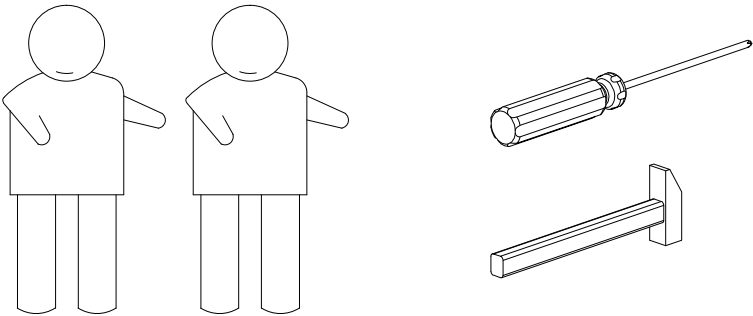


ASSEMBLY INSTRUCTION



A=24



8*28

I=4



ø20

B=24



ø15

J=8



13*13*10

C=24



ø20

K=2



ø66*6

D=3



ø8*30

E=2



200*20

F=4



ø4*14

G=22

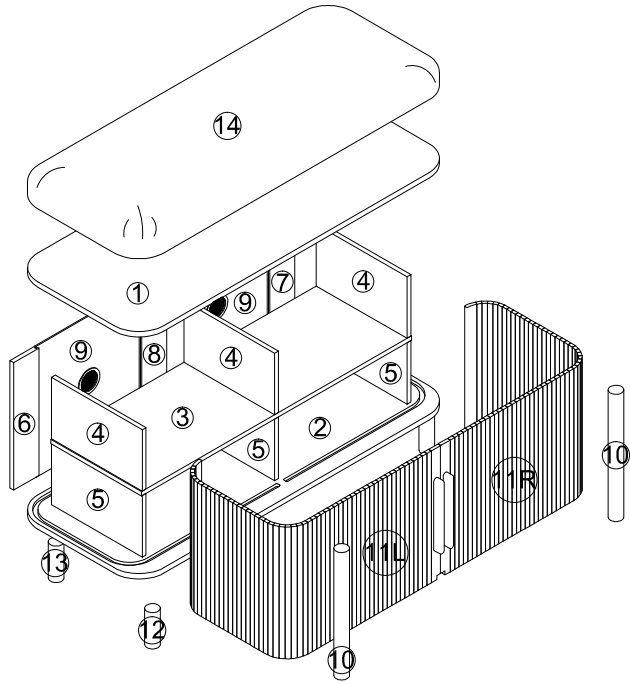
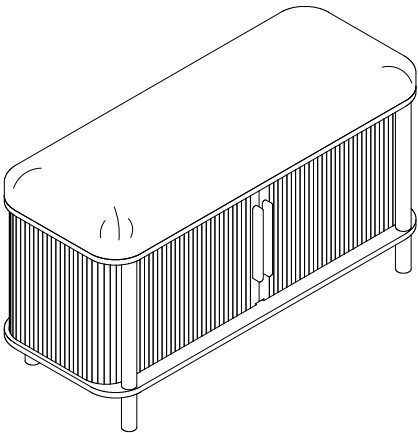


