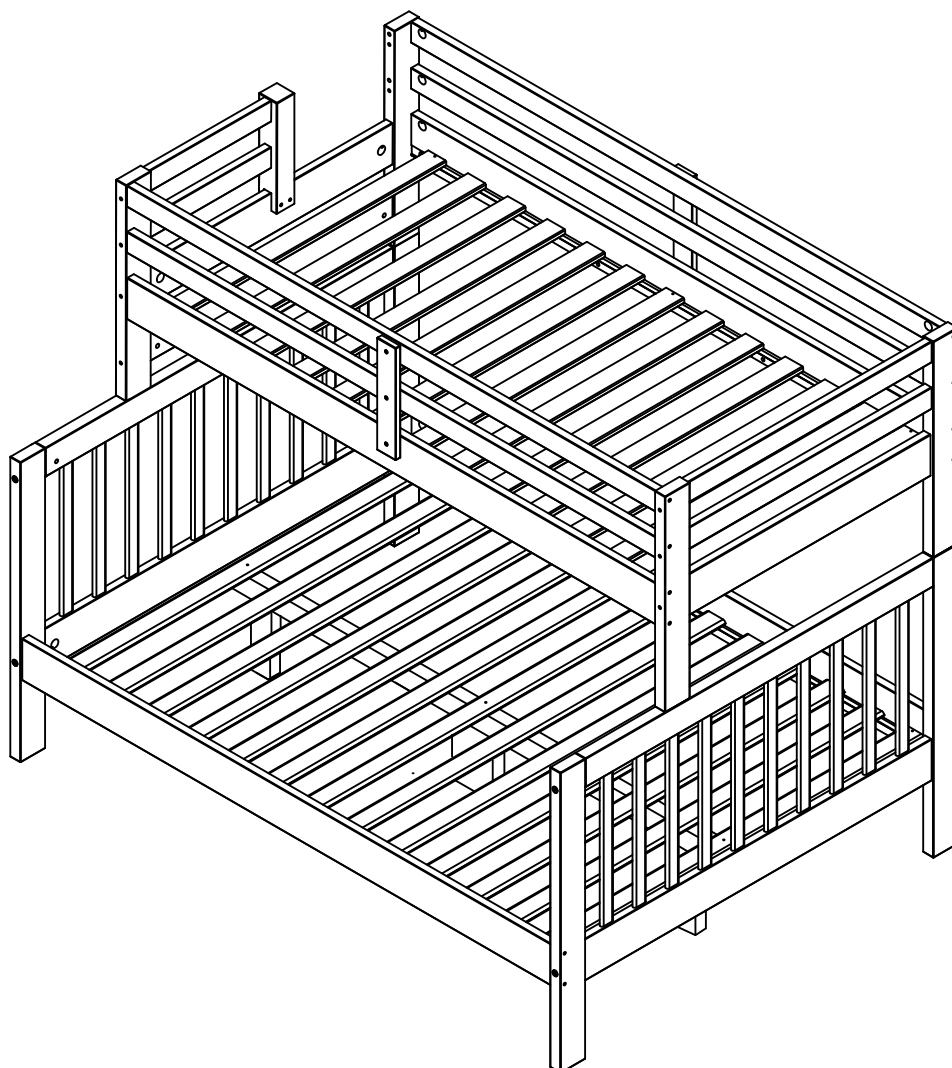


Thank you for purchasing . We hope you get years of enjoyment from your new bed. The unique brushing process highlights the woods natural grain. All our wood is planta on grown. No two pieces of wood are the same, enjoy the natural beauty of wood, every piece of wood has unique grain and color and knots, these differences in texture and color create the look only solid wood provides.

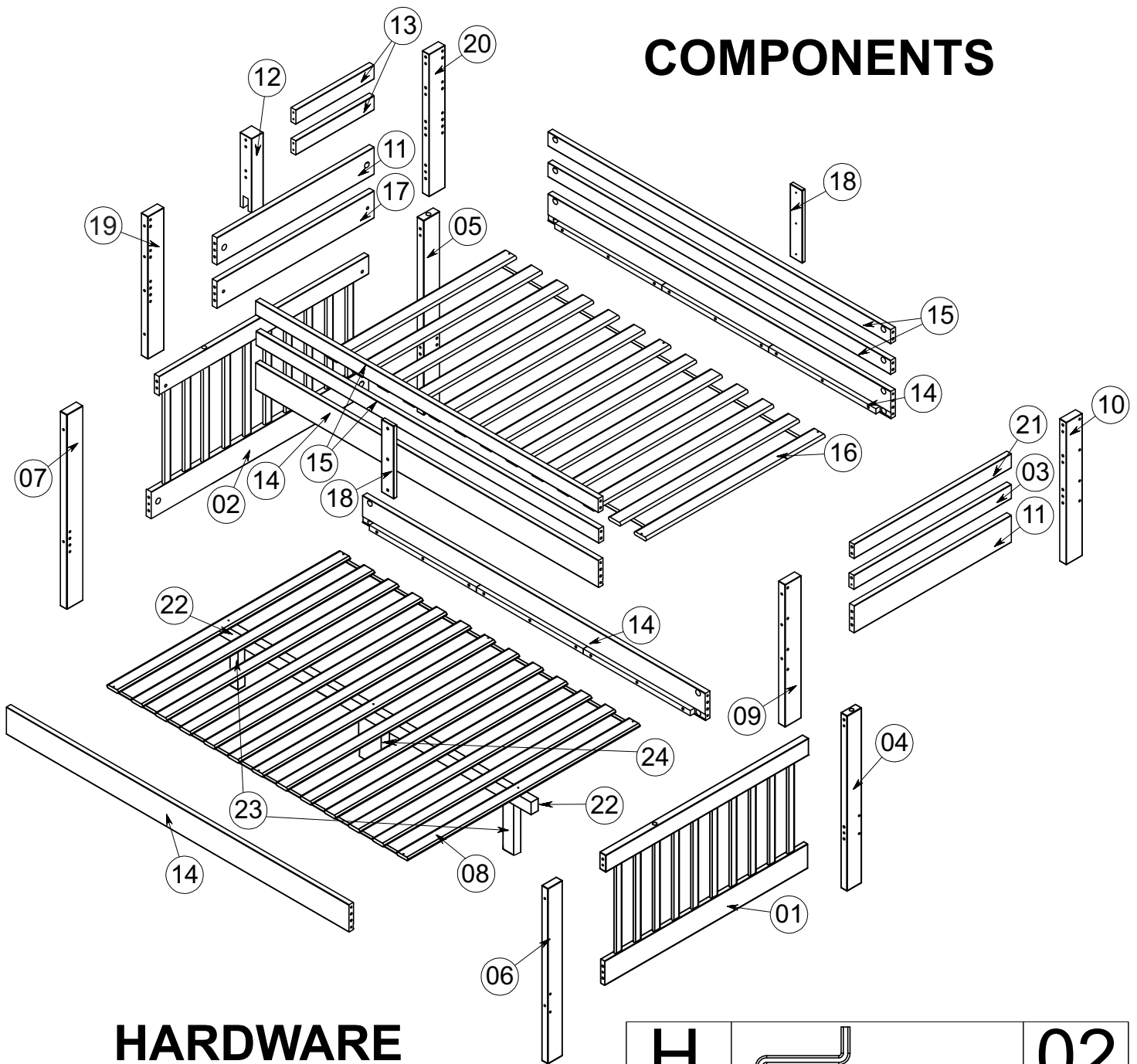
The success or failure of a product sold on the internet is a direct reflec on of posi ve or nega ve reviews. We would be grateful if you could post a posi ve review and help this products success, thank you for your help.

