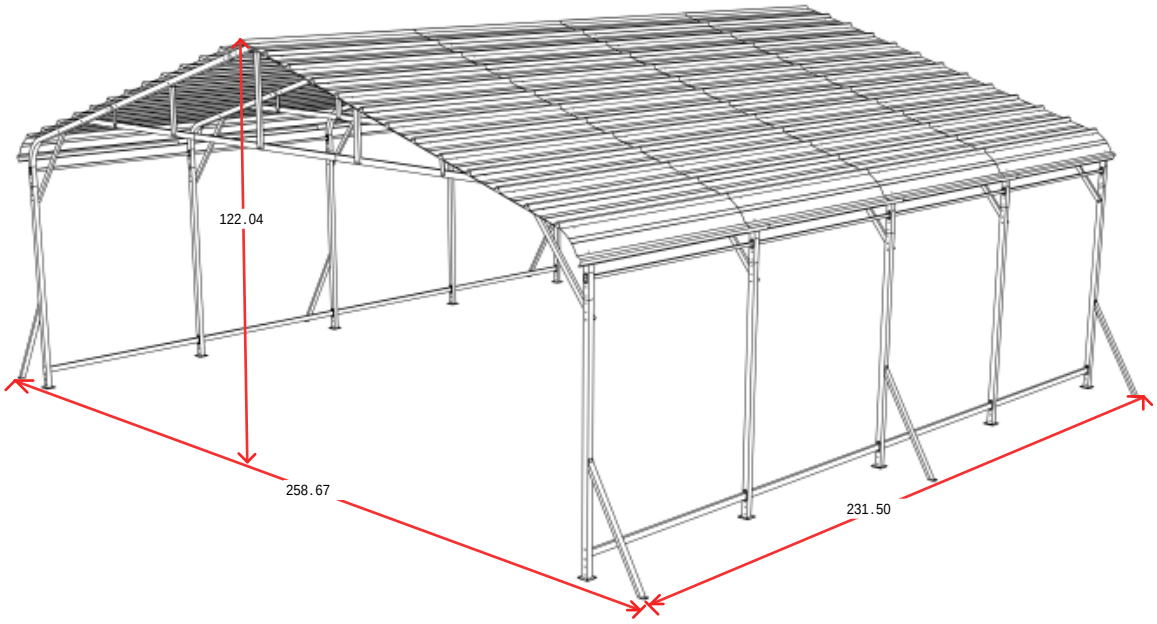
Owner's Manual & Assembly Guide

Caution

Sharp Edges *

Gloves must be worn at all times to reduce the risk of injury!

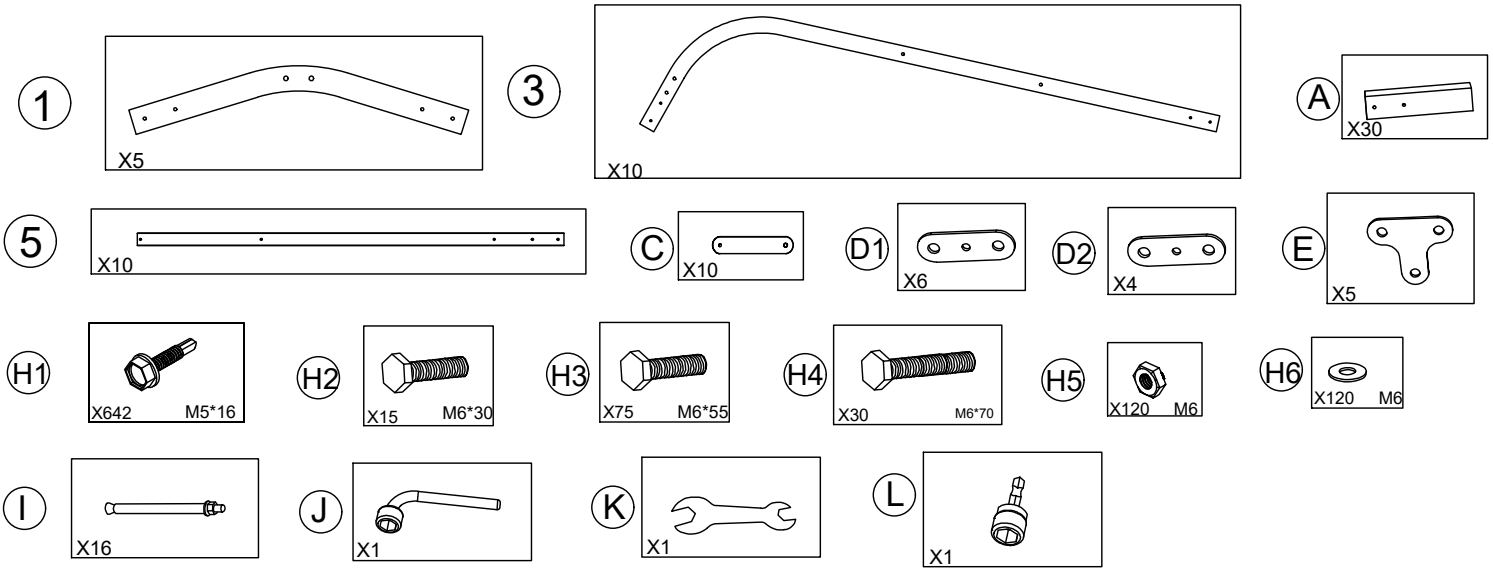
20' x 20'



