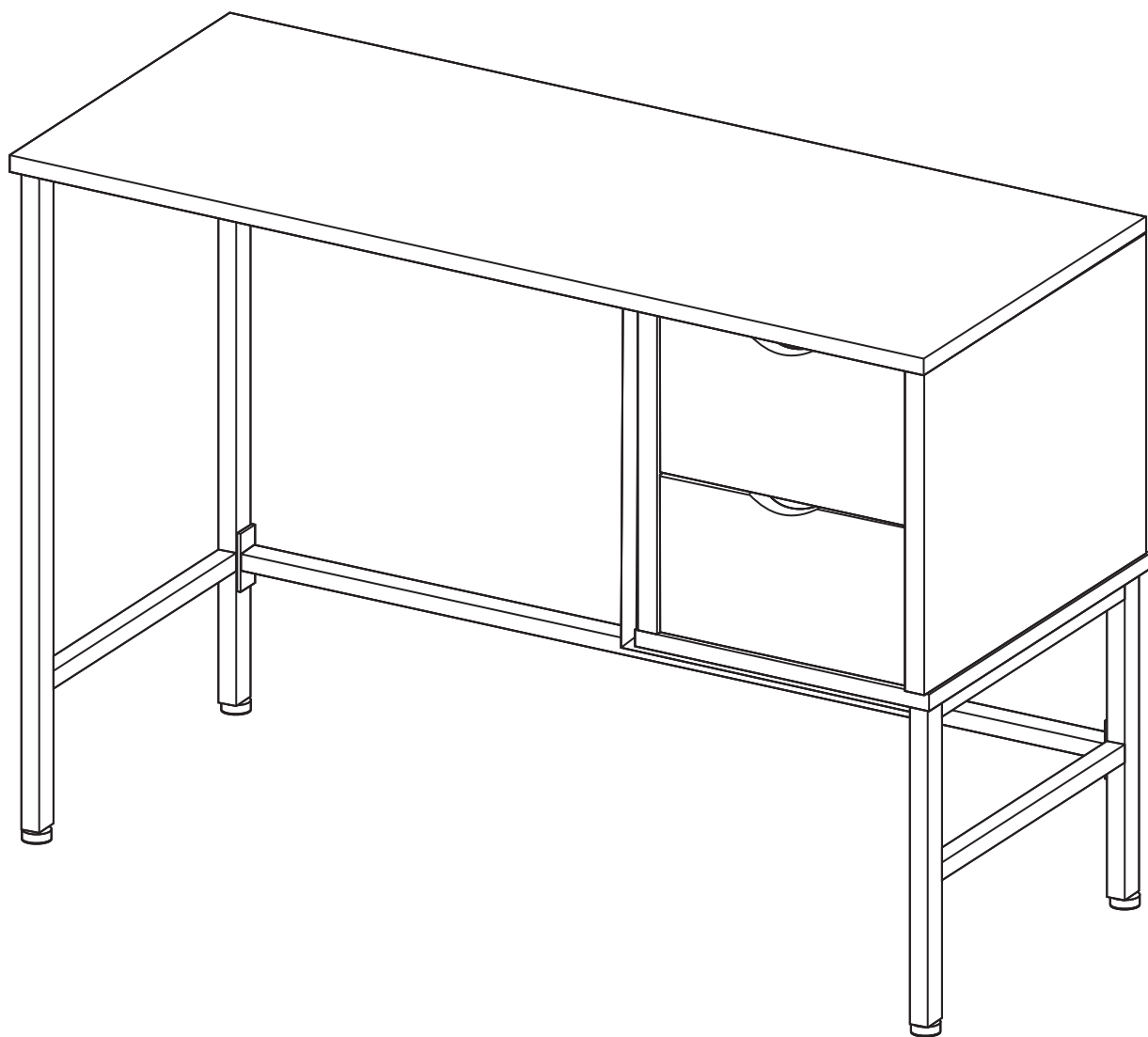


ASSEMBLY INSTRUCTIONS-PLEASE KEEP FOR FUTURE REFERENCE



#### Dimensions

Length - 120cm

Depth - 48cm

Height - 77cm

Weight - 27kg

#### Maximum Weight Tolerance

50kg

Important-please read these instructions fully before starting assembly

# Safety and Care Advice

**Important** – Please read these instructions fully before starting assembly

- Check you have all the components and tools listed on pages 2 and 3.
- Remove all fittings from the plastic bags and separate them into their groups.
- Keep children and animals away from the work area, small parts could choke if swallowed.
- Make sure you have enough space to layout the parts before starting.

