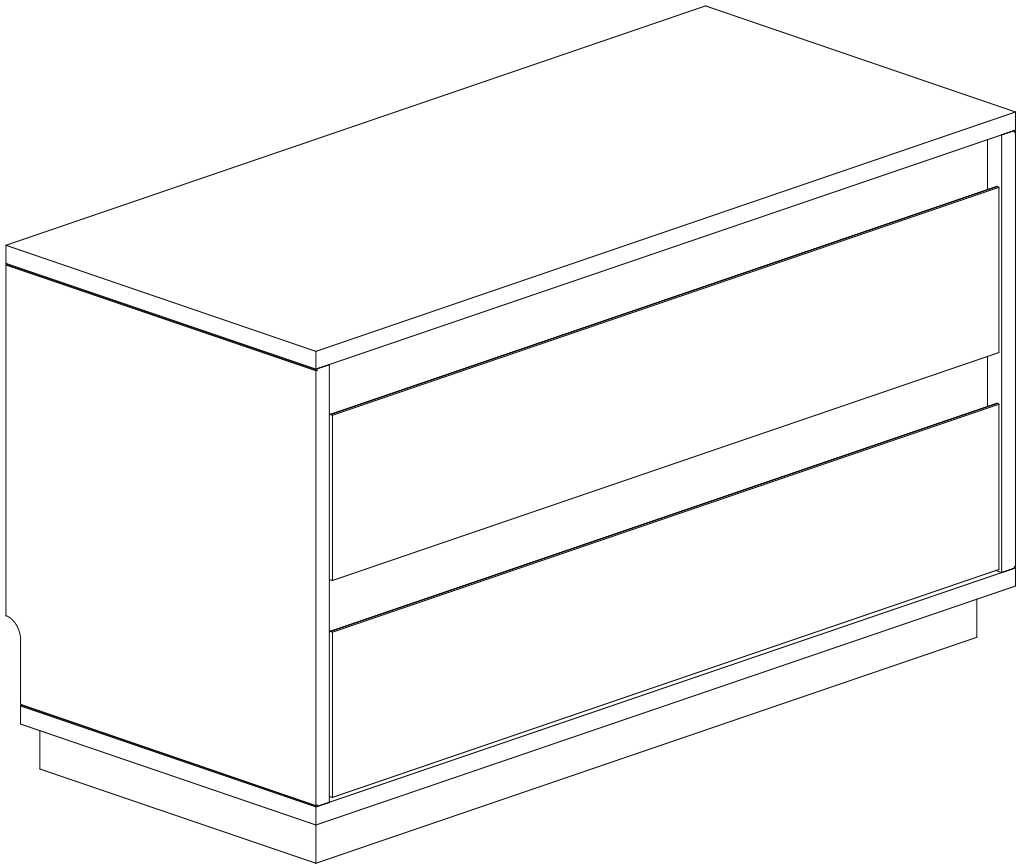
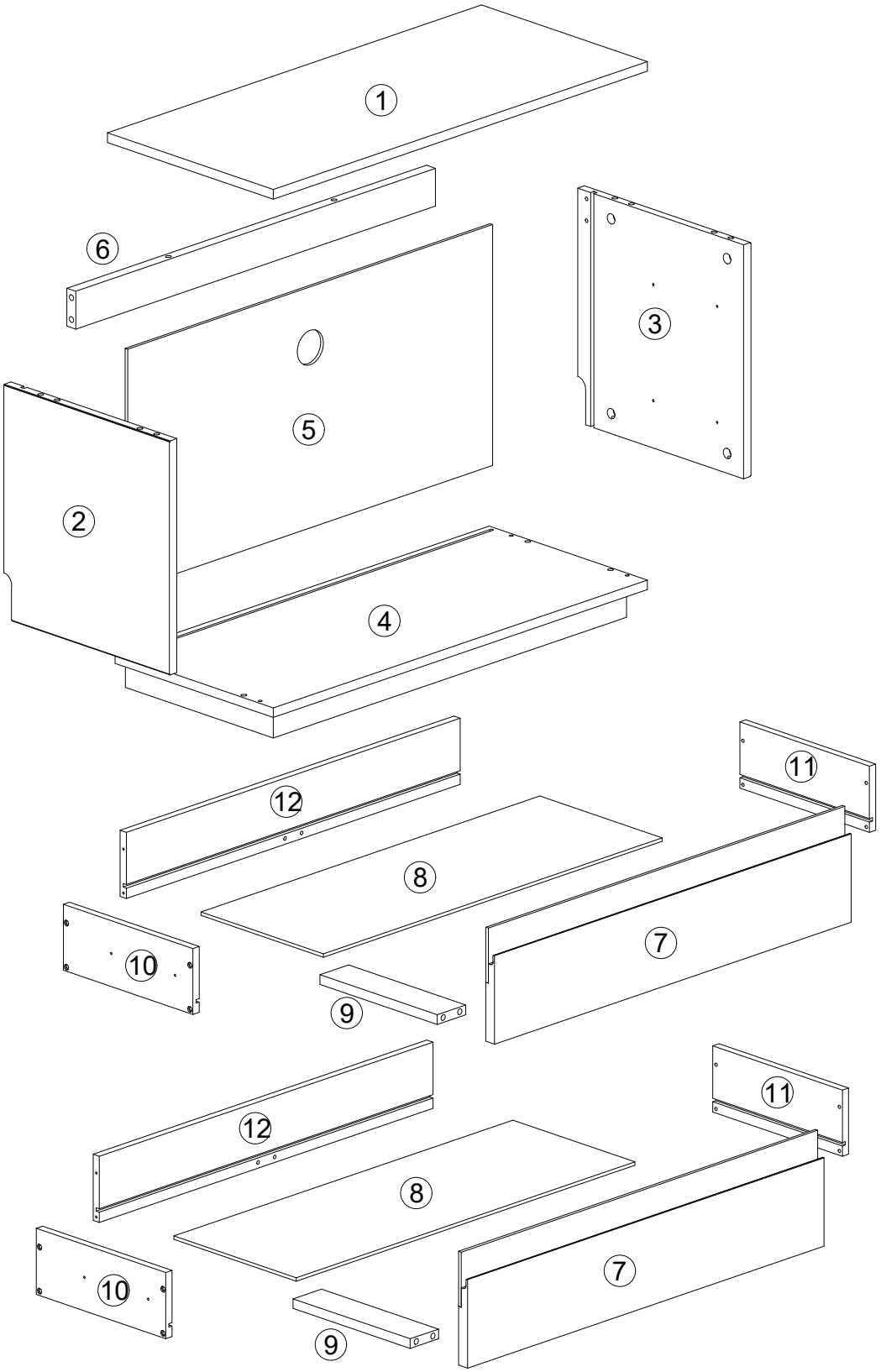
Double-Drawer Bookcase

SG064

Assembly Instructions

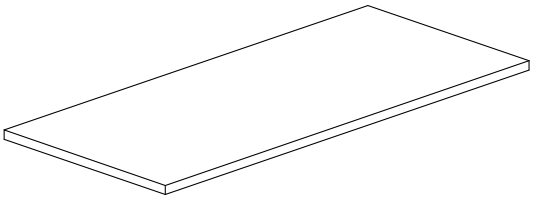


Assembly Overview



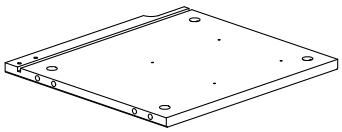
Parts List

1 Front panel



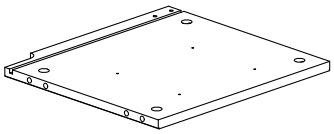
1 PC

2 Left side panel



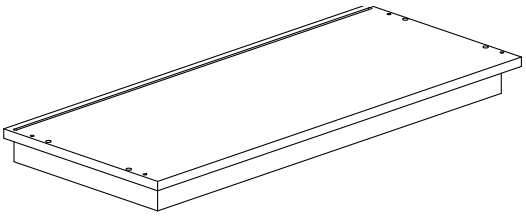
1 PC

3 Right side panel



1 PC

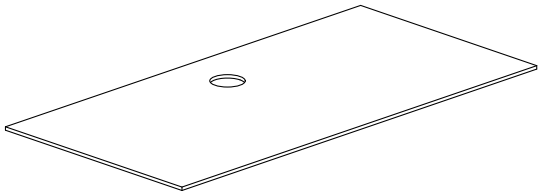
4 Bottom panel



1 PC

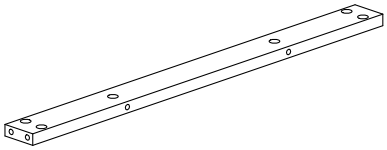
Parts List (continued)

