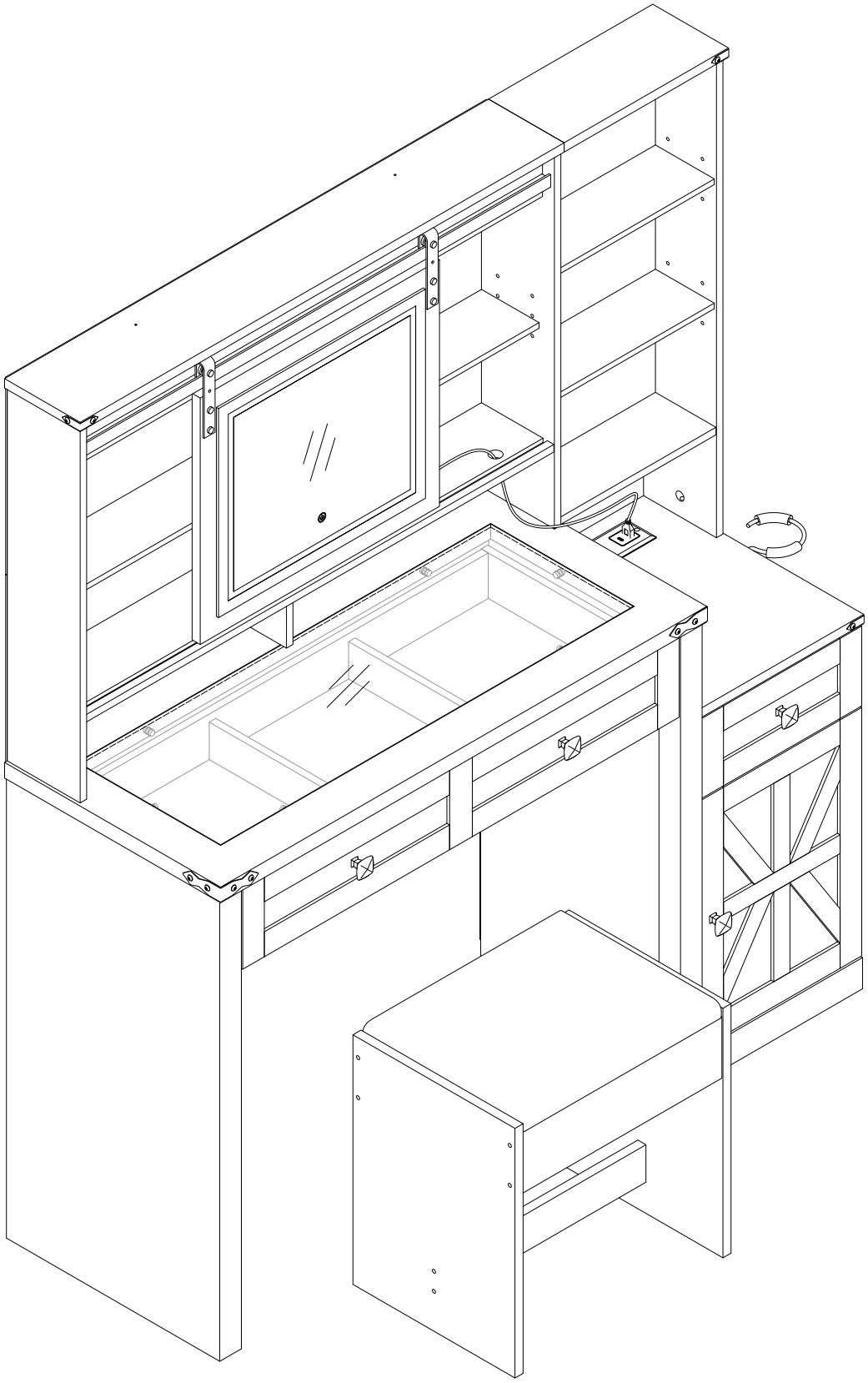
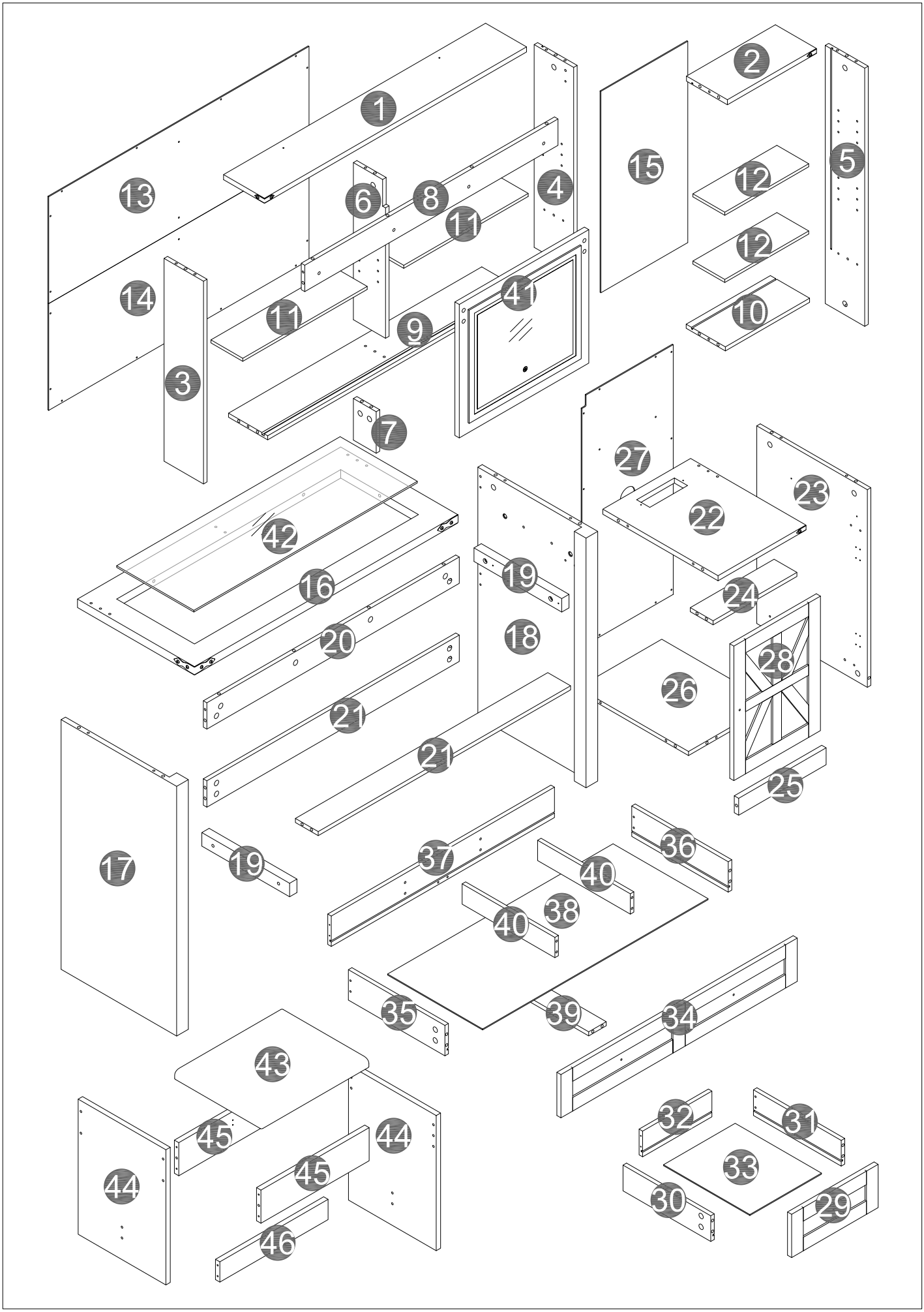
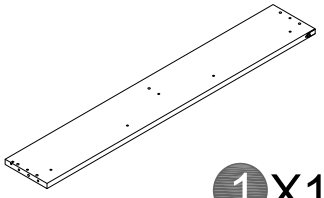
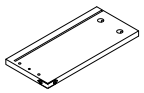
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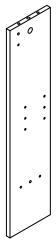


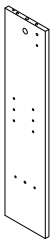

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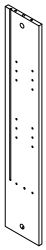
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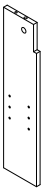

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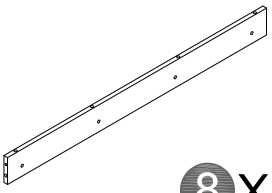

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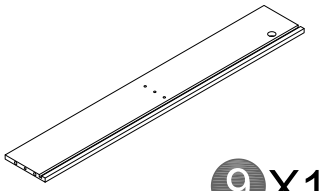

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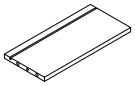

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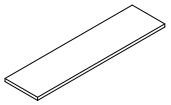

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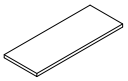

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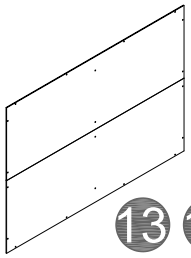

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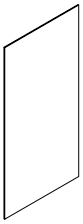

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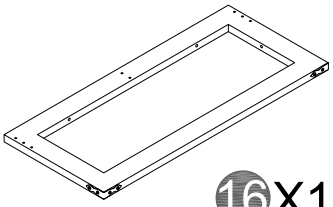

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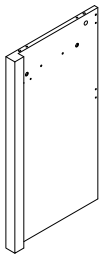

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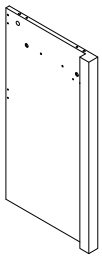

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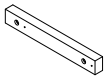

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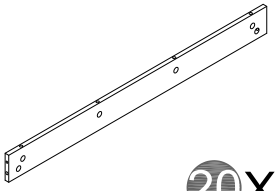

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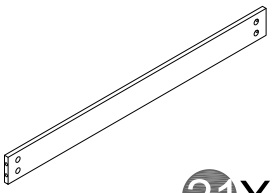

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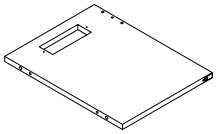

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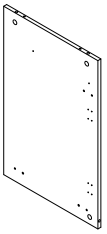

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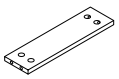

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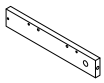

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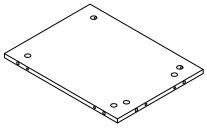

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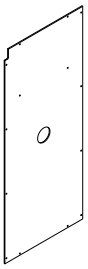

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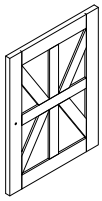

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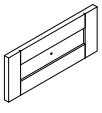

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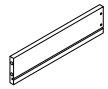
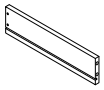
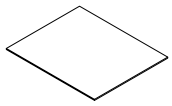
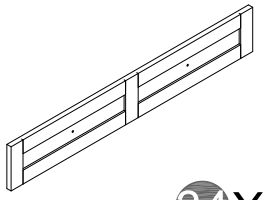
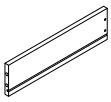
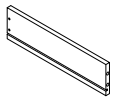
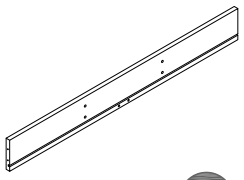
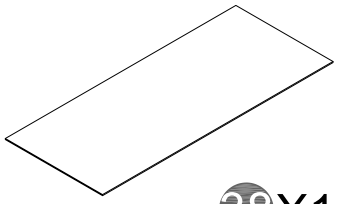
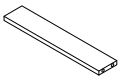
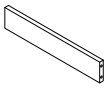
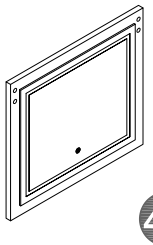
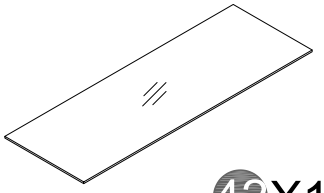
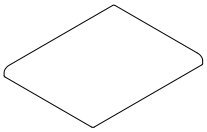
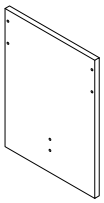
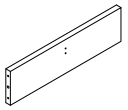
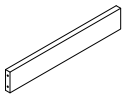

