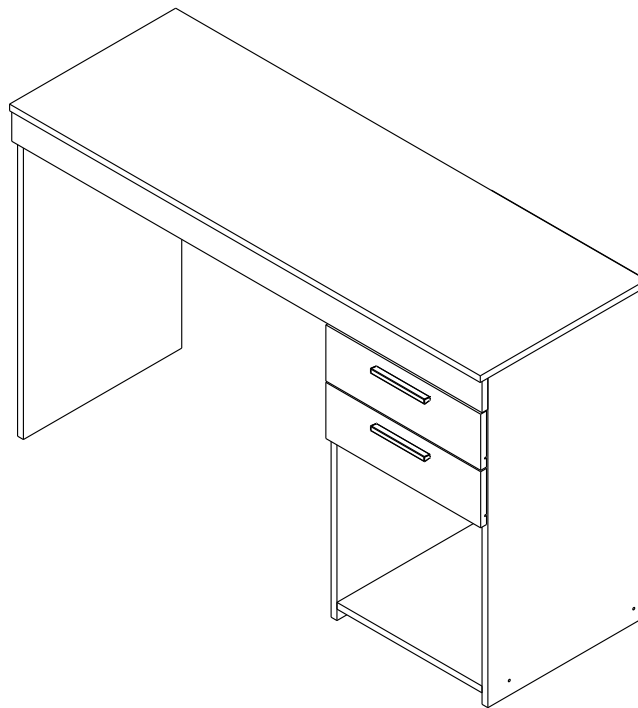
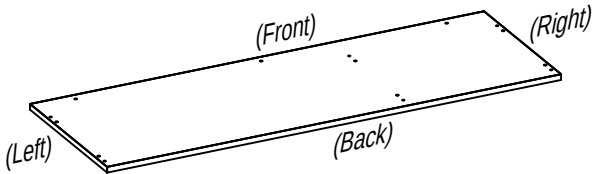
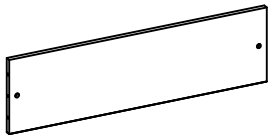
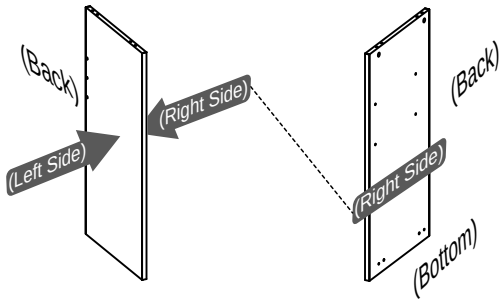
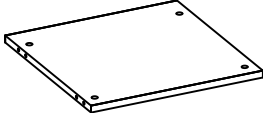
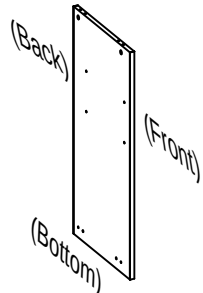
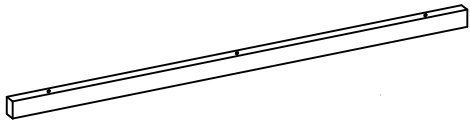
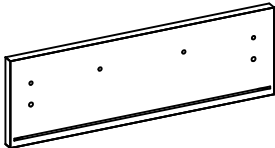
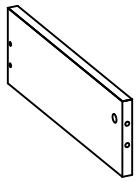
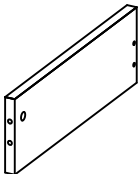
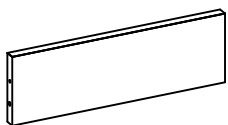
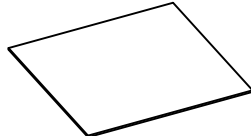
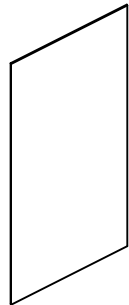


OFFICE WORKSTATION WITH STORAGE

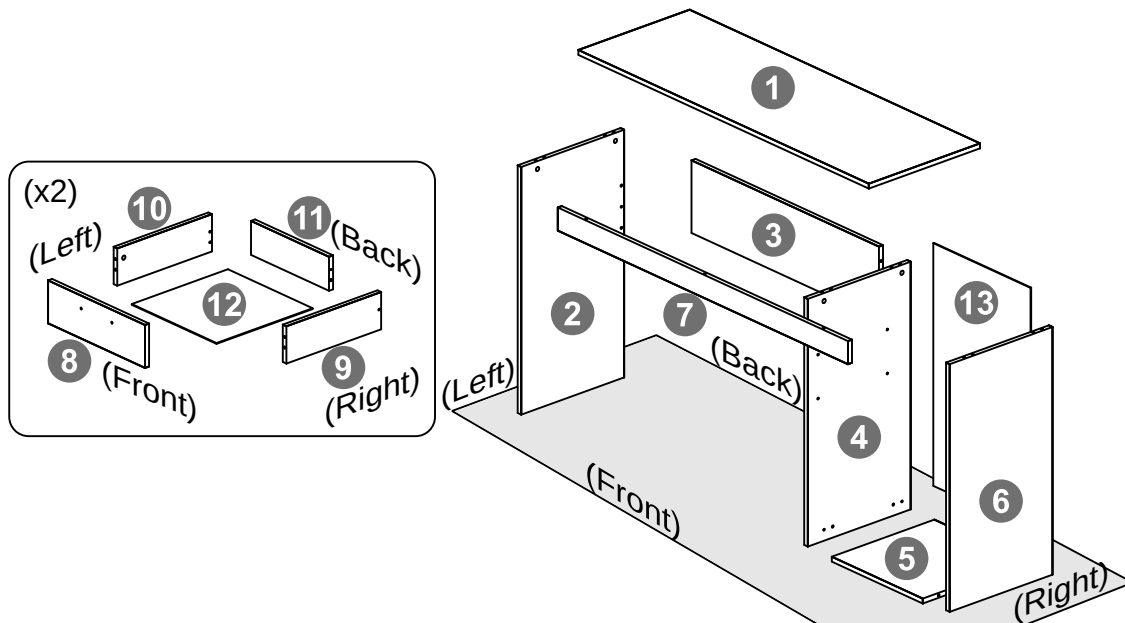
ASSEMBLY INSTRUCTIONS



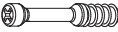
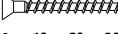
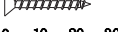
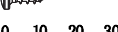
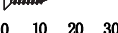
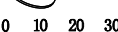
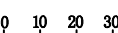
MAIN PARTS LIST

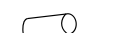
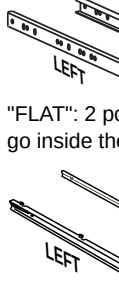
1 x1 Tabletop (main panel) 	2 x1 Left side panel 	3 x1 Back-left panel 
4 x1 Middle panel 	5 x1 Right-lower panel 	6 x1 Right side panel 
7 x1 Top front panel 	8 x2 Drawer front panel 	9 x2 Drawer right panel 
10 x2 Drawer left panel 	11 x2 Drawer back panel 	12 x2 Drawer bottom board 
		13 x1 Back-right board 

MAIN PARTS LAYOUT (For reference)



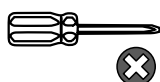
HARDWARE LIST

PART	QTY	SIZE	ITEM
A	25	M6x30 Wooden dowel	
B	16	M5x31 Bolt	
C	16	M12x9 Cam lock	
D	8	M6x10 Euro screw	
E	4	M3.5x40	
F	4	M3.5x25	
G	16	M4x12	
H	8	M3x12	
I	12	15mm plastic adhesive cover	
J	40	M4x23 Nails	

K	6	12x12x6mm Glide stud	
L	2	128mm Handle	
M	1	Touch-up	
N	4	15x15x40mm Angle bracket	
O	2 Sets	13.75" Drawer metal sliders, Set of 4 pcs	 "FLAT": 2 pcs per set, go inside the cabinet "L shape": 2 pcs per set, go on the drawers

TOOLS REQUIRED BUT NOT INCLUDED

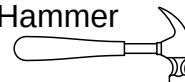
Phillips Screwdriver or power
drill with Phillips drill bit



or



Hammer

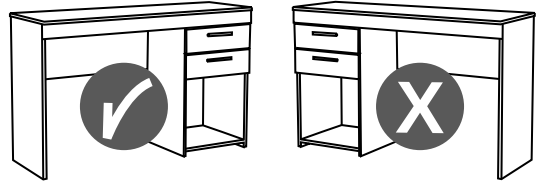


Pencil



BEFORE YOU START THE ASSEMBLY, PLEASE READ THE FOLLOWING TIPS AND WARNINGS.

- The product assembles **ONLY** as shown in the front page, with the drawers on the **RIGHT** side. The drawers cannot install on the **LEFT** side.



- Do not discard this manual or any of the packaging material until the unit is completely assembled.
- Please read the assembly instructions thoroughly and follow step by step.