5 Back panel



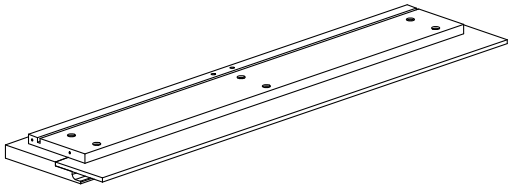
1 PC

6 Rear cross rail



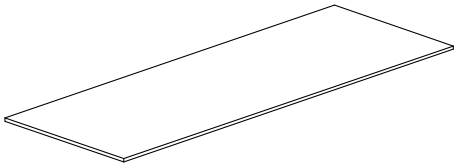
1 PC

7 Drawer front panel



2 PCS

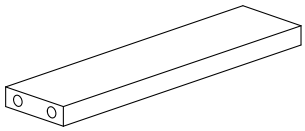
8 Drawer bottom panel



2 PCS

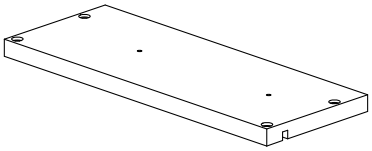
Parts List (continued)

9 Drawer lower front rail



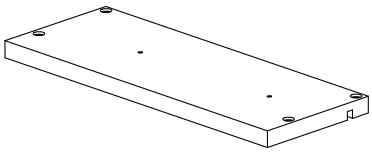
2 PCS

10 Drawer left side panel



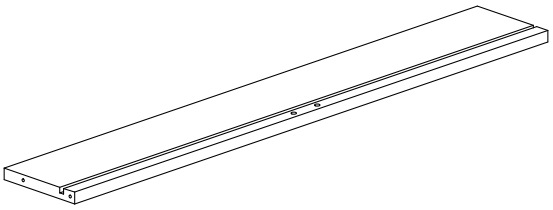
2 PCS

11 Drawer right side panel



2 PCS

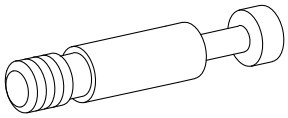
12 Drawer back panel



2 PCS

Hardware List

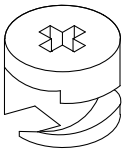
A Cam bolt



L = 40mm

22 + 2 PCS

B Cam lock



Ø15MM

22 + 2 PCS

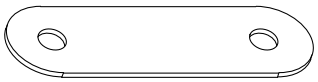
C Wood dowel



Ø8 × 30MM

8 + 1 PCS

D Connecting iron plate



54 × 12 × 1.2MM

2 PCS

Hardware List (continued)

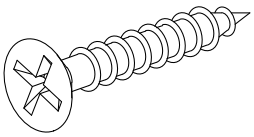
E Flat-head wood screw



#3 × 12MM

8 + 1 PCS

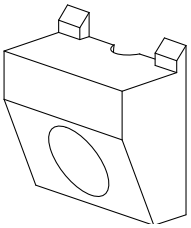
F Flat-head self-tapping screw



#8 × 32MM

16 + 1 PCS

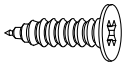
G Back panel clip



13 × 13 × 9.5MM

6 + 1 PCS

H Flat-head wood screw

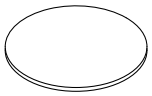


#3.5 × 12MM

24 + 2 PCS

Hardware List (continued)

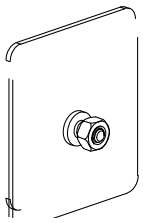
I Decorative sticker



Ø20MM

22 + 2 PCS

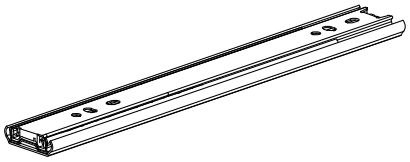
K No-nail adhesive pad



60 × 60MM

2 PCS

L Three-section ball bearing slide rail



L = 200 × 35MM; 8 inch
Wall thickness: 1MM

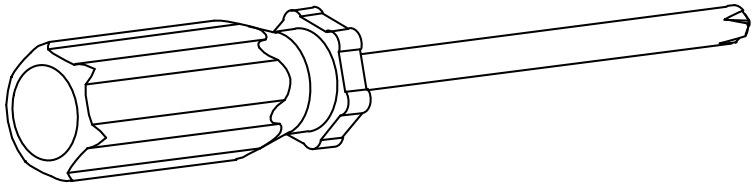
2 PAIRS (4 pieces)

Reusable Tool

J Phillips screwdriver

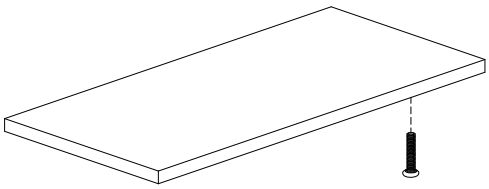
Ø6 × 128MM

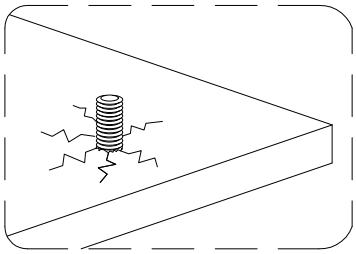
1 PC (reusable)



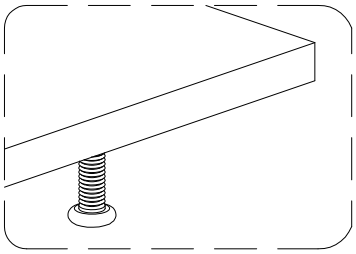
Important

Using the correct screws prevents damage to the components.





Incorrect screws can split the boards.



The correct screws fit properly.

WARNING

1. Place the unit on a level surface, or level it with the included hardware where applicable.

2. Do not sit or stand on the assembled product. Do not allow children to climb, sit, or stand on it.

3. For safety, this unit must be mounted to the wall.

4. Do not use the unit without installing the tip restraint.

5. The unit can tip over, causing severe injury or death.

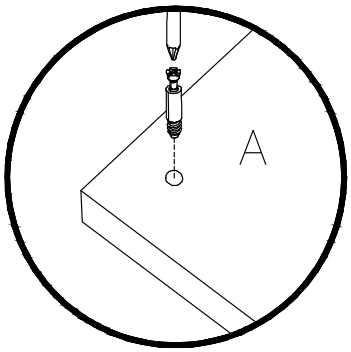
6. Do not exceed the recommended weight limits.

7. Distribute weight evenly on each level and keep heavier loads at the bottom.

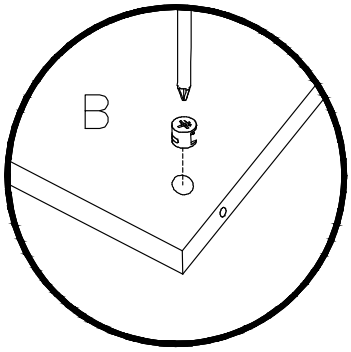
8. Before cutting, drilling, or hammering into any wall or floor, check the locations of electrical, plumbing, and gas lines. Cutting may cause serious injury.

Cam Lock System

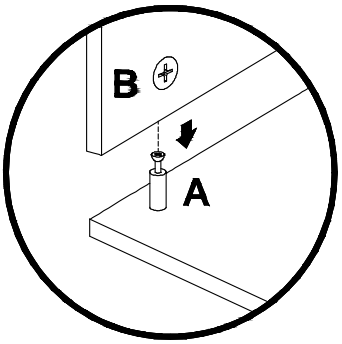
General example: letters inside these diagrams are local example labels, not the product hardware IDs.



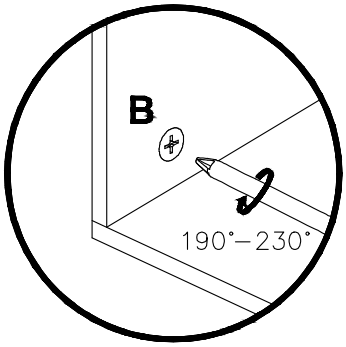
1. Screw the cam bolt into the panel.



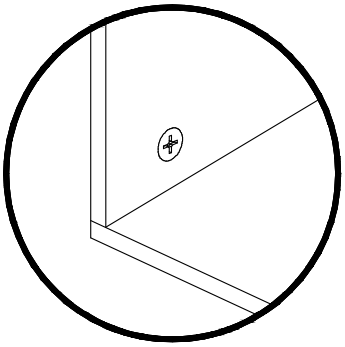
2. Push the cam into the panel. Point its arrow toward the panel edge.



