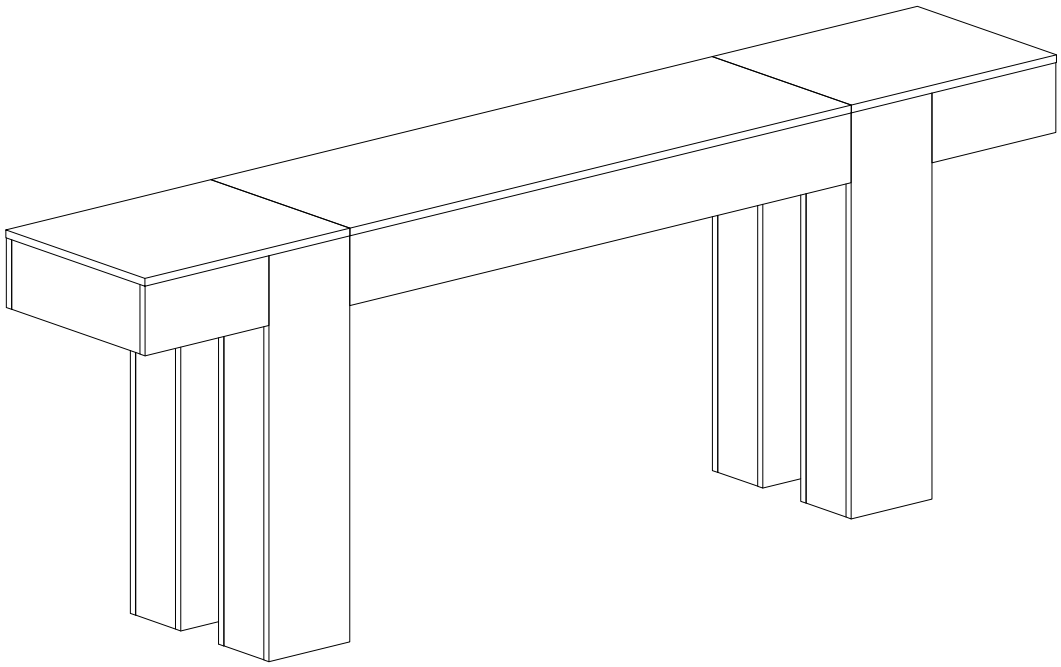
Assembly Instructions



Model No. ZL-ZY0115

Contact Us

We're here to help you.

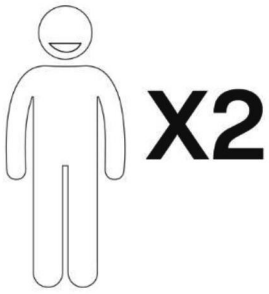


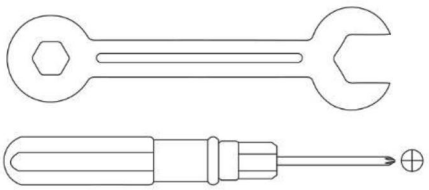
Your satisfaction is our top priority. If you encounter any issues with this product, such as missing or damaged parts, we're here to help. Please retain the original packaging and take photos of the packaging and the product, then contact us as soon as possible.

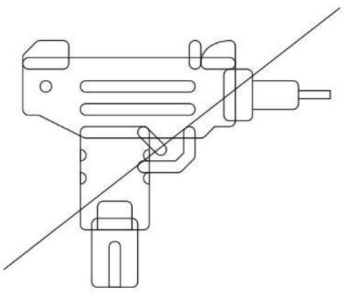
Email: support@epecoya.com

Warm Tips

1. Carefully read these instructions and keep them for future reference.
2. Check the parts list and confirm everything's there before starting assembly.
3. When assembling, put all parts on a soft, smooth surface like a carpet to avoid scratches.
4. Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.



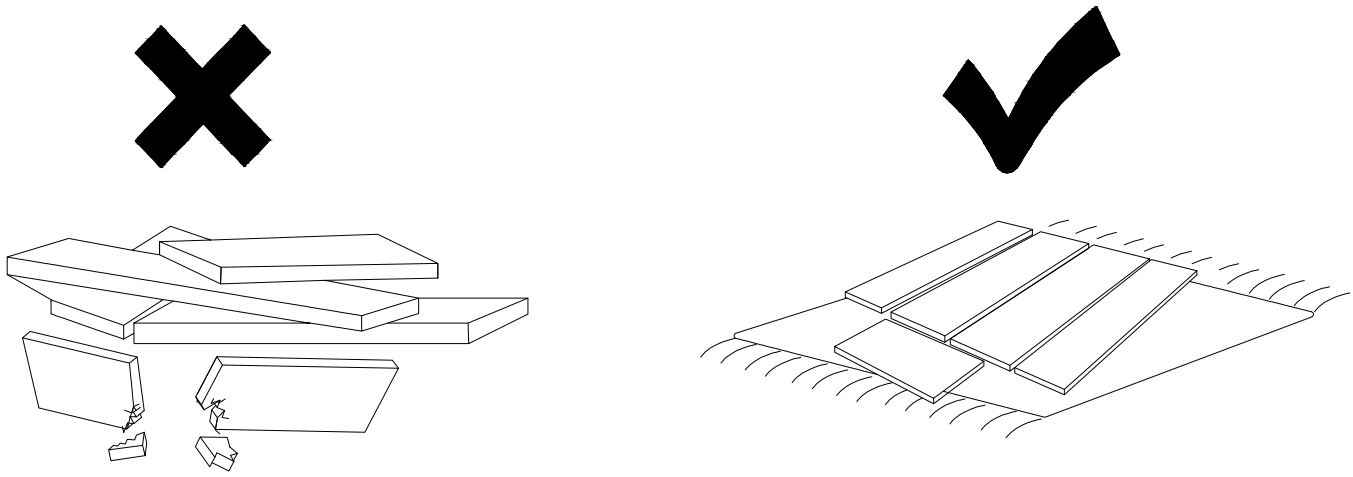


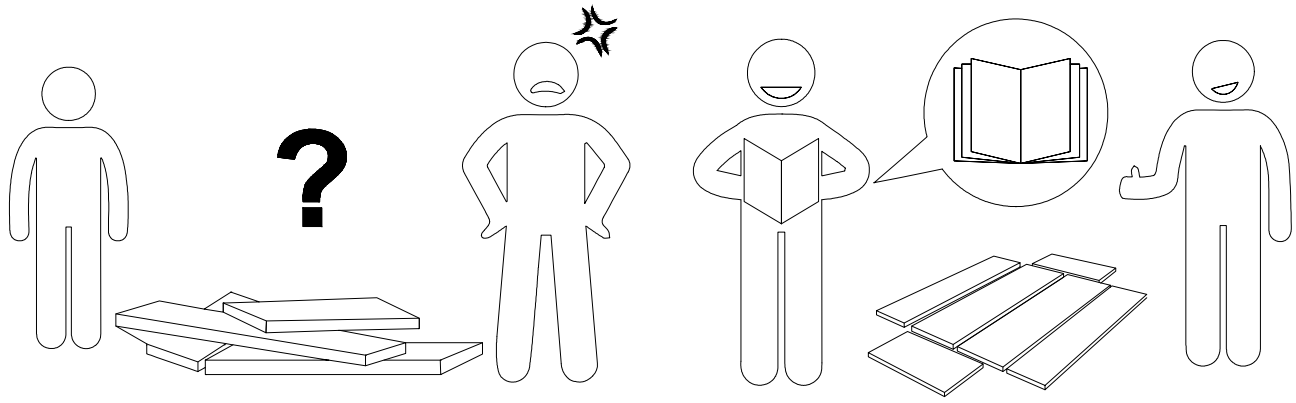


We recommend using hand tools for assembly.
If an electric screwdriver is used, reduce power and torque to avoid damage to the product.

