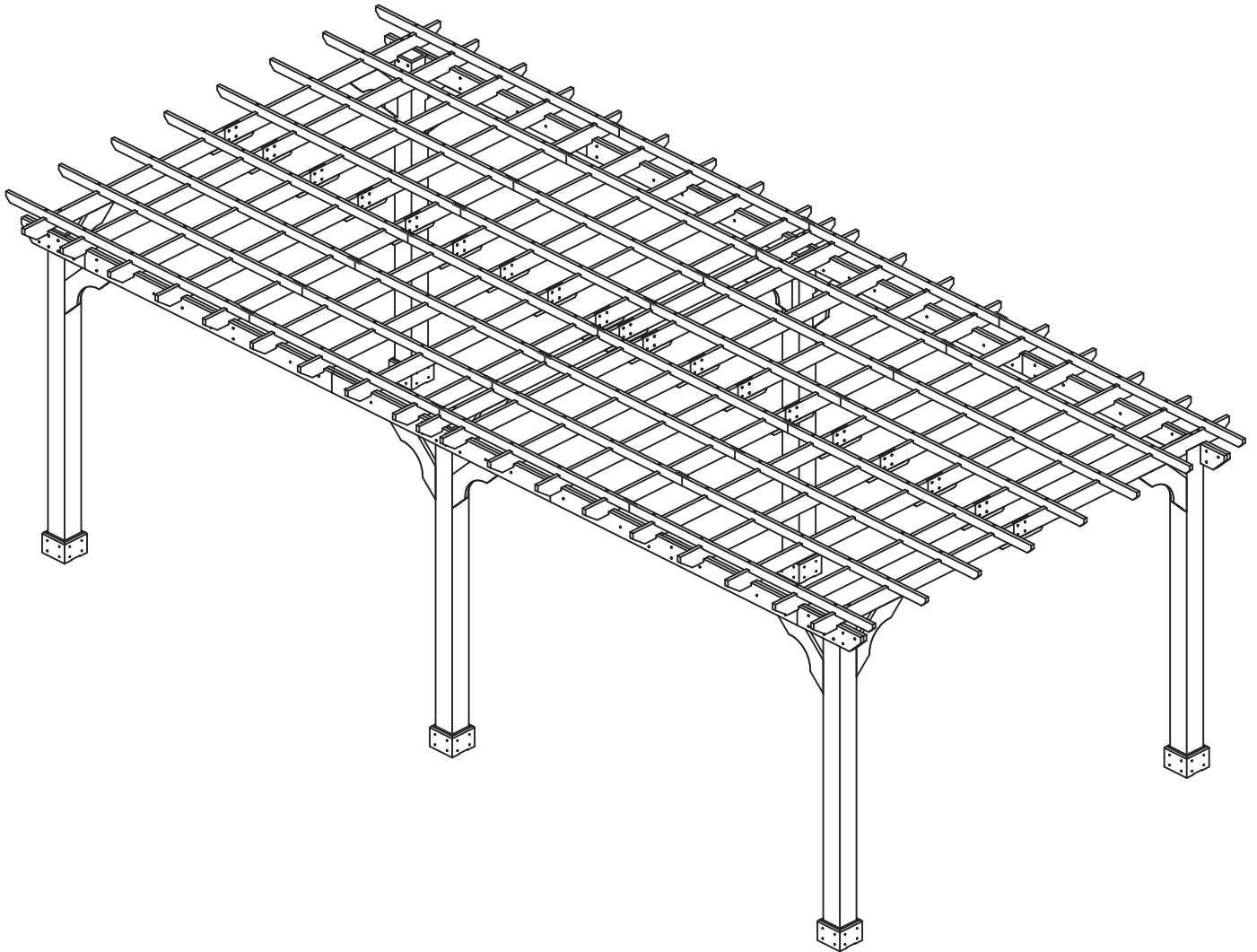




Wood Pergola



Instruction Manual



www.veikous.com



customerservice@veikous.com

STOP

**MISSING A PART?
CALL US BEFORE GOING
BACK TO THE STORE**

The store where you made your purchase
Does not stock parts for this item.
If you have assembly questions or you are missing or
have damaged parts, please call

1-858-324-1911

(Mon - Sun, 10:00 am to 7:00 pm EST)

you can also e-mail customerservice@veikous.com

or visit www.veikous.com

Please prefer email contact. Due to busy lines,
there may be a wait for calls to be answered.

**Please have the following information ready when you contact us,
so we can assist you promptly.**

- Order number or PO number (you can find the info on your invoice, receipt or platform account).
 - The model number of the product (printed on the package box).
 - Description of the part from the parts list.
-
- Read entire assembly manual, paying special attention to the important tips and safety information .
 - Ensure there are no missing pieces by first separating and identifying all parts.
 - Make sure to check packing material for small parts that may have fallen out during shipment.
 - Structures are not intended for public use. The Company does not warranty any of its residential structures subjected to commercial use such as: Daycare, Preschool, Nursery School, Recreational Park, or any similar Commercial Application.
 - This manual contains helpful information concerning assembly preparation, installation procedure and required maintenance.
 - Always keep safety in mind as your structure is being built.
 - Keep these instructions for future reference.



1. Two or more people are required for assembly.



2. You will need one or more stepladders.



3. Wearing protective gloves is recommended.



4. You may need a safety hat.



5. You may need to use a hex key.



6. Please use a Phillips screwdriver.



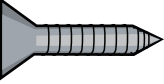
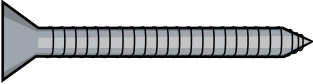
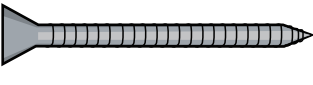
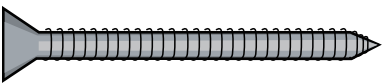
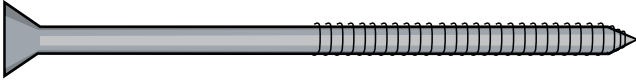
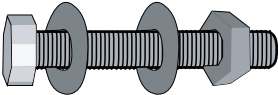
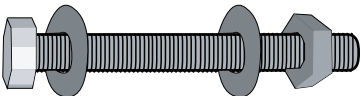
7. Do not fully tighten screws prior to complete assembly.



8. For ease of construction, you may need to use a drill.

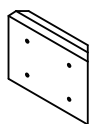
Parts Identification

Hardware

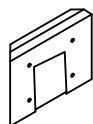
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	M5x50mm	Ⓒ X160
	M4x50mm	Ⓔ X76
	M5x70mm	Ⓕ X172
	M5x100mm	Ⓖ X44
		Ⓒ X76
		Ⓓ X88
		Ⓐ X24
		Ⓘ X24
		Ⓙ X12
		Ⓚ X24



