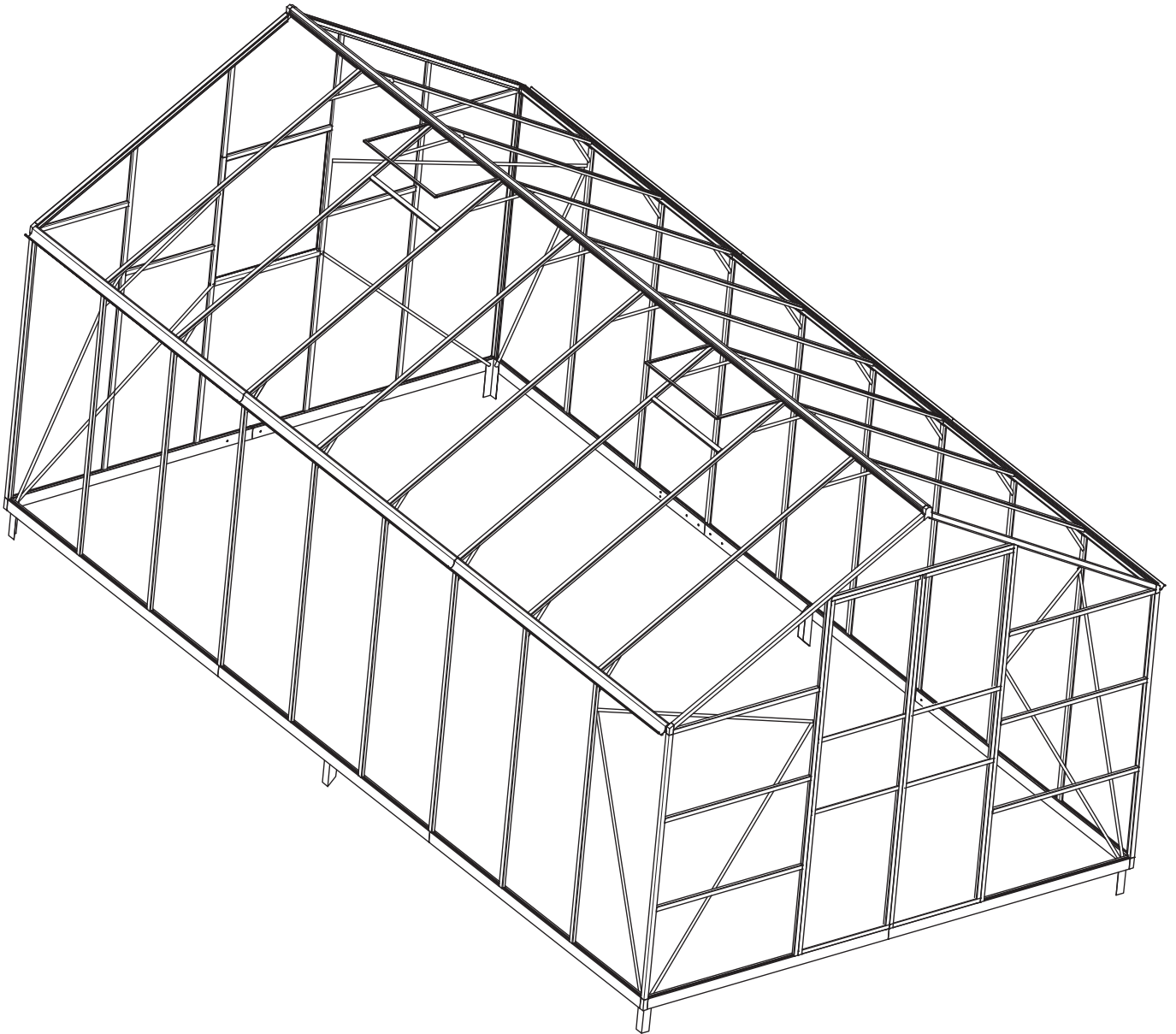


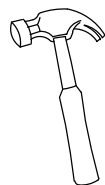
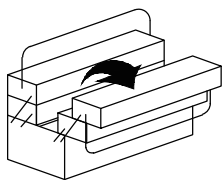
Aluminium Greenhouse

ASSEMBLY INSTRUCTIONS



 **VIWATCustomerService@gmail.com**

Please read all instructions carefully before assembly.
It is best to familiarize yourself with the parts and
collate the appropriate parts for each step.

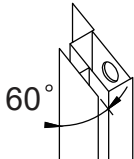
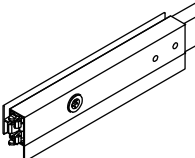
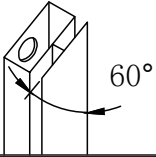
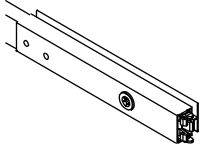
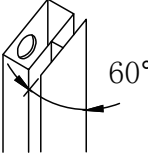
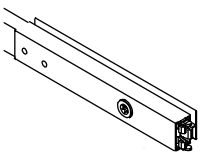
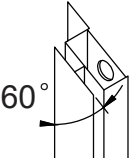
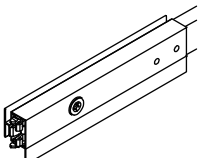
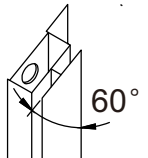
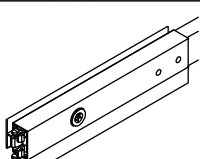
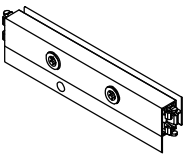


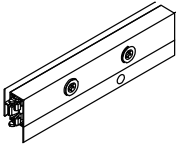
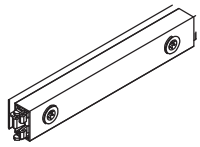
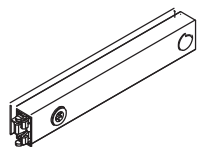
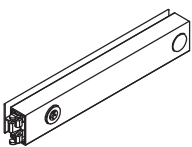
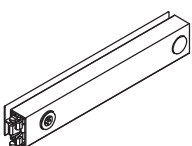
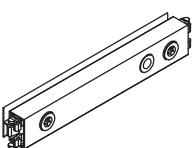
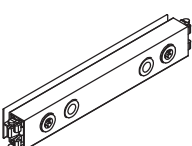
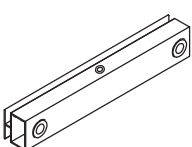
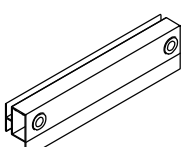
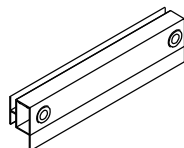
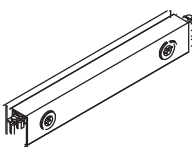
Aluminum Parts:

No.	Picture	Qty.
A1-1		x2
A1-2		x2
A2-1		x2
A2-2		x2
A2-3		x2
A3-1		x2
A3-2		x2
A3-3		x2
A4		x2
A4-1		x1

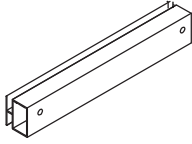
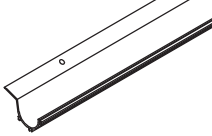
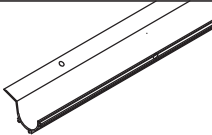
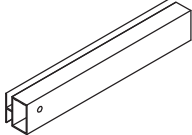
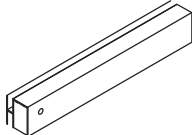
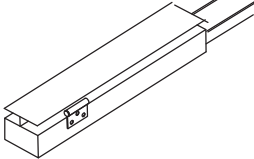
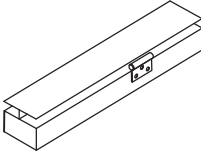
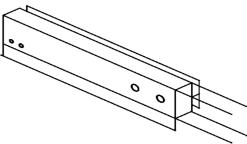
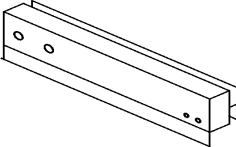
No.	Picture	Qty.
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A5-2		x1
A5-3		x1
A5-4		x1
A6-1		x1
A6-2		x1
A6-3		x1
A6-4		x1
A7-1		x1
A7-2		x1

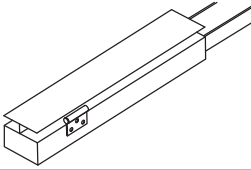
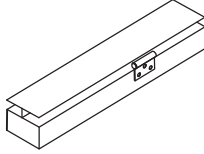
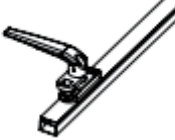
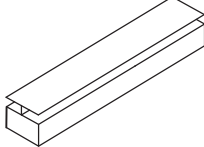
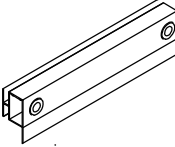
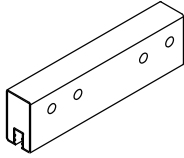
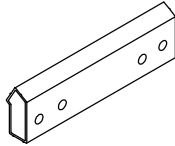
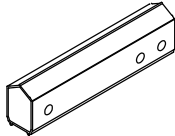
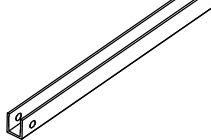
Aluminum Parts :

No.	Picture	Qty.
A7-3		x1
A7-4		x1
A8-1		x1
A8-2		x1
A8-3		x1
A8-4		x1
A9-1		x1
A9-2		x1
A9-3		x1
A9-4		x1
A10-1		x2

No.	Picture	Qty.
A10-2		x2
A11		x4
A12		x4
A13		x2
A14		x2
A15		x16
A16		x12
A17		x2
A18-1		x1
A18-2		x1
A19		x2

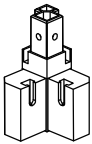
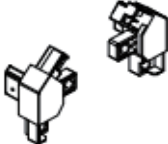
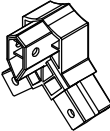
Aluminum Parts :

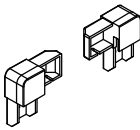
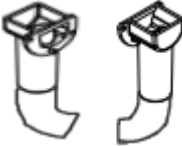
No.	Picture	Qty.
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A21		x4
A21-1		x2
A22-1		x1
A22-2		x1
A22-3		x1
A22-4		x1
A23-1		x1
A23-2		x1
A23-3		x1
A23-4		x1

No.	Picture	Qty.
A24-1		x1
A24-2		x1
A24-3		x1
A24-4		x1
A25		x1
A26		x6
A27		x4
A28		x2
A30-2		x2

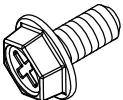
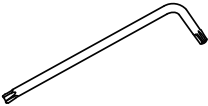
Plastic Parts:

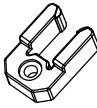
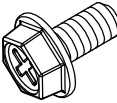
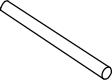
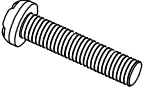
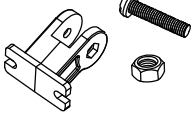


No.	Picture	Qty.
H1		x4
H2-1		x2
H3-1		x2

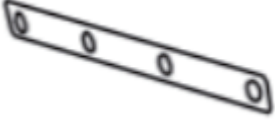
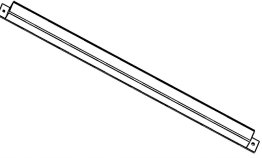
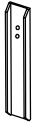
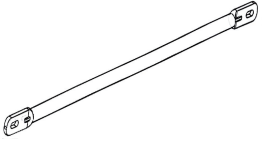
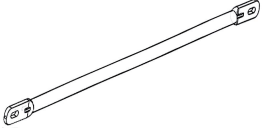
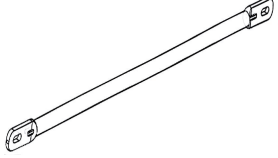
No.	Picture	Qty.
H4		x6
H5		x2
C5		x4

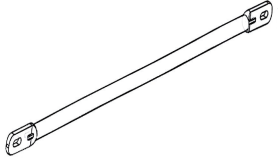
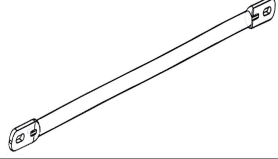
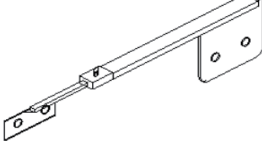
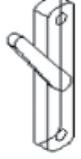
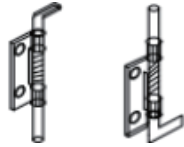
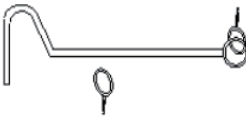
Hardware:

No.	Picture	Qty.	Size
H6	 	x34	M6x30
H7		x1	
H8	 	x114	M6x12
H9		x50	M6
H11	 	x36	ST4x10
H12	 	x16	ST5x10
H13	 	x18	ST5x16
H14		x1	

No.	Picture	Qty.	Size
H15		x1	
H16		x2	
H17		x4	
H18	 	x22	M6x20
H19		x4	
H20		x2	M4x38
A30-1		x2	

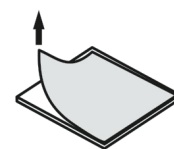
Hardware :

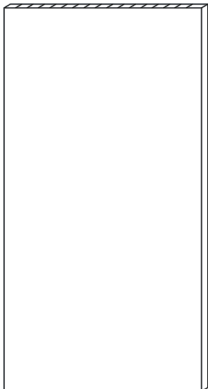
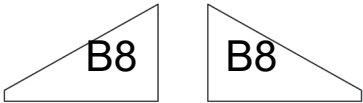
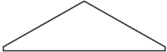
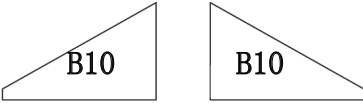
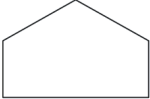
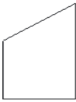
No.	Picture	Qty.
C1		x4
C2		x2
C3-1		x2
C6		x16
C7		x4
C8		x2
C9		x4
C10		x2
C11		x2

No.	Picture	Qty.
C12		x2
C13		x2
C14		x16
C15		x8
C16		x1
C17		x1
C18		x1
C19		x2

Twin PC Board :

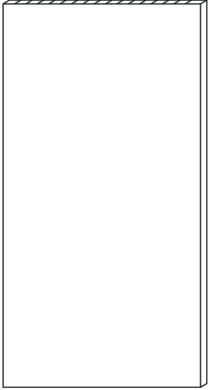
The white film faces
outwards if applicable.

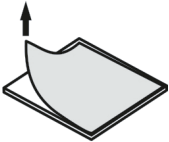


No.	Picture	Qty.	
B		B1	6PCS
		B2	2PCS
		B3	18PCS
		B4	16PCS
		B5	2PCS
		B7	2PCS
		B8	1PC
			1PC
		B9	1PC
		B10	1PC
		B10	1PC
		B13	1PC
		B6	2PCS
		B11	2PCS

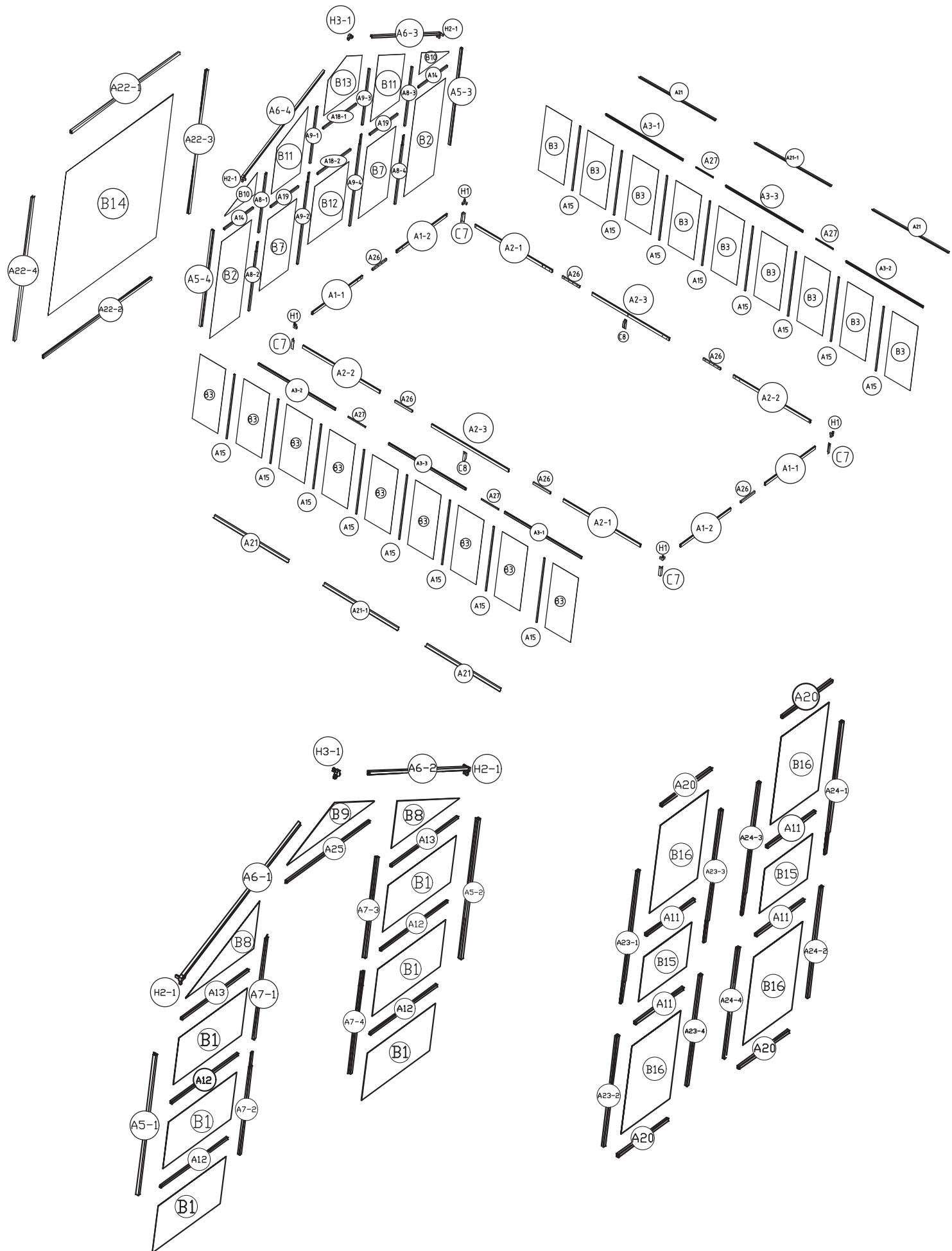
Twin PC Board:

The white film faces
outwards if applicable.

