

Bi-Fold | Pivot Door Installation Guide

Two-Person Assembly Recommended

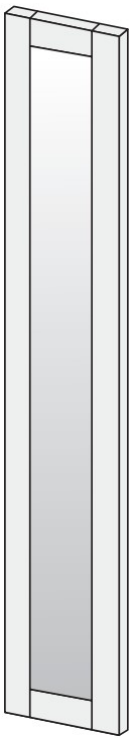
Estimated Installation Time: 30 Minutes

Questions or Missing Parts?
Please contact our customer support team at **Dooraftersale@gmail.com** for immediate assistance before returning this product.

IMPORTANT NOTES & SAFETY INFORMATION

- **Safety First:** Always wear safety goggles or protective eyewear throughout the assembly and installation process.
- **Measurement Standard:** All dimensions in this manual are specified in inches. Millimeter equivalents are provided inside brackets (mm).
- **Opening Compatibility:** This system is designed to fit a standard finished opening height of **80-1/2" (2045mm)**. Verify your opening dimensions before beginning installation.
- If you purchase 4 Panel product, you will receive 2 sets of doors. Refer to Page 11.

PACKAGE CONTENTS

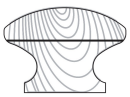


Door Panels x2
(Style May Vary)

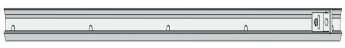
PACKAGE A: Universal Hardware



Fascia x1



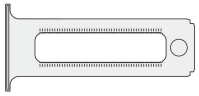
Wooden Handle x1



Top Track x1
(with Track Locking Bracket pre-installed)



1-1/2" Flat Head Screw
(4×38mm) x13



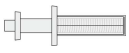
Bottom Pivot Bracket x1



1-1/2" Truss Head Screw (Blunt-Tip)
(4×39mm) x2



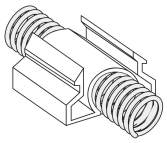
Bottom Pivot Pin x1



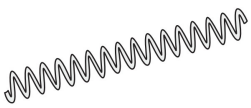
Top Pivot Pin x1

PACKAGE CONTENTS (CONT.)

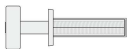
PACKAGE B: Bi-Fold Door Hardware
(1 Set for 2-Panel Bi-Fold / 2 Sets for 4-Panel Bi-Parting)



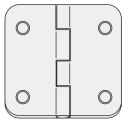
Spring-Loaded Track Snugger x1
(with Short Springs pre-installed)



Long Compression Spring x1
(Spare Part for Gap Adjustment)



Top Guide Roller x1



2" Butt Hinge x3

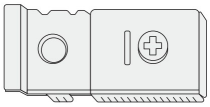


3/4" Flat Head Screw
(3.5×20mm) x12

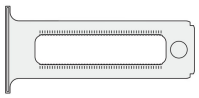


Fascia Splice Cover x1
(for 4-Panel Bi-Parting Door Only)

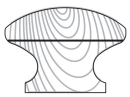
PACKAGE C: Double Door Hardware



Track Locking Bracket x1



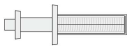
Bottom Pivot Bracket x1



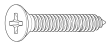
Wooden Handle x1



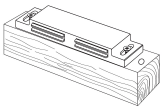
Bottom Pivot Pin x1



Top Pivot Pin x1



5/8" Flat Head Screw
(3×16mm) x2

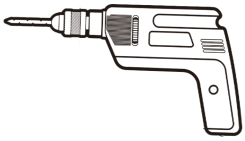


Wood Mounting Block Assembly x1
(with Magnetic Door Catch pre-installed)

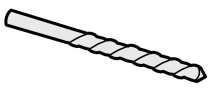


Magnetic Strike Plates x2

TOOLS REQUIRED



Driller



1/8" Drill Bit
3/16" Drill Bit
5/64" Drill Bit



Measuring Tape



Pencil

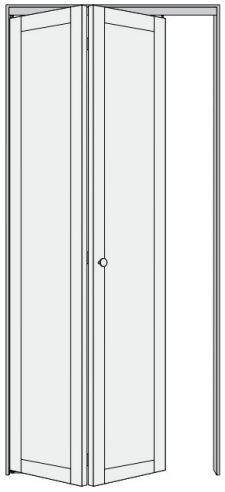
CHOOSE YOUR CONFIGURATION

IMPORTANT: READ BEFORE UNBOXING

CRITICAL NOTE: Select your configuration path before beginning. Changing your mind later will require drilling new pilot holes in your door frame and panels.

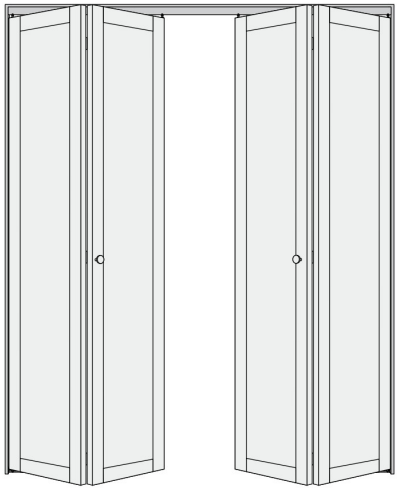
CONFIGURATION PATH SELECTION

A



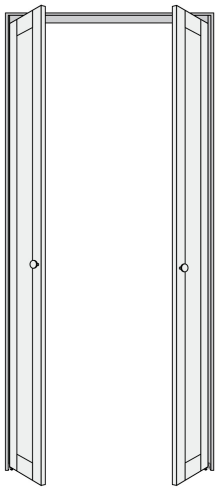
OPTION A: 2-PANEL BI-FOLD DOOR
Hardware Required:
PACKAGE A (1 Set) + **PACKAGE B** (1 Set)
(Store Package C)
➢ **PROCEED TO PAGE 4 (SECTION 1)**

B



OPTION B: 4-PANEL BI-PARTING DOOR
Hardware Required:
ONLY AVAIALBE IF YOU PURCHASE 2 SETS OF DOORS AND RECEIVE 4 DOOR PANELS
PACKAGE A (2 Sets) **+ PACKAGE B** (2 Sets)
(Store Package C)
➢ **PROCEED TO PAGE 11 (SECTION 2)**

C



OPTION C: 2-PANEL PIVOT DOOR
Hardware Required:
PACKAGE A (1 Set) + **PACKAGE C** (1 Set)
(Store Package B)
➢ **PROCEED TO PAGE 19 (SECTION 3)**

SECTION 1: 2-PANEL BI-FOLD DOOR INSTALLATION

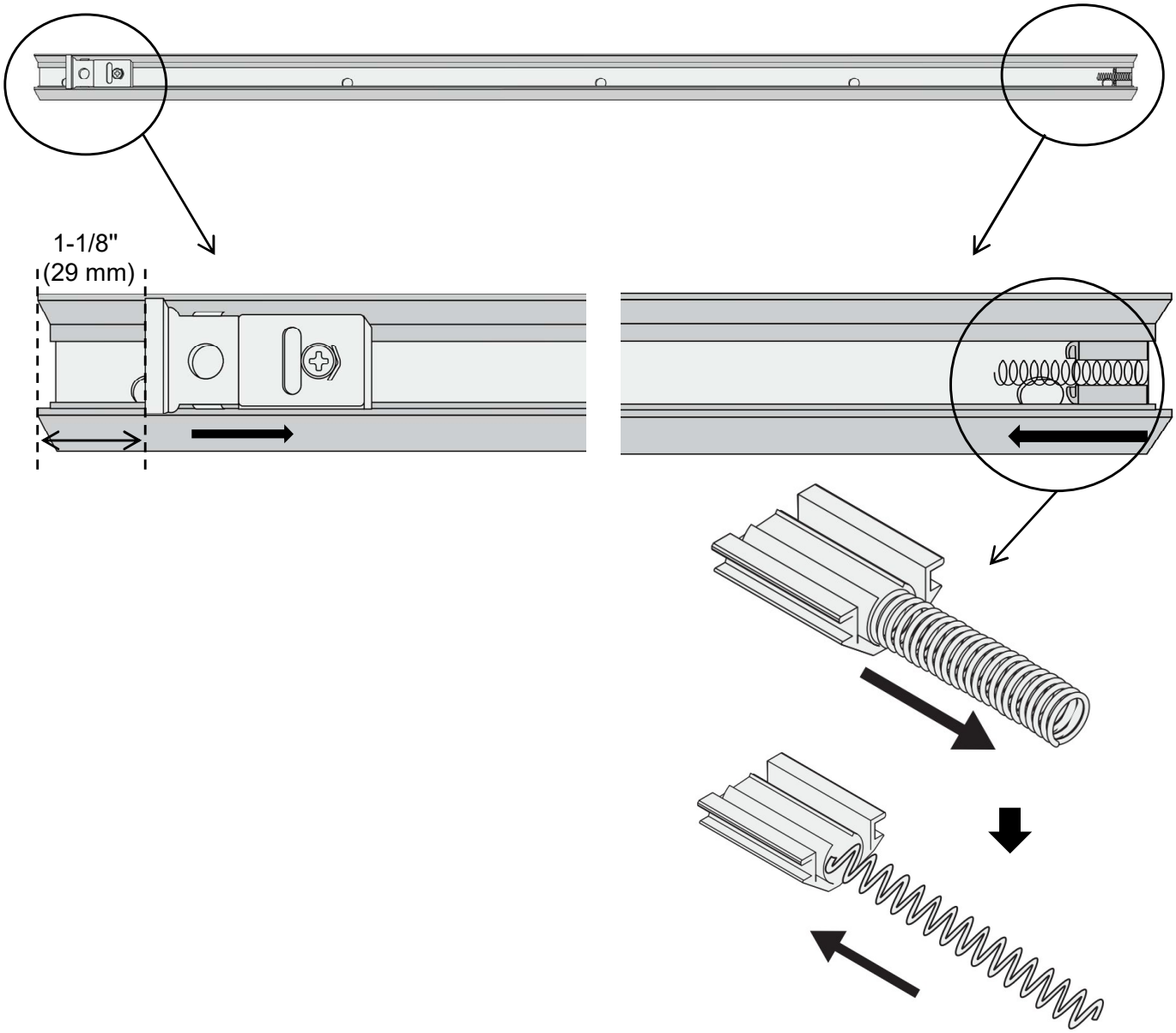
PRE-INSTALLATION CHECK: *Before starting, ensure you have completely unboxed* ***PACKAGE A*** *(Universal Hardware) and* ***PACKAGE B*** *(Bi-Fold Door Hardware)****.***

PHASE 1: TRACK INSTALLATION

Step 1: Adjust and Secure the Bracket
- Loosen the hex screw on the pre-installed Track Locking Bracket.
- Slide the bracket to position it 1-1/8" (29 mm) away from the entry edge of the track.
- Retighten the hex screw firmly to lock it securely in place.

Step 2: Optional Spring Replacement
- The Track Snugger comes with a short spring.
- For tighter latching tension or better door alignment, remove it and swap with the Long Spring from PACKAGE B.

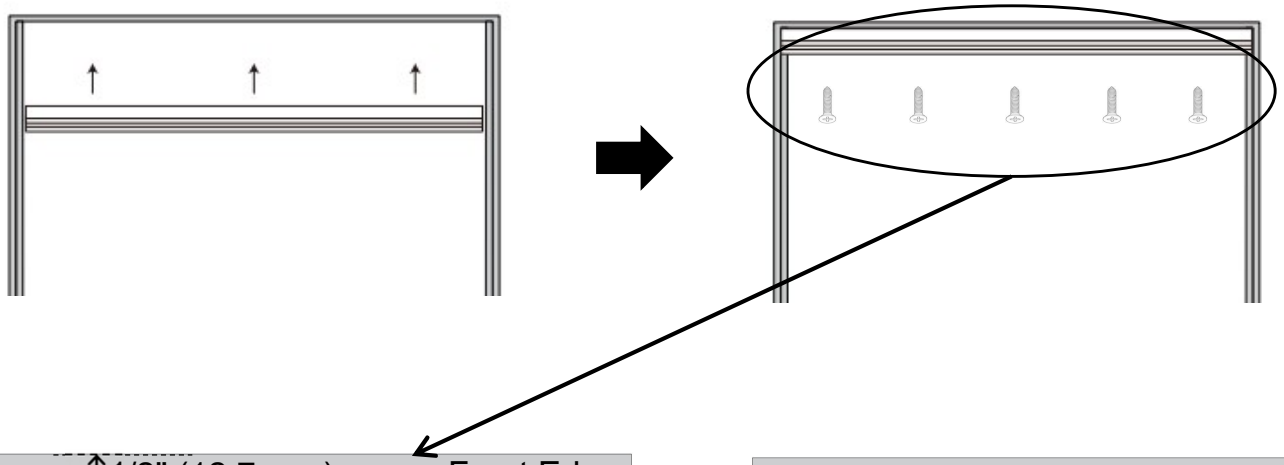
Step 3: Insert Track Snugger
- Slide the Spring-Loaded Track Snugger into the opposite end of the track until it is firmly seated.