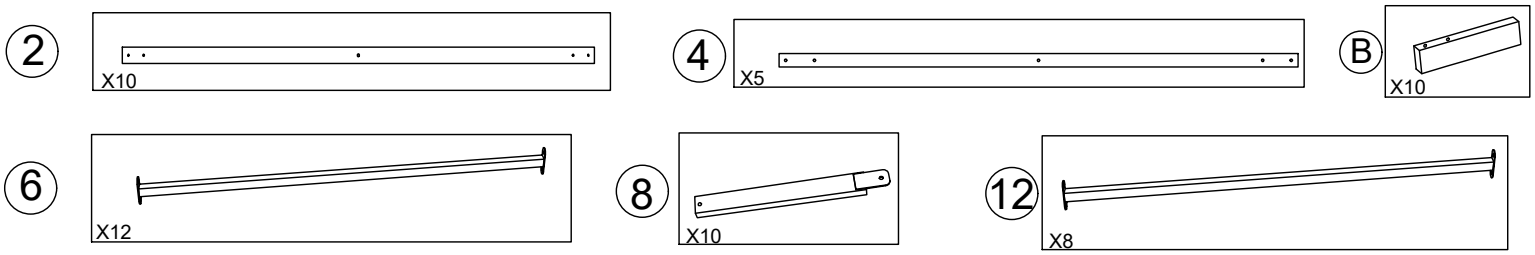
Base Size	231.5in x 258.67in x 122.04in

Details per Box

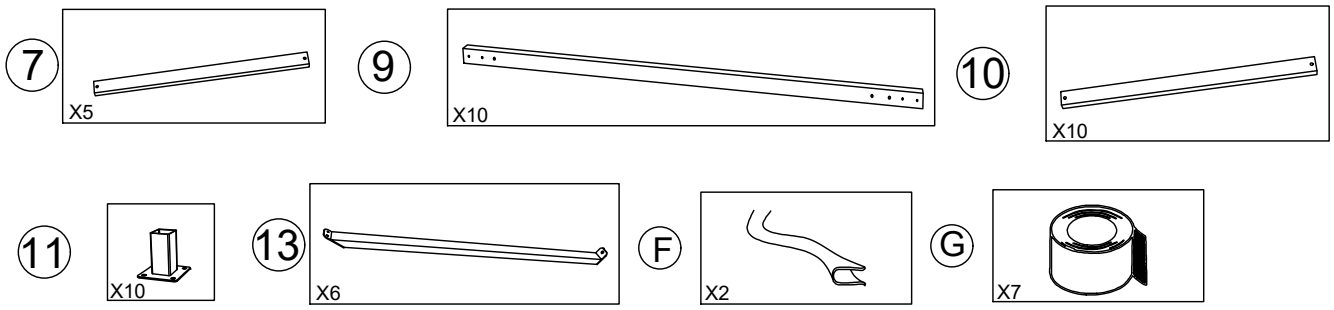
Box A



Box B

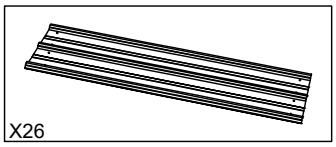


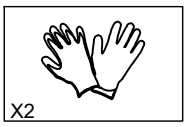
Box C



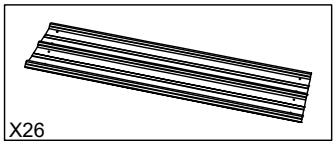
Details per Box

Box D

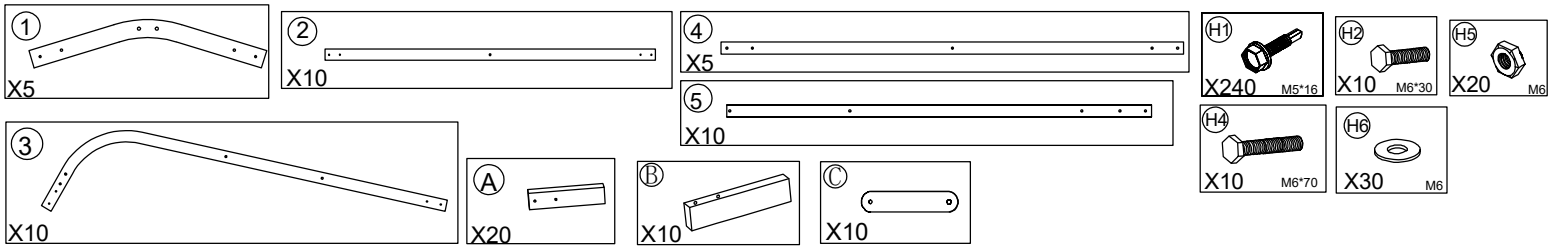
(14) 

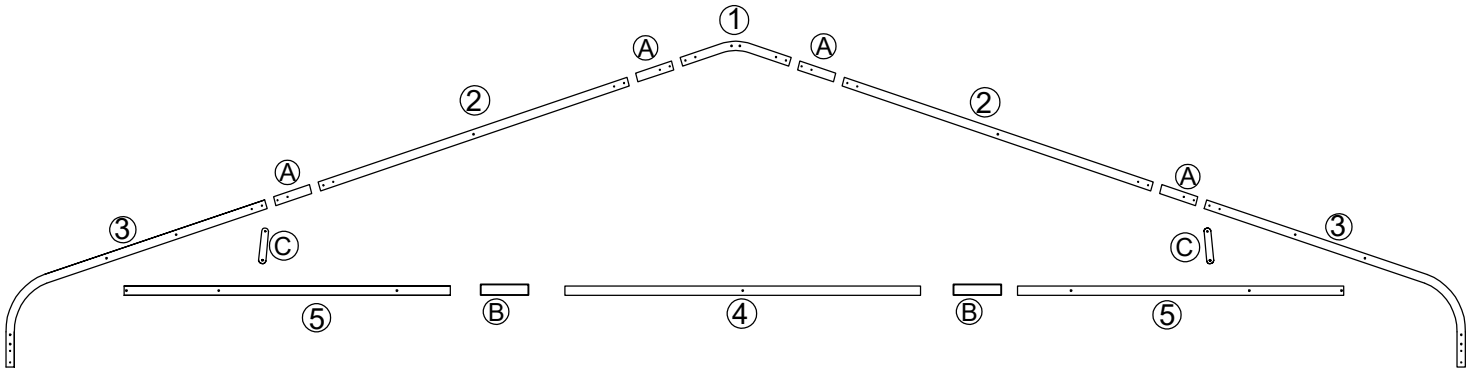
(M) 