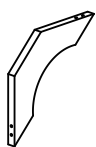
01 x6



08 x12



09 x12



10 x14



13 x4



14 x19



11C x4



12C x4



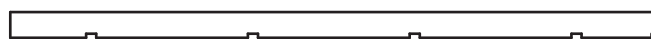
07C x2



06B x4



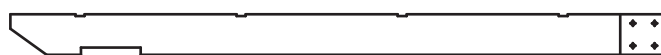
06A x4



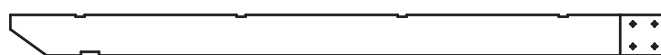
02C x16



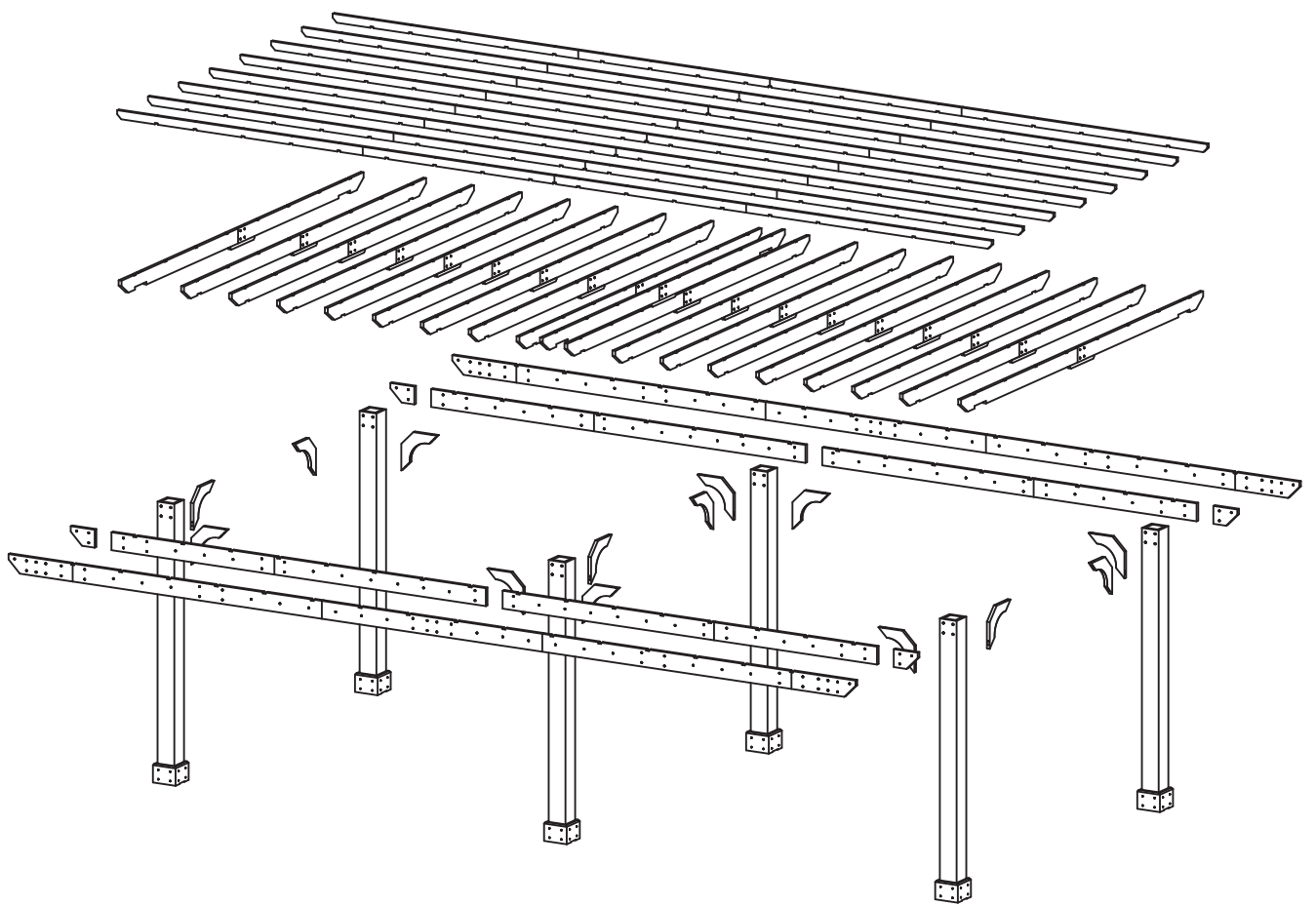
04C x16



03C x6

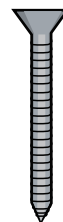
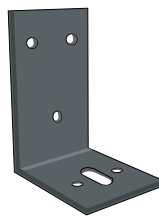
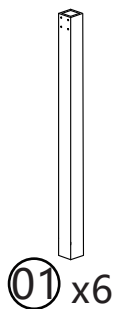
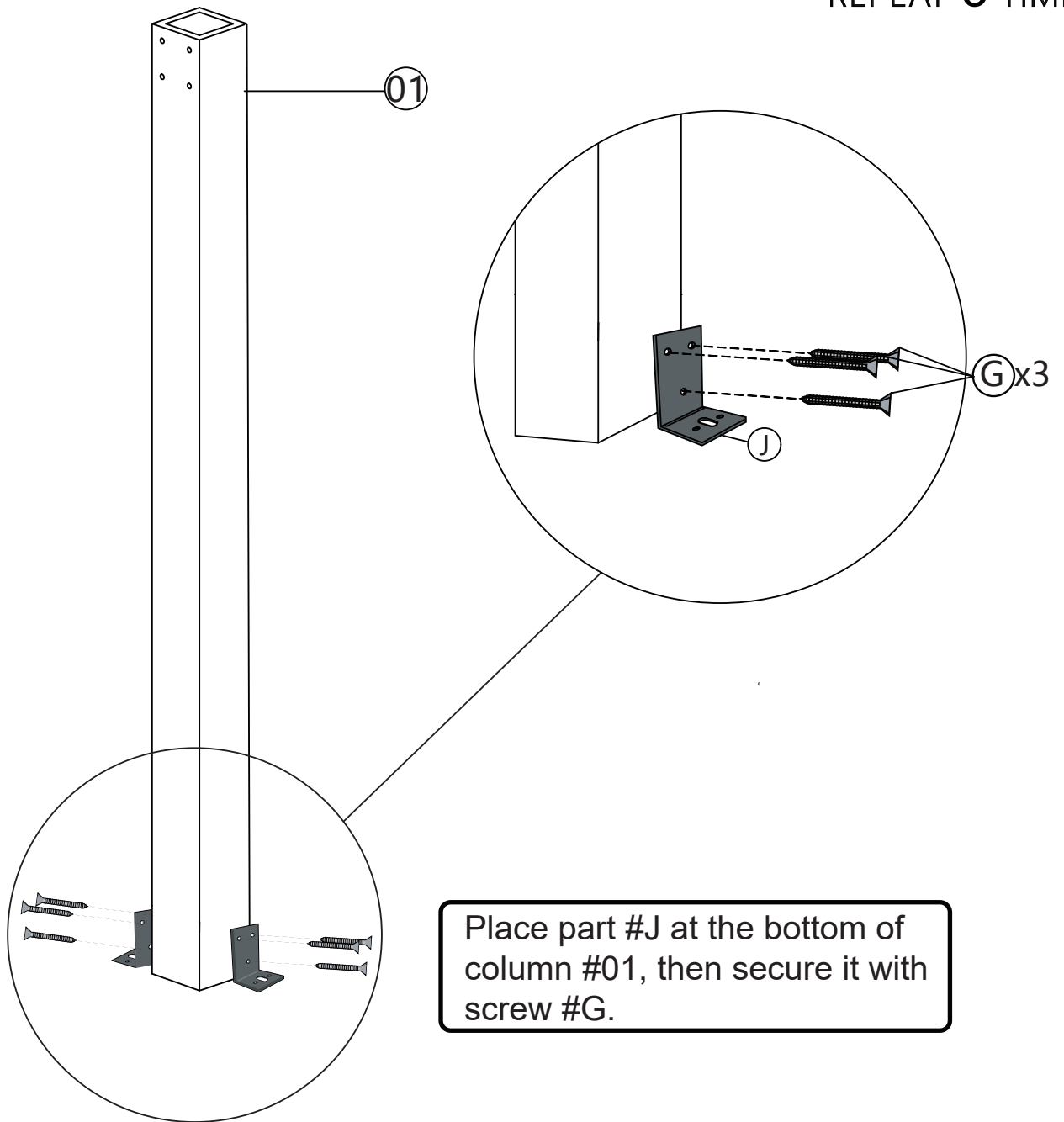


