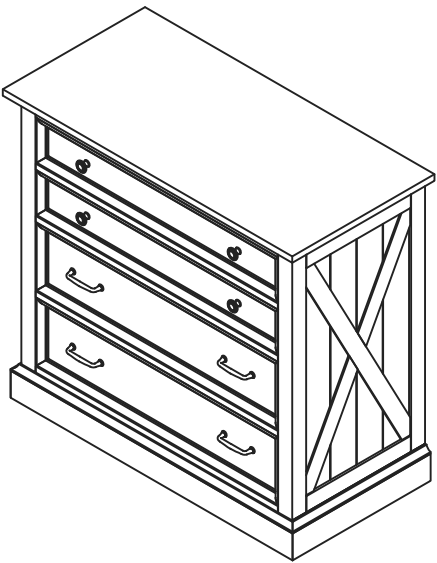


Chest

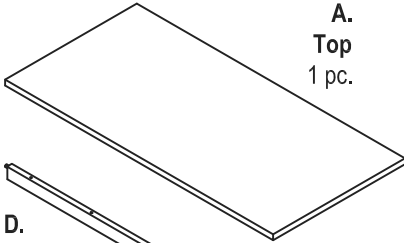
IMPORTANT NOTE

Carefully remove all the parts from the carton and put them individually on a soft cloth to prevent scratches or other damage occuring to the parts.

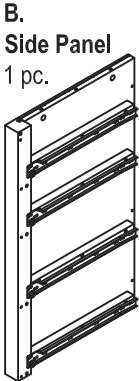
We have taken great care in the design of this product and request that you carefully and strictly follow our assembly instructions to ensure a completed product as it was designed.



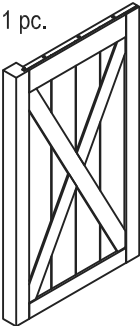
Part List




A.
Top
1 pc.



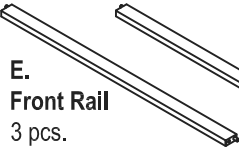
B.
Side Panel
1 pc.



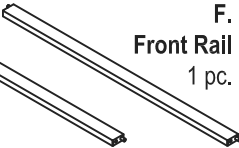
C.
Side Panel
1 pc.



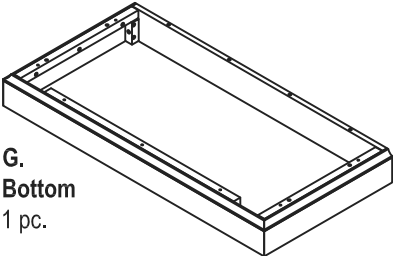
D.
Front Rail
1 pc.



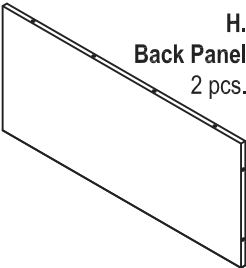
E.
Front Rail
3 pcs.



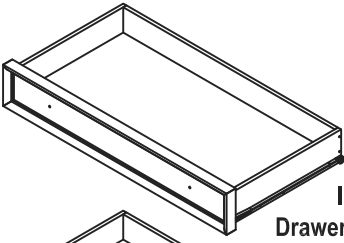
F.
Front Rail
1 pc.



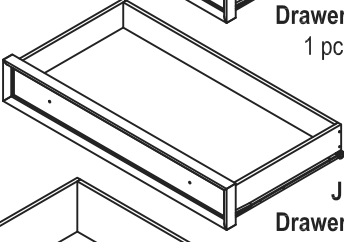
G.
Bottom
1 pc.



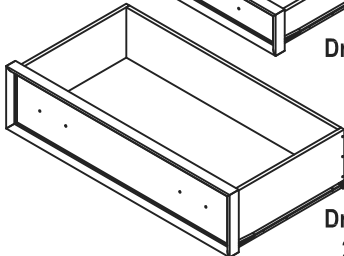
H.
Back Panel
2 pcs.



I.
Drawer
1 pc.




J.
Drawer
1 pc.




K.
Drawer
2 pcs.

(Please refer to the last page(s) of instructions for steps to complete drawer assembly)


Hardware List




Cam Lock Screw
34 pcs. (+4 extra)




Cam Lock
34 pcs. (+4 extra)




(M4x38)
1 3/4" Round Head Screw
4 pcs. (+1 extra)




(M4x32)
1 1/4" Round Head Screw
7 pcs. (+1 extra)




(M3x32)
1 1/4" Flat Head Screw
64 pcs. (+1 extra)




(M3x19)
3/4" Flat Head Screw
28 pcs. (+1 extra)




(M4x22)
Machine Screw
12 pcs.



Knob
4 pcs.

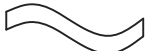


Handle
4 pcs.




Wooden Dowel
6 pcs. (+1 extra)


Tipover Restraint Kit:




Tipover Restraint
1 pc.




Anchor
1 pc. (+1 extra)



1 1/2" Round Head Screw
(M3x38)
1 pc. (+1 extra)



1/2" Round Head Screw
(M3x13)
1 pc. (+1 extra)



Flat Washer
2 pcs. (+1 extra)