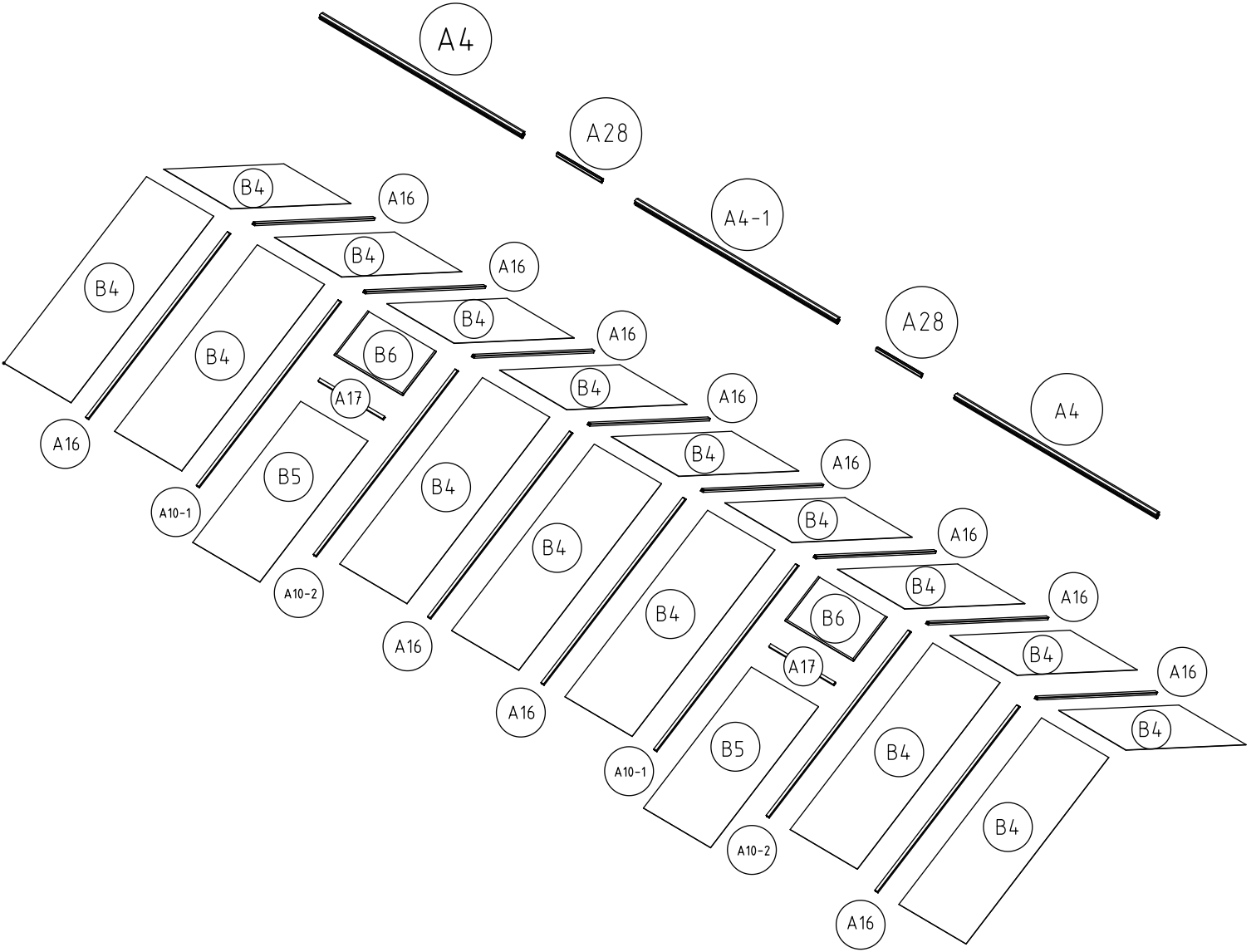
No.	Picture	Qty.	
B		B12	1PC
		B14	1PC
		B15	2PCS
		B16	4PCS



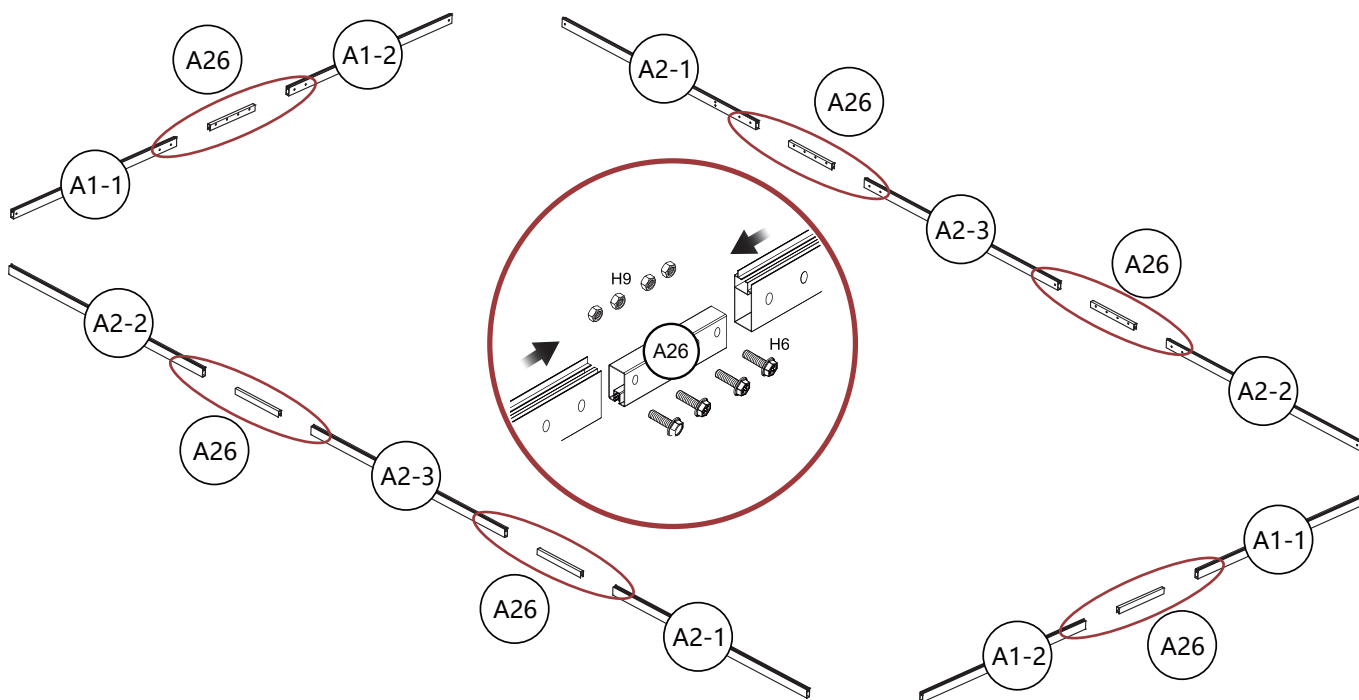
WALL SECTION



ROOF SECTION

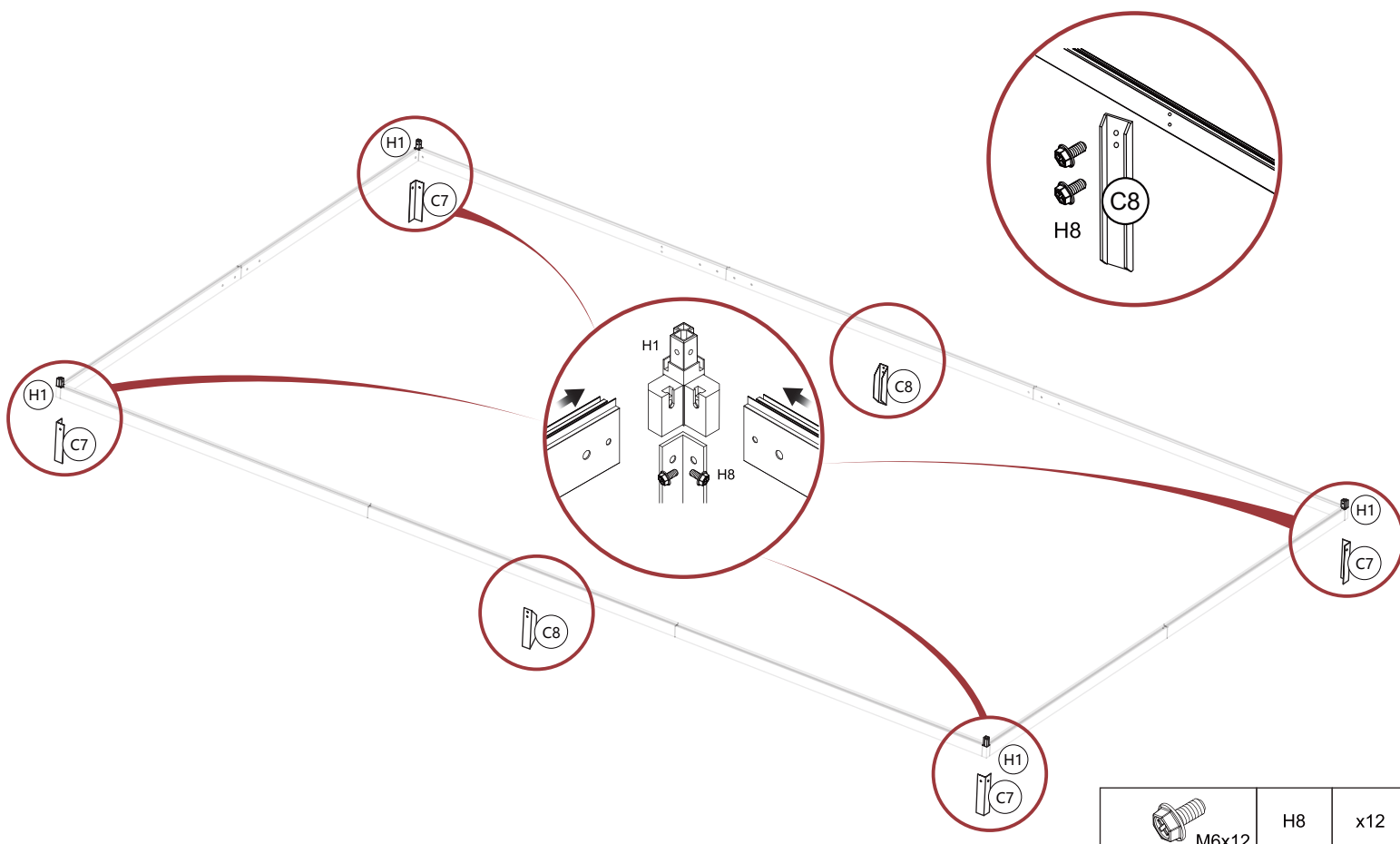


STEP 1



 M6x30	H6	x24
 M6	H9	x24

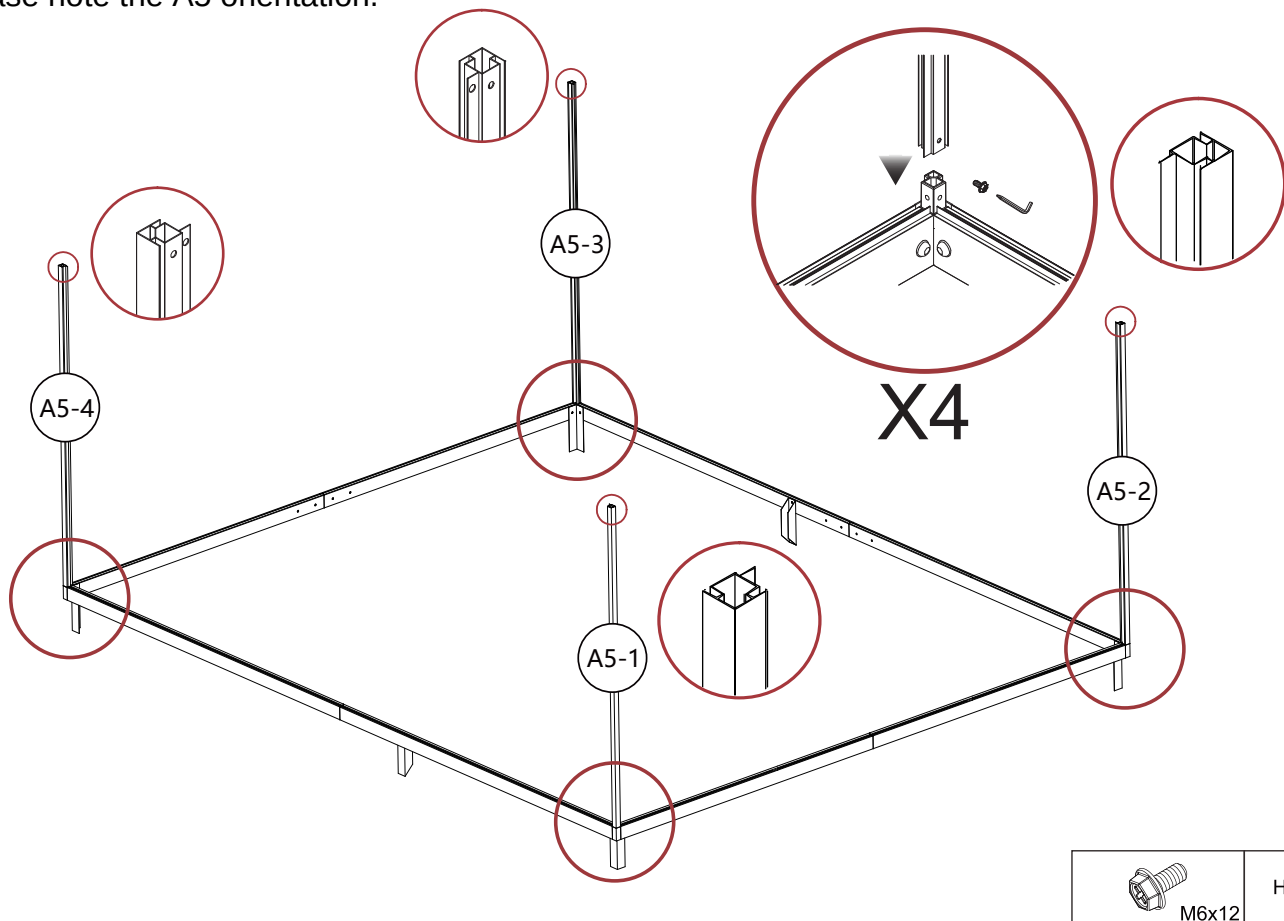
STEP 2



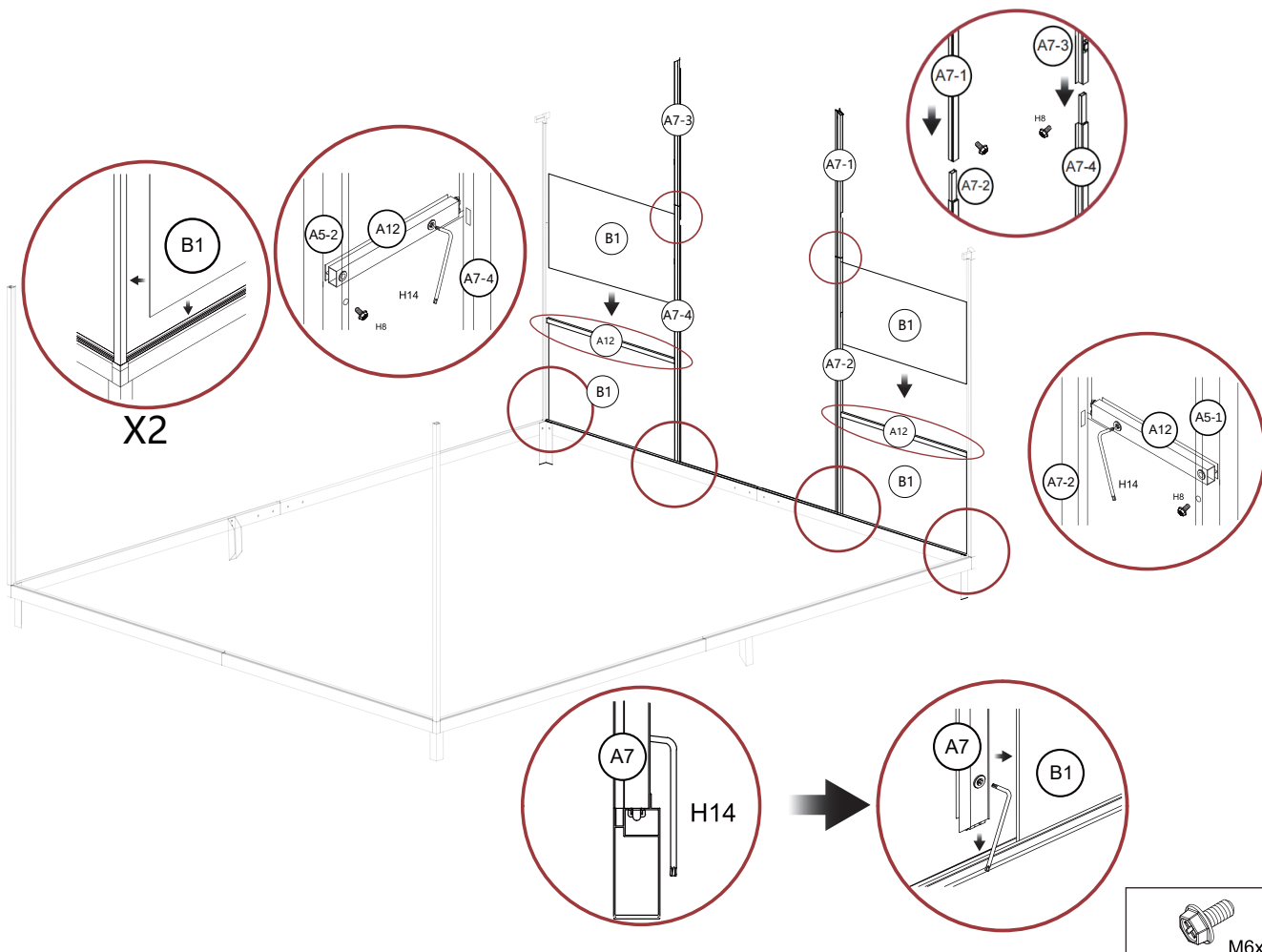
 M6x12	H8	x12
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STEP 3

