

Assembly Instructions

Before beginning the assembly process, please read and save these instructions for reference. Following these guidelines will ensure a smooth and successful assembly of your product.

1. Part Identification:

Carefully separate and identify all the parts included in your package. Confirm that you have all the components listed in the instruction manual. This step will help you avoid any missing or misplaced parts during assembly.

2. Work Surface:

To prevent any scratches or damage to the product, assemble it on a soft mat or a similar protective surface. This will provide a cushioned area for the components and protect the surfaces from unwanted marks.

3. Step-by-Step Assembly:

Follow the assembly instructions provided, proceeding one step at a time. Take care to understand each step properly before proceeding to the next one. This sequential approach ensures that the assembly is done correctly and minimizes the chance of errors.

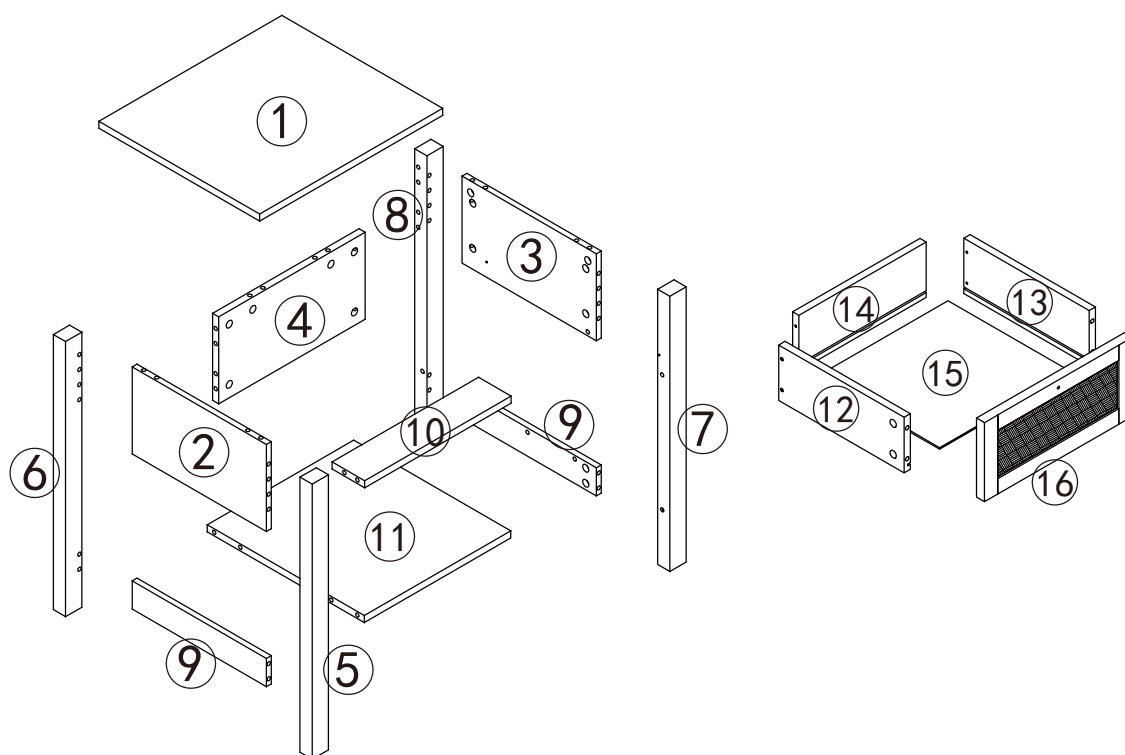
4. Proper Screw Seating:

When attaching screws and nuts, it is essential not to fully tighten them until all screws are correctly seated. By partially tightening each screw and nut initially, you can ensure that they are aligned properly and fit securely before final tightening.















5. Avoid Over-Tightening:

While each screw and nut should be tightened correctly, it is crucial not to over-tighten them. Over-tightening can cause damage to the product or compromise its structural integrity. Use the appropriate amount of force to secure the components without excessive tightening.

Parts List

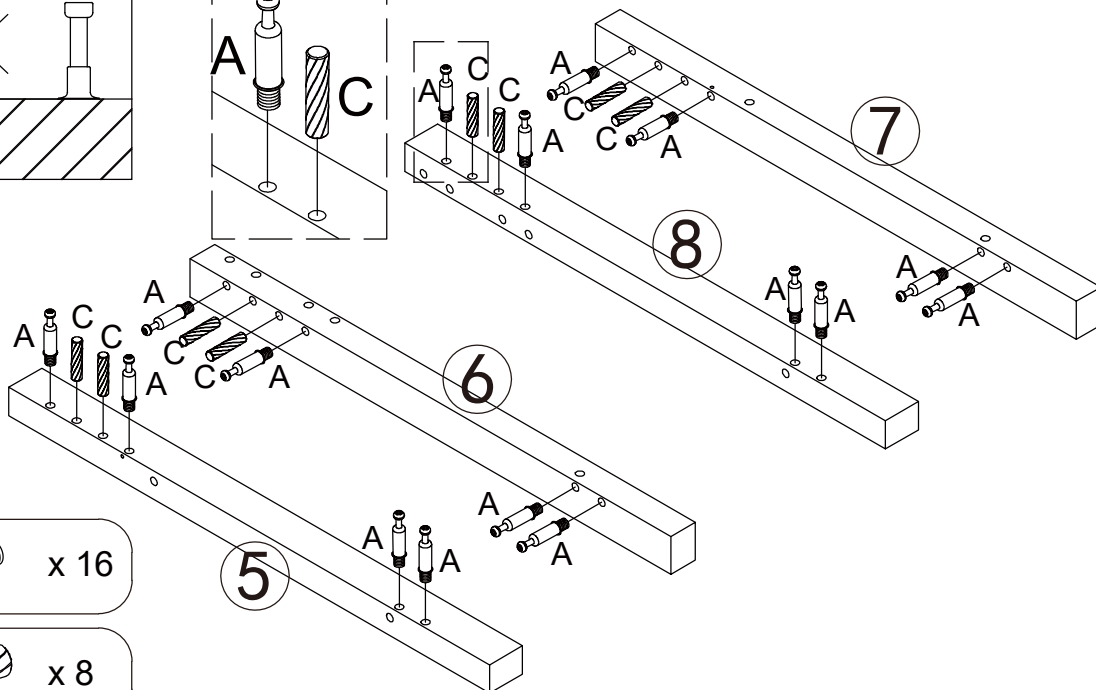
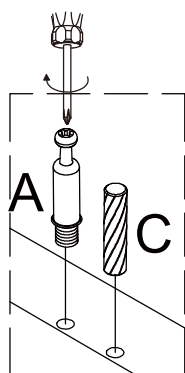
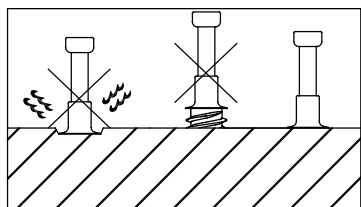


