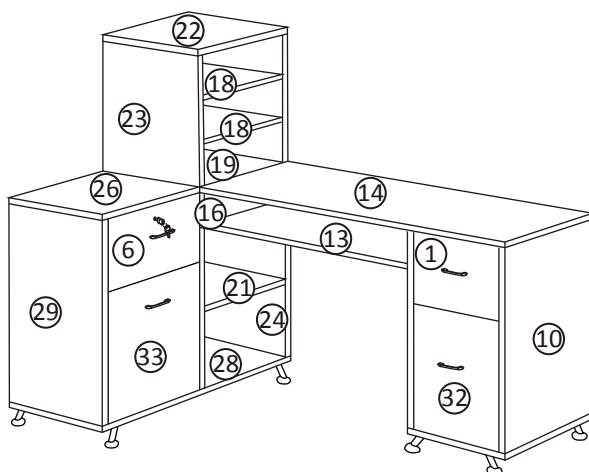
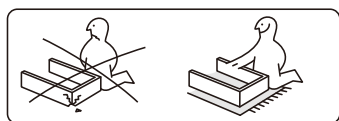
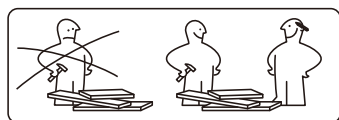


XXXXXXXXXXXXXXXXXX

ASSEMBLY INSTRUCTIONS














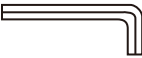


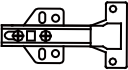
6153-DC-2866



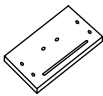
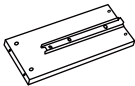
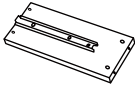

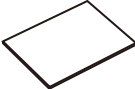
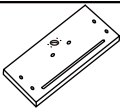
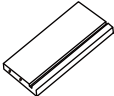
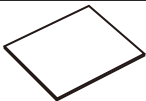
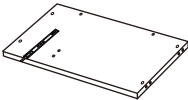
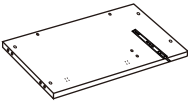
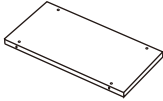
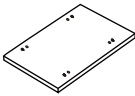
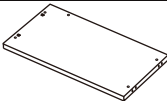
IMPORTANT!

Do not tighten too hard: this can damage boards.
Please just screw 30%-50% until all the screws
have been screwed into the holes.

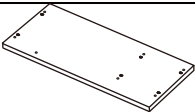
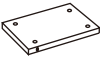
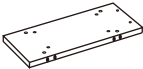
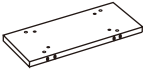
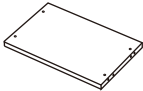
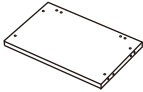
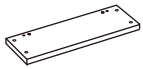
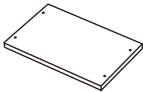
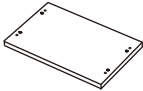
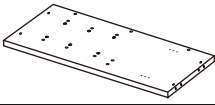
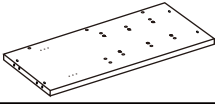
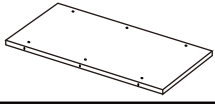
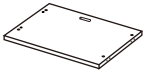
Parts list

Letter	Components	Pieces	Letter	Components	Pieces
A		82	N	 M3.5×16mm	56
B	 Cams	82	P		4
C		46	Q		1
D	 20mm	8	R	 20mm	4
E		4	S		4
F		8	T		1
H	 50mm	8	V	 Cam covers	30
M		4			

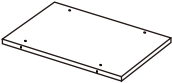
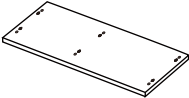
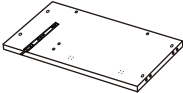


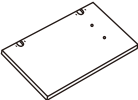
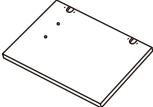
Parts list

	264×202×16mm	1	①
	250×120×16mm	2	②
	250×120×16mm	2	③
	211×120×16mm	1	④
	244×221×3mm	1	⑤
	379×202×16mm	1	⑥
	326×120×16mm	1	⑦
	336×244×3mm	1	⑧
	618×440×16mm	1	⑨
	618×440×16mm	1	⑩
	618×268×16mm	1	⑪
	442×302×16mm	1	⑫
	810×440×16mm	1	⑬

