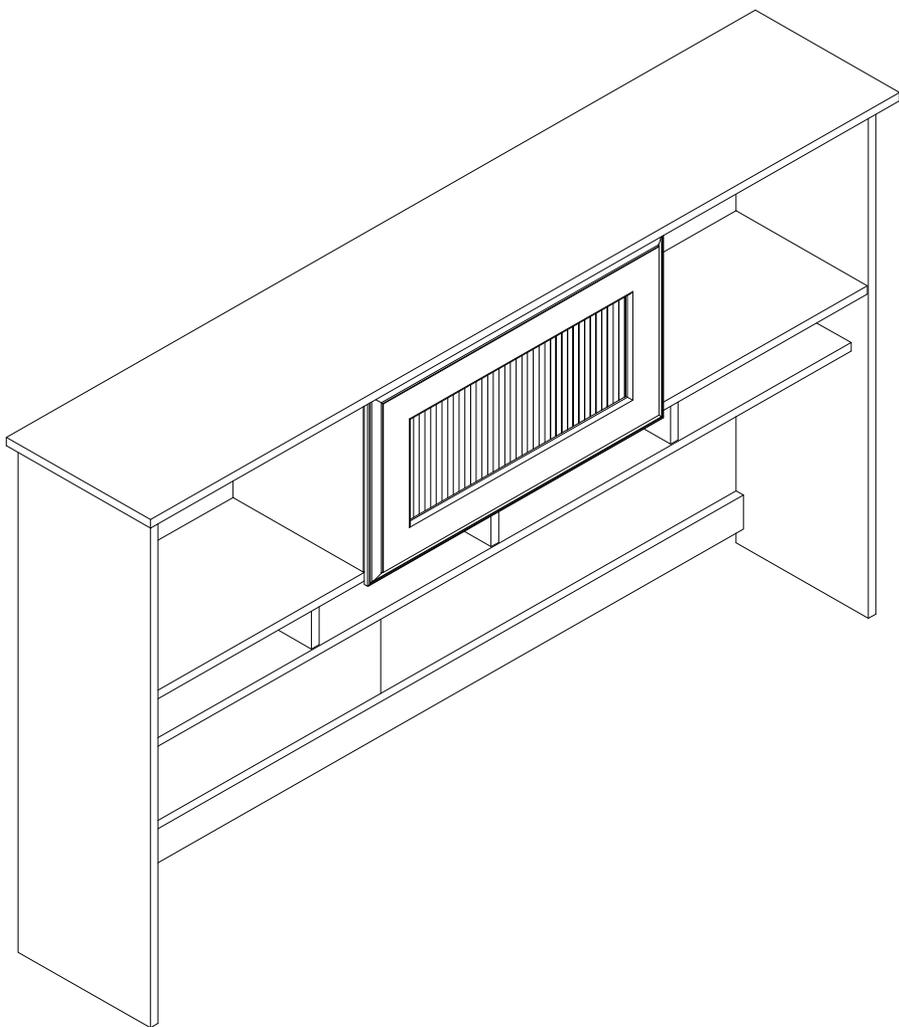


ASSEMBLY INSTRUCTIONS

60" Hutch



Keep manual for future reference.

IT'S AS EASY AS 1,2,3

Assembly tips:

1. Read the instructions and become familiar with the parts.
2. Ensure this carton contains all parts, fasteners and hardware.
3. To protect floors, assemble the furniture on the carton.
4. An assistant may be helpful.
5. Use of power tools is not recommended.

Conseils d'assemblage:

1. Lisez les instructions et familiarisez-vous avec les pièces.
2. Assurez-vous que le carton contient toutes les pièces, toutes les pièces de fixation et toute la quincaillerie.
3. Pour protéger vos sols, assemblez le meuble sur le carton.
4. Il peut être utile de vous faire aider.
5. L'utilisation d'outils électriques n'est pas recommandée.

Consejos de Ensamblaje:

1. Lea las instrucciones y familiarícese con las partes.
2. Asegúrese de que esta caja contenga todas las piezas, los sujetadores y el equipo.
3. Para proteger el piso, ensamble el mueble en el carton.
4. Un asistente puede serle útil.
5. El uso de herramientas eléctricas no se recomienda.

CONSUMER SERVICE YOU CAN DEPEND ON

Questions? Operators are standing by at our TOLL-FREE help line to assist you with assembly; and, if necessary, to quickly replace damaged/missing parts. Simply have your store receipt, instruction manual, and part number/description ready when you call our TOLL-FREE help line. It's that easy.

UN SERVICE CLIENTELE SUR LEQUEL VOUS POUVEZ COMPTER

Des questions? Des opérateurs sont prêts sur notre ligne d'assistance GRATUITE pour vous aider à l'assemblage et, si nécessaire, remplacer rapidement les pièces endommagées/manquantes. Ayez simplement votre reçu de magasin, votre manuel d'instruction et le numéro de pièces/description à votre disposition lorsque vous appelez notre ligne d'assistance GRATUITE. C'est aussi simple que ça.

SERVICIO AL CONSUMIDOR CON EL QUE PUEDE CONTAR

¿Preguntas? Los operadores están listos para ayudarlo con el ensamblaje a través de una línea de ayuda GRATUITA, y en caso de ser necesario, reemplazar de inmediato las piezas dañadas o faltantes. Solamente tenga listos su recibo de compra, manual de indicaciones y número/descripción de la pieza al momento de llamarnos a la línea de ayuda GRATUITA.

Es así de sencillo.

1-Year

Manufacturer's
Warranty

IMPORTANT SAFETY INFORMATION



CAUTION



RISK OF BREAKING GLASS. HANDLE GLASS CAREFULLY DURING ASSEMBLY. USE EYE AND HAND PROTECTION. IMPROPER HANDLING CAN RESULT IN CUTS OR LACERATIONS.

RIESGO DE ROMPER EL VIDRIO. MANEJE EL VIDRIO CON CUIDADO AL ENSAMBLAR ESTA UNIDAD. USE PROTECCIÓN PARA SUS OJOS Y SUS MANOS. EL MANEJO INAPROPIADO DEL VIDRIO PUEDE CAUSARLE CORTADURAS O LACERACIONES.

RISQUE DE BRIS DE VERRE. FAITES ATTENTION LORS DE LA MANIPULATION DU VERRE PENDANT L'ASSEMBLAGE. UTILISEZ DES PROTECTIONS POUR LES YEUX ET LES MAINS. UNE MAUVAISE MANIPULATION PEUT PROVOQUER DES COUPURES OU DES LACÉRATIONS.



WARNING

DO NOT LOAD UNIT WITHOUT PROPERLY ATTACHING BACK PANEL. DOING SO COULD CAUSE INSTABILITY, PRODUCT COLLAPSE, AND/OR SERIOUS INJURY.

NO CARGUE ESTA UNIDAD SIN EL PANEL DE ATRÁS. HACERLO PUEDE CAUSAR INESTABILIDAD, QUE EL PRODUCTO SE DERRUMBE, Y/O HERIDAS (GOLPES) SERIAS.

NE PAS CHARGER LE PRODUIT SANS ATTACHER CORRECTEMENT LE PANNEAU ARRIÈRE. FAIRE AINSI PEUT CAUSER L'INSTABILITÉ OU L'EFFONDREMENT DU PRODUIT ET PEUT VOUS CAUSER DES ENDOMMAGEMENTS SÉRIEUX.

IMPORTANT SAFETY INFORMATION



WARNING

**REMOVE ALL ITEMS
FROM SHELVES
BEFORE MOVING OR
LIFTING.**

**RETIRE TODOS LOS
ARTÍCULOS DE LOS
ESTANTES ANTES DE
MOVER O LEVANTAR
OBJETOS.**

**RETIREZ TOUS LES
ÉLÉMENTS ÉTAGÈRES
AVANT DE SE
DÉPLACER OU DE
LEVAGE**

IMPORTANT SAFETY INFORMATION



WARNING

This hutch must be assembled, installed, and supported as defined in the assembly manual. Hutch must be placed against a permanent wall structure at least as tall as the hutch or placed back-to-back with another hutch of same size. Failure to assemble, install, or support this hutch as described in the assembly manual could cause loss of stability or tip over and result in serious injury or death.