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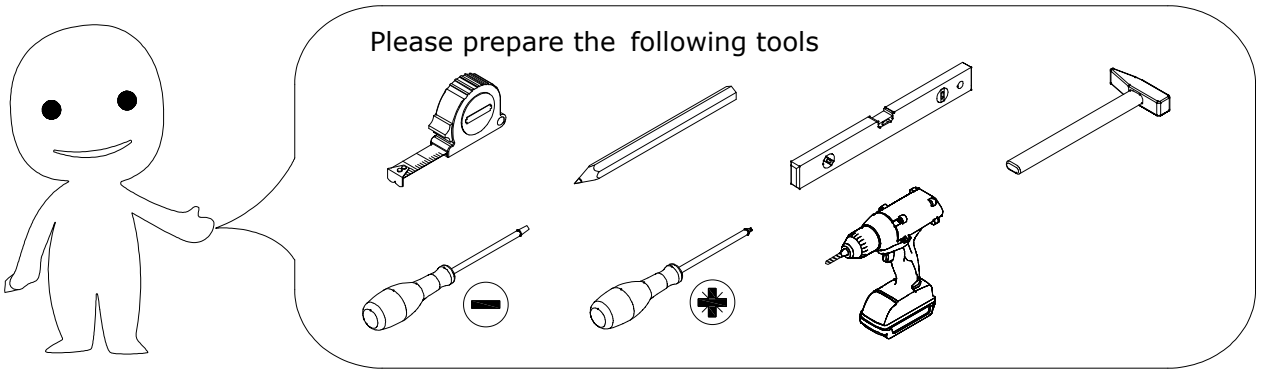

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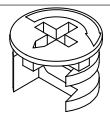
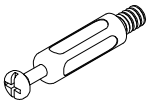
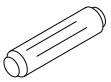
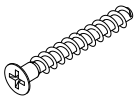
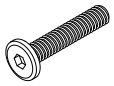
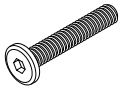
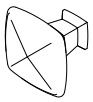
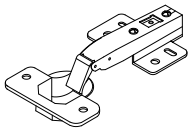
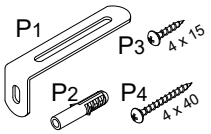
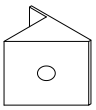
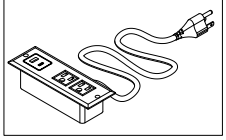
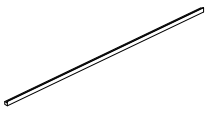
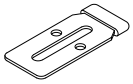
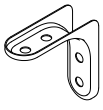
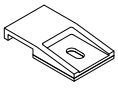
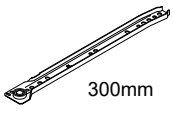
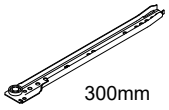
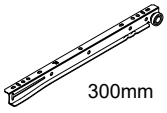
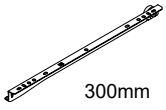
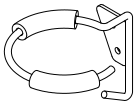
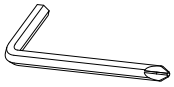

28X1


29X1

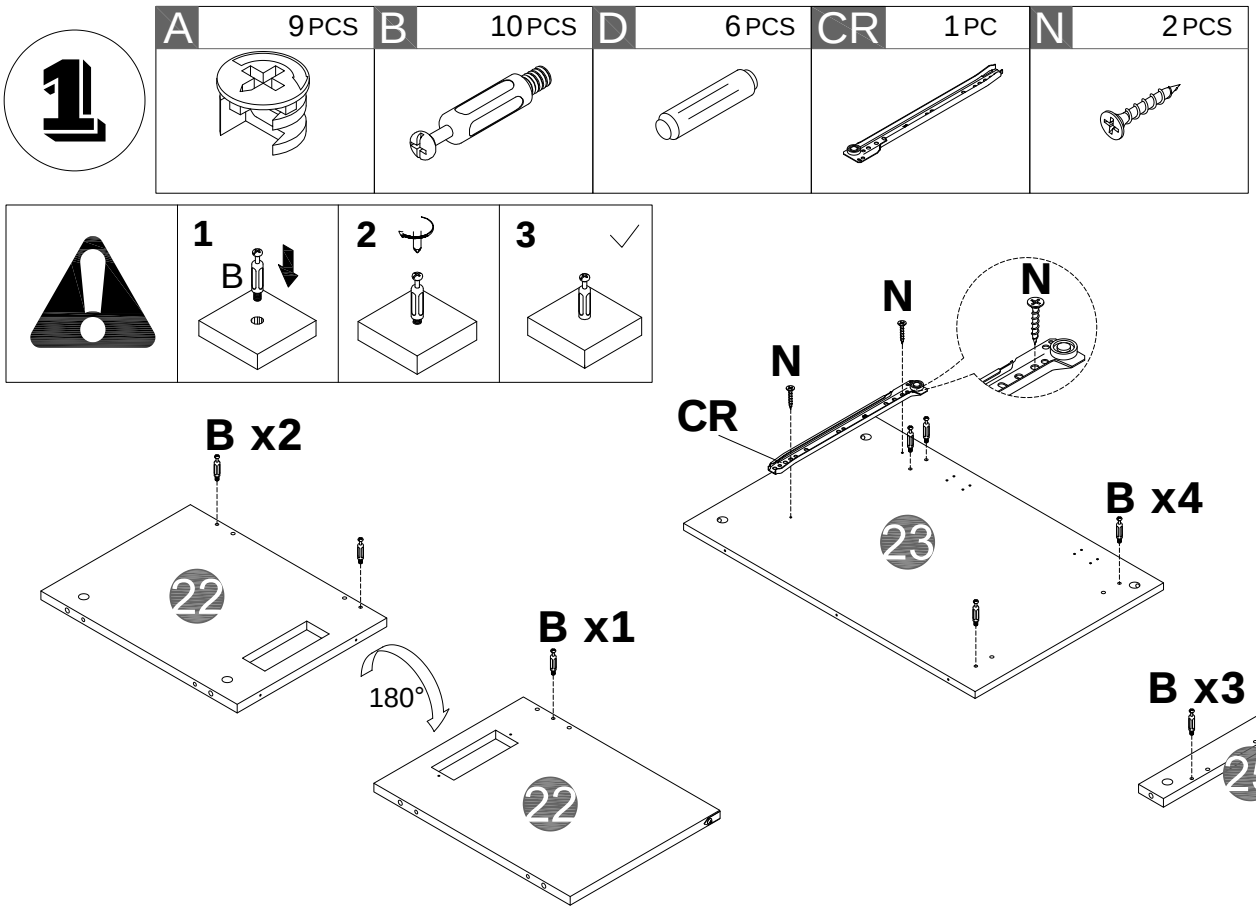
PARTS LIST

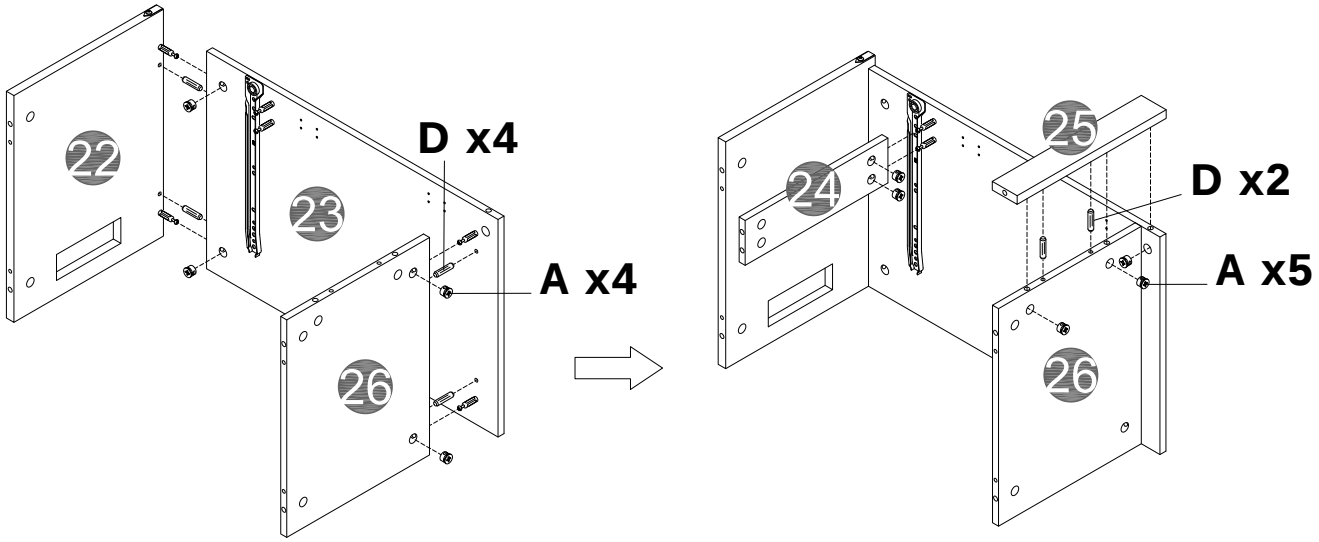
 30X1	 31X1	 32X1	 33X1
 34X1	 35X1	 36X1	 37X1
 38X1	 39X1	 40X2	 41X1
 42X1	 43X1	 44X2	 45X2
 46X1			



A 67+2 PCS  15 x 9.5 mm	B 67+2 PCS 	C 67+2 PCS 	D 51+2 PCS  6 x30 mm	E 20+2 PCS  5 x40 mm
$F_{2.5}$ 4+1 PCS  M6 x 25	$F_{2.8}$ 4+1 PCS  M6 x 28	I 4 PCS 	J 1 PC  M4 x 18	J_2 3 PCS  M4 x 12
K 16+2 PCS  5 x 15	K_3 6+1 PCS  9 x 19	M_3 2 PCS 	N 52+2 PCS  3.5 x 12	N_3 10+2 PCS  3.5 x 30
N_7 12+2 PCS  3 x 16	O 34+2 PCS  3 x 16	O_1 1 PC  3 x 10	P 2 PCS 	Q 12+2 PCS 
R 1 PC 	S 1 PC 	S_2 2 PCS 	S_3 2 PCS 	S_4 2 PCS  M4 x 18
S_6 4+1 PCS  1/4" x 12mm	T 4 PCS 	Y 1 PC 	CL 2 PCS  300mm	CR 2 PCS  300mm
DL 2 PCS  300mm	DR 2 PCS  300mm	HD 1 PC 	Z 1 PC  4mm	

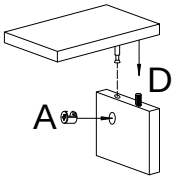
Tips: The number after "+" represents the spare hardware.





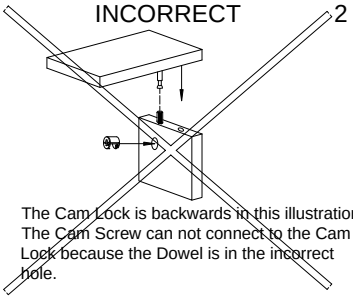
Cam Lock/Dowel Placement Supplement

CORRECT 1



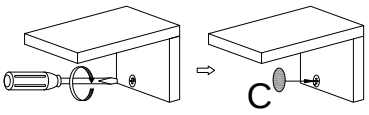
When inserting the Cam lock, make sure that the open End of the cam Lock faces the Cam Screw Entry. The Dowel will be inserted in the hole NEXT to the Cam Lock/Cam Screw hole.

INCORRECT 2



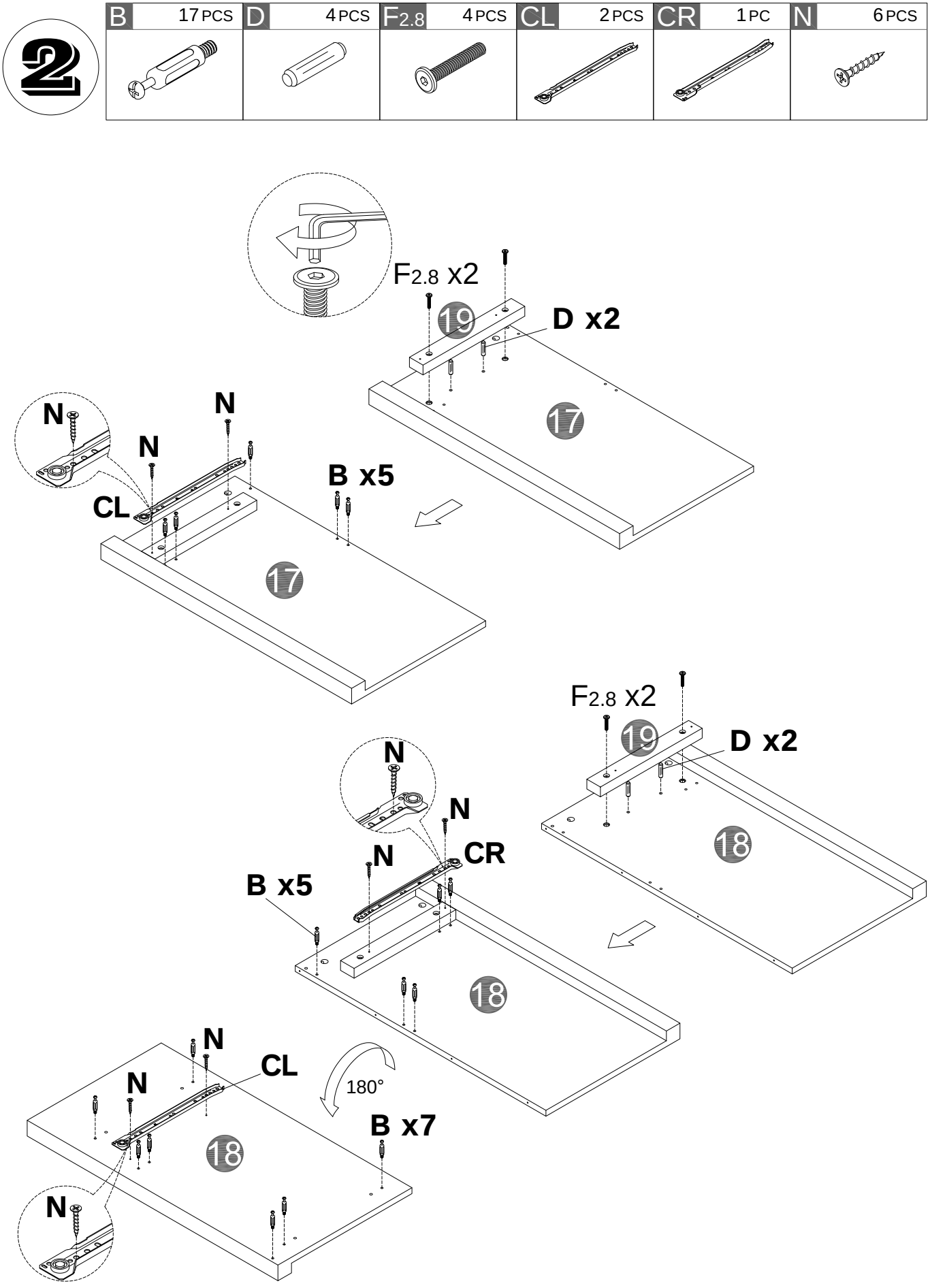
The Cam Lock is backwards in this illustration. The Cam Screw can not connect to the Cam Lock because the Dowel is in the incorrect hole.