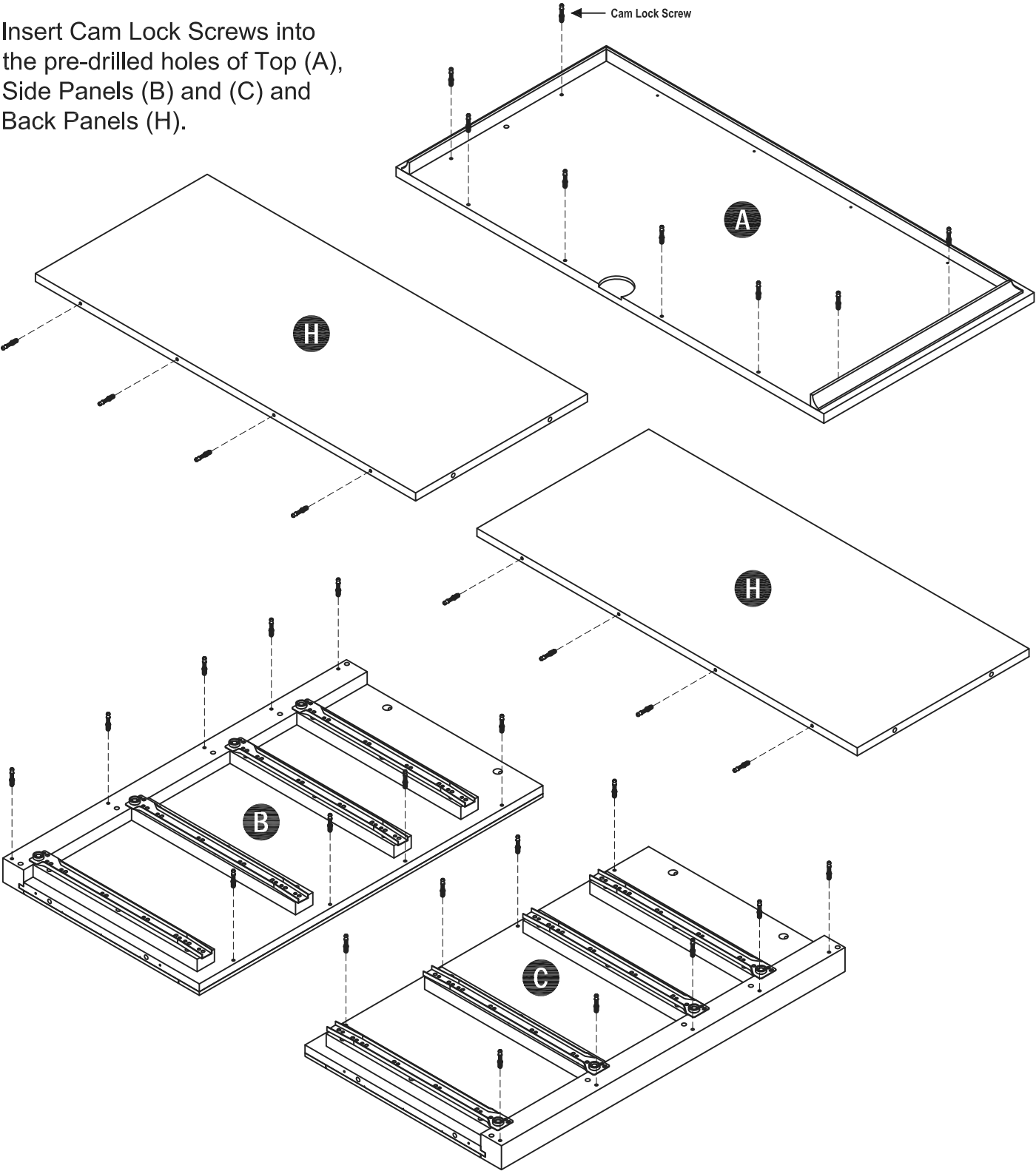
Tools Required For Assembly : Phillips screwdriver, Drill, 3/8" Drill Bit, Level

IMPORTANT

- * Do not tighten up all the screws until each part is properly assembled.
- * Use a soft cloth between these parts and the floor.
- * After assembly, item must be level to work properly.
Use the included adjustable levelers to level.

STEP 1

Insert Cam Lock Screws into the pre-drilled holes of Top (A), Side Panels (B) and (C) and Back Panels (H).



STEP 2

Assemble Back Panels (H) with Cam Locks. (See Figure 1)

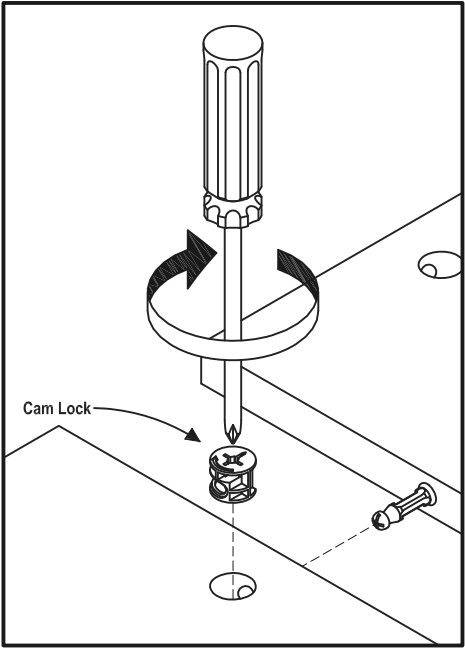
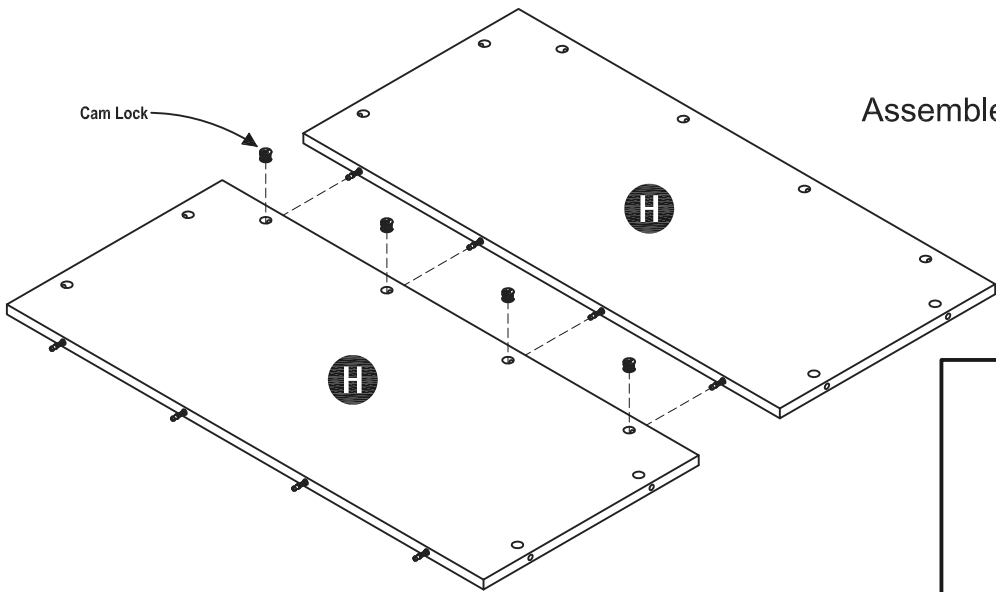
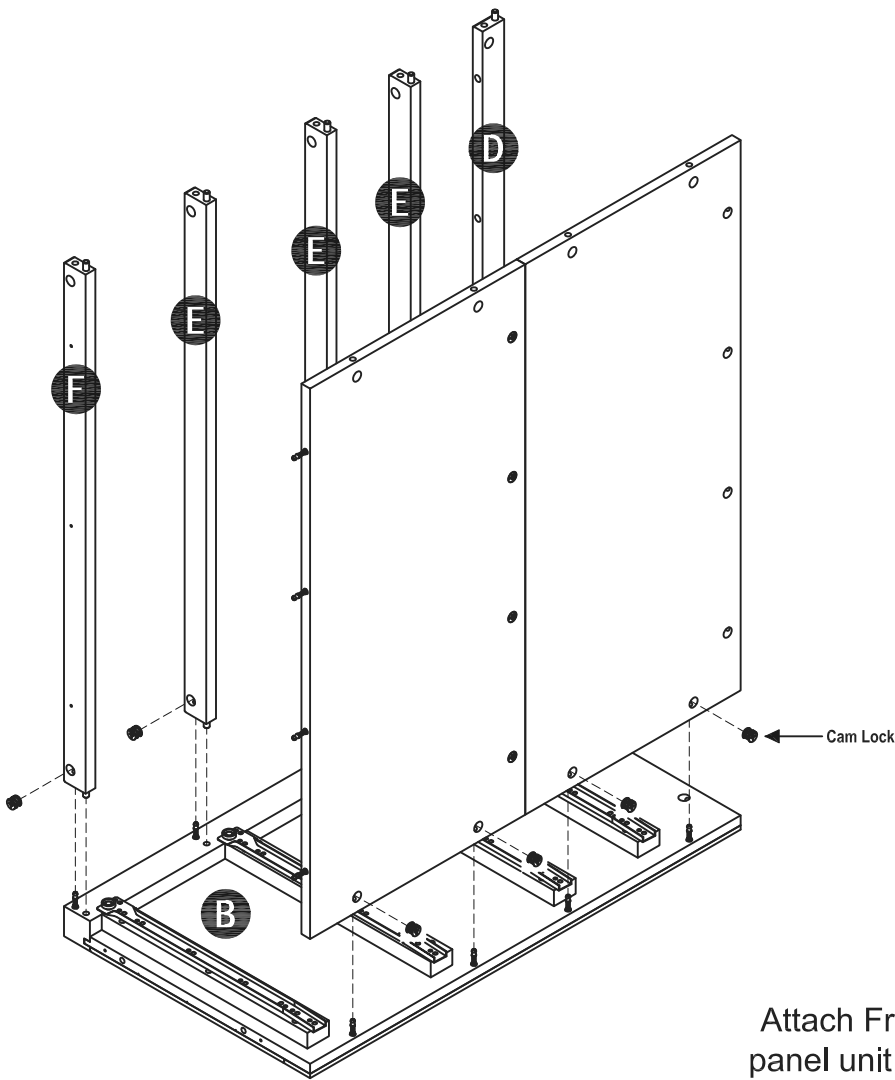


