

# ASSEMBLY INSTRUCTIONS

## TOWER

ASSEMBLY  
REQUIREMENTS

2 HOURS  
Assembly Time  
(Approximate)

2-Person  
Assembly

Tools Required  
Not Provided)



**Thank you for purchasing our product!**

Please refer and use this assembly instruction to assemble the product.  
Contact our customer service department in case there are any missing or damage parts or hardware.



**We appreciate your business!**

### ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List and ensure they are complete before you start assembling.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

### SAFETY PRECAUTION

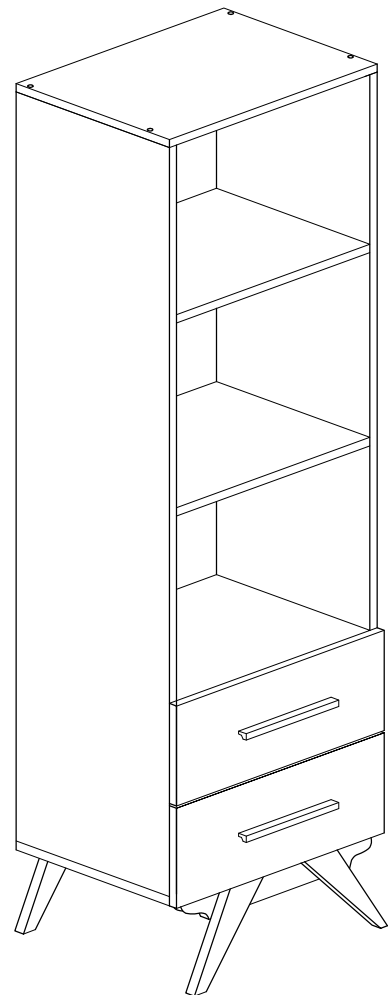
1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

### TIPS FOR ASSEMBLY

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Please check all of the parts and quantities are included before assembly. Contact customer service for missing parts.
4. Identify all of the parts, hardware and quantities required for each step.
5. During assembly, do not over-tighten any fittings as this may cause damage.
6. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
7. Always place the product on a flat stable surface.
8. Do not sit or stand on the partially assembled product; only use the product for which it is intended.
9. This product is made of reinforced hollow board. Excessive pressure can cause irreparable damage. Avoid standing or kneeling on any parts of the product during assembly.

### CARE AND MAINTENANCE

- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.
- Do not drag and/or pull the furniture.



**THE MAXIMUM WEIGHT  
THIS PRODUCT CAN  
HOLD 25 KG (55 LBS)**

This product is for indoor and household use only - not for commercial use.

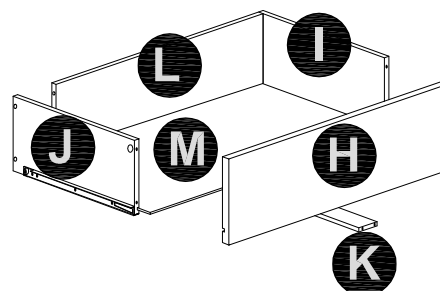
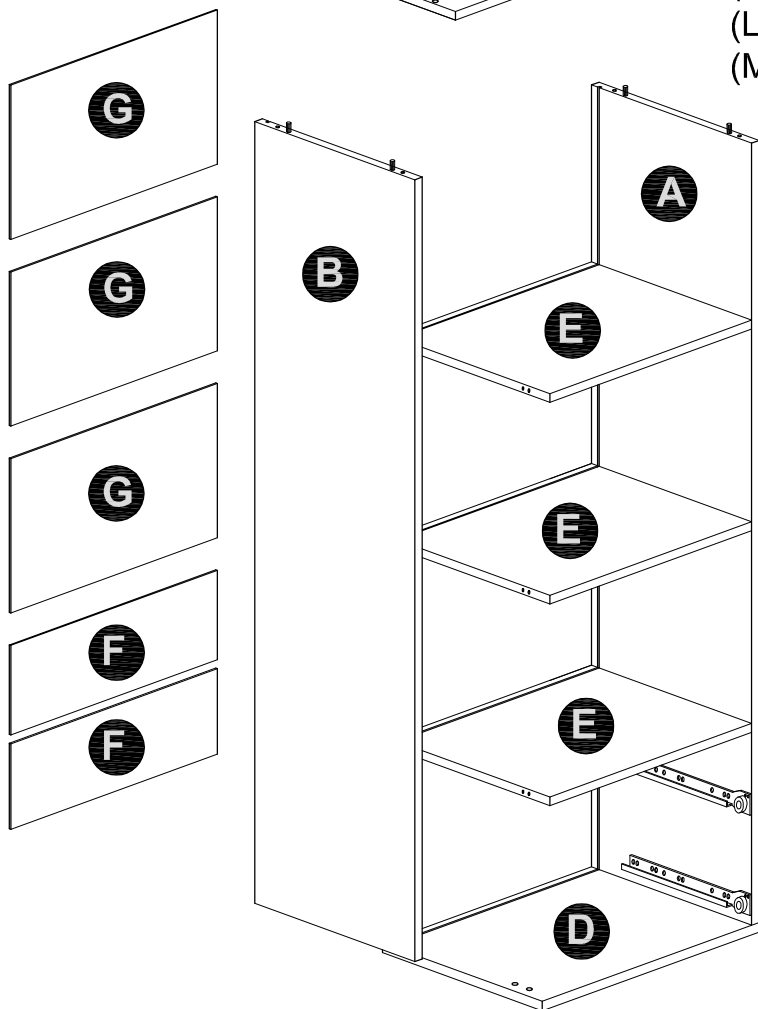
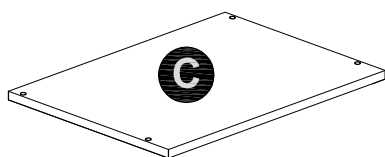
# ASSEMBLY INSTRUCTIONS

# TOWER

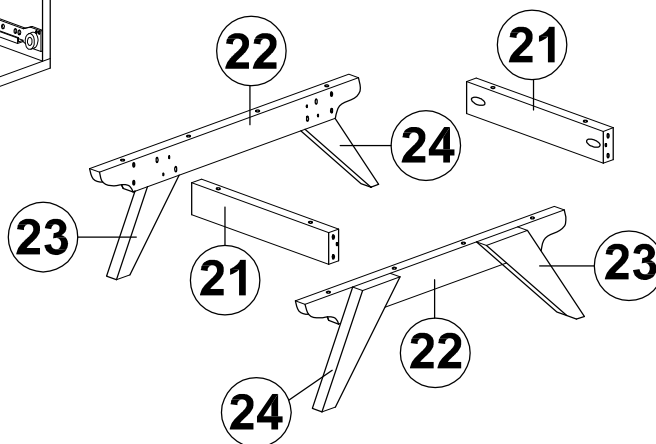
## PARTS LIST

### NO. PART LIST QTY

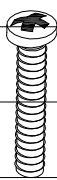
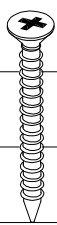
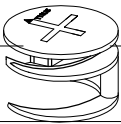
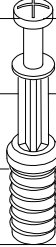
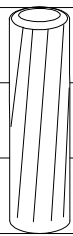
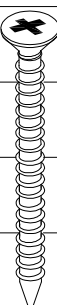

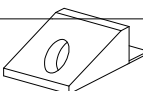
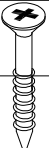

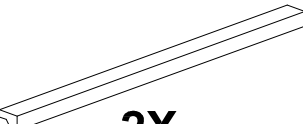
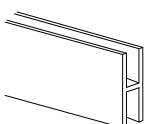
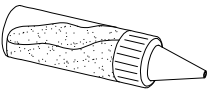
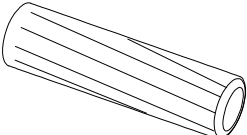

