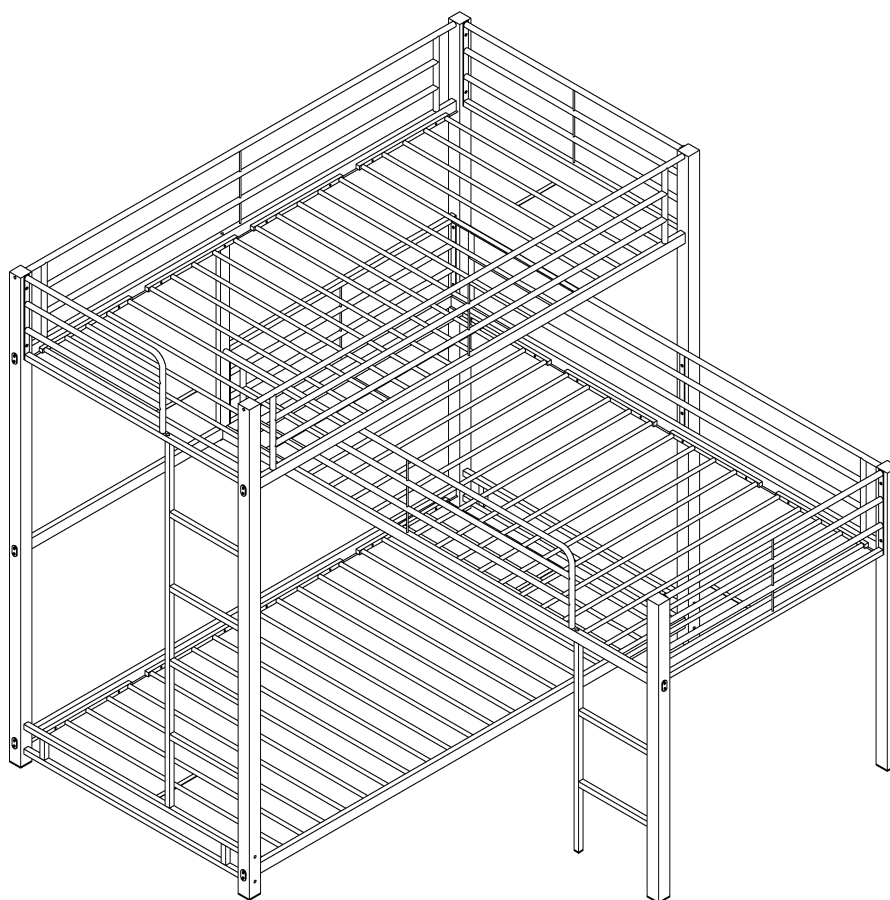


# Assembly Instructions



## ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

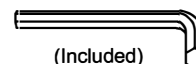
EASY



DIFFICULT

## Tools Required For Assembly:

Allen Wrench



(Included)



2 PERSONS RECOMMENDED

# ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

## BASIC ASSEMBLY TECHNIQUES



When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.

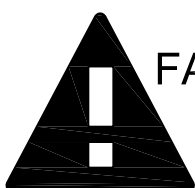


Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

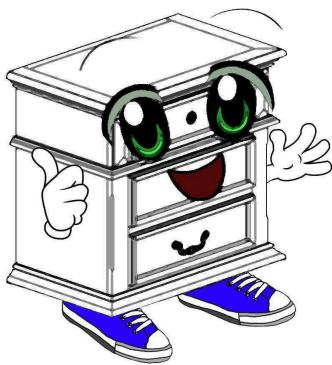


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



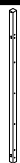
**FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