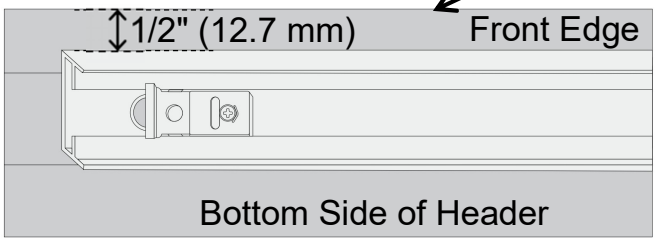


SECTION 1: 2-PANEL BI-FOLD DOOR INSTALLATION (CONT.)

DOOR HANDING NOTE:
The location of the Track Locking Bracket defines the pivot side of your door setup.

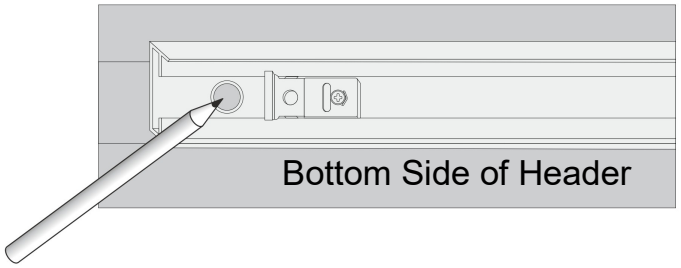
- **Left Swing:** Position the Track Locking Bracket end on the left.
- **Right Swing:** Position the Track Locking Bracket end on the right.





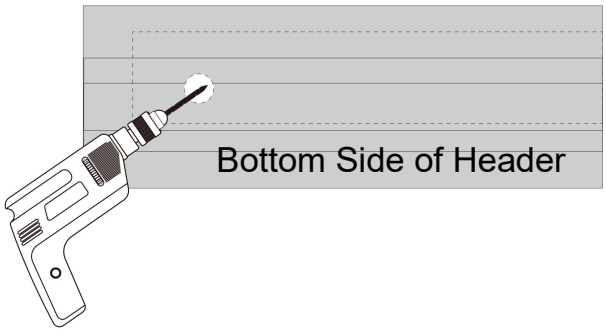
Step 4: Position The Track

- Center the track assembly along the width of the opening's header, maintaining a 1/2" (12.7 mm) setback from the front edge.



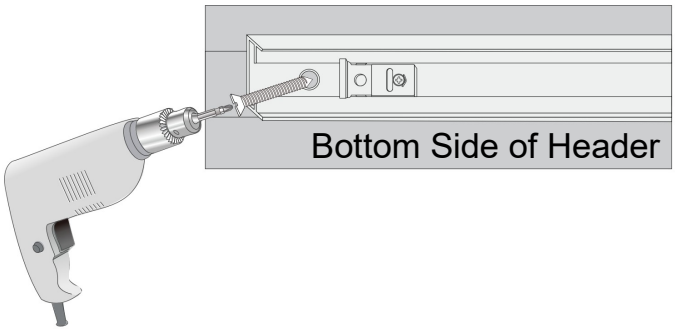
Step 5: Mark Mounting Holes

- Mark the mounting hole locations onto the header with a pencil, then temporarily remove the track.



Step 6: Pre-Drill Pilot Holes

- Drill pilot holes at the marked positions using a 1/8" drill bit.



Step 7: Mount And Secure The Track

- Secure the track to the header using five of the provided 1-1/2" (4×38mm) Flat Head Screws.
- Replicate this step for all screws.

SECTION 1: 2-PANEL BI-FOLD DOOR INSTALLATION (CONT.)

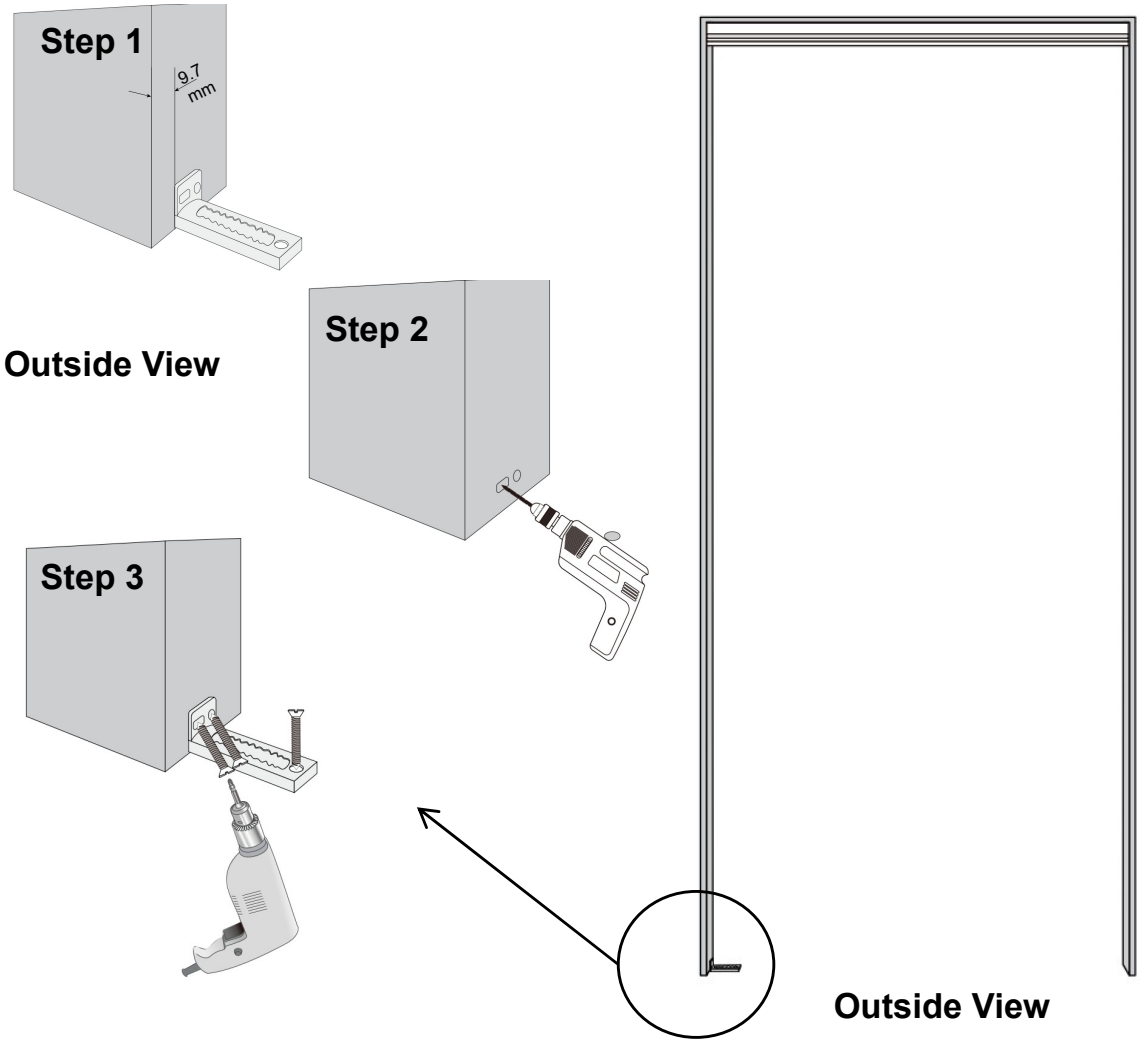
PHASE 2: BOTTOM PIVOT BRACKET INSTALLATION

ORIENTATION NOTE: *The following steps and illustrations depict a Left-Swing installation. For a Right-Swing configuration, mirror these instructions by positioning the hardware on the opposite (right) side jamb.*

Step 1: Position and Mark Bracket
- Place the Bottom Pivot Bracket on the floor tight against the jamb on the same side as the top Track Locking Bracket.
- Set it 3/8" (9.7 mm) back from the front edge of the jamb and mark the hole locations.

Step 2: Pre-Drill Pilot Holes
- Remove the bracket and drill pilot holes at the marked locations using a 1/8" drill bit.

Step 3: Secure the Bracket
- Loosely drive a 1-1/2" (4×38mm) Flat Head Screw into the slotted (elongated) hole on the jamb side. Do not tighten it completely yet.
- Double-check the 3/8" (9.7 mm) setback distance for accuracy. If there is any alignment error, slide the bracket horizontally along the slotted hole to adjust it to the precise distance.
- Once perfectly aligned, fully tighten the slotted jamb screw. Then, drive the remaining screws to fully anchor the bracket.



SECTION 1: 2-PANEL BI-FOLD DOOR INSTALLATION (CONT.)

PHASE 3: DOOR HINGE INSTALLATION

Step 1: Position Door Panels

DOOR ORIENTATION NOTE: Door styles vary from the illustrations shown. To prevent installing your doors upside down, please verify that the bottom rail (the bottom horizontal wood section) is visibly wider/taller than the top rail.

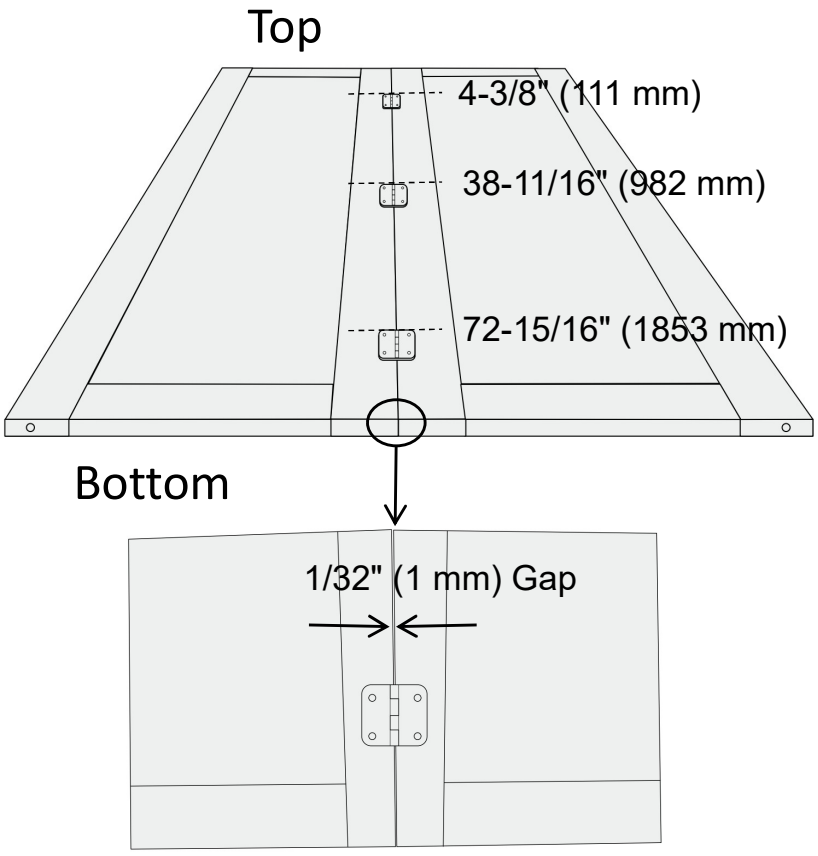
- Lay the door panels completely flat on a level surface with the back side facing up.
- Maintain a precise 1/32" (1 mm) gap between the two panels to ensure smooth operation and proper clearance.