Figure 1

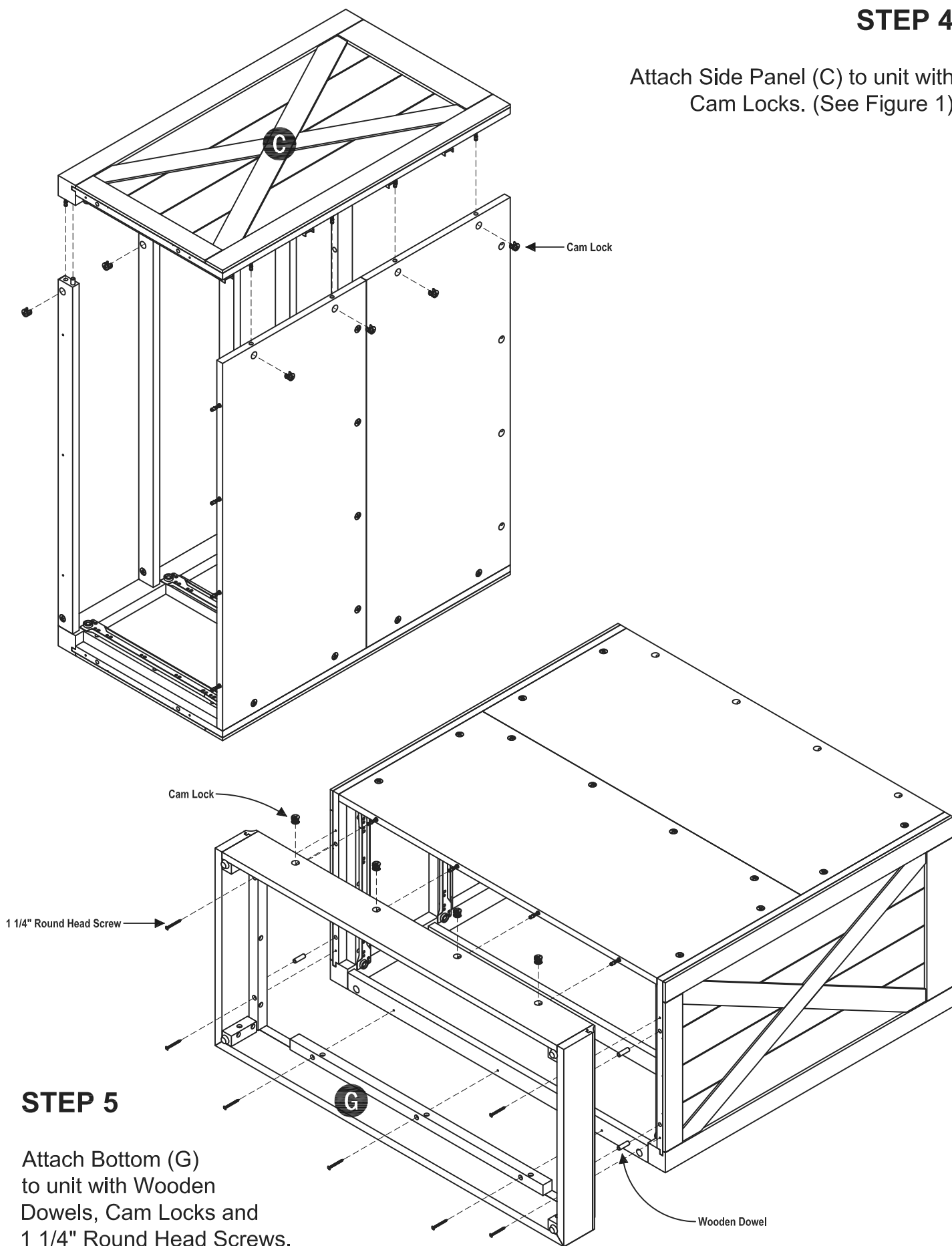


STEP 3

Attach Front Rails (D), (E) and (F) and back panel unit to Side Panel (B) with Cam Locks.

STEP 4

Attach Side Panel (C) to unit with Cam Locks. (See Figure 1)



STEP 5

Attach Bottom (G) to unit with Wooden Dowels, Cam Locks and 1 1/4" Round Head Screws.

