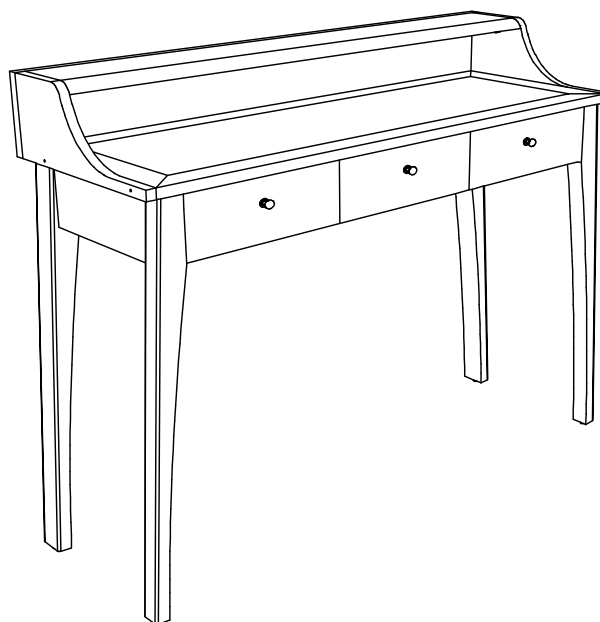


ASSEMBLY INSTRUCTION

N763P450053

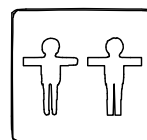
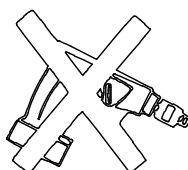


Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware. Compare with the parts list to be sure all parts are present.

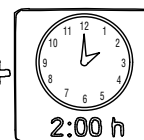
DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED

*Use of power tool to assemble this product will invalidate any claim and damage this product making unsafe!!!

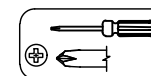
*Please assemble on a clean soft surface to avoid damage.



+



Tool required

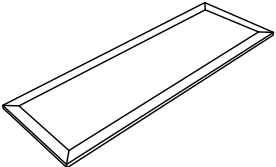
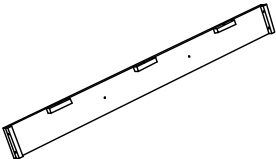
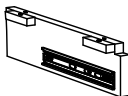
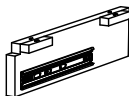
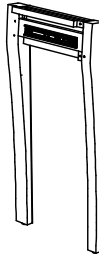
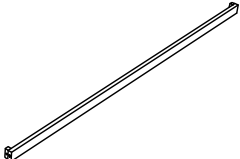
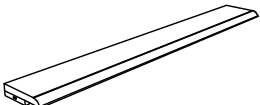
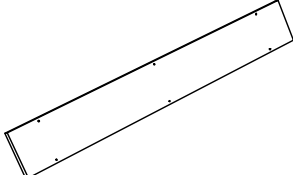
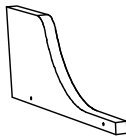
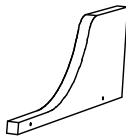
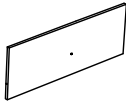
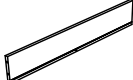
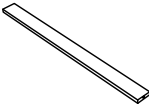


(Included)

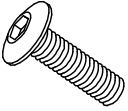
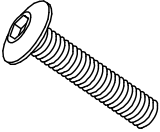
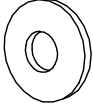
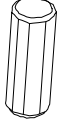
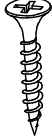
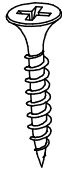
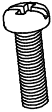
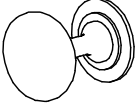
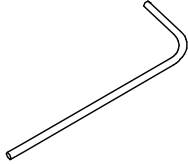
IMPORTANT:

PLEASE READ INSTRUCTION BEFORE STARTING THE ASSEMBLY

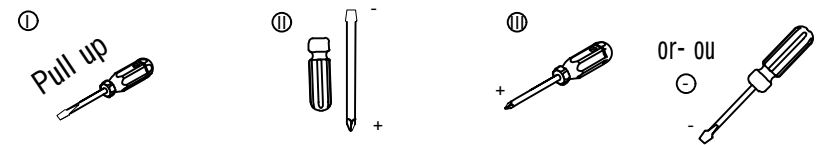
PARTS LIST - N763P450053

1  Table top 1 pc	2  Rear bar 1 pc	3  Leg cluster on the left 1 pc	4  Left center strut 1 pc	5  Right center strut 1 pc	6  Leg cluster on the right 1 pc
7  Front bar 1 pc	8  Top board 1 pc	9  Rear top board 1 pc	10  Left board 1 pc	11  Right board 1 pc	12  Drawer face 3 pcs
13  Left side drawer panel 3 pcs	14  Drawer back 3 pcs	15  Right side drawer panel 3 pcs	16  Drawer bottom plate 3 pcs	17  Drawer bottom support 3 pcs	

HARDWARE LIST - N763P450053

A  6x30mm Bolt 27 pcs+ extra 1 pc	B  6x40mm Bolt 8 pcs + extra 1 pc	C  6x16mm Washer 23 pcs + extra 2 pcs	D  8x30mm Dowel 10 pcs + extra 3 pcs	E  4x25mm Screw 12 pcs + extra 2 pcs	F  5x30mm Screw 2 pcs + extra 1 pc	G  Cam lock pin 12 pcs + extra 2 pcs
H  Cam lock 12 pcs + extra 2 pcs	I  4x20mm Bolt 3 pcs + extra 1 pc	J  Handle 3 pcs + extra 2 pcs	K  Allen key 1 pc + extra 1 pc	L  Screwdrivers 1 pc + extra 1 pc		