Thank you for your support.

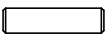
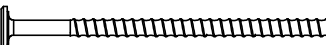
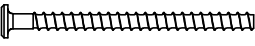
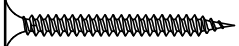
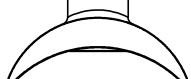
BUNK BED

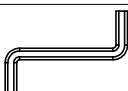
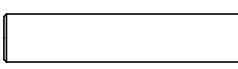
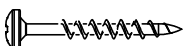
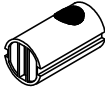
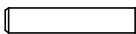


COMPONENTS



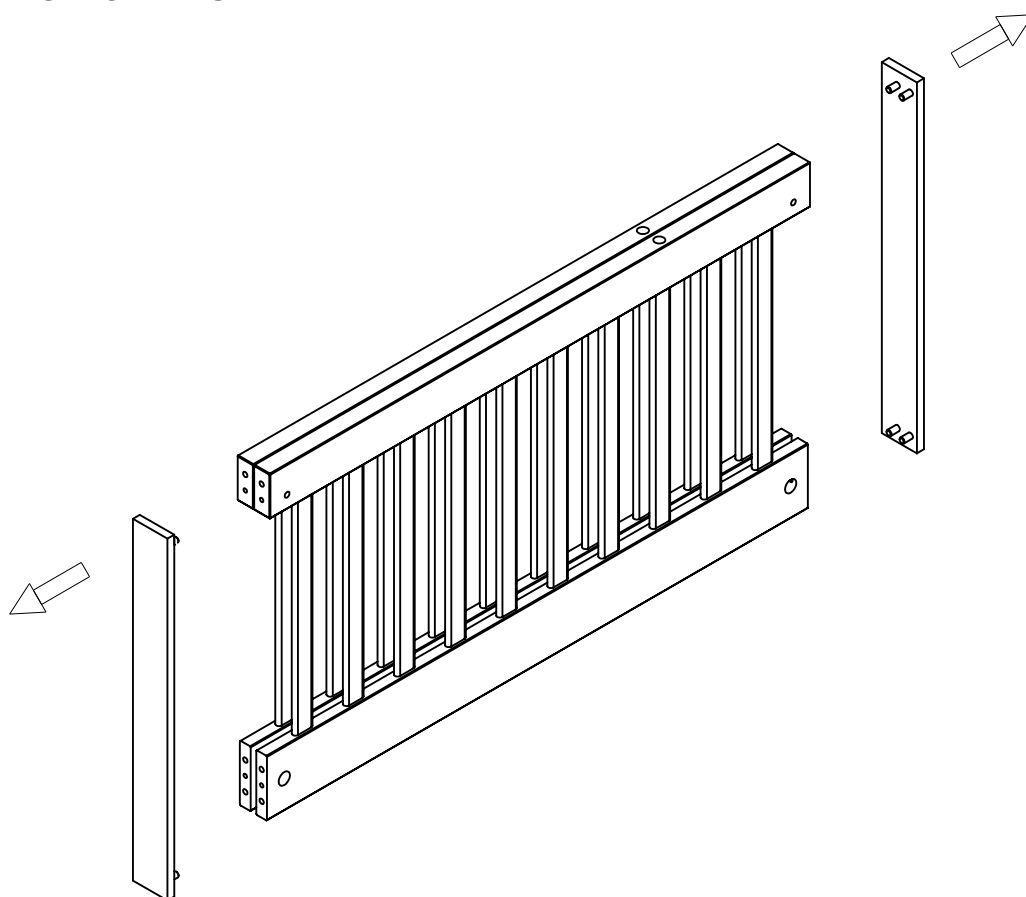
HARDWARE

A		10X40	54
B		(17*) - 1/4X130	16
C		(17*) - 7X130	04
D		(17*) - 1/4X80	24
E		(17*) - 7X100	08
F		CC 4X35	15
G		1/4X25	32

