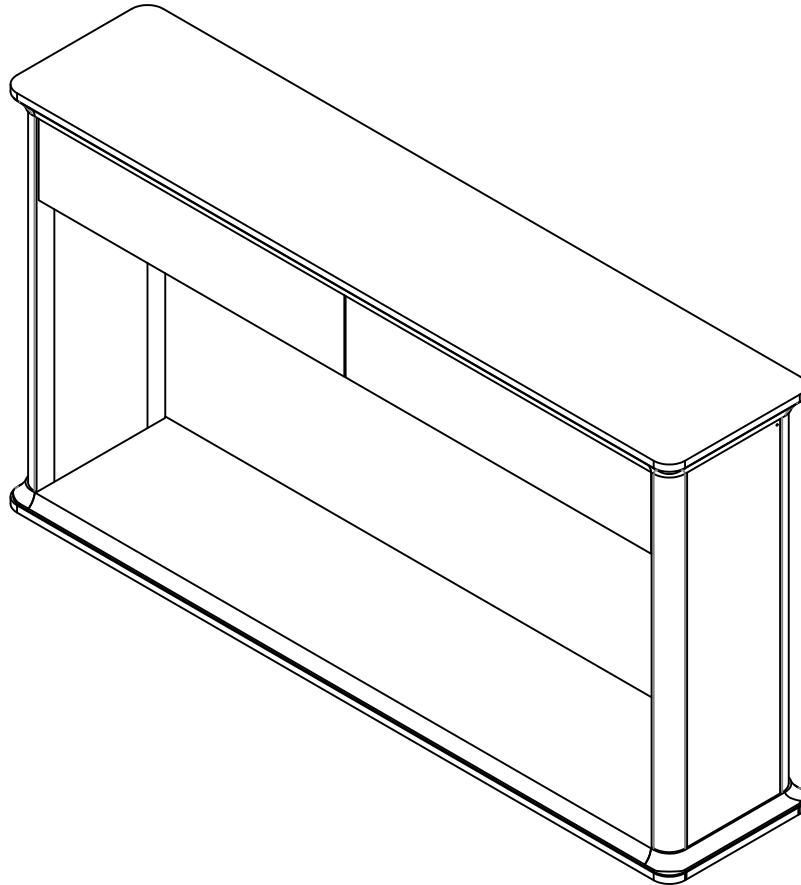
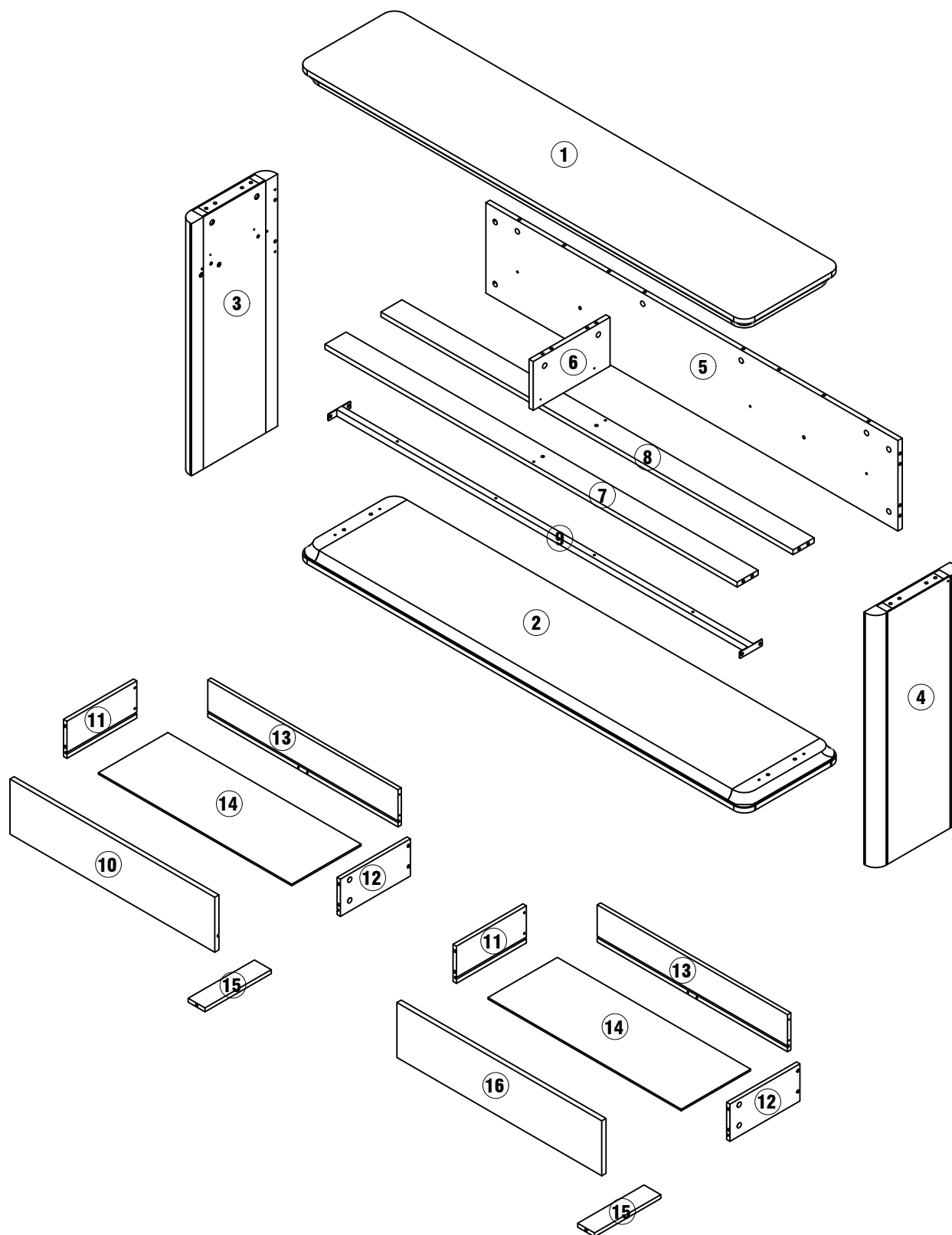


ASSEMBLY INSTRUCTIONS



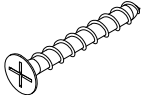
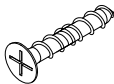
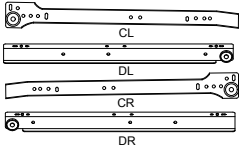
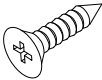
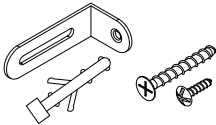
PACKAGE INCLUDE



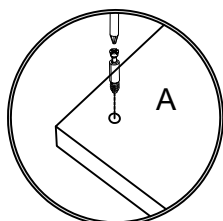
PACKAGE INCLUDE

CODE	DESCRIPTION	QTY
1	Top Panel	1
2	Bottom Panel	1
3	Left Side Panel	1
4	Right Side Panel	1
5	Back Panel	1
6	Middle Vertical Panel	1
7	Front Crossbar	1
8	Rear Crossbar	1
9	Iron Pipe	1
10	Left Drawer Panel	1
11	Drawer Left Side Panel	2
12	Drawer Right Side Panel	2
13	Drawer Back Panel	2
14	Drawer Bottom Panel	2
15	Drawer Bottom Strip	2
16	Right Drawer Panel	1

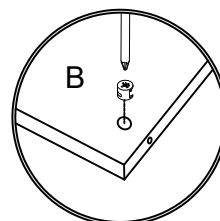
PACKAGE CONTENT

Ø8X30MM  A 26X+1	Ø15X10MM  B 32X+1	 C 32X+1	Ø4X50MM  D 6X
Ø1/4X12MM  E 4X	Ø4X35MM  F 16X+1	 G 6X+1	 H 2X
Ø3X11MM  J 20X+4	 K 2X		