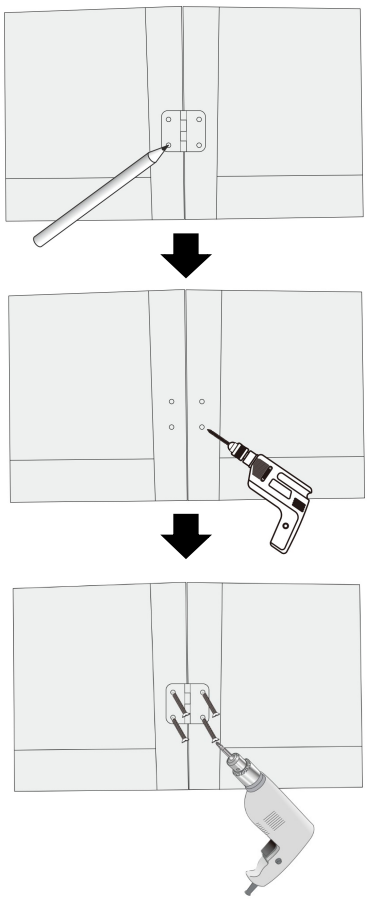
Step 2: Align and Mark Hinges

- Measuring down from the top edge of the door panels along the center seam, position the three hinges at the following specific locations:
  - Top Hinge: Measure 4-3/8" from the top of the door panel to the top of the hinge.
  - Middle Hinge: Measure 38-11/16" from the top of the door panel to the top of the hinge.
  - Bottom Hinge: Measure 72-15/16" from the top of the door panel to the top of the hinge.
- Center the hinges perfectly over the gap and use a pencil to mark all screw hole locations.
- Remove the hinges and drill pilot holes at the marked positions using a 5/64" (2.0 mm) drill bit.

Step 3: Secure All Hinges

- Place the hinges back onto the panels, aligning them perfectly with the pre-drilled pilot holes.
- Fasten the hinges securely to the doors using the provided 3/4" (3.5×20mm) Flat Head Screws. Repeat this process to ensure all remaining hinges are firmly anchored.





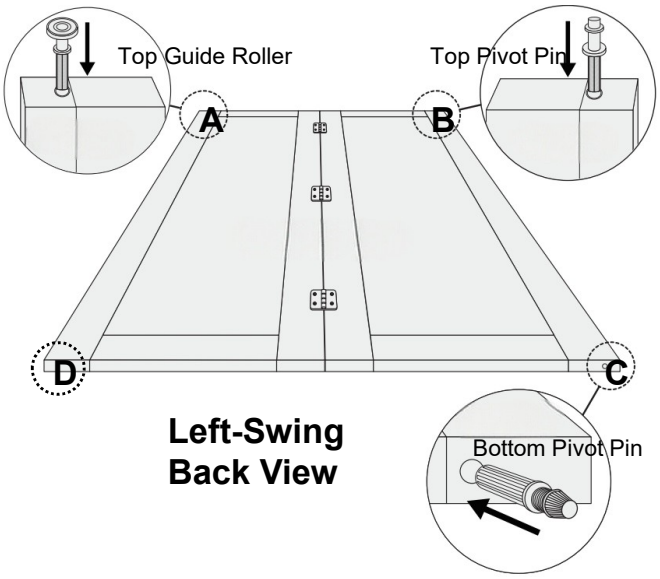
SECTION 1: 2-PANEL BI-FOLD DOOR INSTALLATION (CONT.)

PHASE 4: DOOR PIVOTS & ROLLER INSTALLATION

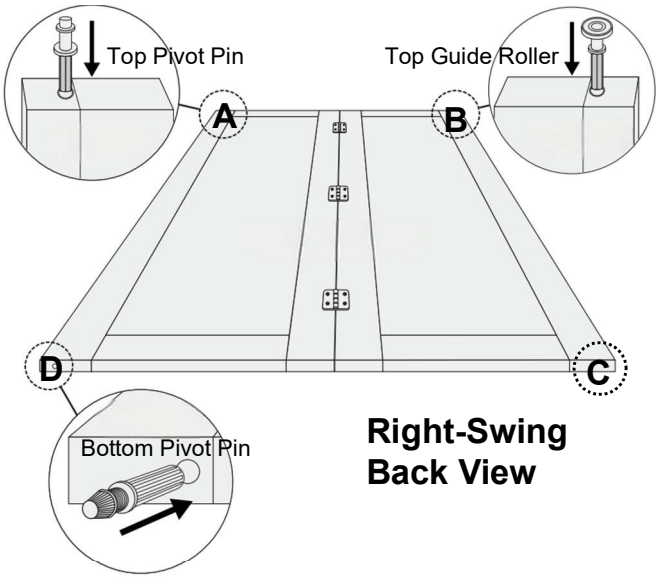
Note: Component placement is based on the Back View of the door panels. Refer to Table 1 & Table 2 on the following page for detailed mounting specifications.

Option 1: Left-Swing Door
- Top Left Corner (A): Install the Top Guide Roller by inserting it into the pre-drilled hole.
- Top Right Corner (B): Install the Top Pivot Pin into the pre-drilled hole.
- Bottom Right Corner (C): Install the Bottom Pivot Pin into the designated corner.

Option 2: Right-Swing Door
- Top Left Corner (A): Install the Top Pivot Pin by inserting it into the pre-drilled hole.
- Top Right Corner (B): Install the Top Guide Roller into the pre-drilled hole.
- Bottom Left Corner (D): Install the Bottom Pivot Pin into the designated corner.



Left-Swing Back View



Right-Swing Back View

Table 1: Left-Swing Door Hardware Matrix (Back View)

Door Corner	Hardware Component
Corner A (Top Left)	Top Guide Roller
Corner B (Top Right)	Top Pivot Pin
Corner C (Bottom Right)	Bottom Pivot Pin
Corner D (Bottom Left)	None (Leave Empty)

Table 2: Right-Swing Door Hardware Matrix (Back View)

Door Corner	Hardware Component
Corner A (Top Left)	Top Pivot Pin
Corner B (Top Right)	Top Guide Roller
Corner C (Bottom Right)	None (Leave Empty)
Corner D (Bottom Left)	Bottom Pivot Pin

SECTION 1: 2-PANEL BI-FOLD DOOR INSTALLATION (CONT.)

PHASE 5: DOOR PANEL INSTALLATION

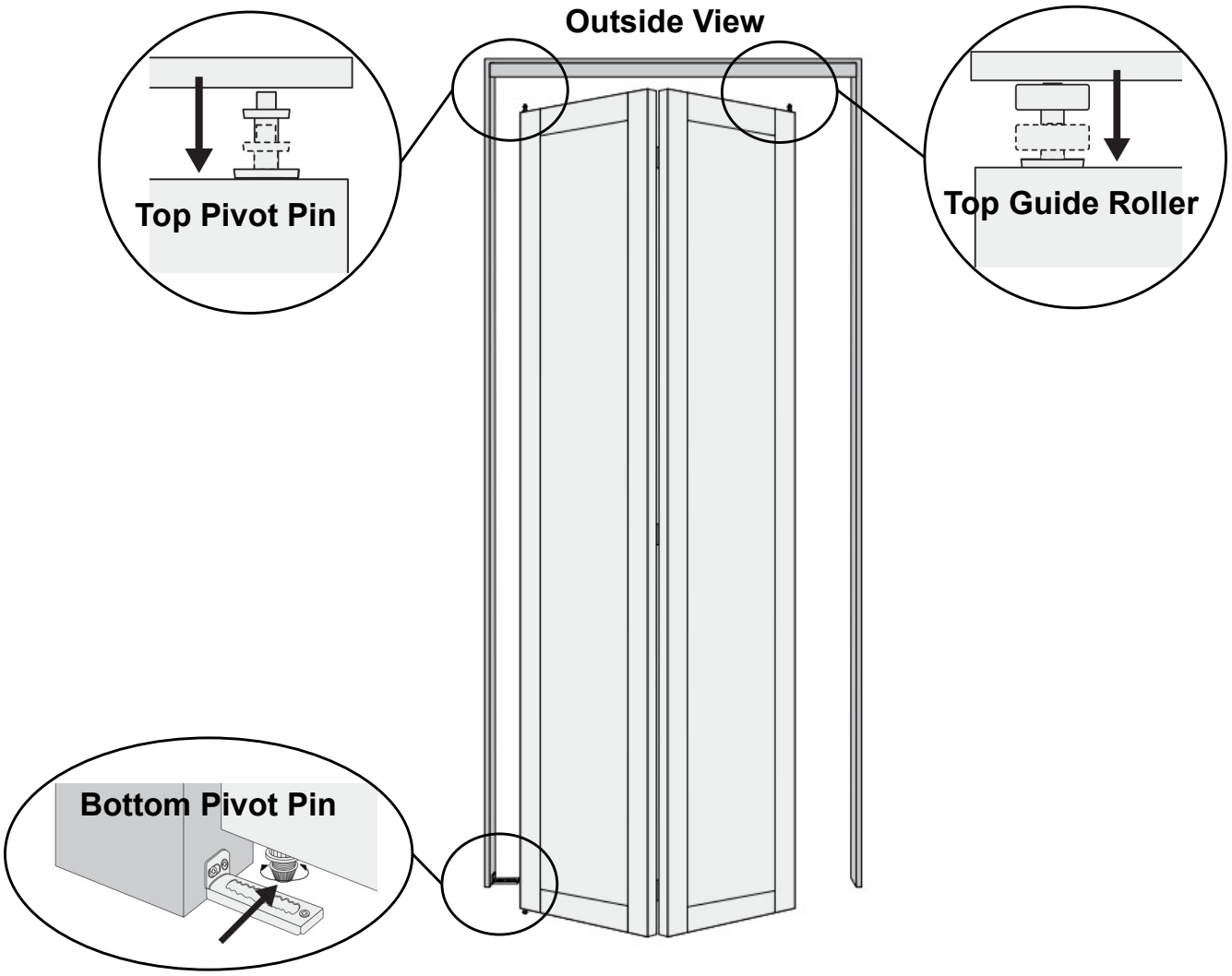
Note: 2-Person Assembly Recommended. One person should support and steady the door panels while the other guides and aligns the hardware.

Step 1: Insert Top Pivot Pin
- Depress the spring-loaded pin of the Top Pivot Pin and insert it into the designated hole of the Track Locking Bracket.

Step 2: Seat Bottom Pivot Pin
- Lift the door assembly slightly and drop the Bottom Pivot pin into the receiving socket of the floor-mounted Bottom Pivot Bracket.

Step 3: Engage Top Guide Roller
- Depress the Top Guide Roller and snap it securely into the runner channel of the top track.

Step 4: Adjust Vertical Alignment
- If the door panels are unlevel, sagging, or dragging, adjust the door height by turning the adjustment screw on the Bottom Pivot Pin:
- Turn **clockwise** to **raise** the door.
- Turn **counter-clockwise** to **lower** the door.

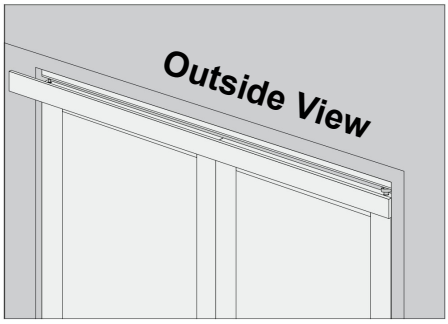


SECTION 1: 2-PANEL BI-FOLD DOOR INSTALLATION (CONT.)

PHASE 6: Fascia INSTALLATION

Step 1: Trim the Fascia
- If necessary, cut the Fascia to match the exact width of your opening.
- Always perform the cut with the finished front face facing UP to prevent surface splintering or damage.

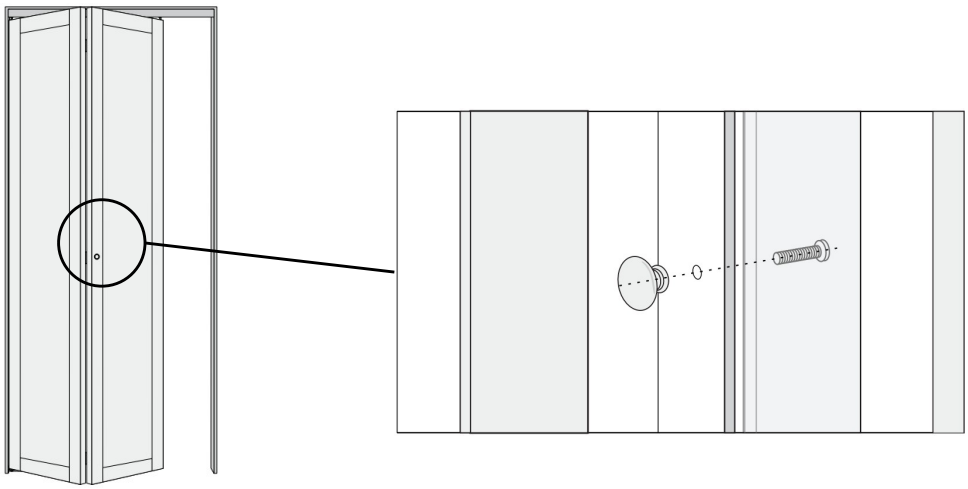
Step 2: Mount the Fascia
- Peel off the protective backing from the adhesive tape on the rear side of the Fascia.
- Align both ends perfectly flush with the top track, press the Fascia firmly against the upper corner of the track, and apply even pressure along its length to secure.



