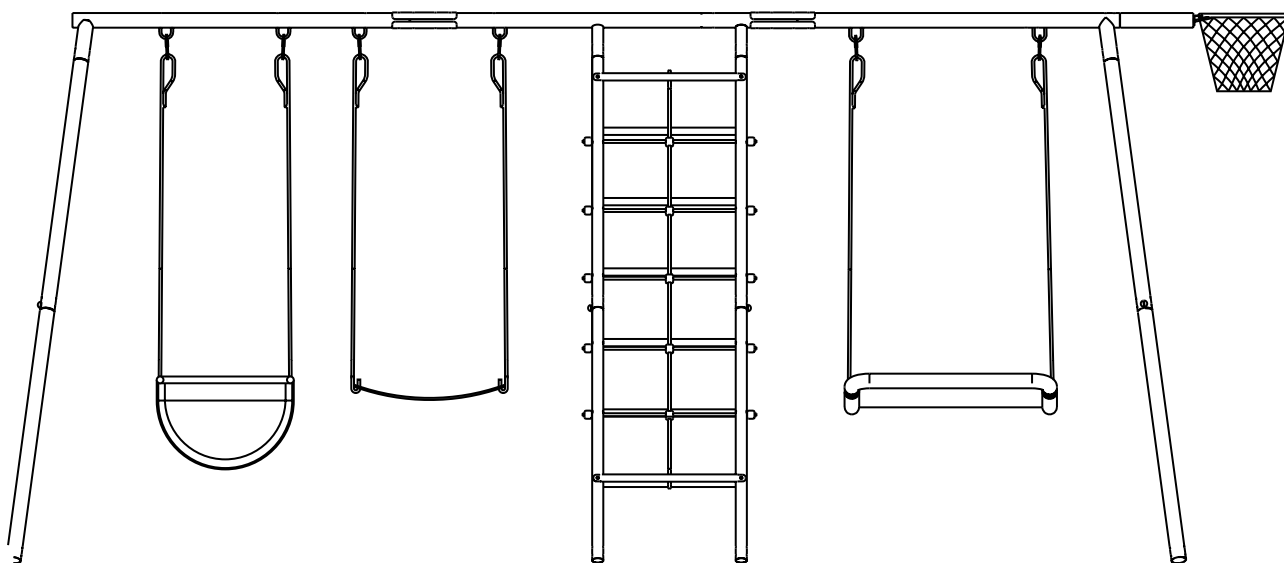


METAL SWING SET

ASSEMBLY MANUAL



FOR RESIDENTIAL USE ONLY

WARNING

- This product is designed to be used for children between ages 6 to 17.
- Misuse and abuse of this swing can cause serious injuries.
- Carefully read this entire instruction manual before you start to assemble or use this swing set.
- You must follow all instructions and warnings while using this equipment.
- Swings need to be used reasonably under adult supervision.
- Only for outdoor and domestic use.
- Do not use this swing set on hard packed soil, concrete or any kind of hard surface.
- This equipment must be anchored (anchors not included). You should consult your local contractor regarding the best way to anchor the product in your location of installation.
- Assembly requires at least two adults.
- Save this instruction manual for future reference

Save this instruction manual for future reference



OPERATOR'S MANUAL

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IMPORTANT INSTRUCTIONS AND WARNINGS

WARNING

READ ALL INSTRUCTIONS BEFORE ASSEMBLING OR USING THIS EQUIPMENT.

AGE LIMIT

- This product is designed to be used for children between the ages of 6 to 17 Single function projects up to 99 pounds (45kg).
- The play set is designed for children over six (6) years of age. Use by smaller children can result in entrapment.
- On-site adult supervision is required at all times for children of all ages.
- Do not allow use by children with any physical condition that may affect his/her ability to use this equipment safely.

BEFORE YOU BEGIN

- Carefully read all instructions in this manual before assembling and using this product.
- This unit must be assembled by adults. Heavy duty working gloves must be worn to avoid injuries during assembly.
- Children must not use the equipment until it is properly assembled and anchored.
- Adult supervision is required during the use of this equipment at all times.
- Unpack all parts. Take a complete inventory of all parts and hardware using the parts and hardware lists on the following pages. If any parts are missing, do not return to the store. Please call the customer service toll-free number listed on the cover page for assistance. Store the product back in the original box and do not begin to install until all parts are obtained.
- Never add extra length to the chain or rope. The chains or ropes provided are the maximum lengths designed for the swinging element(s).