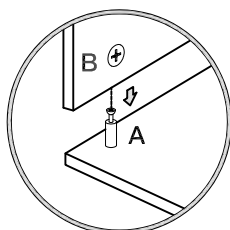
How to use the cam lock system



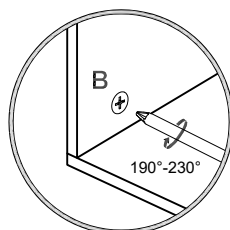
1. Screw cam bolt into panel



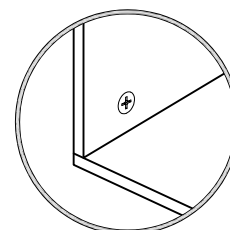
2. Push cam into panel - arrow feature on cam top points to panel edge



3. Align cam bolt(s) with cam(s) and insert all the way into cross-bored hole(s)

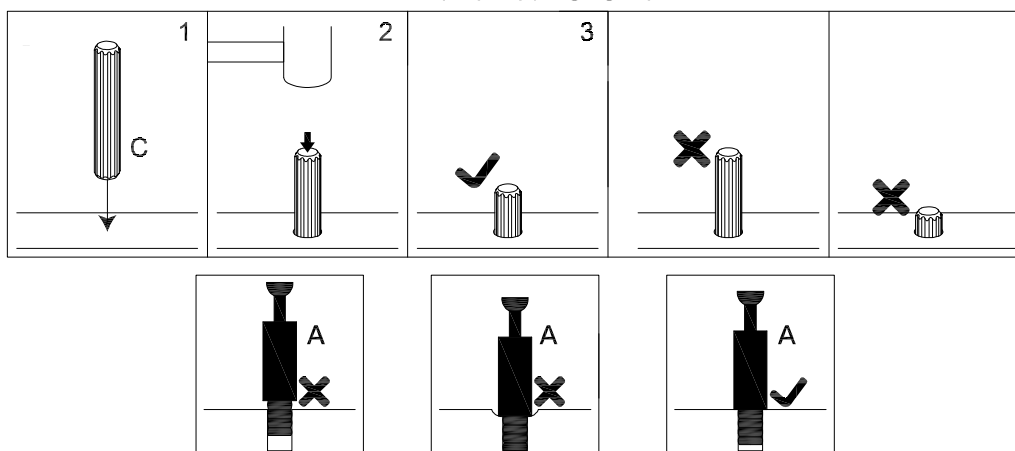


4. Rotate cam(s) clockwise 190°-230° to lock panels together



5. Panels should be tight against each other and connection should be rigid

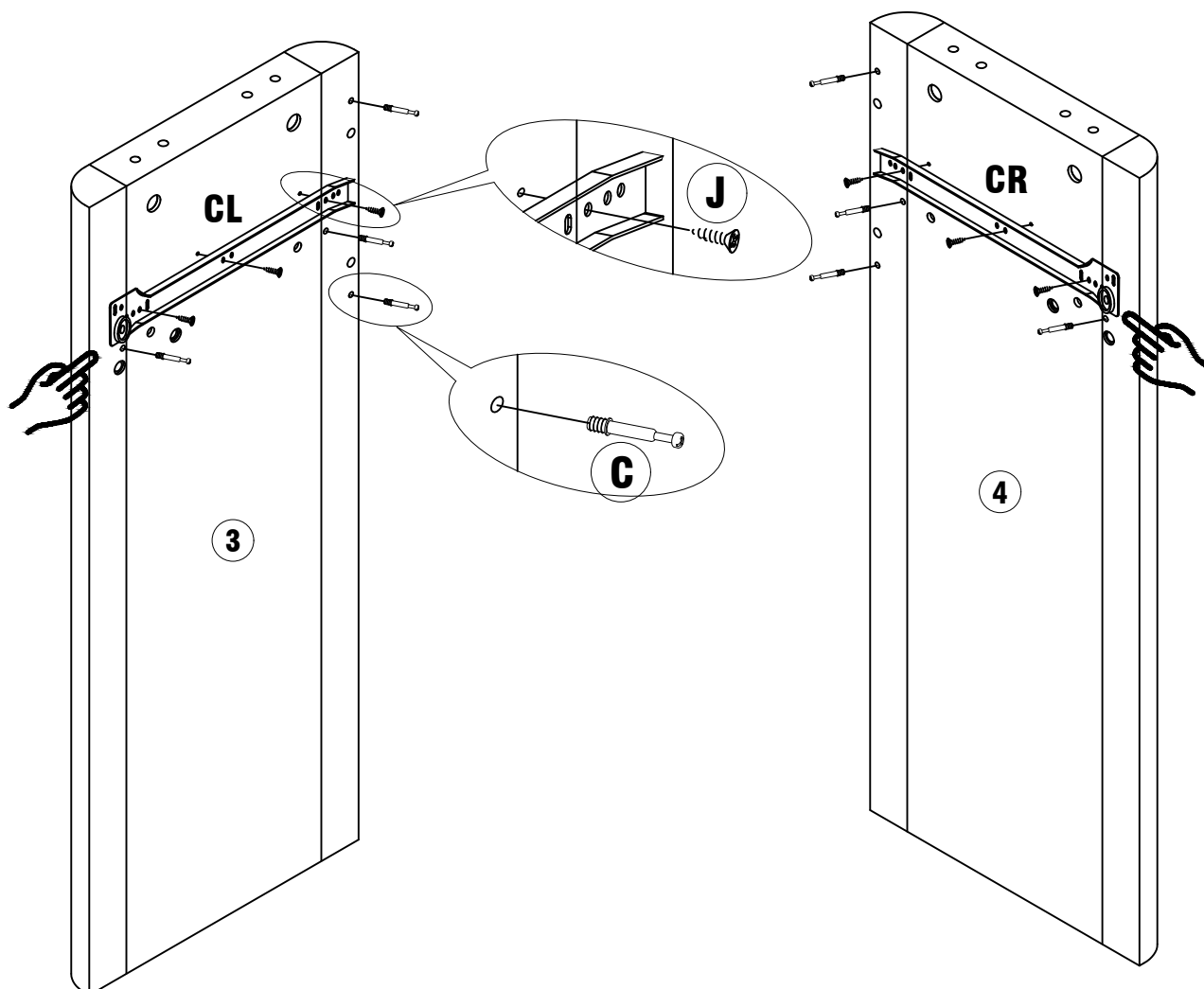
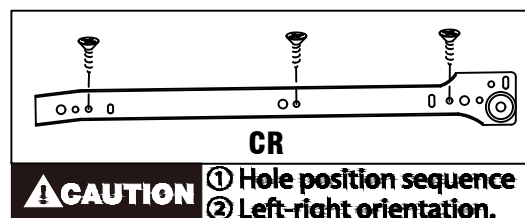
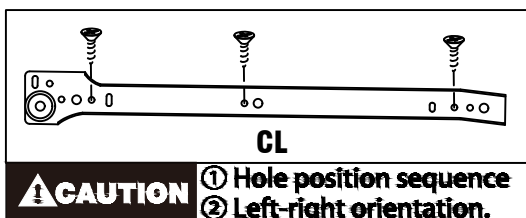
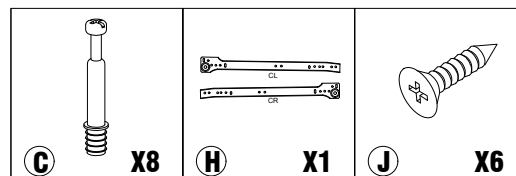
Insert the wood dowel [C] at least half way by tapping lightly with a rubber mallet, IF NECESSARY.