PHASE 7: HANDLE INSTALLATION

Step 1: Mark and Drill the Handle Hole
- On the back side of the designated door panel, use a pencil to mark the exact center point on the frame rail where the handle will be positioned.
- Drill straight through the marked position using a 3/16" drill bit.

Step 2: Secure the Door Handle
- Insert the 1-1/2" (4×39 mm) Blunt-Tip Truss Head Screw from the back side of the door through the pre-drilled hole.
- Align the handle on the front face of the door, thread the screw into the handle, and tighten it securely into place.



Outside View

SECTION 2: 4-PANEL BI-PARTING DOOR INSTALLATION

PRE-INSTALLATION CHECK: *Before starting, ensure you have completely unboxed* ***PACKAGE A*** *(Universal Hardware) and* ***PACKAGE B*** *(Bi-Fold Door Hardware)****.***

PHASE 1: TRACK INSTALLATION

Step 1: Adjust and Secure the Brackets

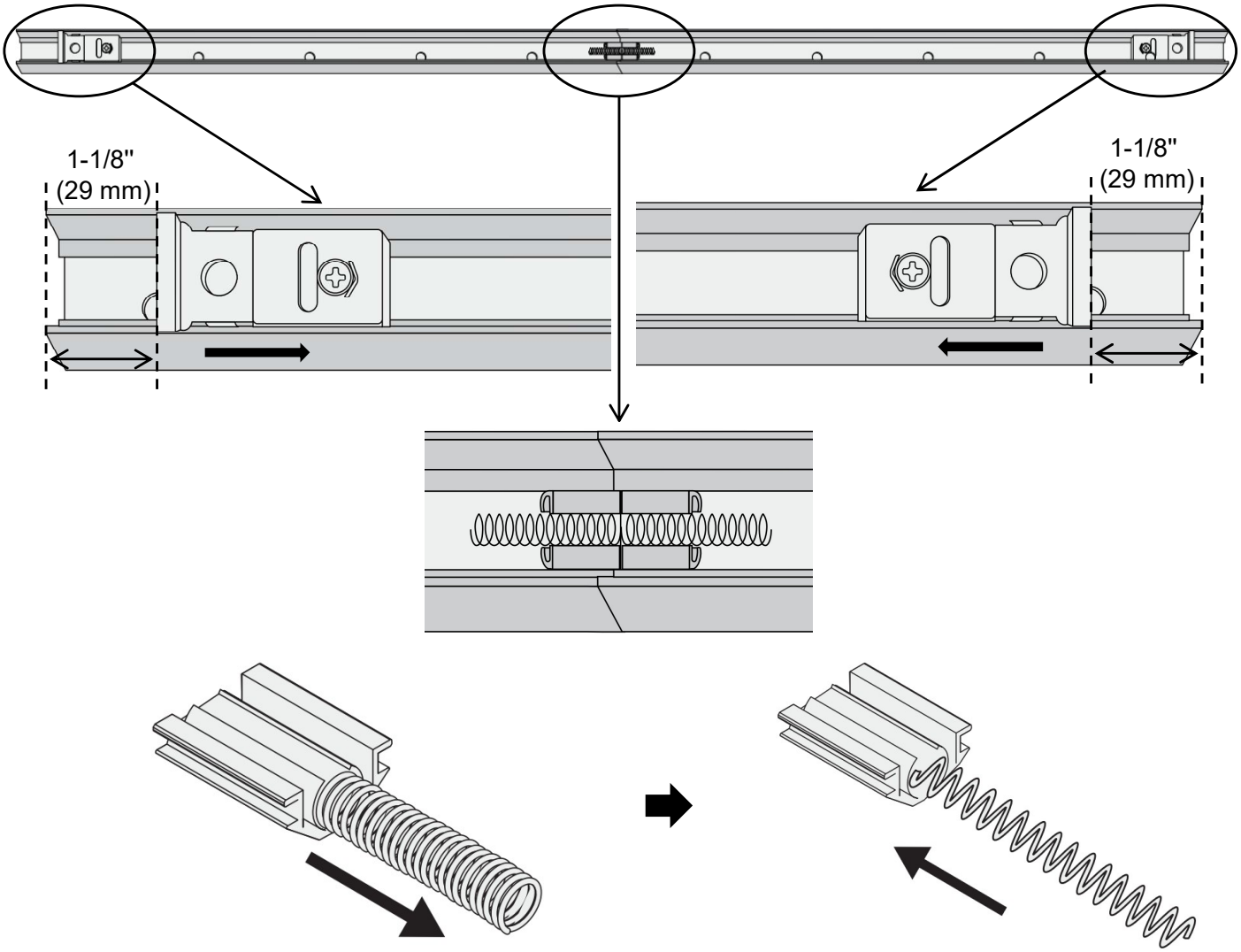
- Loosen the hex screw on the pre-installed Track Locking Bracket on each of two Top Tracks.
- Slide each bracket to position it 1-1/8" (29 mm) away from the outer entry edge of the track.
- Retighten the hex screws firmly to lock them securely in place.

Step 2: Optional Spring Replacement

- Both Track Snuggers come pre-installed with a short spring.
- For tighter latching tension or better door alignment, remove the short springs from both snuggers and swap them with the Long Springs from PACKAGE A.

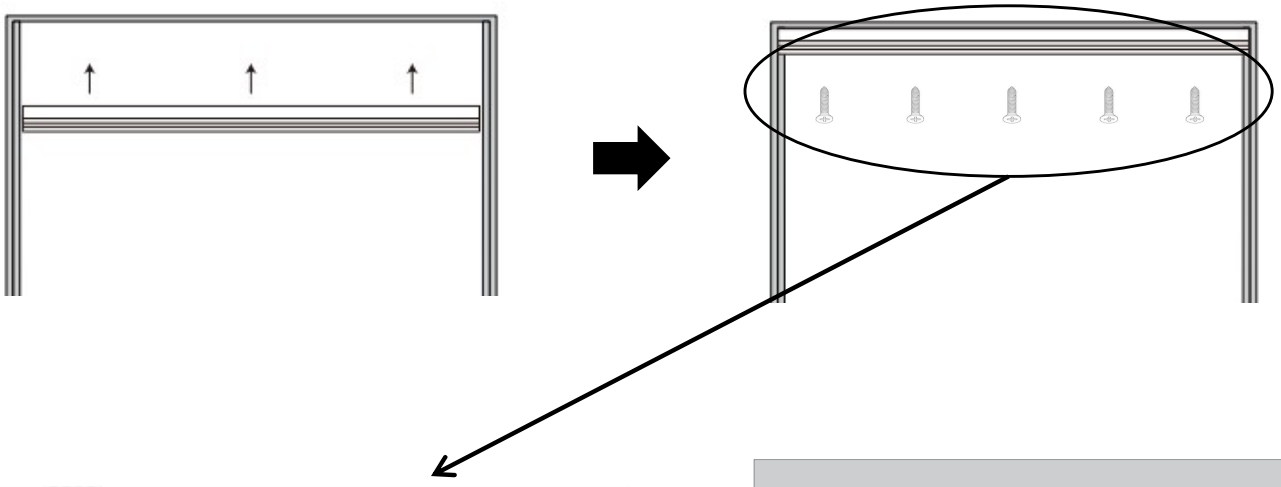
Step 3: Insert Track Snuggers

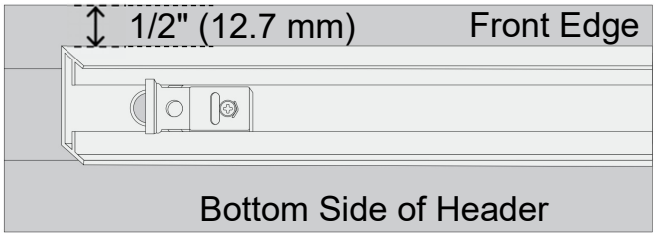
- Slide one spring-loaded Track Snugger into the opposite end (the end without the locking bracket) of each track until it is firmly seated.



SECTION 2: 4-PANEL BI-PARTING INSTALLATION (CONT.)

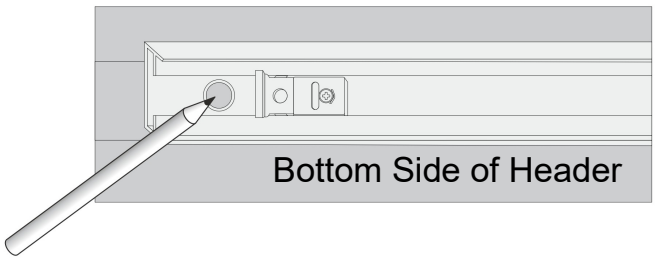
CONFIGURATION ALIGNMENT NOTE: For a 4-panel bi-parting setup, there is no left or right swing distinction. Symmetrically position the tracks so that the ends with the Track Locking Brackets face downward (tight against the left and right side jambs), while the ends with the Track Snuggers meet in the center of the opening.





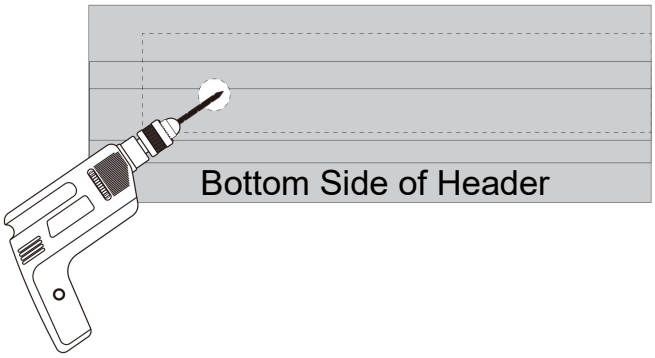
Step 4: Position The Tracks

- Center the track assembly along the width of the opening's header, maintaining a 1/2" (12.7 mm) setback from the front edge.



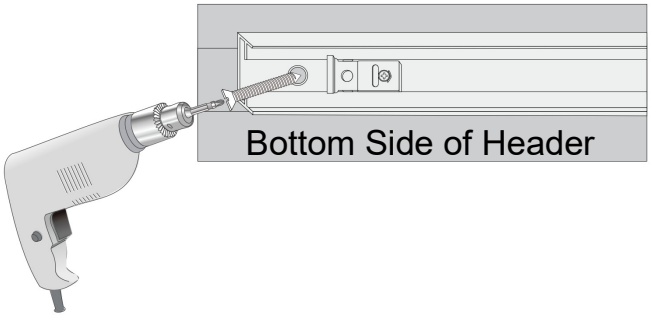
Step 5: Mark Mounting Holes

- Use a pencil to mark all mounting hole locations for both tracks onto the header, then temporarily remove the tracks.



Step 6: Pre-Drill Pilot Holes

- Drill pilot holes at all marked positions using a 1/8" drill bit.



Step 7: Mount And Secure The Tracks

- Secure both tracks to the header using the provided 1-1/2" (4x38mm) Flat Head Screws.
- Replicate this step for all screws.

SECTION 2:4-PANEL BI-PARTING INSTALLATION (CONT.)