Parts list

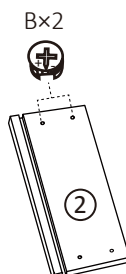
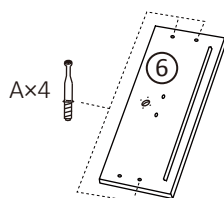
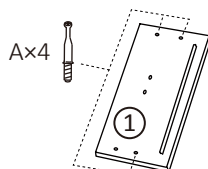
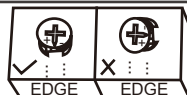
	1112×442×16mm	1	⑭
	200×130×16mm	1	⑮
	438×130×16mm	1	⑯
	410×130×16mm	1	⑰
	410×280×16mm	2	⑱
	410×280×16mm	1	⑲
	410×100×16mm	1	⑳
	409×280×16mm	1	㉑
	444×300×16mm	1	㉒
	968×298×16mm	1	㉓
	968×298×16mm	1	㉔
	968×410×16mm	1	㉕
	400×298×16mm	1	㉖

Parts list

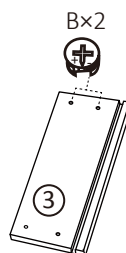
	618×383×16mm	1	②⑦
	843×300×16mm	1	②⑧
	618×296×16mm	1	②⑨
	383×120×16mm	1	③⑩
	268×120×16mm	1	③①
	410×264×16mm	1	③②
	410×379×16mm	1	③③

Assembly

1

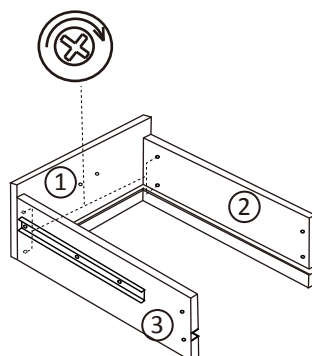
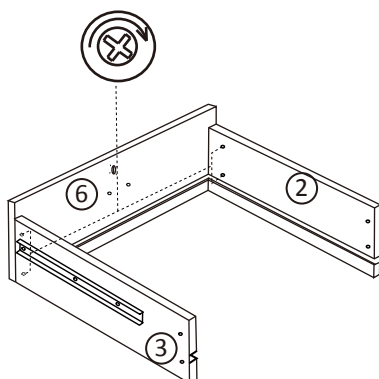


② x 2



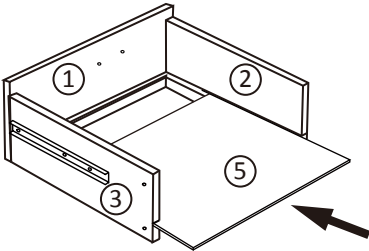
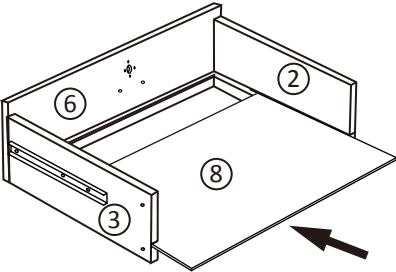
③ x 2

2

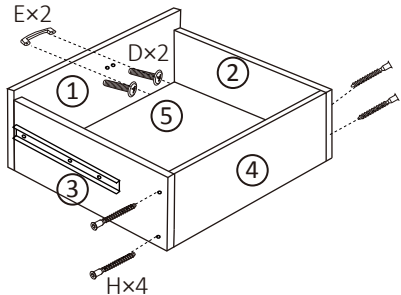
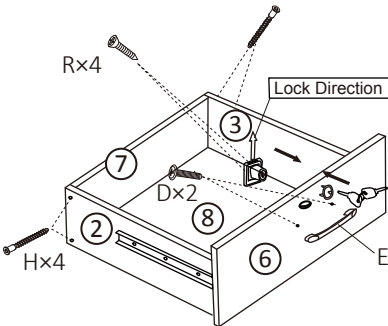