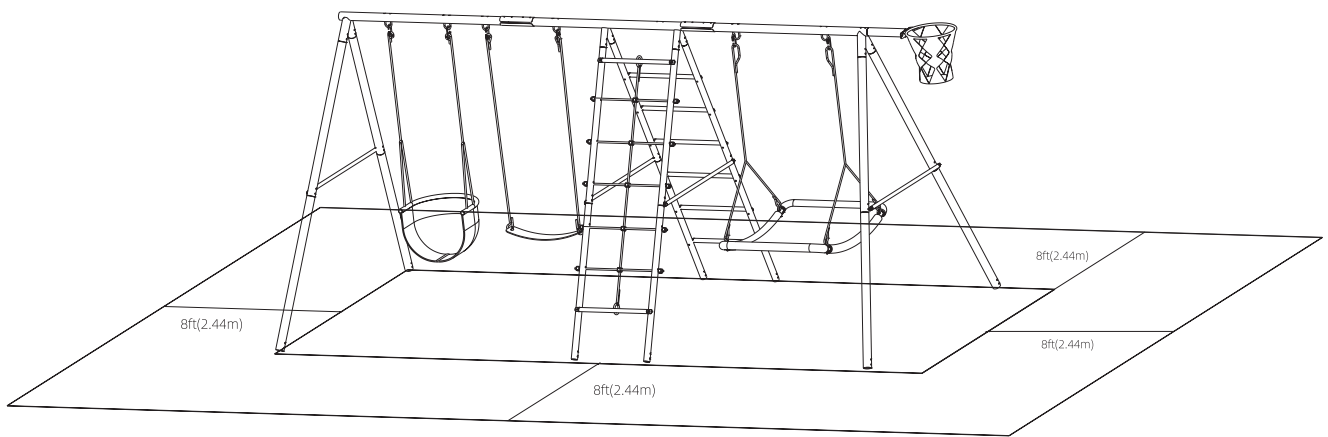
LOCATION OF PLAY SET

- The equipment must be placed more than six (6) feet (1.8 meters) from any structures or obstructions, including but not limited to buildings, fence, garage, trees, laundry lines, electrical wires. Children can be seriously injured running or swinging into obstacles.
- The play set must be installed on level ground. Uneven ground must be leveled prior to installation.
- Installation on sloping or uneven ground will put stress on the joints, causing the unit to become loose and unstable which may result in serious injuries.
- Remove any tripping hazards from the safe play area, such as roots, tree stumps, rocks, landscaping, sprinkler heads, railroad ties, plumbing and electrical connections.

IMPORTANT INSTRUCTIONS AND WARNINGS

Do not install your play set over hard surfaces, e.g. asphalt, concrete, packed earth, tile, or brick floor. A fall onto a hard surface can result in serious injury or death to the user.

The Consumer Product Safety Commission's Outdoor Home Playground Safety Handbook recommends installing and maintaining the playground equipment over at least 9 inches of wood chips, mulch, or shredded rubber (for equipment up to 8 feet high) or sand or pea gravel (for equipment no more than 5 feet high) as shock-absorbing material. Dirt and grass, which are the most prevalent surfaces under home playground equipment, do not adequately protect children from serious head injuries. Install protective surfacing at least 8 feet in all directions from play equipment.



WARNINGS ON ANCHORING

- It is highly recommended the product be anchored into the ground to prevent movement and to make the swing set more stable during use.
- The best way to anchor a product is to create a concrete footing and use that as a base for an anchor. Whatever method you prefer for your location, an anchoring system for this product should be used at all times.

WEATHER CONDITIONS

- DO NOT use this equipment if the swing seat, slide or any parts are wet. Use the play set only when the parts are clean and dry. If the equipment is wet, the user could slip and suffer injuries.
- Please be aware of weather conditions when using the equipment. If it is too windy, users could lose control and suffer injuries. The playground equipment must be properly anchored, stored away or restricted from use during inclement weather such as heavy winds or severe weather storms.

IMPORTANT INSTRUCTIONS AND WARNINGS

INSPECTION PRIOR TO EACH USE OR DAILY INSPECTION

- DO NOT use the equipment if any bolts or nuts are missing or loose. ALWAYS check to ensure the equipment and all parts are well secured and stable before each use.
- ALWAYS clear the play area of any rocks, sharp objects, or any materials that could be potentially hazardous to users.
- DO NOT attach items to the equipment that are not specifically designed for use with the equipment, including, but not limited to, jump ropes, clotheslines, pet leashes, cables, and chains as they may cause choking hazards.
- It is prohibited to make arbitrary changes to the swing products to prevent changes that bring uncertainty and danger to the user. Only the original factory qualified technical personnel for maintenance.
- In order to extend the service life of the product, try to avoid the product on rain days, humidity, high temperatures, and a direct sunlight environment.
- The steel and plastic parts used in your product are subject to normal wear. Gradual deterioration of the material will occur, the speed of which will depend on the level of exposure to UV rays, airborne pollution, outdoor weather conditions such as rain and wind and the amount of use. You must inspect the equipment prior to every use. This includes, but is not limited to inspecting the set for cracks, excess wear, missing parts, loose connections, and for overall integrity. When the set shows any signs of weakness, you must stop using the play set immediately, properly store the set or restrict access by users until the condition is resolved.

Verify that the suspended climbing ropes, chain or cable are secured at both ends and

- tightened, so that there is no loose ropes, chain or cable hanging that can result in choking hazard.

Note: The maximum fall height for this product is 6 feet(1.83m). The minimum ground Clearance(clearance) between the bottom of the suspended plays and the playing or ground service must be 8 inches(20.3cm).

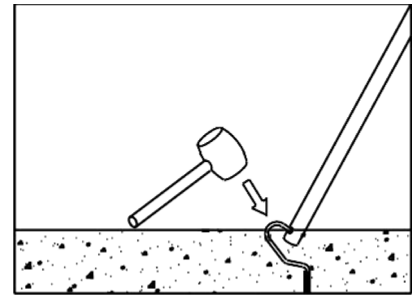
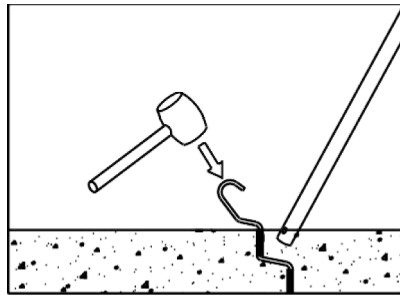
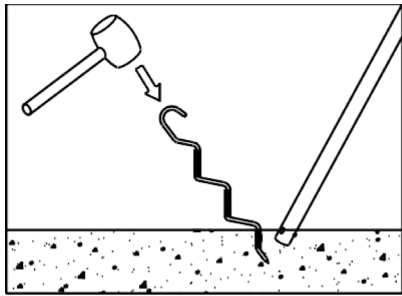
ANCHORING

There are different ways of anchoring the equipment, depending on the type of ground on which the equipment is to be installed. Make sure that all anchors are below ground level to prevent tripping.