Hardware List

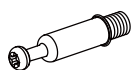
| | | | | | | |
|--|---|--|---|--|---|---|
| Ax40  M6x35 | Bx40  Ø15x10 | Cx22  Ø6x30 | Dx12  Ø3x12 | Ex4  Ø4x35 | Fx1  | Gx1  Ø4x22 |
| Hx5  | Ix1  M4 | CLx1  300mm | CR x1  300mm | DL x1  300mm | DR x1  300mm | Jx1  |

| Code | Description | Quantity |
|------|--------------------------|----------|
| A | M6*35mm Cam bolt | 40+2 |
| B | Ø15x10mm Cam lock | 40+2 |
| C | Ø6x30mm Wood dowel | 22+2 |
| D | M3x12mm Screw | 12+2 |
| E | M4x35mm Screw | 4+2 |
| F | Handle | 1 |
| G | Ø4x22mm Handle screw | 1 |
| H | Footpads | 5 |
| I | Wrench | 1 |
| J | 300mm Drawer runnner set | 1 |

Step 1



A



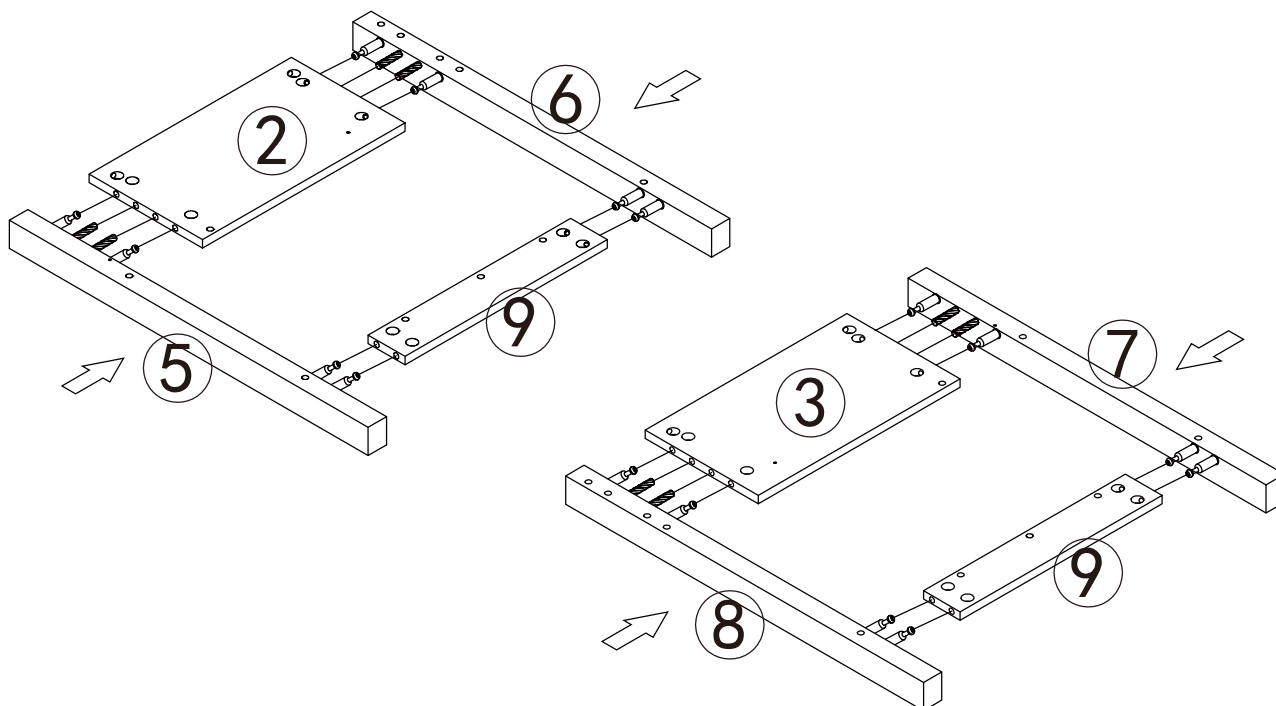
x 16

C

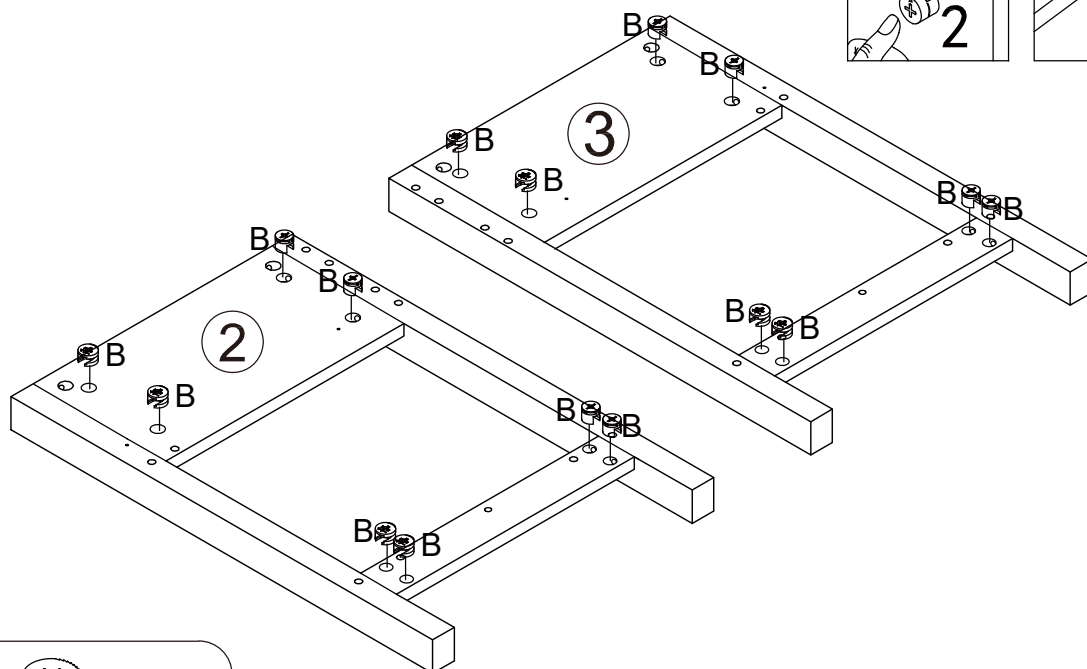


x 8

Step 2



Step 3