M6*50

H=1

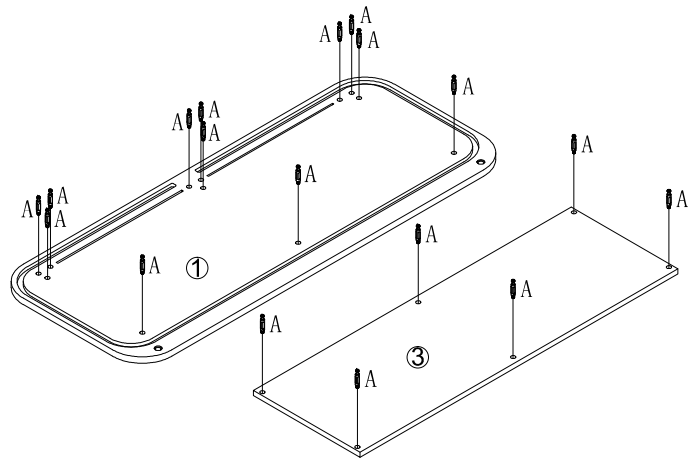


M4



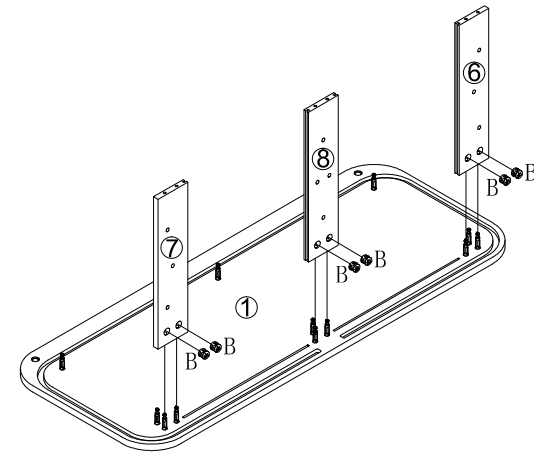
STEP:1

A=18



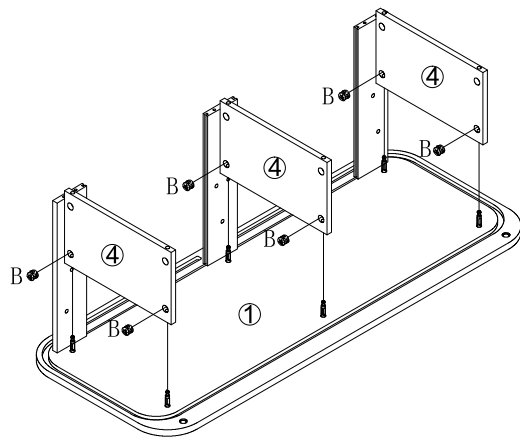
STEP:2

B=6



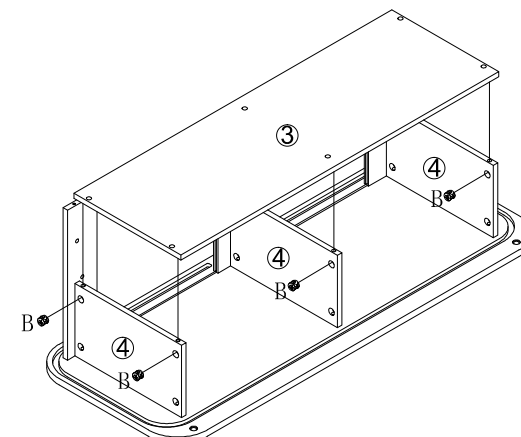
STEP:3

B=6



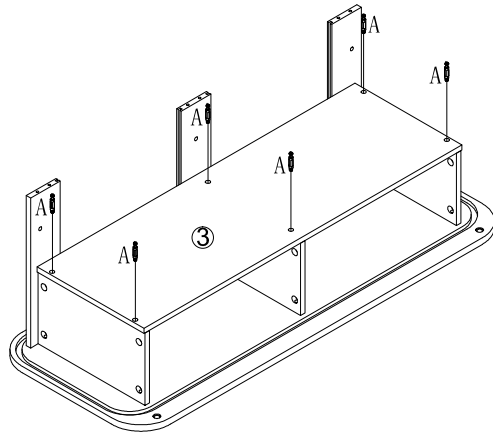
STEP:4

B=6



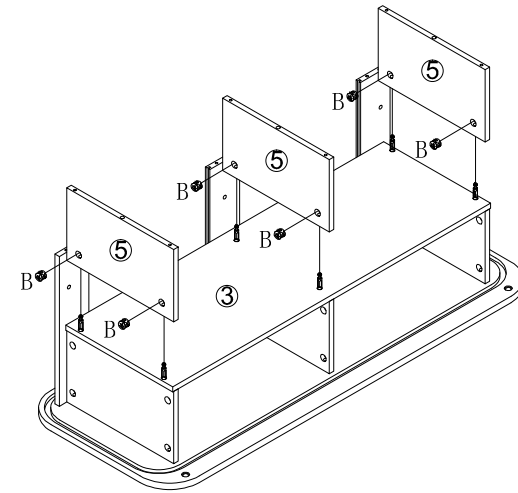