The following anchoring options may be considered:

Corkscrew Anchoring (Corkscrew Anchors not included)

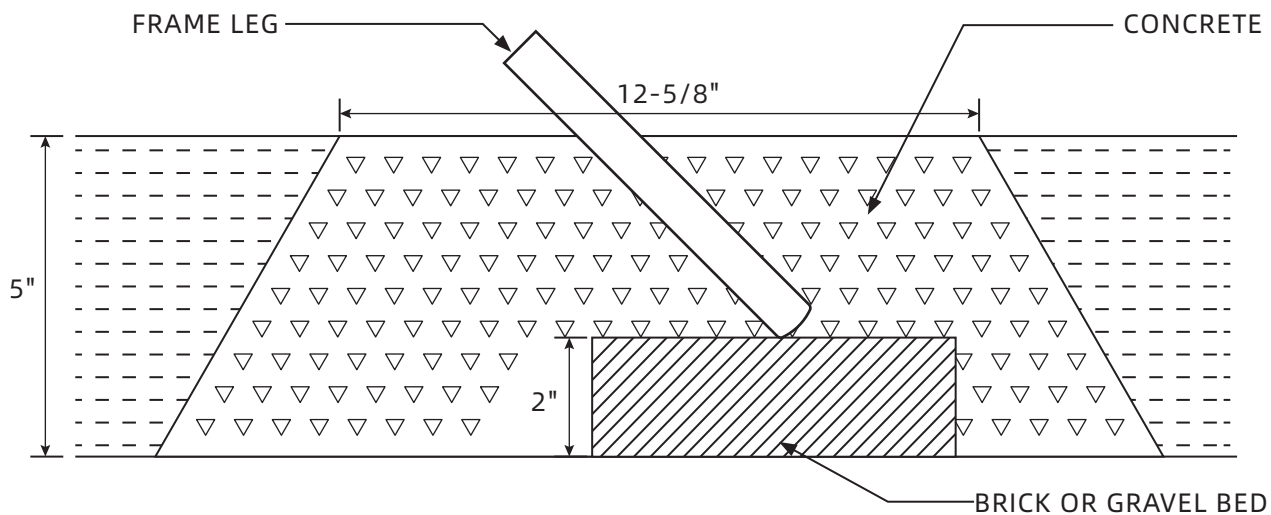
- If your soil is hard (clay, etc.), the corkscrew method may be suitable.
- Be sure that the swing set is located on level ground.
- Twist the corkscrew anchor into the ground until only the end with the hook is above the ground and next to the leg. Insert the hook into the bottom opening of the leg.
- Ensure that the hook is secured onto the leg opening.



Concrete Anchoring (Materials not included)

- If the swing set is set up on grounds with sandy soil (soft) condition, it must be anchored with concrete footing (concrete not included).
- Be sure that the swing set is assembled and placed on level ground.
- Dig holes around swing leg tube, as shown in drawing in the next page. As you dig deeper, enlarge the diameter of the hole to fix the cement.
- Place 2 inches(5.1cm) of brick or gravel underneath the leg, as shown in drawing in the nextpage.
- Use about 45lbs(20.4kg). of concrete per leg.
- Cover the concrete with dirt and protective surface material.
- Allow 6-7 days for the concrete to dry properly.

ANCHORING



Note: The maximum fall height for this product is 6 feet(1.83m). The minimum ground clearance between the bottom of the suspended plays and the playing or ground surface must be 8 inches(20.32cm).

WARNING

Please properly anchor the swing set to minimize the risk of injury or death. If the swing set is used without proper anchoring, it may be dangerous and may tilt over.

PARTS LIST

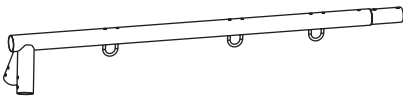
AT THE BEGINNING OF EACH PLAY SEASON

- Tighten all hardware.
- Lubricate all metallic moving parts per manufacturer's instructions.
- Check all protective covering son bolts, pipes, edges, and corners. Replace if they are loose, cracked, or missing.
- Check all moving parts including swing seats, ropes, cables and chains for wear, rust or other deterioration.
- Replace as needed.
- Check metal parts for rust. If found, sand and repaint using a non-lead paint meeting the requirements of 16 CFR1303.
- Reinstall any plastic parts, such as swing seats or any other items that were removed for the cold season.
- Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as needed.

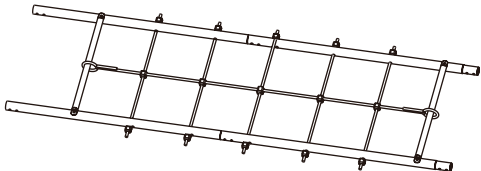
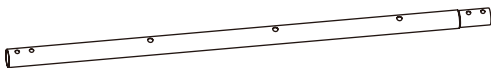
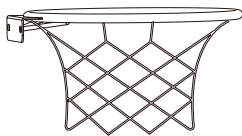
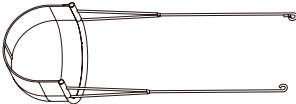
TWICE A MONTH DURING PLAY SEASON

- Tighten all hardware.
- Check all protective covering son bolts, pipes, edges and corners. Replace if they are loose, cracked or missing.
- Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as needed.