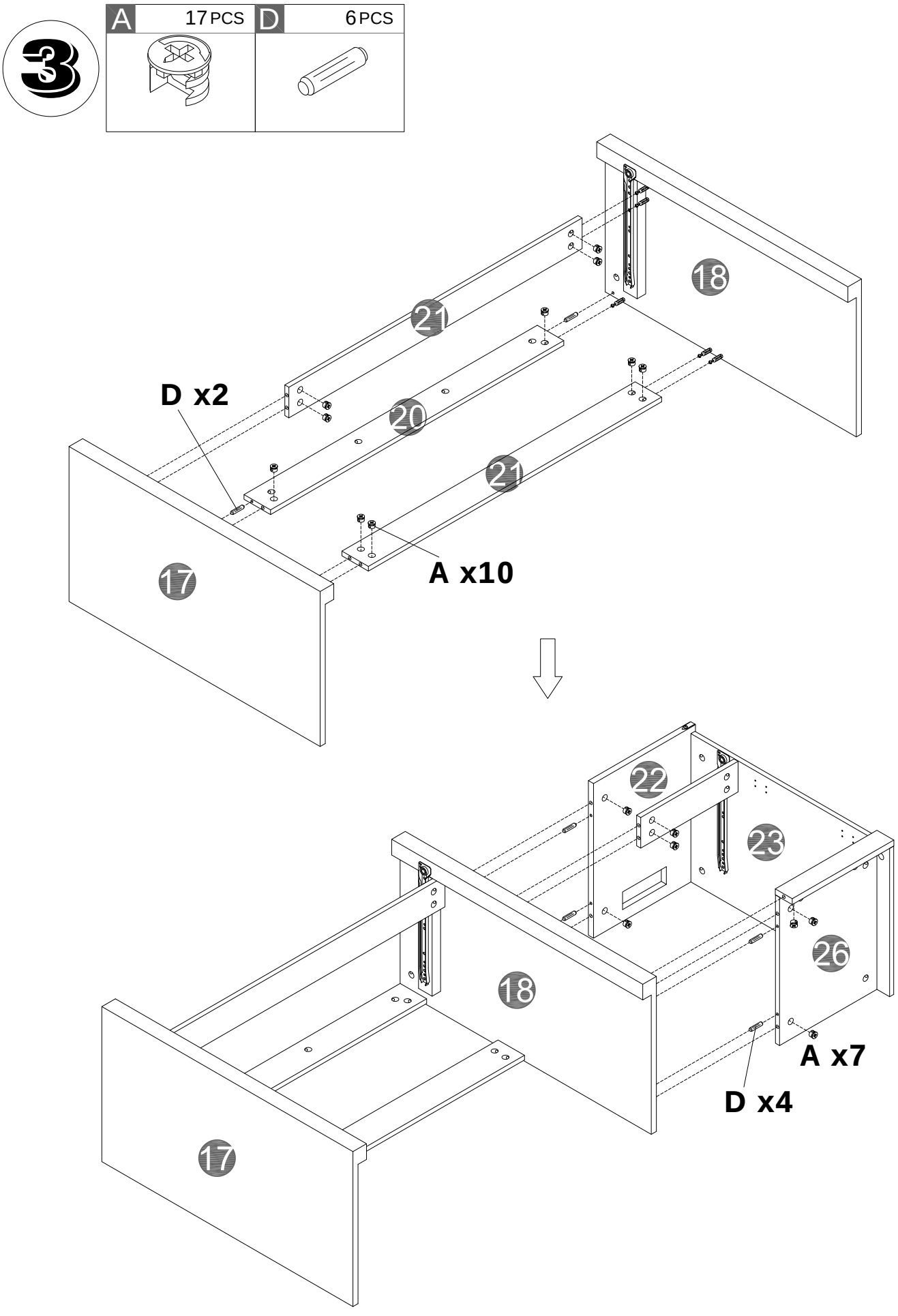
3



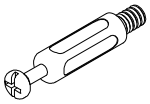
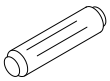
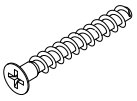
To tighten, turn the Cam Lock CLOCKWISE until the arrow or "△" signs point AWAY from the connected Panel.

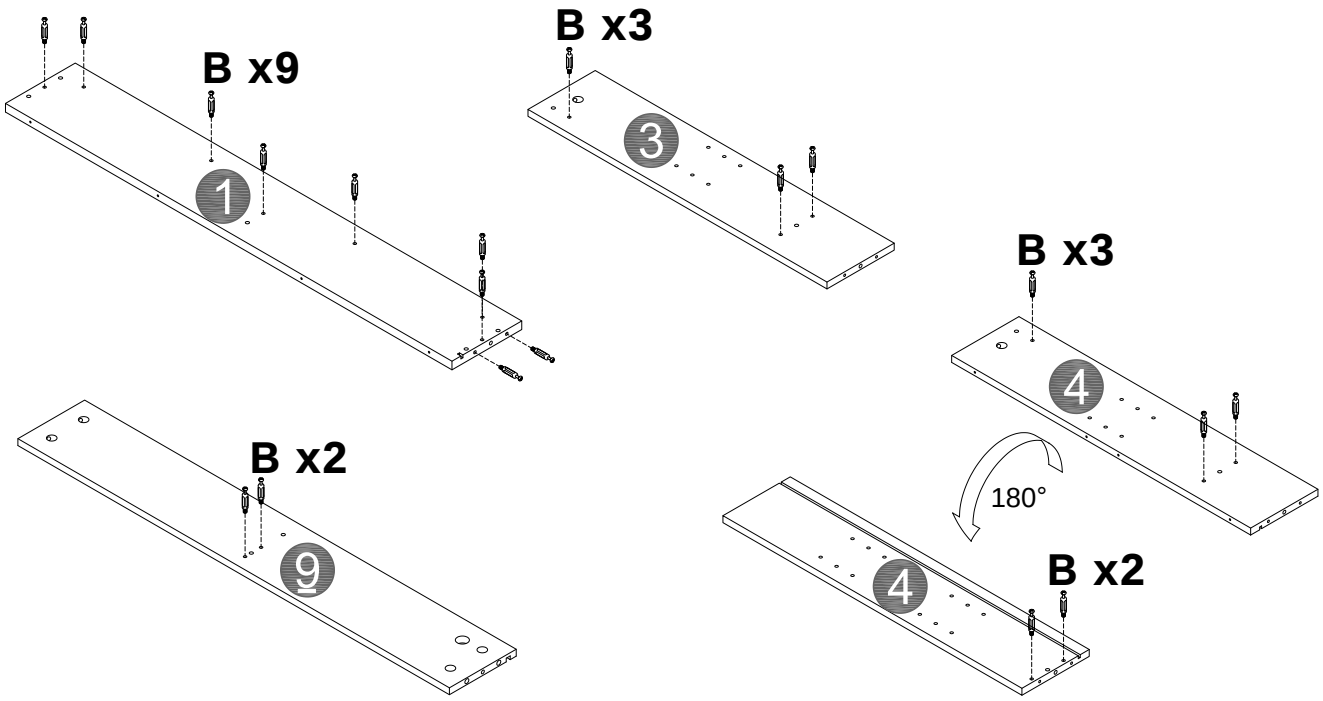
***NOTE: DO NOT USE AN AUTOMATIC SCREWDRIVER TO TIGHTEN CAM LOCKS, DO NOT OVER-TIGHTEN**.

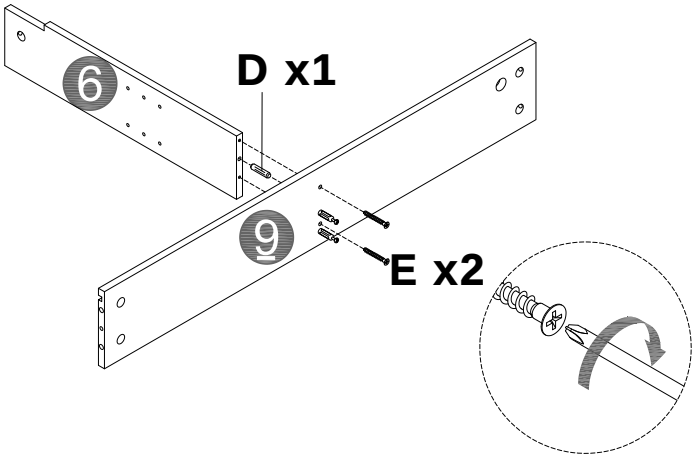

2
B 17 PCS
D 4 PCS
F2.8 4 PCS
CL 2 PCS
CR 1 PC
N 6 PCS
F2.8 x2
19
D x2
17
N
N
N
CL
B x5
17
F2.8 x2
19
D x2
18
N
N
N
CR
B x5
18
N
N
CL
180°
B x7
18
N


3
A 17 PCS
D 6 PCS
18
21
D x2
20
21
17
A x10
22
23
26
18
A x7
D x4
17

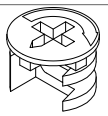
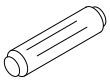
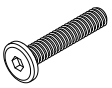