- Do not stand or put weight on the product during assembly, this could cause damage.
- Assemble the item as close to its final position (in the same room) as possible.
- Assemble on a soft level surface to avoid damaging the unit or your floor.
- Parts of the assembly will be easier with 2 people.



- We do not recommend the use of power drill/drivers **for inserting screws**, as this could damage the unit. Only use hand screwdrivers.
- Dispose of all packaging carefully and responsibly.

## Care and maintenance

- Only clean using a damp cloth and mild detergent, do not use bleach or abrasive cleaners.
- From time to time check that there are no loose screws on this unit.

- Do not stand on the desk.
- Do not use this desk as a step ladder.
- This product should not be discarded with household

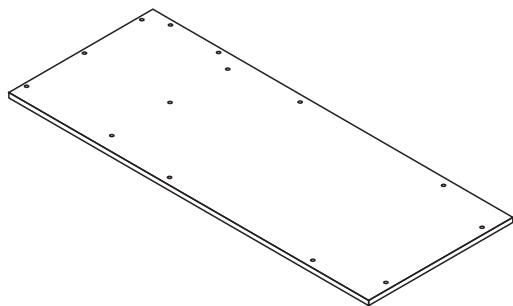
waste. Take to your local authority waste disposal centre.

## Handy Hints

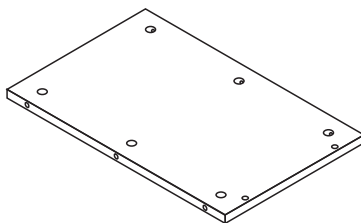
- Assemble all parts and bolts loosely during assembly, only once the product is complete should you fully tighten the bolts.
- Regularly check and ensure that all bolts and fittings are tightened properly.

# Components - Parts

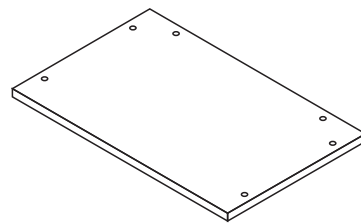
Please check you have all the parts listed below



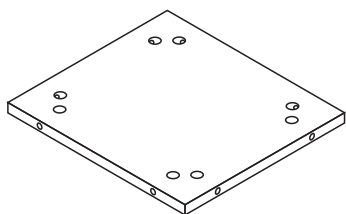
1 Desktop



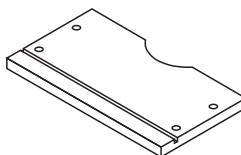
2 Side of cabinet x 2



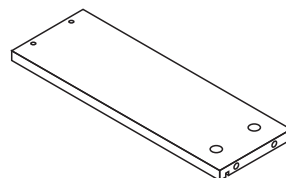
3 Bottom of cabinet



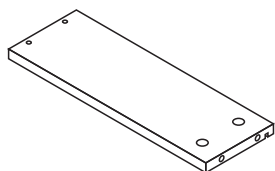
4 Back of cabinet



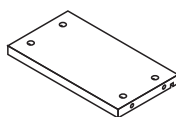
5 Front of drawer x 2



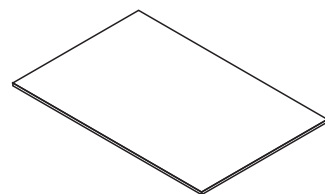
6 Left of drawer x 2



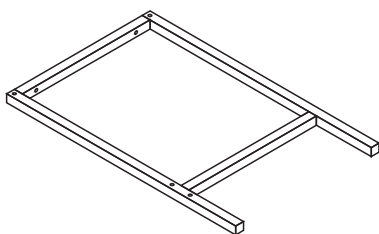
7 Right of drawer x 2



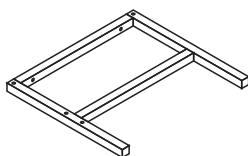
8 Back of drawer x 2



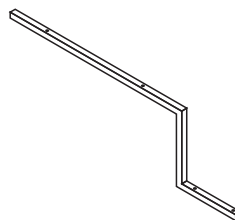
9 Bottom of drawer x 2



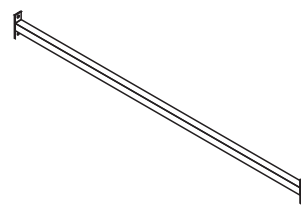
10 Left leg



11 Right leg



12 Beam x 2

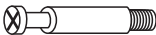

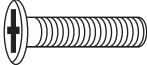
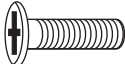