Assembly

3

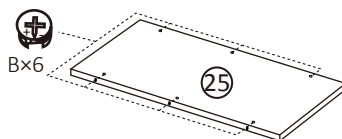
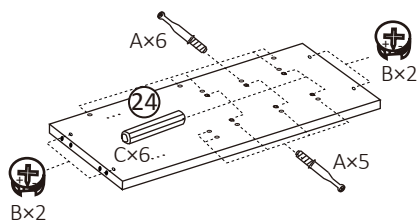
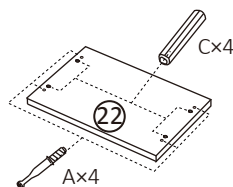
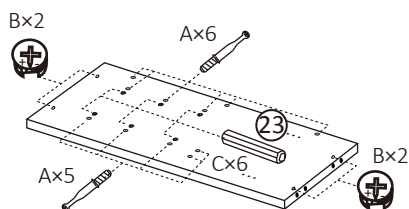
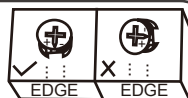


4 Separate the lock parts as below.

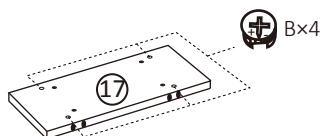
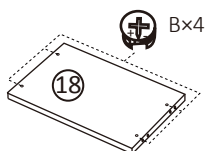
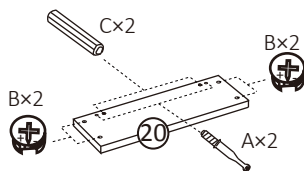
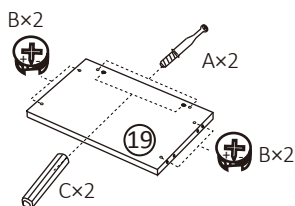
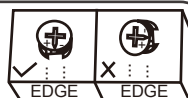


Assembly

5



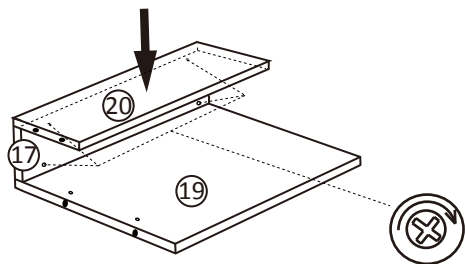
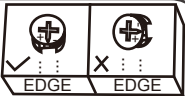
6



