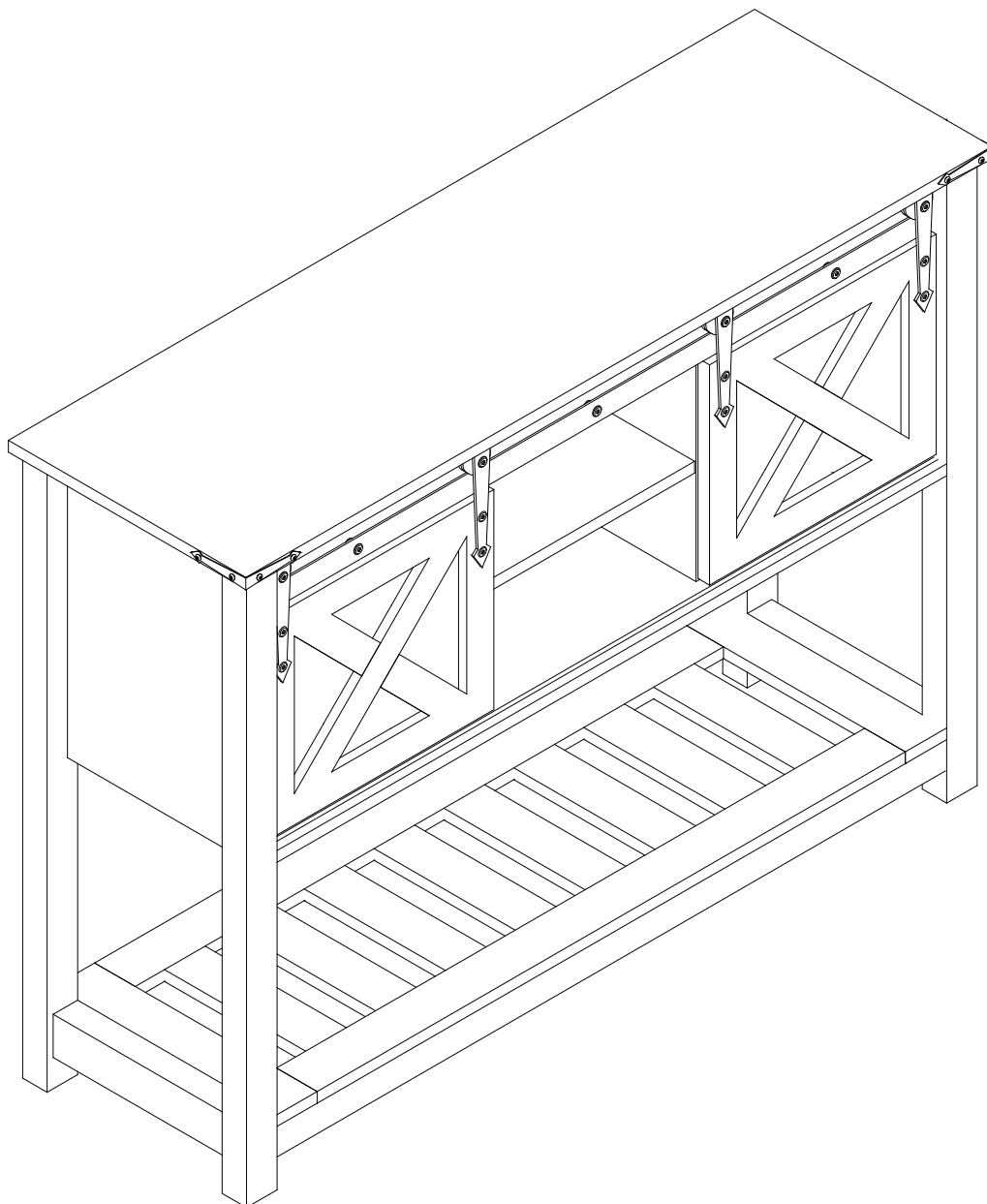
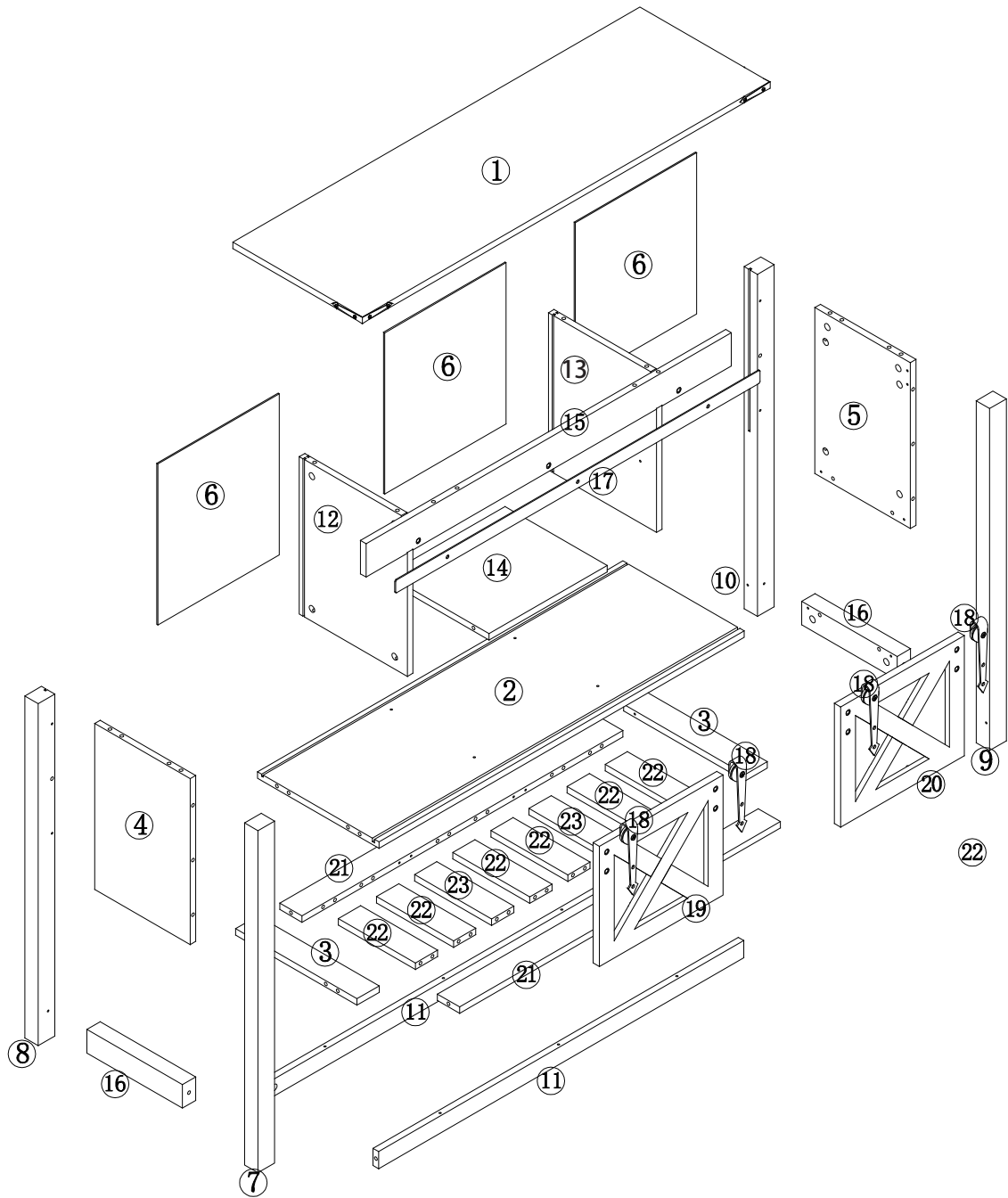
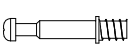