- The assembly might require of 2 persons for certain steps. Before you start the installation, make sure there is someone else nearby to help you.



- Make sure you understand which hardware will be used on each step. Using the wrong size of screw, bolt or pin might strip the threads or cause damage to the part in which it is being used.



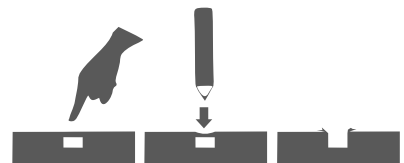
- To avoid misalignments, always leave the screws loosely and do not tighten them until all the pieces are positioned correctly.
- Do not overtighten or force the screws as they might break, strip, damage the threads of the holes, or get stuck inside the parts.



- If the hole seems to small for the screw, make sure you are using the correct size of screw and/or that you are installing it in the correct hole.



- Sometimes on the wood panels the laminate or material might be covering the hole partially or entirely, if there is no visible hole or if it looks too small, pass and press the tip of your finger over the area to feel its indentation, and carefully pierce the laminate to uncover the hole underneath.



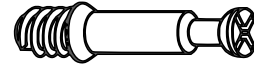
- Please be kind to our planet, when done with the assembly, recycle any of the packaging materials that is accepted by your city or recycling service.



THE ASSEMBLY STEPS START ON NEXT PAGE

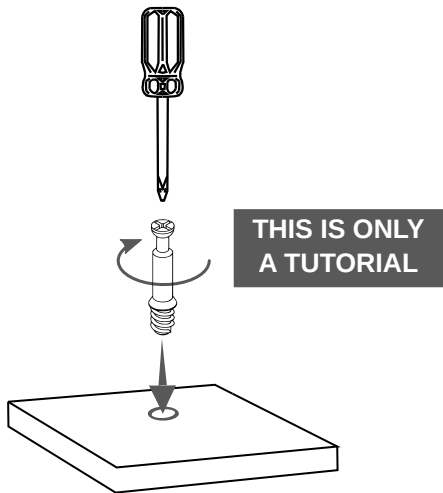
CAM BOLT AND CAM LOCK TUTORIAL

THE INSTRUCTIONS BELOW
ARE NOT ACTUAL ASSEMBLY STEPS



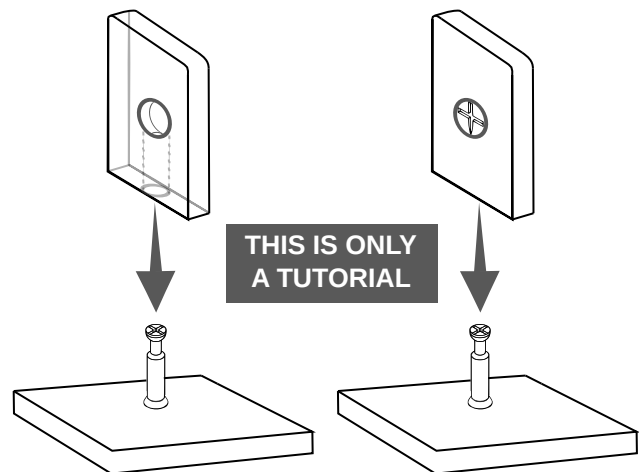
This unit uses cam bolts and locks (also known as mini fixes).
If you are not familiar with this kind of hardware, the below is a tutorial
that explains how to use them on the steps where they are required.

1. Screw the bolt into the indicated hole on the panel indicated in the assembly step.

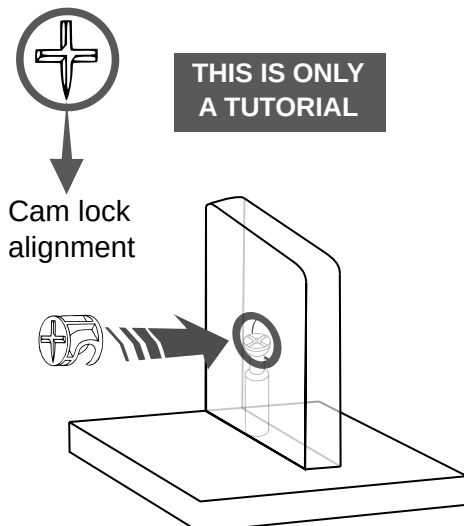


2. Join the other panel (with the big hole) to the panel with the bolt. If it comes with the cam locks already pre-installed, make sure to align them to receive the bolt's head (refer to point 3). There might be a very small gap between the panels which is normal.

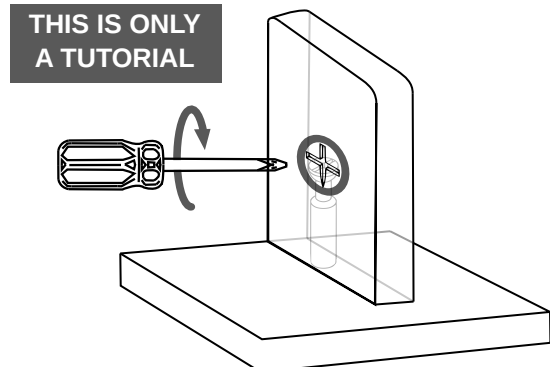
If the cam locks come pre-in stalled, make sure they are aligned (see point 3).



3. Insert the cam lock on the panel with the big hole making sure it goes aligned to receive the bolt's head.



4. Use a Phillips screwdriver to turn the cam lock clockwise. This will lock the panels together and also will close any gaps.



ASSEMBLY STEPS

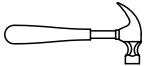
WE RECOMMEND TO PLACE THE PIECES OVER BLANKETS TO PROTECT THEIR FINISH DURING ASSEMBLY.

STEP 1

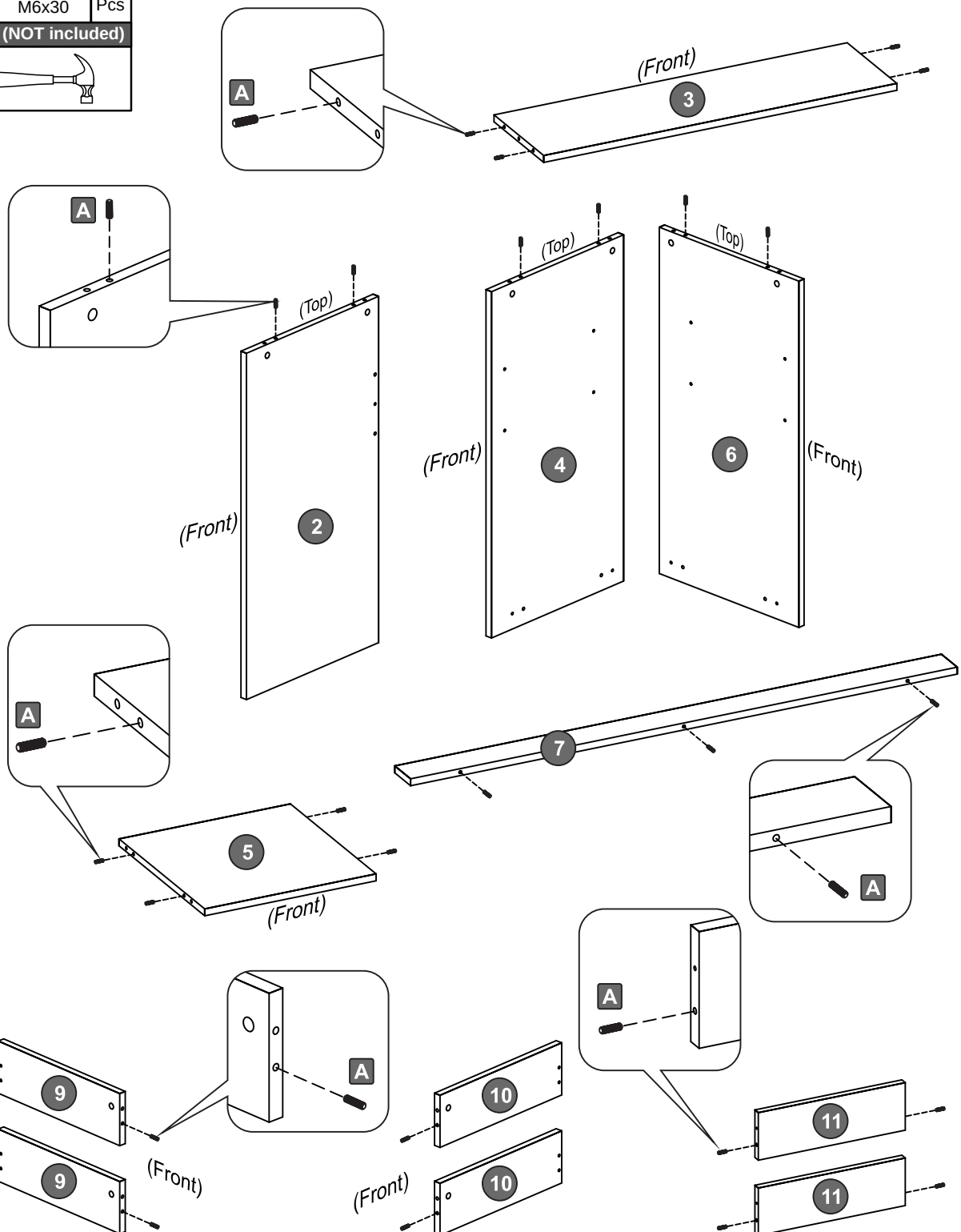
Hardware

A		25 Pcs
M6x30		

Tools (NOT included)

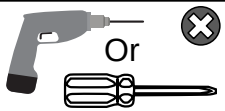


Attach the dowels **A** into the indicated holes on the panels **2, 3, 4, 5, 6, 7, 9, 10** and **11**.