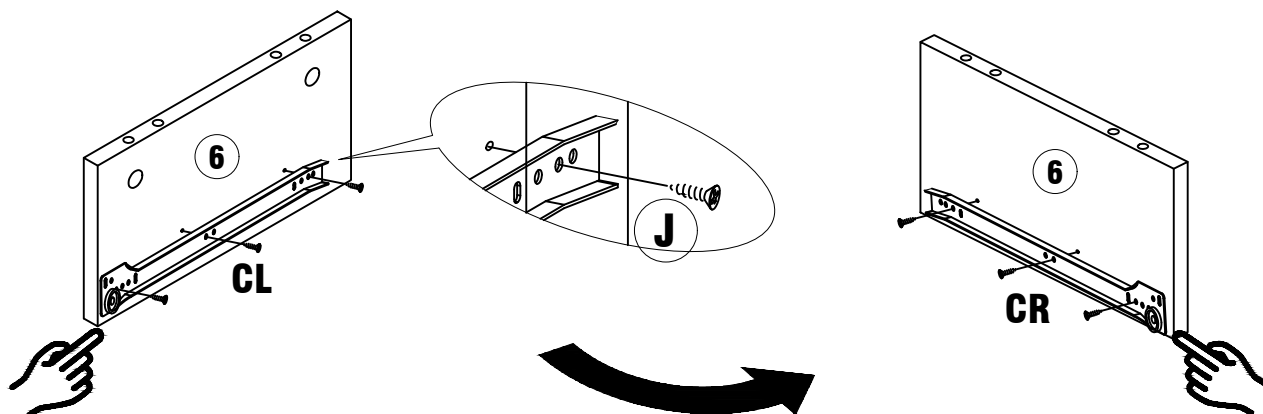
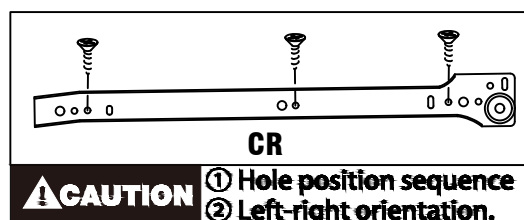
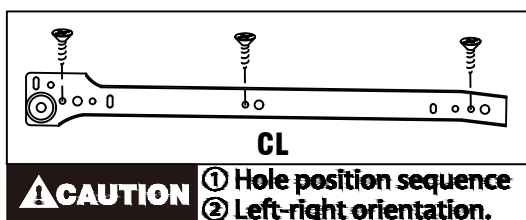
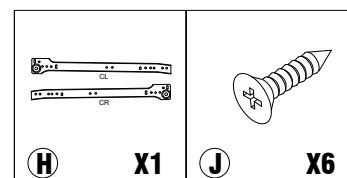
⚠ WARNING

- Unit must be placed on a level surface or leveled with included hardware (when applicable).
- Do not sit or stand on or allow children to climb, sit or stand on the assembled product.
- For safety reasons, it is imperative that this unit be mounted to the wall.
- Do not use without installing the tip restraint.
- Unit can tip over causing severe injury or death.
- Do not exceed the recommended weight limits.
- Evenly distribute the weight on each level and always keep the heavier loads on the bottom.
- Before cutting, drilling or hammering into any wall or floor surface, verify the location of electrical, plumbing and gas lines. Cutting may cause serious injury.

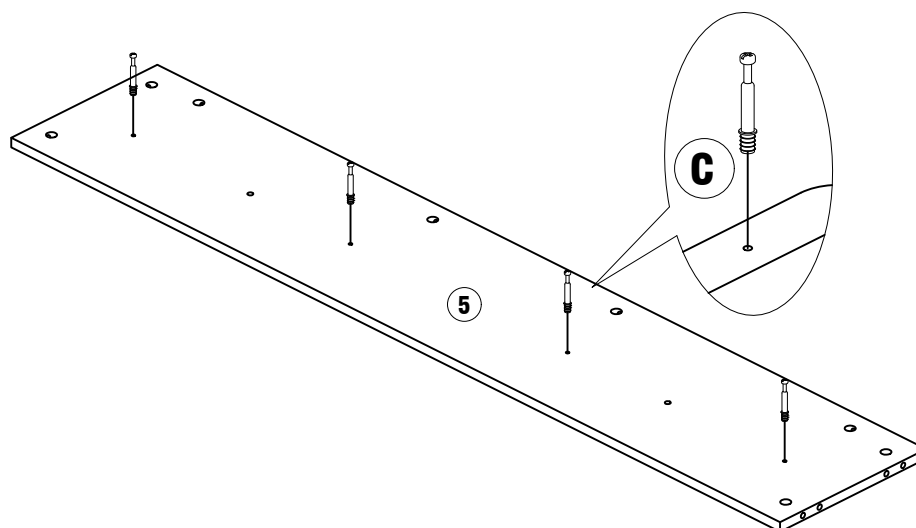
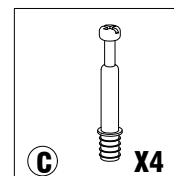
STEP 1



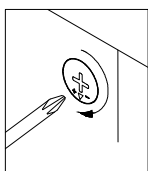
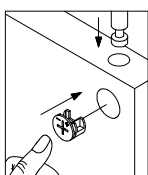
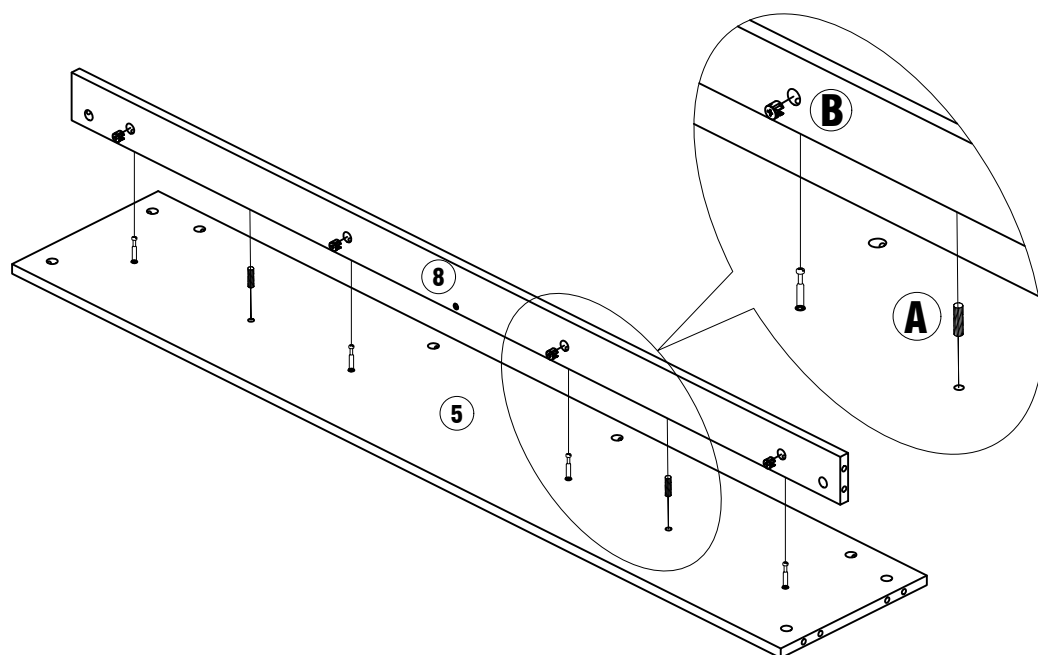
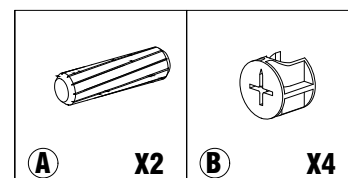
STEP 2