05C x32



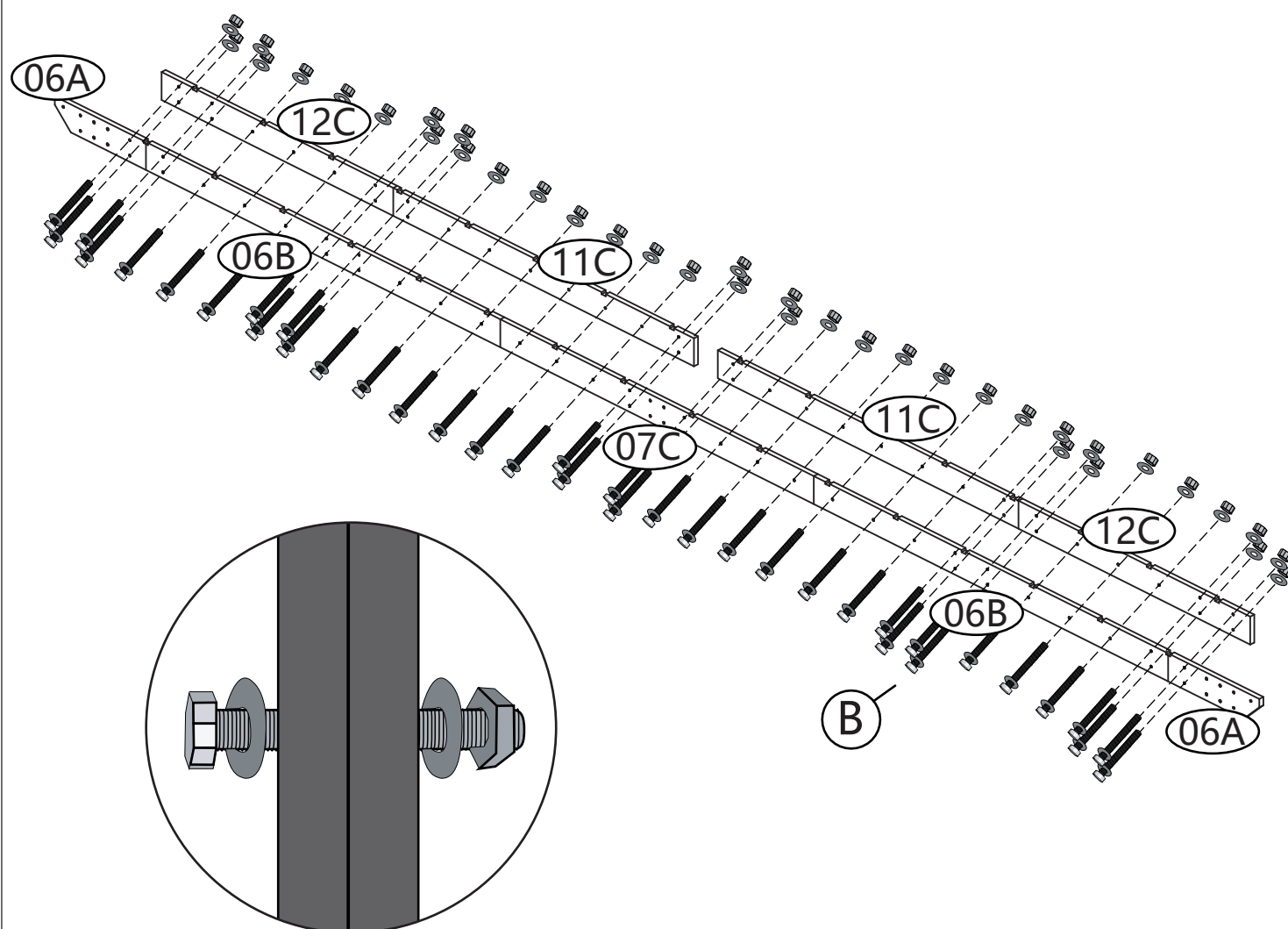
STEP1

REPEAT 6 TIMES



STEP 2

REPEAT 2 TIMES



Correctly position 2 x #06A, 2 x #06B, one #07C, 2 x #11C and 2 x #12C as shown in the diagram, then fasten them together with 38 x #B bolts. Repeat this process to assemble the remaining sections.



06A x4



07C x2



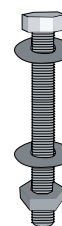
12C x4



06B x4

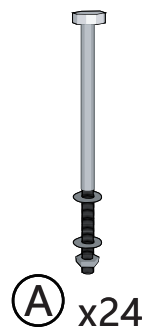
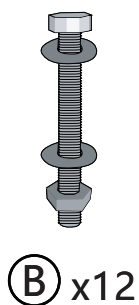
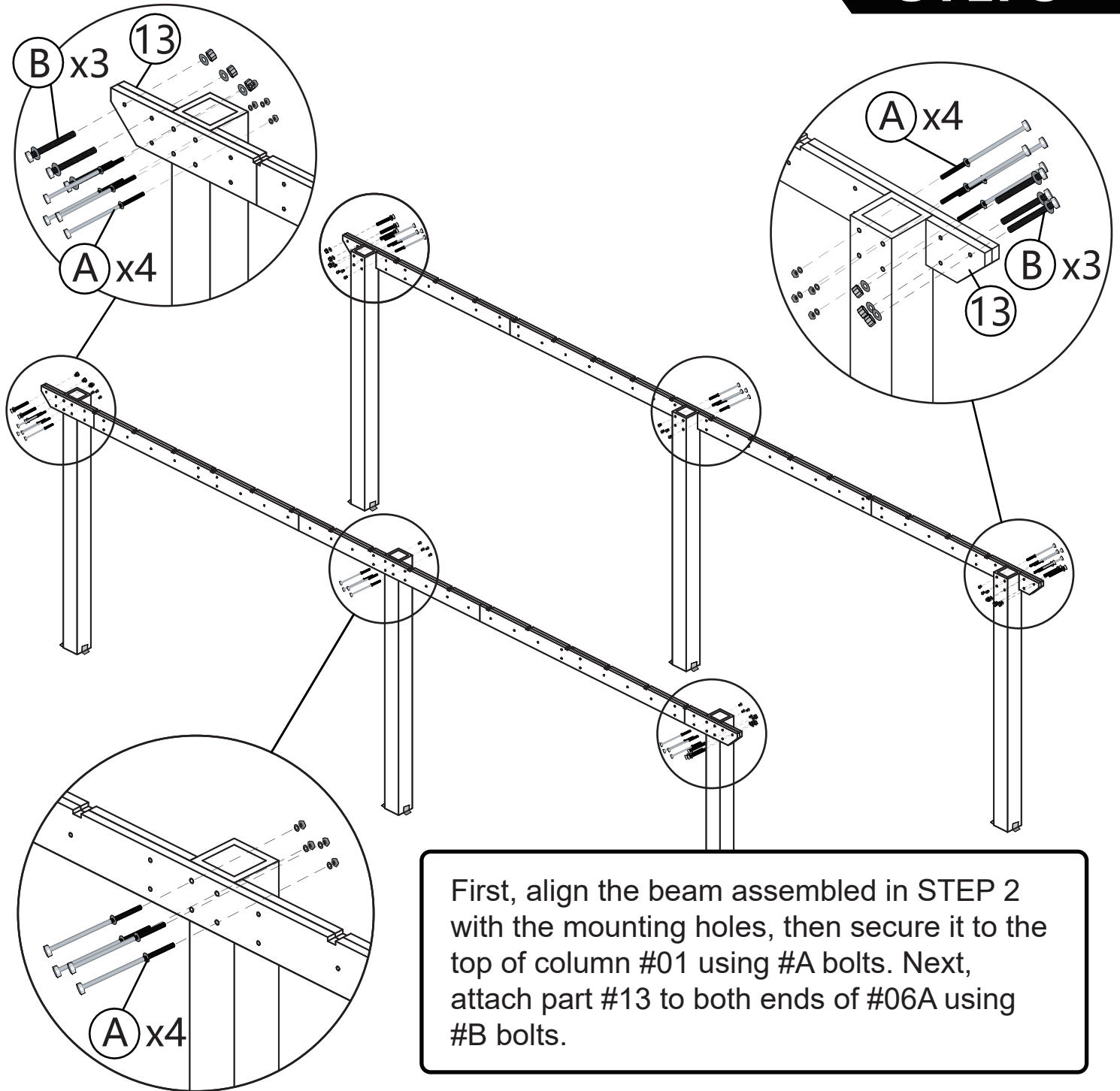


