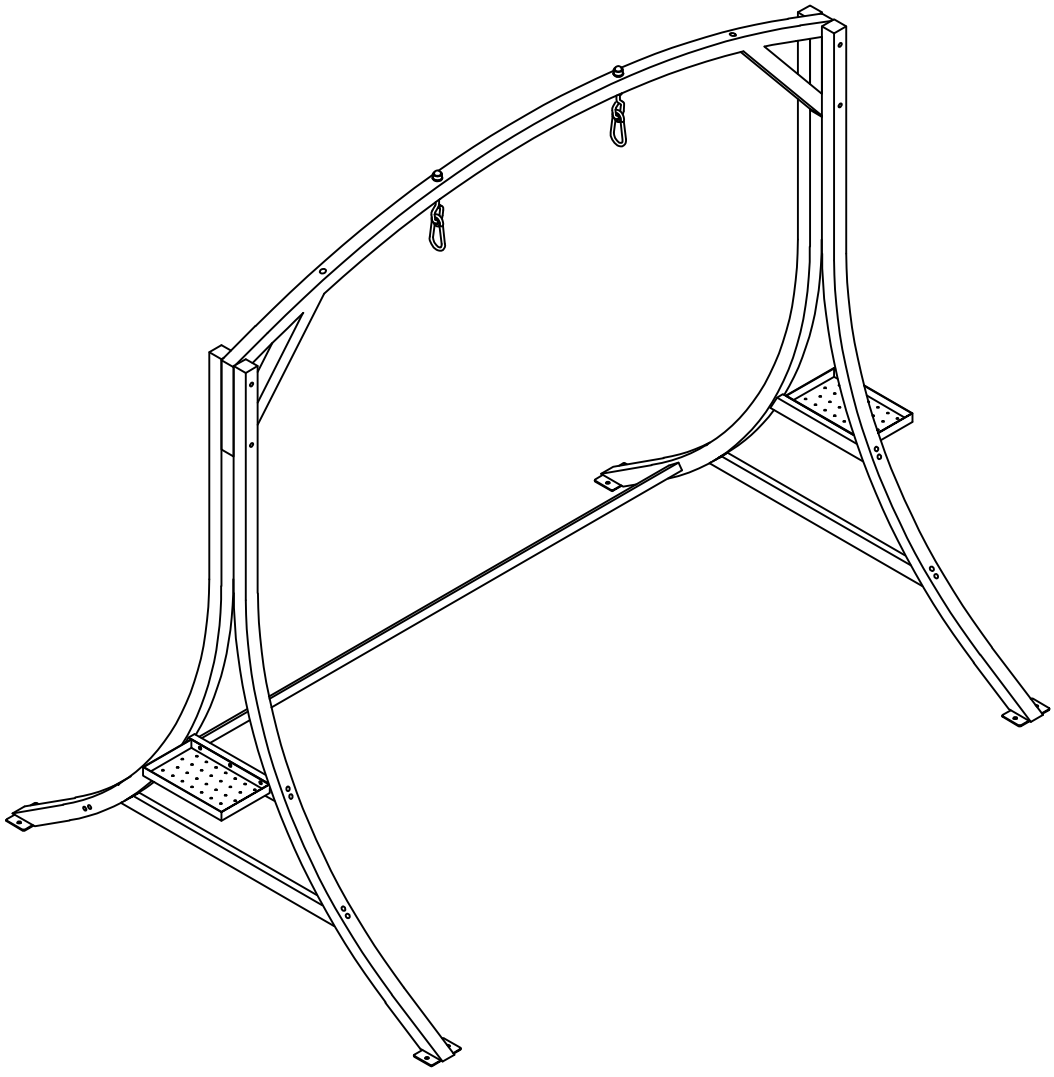
Assembly Instructions

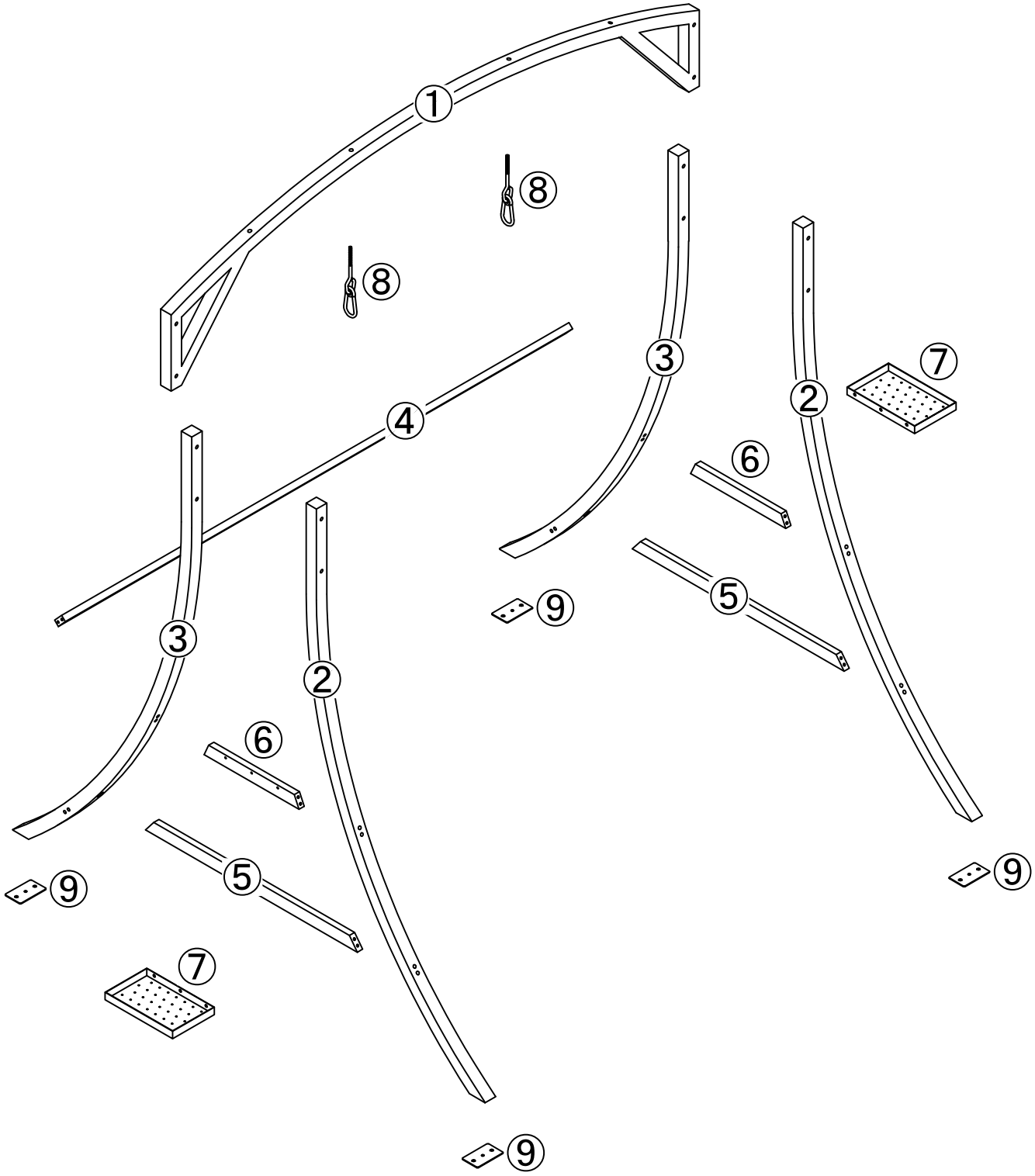
Porch Swing Frame

Precautions:

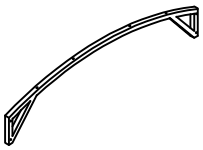
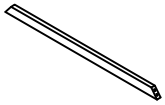
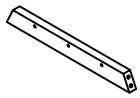
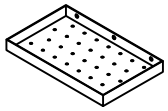
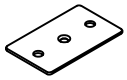
1. It is recommended to wear gloves for assembly to protect hands from injury,
2. When assembling, please strictly follow the installation direction and order in the instruction manual.
3. When assembling the side panels, tighten the screws only after all components have been successfully installed. Tightening the screws too early may cause other holes to become misaligned, requiring you to disassemble and reassemble the parts.
4. Please place all parts correctly to avoid unnecessary trouble.

Thank you for your patience in reading. Wish you a happy life!