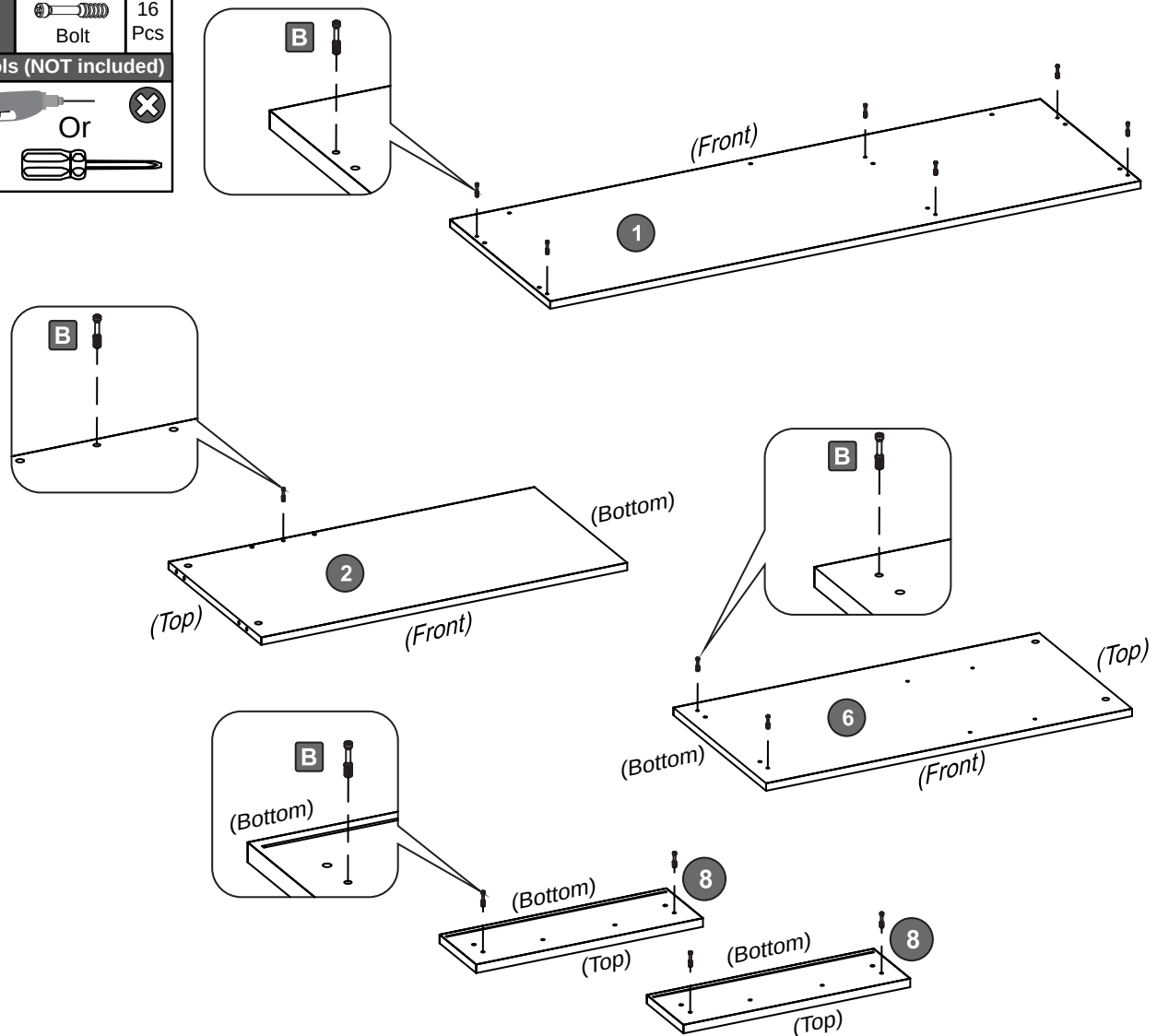


STEP 2**Hardware**

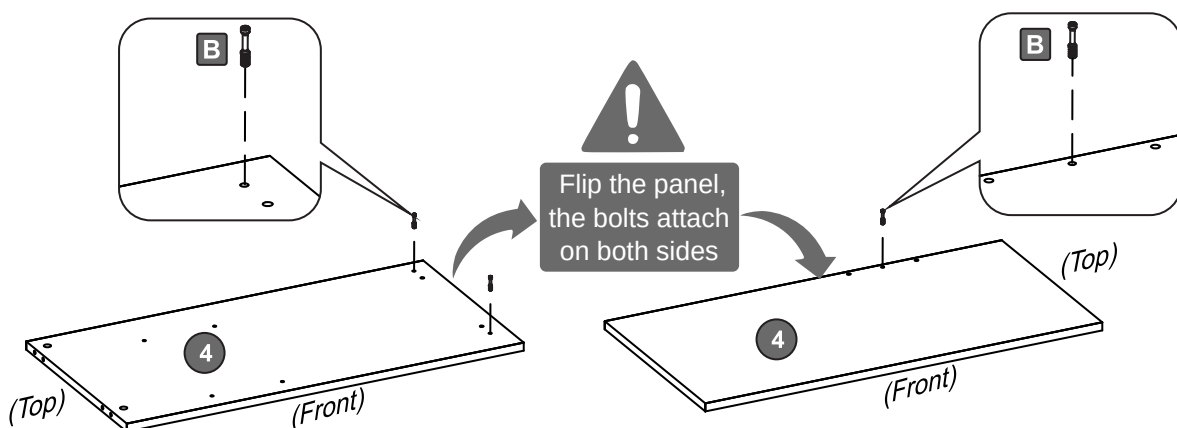
B		16
	Bolt	Pcs

Tools (NOT included)

- Attach the bolts **B** into the indicated holes on panels **1, 2, 6** and **8**.

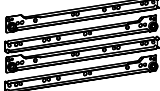


- On panel **4**, attach the bolts **B** into the indicated holes on both surfaces of the panel, but please pay attention where each bolt goes.

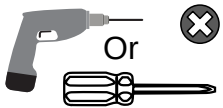


STEP 3**Hardware**

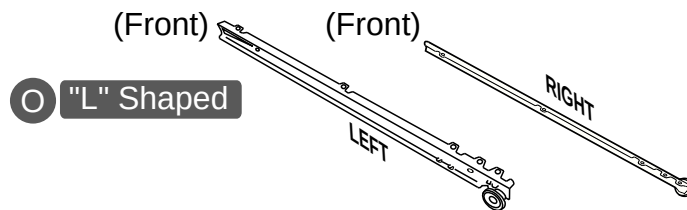
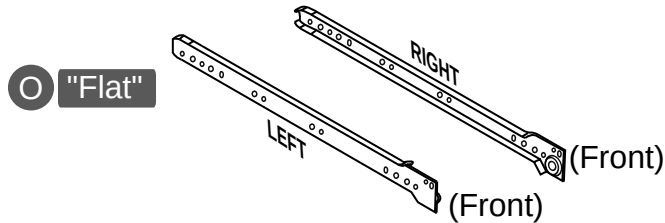
D  8
M6x10 Pcs

O 4 "flat" pieces:


Tools (NOT included)



