

10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware. Compare with the parts list to be sure all parts are present.

IMPORTANT : PLEASE READ INSTRUCTION BEFORE STARTING THE ASSEMBLY.

"DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED"

"DO NOT OVERTIGHT ANY HARDWARE"

WARNING : SMALL PARTS AND HARDWARE NOT FOR CHILDREN UNDER 3 YEARS. ADULT ASSEMBLY REQUIRED.

TABLE OF CONTENTS

HARDWARES LIST

PAGE 2

PARTS LIST

PAGE 3 - 6

PARTS' LOCATION

PAGE 7 - 8

ASSEMBLY STEPS

PAGE 9 - 27

ASSEMBLY COMPLETED

PAGE 27

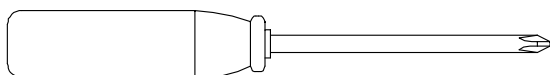
**COFFEE TABLE ASSEMBLY STEP START FROM STEP 1 TO 9.

**END TABLE ASSEMBLY STEP START FROM STEP 10 TO 18.

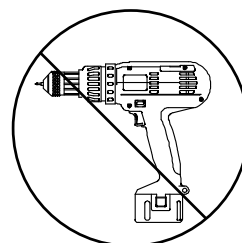
**DRAWER ASSEMBLY STEP START FROM STEP 19 TO 29.

ASSEMBLY TOOLS REQUIRED

1. Screwdriver (not provide)


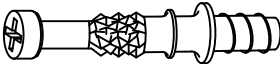


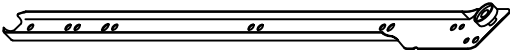
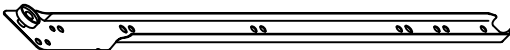

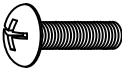
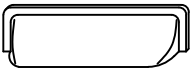


Skip the power drill this time.





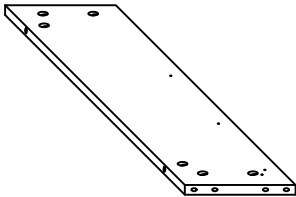
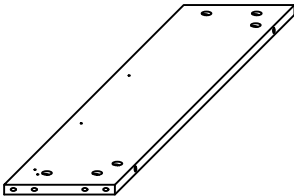

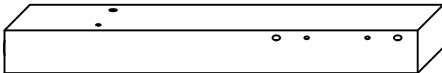
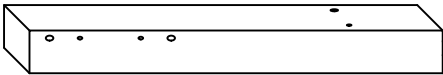
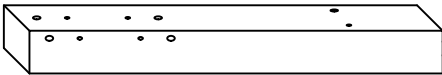
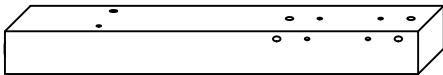
10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

HARDWARES LIST

ITEM	DESCRIPTION	DRAWING	QTY
A	MINIFIX CAM LOCK		84 PCS
B	MINIFIX CAM BOLT		84 PCS
C	WOOD DOWEL (M8 x 25MM)		48 PCS
D	WOOD DOWEL (M6 x 25MM)		24 PCS
F	LEFT DRAWER SLIDE		3 PCS
G	RIGHT DRAWER SLIDE		3 PCS
H	CSK SCREW M3 x 10mm		24 PCS
I	TRUSS M-SCREW (12MM)		6 PCS
J	HANDLE		3 PCS

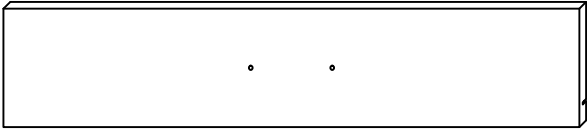

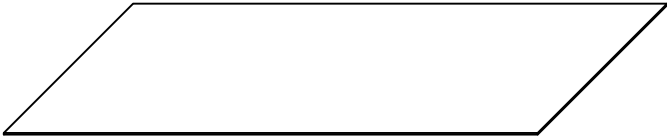
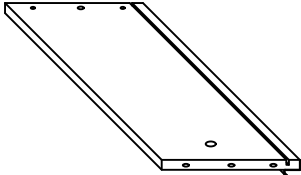
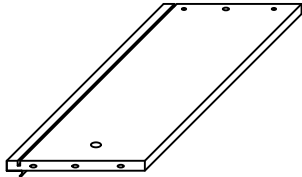
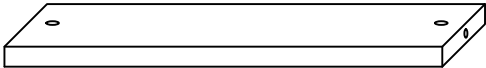
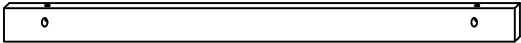
10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

COFFEE TABLE PARTS LIST

ITEM	DESCRIPTION	DRAWING	QTY
1	TOP PANEL		1 PC
2	BOTTOM PANEL		1 PC
3	LEFT PANEL		1 PC
4	RIGHT PANEL		1 PC
5	BACK PANEL		1 PC
6	FRONT LEG - LEFT		1 PC
7	FRONT LEG - RIGHT		1 PC
8	BACK LEG - LEFT		1 PC
9	BACK LEG - RIGHT		1 PC

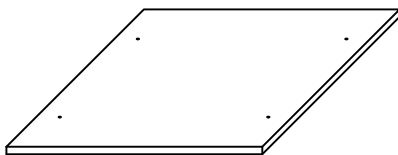
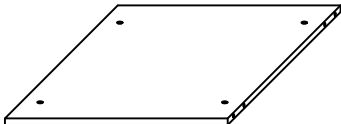
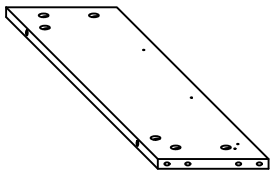
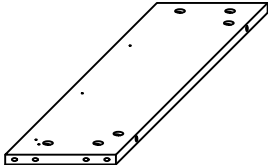
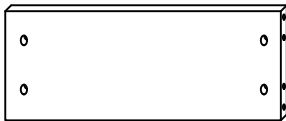
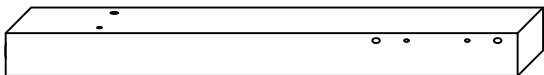
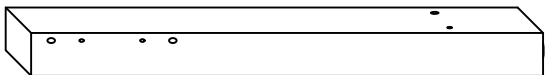
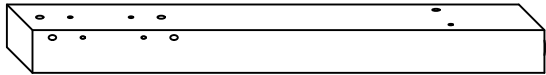
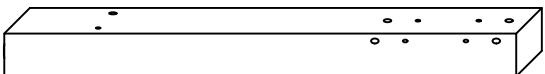
10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

COFFEE TABLE PARTS LIST

ITEM	DESCRIPTION	DRAWING	QTY
10	DRAWER HEAD		1 PC
11	DRAWER BACK PANEL		1 PC
12	DRAWER BOTTOM PANEL		1 PC
19	DRAWER LEFT PANEL		1 PC
20	DRAWER RIGHT PANEL		1 PC
21	DRAWER BOTTOM SUPPORT RAIL		1 PC
18	BOTTOM SUPPORT RAIL		2 PCS

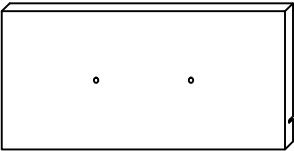
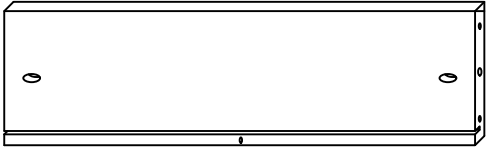

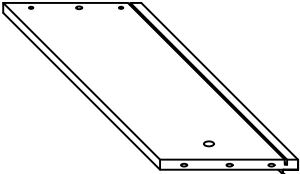
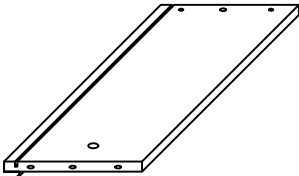
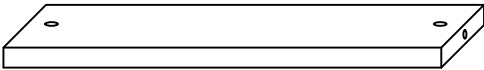
10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

END TABLE PARTS LIST

ITEM	DESCRIPTION	DRAWING	QTY
13	TOP PANEL		2 PCS
14	BOTTOM PANEL		2 PCS
15	LEFT PANEL		2 PCS
16	RIGHT PANEL		2 PCS
17	BACK PANEL		2 PCS
22	FRONT LEG - LEFT		2 PCS
23	FRONT LEG - RIGHT		2 PCS
24	BACK LEG - LEFT		2 PCS
25	BACK LEG - RIGHT		2 PCS

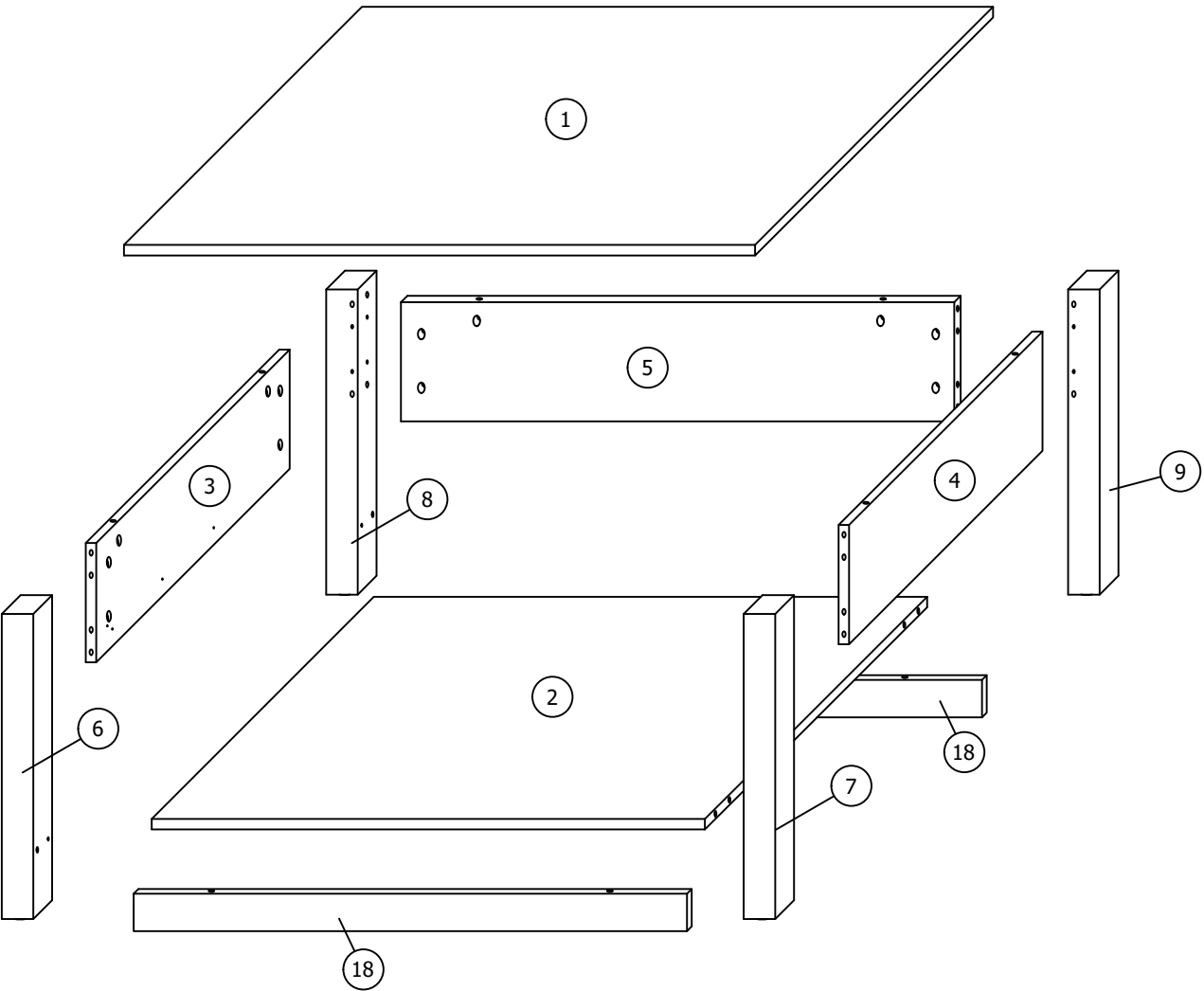
10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

END TABLE PARTS LIST

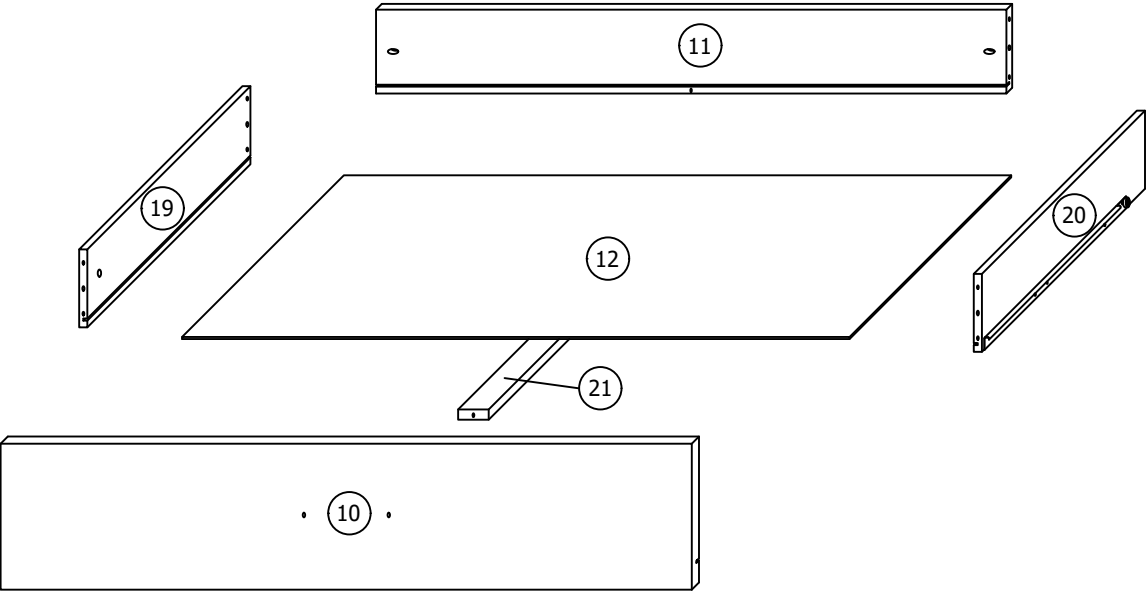
ITEM	DESCRIPTION	DRAWING	QTY
26	DRAWER HEAD		2 PCS
27	DRAWER BACK PANEL		2 PCS
28	DRAWER BOTTOM PANEL		2 PCS
19	DRAWER LEFT PANEL		2 PCS
20	DRAWER RIGHT PANEL		2 PCS
21	DRAWER BOTTOM SUPPORT RAIL		2 PCS

