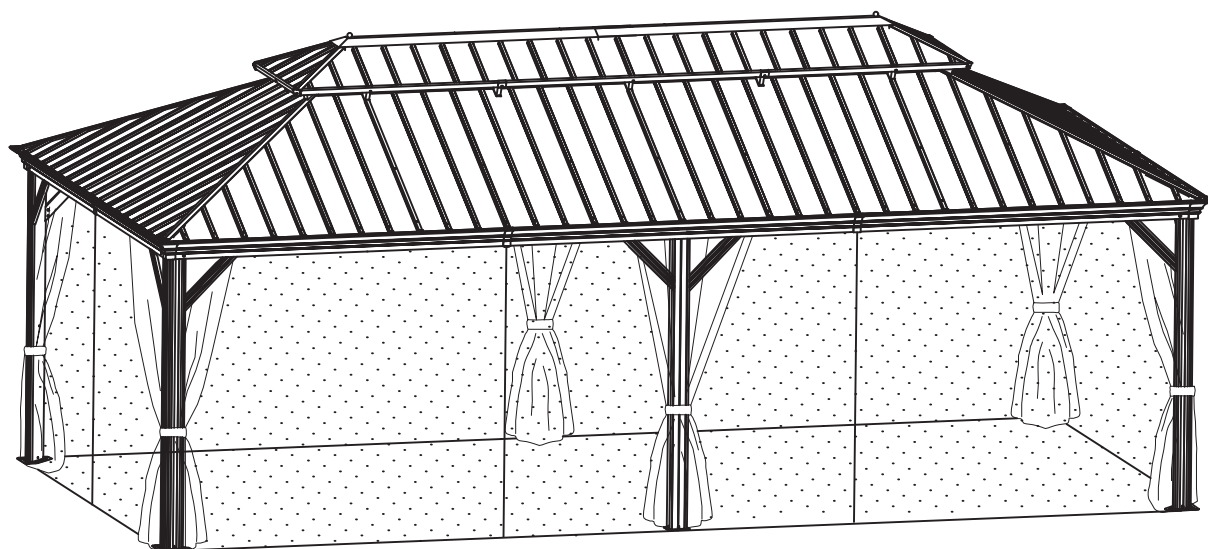


12 x 24FT

WQG039TN-1



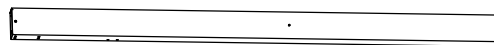
At least need 5 people work together

REQUIRED TOOLS





A 4x



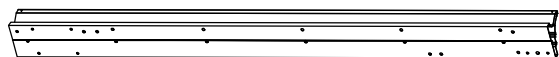
A3 2x



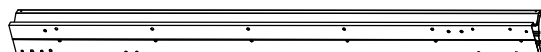
B1 2x



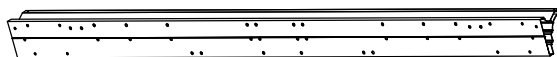
B2 2x



B5 2x



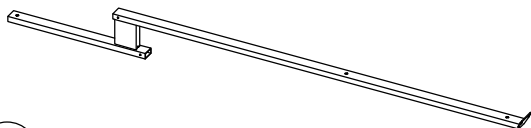
B6 2x



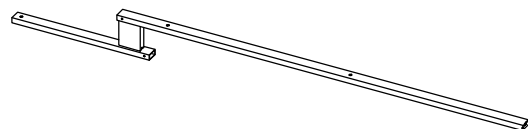
B23 2x



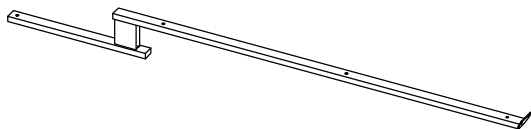
E 4x



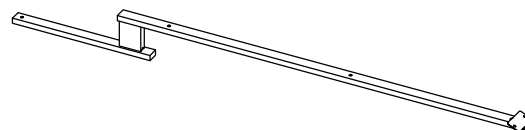
E1 2x



E15 4x



E2 4x



E3 2x



E5 4x



C1 2x



C2 2x



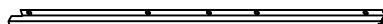
C5 2x

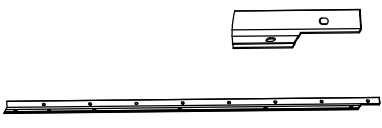
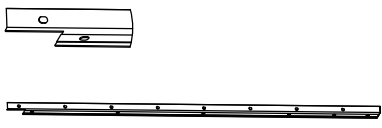
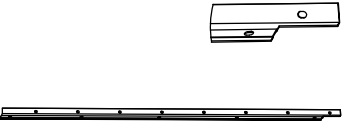
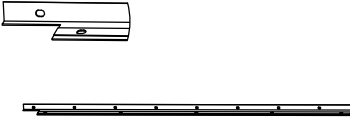
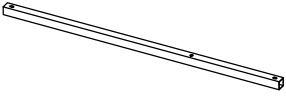
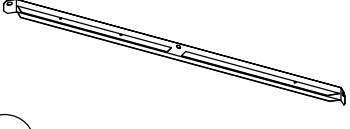
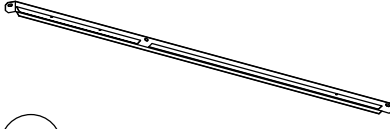
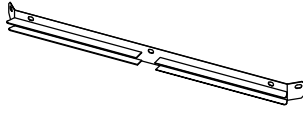
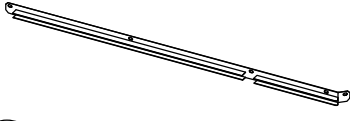
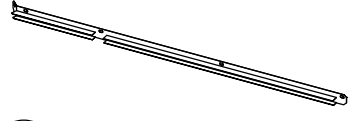
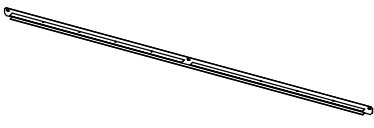
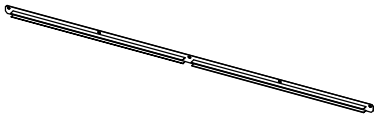
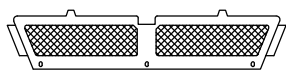
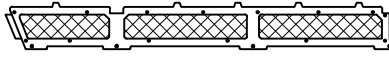
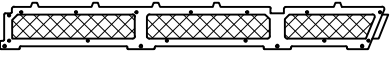
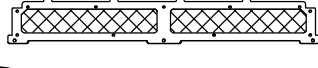
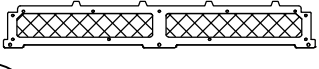


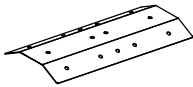
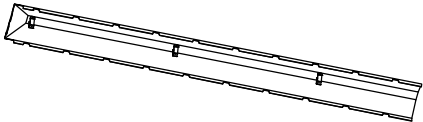
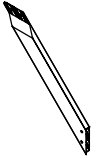
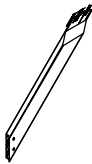
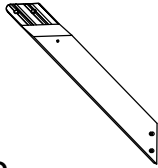
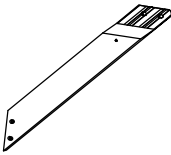
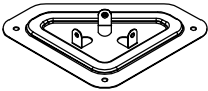
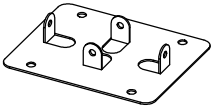
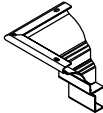
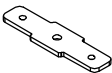
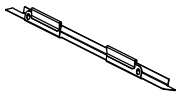
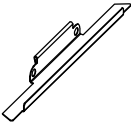
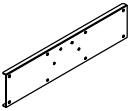
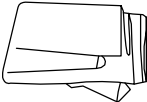
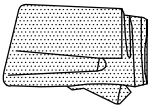
C6 2x

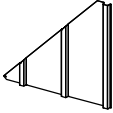
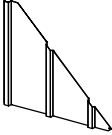
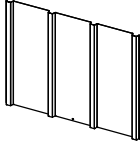
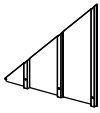
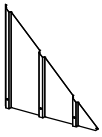
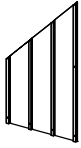
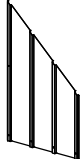
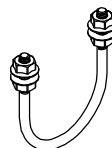
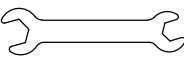


C17 2x

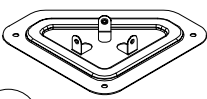
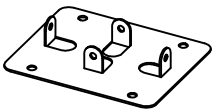
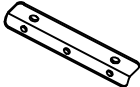


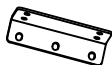
	 C18 2x	 D1 2x	 D2 2x
	 D3 2x	 D4 2x	 D11 2x
	 D12 2x	 D17 2x	 D18 2x
	 F1 8x	 F4 8x	 F5 5x
	 G1 2x	 G7 2x	 G8 2x
	 I1 2x	 I7 2x	 I8 2x
	 G12 2x	 I12 2x	 V1 2x
	 V5a 2X	 V5b 2x	 V9a 2x  V9b 2x

	 (L8b) 1x	 (L9) 2x	 (M9b) 2x
	 (H) 4x	 (H1) 4x	 (H3) 2x
	 (H4) 2x	 (J) 4x	 (J1) 2x
	 (K) 4x	 (K1) 6x	 (N) 8x
	 (N1) 4x	 (W) 4x	 (W1) 12x
	 (V) 6x	 (W3) 8x	 (W4) 12x
	 (W5) 4x	 (Z) 64x	 (Z1) 8x
	 (Z2) 8x	 (P) 6x	
	 (U) 168x	 (Y) 128x	 (Za) 2x
	 (T) 4x + 2x	 (T1) 4x + 2x	

			
S1 4x	S2 4x	S3 12x	R1 4x
			
R2 4x	R3 4x	R4 4x	R5 4x
			
R6 4x	R8 4x	R9 4x	R10 4x
			
M6x15 1 452x	M6x23 2 96x	M6x25 3 8x	ST 4.8x12 4 28x
			
5 5x	M6x42 6 8x	M6x47 7 16x	8 16x
			
M6x10 9 26x	10 20x	11 2x	4mm 12 2x
			
14 1x	M5x15 15 48x		


A 4x

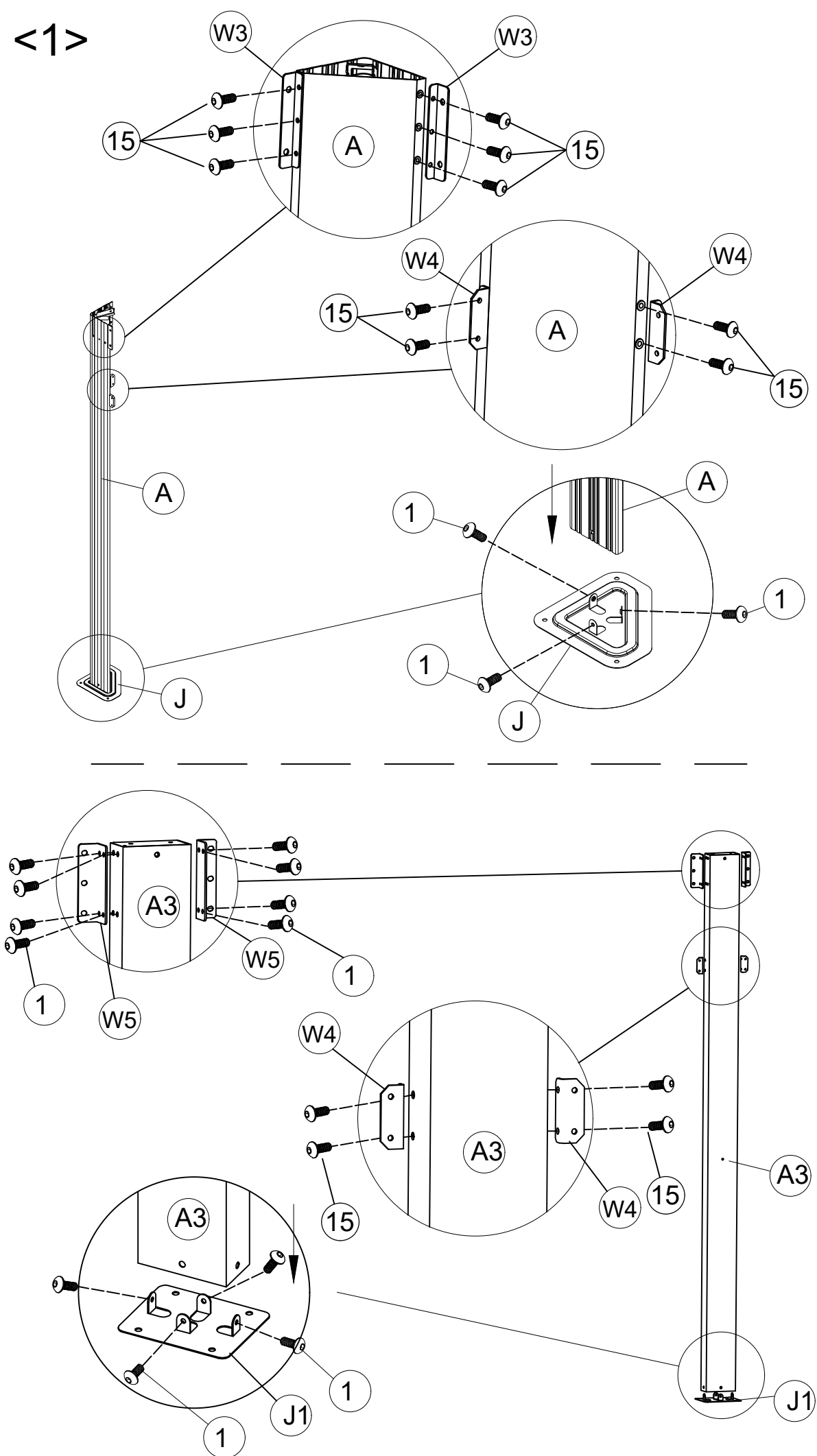
A3 2x

J 4x

J1 2x

W3 8x

W4 12x

W5 4x

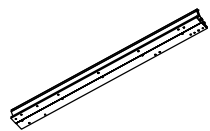
1 36x M6x15

15 48x M5x15
6

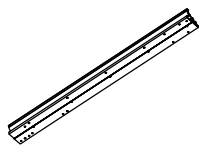
<1>



<2>



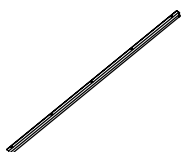
B1 2x



B2 2x



C1 2x



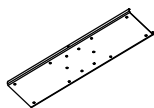
C2 2x



D1 2x



D2 2x



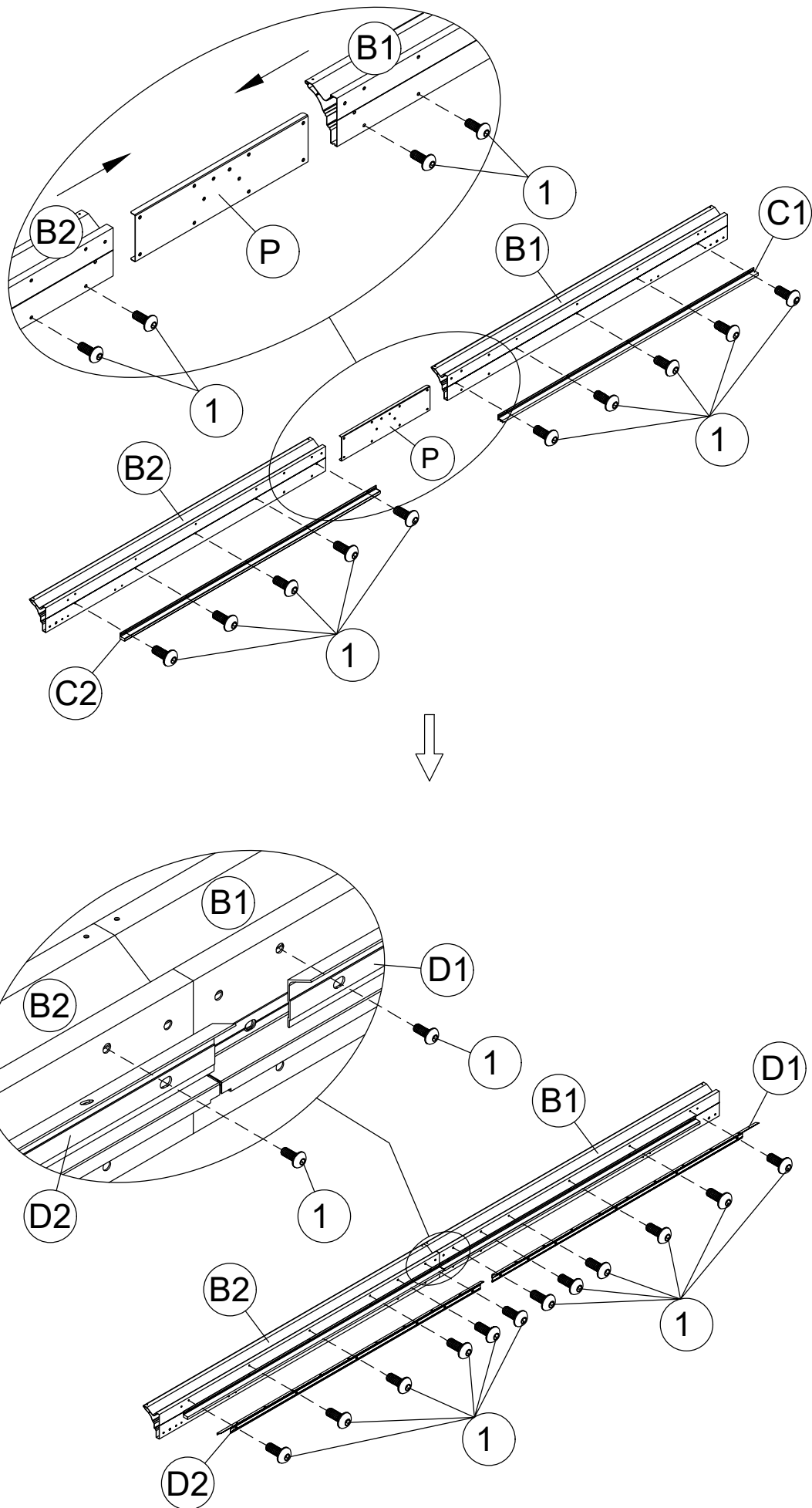
P 2x



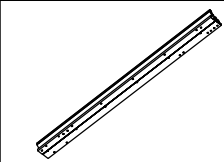
M6x15

1 52x

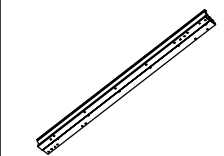
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<3>



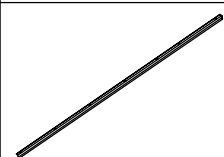
B5 2x



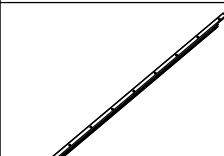
B6 2x



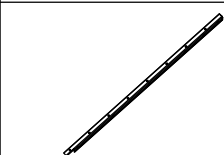
C5 2x



C6 2x



D3 2x

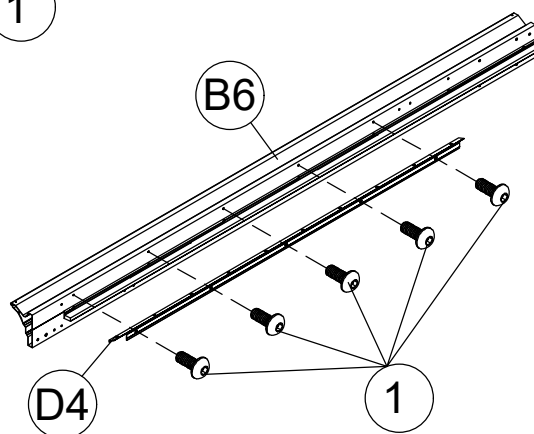
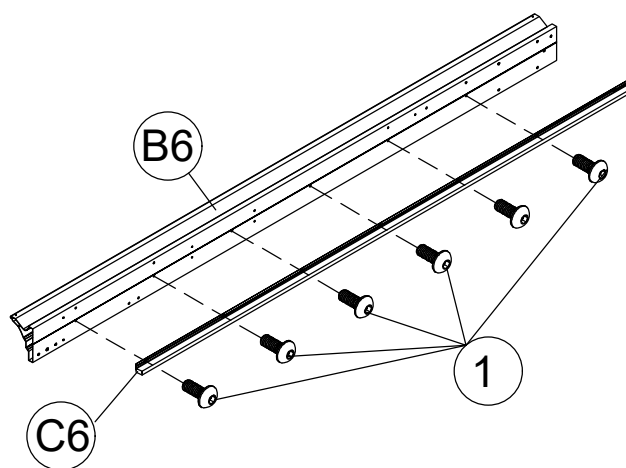
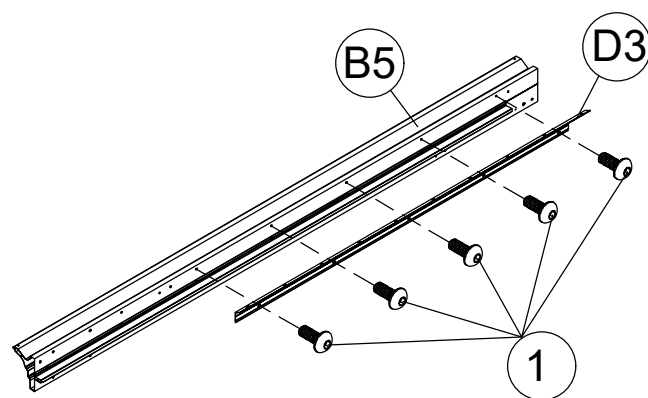
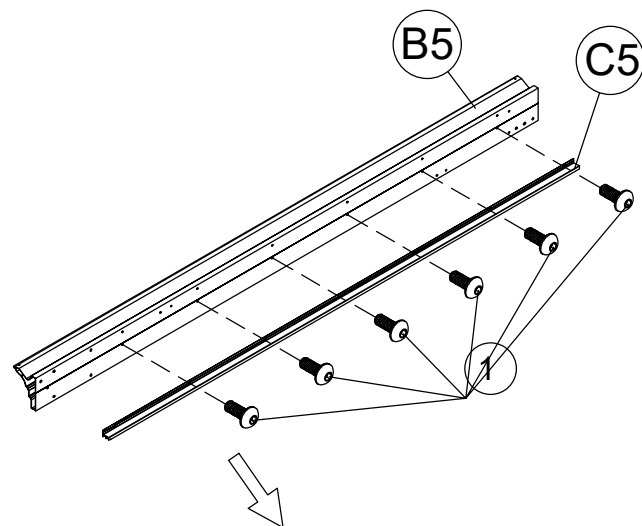