AVOID SCRATCHES

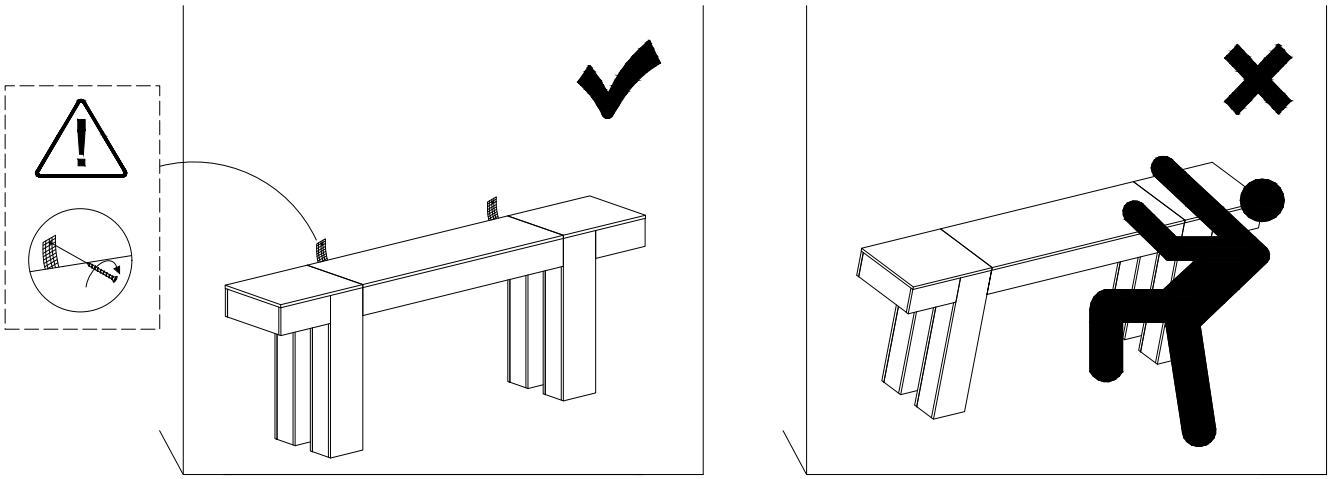
In order to avoid scratching, this furniture should be assembled on a soft surface, such as a rug.

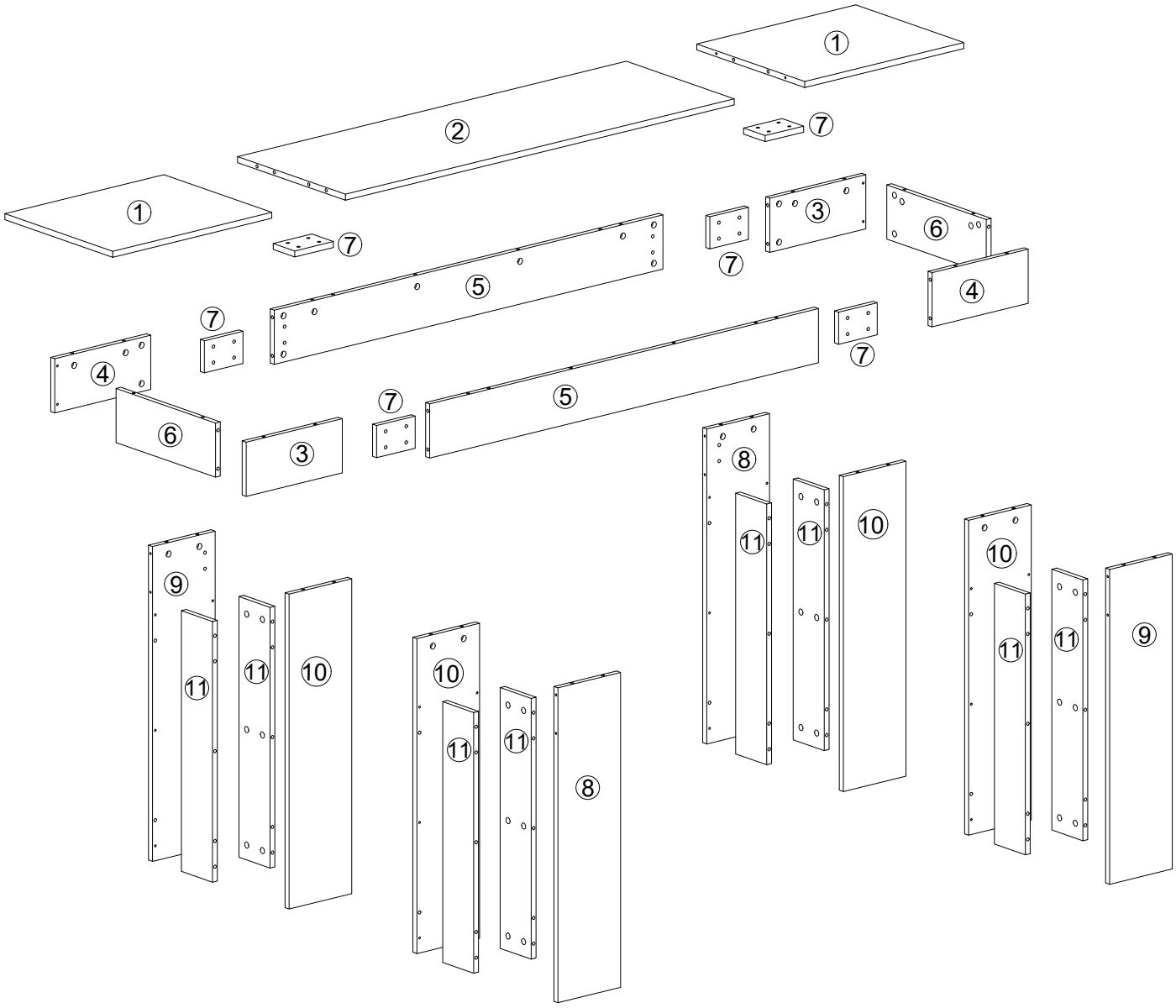




Install the Anti-Tip Straps

Using the anti-tip straps can reduce the risk of tipping over, but can not eliminate it.

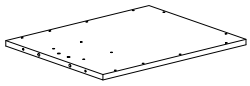
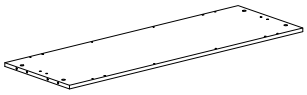
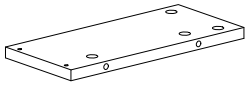
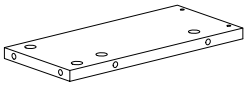
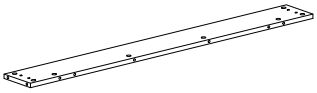
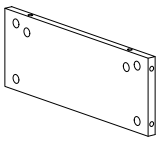
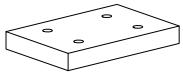
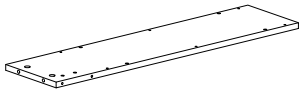
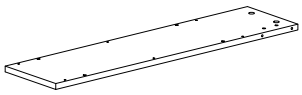
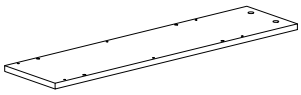
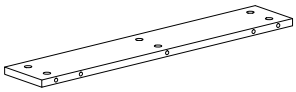




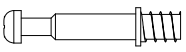
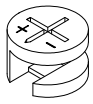
⚠Caution

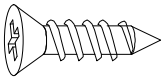
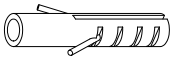
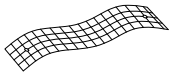
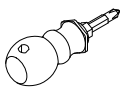
Make sure all parts are included.Most board parts are labeled or stamped on the raw edge.
Contact us for a free replacement if you encounter any damaged or missing parts.