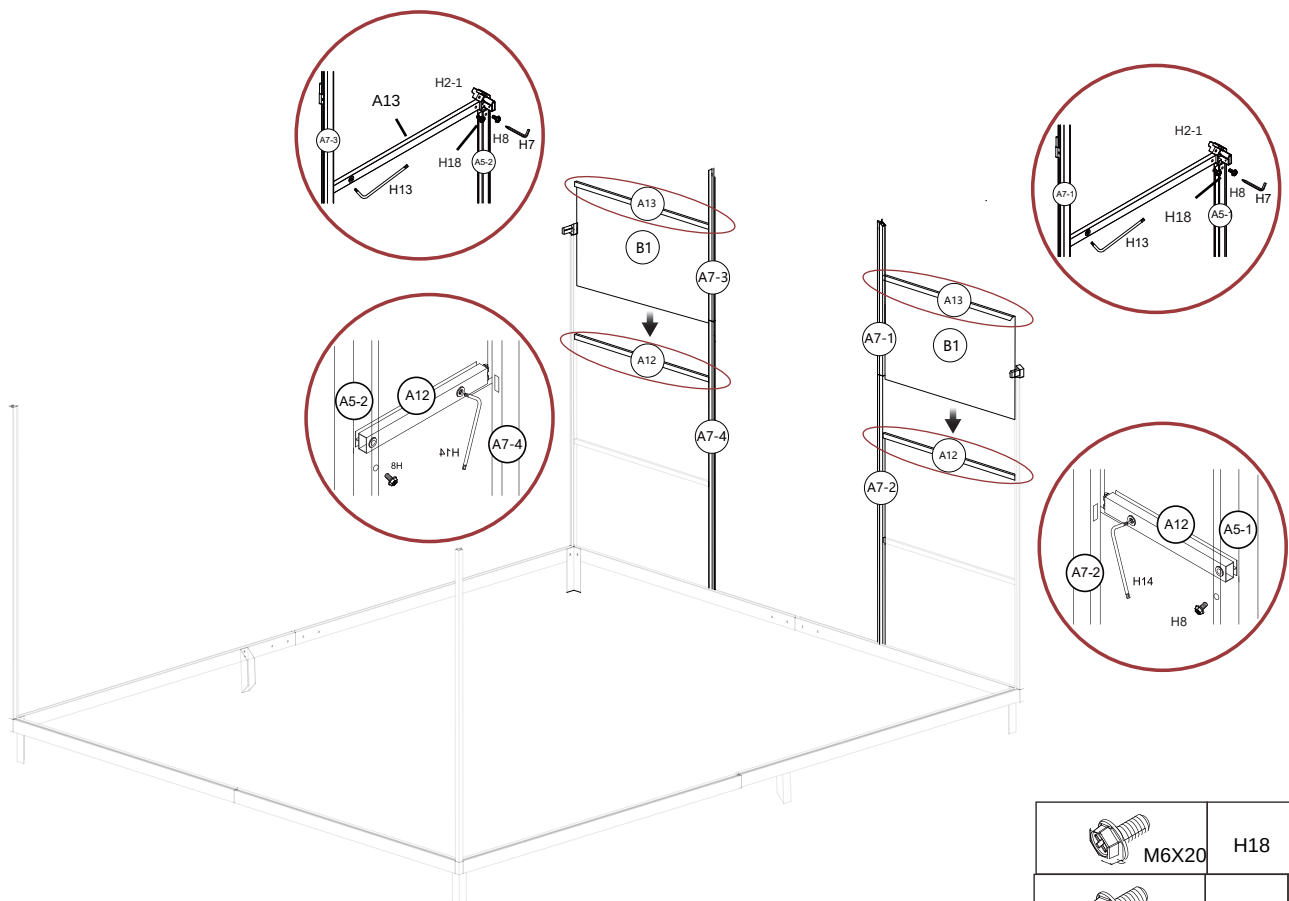
Please note the A5 orientation.



STEP 4

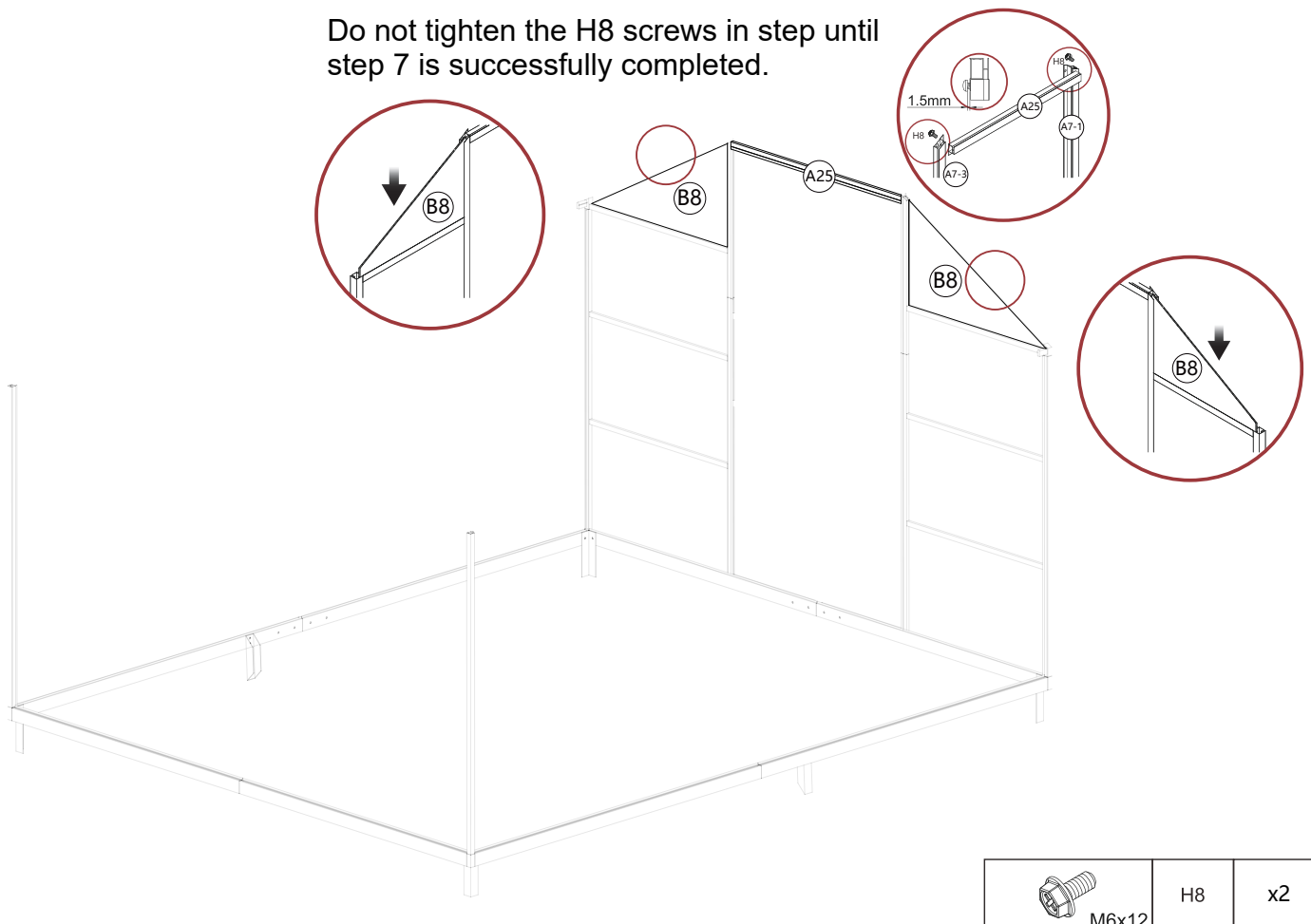


STEP 5

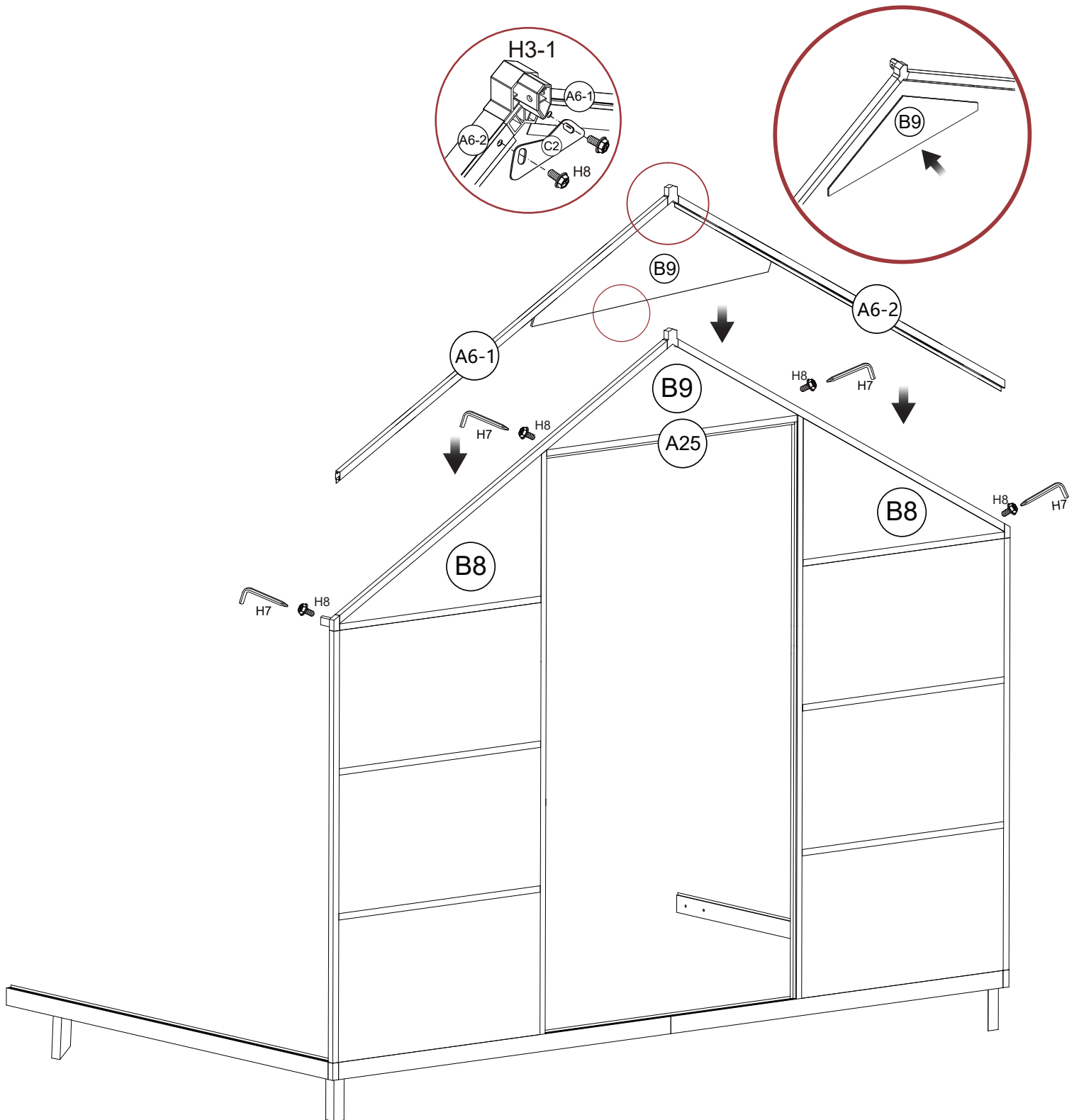


STEP 6

Do not tighten the H8 screws in step until step 7 is successfully completed.