STEP:5

A=6



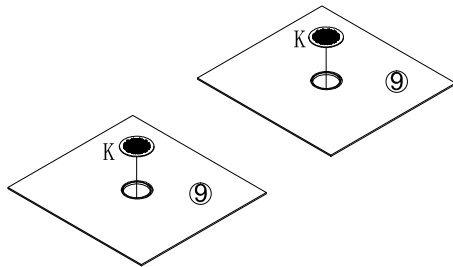
STEP:6

B=6



STEP:7

K=2

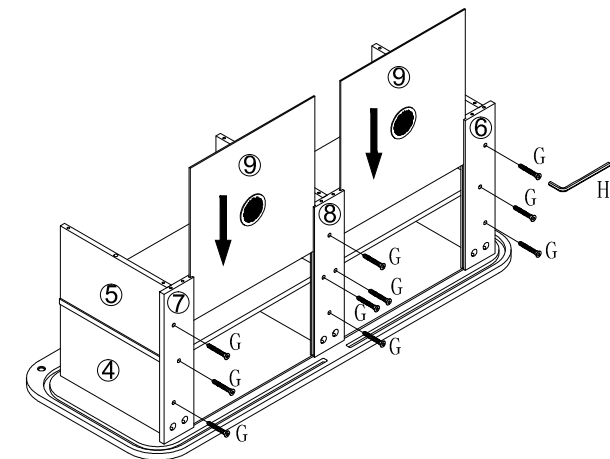


STEP:8

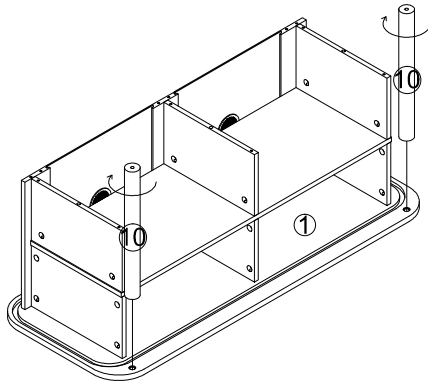
G=10



H=1



STEP:9

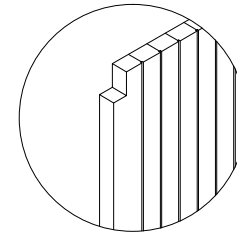


STEP:10

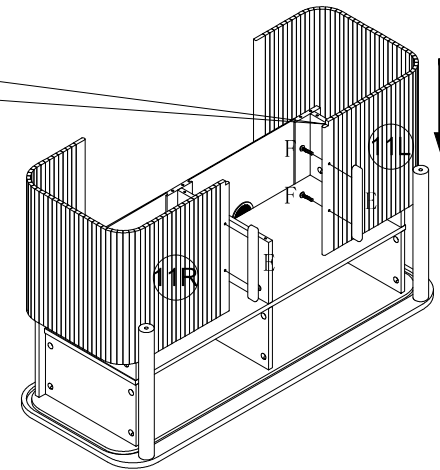
F=4



E=2



This side up.