H		15X40X4	02
I		19,5X90	04
J		11X19	04
K		CP 4X30*	08
L		(17*) 3/16X12	04
M		3/16X78	02
N		11X24	04
O		10X50	05

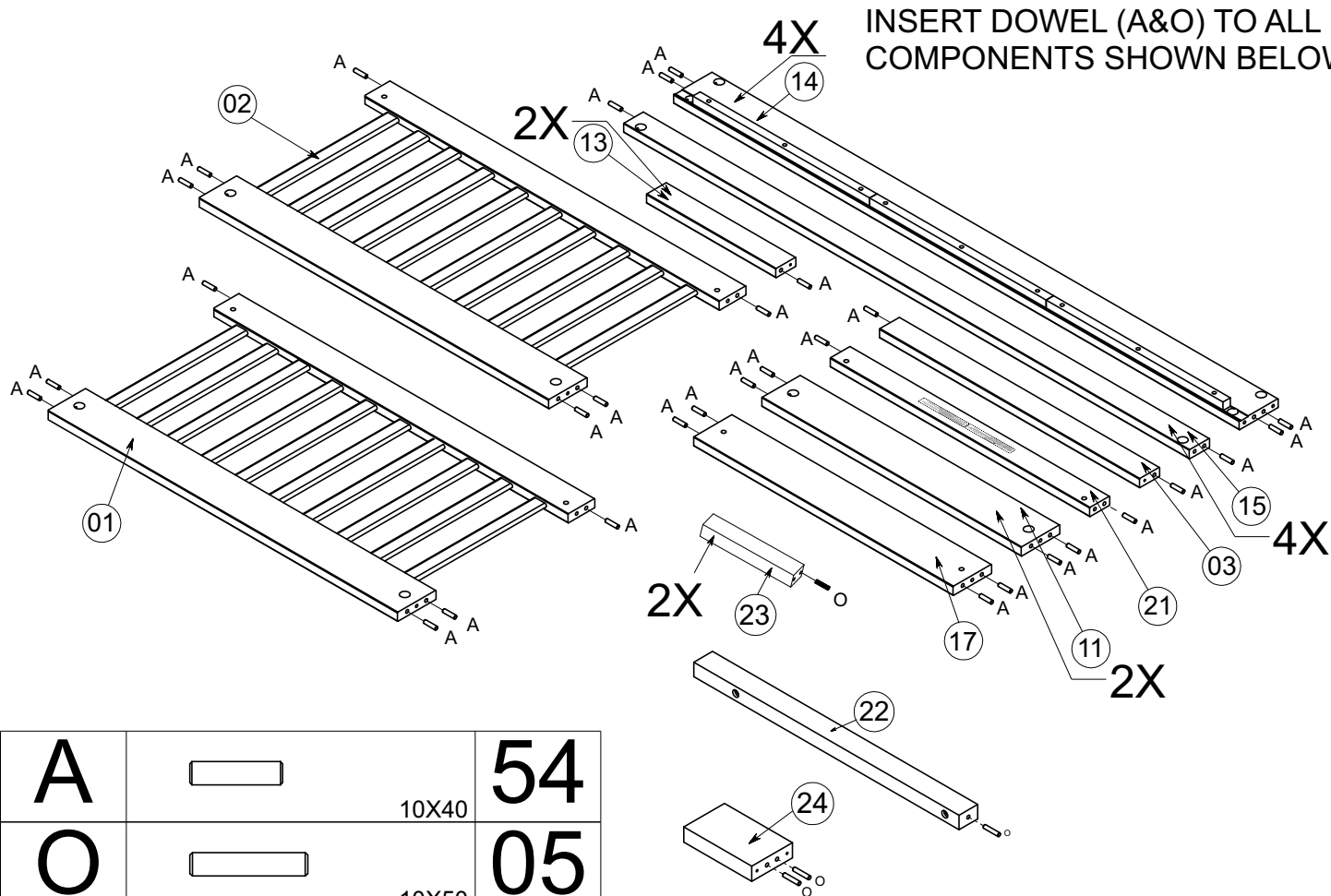
STEP1

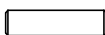
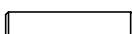
REMOVE PACKING BOARDS