PHASE 2: BOTTOM PIVOT BRACKETS INSTALLATION

Step 1: Position and Mark Brackets

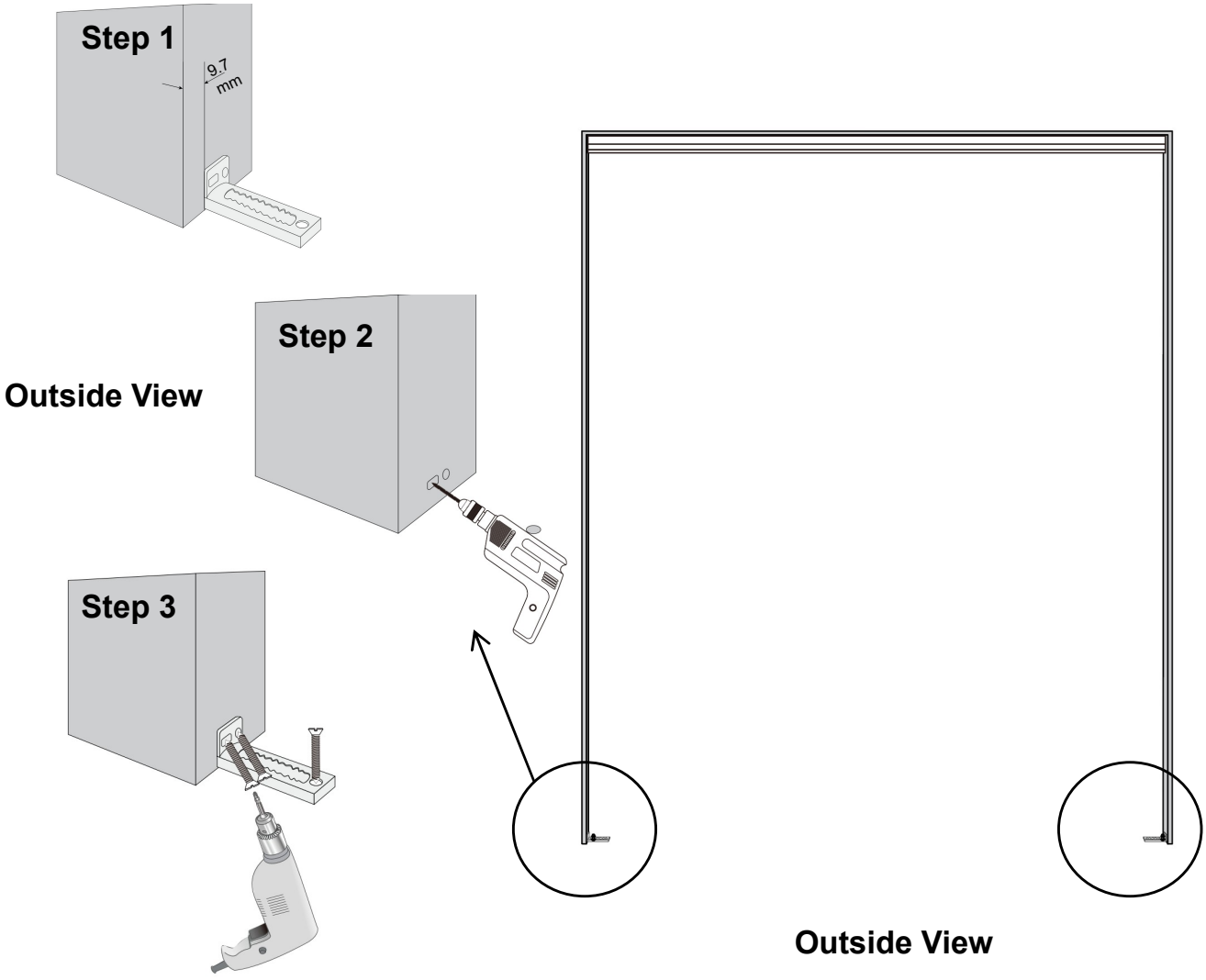
- Place a Bottom Pivot Bracket on the floor tight against the jamb on both the left and right sides of the opening (aligned directly under the top Track Locking Brackets).
- Set each bracket 3/8" (9.7 mm) back from the front edge of the jamb and mark the hole locations.

Step 2: Pre-Drill Pilot Holes

- Remove both brackets and drill pilot holes at the marked locations using a 1/8" drill bit.

Step 3: Secure and Adjust the Brackets

- Loosely drive a 1-1/2" (4×38mm) Flat Head Screw into the slotted (elongated) mounting hole on the jamb side of each bracket. Do not tighten it completely yet.
- Double-check the 3/8" (9.7 mm) setback distance for accuracy. If there is any alignment error, slide the bracket horizontally along the slotted hole to adjust it to the precise distance.
- Once perfectly aligned, fully tighten the slotted jamb screw. Then, drive the remaining screws to fully anchor the bracket.



SECTION 2: 4-PANEL BI-PARTING DOOR INSTALLATION (CONT.)

PHASE 3: DOOR HINGE INSTALLATION

Step 1: Position Door Panels

DOOR ORIENTATION NOTE: Door styles vary from the illustrations shown. To prevent installing your doors upside down, verify that the bottom rail (the bottom horizontal wood section) of all four panels is visibly wider/taller than the top rail.

- Separate the four panels into two working pairs: the Left Door Pair and the Right Door Pair.
- Lay both pairs completely flat on a level surface with their back sides facing up.
- For each pair, maintain a precise 1/32" (1 mm) gap between the two interlocking panels to ensure smooth folding operation and proper clearance.

Step 2: Align and Mark Hinges

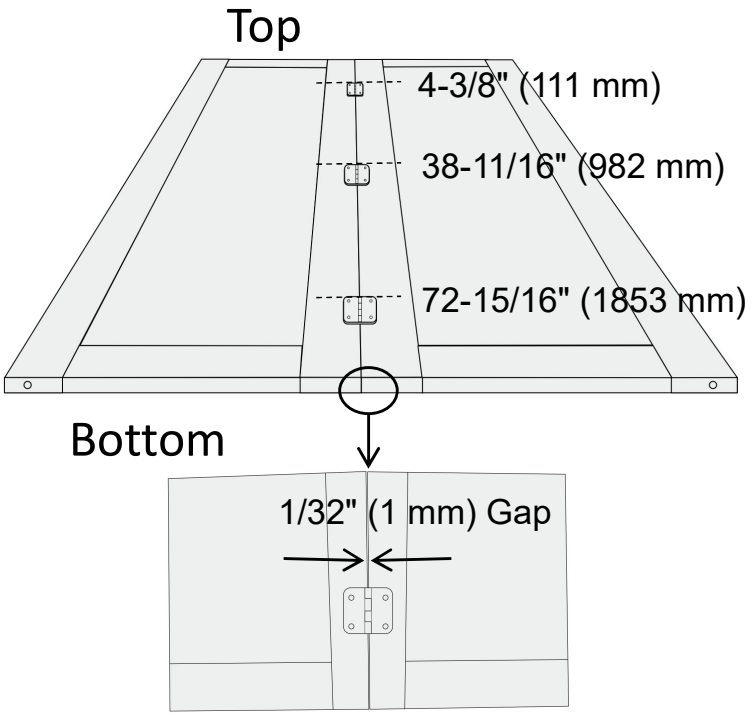
- Working on one door pair at a time, measure down from the top edge of the panels along the center seam. Position the three hinges at the following specific locations:

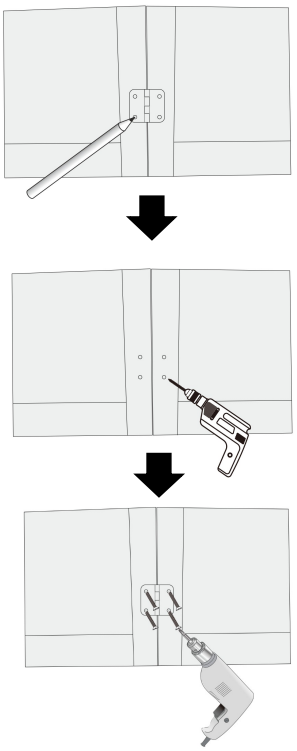
➢ Top Hinge: Measure 4-3/8" from the top of the door panel to the top of the hinge.
➢ Middle Hinge: Measure 38-11/16" from the top of the door panel to the top of the hinge.
➢ Bottom Hinge: Measure 72-15/16" from the top of the door panel to the top of the hinge.

- Center each hinge perfectly over the 1/32" (1 mm) gap and use a pencil to mark all screw hole locations.
- Remove the hinges and drill pilot holes at the marked positions using a 5/64" (2.0 mm) drill bit.

Step 3: Secure All Hinges

- Place the hinges back onto the panels, aligning them perfectly with the pre-drilled pilot holes.
- Fasten the hinges securely to the doors using the provided 3/4" [3.5×20mm] Flat Head Screws.
- Repeat this entire process for the second door pair. Ensure all 6 hinges across both assemblies are firmly anchored before moving to the next phase.





SECTION 2: 4-PANEL BI-PARTING DOOR INSTALLATION (CONT.)

PHASE 4: DOOR PIVOTS & ROLLER INSTALLATION

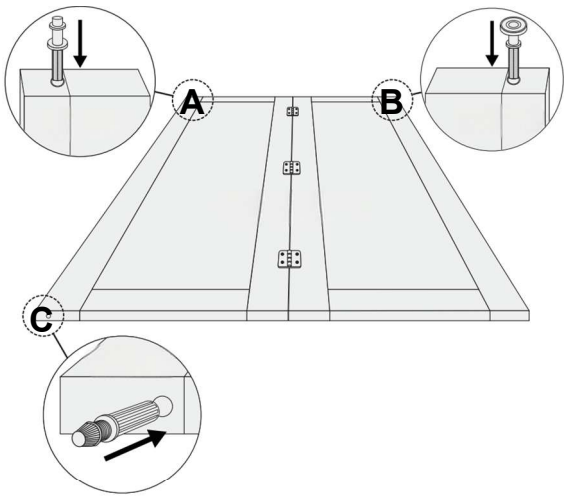
Note: Component placement is shown from the back view of the door panels (the side with the installed hinges). For this 4-panel configuration, prepare two separate door assemblies.

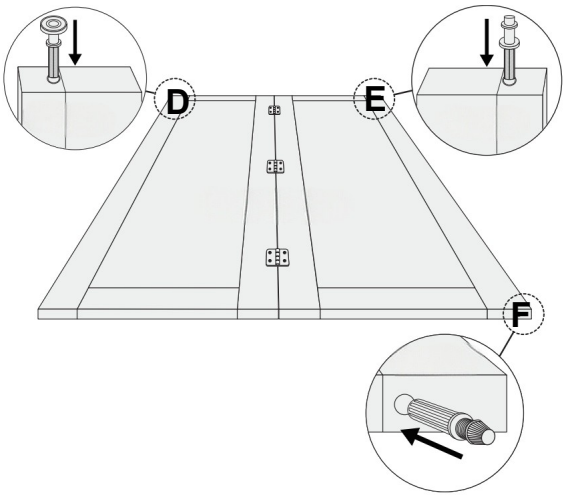
Part 1: Right Door Assembly (Pivots on the Right Jamb)

- Top Left Corner (A): Install the Top Pivot Pin by inserting it into the pre-drilled hole. (This side will be anchored to the left track bracket).
- Top Right Corner (B): Install the Top Guide Roller into the pre-drilled hole. (This side will slide toward the center).
- Bottom Right Corner (C): Install the Bottom Pivot Pin into the designated corner.

Part 2: Left Door Assembly (Pivots on the Left Jamb)

- Top Left Corner (D): Install the Top Guide Roller into the pre-drilled hole. (This side will slide toward the center).
- Top Right Corner (E): Install the Top Pivot Pin by inserting it into the pre-drilled hole. (This side will be anchored to the right track bracket).
- Bottom Left Corner (F): Install the Bottom Pivot Pin into the designated corner.





SECTION 2: 4-PANEL BI-PARTING DOOR INSTALLATION (CONT.)

PHASE 5: DOOR PANEL INSTALLATION

Note: 2-Person Assembly Recommended. One person should support and steady the door panels while the other guides and aligns the hardware. You will need to repeat these steps for both the Left and Right door assemblies.

Step 1: Insert Top Pivot Pins

- For each door assembly, depress the spring-loaded pin of the Top Pivot Pin (located on the jamb side) and insert it into the designated hole of the corresponding Track Locking Bracket at the outer end of the track.

Step 2: Seat Bottom Pivot Pins

- Lift each door assembly slightly and drop the Bottom Pivot Pin into the receiving socket of the floor-mounted Bottom Pivot Bracket located at the base of the jamb.