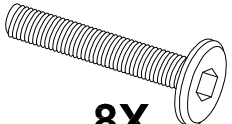


(A)	RIGHT SIDE PANEL	1
(B)	LEFT SIDE PANEL	1
(C)	TOP PANEL	1
(D)	BOTTOM PANEL	1
(E)	FIXED SHELF	3
(F)	BACK PANEL-B	2
(G)	BACK PANEL-A	3
(H)	DRAWER FRONT PANEL	2
(I)	DRAWER RIGHT PANEL	2
(J)	DRAWER LEFT PANEL	2
(K)	DRAWER BASE SUPPORT	2
(L)	DRAWER BACK PANEL	2
(M)	DRAWER BASE	2



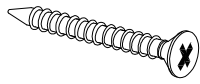
( x2 )



## HARDWARE LIST (1/2)

					3cm 2cm 1cm 0cm
<b>4X</b> M4 x 19mm <b>1</b> PAN HEAD BOLT	<b>12X</b> M3.5 x 25mm <b>2</b> FLAT HEAD SCREW	<b>12X</b> Dia.15mm <b>3</b> CAM-LOCK	<b>16X</b> M6.5 <b>4</b> CAM-BOLT	<b>28X</b> Dia.6 x 30mm <b>5</b> WOOD DOWEL	
					4cm 3cm 2cm 1cm 0cm
<b>8X</b> M8 x 38mm <b>6</b> FLAT HEAD SCREW	<b>4X</b> Dia.15mm <b>7</b> DRAWER CAM-LOCK	<b>18X</b> <b>8</b> BACKPLY STOPPER	<b>18X</b> M3 x 20mm <b>9</b> FLAT HEAD SCREW	<b>1X</b> M4 <b>10</b> ALLEN KEY	
					
<b>2X</b> <b>11</b> HANDLE	<b>1X</b> <b>12</b> PVC H	<b>2X</b> <b>13</b> GLUE 10CC	<b>8X</b> Dia.8 x 30mm <b>14</b> WOOD DOWEL		
					
<b>12X</b> M8 x 50mm <b>15</b> FLAT HEAD SCREW	<b>8X</b> M5 x 40mm <b>16</b> ALLEN HEAD BOLT	<b>8X</b> Ø12 x 1mm <b>17</b> SPRING WASHER	<b>8X</b> Ø12 x 0.5mm <b>18</b> FLAT WASHER		

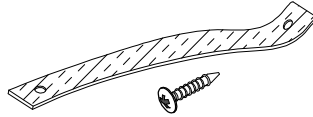
**HARDWARE LIST (2/2)**



**12X**  
M8 x 32mm

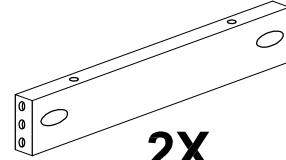
**19**

FLAT HEAD  
SCREW



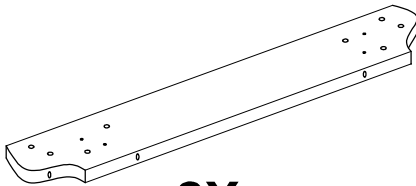
**1X**  
**20**

ANTI TIP STRAP



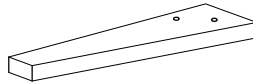
**2X**  
**21**

SIDE PROFILE  
283 x 45 x 20 mm



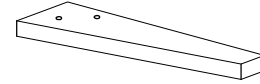
**2X**  
**22**

FRONT PROFILE  
540 x 70 x 20 mm



**2X**  
**23**

RIGHT LEG PROFILE  
300 x 70 x 28 mm



**2X**  
**24**

LEFT LEG PROFILE  
300 x 70 x 28 mm

# Instructions For Fastening CAM-BOLT and CAM-LOCK



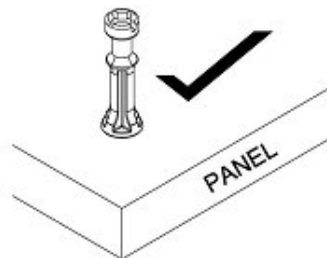
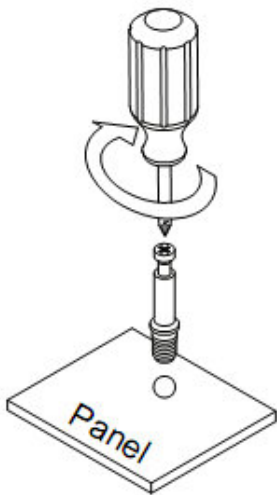
CAM-BOLT



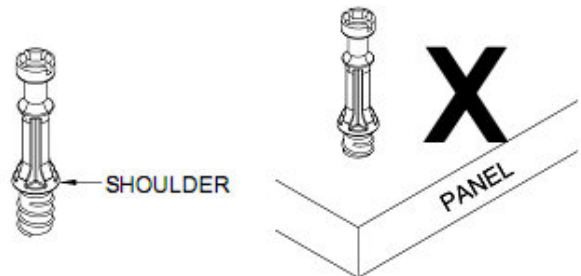
CAM-LOCK

## CAM-BOLT

Place Cam-bolt on the designated pre-drilled hole on the panel. Use a Phillips Screwdriver to turn Cam-bolt vertically until shoulder is snug and flushed with panel. Do not over-tighten or under-tighten Cam-bolt. See illustrations below.



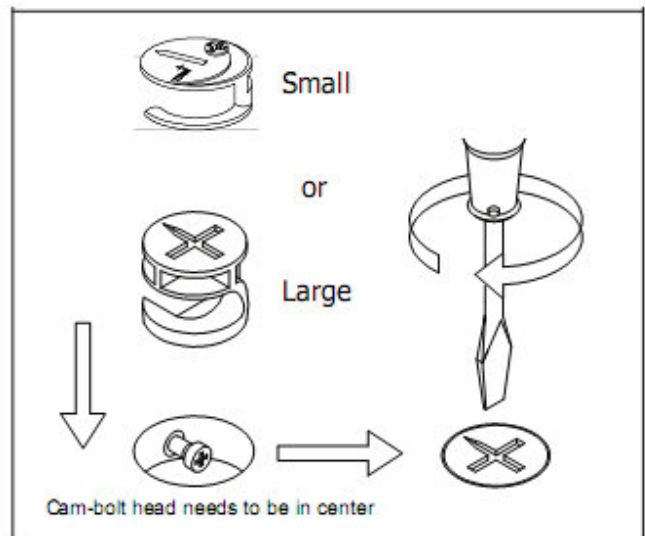
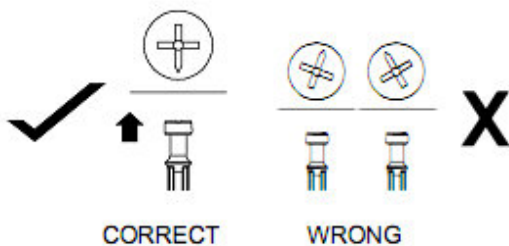
Shoulder is flushed  
(on the same level)  
with the panel.



Shoulder is  
above the panel.

## CAM-LOCK

Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock.



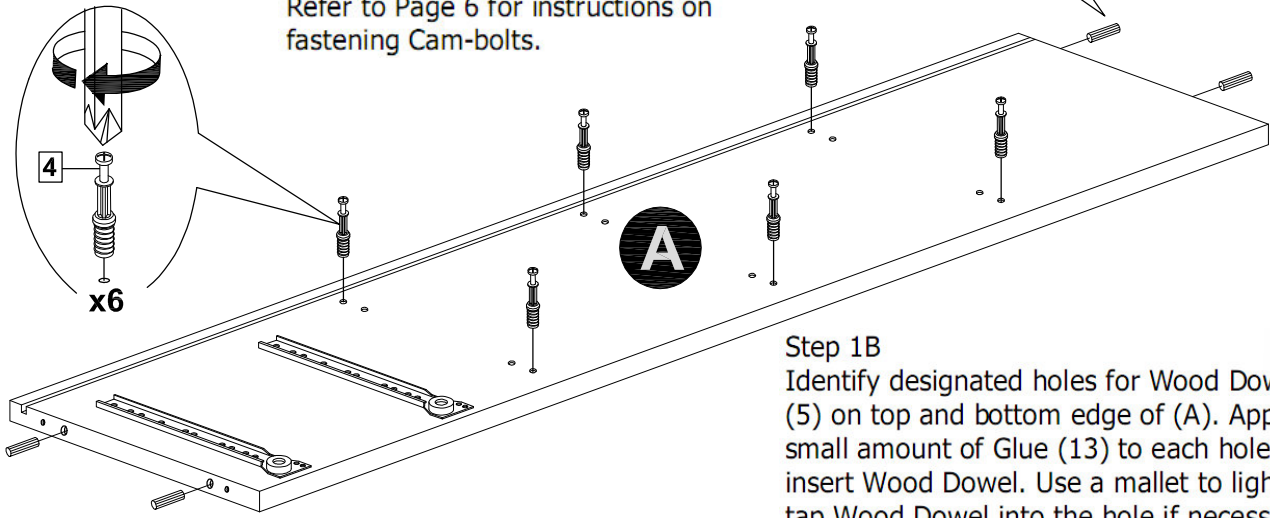
Use a Flat-head Screwdriver to turn Cam-lock clockwise to lock onto the head of the Cam-bolt. Turn until it is snug (about one half a turn) -- over-tightening could damage Cam-lock or/and Cam-bolt.