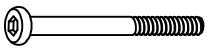
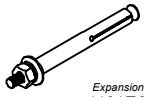
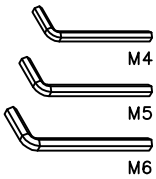
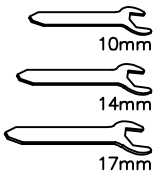



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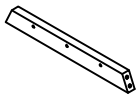
Part list

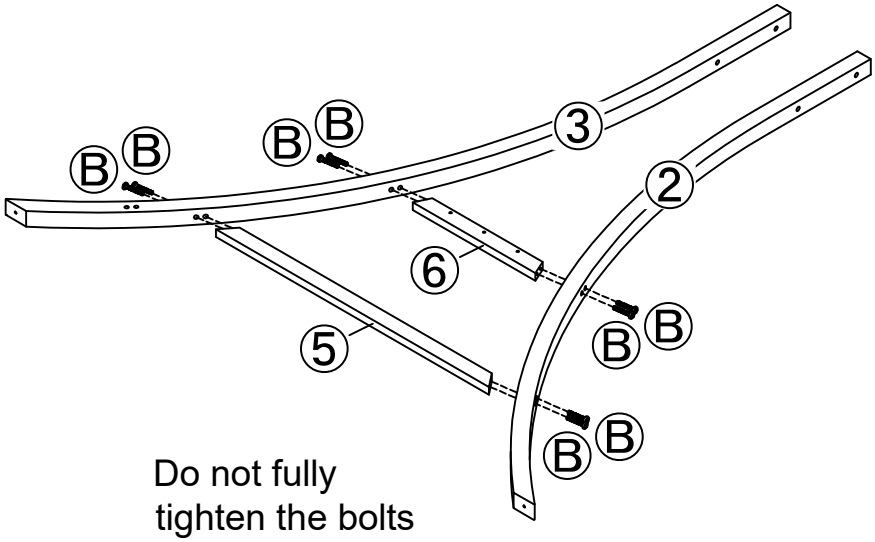
①  x 1	②  x 2	③  x 2	④  x 1	⑤  x 2	⑥  x 2
⑦  x 2	⑧  x 2	⑨  x 4			

Hardware list

Ⓐ  M8*140 x 4	Ⓑ  M8*55 x 20	Ⓒ  M6*15 x 4	Ⓓ  M6*12 x 6	Ⓔ  M10 x 2	Ⓕ  M10 x 2
Ⓖ  M8 x 4	Ⓗ  x 2	Ⓘ  x 8	Ⓙ  Expansion anchor M6*70 x 8	Ⓚ  x 2	Ⓛ  ø13mm x 4
Ⓜ  M4 x1 M5 x1 M6 x1	Ⓝ  10mm x1 14mm x1 17mm x1				

Step 1

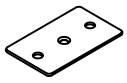
②  x 2	⑥  x 2
③  x 2	Ⓑ  M8*55 x 16
⑤  x 2	Ⓜ  M5 x 1

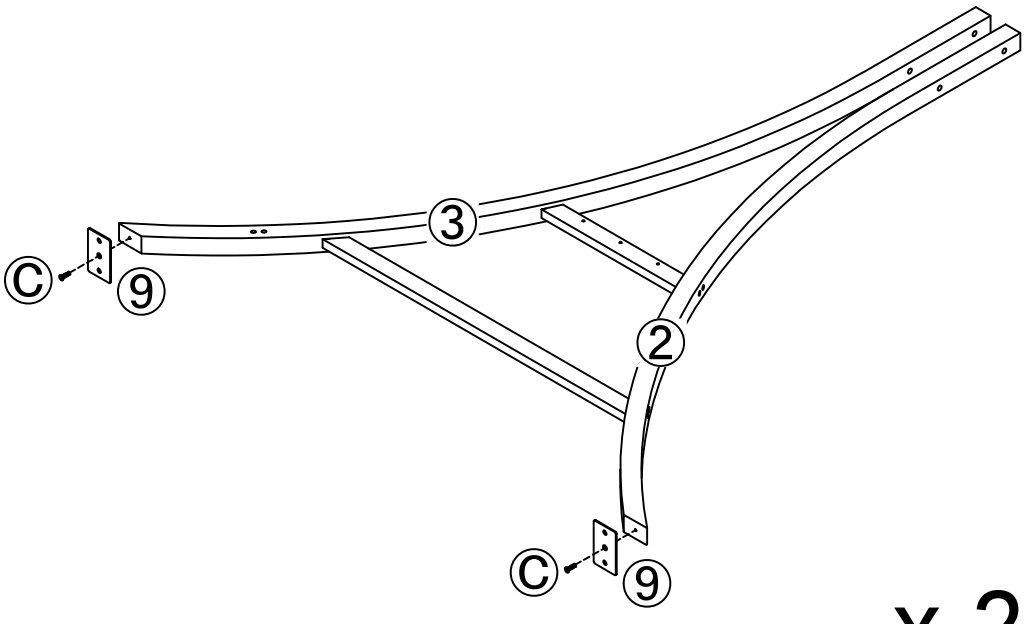


Do not fully tighten the bolts

x 2

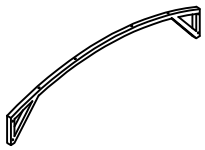
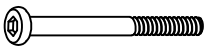
Step 2