18 x2

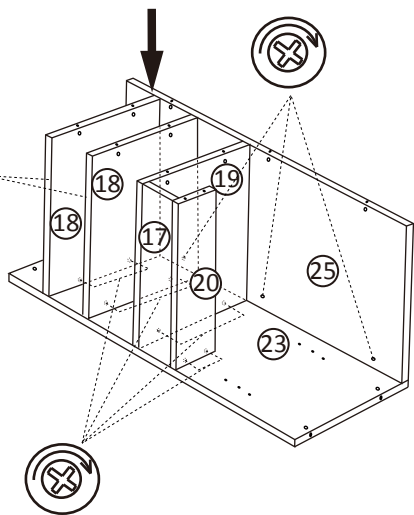
Assembly

7



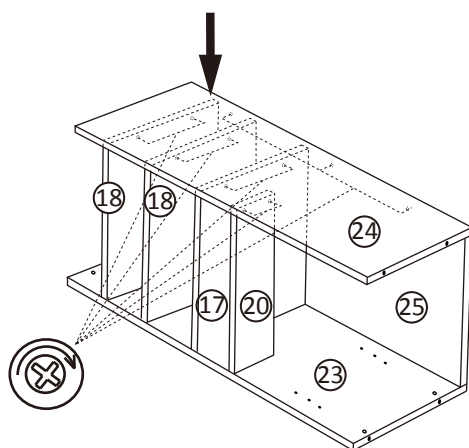
8

With PVC edge face out

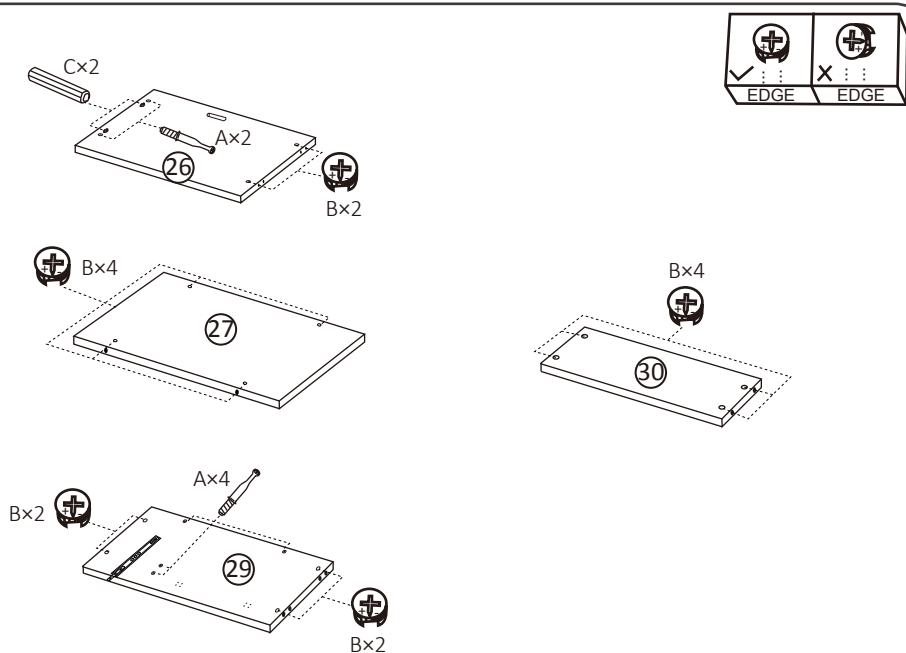


Assembly

9

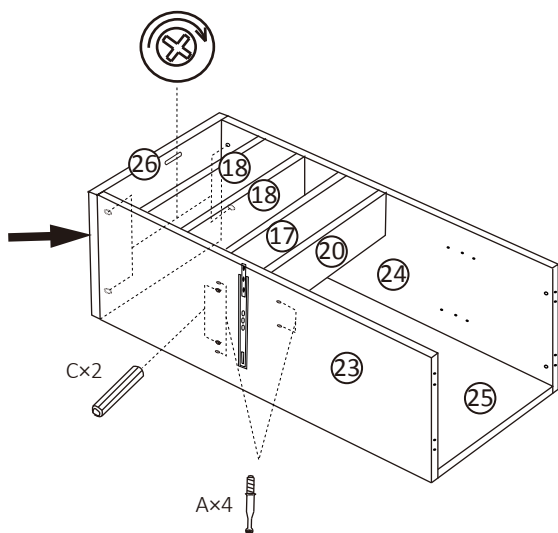


10

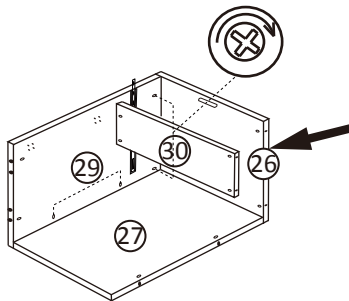
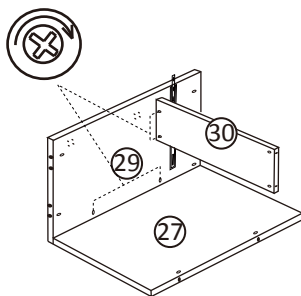


