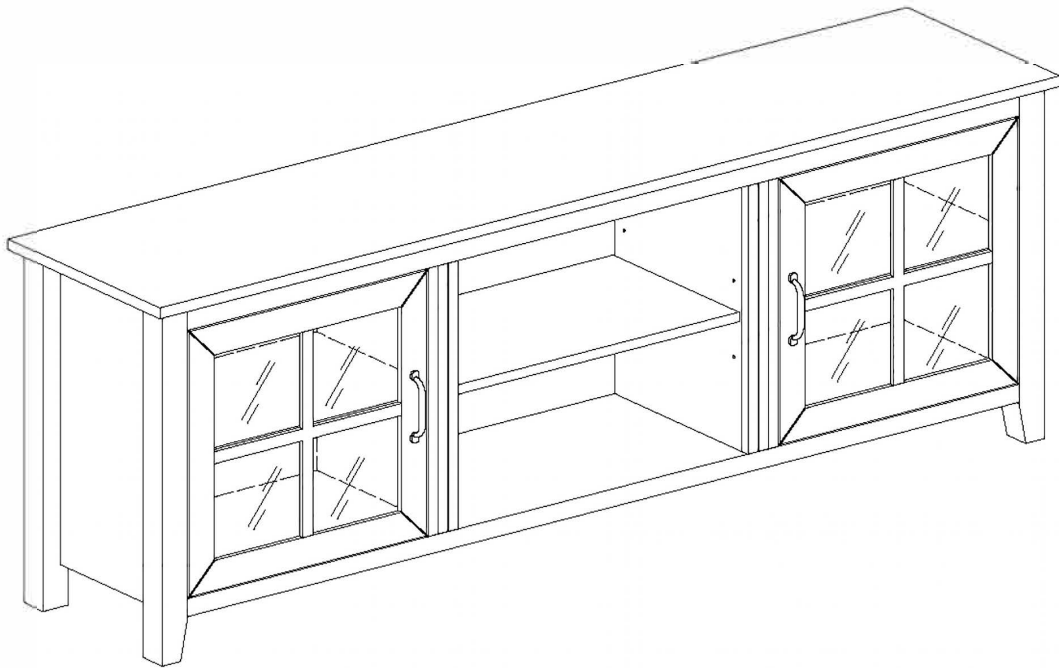
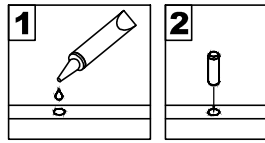


# Assembly Instructions

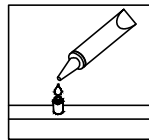


# General Assembly Guidelines

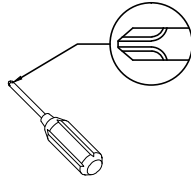
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



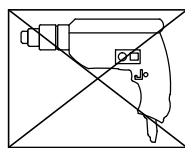
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



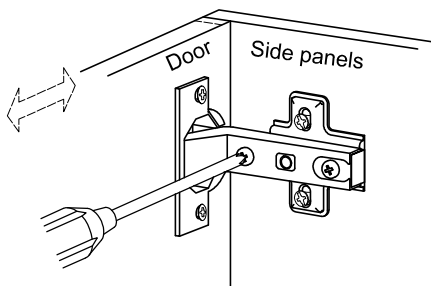
- VI. A Phillips head screwdriver is required for the assembly of this product .



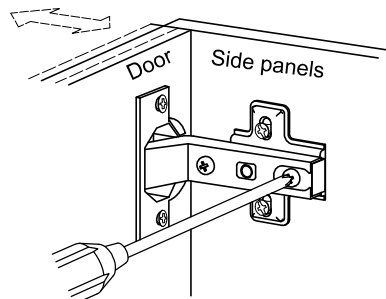
- VII. Power tools should not be used to assemble this product .



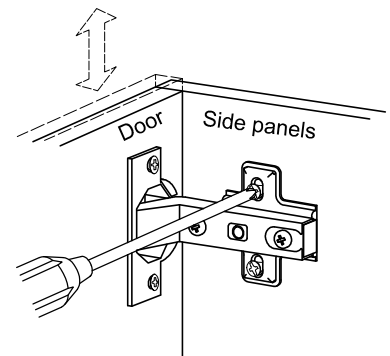
- VIII. Concealed hinges are three-way adjustable.



Horizontal  
by screw adjustment

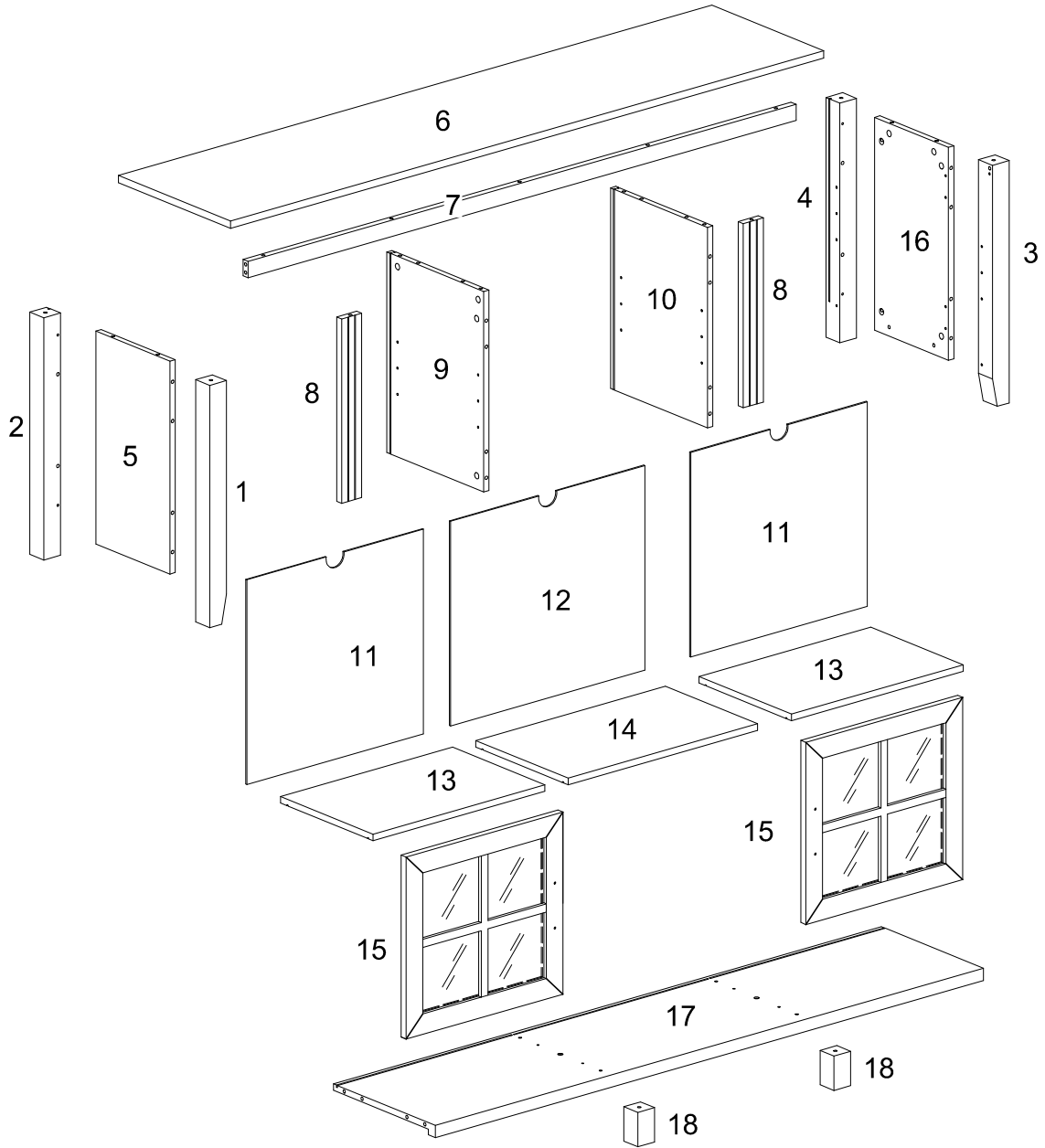


In-and-Out  
by loosening the hinge-arm  
mounting screw or via cam  
adjustment


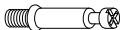


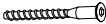











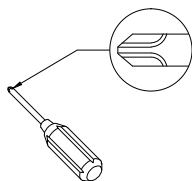
Vertical  
Via slots in the mounting  
plate or via cam adjustment