3. Align the cam bolts with the cams and insert fully into the cross-bored holes.



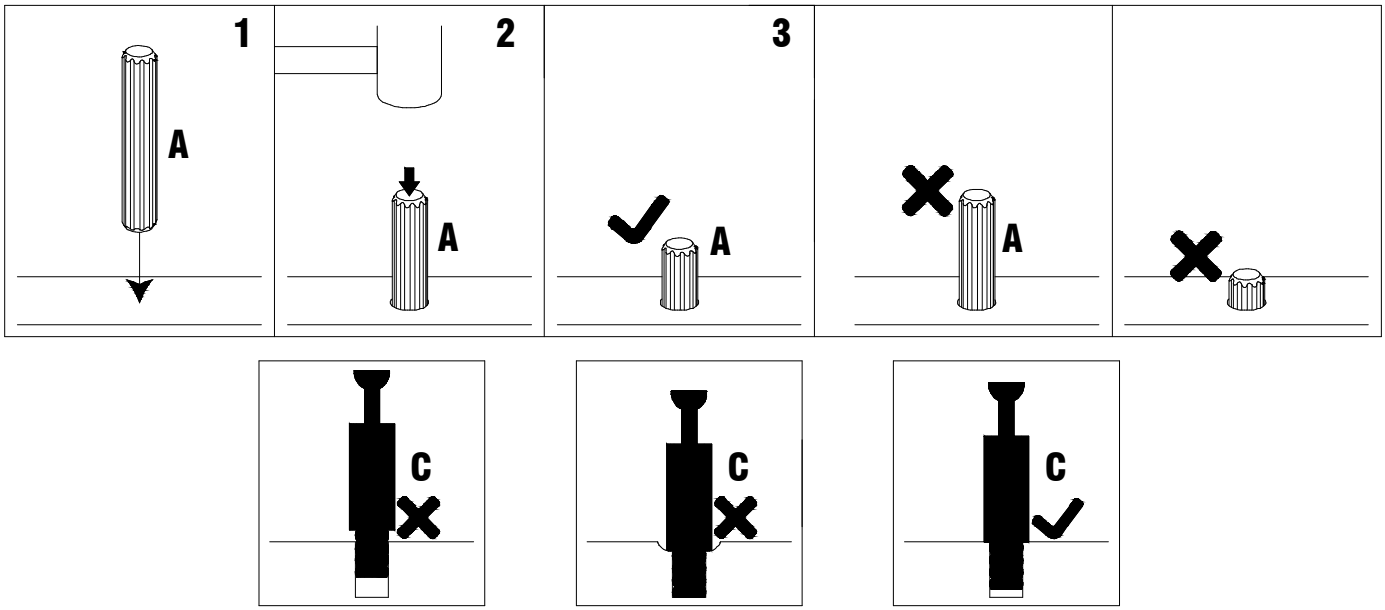
4. Turn the cams clockwise 190°–230° to lock the panels together.



5. The panels should fit tightly together and the connection should be rigid.

Dowel Insertion Example

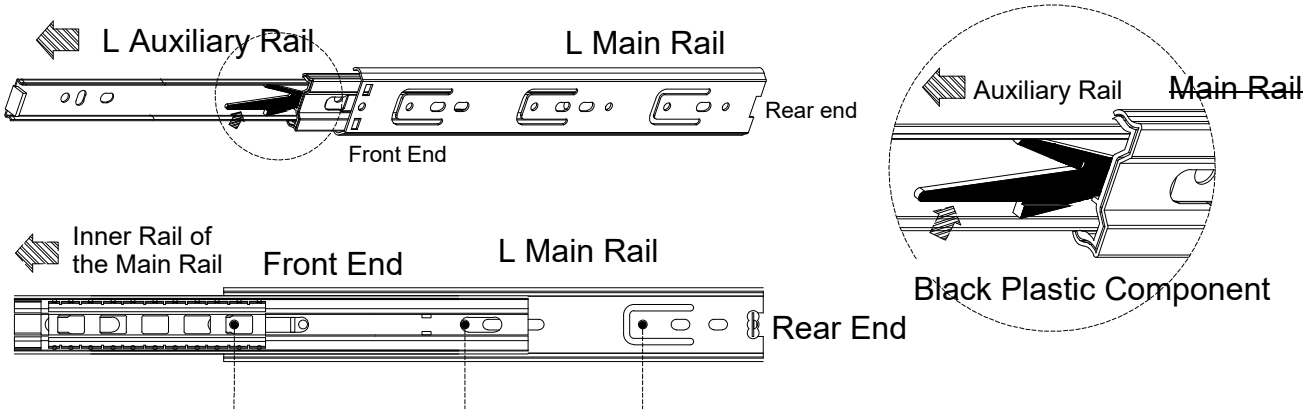
General example: A and C are local illustration labels, not product hardware IDs. Insert the wood dowel at least halfway. If necessary, tap lightly with a rubber mallet.



Step 1 | Separate the Rails

Extend slide rail L. Press the black plastic component as shown to separate the main rail from the auxiliary rail. Set the auxiliary rails aside for Step 2. Then extend the inner rail of each main rail to expose the screw holes.

L: 2 pairs (4 pieces)

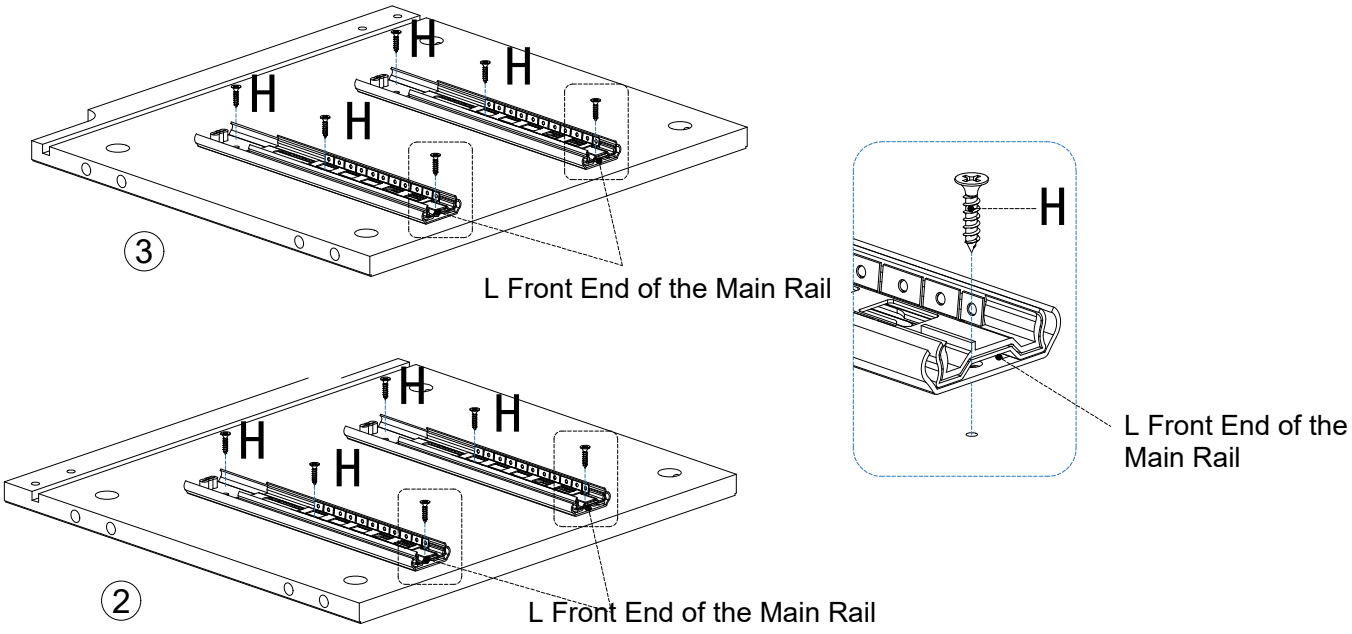


Step 1 | Fit the Main Rails

Secure the main rails L to Side Panels 2 and 3 using screws H and screwdriver J. Distinguish the front and rear ends as shown.