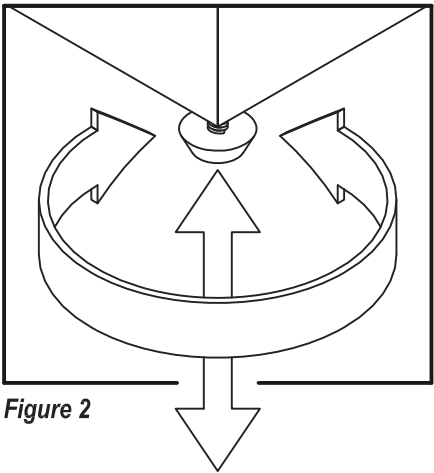
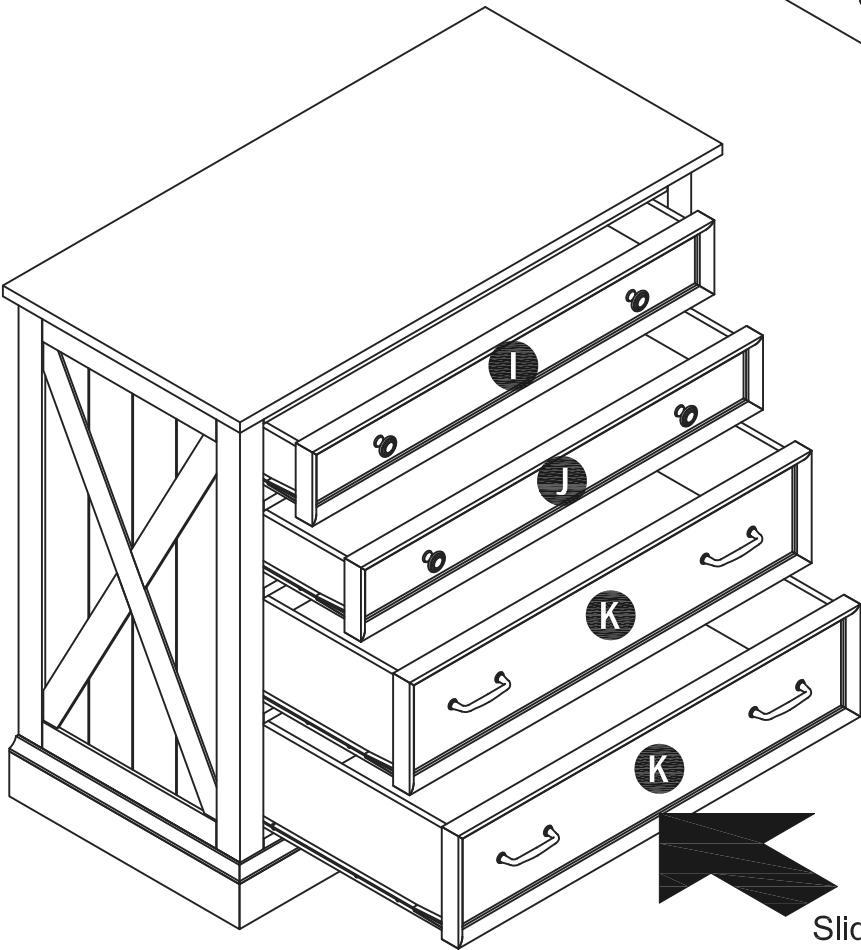
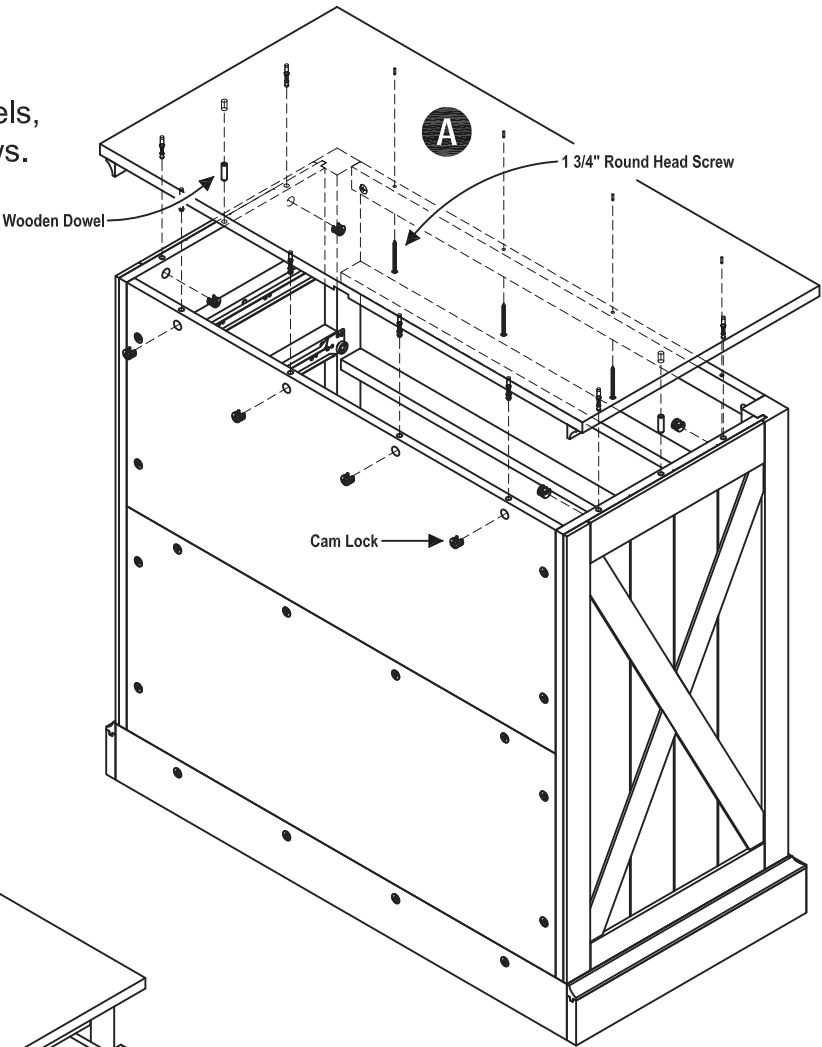
STEP 6

Attach Top (A) to unit with Wooden Dowels, Cam Lock and 1 3/4" Round Head Screws.

Note: A Philips screwdriver 5" or less in length is recommended.

To level the unit, adjust the adjustable levelers on the bottom of the legs. (See Figure 2)

Note: Unit must be level to work properly.