# Parts List



# Hardware List

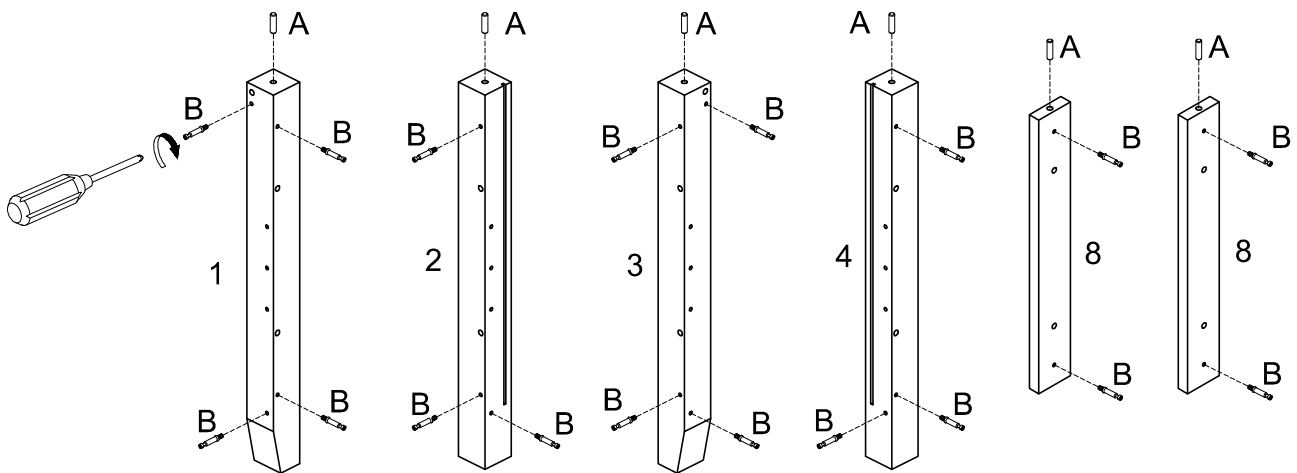
|   |   |           |                   |        |
|---|---|-----------|-------------------|--------|
| A |    | Ø8x30mm   | Wooden dowel      | 34 pcs |
| B |    | Ø6x35mm   | Cam bolt          | 29 pcs |
| C |    | Ø15x11mm  | Cam lock          | 29 pcs |
| D |    | Ø30mm     | Sticker           | 29 pcs |
| E |    | Ø6x50mm   | Bolt              | 6 pcs  |
| F |    |           | Plastic wedge     | 12 pcs |
| G |    | Ø3x17mm   | Screw             | 12 pcs |
| H |    |           | Handle            | 2 pcs  |
| J |    | 5/32x25mm | Bolt              | 4 pcs  |
| K |    | Ø4mm      | Hex Key           | 1 pcs  |
| L |    |           | Glue tube         | 1 pcs  |
| N |  |           | Hinge             | 4 pcs  |
| P |  | Ø3.5x15mm | Screw             | 16 pcs |
| Q |  | Ø8x5x16mm | Shelf support pin | 12 pcs |



Philips head screwdriver required for assembly  
(not included)

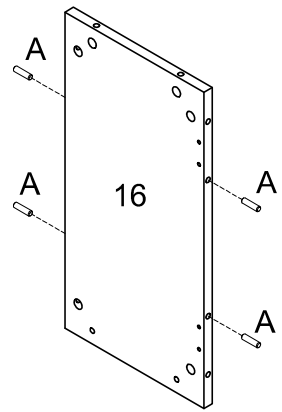
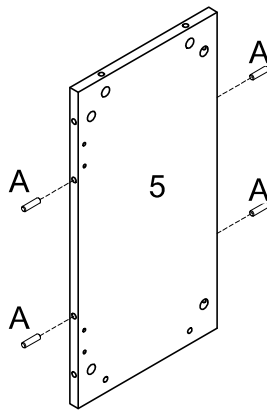
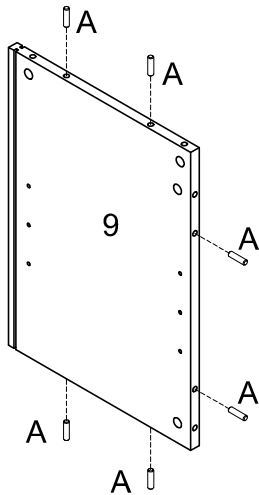
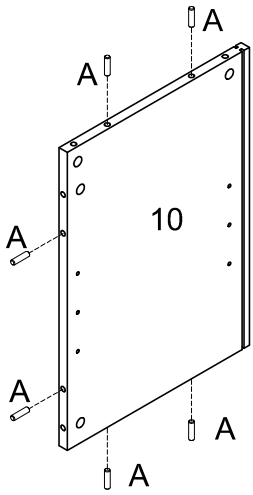
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

# Step 1

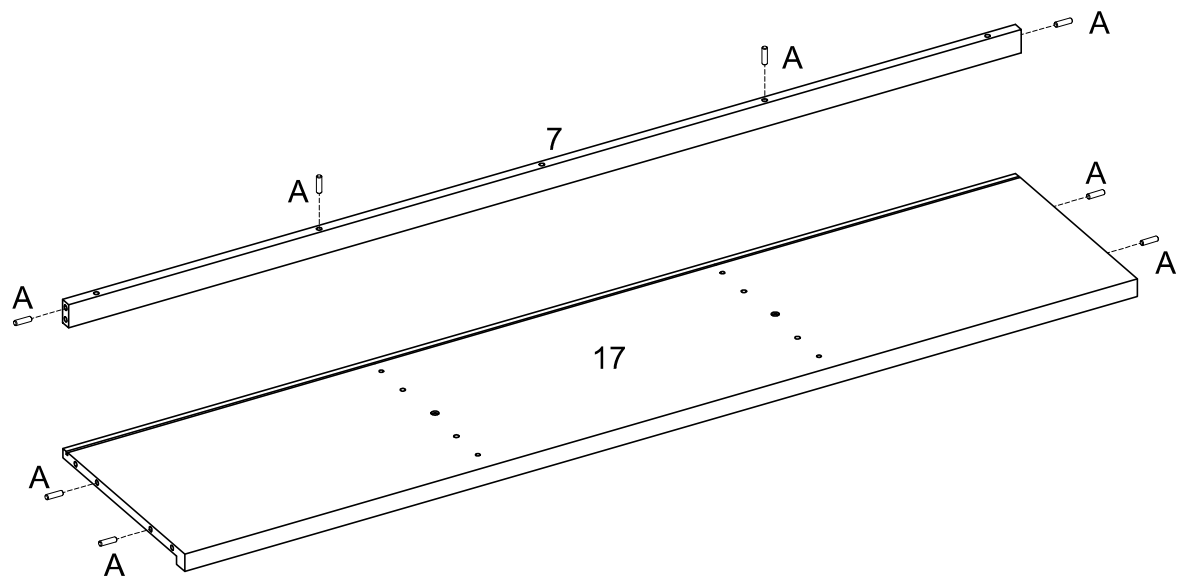


Insert wooden dowel (A) and secure cam bolt (B) with screwdriver into part (1,2,3,4,8)