Parts List – Swing Set Frame

Part No.	Picture	Description	Quantity
1		Left top bar	1
2		Middle top bar	1
3		Right top bar	1
3-1		Reinforcing tube	4

PARTS LIST

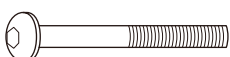
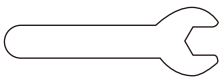
Part No.	Picture	Description	Quantity
3-2		Right top bar	1
4		Legs	8
4-1		Crawl net with legs	1
4-2		Foot legs	2
4-3		Foot legs	2
5		Cross bar	4
7		Climbing ladder crossbar	8
C8		Basketball hoop	1
C1		Ground nail	8
C11		Baby swing seat	1

Hardware – Swing Set Frame

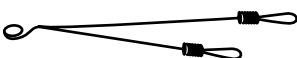
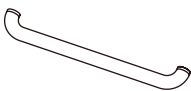
Part No.	Picture	Description	Quantity
B1		Nylon nut	46
B2		Plastic cap(with arc washer)	46

PARTS LIST

Hardware – Swing Set Frame

Part No.	Picture	Description	Quantity
B3		Cap nut	16
B4		Arc washer	50
B5		Washer	26
B6		Bolt(70mm)	8
B7		Bolt(65mm)	16
B8		Bolt(55mm)	32
B9		Bolt(20mm)	4
B10		Allen wrench	1
		open-end wrench	1

Hardware – Flying Saucer and Swing Seat

Part No.	Picture	Description	Quantity
C1-1		Flying Saucer Tube	2
C2		Flying saucer	1
C3		Frisbee Rope (Black)	2
C4		Belt swing seat	1
C5		Saucer bent tube	2

PARTS LIST

ASSEMBLY INSTRUCTIONS

- Place the playground equipment on level ground and not less than 6ft (1.8m) from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry line, or electrical wires.
- Do not install the playground equipment over concrete, asphalt, packed earth, or any other hard surface; a fall onto a hard surface can result in serious injury or death to the equipment user.

TIGHTENING NUTS& BOLTS

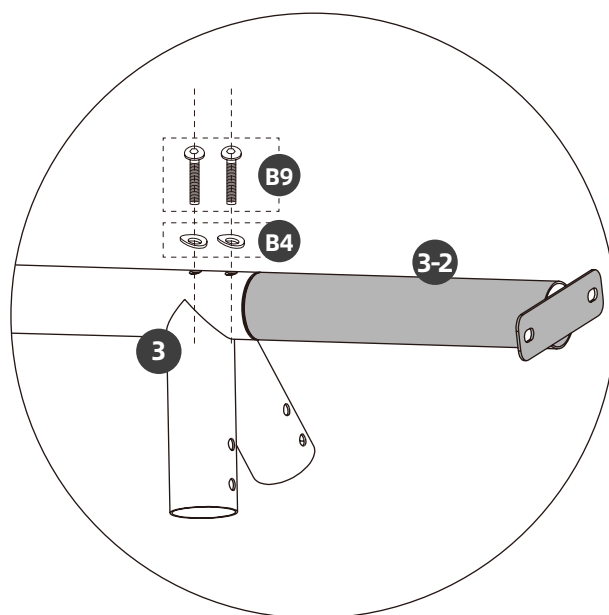
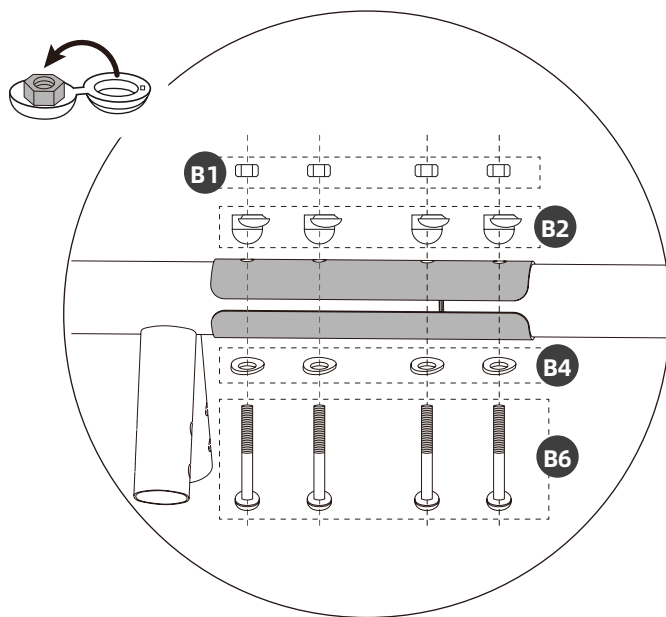
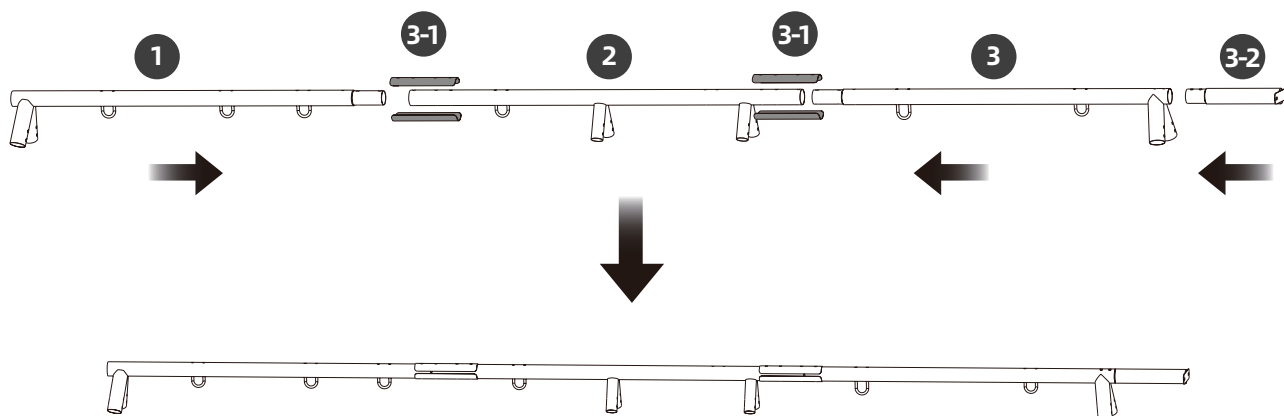
- For ease of installation, do not over-tighten the nuts and bolts initially when you are starting to assemble the equipment. This will allow for adjustments during installation.
- Once you have finished assembling each component of the play set, make sure to go back over each step and properly tighten all nuts, bolts and plastic caps, check the entire unit and make sure all parts are properly assembled before allowing children to use the playground equipment.