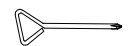






Installation & Assembly

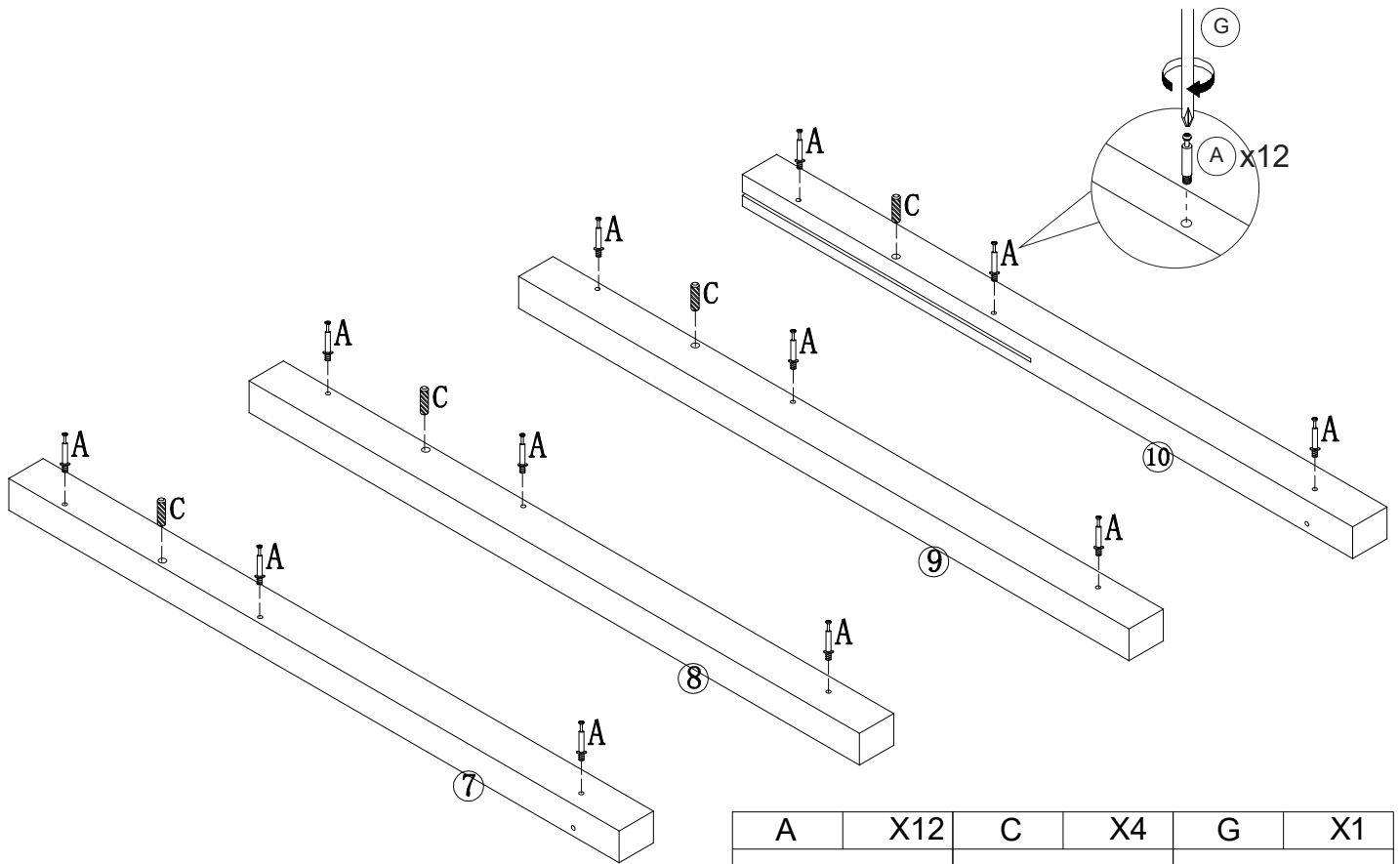




A	X58+1	B	X58+1	C	X42+1	D	X6	E	X1	F	X8	G	X1
													
φ 6X35		φ 15X9.5		φ 8X30		φ 3.5X50		M4		M6*12mm		72*30*5mm	
H	X4	I	X3	J	X3	K	X8						
													
		M6*30mm		φ16*19mm									

①	②	③*2	④
⑤	⑥	⑦	⑧
⑨	⑩	⑪*2	⑫
⑬	⑭	⑮	⑯*2
⑰	⑱*4	⑲	⑳
㉑*2	㉒*6	㉓*2	

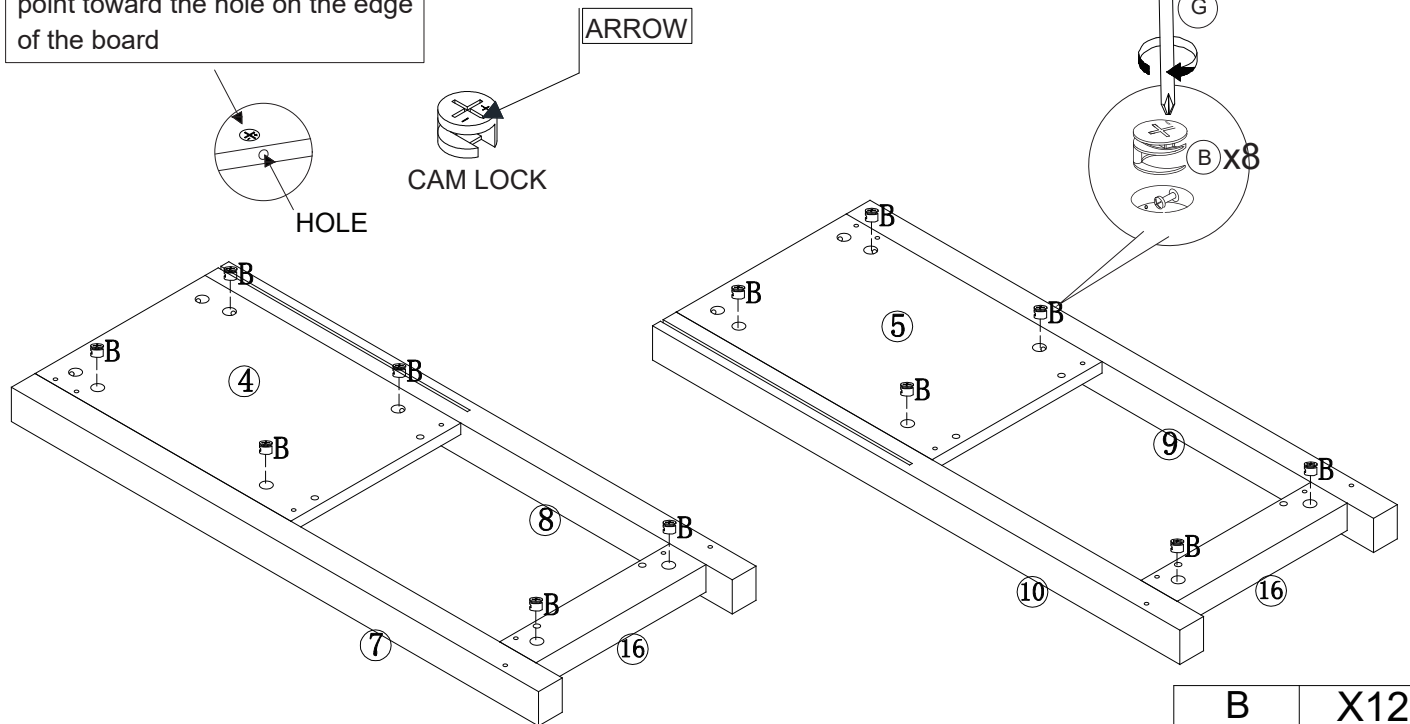