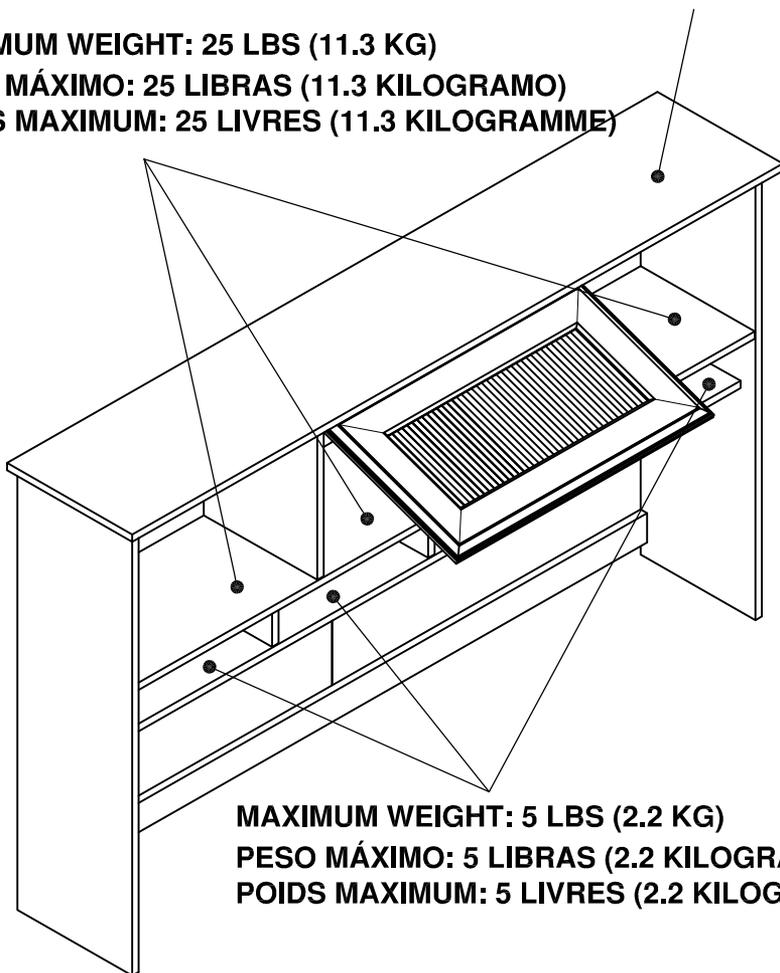
Este armario debe ser ensamblado, instalado y apoyado como esta descrito por el manual de ensamblaje. Este armario debe ser colocado en contra de una estructura de pared permanente o por lo menos la misma altura del armario o posicionado espalda con espalda con otro armario de la misma altura. Fracaso en ensamblaje, instalacion o apoyo de este armario como esta dispuesto en el manual de ensamblaje puede causar perdida de estabilidad o volcar y resultar en lesiones serias o muerte.

Cette huche être monté, installé et soutenue tel que défini dans le manuel de montage. La huche doit être placé contre une structure de mur permanent au moins aussi grande que la huche ou placé dos à dos avec unautre huche de même taille. Défaut d'assembler, installer, ou soutenir cette huche tel que décrit dans le manuel de montage pourrait entraîner une perte de stabilité ou la faire basculer ce qui entraine des blessures graves ou la mort.

MAXIMUM RECOMMENDED WEIGHT LOADS

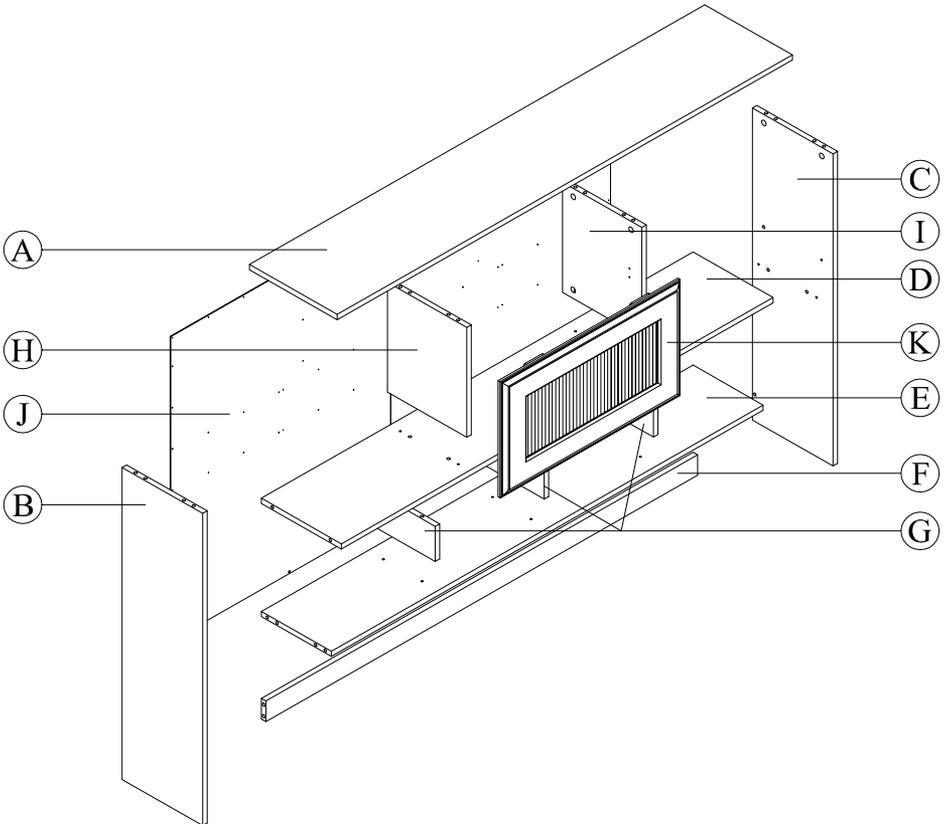
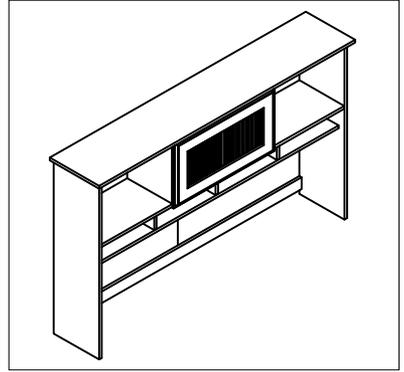
MAXIMUM WEIGHT: 0 LBS (0 KG)
PESO MÁXIMO: 0 LIBRAS (0 KILOGRAMO)
POIDS MAXIMUM: 0 LIVRES (0 KILOGRAMME)

MAXIMUM WEIGHT: 25 LBS (11.3 KG)
PESO MÁXIMO: 25 LIBRAS (11.3 KILOGRAMO)
POIDS MAXIMUM: 25 LIVRES (11.3 KILOGRAMME)



MAXIMUM WEIGHT: 5 LBS (2.2 KG)
PESO MÁXIMO: 5 LIBRAS (2.2 KILOGRAMO)
POIDS MAXIMUM: 5 LIVRES (2.2 KILOGRAMME)

EXPLODED VIEW



PARTS LIST

A	[1]	TOP SHELF
B	[1]	LEFT SIDE PANEL
C	[1]	RIGHT SIDE PANEL
D	[1]	MIDDLE SHELF
E	[1]	BOTTOM SHELF
F	[1]	SUPPORT RAIL
G	[3]	DIVIDER
H	[1]	LEFT PARTITION
I	[1]	RIGHT PARTITION
J	[1]	BACK PANEL
K	[1]	DOOR ASSEMBLY

FASTENERS

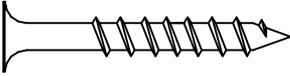
Fasteners are shown in actual size.

Los fijadores son demostrados en su tamaño actual.

Les attaches sont montrées dans l'échelle grandeur.

H23198

Quantity
6



#10 x 1-1/2"

H28917

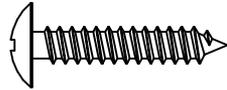
Quantity
8



#6 x 1/2"

H23682

Quantity
8



#10x 1"

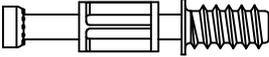
H71659

Quantity
26



H72988

Quantity
26



H38169

Quantity
20



8 x 30mm

H34174

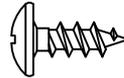
Quantity
64



#3 x 3/4"

H35251

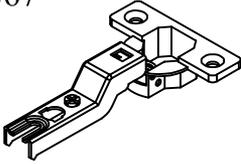
Quantity
10



#10 x 1/2"

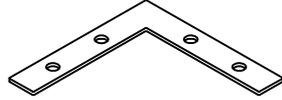
HARDWARE

H126367



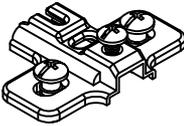
Quantity
2

H85966



Quantity
2

H126758



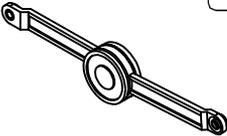
Quantity
2

H92521



Quantity
24

Z146048



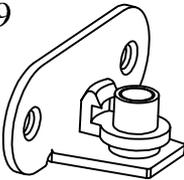
Quantity
1

H29206



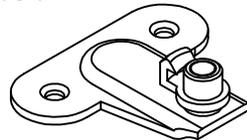
Quantity
2

Z146049



Quantity
1

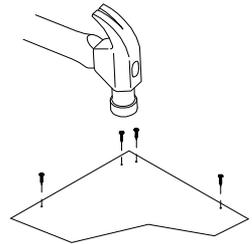
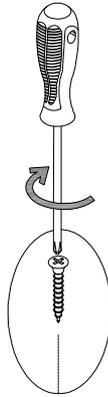
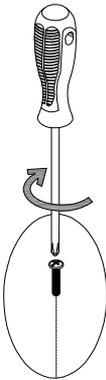
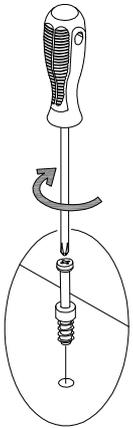
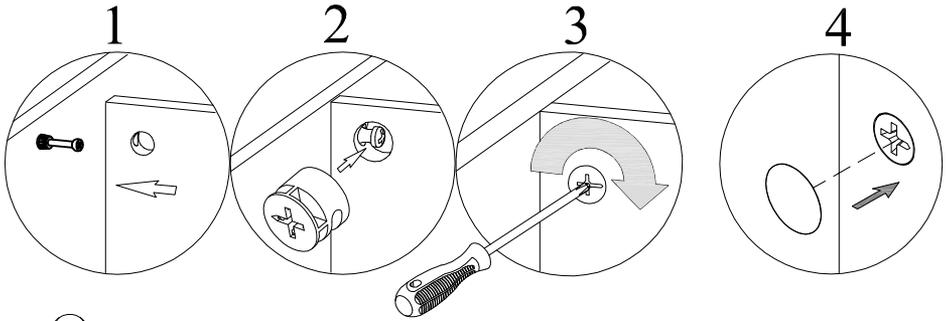
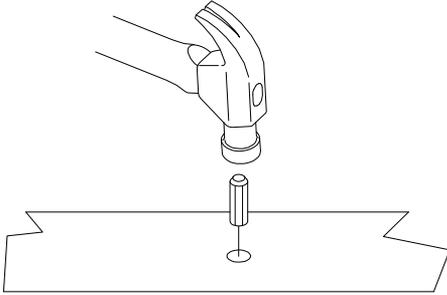
Z146050



Quantity
1

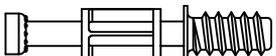
ATTENTION

Common assembly techniques.
Técnica común de ensamblaje.
Techniques communes d'assemblage.