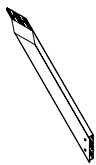
D4 2x



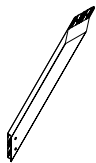
M6x15

1 44 x





H 4x



H1 4x



M6x15

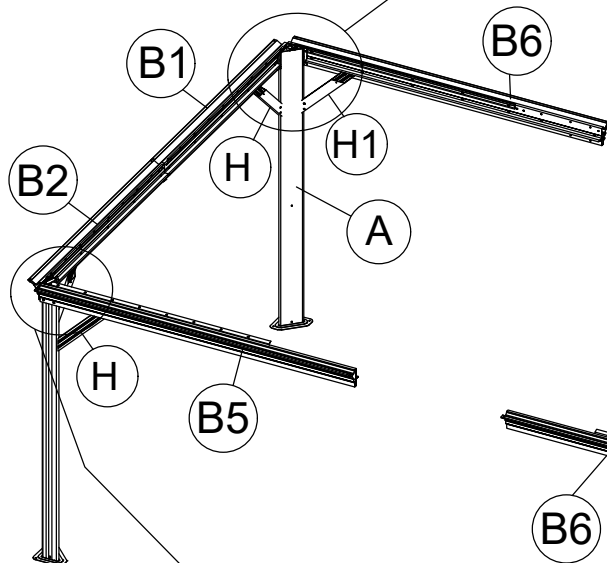
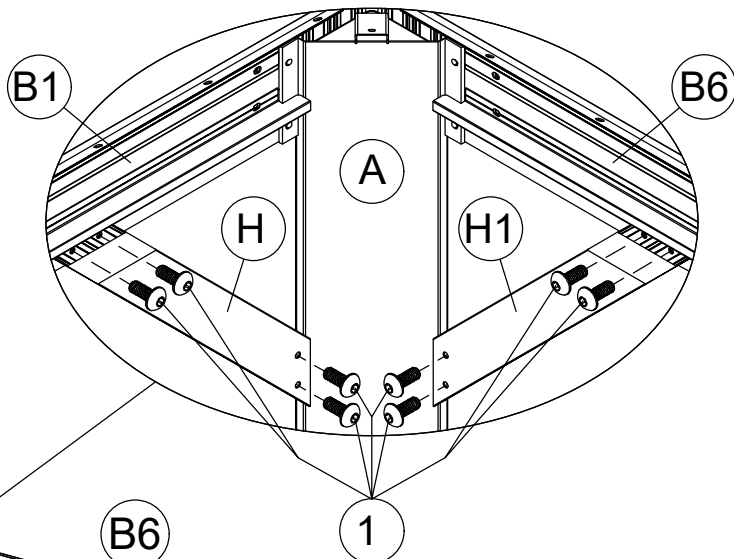
1 48x



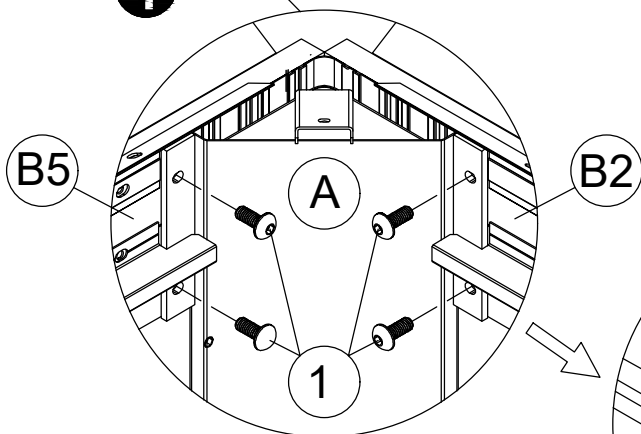
8 16x

<4>

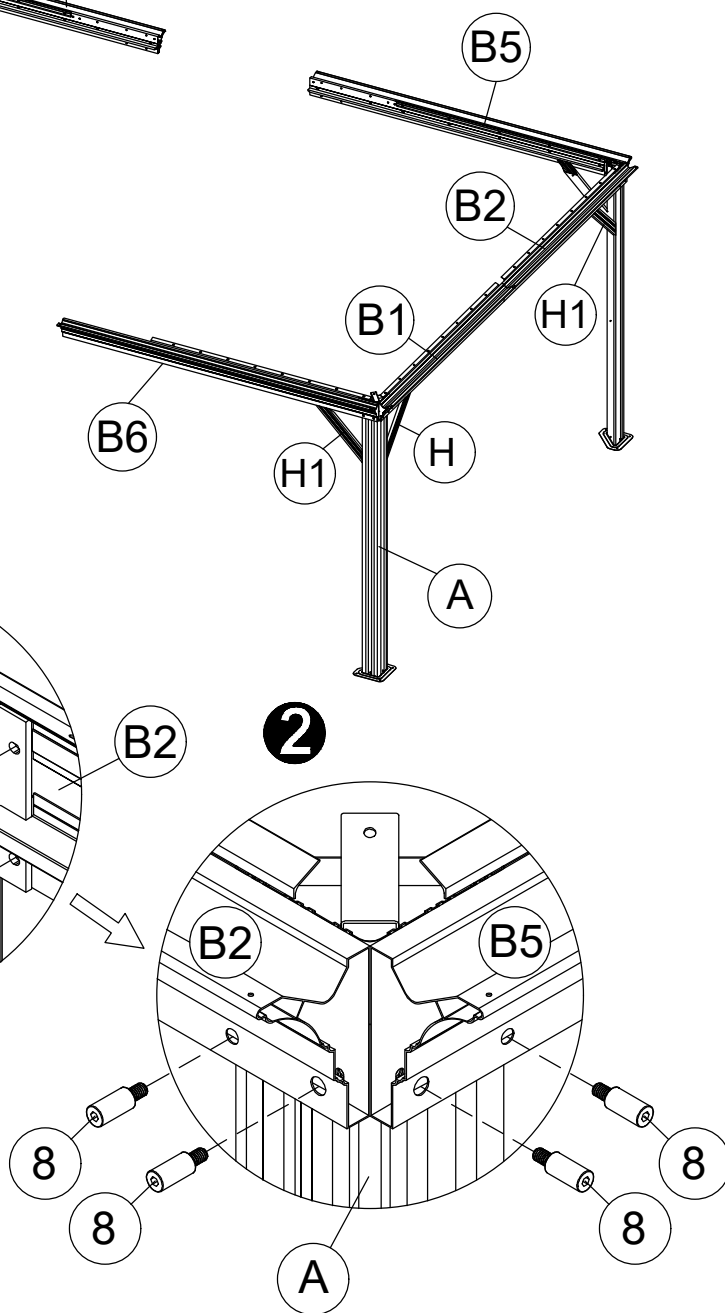
3

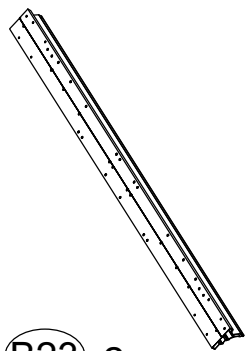


1



2

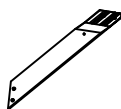




B23 2x



H3 2x

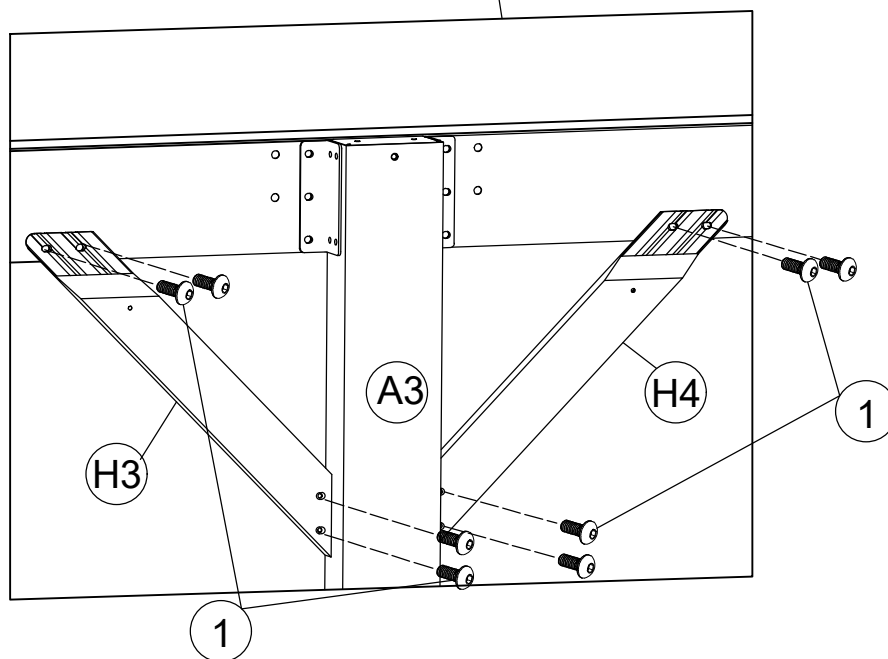
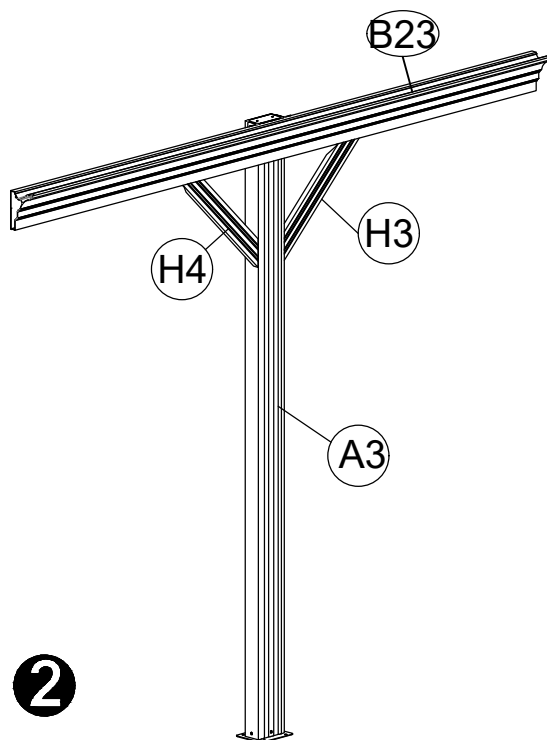
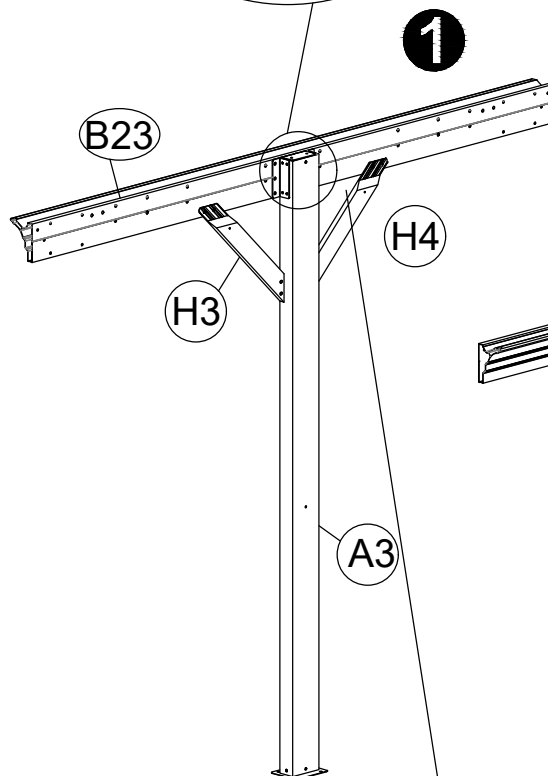
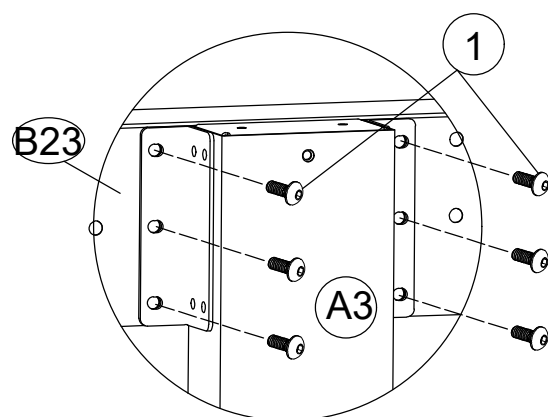


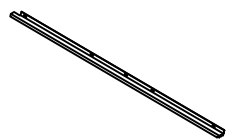
H4 2x



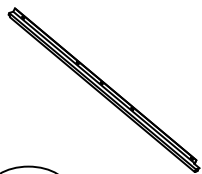
1 28x M6x15

<5>

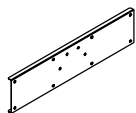




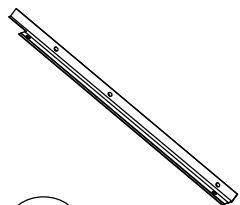
C17 2x



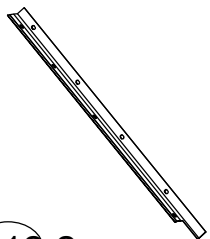
C18 2x



P 4x



D11 2x



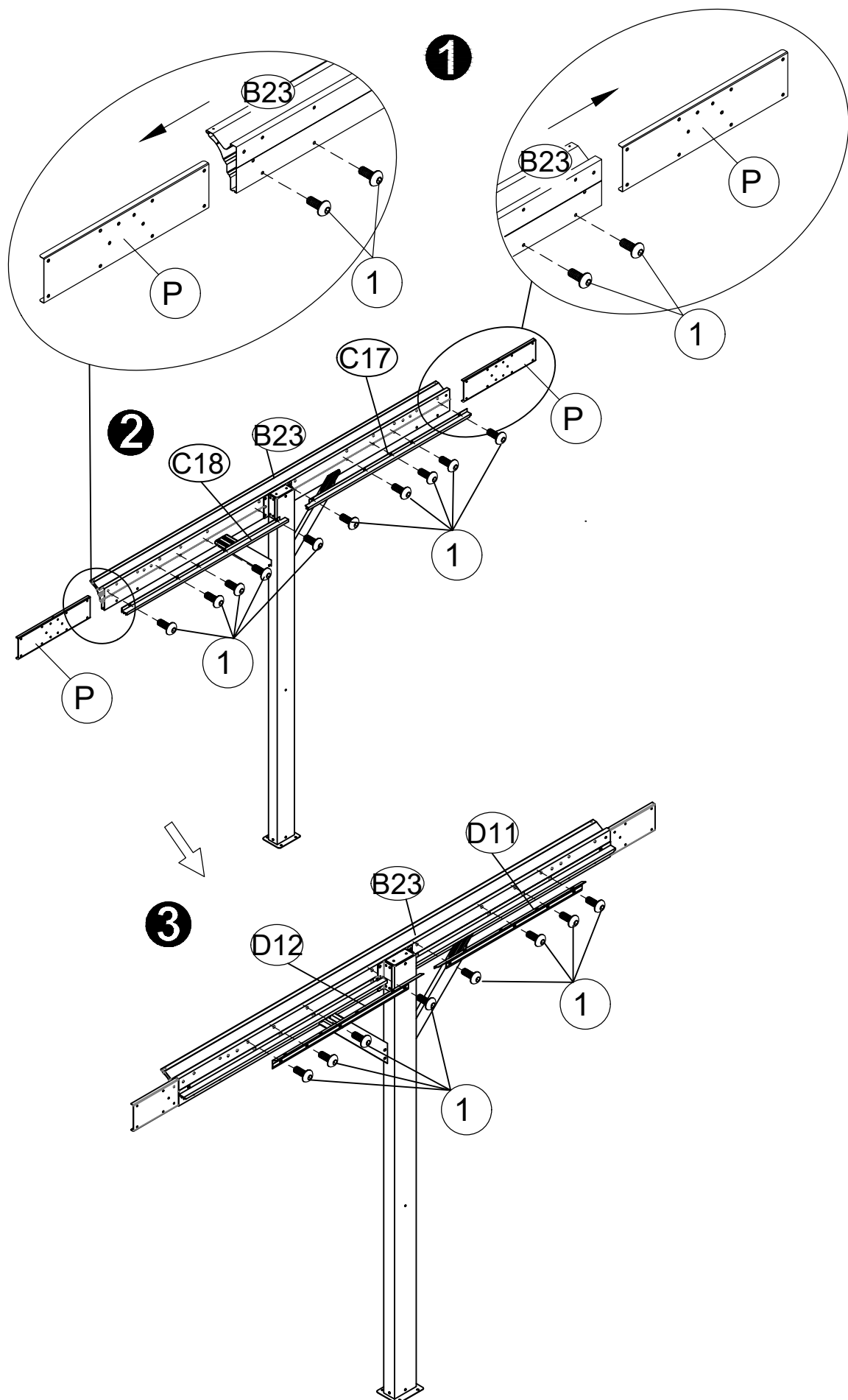
D12 2x

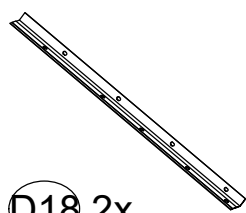
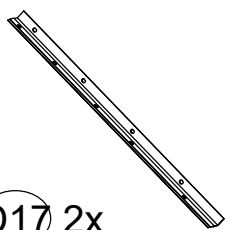


M6x15

1 44x

<6>

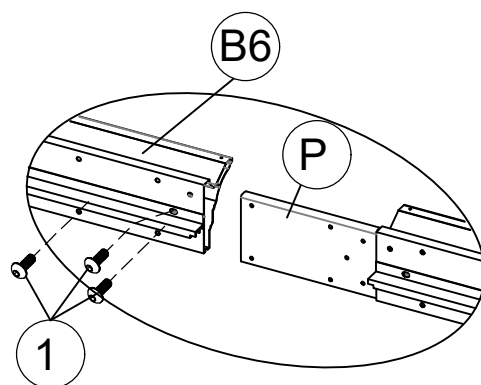




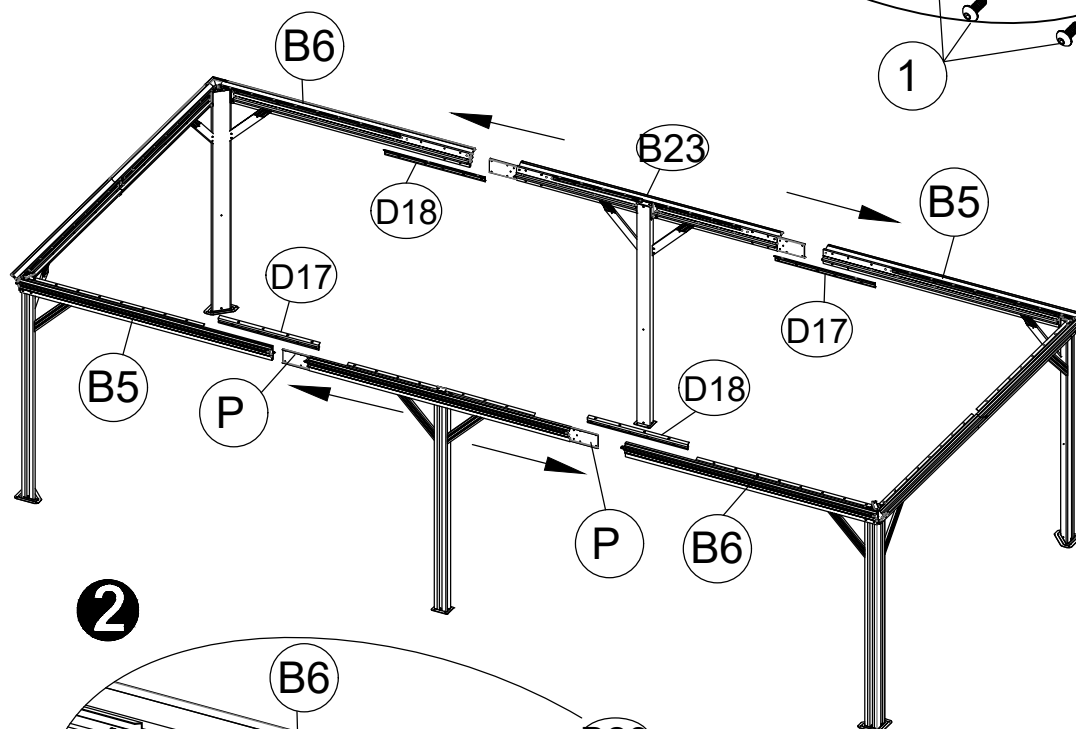
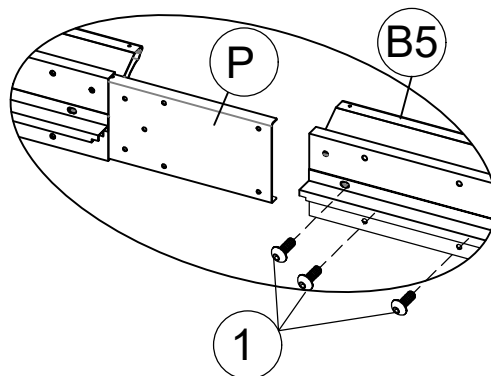
M6x15