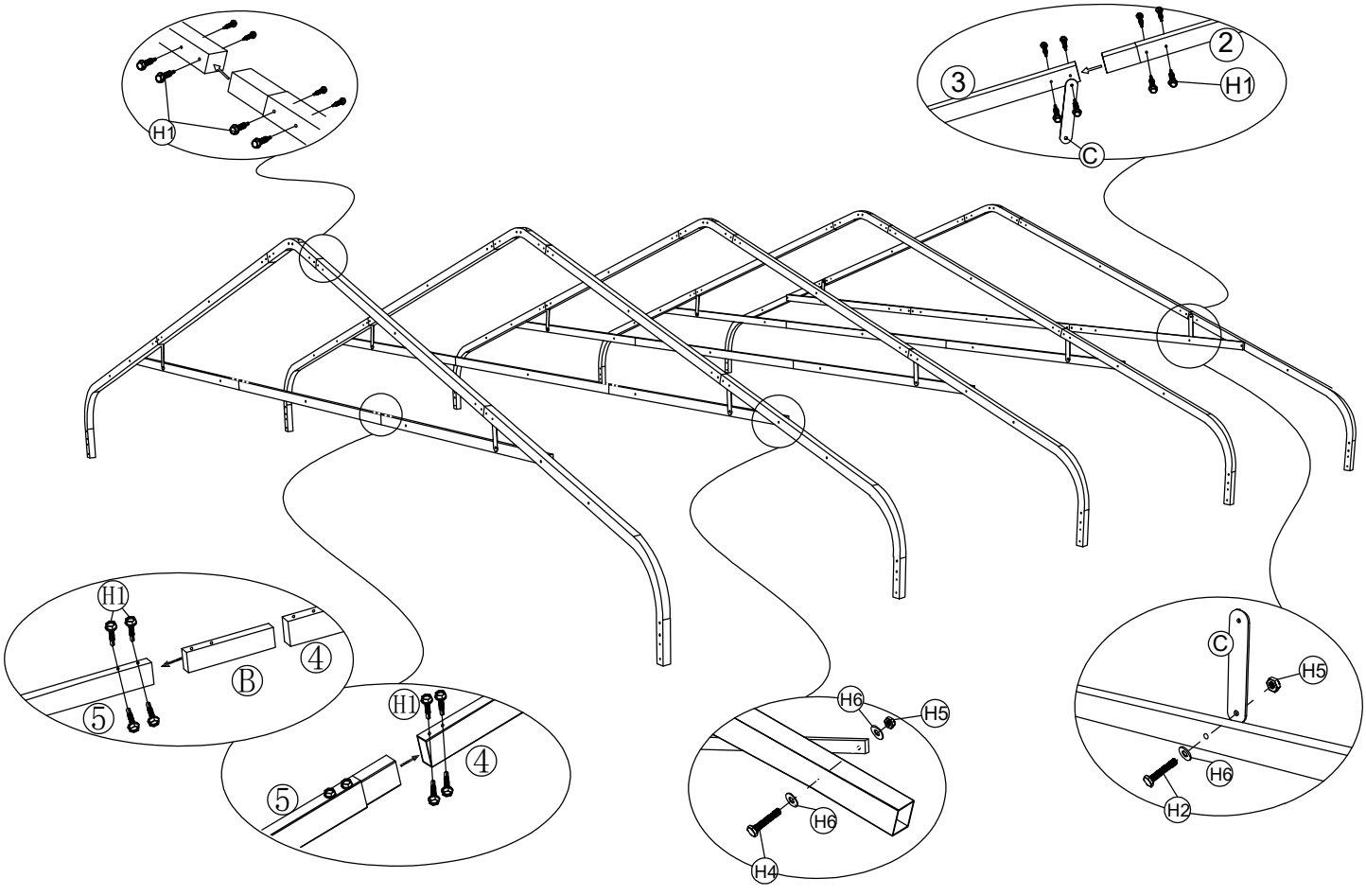
Box E

(14) 