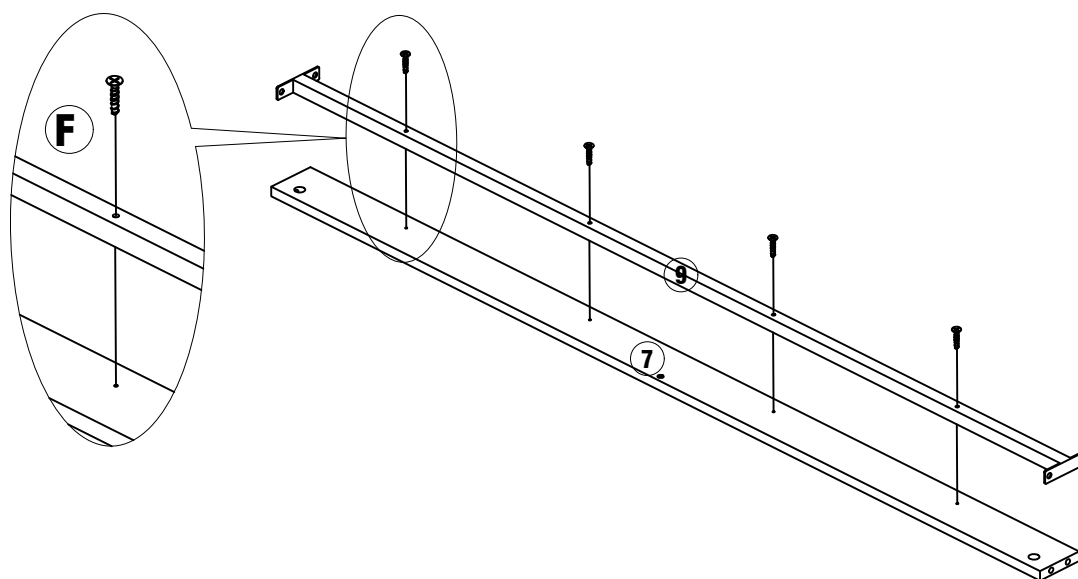
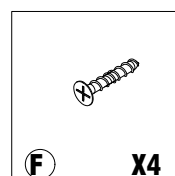
STEP 3



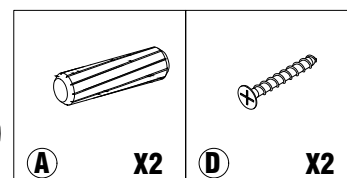
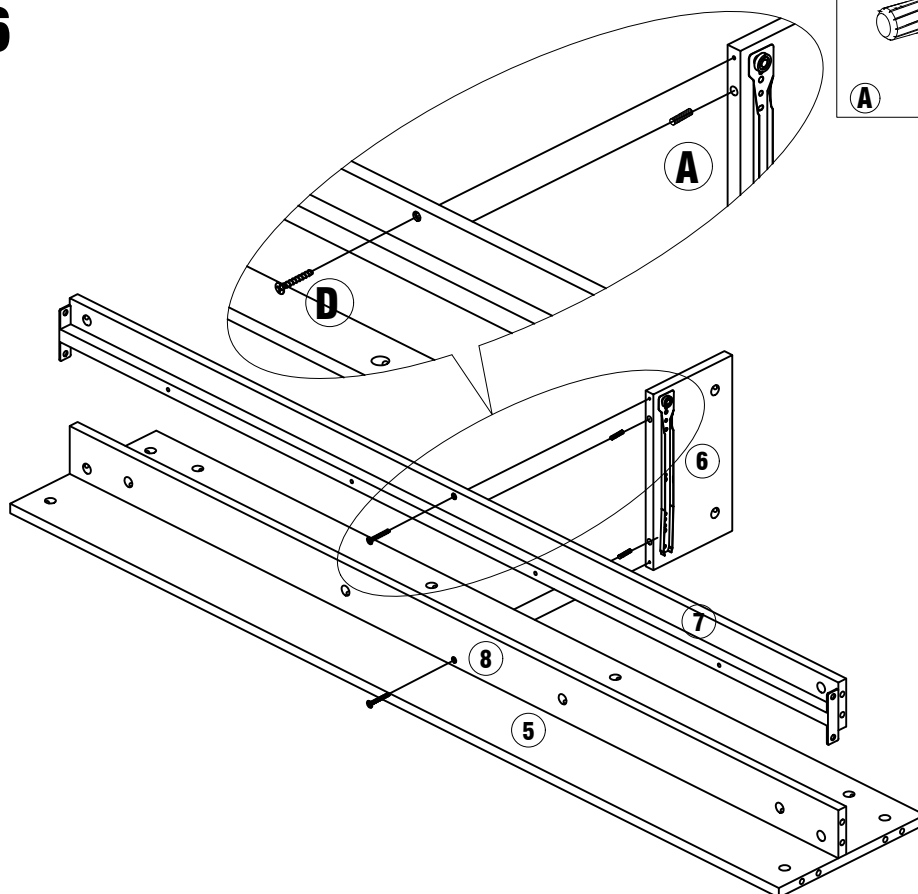
STEP 4



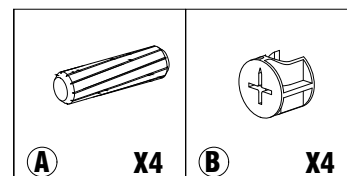
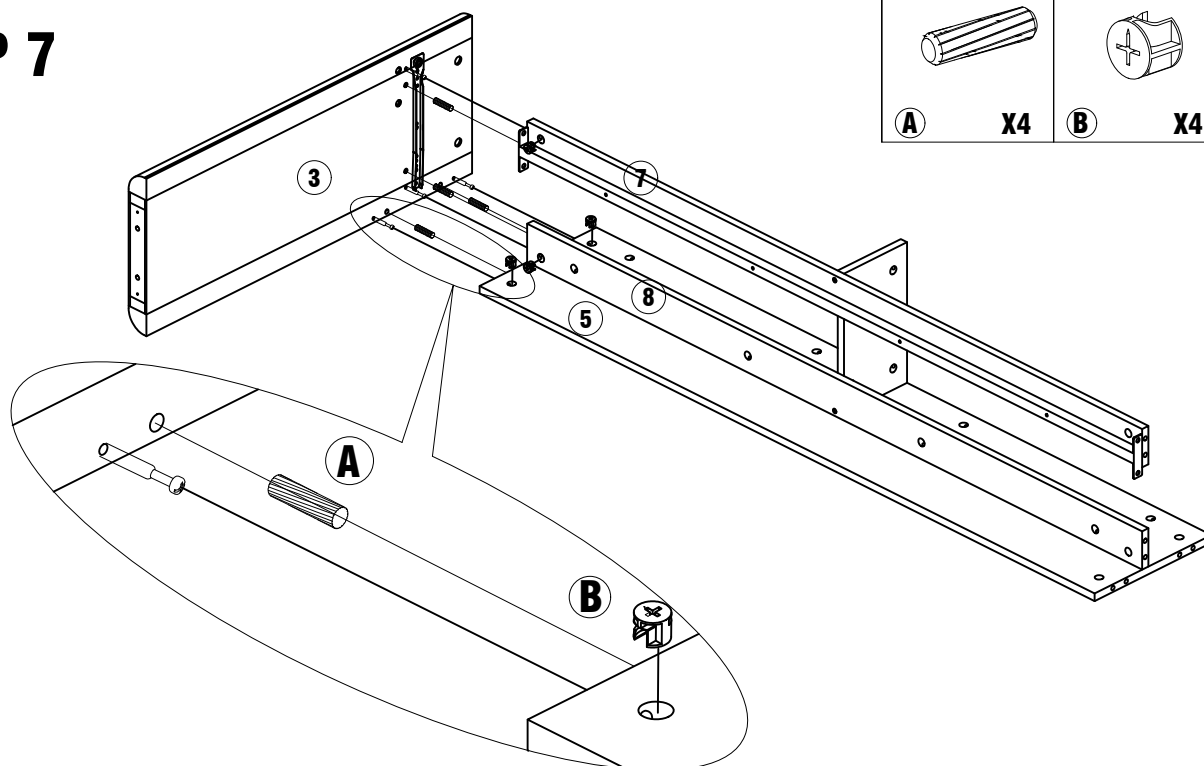
STEP 5