ASSEMBLY AND INSTALLATION INSTRUCTIONS

Step 1

1. Use 3-1 to connect 1, 2, 3 together. Screw-in the B1, B2, B4, B6, and cover with the B2.
2. Use 3-2 to connect 3. Screw-in the B4, B9.

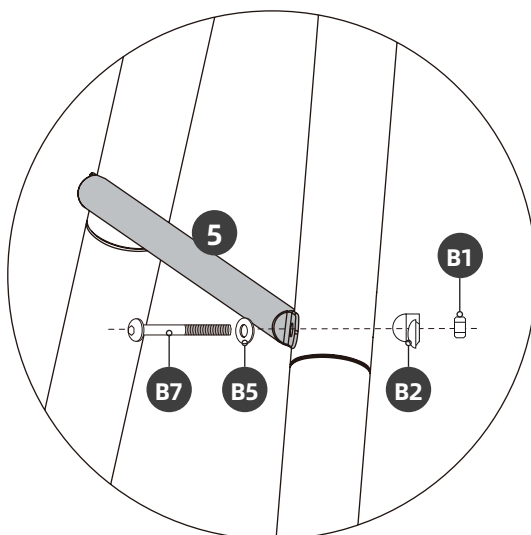
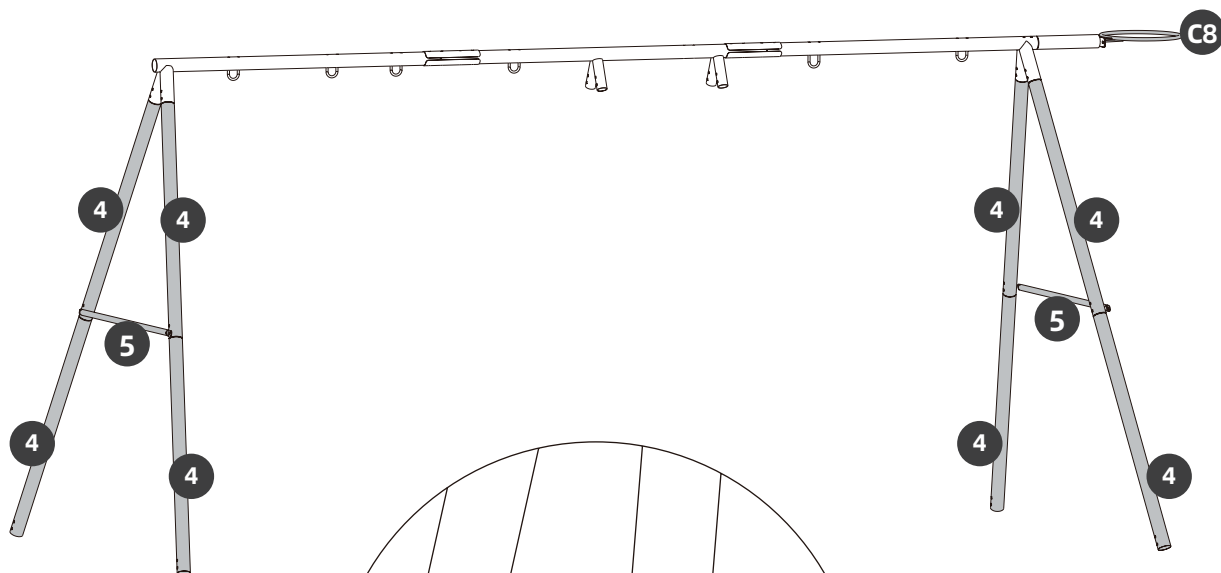
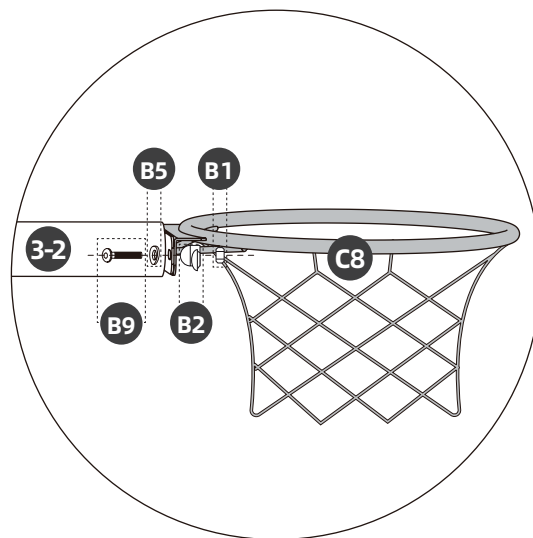
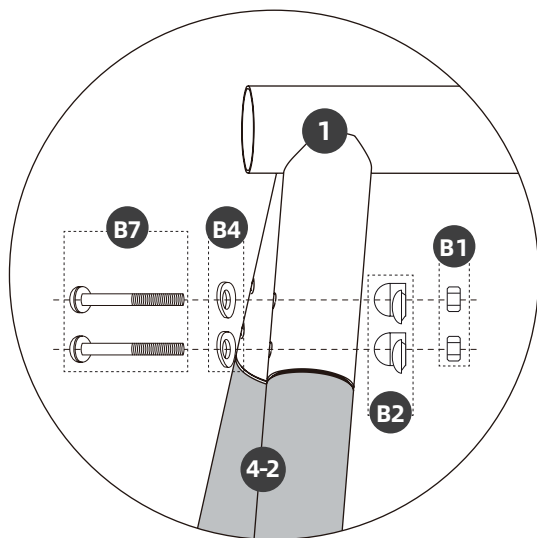
NOTE: For ease of assembly, do not initially fully tighten the bolts to allow room for adjustment. After assembling the complete swing set, you must go back and fully tighten all bolts.