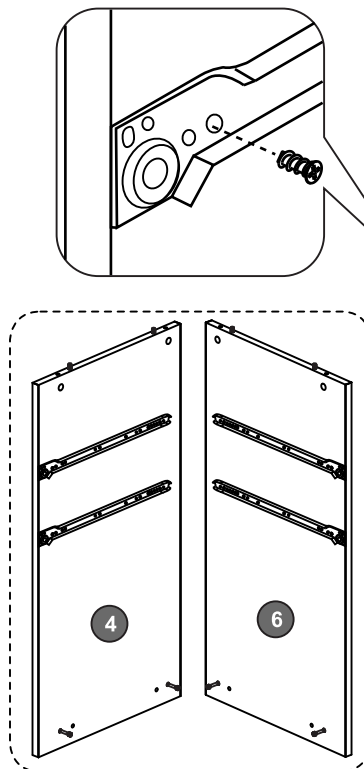
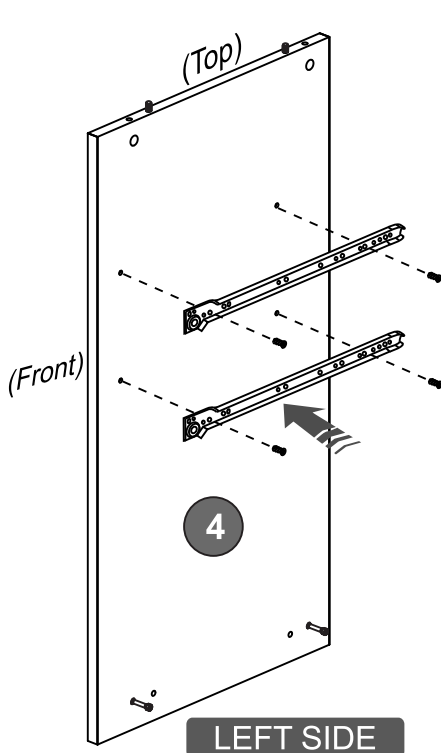
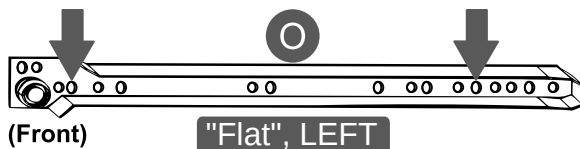
- Grab both sets of sliders **O** (total 8 pieces) and separate them into 2 groups according to their shape:
- The "flat" ones are the ones used on this step.
- The "L" shaped won't be used until step **9**, so set them aside.



- Use screws **D** to assemble the "Flat" sliders **O** to the panels **4** and **6** in their respective sides (Left sliders to **4**, right sliders to **6**).

NOTES:

- The wheels go towards the front of the panels.
- Attach first on the front, through the **4th** hole on the slider.
- The sliders will show 2 free holes above the wheels.



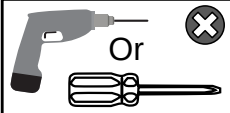
STEP 4

This step
requires of
2 persons

**Hardware**

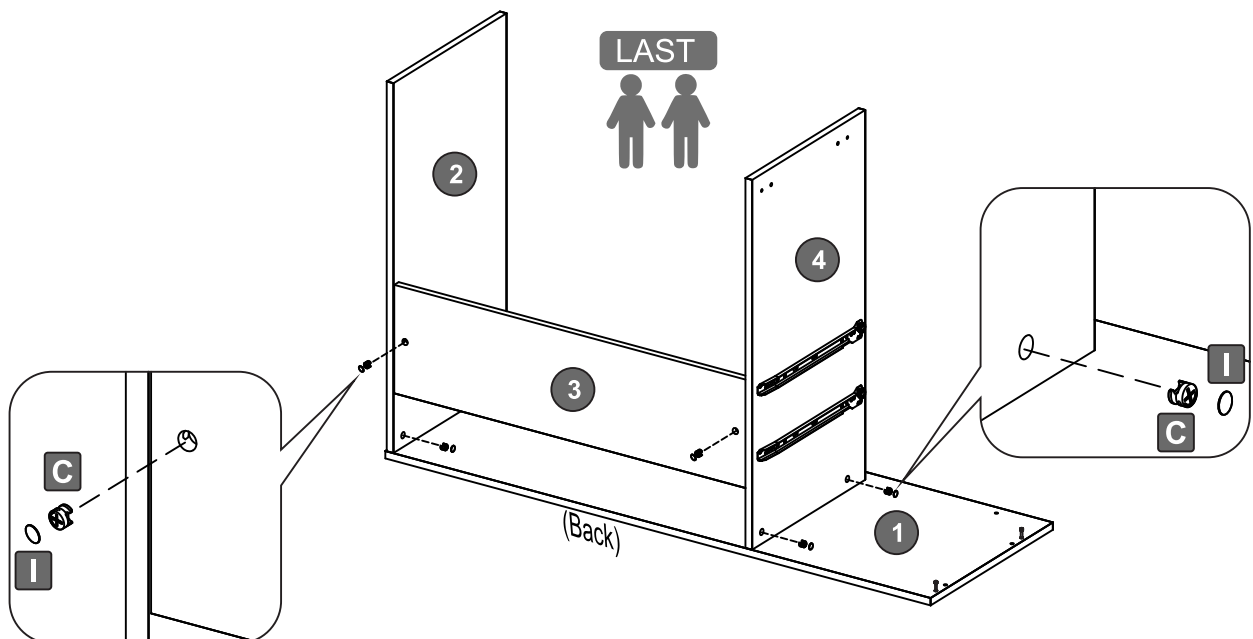
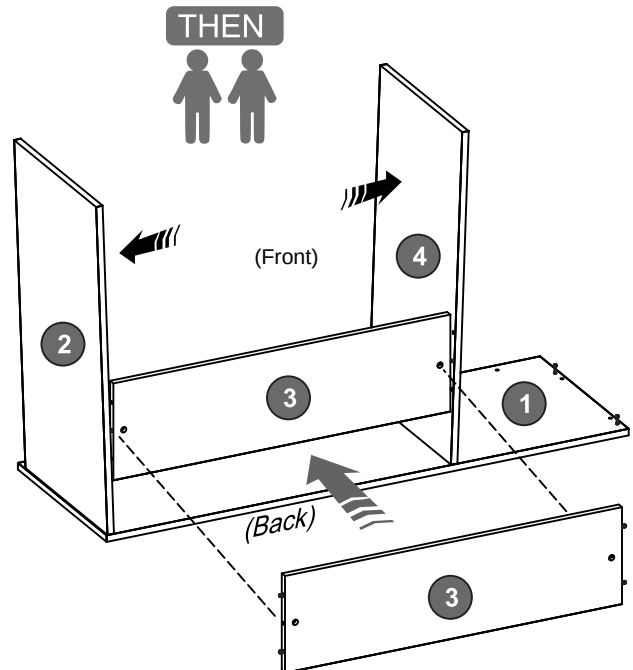
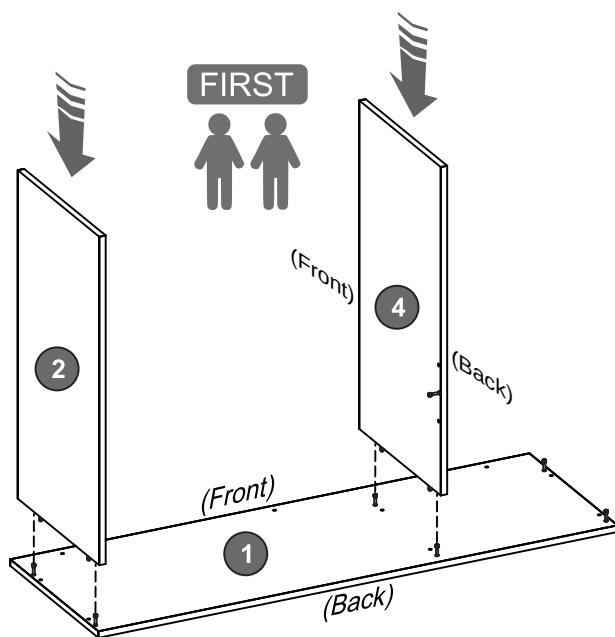
C		6 Pcs
I		6 Pcs

Tools (NOT included)



THE CAM LOCKS C ARE INSERTED *AFTER* PANEL 3 IS INSTALLED.

- With the help of another person, join the left side panel **2** and the middle panel **4** to the tabletop **1** and keep holding them upright.
- The other person will join the back panel **3** in between the 2 panels as shown, and will insert the cam locks **C** into the holes of panel **2**, **3** and **4** and turn them to lock the pieces together as explained in the Cam Lock-Bolt Tutorial page.
- Cover the cam locks with stickers **I**.