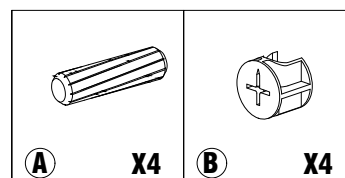
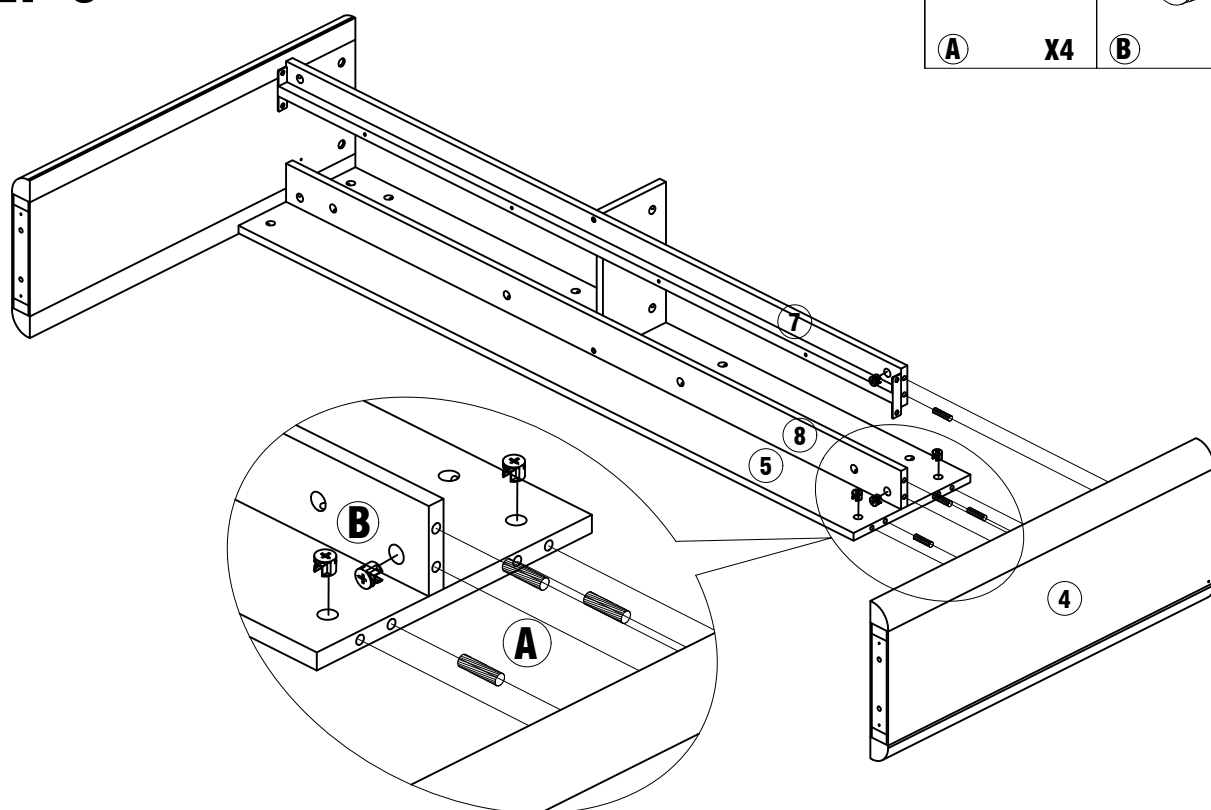
STEP 6



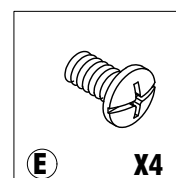
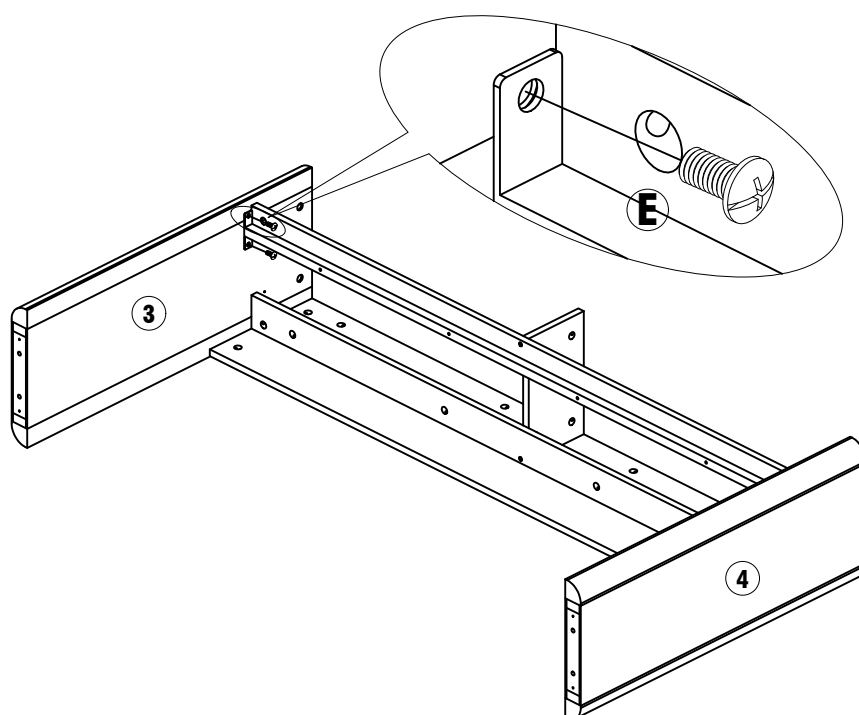
STEP 7