Assembly

11

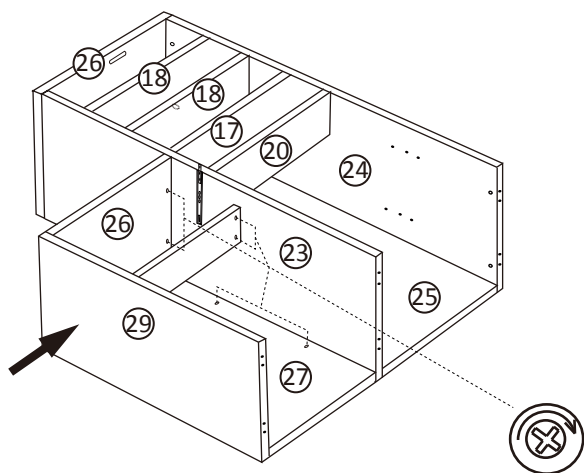


12

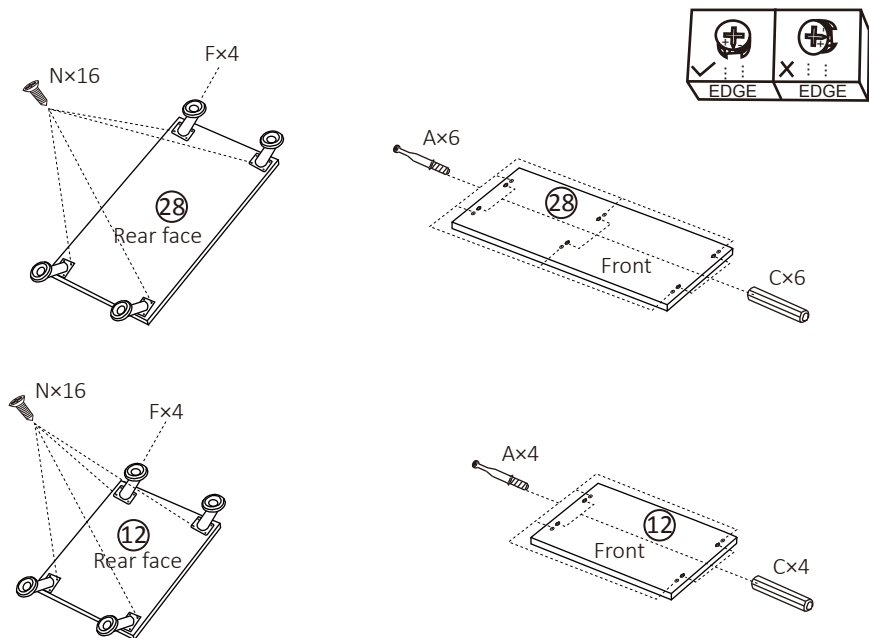


Assembly

13

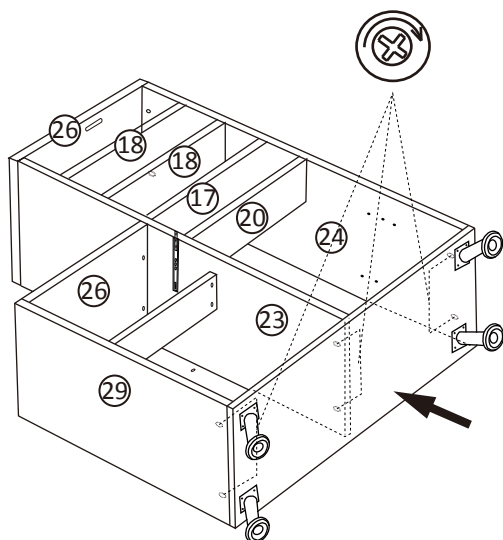


14

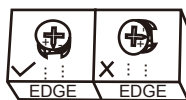
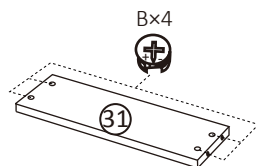
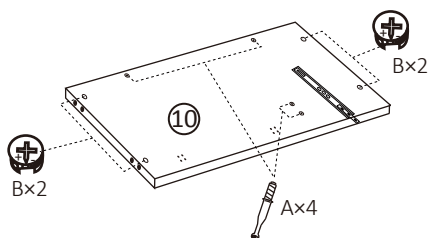
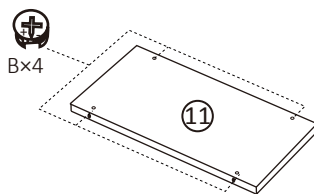
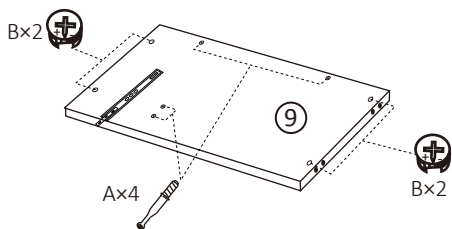