Tool required



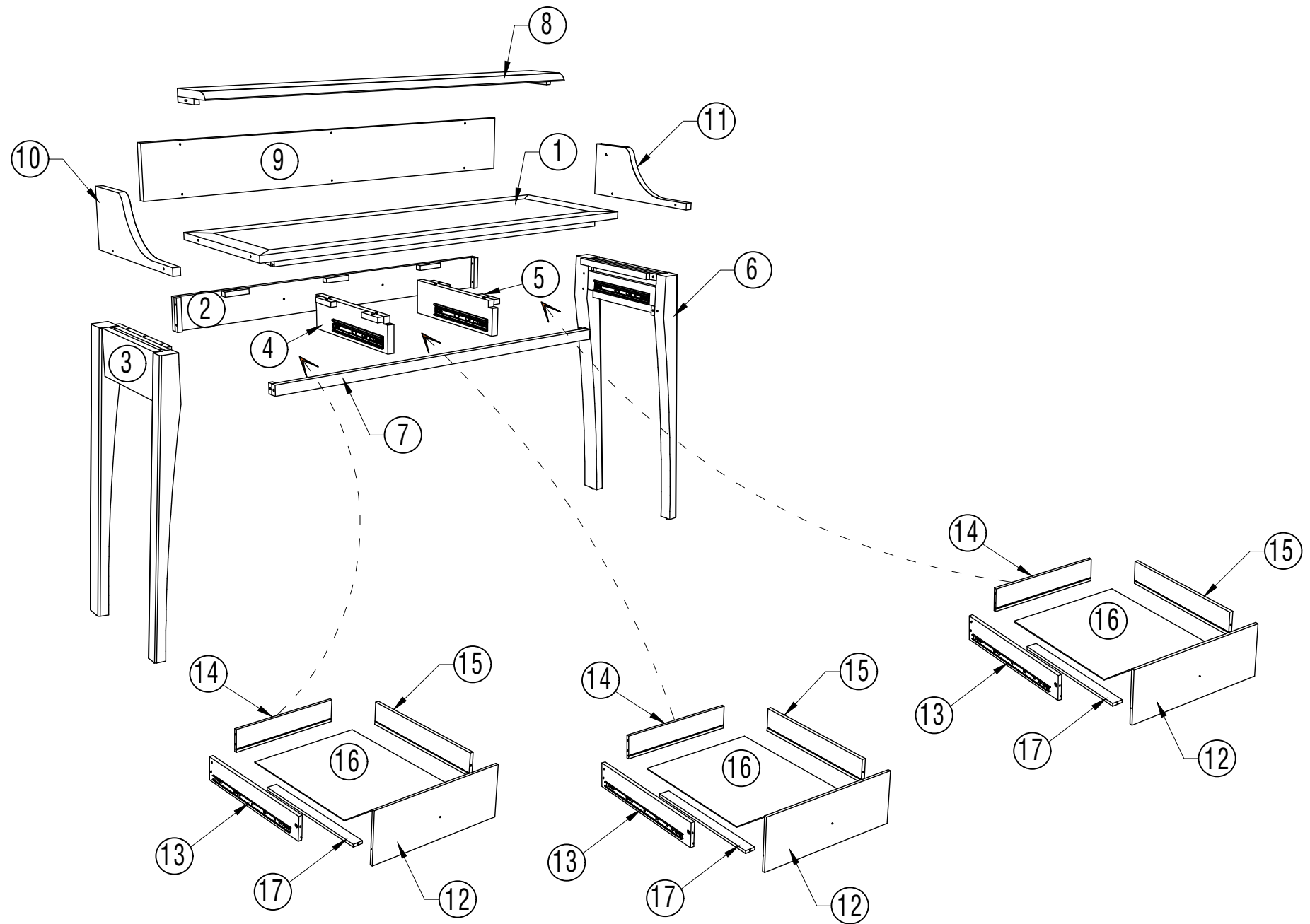
Screwdrivers can be converted to philips and Slotted

Ruler - Use this ruler to help correctly identify the screws



The crews length is measured from the head to th point (35mm screw shown)

COMPONENTS - KEY DIAGRAM



STEP 1



6x30mm
3 pcs



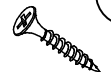
6x40mm
1 pc



6x16mm
4 pcs



8x30mm
2 pcs



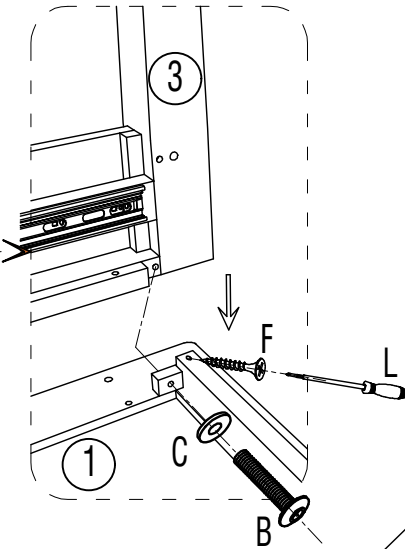
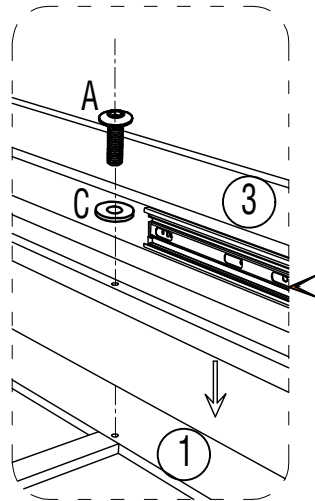
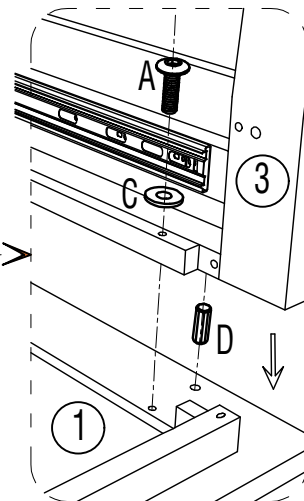
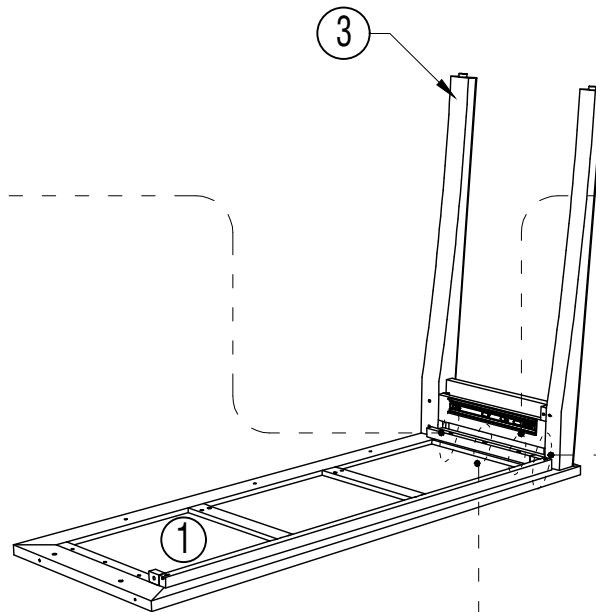
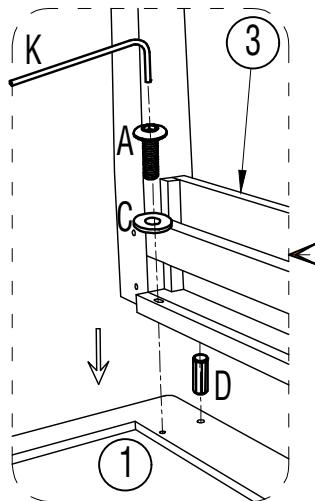
5x30mm
1 pc