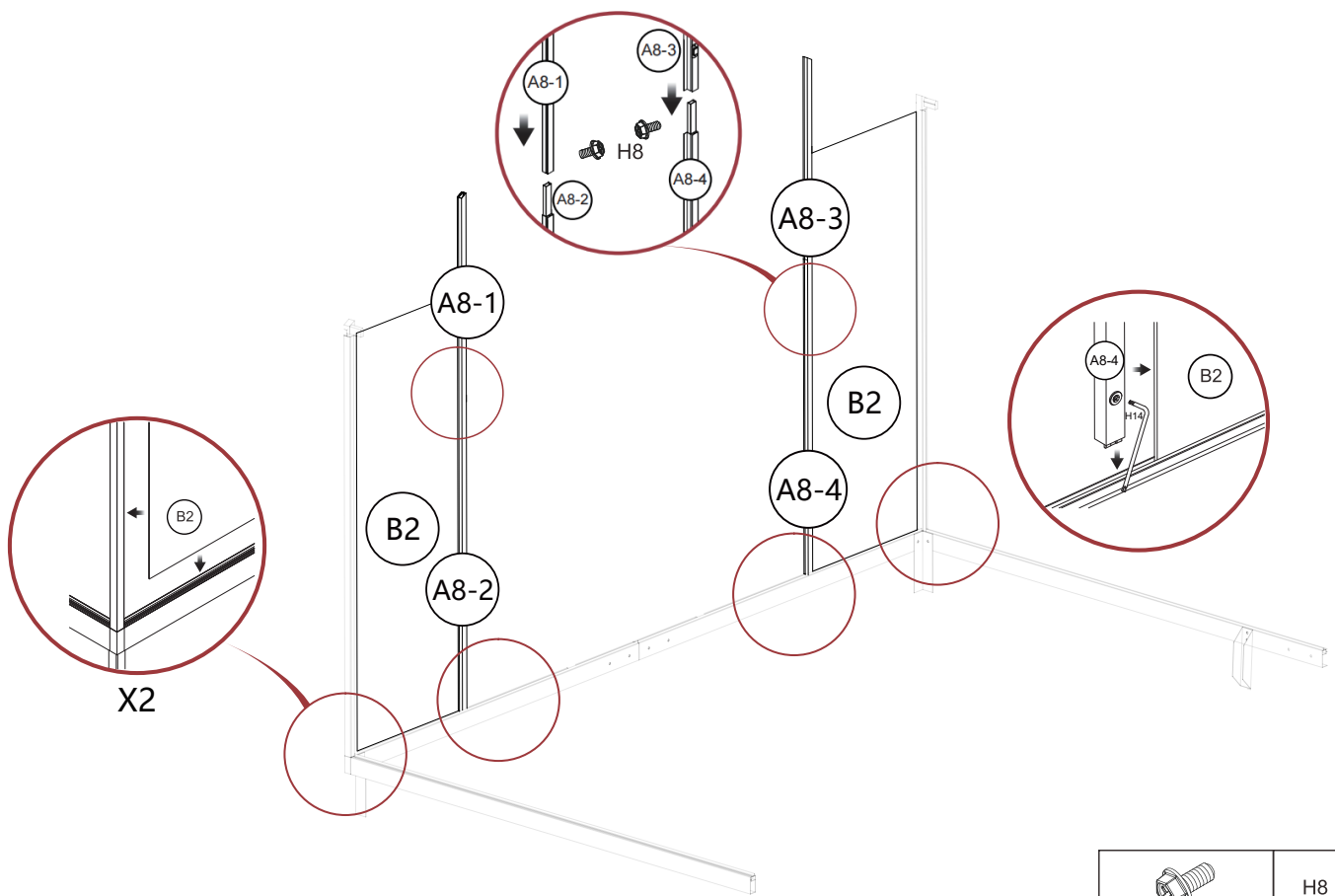


STEP 7

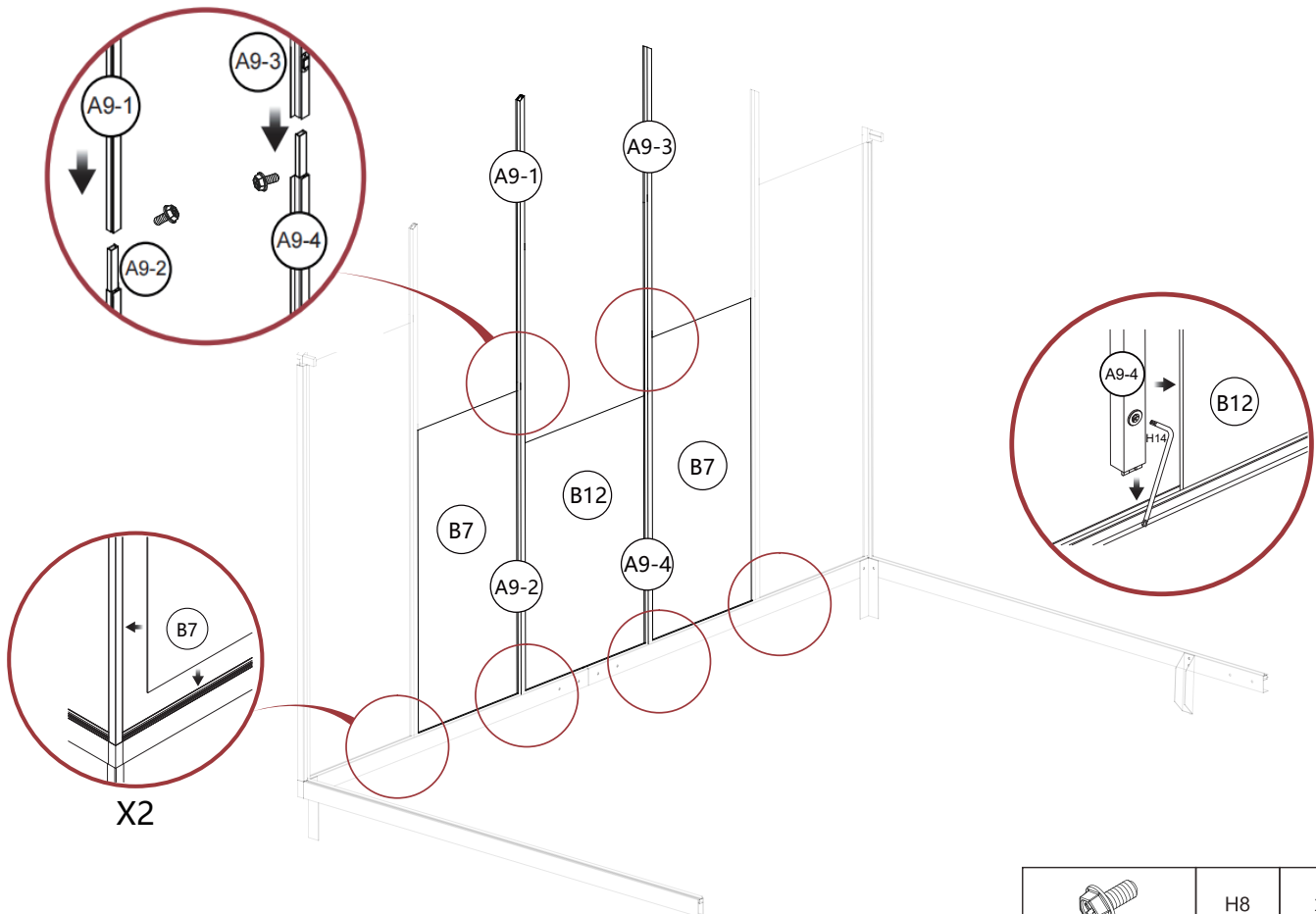


 M6x12	H8	x6
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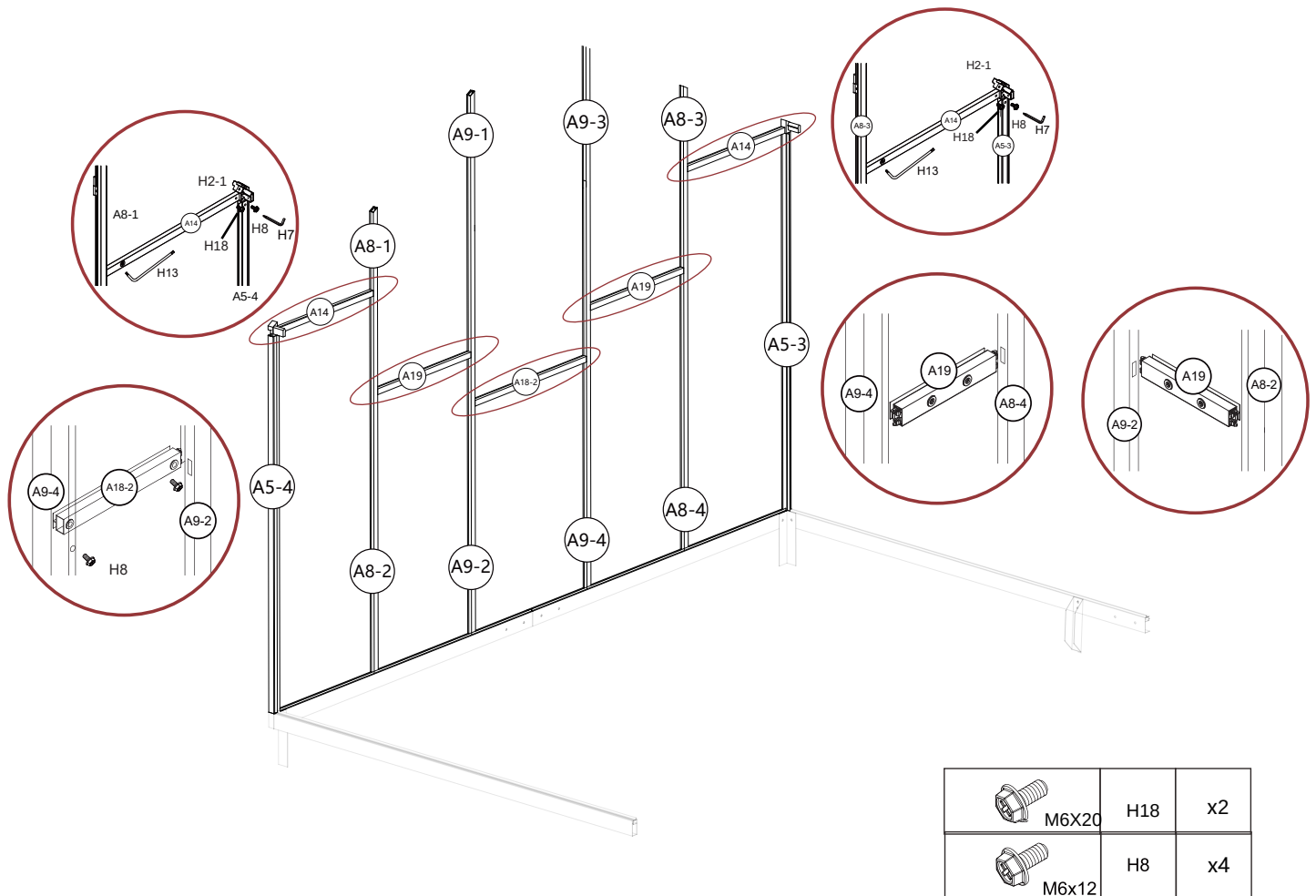
STEP 8



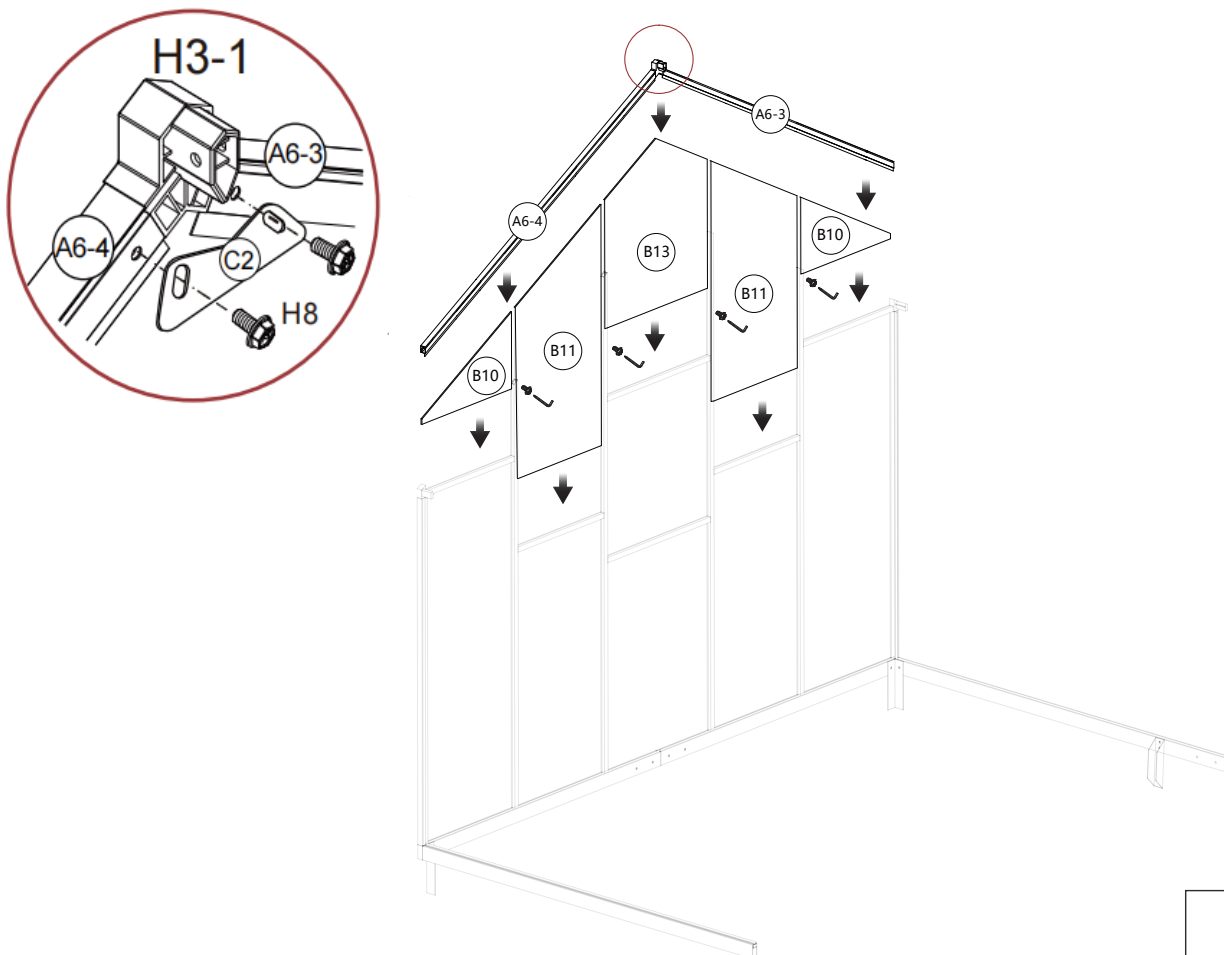
STEP 9



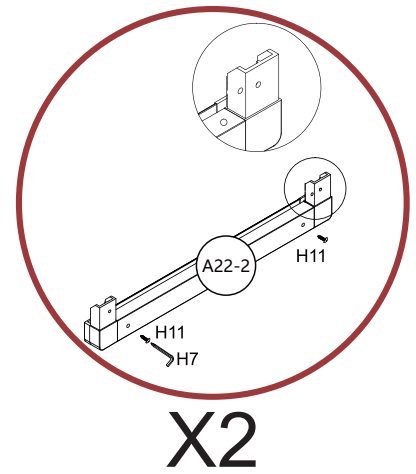
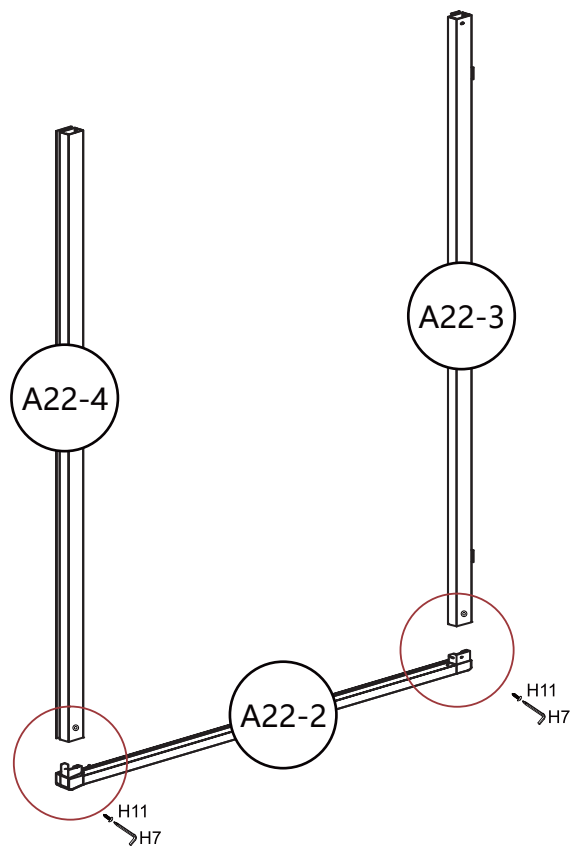
STEP 10



STEP 11

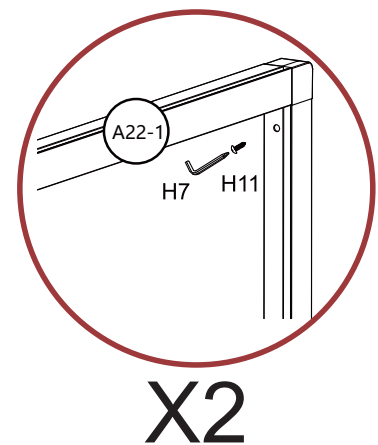
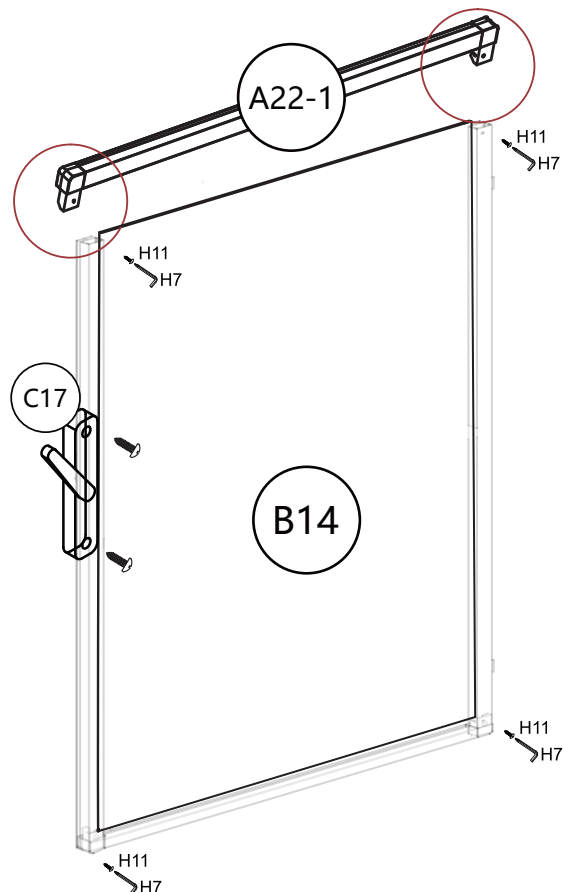