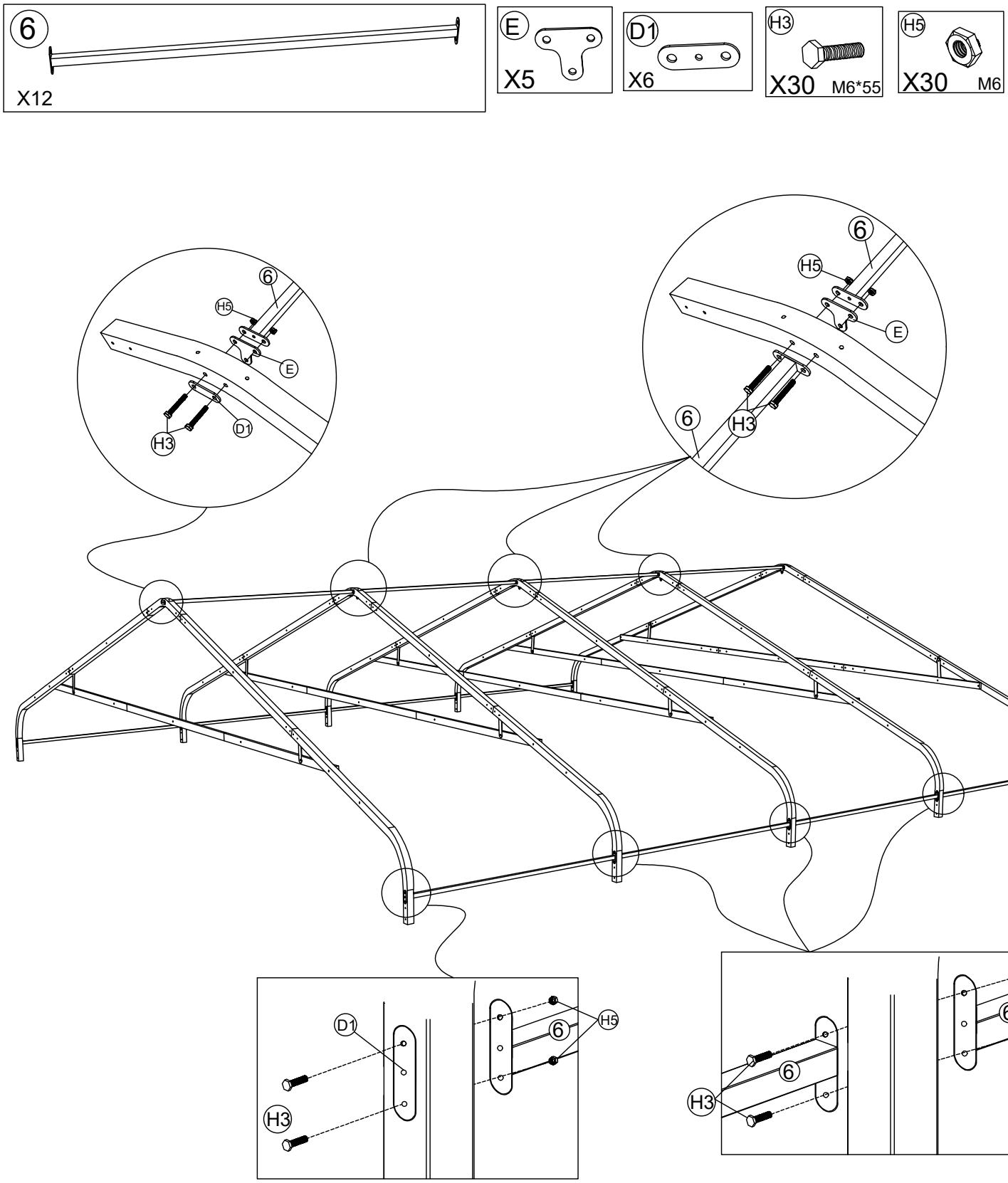
STEP 1


①
X5
②
X10
④
X5
⑤
X10
H1
X240
M5*16
H2
X10
M6*30
H5
X20
M6
③
X10
Ⓐ
X20
Ⓑ
X10
Ⓒ
X10
H4
X10
M6*70
H6
X30
M6

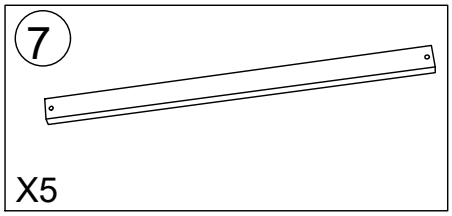

①
Ⓐ
Ⓐ
②
②
Ⓐ
Ⓐ
③
③
Ⓒ
Ⓒ
⑤
Ⓑ
④
Ⓑ
⑤

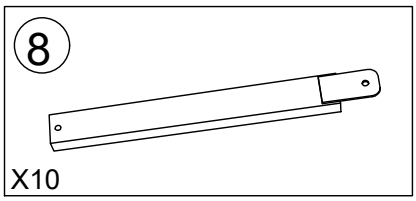

H1
2
3
H1
C
H1
④
Ⓑ
⑤
H1
④
⑤
H6
H5
H6
H4
C
H5
H6
H2

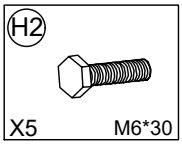
STEP 2

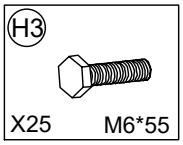

6
X12
E
X5
D1
X6
H3
X30 M6*55
H5
X30 M6
6
H5
E
H3
D1
6
H5
E
6
H3
D1
6
H5
6
H3
6
6
H3

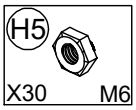
STEP 3

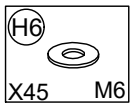

7
X5

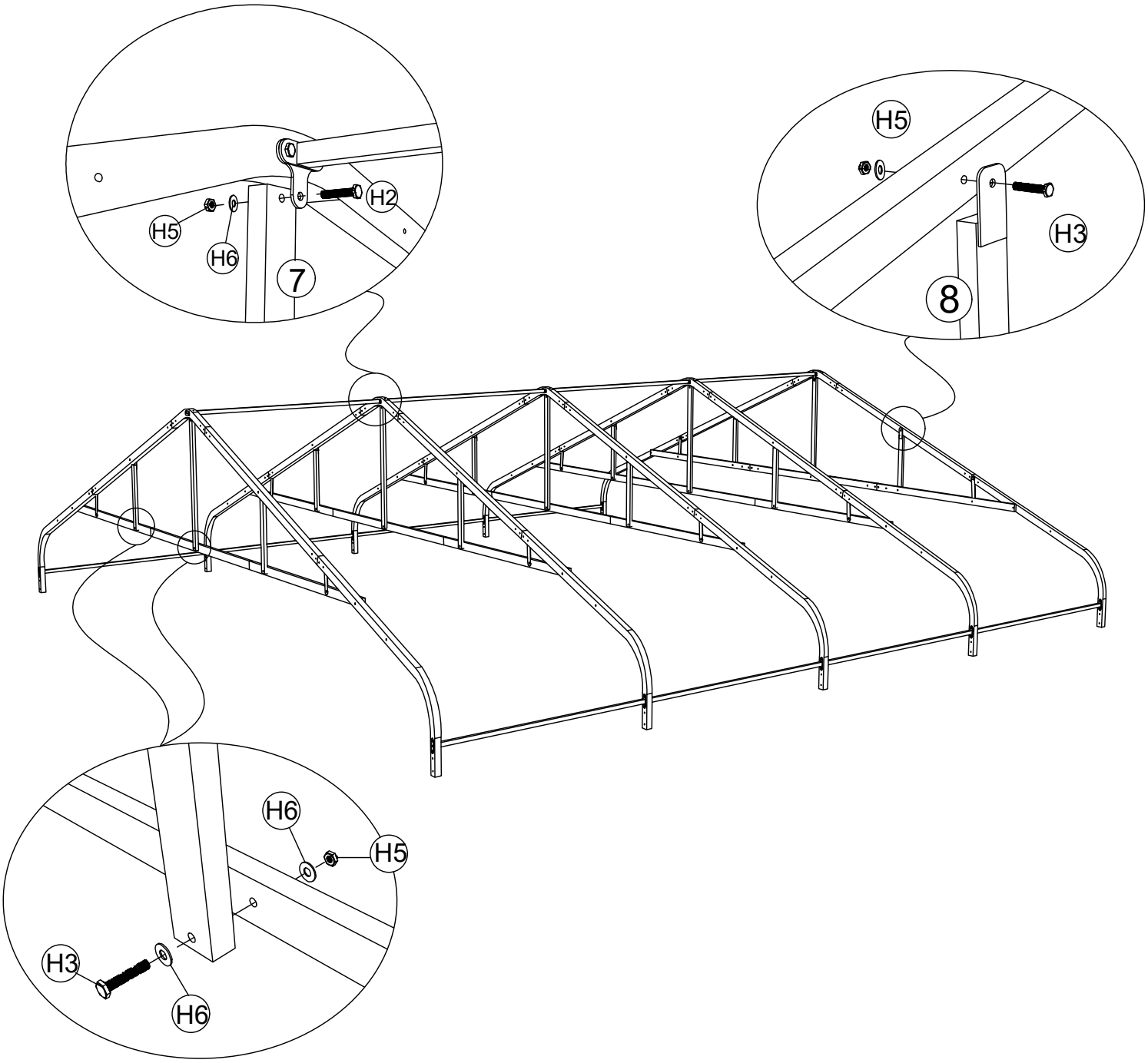

8
X10


H2