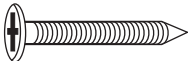
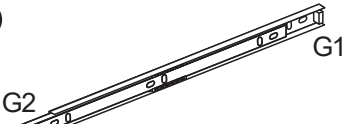




13 Connect bar

# Components - Fittings

Please check you have all the fittings listed below.

**Note:** The quantities below are the correct amount to complete the assembly.  
In some cases more fittings may be supplied than are required.

<b>A</b>  Minifix Bolt x 28	<b>B</b>  Minifix Cam x 28	<b>C</b>  M6 35MM Bolt x 16
<b>D</b>  M6 20MM Bolt x 4	<b>E</b>  ST3.5 12MM Wood screw x 16	<b>F</b>  ST5 50MM Wood screw x 8
<b>G</b>  Accuride runners x 4	<b>H</b>  M6 Cap nut x 4	<b>I</b>  Adjustable feet x 4

**Note:**

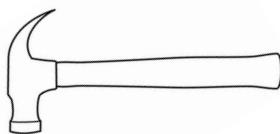


The arrow on the cam must point towards the nearest edge of the wood panel. Then twist to lock.

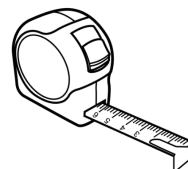
## Tools required



Phillips screwdriver



Small hammer

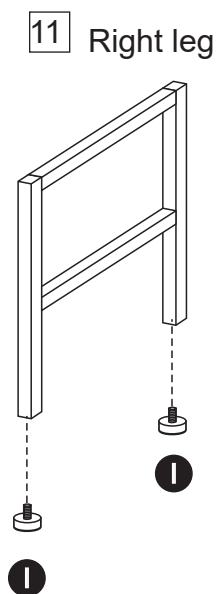
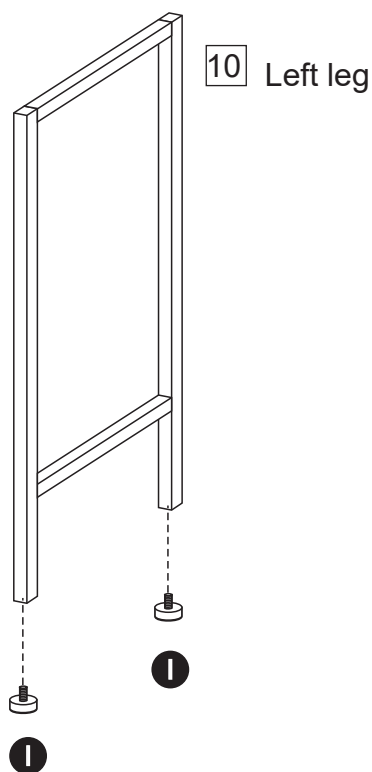