STEP 1



A	X12	C	X4	G	X1
φ 6X35		φ 8X30		72*30*5mm	

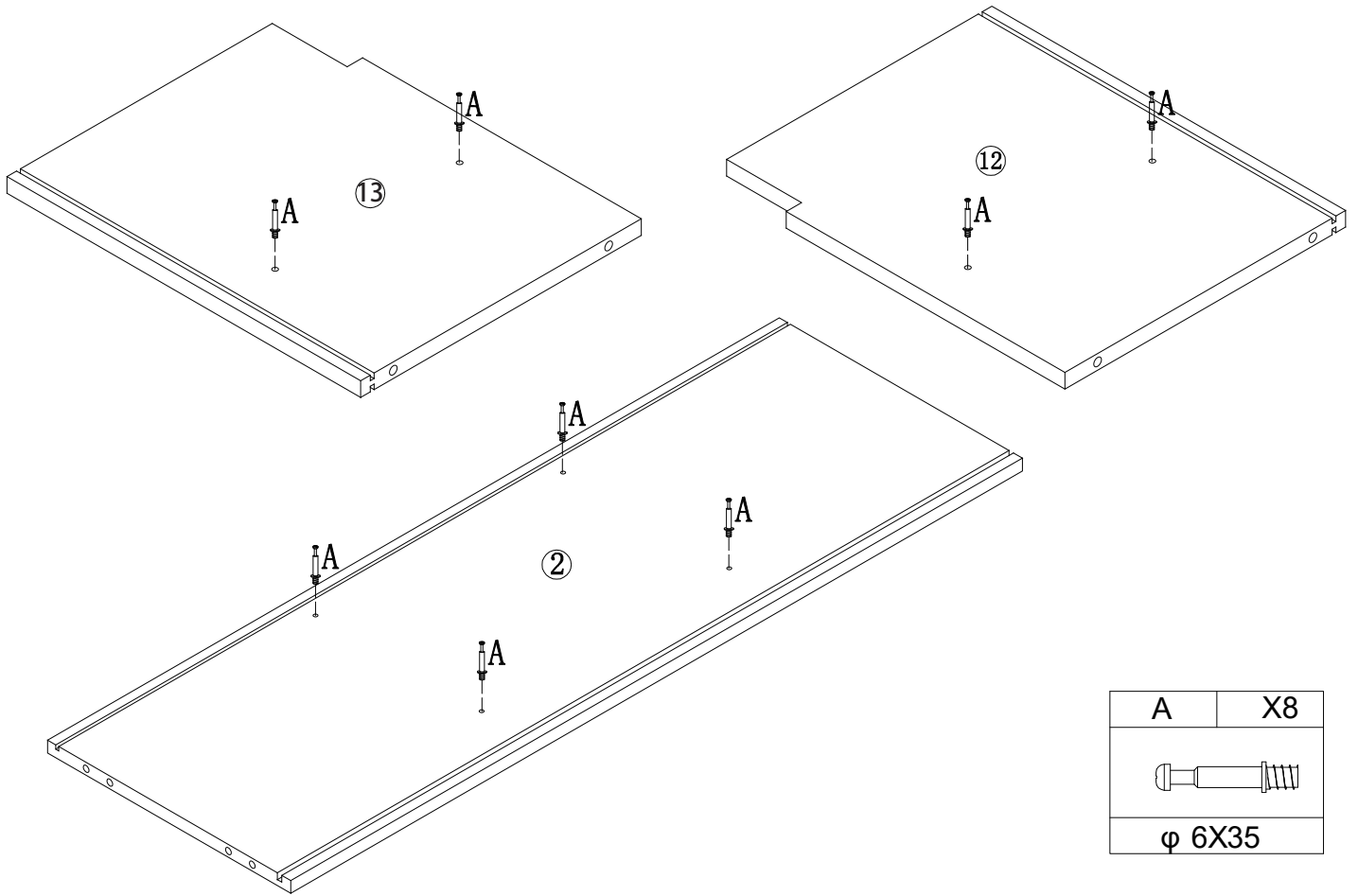
STEP 2

Push a CAM LOCK into the part
The arrow in the CAM LOCK must point toward the hole on the edge of the board



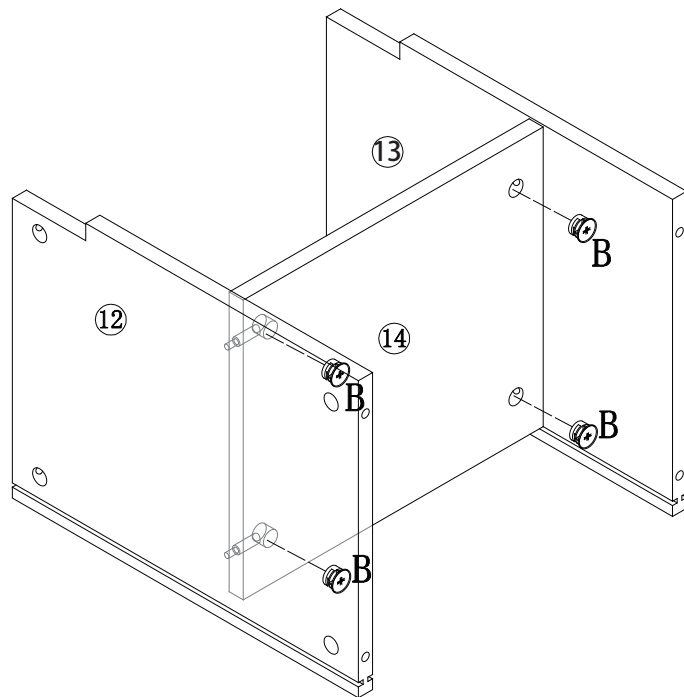
B	X12
φ15X9.5	

STEP 3



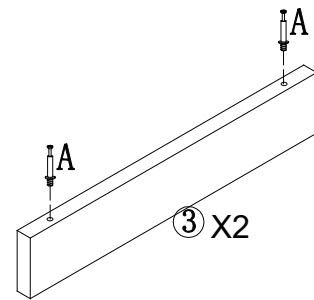
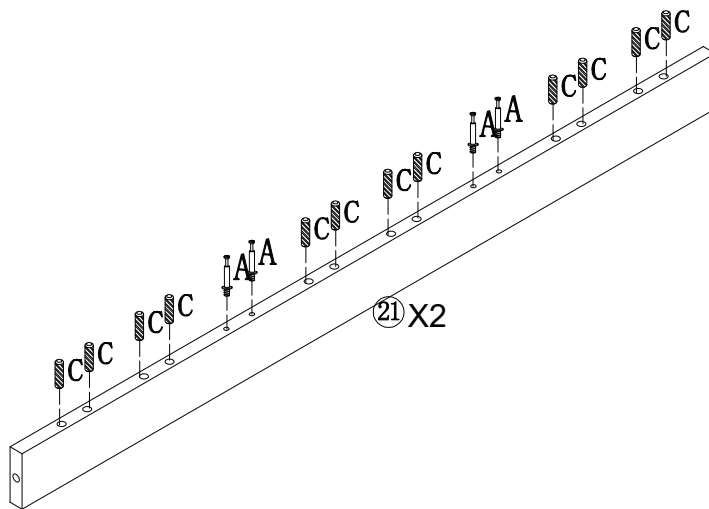
A	X8
ϕ 6X35	