X5
M6*30

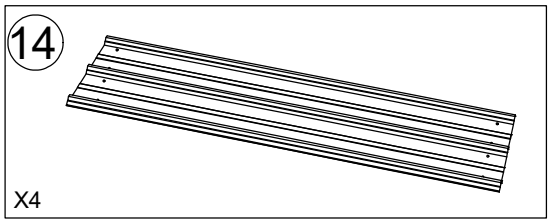

H3
X25
M6*55

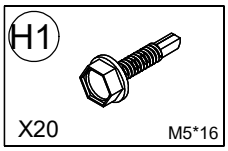

H5
X30
M6

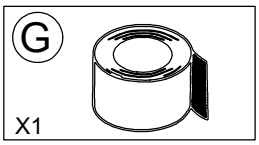

H6
X45
M6

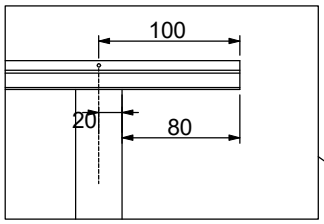

H2
H5
H6
7
H5
H3
8
H6
H5
H3
H6

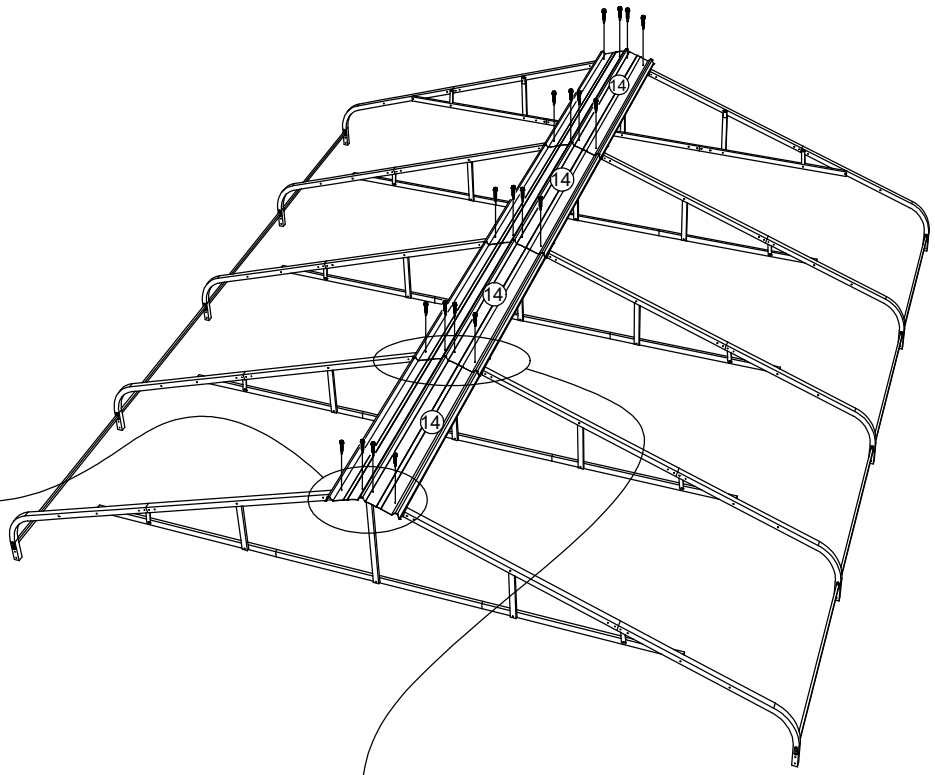
STEP 4

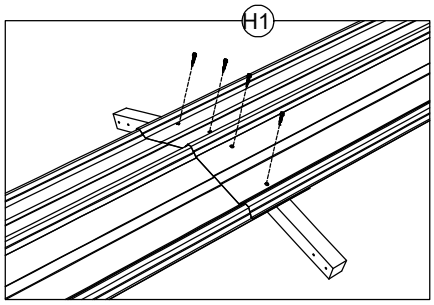


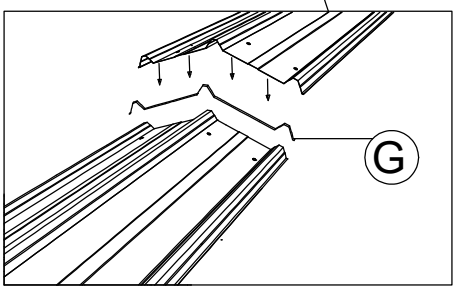




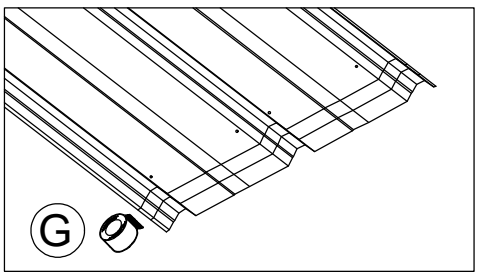






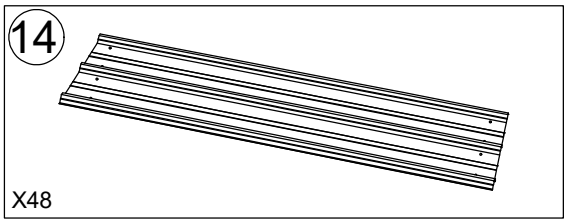


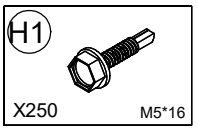
After installing a color steel tile, please first stick black foam cotton on the color steel tile to ensure that the adhesive surface of the