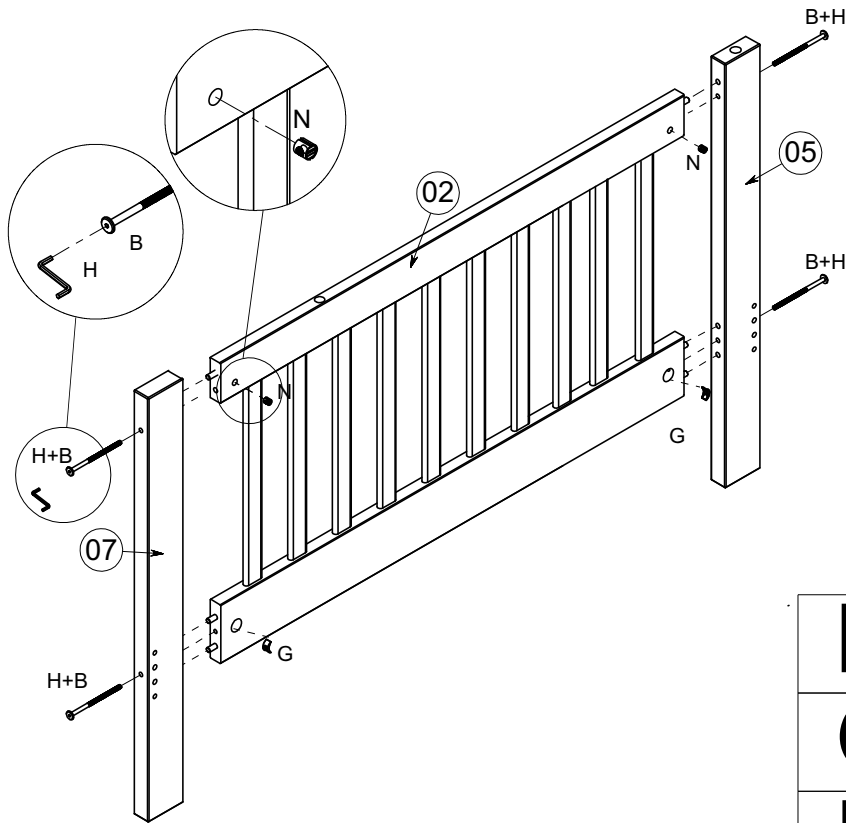
STEP 2

INSERT DOWEL (A&O) TO ALL COMPONENTS SHOWN BELOW



A		54
O		05
	10X40	
	10X50	

STEP3



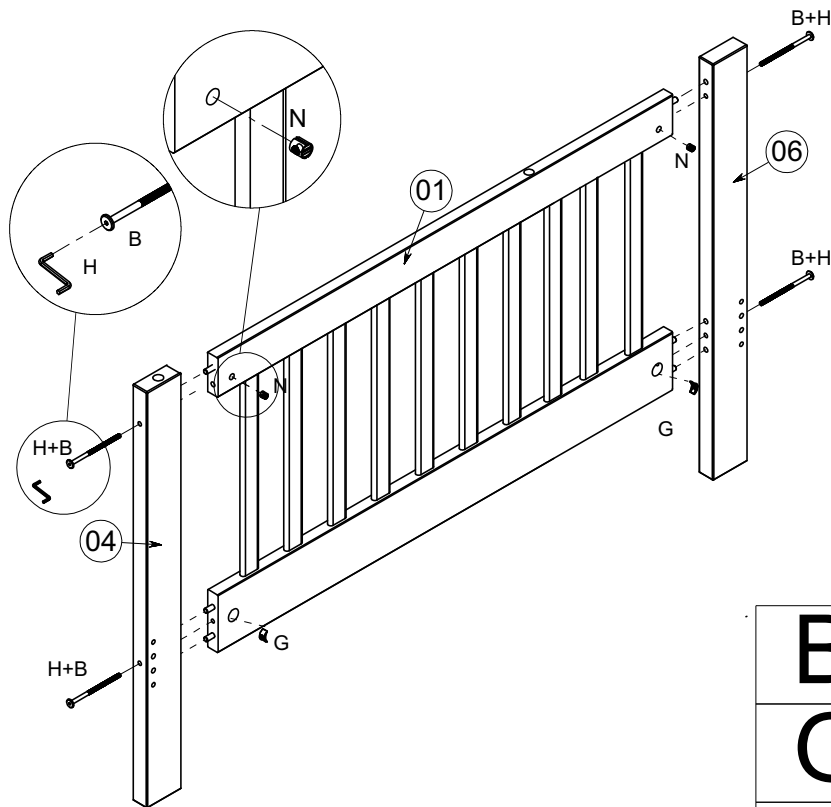
INSERT CROSS BOARD
PANEL (02) TO POSTS (05, 07)

TIGHTEN BOTTOM CROSS BOARD
(02) USING BOLT (B) & NUT (G)

TIGHTEN TOP CROSS BOARD (02)
USING BOLT (B) & NUT (N)

B	(17*) - 1/4X130	04
G	1/4X25	02
H	15X40X4	01
N	11X24	02

STEP4



INSERT CROSS BOARD
PANEL (01) TO POSTS (04, 06)

TIGHTEN BOTTOM CROSS BOARD
(02) USING BOLT (B) & NUT (G)

TIGHTEN TOP CROSS BOARD (02)
USING BOLT (B) & NUT (N)

B	(17*) - 1/4X130	04
G	1/4X25	02
H	15X40X4	01
N	11X24	02

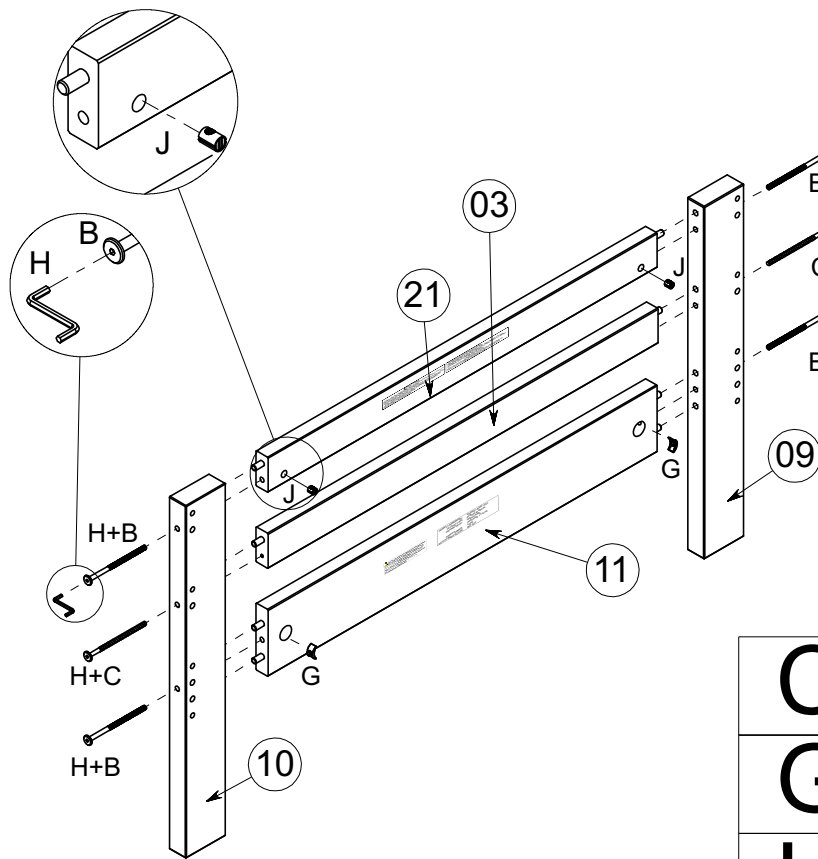
STEP 5

INSERT CROSS BOARDS (21, 03, 11)
TO POSTS (09, 10)

TIGHTEN CROSS BOARD (21) USING
BOLT (B) & NUT (J)

TIGHTEN CROSS BOARD (03)
USING LAG BOLT (C)

TIGHTEN CROSS BOARD (11)
USING BOLT (B) & NUT (G)



B		(17*) - 1/4X130	04
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C		(17*) - 7X130	02
G		1/4X25	02
H		15X40X4	01
J		11X19	02