STEP 12



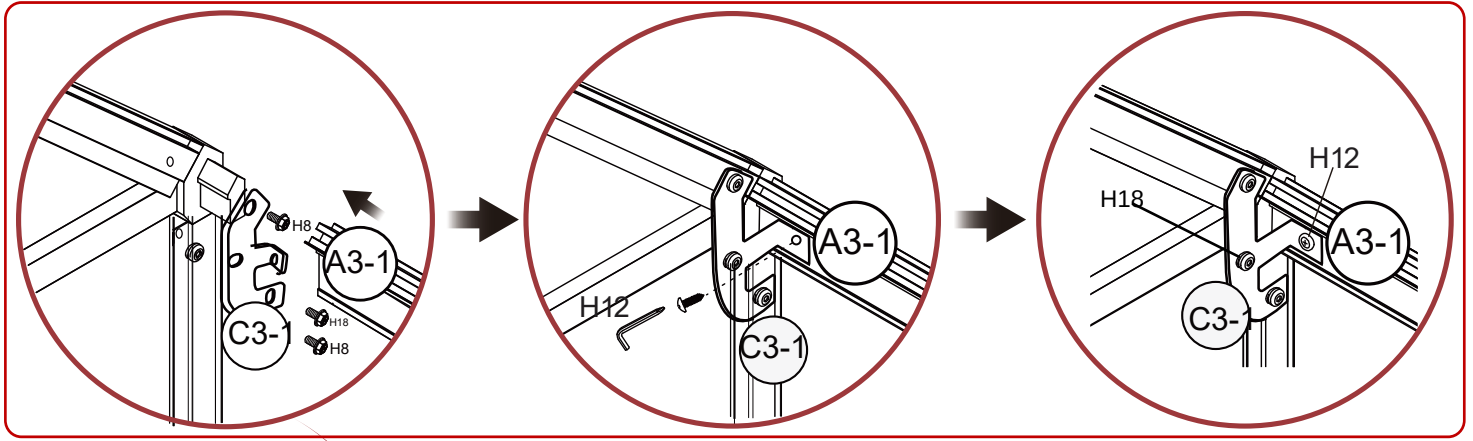
		H11	X4
St4x10			

STEP 13



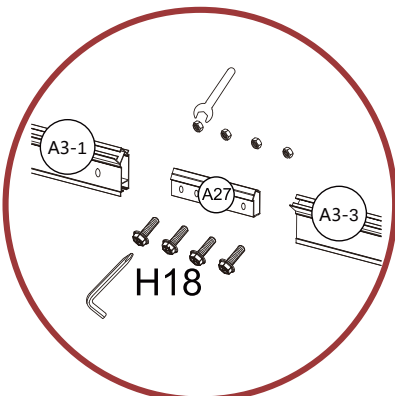
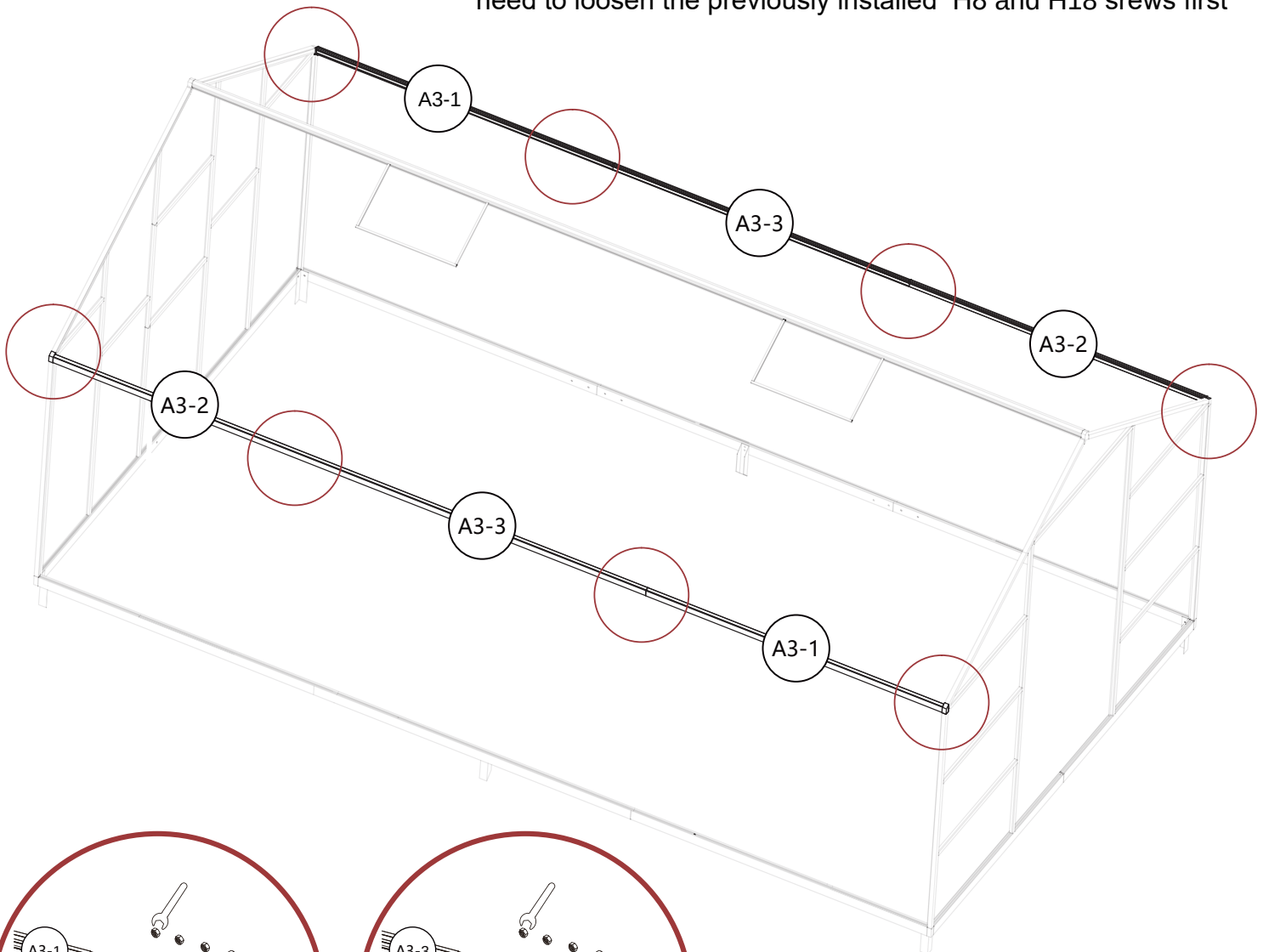
		H11	X4
St4x10			

STEP 14

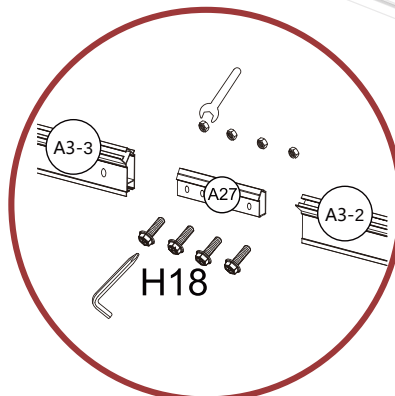


X4

To install the C3-1 reinforcement, you need to loosen the previously installed H8 and H18 screws first



X2



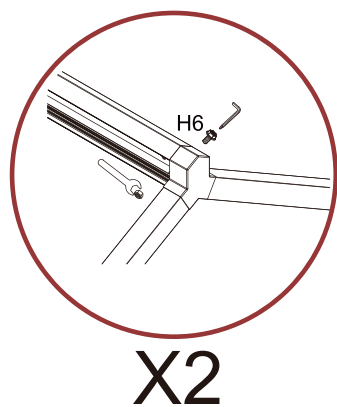
X2

		H12	X4
		H18	X16

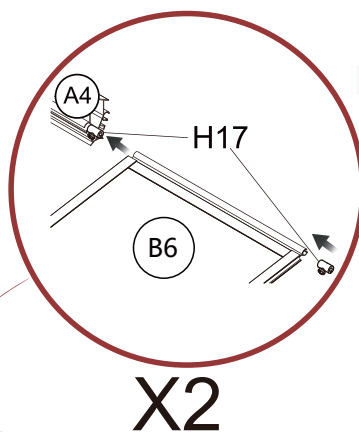
STEP 15

Step 3 Connecting H3 and A4

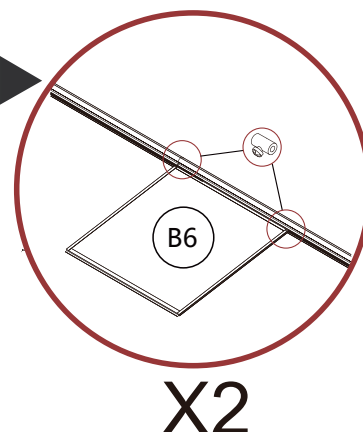
Step 2 Placement of H17 Window Fixing and B6 Window



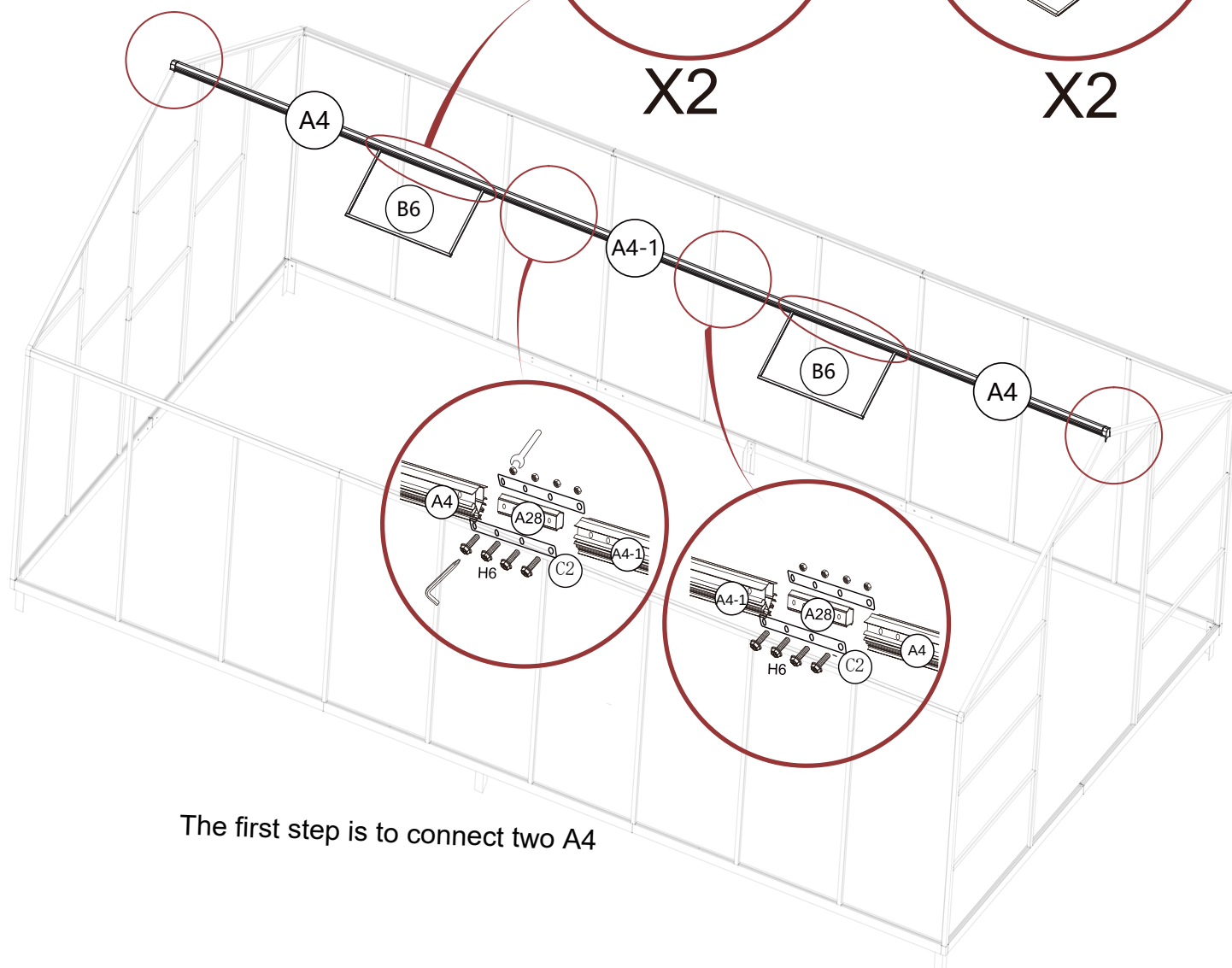
X2



X2



X2



The first step is to connect two A4

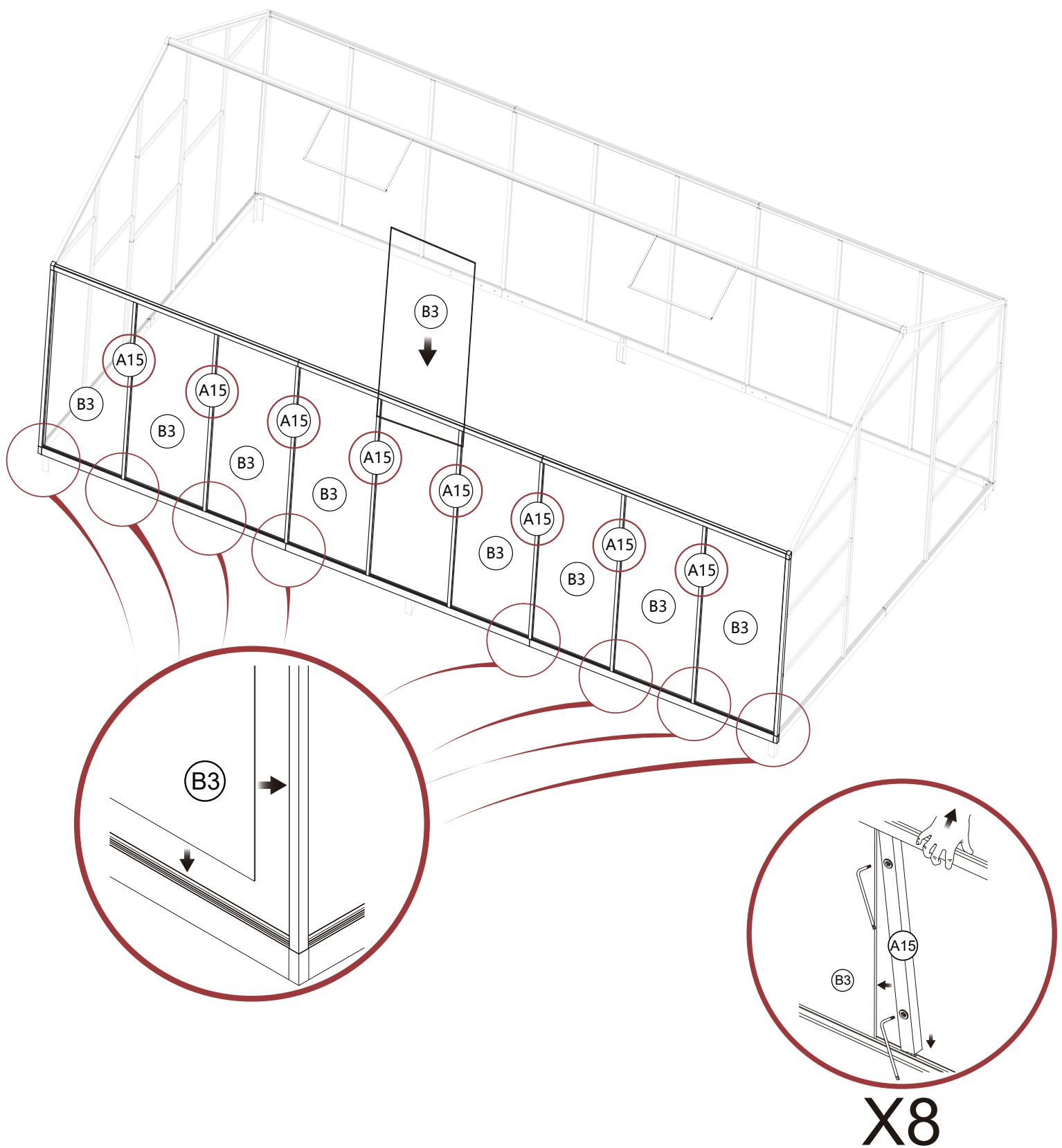


M6x30

H6

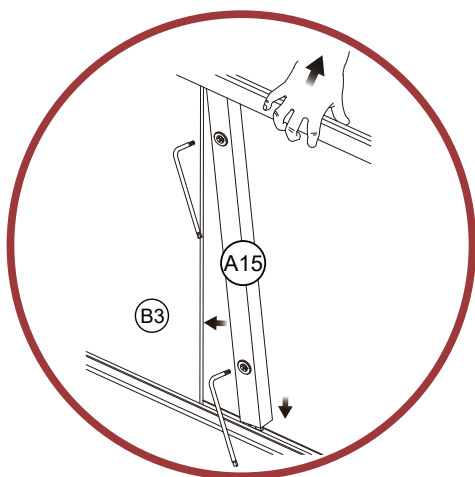
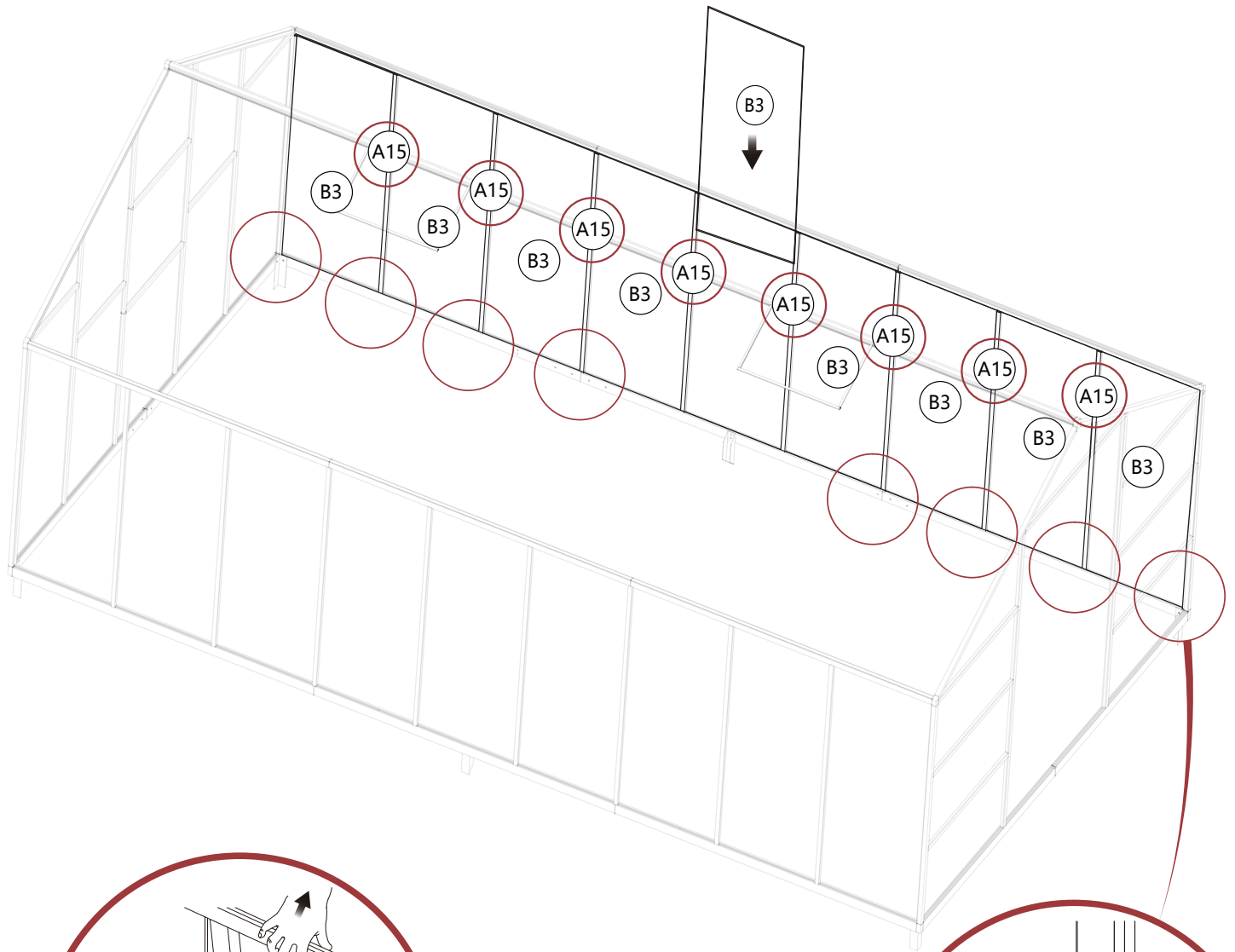
X8

STEP 16

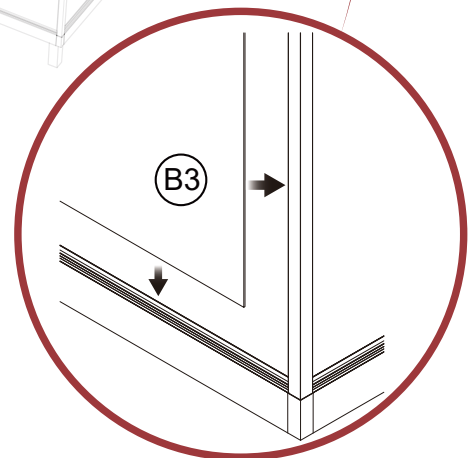


Please install both sides first and then the center .