# Step 2

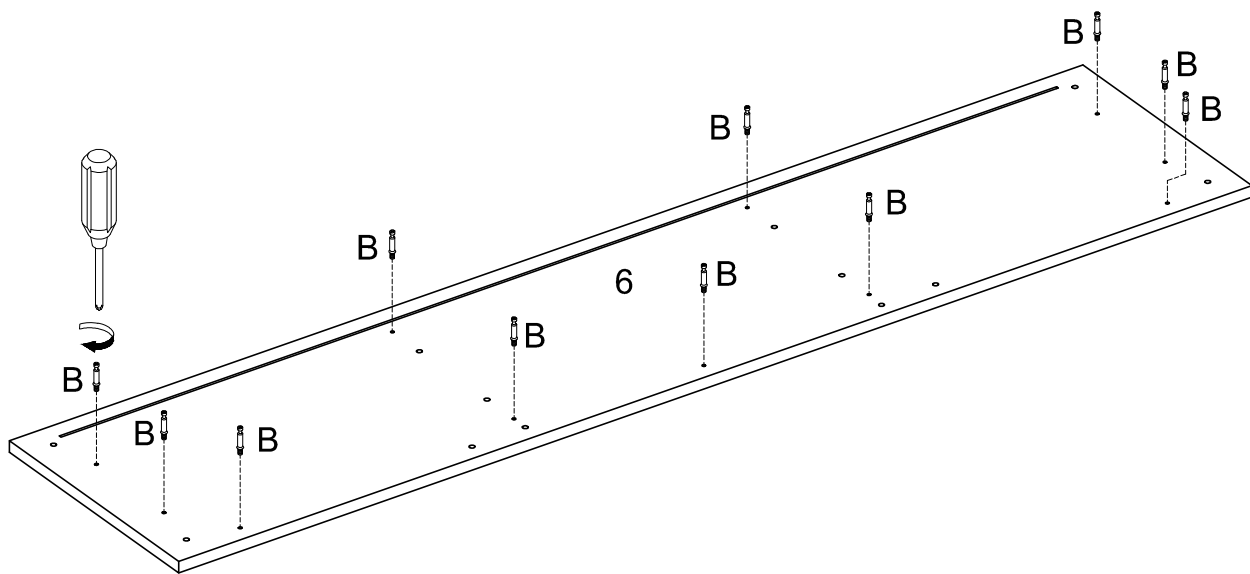


# Step 3



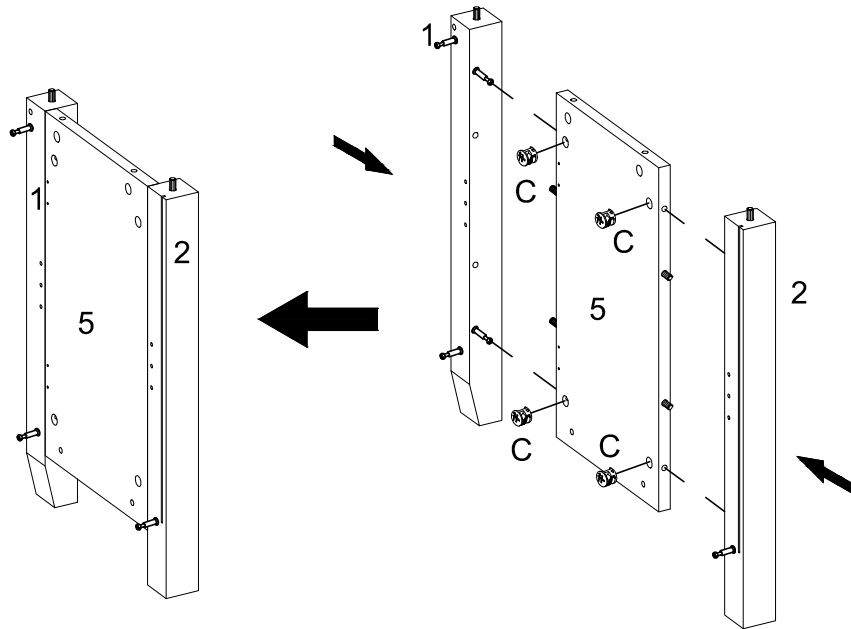
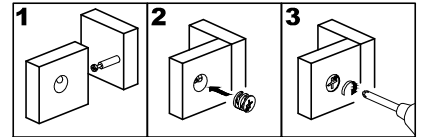
Insert wooden dowel(A) into part (7,17)

# Step 4



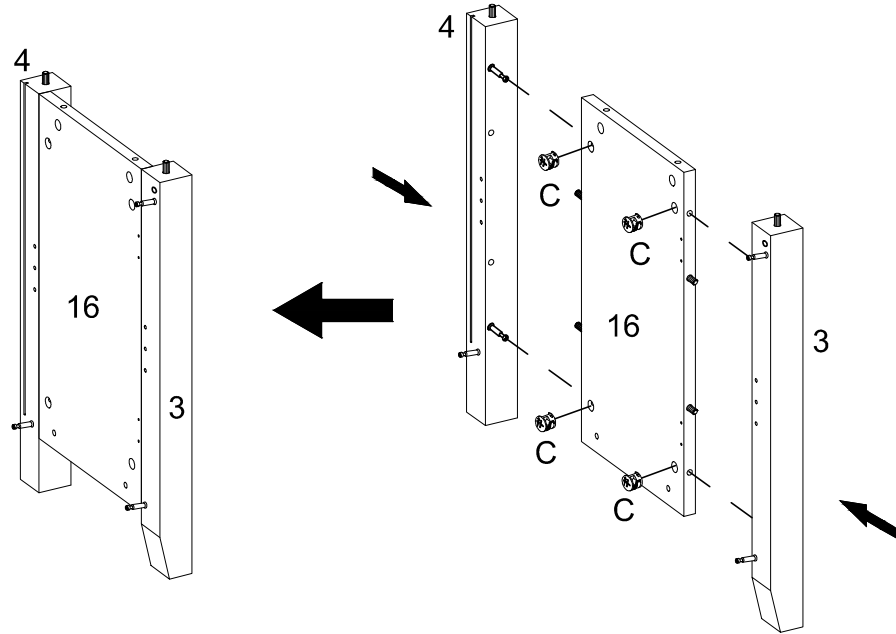
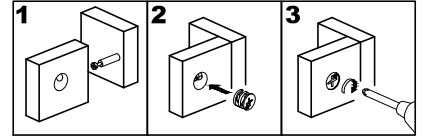
Secure cam bolt (B) with screwdriver into part (6)

# Step 5



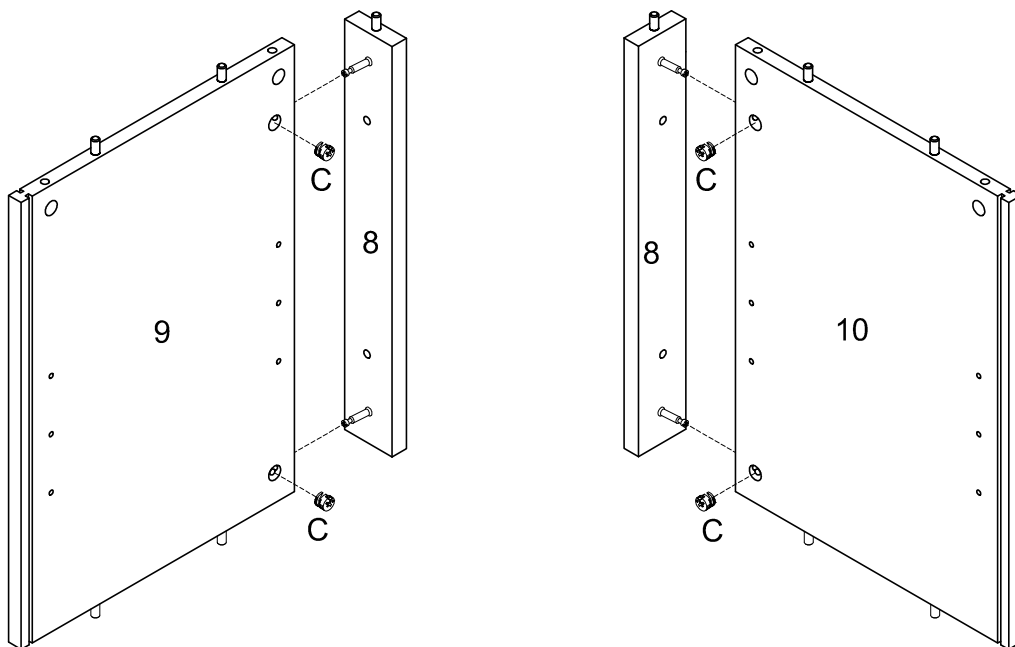
Attach part (1,5,2) by using cam bolts (C)

# Step 6



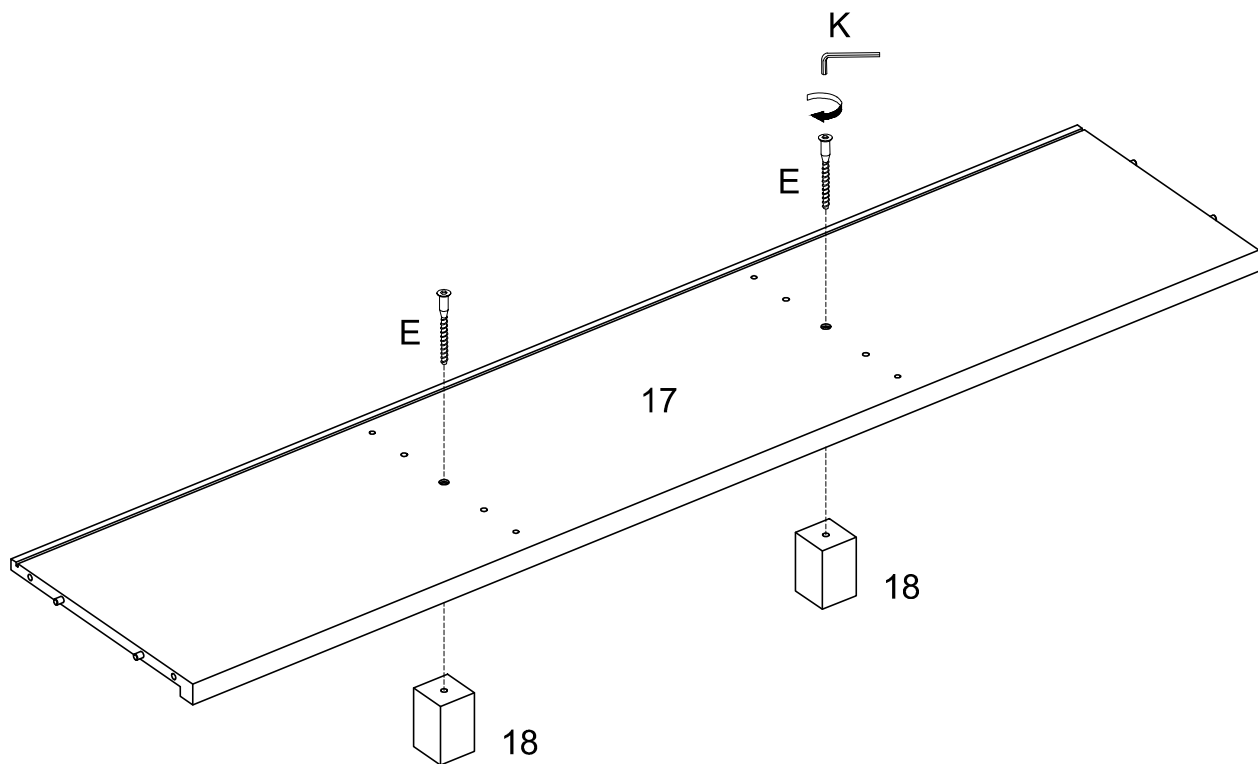
Attach part (3,16,4) by using cam bolts (C)