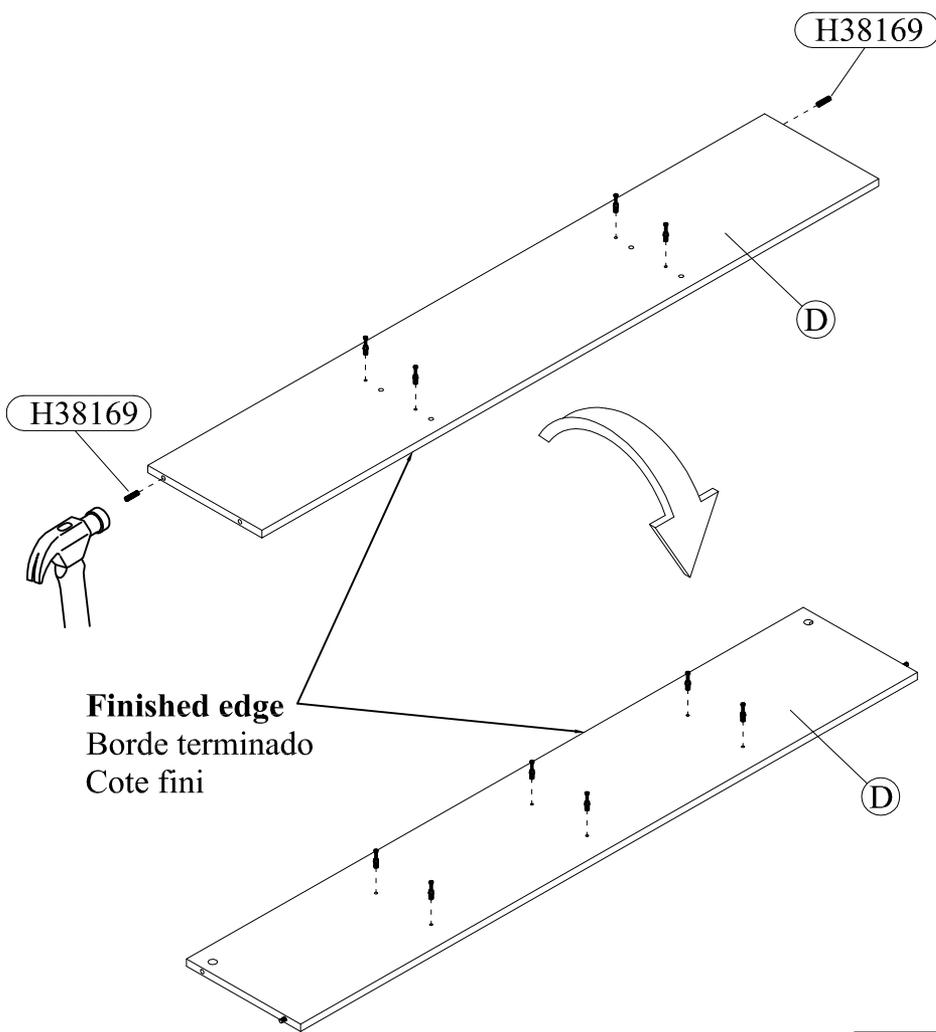


STEP 1

H72988 [10]

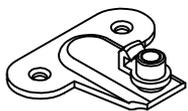


H38169 [2]



STEP 2

Z146050



[1]

H38169

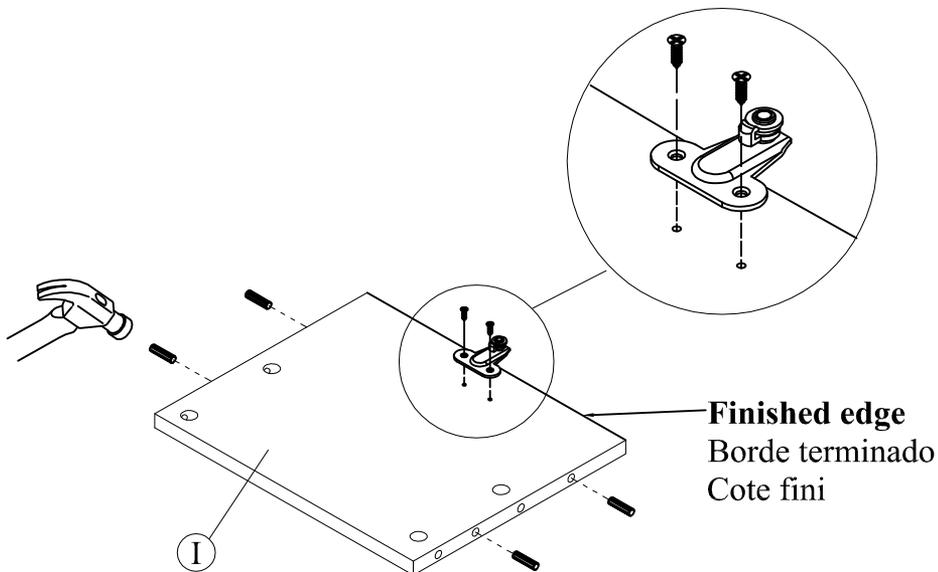


[8]

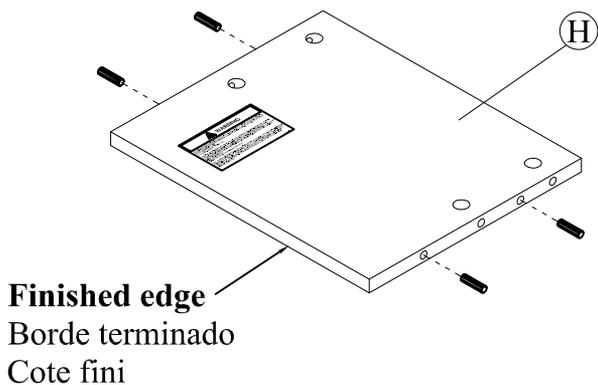
H28917



[2]



Finished edge
Borde terminado
Cote fini



Finished edge
Borde terminado
Cote fini



STEP 3

H71659



[10]

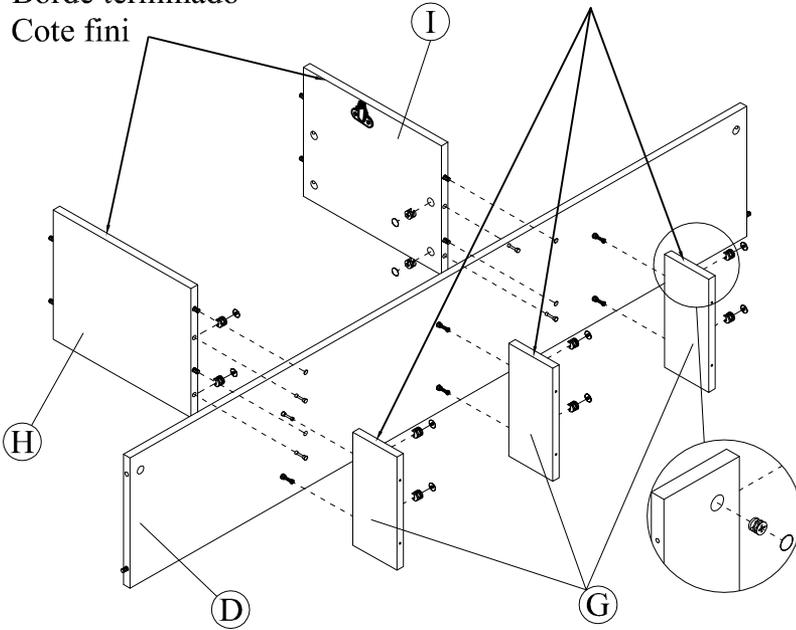
H92521



[10]