STEP 17

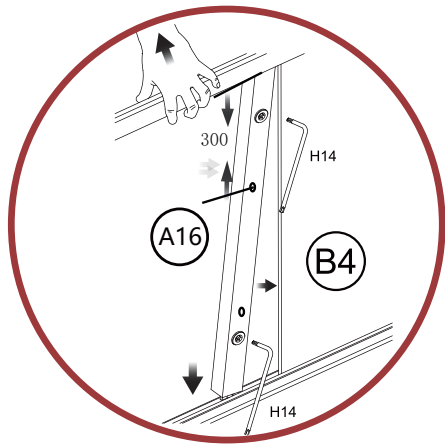


X8

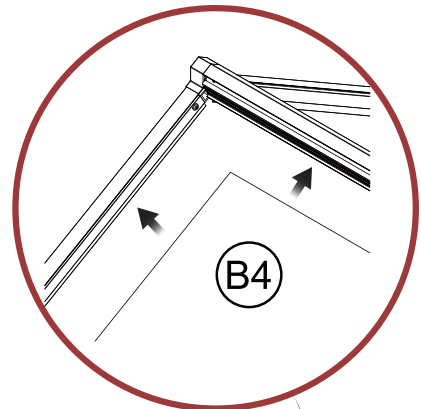


X8

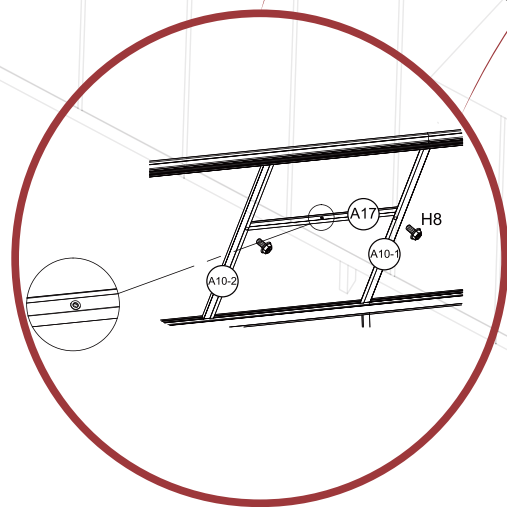
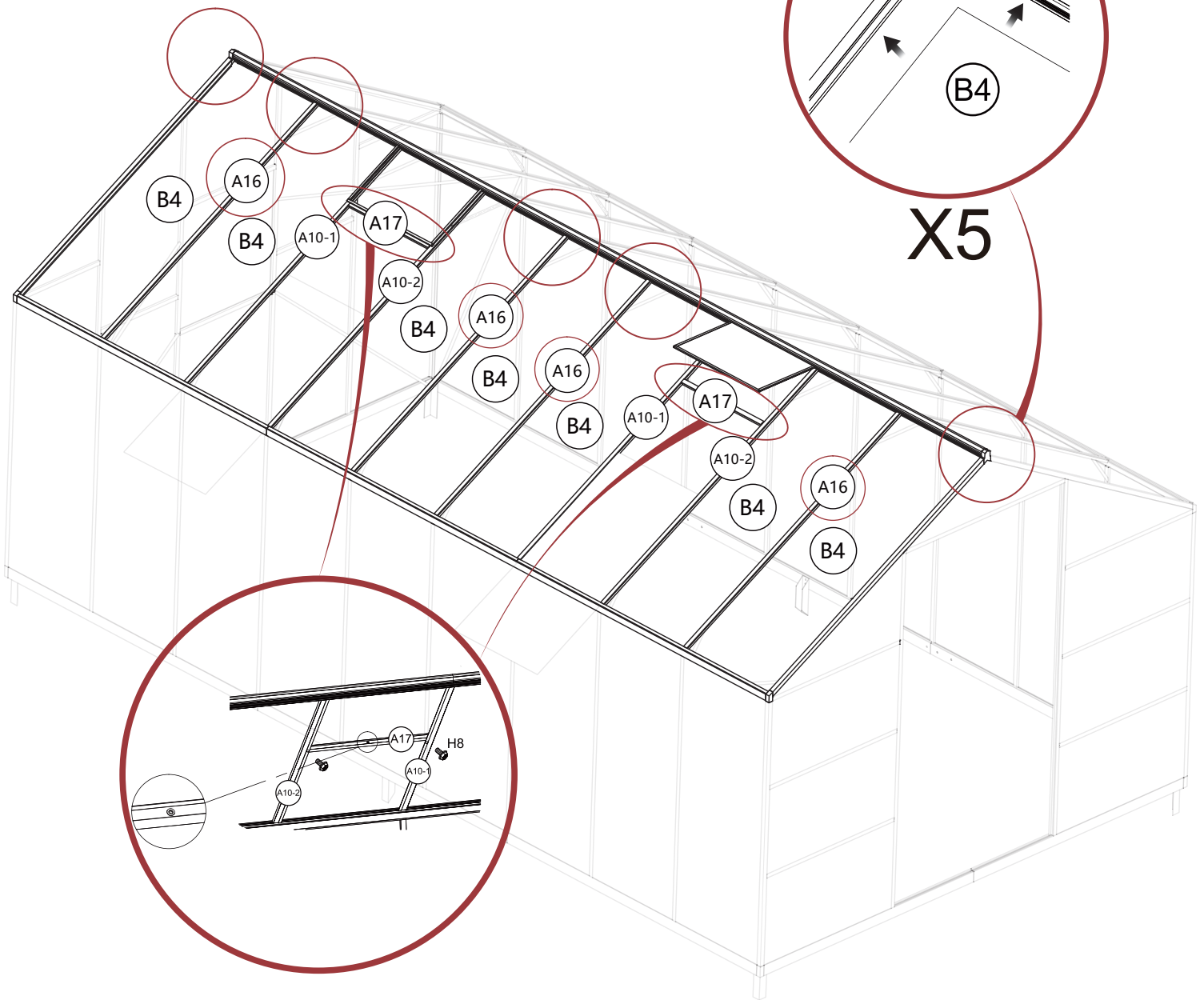
STEP 18



X4

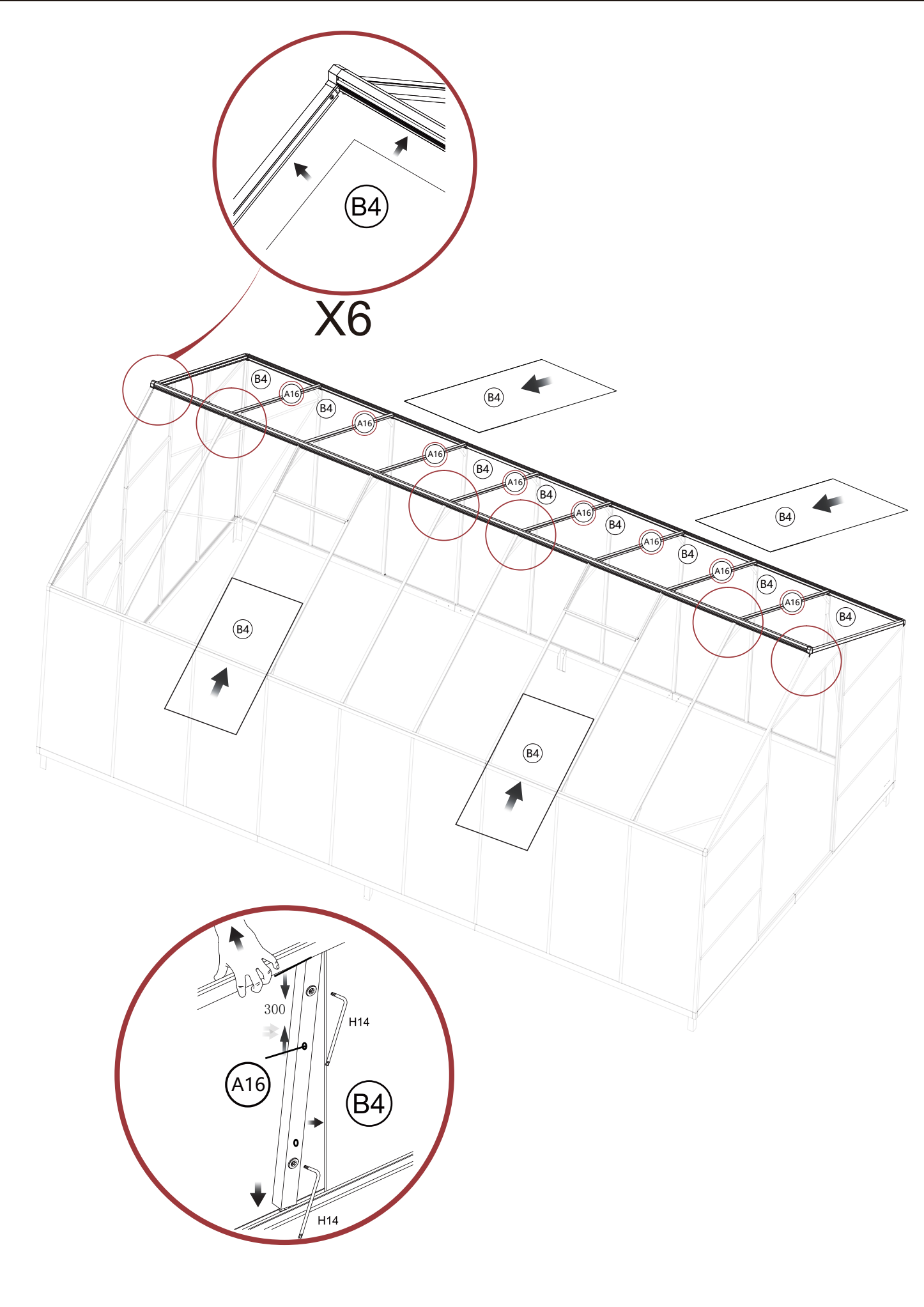


X5

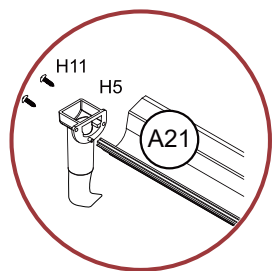


 M6x12	H8	x2
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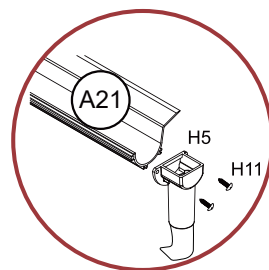
STEP 19



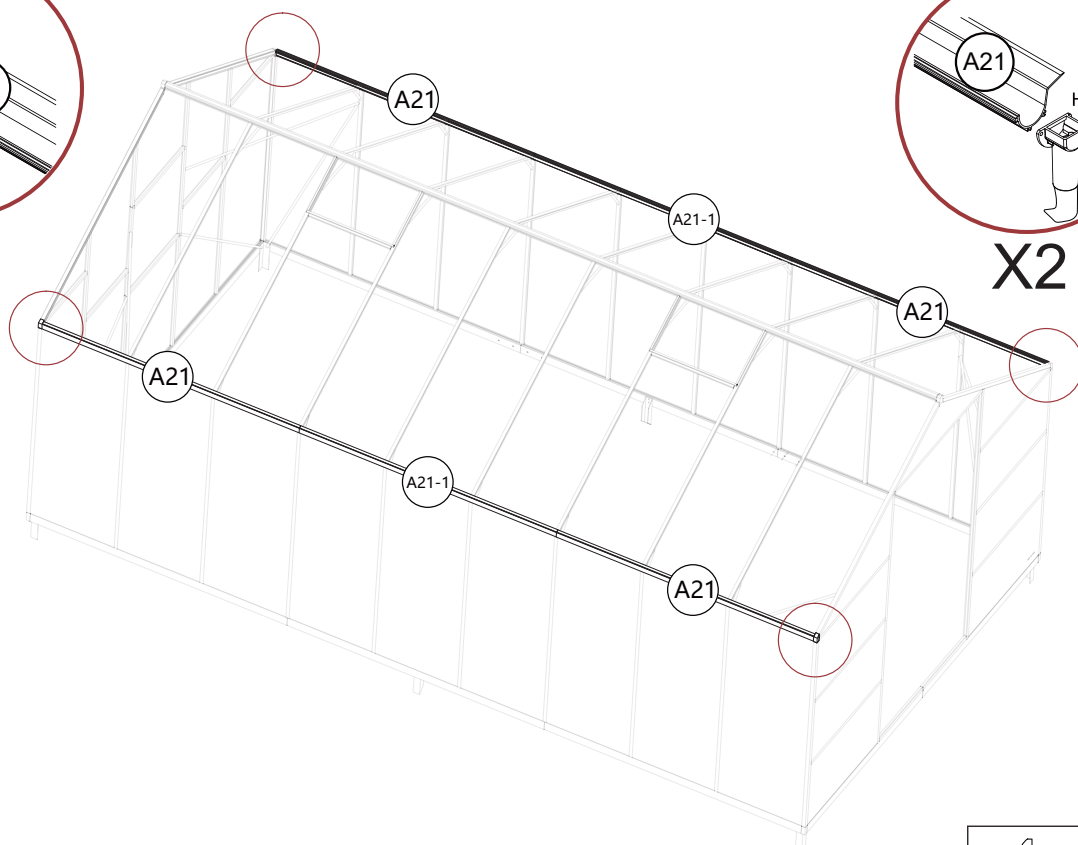
STEP 20



X2

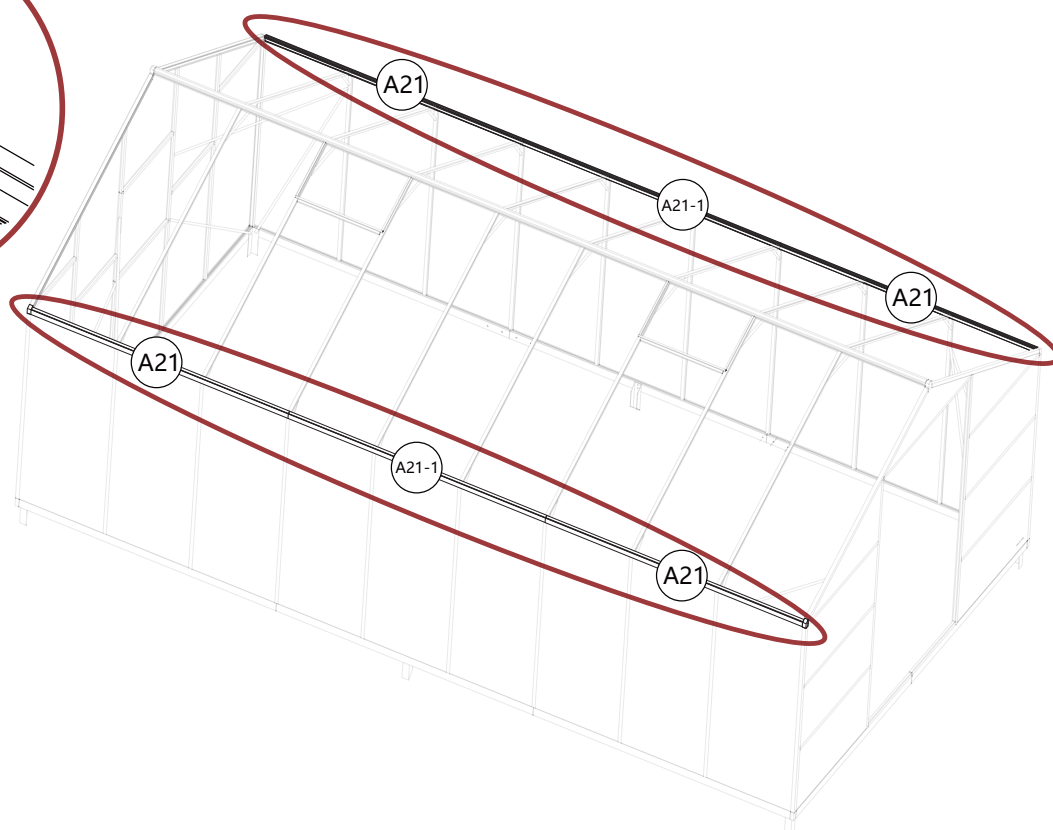
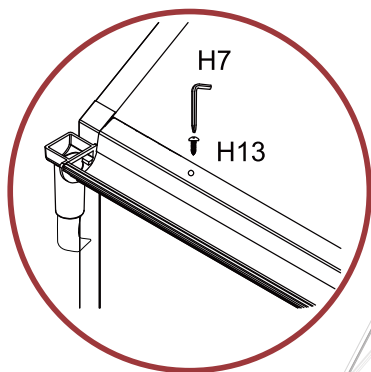