ASSEMBLY AND INSTALLATION INSTRUCTIONS

Step 2

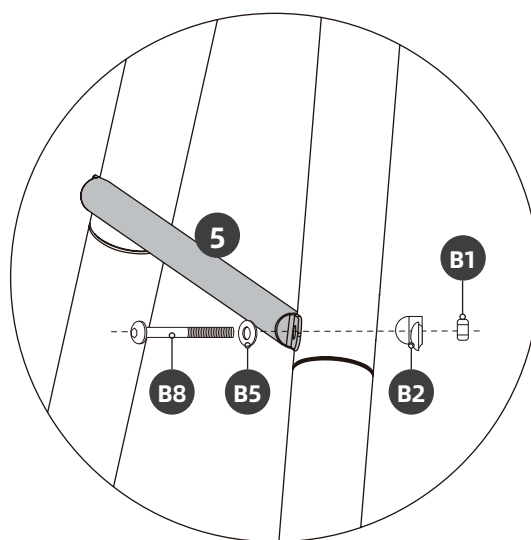
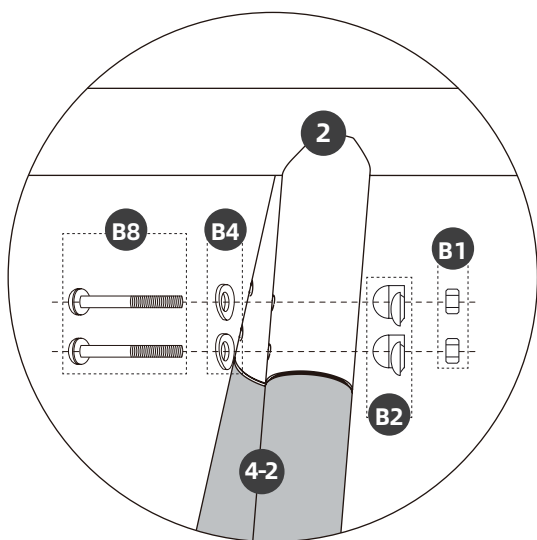
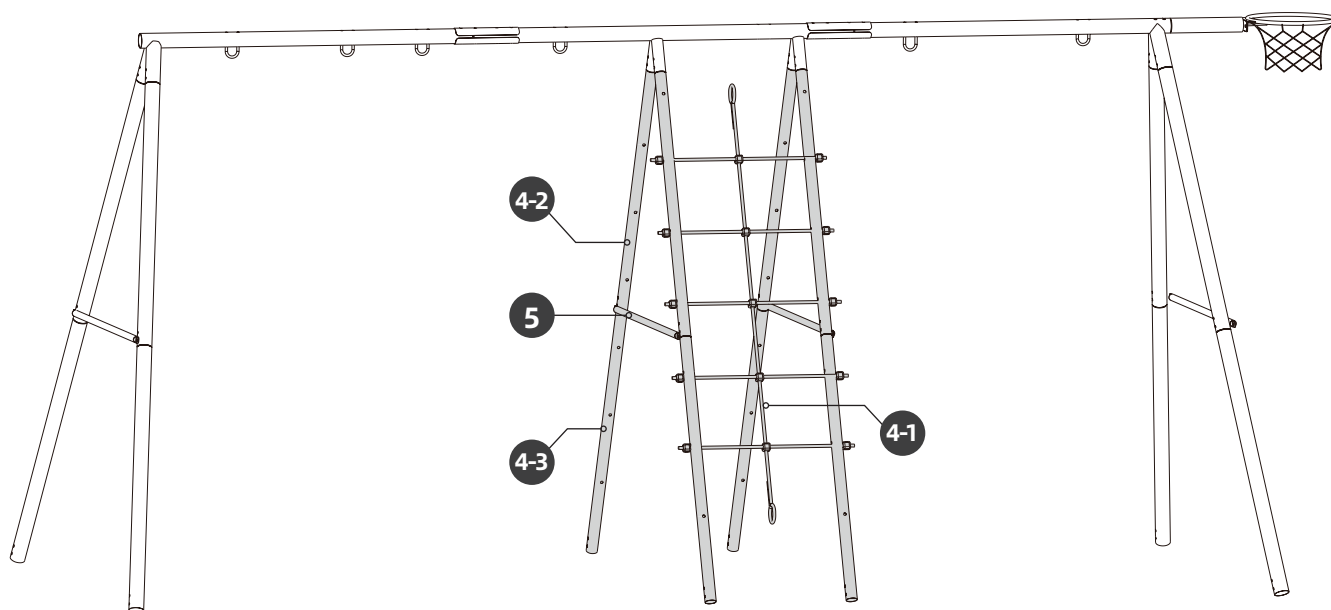
1. Connect 4 to 1 and 3. Fix with B1, B2, B4, B7.
2. Connect C8 to 3-2, secure with B1, B2, B5, B9.
3. Connect crossbar 5 to 4, secure with B1, B2, B5, B7.