Parts List

 ①2pcs	 ②1pc	 ③2pcs	 ④2pcs
 ⑤2pcs	 ⑥2pcs	 ⑦6pcs	 ⑧2pcs
 ⑨2pcs	 ⑩4pcs	 ⑪8pcs	

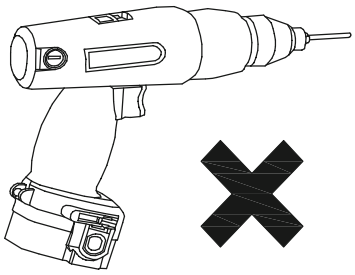
Hardware List

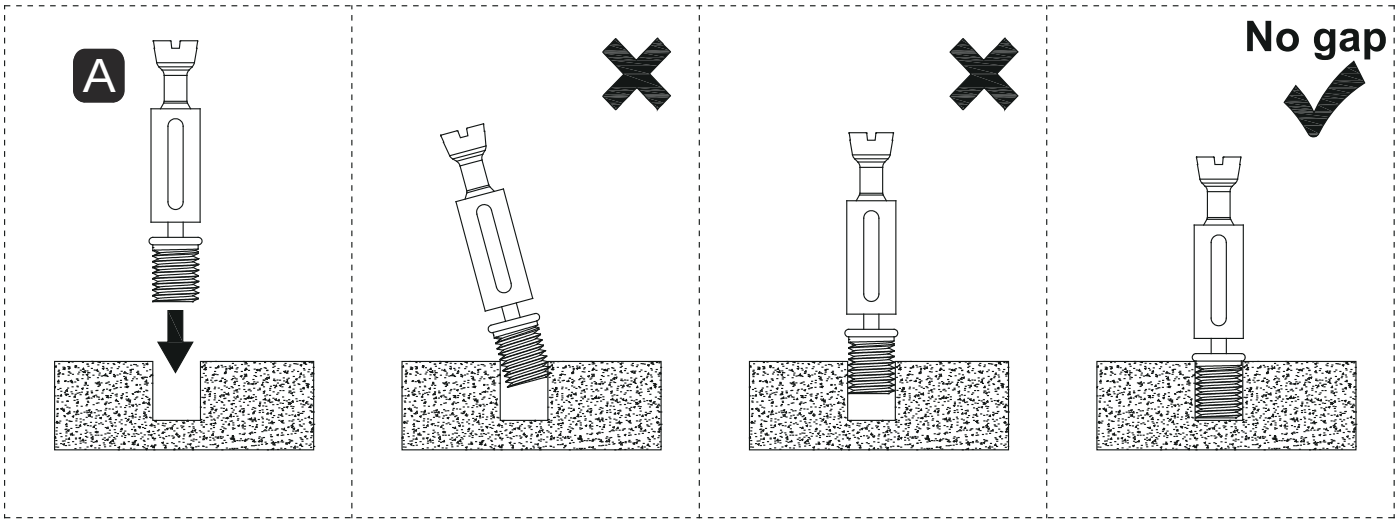
Ax112	Bx112	Cx40	Dx24	Ex1
 Ø6X35mm	 Ø15X12mm	 Ø8X30mm	 M6X25mm	 M4X55mm

Fx2	Gx2	Hx2	Ix2	Jx1
 Ø3.5X14mm	 Ø4X35mm	 Ø8X40mm	 155X20mm	

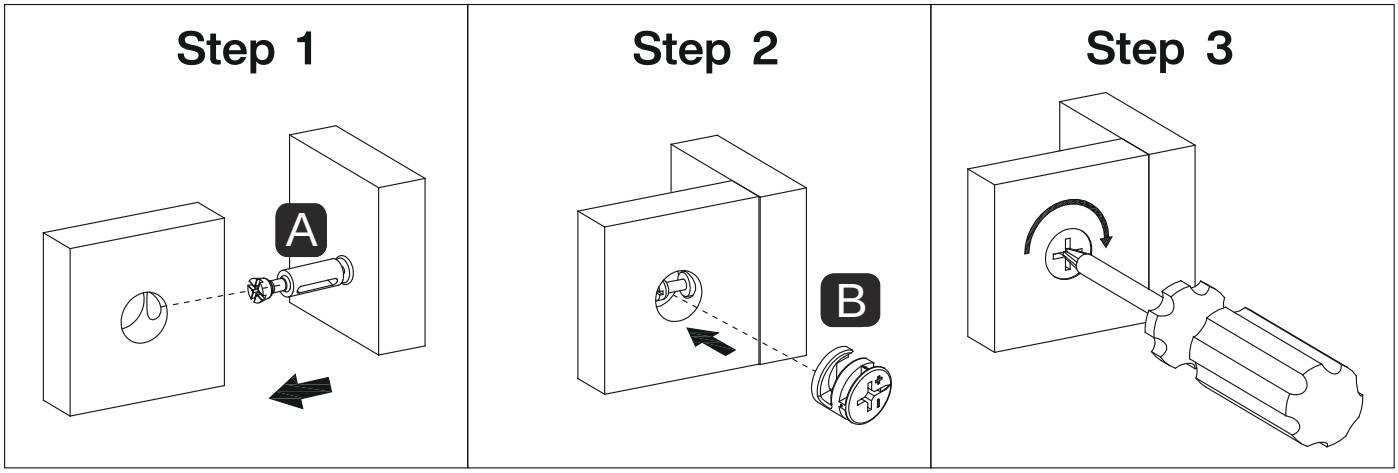
Installation of Cams and Pins

Read each step carefully before starting. Each step of instruction should be performed in the correct order. If these steps are not followed in sequence, assembly difficulties may occur.