1 40x

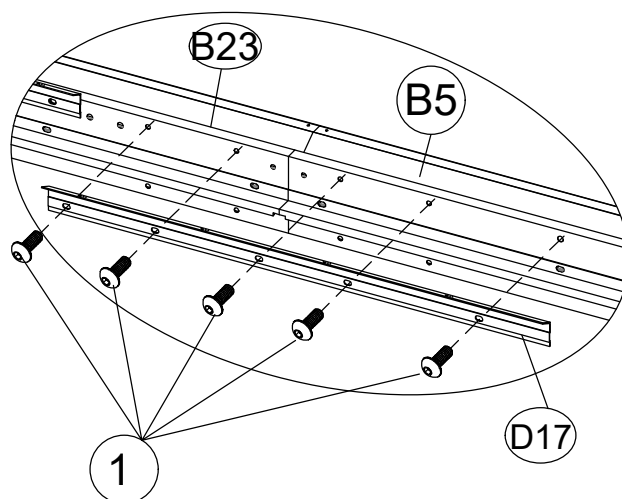
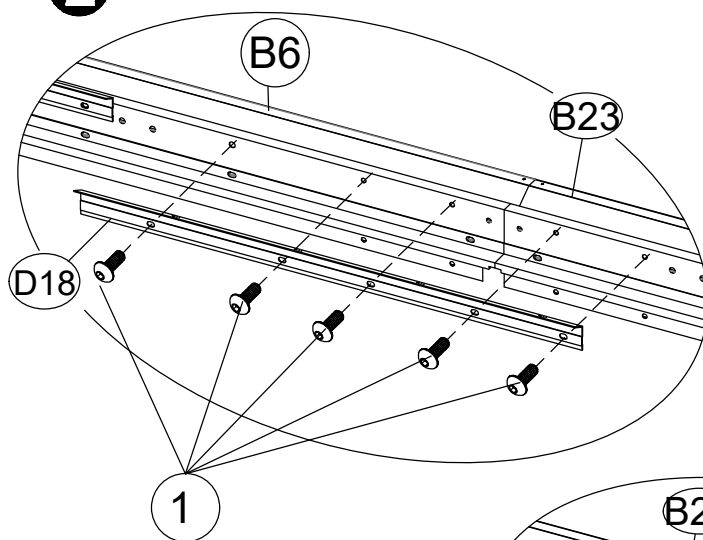
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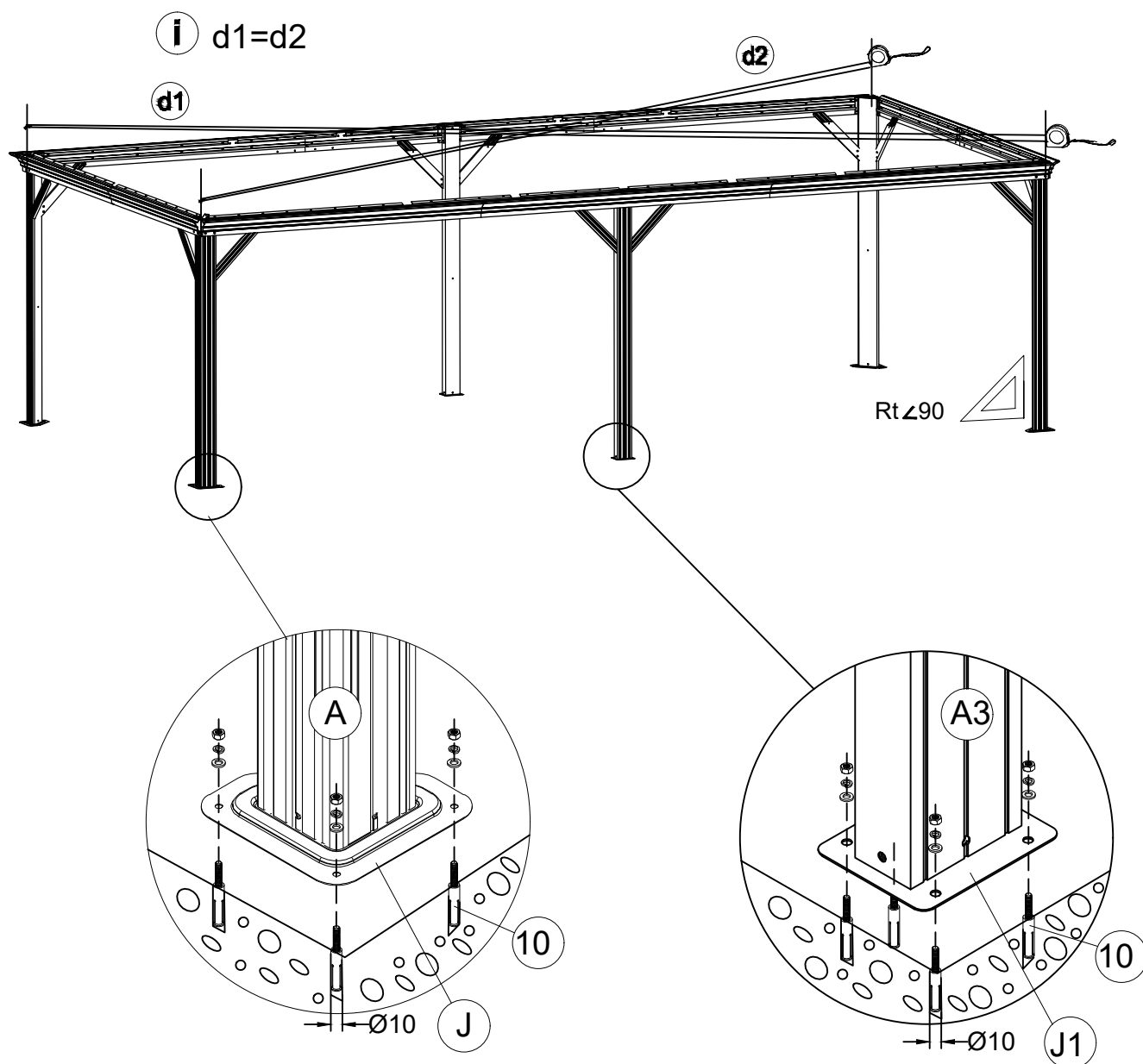
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2



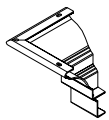
<8>



10 20x

13

Tips: Please measure to make sure the length of d1 is equal to d2 before moving to next step to ensure a square frame and best results. Otherwise, please loosen the "H" or "H1" screws and adjust them. Keep the beam at right angles to the post, the post at right angles to the ground, and keep the beam horizontal.



(K) 4x



(K1) 6x



(U) 168x



(V) 6x

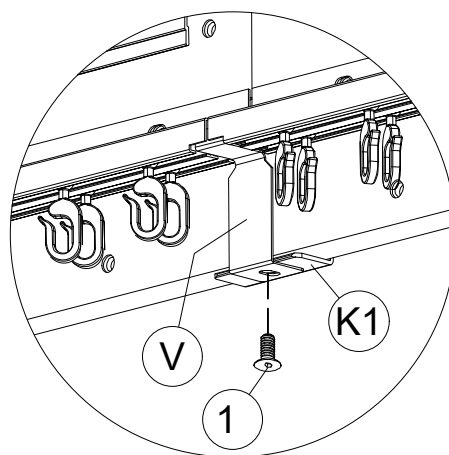
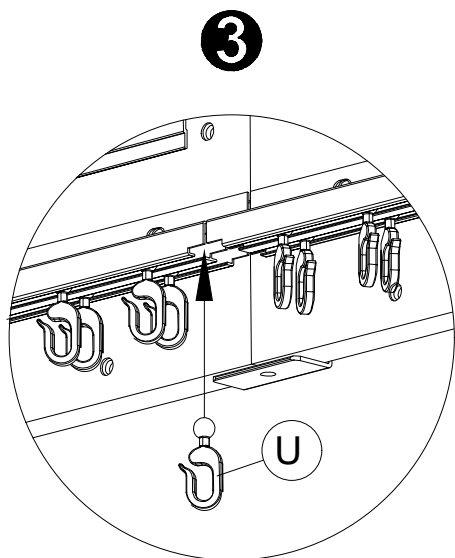
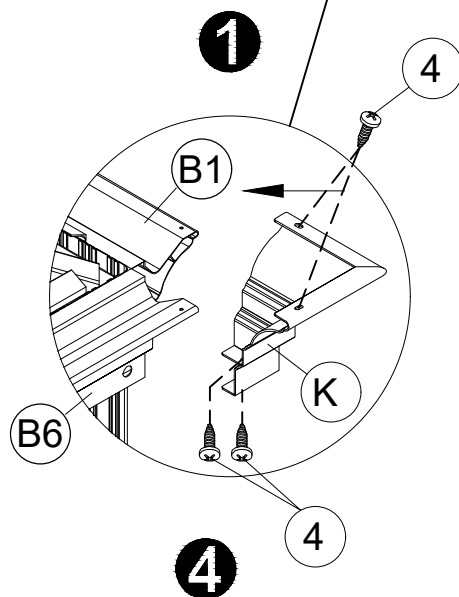
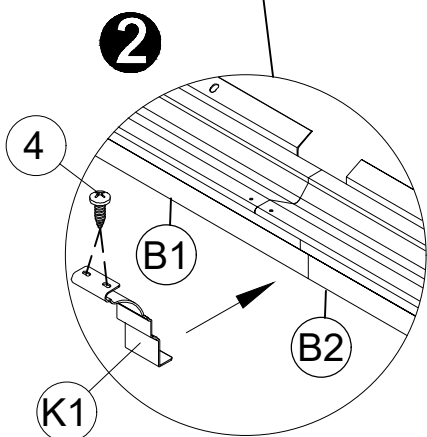
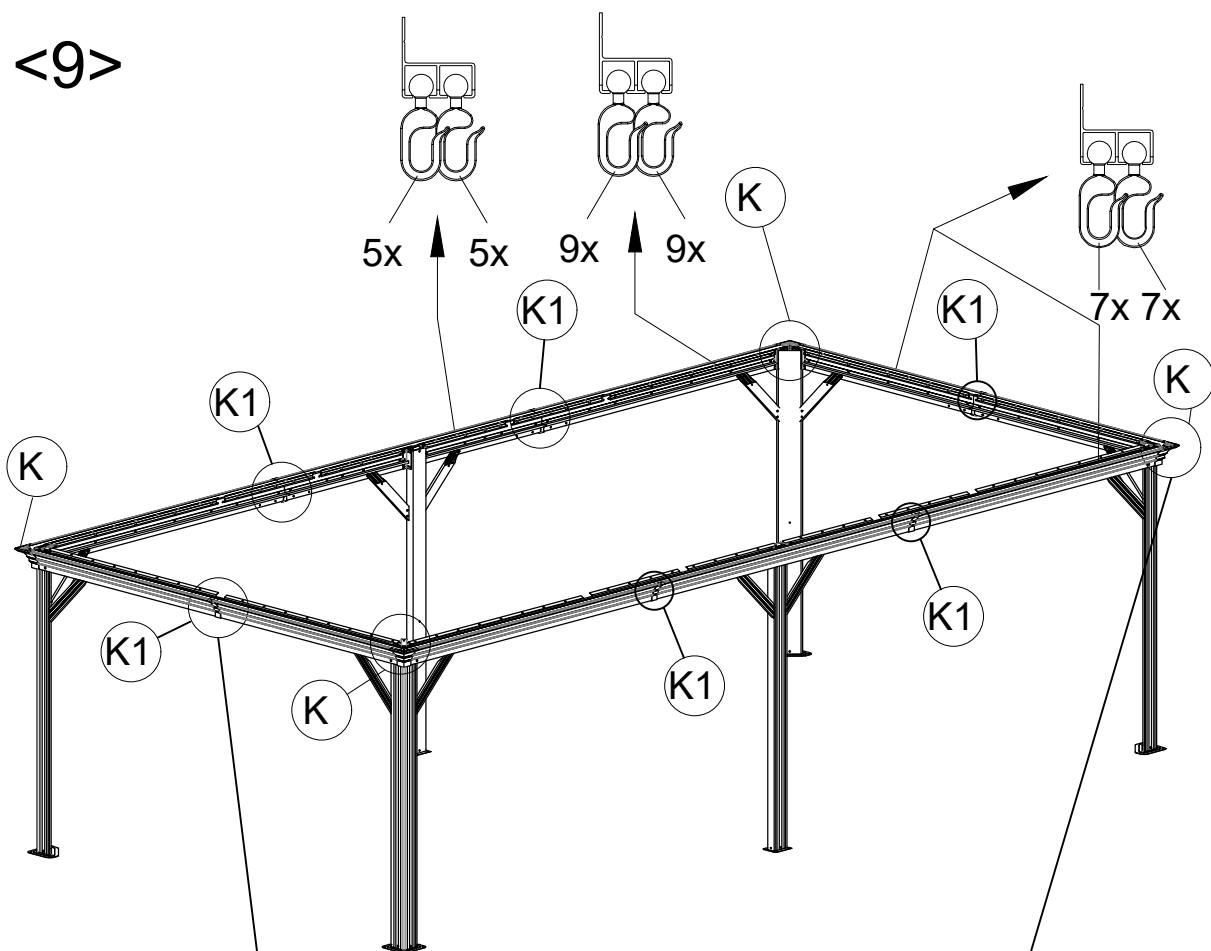


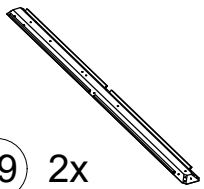
(1) 6x M6x15



(4) 28x ST4.8x12

<9>





L9 2x

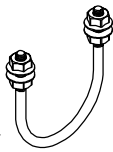


L8b 1x



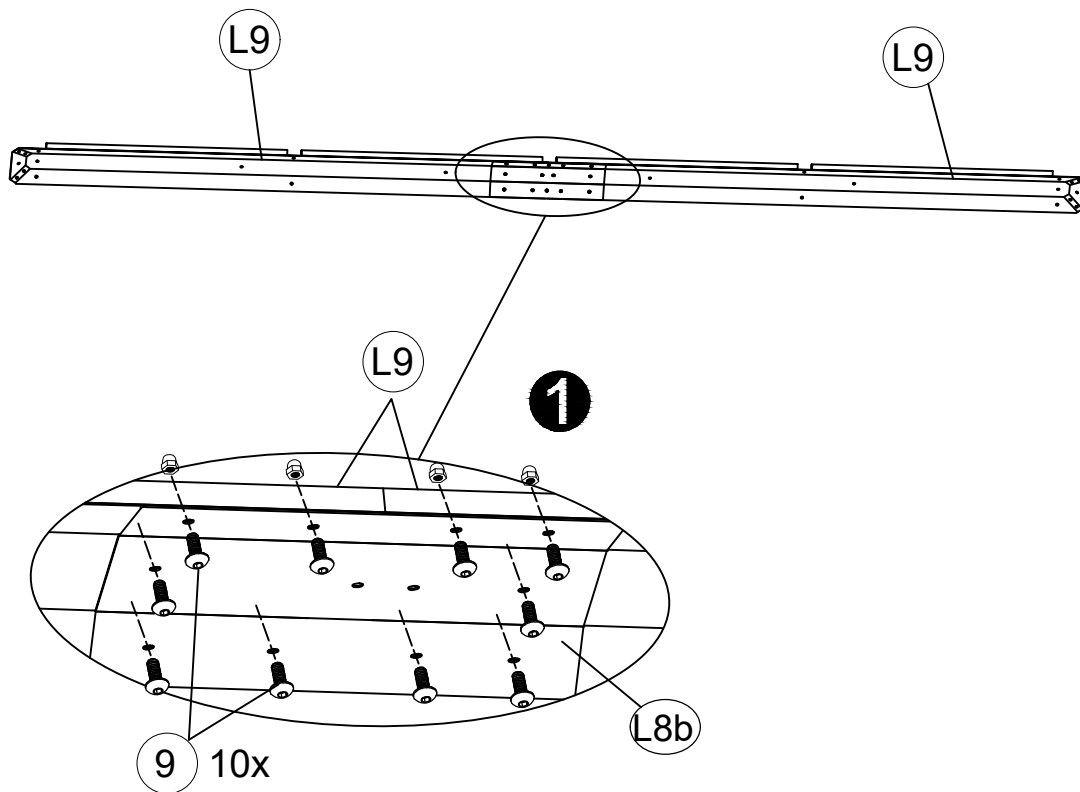
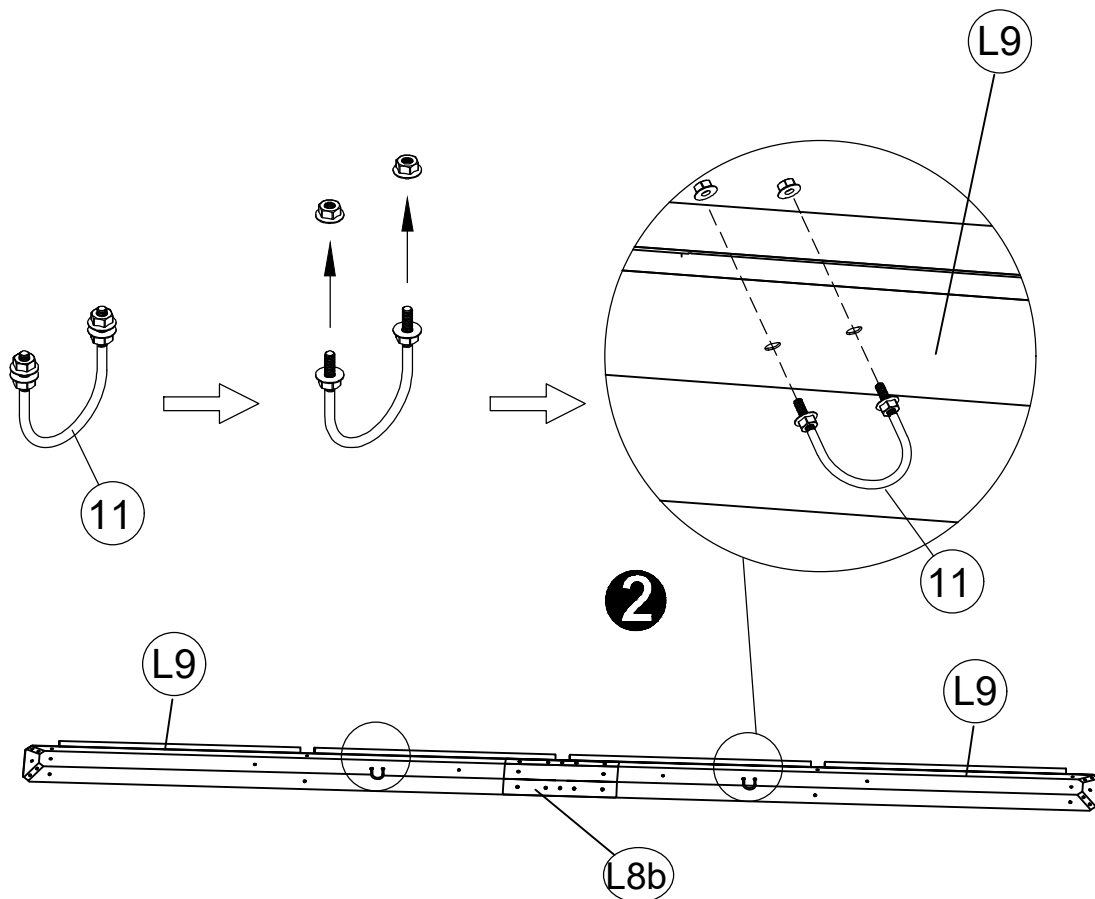
M6x10