PARTS ' LOCATION

COFFEE TABLE x 1 PC

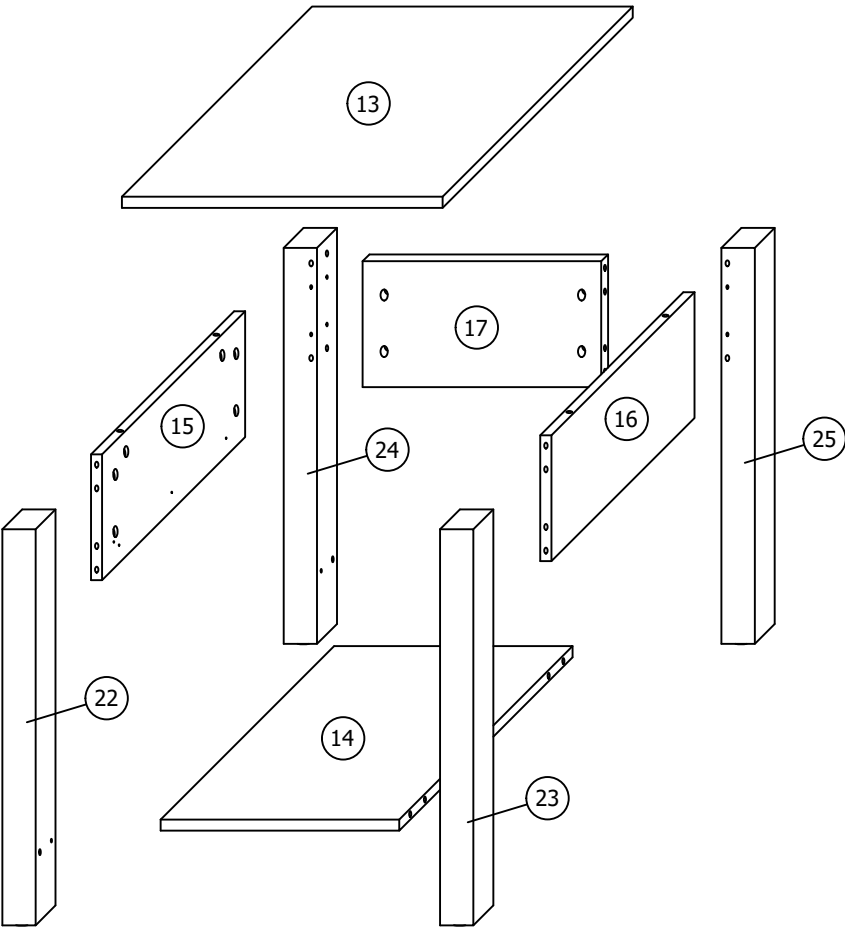


DRAWER x 1 PC

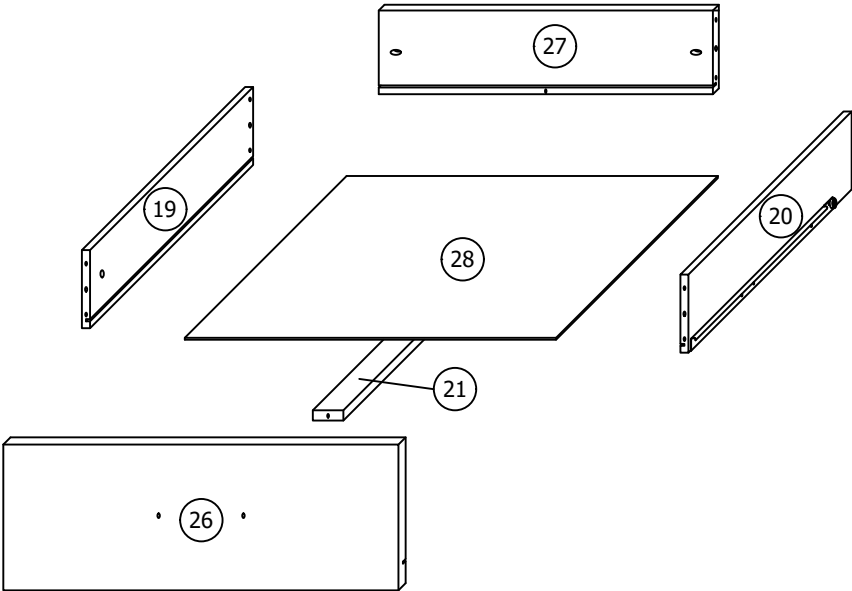


PARTS ' LOCATION

END TABLE x 2 PCS



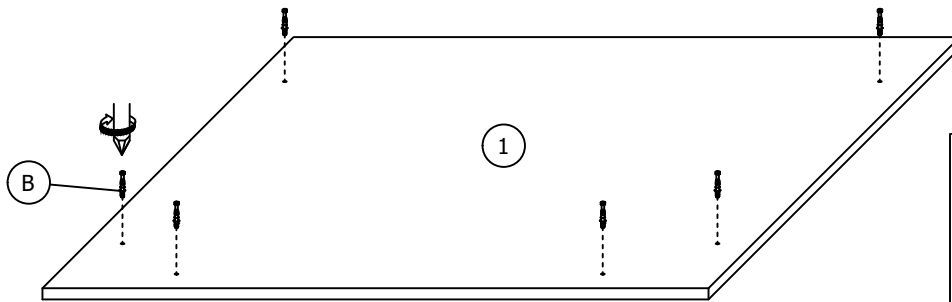
DRAWER x 2 PCS



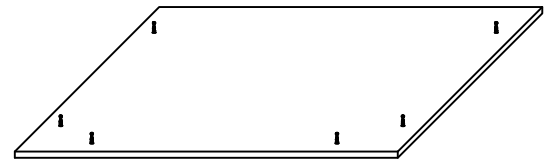
ASSEMBLY STEPS

STEP 1

Insert 6 pieces (B) to (1) as shown.



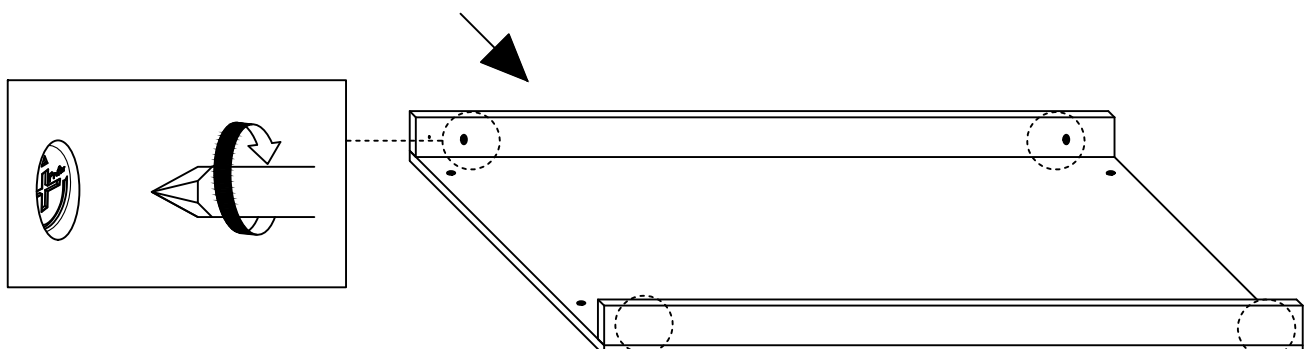
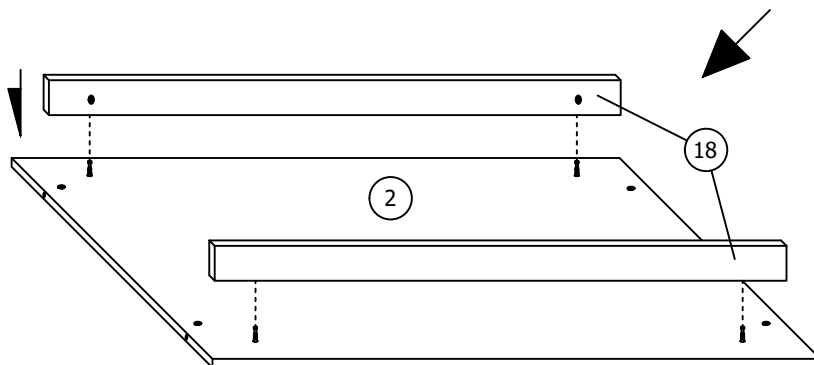
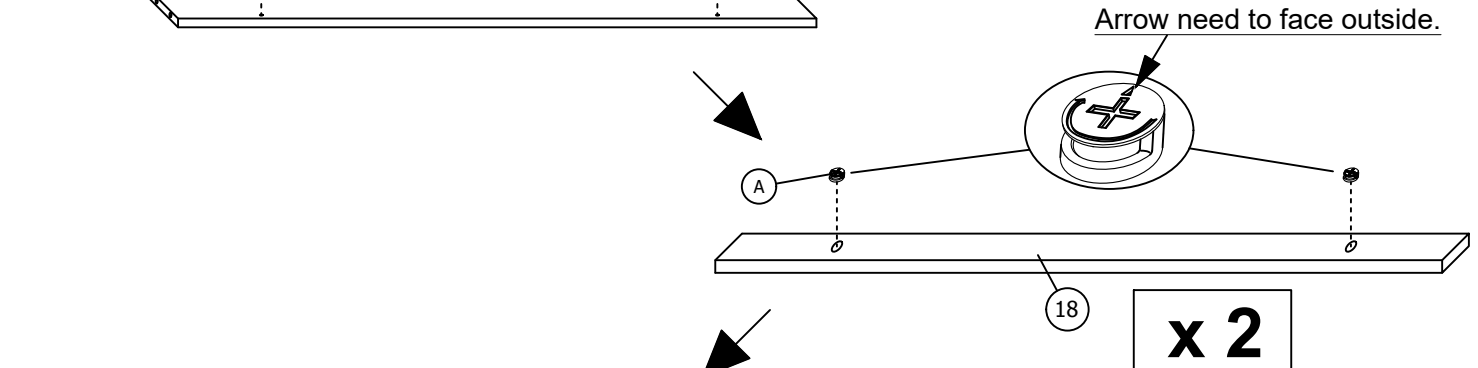
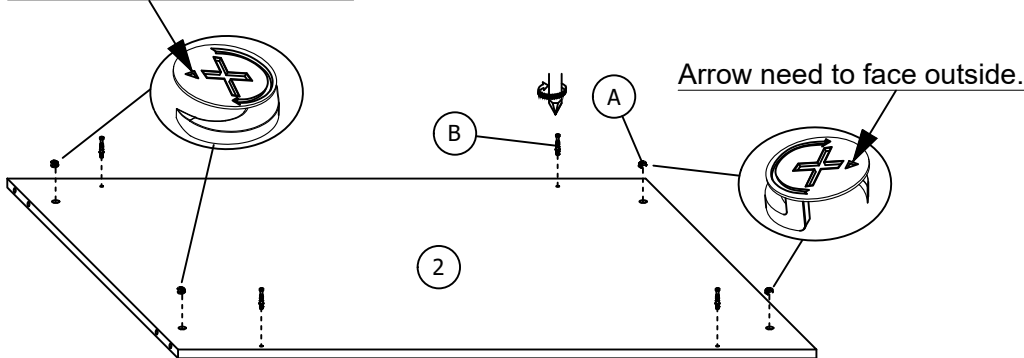
Assembled looks



STEP 2

Insert 4 pieces (A),(B) to (2), 2 pieces (A) to (18). Combine them then tighten the 4 pieces (A) as shown.

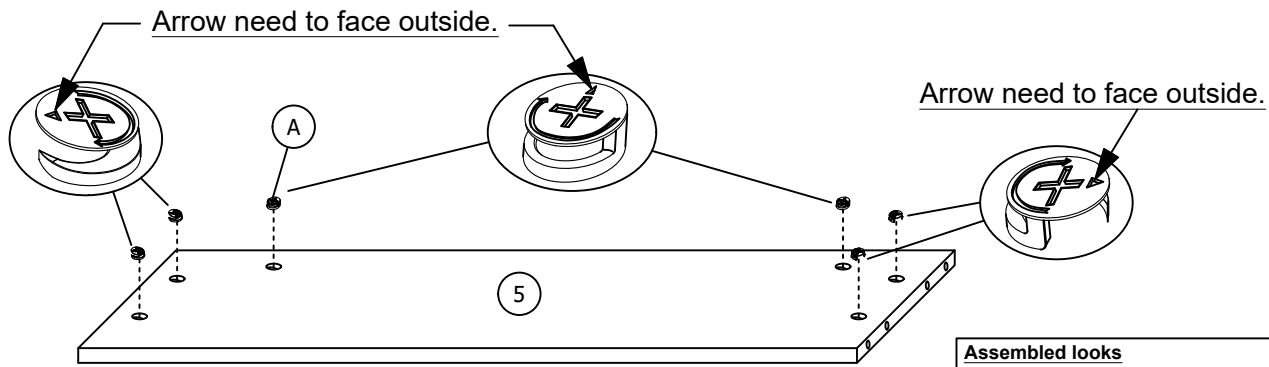
Arrow need to face outside.



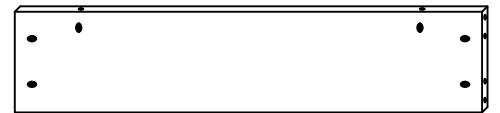
10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

STEP 3

Insert 6 pieces (A) to (5) as shown.