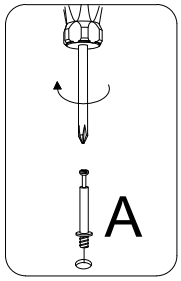


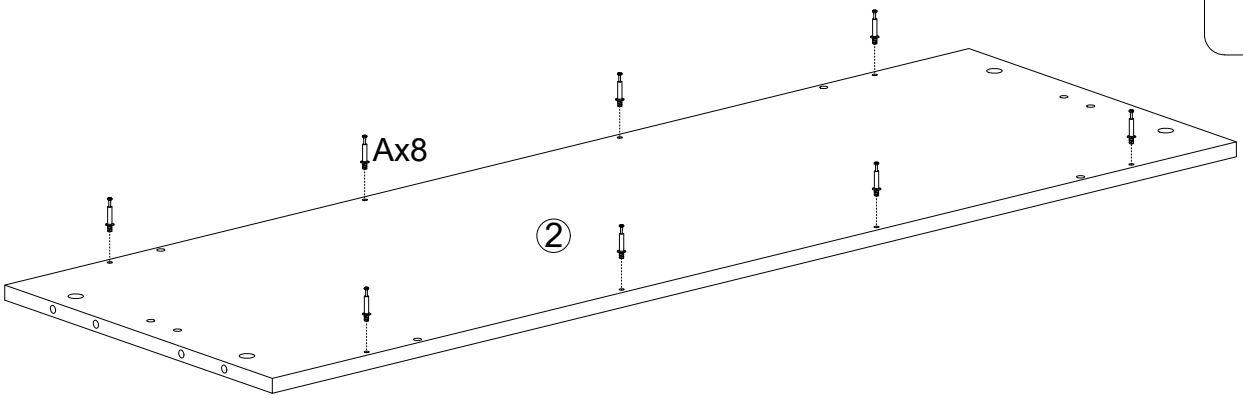


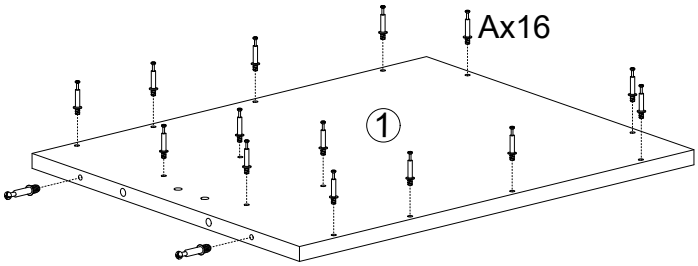
Screw the pin into the hole. Set the cams correctly by aligning the head of the cams with the lock pins.Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.



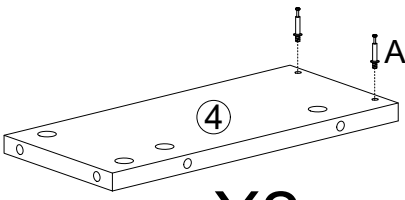
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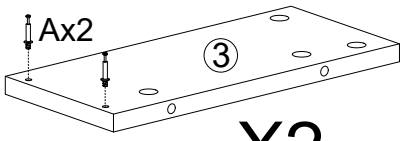




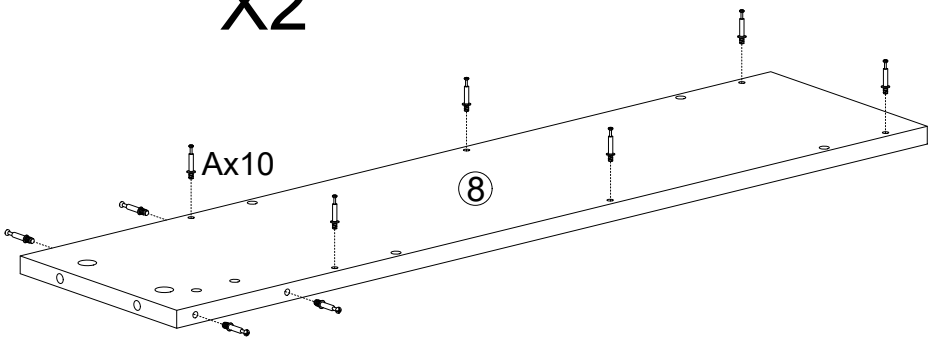
X2



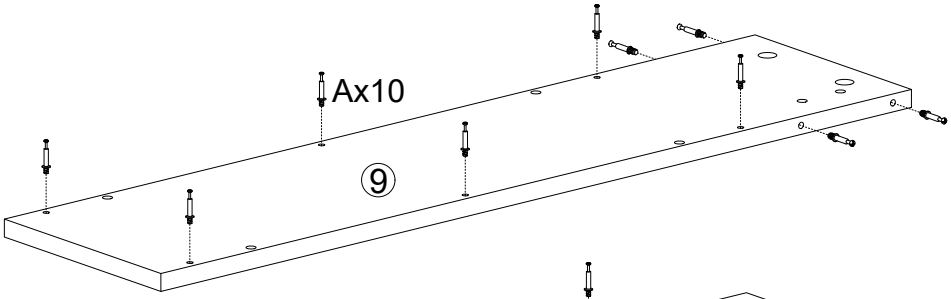
X2



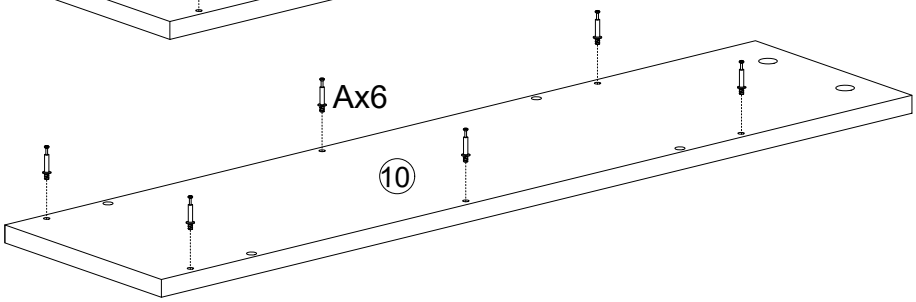
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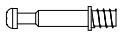
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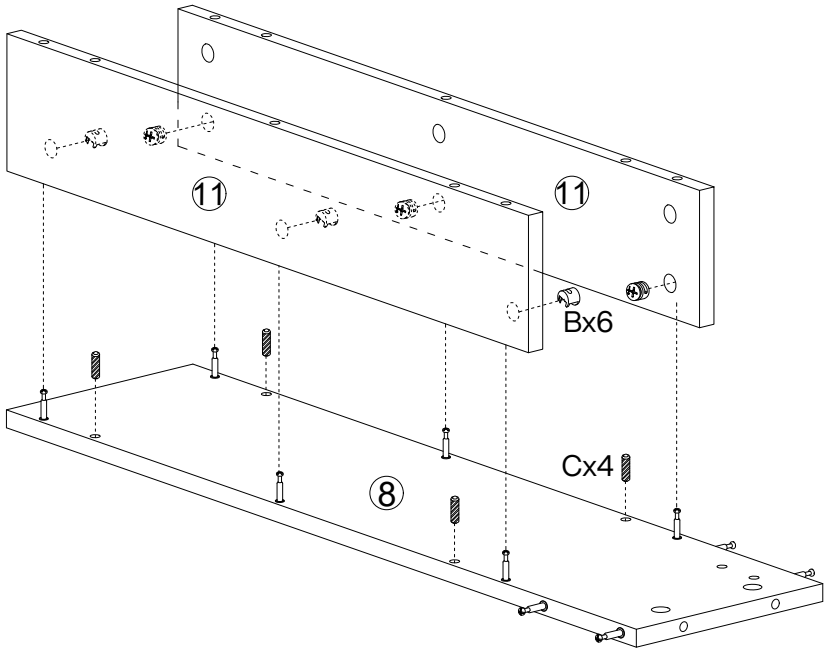
X2