Tape measure

# Assembly Instructions

## Step 1

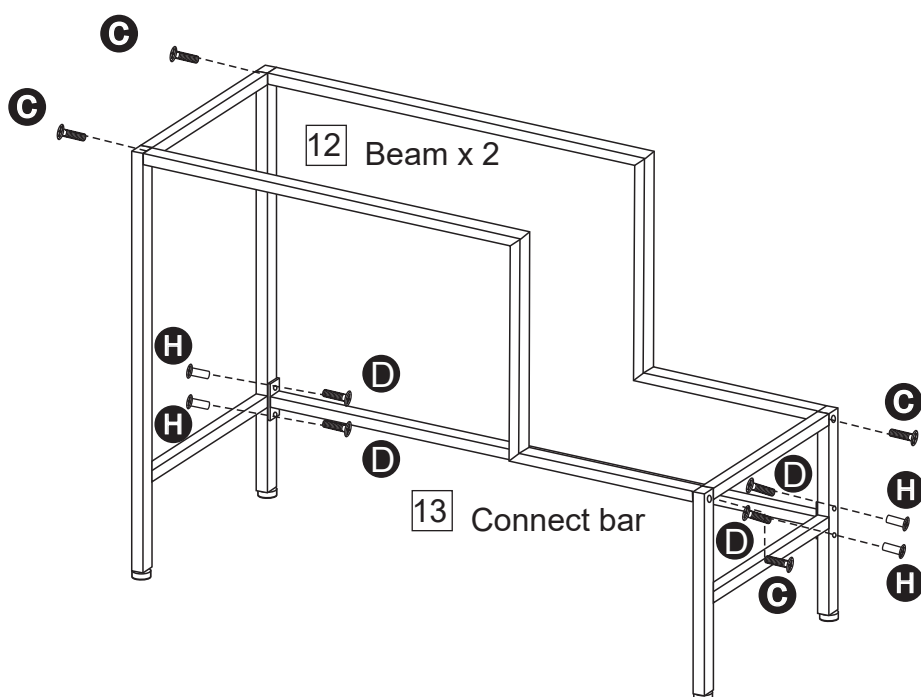
Screw in adjustable feet **I** onto left leg **10** and right leg **11**.



## Step 2

Use beam **12** to connect left leg **10** and right leg **11** by using bolts **C**.

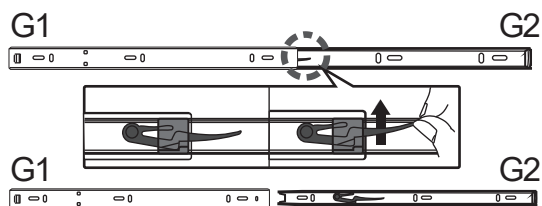
Use connect bar **13** to connect left leg **10** and right leg **11** by using bolts **D** and cap nut **H**.



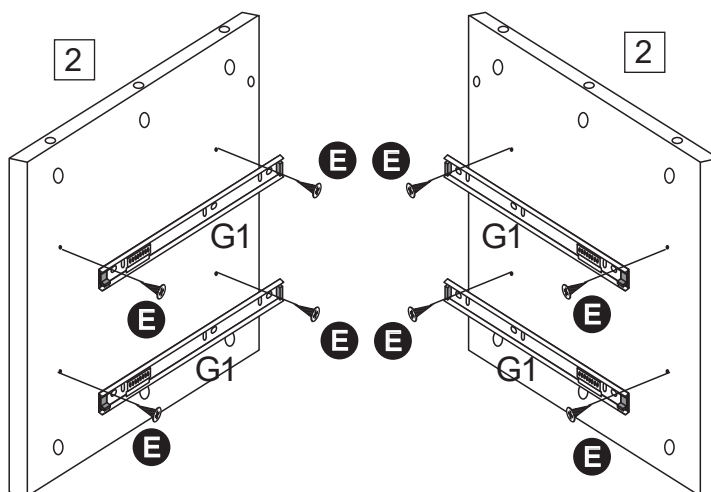
# Assembly Instructions

## Step 3

Separate the accurate runners **G** as shown in image G1 and G2.

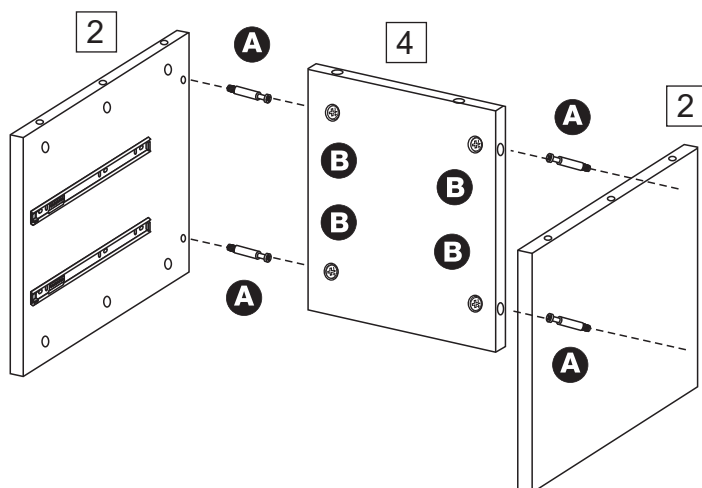


Use wood screw **E** to fix the runners G1 to the inside of the cabinet side panels **2**.