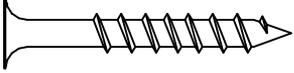
Finished edge
Borde terminado
Cote fini

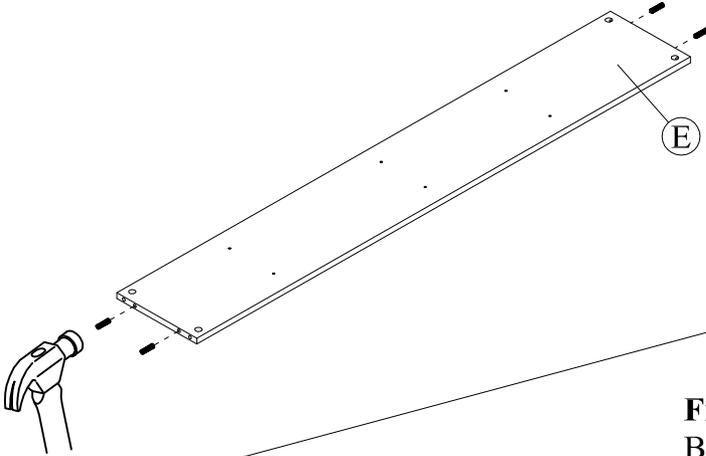
Finished edge
Borde terminado
Cote fini



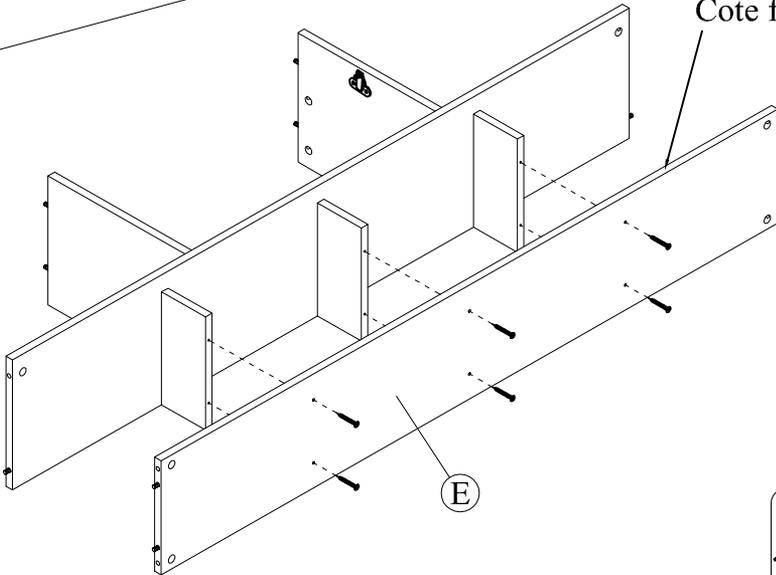
STEP 4

H38169  [4]

H23198  [6]



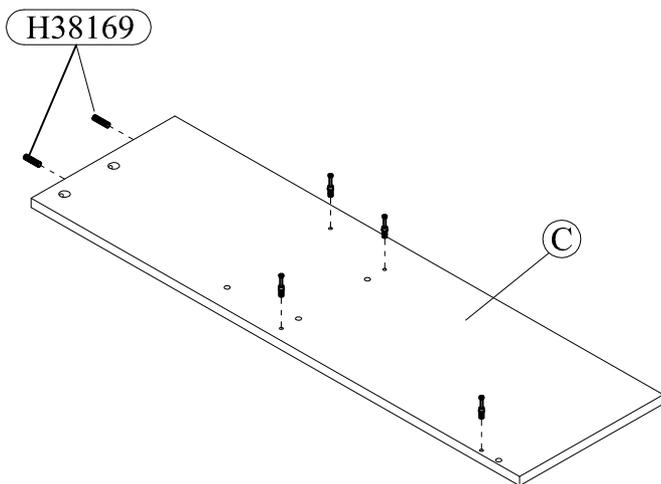
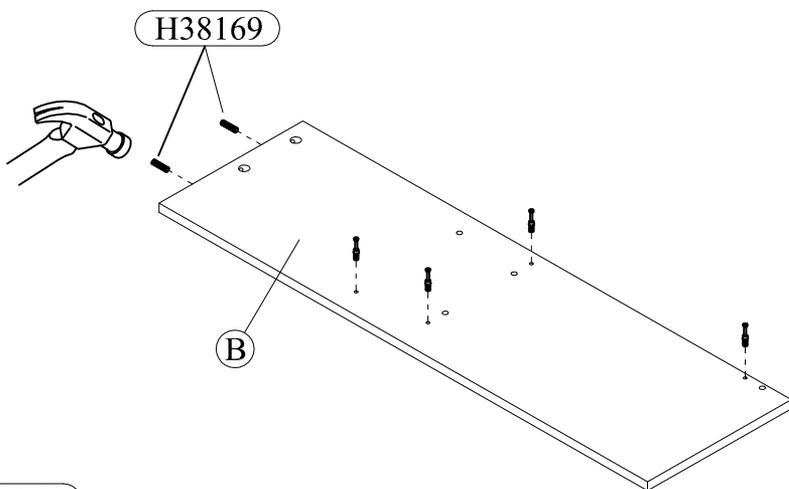
Finished edge
Borde terminado
Cote fini



STEP 5

H38169  [4]

H72988  [8]

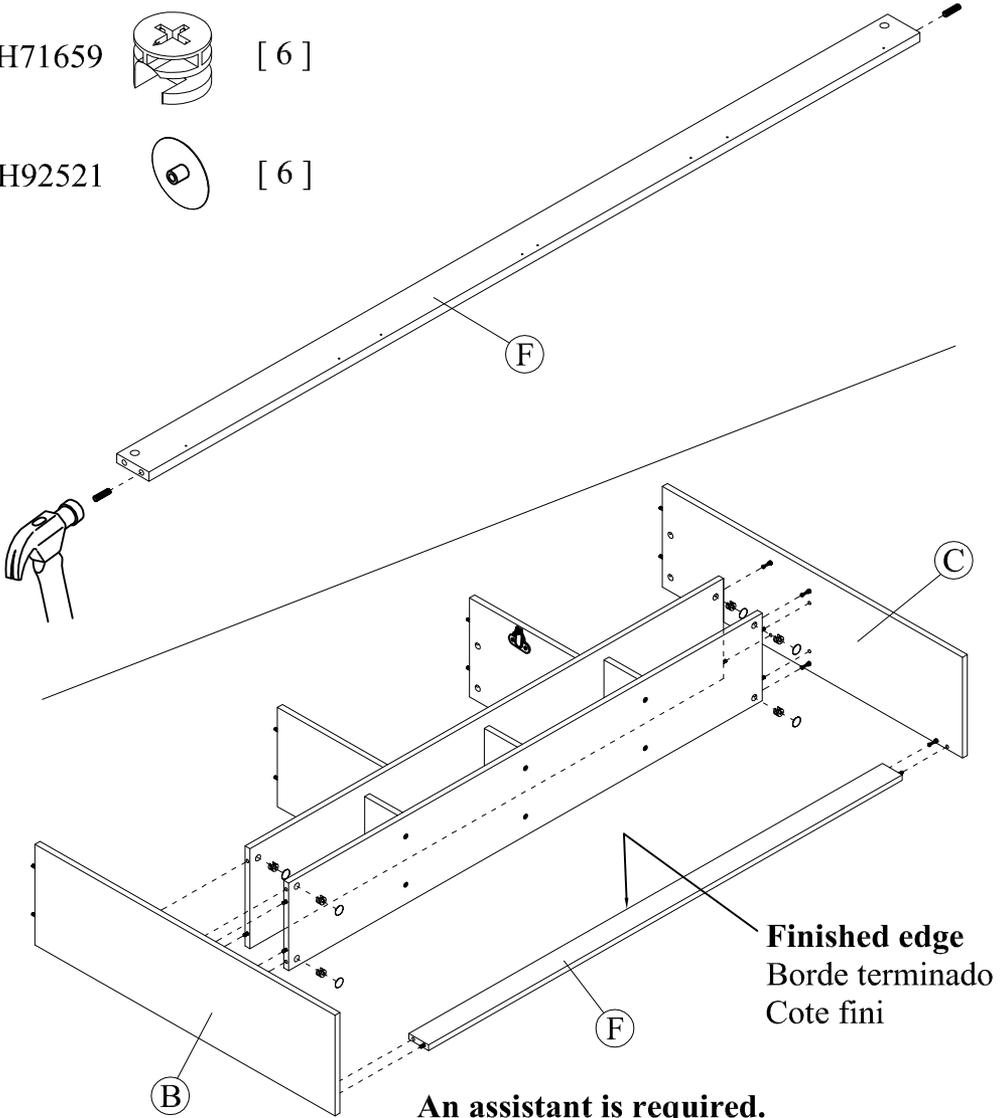


STEP 6

H31869  [2]

H71659  [6]

H92521  [6]

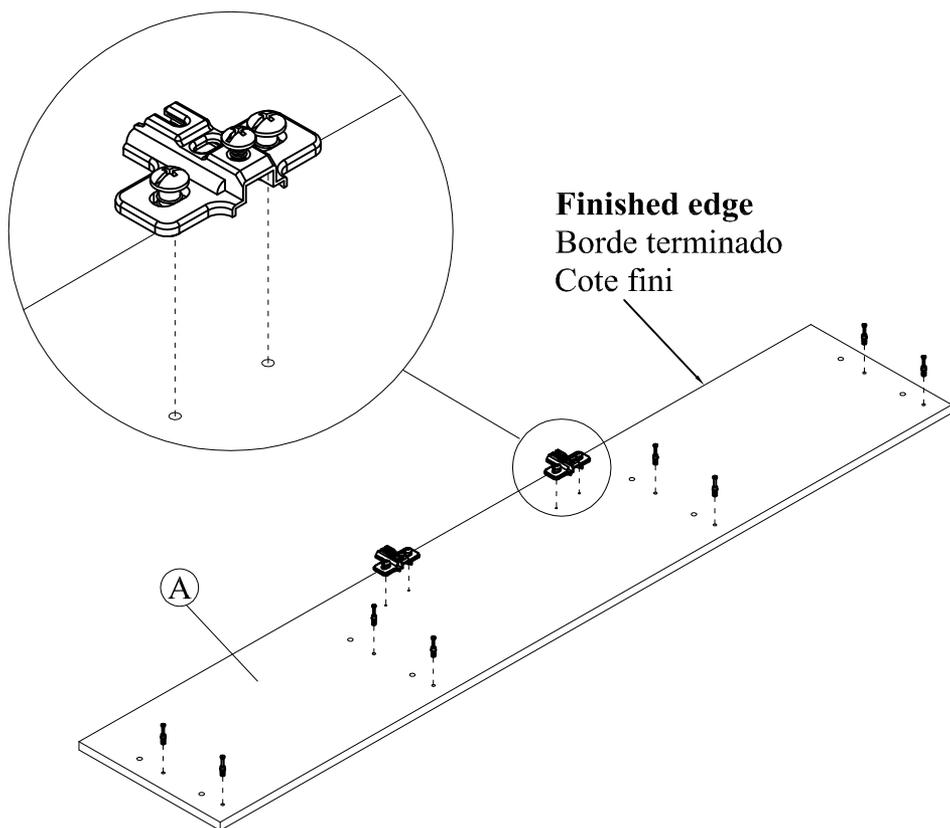


An assistant is required.
Es necesario un ayudante.
Un assistant est nécessaire.