# Step 7



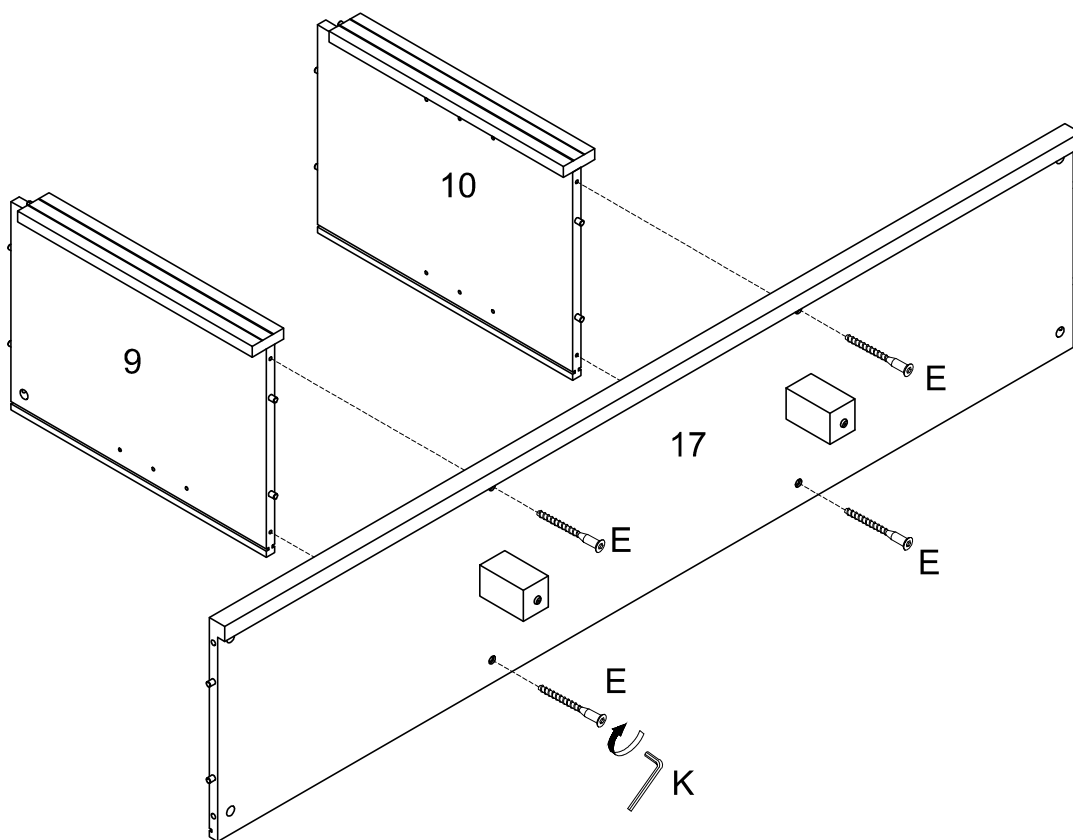
Attach part (8,9,10) by using cam bolts (C)

# Step 8



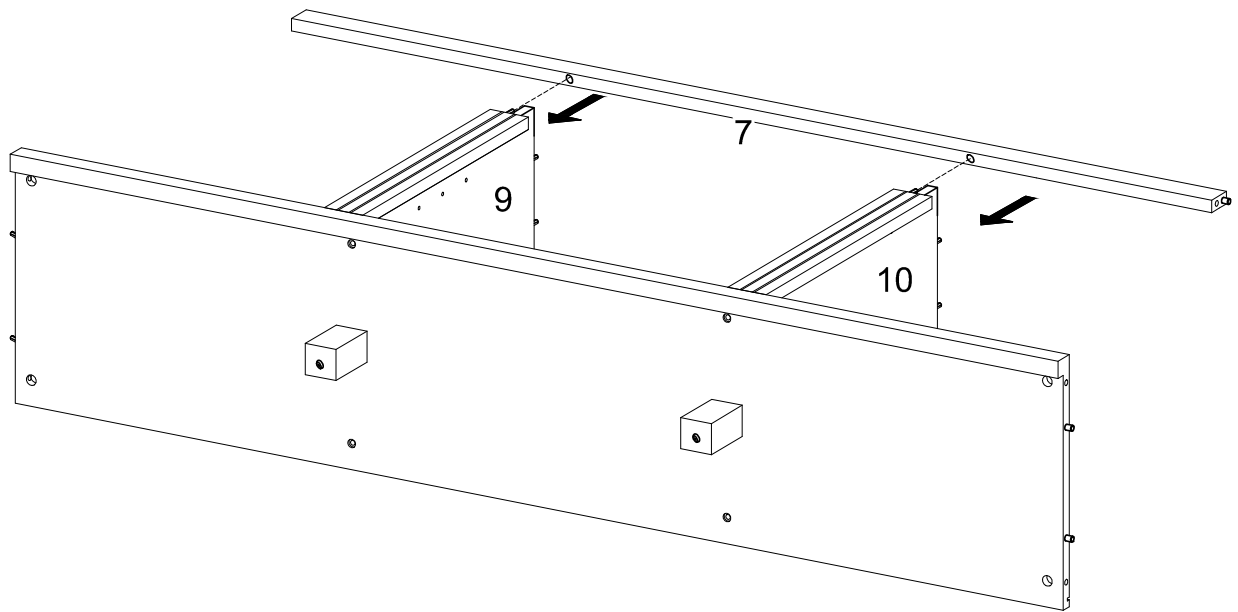
Attach part (17) to part (18) using bolt (E) with hex key (K).

# Step 9



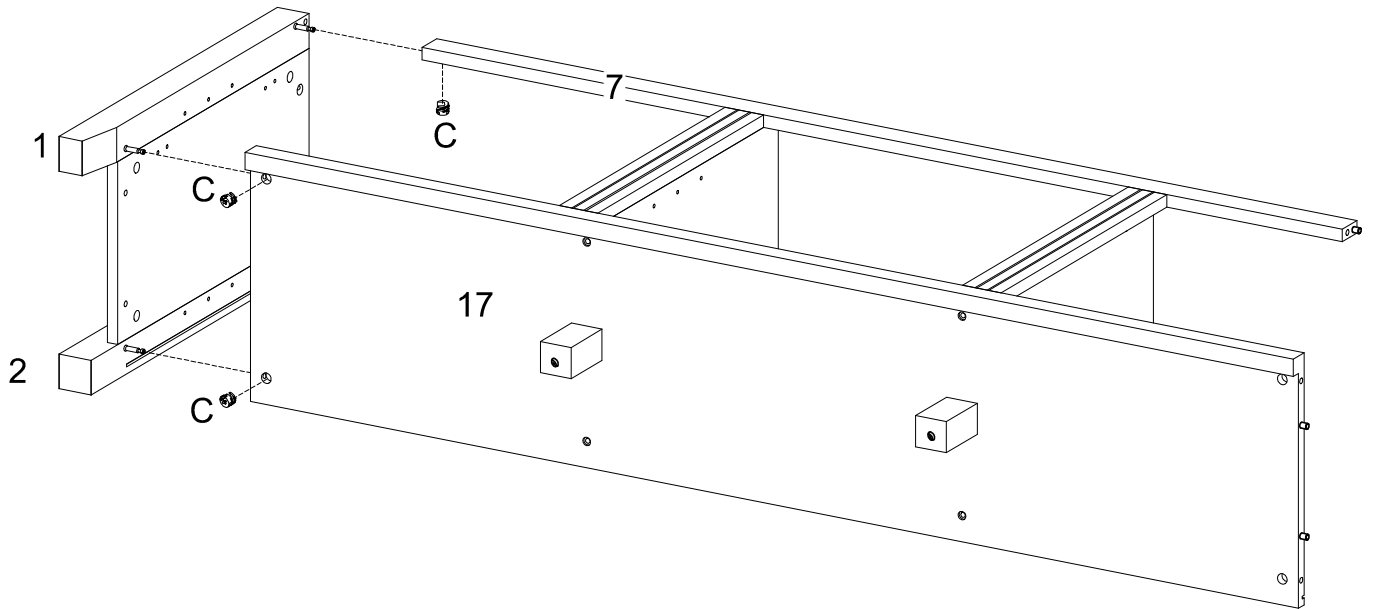
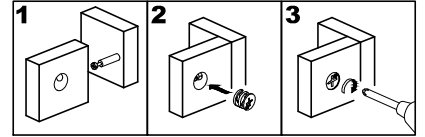
Attach part (9,10) to part (17) using bolt (E) with hex key (K).