1 pc



1 pc



STEP 2



A

6x30mm
3 pcs



B

6x40mm
2 pcs



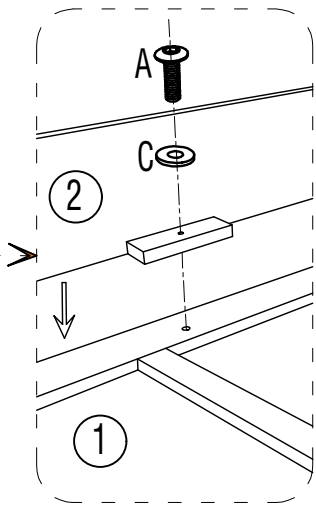
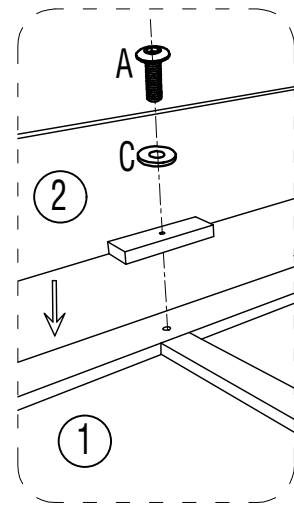
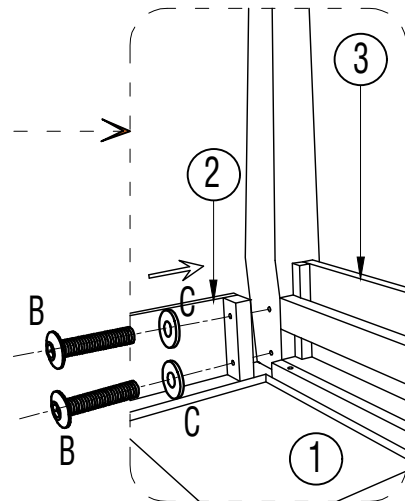
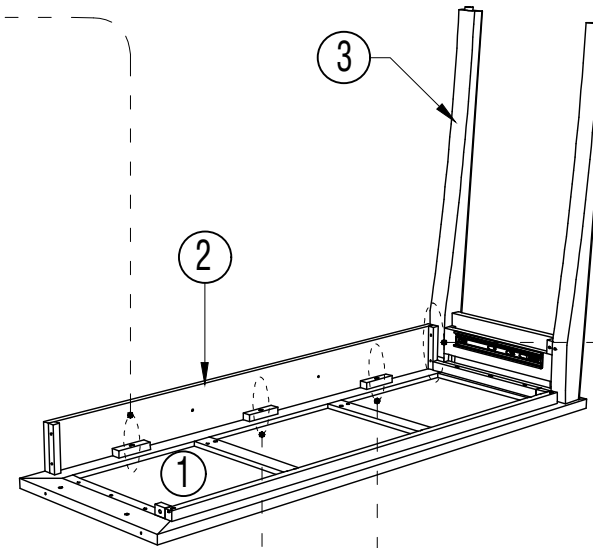
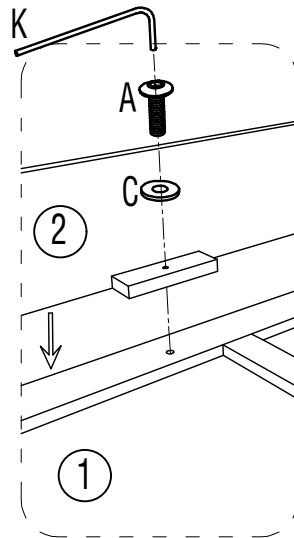
C