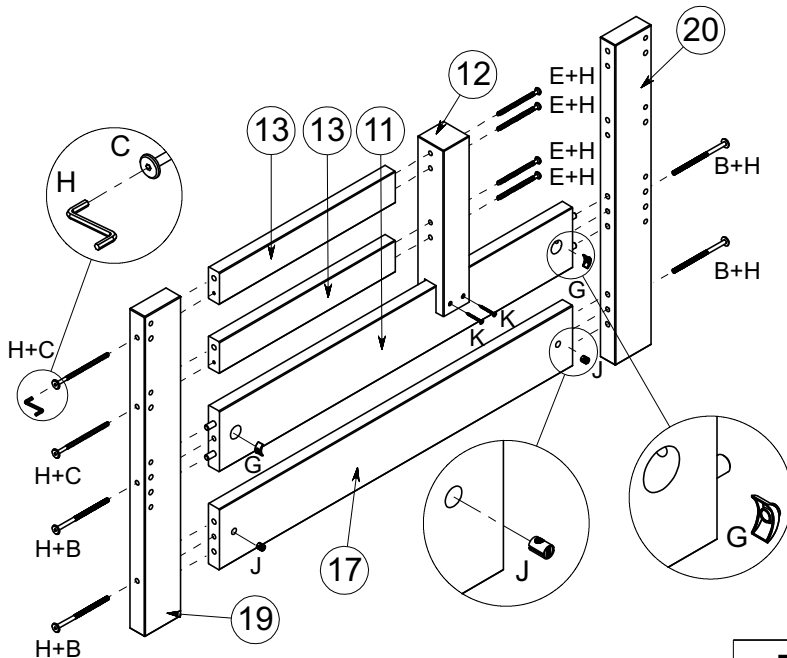
STEP 6

INSERT CROSS BOARDS (11, 17)
TO POSTS (19, 20)

TIGHTEN CROSS BOARD (11)
USING BOLTS (B) & NUTS (G)

TIGHTEN CROSS BOARD (17)
USING BOLTS (B) & NUTS (J)

ATTACH BOARDS (13X2) TO POST (12)
USING LAG BOLTS (E)
THEN ATTACH ASSEMBLED
PIECES (13X2, 12) TO EITHER POST (19)
OR POST (20) (DEPENDING ON THE
SIDE YOU CHOOSE THE LADDER or
STAIRCASE TO ATTACH)
USE LAG BOLTS (C)