# ASSEMBLY INSTRUCTIONS

# TOWER

## STEP 1

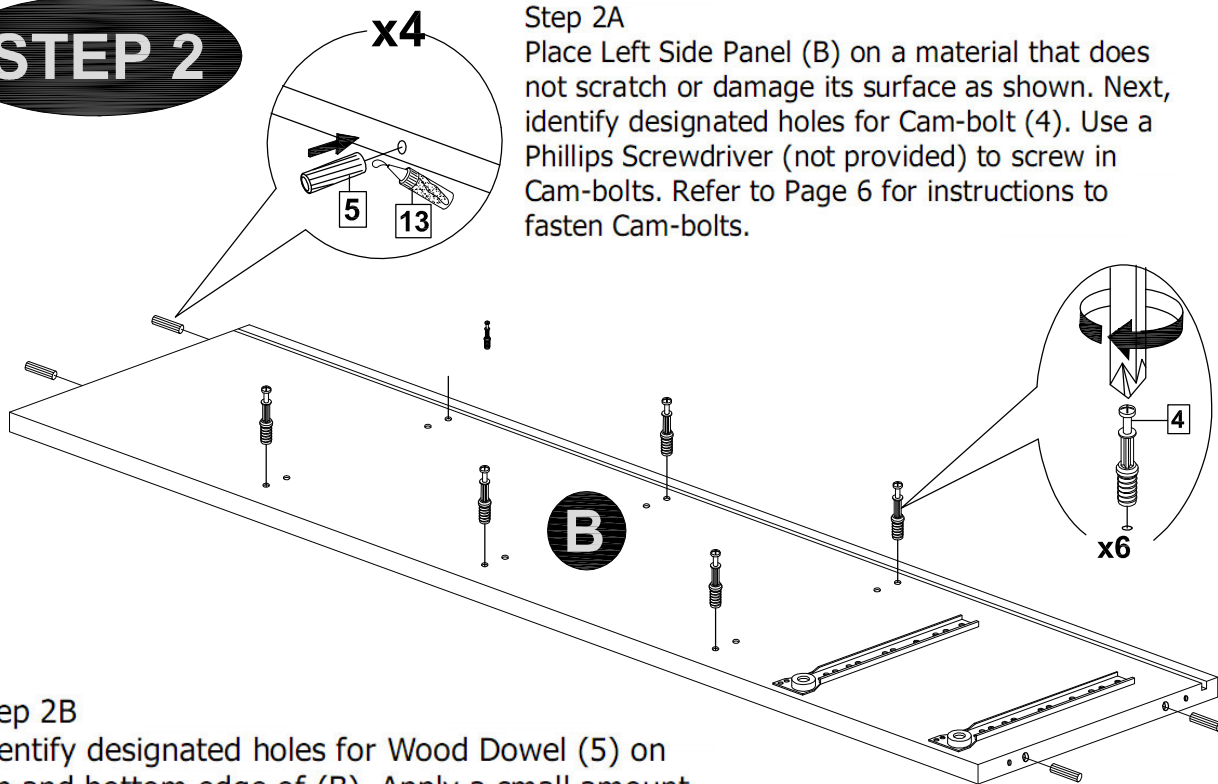
**Step 1A**  
Place Right Side Panel (A) on a material that does not does scratch or damage its surface as shown. Next, identify designated holes for Cam-bolt (4). Use a Phillips Screwdriver (not provided) to screw in Cam-bolts. Refer to Page 6 for instructions on fastening Cam-bolts.



**Step 1B**  
Identify designated holes for Wood Dowel (5) on top and bottom edge of (A). Apply a small amount of Glue (13) to each hole and insert Wood Dowel. Use a mallet to lightly tap Wood Dowel into the hole if necessary.

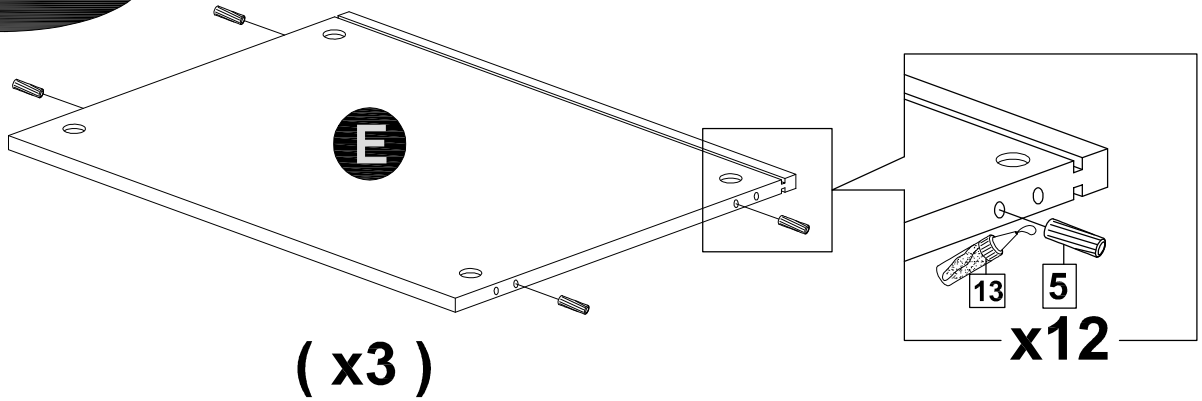
## STEP 2

**Step 2A**  
Place Left Side Panel (B) on a material that does not scratch or damage its surface as shown. Next, identify designated holes for Cam-bolt (4). Use a Phillips Screwdriver (not provided) to screw in Cam-bolts. Refer to Page 6 for instructions to fasten Cam-bolts.