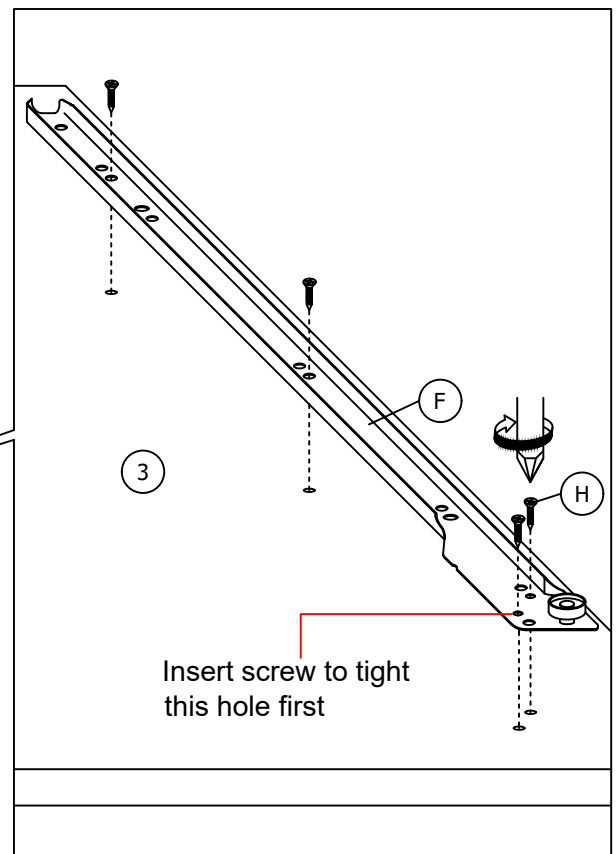
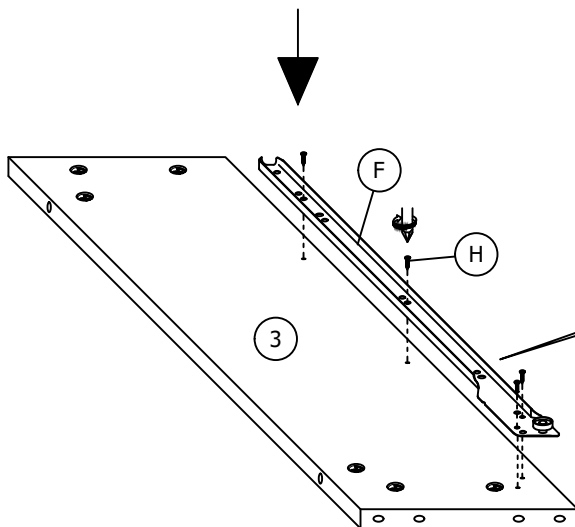
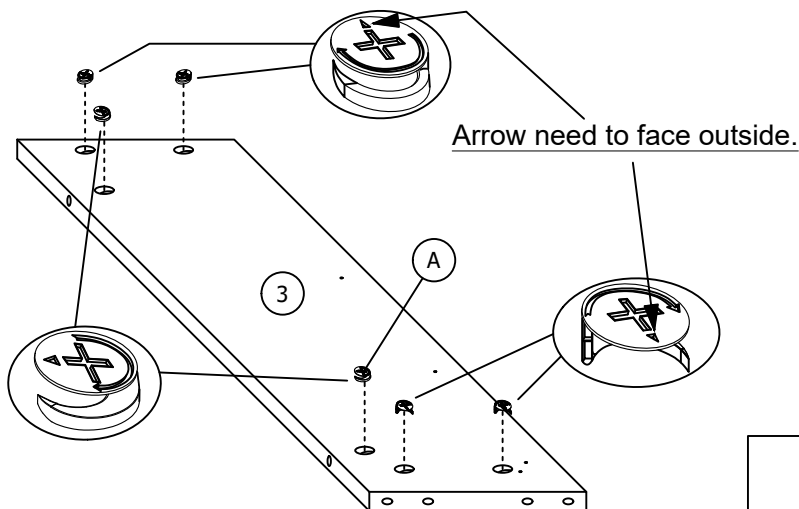


Assembled looks



STEP 4

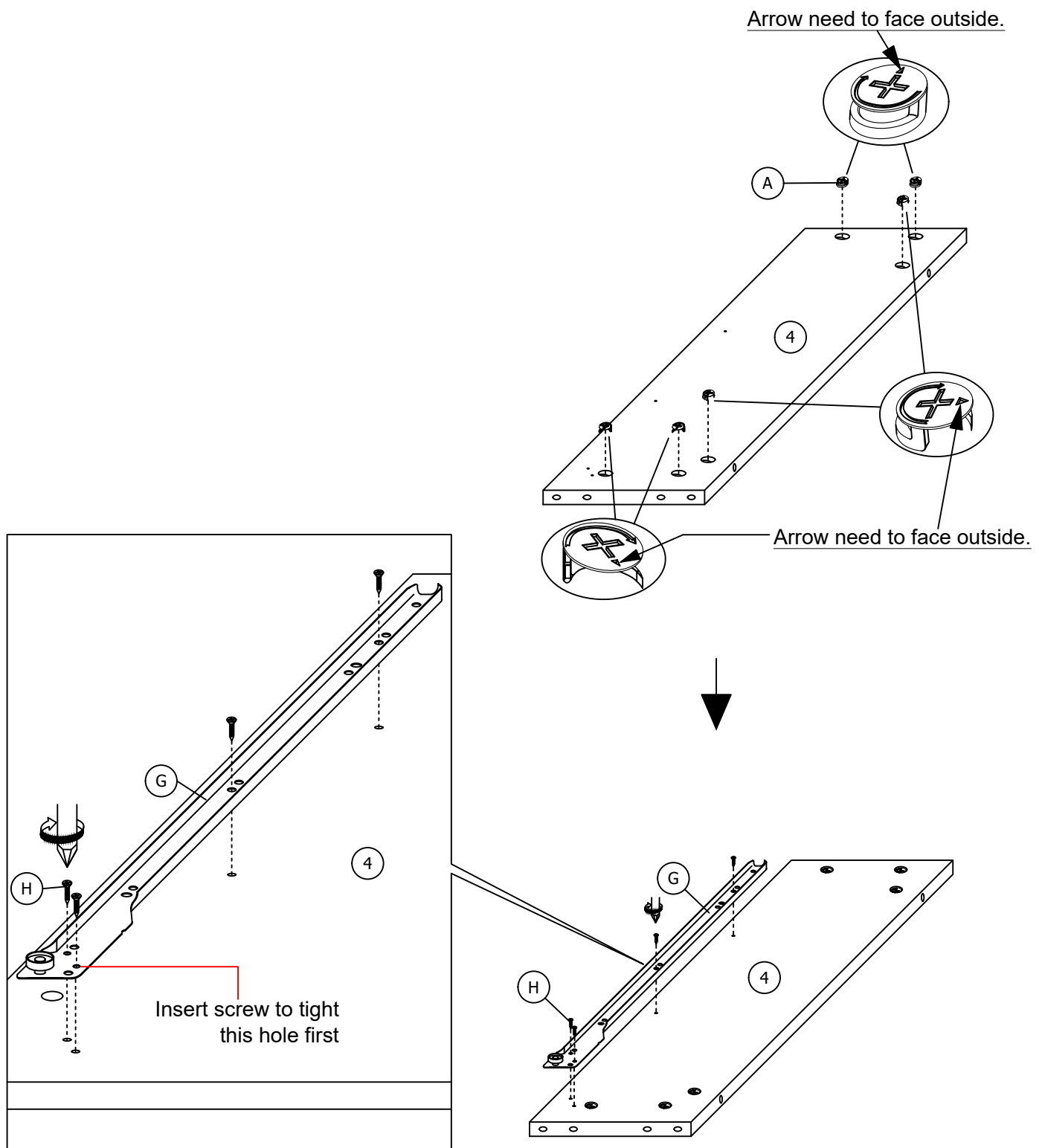
Insert 6 pieces (A) to (3). Fix the (F) by using 4 pieces (H) as shown.



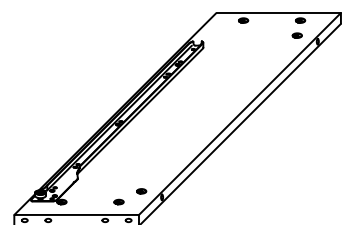
10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

STEP 5

Insert 6 pieces (A) to (4). Fix the (G) by using 4 pieces (H) as shown.



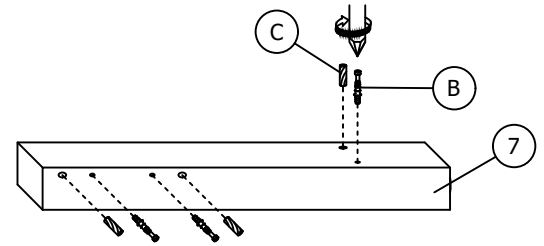
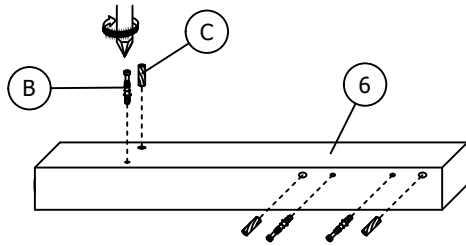
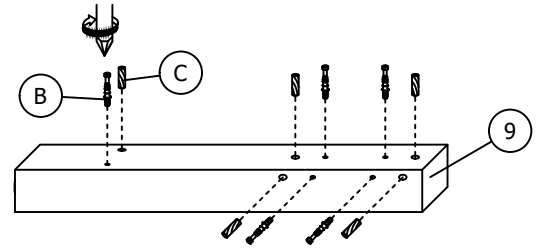
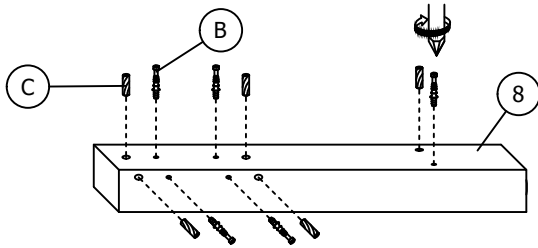
Assembled looks



10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

STEP 6

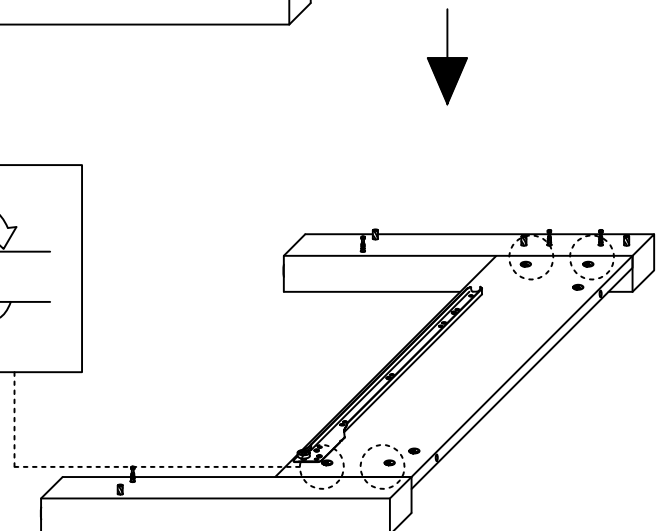
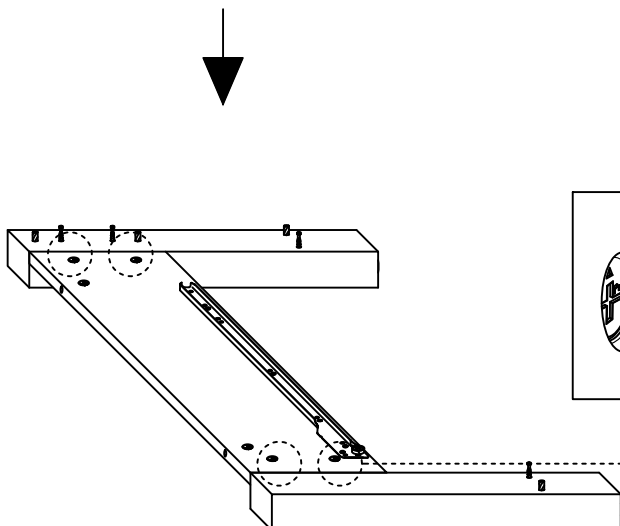
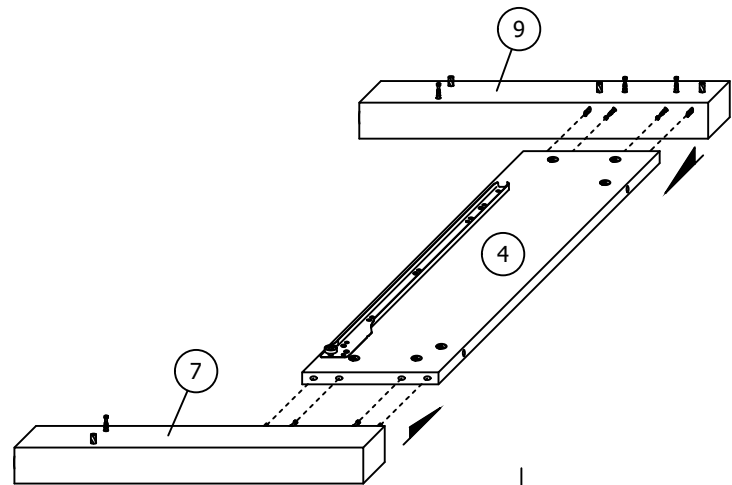
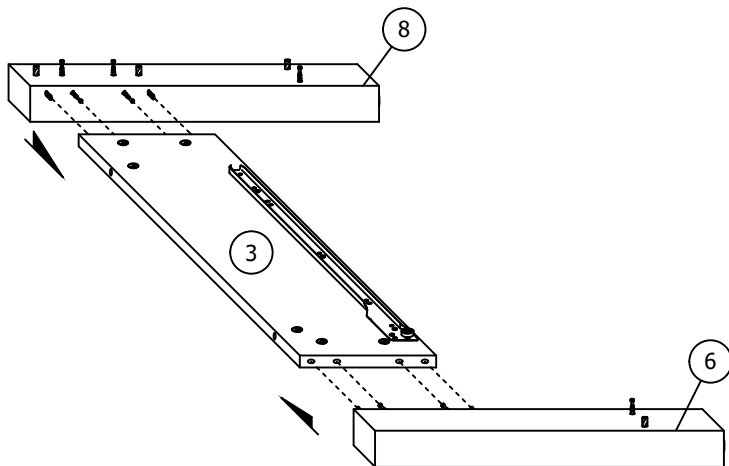
Insert 5 pieces (B),(C) to (8),(9). Then insert 3 pieces (B),(C) to (6),(7) as shown.



STEP 7

Combine (6),(8),(3) then tighten the 4 pieces (A)-(pre insert in step 4) as shown.

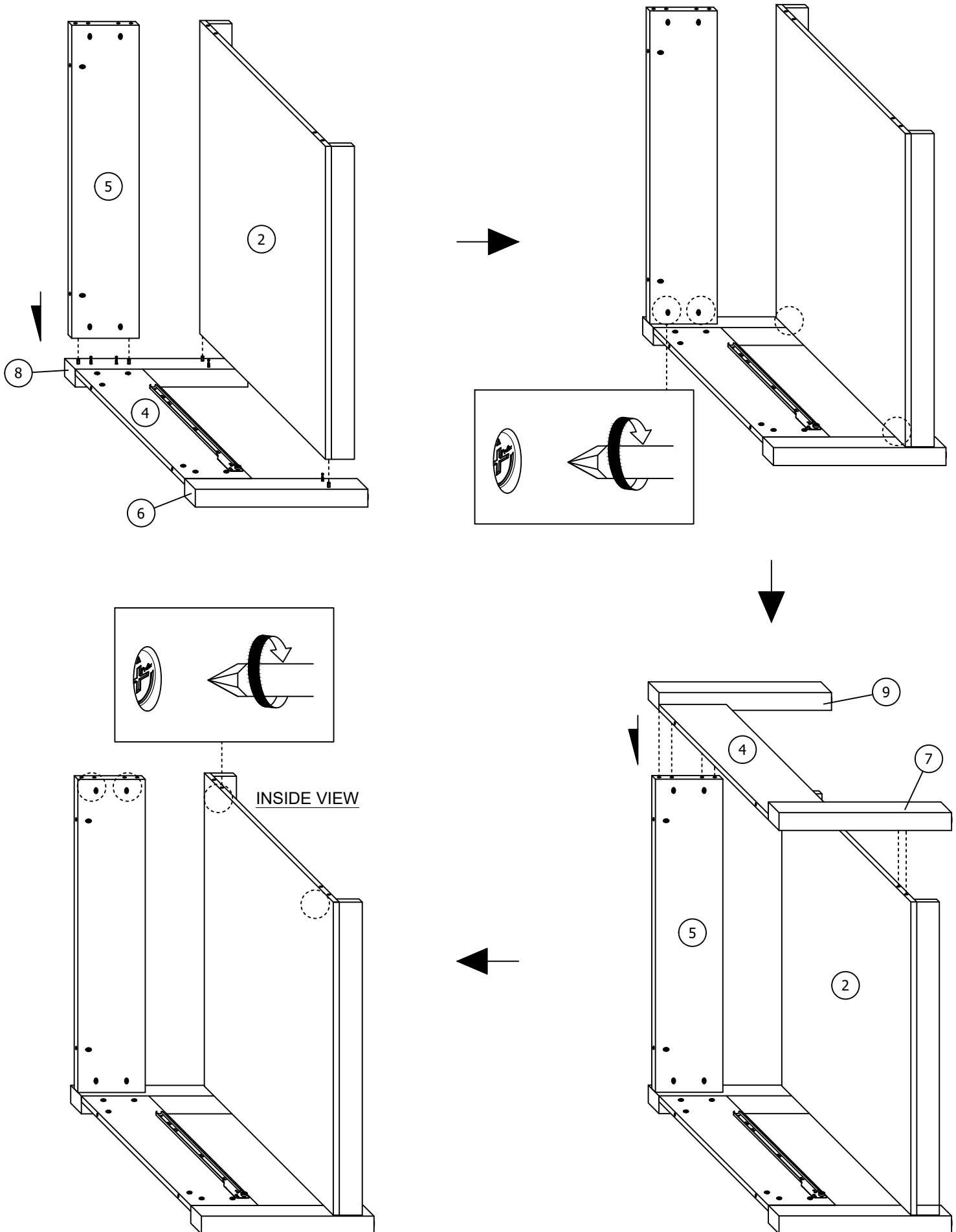
Combine (7),(9),(4) then tighten the 4 pieces (A)-(pre insert in step 5) as shown.