# Step 10



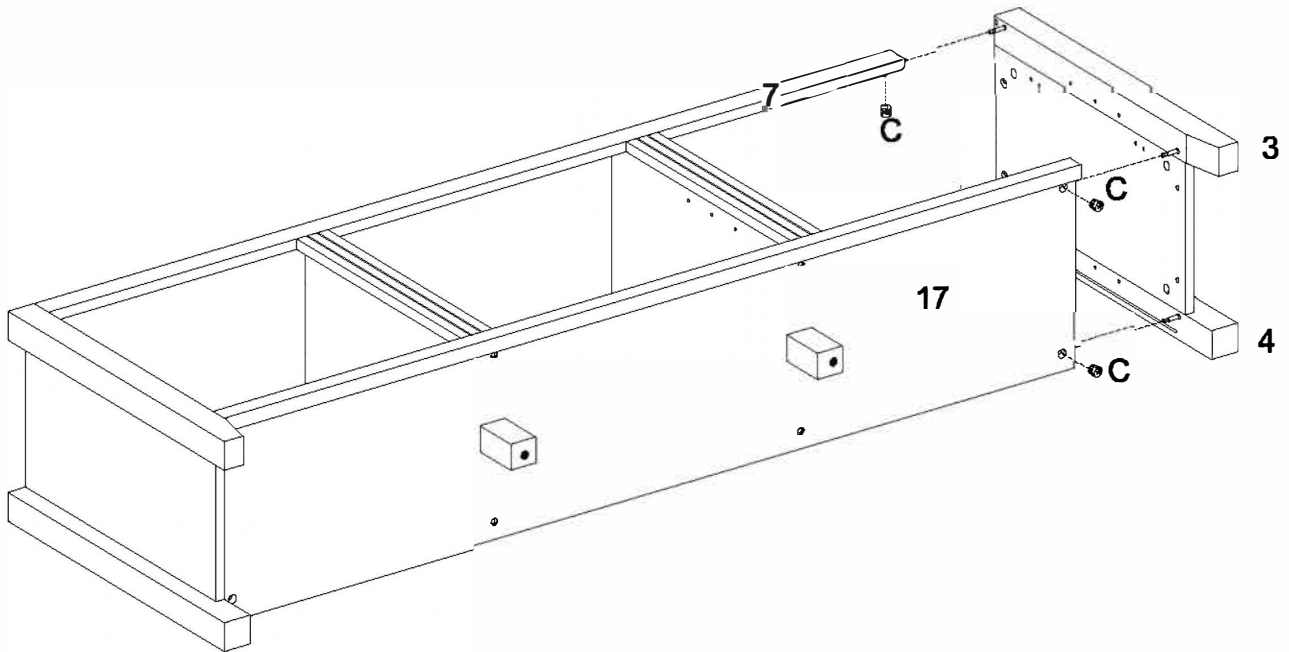
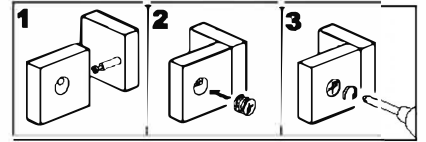
Attach Part (7) to Part (9,10) with fixed wooden dowel

# Step 11



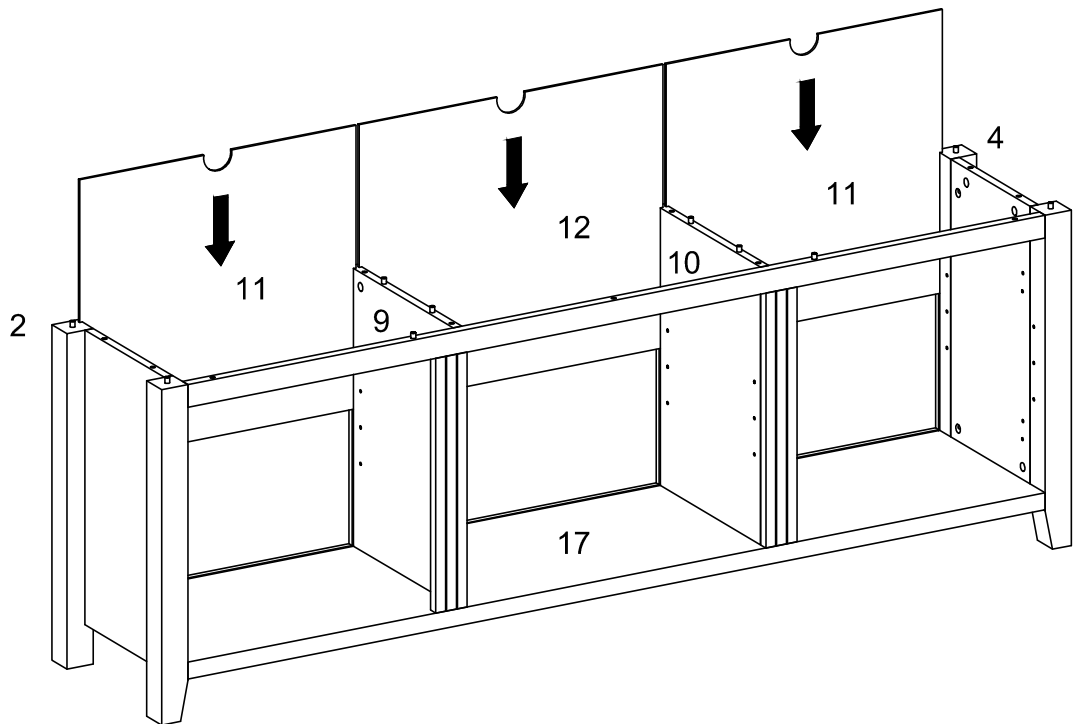
Attach part (1,2,7,17) by using cam bolts (C)

# Step 12



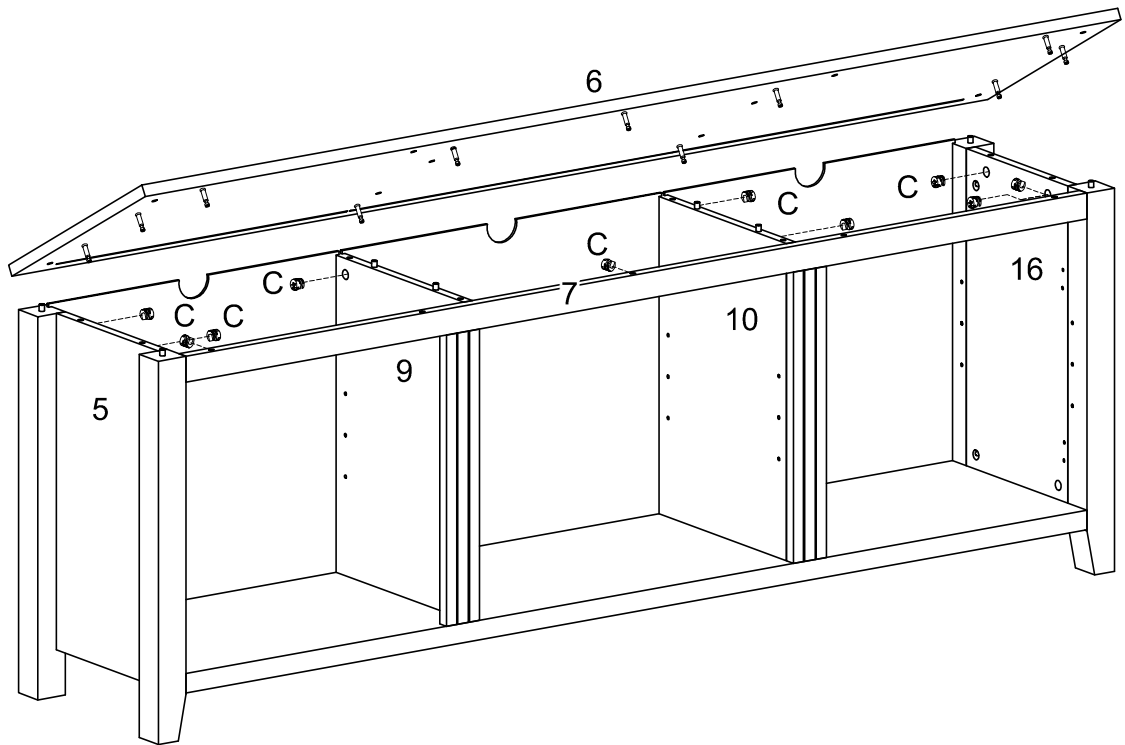
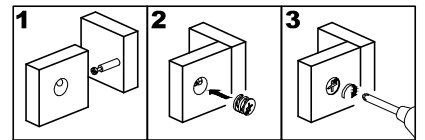
Attach part (7,17,3,4) by using cam lock (C)