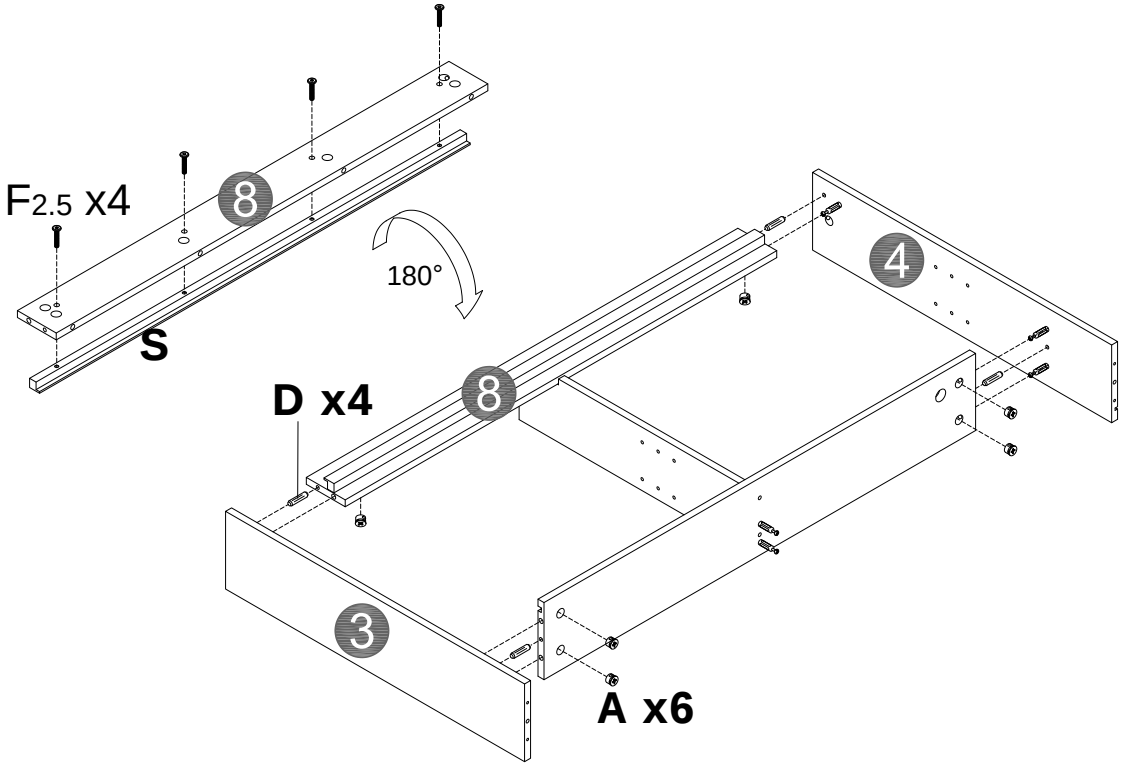
B	D	E
19 PCS	1 PC	2 PCS
		

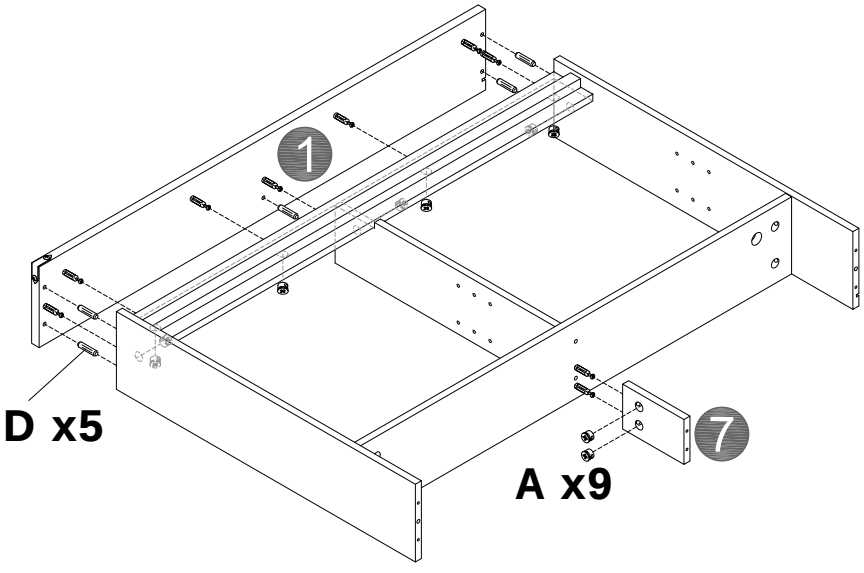


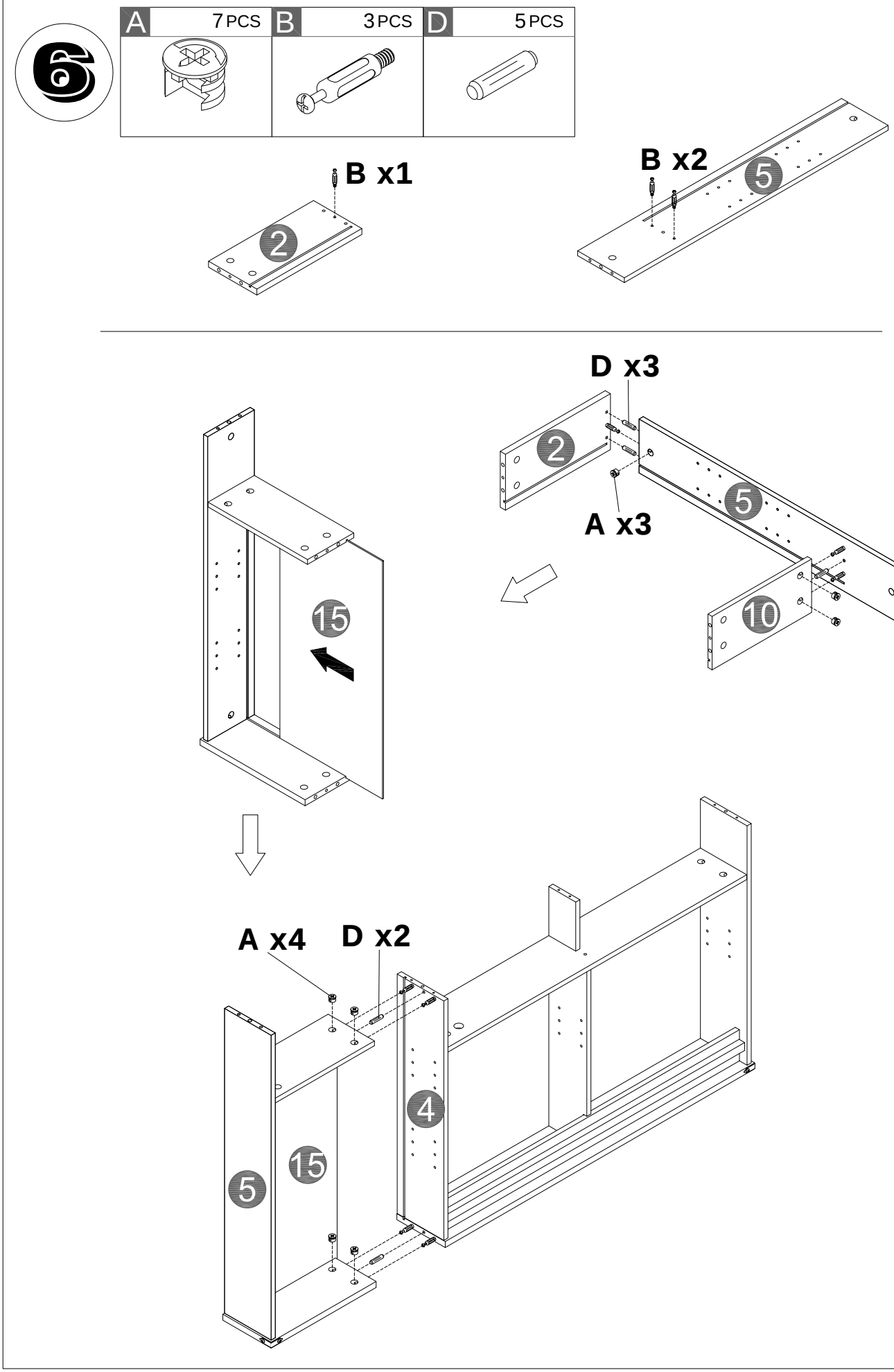


5

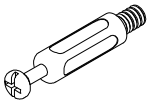
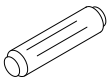
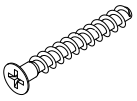
A	D	F2.5	S
15 PCS	9 PCS	4 PCS	1 PC
			

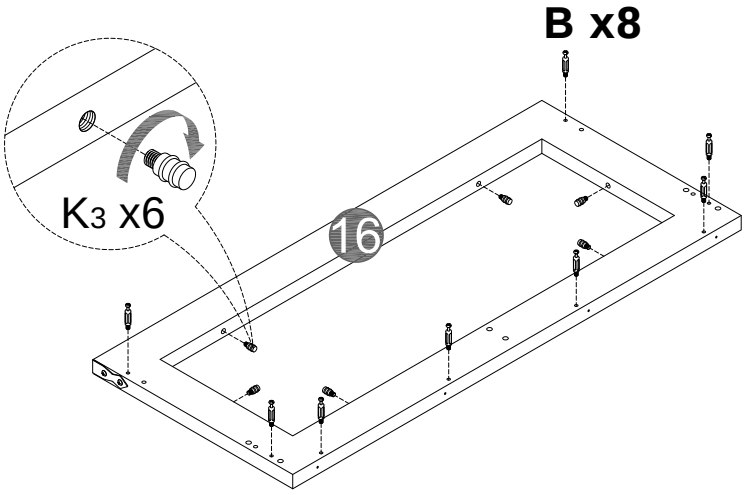


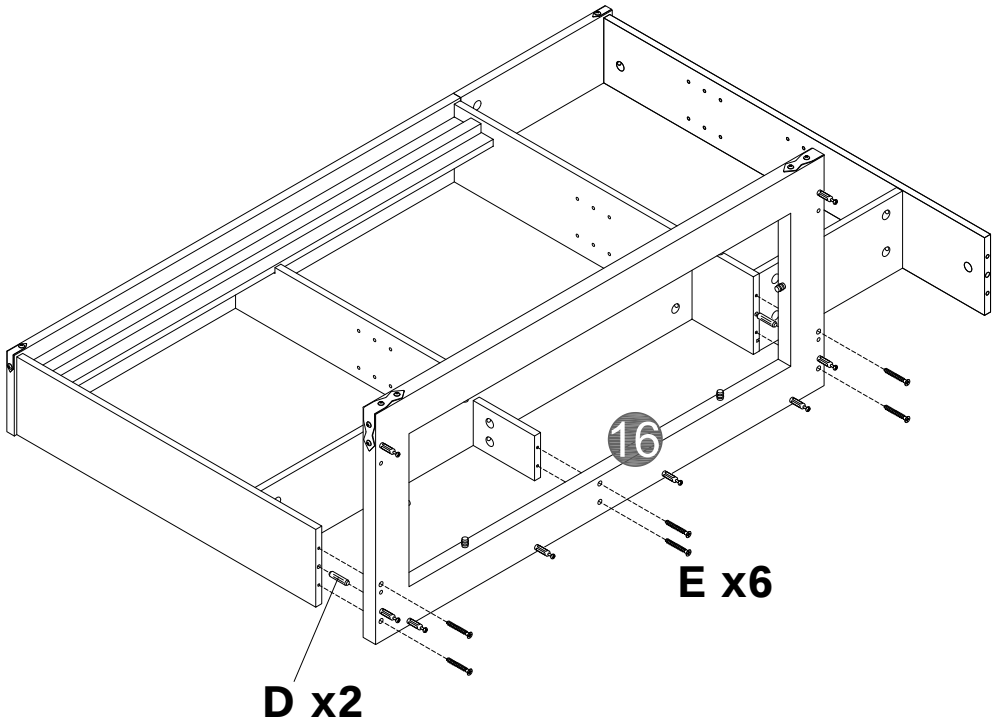



6
A 7PCS
B 3PCS
D 5PCS
B x1
2
B x2
5
D x3
2
5
A x3
10
15
A x4
D x2
4
15
5

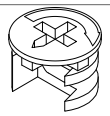
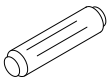
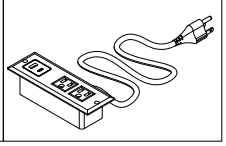
7