STEP 4



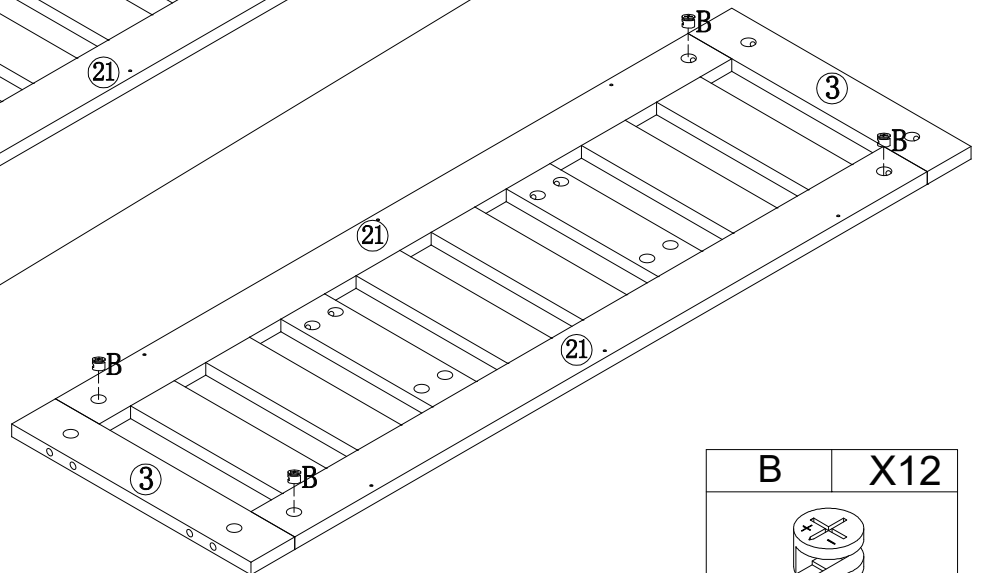
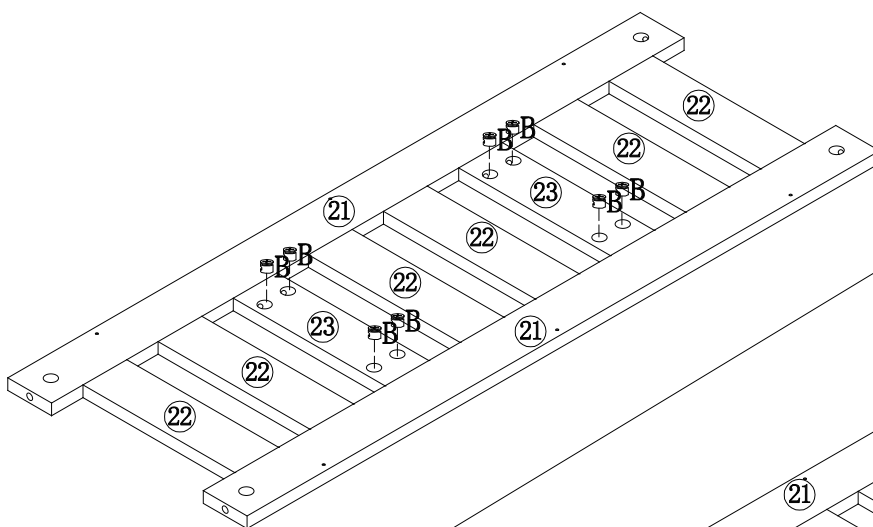
B	X4
ϕ 15X9.5	