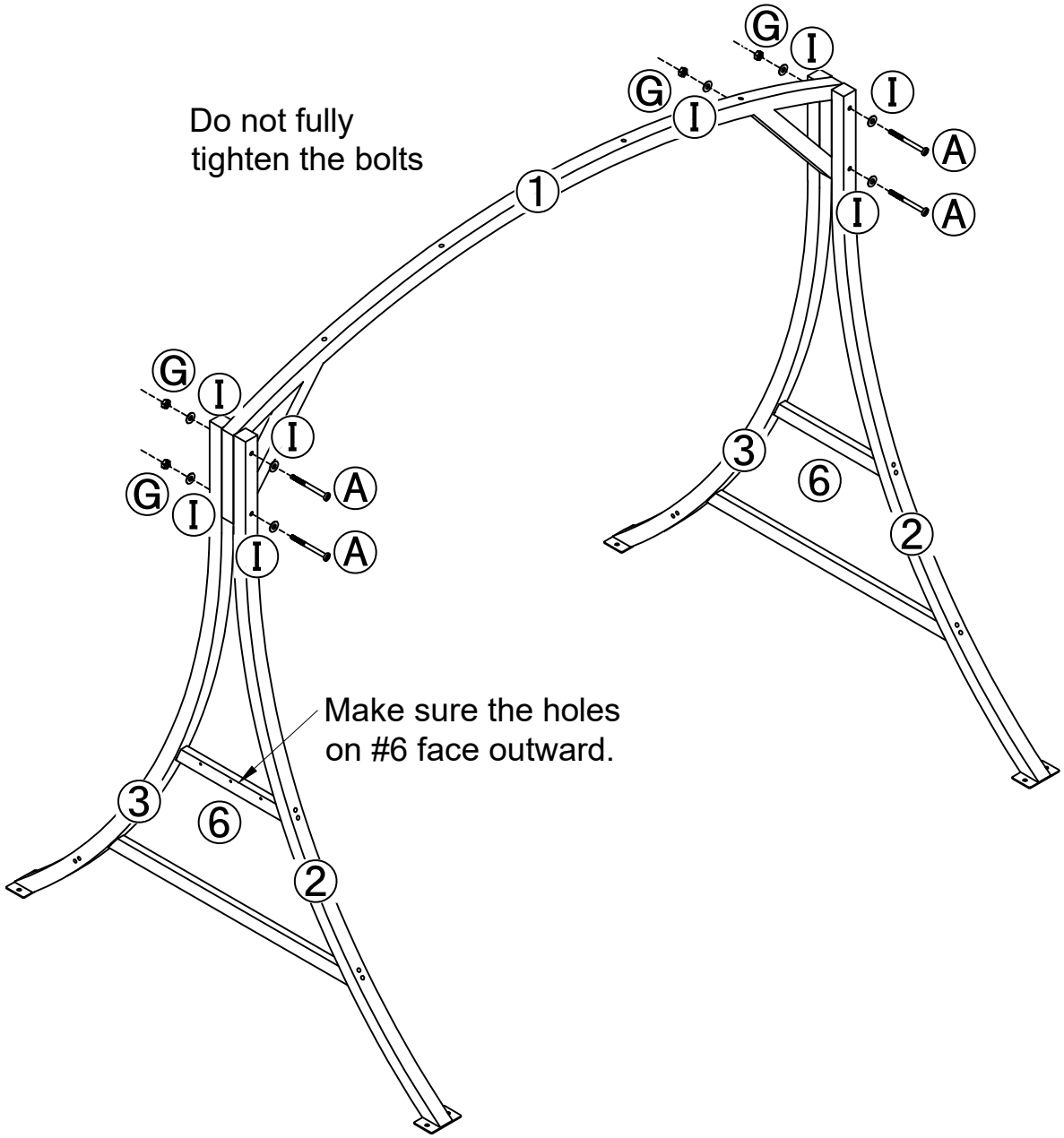
⑨  x 4	
Ⓒ  M6*15 x 4	
Ⓜ  M4 x 1	



x 2

Step 3