X4

Ax112

Ø6X35mm

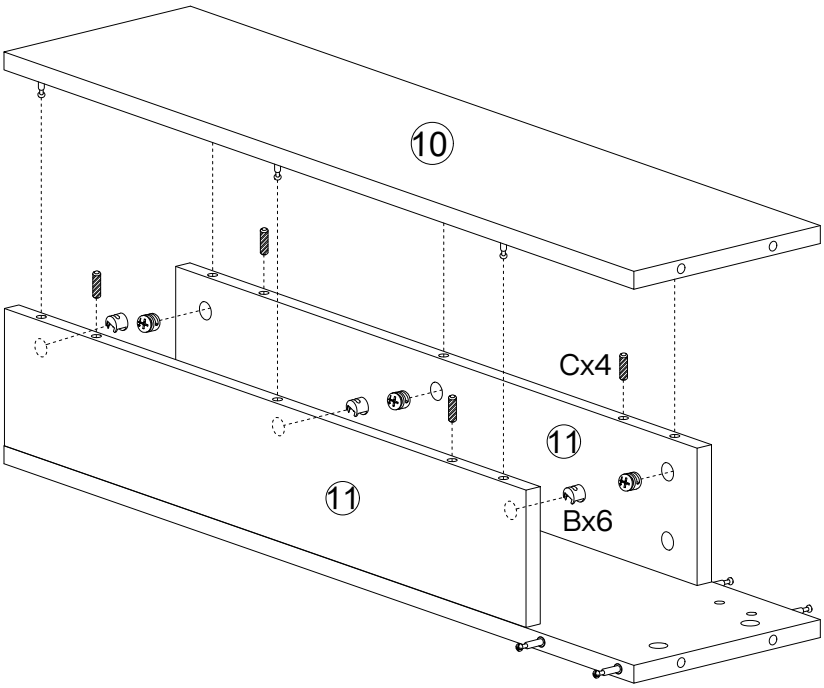
2



X2

Bx12	Cx8
Ø15X12mm	Ø8X30mm

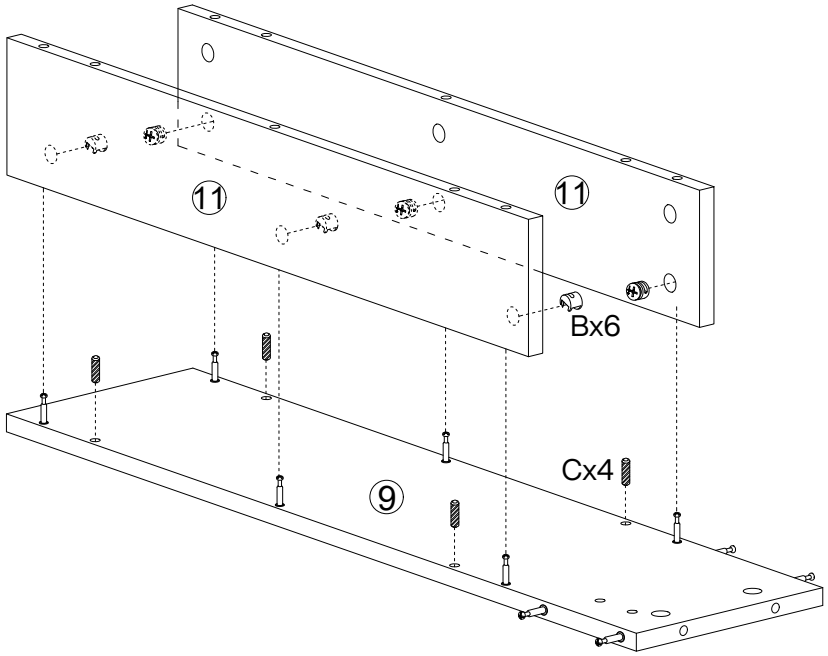
3



X2

Bx12	Cx8
Ø15X12mm	Ø8X30mm

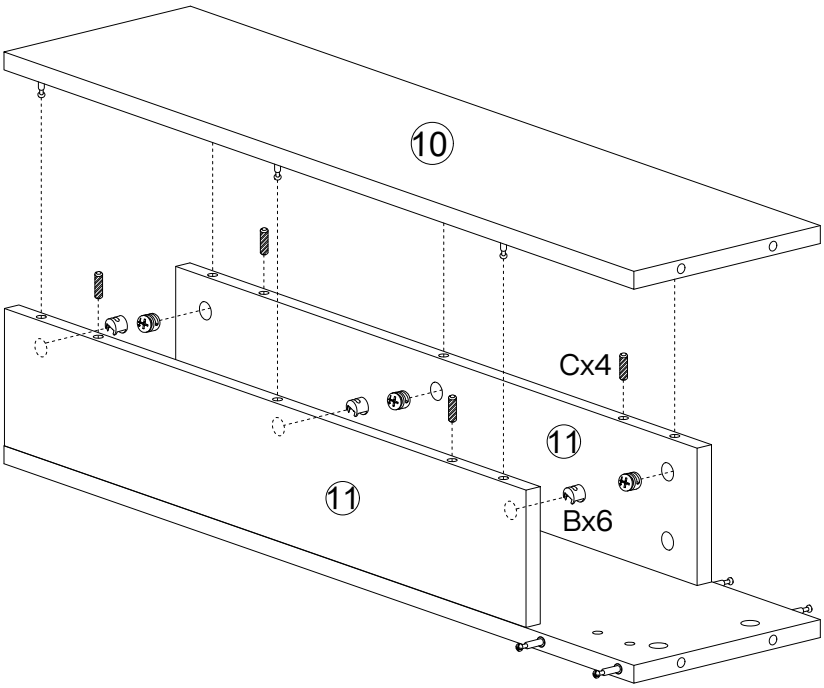
4



X2

Bx12	Cx8
Ø15X12mm	Ø8X30mm

5

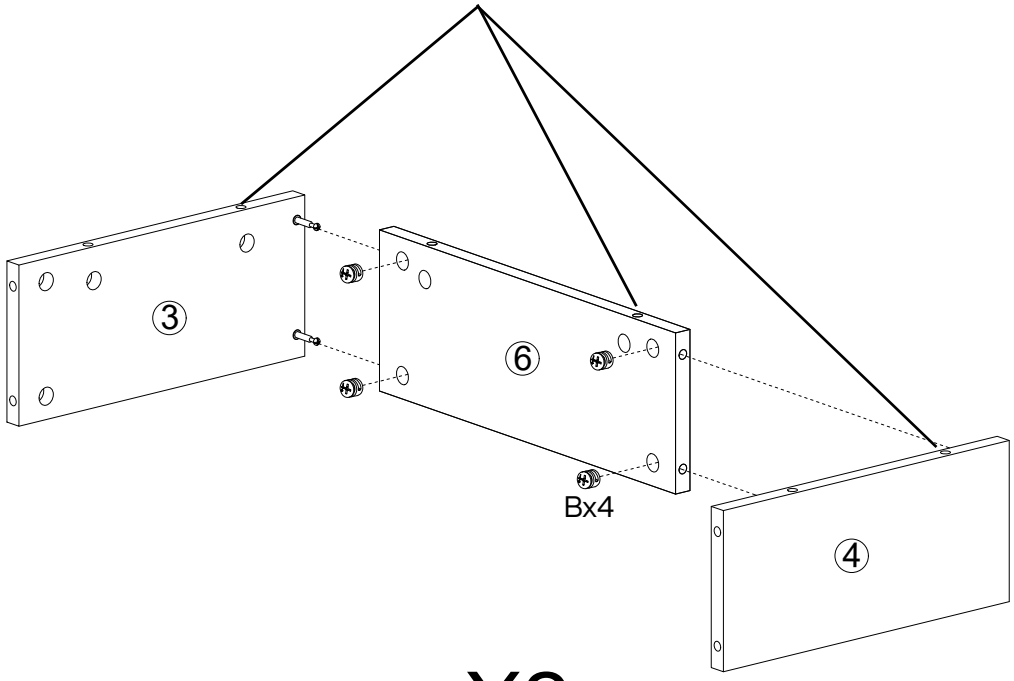


X2

Bx12	Cx8
Ø15X12mm	Ø8X30mm

6

Note: The side holes on Panel ③, Panel ④, and Panel ⑥ need to be aligned on the same side.