STEP:11

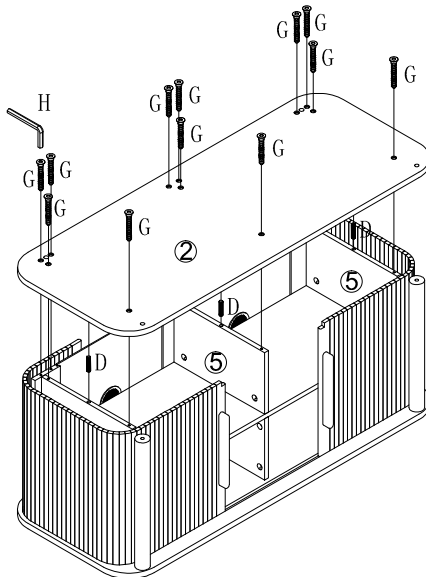
D=3



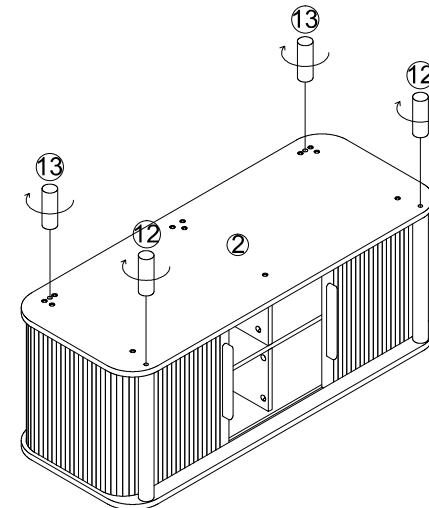
G=12



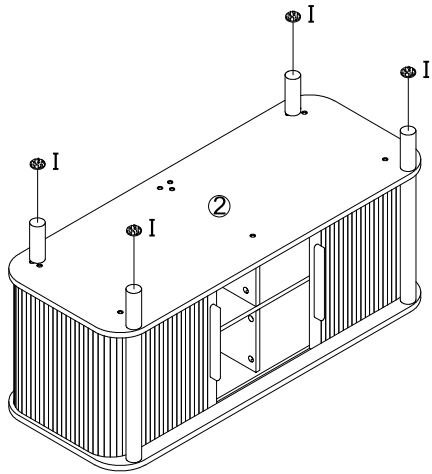
H=1



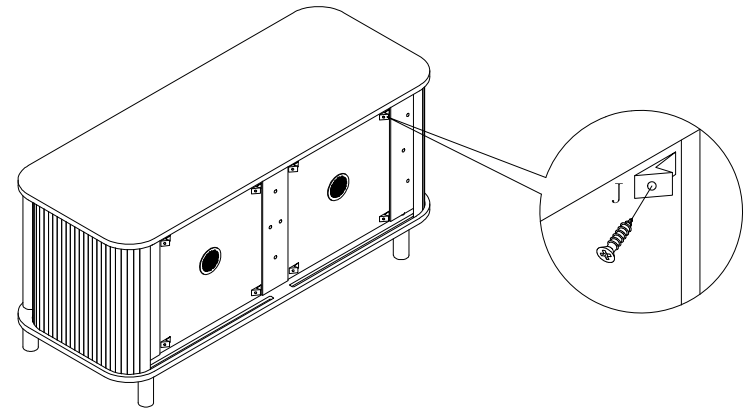
STEP:12



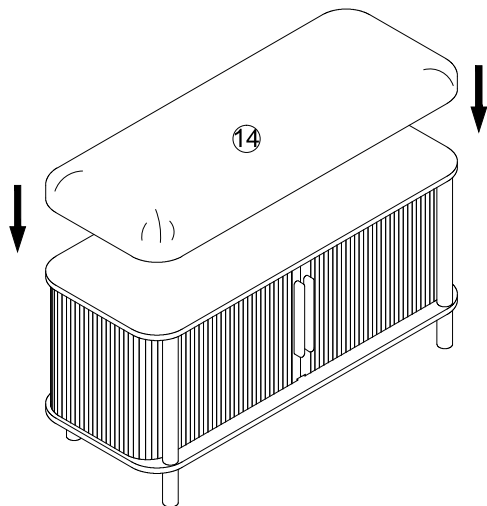
STEP:13 I=4



STEP:14 J=8



STEP:15



STEP:16

