

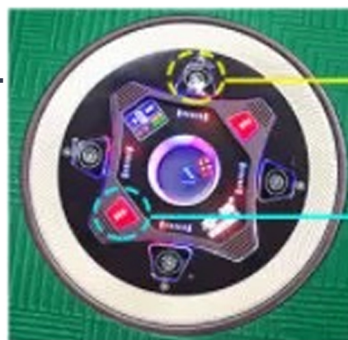
MAHJONG TABLE SETTING ADJUSTMENT INSTRUCTIONS

The buttons labeled North, South, East, and West are the dice keys. The two red buttons in the center are the lift keys.

To reset: Press and hold both the East and West dice keys simultaneously for five seconds until you hear a "beep" sound.

For forced lifting/lowering: Press and hold both red lift keys at the same time.

To adjust the gear settings: Press and hold both the East and South dice keys together.



Dice Button

Raise/Lower Key

Digital Code	Total Tile Count	Number of Tile Stacks per Wall	Digital Code	Total Tile Count	Number of Tile Stacks per Wall	Digital Code	Total Tile Count	Number of Tile Stacks per Wall	Error Codes:
1	18	9. 0. 0. 0	14	120	15. 15. 15. 15	27	88	11. 11. 11. 11	-1: Missing Tiles (Insufficient tile count detected)
2	160	20. 20. 20. 20	15	116	15. 14. 15. 14	28	84	14. 14. 14. 0	
3	152	19. 19. 19. 19	16	112	14. 14. 14. 14	29	84	12. 10. 10. 10	-2: Lift Tray Malfunction (Operation tray lifting issue)
4	148	19. 18. 19. 18	17	110	14. 14. 14. 13	30	84	11. 10. 11. 10	
5	144	18. 18. 18. 18	18	108	18. 18. 18. 0	31	80	10. 10. 10. 10	-3: Jammed Tiles or Circuit Fault (Tile blockage, failure to feed tiles, or wiring error)
6	142	18. 18. 18. 17	19	108	14. 13. 14. 13	32	72	12. 12. 12. 0	
7	140	18. 17. 18. 17	20	104	13. 13. 13. 13	33	72	9. 9. 9. 9	Note: The gear adjustment table is located behind the green panel.
8	138	18. 17. 17. 17	21	102	17. 17. 17. 0	34	54	9. 9. 9. 0	
9	136	17. 17. 17. 17	22	102	13. 13. 13. 12	35	40	10. 0. 10. 0	
10	132	17. 16. 17. 16	23	100	13. 12. 13. 12	36	36	18. 0. 0. 0	
11	128	16. 16. 16. 16	24	96	16. 16. 16. 0	37	36	9. 0. 9. 0	
12	126	16. 16. 16. 15	25	96	12. 12. 12. 12	38	32	16. 0. 0. 0	
13	124	16. 15. 16. 15	26	92	12. 11. 12. 11	39	137	7. 17. 17. 17. 5	

Operating Tray Gear Adjustment Steps

Step 1: Take all mahjong tiles out (pay attention to distinguish their colors) and place them aside.

Step 2: Press and hold both red lift keys simultaneously to raise the operation tray. (If an error code appears, first press and hold both the East and West dice keys to reset. After resetting, raise the operation tray again.)

Step 3: Press and hold the East and South dice keys simultaneously (for approximately 5 seconds). The operation tray display will then show the current gear number.

Step 4: Press one of the lift keys – one key increases the value (+) and the other decreases it (-). Adjust the number on the operation tray display to the corresponding gear setting.

Step 5: After correctly adjusting the gear, press any dice key once. Finally, press and hold the East and West dice keys for about five seconds until you hear a "beep" indicating a successful reset. Then, put in one set of mahjong tiles for shuffling. After one set is shuffled, you can add another set.

When not playing, you can store both sets of mahjong tiles inside the table simultaneously

Hidden Method: After the first set of mahjong tiles is shuffled, push the second set into the table, then simultaneously press and hold the East and West dice keys for about 5 seconds. The dice tray will lower, completing the process.