11C x4



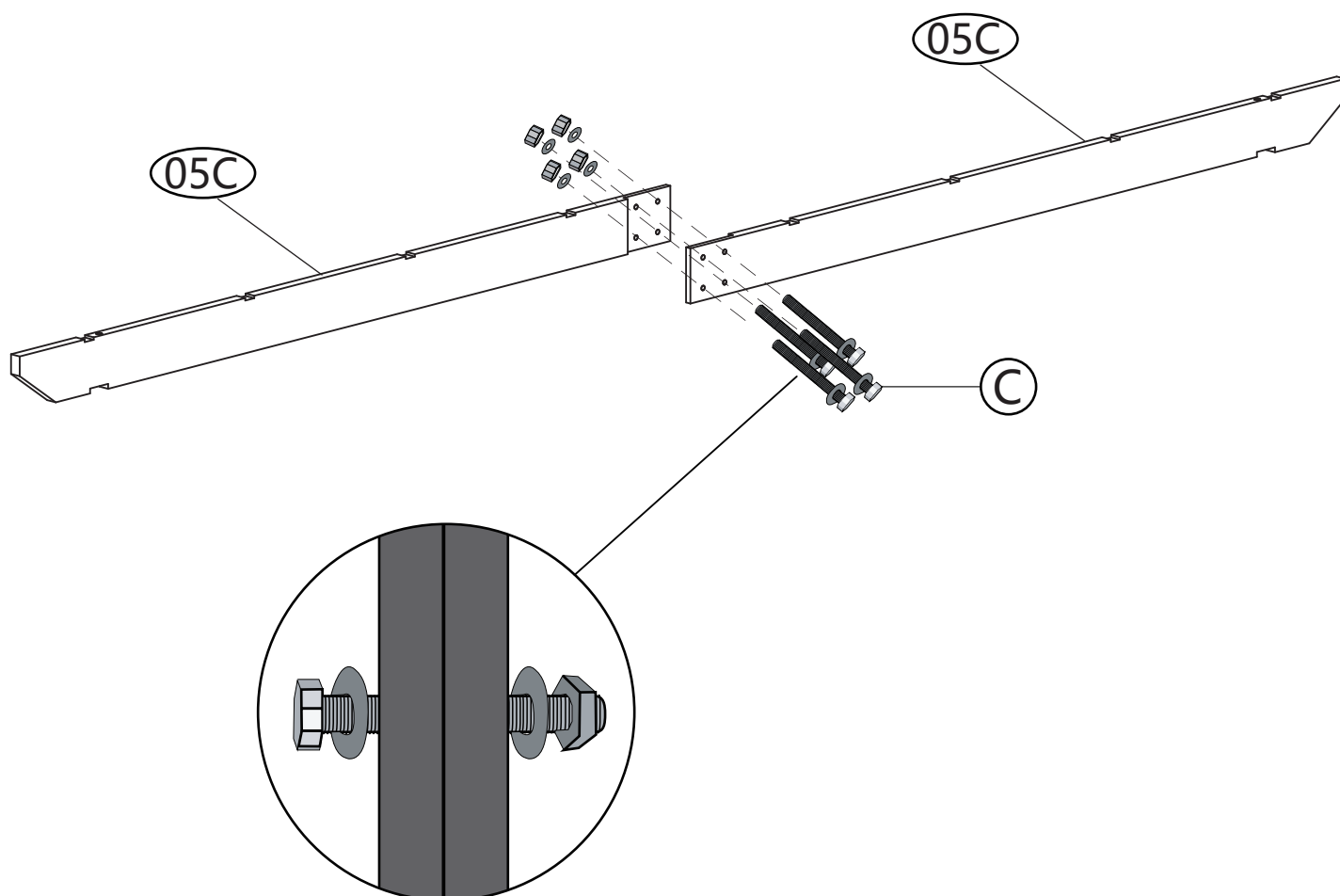
B x76

STEP3

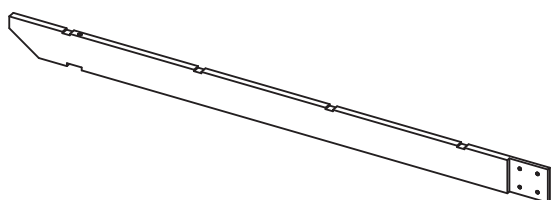


STEP4-1

REPEAT 16 TIMES



Overlap 2 x #05C and secure them with 4 x #C bolts. Repeat this process 16 times.



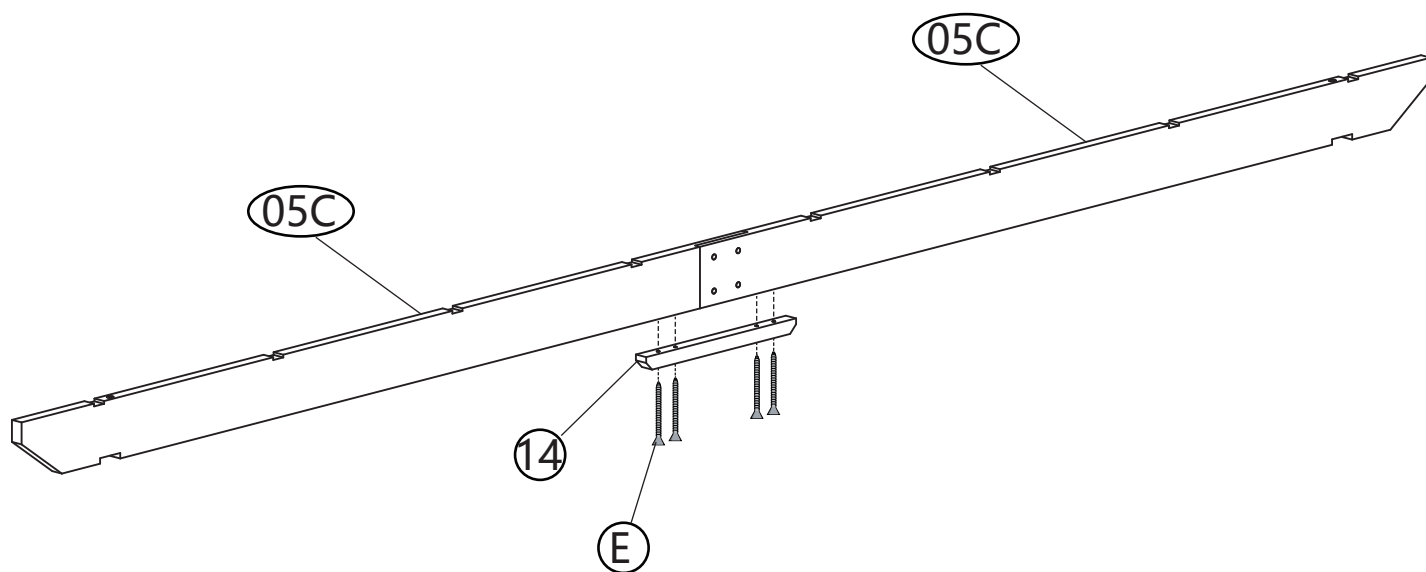
05C x32



C x64

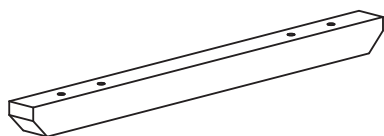
STEP4-2

REPEAT 16 TIMES

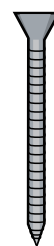


Attach part 14 to the connection of part 05C with 4 Screws E, with the connection aligned with the middle of part 14.

Notice: Screws E are self-tapping screws. There are pre-drilled holes on part 14 but not on part 05C.