## Parts List



#1 x 1pc

Left Front Post



#2 x 1pc

Left Rear Post



#3 x 1pc

Right Rear Post



#4 x 1pc

Right Front Post



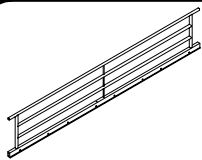
#5 x 1pc

Right Lower Post



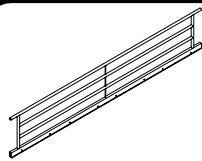
#6 x 1pc

Left Lower Post



#7 x 1pc

Upper Rear Guardrail



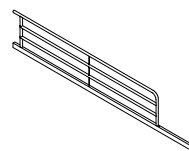
#8 x 1pc

Upper Front Guardrail



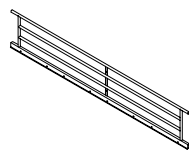
#9 x 2pcs

Bottom Bed Tube



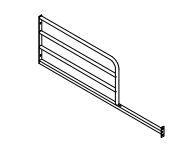
#10 x 1pc

Middle Front Guardrail



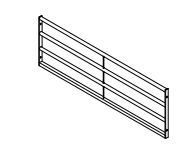
#11 x 1pc

Middle Rear Guardrail



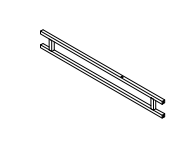
#12 x 1pc

Upper Left Head Panel



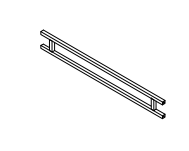
#13 x 2pcs

Upper Right Head Panel  
Middle Front Head Panel



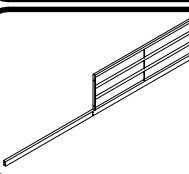
#14 x 1pc

Bottom Left Frame



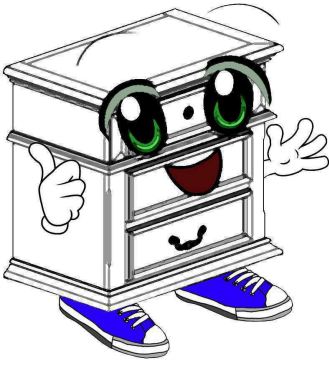
#15 x 1pc

Bottom Right Frame



#16 x 1pc

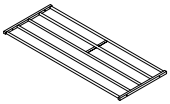
Rear Middle Guardrail



Before you begin, please read Page 2 of "Assembly and Care Advice".

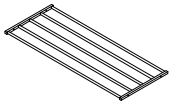
And remember, do not tighten until each step is completed or instructed.

## Parts List



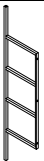
#17 x 6pcs

End Side Bed Base



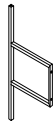
#18 x 6pcs

Middle Bed Base



#19 x 1pc

Long Ladder



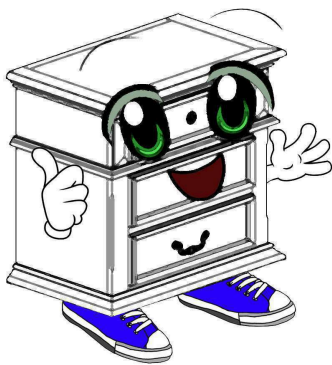
#20 x 1pc

Short Ladder



#21 x 1pc

Rear Vertical Tube



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

## Hardware List



#A x 20pcs  
Bolt 1/4" X 5/8"



#I x 1pc  
Allen Wrench M4



#B x 53pcs  
Bolt 1/4" X 1"



#C x 4pcs  
Bolt 1/4" X 1-3/8"



#D x 2pcs  
Bolt 1/4" X 1-3/4"



#E x 2pcs  
Bolt 1/4" X 1-3/4"



#F x 2pcs  
Bolt 1/4" X 2-1/2"