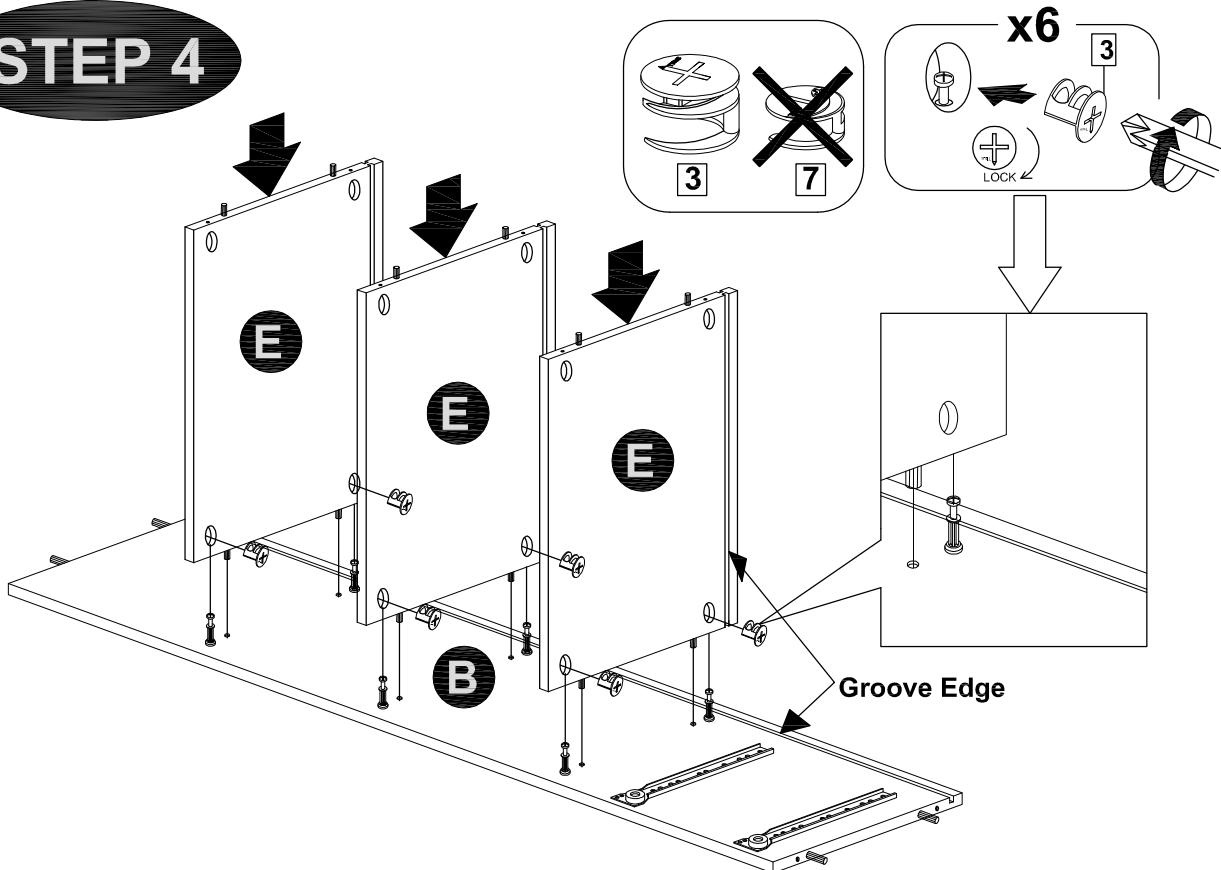
**Step 2B**  
Identify designated holes for Wood Dowel (5) on top and bottom edge of (B). Apply a small amount of Glue (13) to each hole and insert Wood Dowel. Use a mallet to lightly tap Wood Dowel into the hole if necessary.

**STEP 3**



Identify designated holes on Fixed Shelf (E) for Wood Dowel (5). Apply a small amount of Glue (13) to each hole and insert Wood Dowel. Use a mallet to lightly tap Wood Dowel into the hole if necessary.

**STEP 4**

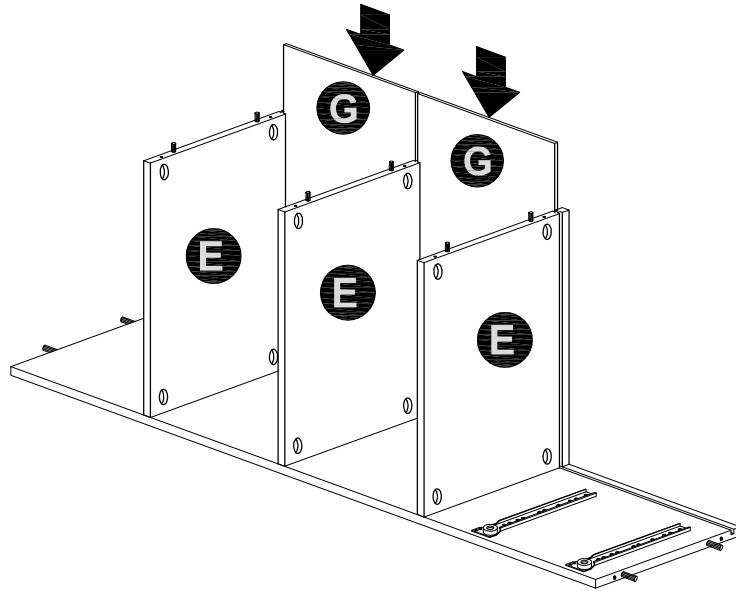


Place Left Side Panel (B) with Cam-bolts (completed in Step 2) on a material that does not does scratch or damage its surface as shown.  
Next, attach Fixed Shelf (E) from Step 3 to Left Side Panel (B) via Wood Dowels and Cam-bolts, respectively. Be sure to attach (E) vertically. Note the groove edge on (E) is perpendicular to groove edge of B.  
Use Cam-lock (3) to lock onto Cam-bolts on (B). Be sure to use the correct Cam-lock. Refer to Page 6 for instructions on fastening Cam-locks.

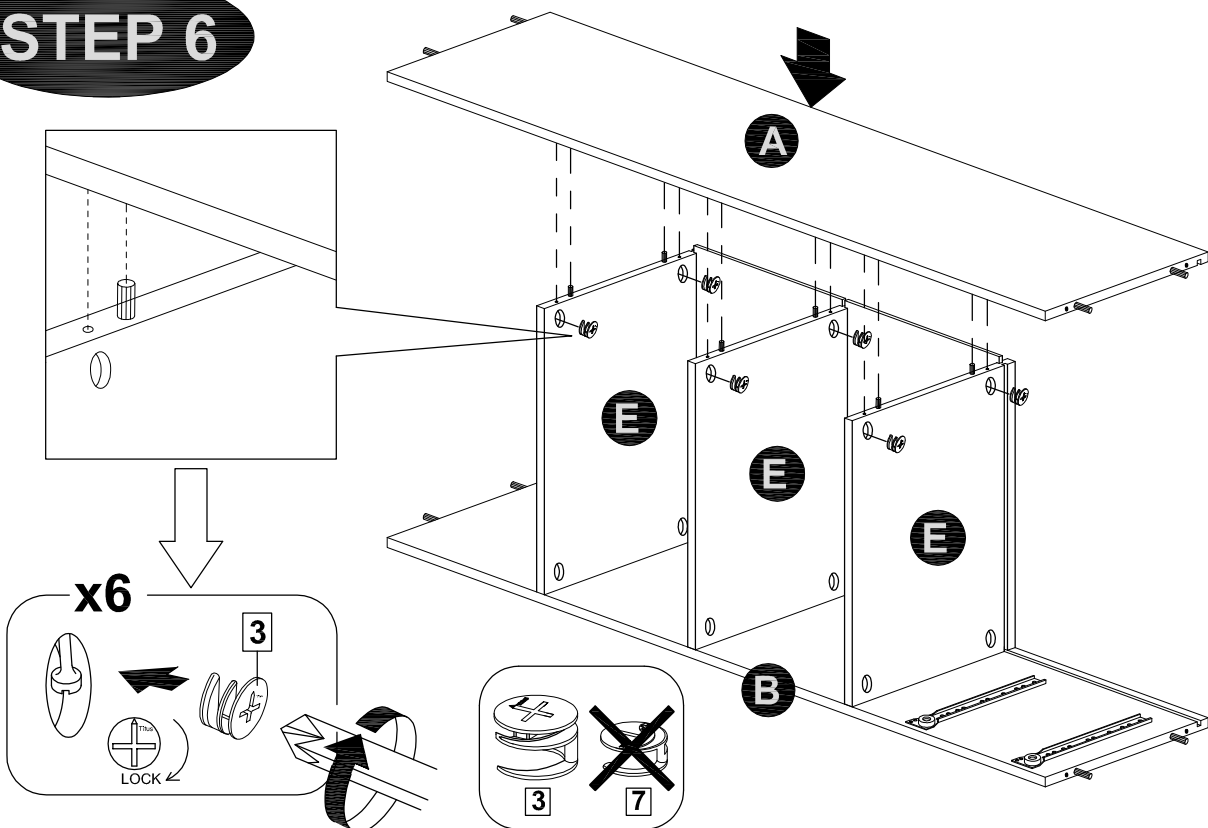
Tips: Attach Fixed Shelves (E) from Left to Right. This sequence allow unhindered space to fasten Cam-lock.