9 10x



11 2x

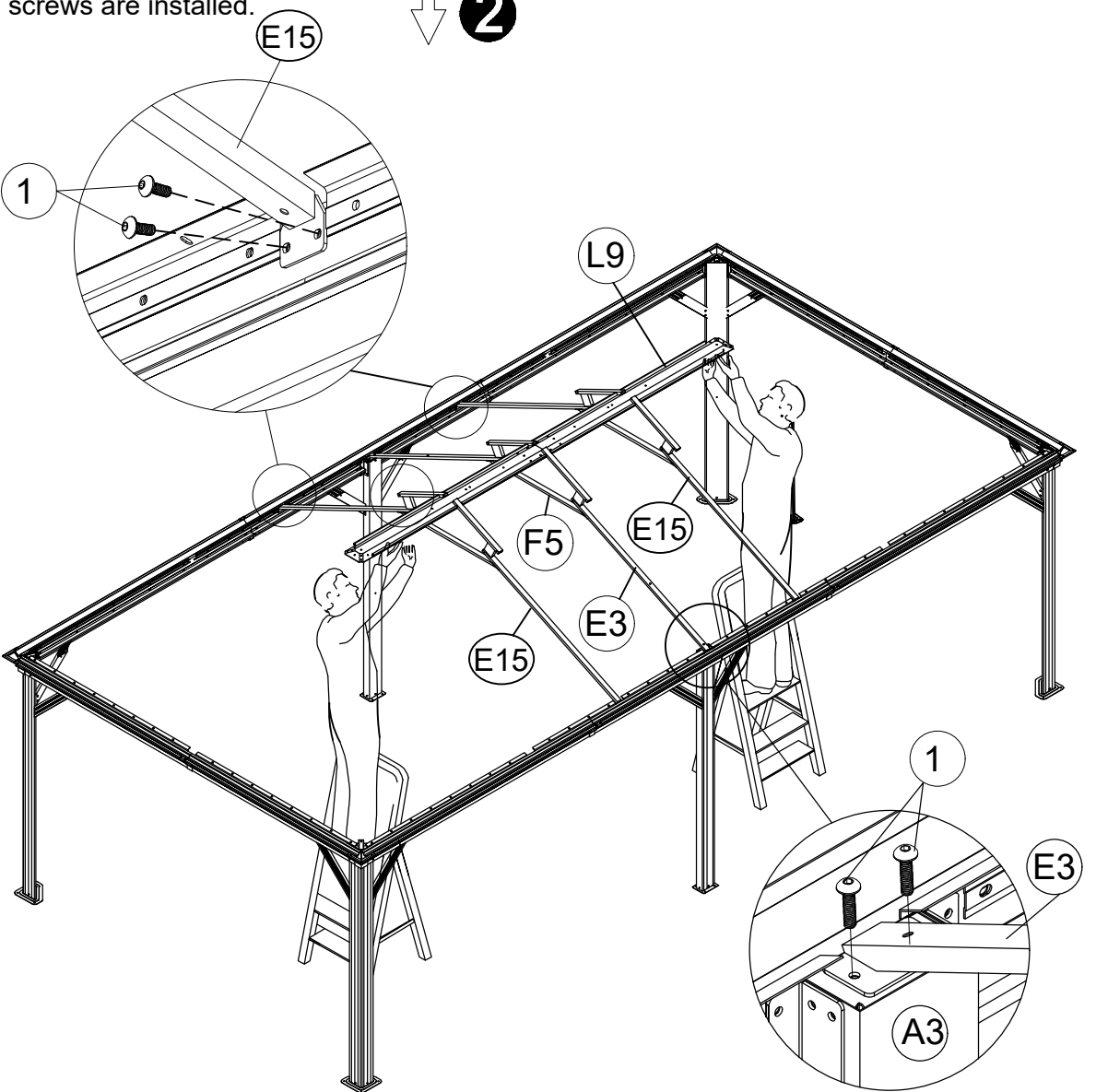
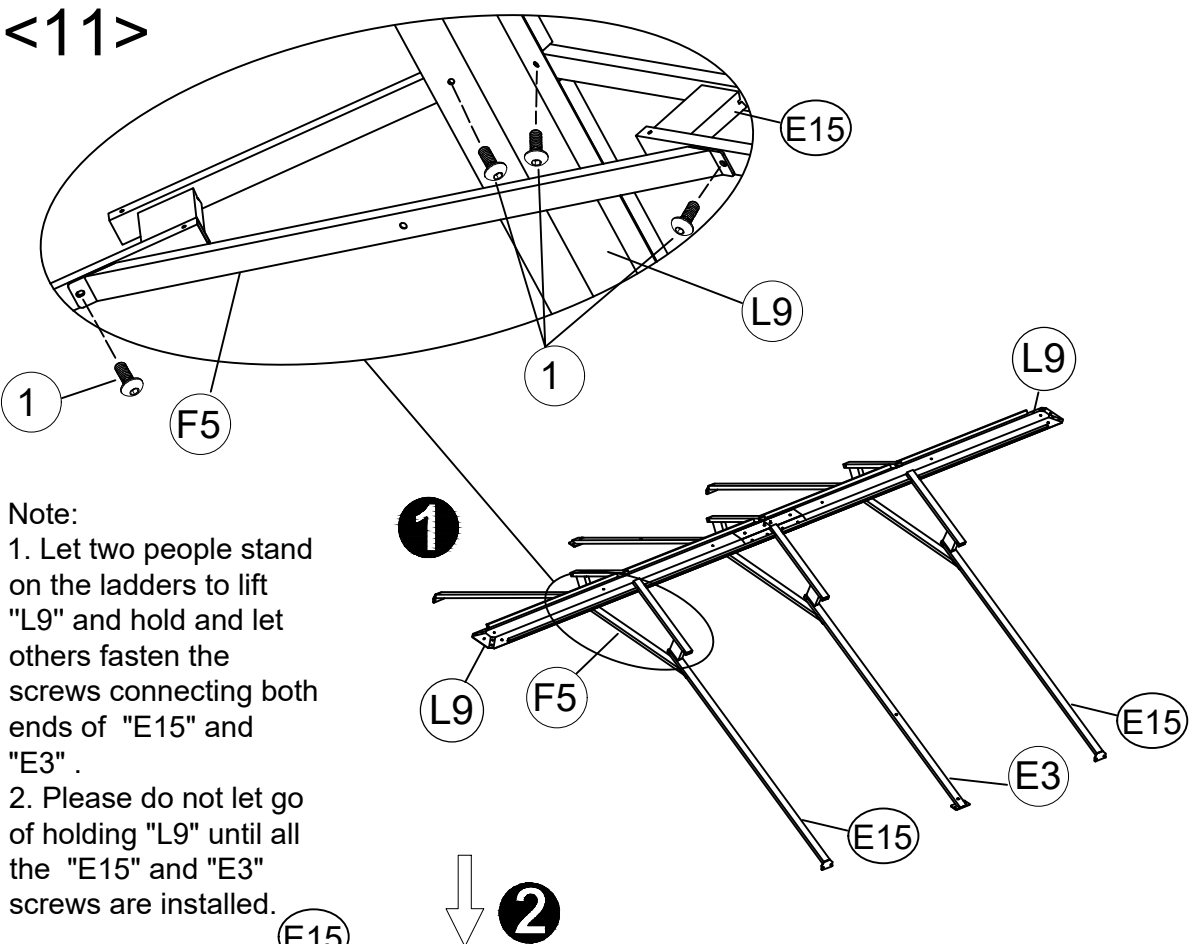
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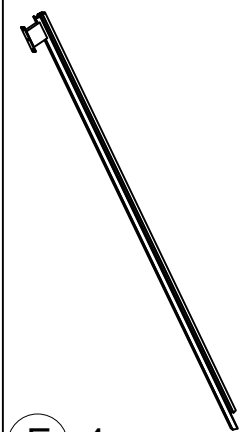
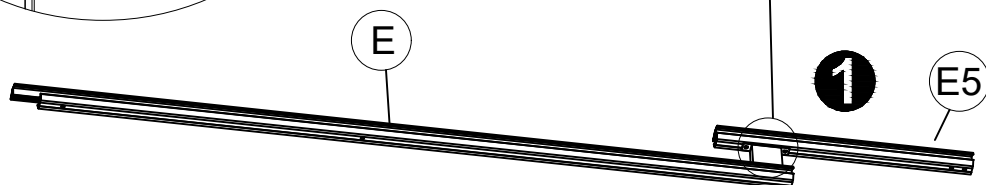
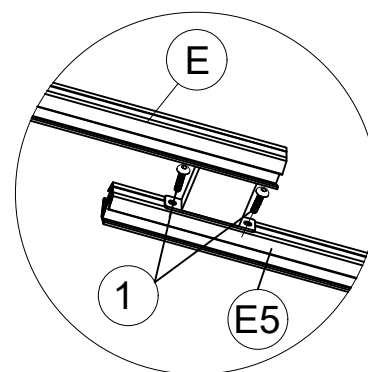
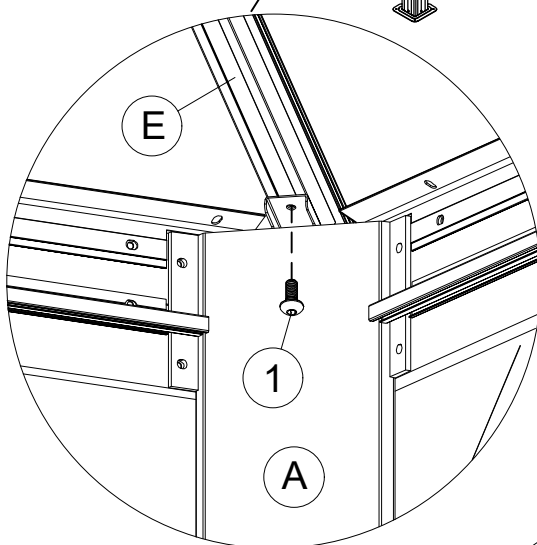
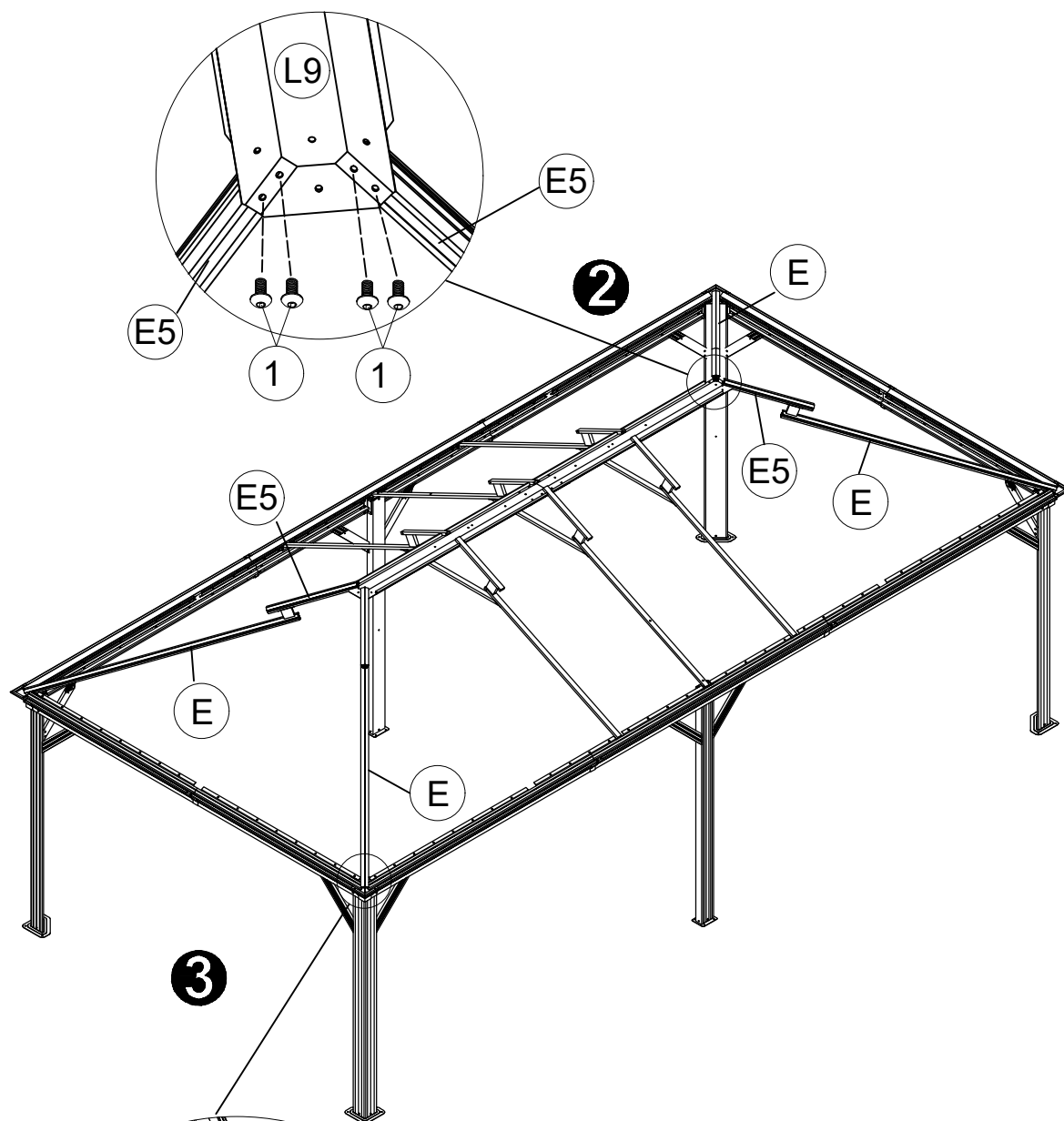
- E3 2x
- E15 4x
- F5 3x
- M6x15
- 1 24x



<11>



<12>



E 4x



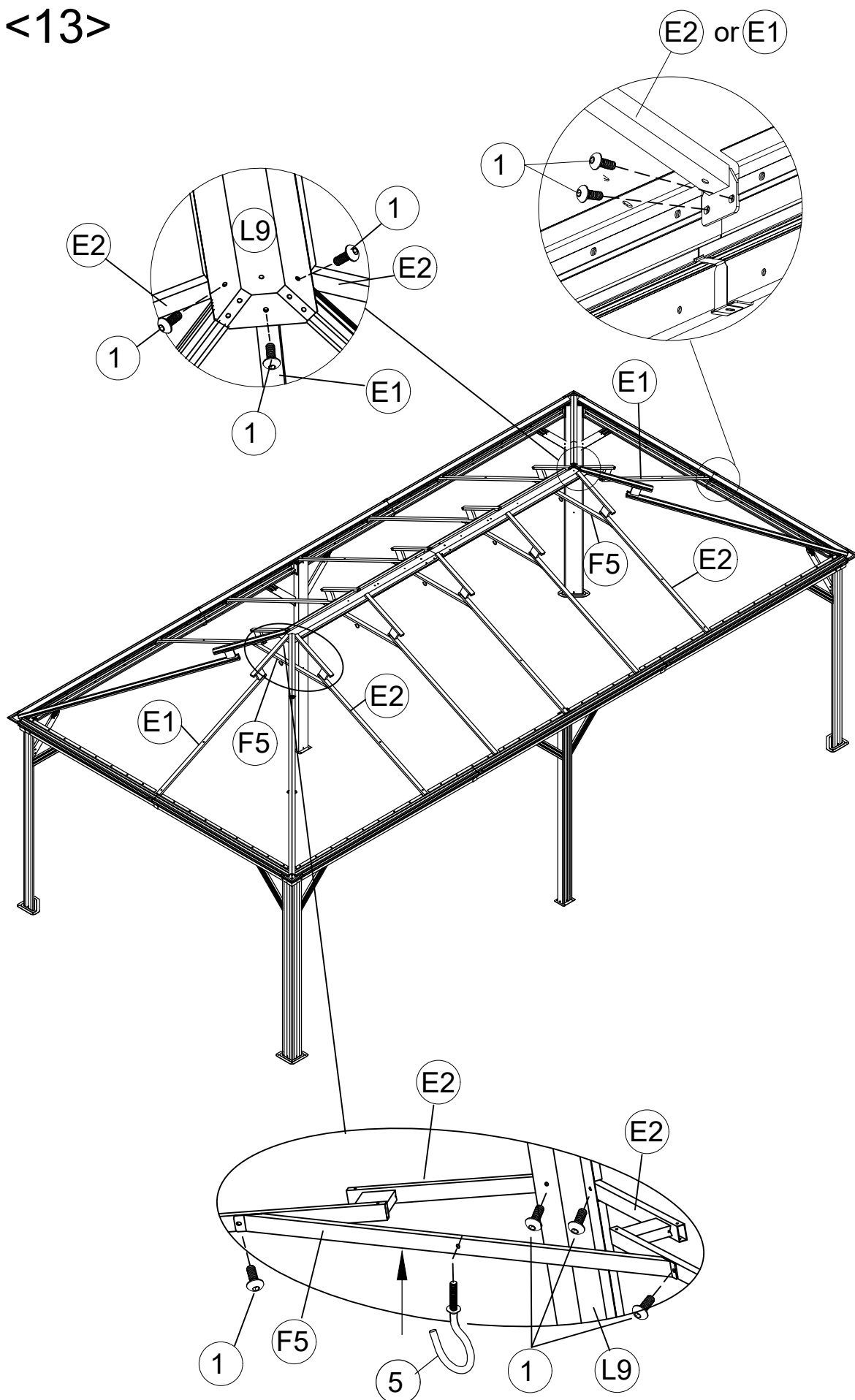
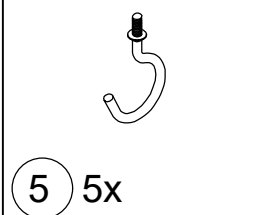
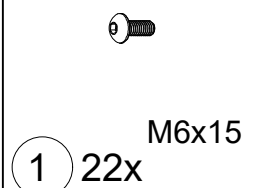
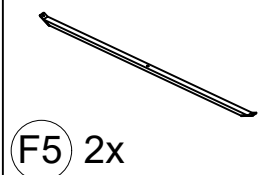
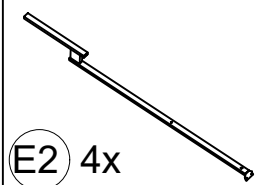
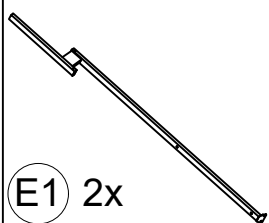
E5 4x



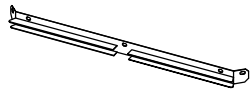
M6x15

1 20x

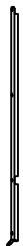
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<14>