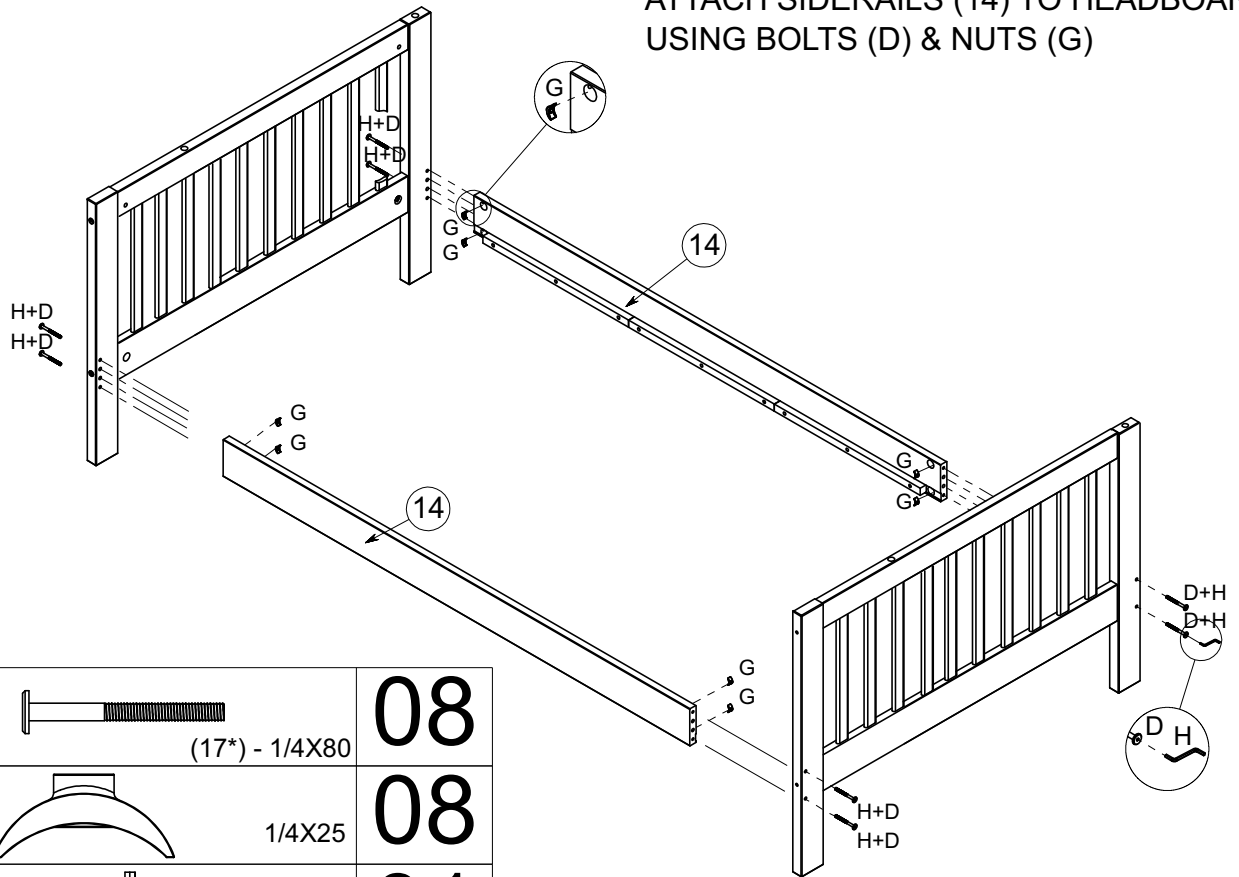


B		(17*) - 1/4X130	04
C		(17*) - 7X130	02
K		CP 4X30*	02

E		(17*) - 7X100	04
G		1/4X25	02
H		15X40X4	01
J		11X19	02

STEP 7

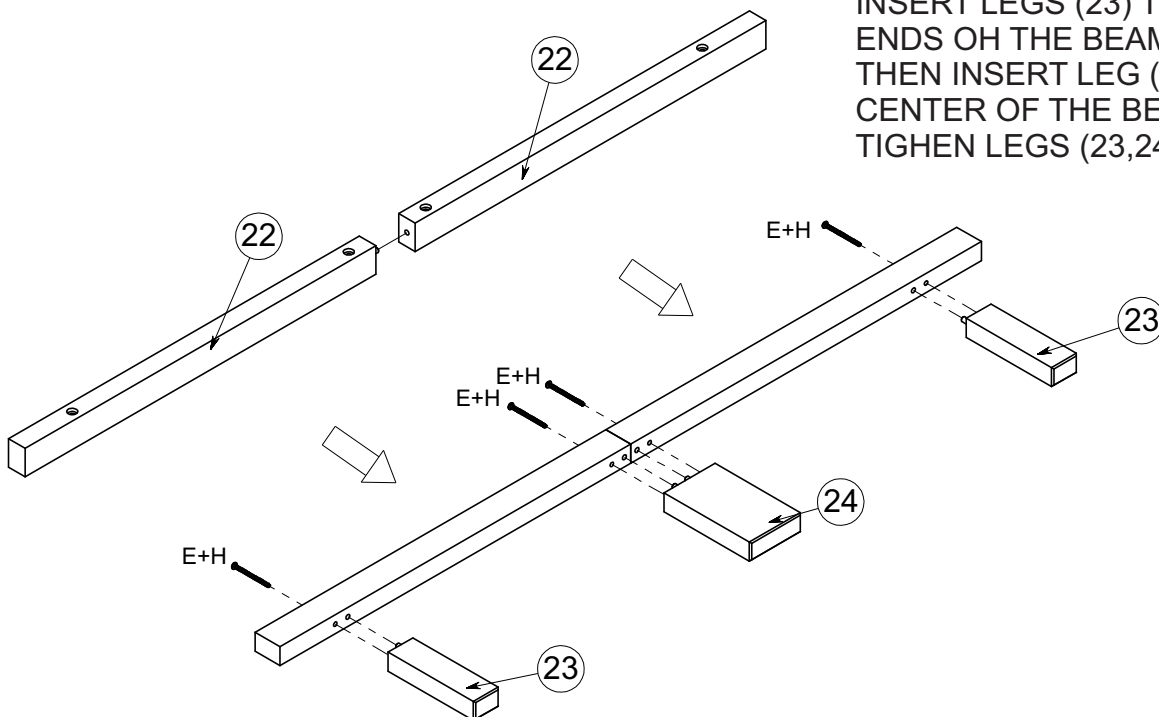
ATTACH SIDERAILS (14) TO HEADBOARDS USING BOLTS (D) & NUTS (G)



D		(17*) - 1/4X80	08
G		1/4X25	08
H		15X40X4	01

STEP 8

ATTACH BOTH CENTER BEAMS (22)
INSERT LEGS (23) TOWARDS THE
ENDS OF THE BEAM
THEN INSERT LEG (24) TO THE
CENTER OF THE BEAM
TIGHTEN LEGS (23,24) USING BOLTS (E)



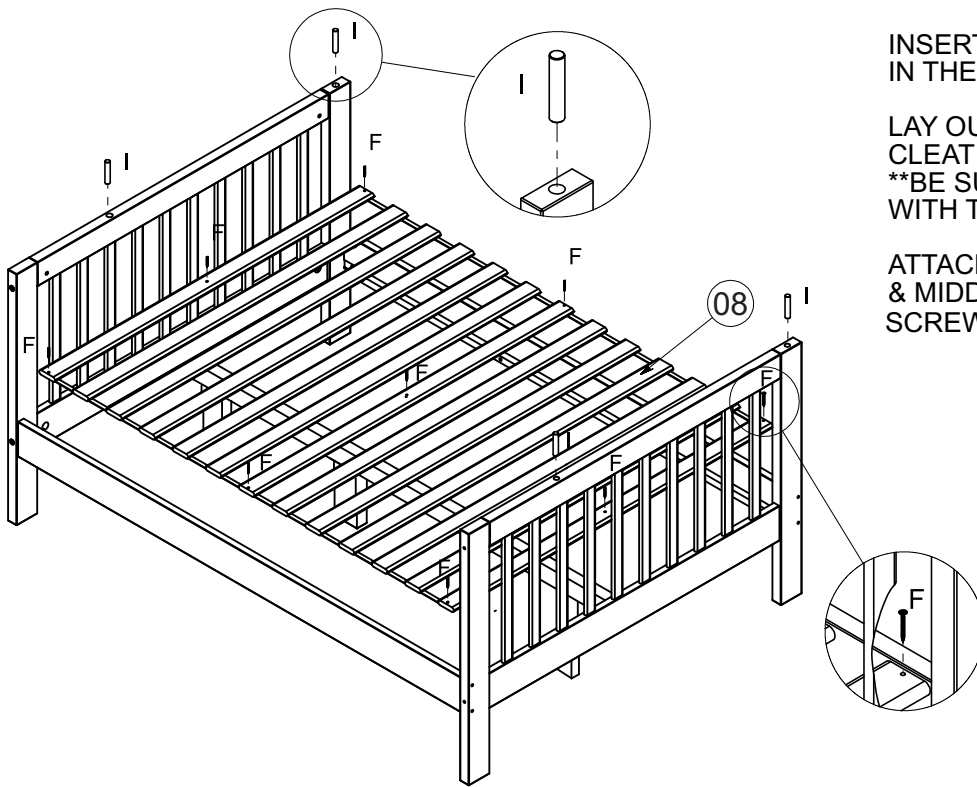
E		(17*) - 7X100	04
H		15X40X4	01

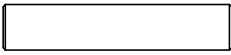
STEP 9

INSERT LARGE DOWELS (I)
IN THE TOP OF HEAD BOARDS

LAY OUT SLAT KIT (08) ON THE
CLEAT OF SIDERAILS (14).
**BE SURE THE END SLAT ARE FLUSH
WITH THE END OF THE CLEAT.