foam cotton is tightly attached to the color steel tile. The tiles must be tightly attached to each other to avoid water leakage.

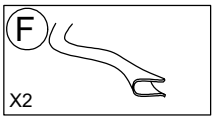


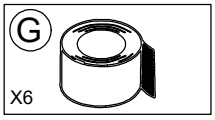
When pasting foam cotton, be careful not to cover up the guide hole

STEP 5

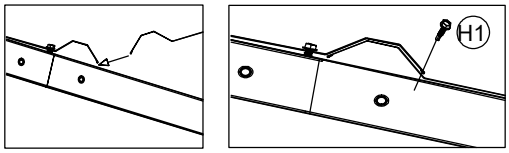




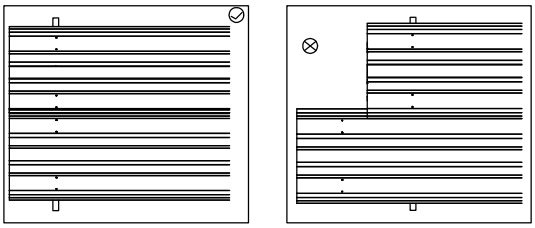


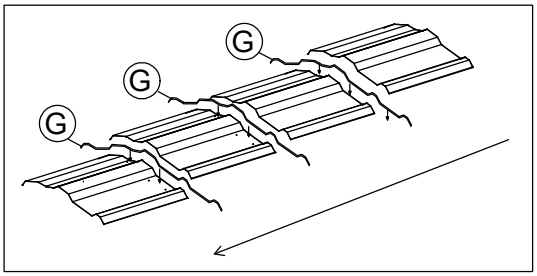


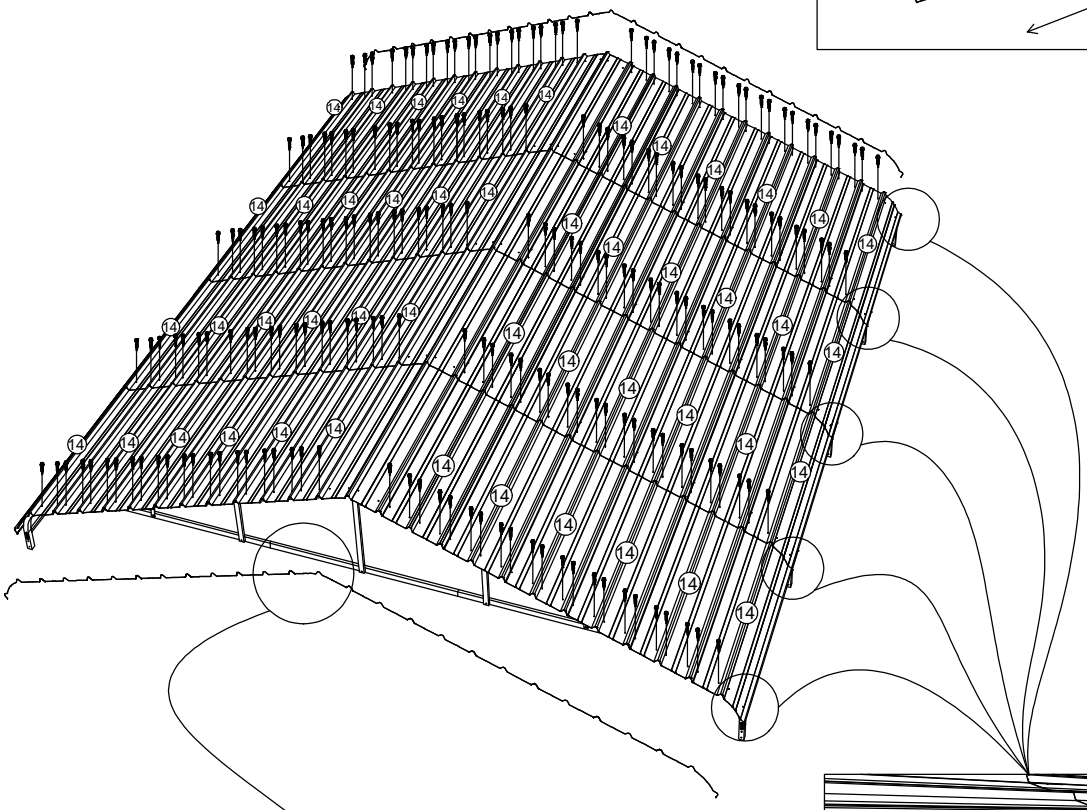
For the installation of the next row of color steel roofing sheets, one ridge must be inserted beneath the ridge of the previous row. The overlapping area should be secured with screws.