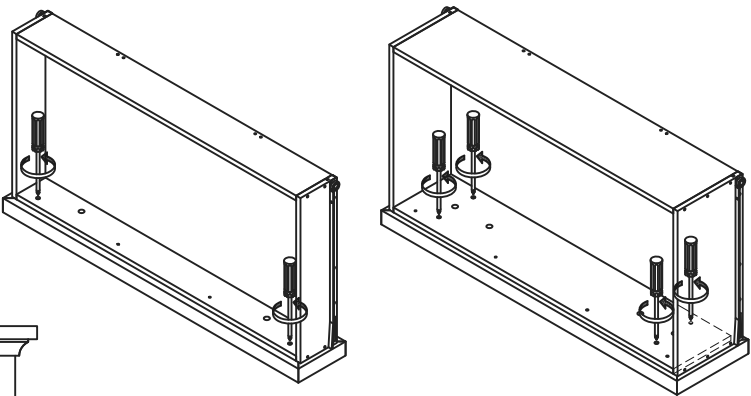
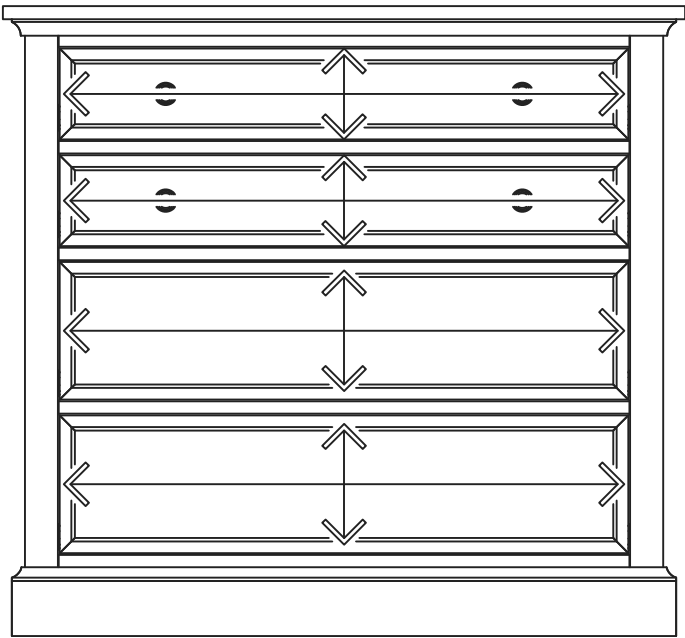
STEP 7

Slide Drawers (I), (J) and (K) into place.

Note: Follow the steps on the next page to use 3/4" Flat Head Screws to complete drawer assembly.

STEP 8

Loosen slightly the screws pre-installed on the back of the drawer fronts.

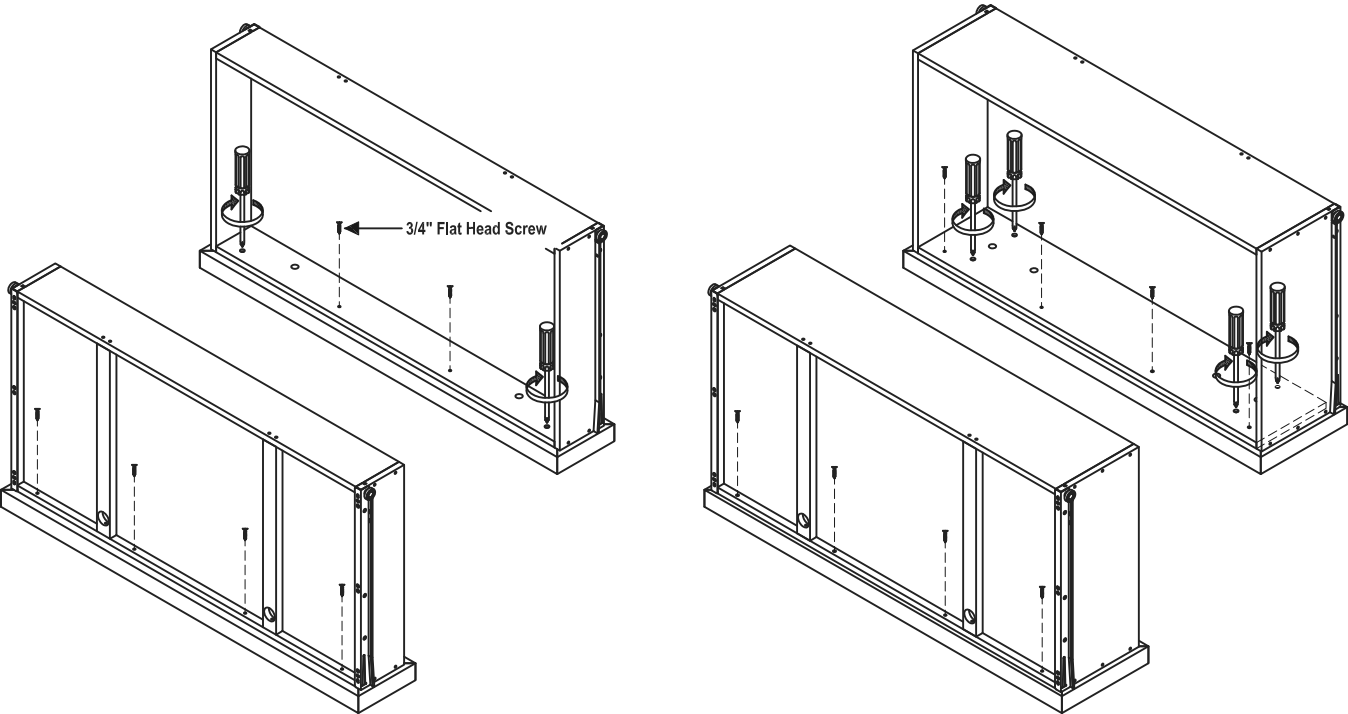


STEP 9

Insert the drawer into the unit, then adjust the drawer front panel left or right and up or down until the drawer gaps look proportional.

STEP 10

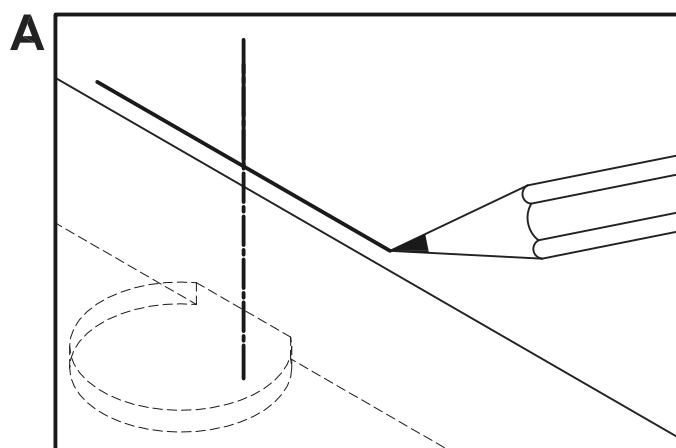
Pull the drawer open slowly and re-tighten the screws from Step 8. Make sure the front panel does not move and lock the drawer front panel into position with 3/4" Flat Head Screws.