6x16mm
5 pcs



K

1 pc



STEP 4



B

6x40mm
1 pc



C

6x16mm
1 pc



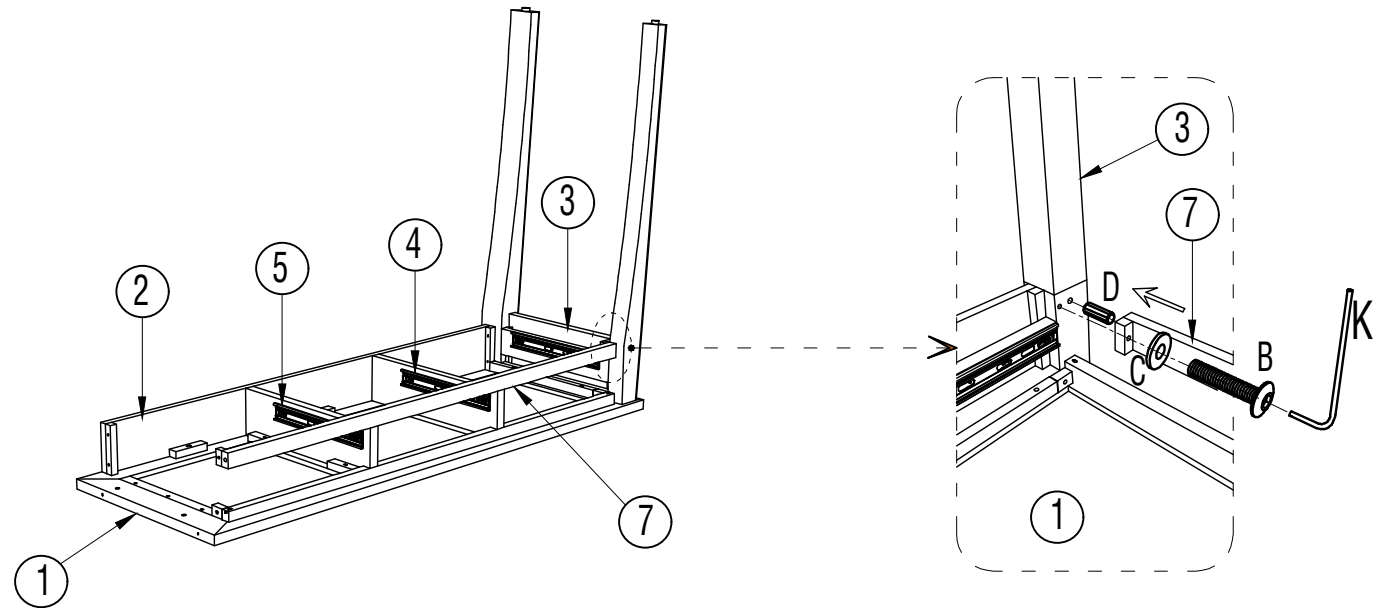
D

8x30mm
1 pc



K

1 pc



STEP 5



A

6x30mm
3 pcs



B

6x40mm
4 pc



C

6x16mm
7 pcs



D

8x30mm
3 pcs



F

5x30mm
1 pc



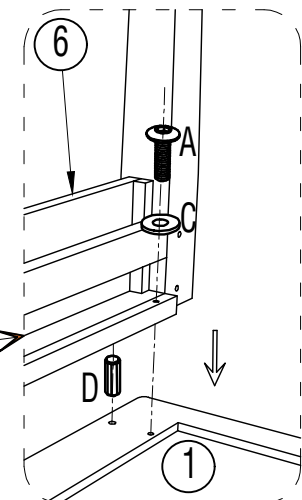
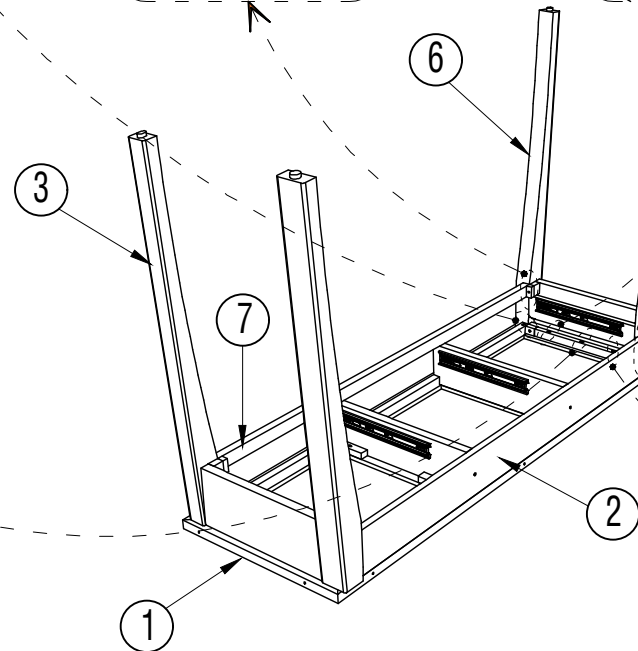
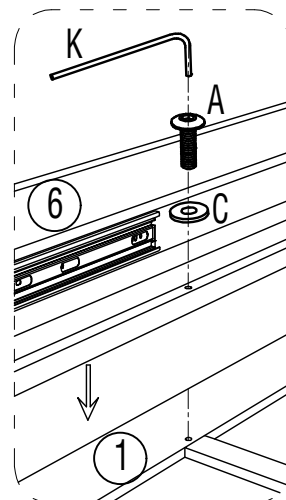
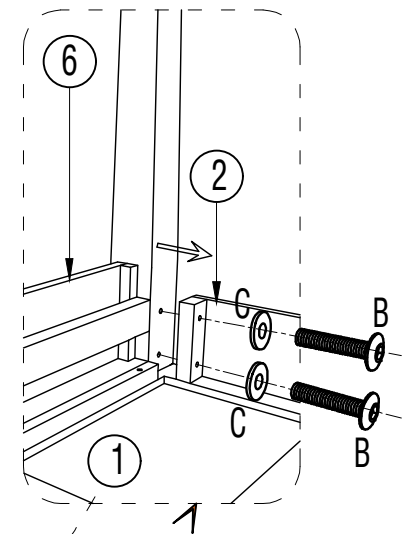
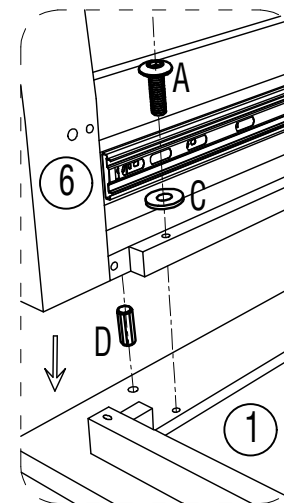
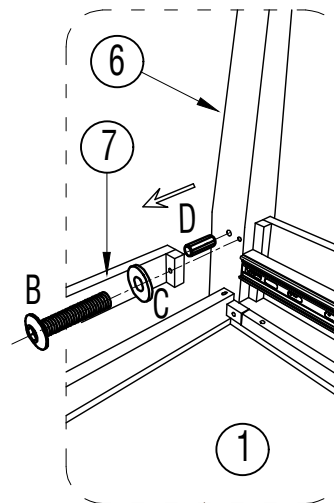
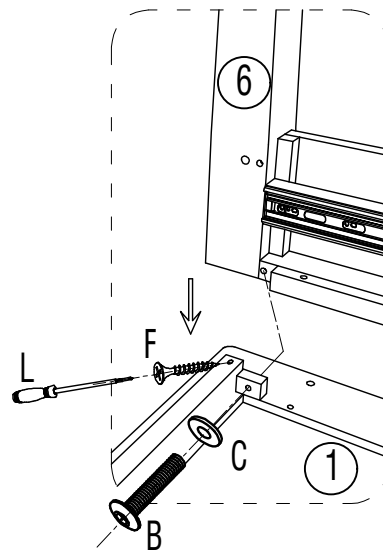
K