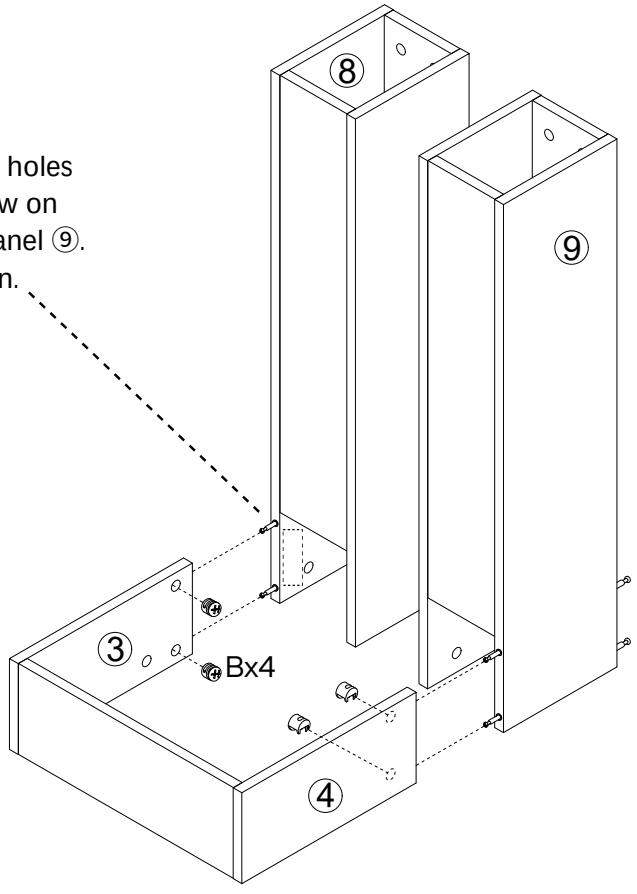


X2

Bx8
Ø15X12mm

7

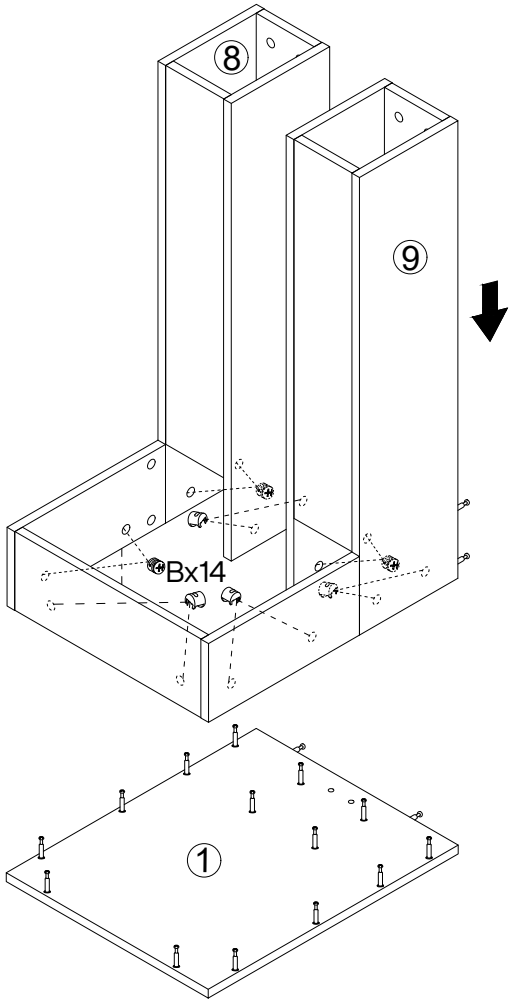
Note: There are no other screw holes at the mating point of this screw on Panel ⑧. This also applies to Panel ⑨. Pay attention to the orientation.