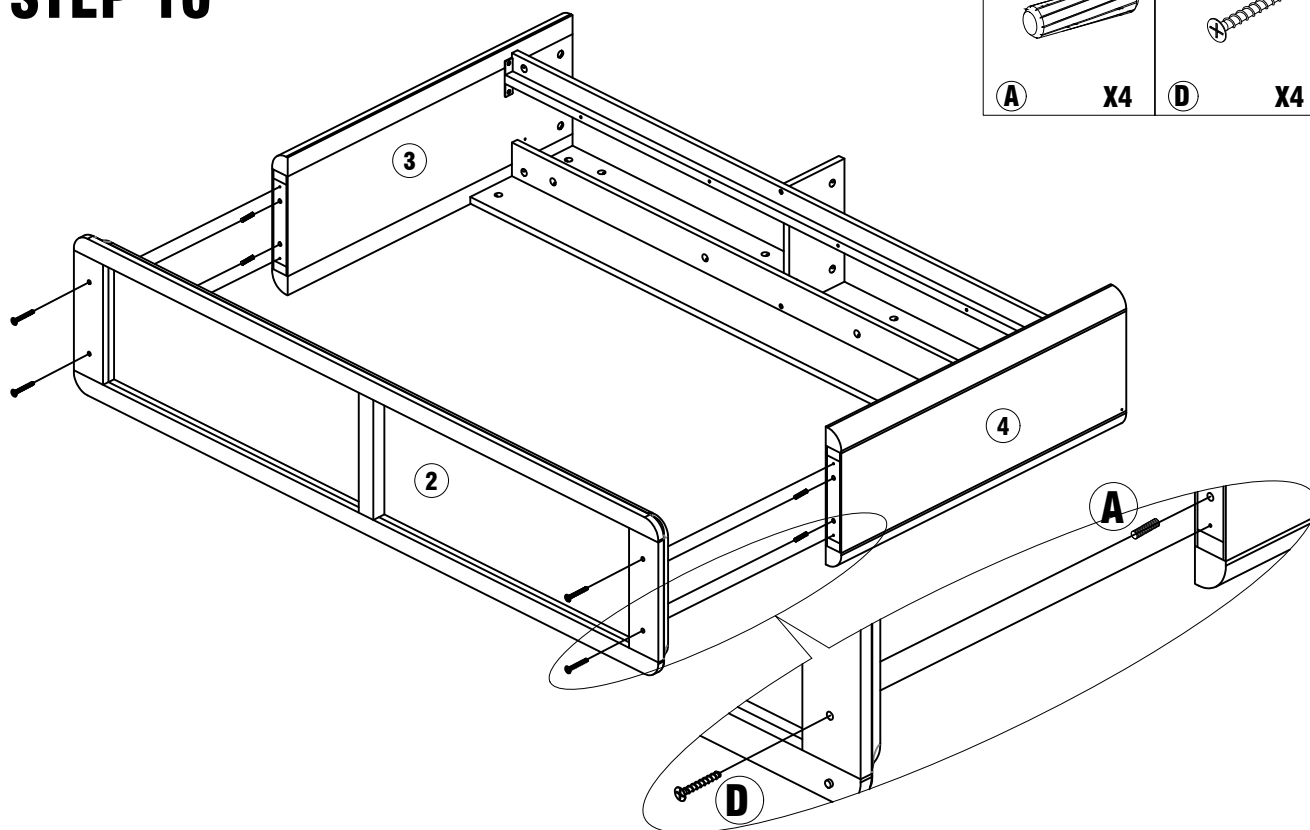
STEP 8



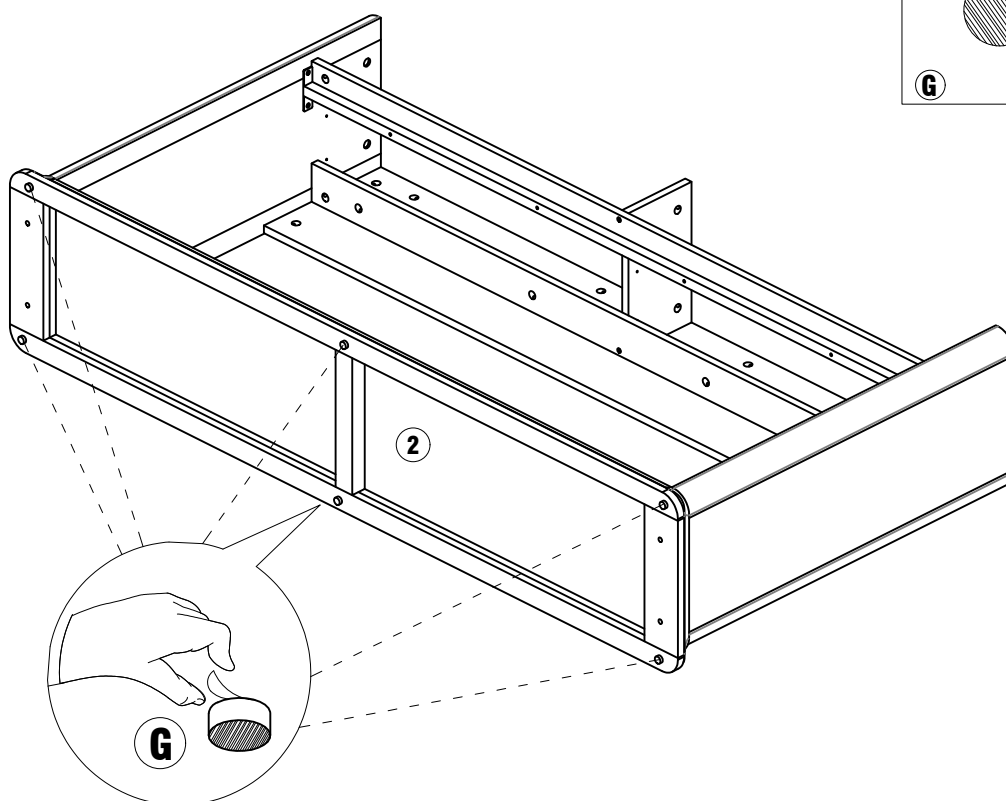
STEP 9



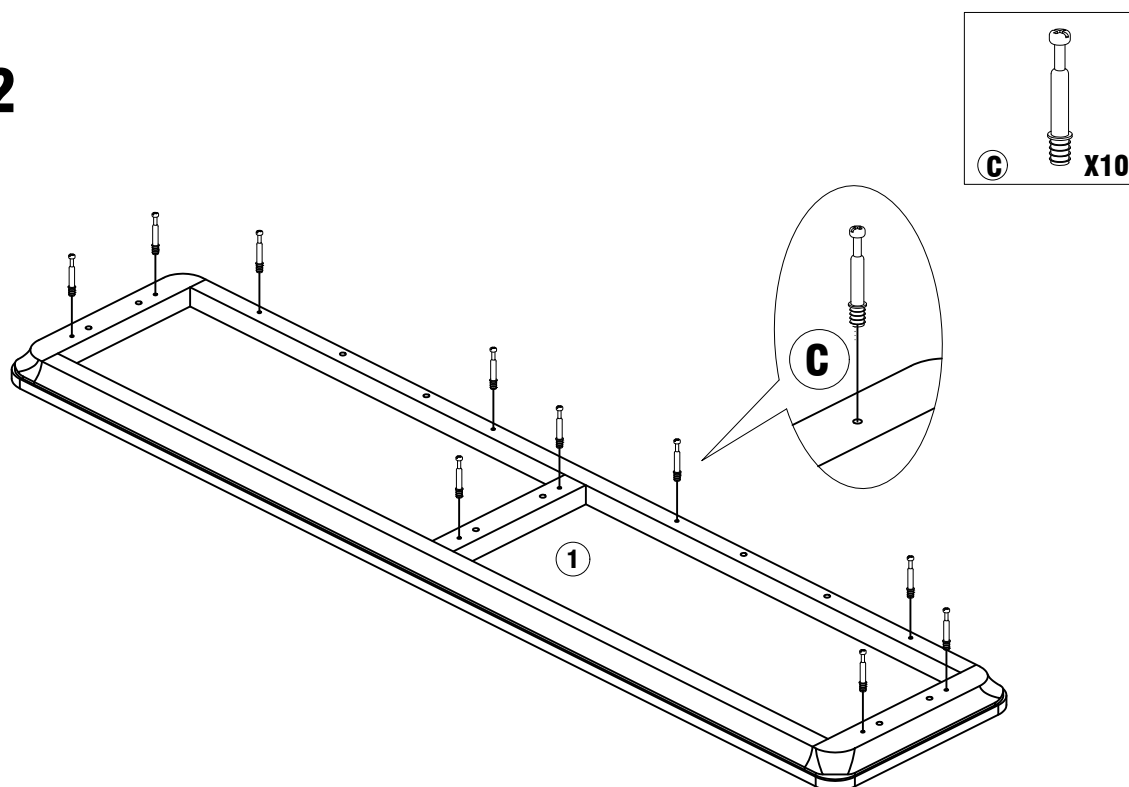
STEP 10



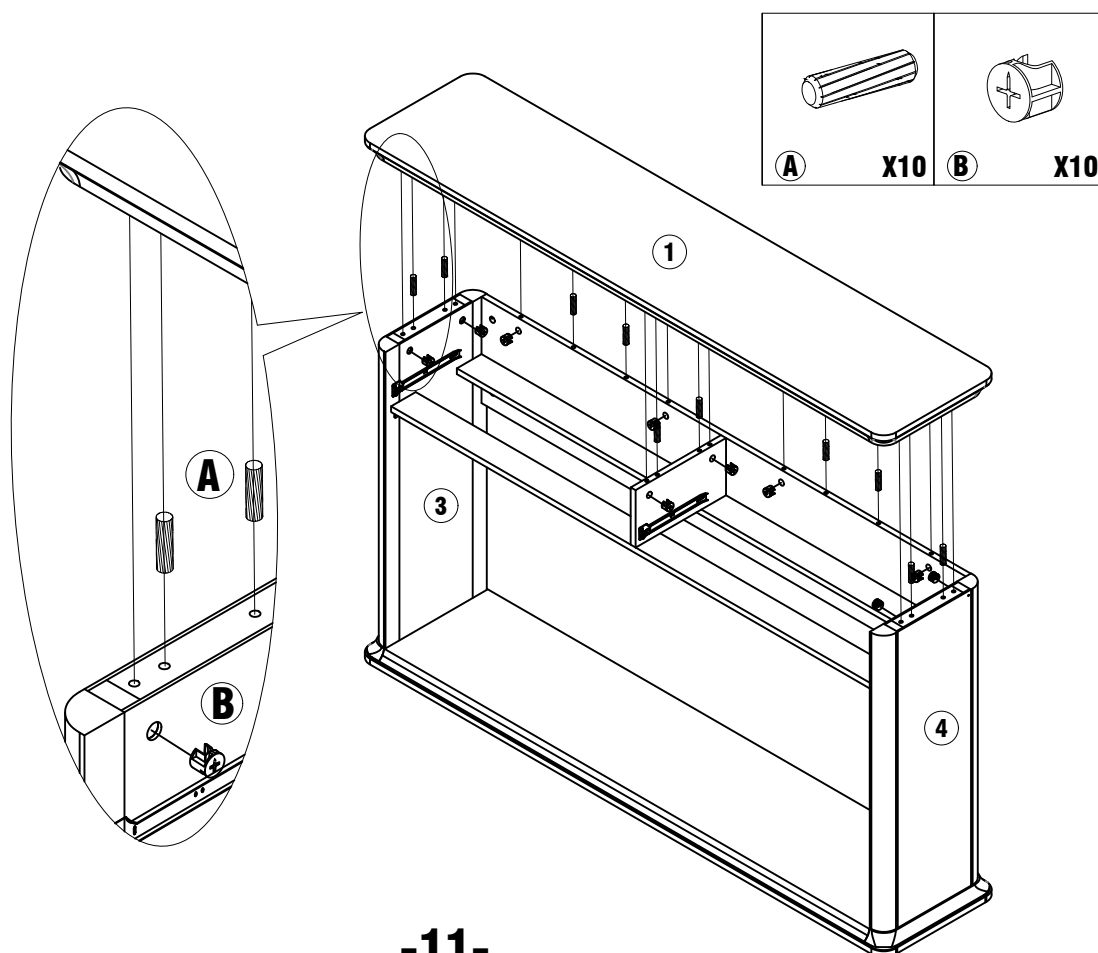
STEP 11



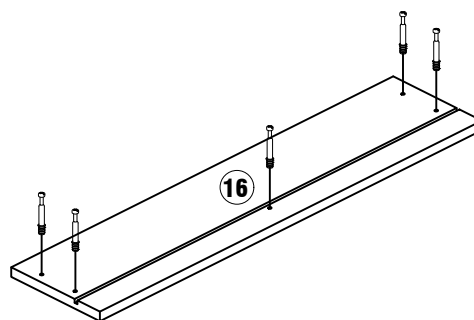