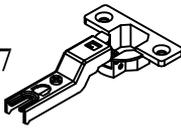
STEP 7

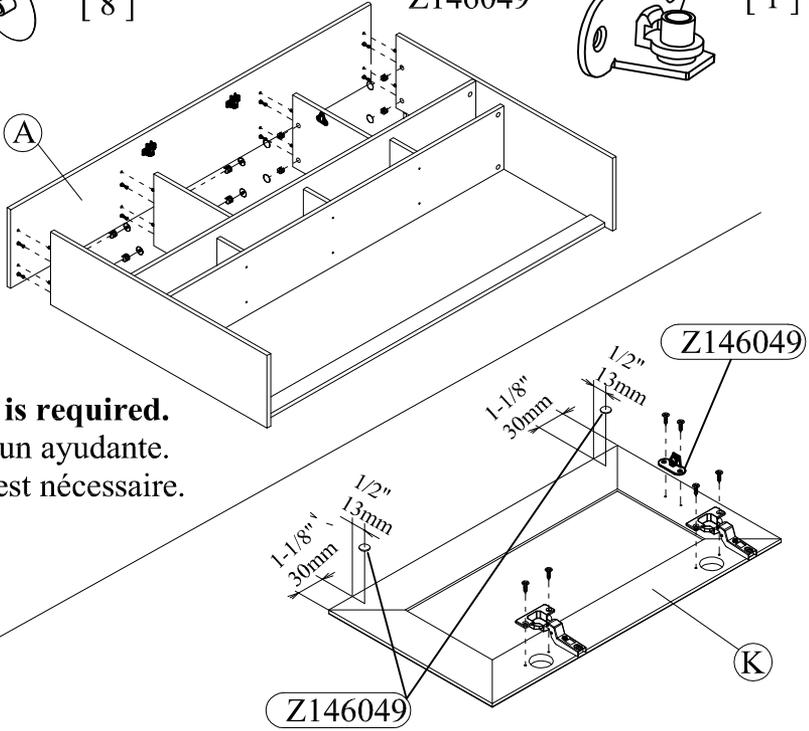
H72988  [8]

H126758  [2]



STEP 8

- H126367  [2]
- H28917  [6]
- H71659  [8]
- H29206  [2]
- H92521  [8]
- Z146049  [1]



An assistant is required.
 Es necesario un ayudante.
 Un assistant est nécessaire.

 CAUTION 		
<p>RISK OF BREAKING GLASS. HANDLE GLASS CAREFULLY DURING ASSEMBLY. USE EYE AND HAND PROTECTION. IMPROPER HANDLING CAN RESULT IN CUTS OR LACERATIONS.</p>	<p>RIESGO DE ROMPER EL VIDRIO. MANEJE EL VIDRIO CON CUIDADO AL ENSAMBLAR ESTA UNIDAD. USE PROTECCIÓN PARA SUS OJOS Y SUS MANOS. EL MANEJO INAPROPIADO DEL VIDRIO PUEDE CAUSARLE CORTADURAS O LACERACIONES.</p>	<p>RISQUE DE BRIS DE VERRE. FAITES ATTENTION LORS DE LA MANIPULATION DU VERRE PENDANT L'ASSEMBLAGE. UTILISEZ DES PROTECTIONS POUR LES YEUX ET LES MAINS. UNE MAUVAISE MANIPULATION PEUT PROVOQUER DES COUPURES OU DES LACÉRATIONS.</p>

STEP 9

H71659

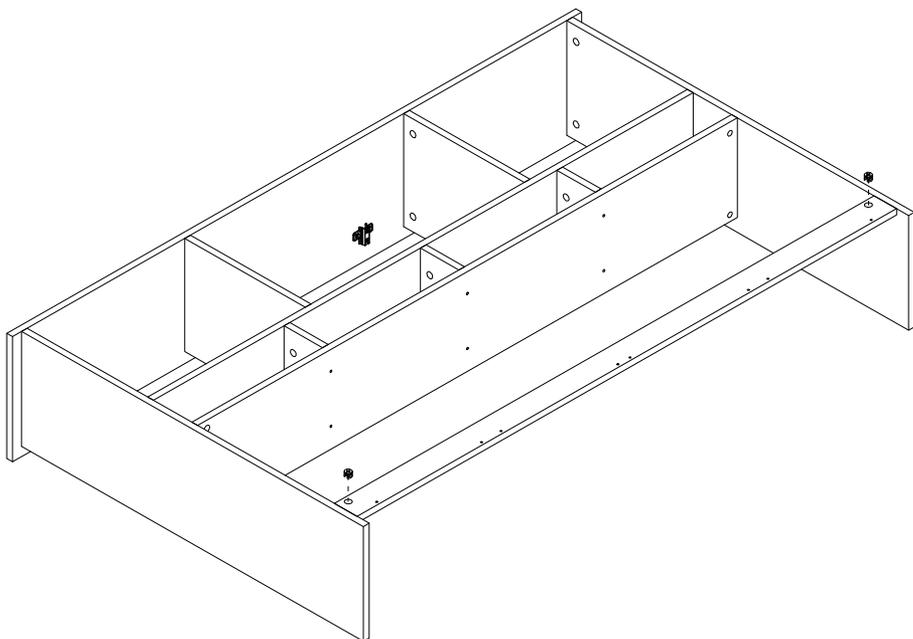


[2]

With assistant, carefully flip unit over.

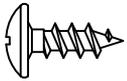
Con el asistente, voltee cuidadosamente la unidad.

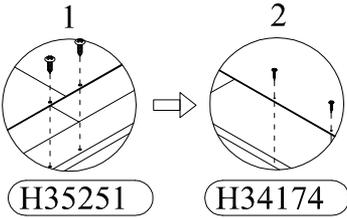
Avec l'assistant, retourner soigneusement l'unité.



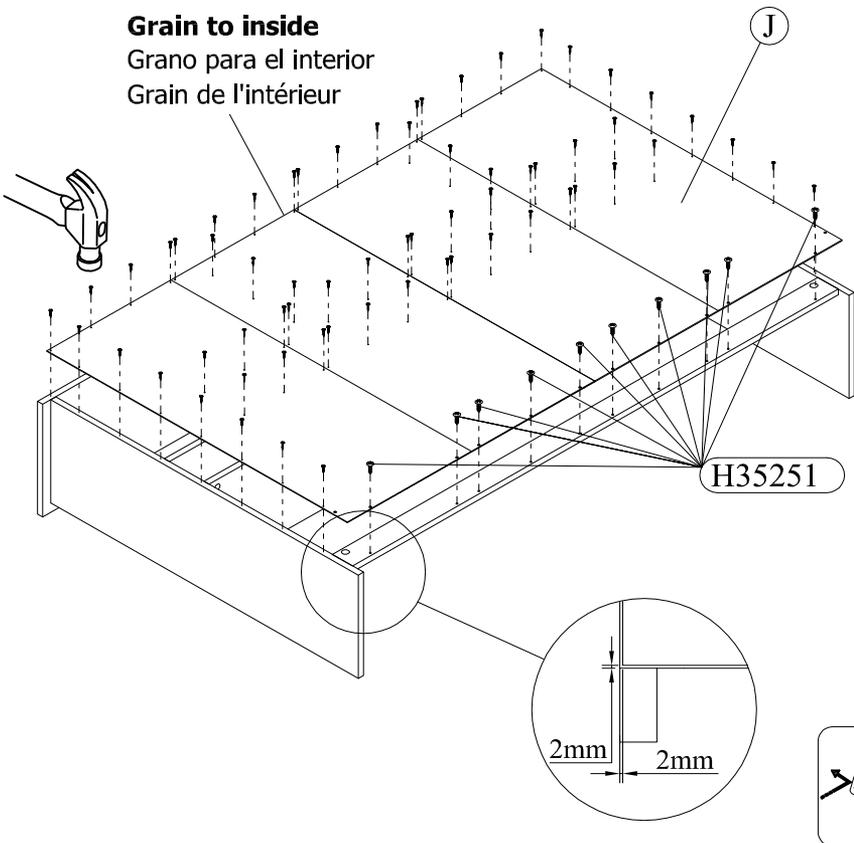
STEP 10

H34174  [64]

H35251  [10]



An assistant is required.
Es necesario un ayudante.
Un assistant est nécessaire.



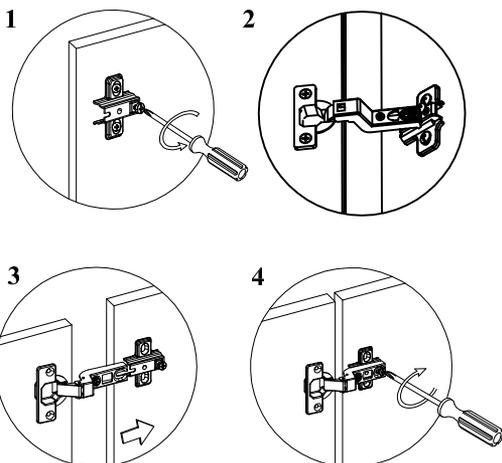
STEP 11

With assistant, carefully flip unit over.