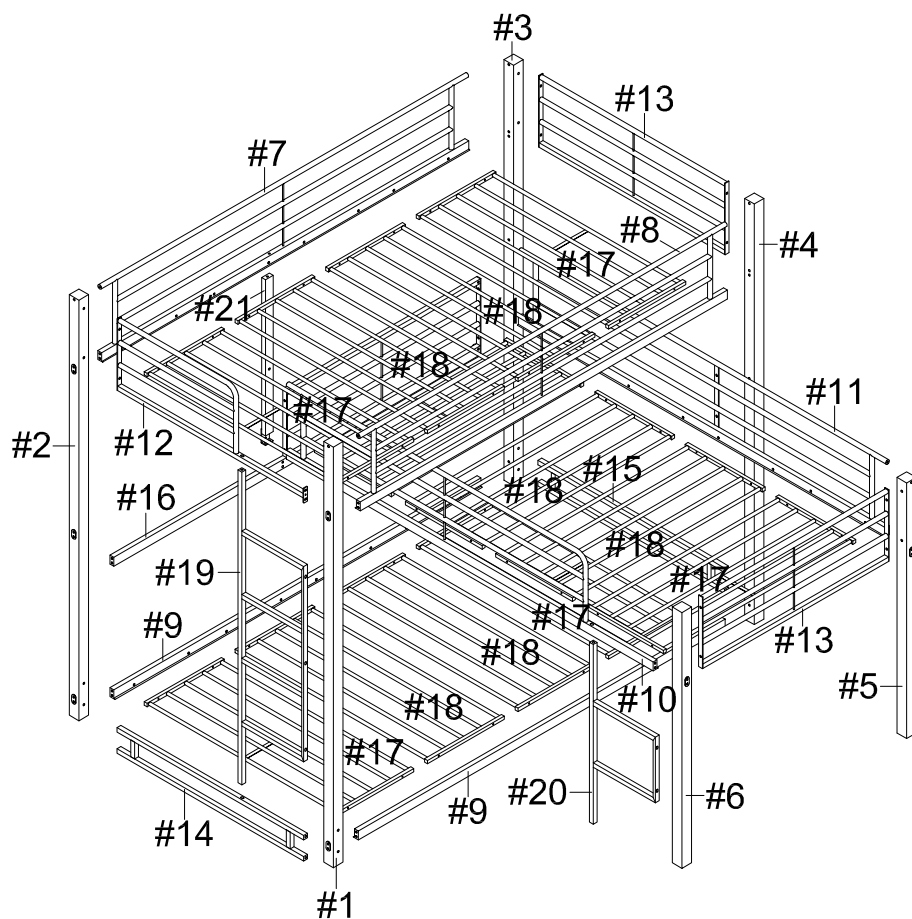
#G x 13pcs  
Bolt 1/4" X 3"



#H x 22pcs  
Bolt 1/4" X 3"

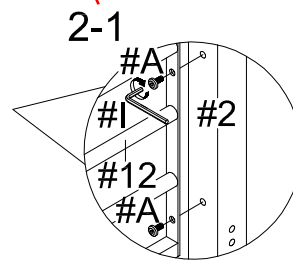
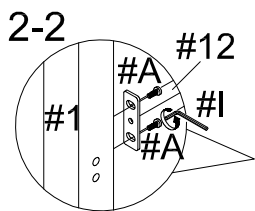


## Exploded View

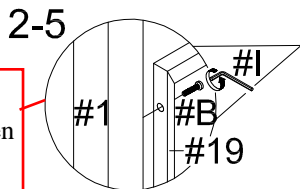


1,2) Align upper panel (#12) to the holes of the posts (#1,2).  
Secure by using bolts (#A).

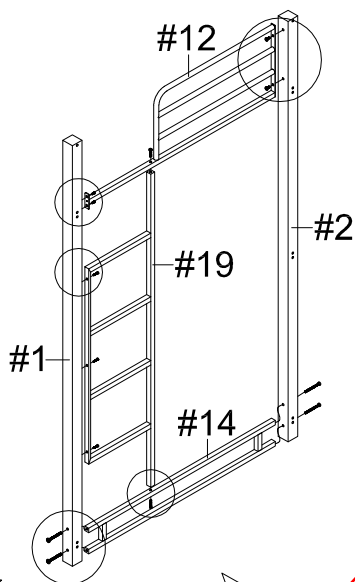
#A x 4pcs  
#B x 3pcs  
#C x 2pcs  
#G x 4pcs