10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

STEP 8

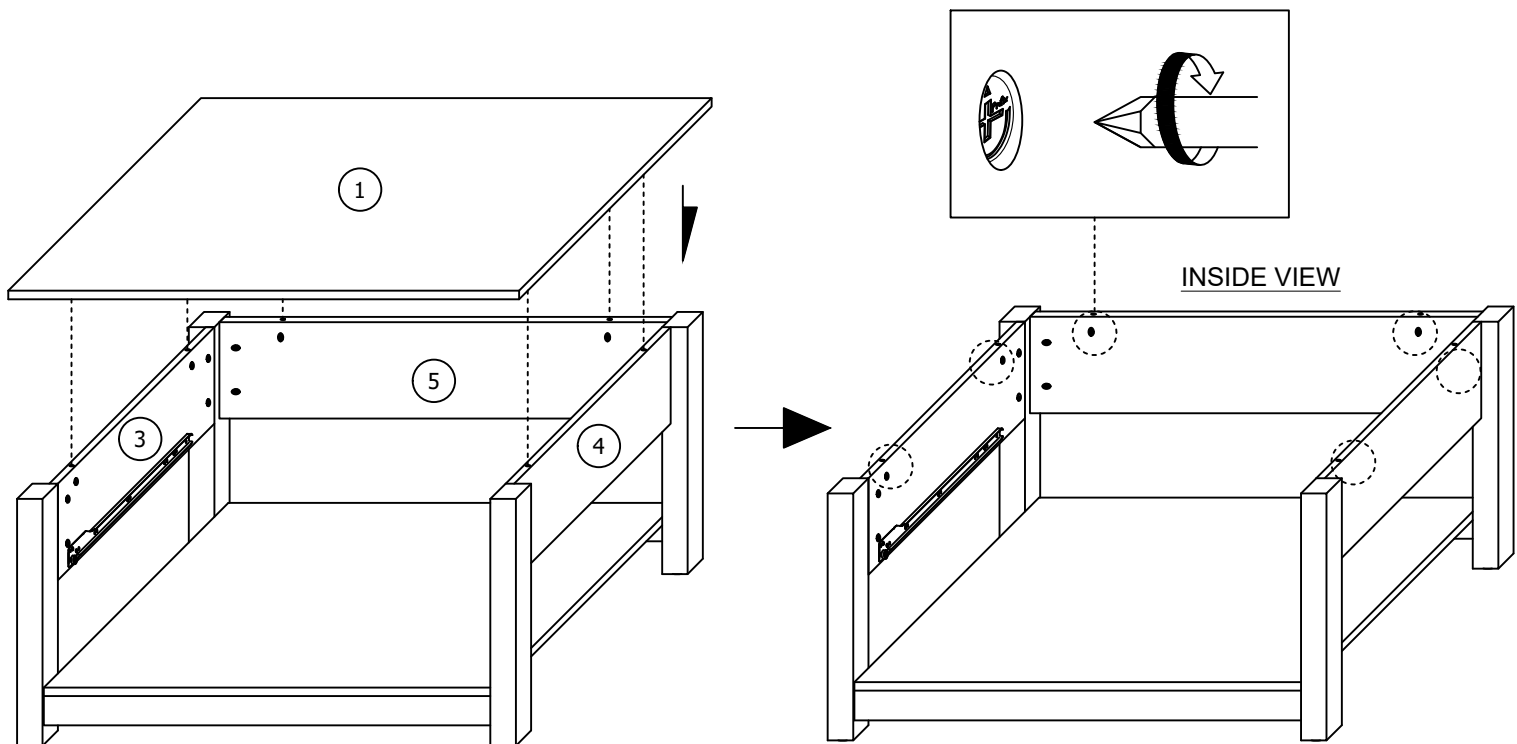
Combine (2),(5),(6),(8) then tighten the 4 pieces (A)-(pre insert in step 2 and 3). Then combine (7),(9) to (2),(5) then tighten the another 4 pieces (A)-(pre insert in step 2 and 3) as shown.



10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

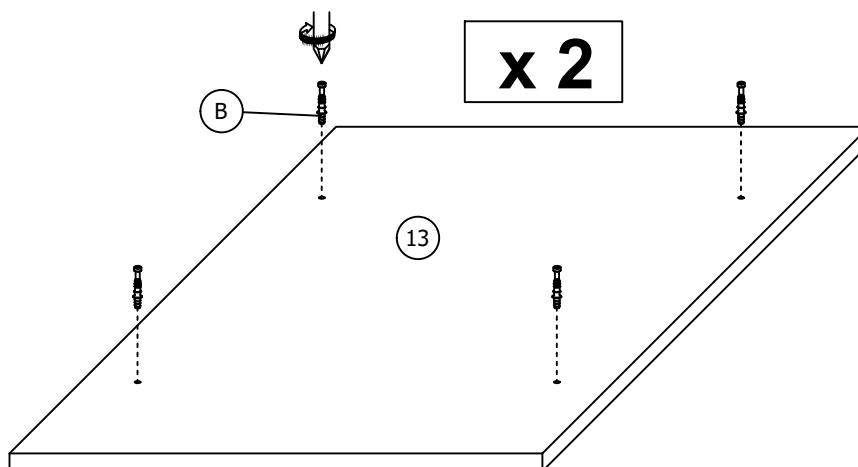
STEP 9

Combine (1) to (3),(4),(5) then tighten the 6 pieces (A)-(pre insert in step 3,4 and 5) as shown.

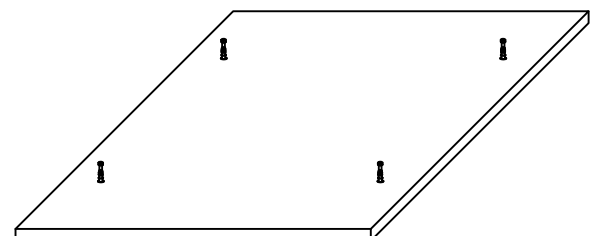


STEP 10

Insert 4 pieces (B) to (13) as shown.

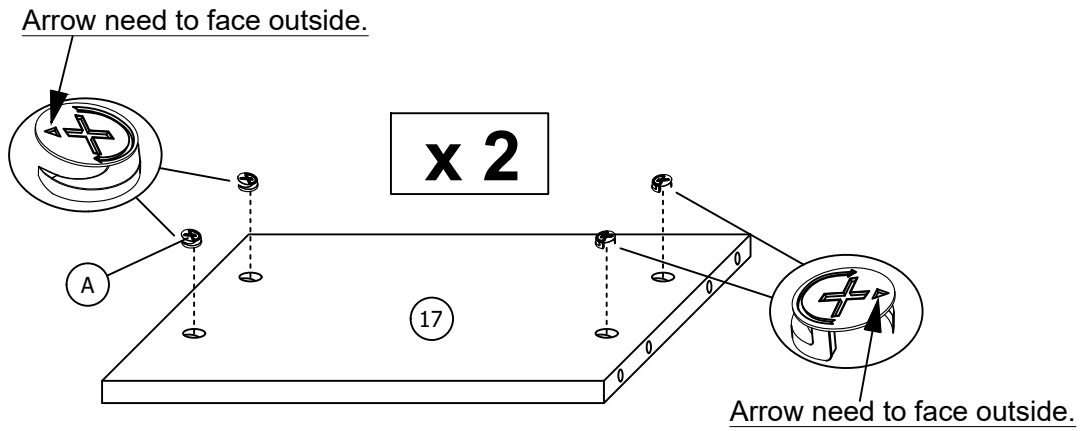


Assembled looks

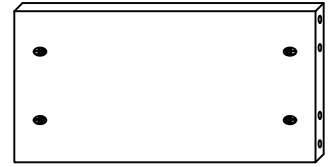


STEP 11

Insert 4 pieces (A) to (17) as shown.

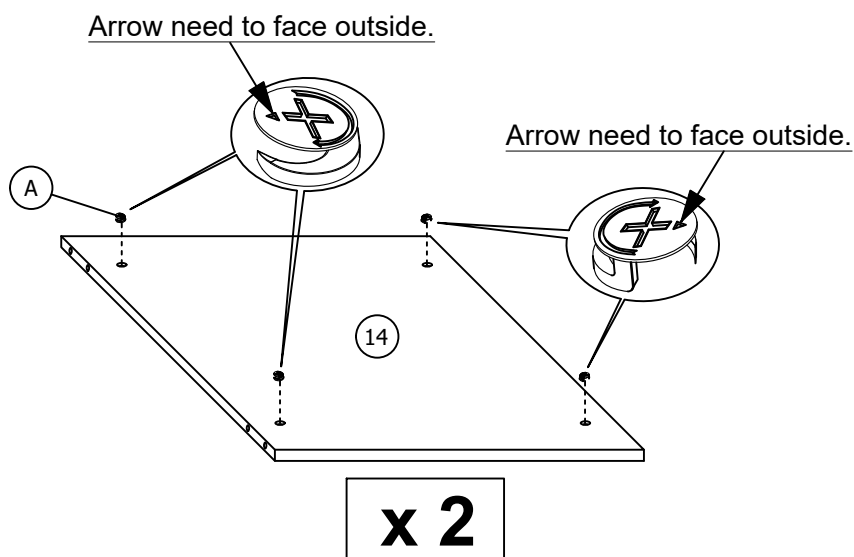


Assembled looks

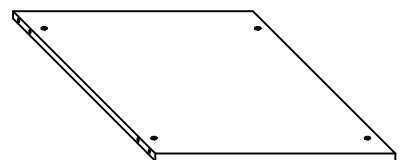


STEP 12

Insert 4 pieces (A) to (14) as shown.



Assembled looks

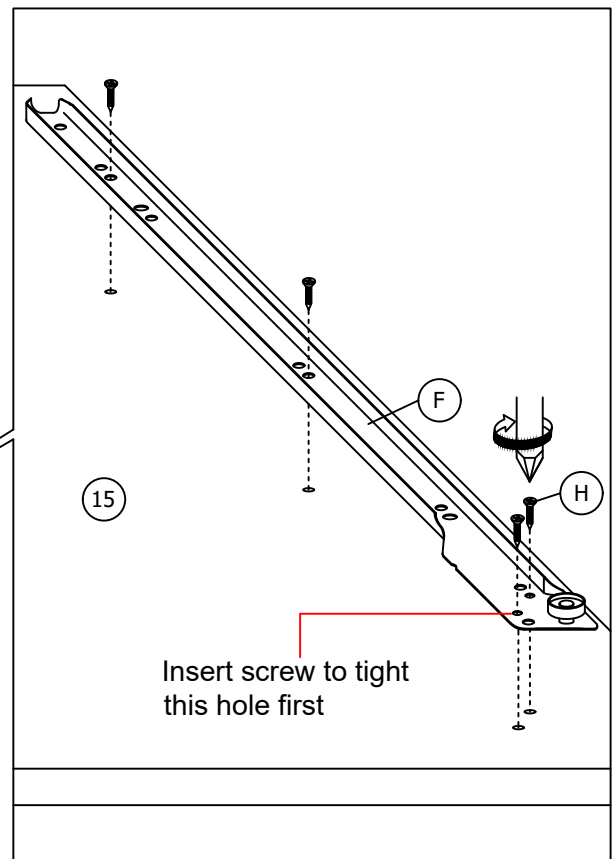
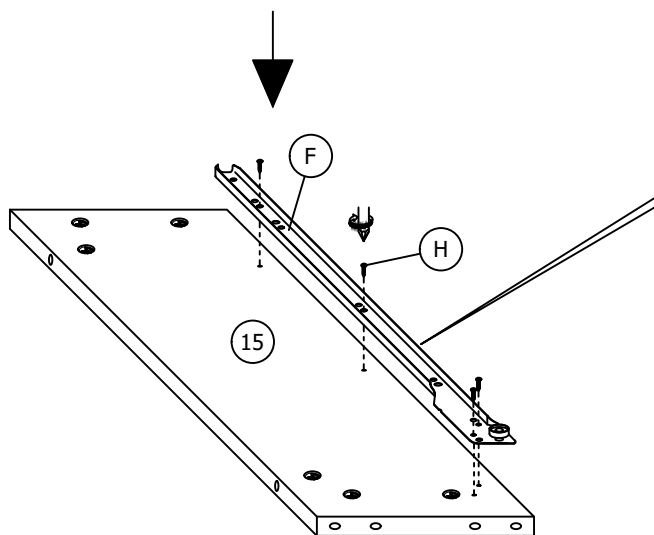
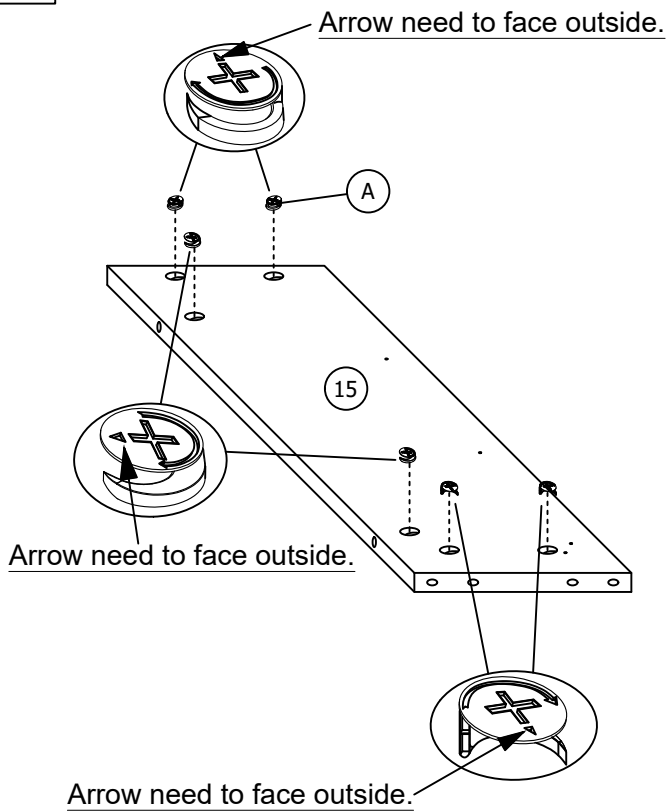