STEP 5

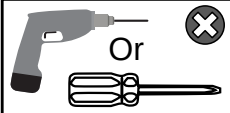
This step
requires of
2 persons



Hardware

C	 Cam lock	6 Pcs
I	 Sticker	2 Pcs

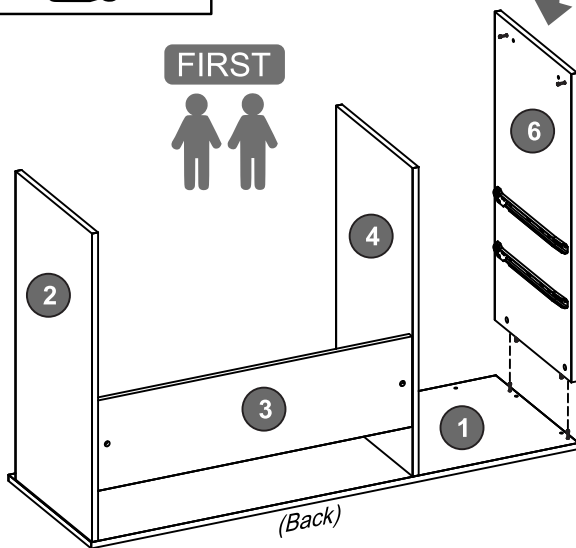
Tools (NOT included)



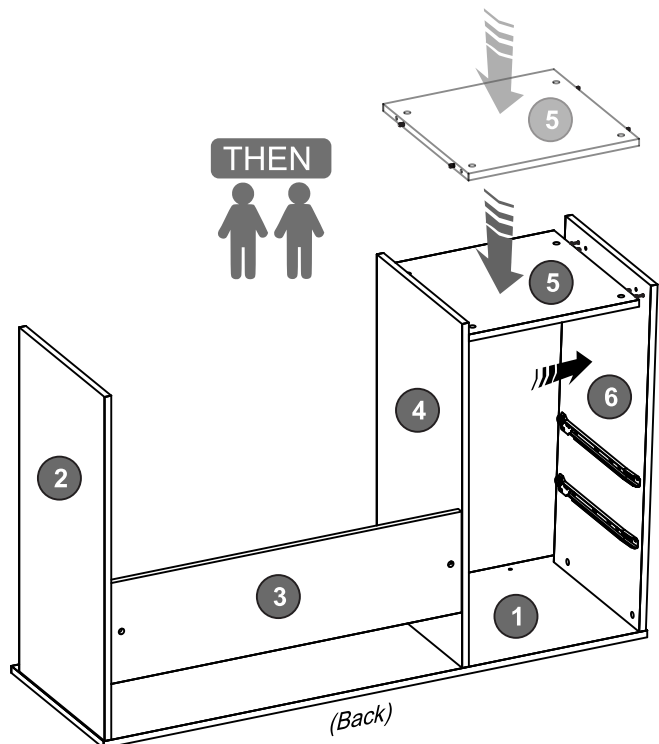
THE CAM LOCKS **C** ARE INSERTED **AFTER** PANEL 5 IS INSTALLED.

- With the help of another person, join the right side panel **6** to the tabletop **1** and keep holding it upright.
- The other person will join the lower panel **5** in between the 2 panels as shown, and will insert the cam locks **C** into the holes of panel **5** and turn them to lock the pieces together as explained in the Cam Lock-Bolt Tutorial page.
- Cover the cam locks with stickers **I** but only for panel **6**.

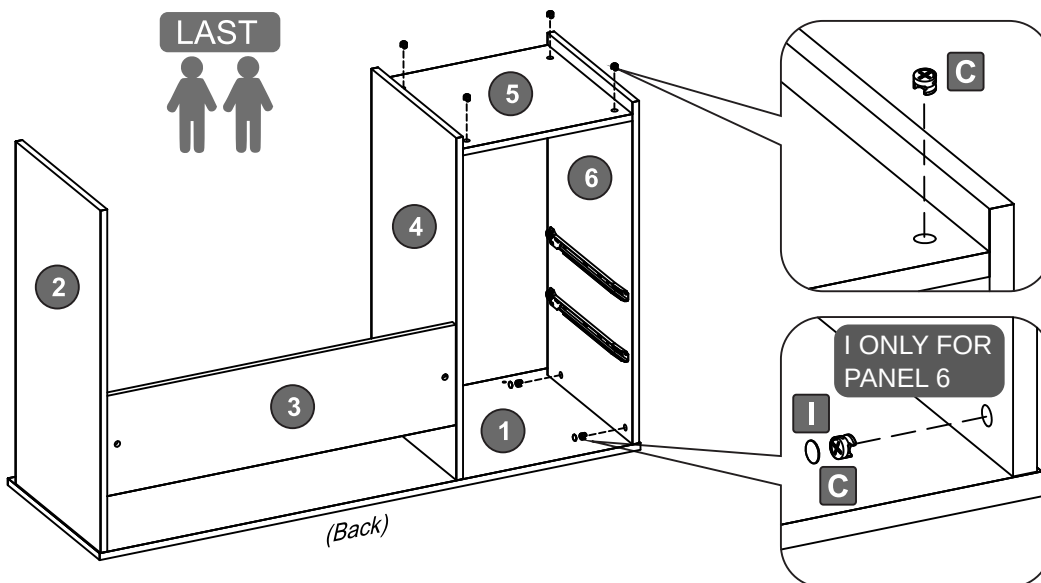
FIRST



THEN



LAST

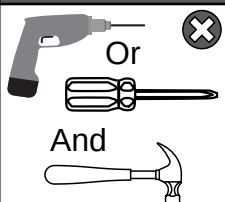


STEP 6

Hardware

G		16 Pcs
K		6 Pcs
N		4 Pcs

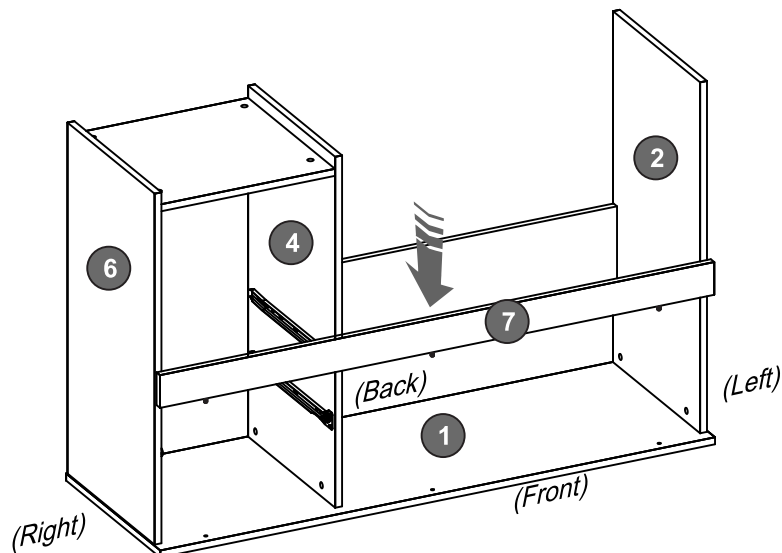
Tools (NOT included)



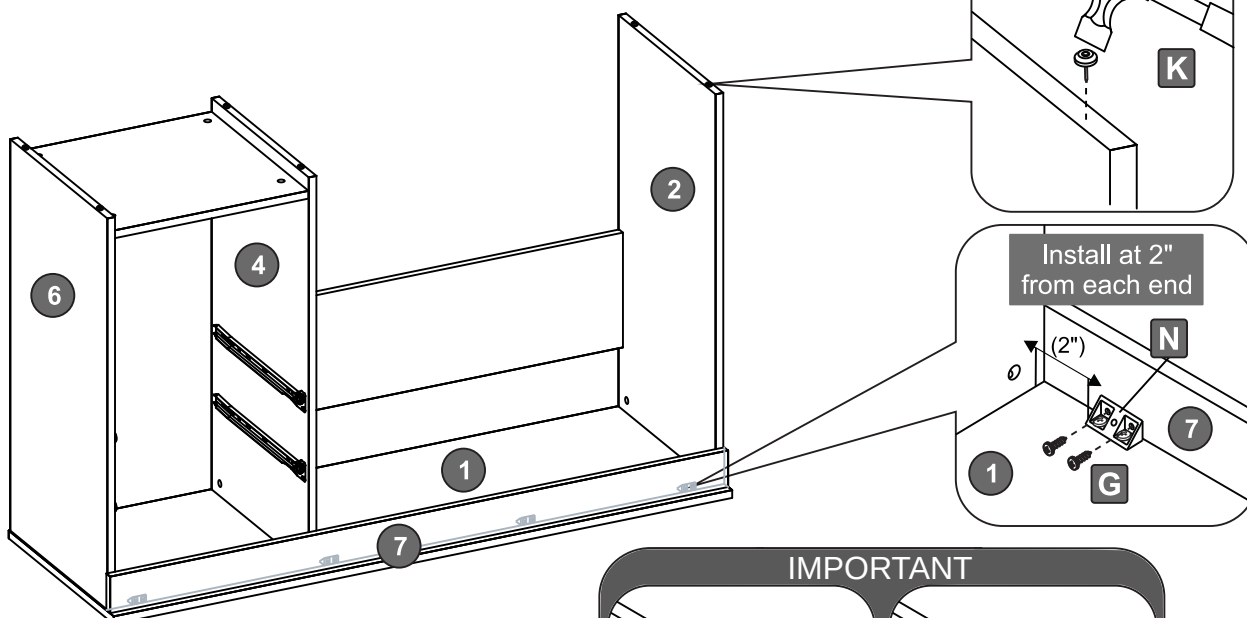
IMPORTANT:

■ Please note that the neither the tabletop 1 nor the top front panel 7 have predrilled holes or any other markings for the brackets N; that is the way they come.