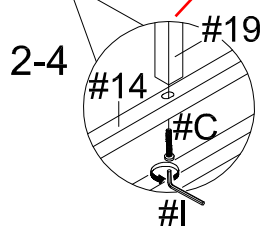
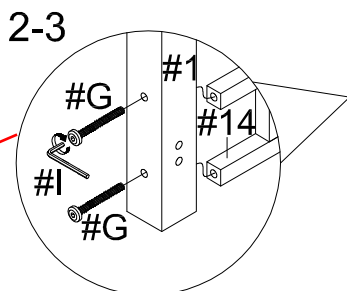
5) Align long ladder (#19) to the holes of the post (#1), then secure by using bolts (#B).



4) Align long ladder (#19) to the holes of the upper panel (#12) and bottom frame (#14). Secure by using bolts (#C).



3) Align bottom frame (#14) to the holes of the posts (#1,2). Secure by using bolts (#G).

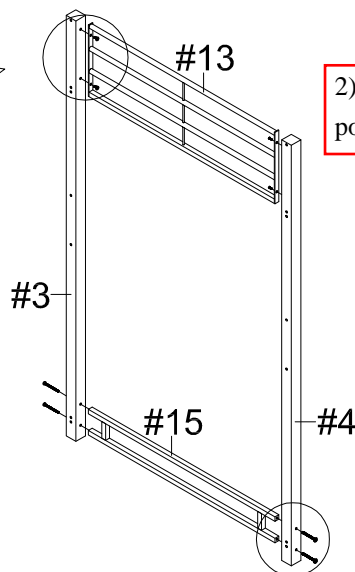
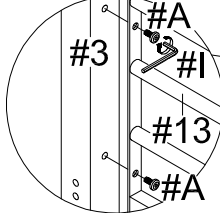




1) Align head panel (#13) to the holes of the posts (#3,4), then secure by using bolts (#A).

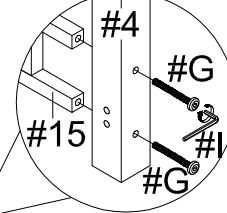
#A x 4pcs  
#G x 4pcs

3-1



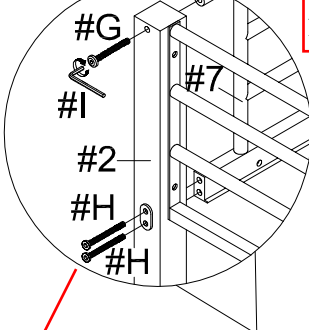
2) Align bottom frame (#15) to the holes of the posts (#3,4), then secure by using bolts (#G).

3-2



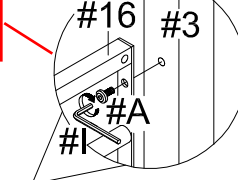
#A x 2pcs  
#G x 4pcs  
#H x 18pcs

4-1



3) Align guardrail (#16) to the holes of the headboards. Secure by using bolts (#A,H).

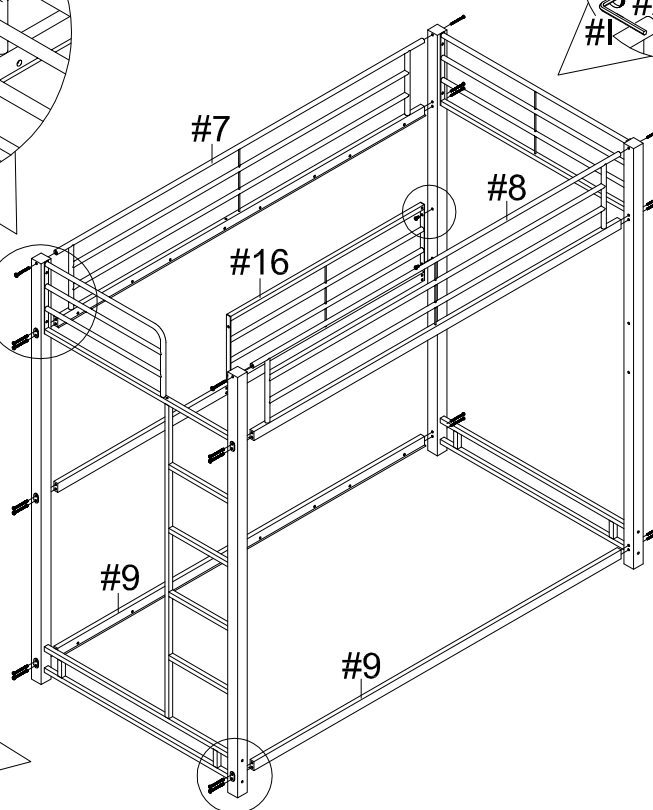
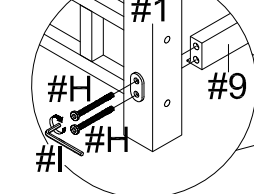
4-3