10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

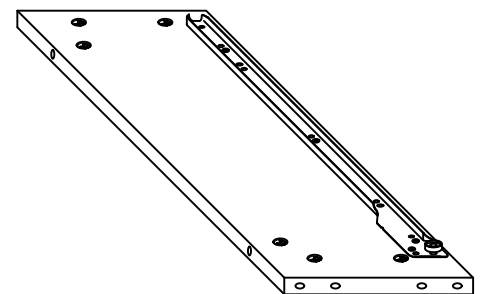
STEP 13

Insert 6 pieces (A) to (15). Fix the (F) by using 4 pieces (H) as shown.

x 2



Assembled looks

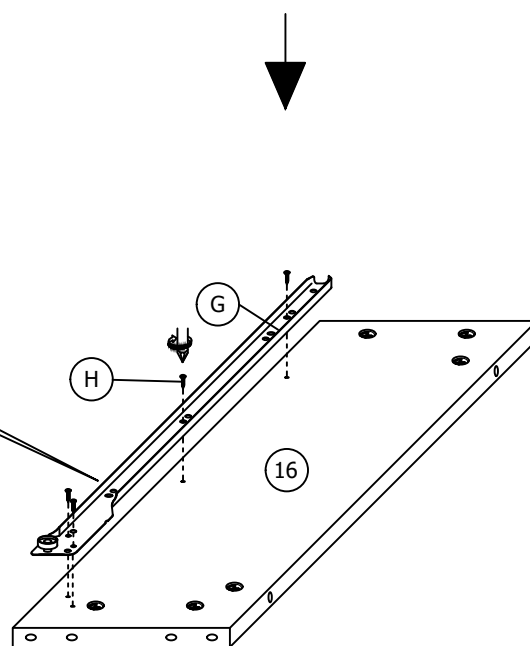
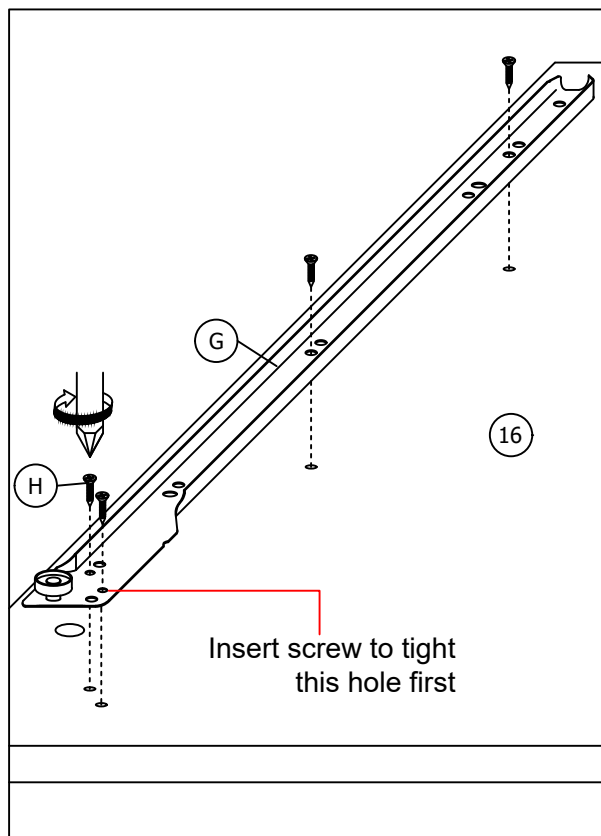
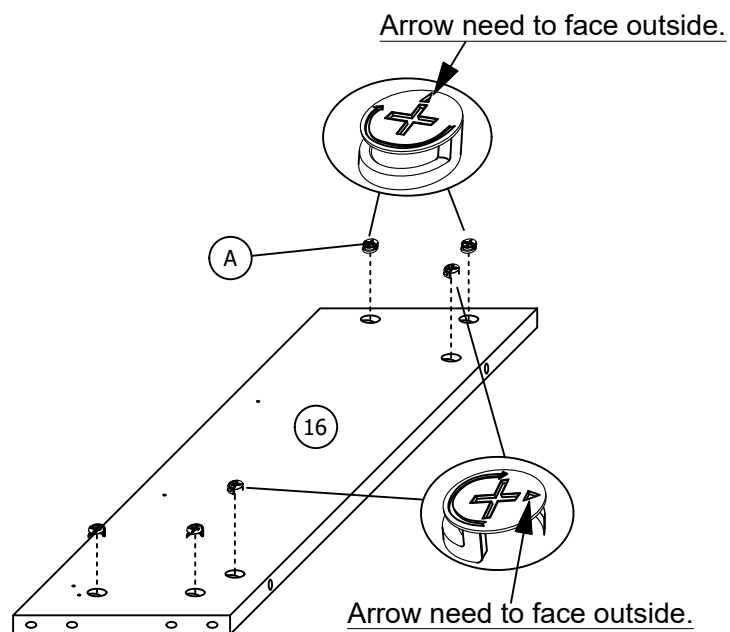


10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

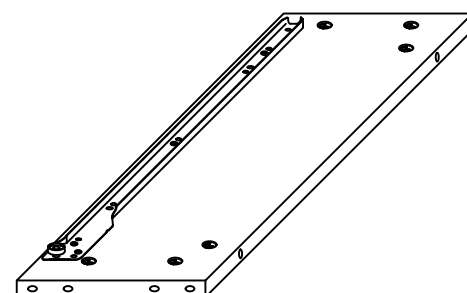
STEP 14

Insert 6 pieces (A) to (16). Fix the (G) by using 4 pieces (H) as shown.

x 2



Assembled looks

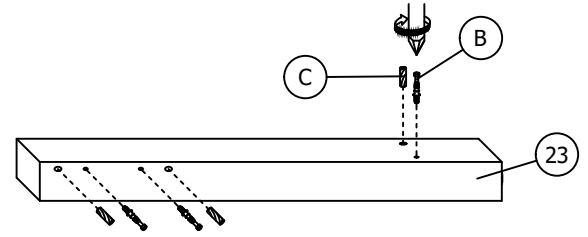
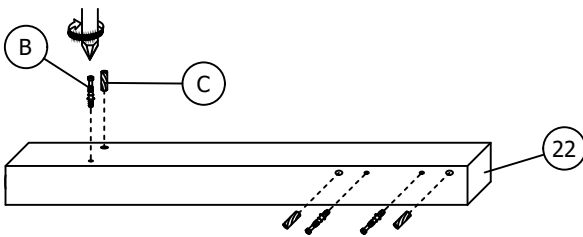
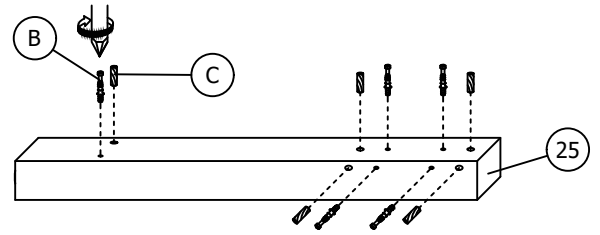
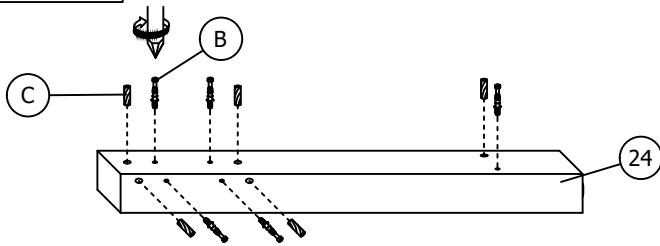


10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

STEP 15

Insert 5 pieces (B),(C) to (24),(25). Then insert 3 pieces (B),(C) to (22),(23) as shown.

x 2

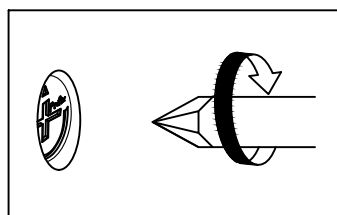
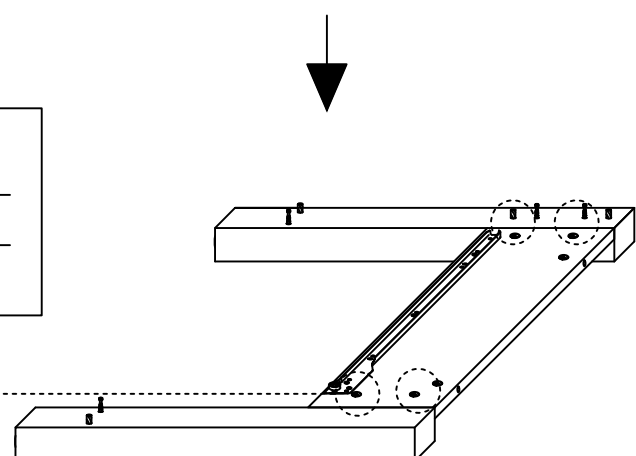
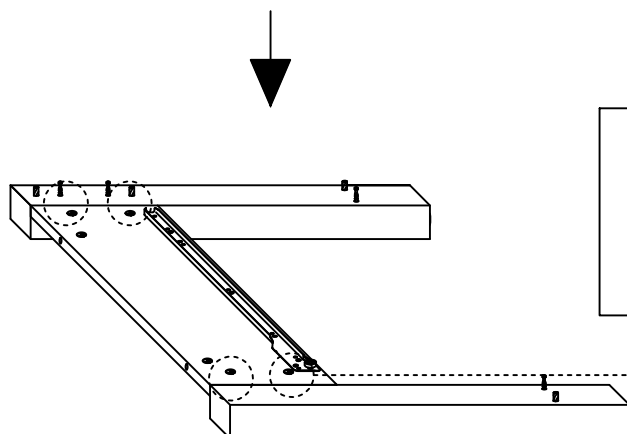
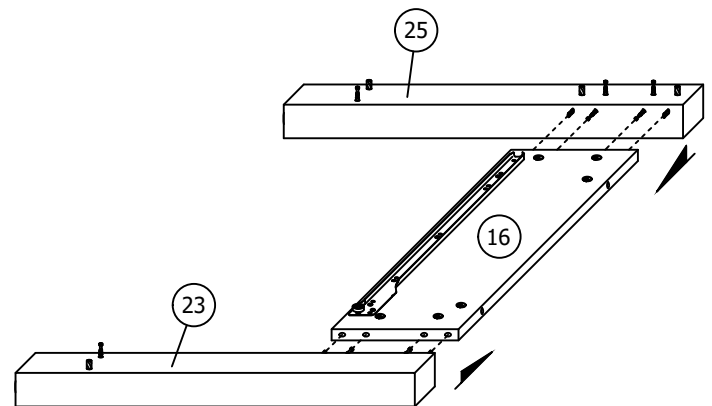
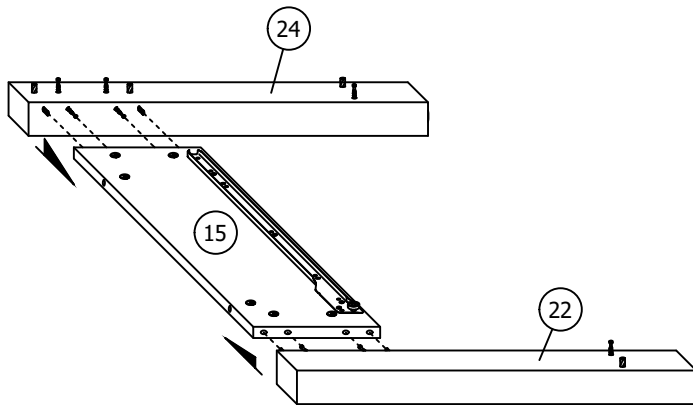


STEP 16

Combine (15),(22),(24) then tighten the 4 pieces (A)-(pre insert in step 13) as shown.

Combine (16),(23),(25) then tighten the 4 pieces (A)-(pre insert in step 14) as shown.

x 2

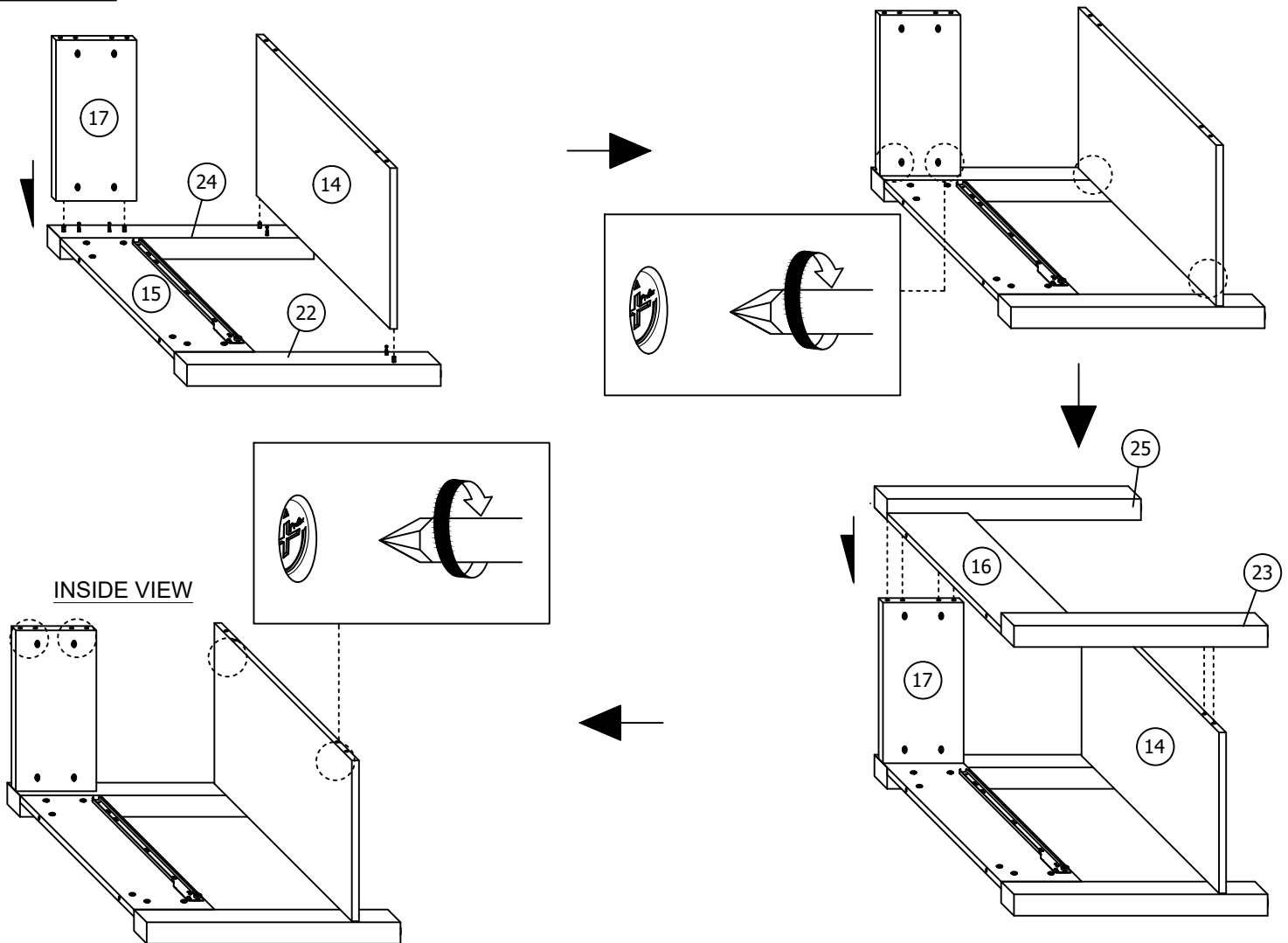


10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

STEP 17

Combine (14),(17),(22),(24) then tighten the 4 pieces (A)-(pre insert in step 11 and 12). Then combine (23),(25) to (14),(17) then tighten the another 4 pieces (A)-(pre insert in step 11 and 12) as shown.