X2

Bx8
Ø15X12mm

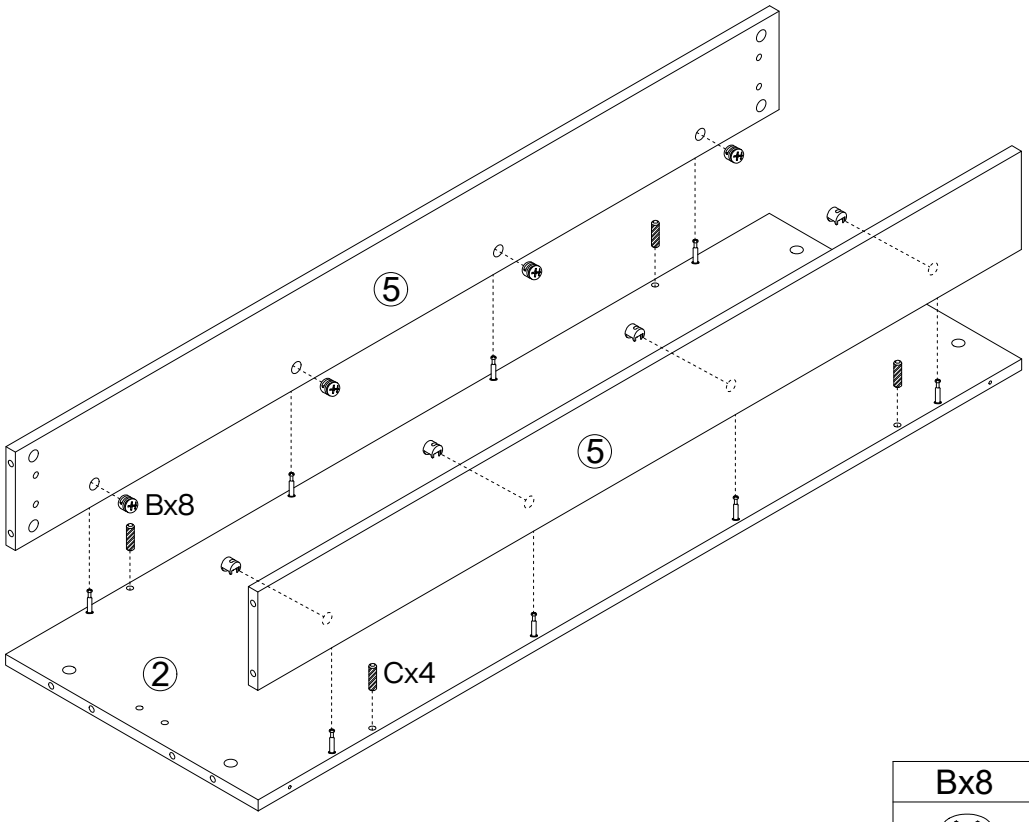
8



X2

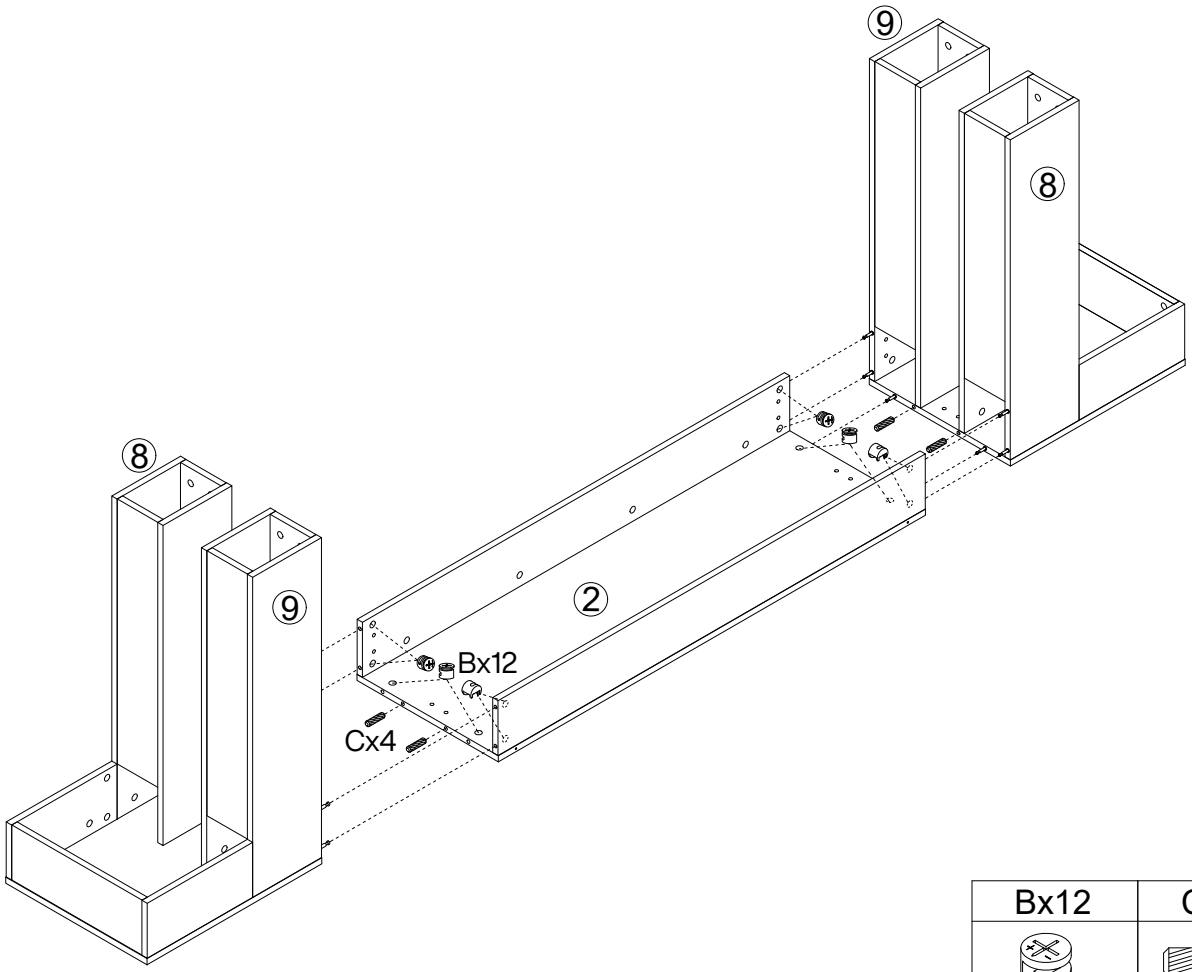
Bx28
Ø15X12mm

9



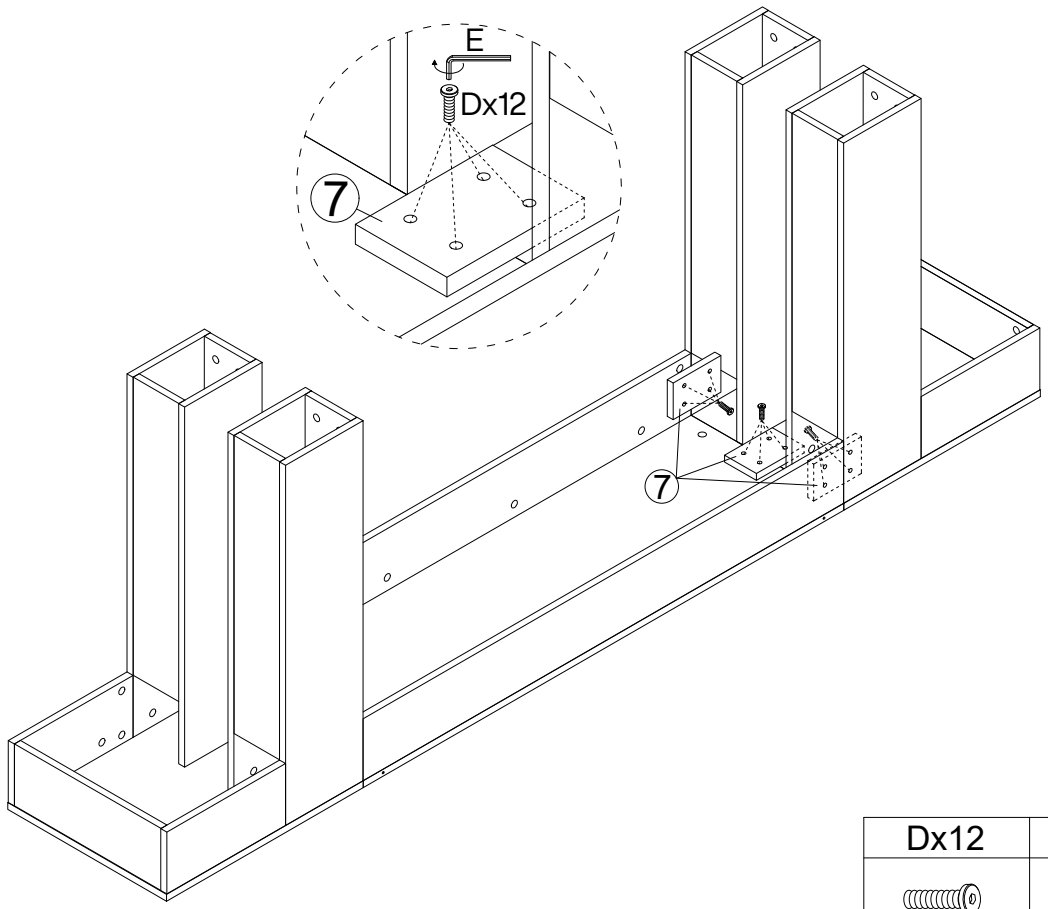
Bx8	Cx4
Ø15X12mm	Ø8X30mm

10



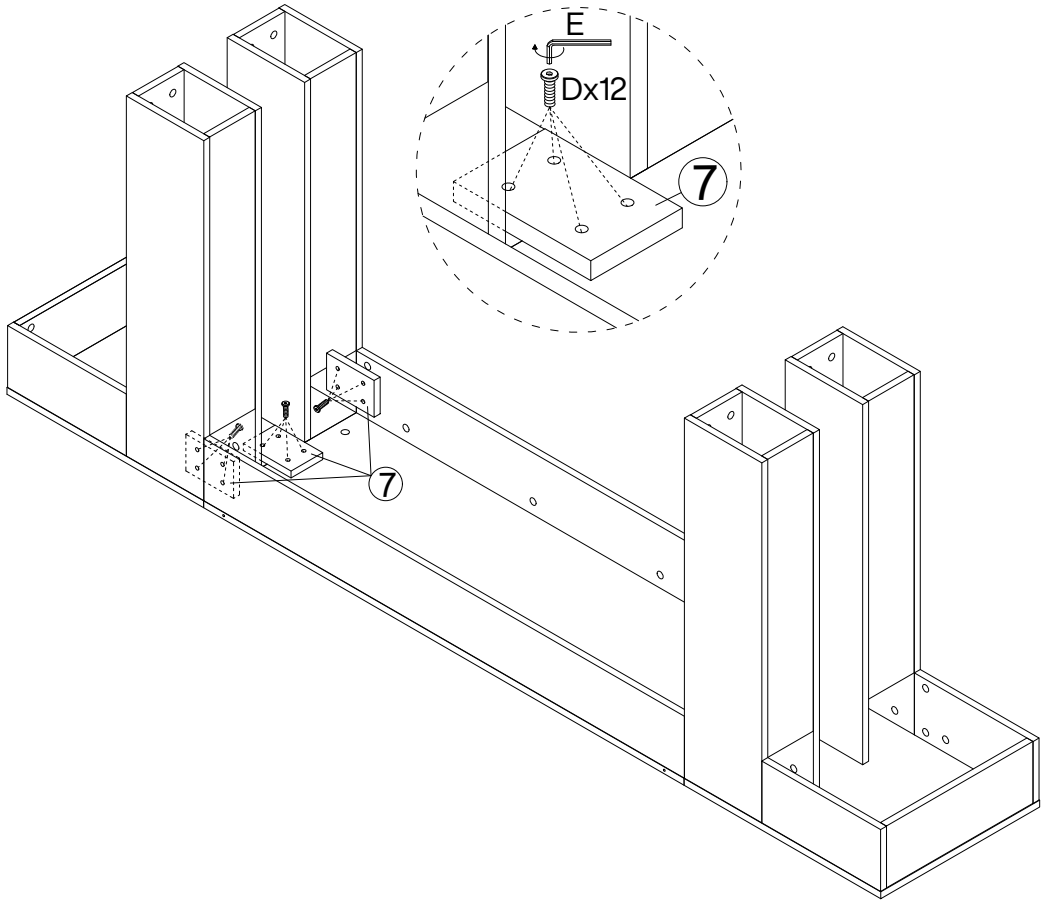
Bx12	Cx4
Ø15X12mm	Ø8X30mm

11