Step 3: Engage Top Guide Rollers

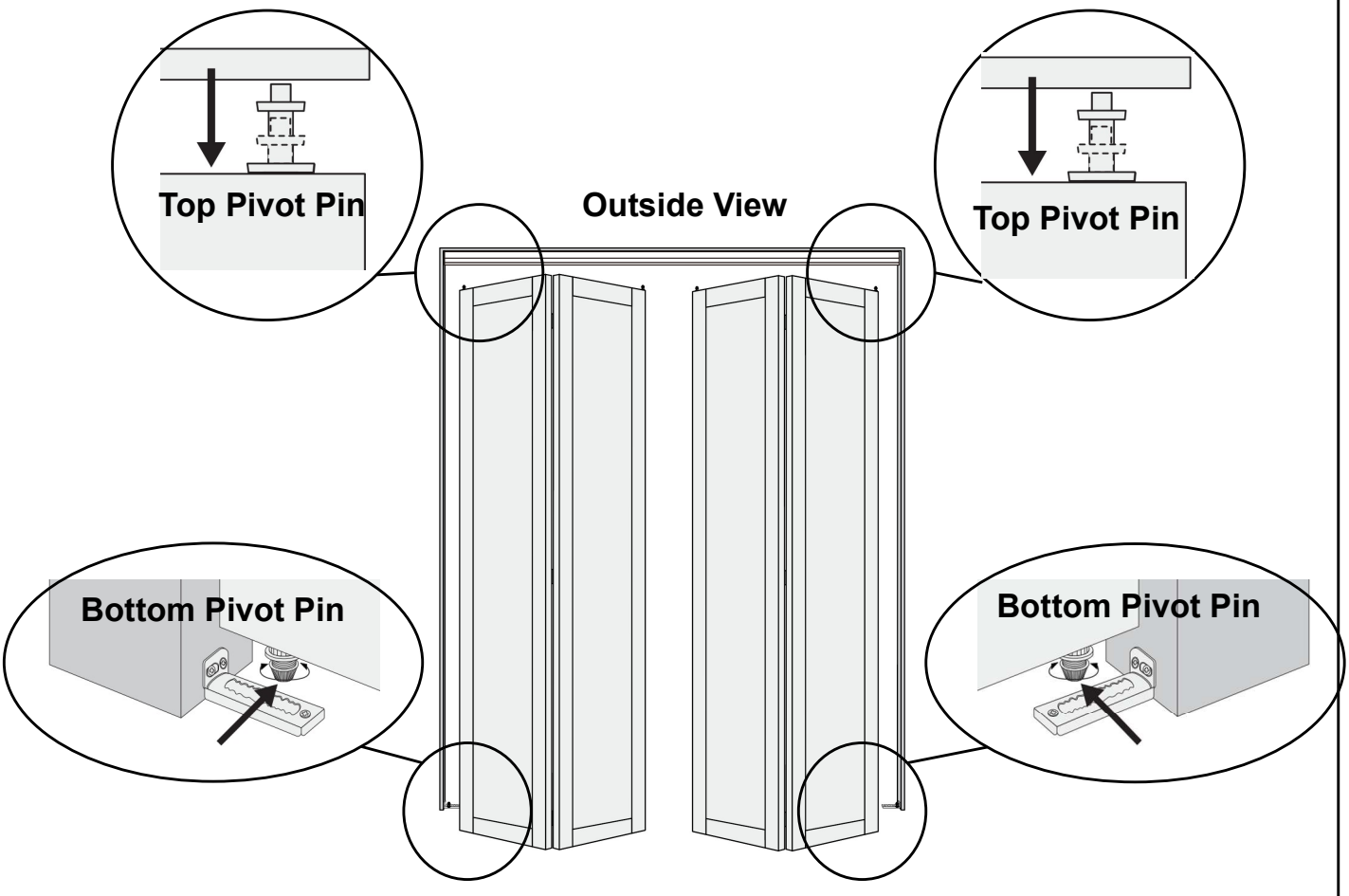
- Depress the Top Guide Roller (located on the center-facing side of each door assembly) and snap it securely into the runner channel of the top track.
- Slide the doors toward the center to ensure they move smoothly.

Step 4: Adjust Vertical Alignment

- If the door panels are unlevel, sagging, or dragging, adjust the door height by turning the adjustment screw on the Bottom Pivot Pin:

➢ Turn **clockwise** to **raise** the door.

➢ Turn **counter-clockwise** to **lower** the door.



SECTION 2: 4-PANEL BI-PARTING DOOR INSTALLATION (CONT.)

PHASE 6: Fascia INSTALLATION

Step 1: Measure and Trim the Fascia Segments

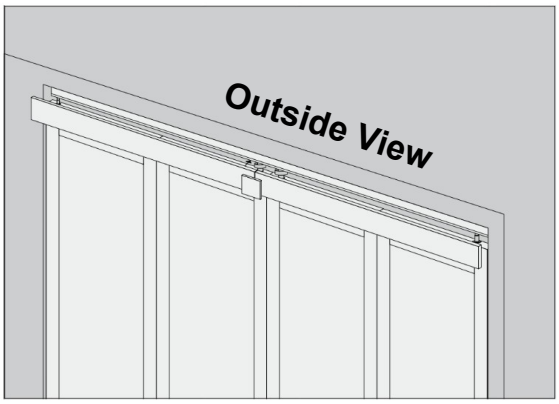
- Determine the exact center point of your finished opening.
- If trimming is required, cut both Fascia segments equally so that each piece spans precisely from its respective outer jamb to the center point.
- Always perform the cuts with the finished front face facing UP to prevent surface splintering or damage.

Step 2: Mount the Fascia Segments

- Peel off the protective backing from the adhesive tape on the rear side of the first Fascia segment.
- Align its outer end perfectly flush with the outer edge of the top track (tight against the side jamb).
- Press the Fascia firmly against the upper corner of the track, applying even pressure along its length.
- Repeat this process for the second Fascia segment, ensuring the two pieces meet tightly and cleanly at the center of the opening.

STEP 3: Install the Fascia Block

- Peel off the protective backing from the adhesive tape on the rear side of the Fascia Block.
- Position the block directly over the center seam where the two Fascia segments meet.
- Align it symmetrically and press firmly to secure it in place, completely covering the joint for a clean, finished look.



SECTION 2: 4-PANEL BI-PARTING DOOR INSTALLATION (CONT.)

PHASE 7: HANDLE INSTALLATION

Note: For this 4-panel bi-parting configuration, you will install two (2) handles on the exterior (room) side of the doors. To provide the correct leverage for folding, they must be installed on the two middle panels, positioned on the vertical stiles closest to the internal folding hinges.

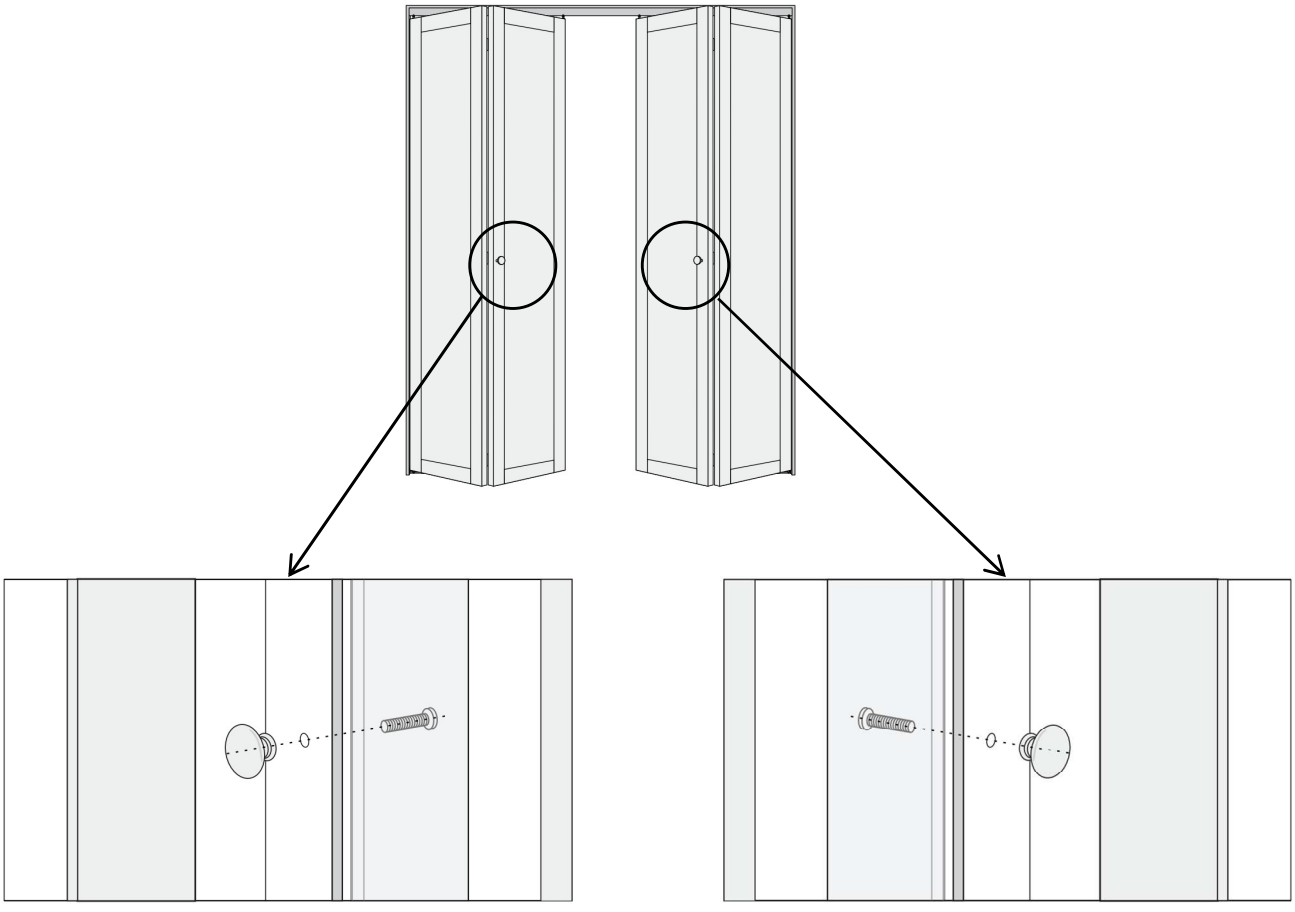
Step 1: Mark and Drill the Handle Hole

- Working from the back (interior) side of the two middle door panels, locate the vertical frame stile closest to the center hinges (the fold line).
- Use a pencil to mark the exact center point for the handle position on both middle panels.
- Drill straight through the marked positions from the back side to the front side using a 3/16" drill bit.

Step 2: Secure the Door Handle

- Insert the 1-1/2" (4×39 mm) Blunt-Tip Truss Head Screw from the back side of the door through the pre-drilled hole.
- Align the handle on the front face of the door, thread the screw into the handle, and tighten it securely into place

Outside View



SECTION 3: 2-PANEL PIVOT DOOR INSTALLATION

PRE-INSTALLATION CHECK: *Before starting, ensure you have completely unboxed* ***PACKAGE A*** *(Universal Hardware) and* ***PACKAGE C*** *(Double Door Hardware)****.***