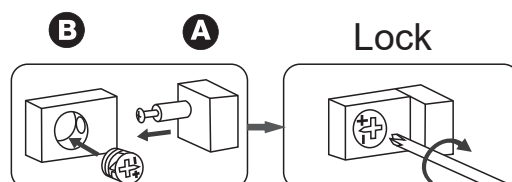


## Step 4

Add all Minifix cams **B** into the cabinet panels **2** and **4**. Note the arrow on the cam must point to the nearest edge of the wood panel, in order to accept the bolt.



Screw the Minifix bolts **A** into the cabinet panels **2**, before fixing all cabinet panels together.



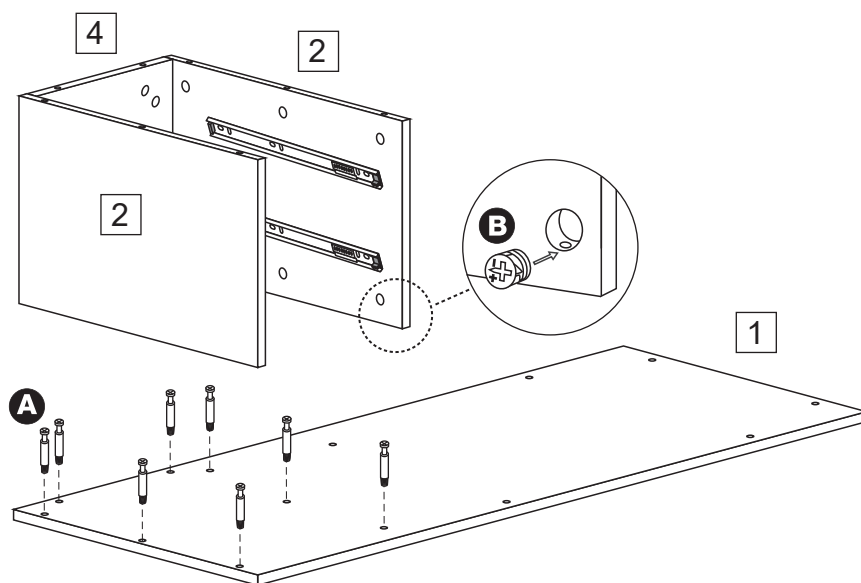
# Assembly Instructions

## Step 5

Screw the minifix bolts **A** into the underside of the desktop **1**.

Fit the outer cabinet shell to the underside of the desktop **1**, making sure all minifix bolts **A** align with the minifix cams **B**. Note the arrow on the cam must point to the nearest edge of the wood panel, in order to accept the bolt.

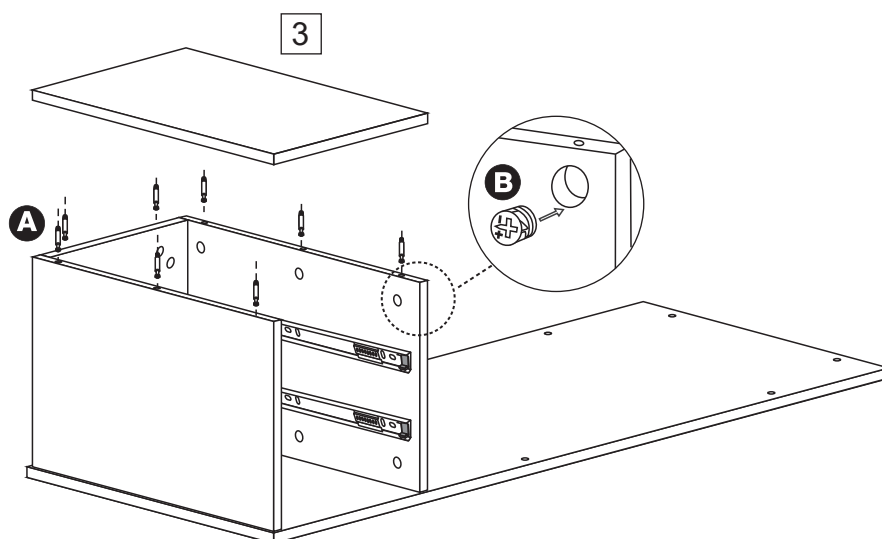
Once in position, tighten the cams and bolts together.