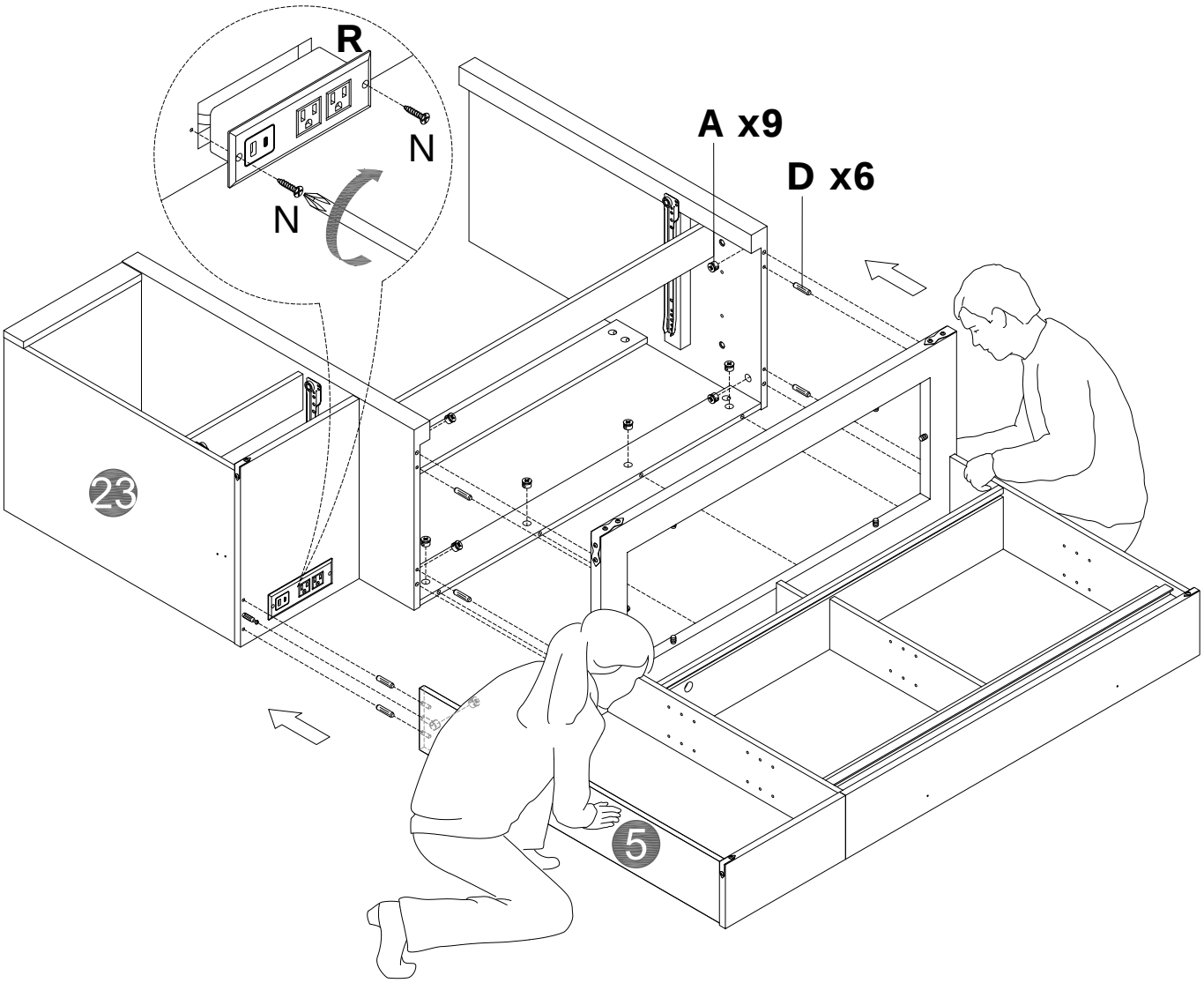
B 8PCS	D 2PCS	E 6PCS	K3 6PCS
			

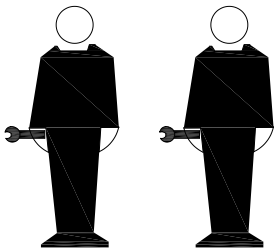




8

A	D	N	R
9 PCS	6 PCS	2 PCS	1 PC
			

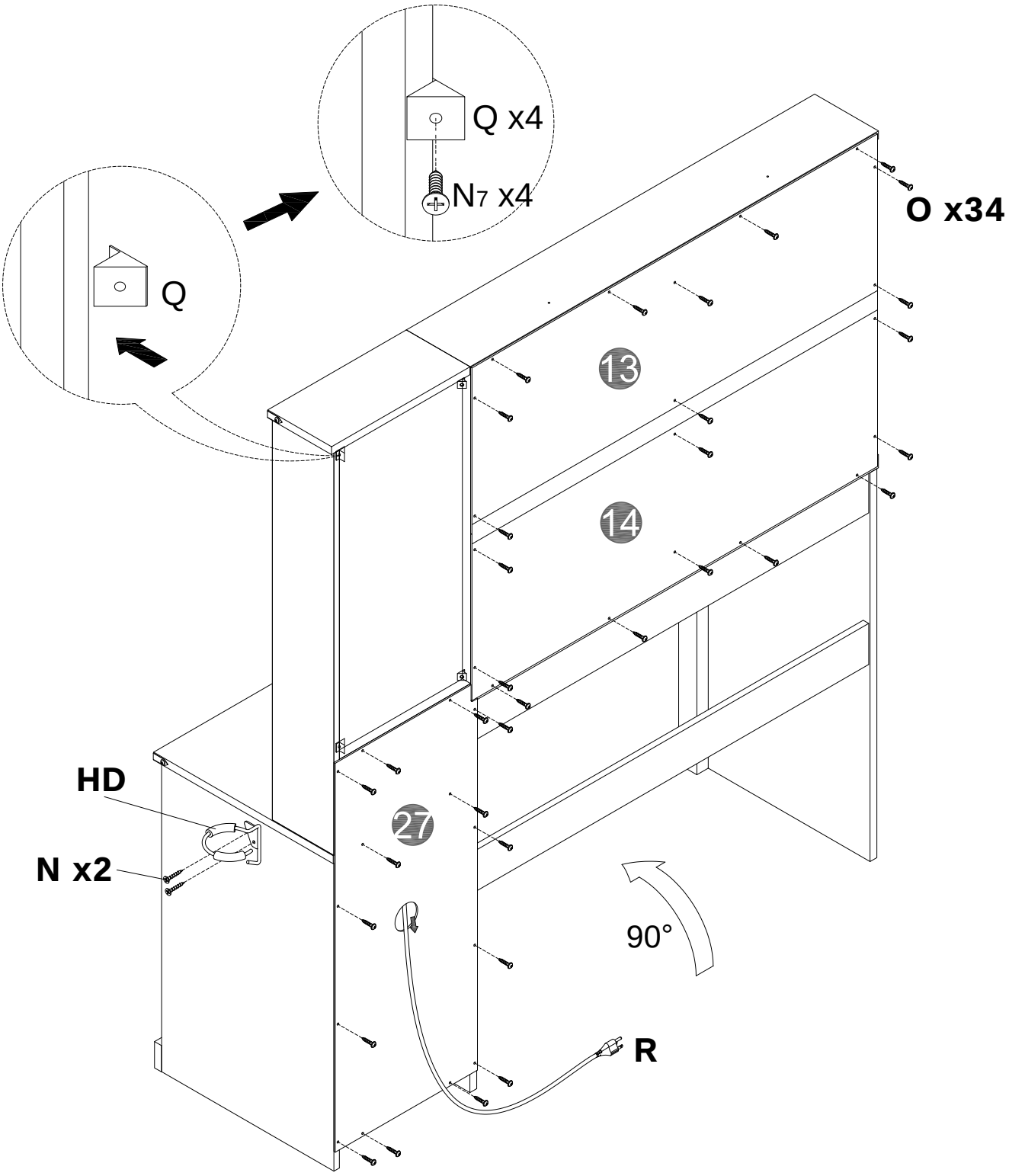




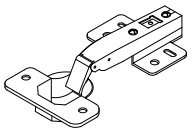
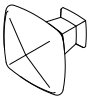
This step requires two people to complete

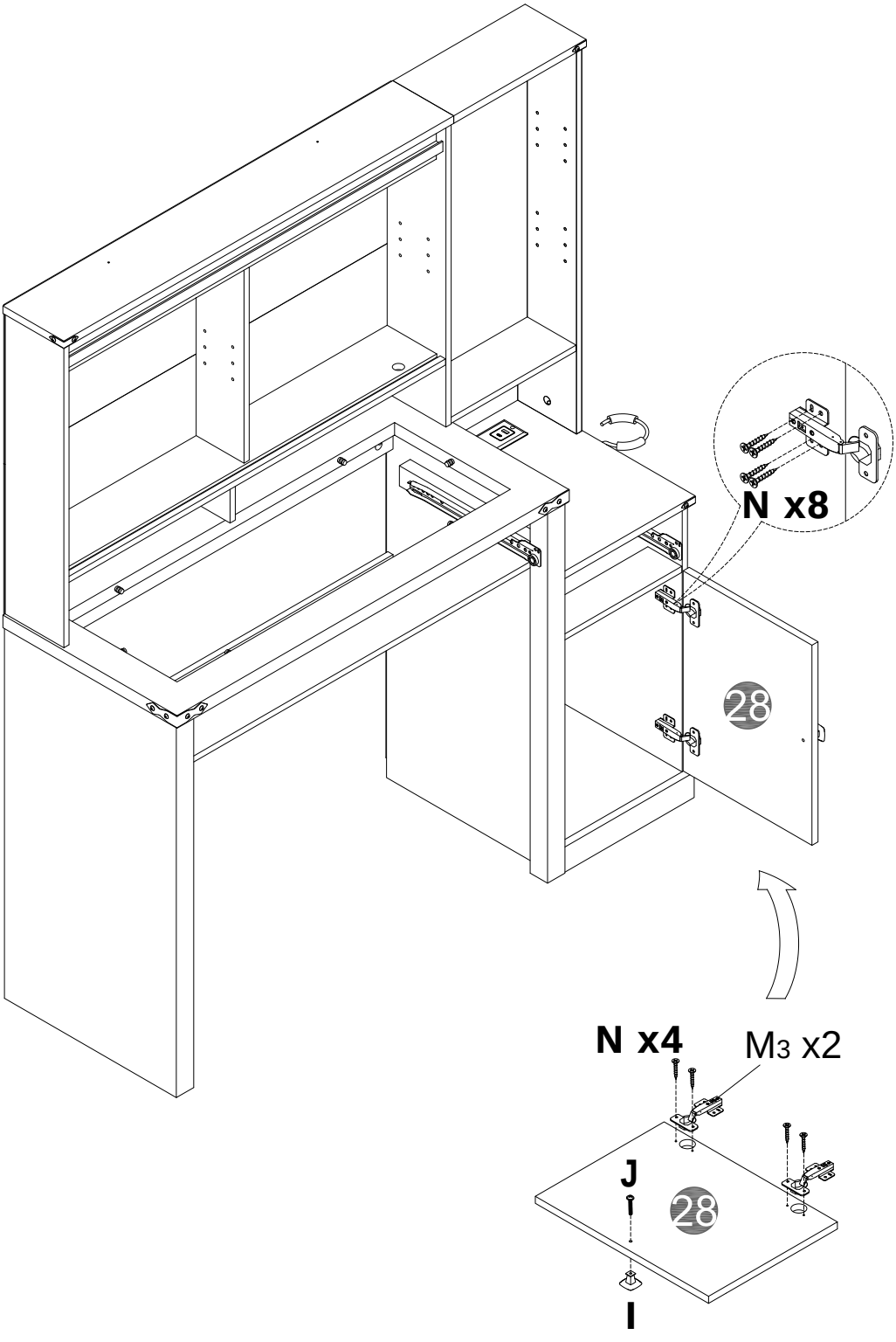
9

HD	N	O	Q	N7
1 PC	2 PCS	34 PCS	4 PCS	4 PCS

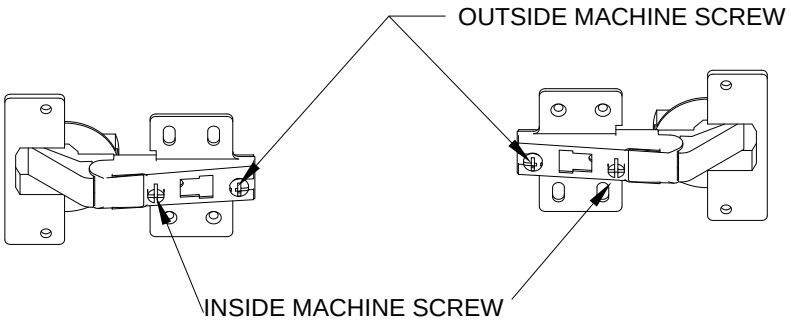


10

M3	2 PCS	N	12 PCS	I	1 PC	J	1 PC
							



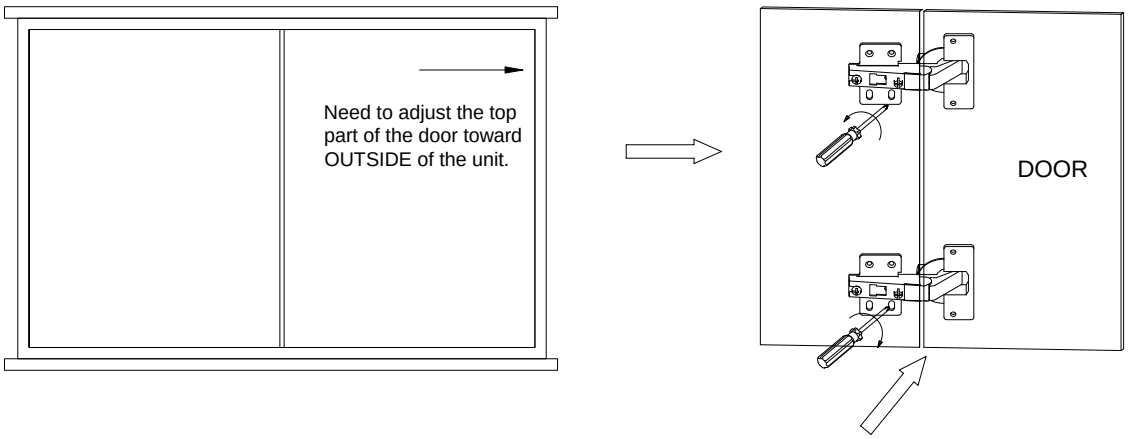
HINGE ADJUSTMENT SUPPLEMENT



In the event that the door does not align properly, the INSIDE machine Screw located on the Hinges are for adjusting slightly to the Left or Right. DO NOT LOOSEN THE OUTSIDE MACHINE SCREW FOR ADJUSTMENT.
A. To adjust the door toward the OUTSIDE of the unit, turn the Inside Machine Screws to the LEFT, or COUNTERCLOCKWISE. (See Figure A)
B. To adjust the door toward the INSIDE of the unit, turn the Inside Machine screws toe the RIGHT, or CLOCKWISE. (See Figure B)