Assembly

15

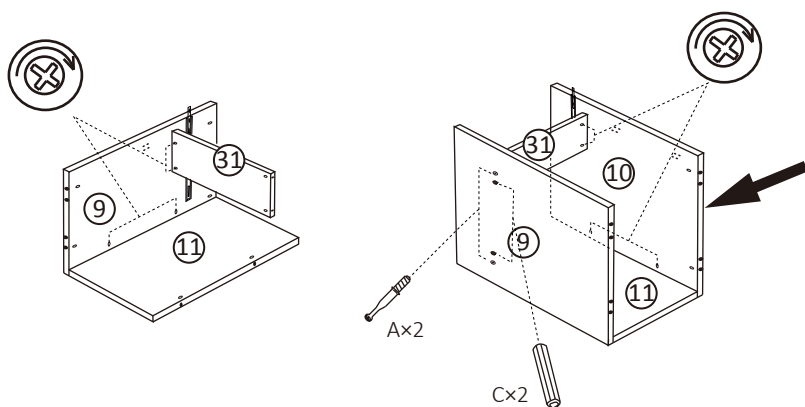


16

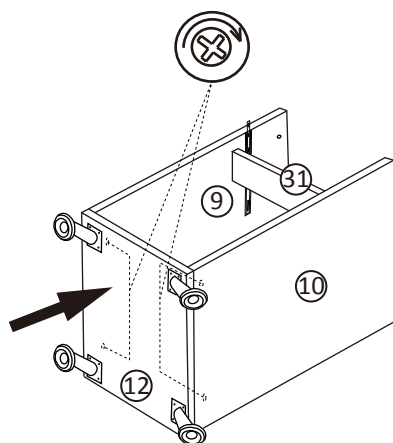


Assembly

17

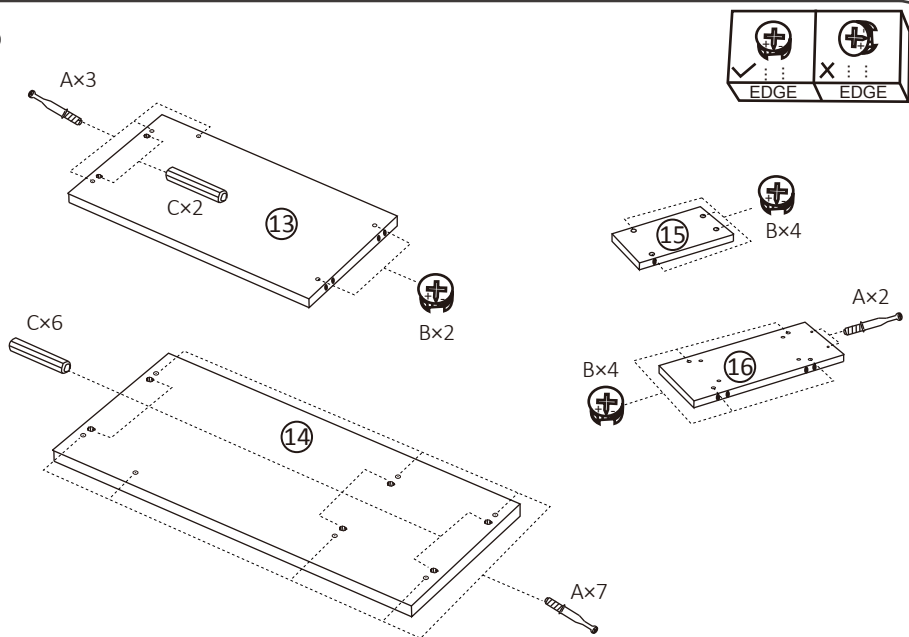


18

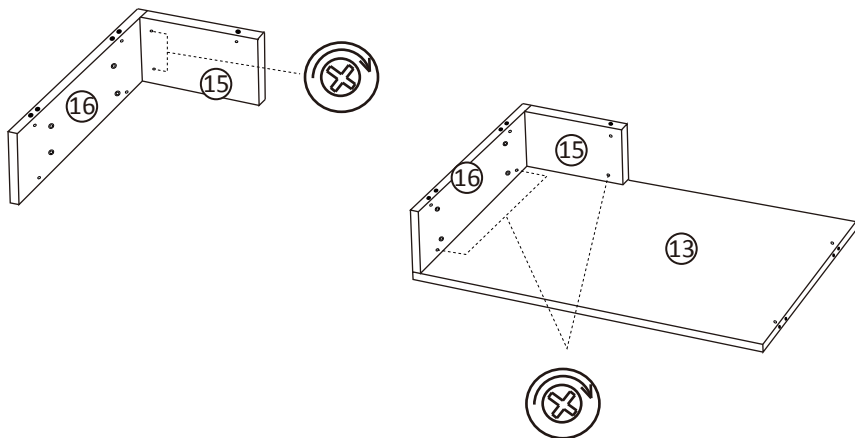


Assembly

19

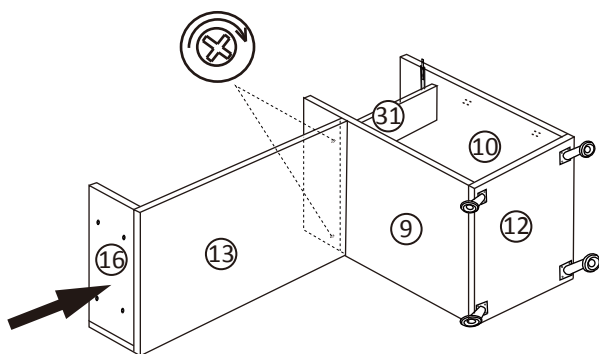