1 pc



L

1 pc



STEP 6



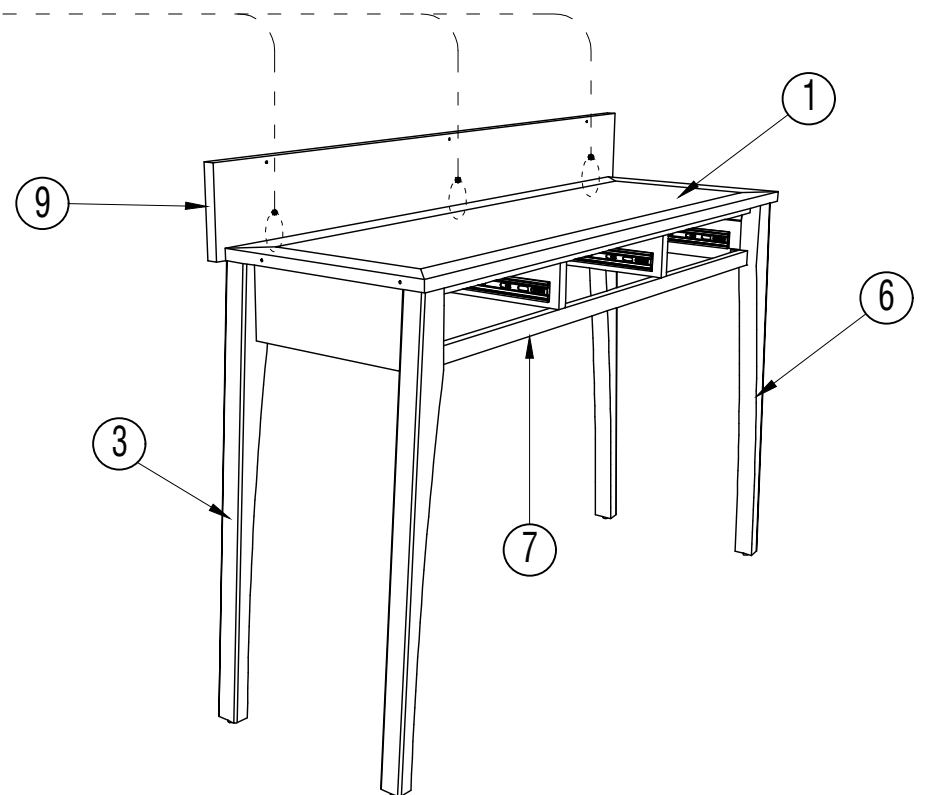
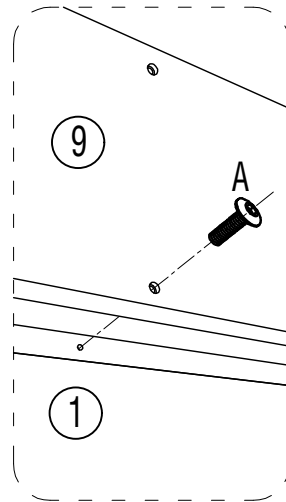
A