## STEP 5

Insert Back Panel-A (G) via grooves on Fixed Shelves (E). Check to ensure (G) also fit in the groove on Left Side Panel (B).



## STEP 6

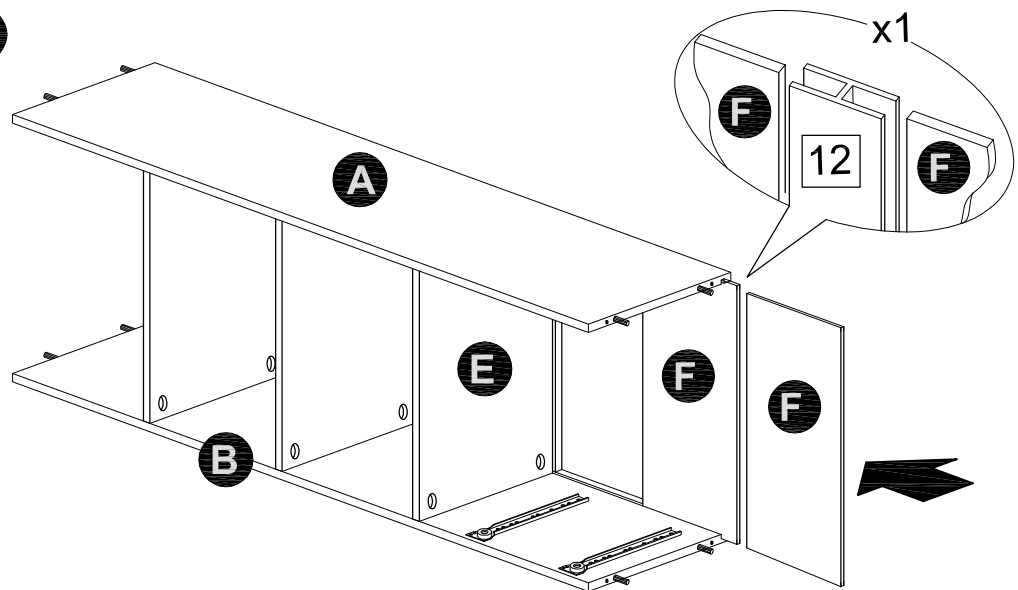


Attach Right Side Panel (A) to Fixed Shelves (E) by inserting Cam-bolts on (A) into designated holes on (E) and Wood Dowels on (E) to designated holes on (A). Check to ensure Back Panel-A (G) fit in the groove on Right Side Panel (A).

Next, use Cam-lock (3) to lock onto Cam-bolts on (A). Be sure to use the correct Cam-lock. Refer to Page 6 for instructions on fastening Cam-lock.



**STEP 7**

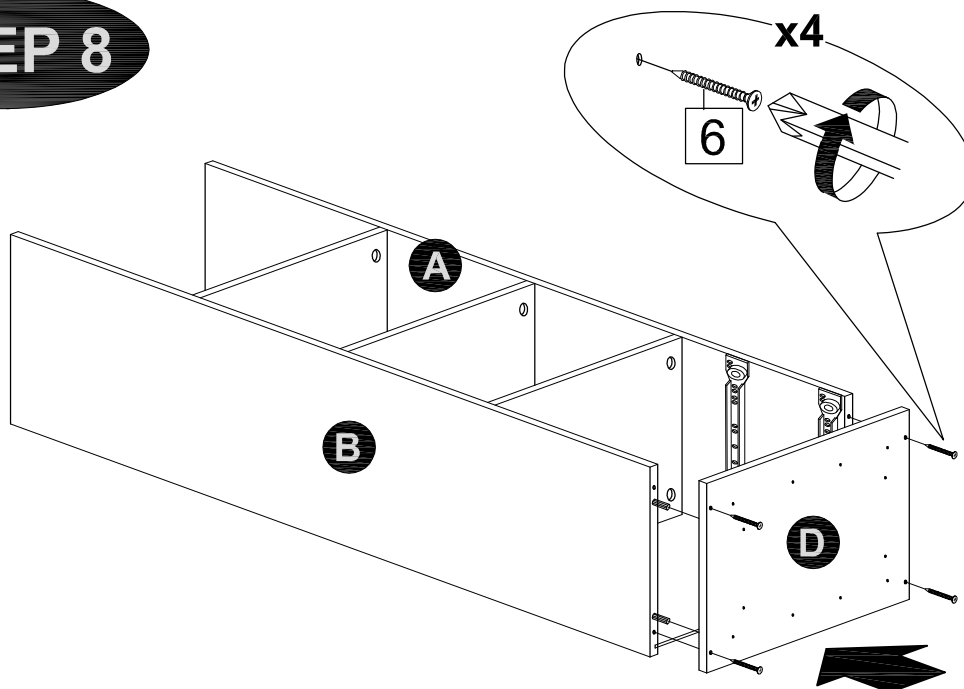


Use PVC-H (12) to connect the two Back Panel-B (F) together by inserting a long edge of (F) into the groove on PVC-H.

Next, insert the connected Back Panels into the groove on Right and Left Side Panels (A & B)

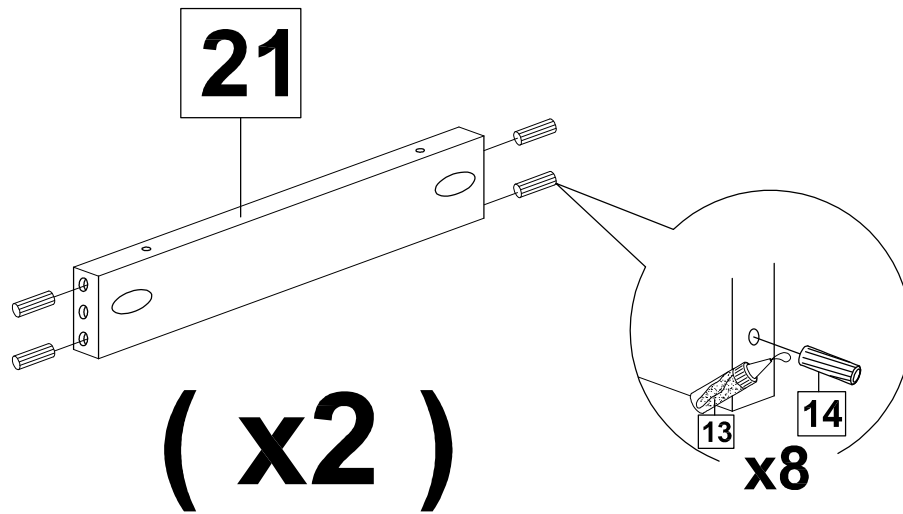
Check to ensure Back Panel-B (F) also fit in the groove on Fixed Shelf (E).