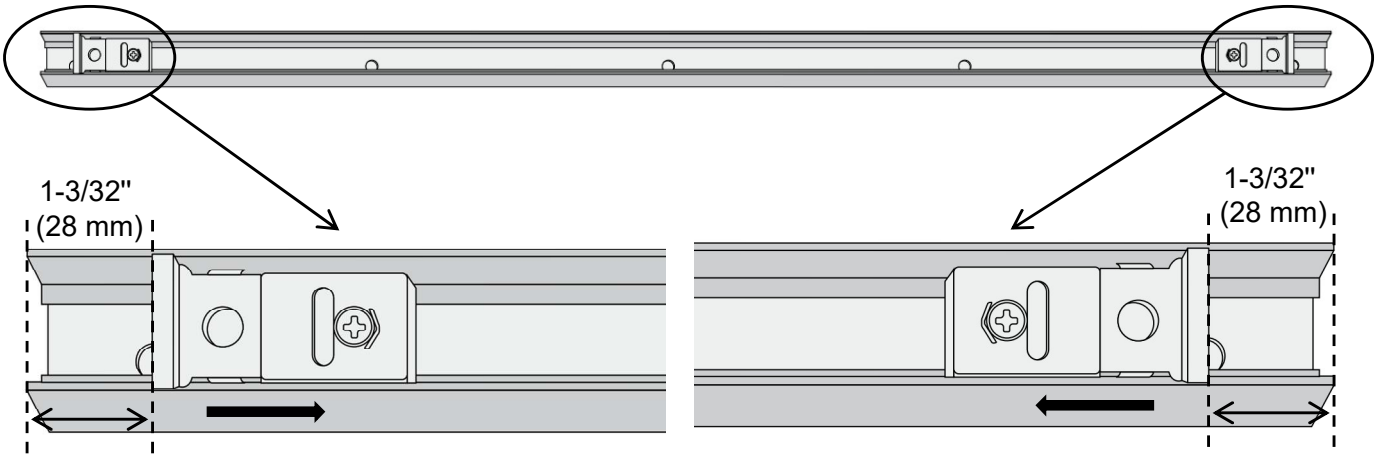
PHASE 1: TRACK INSTALLATION

Step 1: Insert Track Locking Brackets

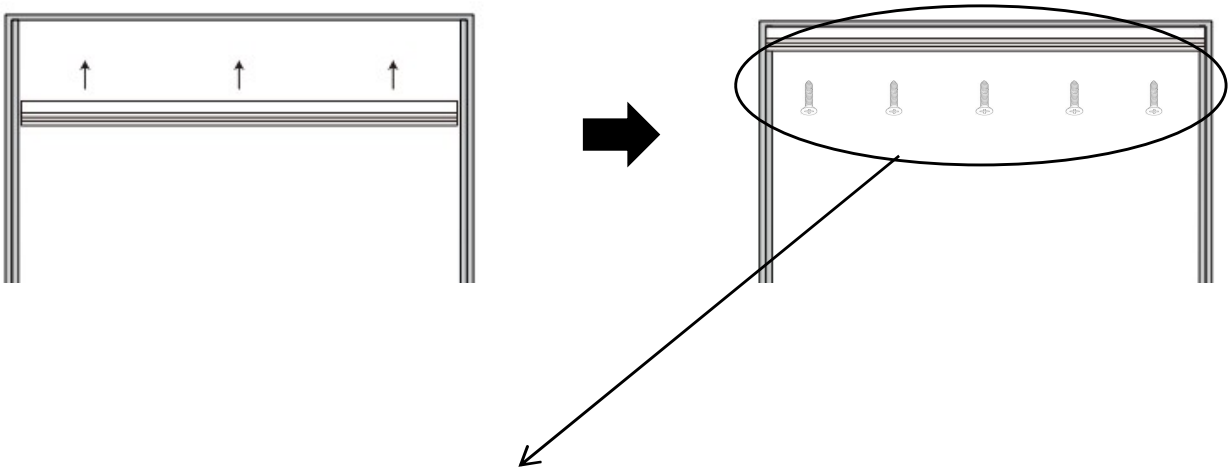
- Slide the second Track Locking Bracket into the open end of the top track (the opposite end features a pre-installed bracket) until both ends have a bracket.
- Ensure the locking end of each bracket (with teeth and hex screw) enters FIRST and the screw heads face downward (visible from below).

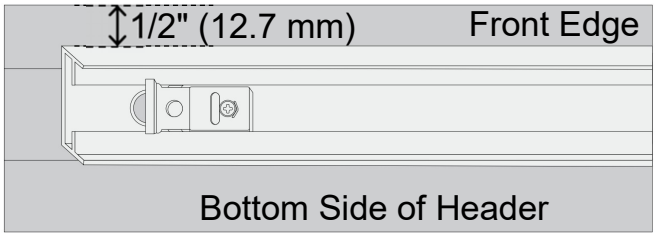
Step 2: Secure the Brackets

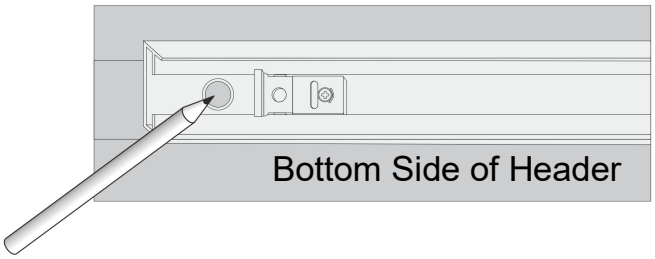
- Position each bracket 1-3/32" (28 mm) away from its respective outer entry edge of the track.
- Tighten both hex screws firmly to lock them in place.



SECTION 3: 2-PANEL PIVOT DOOR INSTALLATION (CONT.)





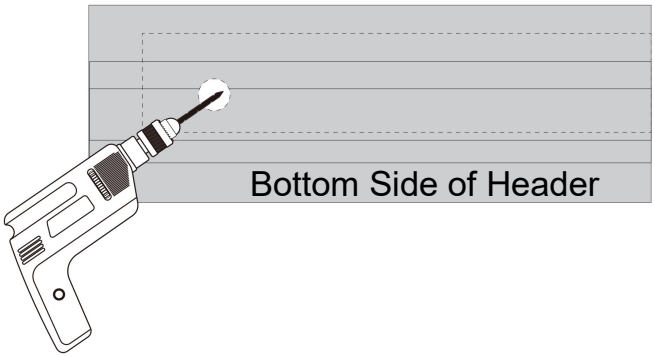


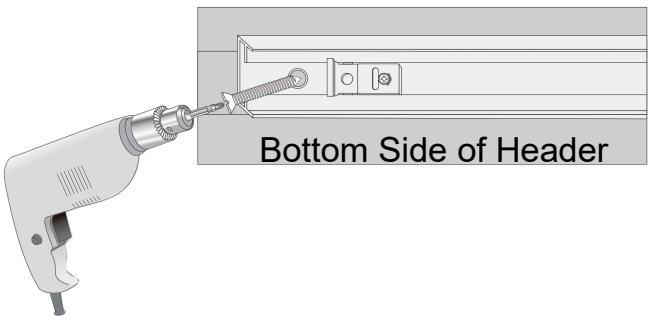
Step 3: Position the Track

- Center the track assembly along the width of the opening's header, maintaining a 1/2" (12.7 mm) setback from the front edge.

Step 4: Mark Mounting Holes

- Mark the mounting hole locations onto the header with a pencil, then temporarily remove the track.





Step 5: Pre-Drill Pilot Holes

- Drill pilot holes at the marked positions using a 1/8" drill bit.

Step 6: Mount the Track

- Secure the track to the header using the provided 1-1/2" (4×38mm) Flat Head Screws.
- Replicate this step for all screws.

SECTION 3: 2-PANEL PIVOT DOOR INSTALLATION (CONT.)

PHASE 2: BOTTOM PIVOT BRACKETS INSTALLATION

Step 1: Position and Mark Brackets

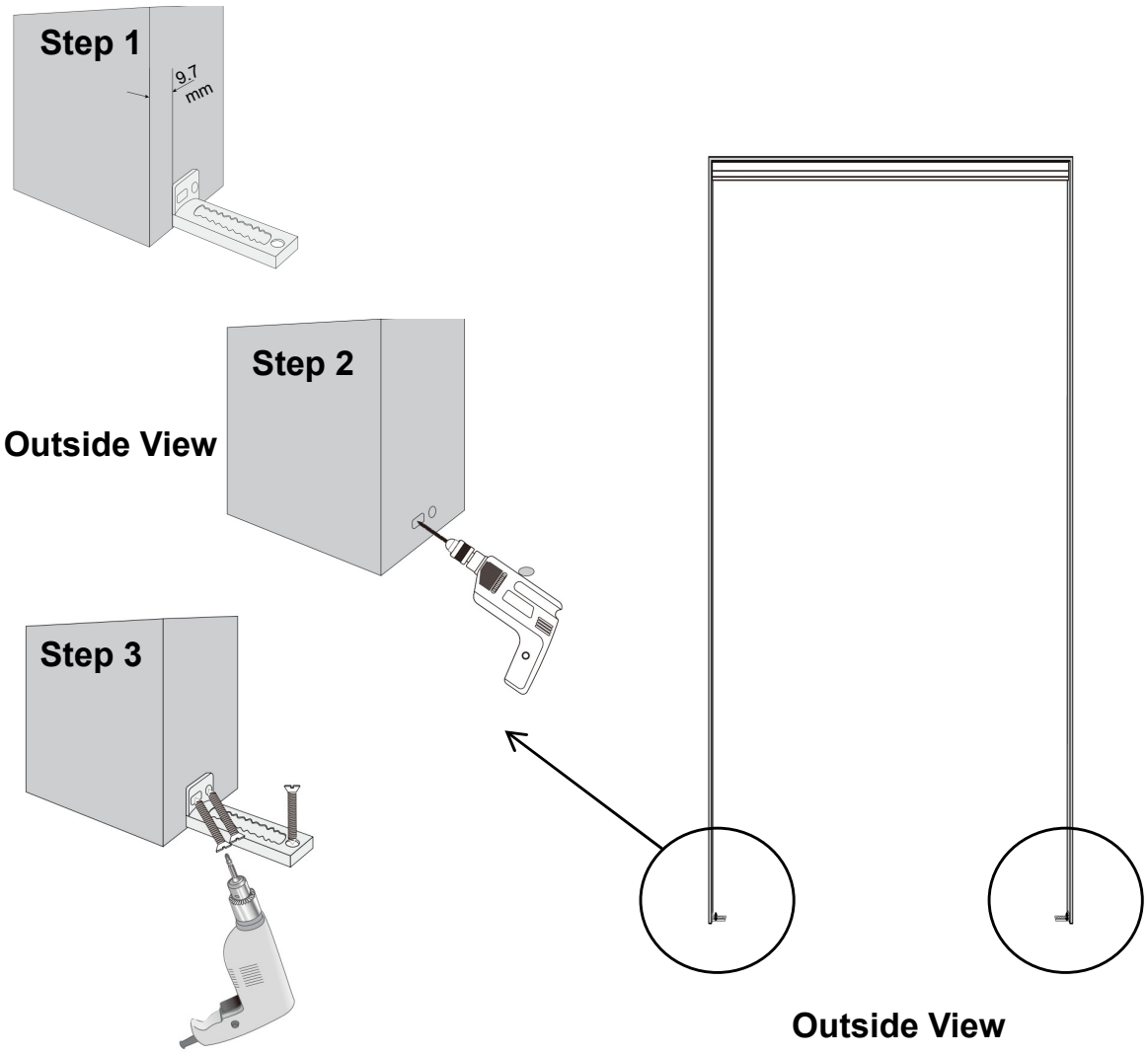
- Place a Bottom Pivot Bracket on the floor tight against the jamb on both the left and right sides of the opening (aligned directly under the top Track Locking Brackets).
- Set each bracket 3/8" (9.7 mm) back from the front edge of the jamb and mark the hole locations.

Step 2: Pre-Drill Pilot Holes

- Remove both brackets and drill pilot holes at the marked locations using a 1/8" drill bit.

Step 3: Secure and Adjust the Brackets

- Loosely drive a 1-1/2" (4×38mm) Flat Head Screw into the slotted (elongated) mounting hole on the jamb side of each bracket. Do not tighten it completely yet.
- Double-check the 3/8" (9.7 mm) setback distance for accuracy. If there is any alignment error, slide the bracket horizontally along the slotted hole to adjust it to the precise distance.
- Once perfectly aligned, fully tighten the slotted jamb screw. Then, drive the remaining screws to fully anchor the bracket.



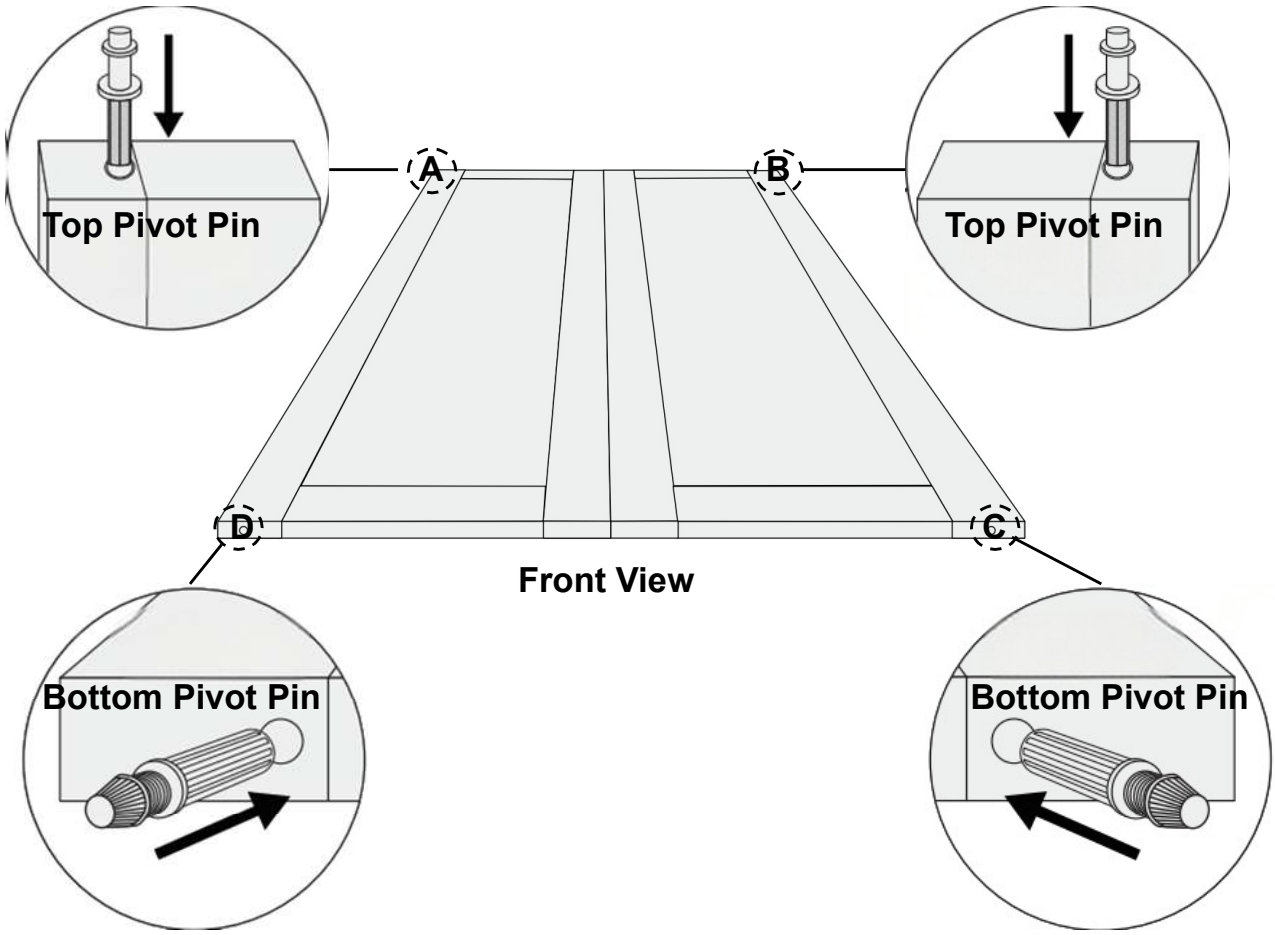
SECTION 3: 2-PANEL PIVOT DOOR INSTALLATION (CONT.)