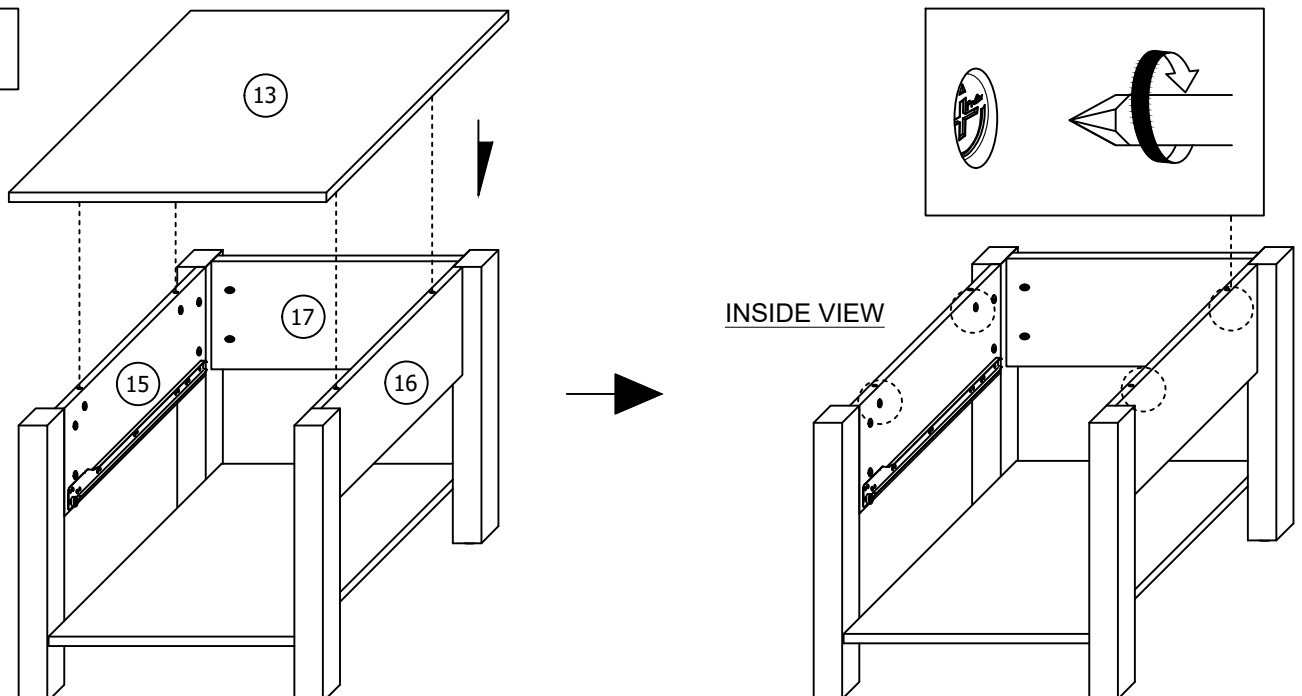
x 2



STEP 18

Combine (13) to (15),(16) then tighten the 4 pieces (A)-(pre insert in step 13 and 14) as shown.

x 2

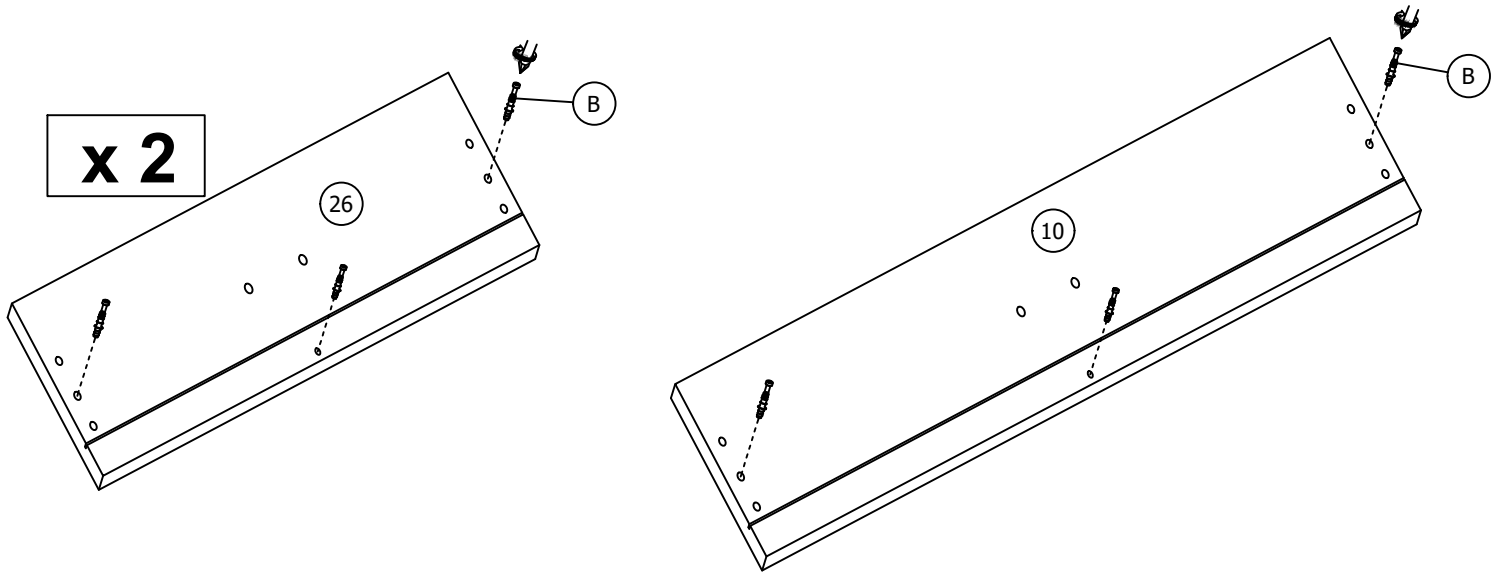


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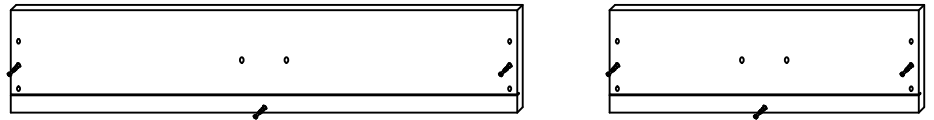
STEP 19

Insert 3 pieces (B) to (10) as shown.

Insert 3 pieces (B) to (26) as shown.

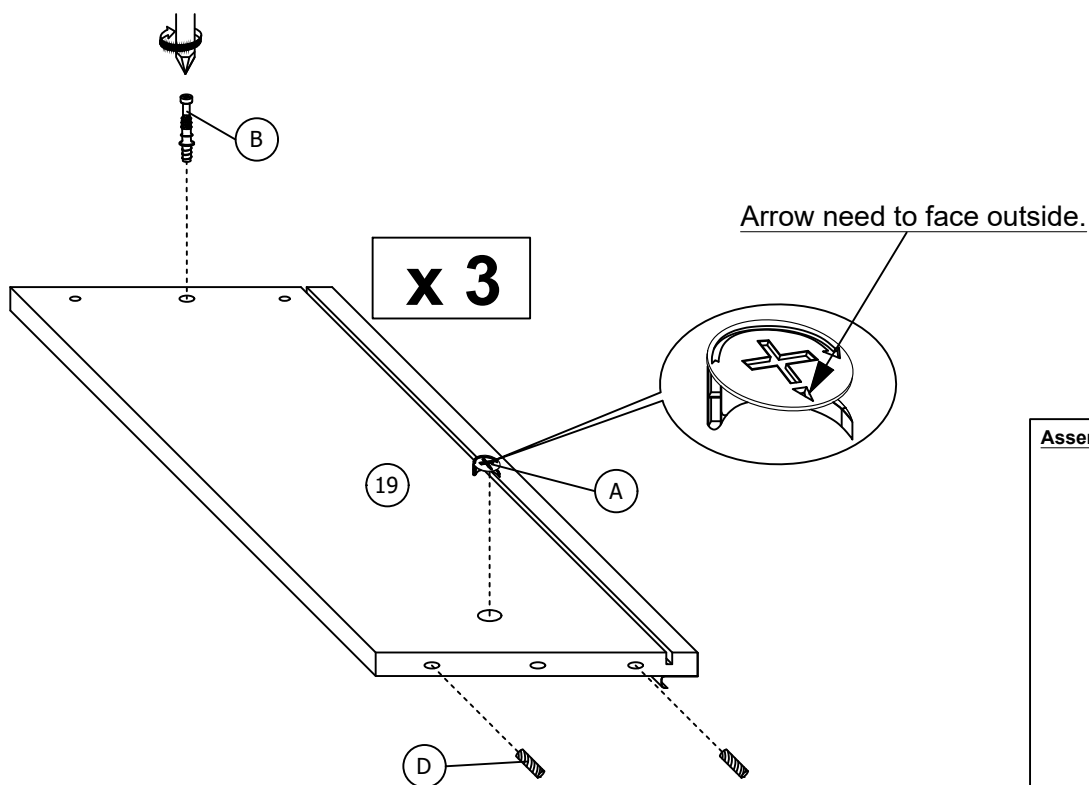


Assembled looks

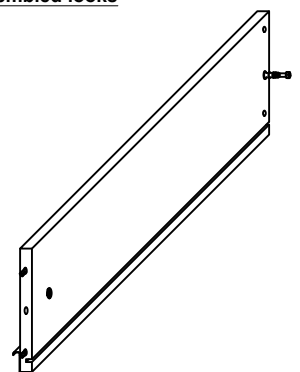


STEP 20

Insert 1 piece (A),(B) and 2 pieces (D) to (19) as shown.