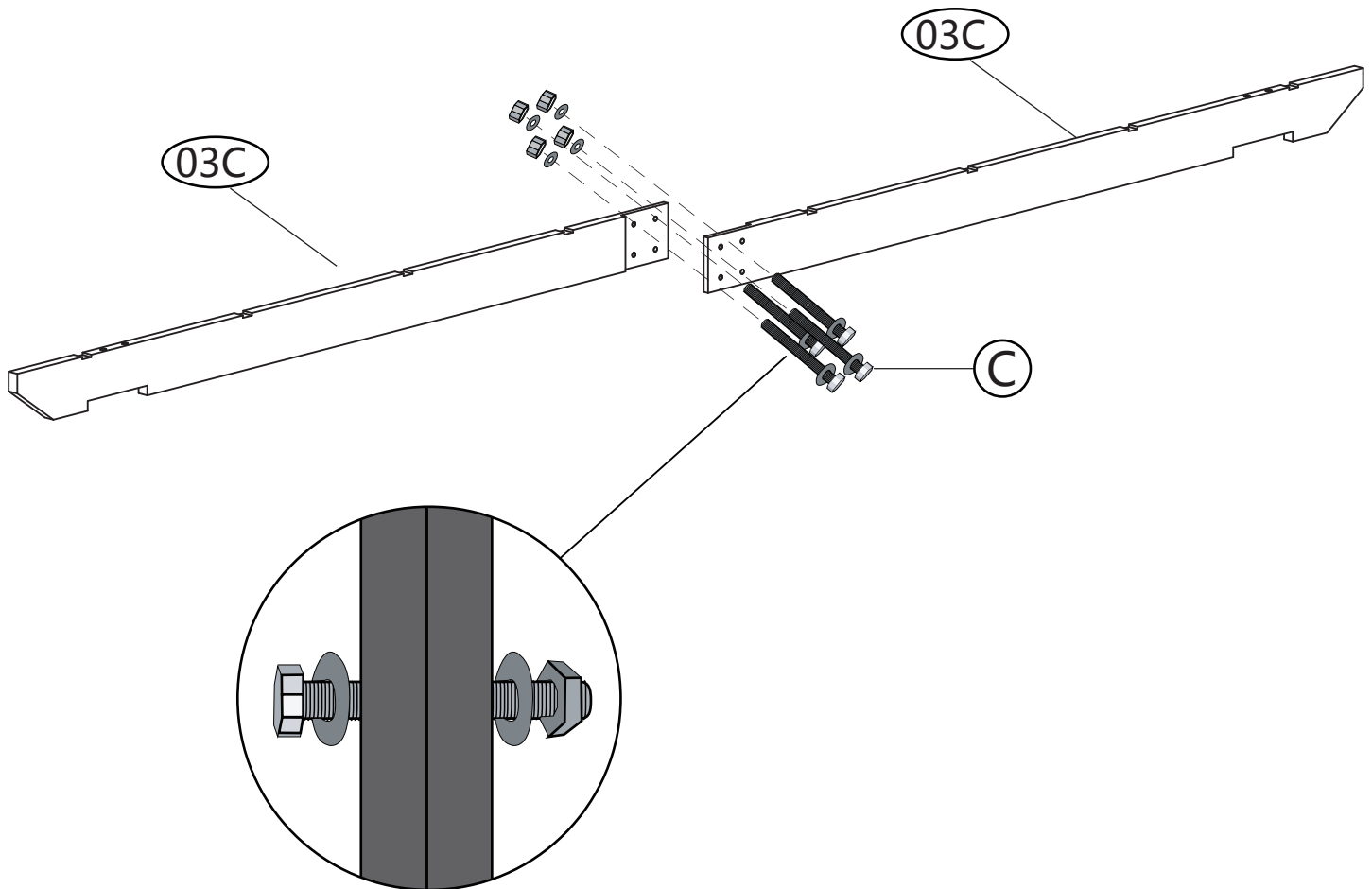
①4 x16



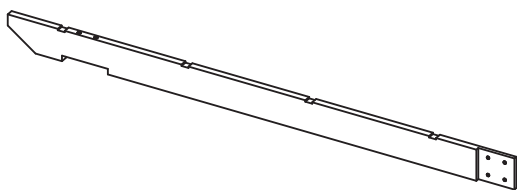
Ⓔ x64

STEP4-3

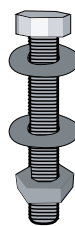
REPEAT 3 TIMES



Overlap 2 x #03C and secure them with 4 x #C bolts. Repeat this process 3 times.



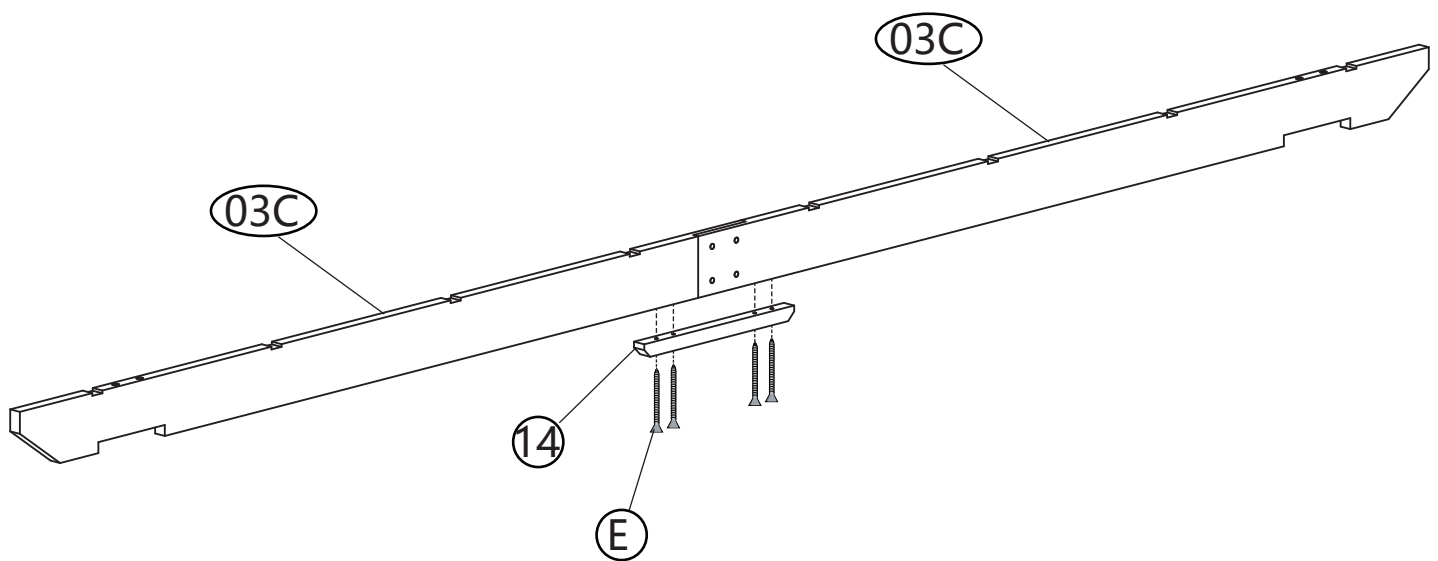
03C x6



C x12

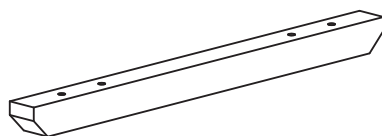
STEP4-4

REPEAT 3 TIMES

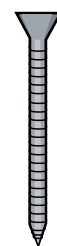


Attach part 14 to the connection of part 03C with 4 Screws E, with the connection aligned with the middle of part 14.

Notice: Screws E are self-tapping screws. There are pre-drilled holes on part 14 but not on part 03C.