PHASE 3: DOOR PIVOTS INSTALLATION

Note: Component placement is based on the Front View of the door panels.

Left Door Panel
- Top Left Corner (A): Install a Top Pivot Pin by inserting it into the pre-drilled hole.
- Bottom Left Corner (D): Install a Bottom Pivot Pin into the designated corner.

Right Door Panel
- Top Right Corner (B): Install a Top Pivot Pin into the pre-drilled hole.
- Bottom Right Corner (C): Install a Bottom Pivot Pin into the designated corner.



SECTION 3: 2-PANEL PIVOT DOOR INSTALLATION (CONT.)

PHASE 4: DOOR PANEL INSTALLATION

Note: 2-Person Assembly Recommended. One person should support and steady the door panels while the other guides and aligns the hardware.

Step 1: Insert Top Pivot Pin

- For both doors, depress the spring-loaded pin of the Top Pivot Pin and insert it into the designated hole of its corresponding top Track Locking Bracket.

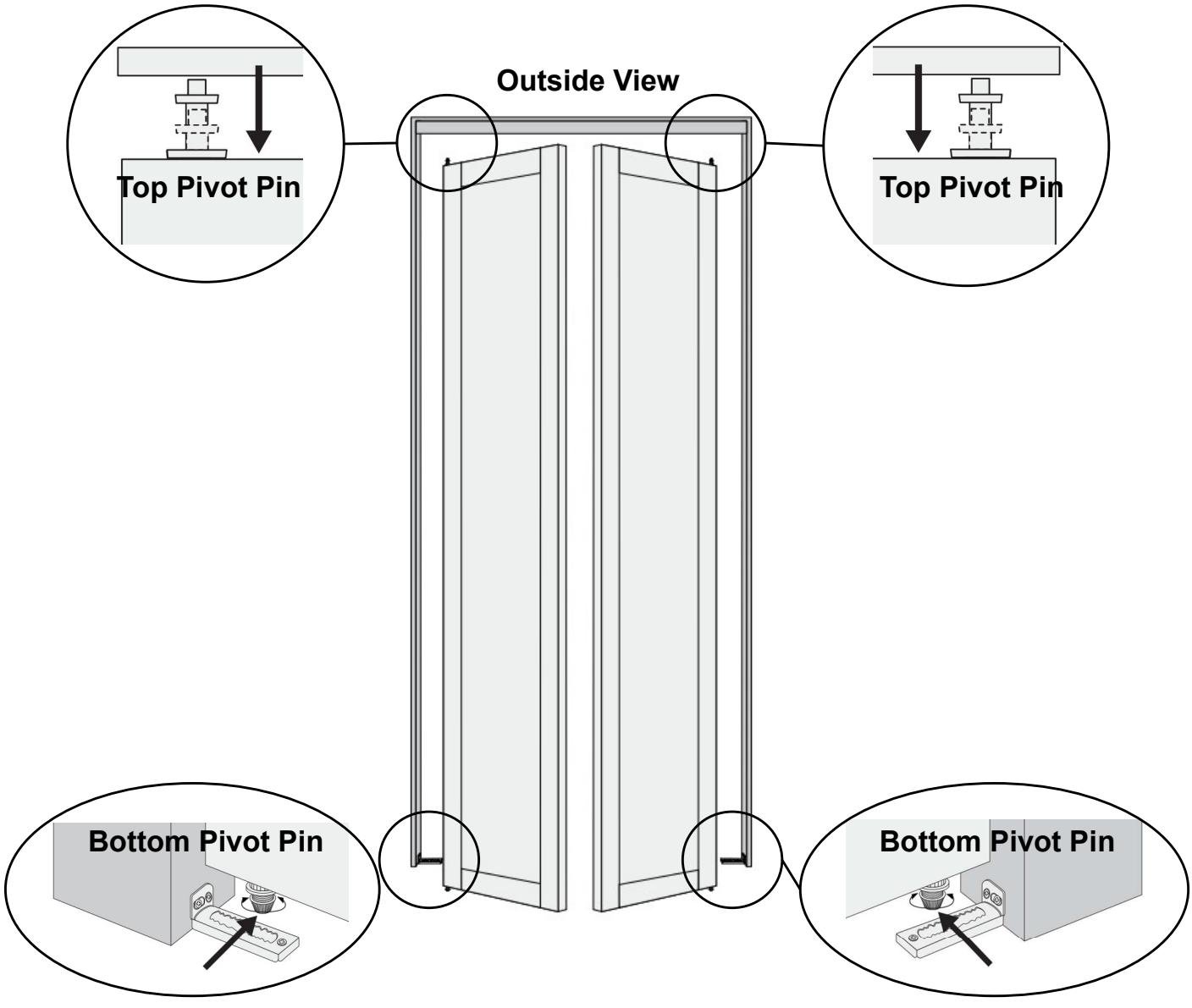
Step 2: Seat Bottom Pivot Pin

- Lift each door assembly slightly and drop the Bottom Pivot Pin into the receiving socket of its corresponding floor-mounted Bottom Pivot Bracket.

Step 3: Adjust Vertical Alignment

- If the door panels are unlevel, sagging, or dragging, adjust the door height by turning the adjustment screw on the Bottom Pivot Pin:

➢ Turn **clockwise** to **raise** the door.
➢ Turn **counter-clockwise** to **lower** the door.



SECTION 3: 2-PANEL PIVOT DOOR INSTALLATION (CONT.)

PHASE 5: MAGNET INSTALLATION

Step 1: Install the Magnetic Strike Plates

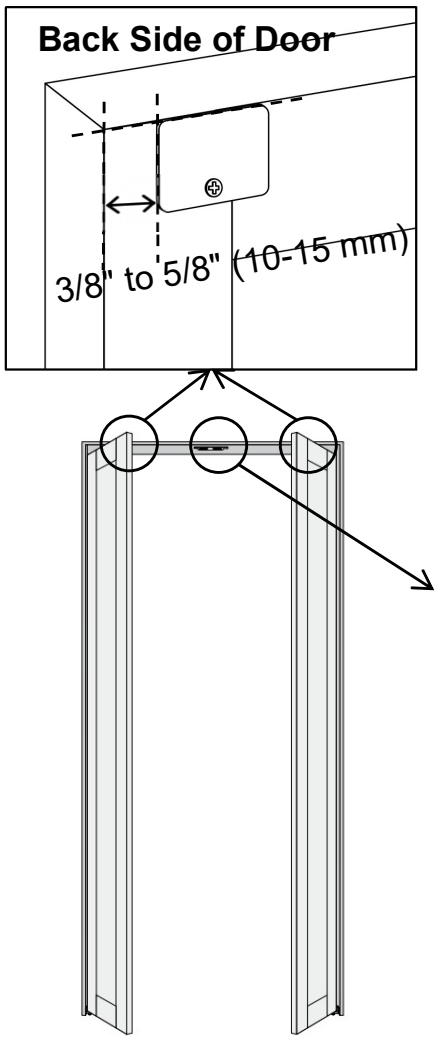
- Position one Magnetic Strike Plate on the top edge of each door leaf.
- Align the plate flush with the top edge of the door, and space it 3/8" to 5/8" (10-15 mm) away from the side edge.
- Secure the plates using the 5/8" Flat Head Screws (3x16mm).

Step 2: Install the Wood Mounting Block Assembly

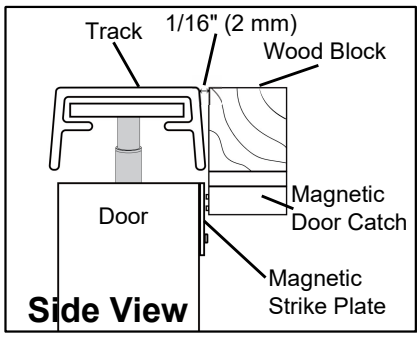
- Fully close both door leaves.
- Position the Wood Mounting Block Assembly (with the Magnetic Door Catch pre-installed) 1/16" (2 mm) behind the top track.
- Ensure the two sets of magnets on the Door Catch align perfectly with the Magnetic Strike Plates previously installed on the doors.
- Secure the assembly firmly to the header by driving the 1-1/2" Flat Head Screws (4x38mm) through the pre-drilled holes on the wood block.

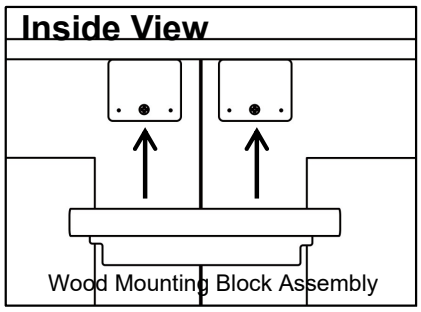
CRITICAL NOTICE:

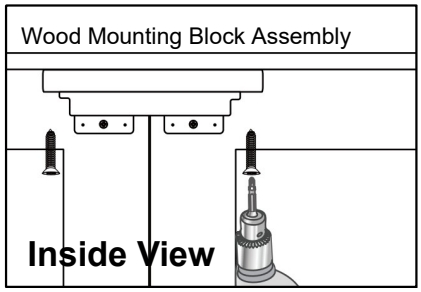
Double-check the alignment between the magnets and the strike plates before tightening the screws completely. Misalignment will significantly reduce the holding power of the magnets and may prevent the doors from closing flush.



Outside View





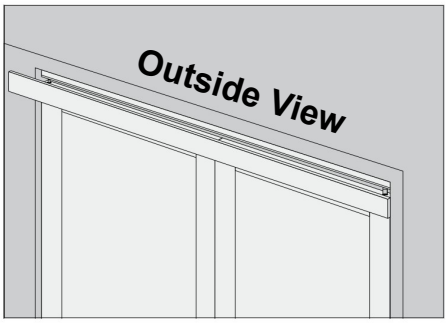


SECTION 3: 2-PANEL PIVOT DOOR INSTALLATION (CONT.)

PHASE 6: Fascia INSTALLATION

Step 1: Trim the Fascia
- If necessary, cut the Fascia to match the exact width of your opening.
- Always perform the cut with the finished front face facing UP to prevent surface splintering or damage.

Step 2: Mount the Fascia
- Peel off the protective backing from the adhesive tape on the rear side of the Fascia.
- Align both ends perfectly flush with the top track, press the Fascia firmly against the upper corner of the track, and apply even pressure along its length to secure.



PHASE 7: HANDLE INSTALLATION

Step 1: Mark and Drill the Handle Holes
- On the back side of both door panels, use a pencil to mark the exact center point on the frame rail where each handle will be positioned.
- Drill straight through the marked positions using a 3/16" drill bit.

Step 2: Secure the Door Handles
- Insert the 1-1/2" (4×39 mm) Blunt-Tip Truss Head Screw from the back side of the door through the pre-drilled hole.
- Align the handle on the front face of the door, thread the screw into the handle, and tighten it securely into place

Outside View