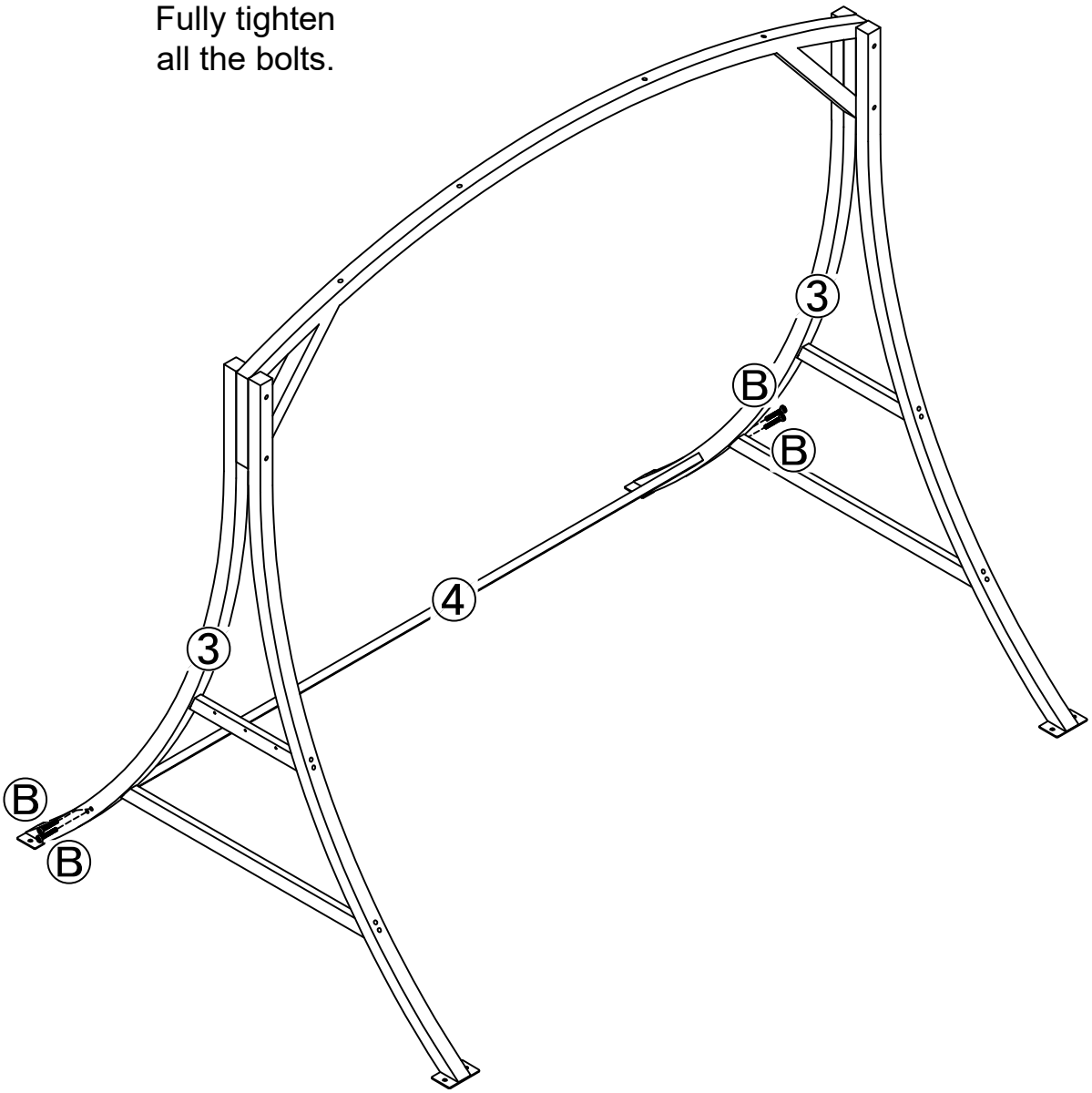
①	Ⓐ	Ⓖ	Ⓘ	Ⓜ	Ⓝ
	 M8*140	 M8		 M6	 14mm
x 1	x 4	x 4	x 8	x 1	x 1