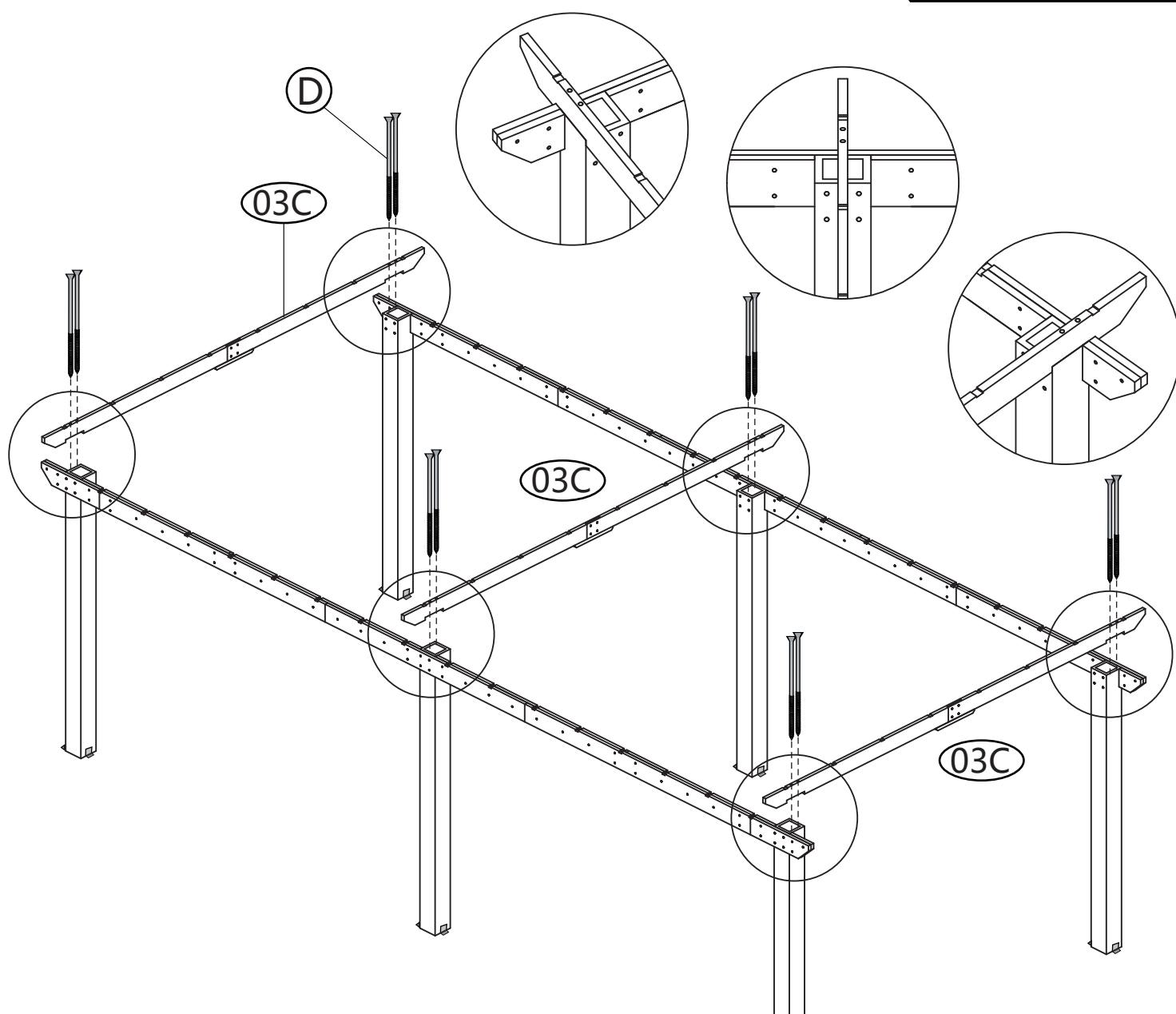


①④ x3



Ⓔ x12

STEP5

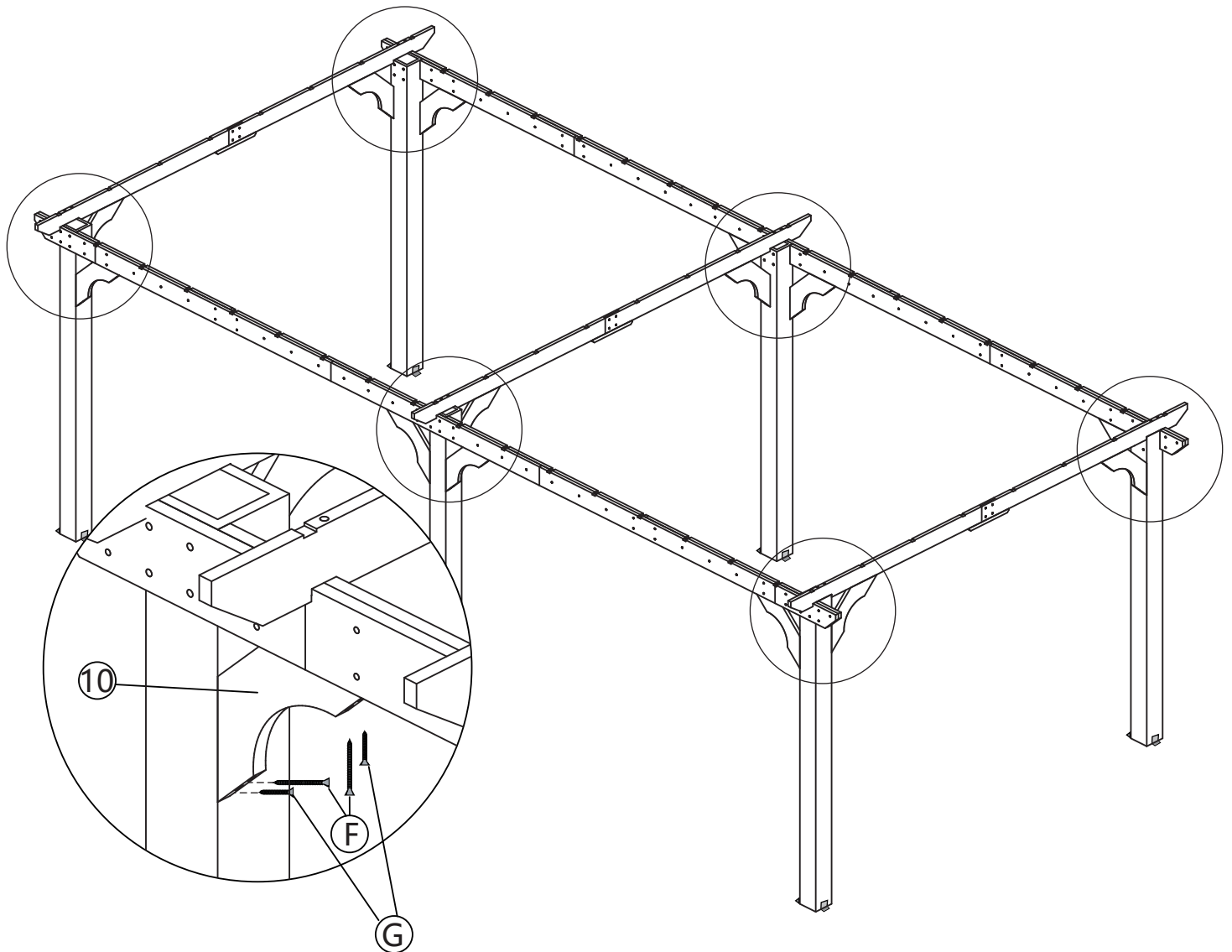


Please note the mounting position of #03C. Use #D screws to secure the three assembled #03C to the outer side or center position of the column.

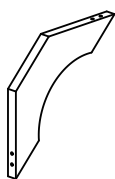


Ⓛ x12

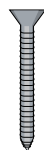
STEP 6



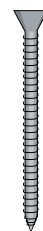
The component #10 is used to fix to the columns and beams. Use 2 screws #G for the 2 holes near the outside of component #10, and 2 screws #F for the 2 holes near the inside.