STEP 5



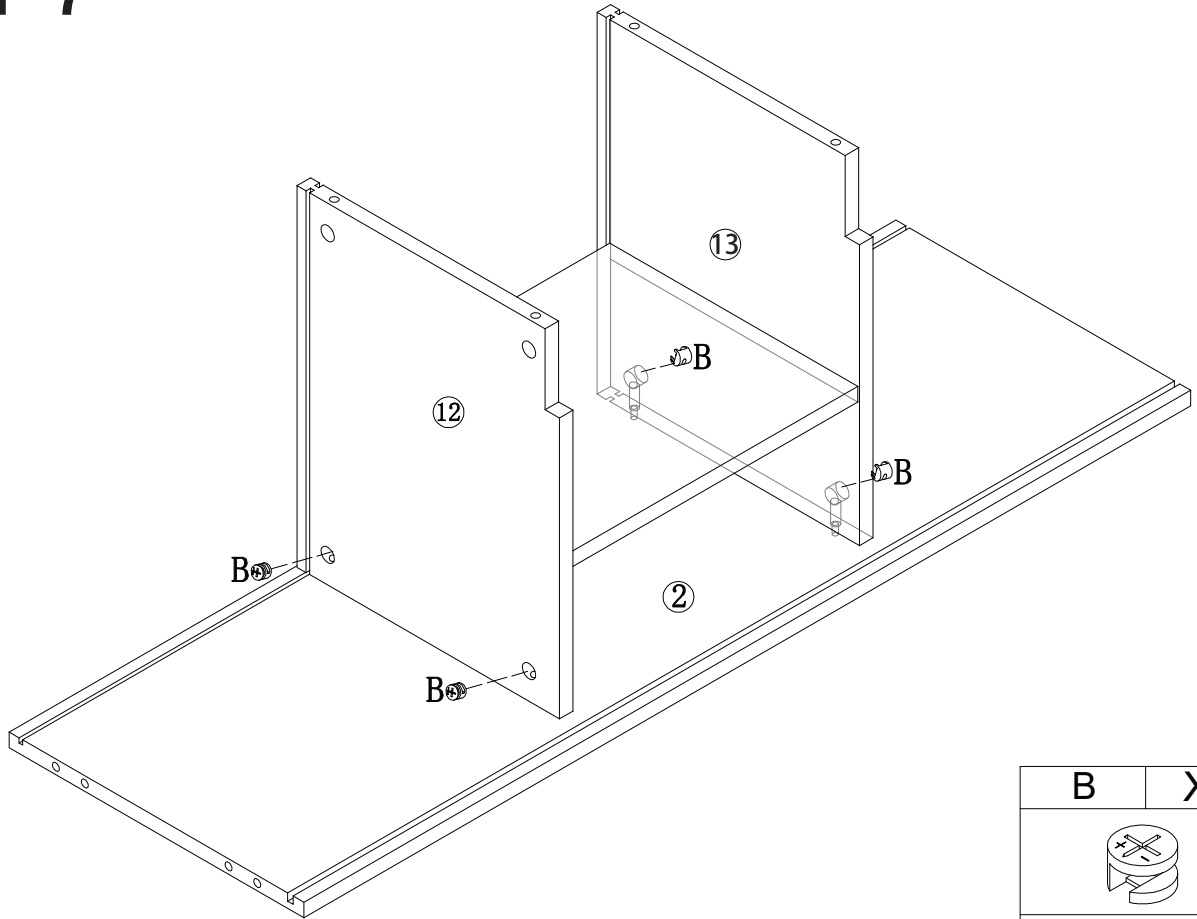
A	X12	C	X24
			
φ 6X35		φ 8X30	

STEP 6



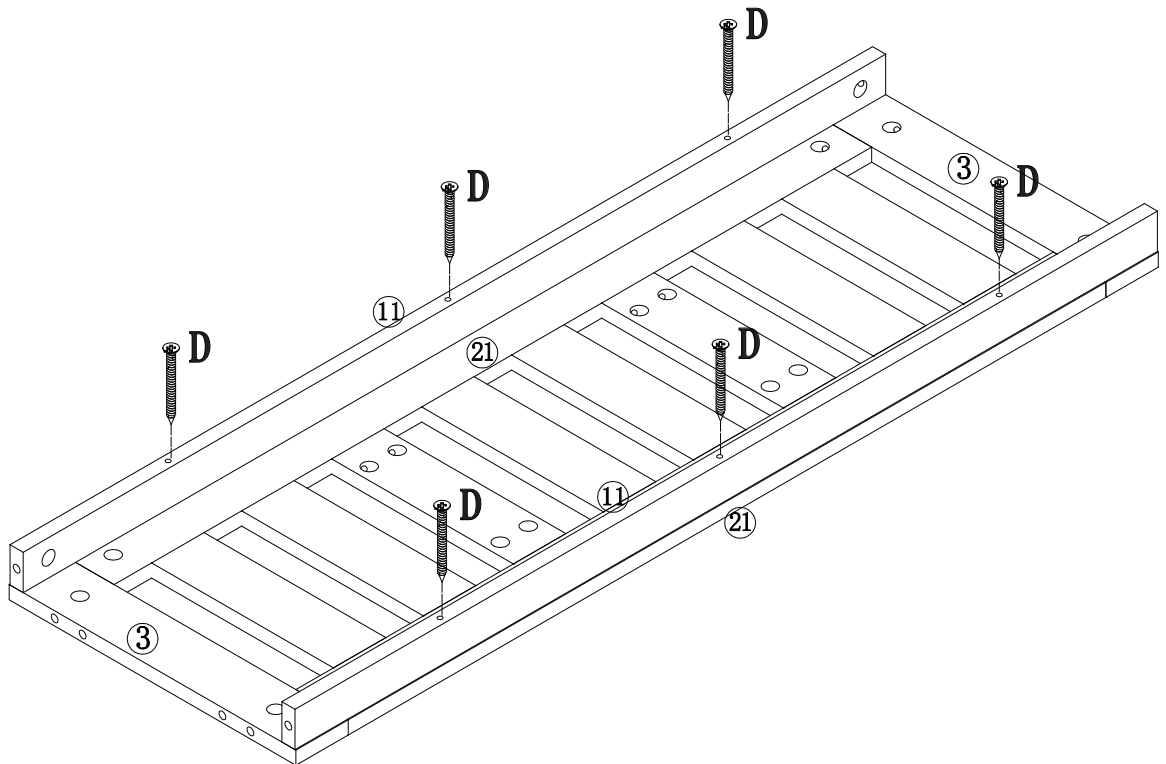
B	X12
	
φ15X9.5	

STEP 7



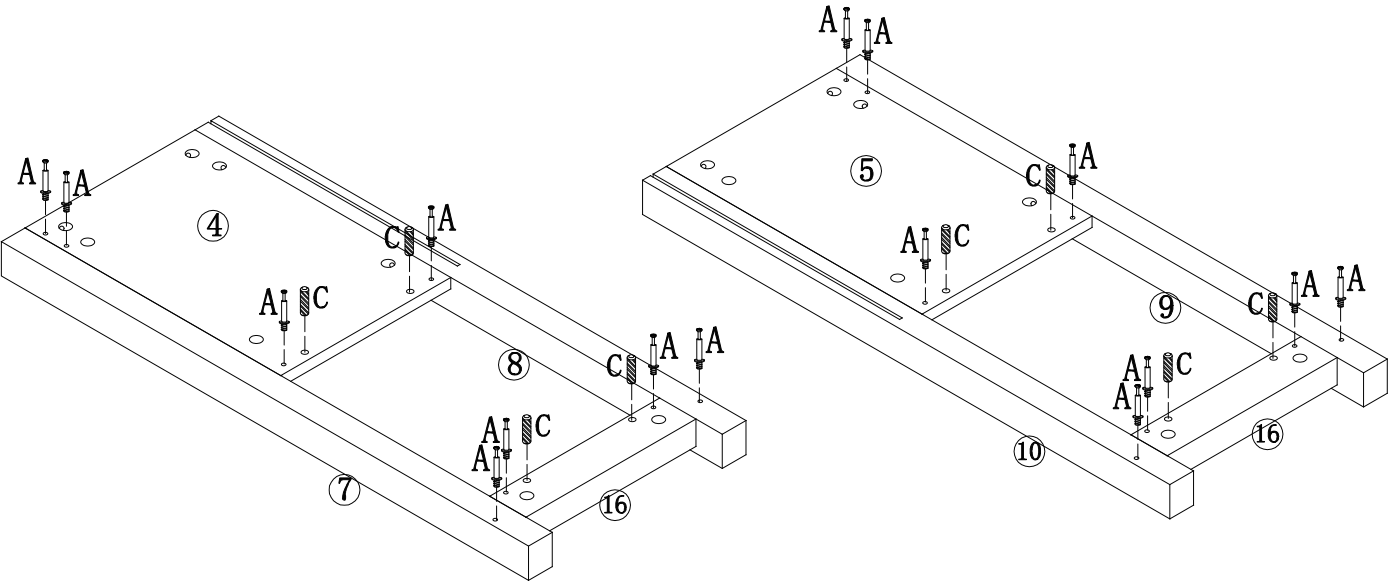
B	X4
φ15X9.5	

STEP 8