**STEP 8**



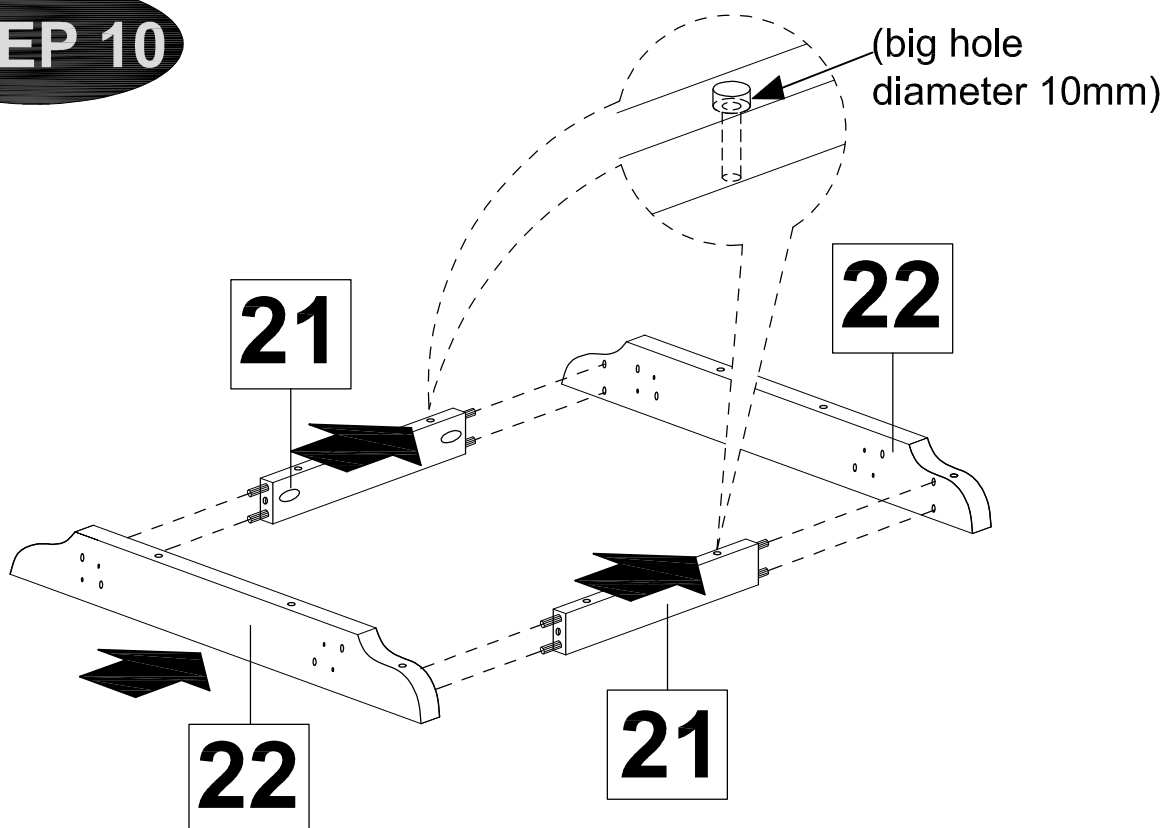
Use a Phillips Screwdriver (not provided) to drive Flat Head Screw (6) to fasten Bottom Panel (D) to Right and Left Side Panels (A & B).

**STEP 9**



Identify designated holes for wood dowel on Side Profile (21). Next, apply a small amount of Glue (13) into each hole and then insert Wood Dowel (14). Be sure to use Wood Dowel (14) and NOT Wood Dowel (5).

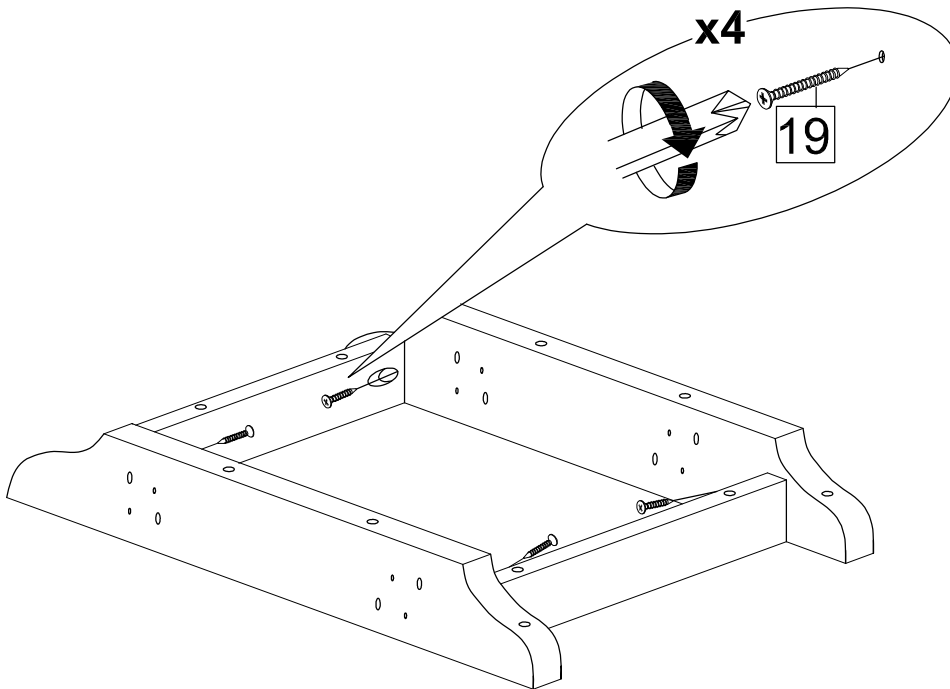
**STEP 10**



Identify the holes on Front Profile (22) that are to be inserted with wood dowels on Side Profile (21). Next, apply a small amount into each hole and attach Front Profile (22) to Side Profile (21) via wood dowels on (21).

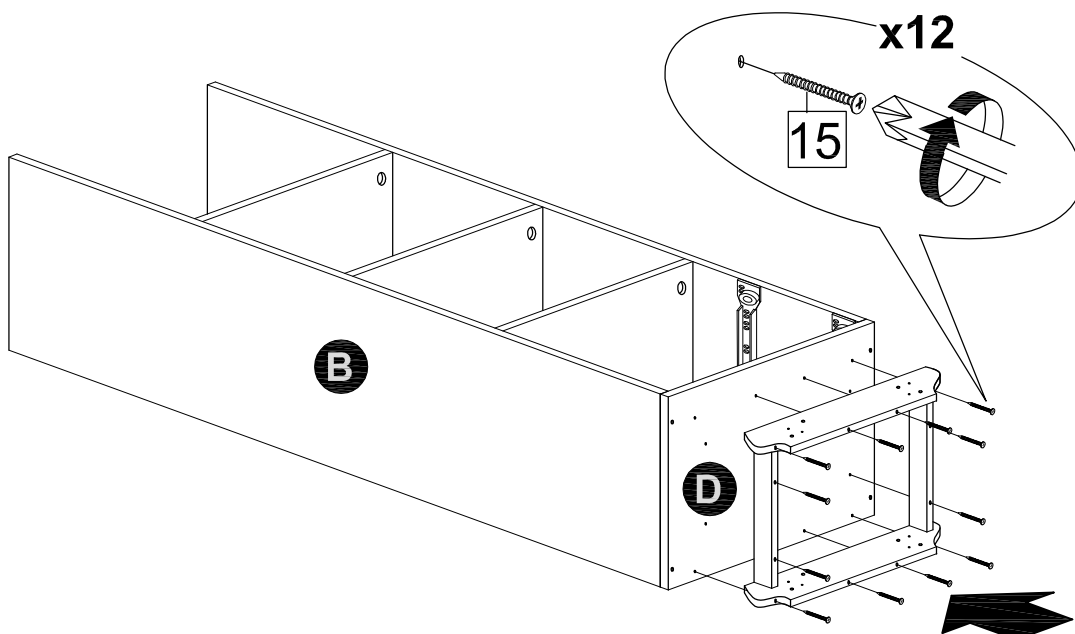
**STEP 11**

Use a Phillips Screwdriver to drive Flat Head Screw (19) to fasten Side Profile (21) to Front Profile (22).