H × 12 PCS; L: main rails separated above

Tool: J × 1 PC (reusable)

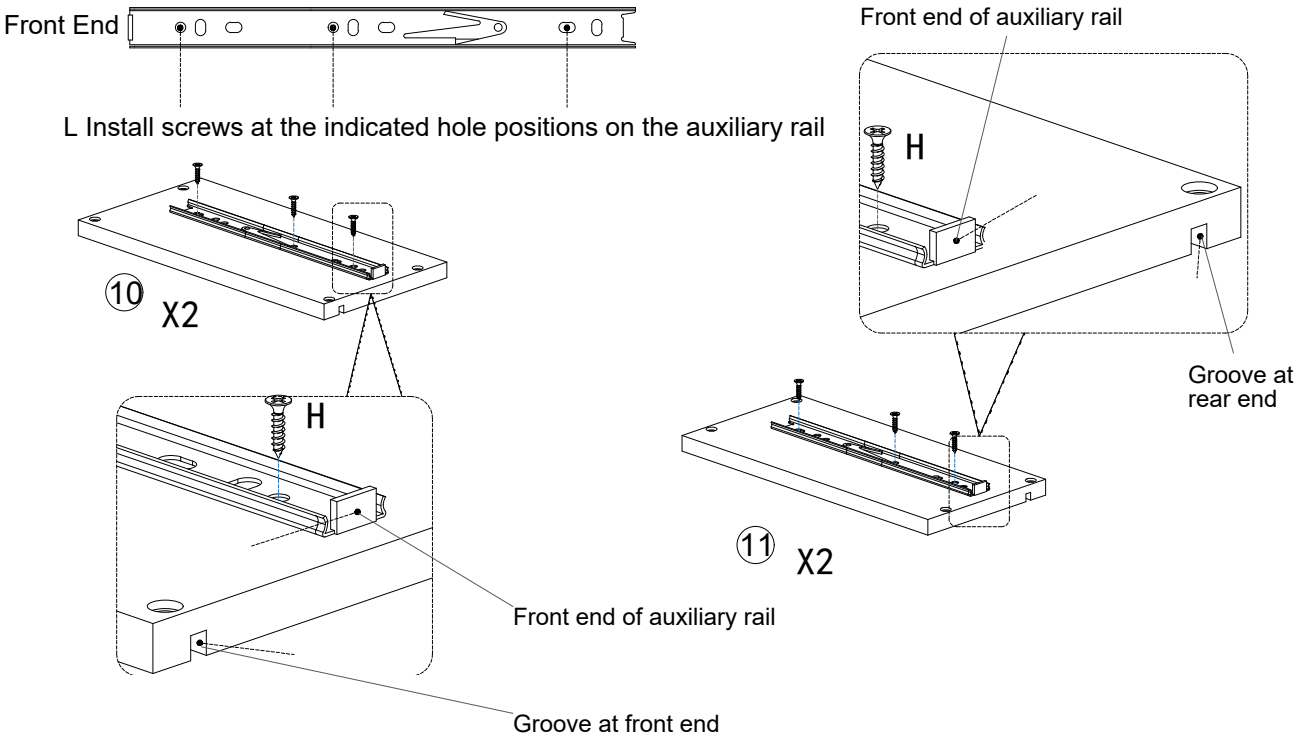


Step 2

Secure the auxiliary rails from Step 1 to Drawer Side Panels 10 and 11 using screws H and screwdriver J. Follow the front/rear orientation and groove positions shown. Repeat for both drawers.

H × 12 PCS total; L: auxiliary rails from Step 1

Tool: J × 1 PC (reusable)

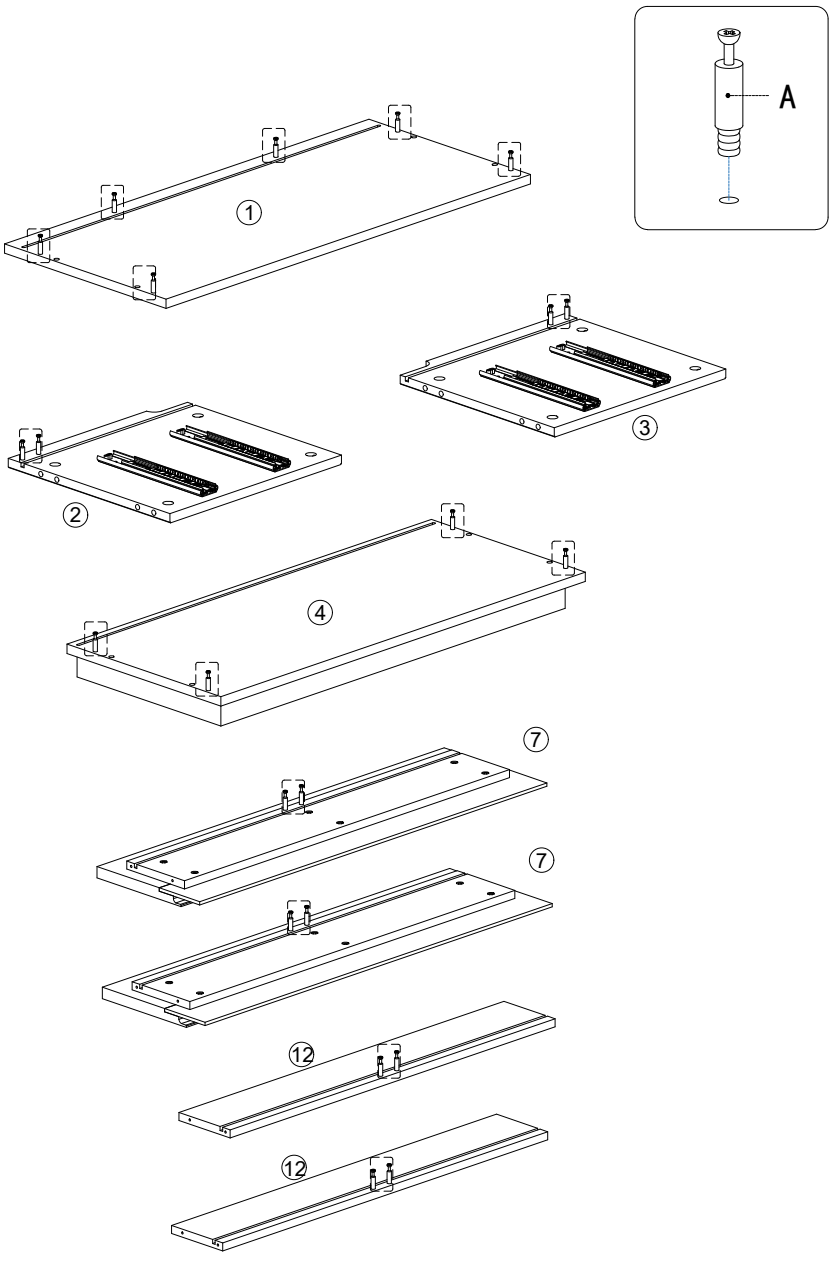


Step 3

Install cam bolts A in Panels 1, 2, 3, 4, 7, and 12 using screwdriver J. Prepare both sets of drawer panels.

A × 22 PCS

Tool: J × 1 PC (reusable)