# Step 13



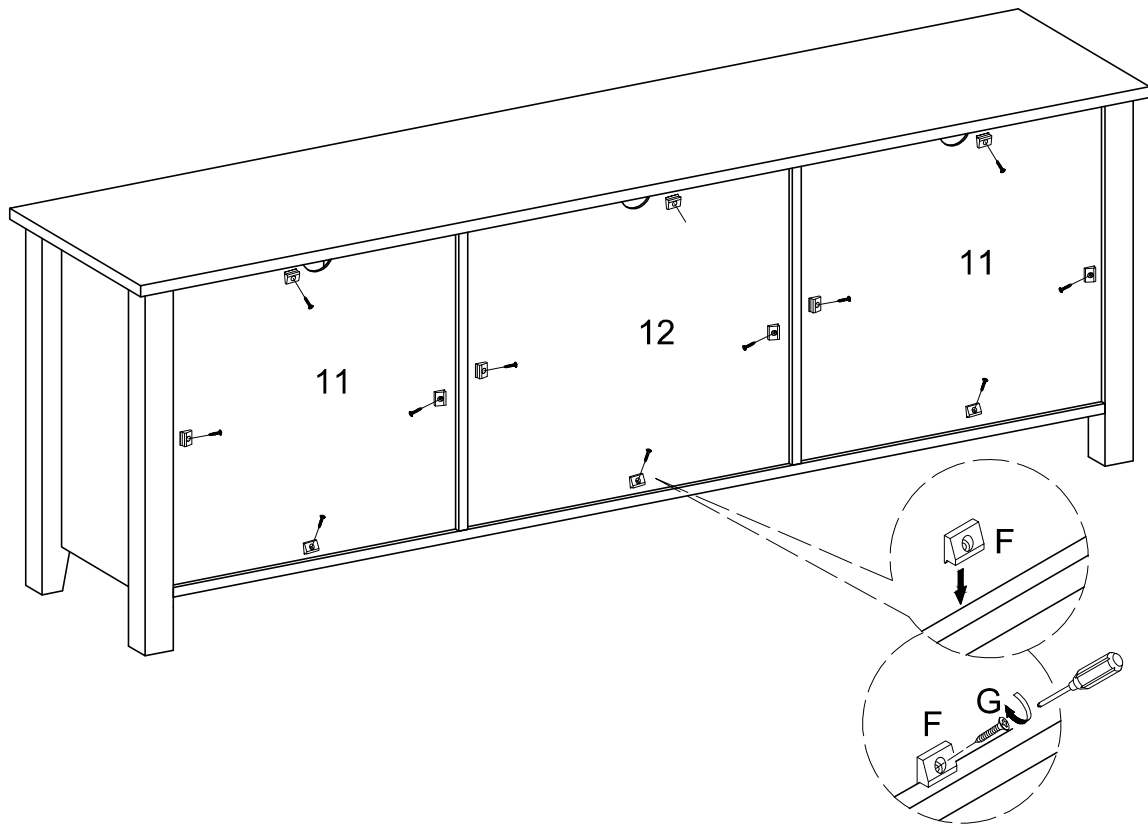
Slide back panel (11,12) into grooves to attach part (2,9,10,4)

# Step 14

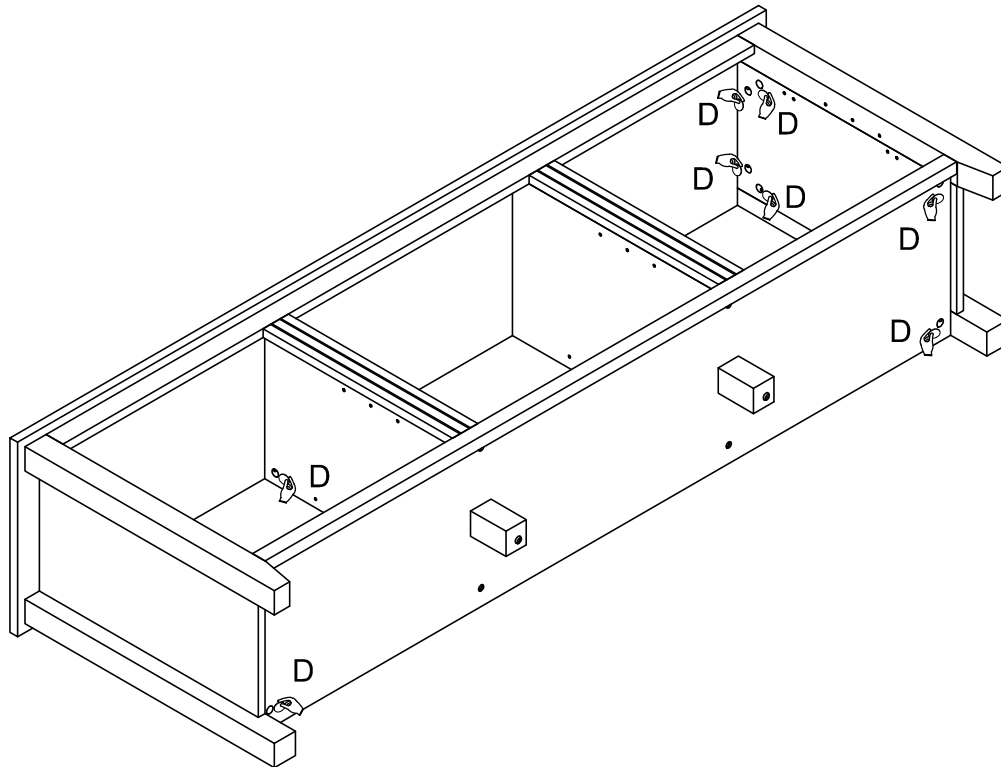
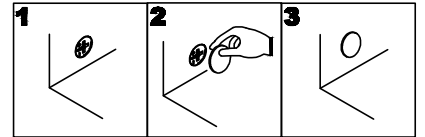


Attach part (6) to part (5,9,10,16) using cap Lock (C)