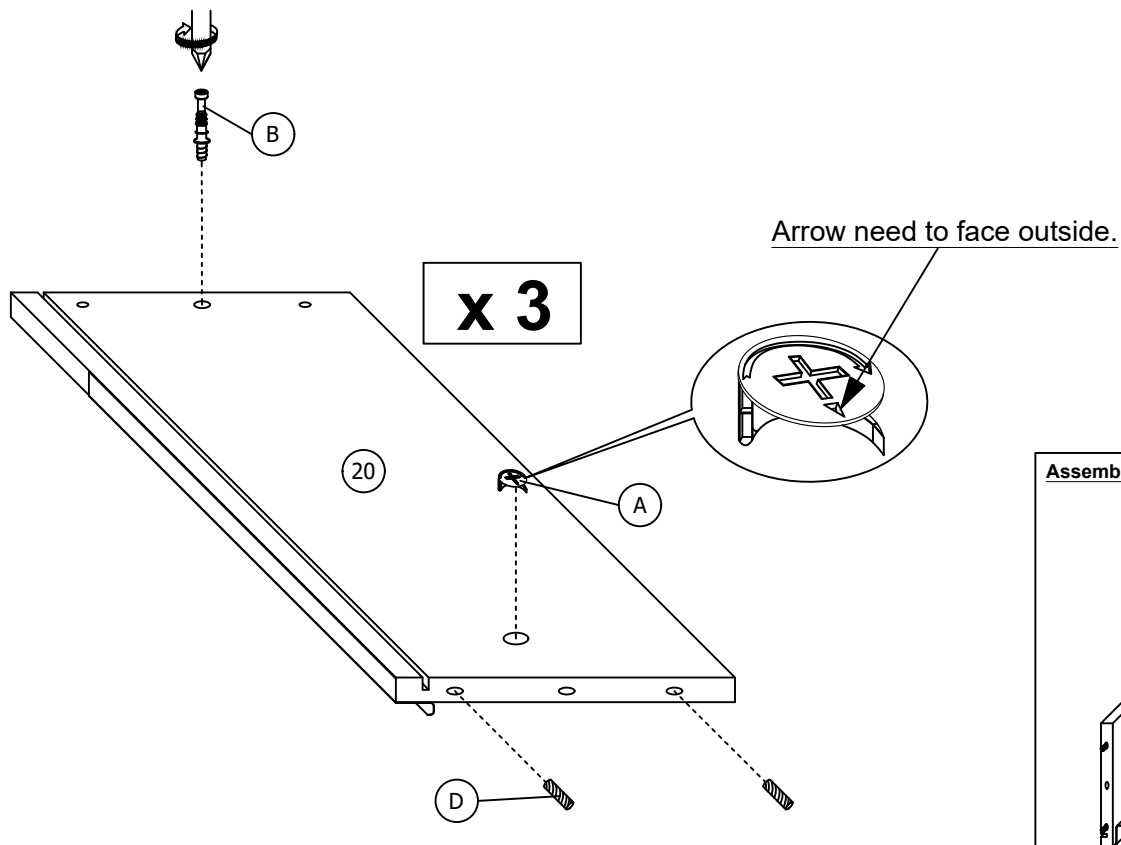
Assembled looks



10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

STEP 21

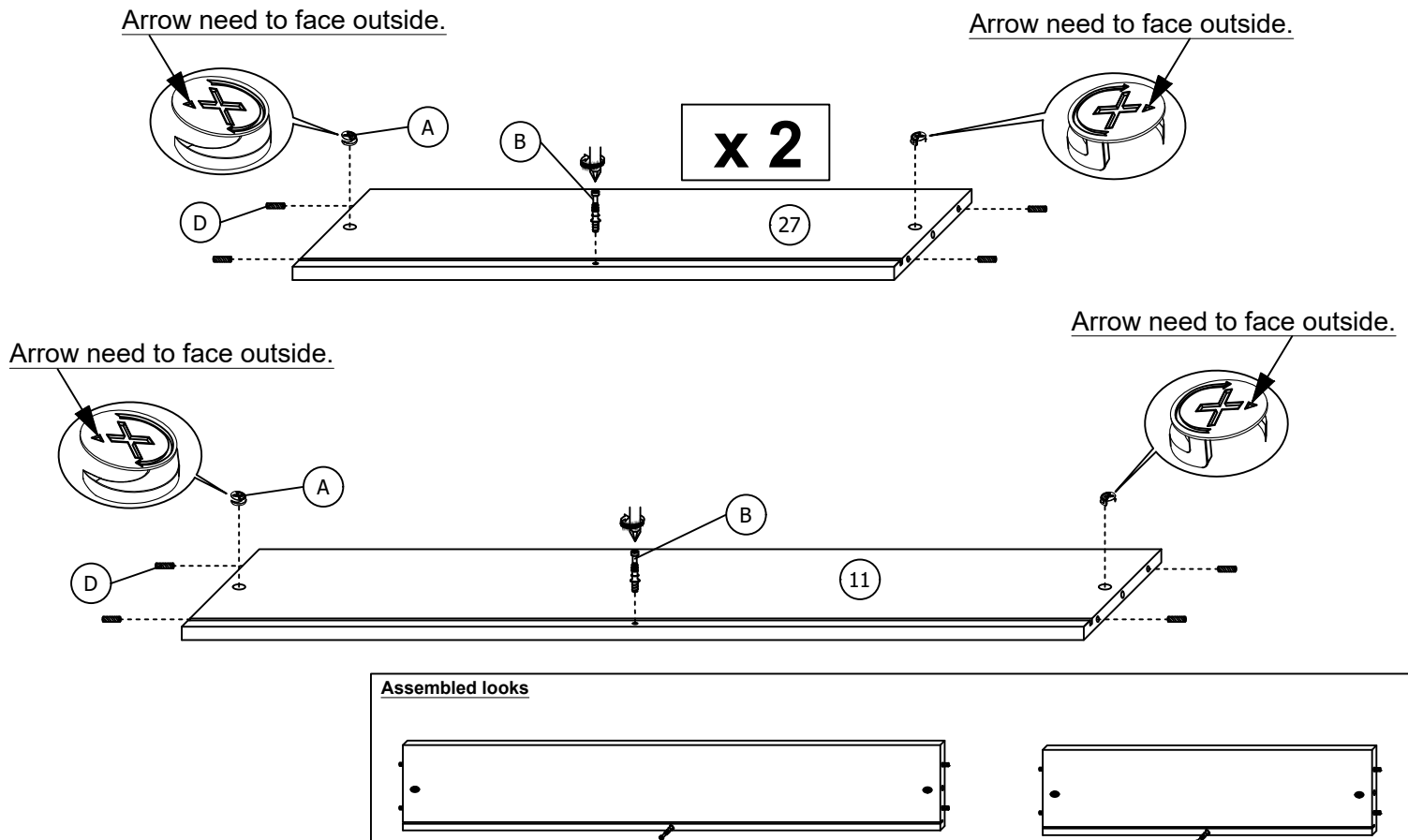
Insert 1 piece (A),(B) and 2 pieces (D) to (20) as shown.



STEP 22

Insert 2 pieces (A) , 1 piece (B) and 4 pieces (D) to (11) as shown.

Insert 2 pieces (A) , 1 piece (B) and 4 pieces (D) to (27) as shown.

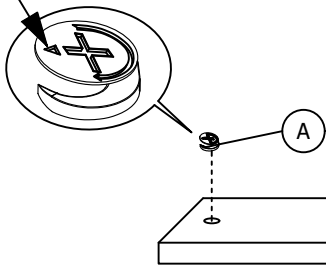


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STEP 23

Insert 2 pieces (A) to (21) as shown.

Arrow need to face outside.

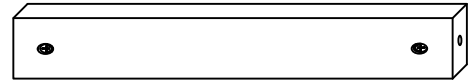


x 3

Arrow need to face outside.



Assembled looks

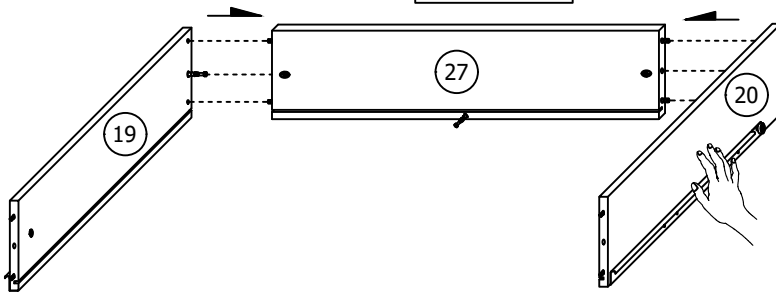


STEP 24

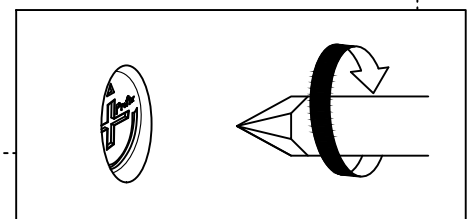
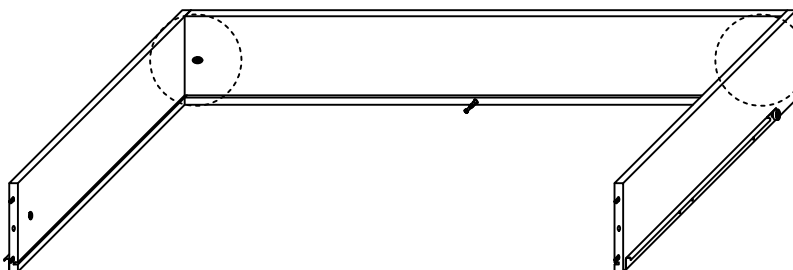
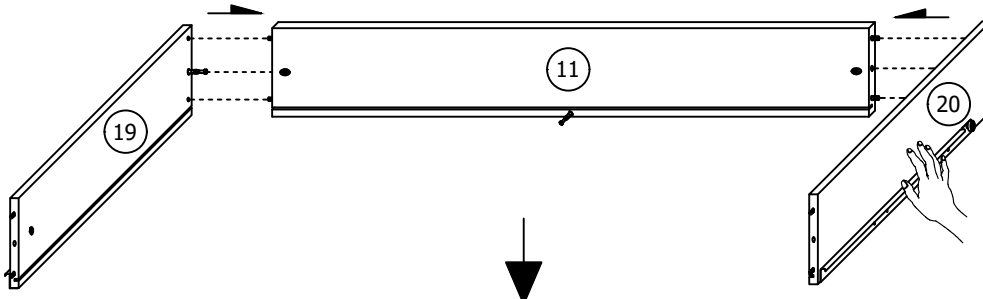
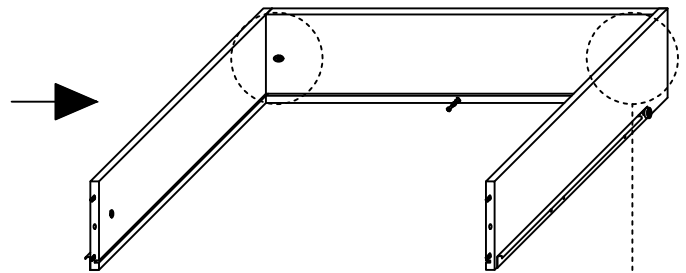
Combine the (19) and (20) to (11) .Then tighten the 2 pieces (A)-(pre-insert in step 22) as shown.

Combine the (19) and (20) to (27) .Then tighten the 2 pieces (A)-(pre-insert in step 22) as shown.

x 2



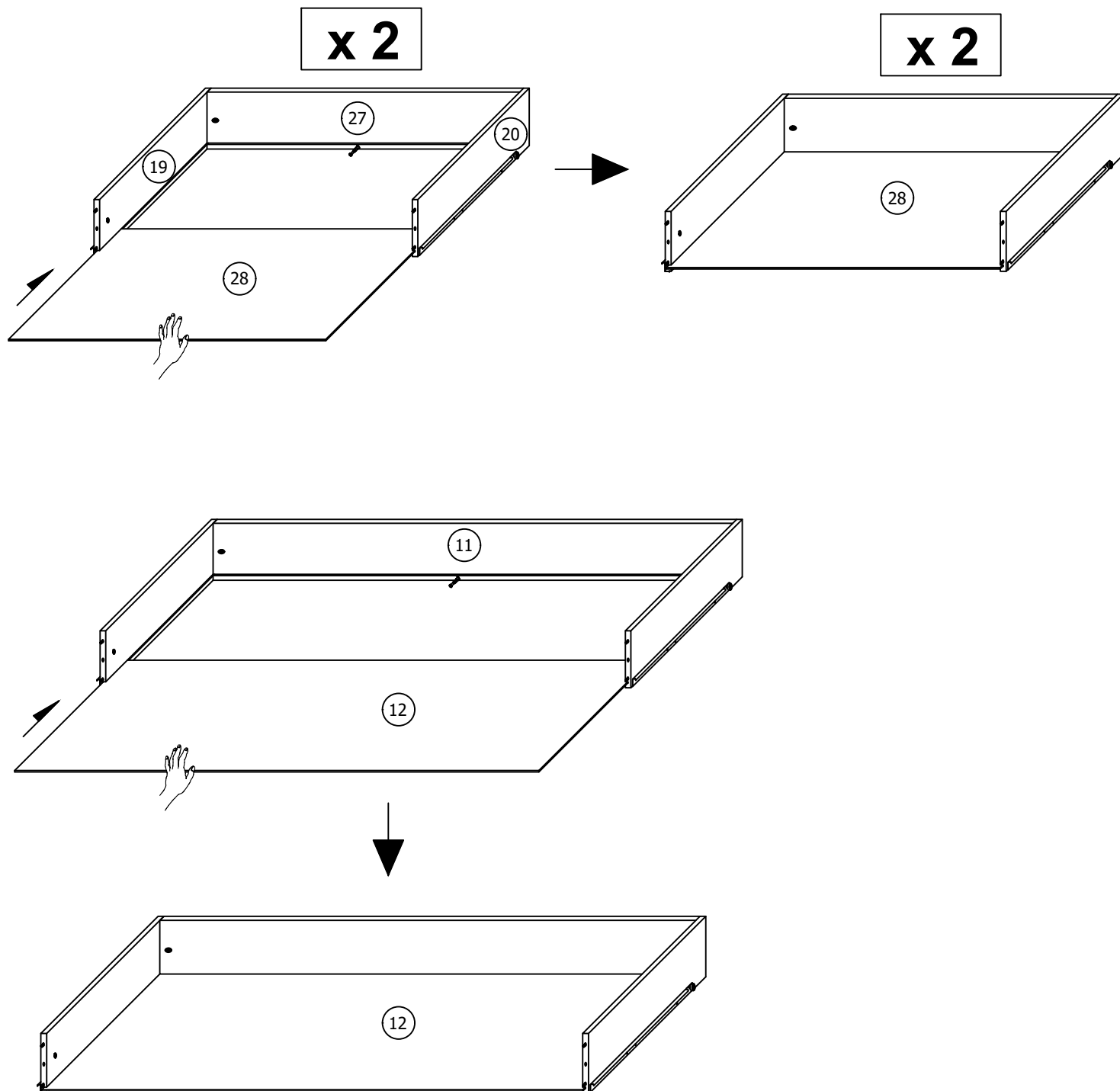
x 2



STEP 25

Put the (12) into the gap of (19),(20) and (11) as shown.

Put the (28) into the gap of (19),(20) and (27) as shown.

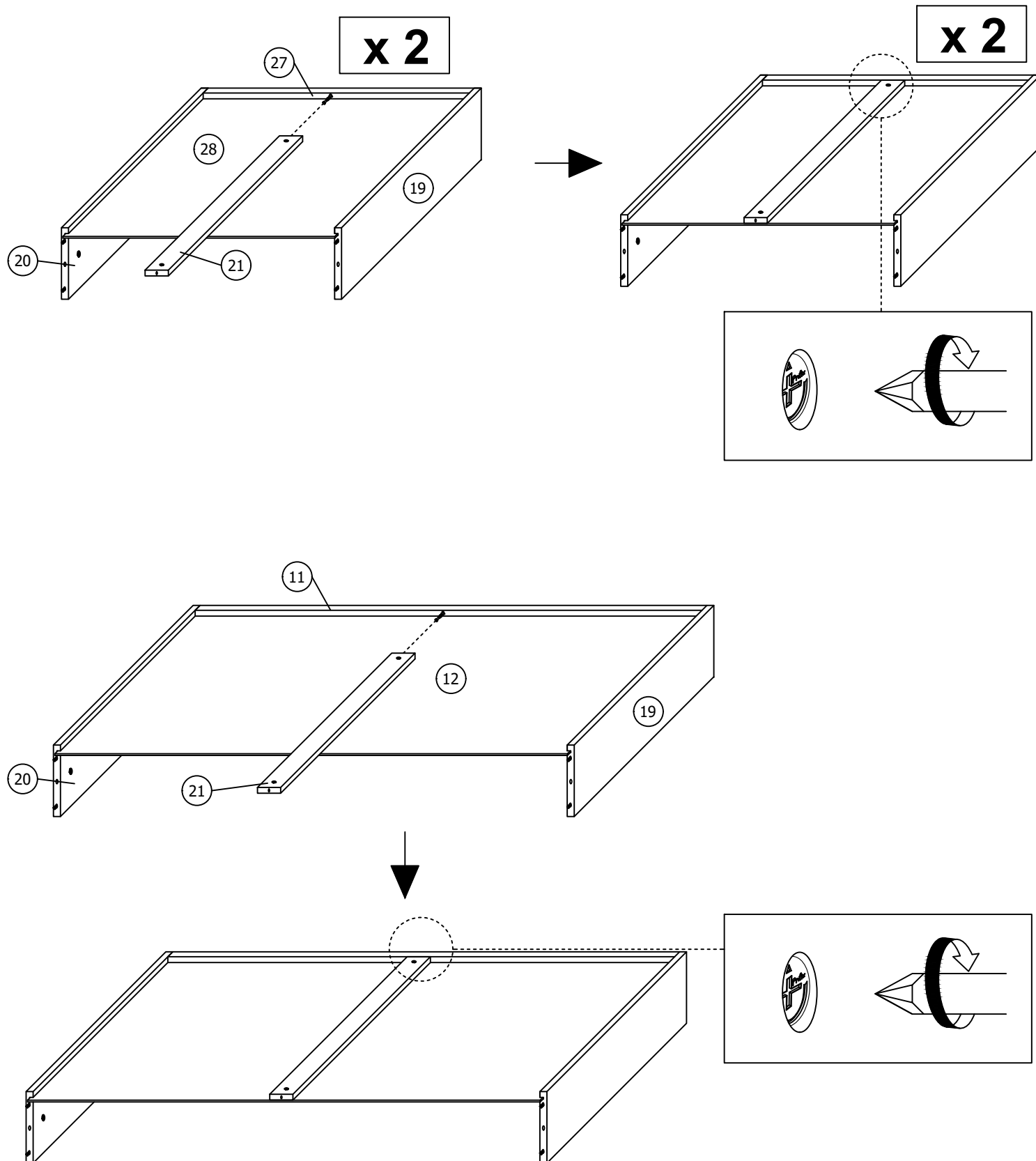


10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

STEP 26

Combine the (21) to the (11) then tighten the 1 piece (A)-(pre-insert in step 23) as shown.