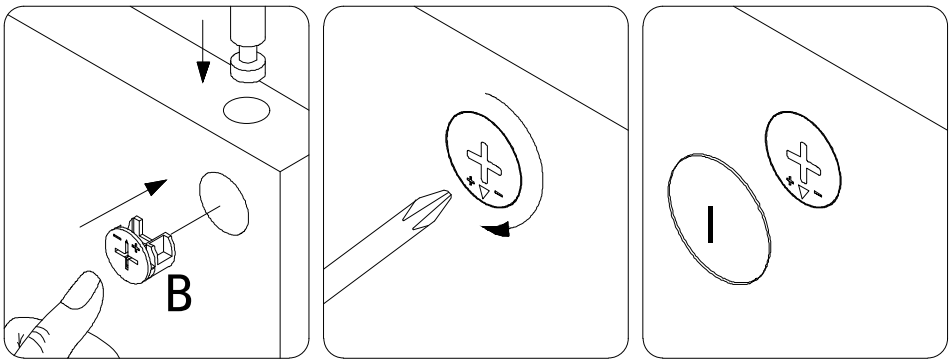


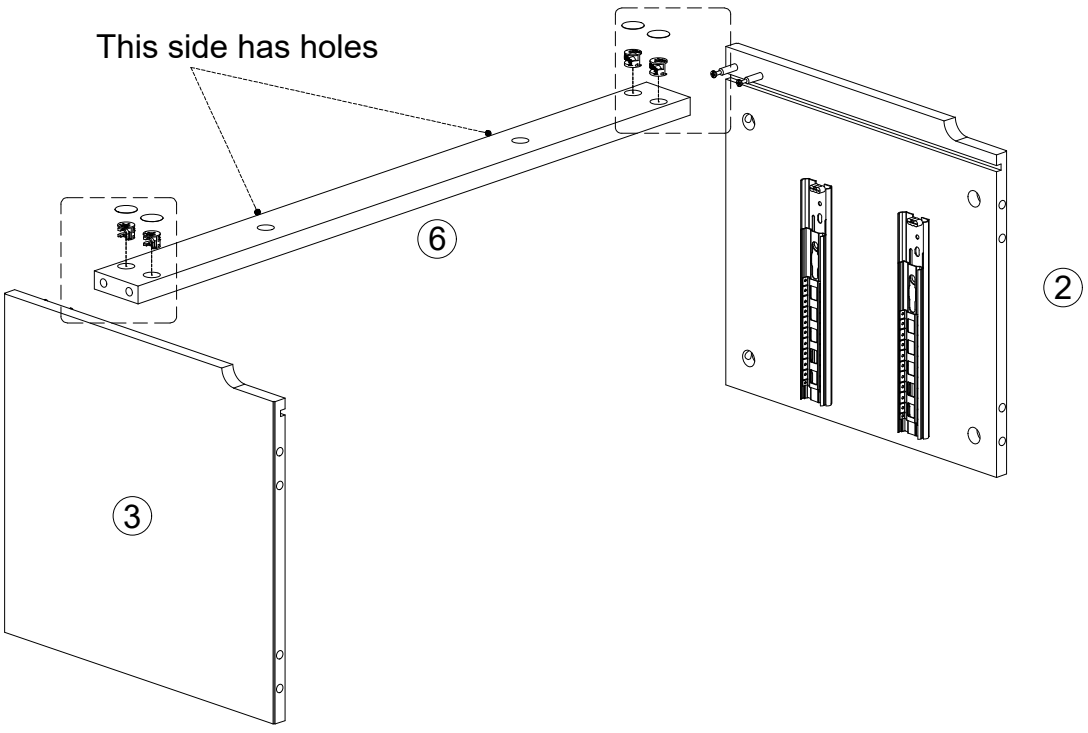
Step 4

Join Rear Cross Rail 6 to Side Panels 2 and 3 from Step 3 using cam locks B and screwdriver J. Cover the locks with stickers I. Orient the side with holes as shown.

B × 4 PCS; I × 4 PCS

Tool: J × 1 PC (reusable)



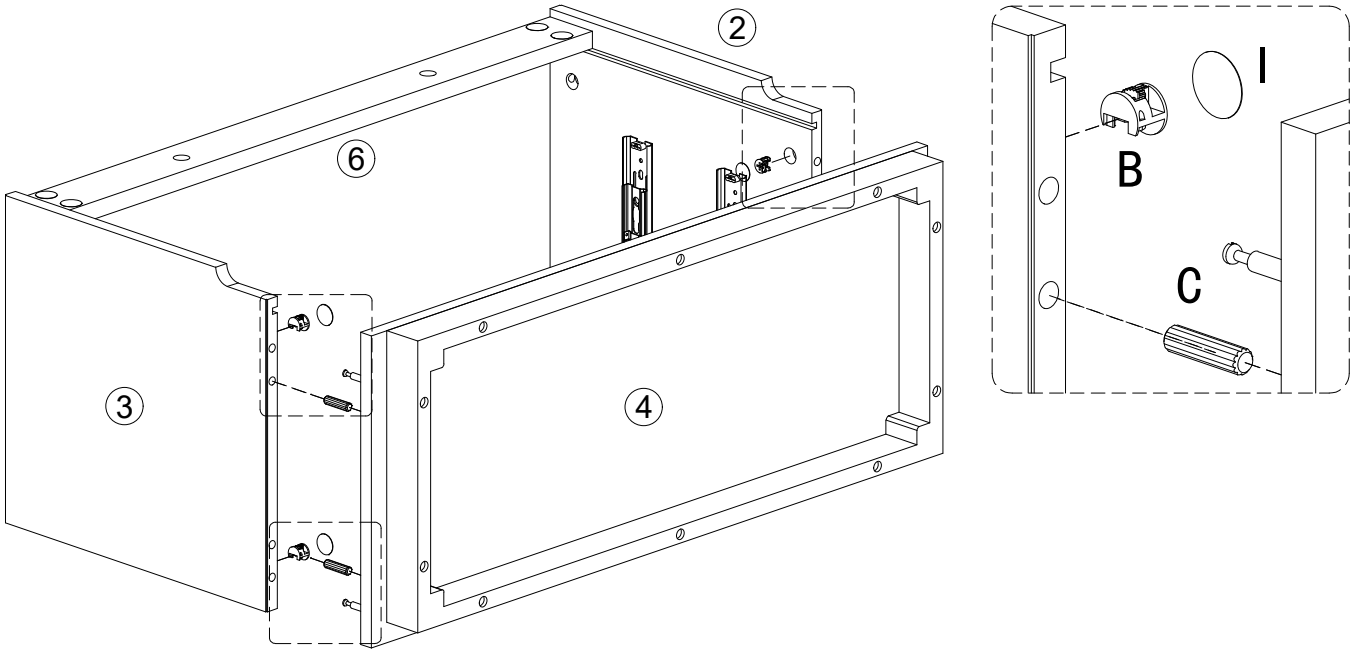


Step 5

Attach Bottom Panel 4 to the assembly from Step 4 using dowels C and cam locks B. Tighten with screwdriver J and cover the locks with stickers I.

B × 4 PCS; C × 4 PCS; I × 4 PCS

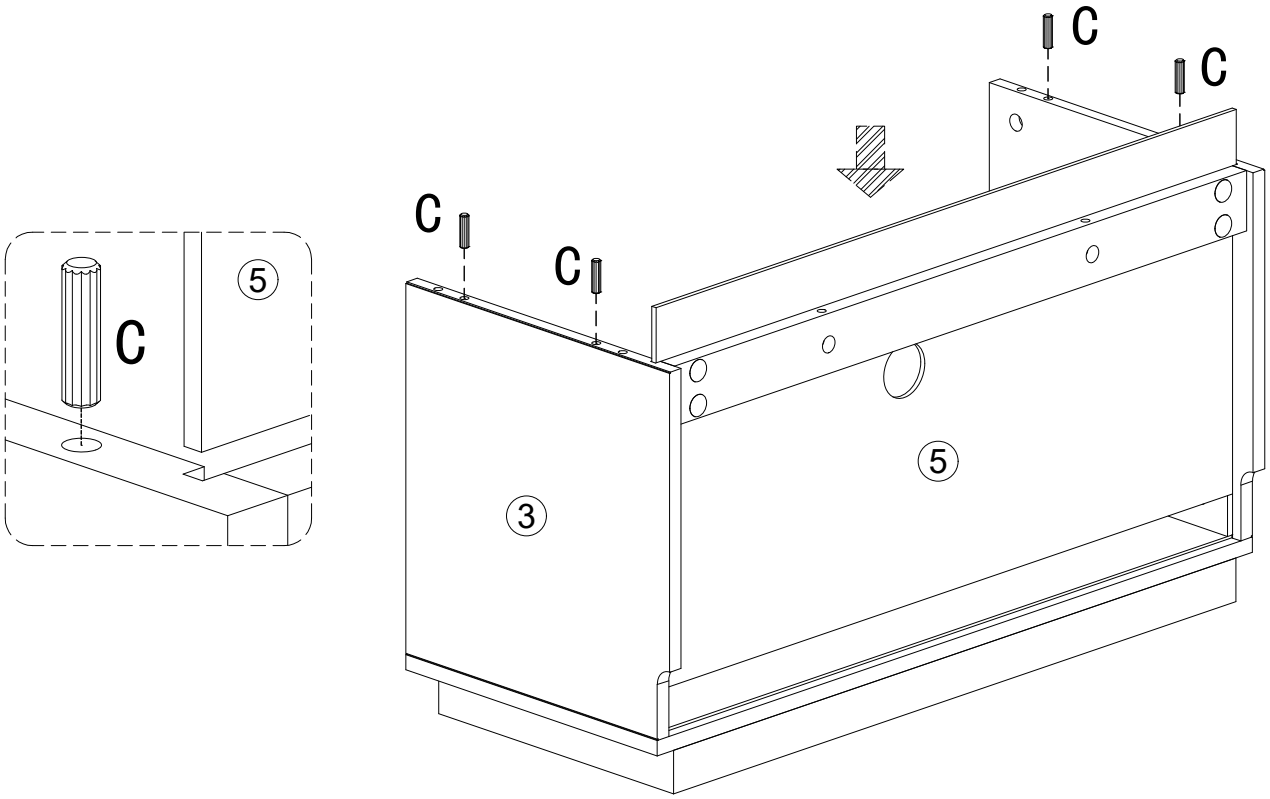
Tool: J × 1 PC (reusable)



Step 6

Slide Back Panel 5 into position in the assembly from Step 5. Insert wood dowels C at the positions shown.