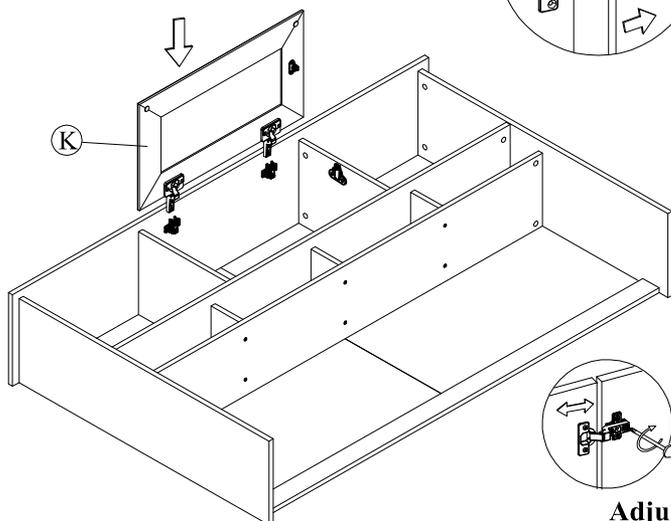
Con el asistente, voltee cuidadosamente la unidad.

Avec l'assistant, retourner soigneusement l'unité.

Installation / instalación / installation



Hinge Assembly
Asamblea de bisagra
Assemblage de charnière



Adjustment / ajuste / ajustement



CAUTION



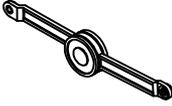
RISK OF BREAKING GLASS.
HANDLE GLASS CAREFULLY
DURING ASSEMBLY. USE EYE
AND HAND PROTECTION.
IMPROPER HANDLING CAN
RESULT IN CUTS OR
LACERATIONS.

RIESGO DE ROMPER EL VIDRIO.
MANEJE EL VIDRIO CON
CUIDADO AL ENSAMBLAR ESTA
UNIDAD. USE PROTECCIÓN
PARA SUS OJOS Y SUS MANOS.
EL MANEJO INAPROPIADO DEL
VIDRIO PUEDE CAUSARLE
CORTADURAS O
LACERACIONES.

RISQUE DE BRIS DE VERRE. FAITES
ATTENTION LORS DE LA
MANIPULATION DU VERRE PENDANT
L'ASSEMBLAGE. UTILISEZ DES
PROTECTIONS POUR LES YEUX ET
LES MAINS. UNE MAUVAISE
MANIPULATION PEUT PROVOQUER
DES COUPURES OU DES
LACÉRATIONS.

STEP 12

Z146048



[1]

Assemble parts as shown.

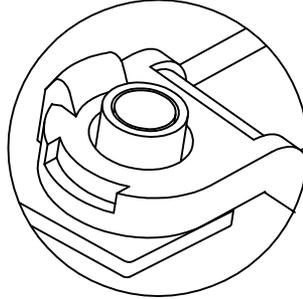
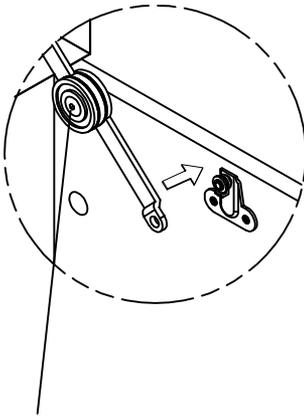
Ensamble las piezas como se muestra.

Assembler les pièces comme indiqué.

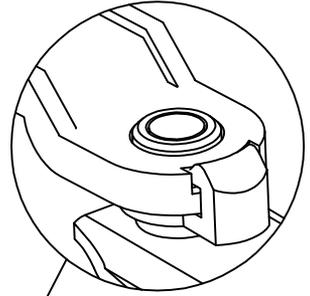
Push lid stay

Tapa de empuje

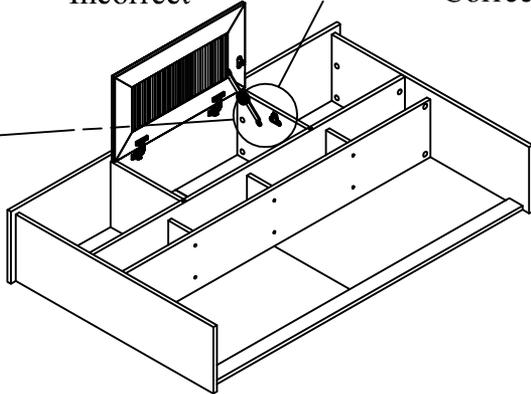
pousser le couvercle



Incorrect
Incorrecto
Incorrect



Correct
Correcto
Correct



Adjust lid stay so door stays open. 4mm Allen wrench

Ajuste la tapa para que la puerta se abra. Llave Allen de 4 mm

Ajuster le couvercle pour que la porte reste ouverte. Clé Allen 4 mm



CAUTION



RISK OF BREAKING GLASS.
HANDLE GLASS CAREFULLY
DURING ASSEMBLY. USE EYE
AND HAND PROTECTION.
IMPROPER HANDLING CAN
RESULT IN CUTS OR
LACERATIONS.

RIESGO DE ROMPER EL VIDRIO.
MANEJE EL VIDRIO CON
CUIDADO AL ENSAMBLAR ESTA
UNIDAD. USE PROTECCIÓN
PARA SUS OJOS Y SUS MANOS.
EL MANEJO INAPROPIADO DEL
VIDRIO PUEDE CAUSARLE
CORTADURAS O
LACERACIONES.

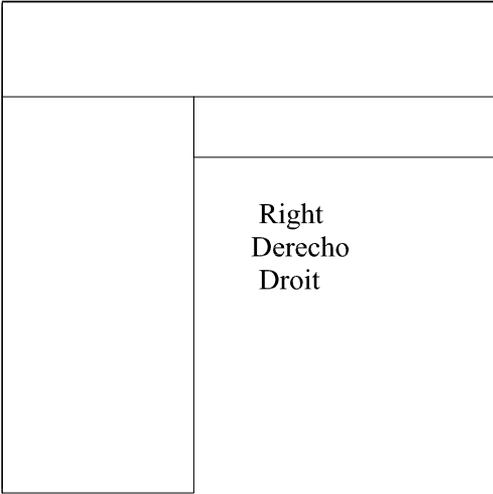
RISQUE DE BRIS DE VERRE. FAITES
ATTENTION LORS DE LA
MANIPULATION DU VERRE PENDANT
L'ASSEMBLAGE. UTILISEZ DES
PROTECTIONS POUR LES YEUX ET
LES MAINS. UNE MAUVAISE
MANIPULATION PEUT PROVOQUER
DES COUPURES OU DES
LACÉRATIONS.

STEP 13

The following assembly & attachment steps apply to either the LT or RT mounting options.

El procedimiento descrito aplica a ambas opciones de ensamblaje: izquierda y derecha.

Les étapes suivantes pour l'assemblage et la fixation s'appliquent aux options de montage sur la gauche ou sur la droite.

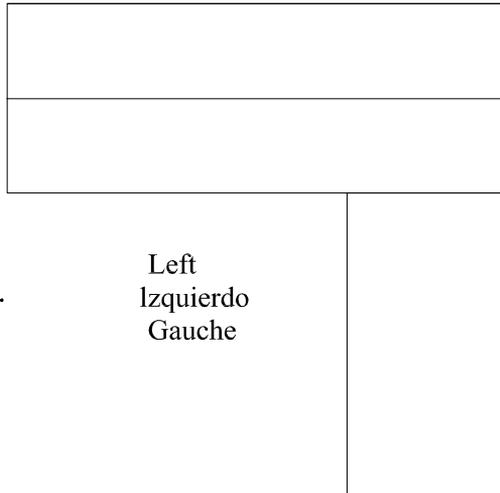


Right
Derecho
Droit

Go to step 15.

Proceda al paso 15.

Allez à l'étape 15.



Go to step 16.

Proceda al paso 16.

Allez à l'étape 16.

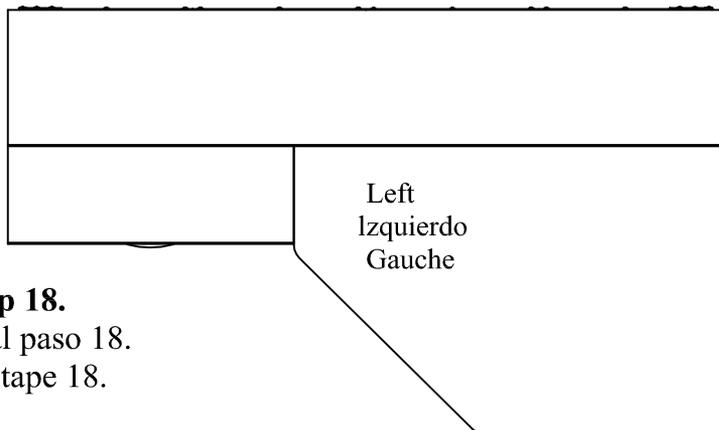
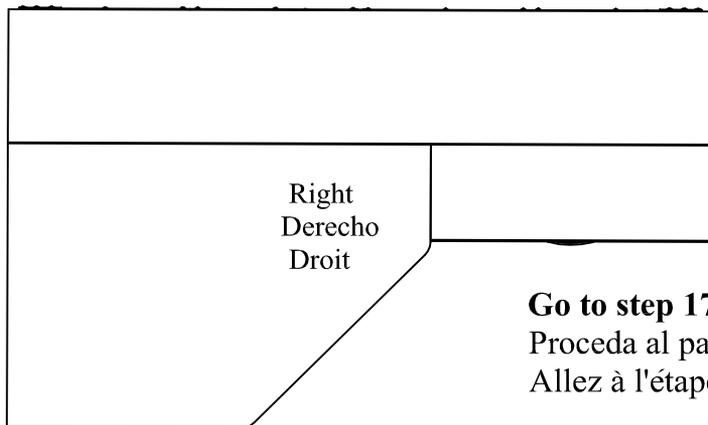
Left
Izquierdo
Gauche

STEP 14

The following assembly & attachment steps apply to either the LT or RT mounting options.