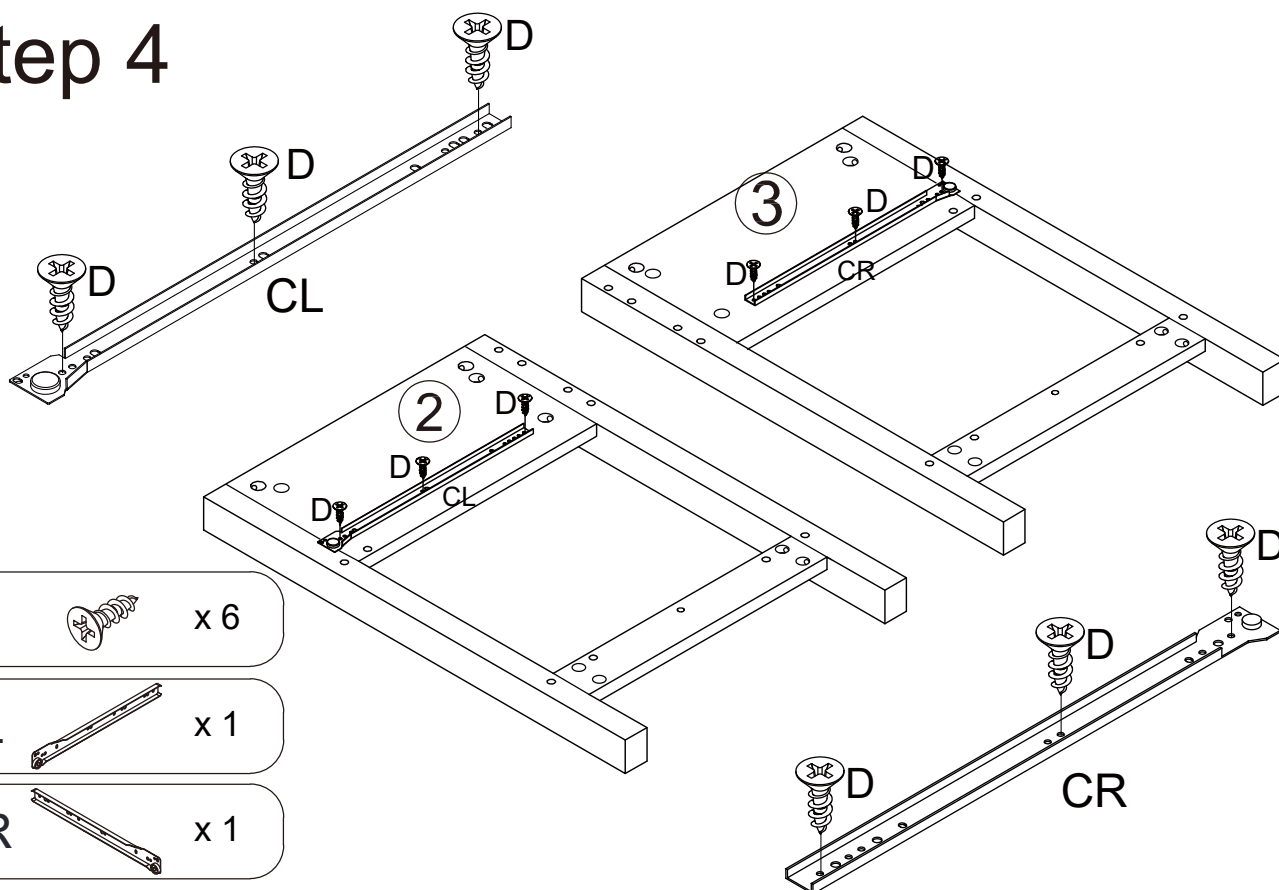


B



x 16

Step 4

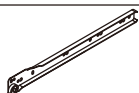


D



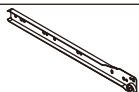
x 6

CL



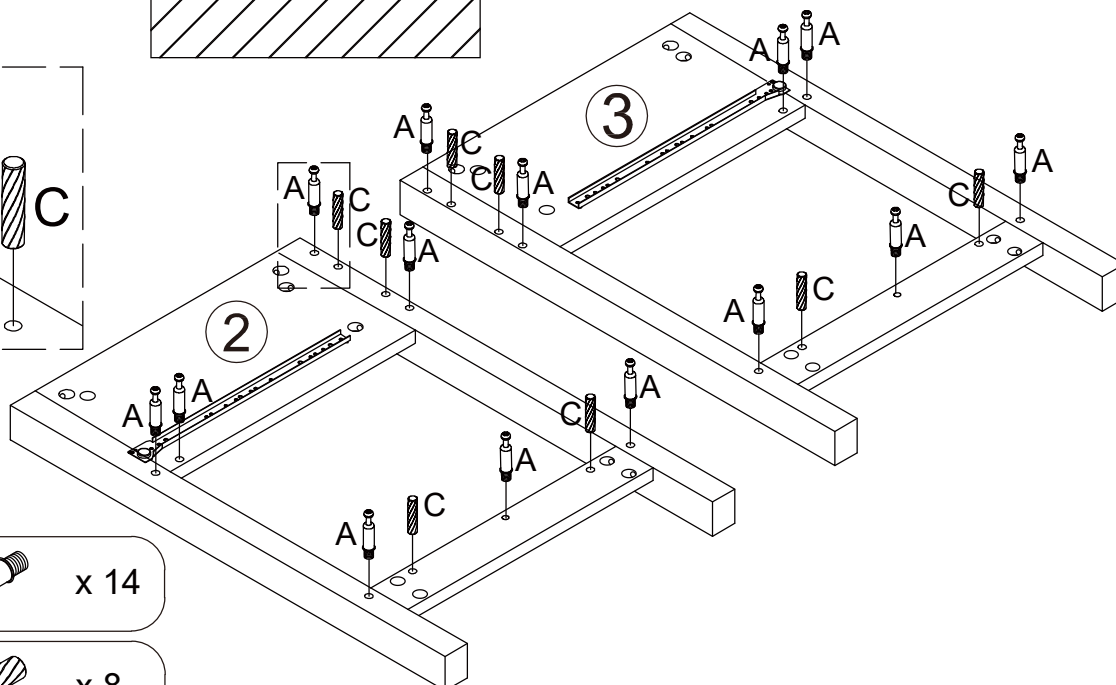
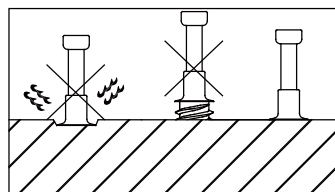
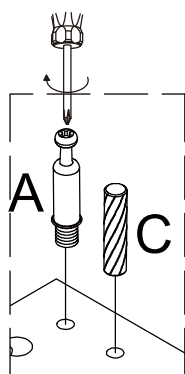
x 1

CR



x 1

Step 5



A



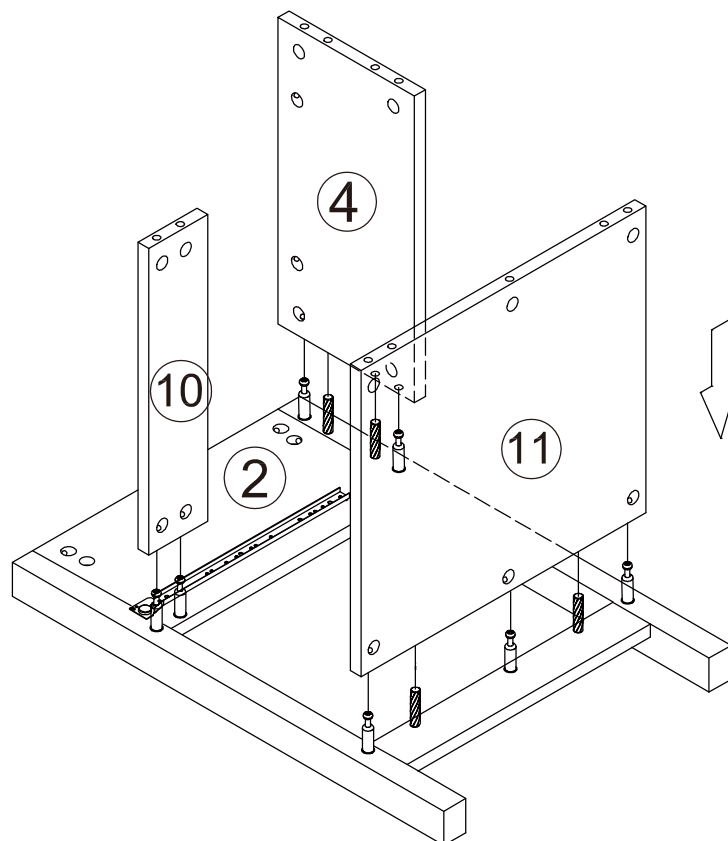
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C