C × 4 PCS

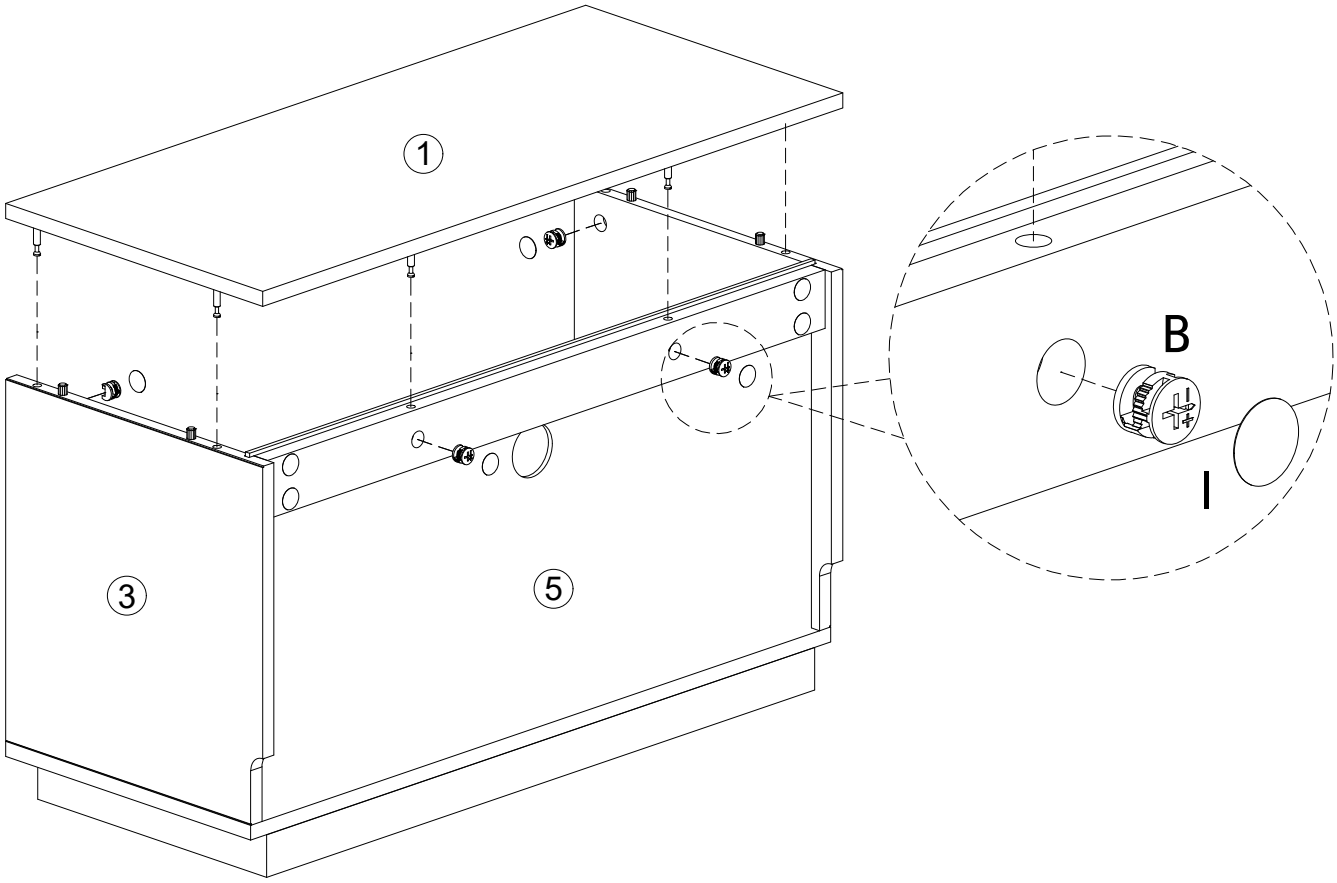


Step 7

Fit Front Panel 1 to the assembly from Step 6 using cam locks B and screwdriver J. Cover the locks with stickers I.

B × 6 PCS; I × 6 PCS

Tool: J × 1 PC (reusable)

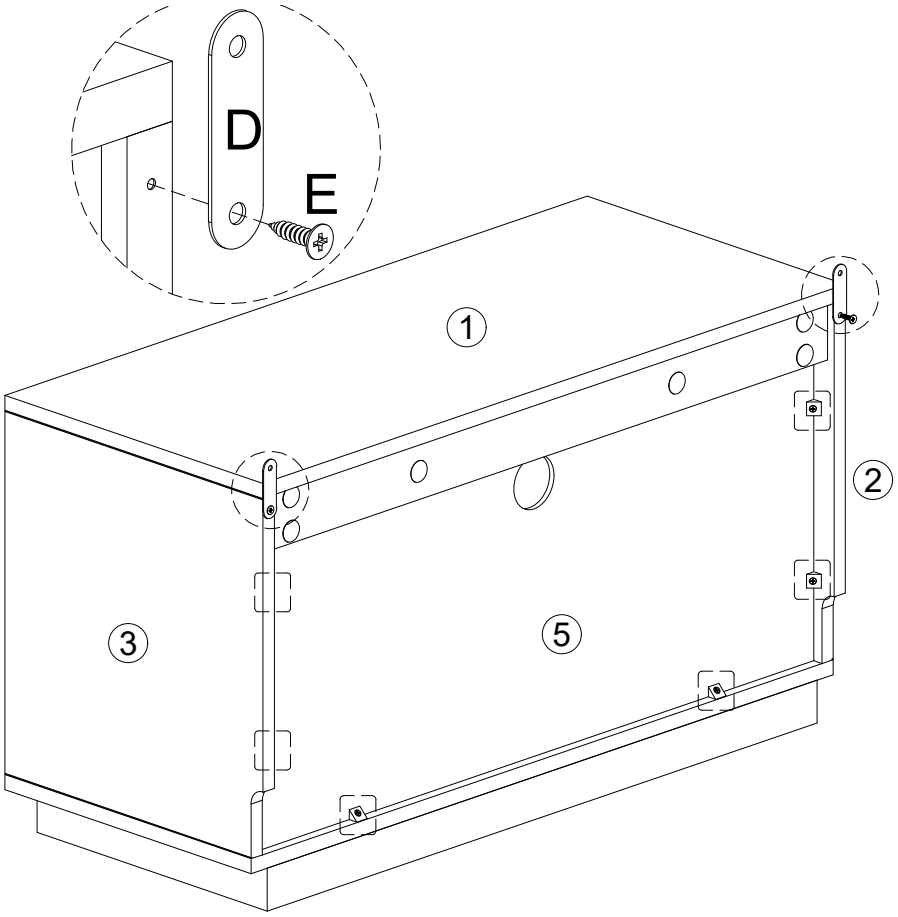


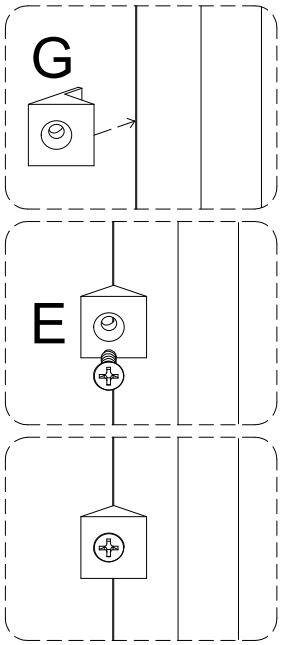
Step 8

Install connecting plates D and back panel clips G using screws E and screwdriver J at the positions shown.