1) Align guardrail (#7,8) to the holes of the headboards, then secure by using bolts (#G,H).

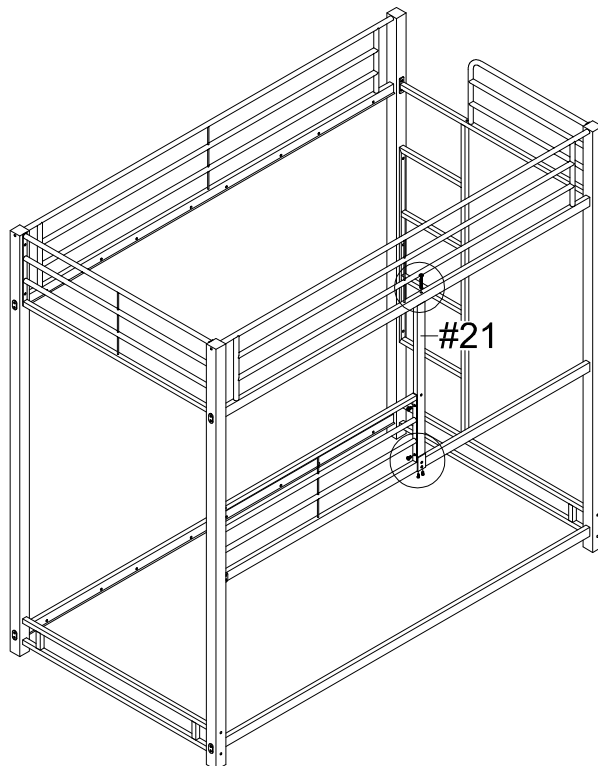
2) Align bottom tubes (#9) to the bottom holes of the headboards, then secure by using bolts (#H).

4-2

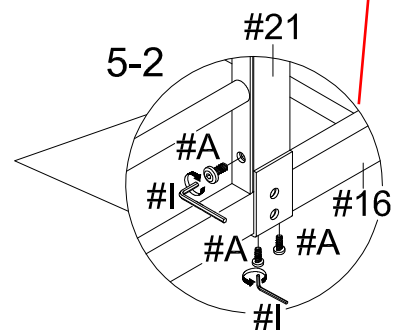
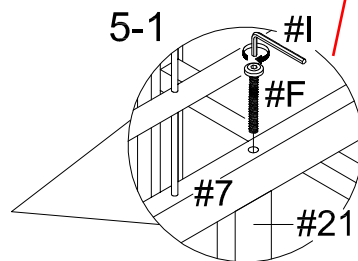




#A x 4pcs  
#F x 1pc

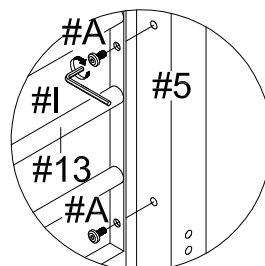
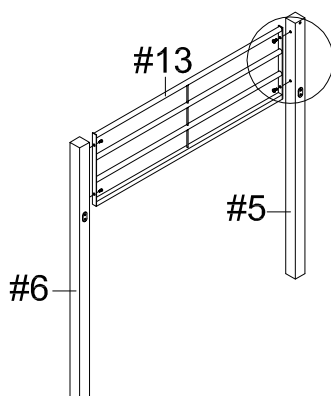


1,2) Align rear vertical tube (#21) to the holes of the guardrails. Secure by using bolts (#A,F).