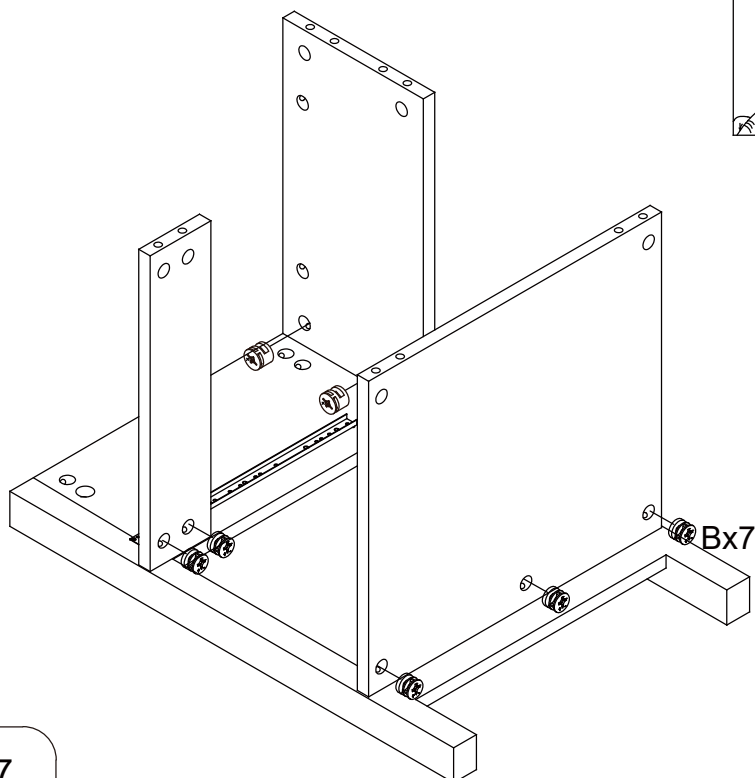


x 8

Step 6



Step 7

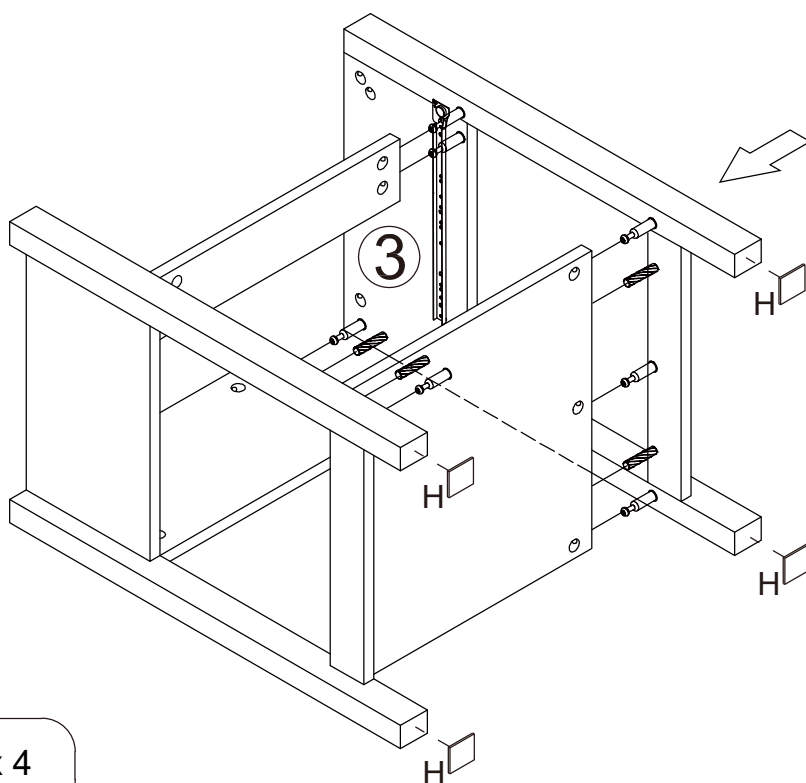


B



x 7

Step 8

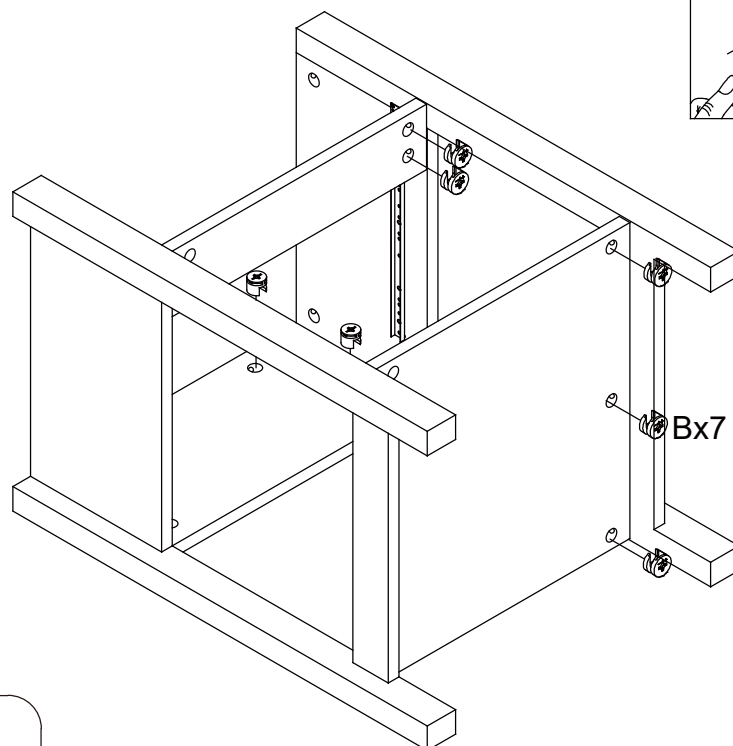


H



x 4

Step 9

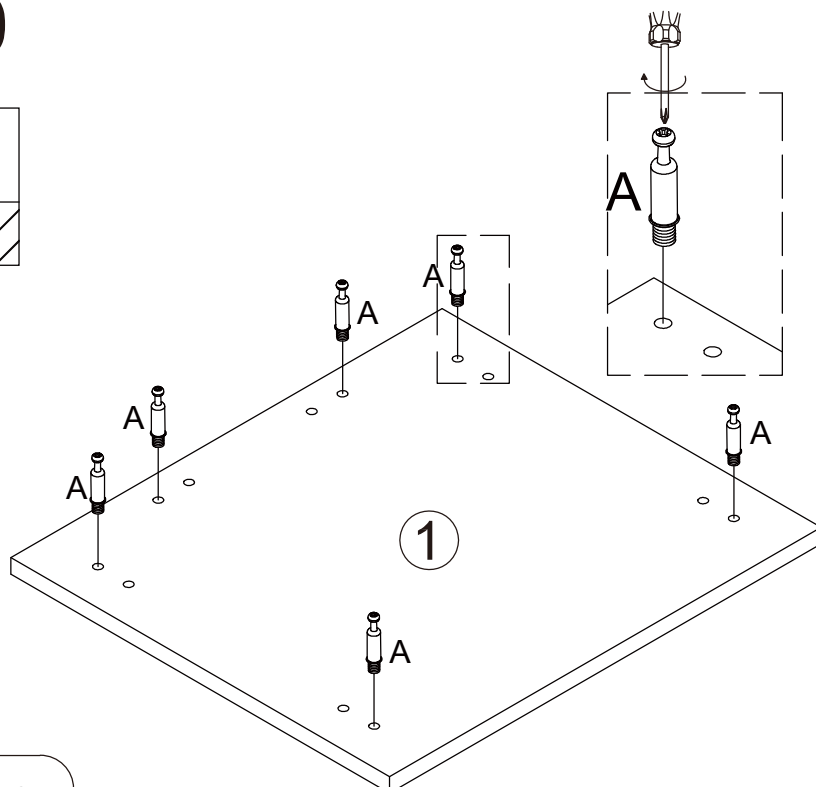
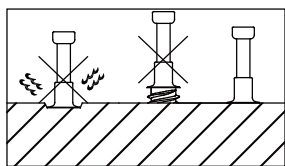