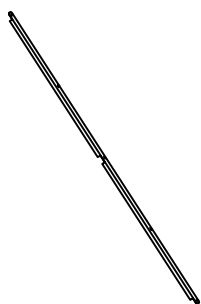
I1 2x



I7 2x



I8 2x



I12 2x

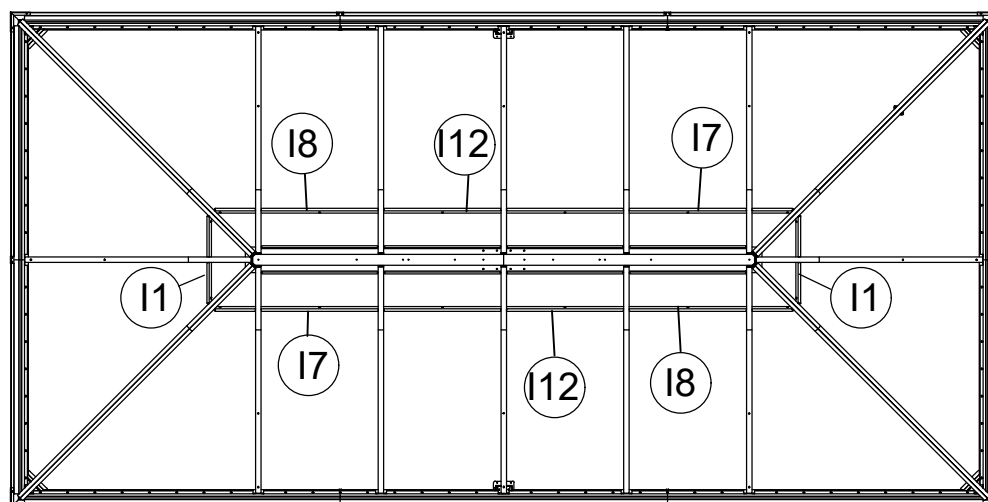
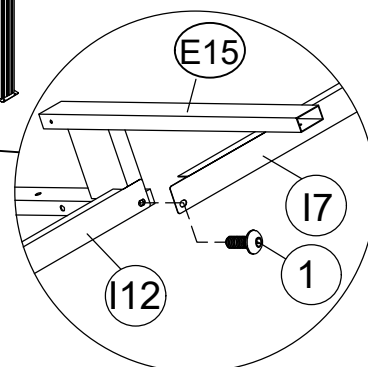
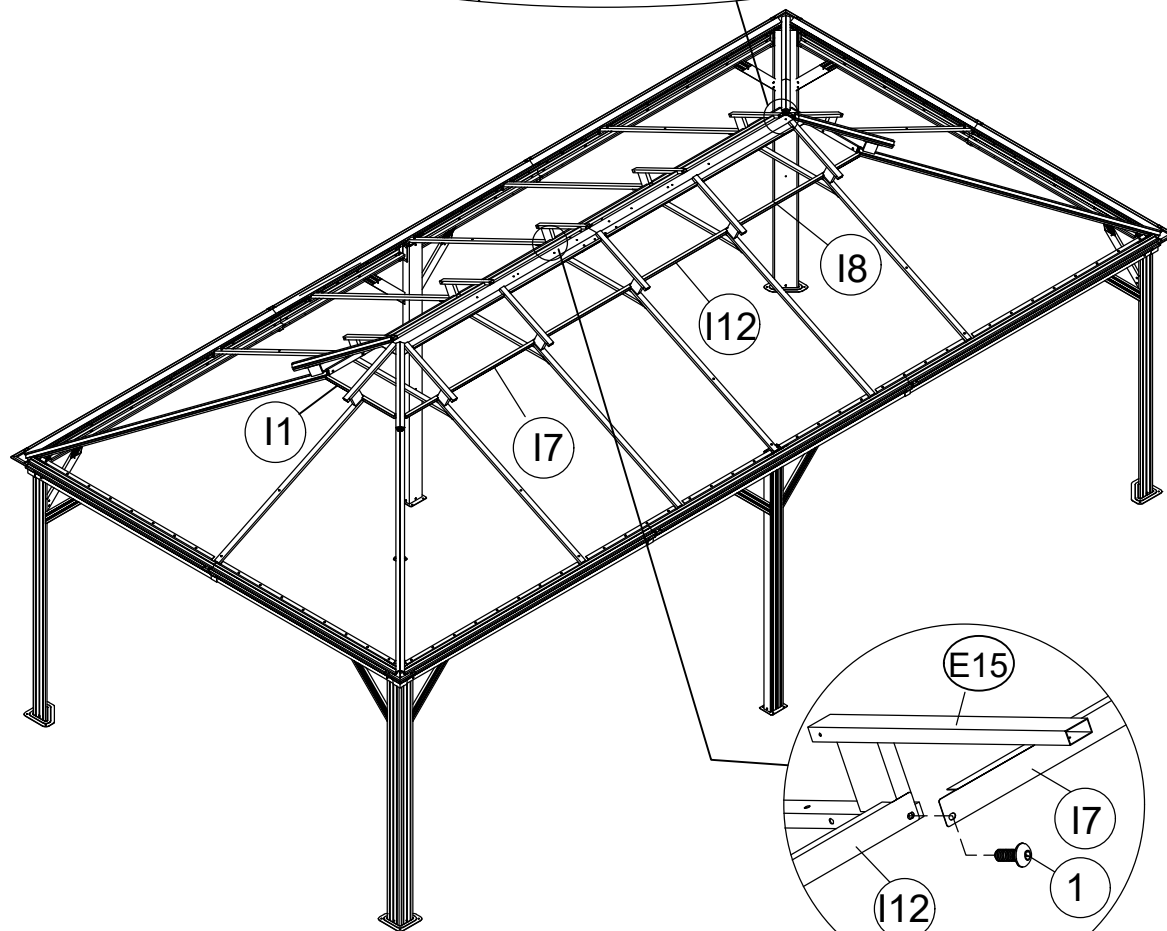
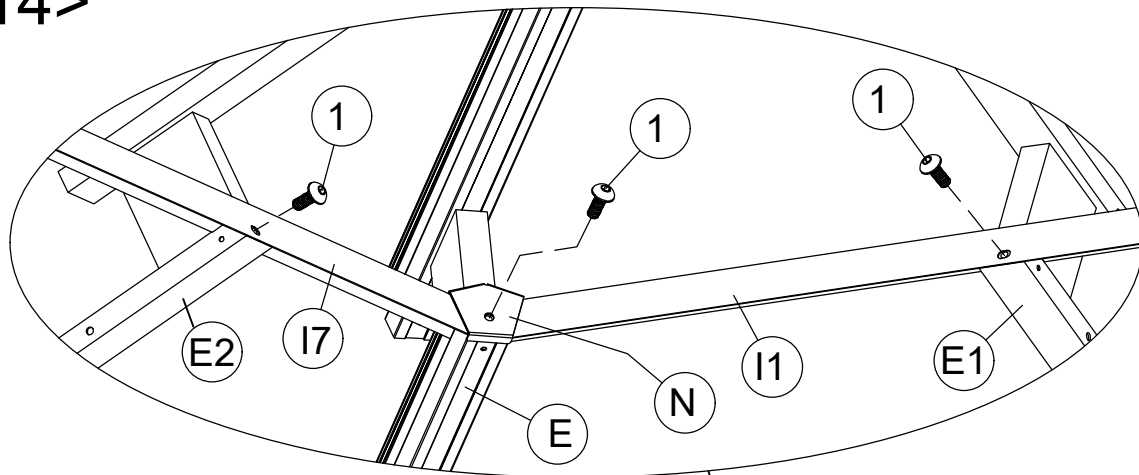


N 4x



M6x15

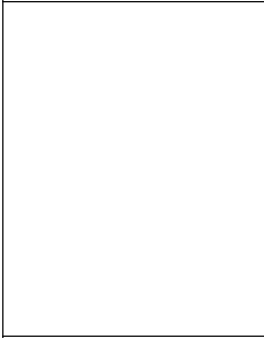
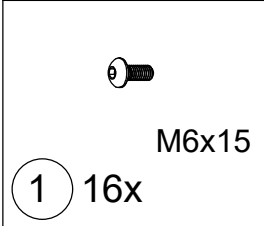
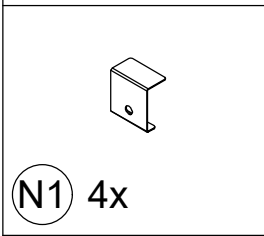
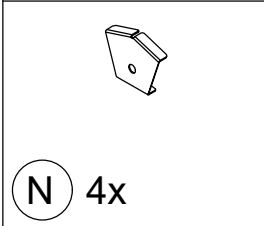
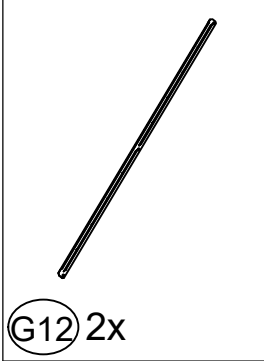
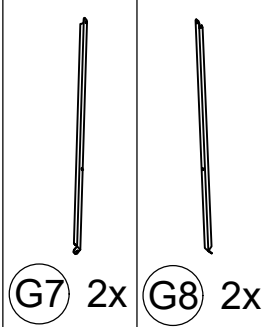
1 16x



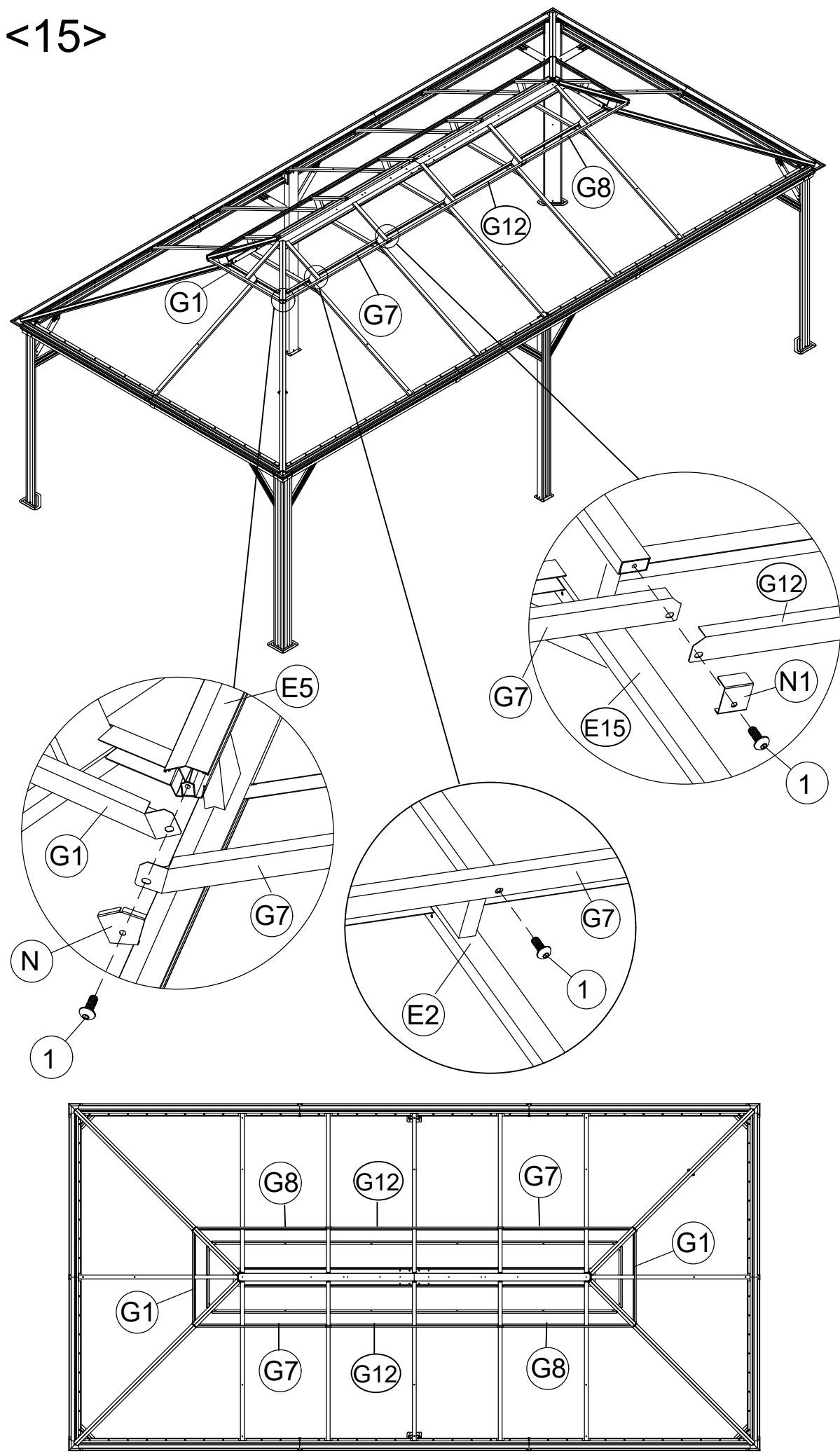
19

<15>

G1 2x



20



S1 2x

S2 2x

R1 2x

R2 2x

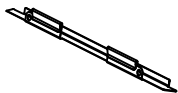
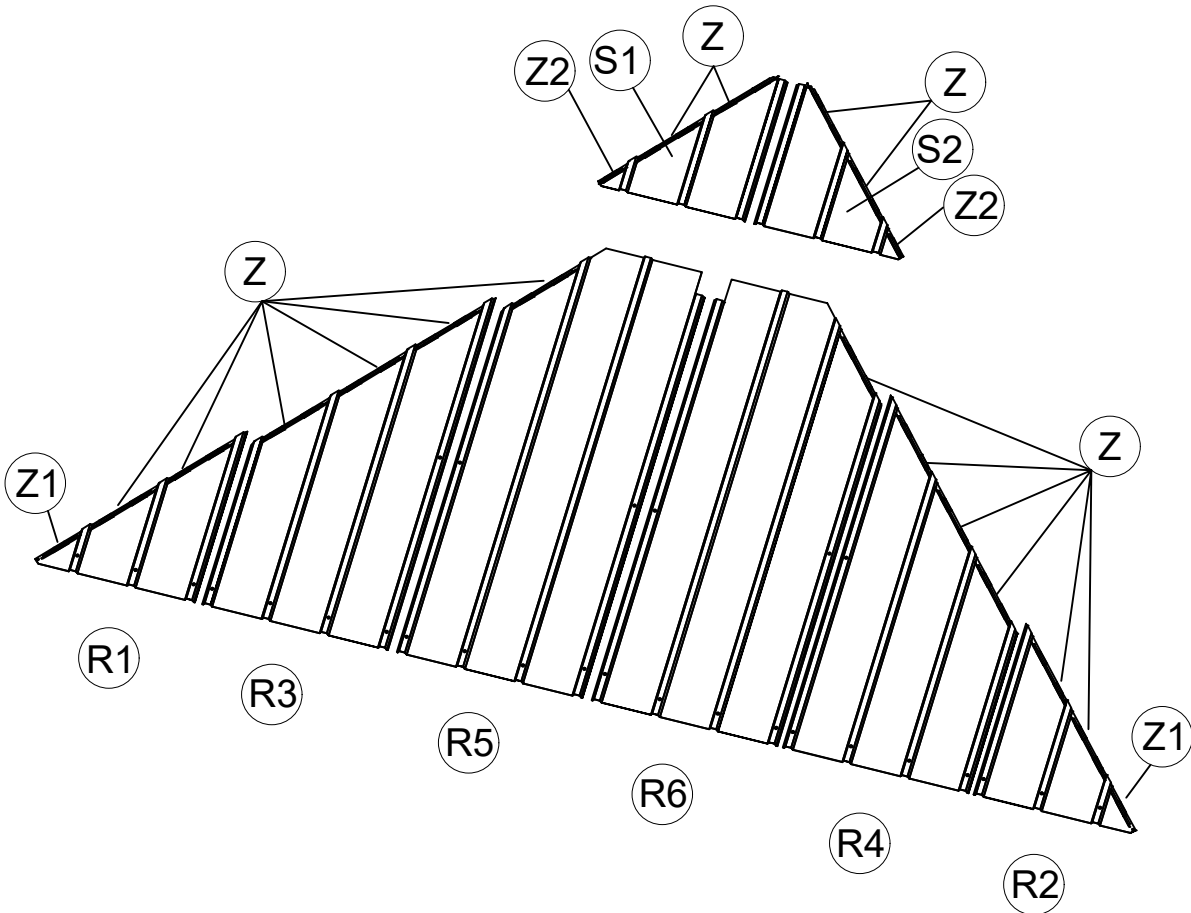
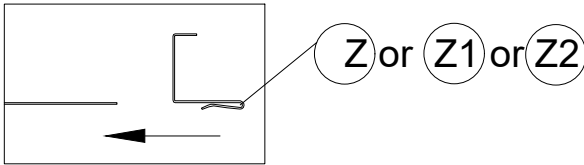
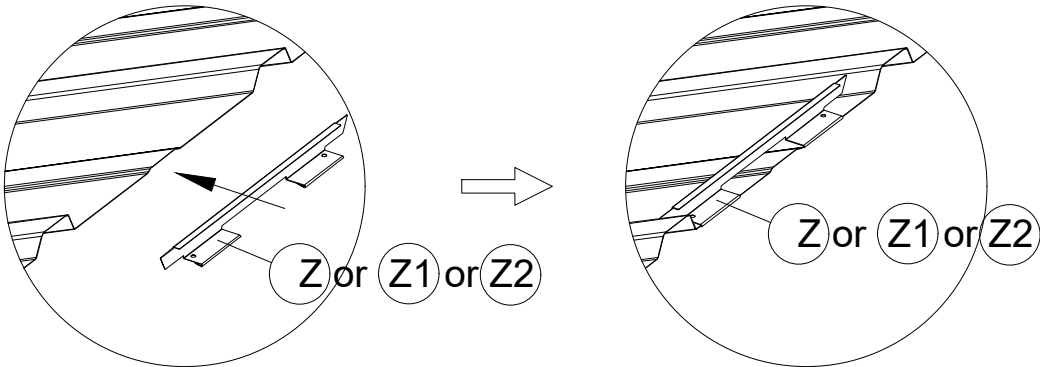
R3 2x

R4 2x

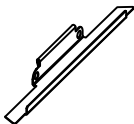
R5 2x

R6 2x

<16>



Z 32x

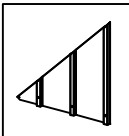
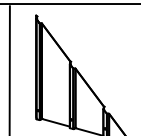
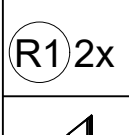
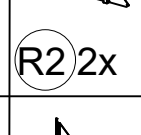
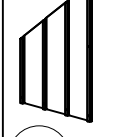
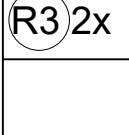
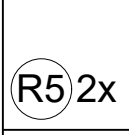
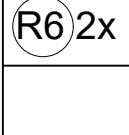


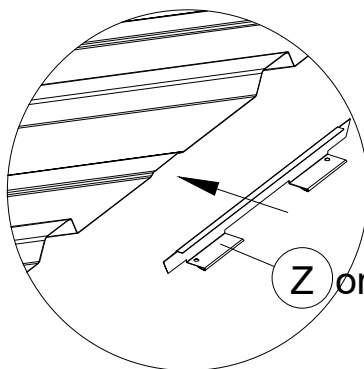
Z1 4x



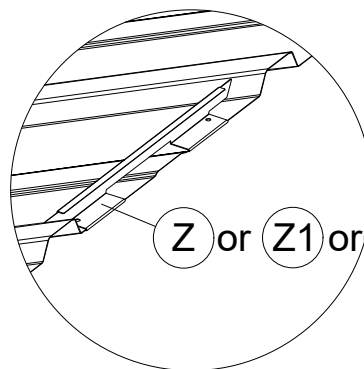
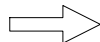
Z2 4x

<17>

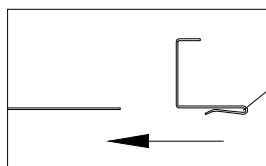
	
	
	
	
	
	
	
22	



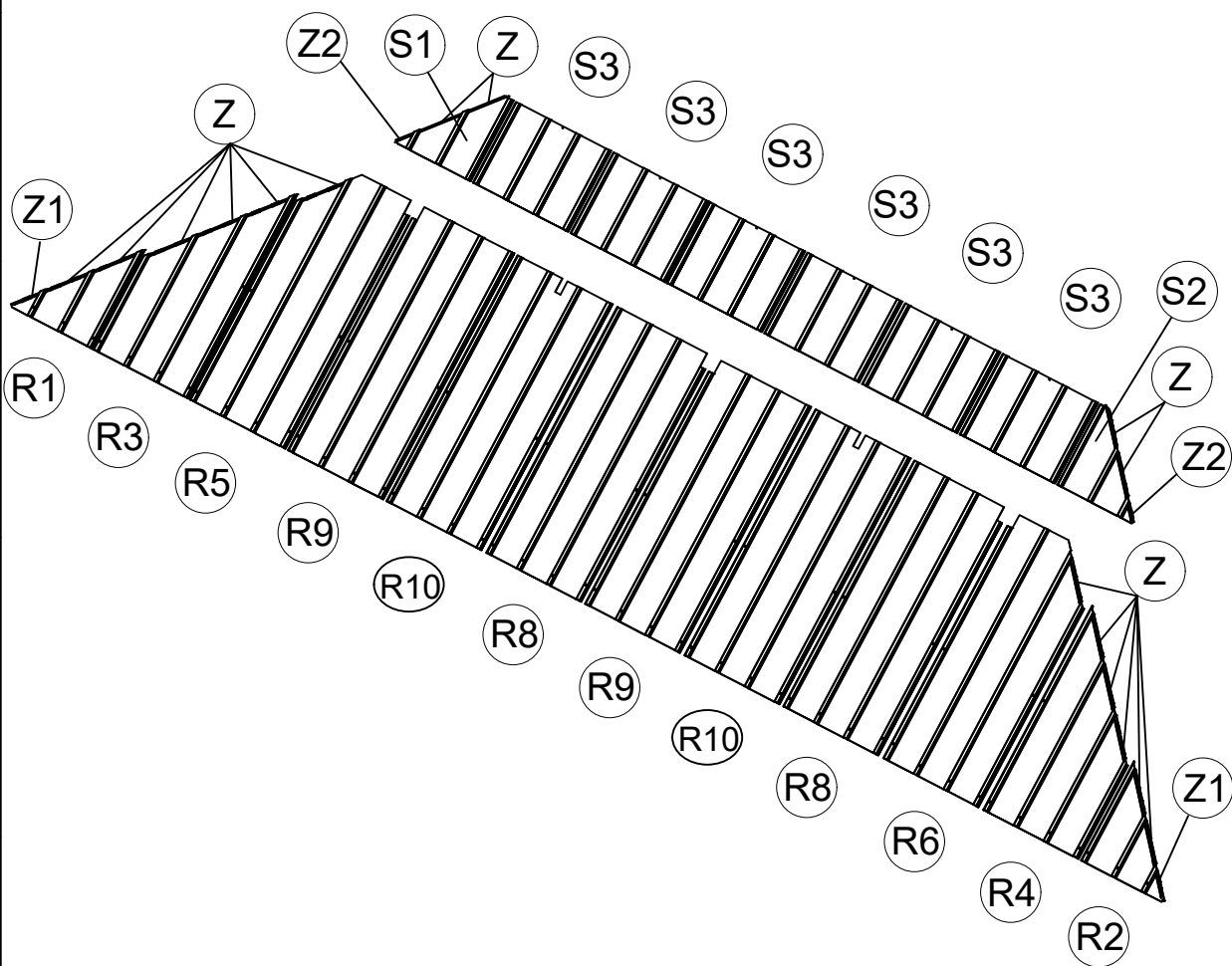
Z or Z1 or Z2

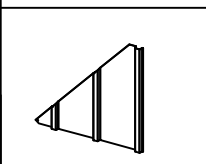
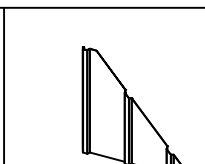
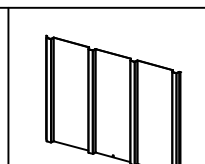
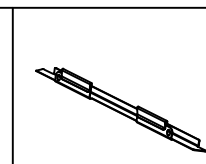
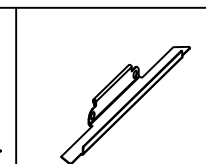
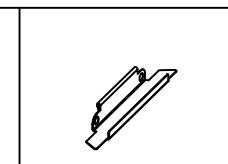