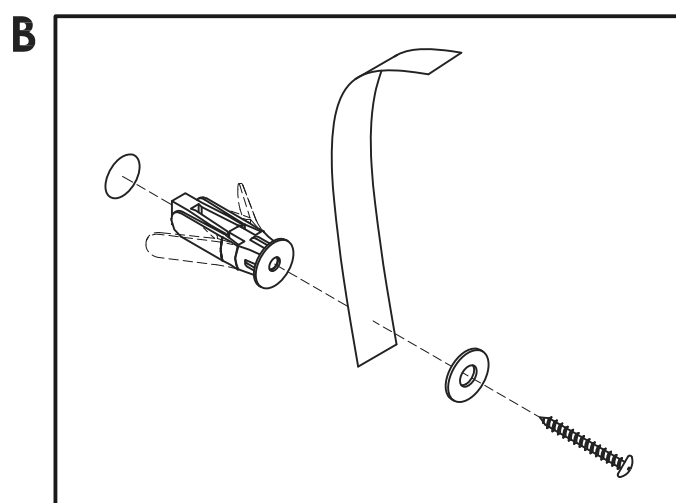
Note: These 3/4" Flat Head Screws on this page must be installed to complete the drawer assembly.

ATTENTION!

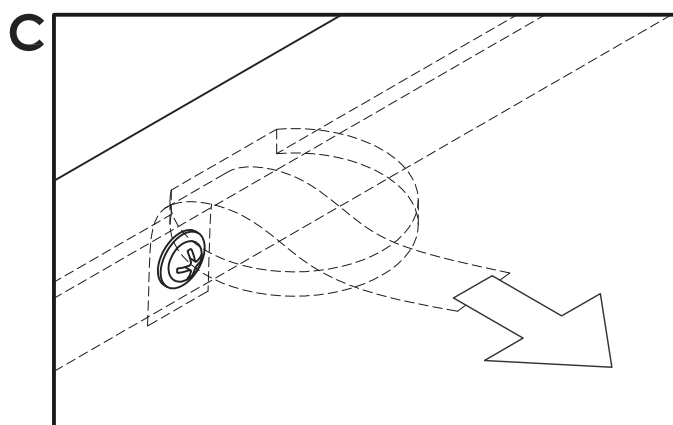
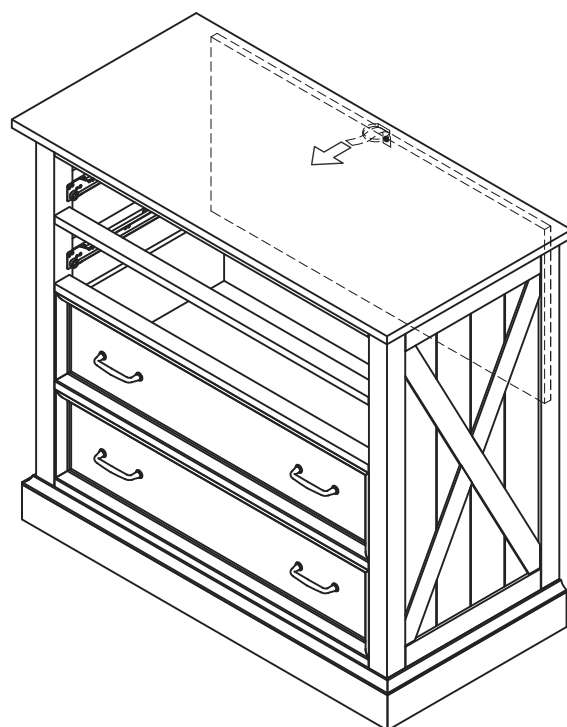
To help reduce the risk of the unit tipping over, the Tipover Restraint must be installed following these instructions exactly!



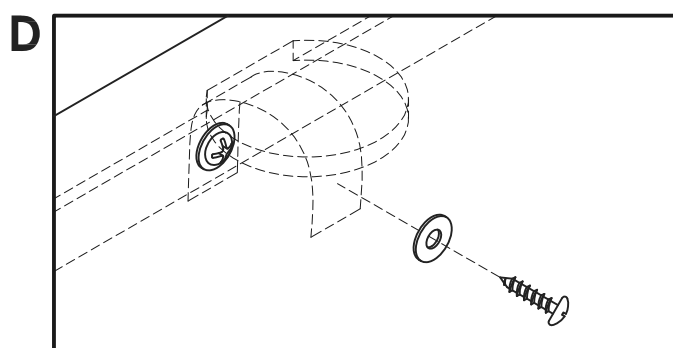
- Place the unit at desired location.
- Remove Drawers (L,M) from unit.
- Mark wall with pencil to show position of hole in Top (A).
- Move unit.



- Drill a 3/8" hole in wall 1 1/2" below mark.
- Insert Anchor into the wall hole.
- Attach Tipover Restraint to Anchor with 1 1/2" Round Head Screw and Flat Washer.

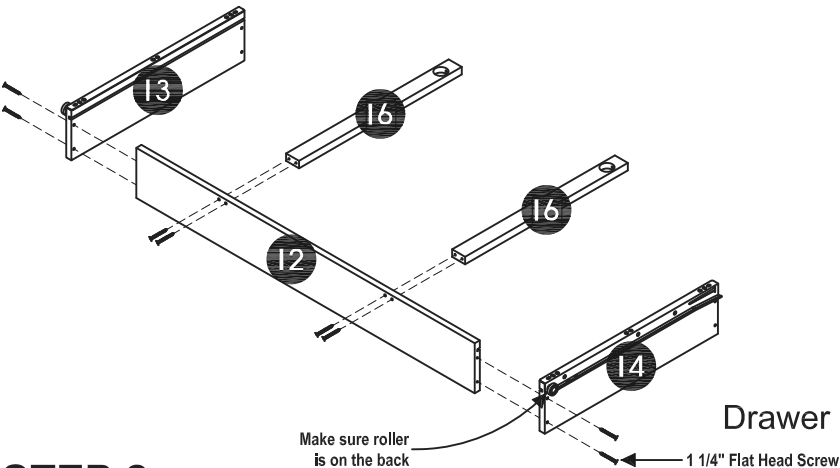


- Move unit back into place.
- Insert Tipover Restraint into unit through hole in Top (A).



- Screw Tipover Restraint to unit with 1/2" Round Head Screw and Flat Washer.
- Slide Drawers (I,J) back into place.