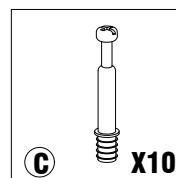
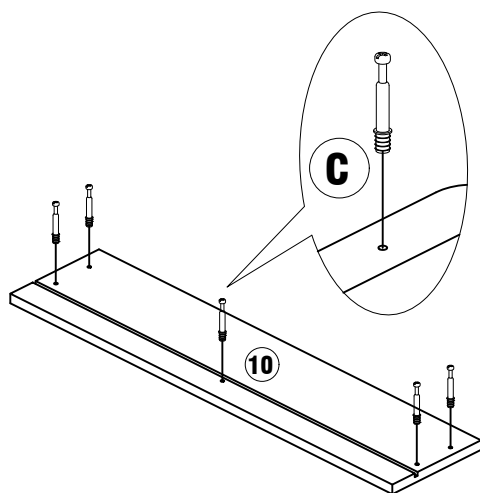
STEP 12



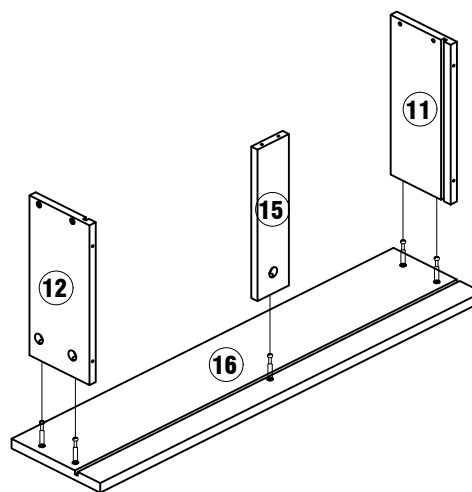
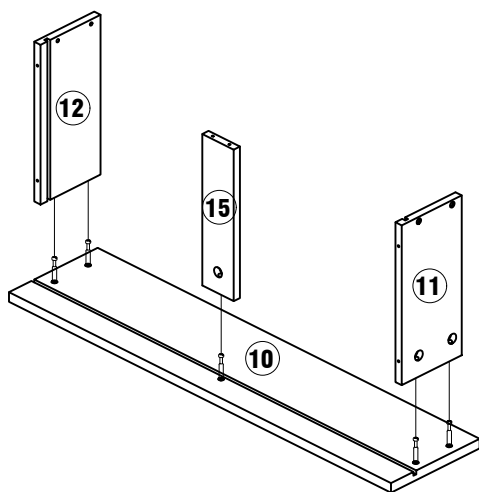
STEP 13



STEP 14



STEP 15

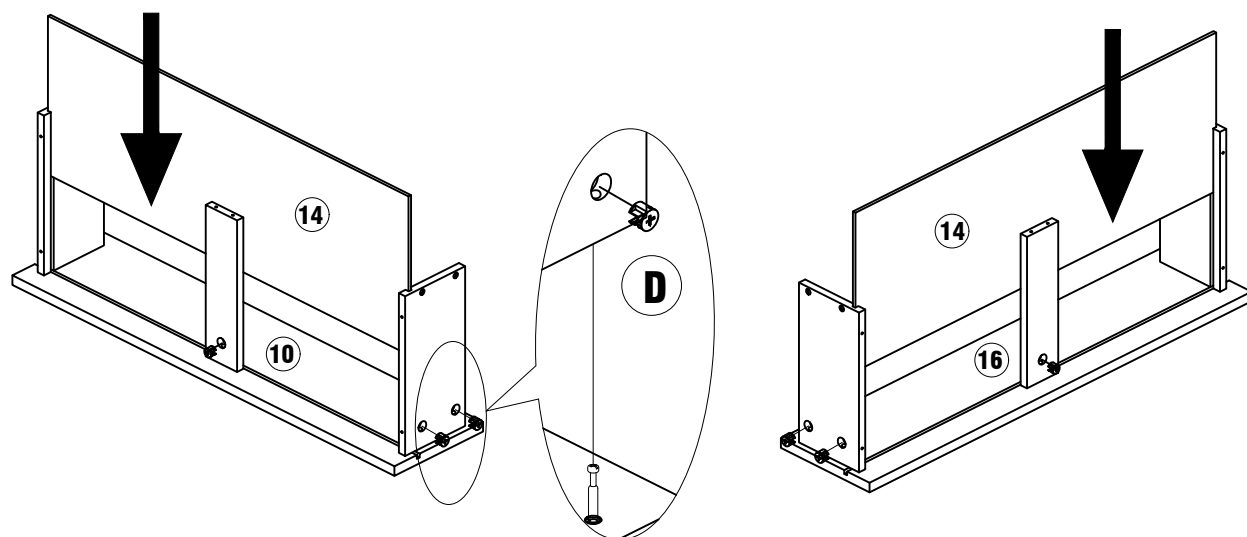


STEP 16



(B)