D × 2 PCS; G × 6 PCS; E × 8 PCS

Tool: J × 1 PC (reusable)



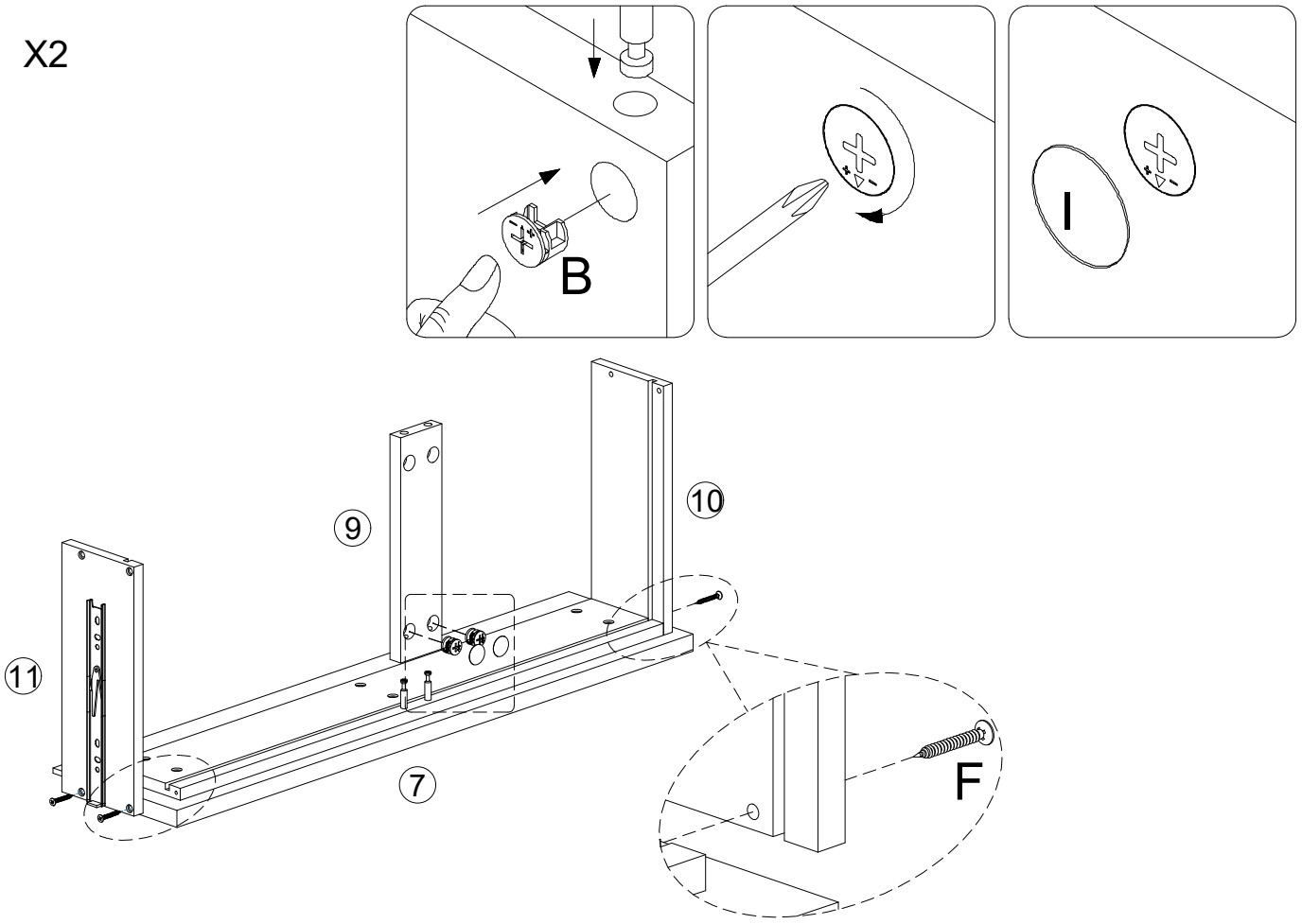


Step 9

Join Drawer Side Panels 10 and 11 from Step 2 to Drawer Front Panel 7 from Step 3 using cam locks B. Install Drawer Lower Front Rail 9 with screws F. Use screwdriver J and cover the locks with stickers I. Make two drawers; quantities below are totals.

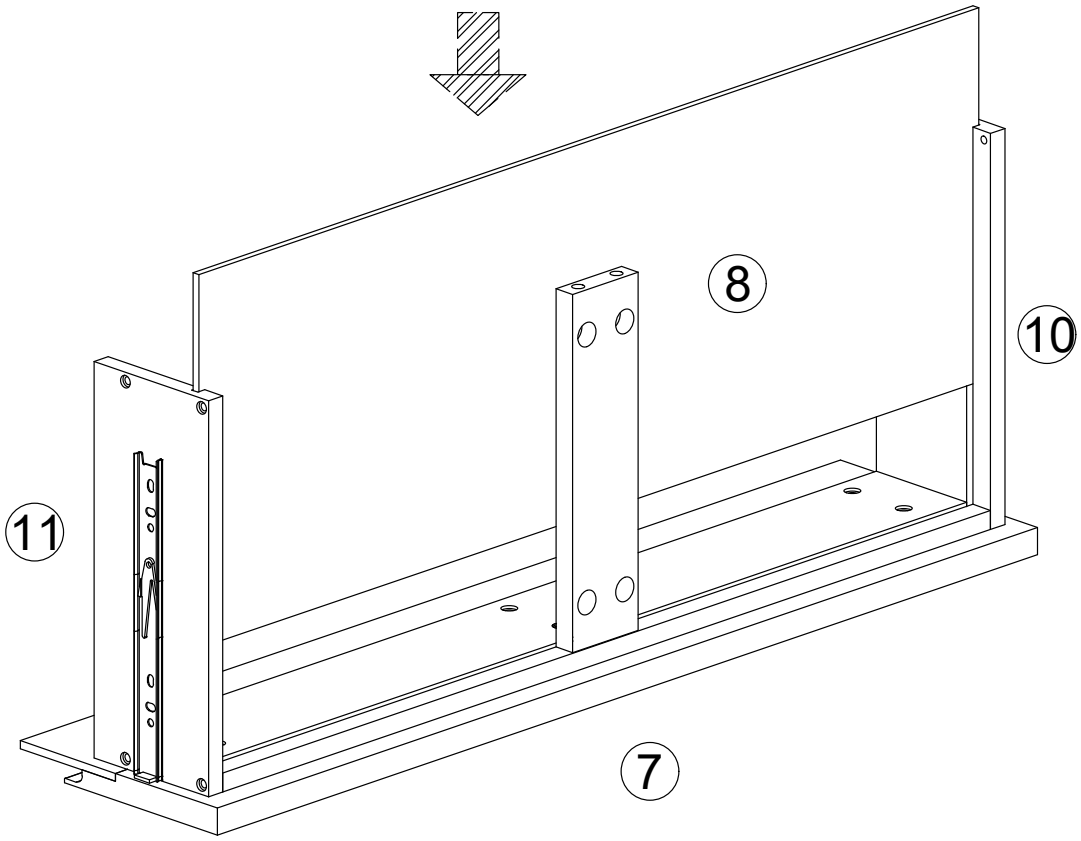
B × 4 PCS; I × 4 PCS; F × 8 PCS

Tool: J × 1 PC (reusable)



Step 10

Slide Drawer Bottom Panel 8 into the assembly from Step 9. Repeat for both drawers.