Drawer (I)



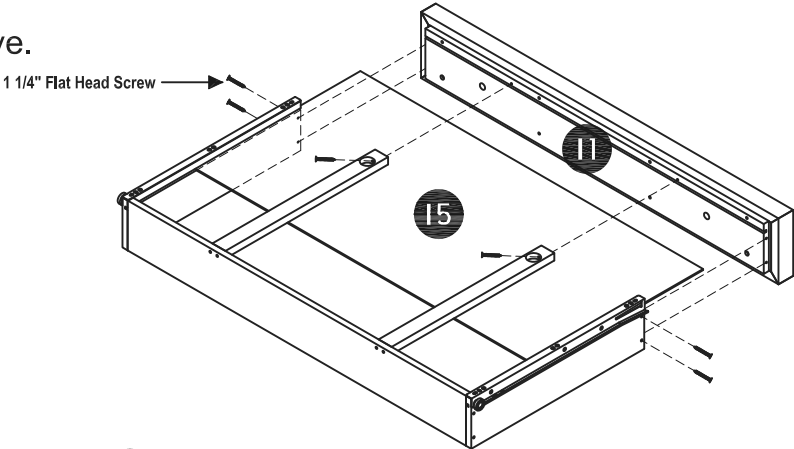
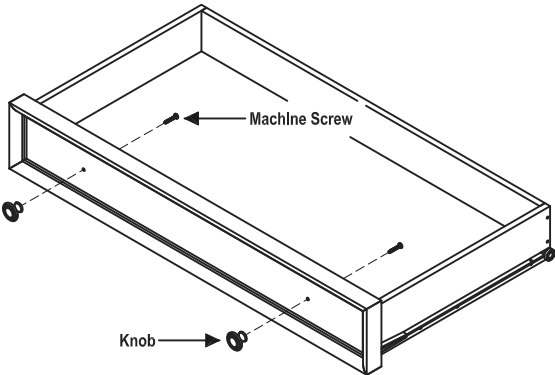
STEP 1

Attach Drawer Sides (I3) and (I4) and Drawer Supports (I6) to Drawer Back (I2) with 1 1/4" Flat Head Screws.

STEP 2

Insert Drawer Bottom (I5) into the groove.

Attach Drawer Front (I1) to unit with 1 1/4" Flat Head Screws.

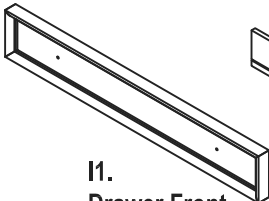
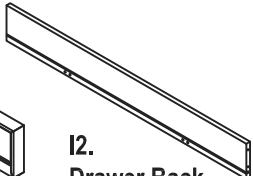
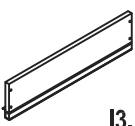
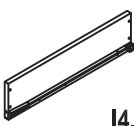
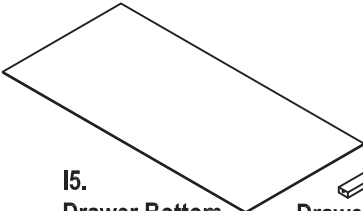



STEP 3

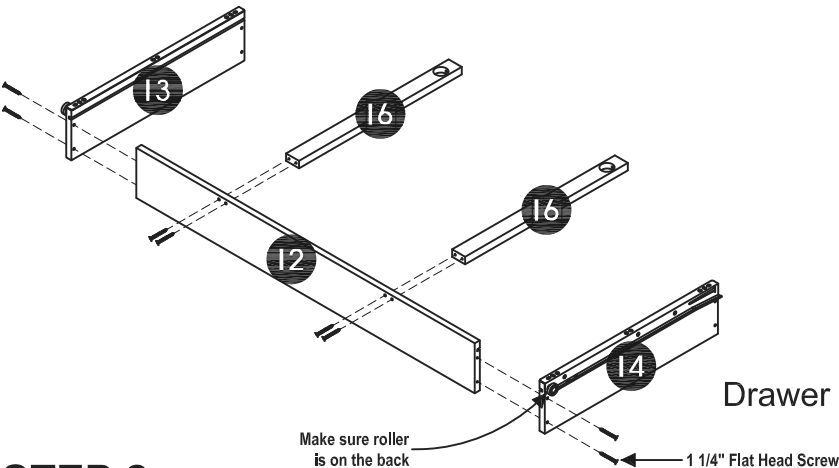
Attach Knobs with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

Part List

					
I1. Drawer Front 1 pc.	I2. Drawer Back 1 pc.	I3. Drawer Side 1 pc.	I4. Drawer Side 1 pc.	I5. Drawer Bottom 1 pc.	I6. Drawer Support 2 pcs.

Drawer (J)



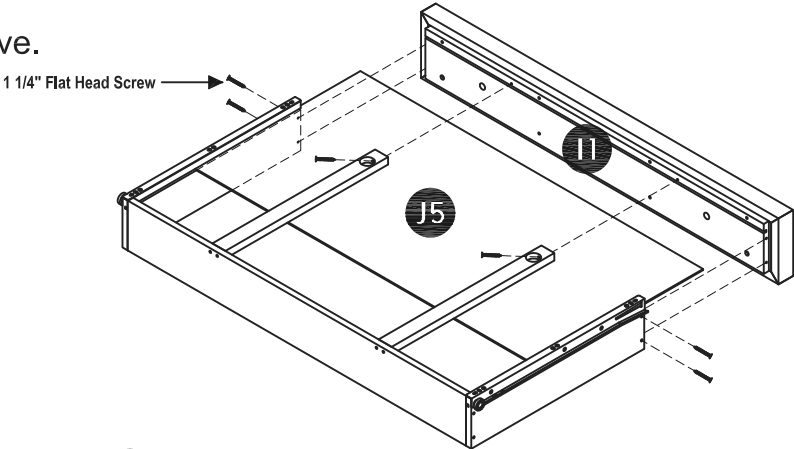
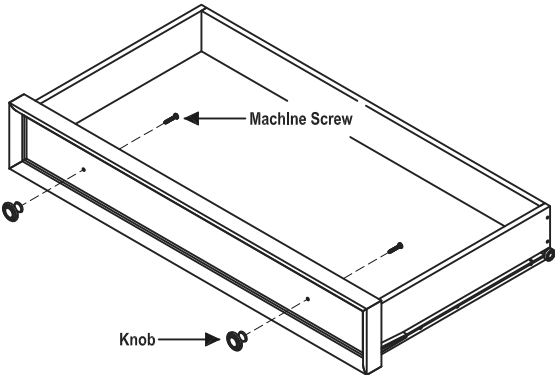
STEP 1

Attach Drawer Sides (I3) and (I4) and Drawer Supports (I6) to Drawer Back (I2) with 1 1/4" Flat Head Screws.

STEP 2

Insert Drawer Bottom (J5) into the groove.

Attach Drawer Front (I1) to unit with 1 1/4" Flat Head Screws.