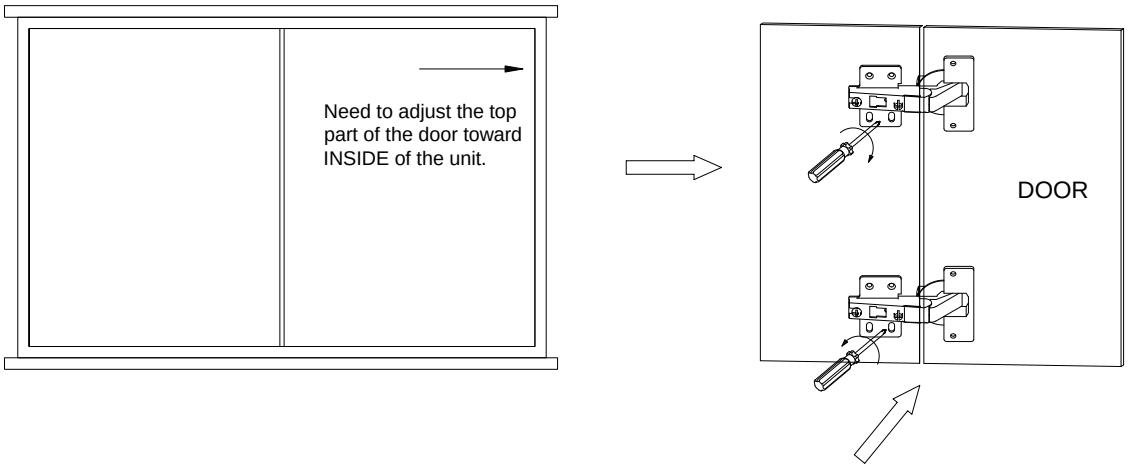
***Note: Please be patient, it may take several minutes to adjust properly.**
Only once the door is in the desired position, fully tighten the OUTSIDE Machine Screws. This will ensure that the door is secure.

A



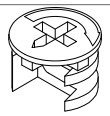
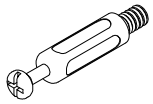
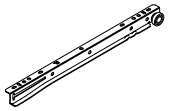
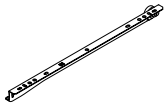
You may also nee to adjust slightly the lower part of the door toward INSIDE of the unit at the same time.

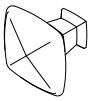
B

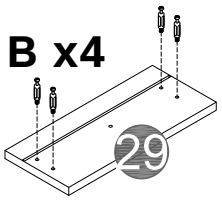


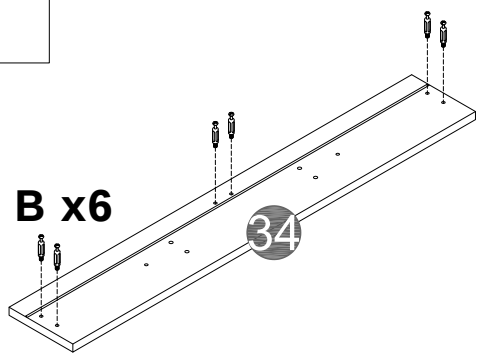
You may also nee to adjust slightly the lower part of the door toward OUTSIDE of the unit at the same time.

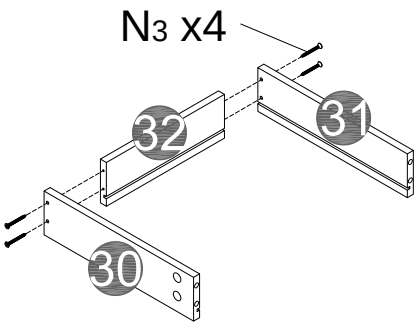
11

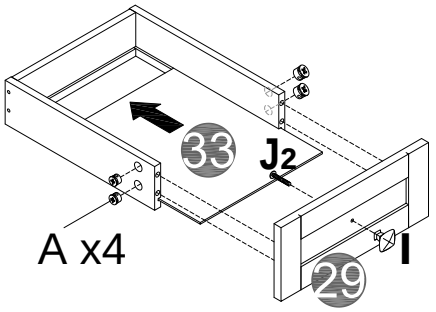
A	B	DL	DR	N
4 PCS	10 PCS	1 PC	1 PC	4 PCS
				

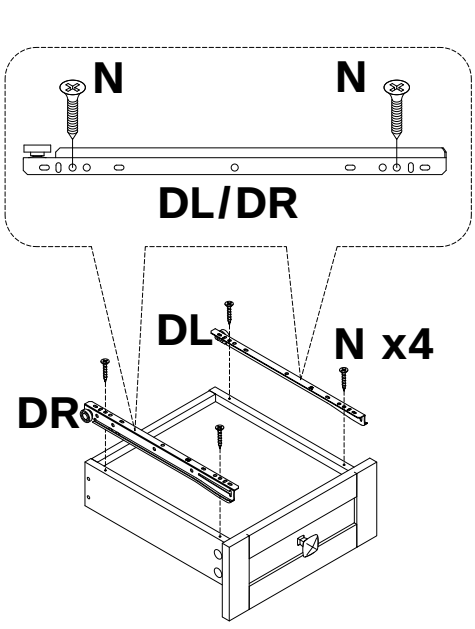
N_3	I	J_2
4 PCS	1 PC	1 PC
		





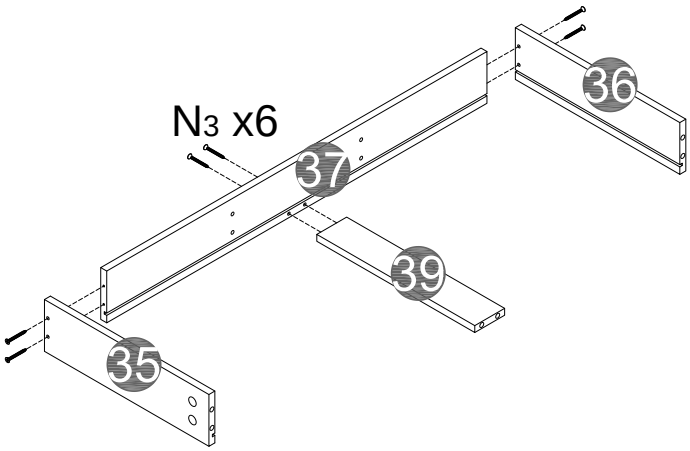


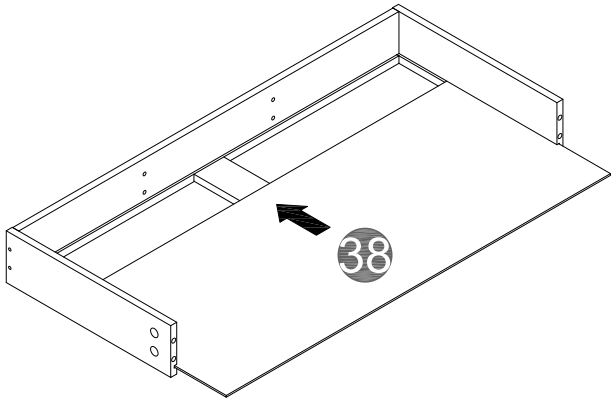


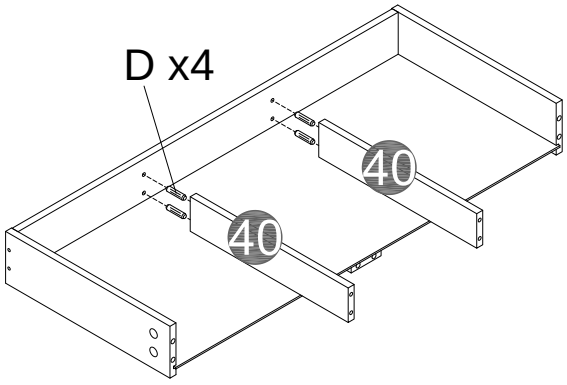


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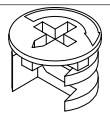
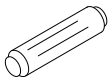
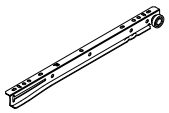
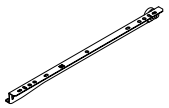
N3	6 PCS	D	4 PCS

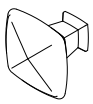
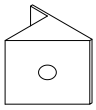


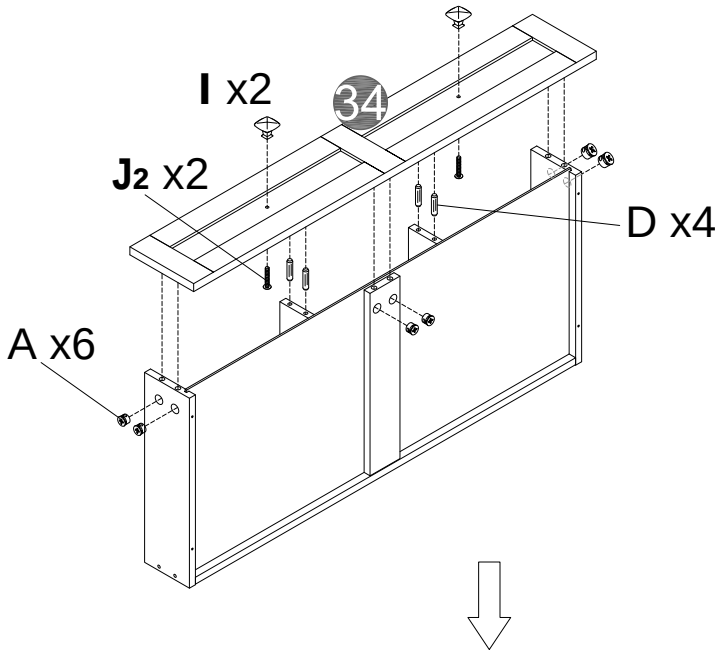


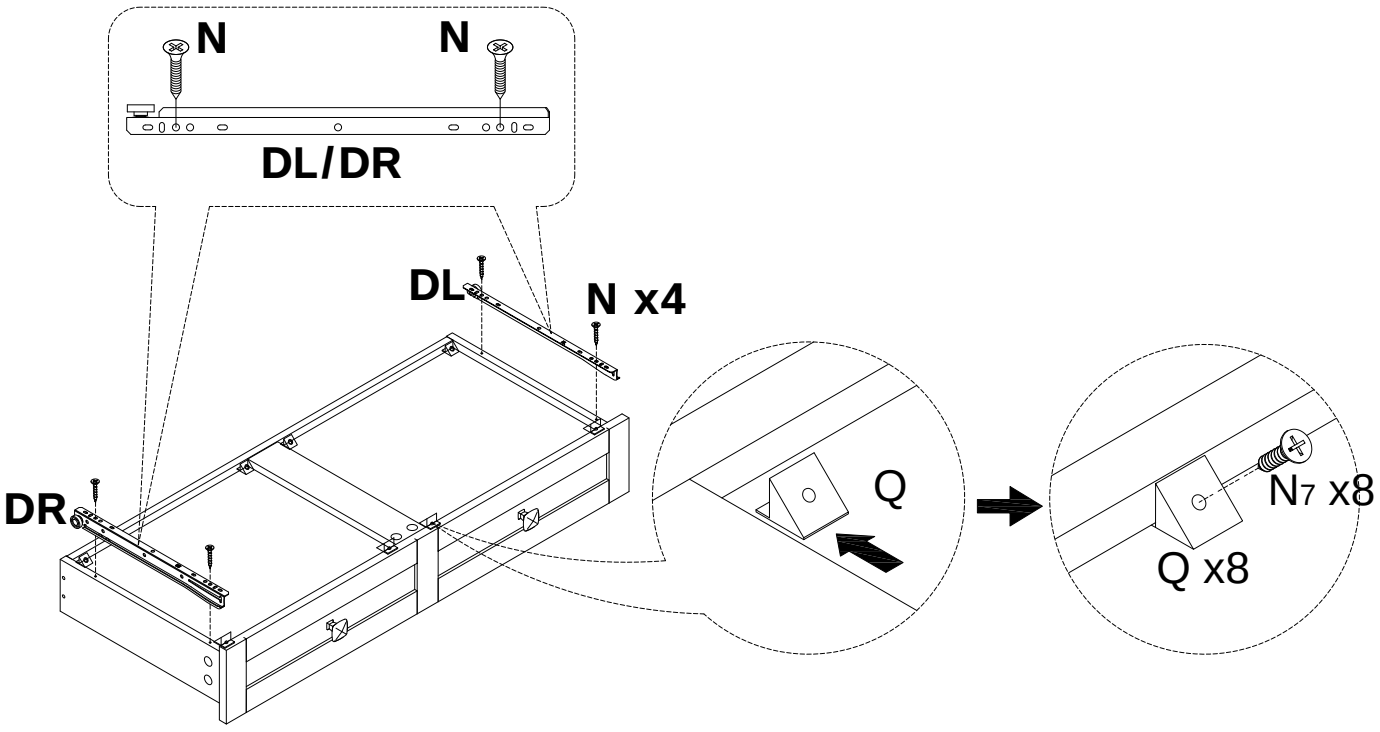


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A	D	DL	DR	N
6 PCS	4 PCS	1 PC	1 PC	4 PCS
				