- Install the top front panel 7 to the tabletop 1.

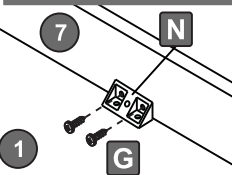


- Place the brackets N equally distributed along the tabletop 1; we recommend to place 2 of them at about 2 inches from each end.
- Secure the bracket FIRST to the front panel 7, THEN to the tabletop 1.
- Install the glide studs K to the bottom of the panels 2, 4 and 6.

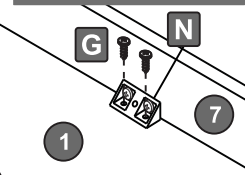


IMPORTANT

First screw to 7



Then screw to 1

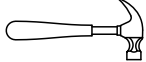


STEP 7

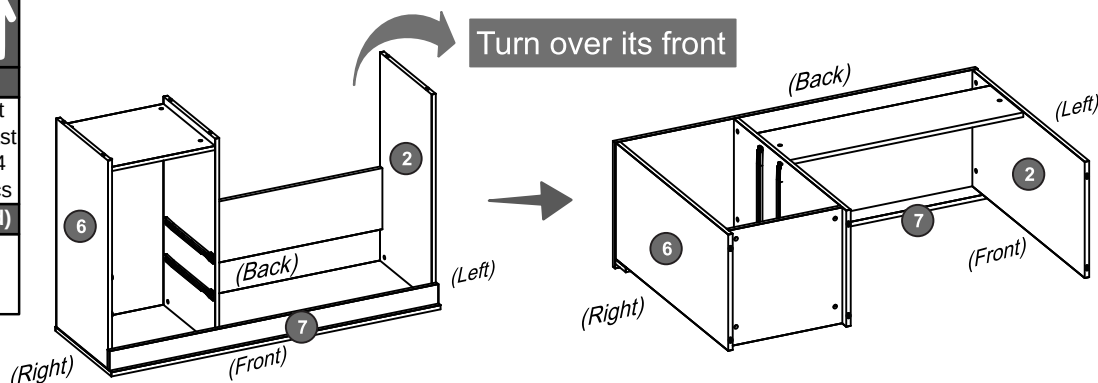
This step
requires of
2 persons

**Hardware****J**

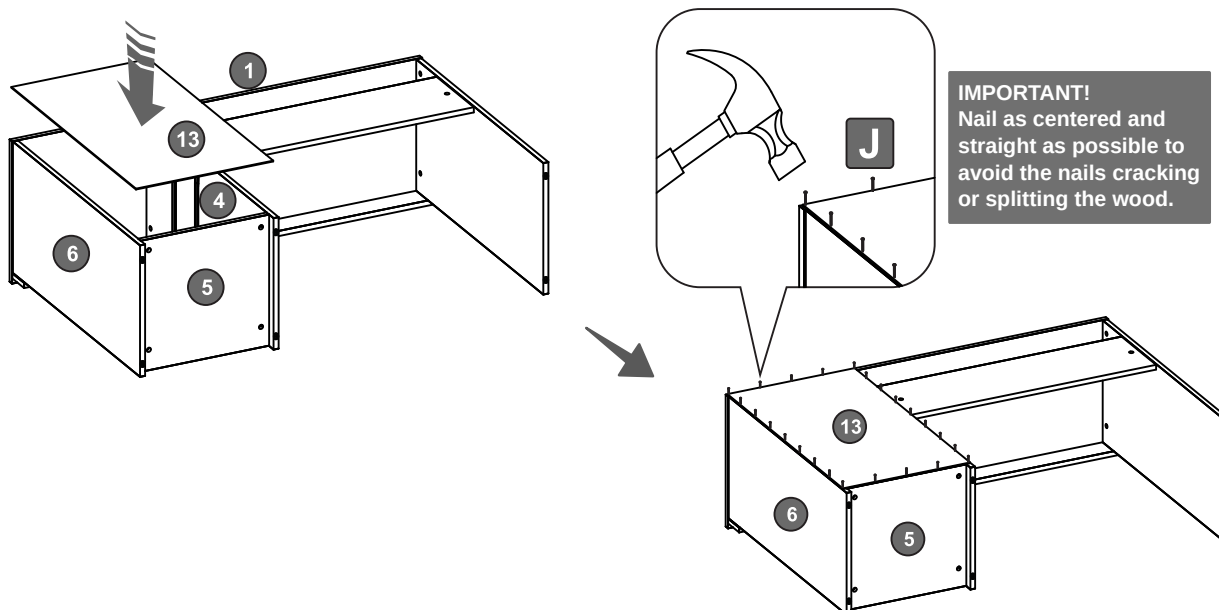
Nail

At
least
24
Pcs**Tools (NOT included)**

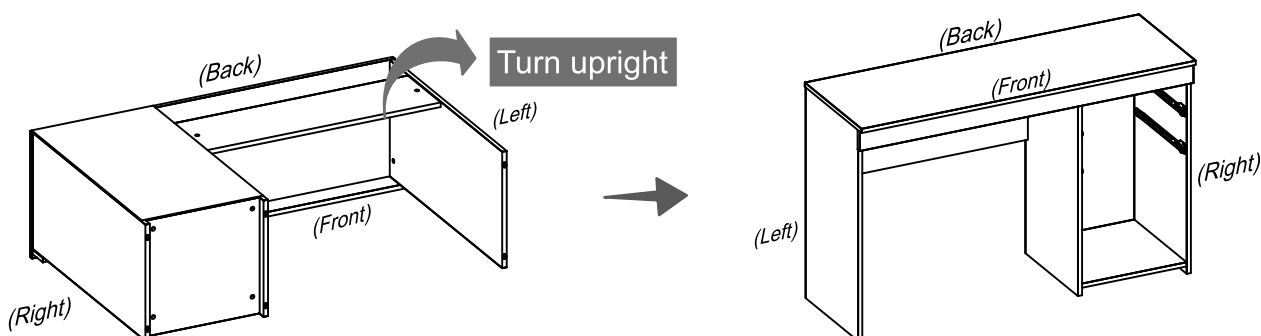
- With the help of another person, carefully turn the unit over its front.



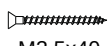
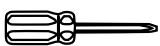
- Place the back board **13** covering the back of the drawers' cabinet (panels **1**, **4**, **5** and **6**), and secure it with nails **J**.
- We recommend to secure first the corners, then all around.
- **IMPORTANT:**
Make sure to install the nails as straight as possible, and centered on the profile of panels **1**, **4**, **5** and **6**, to avoid the nails cracking or splitting the wood.



- With the help of another person, carefully turn the unit to the upright position.