X2



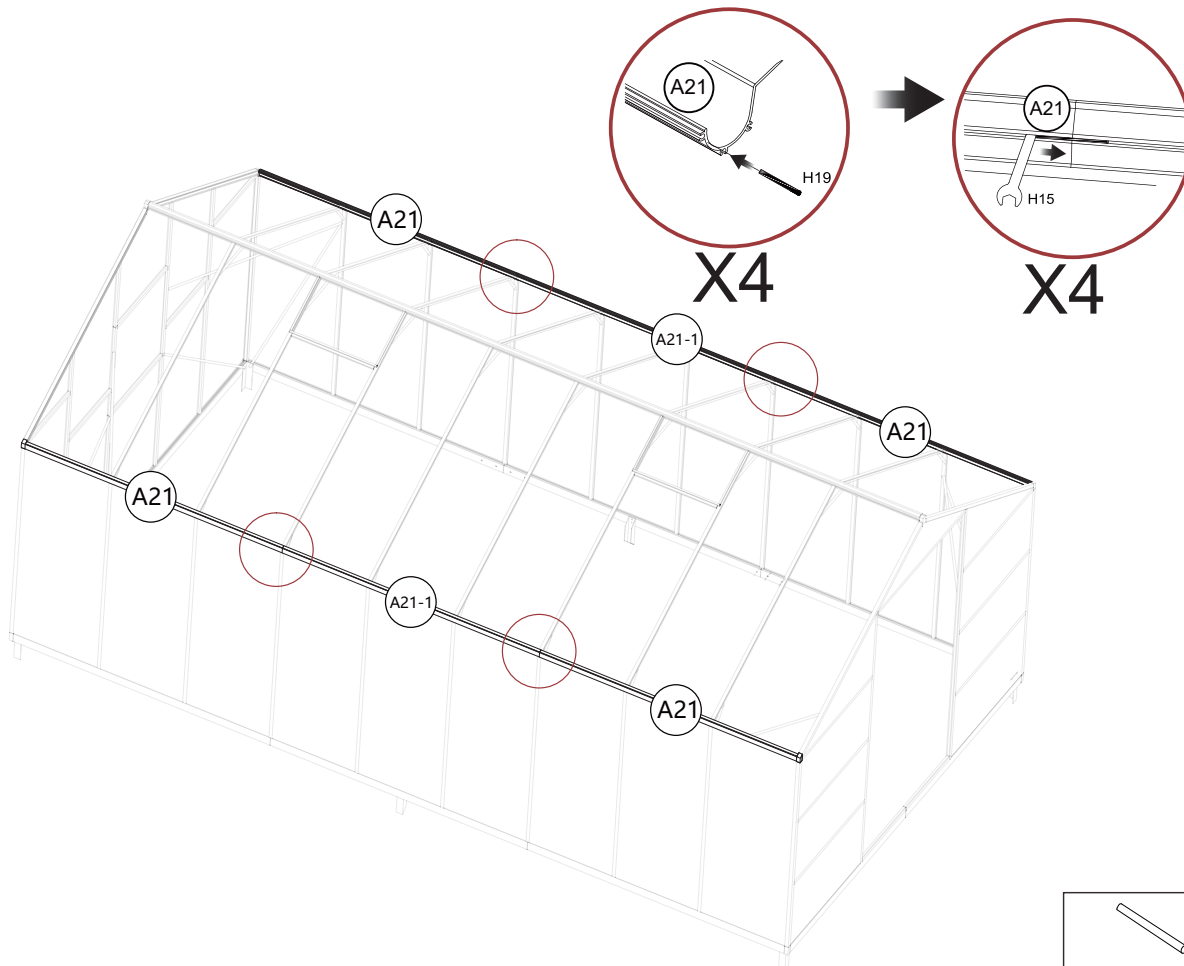
 St4x10	H11	x8
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STEP 21

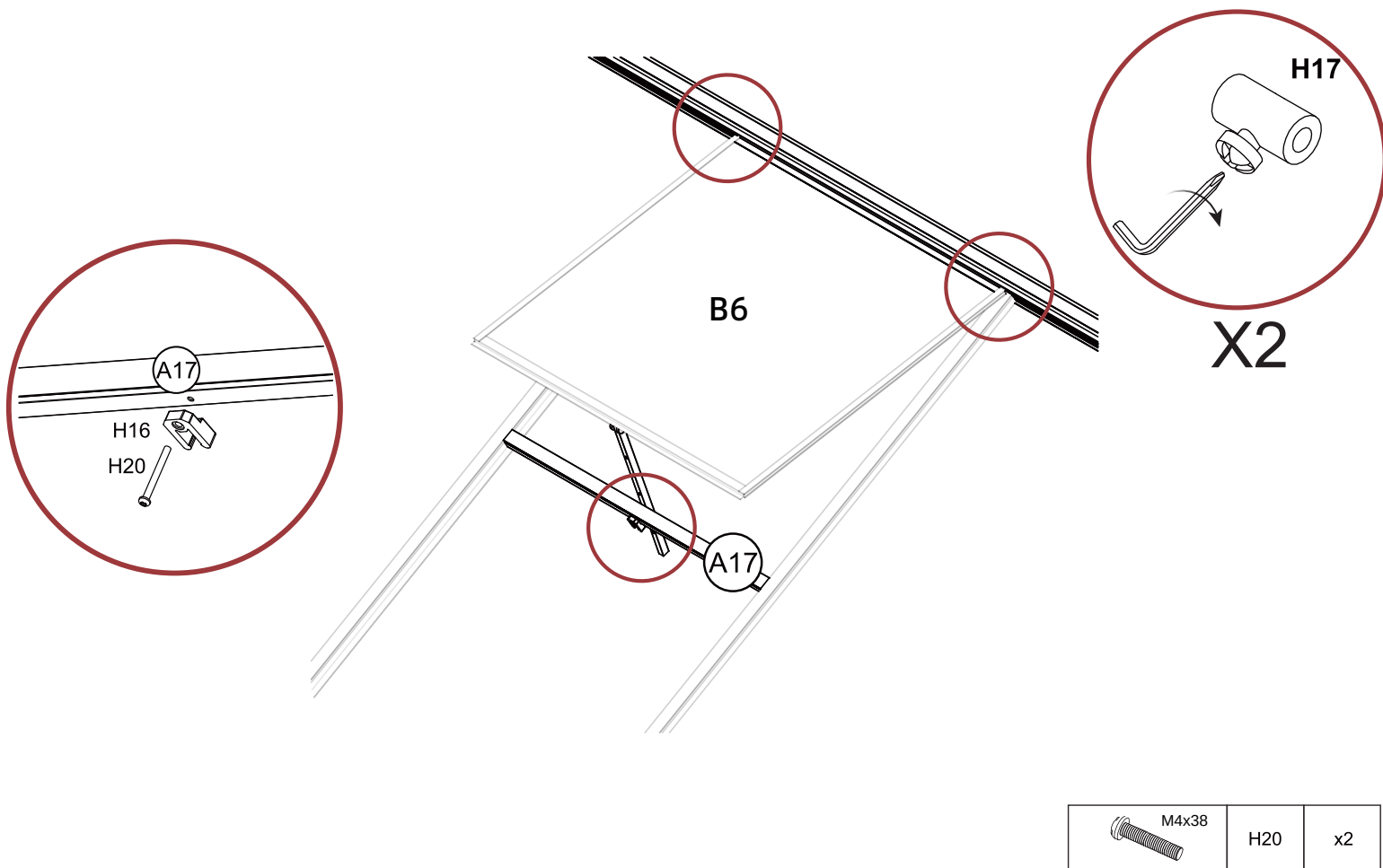


 St5x16	H13	x18
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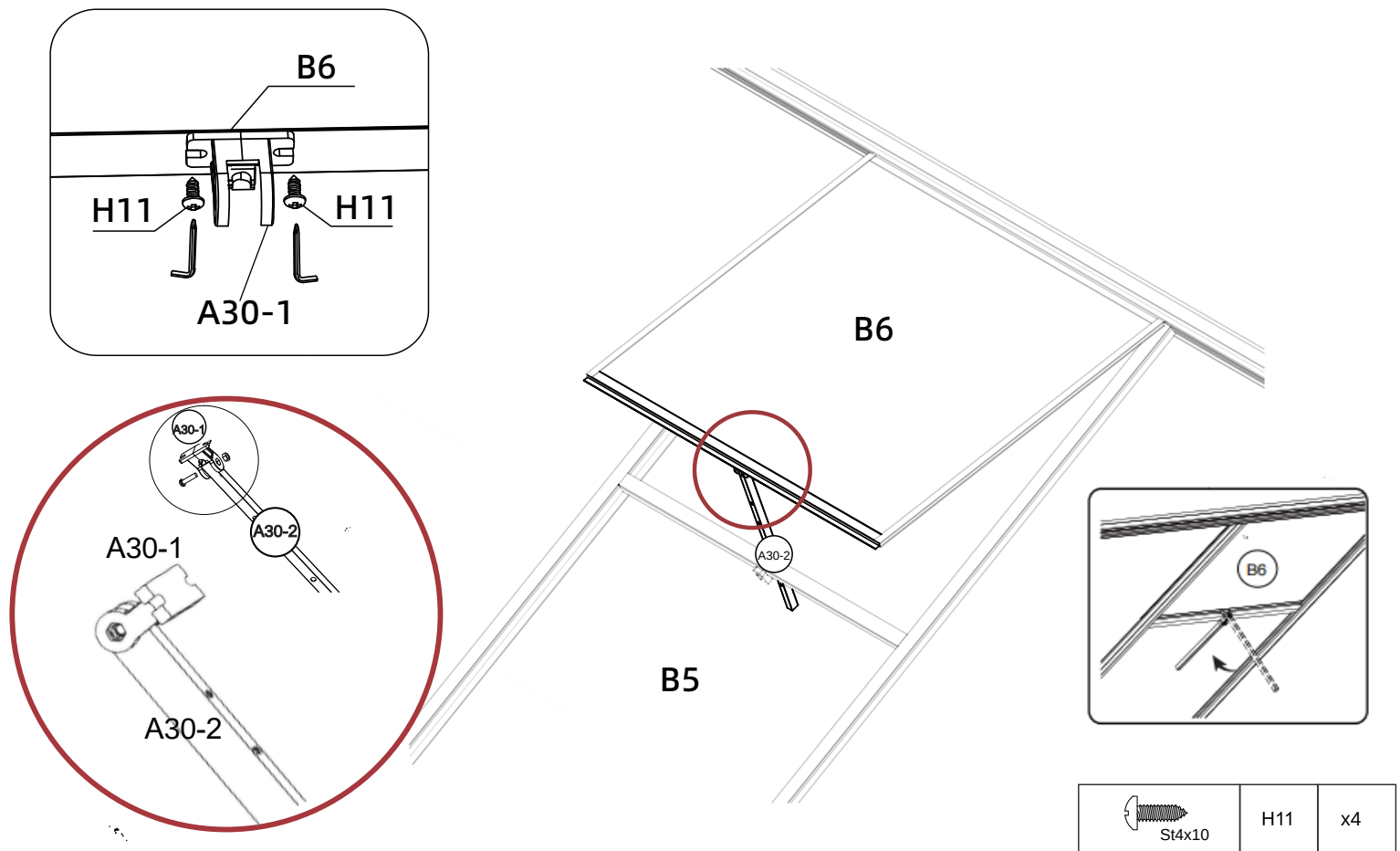
STEP 22



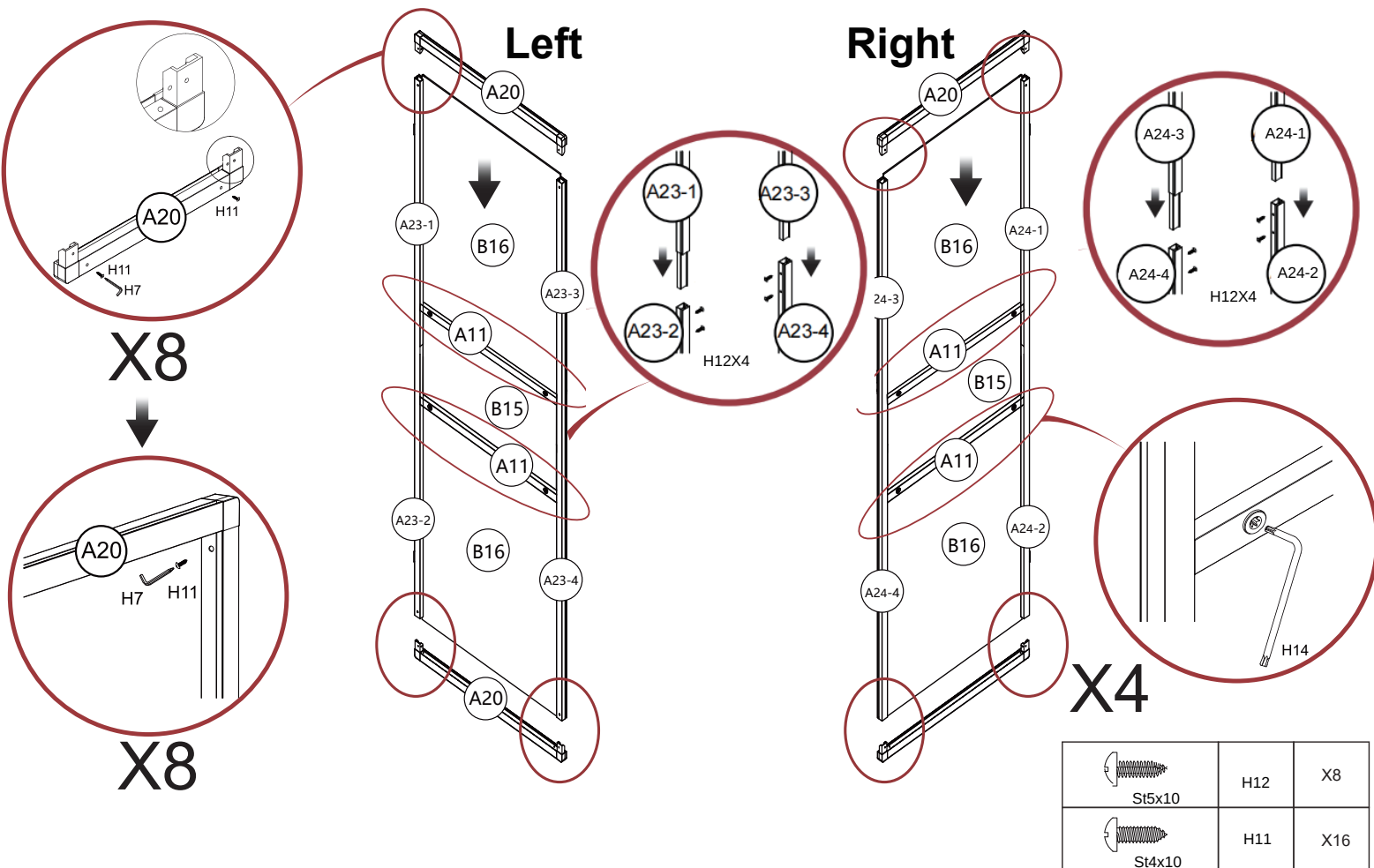
STEP 23



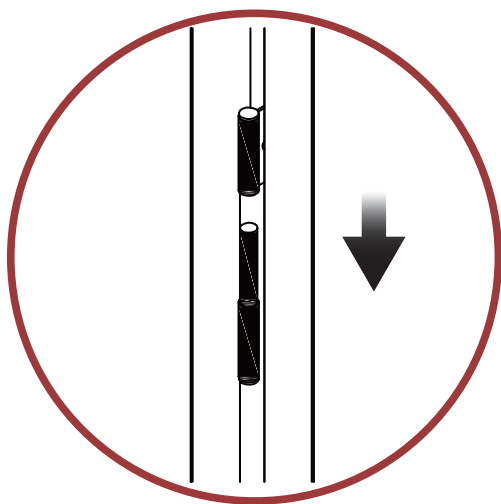
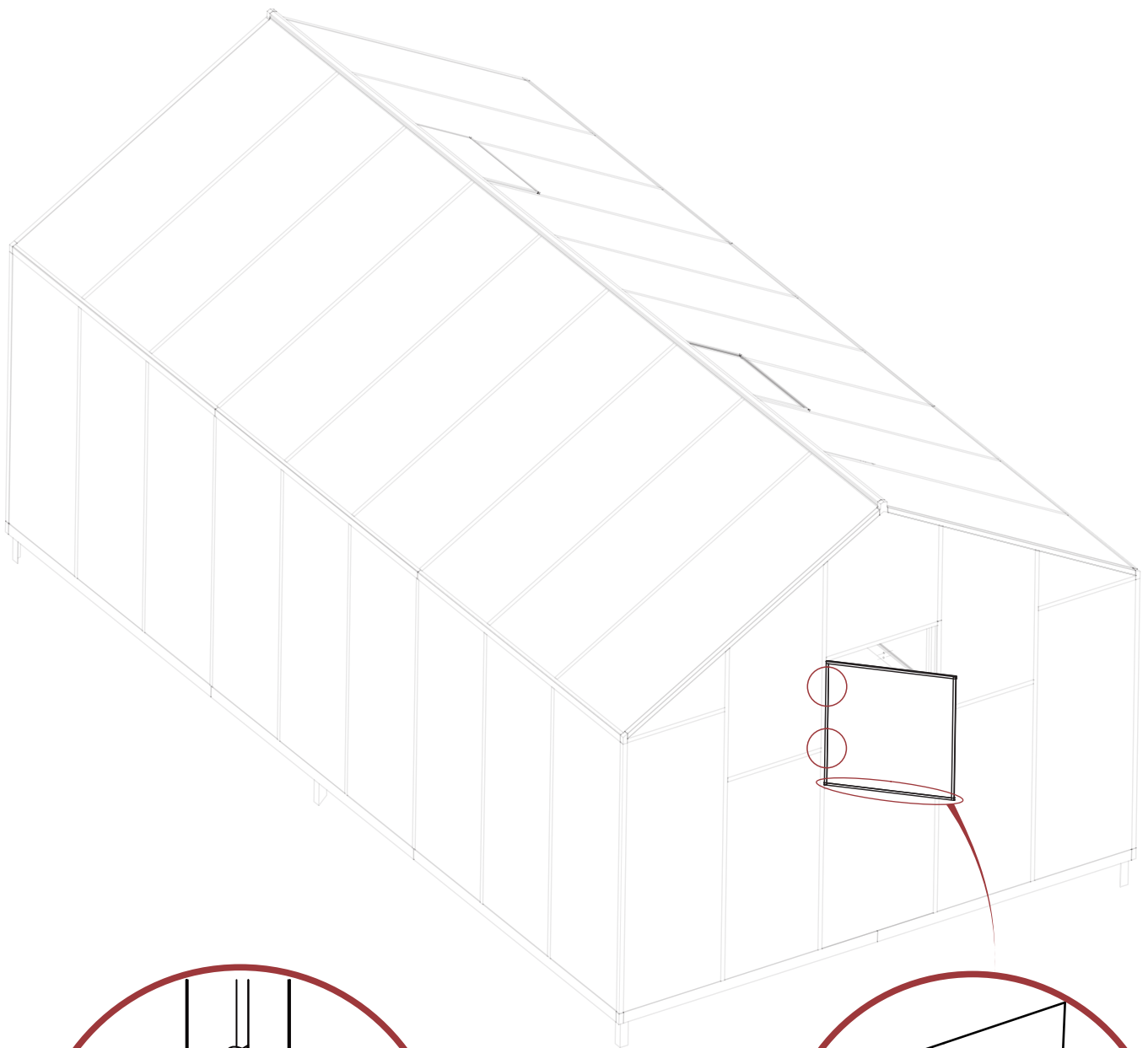
STEP 24



