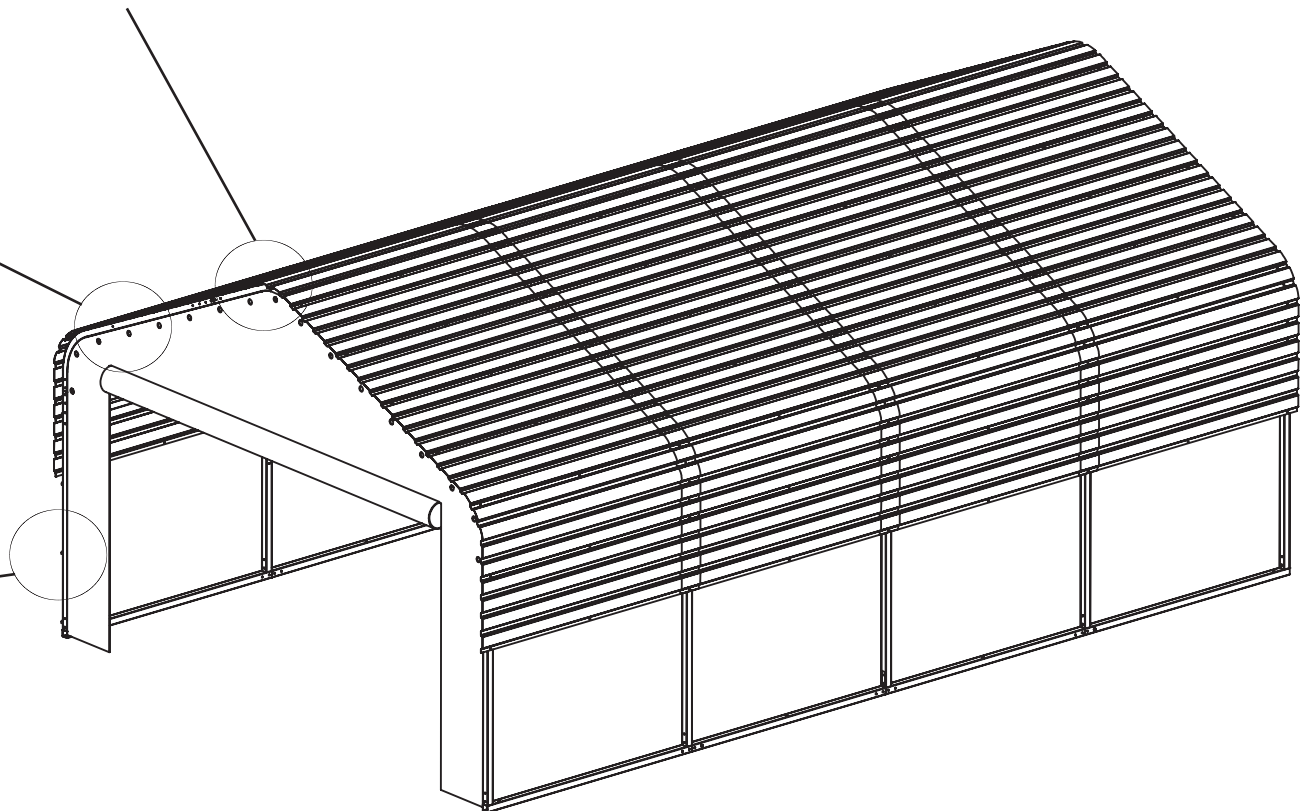
B1		X20
B2		X1



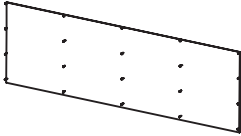
Note: Hang the middle hole of B2 at the highest point and tie it tightly to B1.

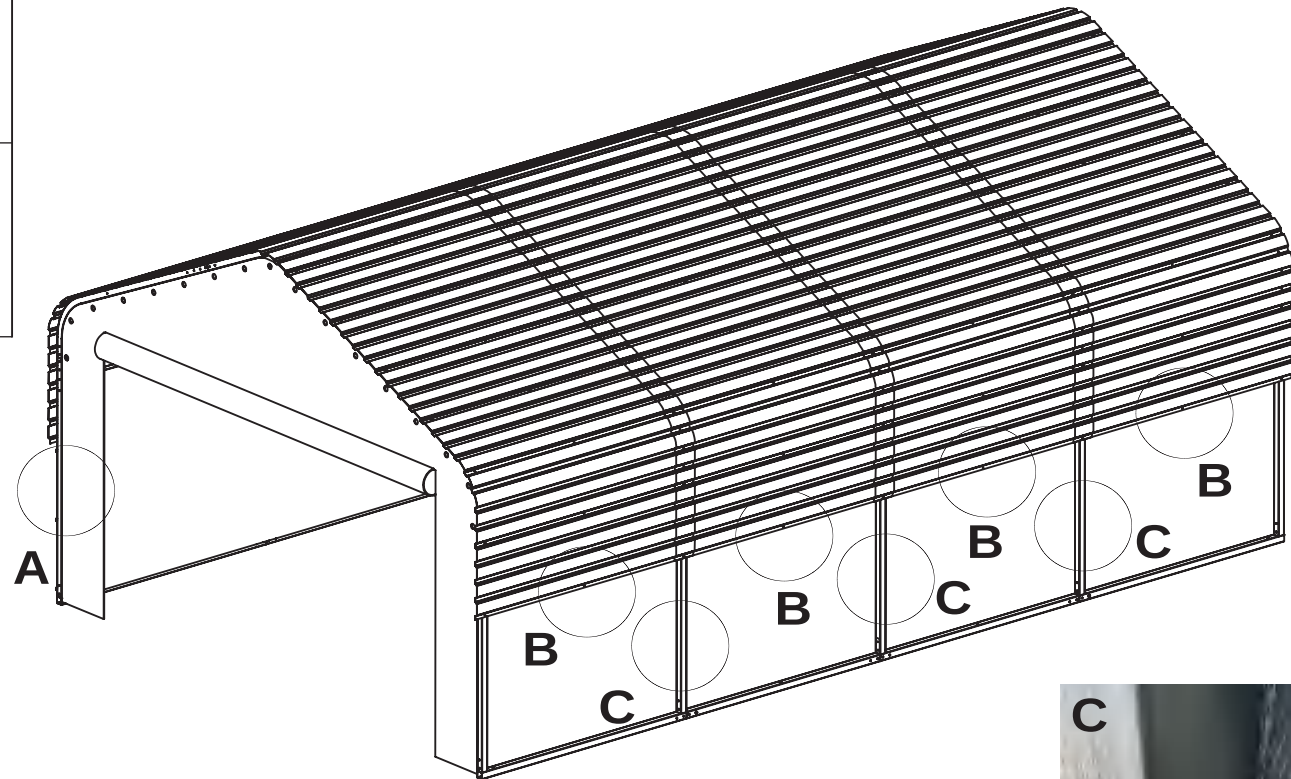


Note: Bind with Velcro



Installation steps

B1		X8
B4		X2



Note: Bind with Velcro