6x30mm
3 pcs

K



1 pc



STEP 7



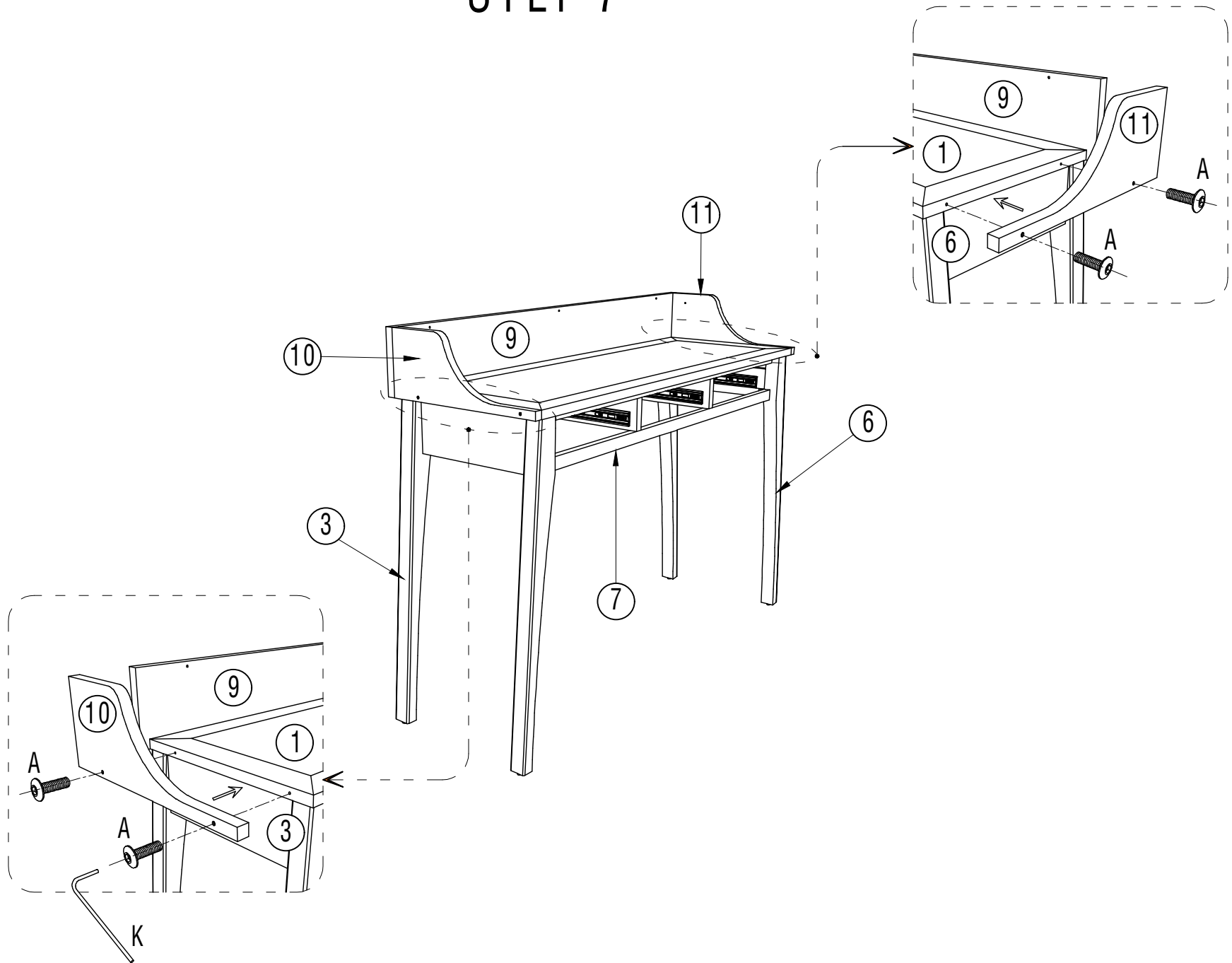
A

6x30mm
4 pcs

K



1 pc



STEP 8



A

6x30mm
5 pcs



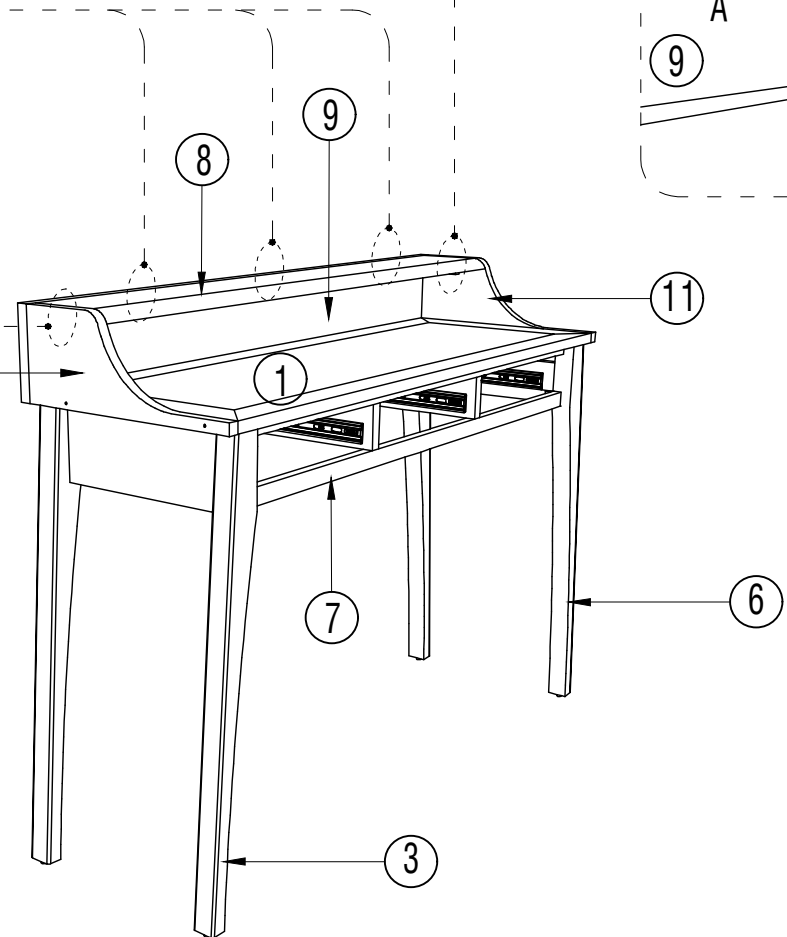
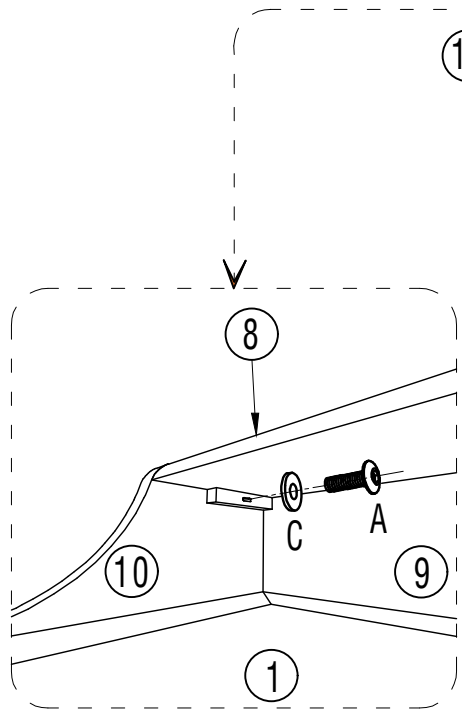
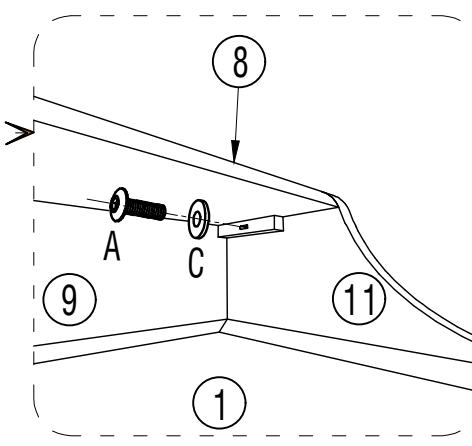
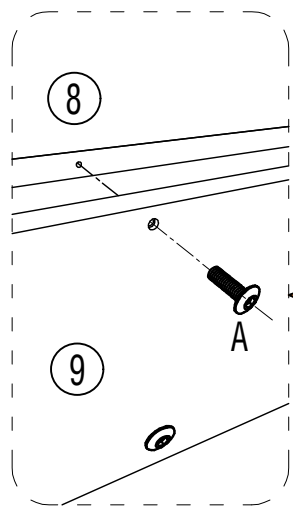
C