ASSEMBLY AND INSTALLATION INSTRUCTIONS

Step 3

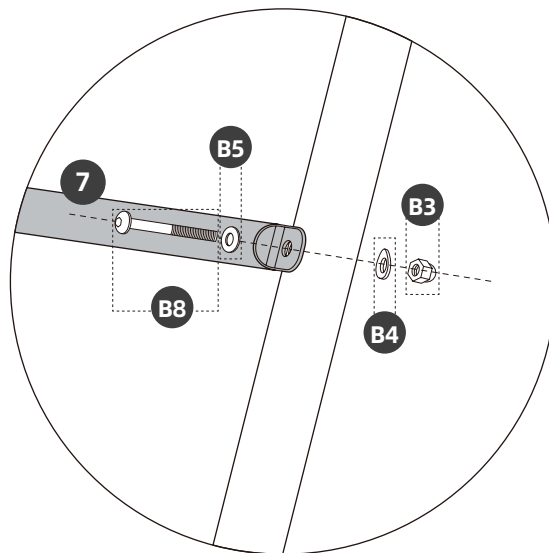
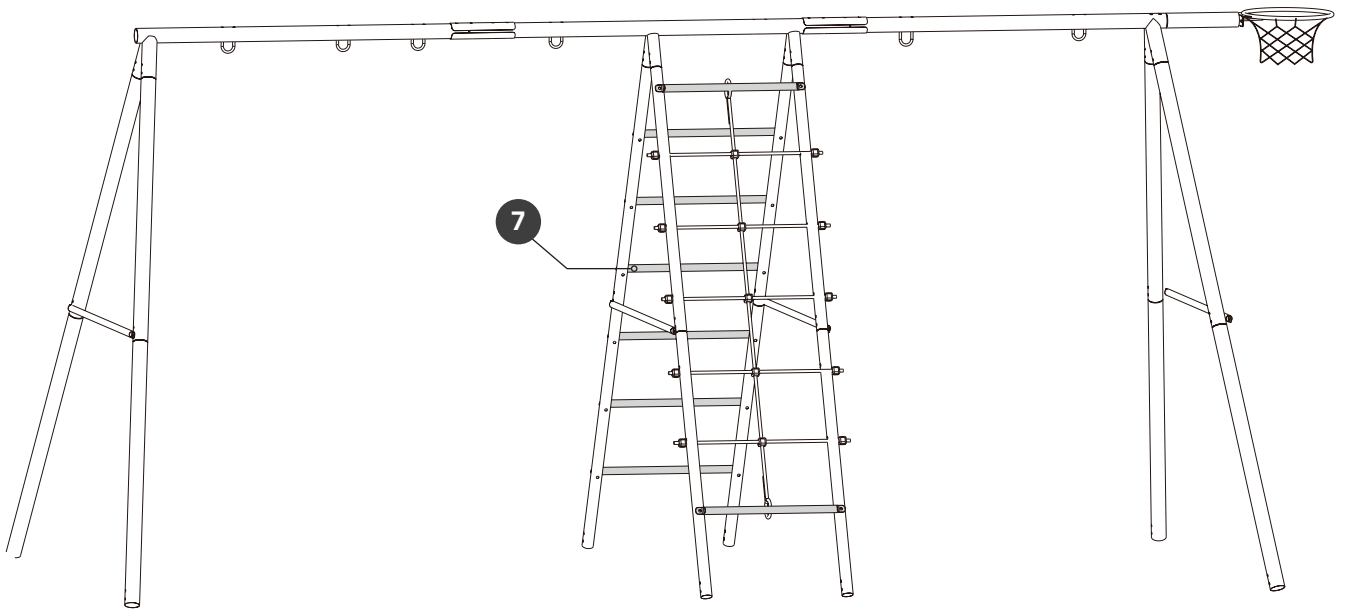
1. Connect 4-1 to 2. Fix with B1, B2, B4, B8.
2. Connect 4-2 and 4-3 to 2. Fix with B1, B2, B4, B8.
3. Finally assemble the crossbar 5 and use B1, B2, B5, B8 to fix it.



ASSEMBLY AND INSTALLATION INSTRUCTIONS

Step 4

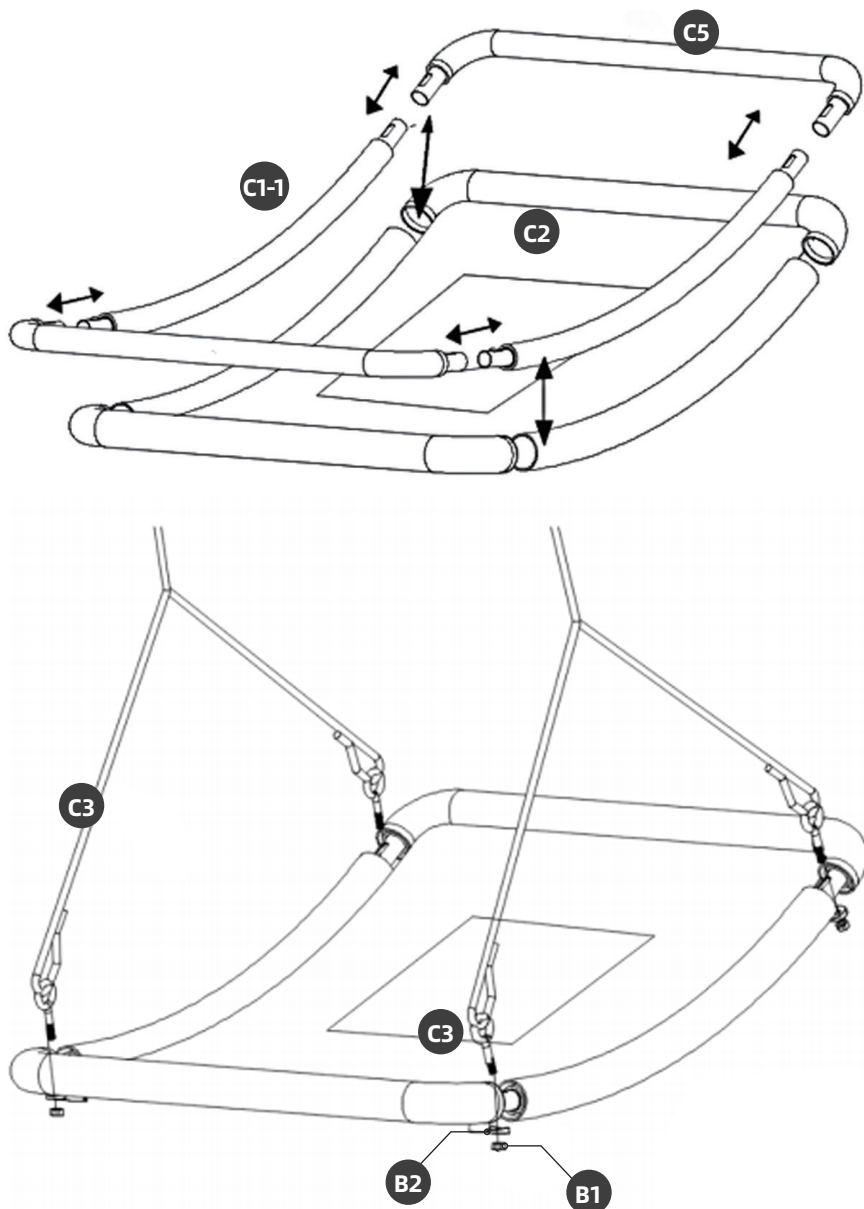
1. Connect climbing ladder crossbar 7 to 4-1. Fix with B3, B4, B5, B8. (Assemble 1 on the top and 1 on the bottom respectively)
2. Connect climbing ladder crossbar 7 to 4-2 and 4-3. Fix with B3, B4, B5, B8. (Assemble 6 from top to bottom)