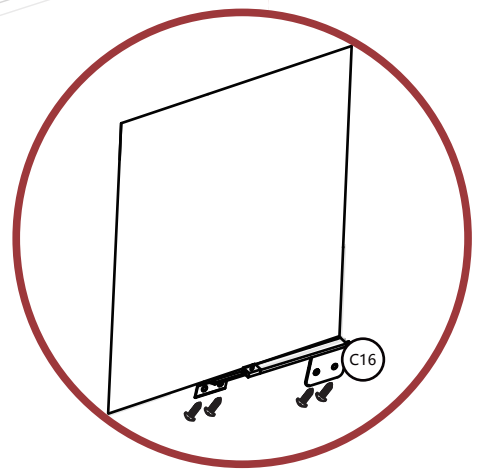
STEP 25



STEP 26

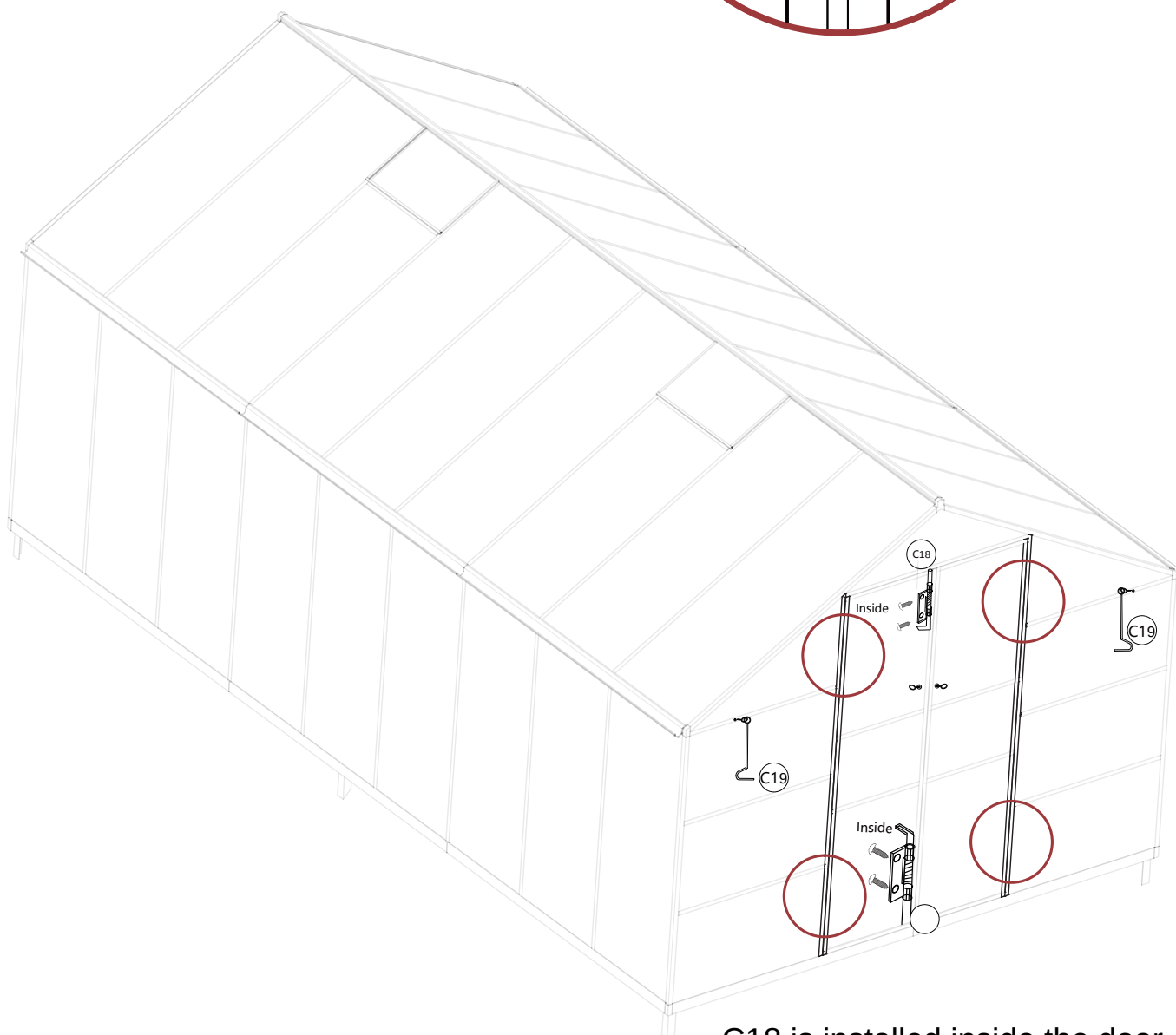
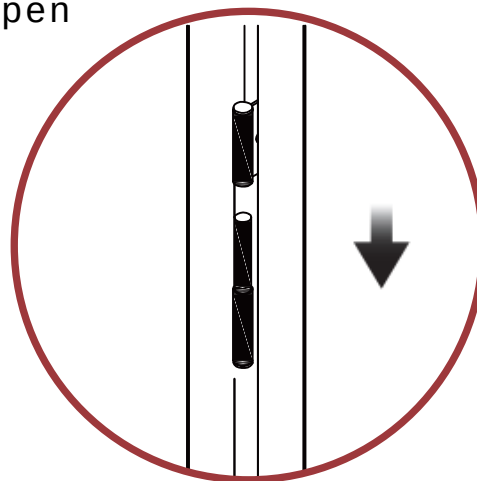


X2



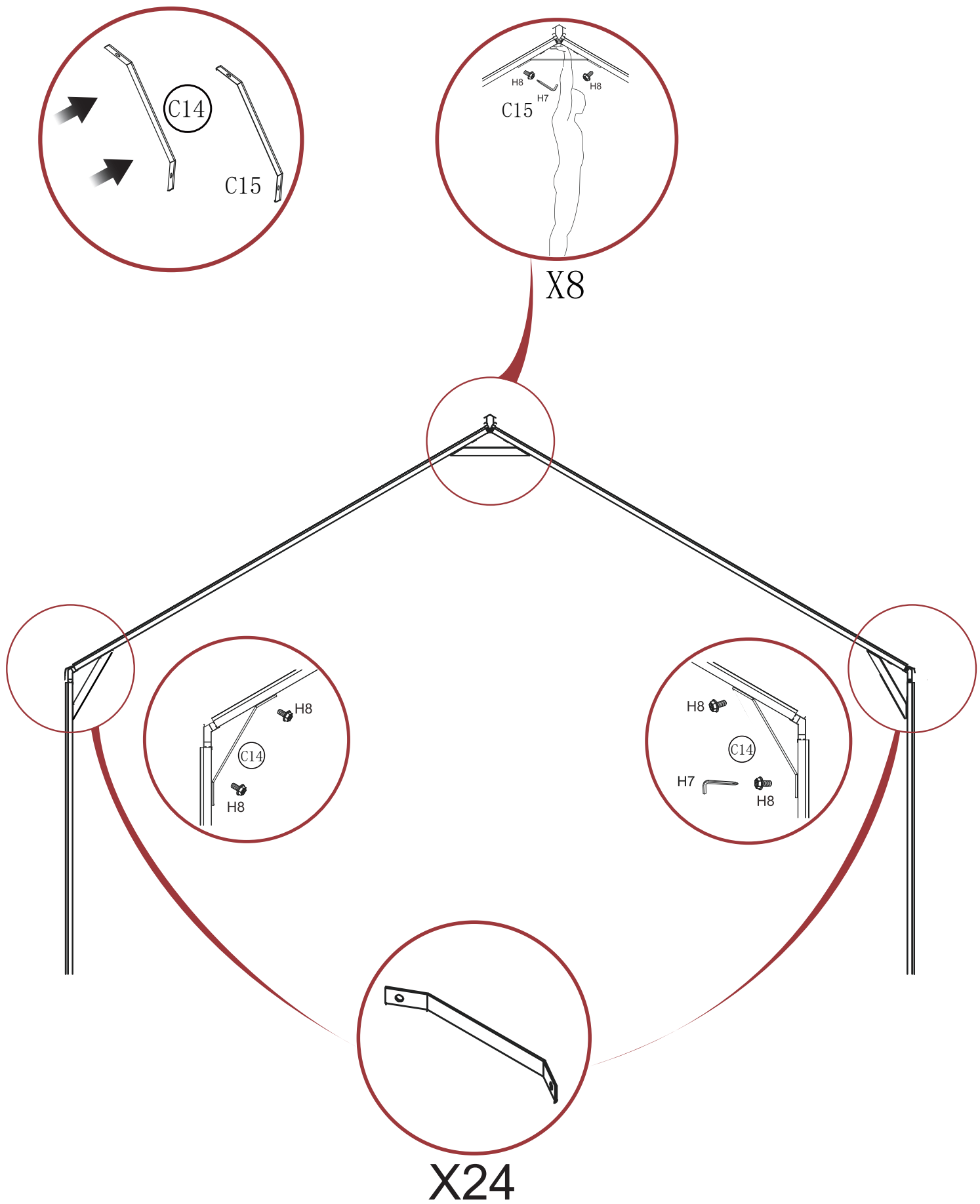
STEP 27

When installing the door, keep it open



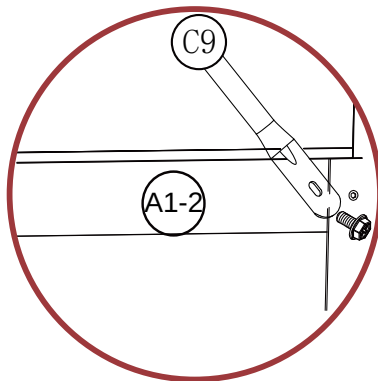
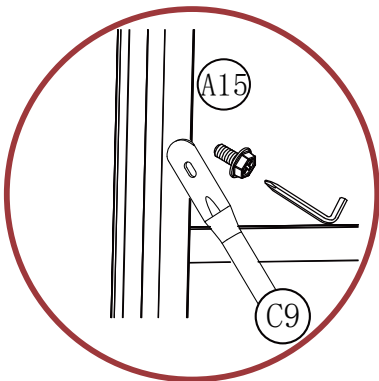
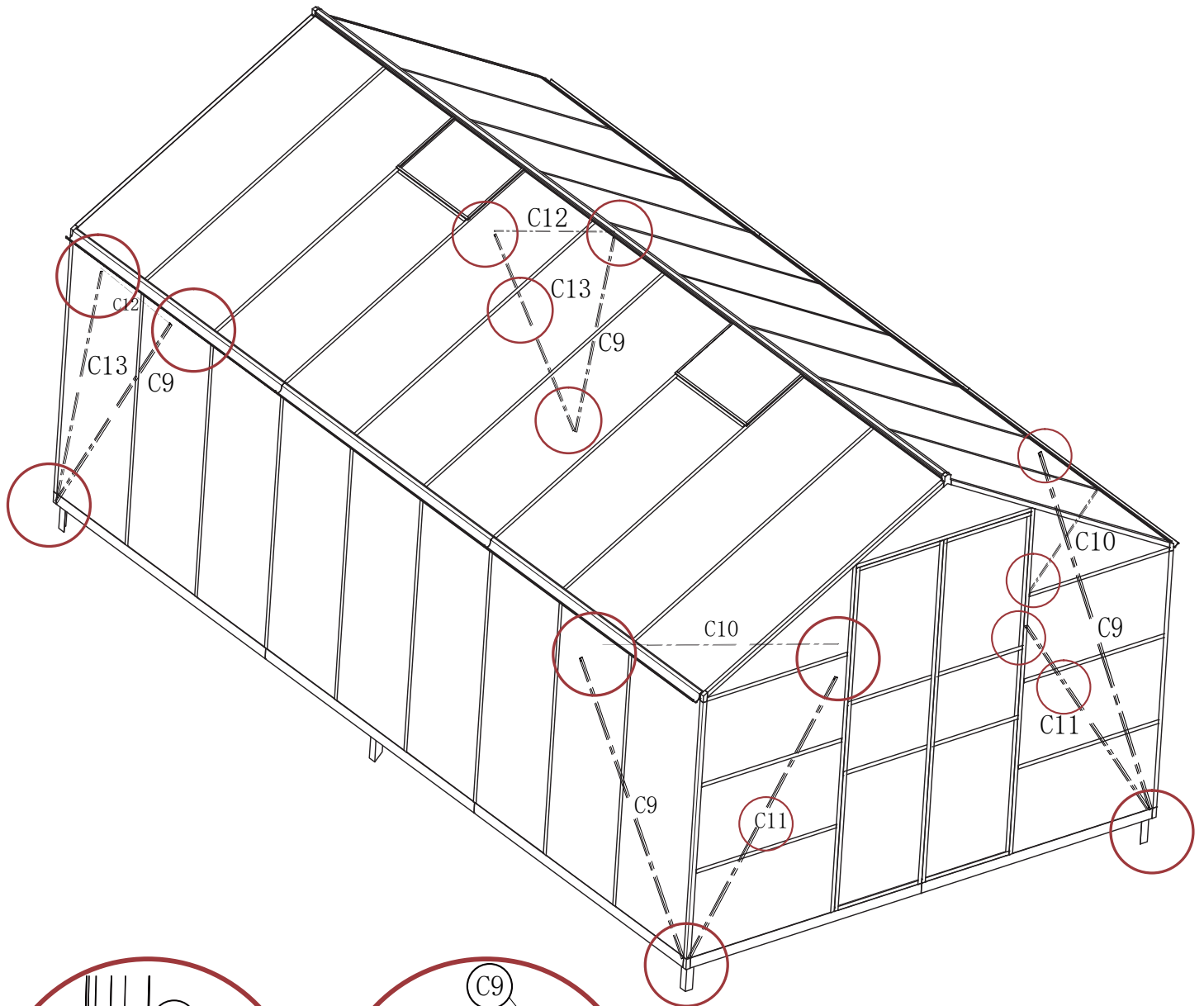
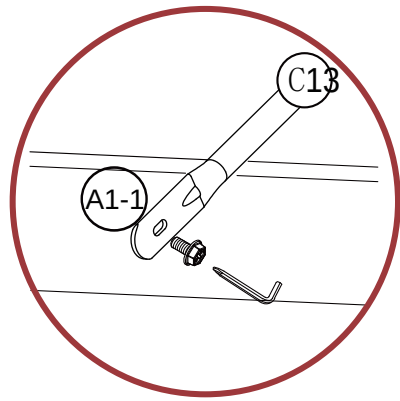
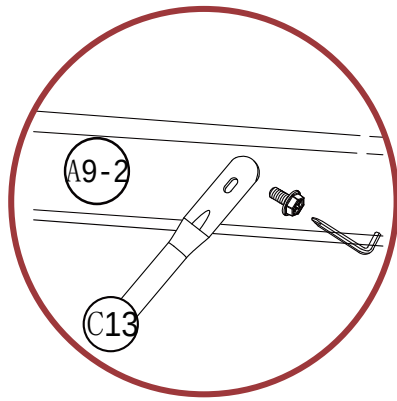
C18 is installed inside the door.

STEP 28



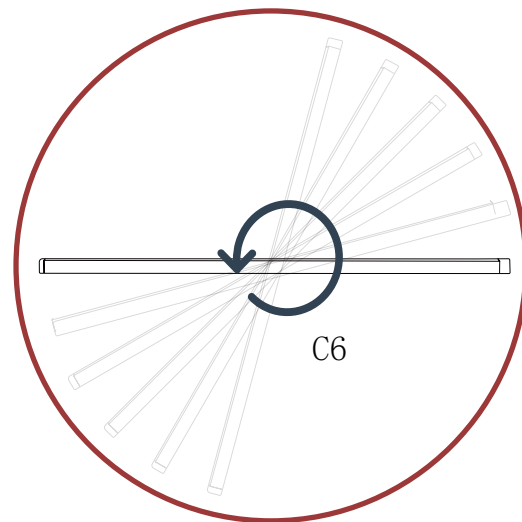
	H8	X48
M6x12		

STEP 29



 M6x12	H8	X16
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STEP 30



X16