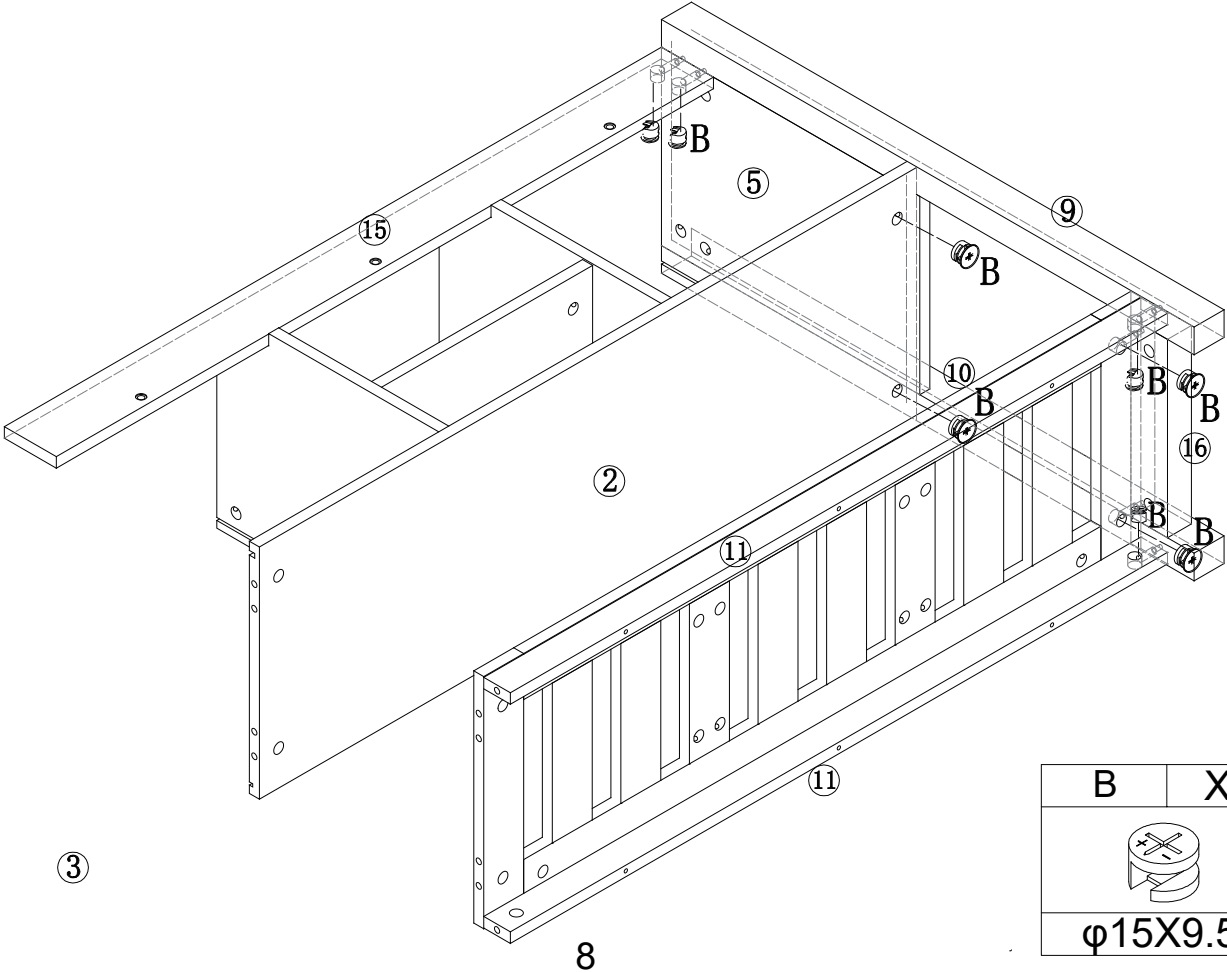
D	X6
φ3.5X50	

STEP 9



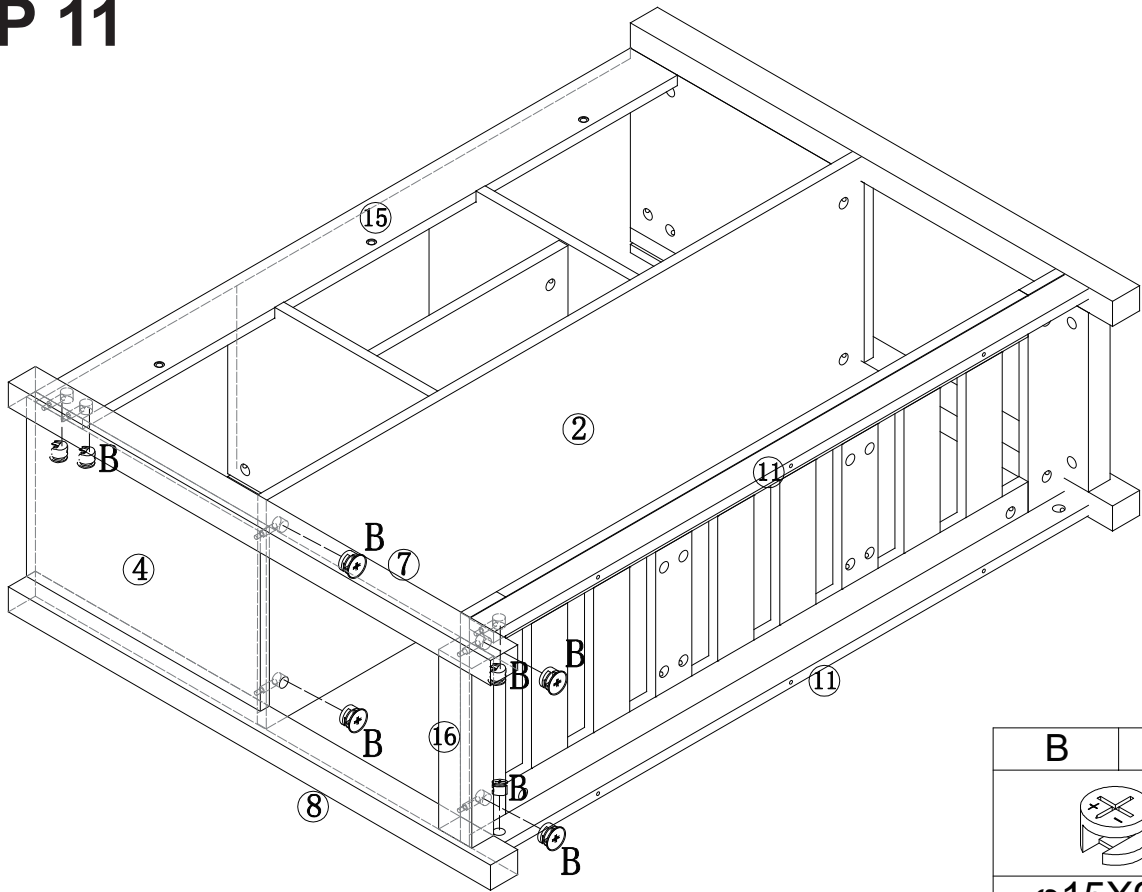
A	X16	C	X8
φ 6X35		φ 8X30	


STEP 10



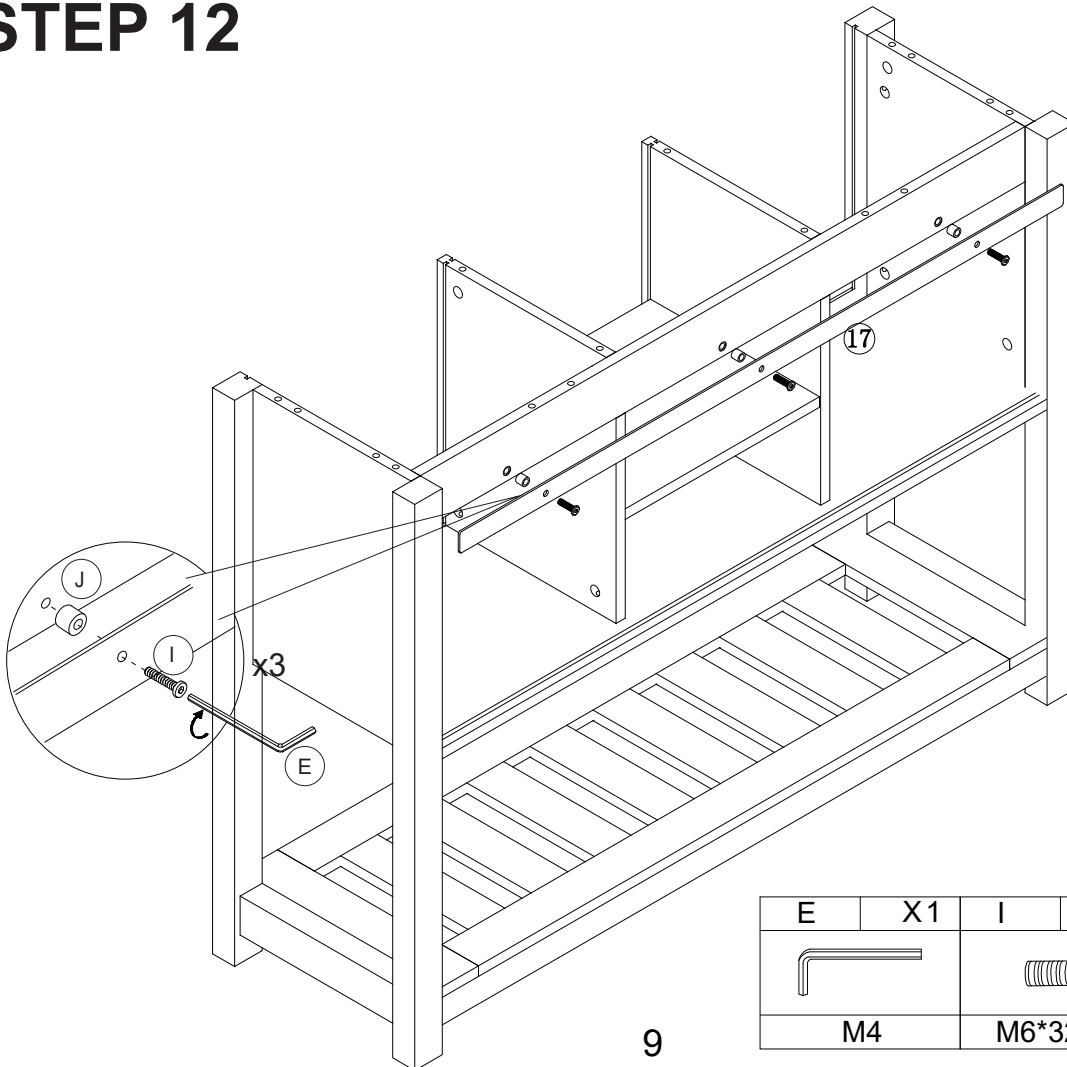
B	X8
φ 15X9.5	




STEP 11