⑩ x14

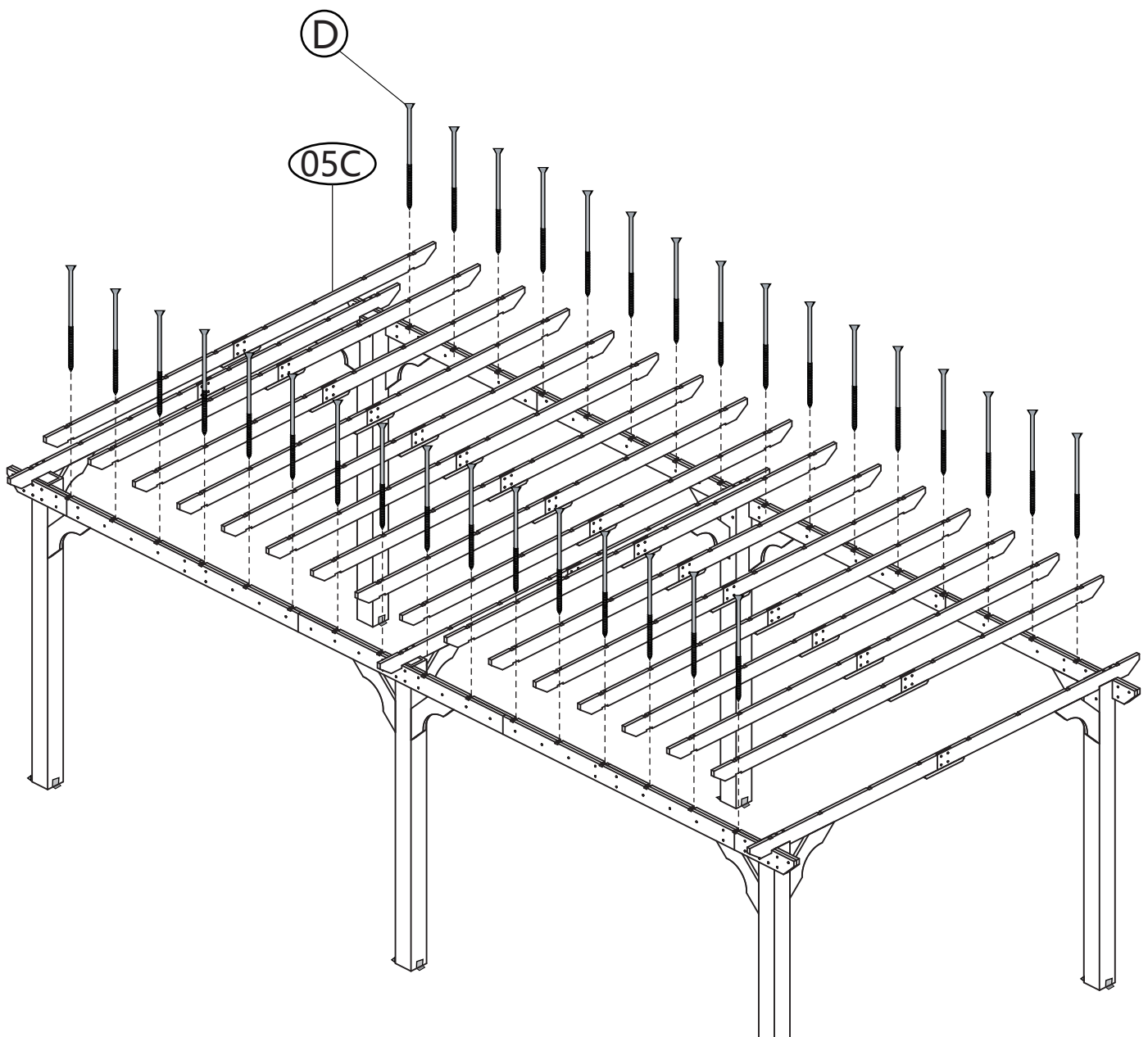


⑥ x28

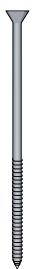


⑥ x28

STEP 7

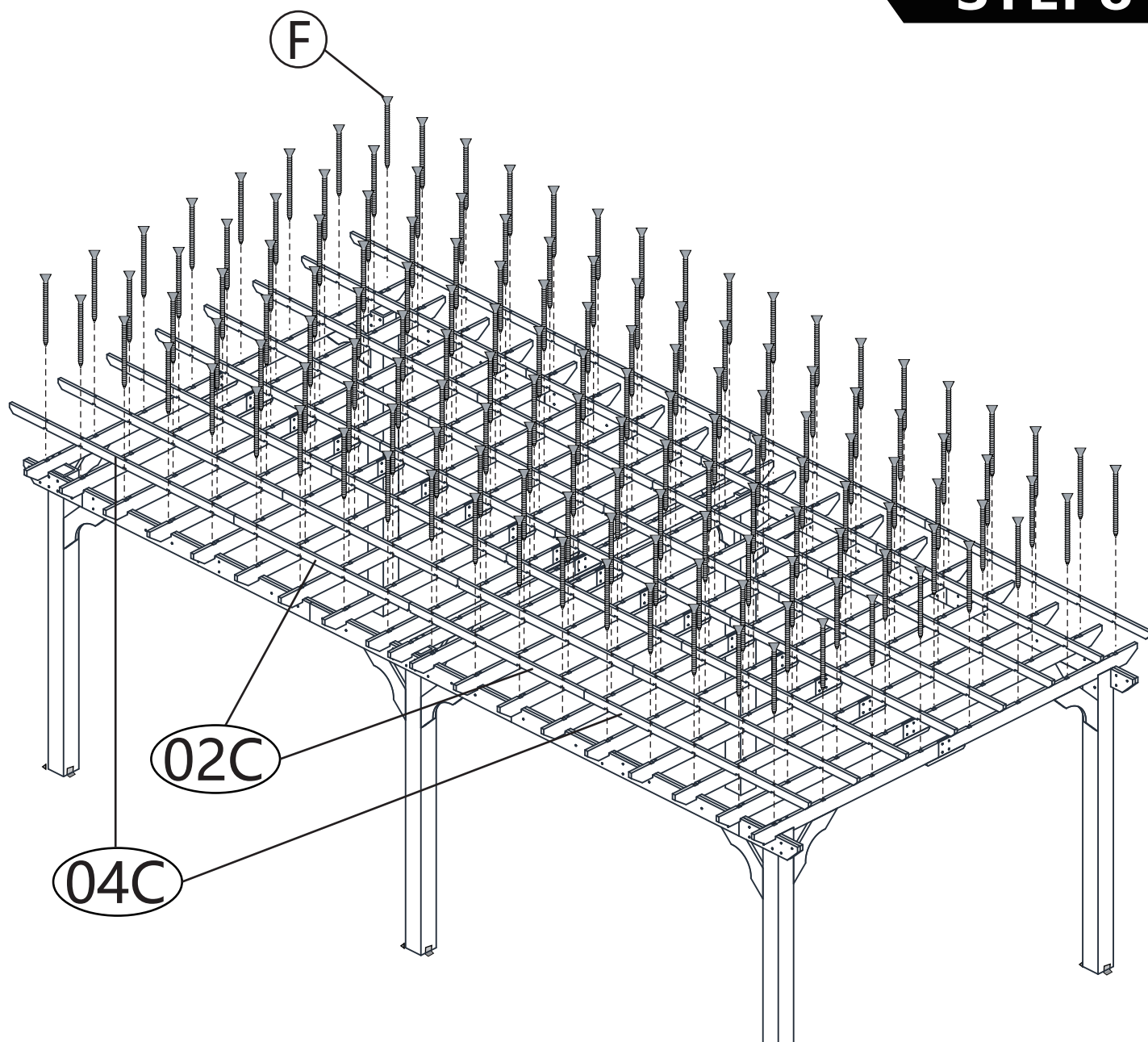


Align the assembled #05C with the slots on the beam, then secure them with 32 x #D screws.



#D x32

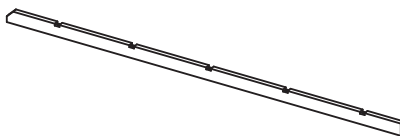
STEP 8



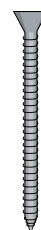
Align 2 parts #02C and 2 part #04C with the slots, then secure them with 18 screws #F. Repeat this process 8 times.



02C x16

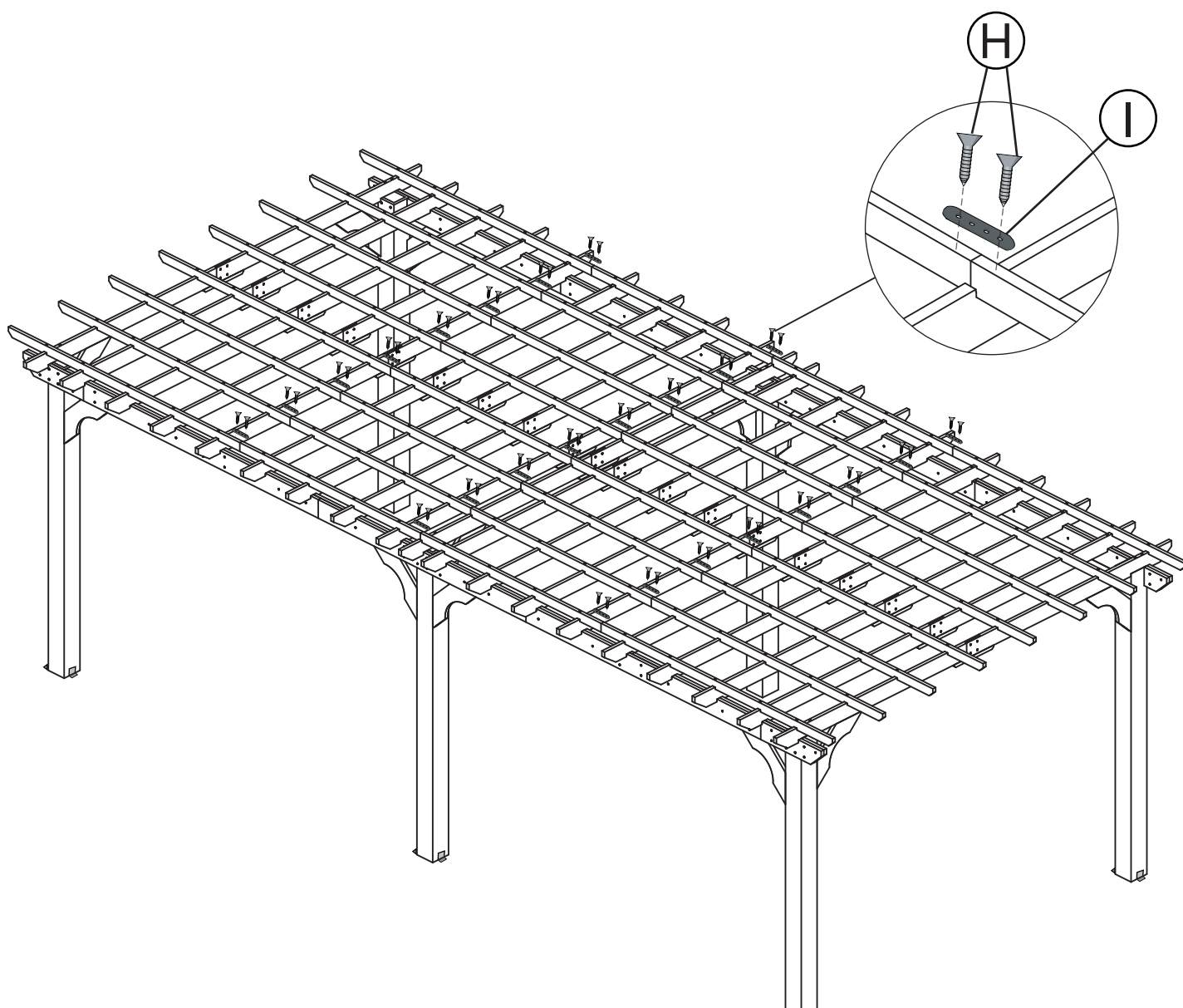


04C x16



F x144

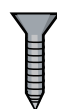
STEP 9



Use two screws #H to fix the part #I to the connection between the parts #02C and #04C.