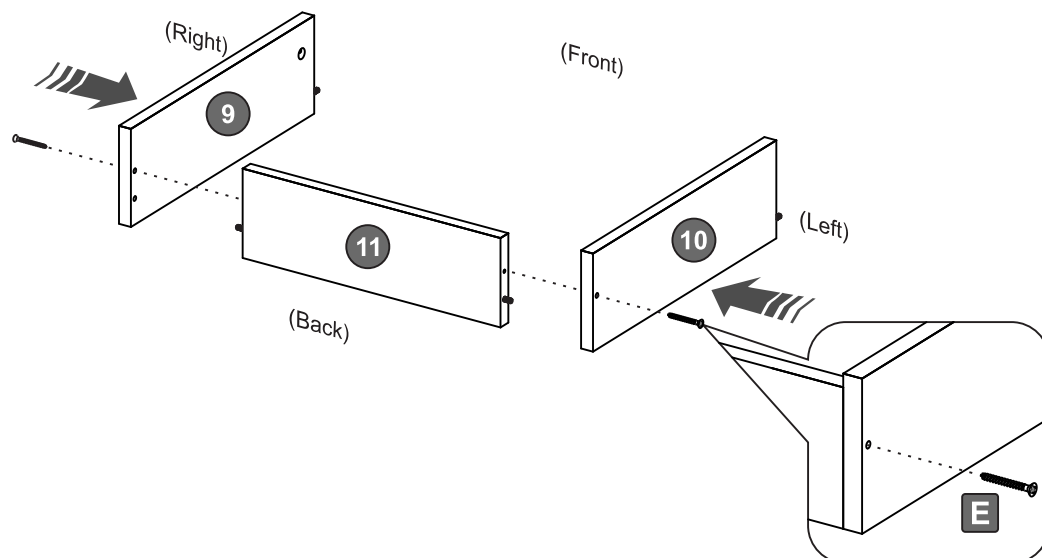


STEP 8**Hardware**

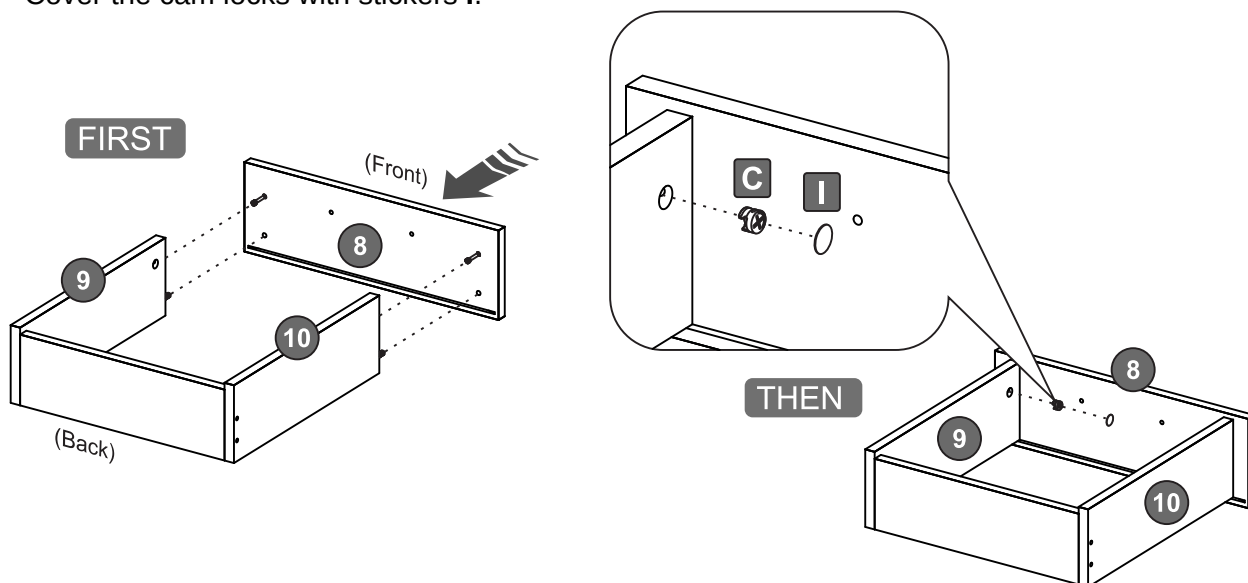
C		4 Pcs
E		4 Pcs
F		4 Pcs
I		4 Pcs
L		2 Pcs
Tools (NOT included)		
 Or 		

For each of the drawers:

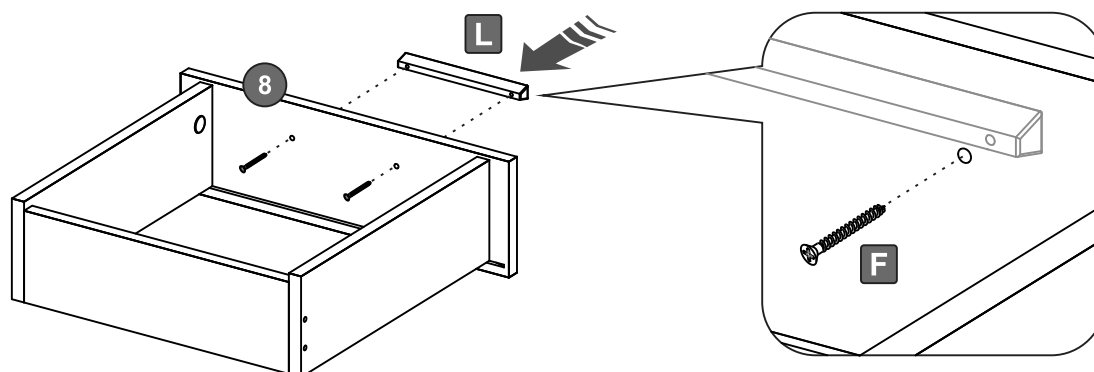
- Assemble the back panel **11** to the side panels **9** and **10** with screws **E**.



- Assemble the front panel **8** to the side panels **9** and **10** with cam locks **C** as explained in the Cam Lock-Bolt Tutorial page.
- Cover the cam locks with stickers **I**.

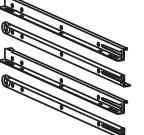


- Assemble the handle **L** to the drawer front panel **8** with screws **F** as shown.

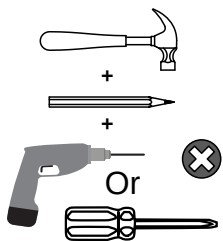


STEP 9

Hardware

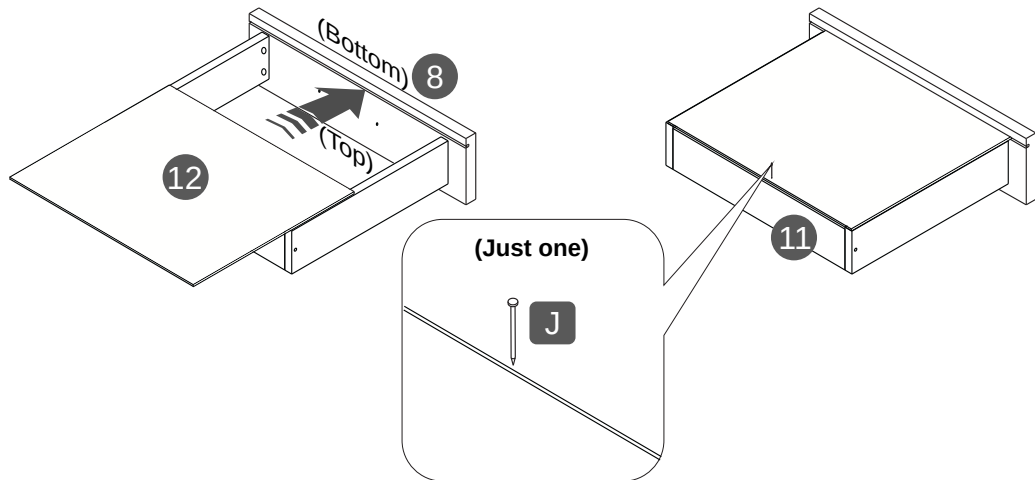
H		8 Pcs
J		At least 13 Pcs
O	4 "L" pieces: 	

Tools (NOT included)

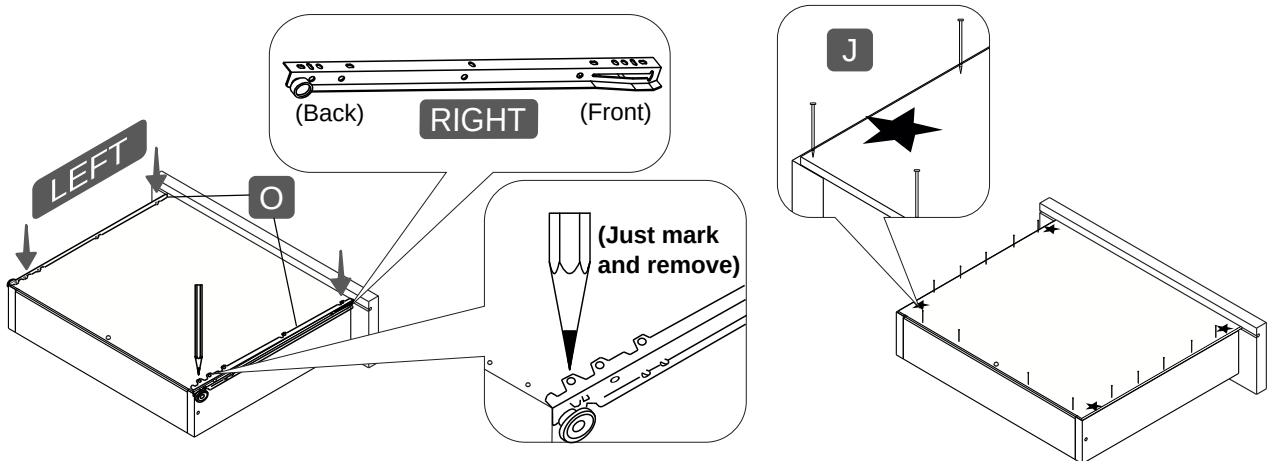


For each of the drawers:

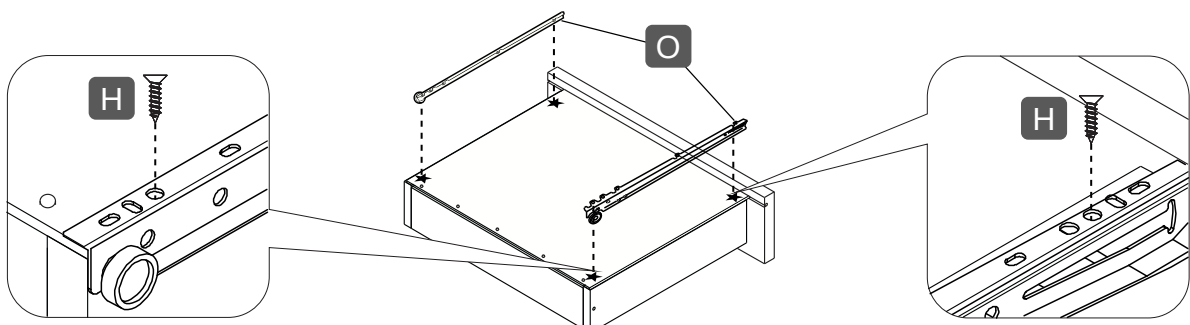
- Flip them upside-down and place on it the drawer bottom board **12**, inserting one end into the groove of the front panel **8**, and use one nail **J** to secure the board to the back panel **11** as shown.