X10

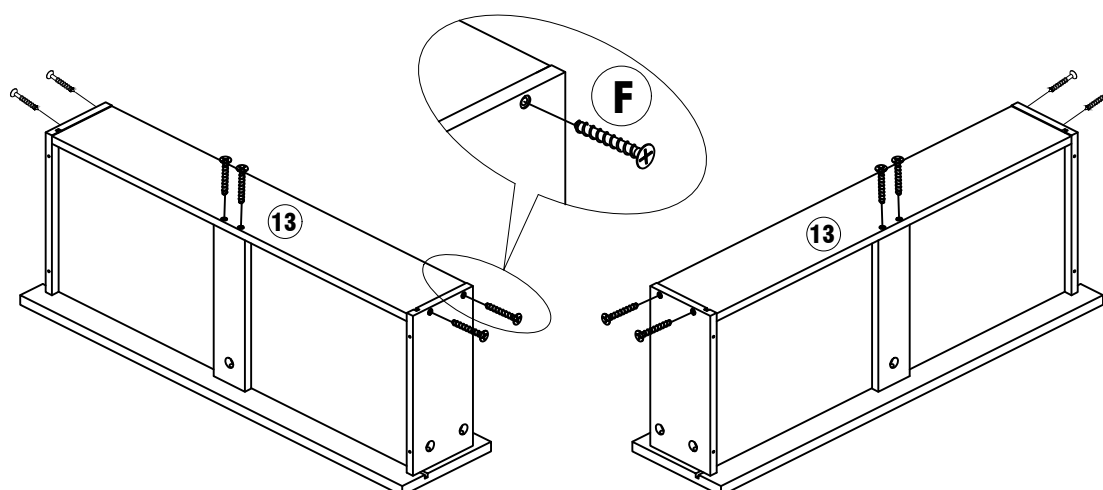


STEP 17

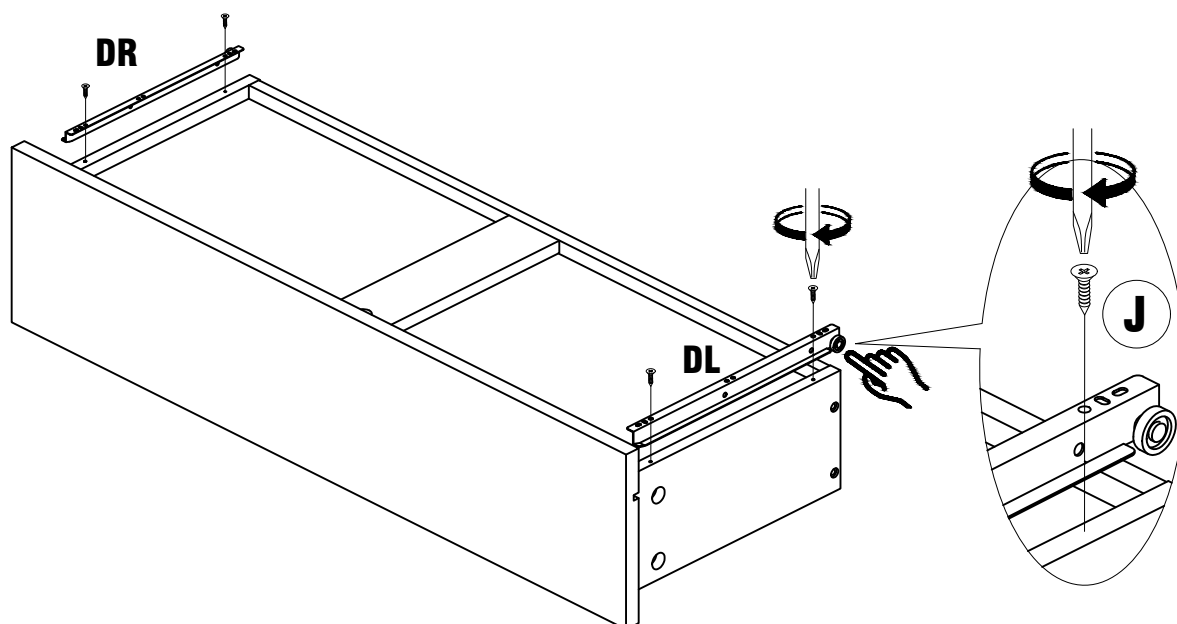
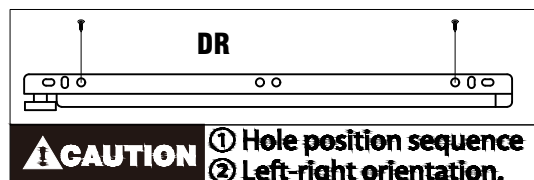
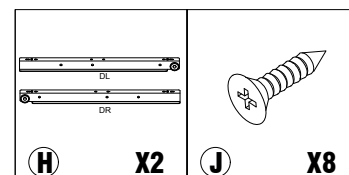


(F)

X12

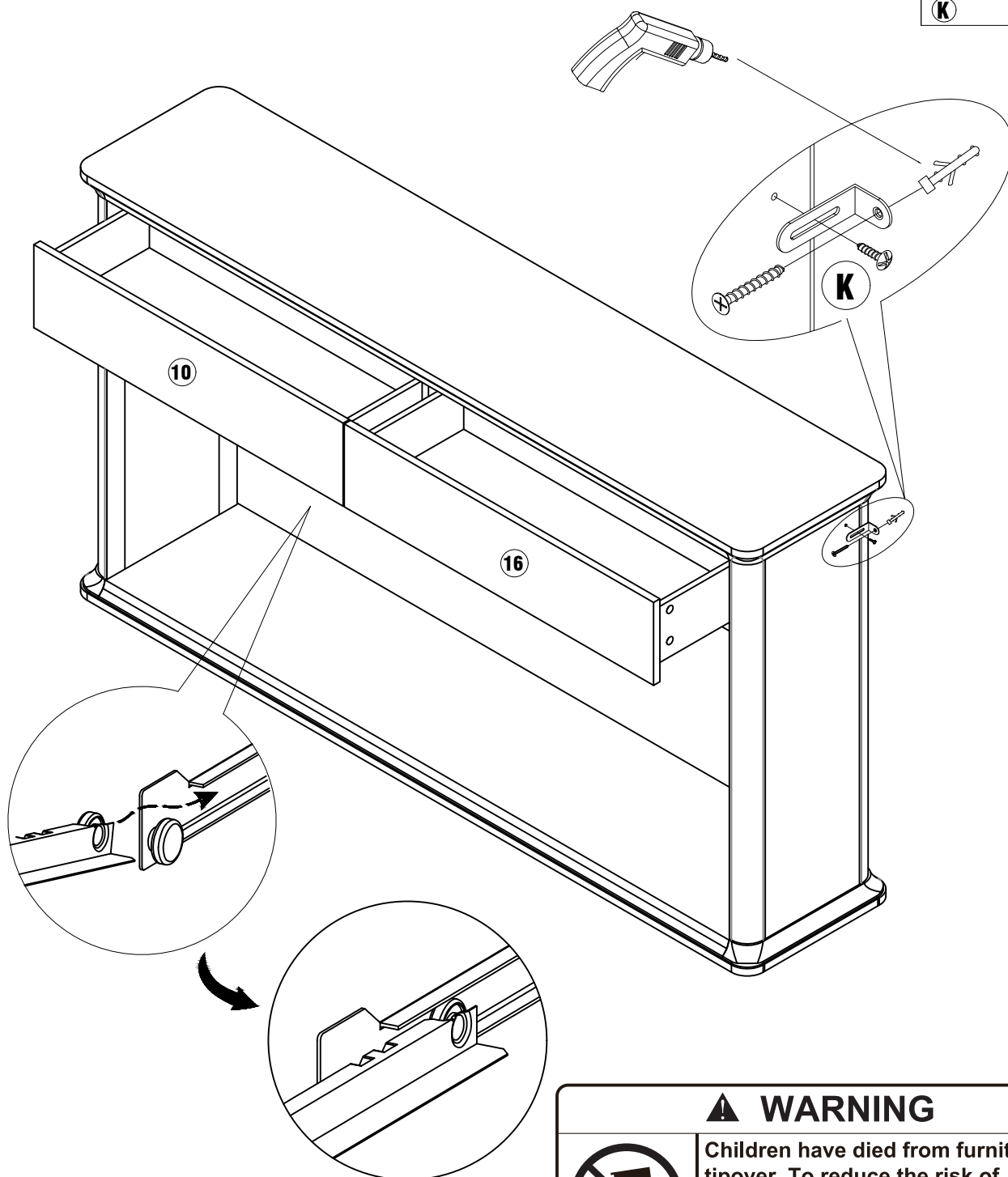
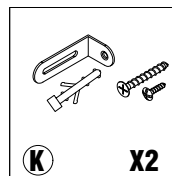


STEP 18



X2

STEP 17



⚠ WARNING



Children have died from furniture tipover. To reduce the risk of furniture tipover:

- ALWAYS install anti-tip device provided.
- NEVER put a TV on this product.
- NEVER allow children to stand, climb or hang on any drawers, doors, or shelves.
- NEVER open more than one drawer at a time.
- Place heaviest items in the lowest drawers.

*this is a permanent label.
Do not remove!*