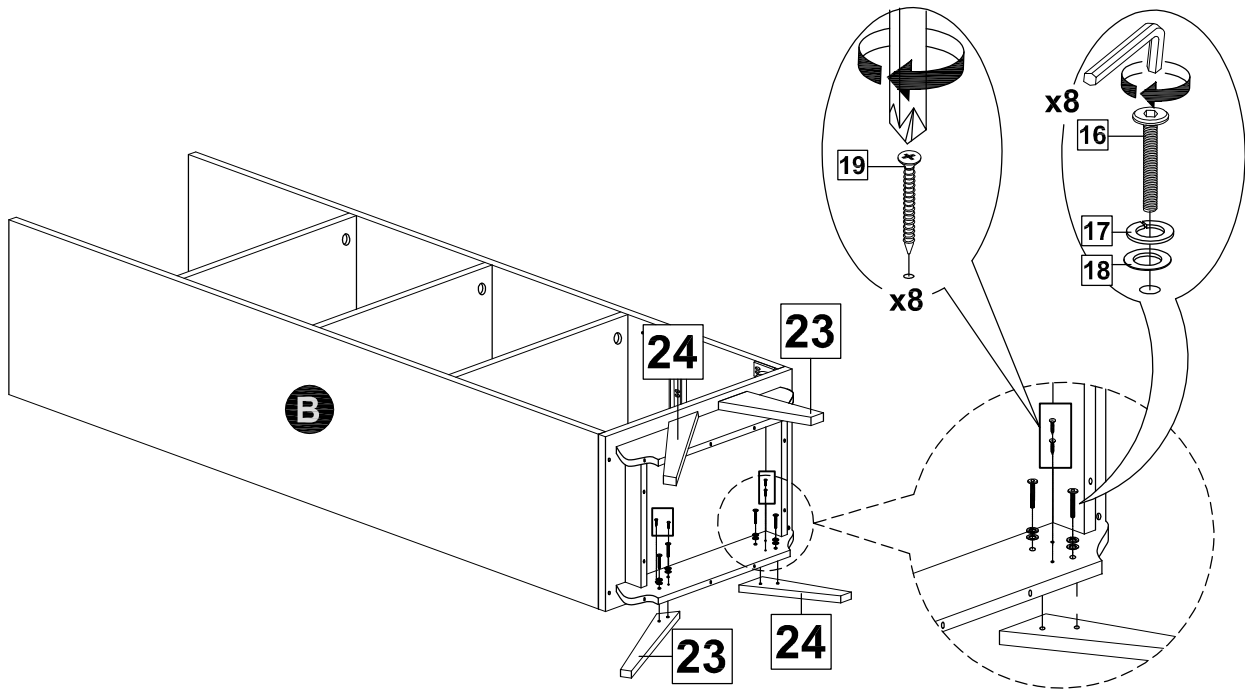
**STEP 12**

Use a Phillips Screwdriver to drive Flat Head Screw (15) to fasten Side & Front Profile assembly completed in STEP 11 to Bottom Panel (D).



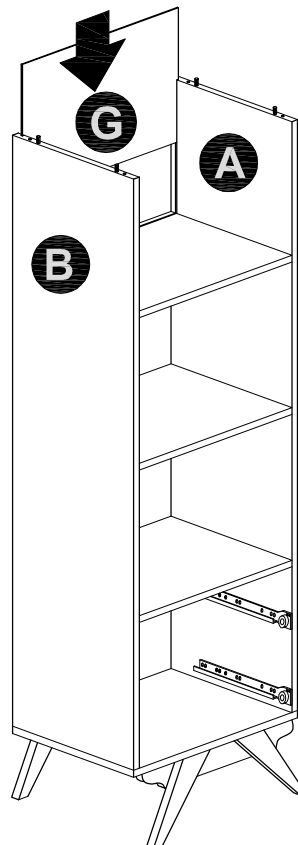
## STEP 13

Identify and position Right Leg Profile (23) and Left Leg Profile (24) as shown. Use Allen Head Bolt (16) fitted with Spring Washer (17) and Flat Washer (18) to fasten each leg to the Front Profile. Use Allen Key (10) to drive Allen Head Bolt. Do not tighten bolt completely until both bolts are in place on each leg. Next, use a Phillips Screwdriver to drive Flat Head Screw (19) to fasten each Leg Profile to the Front.



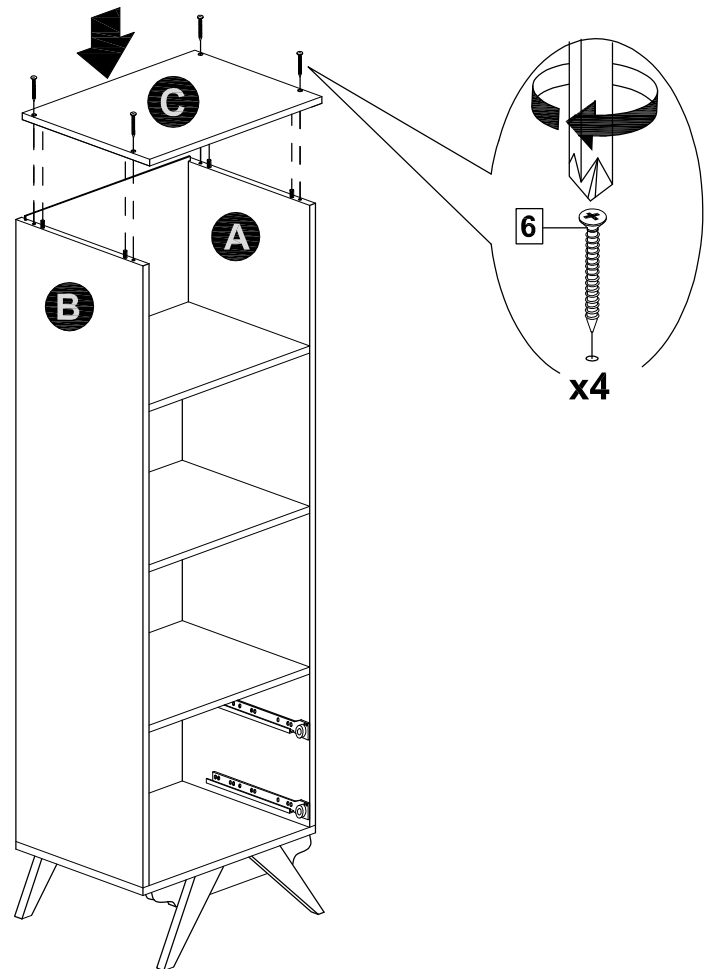
## STEP 14

Place the assembly upright standing on Profile Legs. Insert remaining Back Panel-A (G) via grooves on Side Panels (A & B) as shown. Check to ensure (G) also fit in the groove on Fixed Shelf (E).

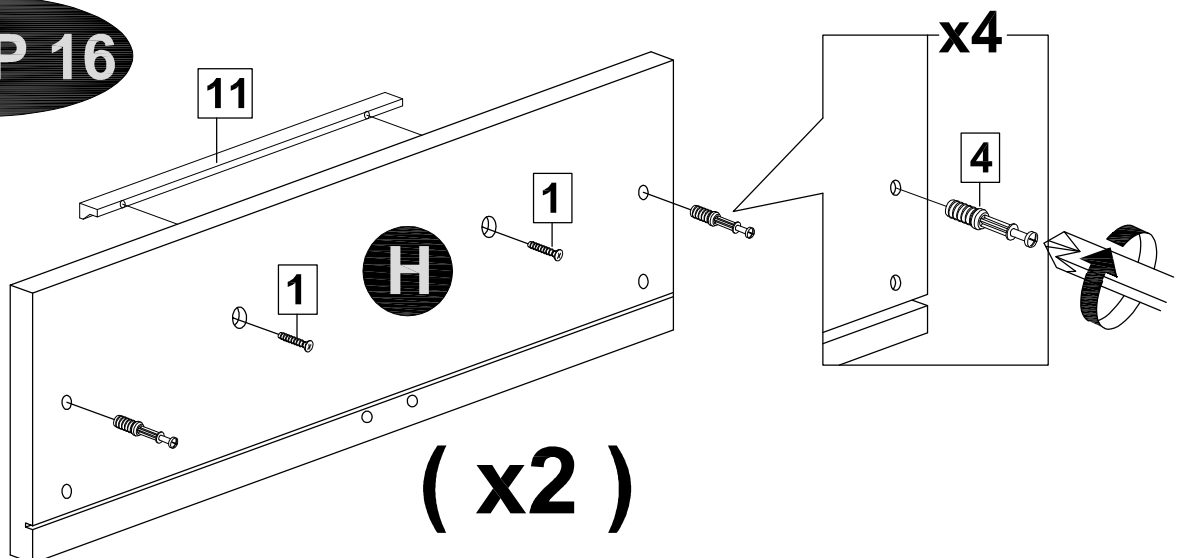


**STEP 15**

Attach Top Panel (C) to Side Panels (A & B) via wood dowels on top edge of (A & B).  
Next, use a Phillips Screwdriver to drive Flat Head Screw (6) to fasten (C) to Side Panels (A & B).