- Place the "L" shaped sliders **O** on the sides with their wheels facing towards the back, and mark on the board with a pencil the holes that will be used to attach them to the drawer. Remove the sliders, and secure the bottom board with at least 12 more nails **J** making sure **not to block the marks** where the sliders will be installed later on.



- Assemble the "L" shaped sliders **O** on their respective sides with screws **H**, but please note:
The wheels go towards the back of the drawer.
The sliders should not protrude from the bottom of the drawer, otherwise they raise the drawer 1" more and won't fit in the unit.



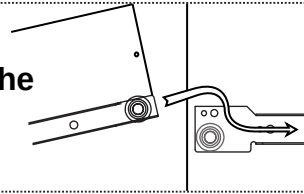
STEP 10**Hardware****M**

Touch-Up

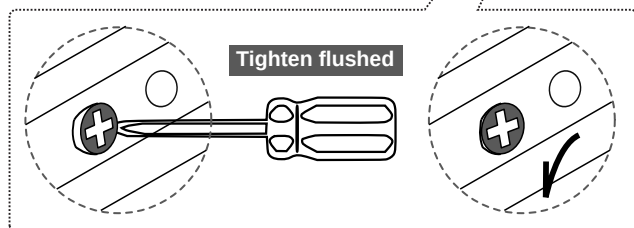
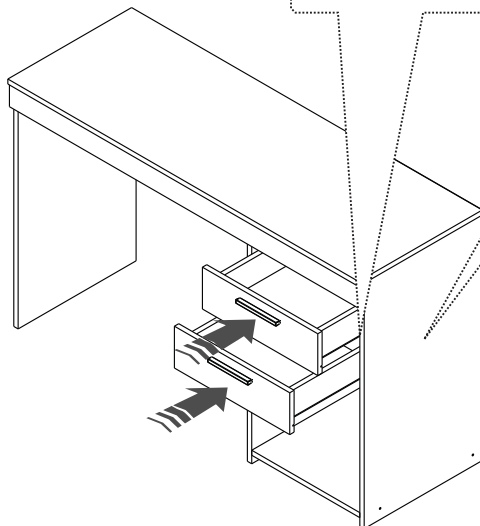
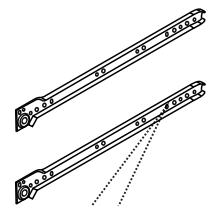
1
Pc

- Insert the drawers into the unit, starting with the bottom one, and with the front facing down at an angle. If the drawers don't seem to fit, review the assembly done in steps 4 and 12.

The wheels from the drawer must slide in the middle of the sliders, not on top on them.



If the drawers stop or feel like hitting something, tighten all the screws as flushed as possible so the heads don't interfere with the rollers.



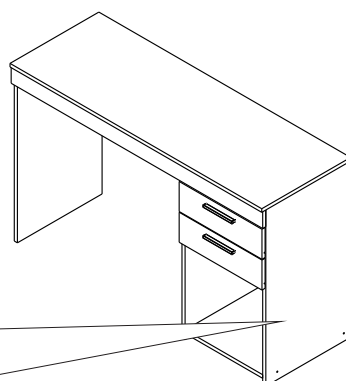
- You can use the touch-up **M** to cover up small imperfections on the finish.
- To remove the visible small stickers or stamps with the numbers on the pieces, you can use a rug damped in a solution of mild soap. If this does not work, you can try with rubbing alcohol. Do not use solvents or abrasives materials.

To cover up small imperfections

Touch-Up **M**

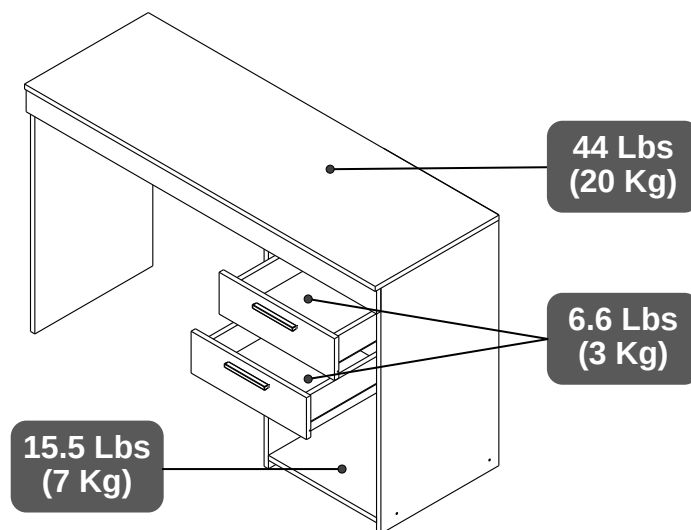
To remove stickers

Soapy water
or rubbing
Alcohol



ALL DONE!

Give yourself a nice pat on the back, you did a great job!

WEIGHT LIMITS**WARNINGS**

- Do not exceed the indicated weight limits.
- Do not expose the surfaces to direct sunlight or to extreme environmental conditions.
- Do not use solvents or abrasive materials to clean the unit.
- Do not sit on the unit or lean against it.
- Do not allow small children to play under or over the unit.
- Do not allow small children to reach inside the drawers or compartments without your supervision.
- Do not pull, push or drag the unit to move it for more than 1 feet. The unit must be lifted by at least 2 persons when moving in the same or adjacent rooms.
- Before moving the unit, make sure to secure or remove any object that is heavy or might fall off.
- When lifting the unit, use both hands and bend your knees, not your backs.
- Do not use the product if screws are loose or missing, or if you notice damaged parts.
- The warranty does not extend to regular wear and tear, nor the manufacturer assumes liability for damages or consequences due to accidents, incorrect assembly, negligence, improper use, modifications, or not heeding the above warnings.

CARE AND MAINTENANCE

- Clean the surfaces preferable with a clean cloth damped in a solution of mild soap and water, then dry with a clean towel.
- If you decide to use a cleaning agent, test first on an area hidden from view such as underneath the tabletop.
- Every 4 months, inspect the unit completely and make sure that all screws are tighten.
- When transporting the unit to places far away, protect and secure the unit to avoid damage in transit.

TECHNI MOBILI WARRANTY**DESKS/LAPTOP CARTS/FILE CABINETS: LIMITED 5-YEAR WARRANTY**

The manufacturer warrants to the original purchaser who acquired a new product from an authorized reseller that this product will be free from defects in workmanship and materials under normal use and service conditions, as described herein. "Defects," as used in this warranty, are defined as any imperfections that impair the use of the furniture or product. Any defective part may be replaced, at the manufacturer's discretion, without charge to the original purchaser other than the freight cost from the end consumer.

Replacement parts can only be supplied if they are available. Items that are no longer in production may not be available. This warranty is effective for the applicable warranty period beginning on the date of purchase shown on the original sales receipt. The manufacturer's obligation under this warranty is limited to repairing or replacing products or parts as provided herein. This product is designed and intended for office and home-office use only. This warranty is the original purchaser's sole remedy for product defects and does not apply to products or damage caused by abuse, misuse, commercial or rental use, modifications, attachments, or products and parts that have not been properly used or maintained. This warranty is in lieu of all other express or implied warranties, including, without limitation, any implied warranties of merchantability or fitness for a particular purpose. Please note that desks with PVC laminate surfaces should not be exposed to direct sunlight, as this may damage the material. Damage of this nature is not covered under this warranty.

The manufacturer shall not be responsible for any indirect, special, incidental, or consequential damages. This warranty is limited to merchandise purchased within the continental United States and excludes Alaska, Hawaii, and Puerto Rico. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights. You may also have other rights that vary from state to state.

To file a Claim within the 48 contiguous United States:

Contact customer service to report the defect and provide your name, address, phone number, product model number, date and place of purchase, and proof of purchase. Please also include photos of the damage or defect. If a replacement is determined to be the appropriate solution, you may be asked to return the affected part at your own expense so that the cause or extent of the defect can be evaluated. Once the part is received, it will be inspected to determine whether the claim is valid. If approved, a replacement part will be shipped at no additional cost. ^{ur}expense.

Replacement Parts for International Customers & AK-HI-PR orders:

Replacement parts will be provided free of charge. Customers are responsible for shipping costs, as well as any applicable international taxes or duties.