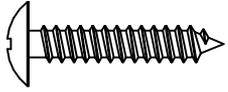
El procedimiento descrito aplica a ambas opciones de ensamblaje: izquierda y derecha.

Les étapes suivantes pour l'assemblage et la fixation s'appliquent aux options de montage sur la gauche ou sur la droite.

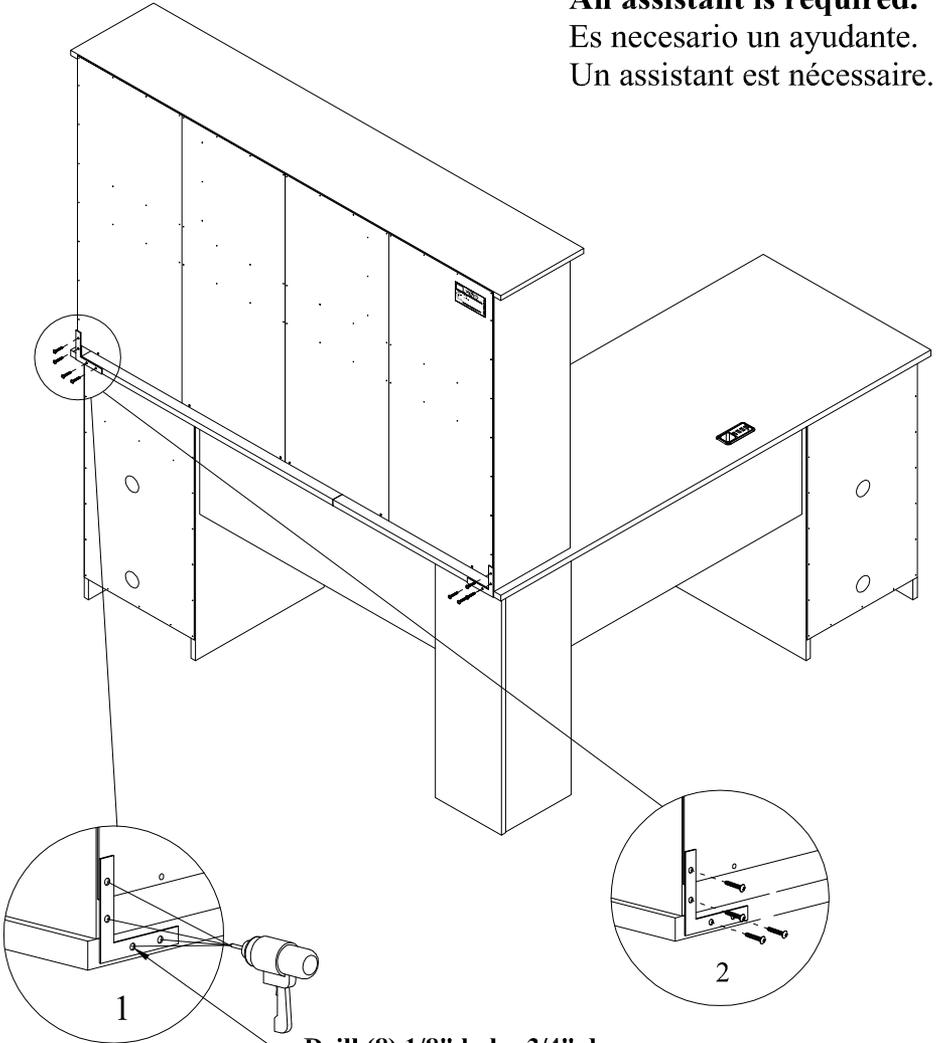


STEP 15

H85966  [2]

H23682  [8]

An assistant is required.
Es necesario un ayudante.
Un assistant est nécessaire.

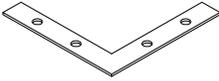


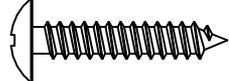
Drill (8) 1/8" holes 3/4" deep.

Perfore (8) agujeros de 3mm a 19mm de profundo.

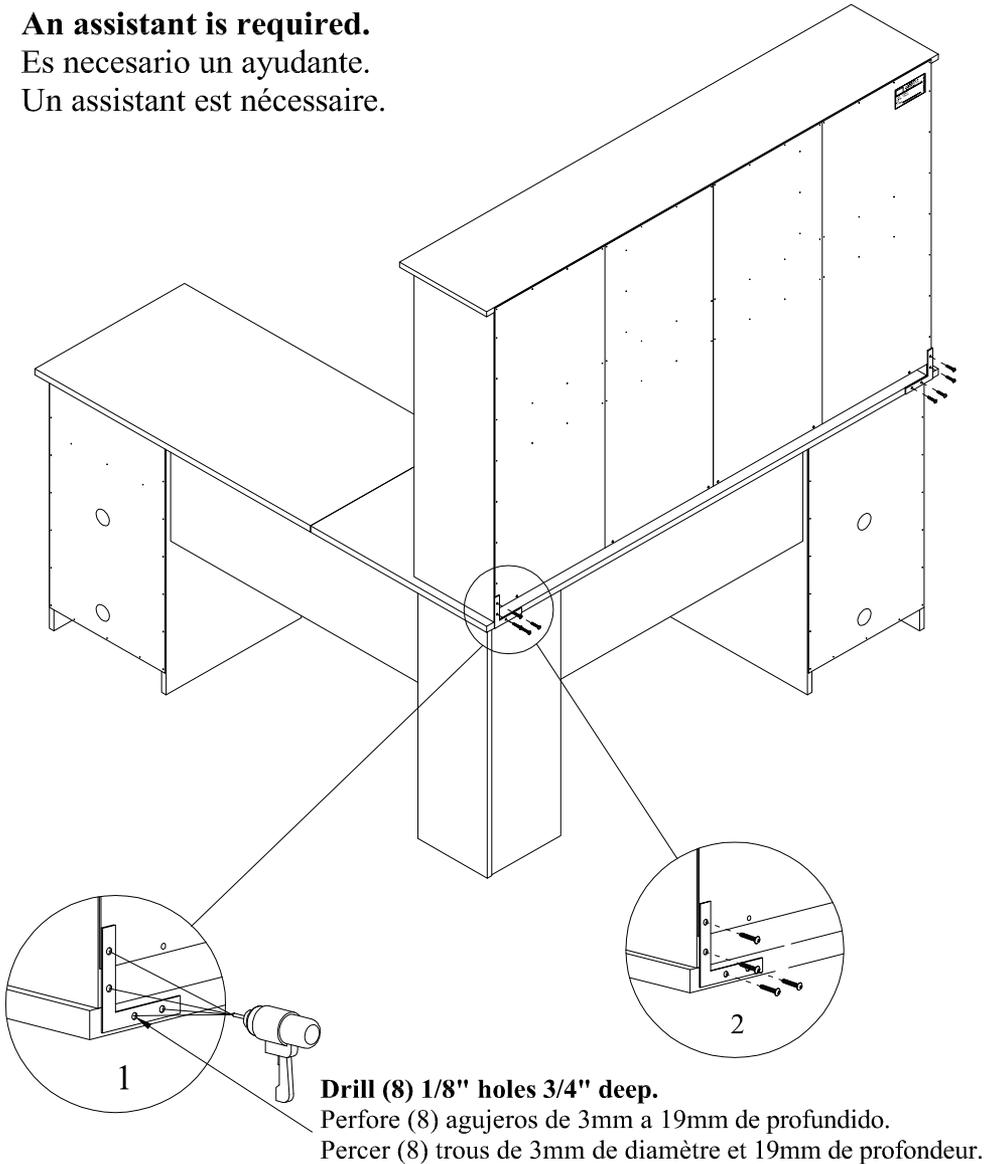
Percer (8) trous de 3mm de diamètre et 19mm de profondeur.

STEP 16

H85966  [2]

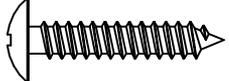
H23682  [8]

An assistant is required.
Es necesario un ayudante.
Un assistant est nécessaire.