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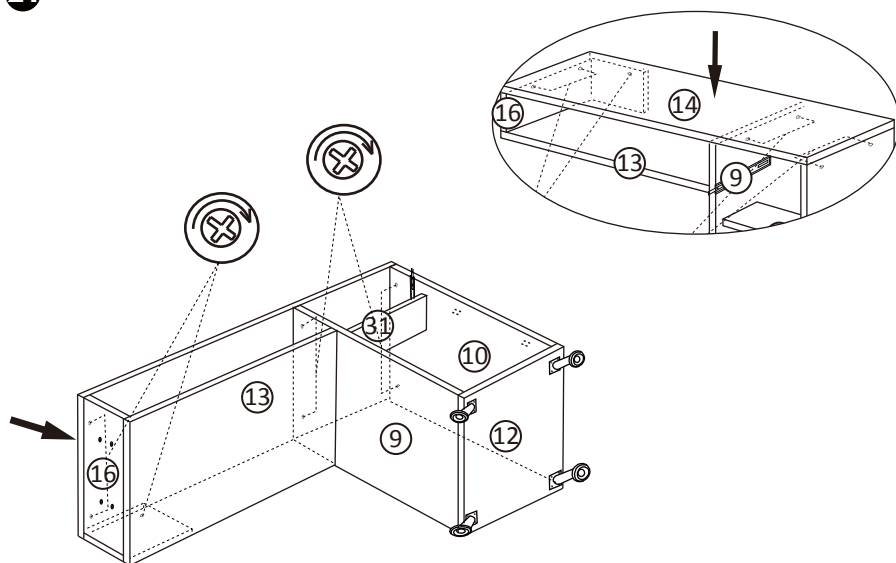


Assembly

20

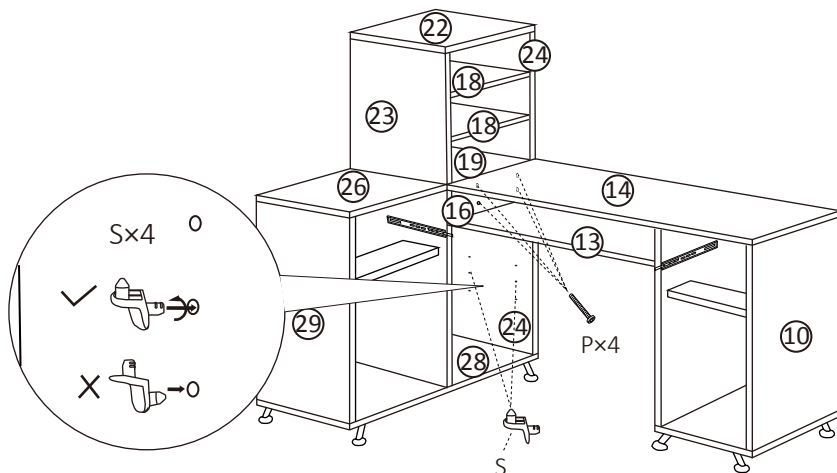


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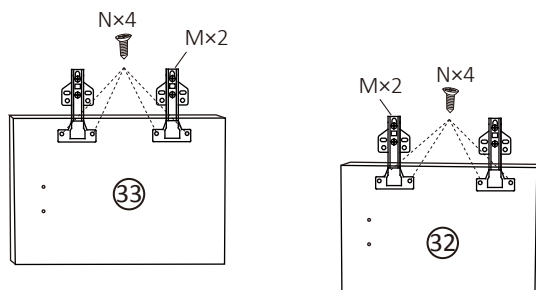