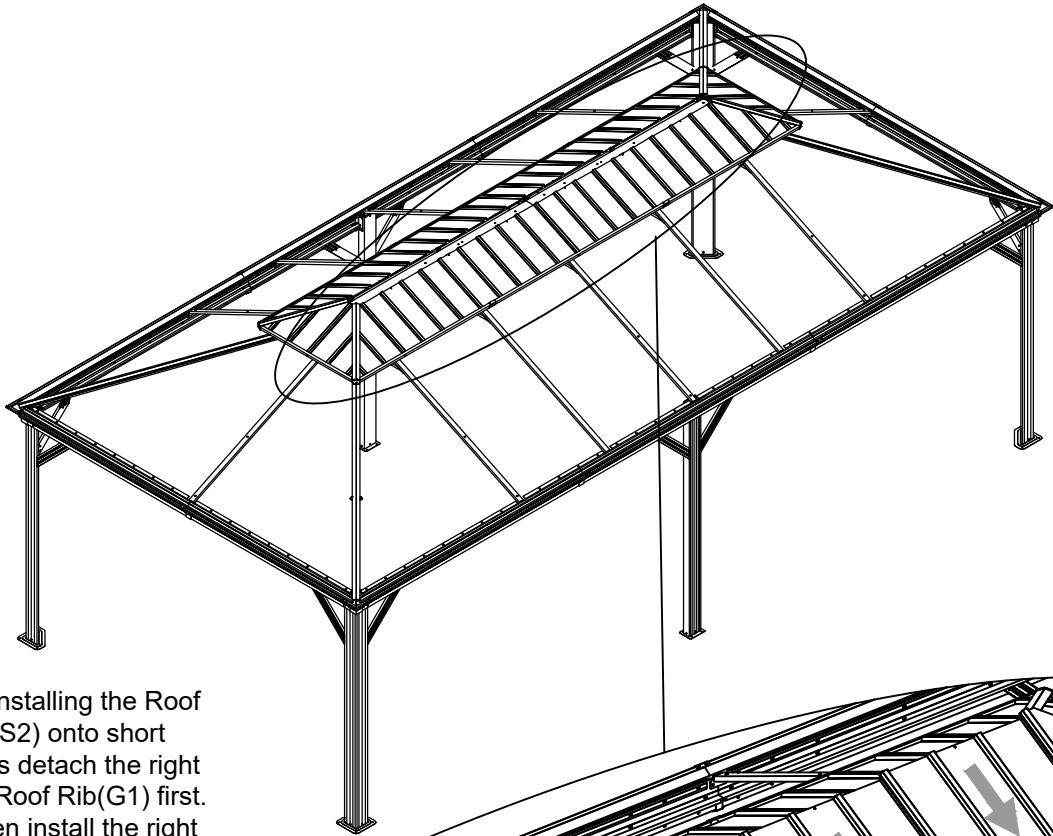
Z or Z1 or Z2



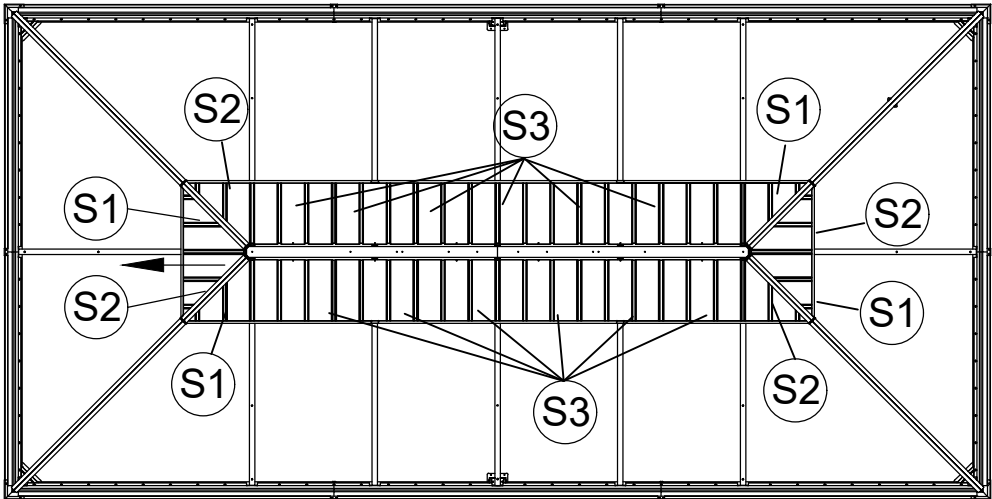
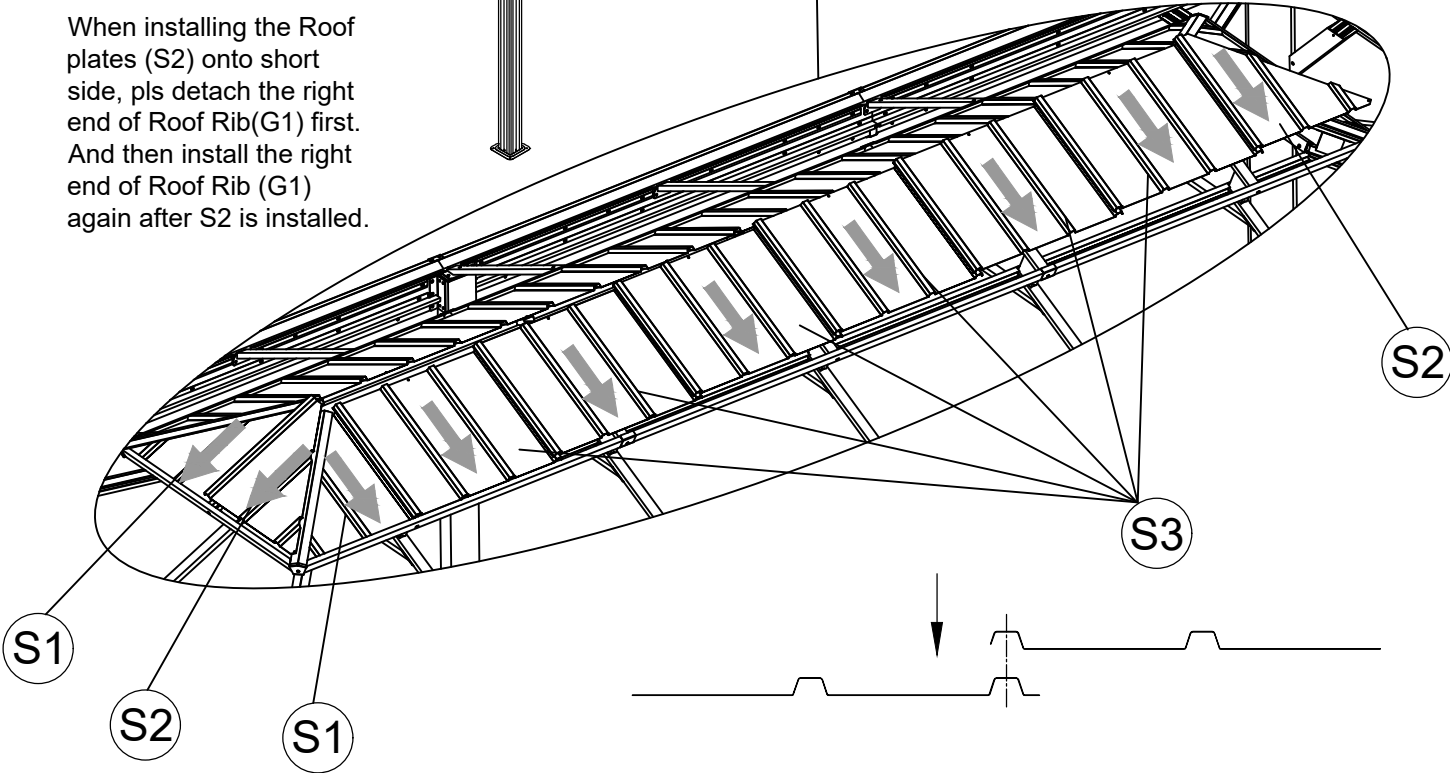
Z or Z1 or Z2



					
S1 2x	S2 2x	S3 12x	Z 32x	Z1 4x	Z2 4x



When installing the Roof plates (S2) onto short side, pls detach the right end of Roof Rib(G1) first. And then install the right end of Roof Rib (G1) again after S2 is installed.



<19>

M9b 2x

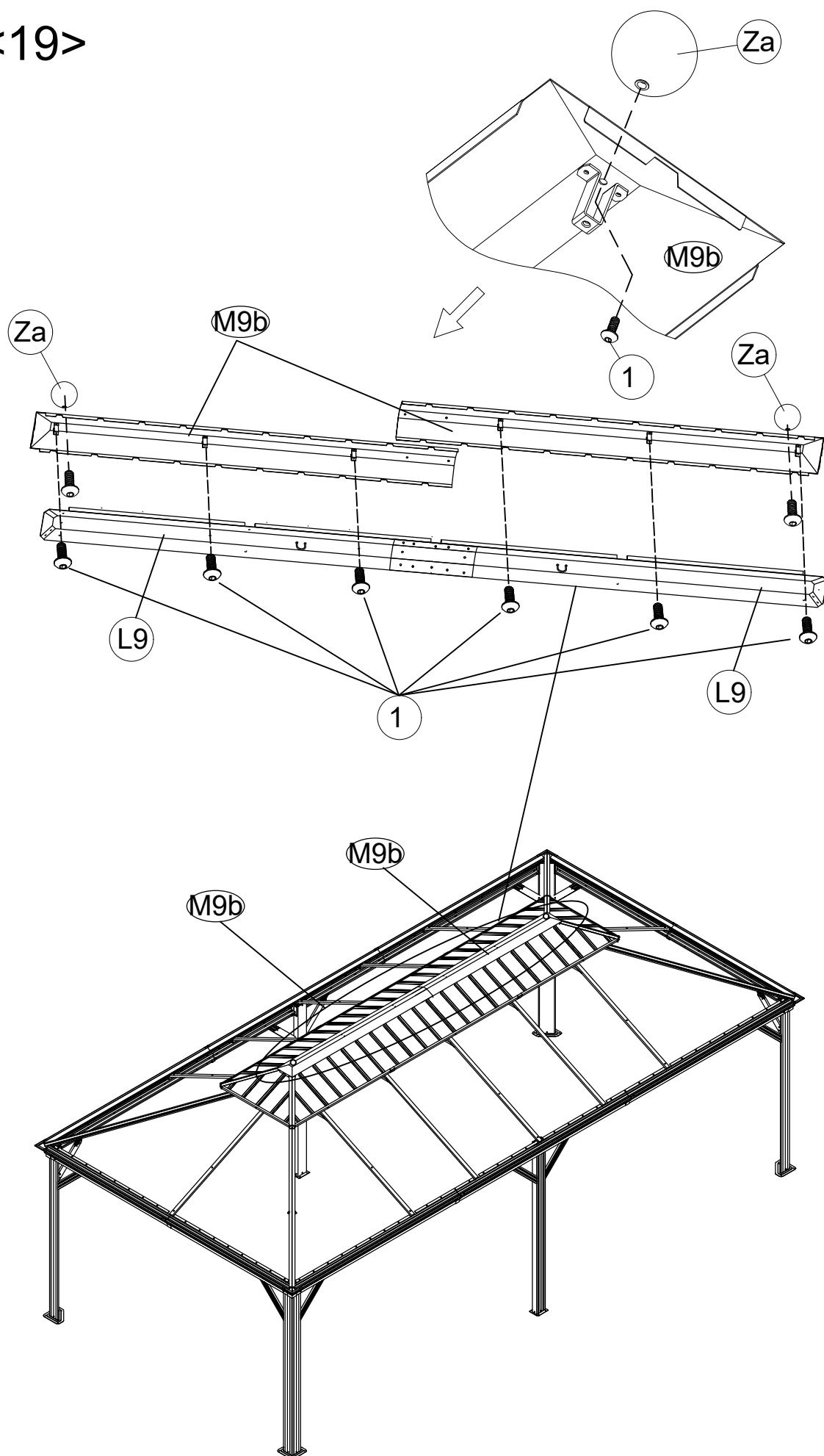


M6x15

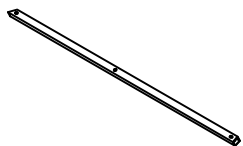
1 8x



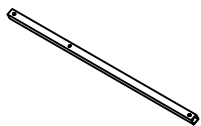
Za 2x



<20>



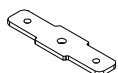
F1 8x



F4 8x



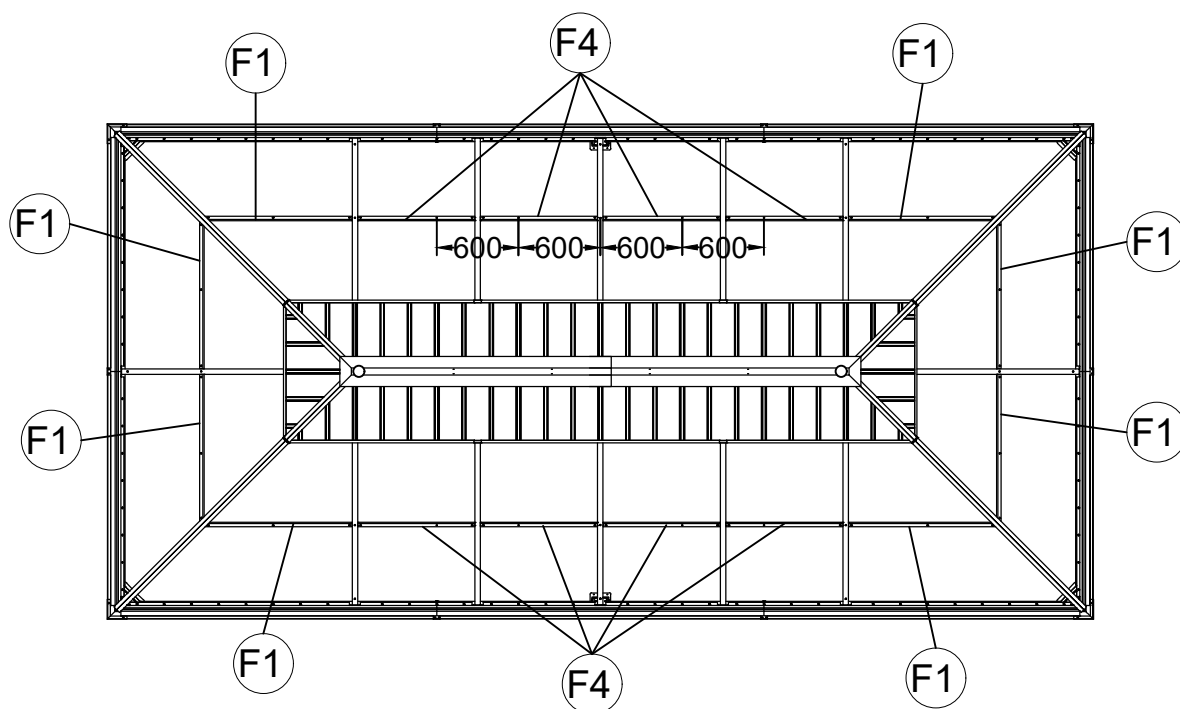
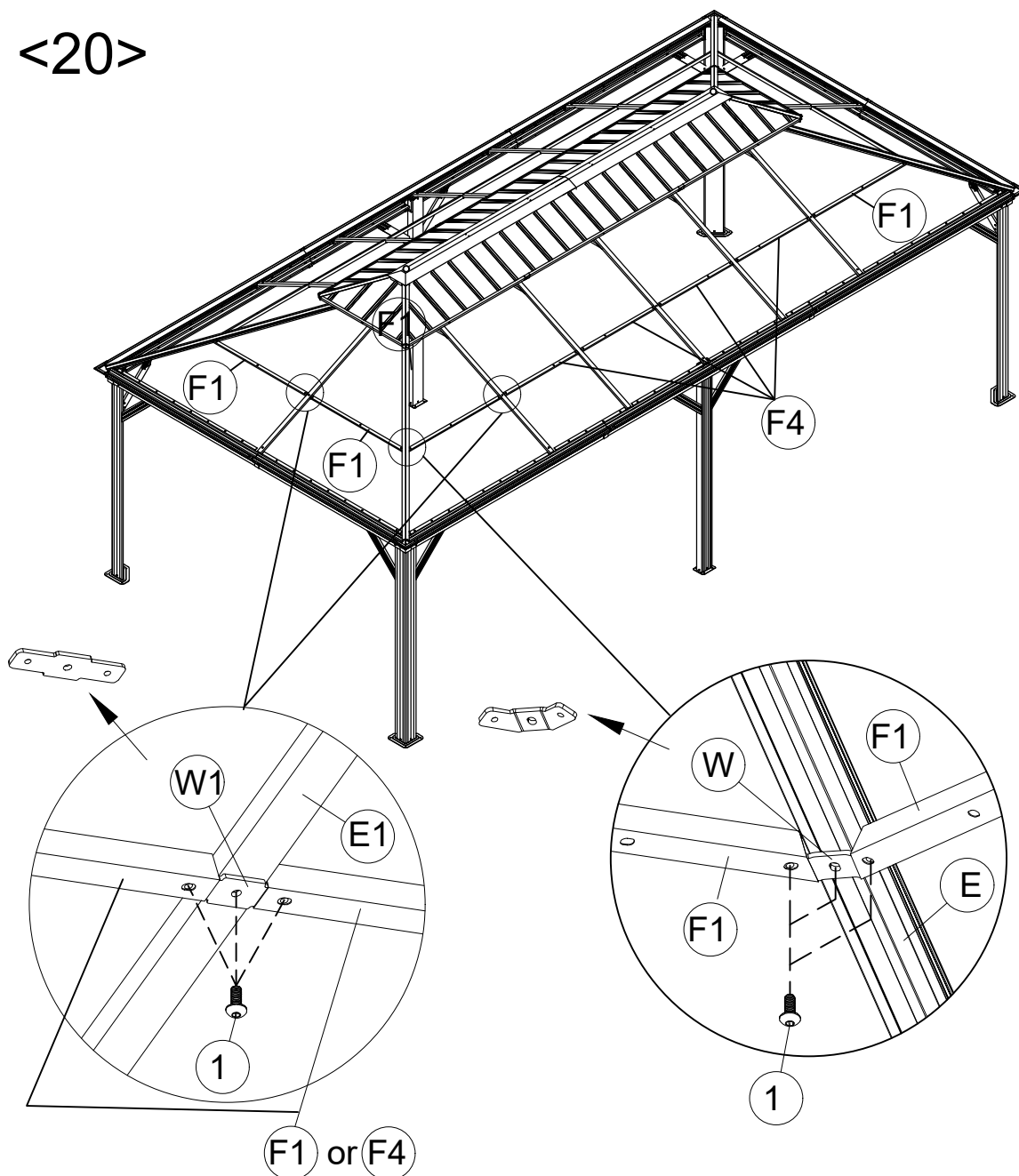
W 4x