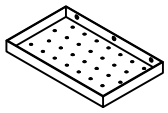
Step 4

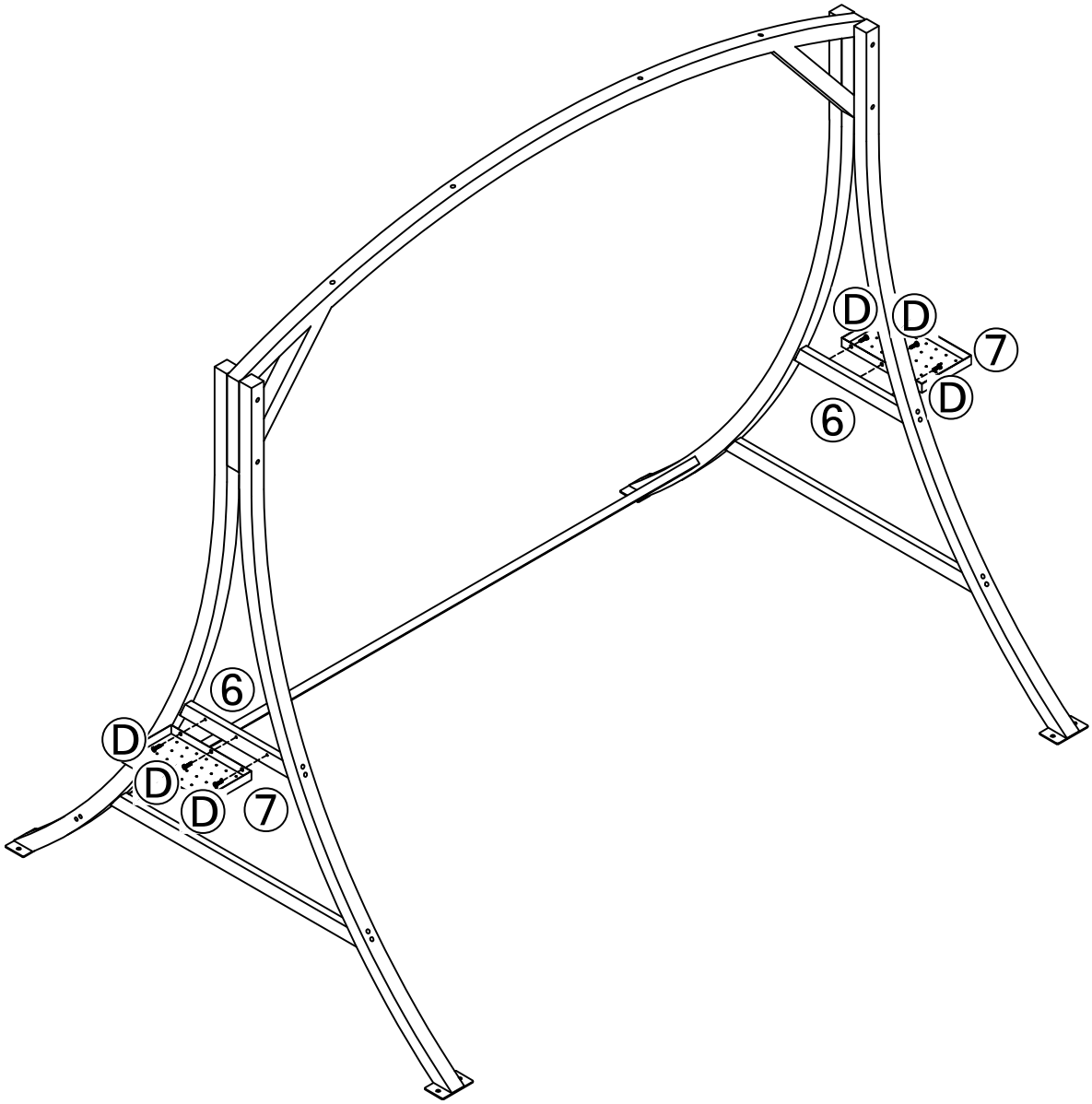
④	Ⓑ	Ⓜ
	 M8*55	 M5
x 1	x 4	x 1

Fully tighten
all the bolts.