Assembly

23

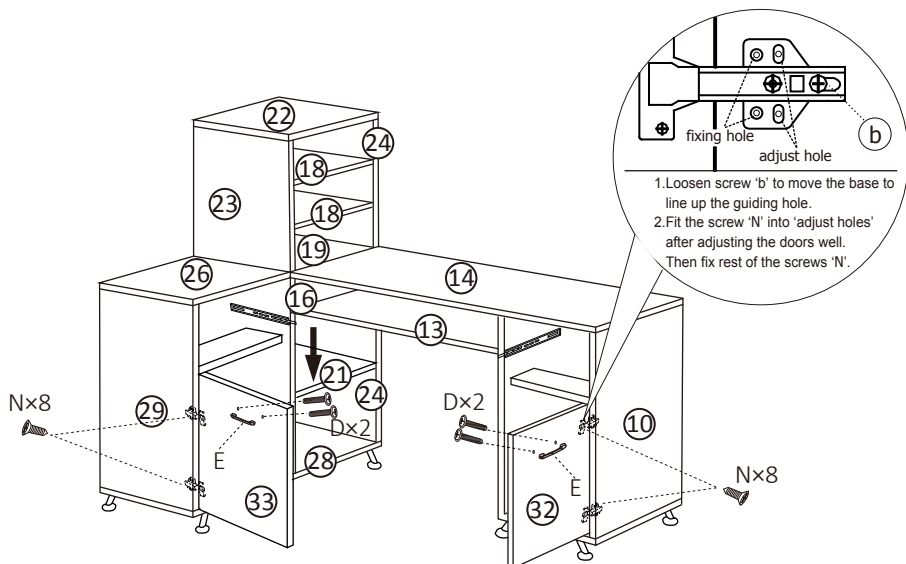


24

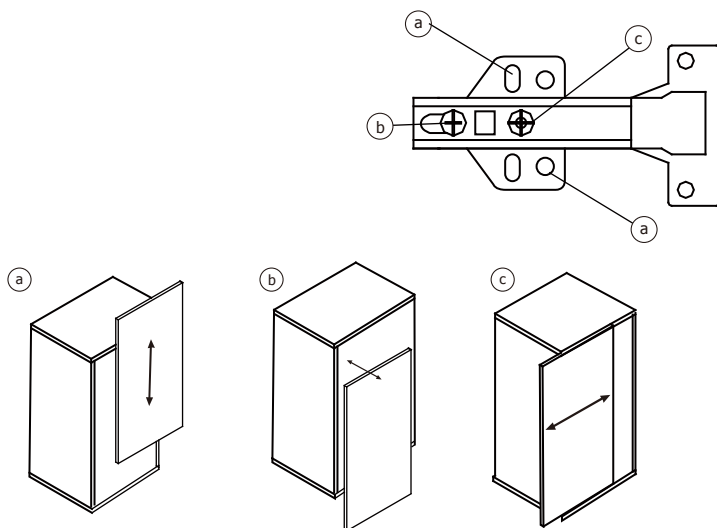


Assembly

25

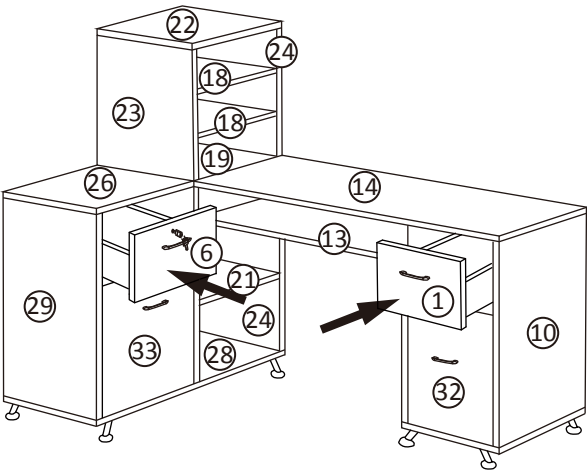


26

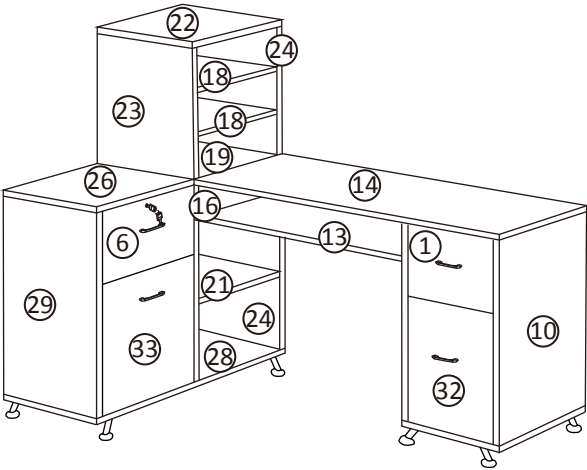


Assembly

27



28 **Note:** please fit covers (V) onto visible/exposed cams to complete assembly.





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✉ 1-323-597-1109

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