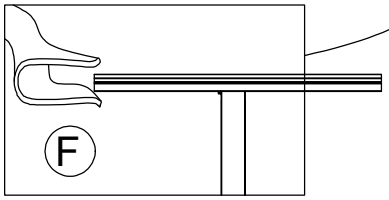
After installing a color steel tile, please first stick black foam cotton on the color steel tile to ensure that the adhesive surface of the foam cotton is tightly adhered to the color steel tile

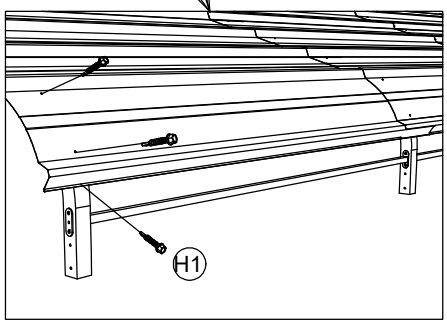






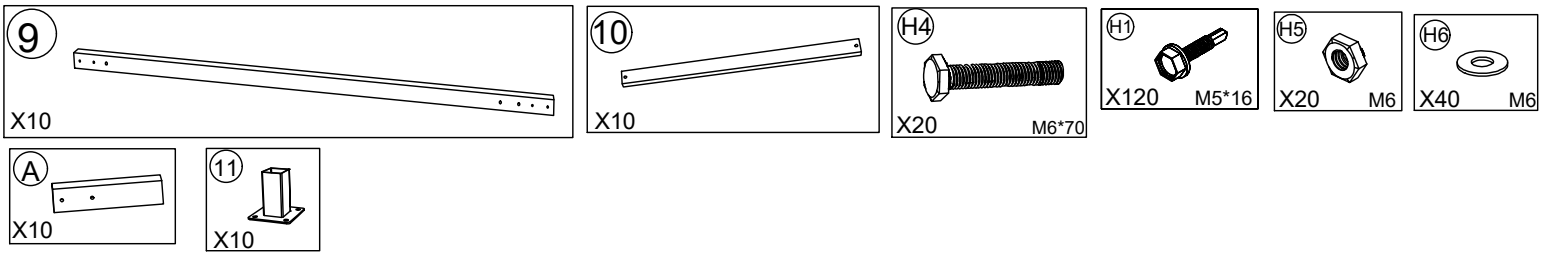
To extend the package of the color steel tile pointed Angle, to prevent injuries.

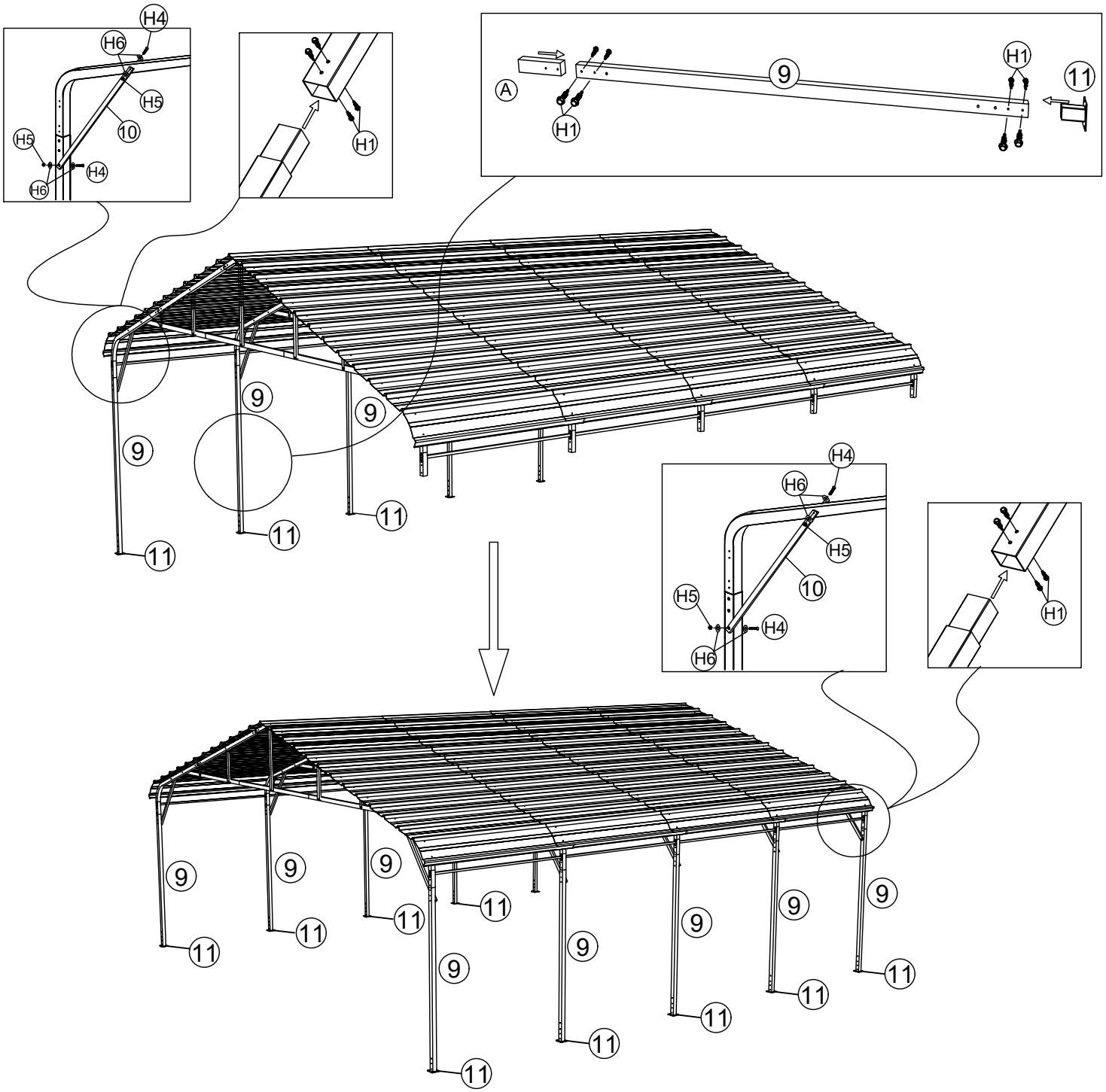




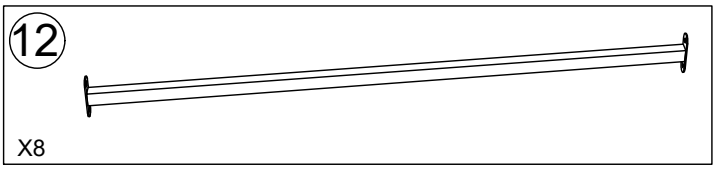
Screw the bottom edge of the color steel tile to prevent it from lifting