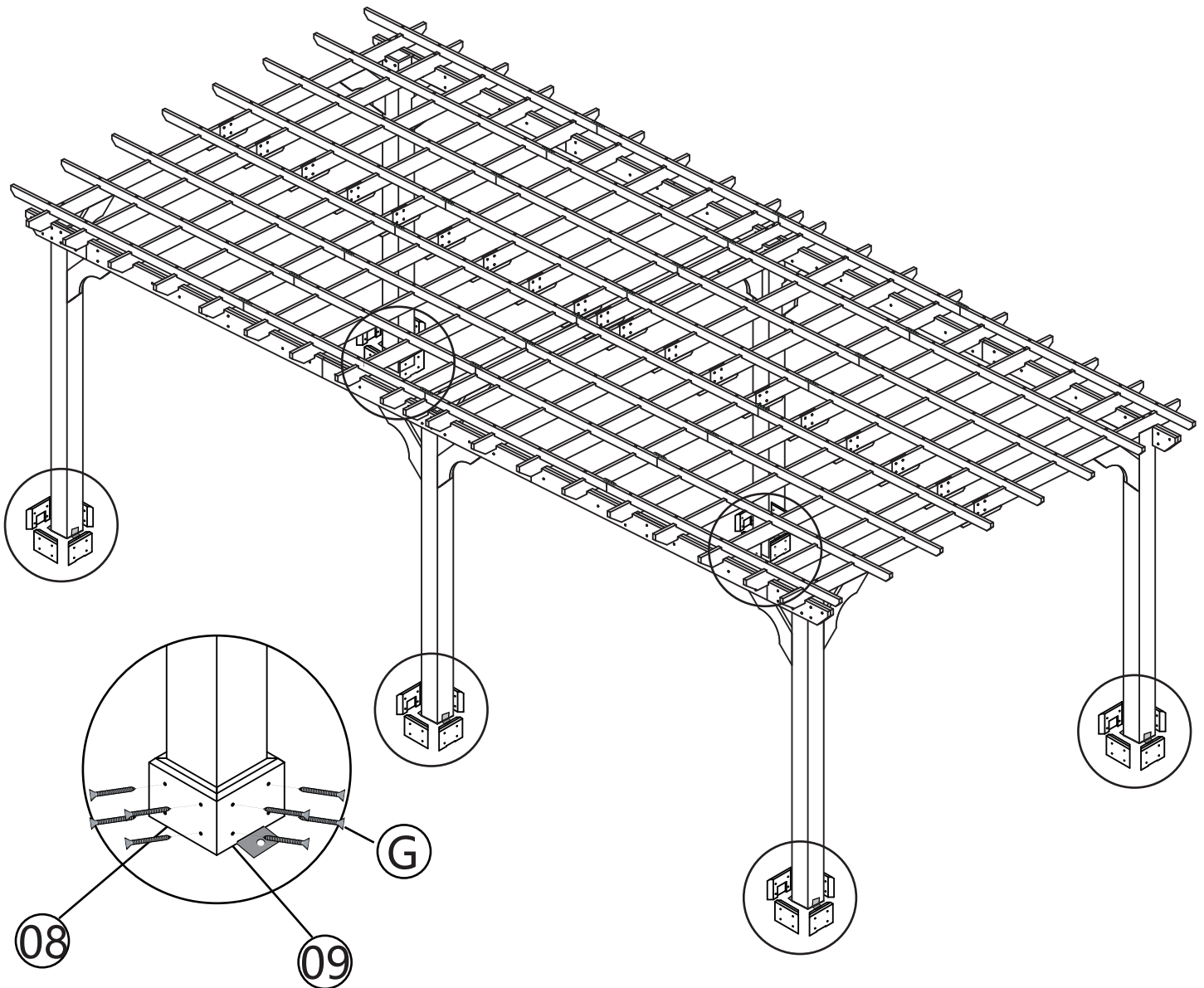


① x24

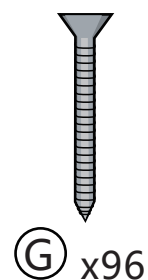
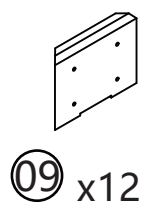
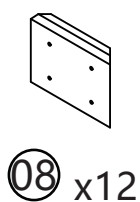


② x48

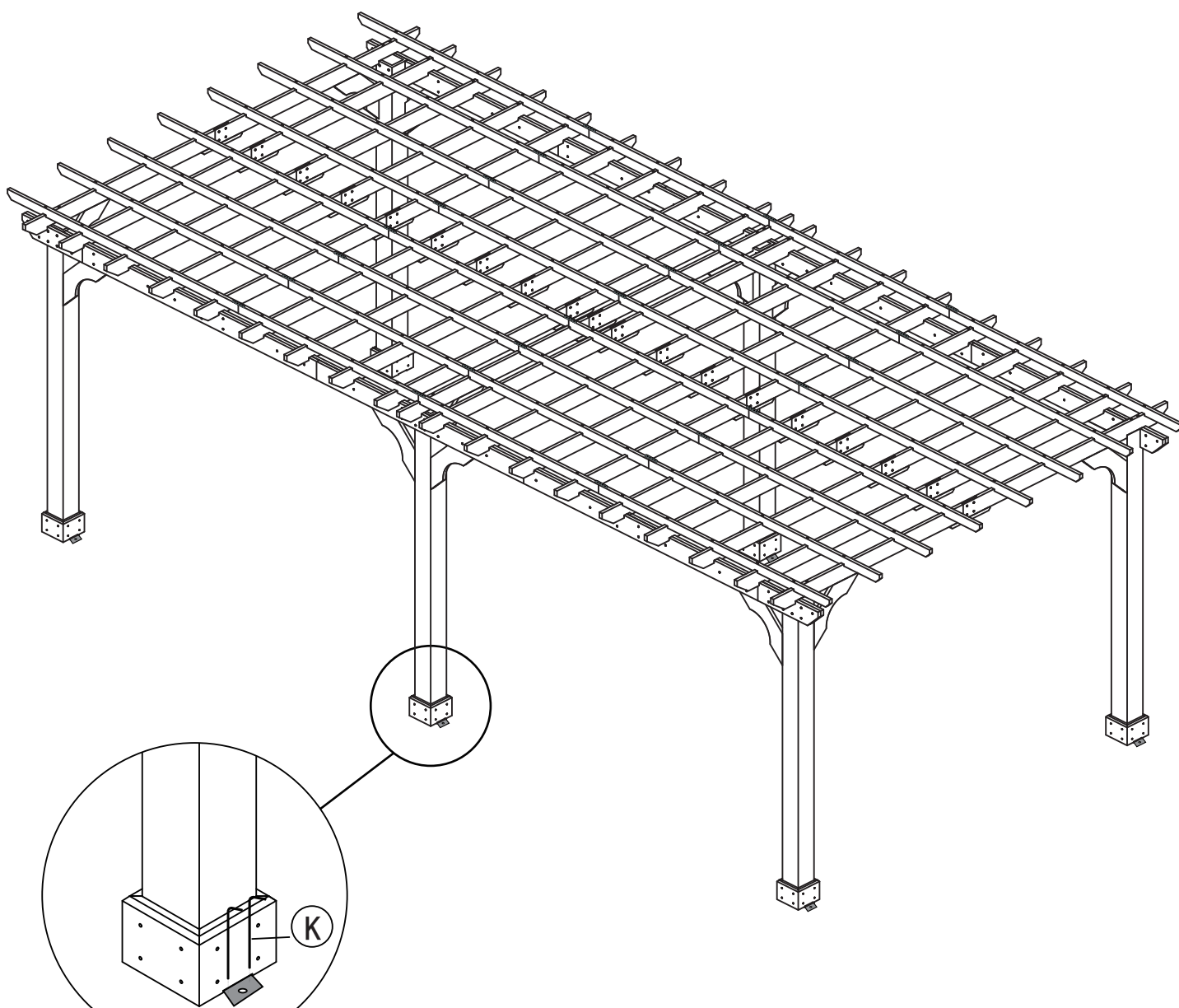
STEP10



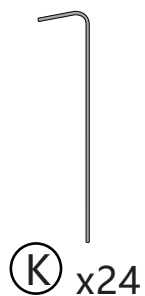
Place parts #08 and #09 at the bottom of the column as shown, and then secure them with screws #G.



STEP11



Insert the ground spike #K completely into the hole of part #J to increase the stability of the product.



Enjoy your products!