#A x 4pcs

Align headboard panel (#13) to the holes of the posts (#5,6). Secure by using bolts (#A).

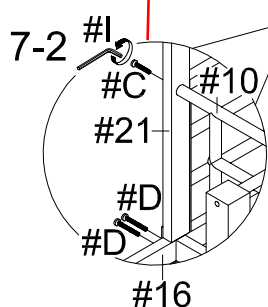




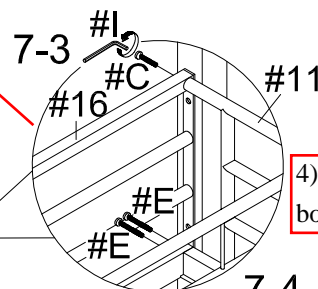


#A x 2pcs  
#C x 2pcs  
#D x 2pcs  
#E x 2pcs  
#G x 1pc  
#H x 4pcs

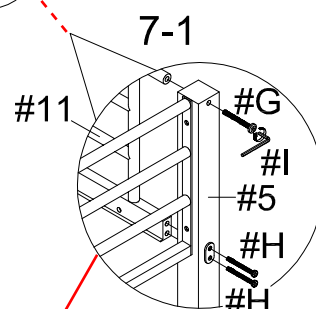
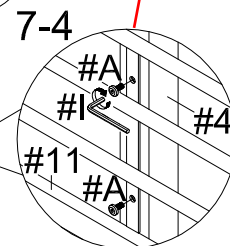
2) Secure by using bolts (#C,D).



3) Secure by using bolts (#C,E).



4) Secure by using bolts (#A).

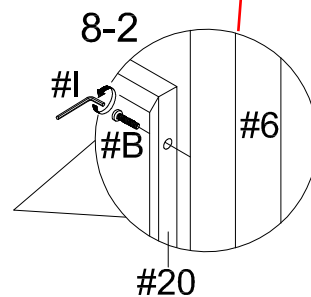
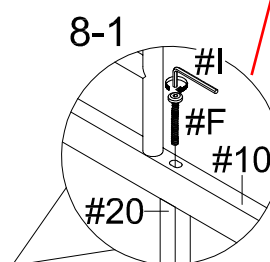


1) Align guardrails (#10,11) to the holes of the headboards.  
Secure by using bolts (#G,H).



#B x 2pcs  
#F x 1pc

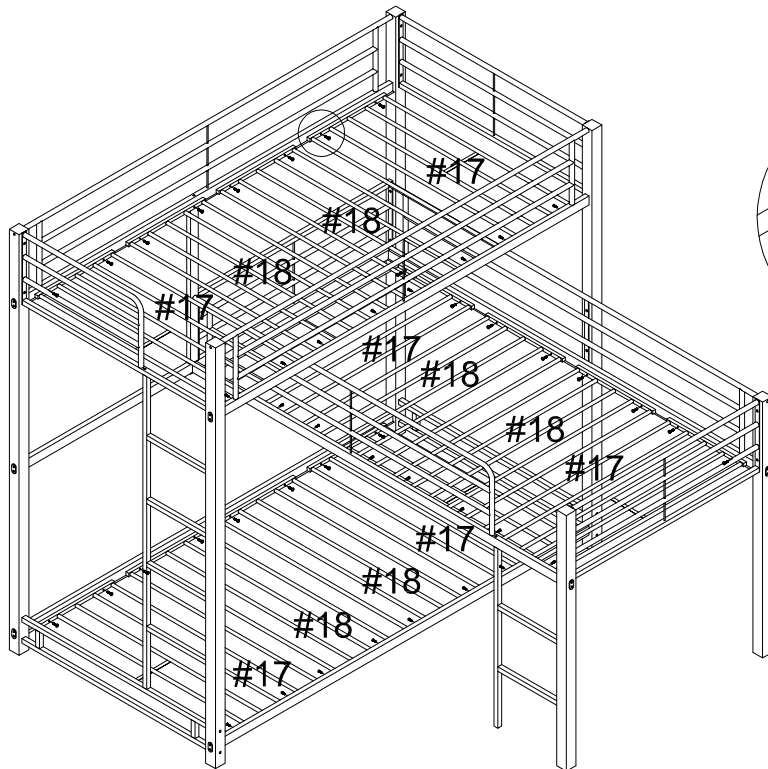
1,2) Align ladder (#20) to the holes of the middle bunk.  
Secure by using bolts (#F,B).