# Step 15

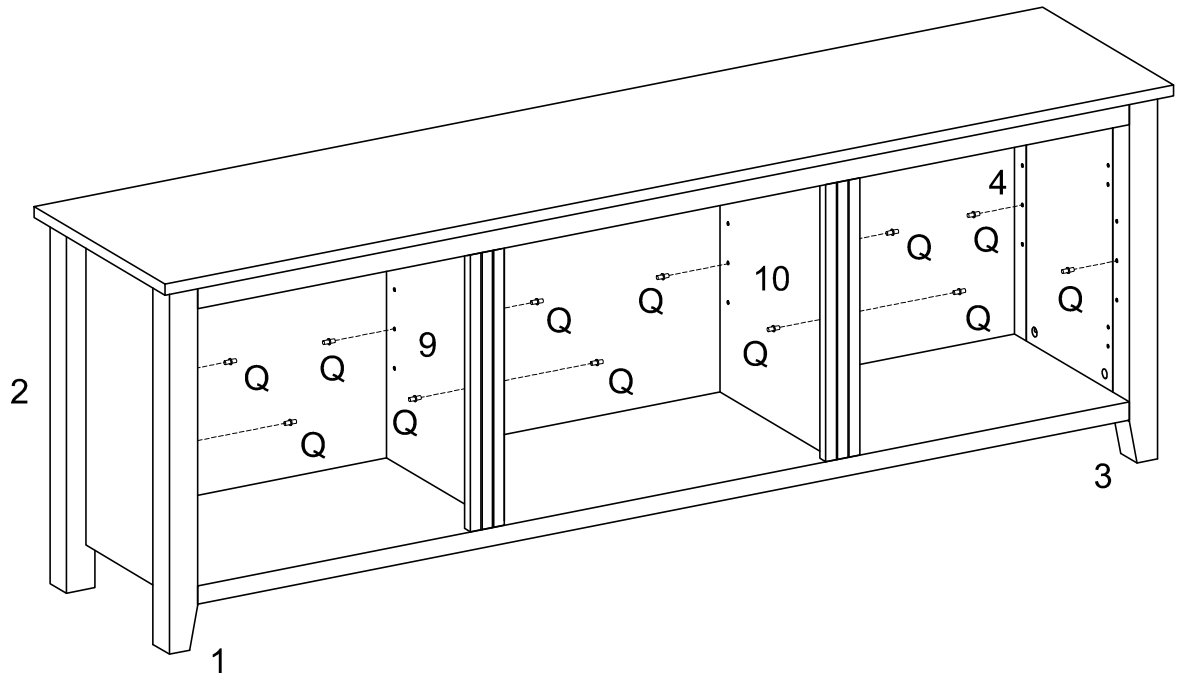


# Step 16



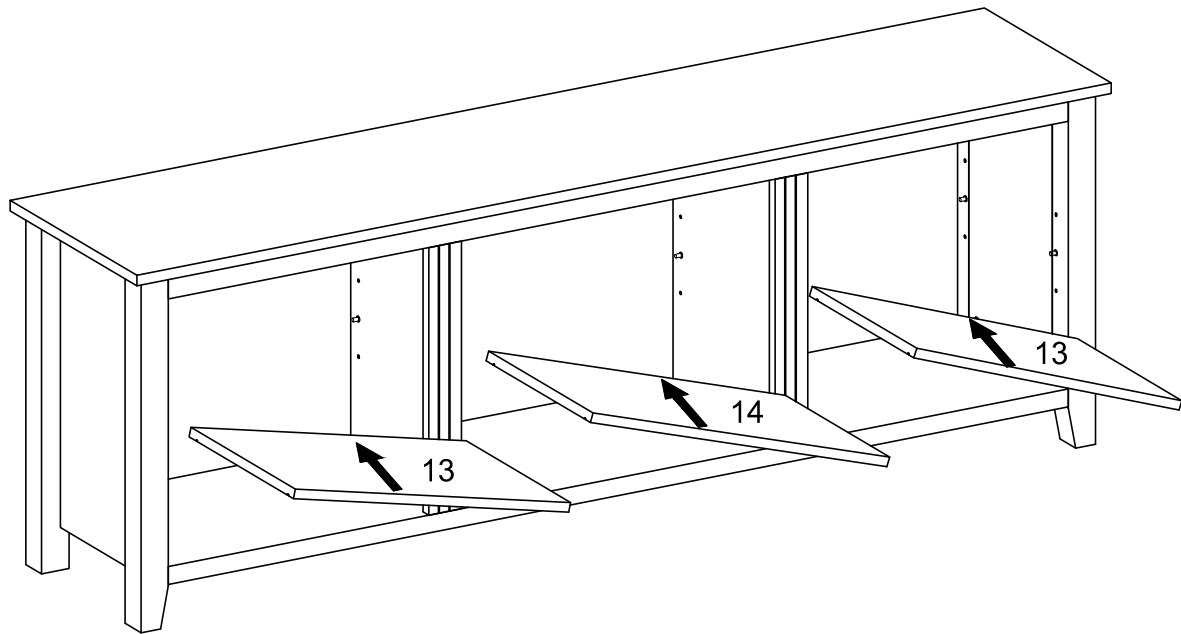
Place sticker (D) Over holes as per diagram.

# Step 17



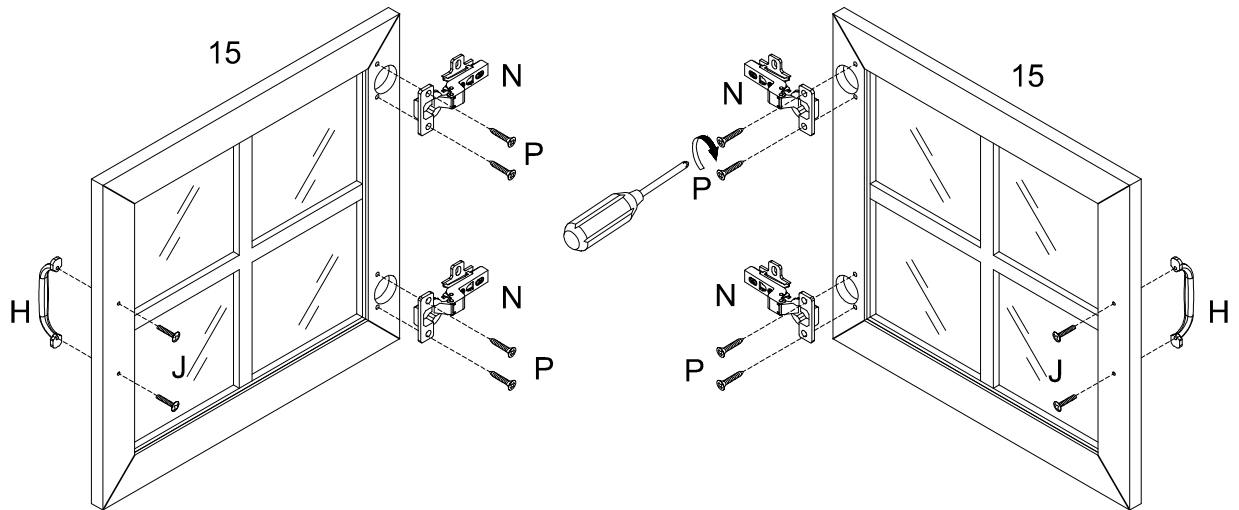
Insert shelf support pin (Q) into part ( 1,2,9,10,4)

# Step 18



Put Shelf (13,14) into the console .