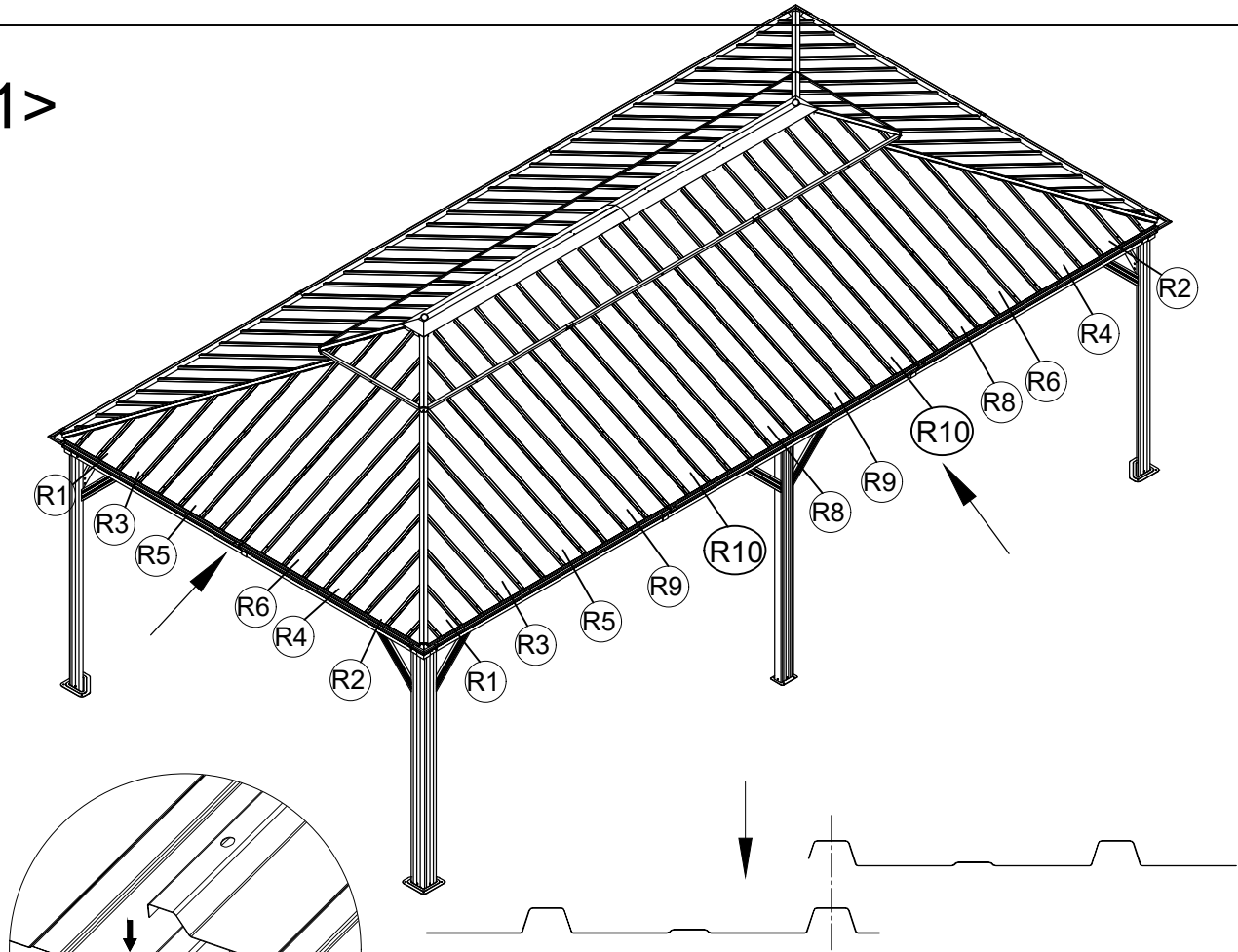
W1 12x



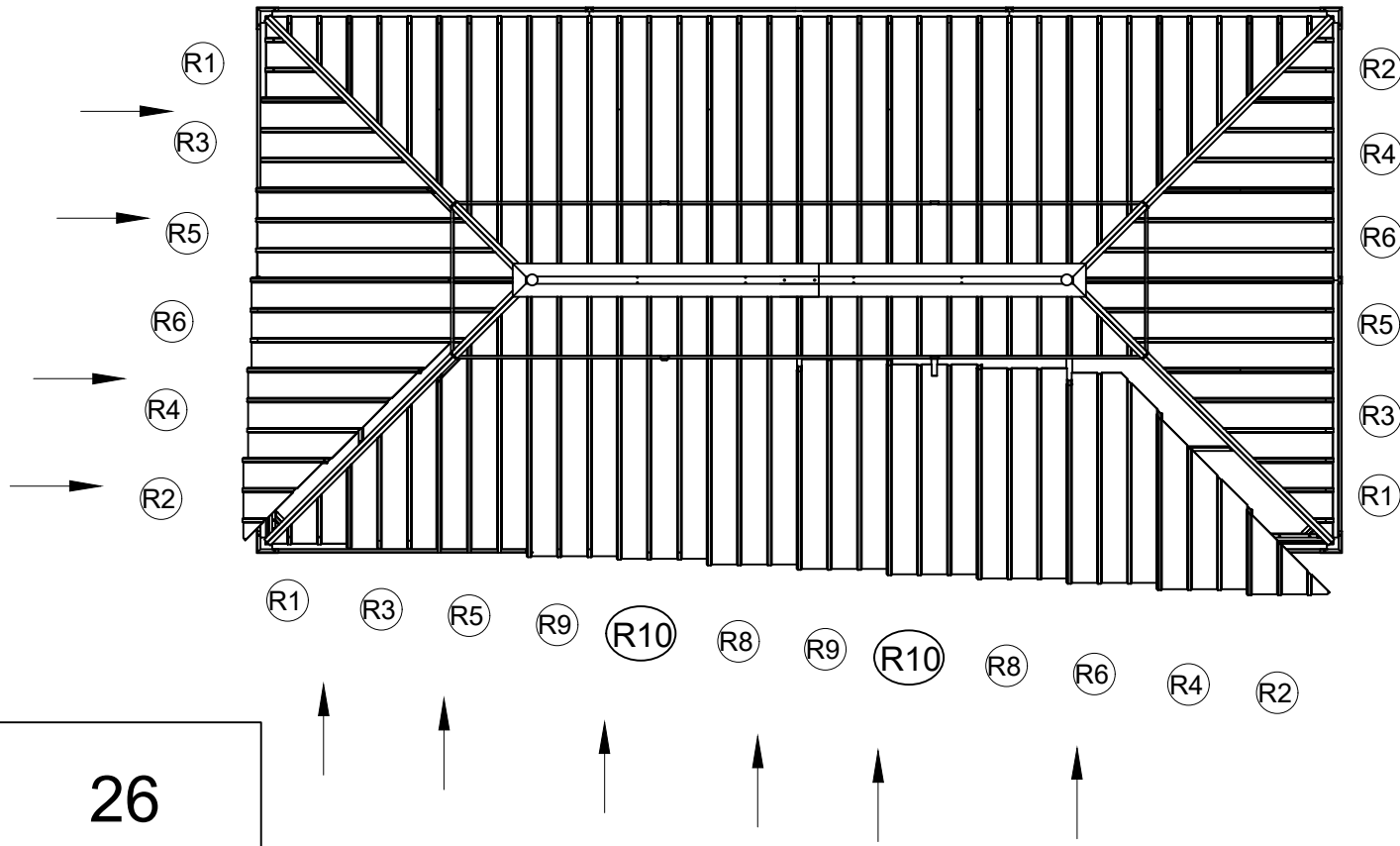
1 48x M6x15



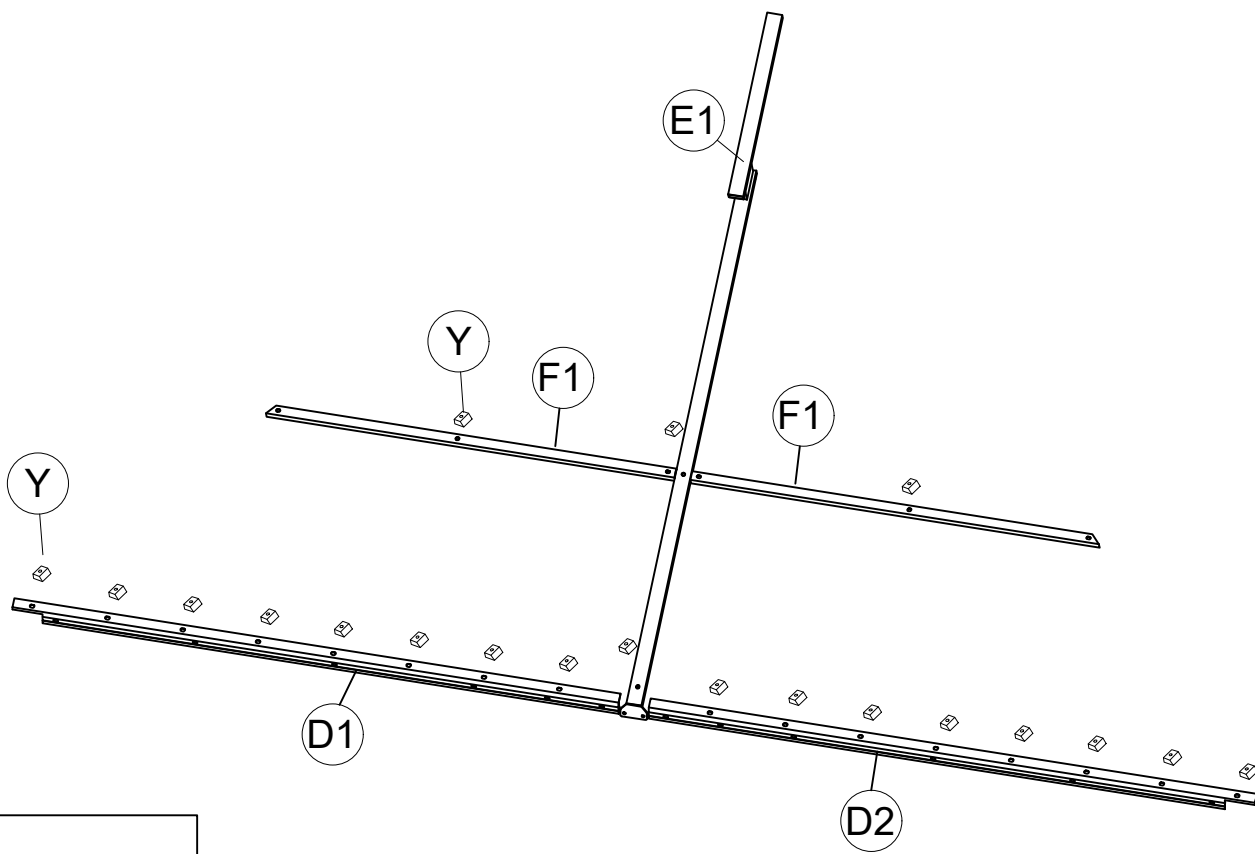
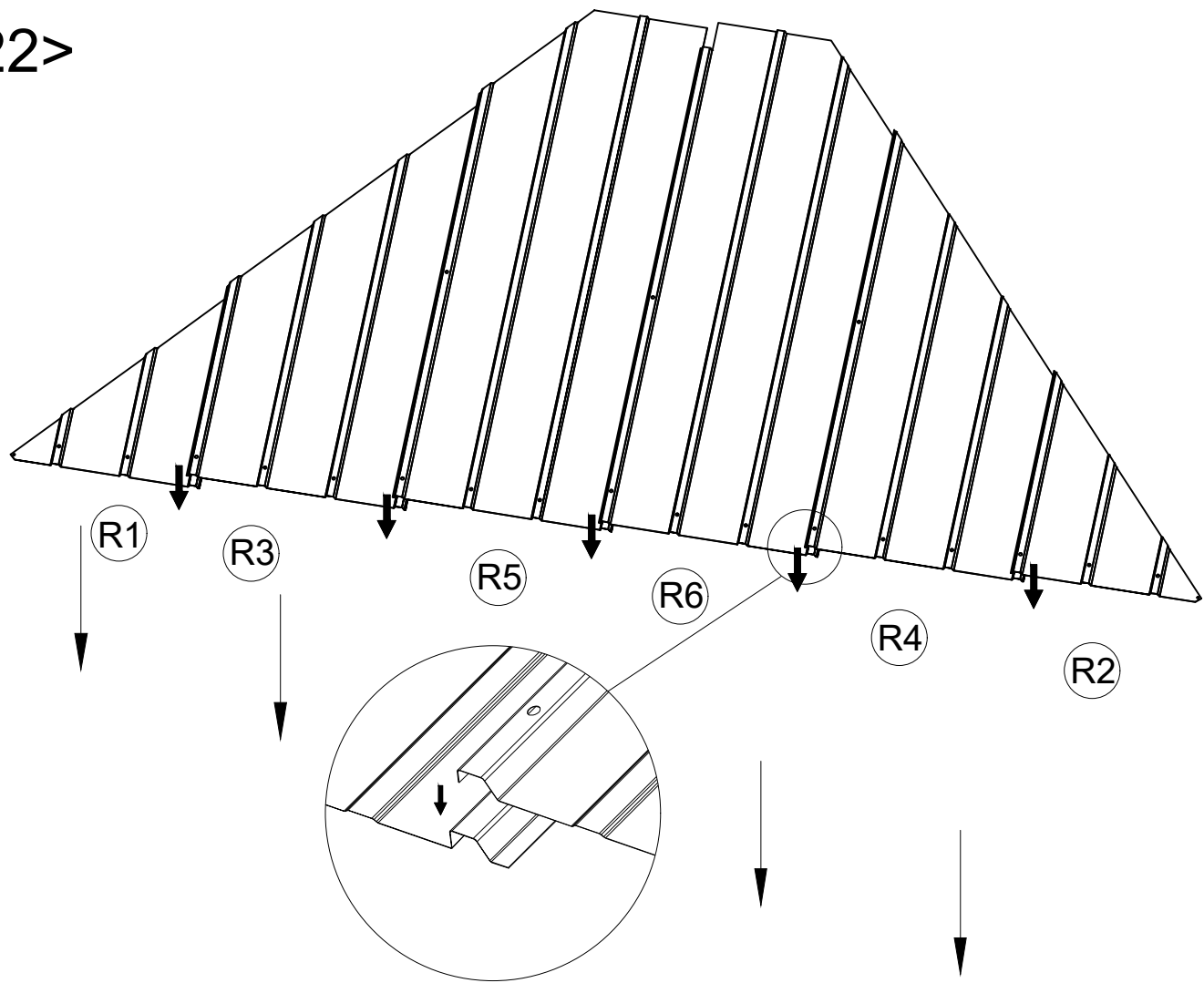
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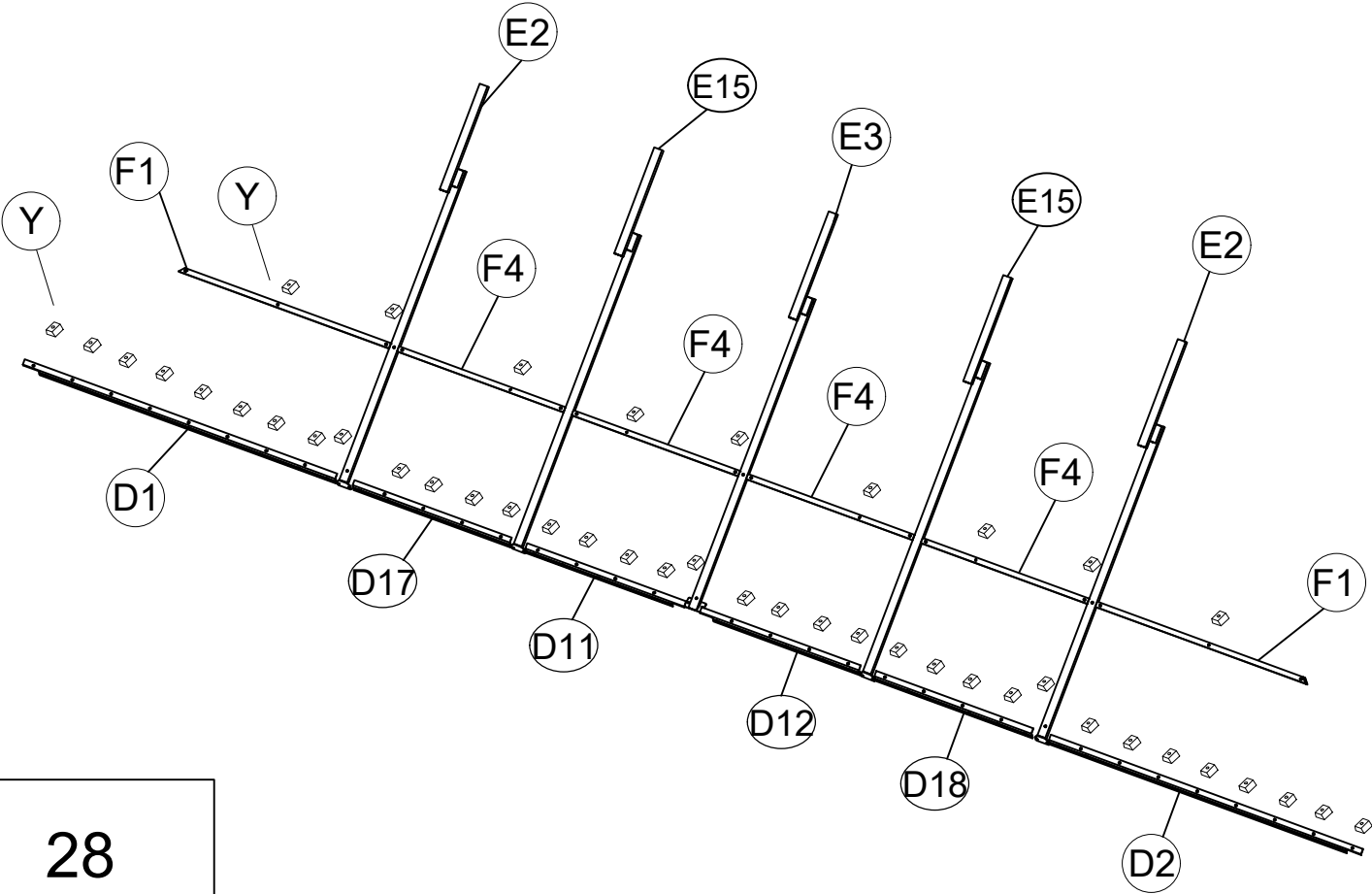
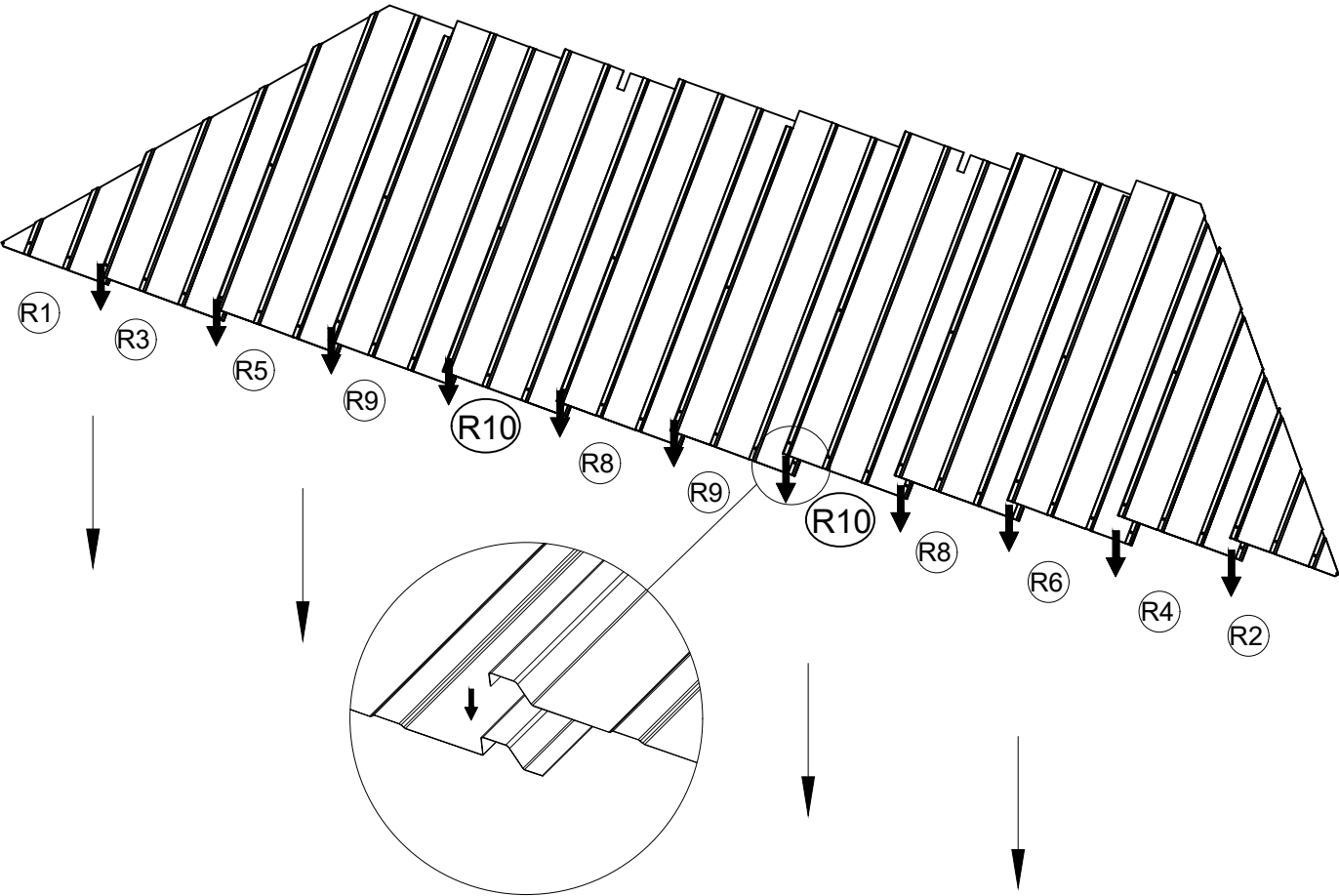