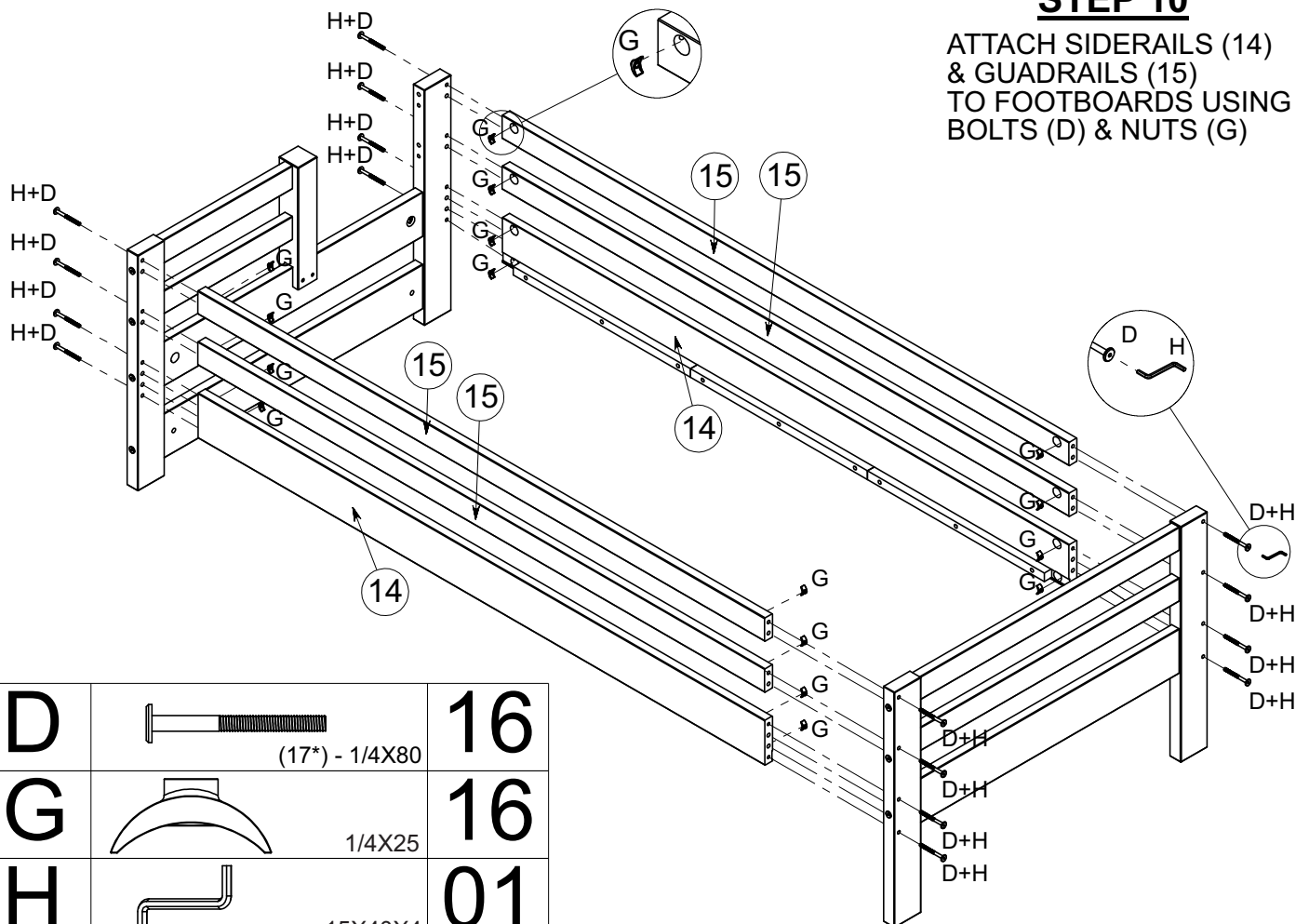
ATTACH BOTH END SLAT BOARDS
& MIDDLE SLAT BOARD WITH
SCREWS (F)

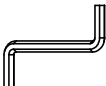


F	 CC - 4X35	09
I	 19,5X90	04

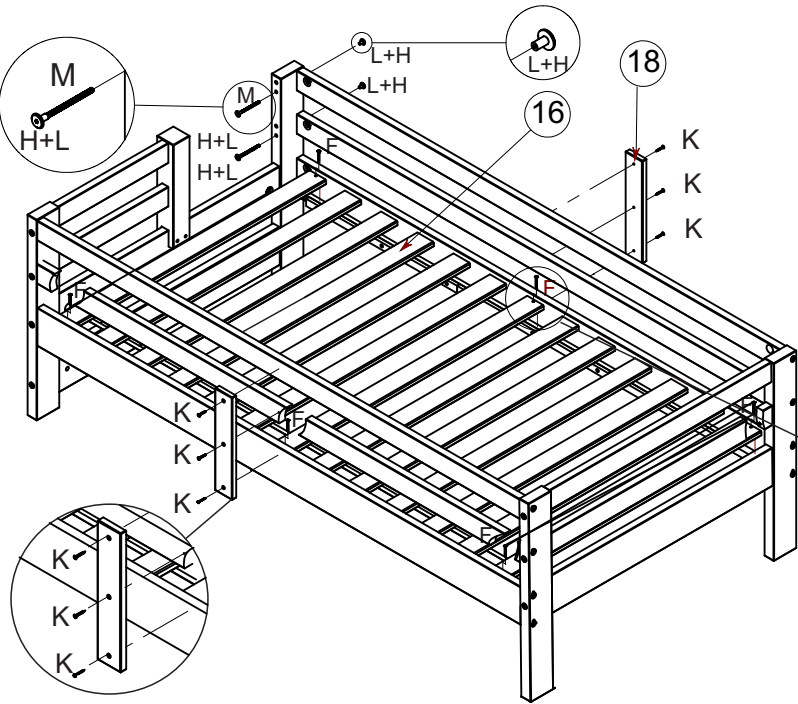
STEP 10

ATTACH SIDERAILS (14)
& GUADRAILS (15)
TO FOOTBOARDS USING
BOLTS (D) & NUTS (G)



D	 (17*) - 1/4X80	16
G	 1/4X25	16
H	 15X40X4	01

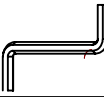
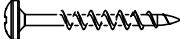
STEP 11



LAY OUT SLAT KIT (16) ON THE CLEAT OF SIDERAILS (14).