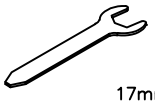
Step 5

⑦	Ⓓ	Ⓜ
	 M6*12	 M4
x 2	x 6	x 1

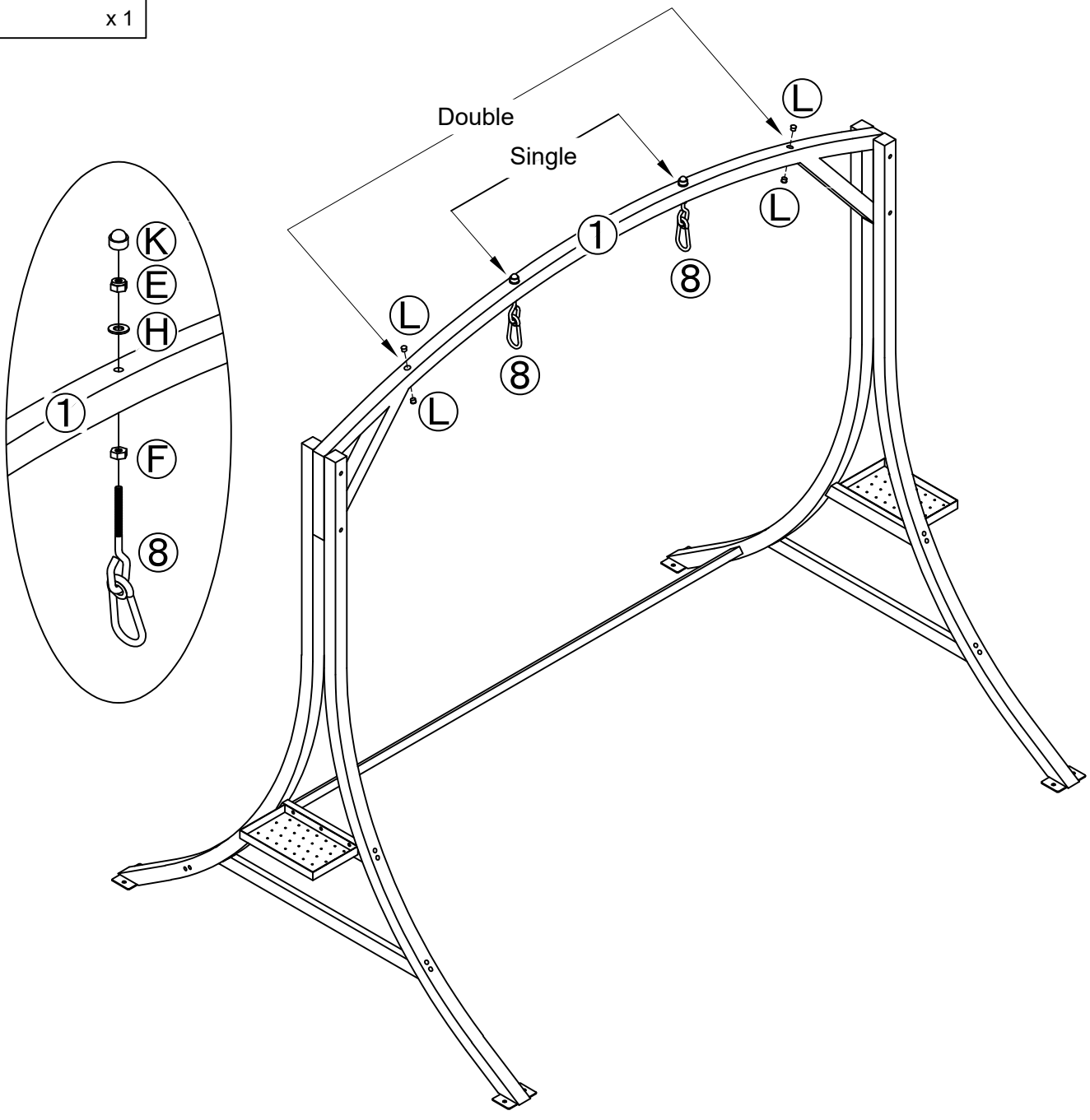


Step 6

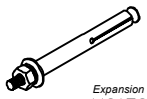
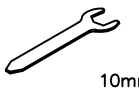
⑧  x 2	Ⓔ  M10 x 2	Ⓕ  M10 x 2	Ⓗ  x 2	Ⓚ  x 2	Ⓛ  ø13mm x 4

Ⓝ  17mm x 1

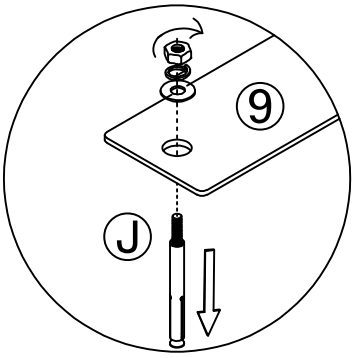
Install #8 in the two outer holes for double seat.
Install #8 in the two inner holes for single seat.
Plug unused holes with Cover Q.