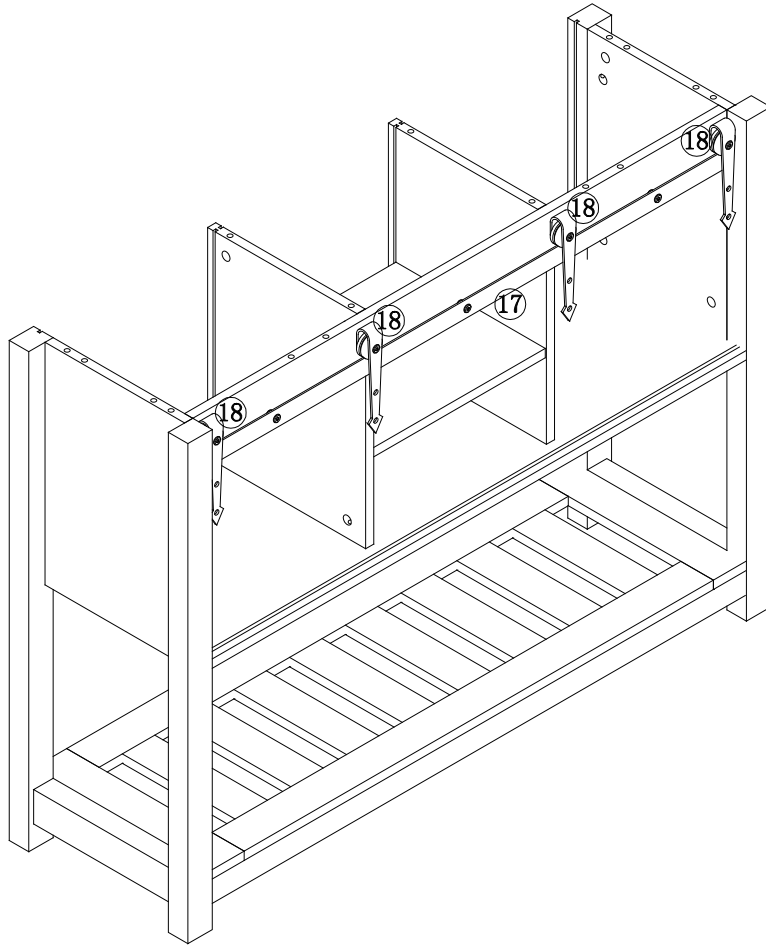
B	X8
	
φ15X9.5	

STEP 12

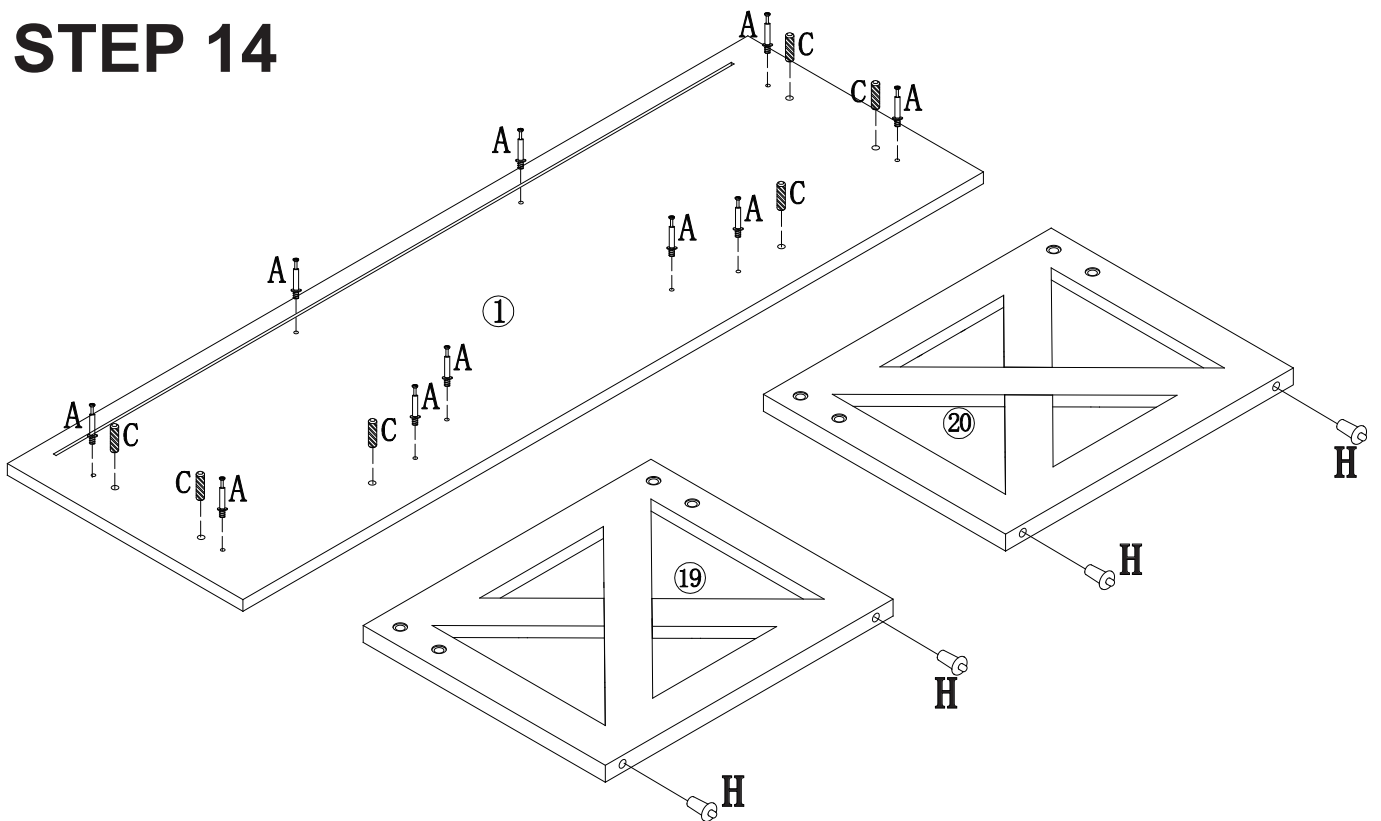


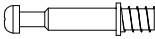


E	X1	I	X3	J	X3
					
M4		M6*32mm		φ16*19mm	

STEP 13

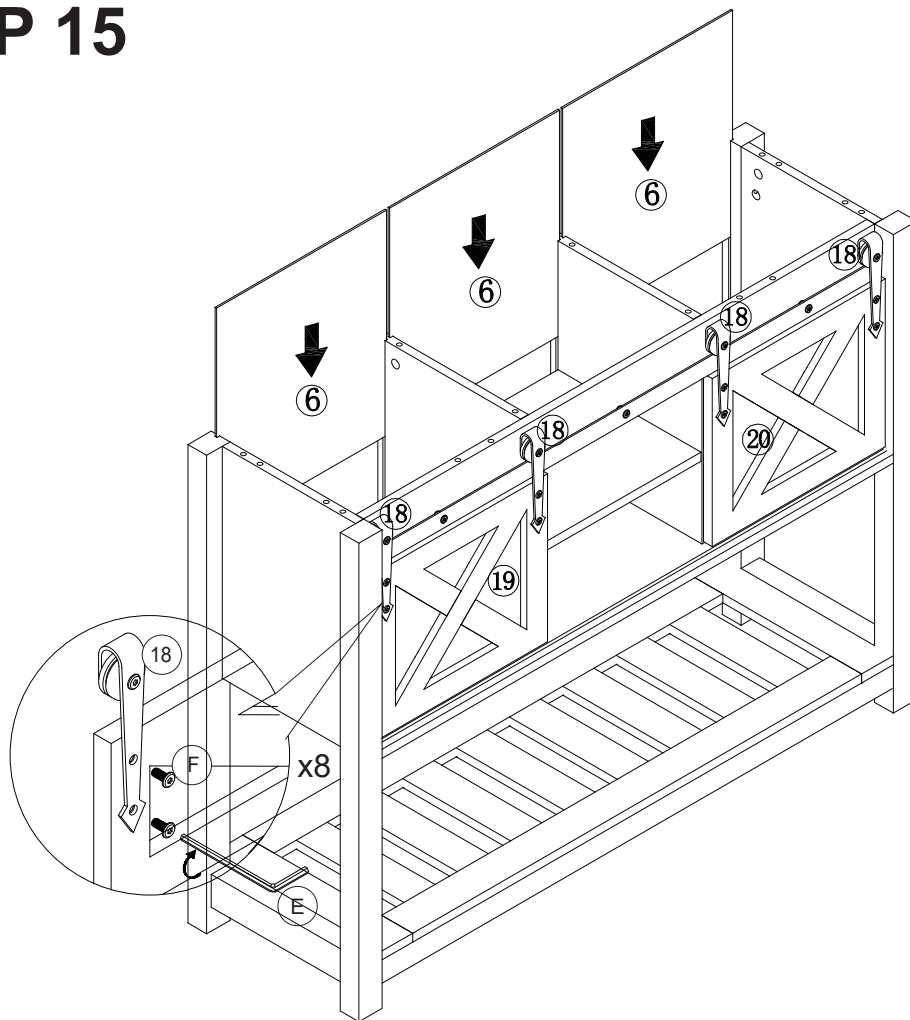