6x16mm
2 pcs

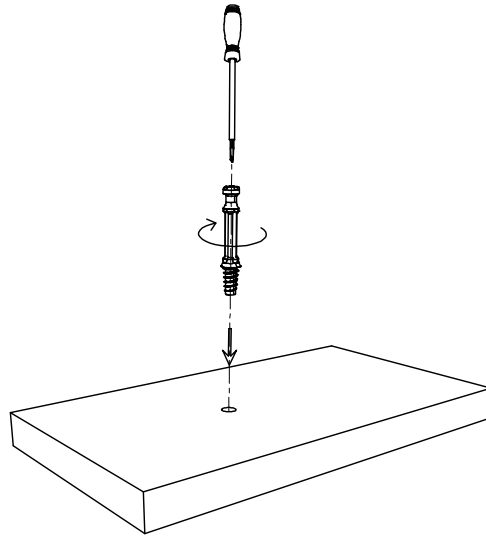
K



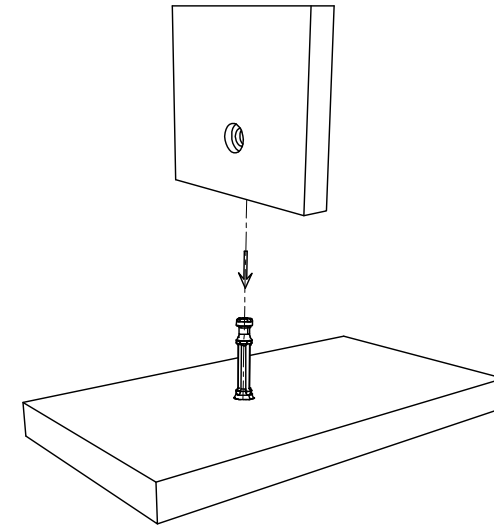
1 pc



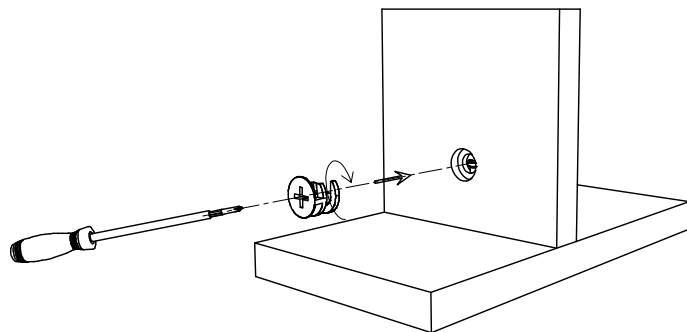
Typical way to install cam screws



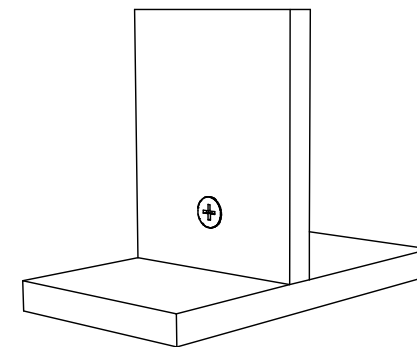
1



2



3



4. Done

G



9 pcs

H



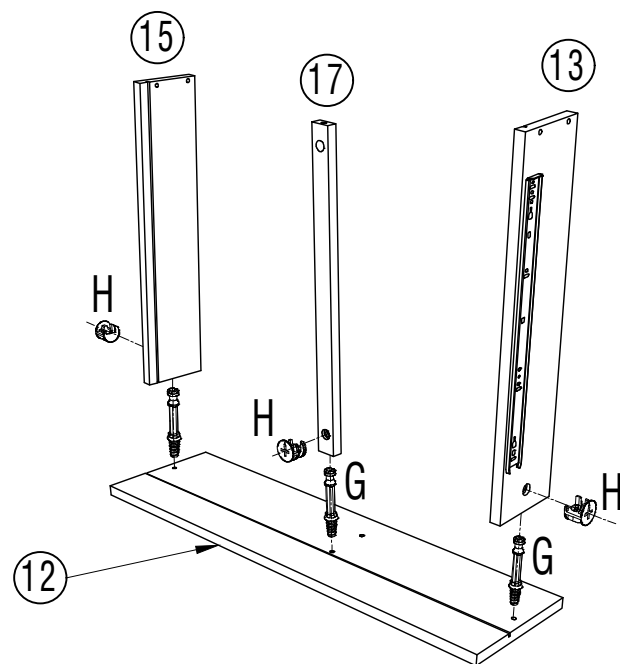
9 pcs

L



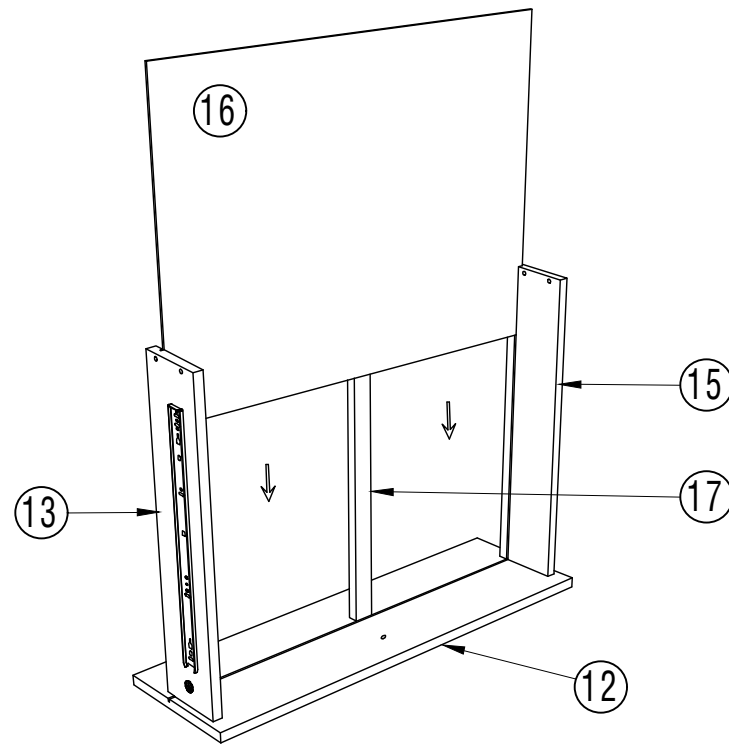
1 pc

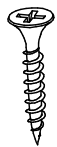
STEP 9 (x3)



STEP 10

(x3)





E

4x25mm
12 pcs



G

3 pcs



H

3 pcs

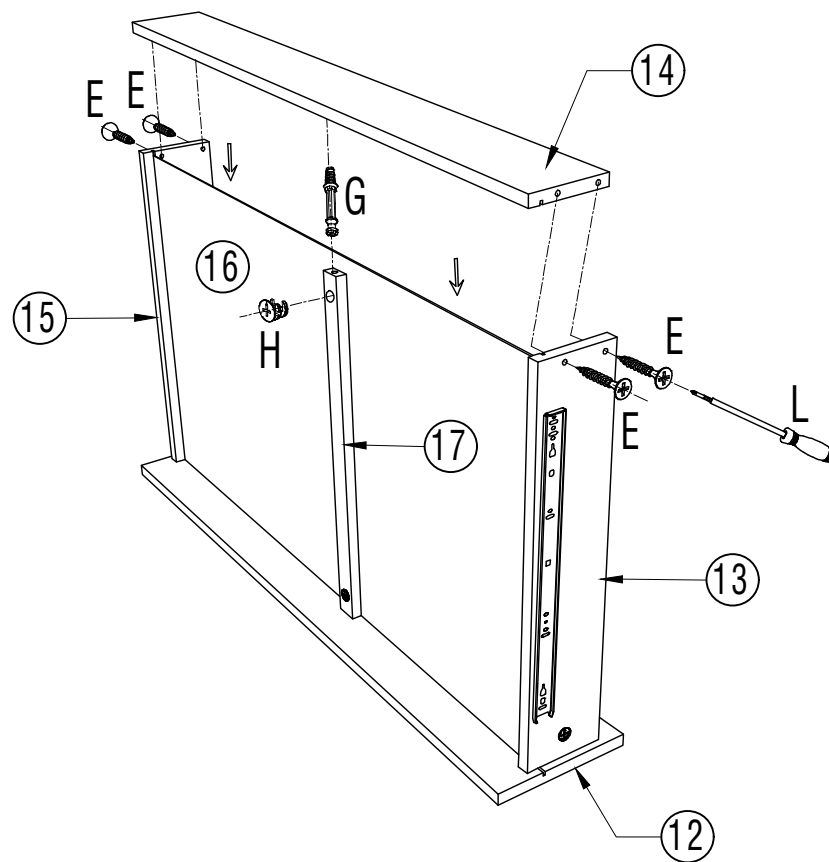


L

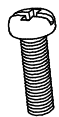
1 pc

STEP 11

(x3)