B



x 7

Step 10

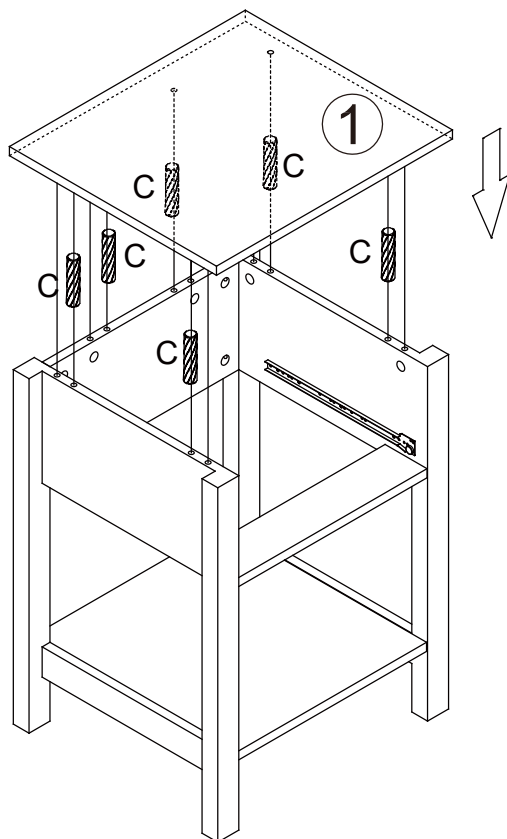


A



x 6

Step 11

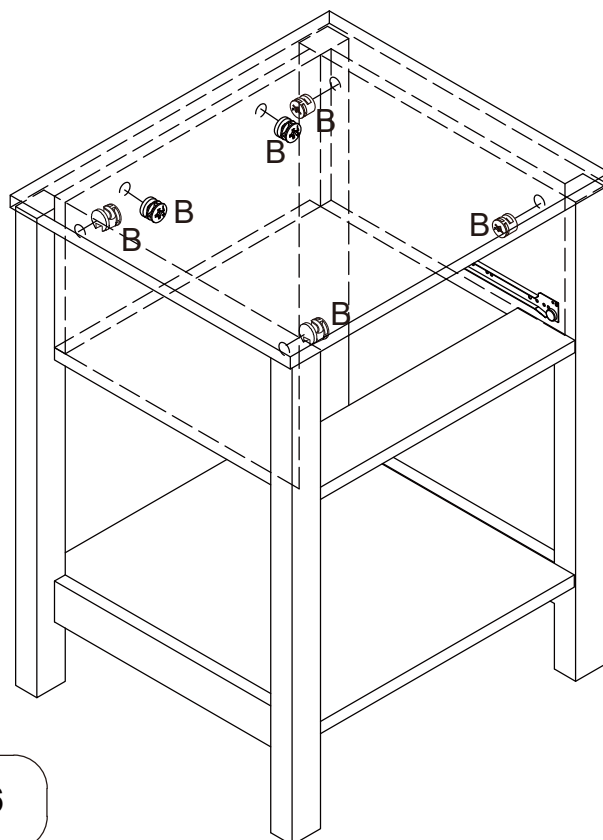


C



x 6

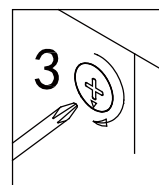
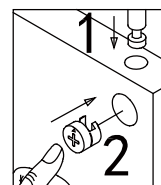
Step 12