STEP 14



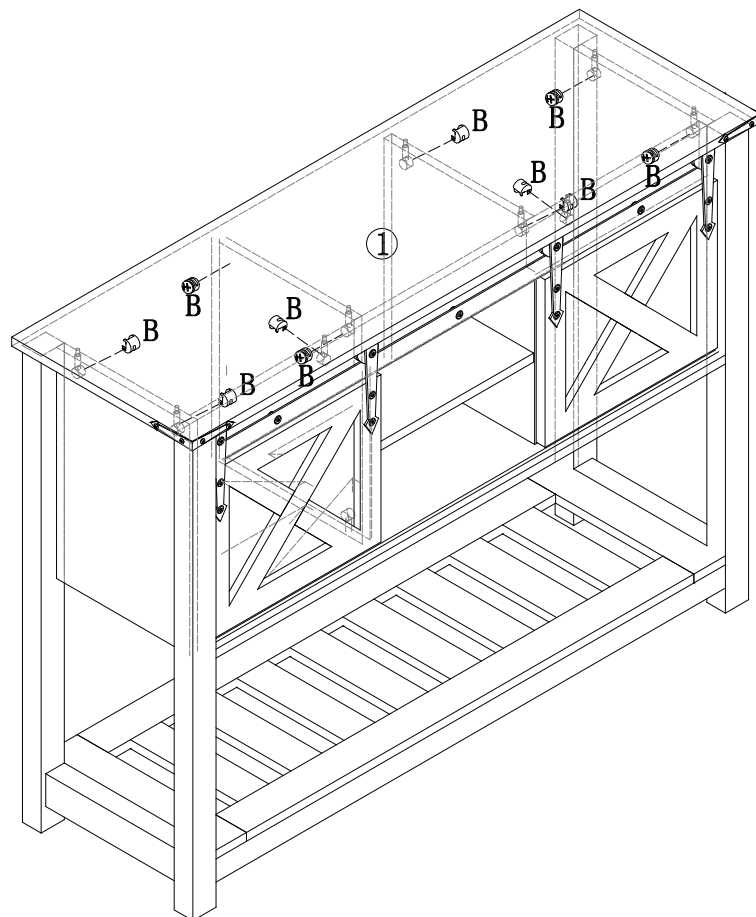
A	X10	C	X6	H	X4
					
φ 6X35		φ 8X30			


STEP 15



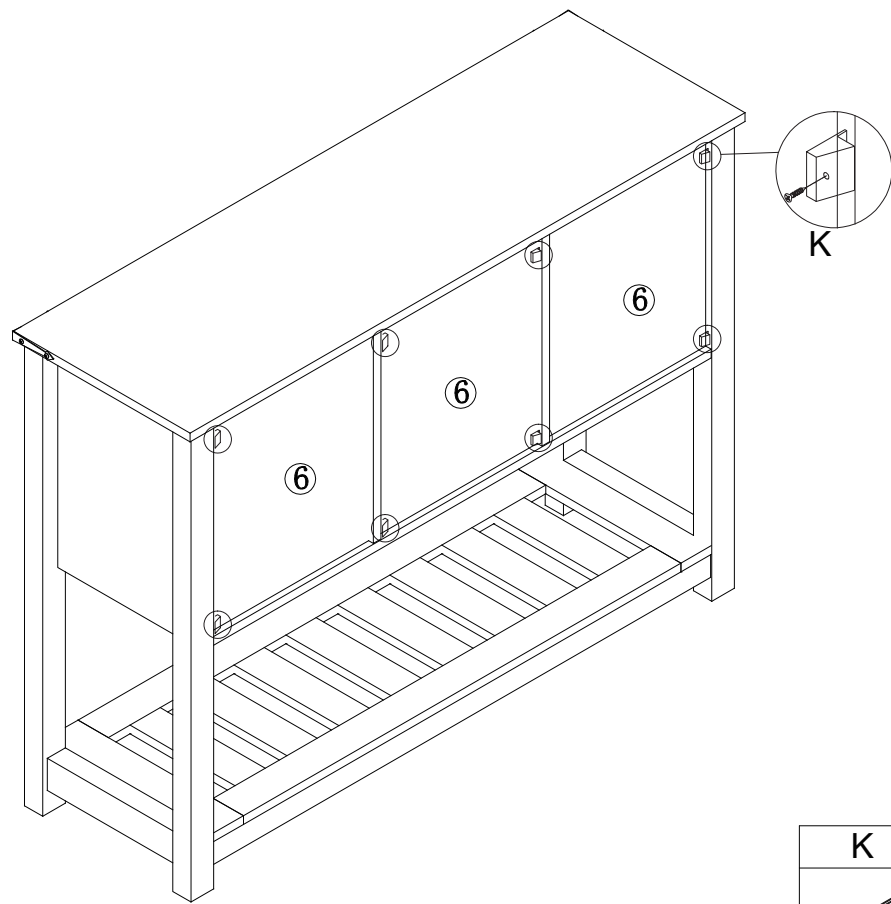
F	X8
	
M6*12mm	


STEP 16



B	X10
	
φ15X9.5	

STEP 17



K	X8
	

FINISH