R2 R4 R6 R8 R10 R9 R8 R10 R9 R5 R3 R1

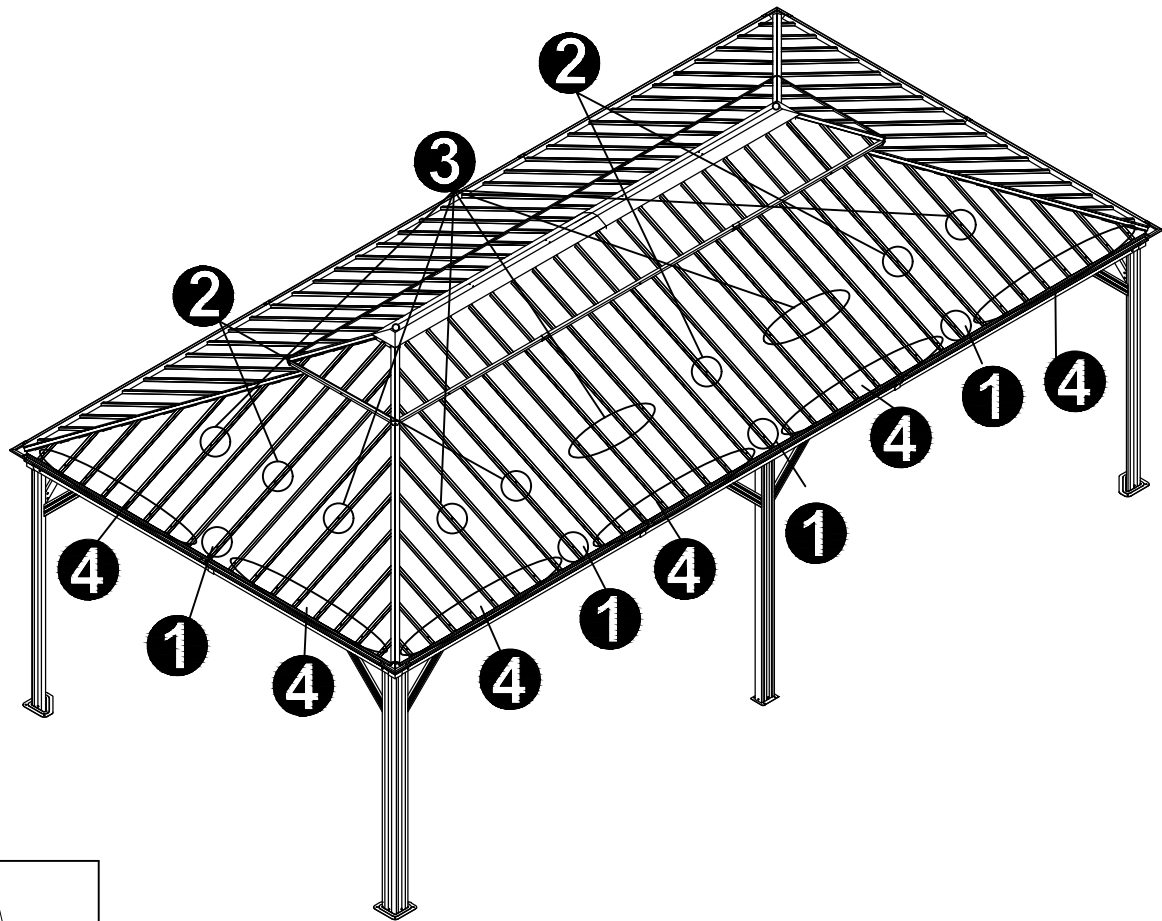


<22>





<24>



Y 128x



M6x23

2 96x



M6x25

3 8x



M6x42

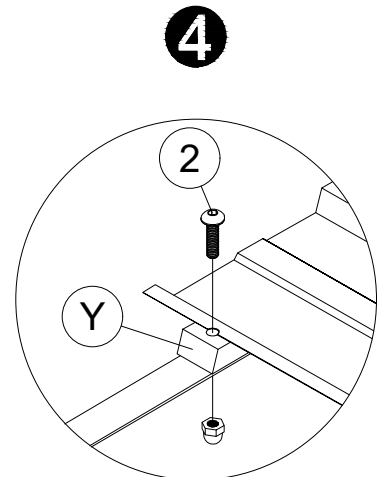
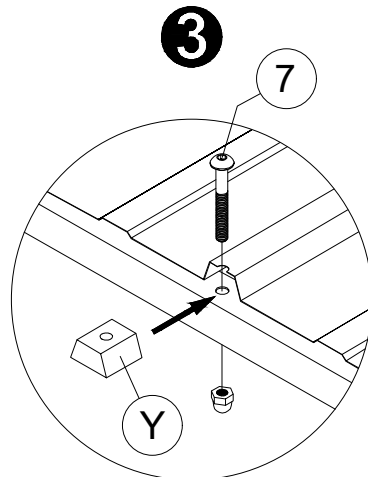
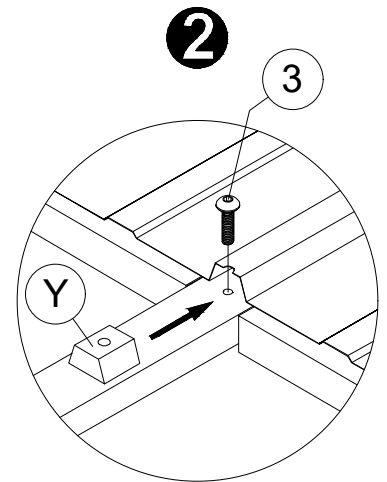
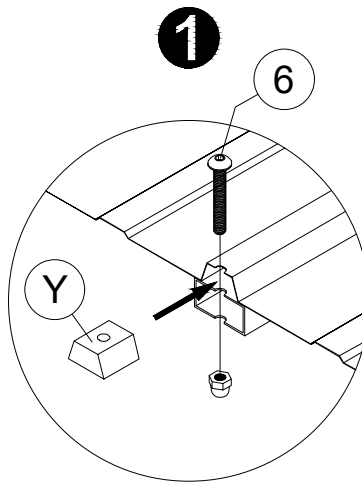
6 8x

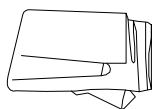


M6x47

7 16x

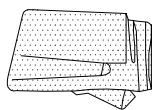
Note: When installing the roof top plates, if the roof plates are slightly uneven, pls press the screws from the top of the plates until the bottom screw thread is exposed by 3 to 4mm, and then screw on the nut.



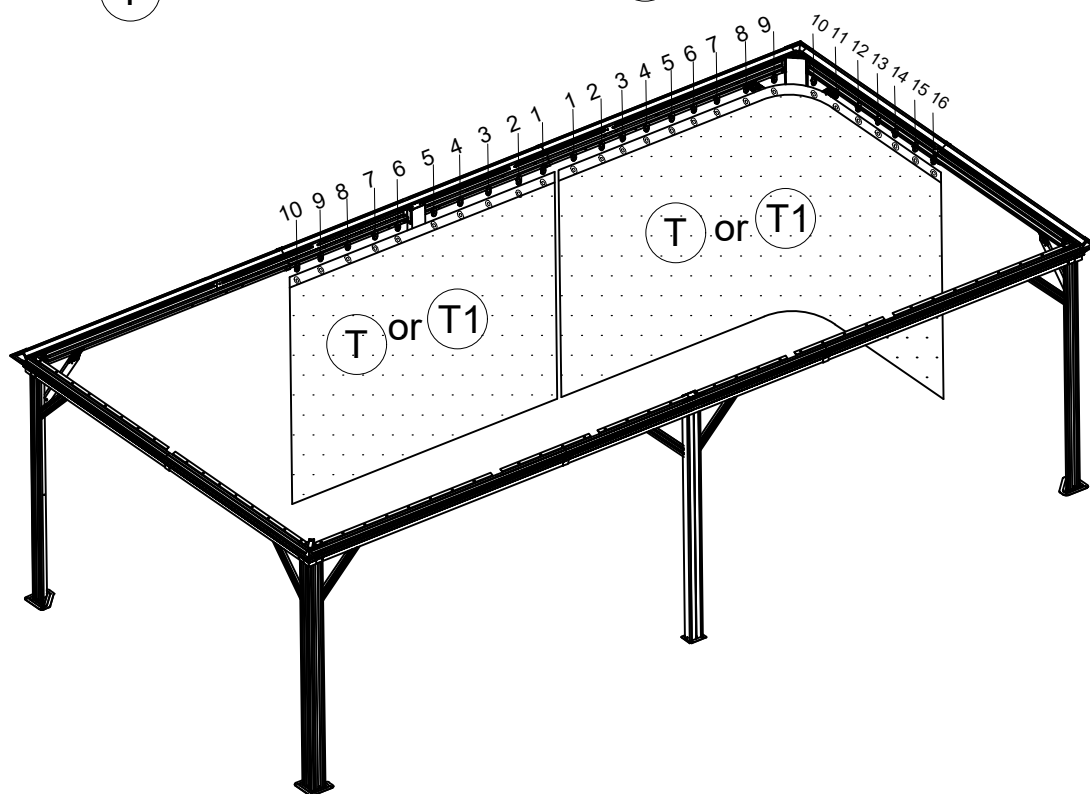
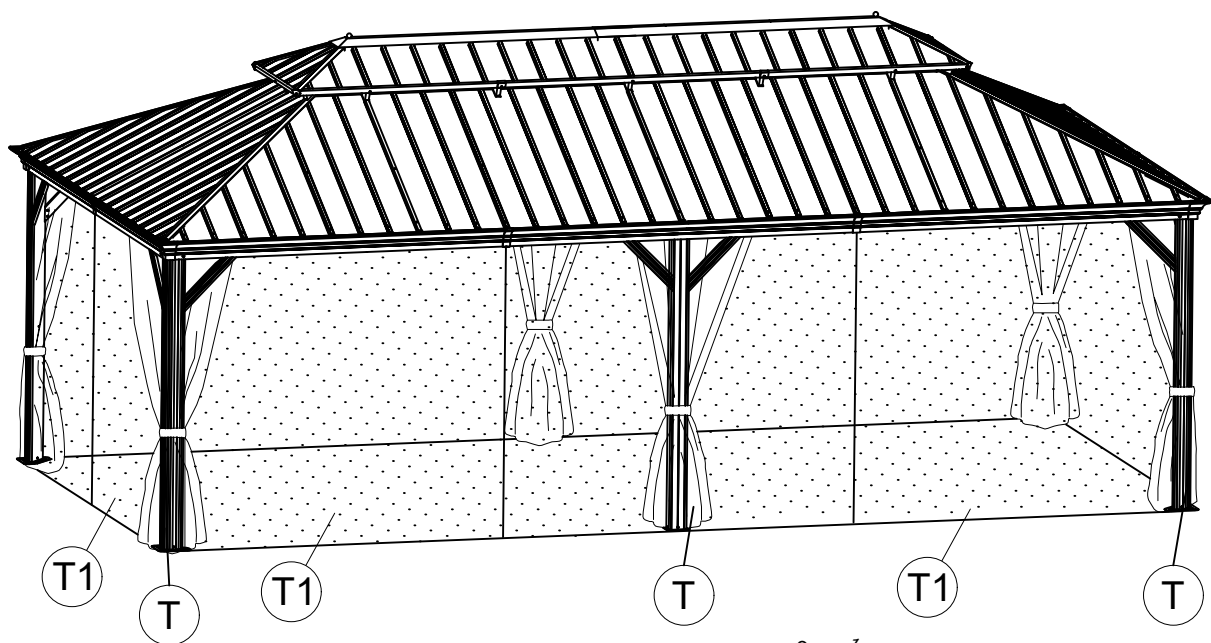
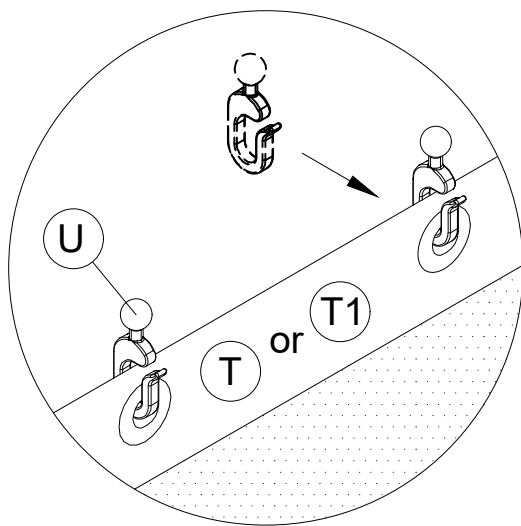
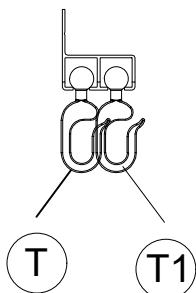


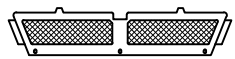
<25>

T 4x + 2x



T1 4x + 2x





<26>

V1 2x



V5a 2x



V5b 2x



V9a 2x

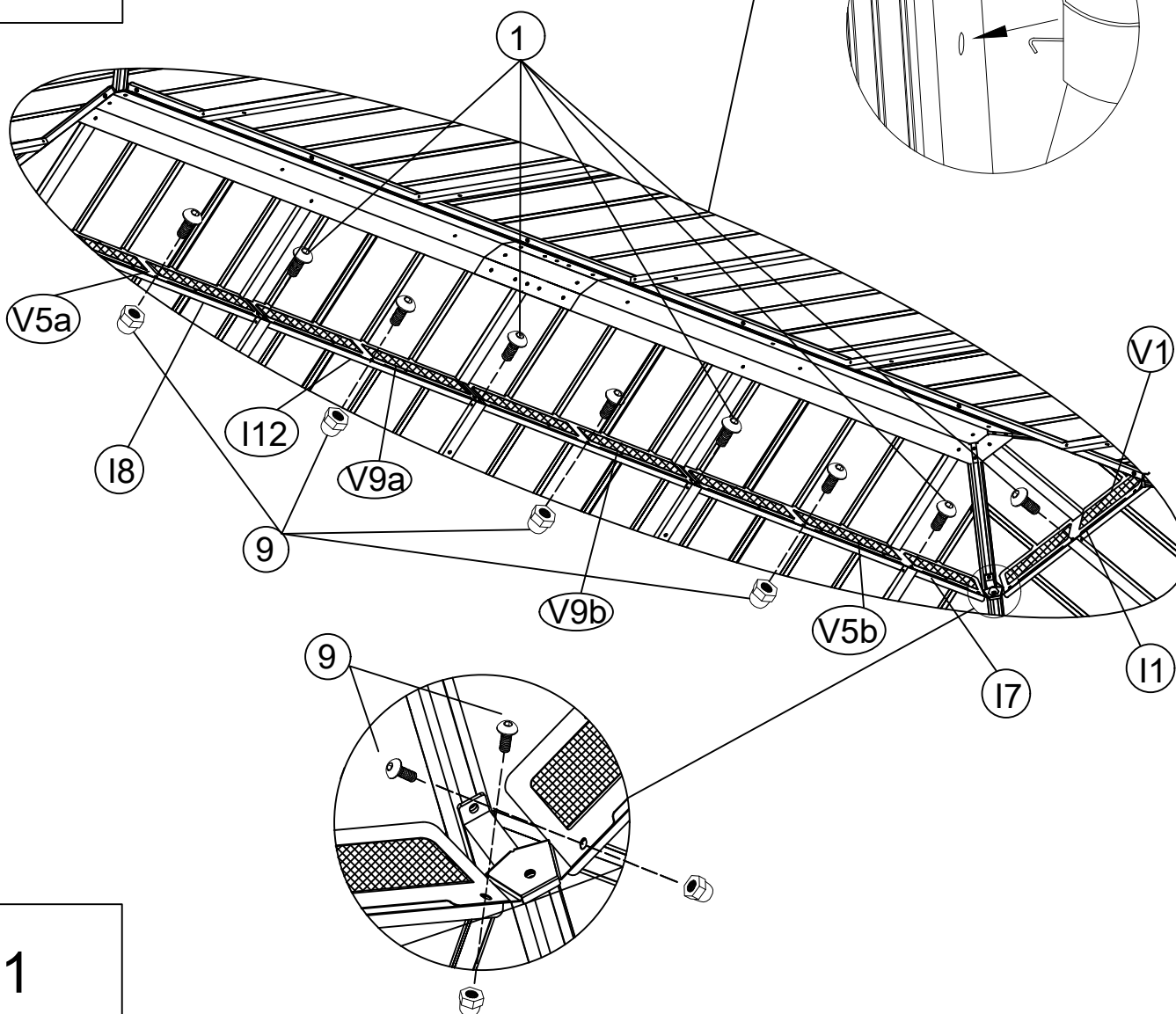
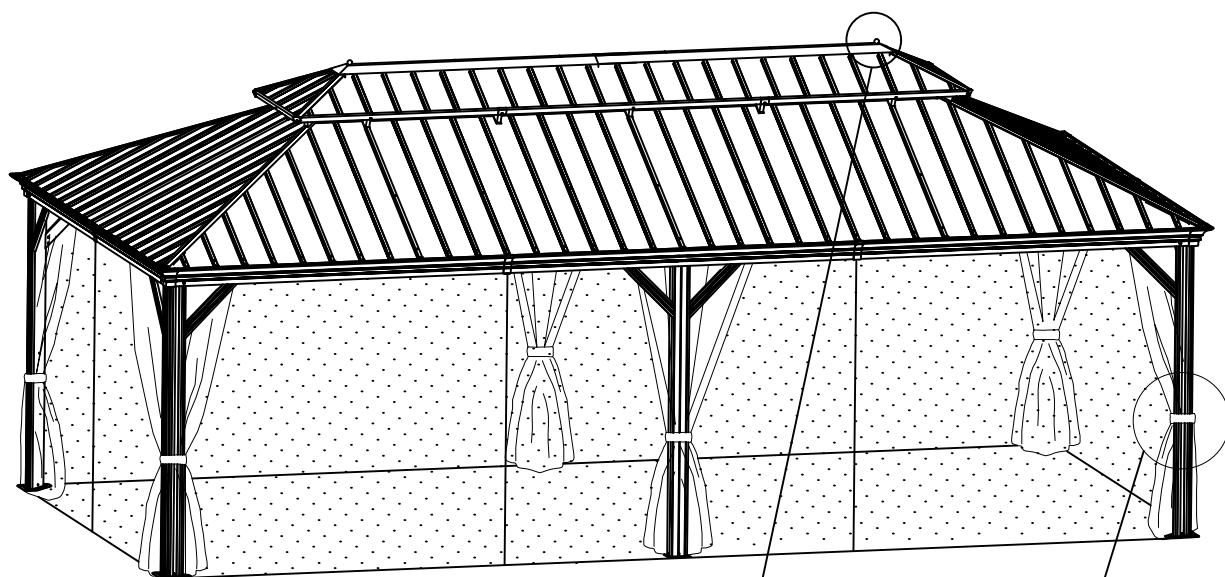


V9b 2x



M6x10

9 16x



Carton-1/7		Carton-3/7		Carton-4/7		Carton-5/7	
Part	Qty	Part	Qty	Part	Qty	Part	Qty
A	4	E	4	V1	2	T	4 + 2
A3	2	E1	2	V5a	2	T1	4 + 2
F1	8	E2	4	V5b	2	1.2.3.4.5.6. 7.8.9.10.11. 12.14.15	1
F4	8	E3	2	V9a	2		
F5	4	E15	4	V9b	2	Za	2
H3	2	E5	4				
H4	2	G12	2				
		I12	2	Carton-5/7		Carton-6/7	
		Y	128	Part	Qty	Part	Qty
		U	168	B1	2	S3	12
Carton-2/7		Z	64	B2	2	R5	4
Part	Qty	Z1	8	C17	2	R6	4
B23	2	Z2	8	C18	2	R10	4
B5	2	F5	1	G1	2		
B6	2			G7	2		
C5	2			G8	2		
C6	2	Carton-4/7		I7	2	Carton-7/7	
C1	2	Part	Qty	I8	2	Part	Qty
C2	2	L9	2	K	4	S1	4
H	4	M9b	2	K1	6	S2	4
H1	4	L8b	1	J1	2	R1	4
J	4	D1	2	N	8	R2	4
I1	2	D2	2	N1	4	R3	4
P	6	D3	2	V	6	R4	4
		D4	2	W	4	R8	4
		D11	2	W1	12	R9	4
		D12	2	W3	8		
		D17	2	W4	12		
		D18	2	W5	4		