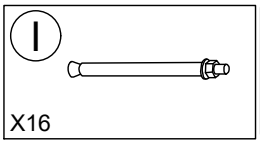
STEP 6

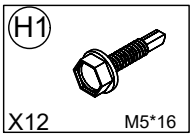

9
X10
10
X10
H4
X20
M6*70
H1
X120
M5*16
H5
X20
M6
H6
X40
M6
A
X10
11
X10

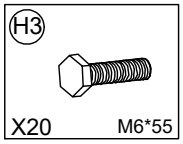

H4
H6
H5
10
H5
H4
H6
H1
A
9
H1
11
9
9
9
11
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11
H4
H6
H5
10
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11

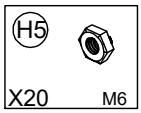
STEP 7

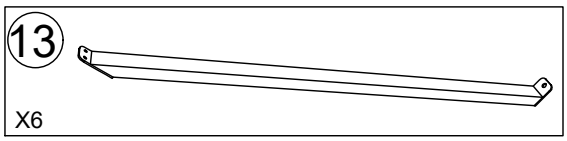


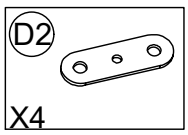


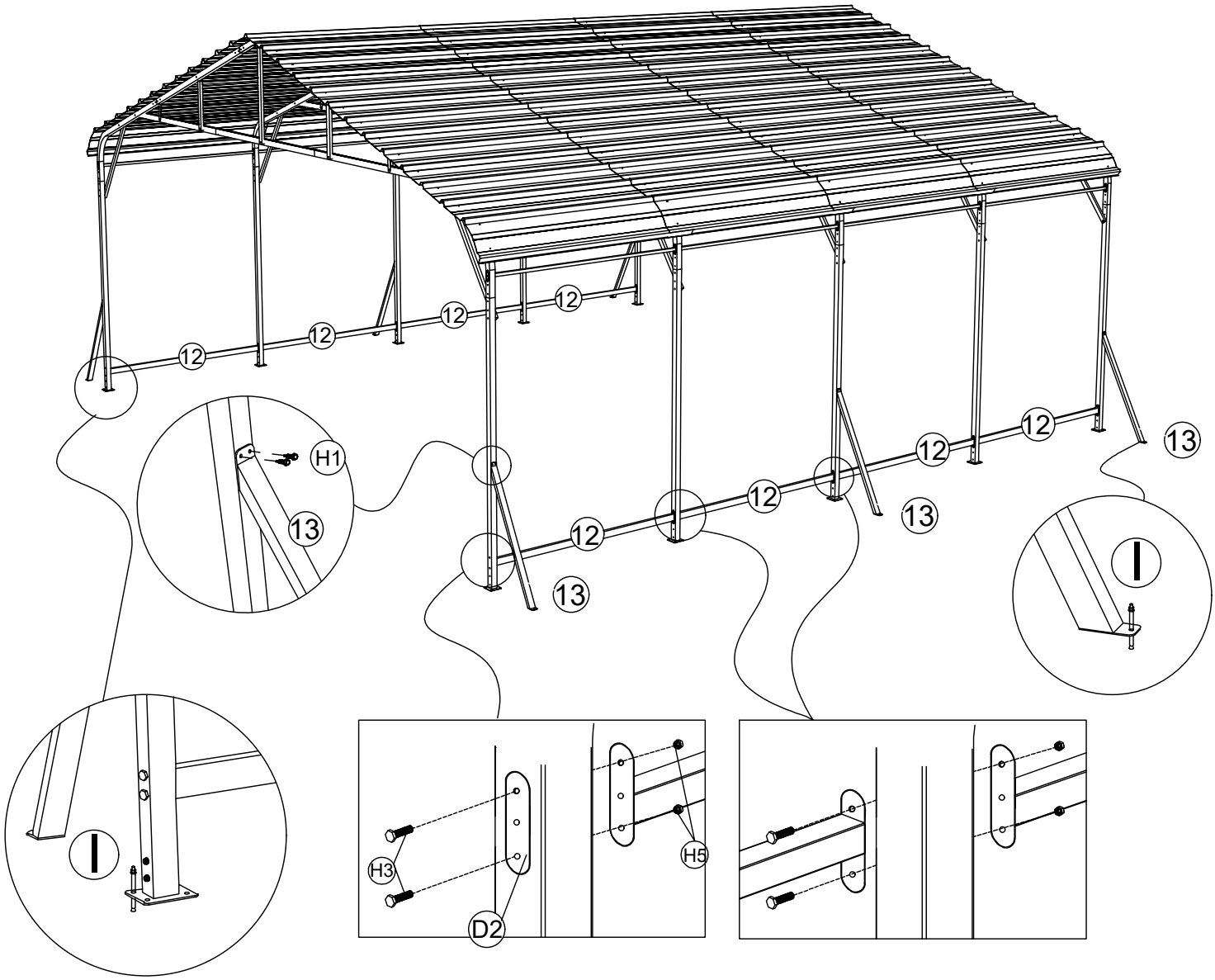




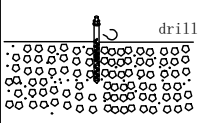








Insert expansion bolts



Insert the expansion bolt and rotate the nut to expand and secure the expansion bolt

hard ground