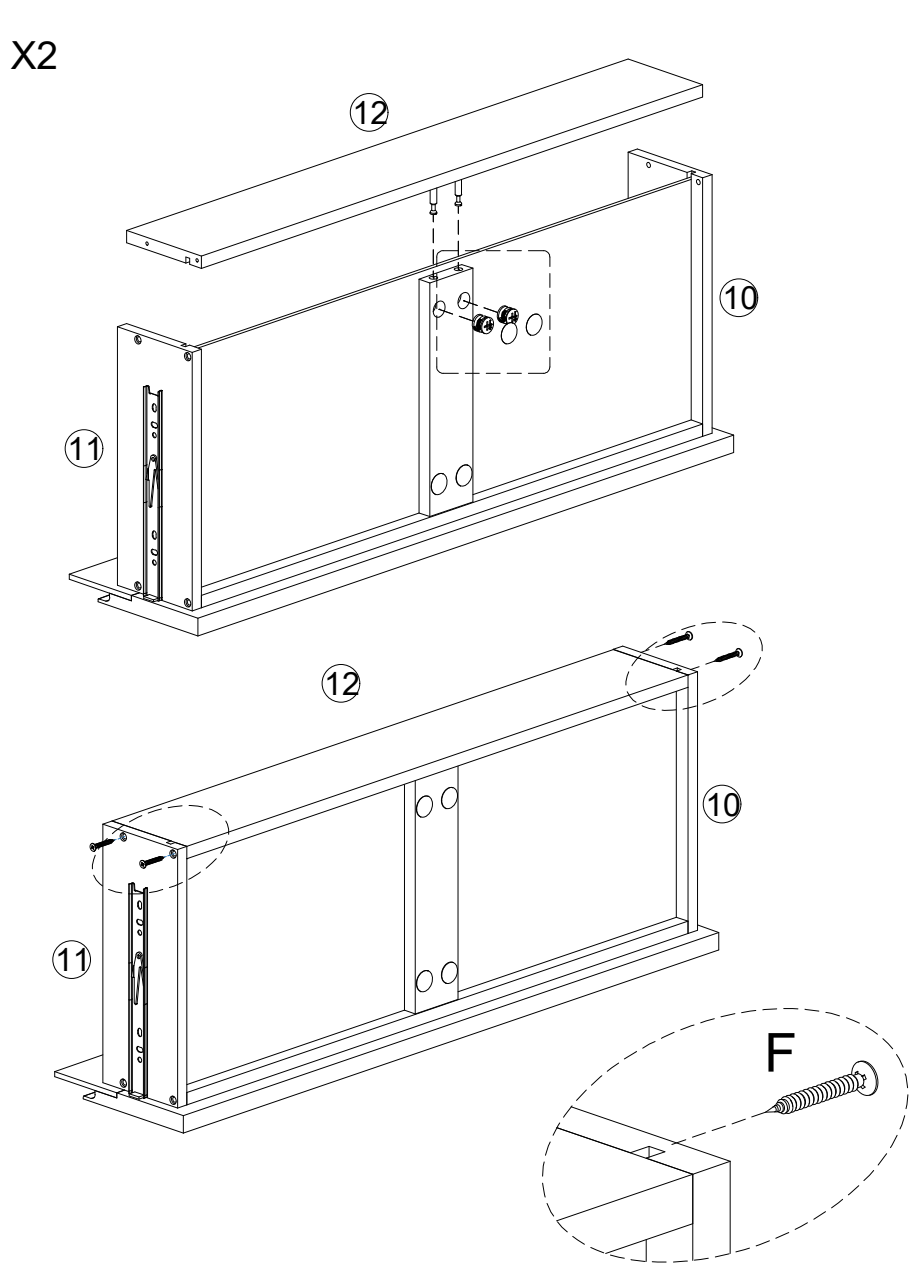


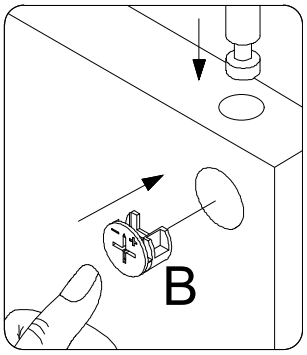
Step 11

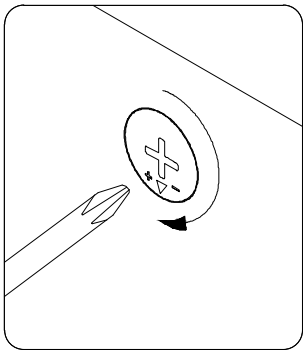
Attach Drawer Back Panel 12 to the assembly from Step 10 using cam locks B and screws F. Use screwdriver J and cover the locks with stickers I. Repeat for both drawers; quantities are totals.

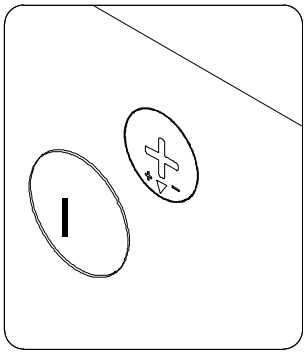
B × 4 PCS; I × 4 PCS; F × 8 PCS

Tool: J × 1 PC (reusable)



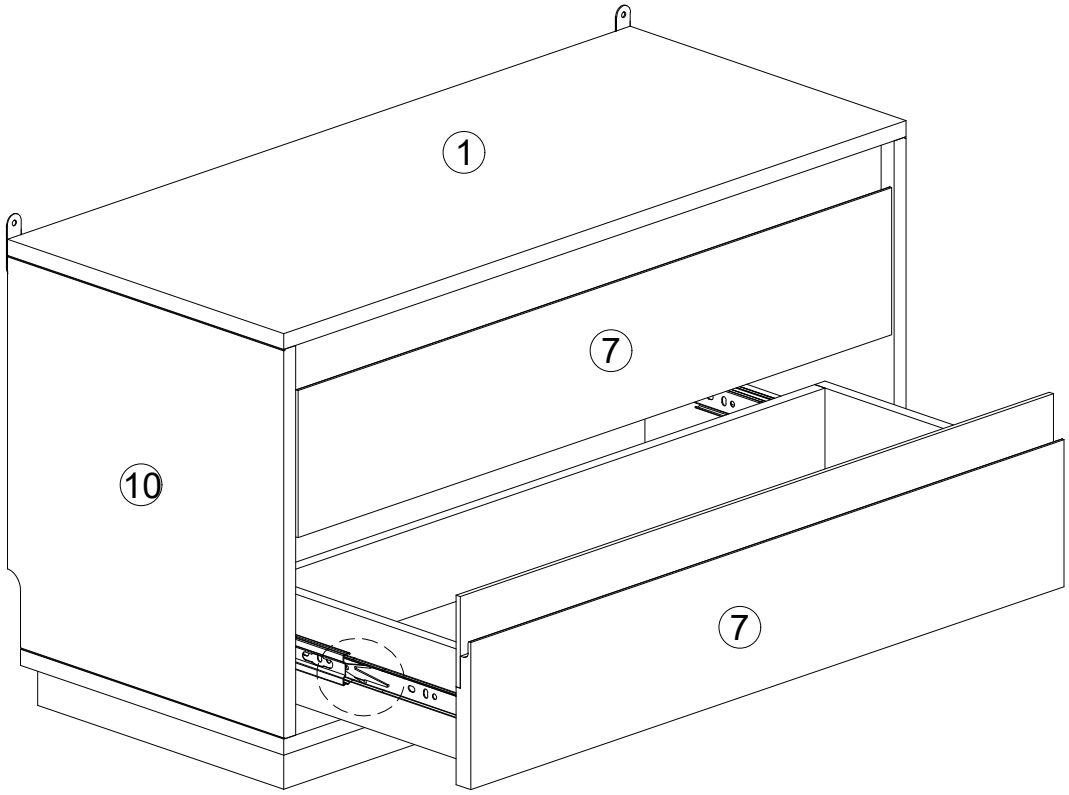


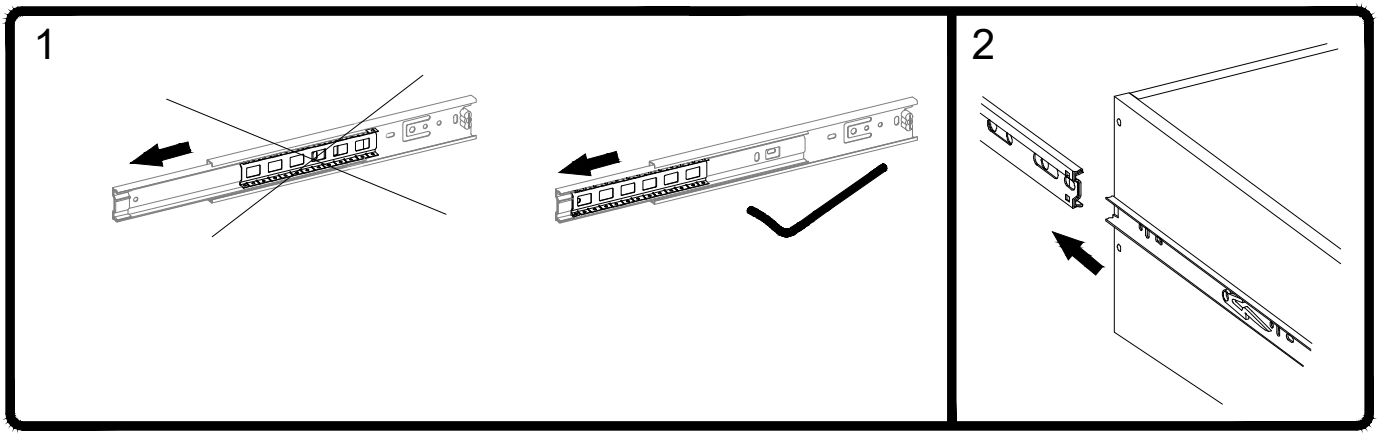




Step 12

Insert the drawer from Step 11 into the cabinet body from Step 8. Pull the inner ball bearing slides fully out to their stops; they may be slightly greasy. Align the auxiliary rails on both sides of the drawer with the inner rails, then push in gradually in several steps. Repeat for the second drawer.





Step 13

Secure the cabinet body from Step 12 to the wall using adhesive pads K, as shown.

K × 2 PCS