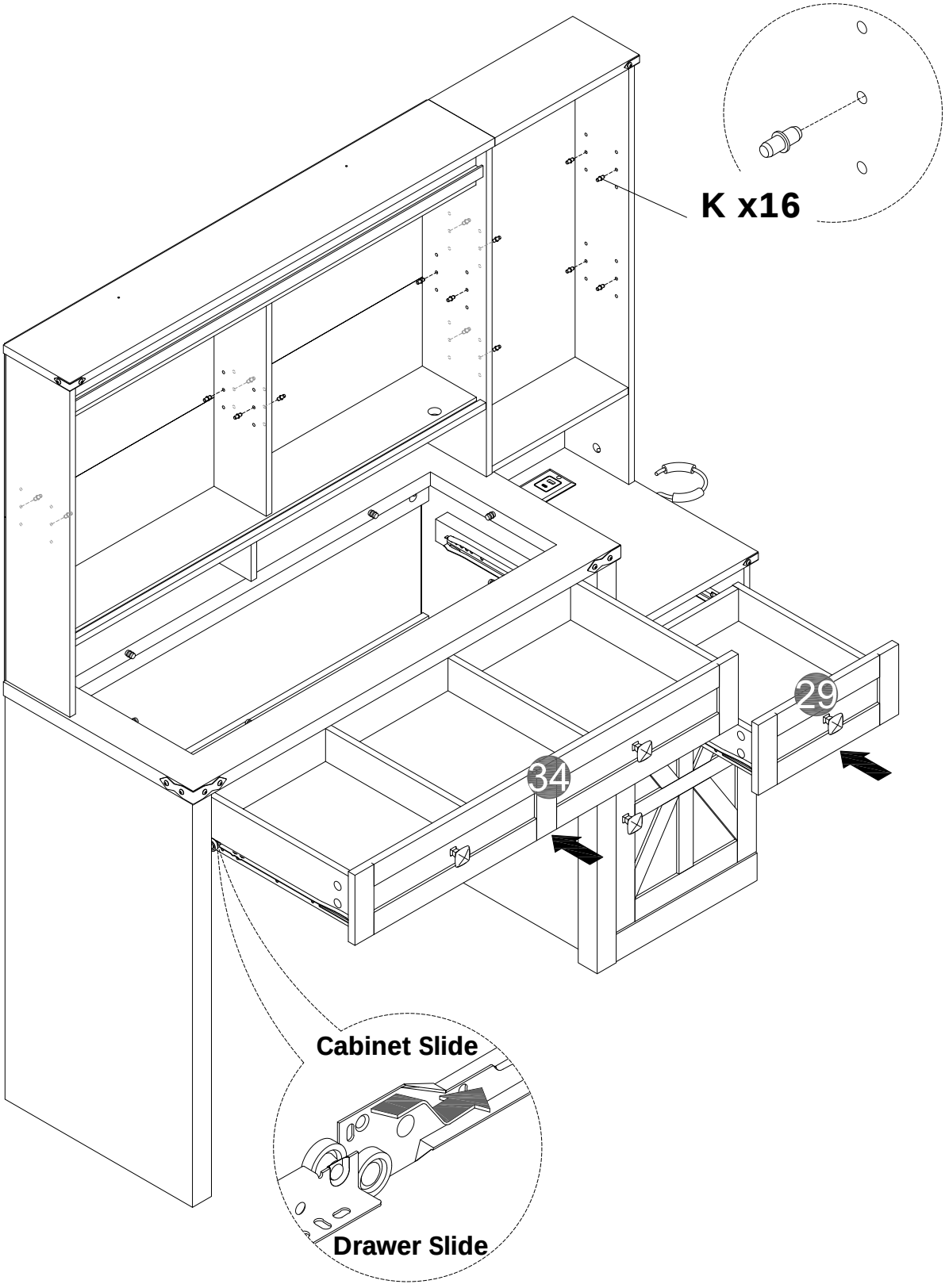
I	J2	Q	N7
2 PCS	2 PCS	8 PCS	8 PCS
			



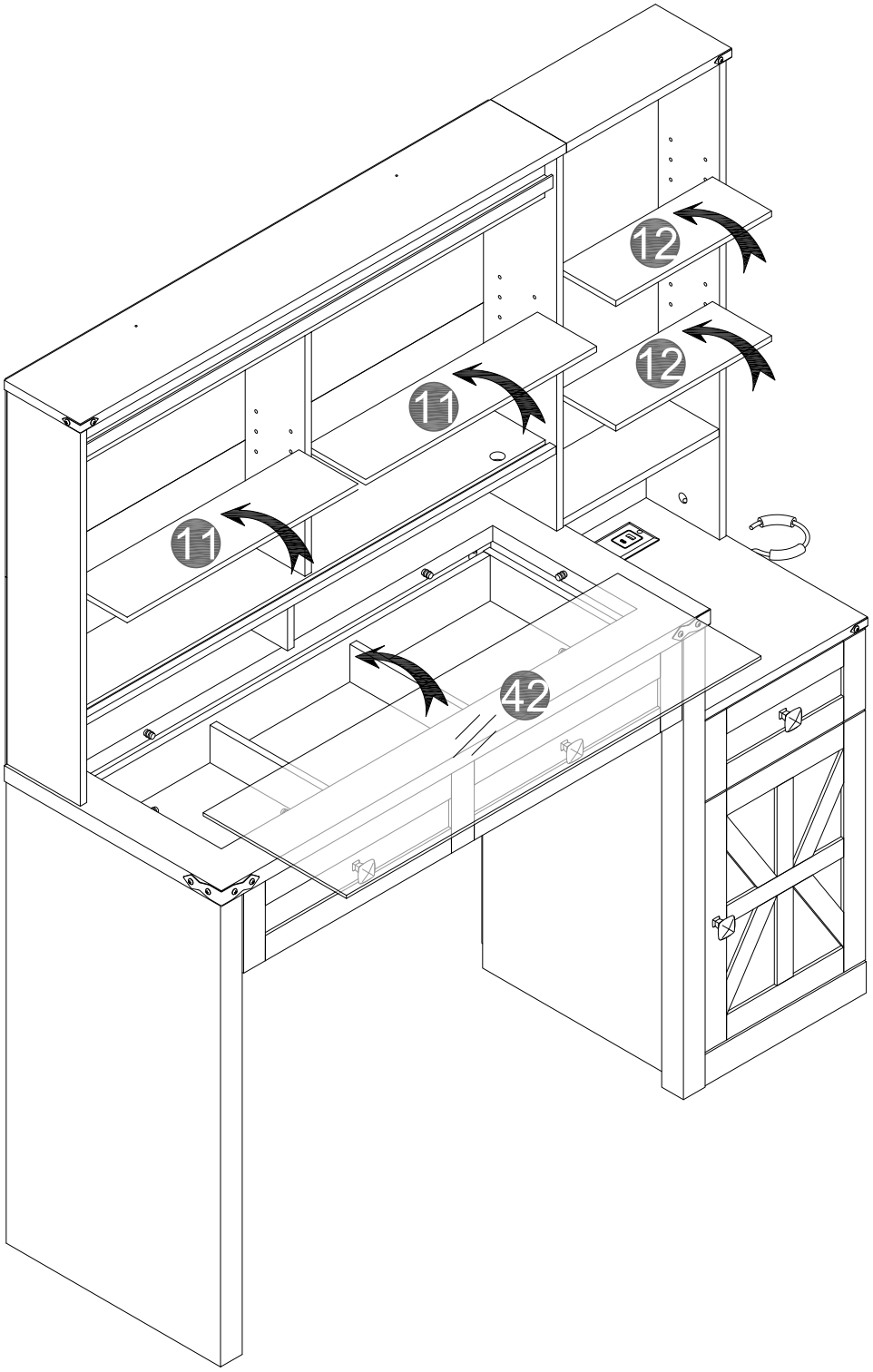


14

K 16 PCS



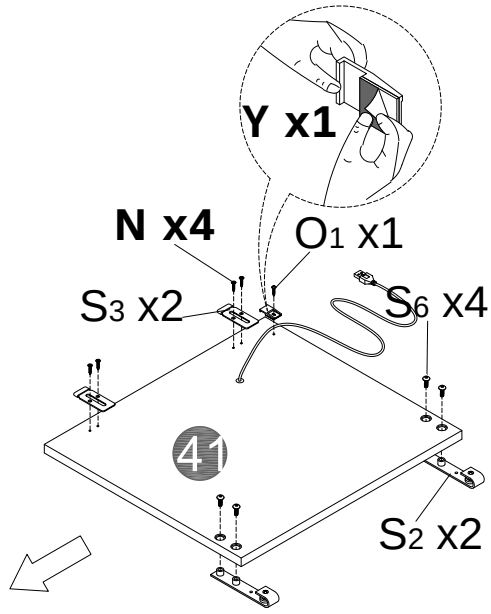
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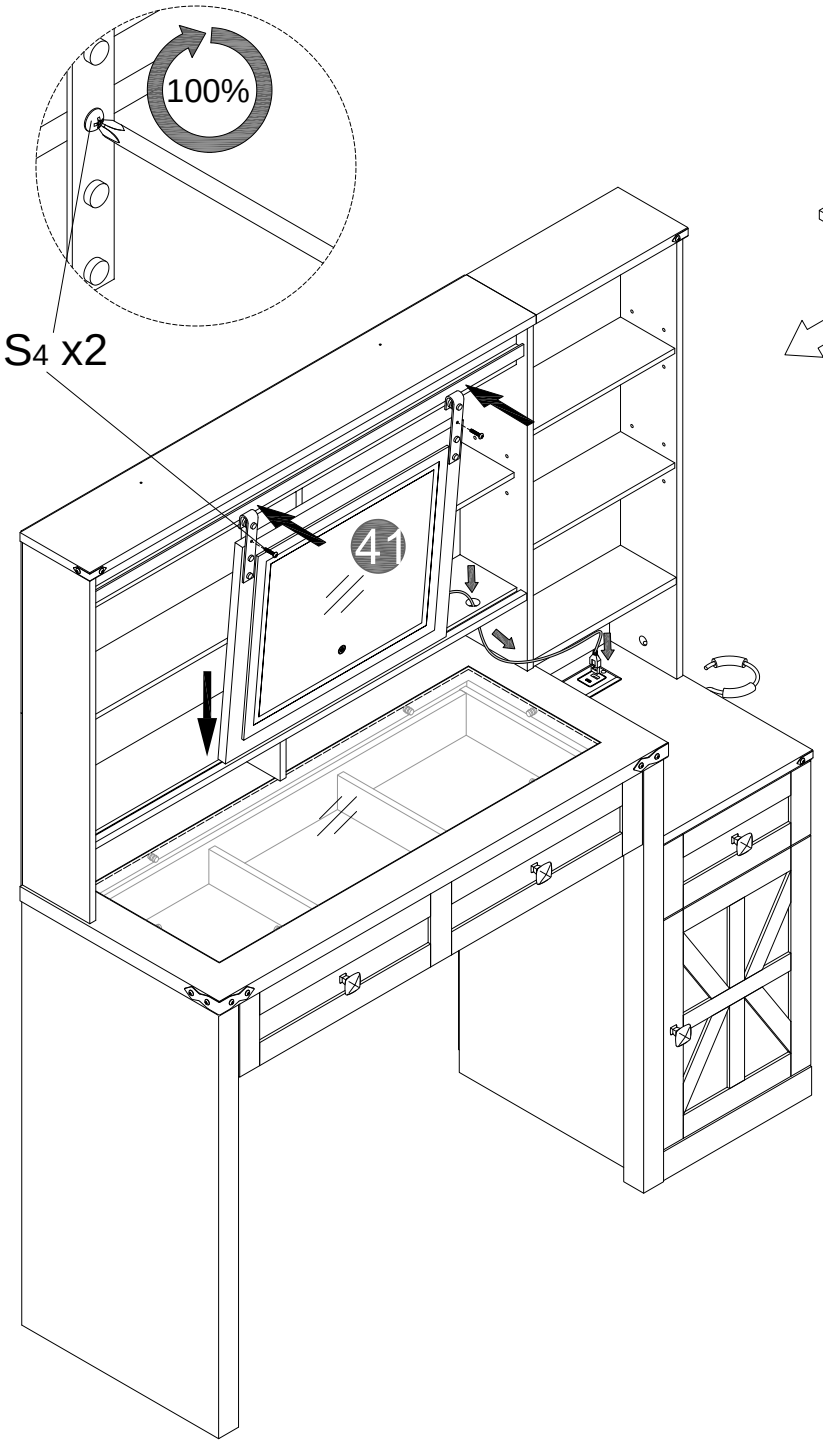