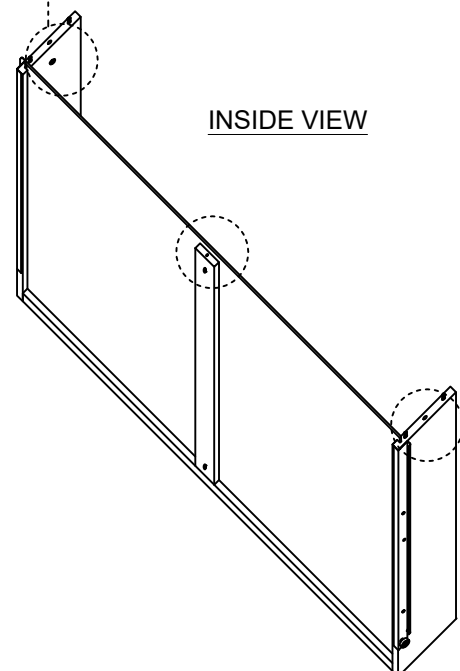
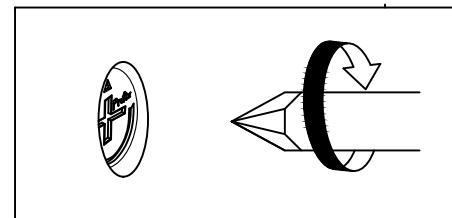
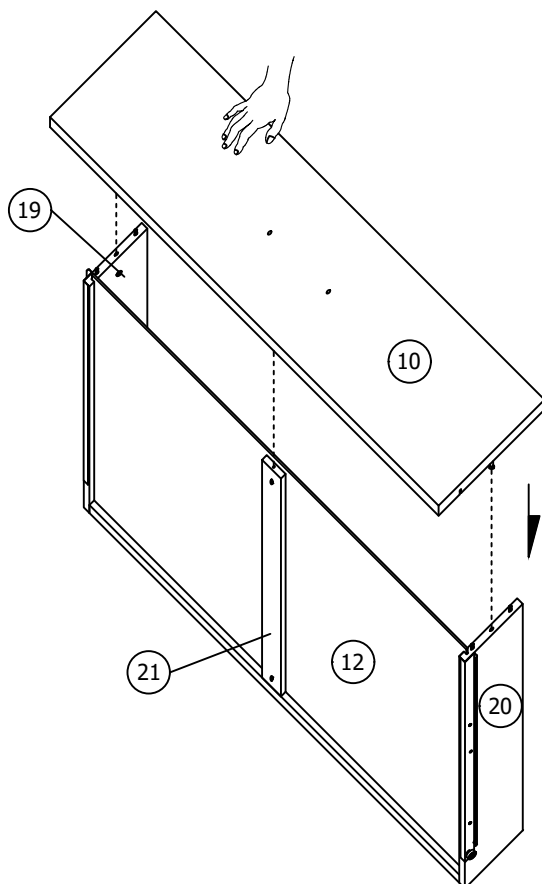
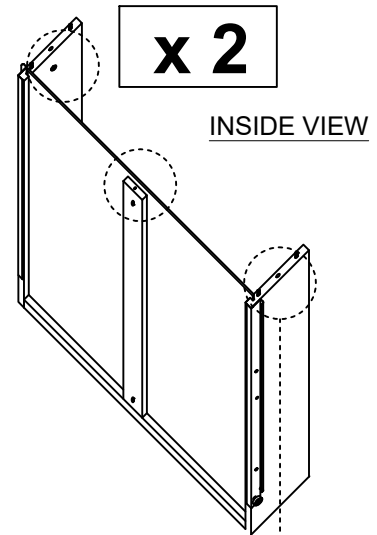
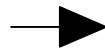
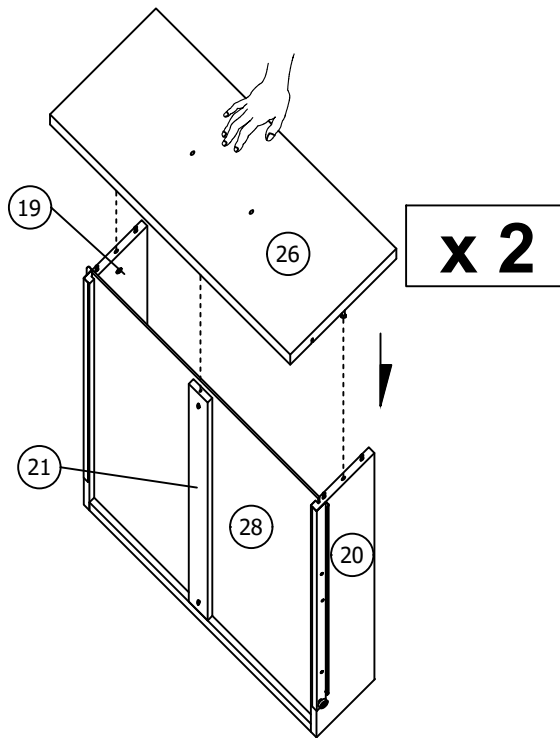
Combine the (21) to the (27) then tighten the 1 piece (A)-(pre-insert in step 23) as shown.



10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

STEP 27

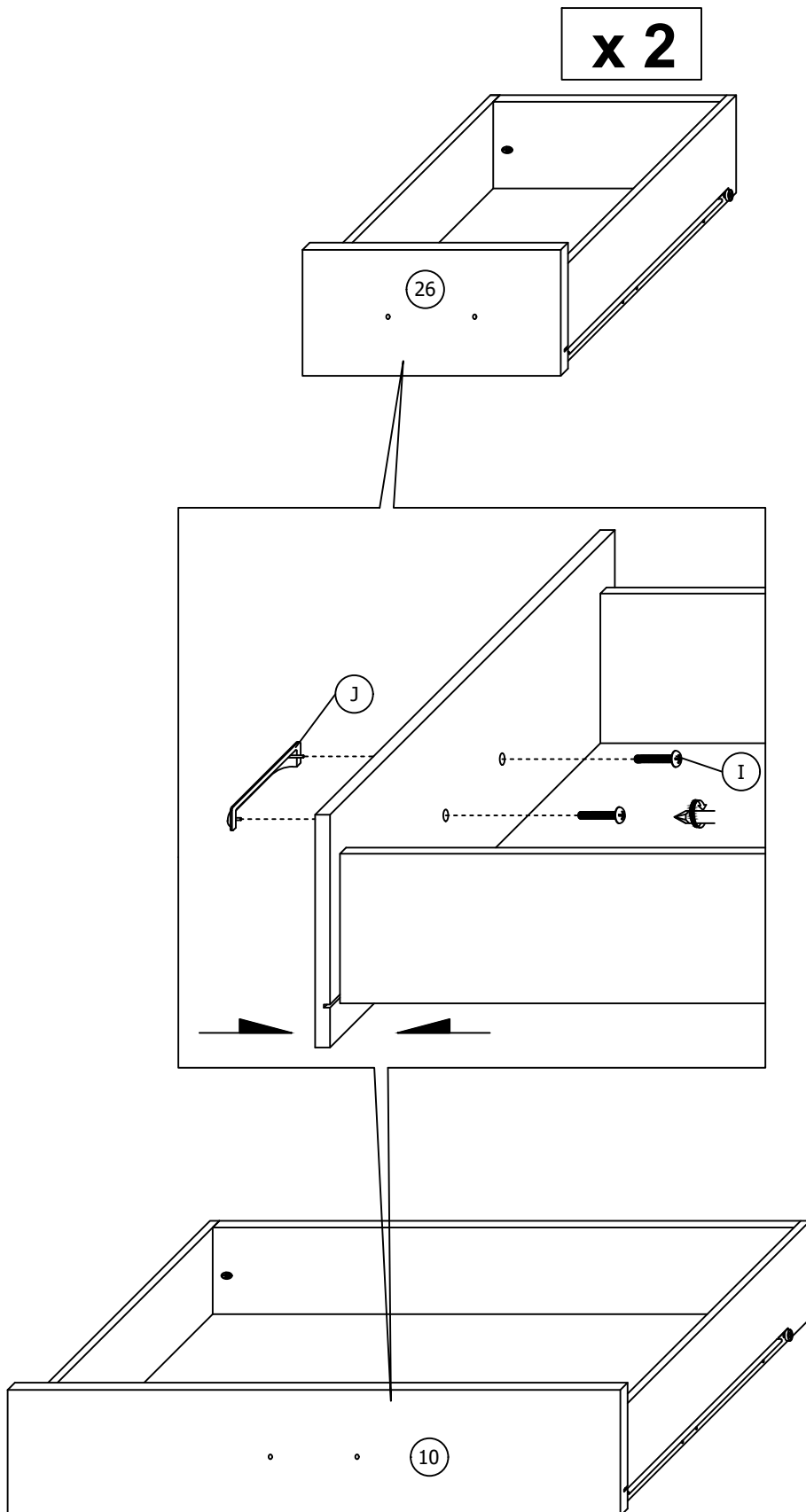
Combine the (10) to the drawer frame. Then tighten the 3 pieces (A)-(pre-insert in step 20,21 and 23) as shown.
Combine the (26) to the drawer frame. Then tighten the 3 pieces (A)-(pre-insert in step 20,21 and 23) as shown.



STEP 28

For the (10) , insert 2 pieces (I) fix the (J) as shown.

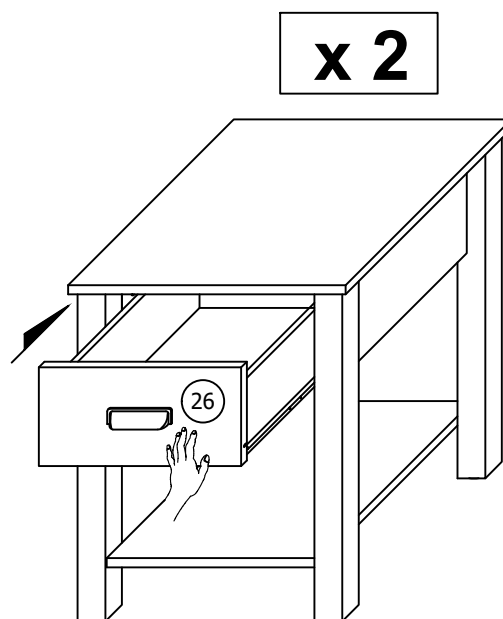
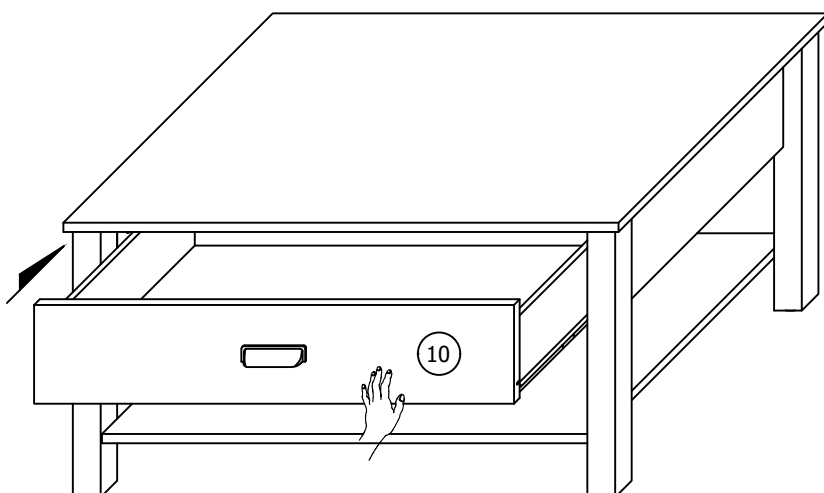
For the (26) , insert 2 pieces (I) fix the (J) as shown.



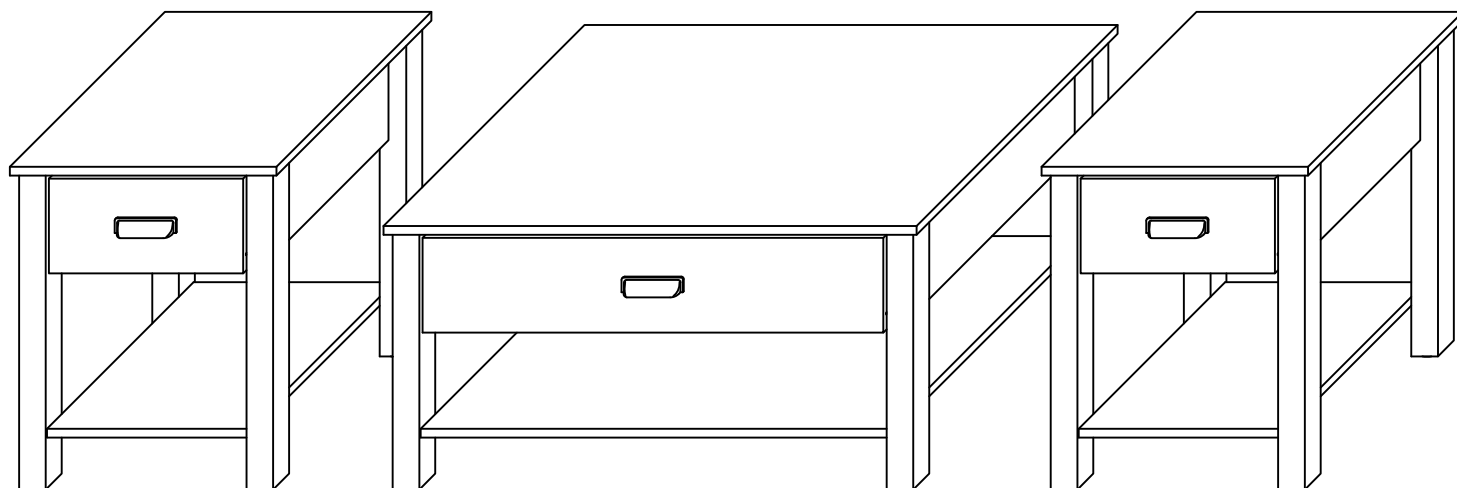
10023-011 / 10023-021CT ASSEMBLY INSTRUCTION

STEP 29

Align the position then push the drawer to inside exactly as shown.



STEP 30



ASSEMBLY COMPLETED