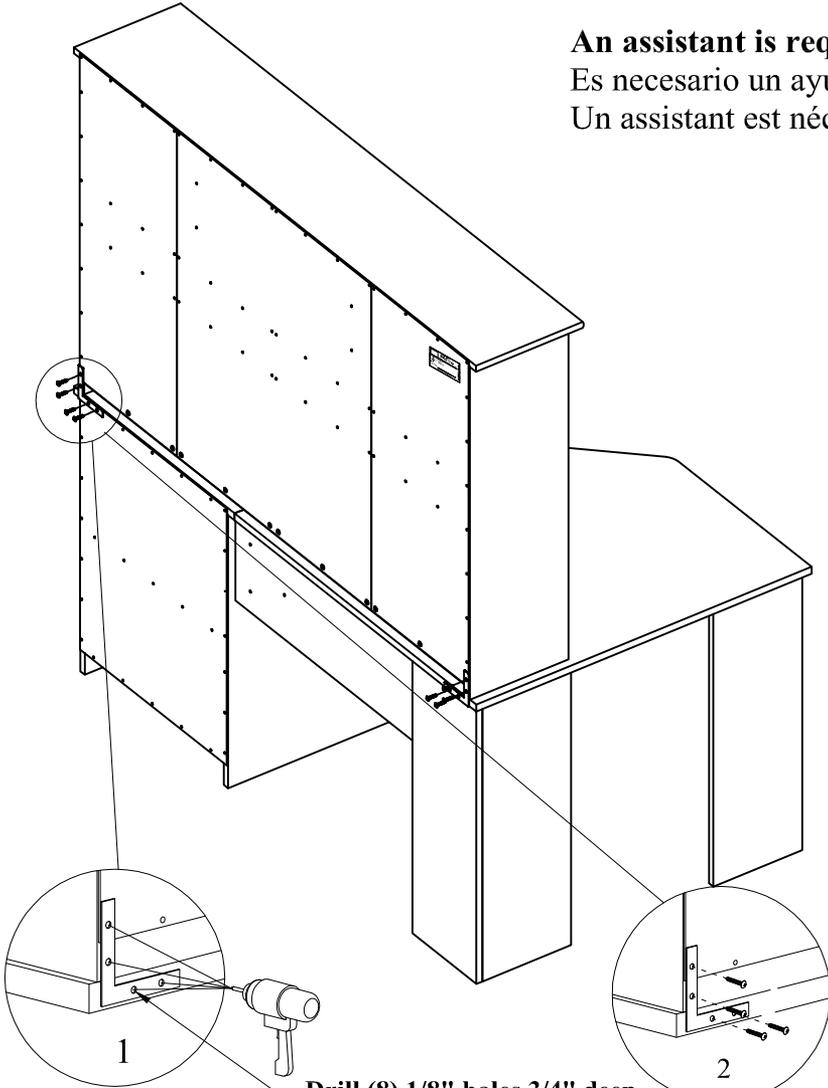


STEP 17

H85966  [2]

H23682  [8]

An assistant is required.
Es necesario un ayudante.
Un assistant est nécessaire.



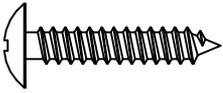
Drill (8) 1/8" holes 3/4" deep.

Perfore (8) agujeros de 3mm a 19mm de profundido.

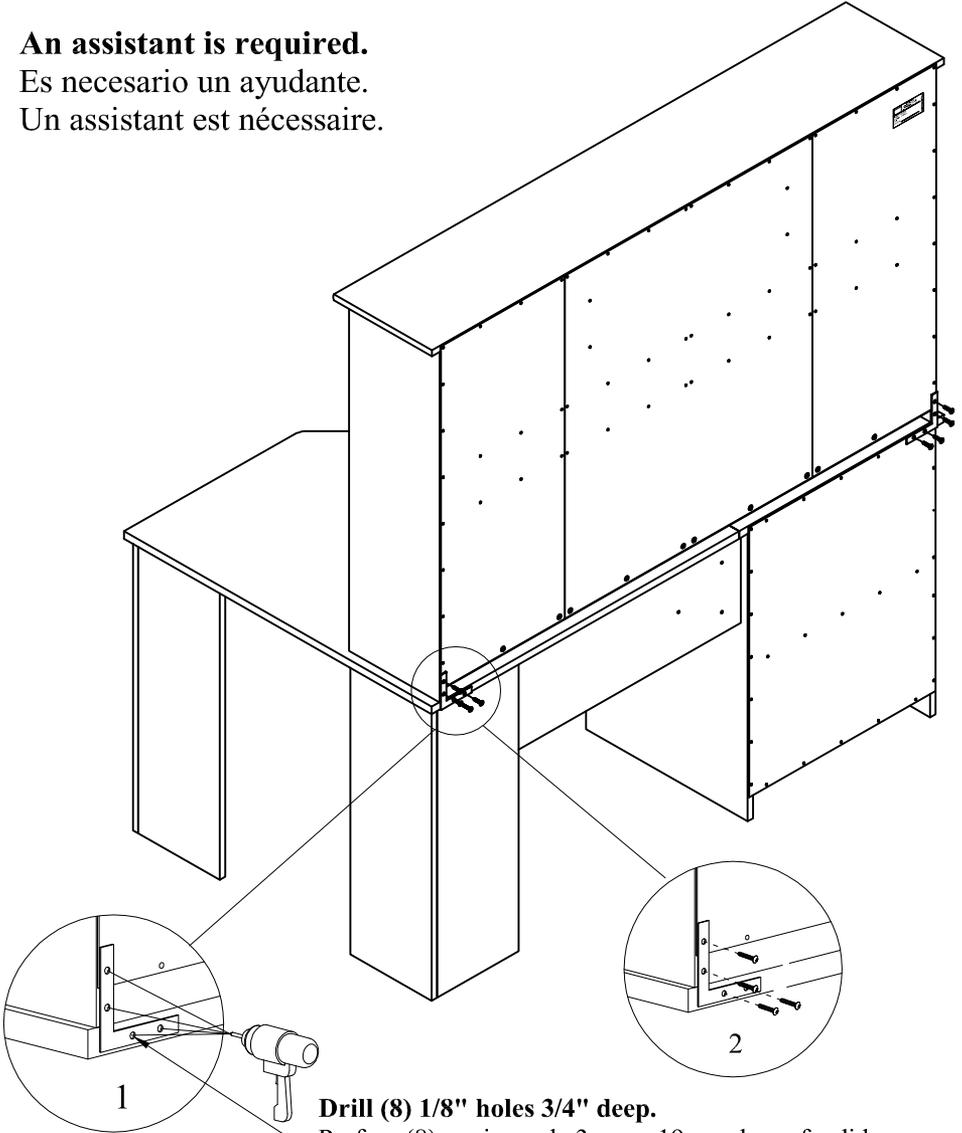
Percer (8) trous de 3mm de diamètre et 19mm de profondeur.

STEP 18

H85966  [2]

H23682  [8]

An assistant is required.
Es necesario un ayudante.
Un assistant est nécessaire.



Drill (8) 1/8" holes 3/4" deep.

Perfore (8) agujeros de 3mm a 19mm de profundido.

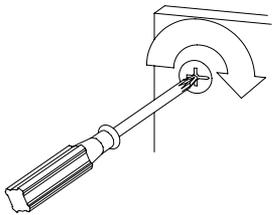
Percer (8) trous de 3mm de diamètre et 19mm de profondeur.



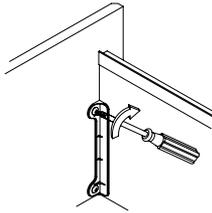
Assembly Tips & How To Videos



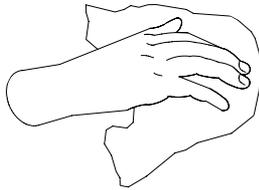
HOW TO
Separate and
Install Drawer
Slides



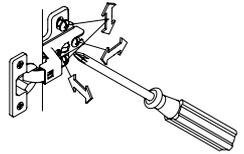
HOW TO
Tighten KD
Cams



HOW TO
Adjust Door
Fronts



HOW TO
Clean the
Surface



HOW TO
Adjust Door
Hinges



HOW TO
Use the
USB Port

WARRANTY INFORMATION/INFORMATIONS POUR LA GARANTIE/INFORMACIÓN DE GARANTÍA

WRITTEN WARRANTY TO YOU

In order to provide you with timely assistance, please thoroughly inspect your furniture for missing or defective parts immediately after opening the carton. To receive replacement or missing parts under this warranty, call our Consumer Service Department. Please have the Model, Part, and Lot Numbers found in the instruction manual available for your reference. You will also need your sales receipt or other proof of purchase. Replacement part(s) will be shipped to you at no charge with Industries assuming all shipping and handling charges.

All furniture is warranted to the original purchaser at the time of purchase and for a period of one year thereafter.

We warrant to you, the original purchaser, that our furniture and all its parts and components are free of defects in material or workmanship. "Defects," as used in this warranty, is defined as any imperfection which impairs the use of the furniture product.

Our warranty is expressly limited to the replacement of furniture parts and components. For one year after the date of purchase, we will replace any parts that are defective in material or workmanship.

This warranty applies under conditions of normal use. Our products are not intended for outdoor use.

This warranty does not cover: 1) defects caused by improper assembly or disassembly; 2) defects occurring after purchase due to product modification, intentional damage, accident, misuse, abuse, negligence or exposure to the elements; and 3) labor or assembly costs.

IMPLIED WARRANTIES, INCLUDING THE WARRANTY OF MERCHANTABILITY, SHALL NOT EXTEND BEYOND THE DURATION OF THE WRITTEN WARRANTY STATED ABOVE, AND IN NO EVENT SHALL WE BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM USE OF THE PRODUCT. Some states do not allow a limitation on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation and exclusion may not apply to you.

This warranty gives you specific legal rights. You may also have other rights that may vary from state to state.

**PLEASE RETAIN THIS FOR YOUR RECORDS/VEUILLEZ CONSERVER CECI POUR VOS ARCHIVES/POR FAVOR
CONSERVE ESTE DOCUMENTO PARA SUS REGISTROS**

You may need to refer to this information in case of warranty claim for insurance purposes.

Il se peut que vous ayez besoin de ces informations en cas de réclamation de garantie pour votre assurance.

Puede necesitar referirse a esta información, en caso de algún reclamo de la garantía con fines relacionados al seguro.

Date Purchased/Date d'achat/Fecha de la Compra: _____

Store Name/Nom du magasin/Nombre de la Tienda: _____

Model #/Modèle #/Modelo #: _____

Product Description/Description du produit/Descripción del Producto: _____

Lot Code: _____