Dx12	Ex1
M6X25mm	M4X55mm

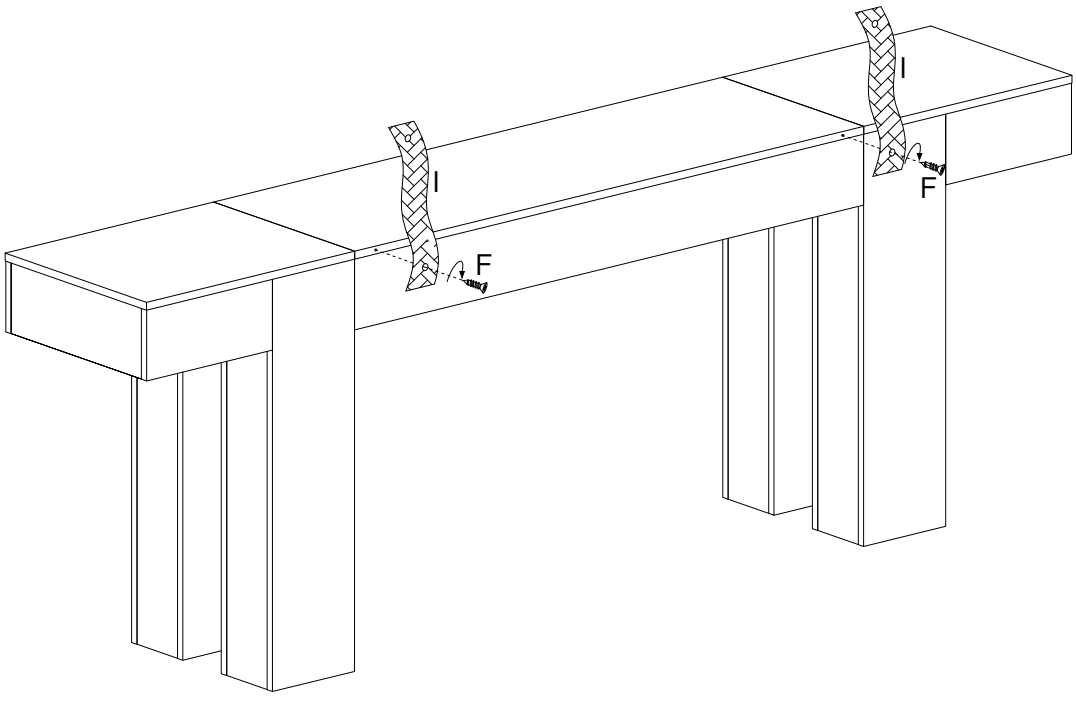
12

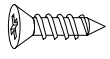


Dx12

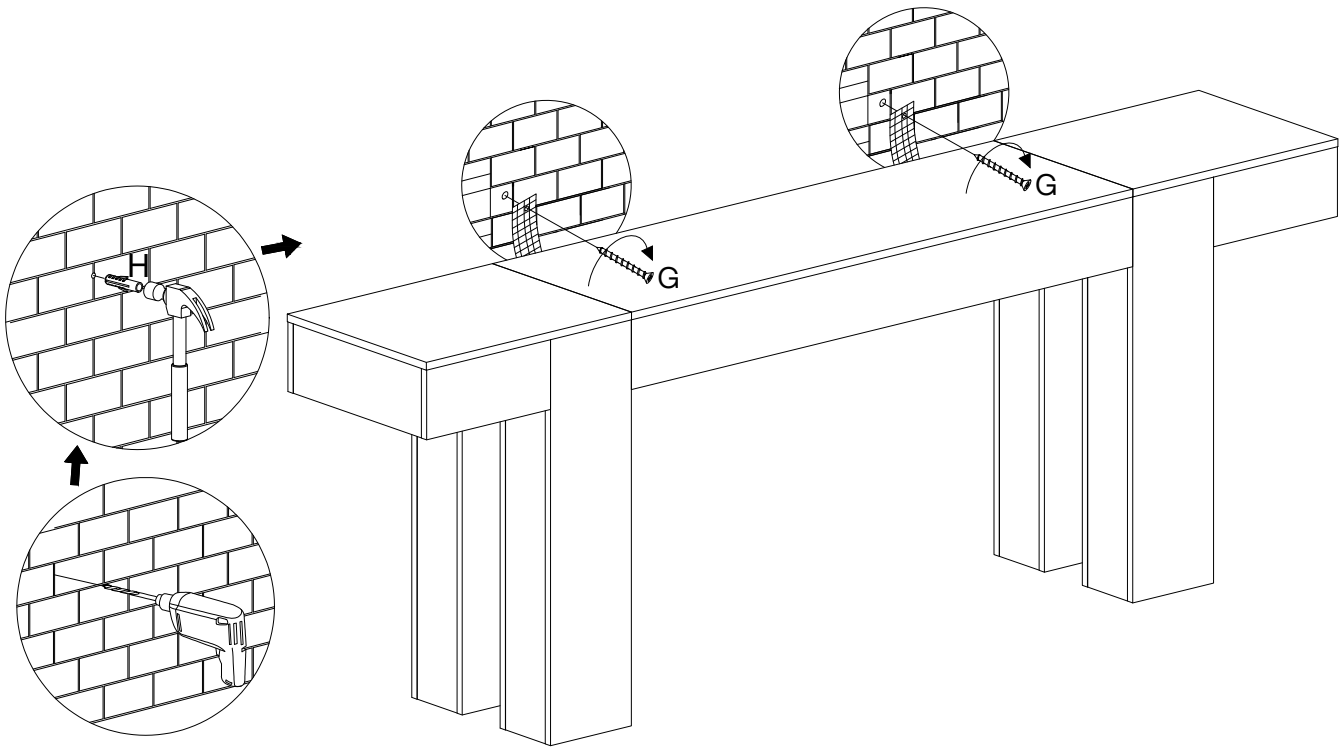
M6X25mm

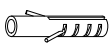
13



Fx2	Ix2
	
Ø3.5X14mm	155X20mm

14



Gx2	Hx2
	
Ø4X35mm	Ø8X40mm