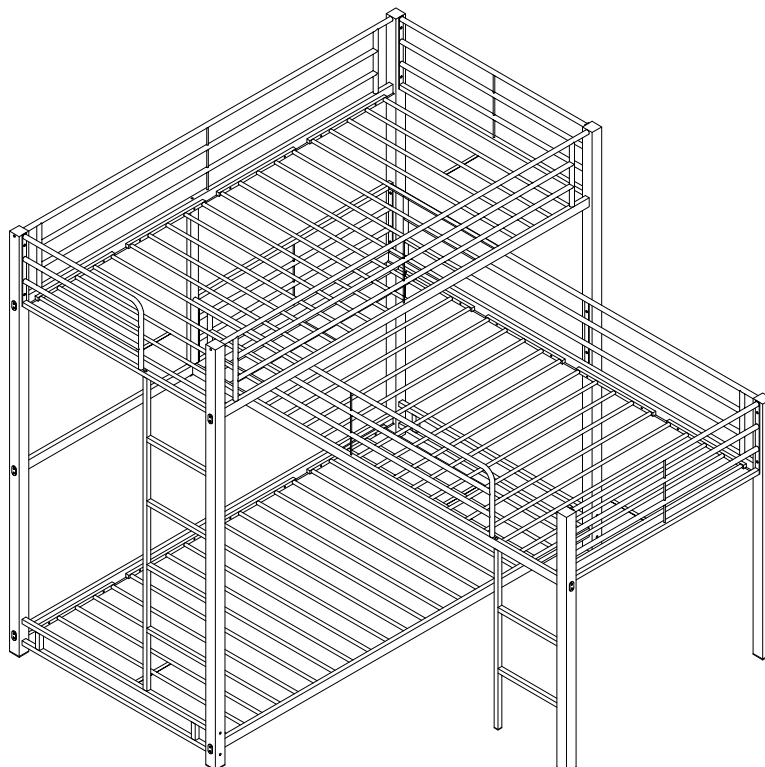


Place slats (#17,18) to all bunks, then secure by using bolts (#B).

#B x 48pcs



ASSEMBLY COMPLETED



## Safety Warnings

1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton . Do not remove warning label from bed.
2. Always use the recommended size mattress or/and mattress support to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in. below the upper edge of guardrails .
4. Do not allow children less than 6 years of age to use the upper bunk.
5. Periodically check and ensure that the guardrail, ladder ,and other components are in their proper position ,free from damage ,and that all connectors are tight .
6. Prohibit horseplay on/or under the bed and prohibit jumping on the bed.
7. Always use the ladder for entering and leaving the upper bunk.
8. Do not use substitute parts ,Contact manufacturer or dealer for replacement parts.
9. Use of a night light may provide added safety precaution for a child using the upper bunk.
10. Always use guardrails on both long sides of the upper bunk.
11. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
12. The use of water or sleep flotation mattress is prohibited .
13. Keep these instructions for future reference.
14. Use only mattress which is 74 3/4"x39" x5" on upper bunk and for bottom bunk required 74 3/4"x39" x5"mattress.
15. Prohibit more than one person on upper bunk.

### STRANGULATION HAZARD:

16. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed for example, but not limited to hooks, belts, and jump ropes.