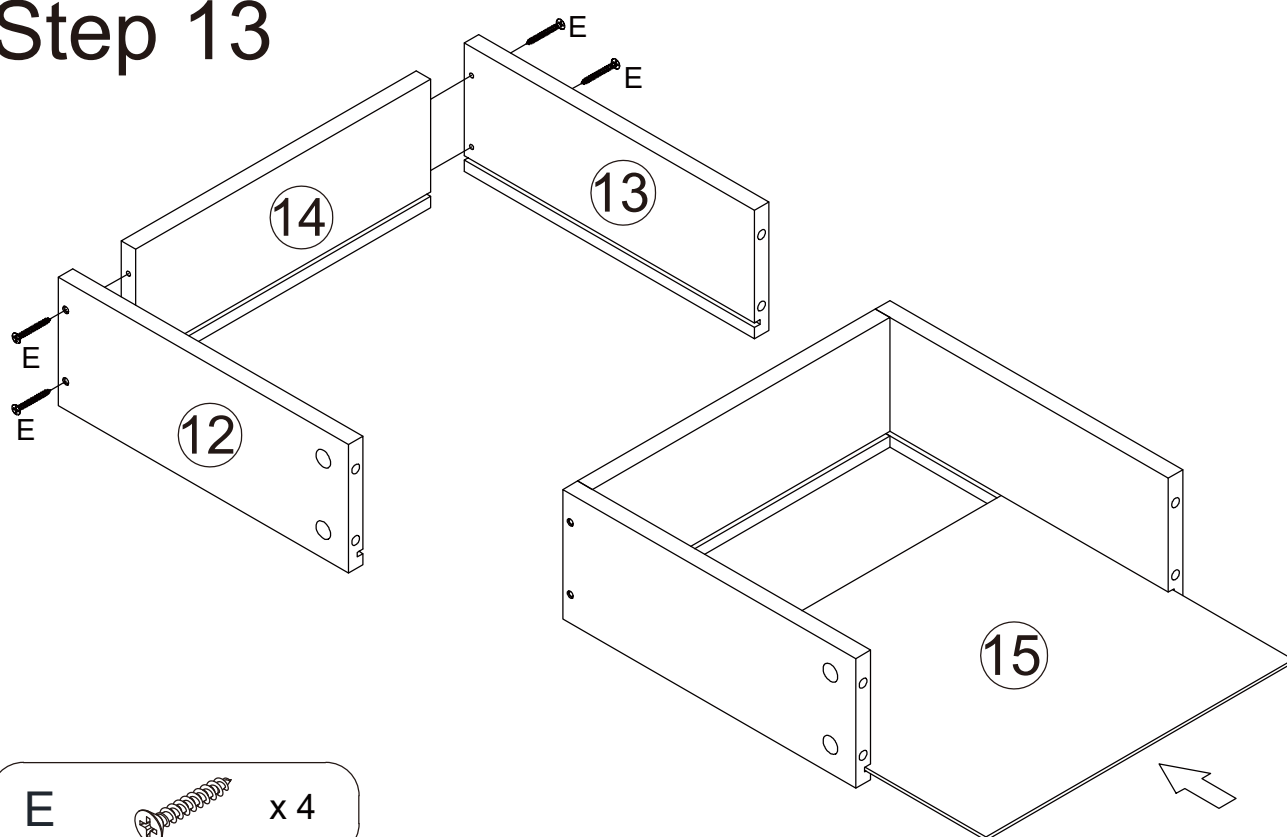
B



x 6



Step 13

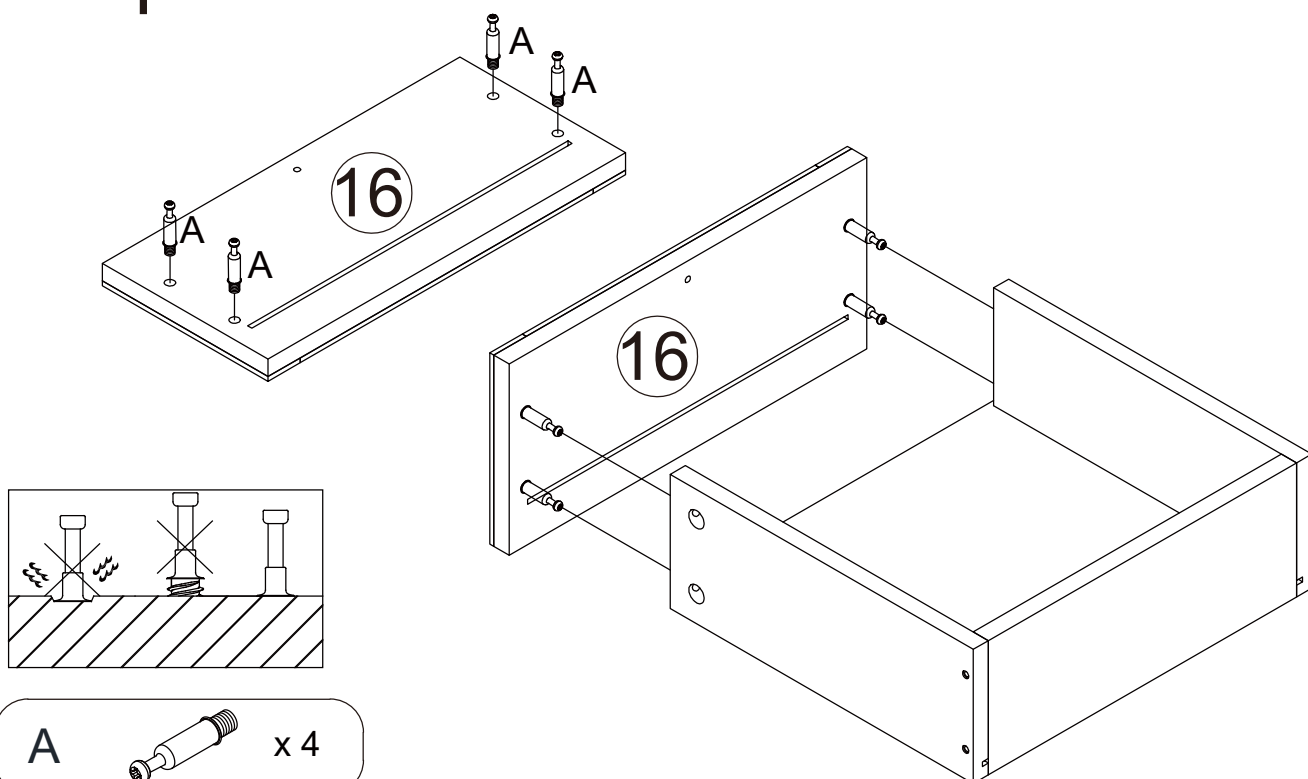


E

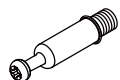


x 4

Step 14

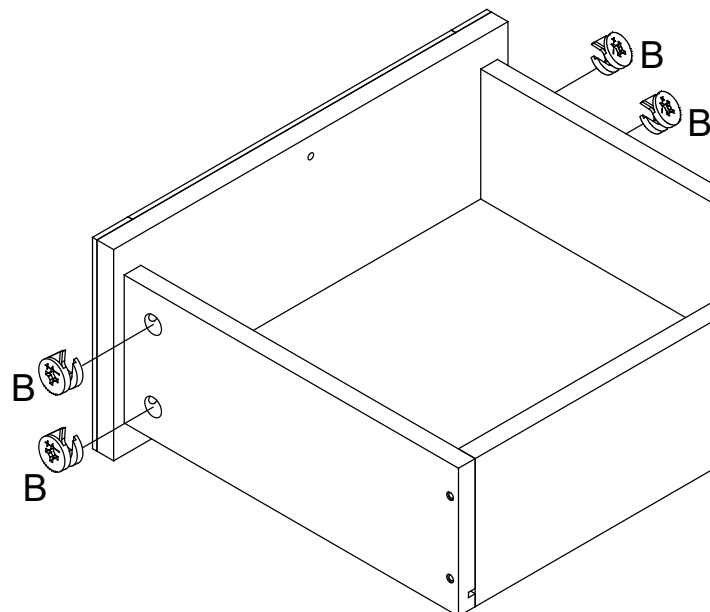


A



x 4

Step 15

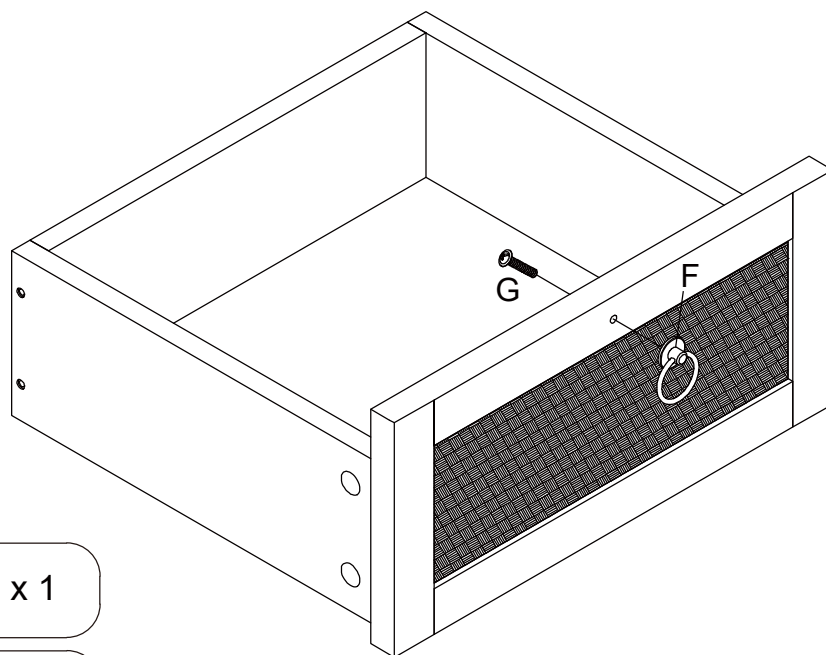