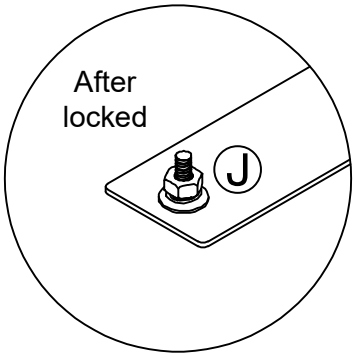


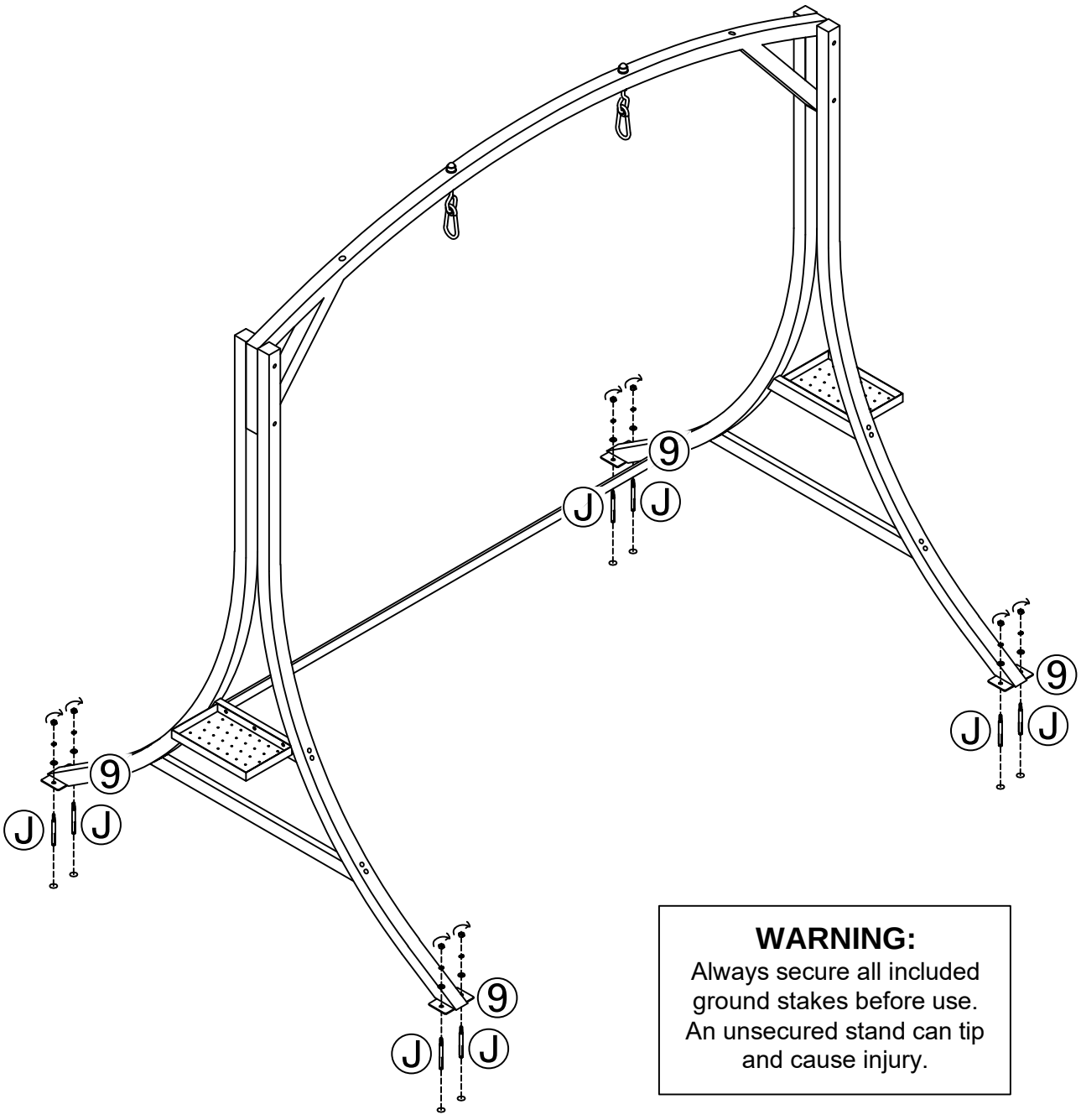
Step 7

J	N
 Expansion anchor M6*70 x 8	 10mm x 1

Secure the expansion anchor to the ground, then thread it through the holes of #9 and tighten.







WARNING:
Always secure all included ground stakes before use. An unsecured stand can tip and cause injury.