16

S2	S3	S4	S6	N
2 PCS	2 PCS	2 PCS	4 PCS	4 PCS

Y	O1
1 PC	1 PC

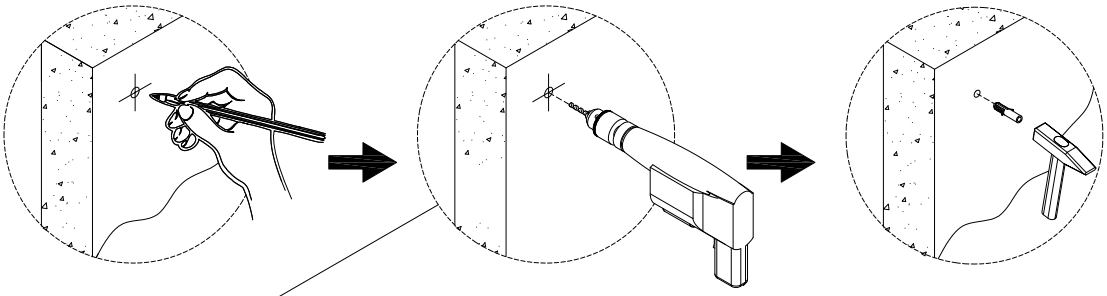


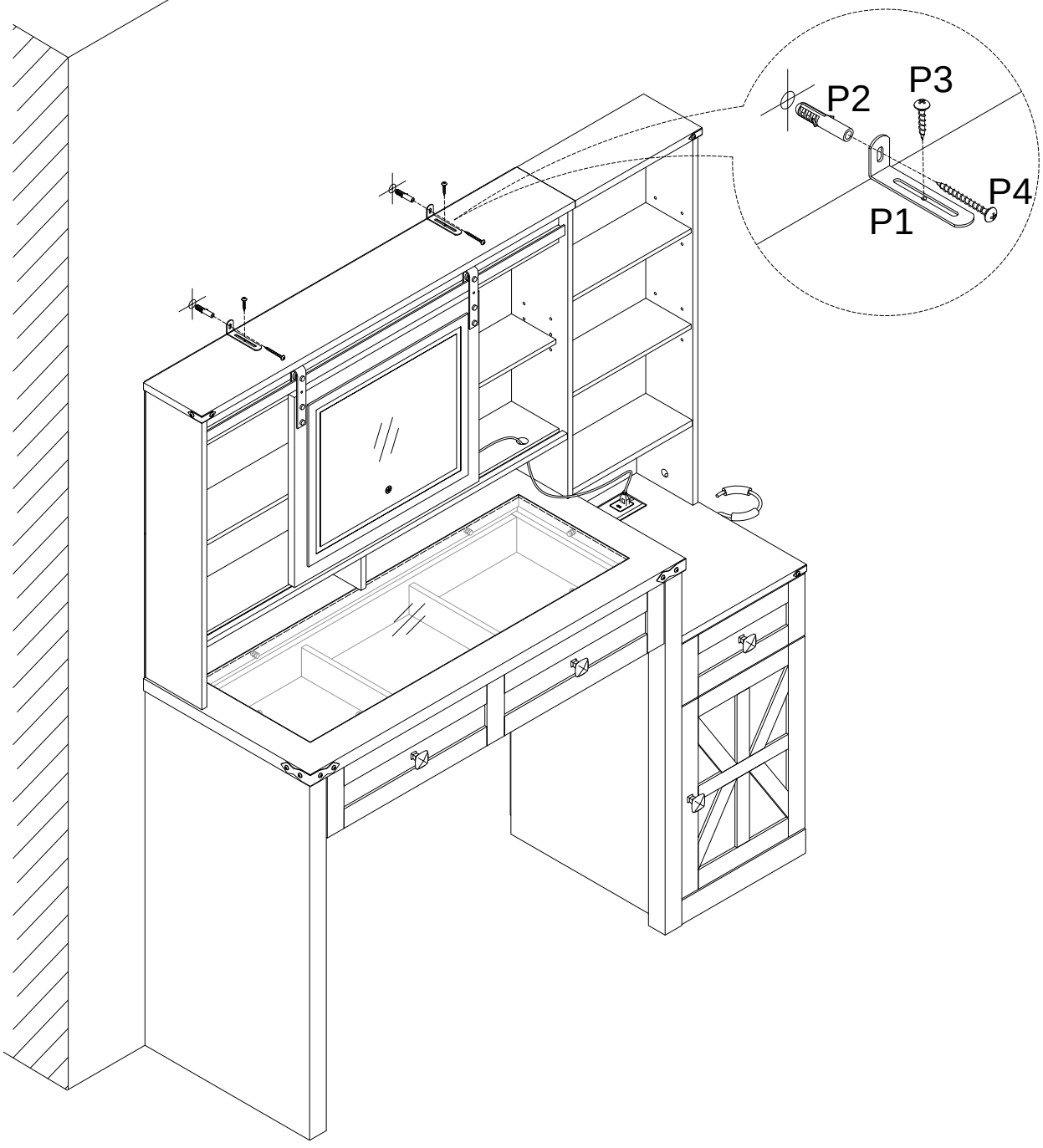


17

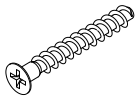
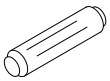
P 2 PCS

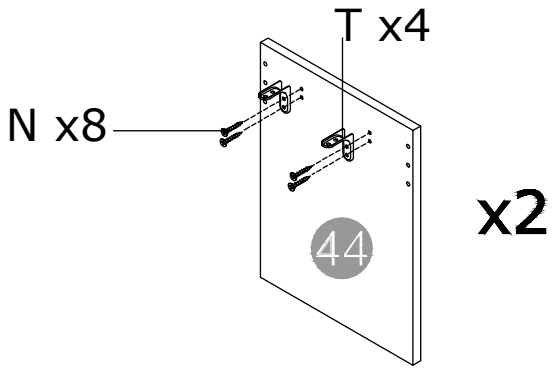
P1 P3 P2 P4

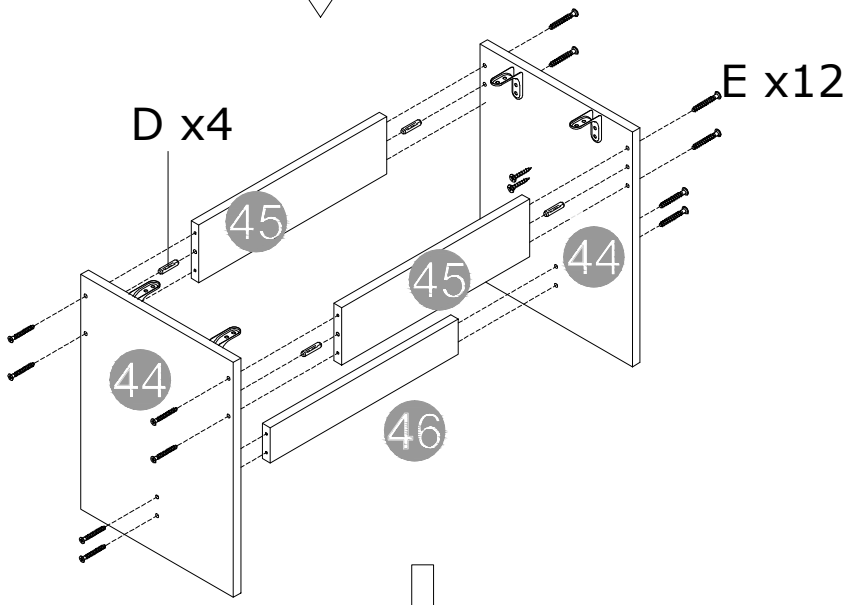


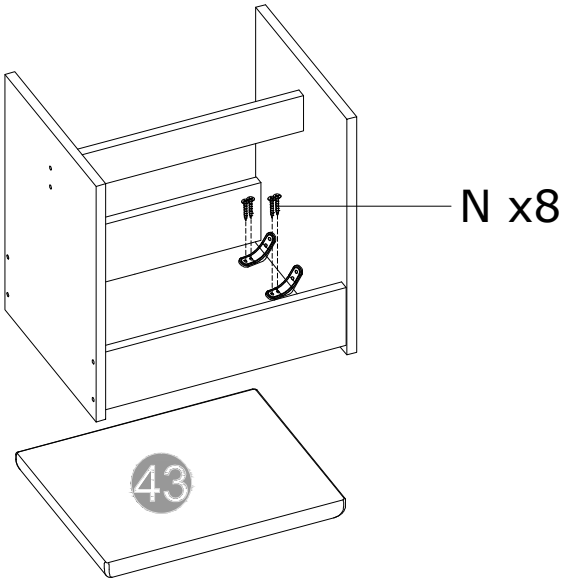


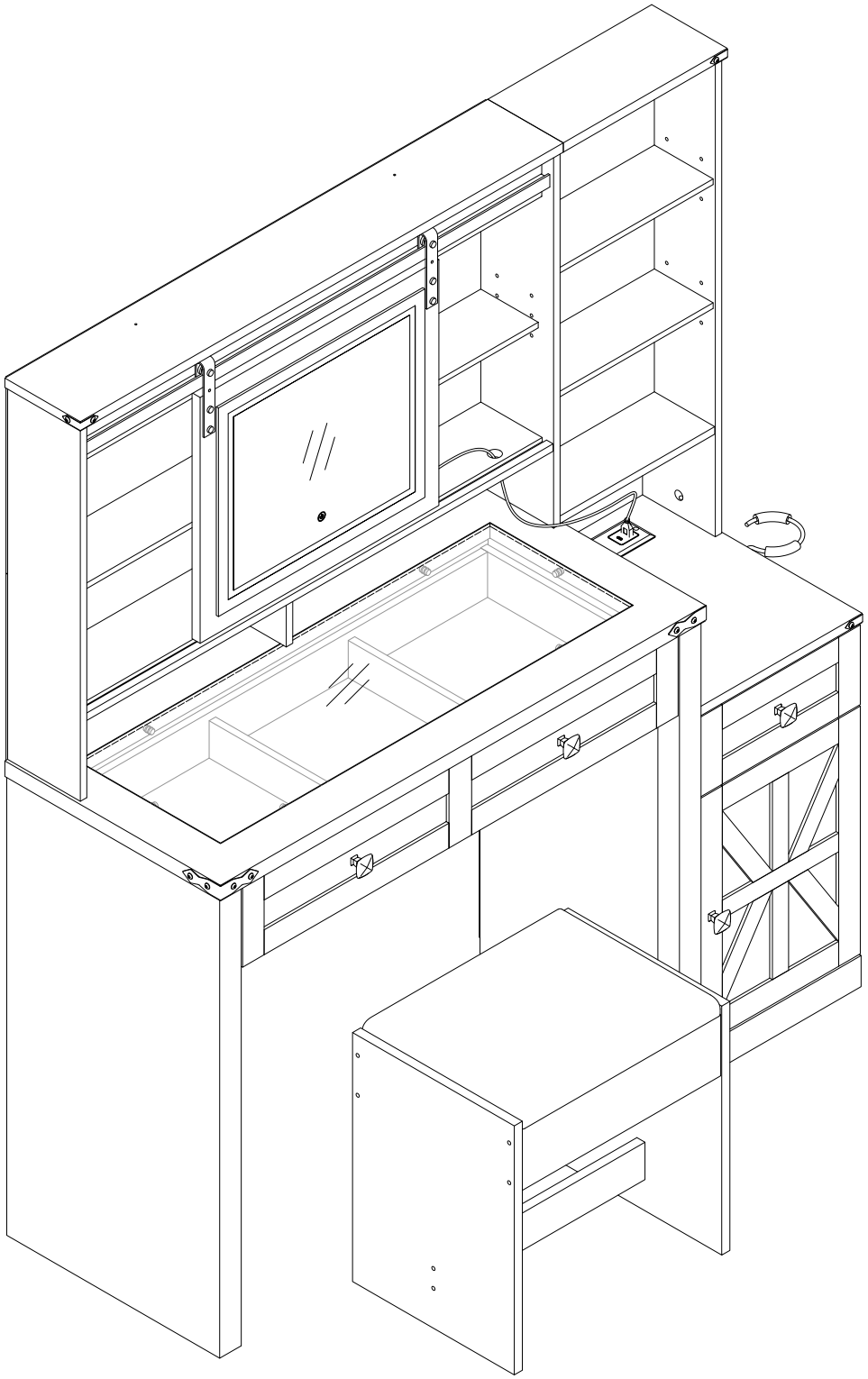
18

E 12 PCS	D 4 PCS	T 4 PCS	N 16 PCS
			









Final Assembly