B



x 4

Step 16



F



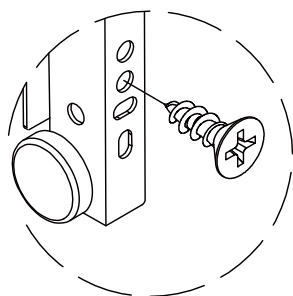
x 1

G





x 1

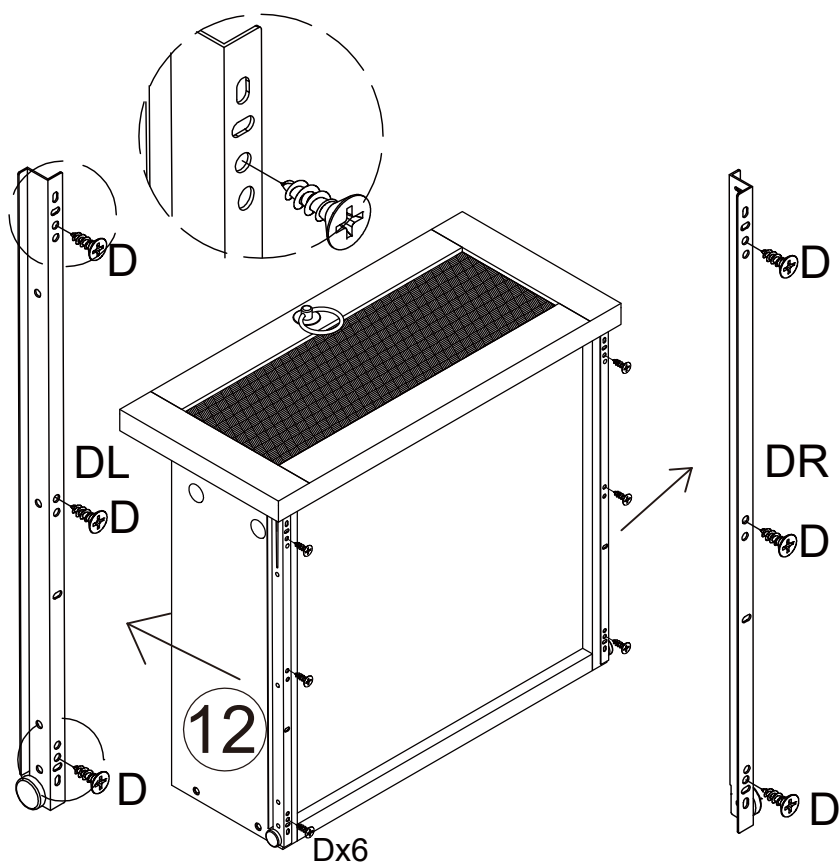
Step 17



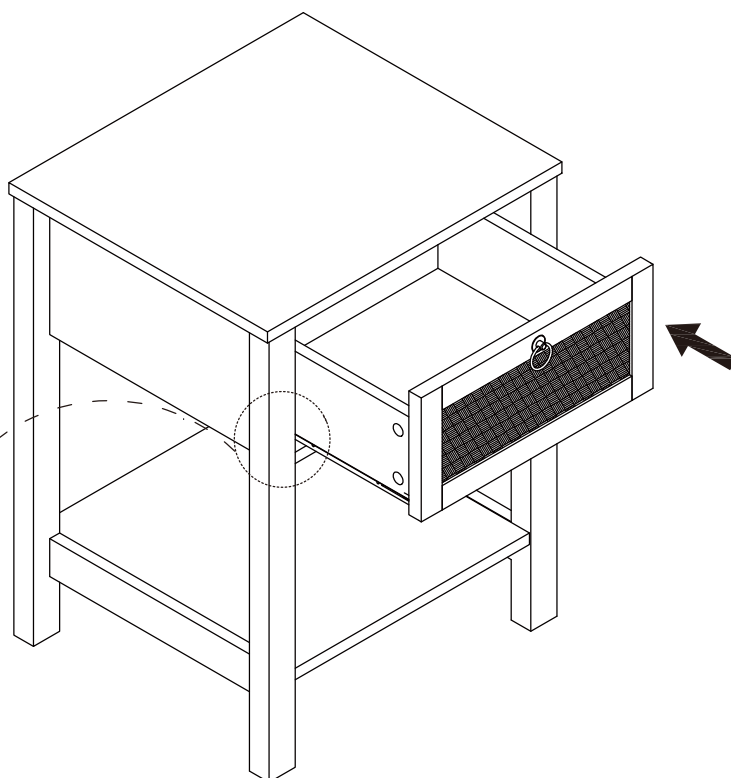
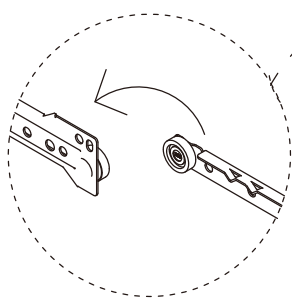
D  x 6

DL  x 1

DR  x 1



Step 18



Step 19