ASSEMBLY AND INSTALLATION INSTRUCTIONS

Step 5

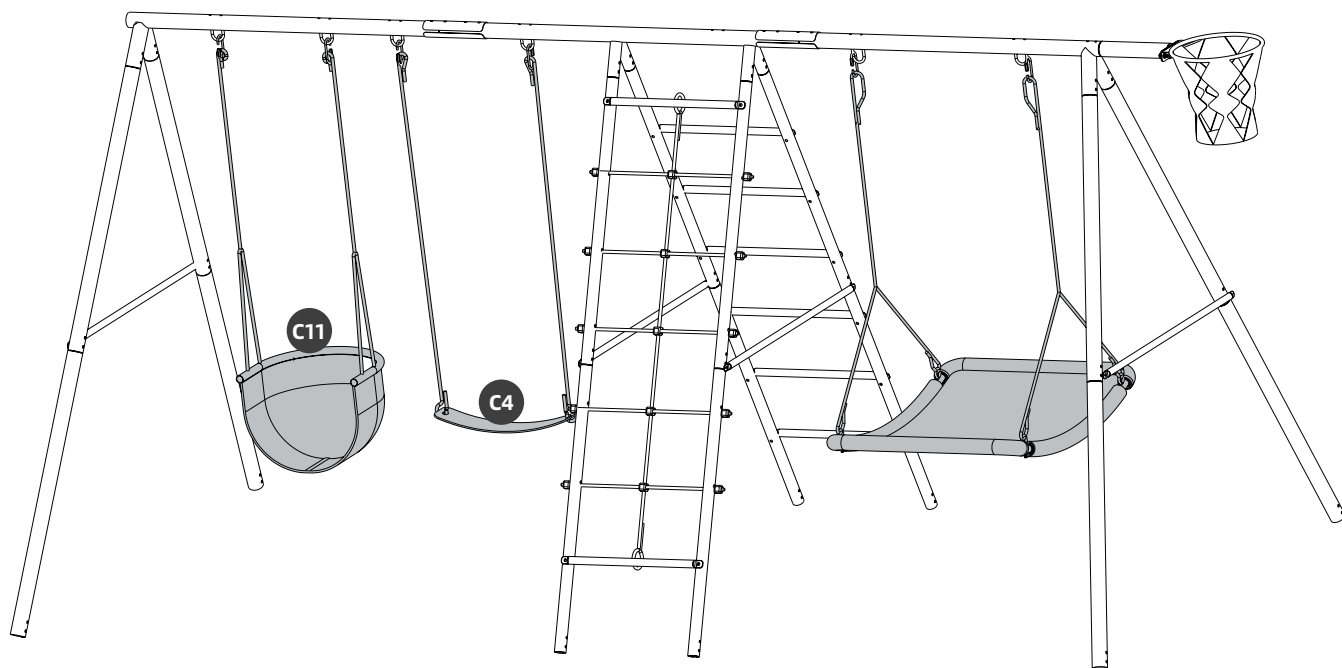
1. Firstly attach C1-1 and C5 to pocket C2, and then connect them. TIPS: C1-1 and C5 rods must be installed with the large hole facing upwards.
2. Secondly thread C3 (Rope) through the connection holes of C1-1 and C5, and secure them all with B1, B2.
3. The remaining three parts should be installed in the same way.



ASSEMBLY AND INSTALLATION INSTRUCTIONS

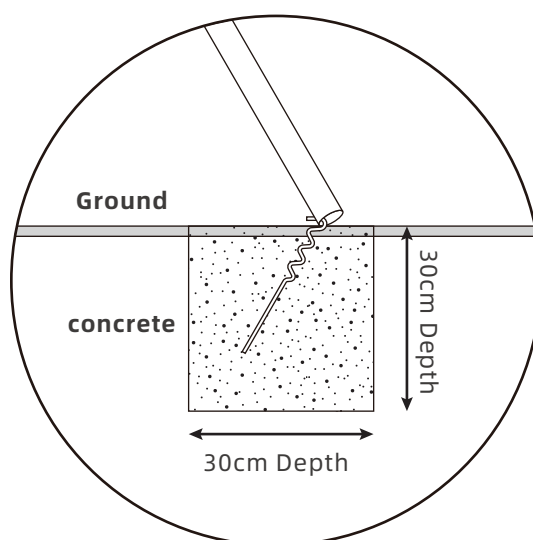
Step 6

Attach each swing to the swing frame with carabiners.



Step 7

Assemble C1 onto each leg bar. (Be sure to install ground nails to enhance stability)



METAL SWING SET

Congratulations!

You have now completed installing the equipment. Please make sure to go back and check all hardware and ensure all bolts and nuts are securely tightened before using the playground equipment.

MADE IN CHINA