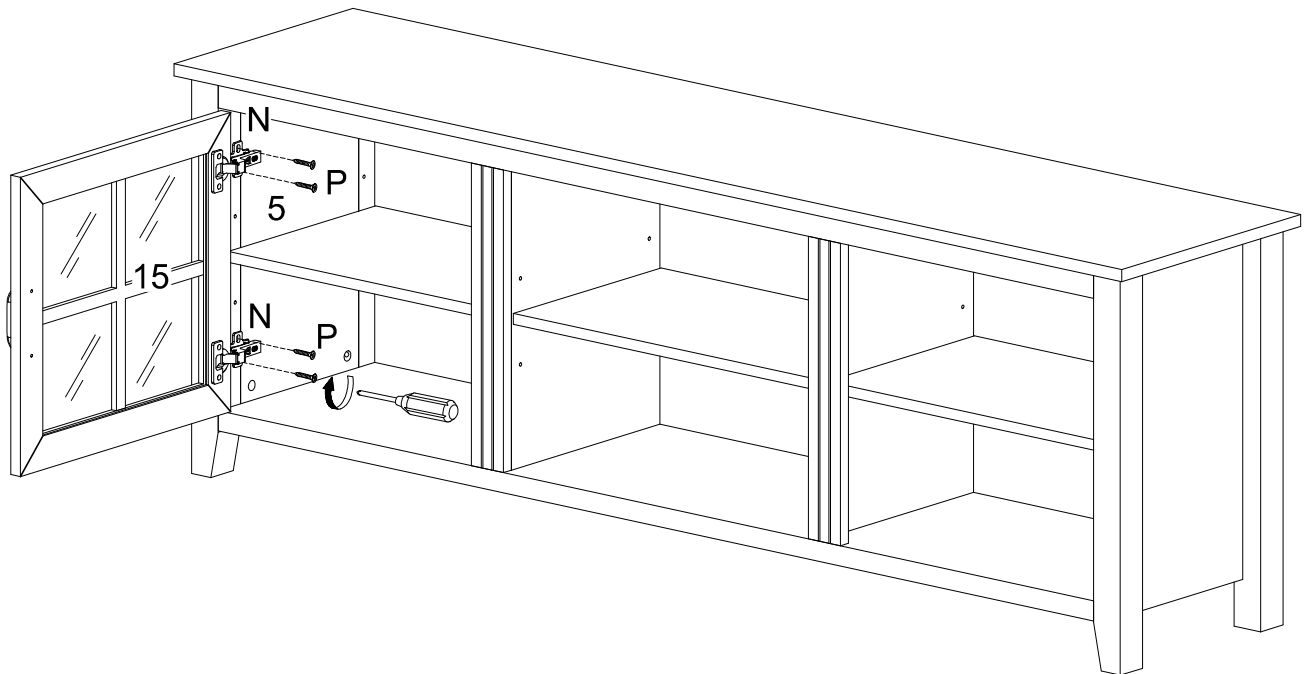
# Step 19



Insert door hinge (N) into part (15) with screw (P),

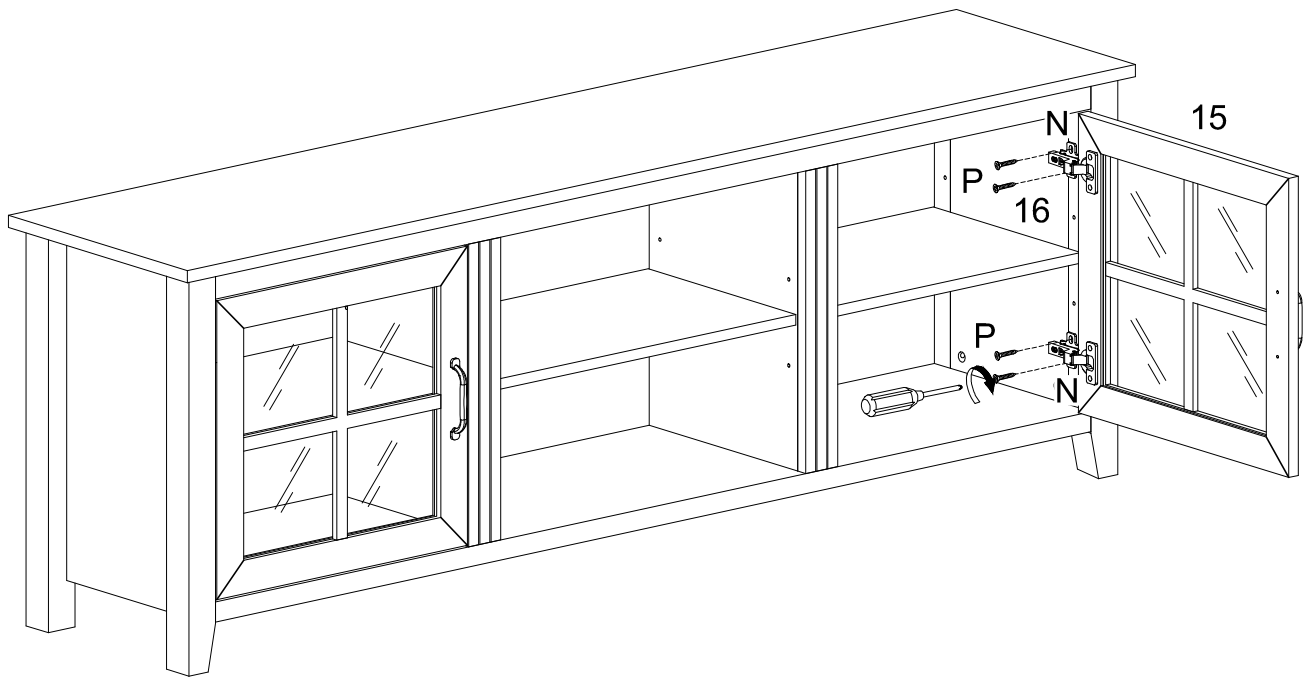
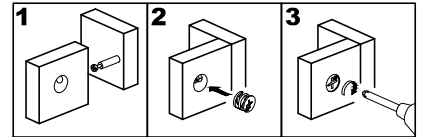
Secure Handle (H) with Bolt (J) into the Door frame

## Step 20



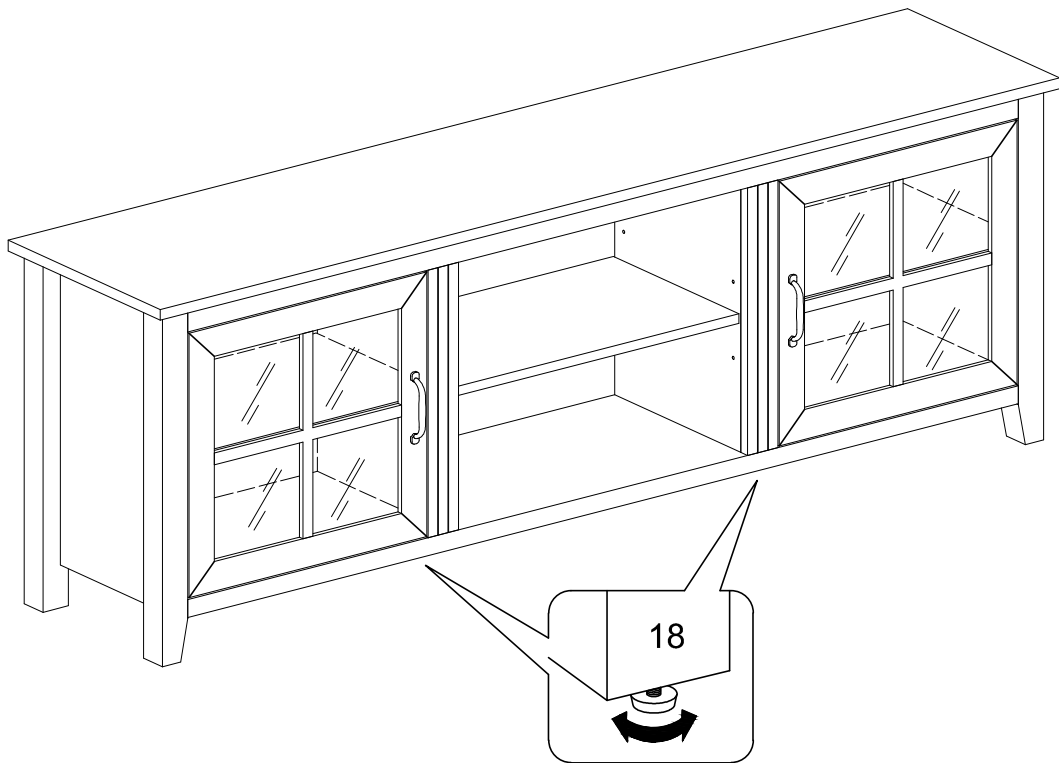
Inset screw (P) to secure part (15) to part(5)

# Step 21



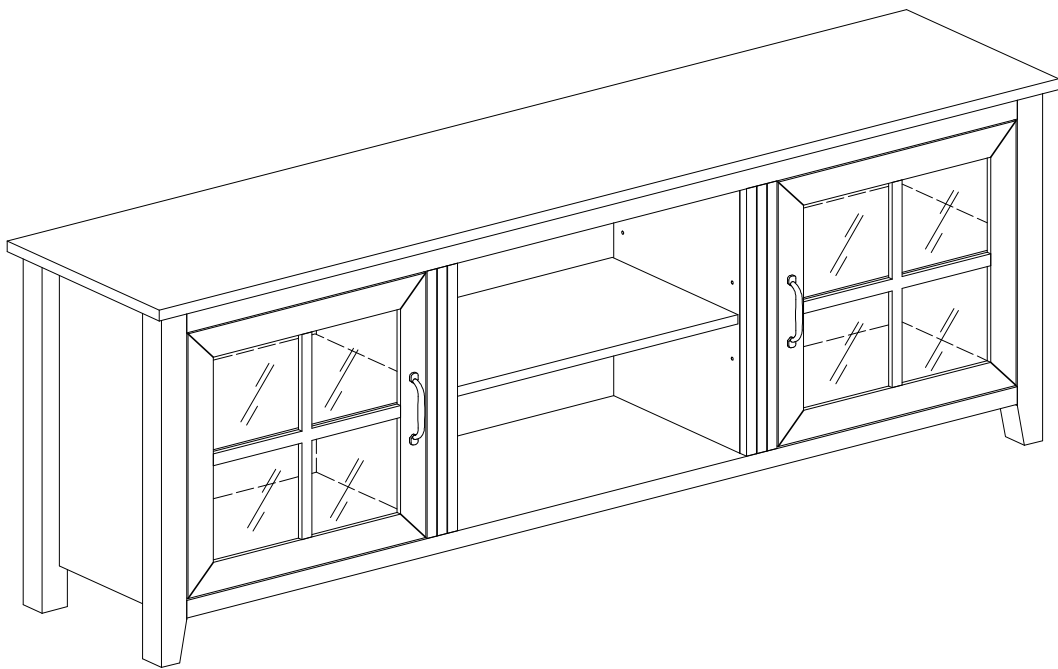
Insert screw (P) to secure part (15) to part (16)

# Step 22



Adjust part (18) to adjust stability

# Step 23



Final Assembly