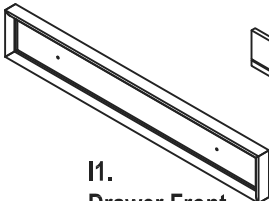
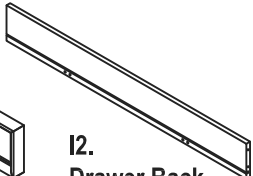
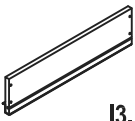
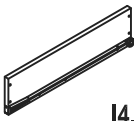
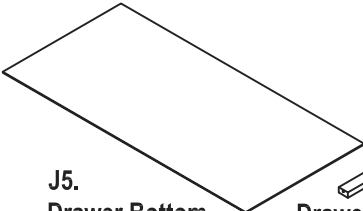



STEP 3

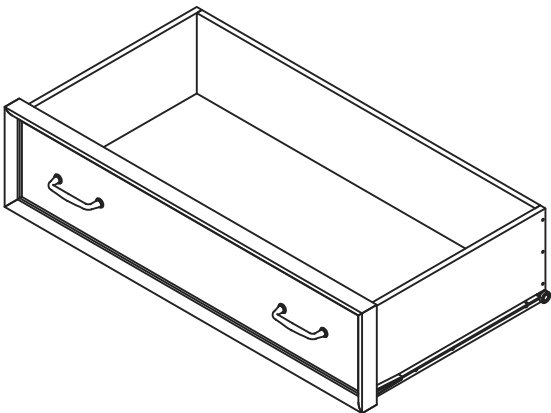
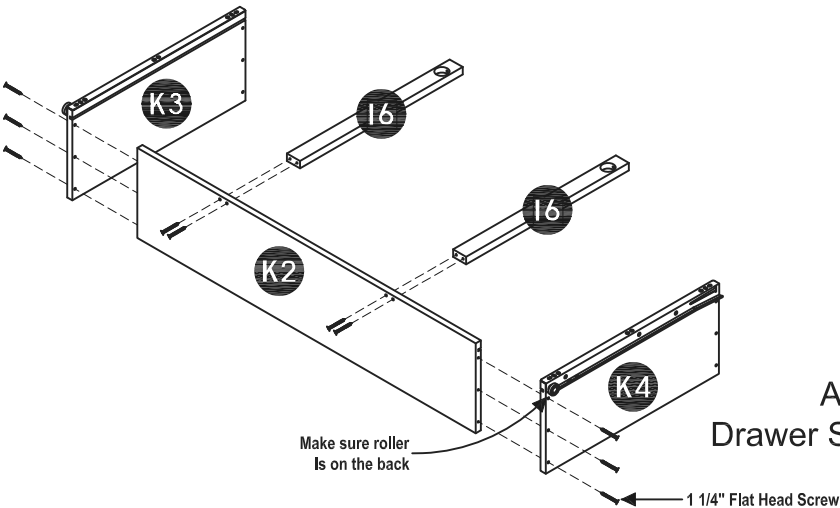
Attach Knobs with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

Part List

					
I1. Drawer Front 1 pc.	I2. Drawer Back 1 pc.	I3. Drawer Side 1 pc.	I4. Drawer Side 1 pc.	J5. Drawer Bottom 1 pc.	I6. Drawer Support 2 pcs.

Drawer (M)



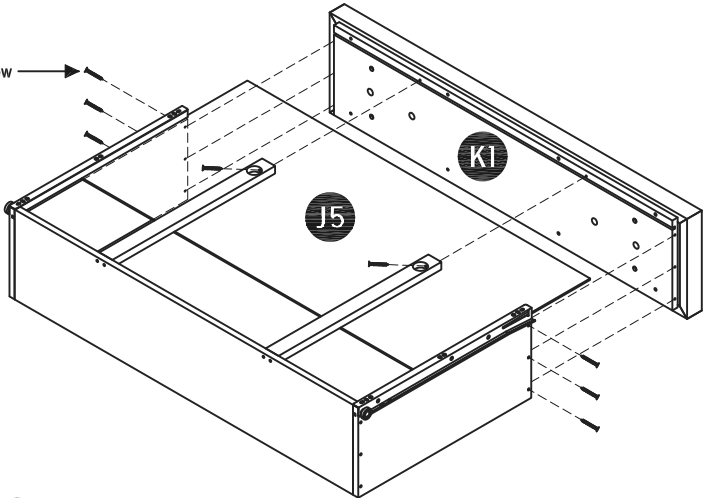
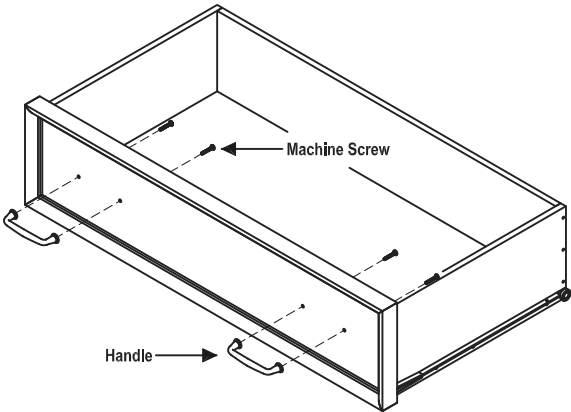
STEP 1

Attach Drawer Sides (K3) and (K4) and Drawer Supports (I6) to Drawer Back (K2) with 1 1/4" Flat Head Screws.

STEP 2

Insert Drawer Bottom (J5) into the groove.

Attach Drawer Front (K1) to unit with 1 1/4" Flat Head Screws.



STEP 3

Attach Handles with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

Part List

K1. Drawer Front 2 pcs.	K2. Drawer Back 2 pcs.	K3. Drawer Side 2 pcs.	K4. Drawer Side 2 pcs.	J5. Drawer Bottom 2 pcs.	I6. Drawer Support 4 pcs.

VERY IMPORTANT !!

CARE INSTRUCTIONS

NEVER

USE GLASS CLEANERS ON FINISHED FURNITURE. AMMONIA WILL CHEMICALLY ATTACK THE FINISH.

NEVER

ALLOW LIQUIDS OF ANY KIND TO REMAIN ON THE FURNITURE. ABSORPTION CAUSES PART TO WARP AND SPLIT AND FINISHES TO DELAMINATE.

DO NOT WRITE DIRECTLY ON SURFACE.



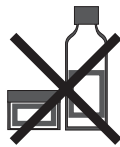
PREVENT MARKING

DO NOT PLACE IN DIRECT SUNLIGHT.



PREVENT FADING

DO NOT USE COMMERCIAL WAXES AND POLISHES.



PREVENT YELLOWING

DO NOT PLACE HOT OBJECTS ON SURFACE.



PREVENT FINISH DAMAGE

DO NOT USE RUBBER BASED PLACE MATS.



PREVENT DISCOLORING

TO CLEAN

USE A SOFT CLOTH MOISTENED IN LUKEWARM SOAP AND WATER, THEN BUFF WITH A DRY CLEAN CLOTH.