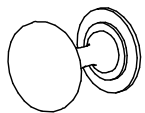


I



4x25mm
3 pcs

J



4x25mm
3 pcs

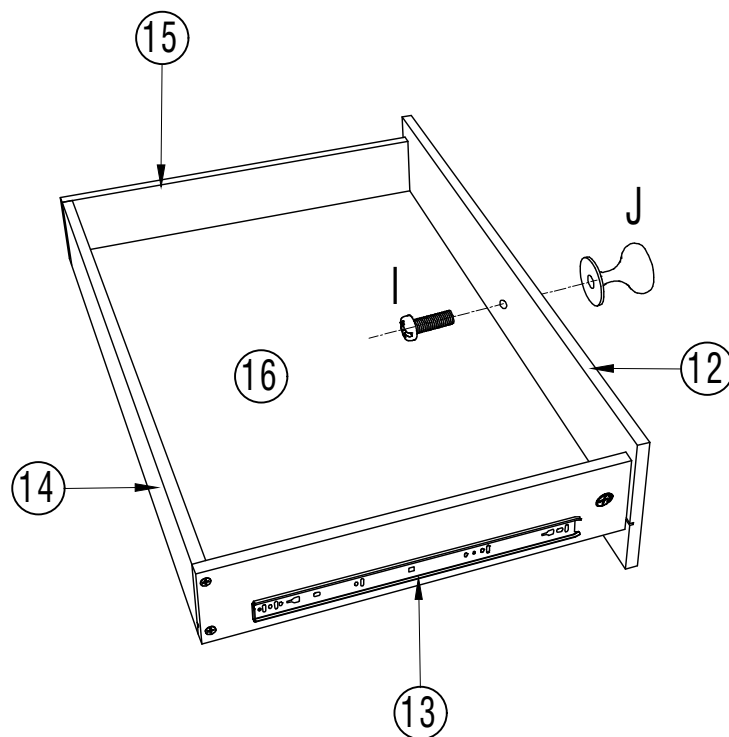
L



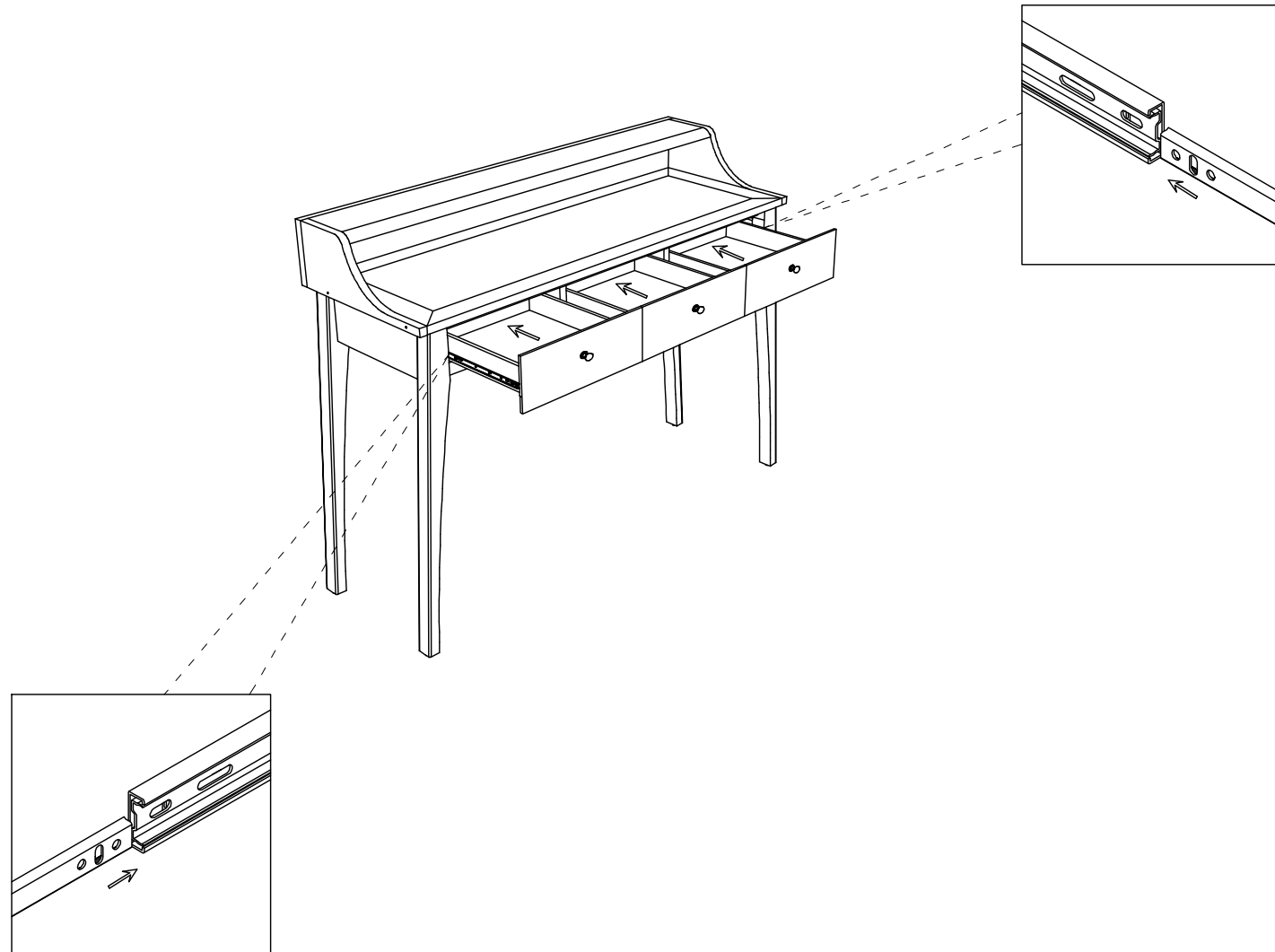
1 pc

STEP 12

(x3)



STEP 13



FINISH