## Step 6

Screw the minifix bolts **A** into the bottom panel of the cabinet **3**.

Fit the outer cabinet shell to the bottom panel of the cabinet, making sure all minifix bolts **A** align with the minifix cams **B**. Note the arrow on the cam must point to the nearest edge of the wood panel, in order to accept the bolt. Once in position, tighten the cams and bolts together.



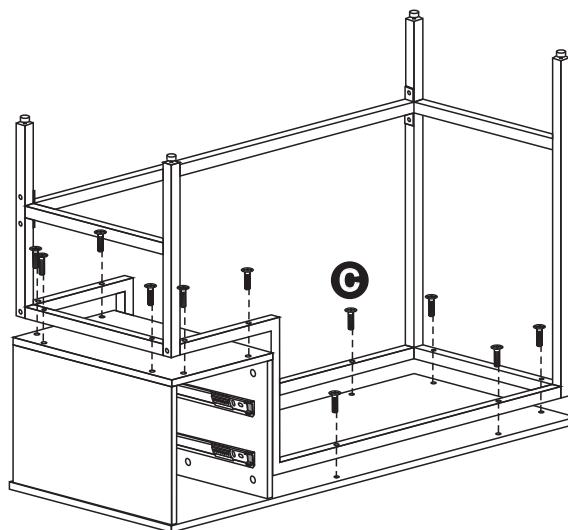
# Assembly Instructions

## Step 7

Place the frame carefully onto the desktop and cabinet as shown in the image.

Align the frame with the desktop **1** holes.

Fix into place using Bolts **C**.

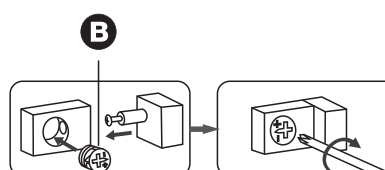
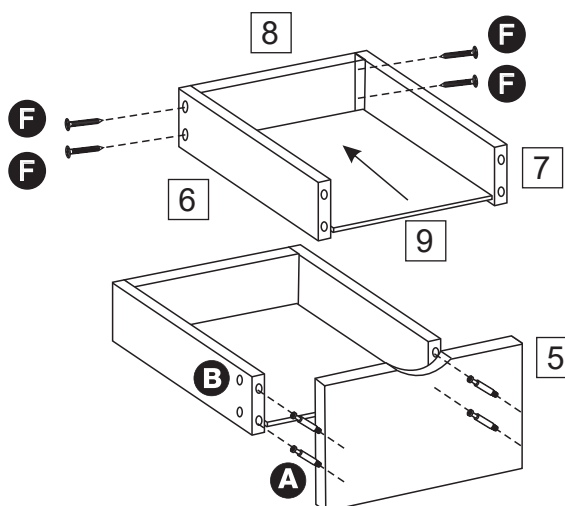


## Step 8

Construct the draws using panels **5** **6** **7** **8** and **9**.

Use bolts **F** to fix the rear of the draw panels **6** **7** and **8**.

Screw the minifix bolts **A** into draw panel **5** and **7**. Fix the minifix cams **B** into the draw panels **6** **7**. Tighten all screws and minifix cams together before inserting the draws into the cabinet carcass.

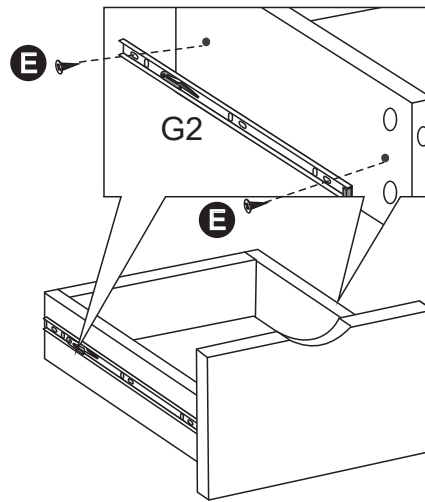




# Assembly Instructions

## Step 9

Fix the other part of the accuride runner G2 to the side of the draw panels using bolts **E**.



## Step 10

Carefully align the draws with the cabinet carcass making sure the accuride runners **G** align.

Push fit the draws into position, making sure the accuride runners come together and can open and close the draws.