WITH THE END OF THE CLEAT. **BE SURE THE END SLAT ARE FLUSH ATTACH BOTH END SLAT BOARDS & MIDDLE SLAT BOARD WITH SCREWS (F)

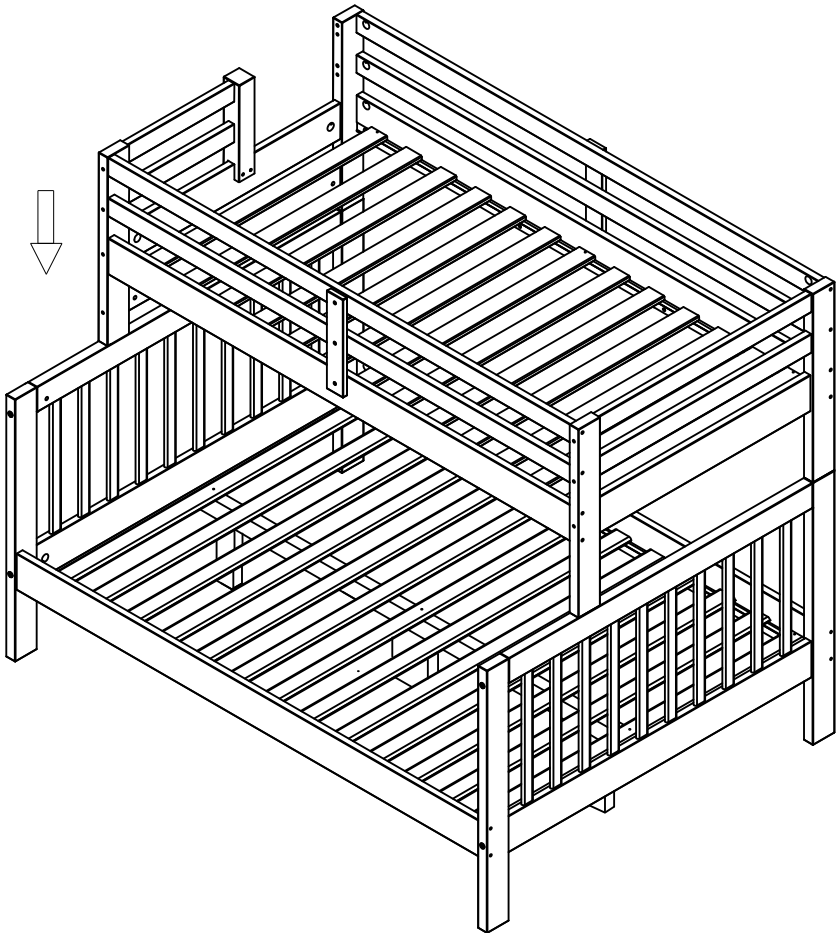
CENTER BOARDS (18) ON GUARDRAILS AND SIDERAILS. ATTACH USING SCREWS (K)

F		CC - 4X35	06
H		15X40X4	02
K		CP 4X30*	06

L		(17*) 3/16X12	04
M		3/16X78	02

STEP 12

WITH TWO PEOPLE, LIFT THE TOP SECTION & PLACE ON THE HEADBOARDS, INSERTING LARGE DOWELS (I) INTO THE BOTTOM OF FOOTBOARDS.



BUNK BED ASSEMBLY

SIZE OF MATTRESS

THIS BED IS DESIGNATED TO USE A MATTRESS (74" TO 75") LONG, AND (37-1/2" TO 38-1/2") WIDE ON UPPER BUNK, AND (74" TO 75") LONG, AND (52-1/2" TO 53-1/2") WIDE ON LOWER BUNK, AND THE ENCLOSED SLAT KIT SYSTEM. THE TOTAL THICKNESS OF MATTRESS AND FOUNDATION MUST NOT EXCEED 9 1/4". NOTE: THERE MUST BE AT LEAST 5" FROM MATTRESS SLEEPING SURFACE TO TOP EDGE OF GUARDRAIL.

SAFETY WARNINGS

1. FOLLOW THE INFORMATION ON THE WARNINGS APPEARING ON THE UPPER BUNK END STRUCTURE AND ON THE CARTON. DO NOT REMOVE WARNING LABEL FROM BED.
2. ALWAYS USE THE RECOMMENDED SIZE MATTRESS OR MATTRESS SUPPORT, OR BOTH, TO HELP PREVENT THE LIKELIHOOD OF ENTRAPMENT OR FALLS.
3. SURFACE OF MATTRESS MUST BE AT LEAST 5 INCHES BELLOW THE UPPER EDGE OF GUARDRAILS.
4. DO NOT ALLOW CHILDREN UNDER 6 YEARS OF AGE TO USE THE UPPER BUNK.
5. PERIODICALLY CHECK AND ENSURE THAT THE GUARD RAIL, LADDER, AND OTHER COMPONENTS ARE IN THEIR PROPER POSITION, FREE FROM DAMAGE, AND THAT ALL CONNECTORS ARE TIGHT.
6. DO NOT ALLOW HORSEPLAY ON OR UNDER THE BED AND PROHIBIT JUMP ON THE BED.
7. ALWAYS USE THE LADDER FOR ENTERING OR LEAVING THE UPPER BUNK.
8. DO NOT USE SUBSTITUTE PARTS. CONTACT MANUFACTURER OR DEALER FOR REPLACEMENT PARTS.
9. USE OF A NIGHT LIGHT MAY PROVIDE ADDED SAFETY PRECAUTION FOR A CHILD USING THE UPPER BUNK.
10. ALWAYS USE GUARD RAILS ON BOTH LONG SIDES OF THE UPPER BUNK.
11. IF THE BUNK BED WILL BE PLACED NEXT TO A WALL, THE GUARD RAIL THAT RUNS THE FULL LENGHT OF THE BED SHOULD BE PLACED AGAINST THE WALL TO PREVENT ENTRAPMENT BETWEEN THE BED AND THE WALL.
12. PROHIBIT MORE THAN ONE PERSON ON THE UPPER BUNK
13. THE USE OF WATER OR SLEEP FLOTATION MATRESSESS IS PROHIBITED.
14. KEEP THESE INSTRUCTIONS FOR FURNITURE REFERENCE

STRANGULATION HAZARD – NEVER ATTACH OR HANG ITEMS TO ANY PART OF THE BUNK BED THAT ARE NOT DESIGNATED FOR USE WITH THE BED: FOR EXAMPLE, BUT NOT LIMITED TO HOOKS, BELTS, AND JUMP ROPES.

**P.O BOX 2073
HARTFORD, CT 06145**