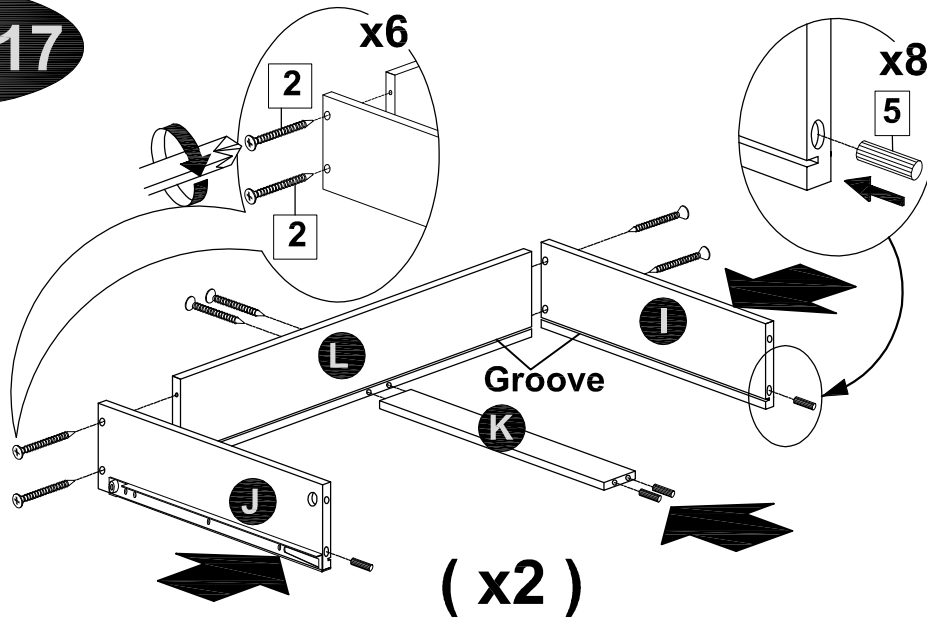


**STEP 16**



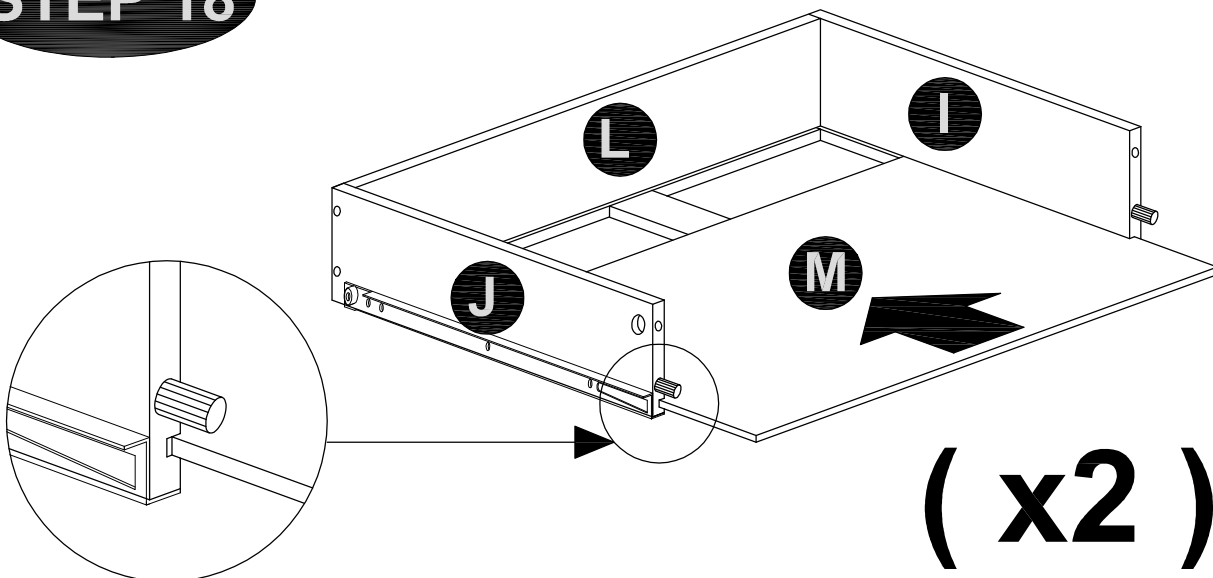
- Use a Phillips Screwdriver to screw in Cam-bolt (4) into designated holes on the inside face of Drawer Front Panel (H) as shown. (Note: it is easier to screw in Cam-bolt with the Drawer Front laid flat down - take care not to scratch or damage the front face of the Drawer Front Panel.)
- Position Drawer Front Panel (H) vertically as shown. Align bolt holes on Drawer Handle to bolt holes on (H). Insert Pan Head Bolt (1) through the bolt holes on (H) to thread into bolt holes on Handle (11). Use a Phillips Screwdriver to drive Pan Head Bolt - do not tighten bolt fully until both bolts are in place.

**STEP 17**



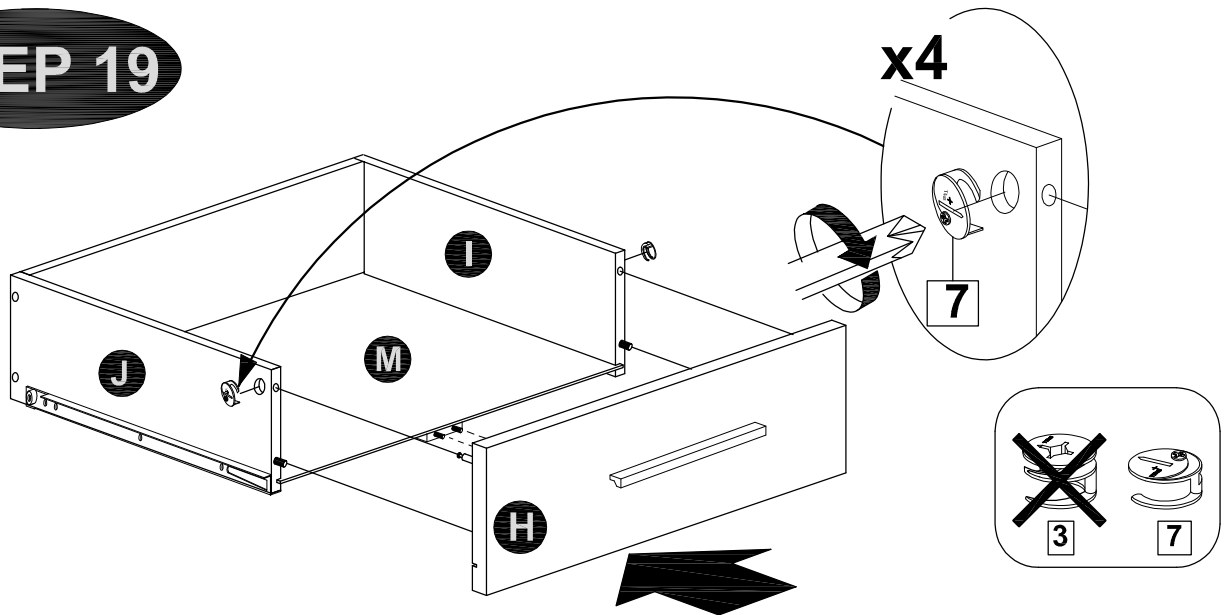
- Lay out Drawer Right Panel (I), Back Panel (L), Left Panel (J) and Base Support (K) as shown. (Note the groove on (I, J & L) are aligned and at the base.)
- Use Flat Head Screw (2) to fasten (I, J & K) to (L). Do not fasten screw completely until both screws are in place on each panel.
- Insert Wood Dowel (5) into the designated holes on Panels (I, J & K) as shown.
- Use the same procedure/steps to assemble the second drawer.

**STEP 18**



Insert Drawer Base (M) via groove on Drawer Right Panel (I), Left Panel (J) and Back Panel (L) for both drawers.

## STEP 19



Align and fit Drawer Front Panel (H) onto Drawer Side Panels (I & J) and Base Support via Cam-bolts and wood dowels, respectively.

Ensure Drawer Base (M) fits into the groove on (H).  
Insert Drawer Cam-lock (7) into designated hole on (I & J) and turn clockwise to lock onto Cam-bolt on (H). Refer to Page 6 on inserting and fastening Cam-lock.

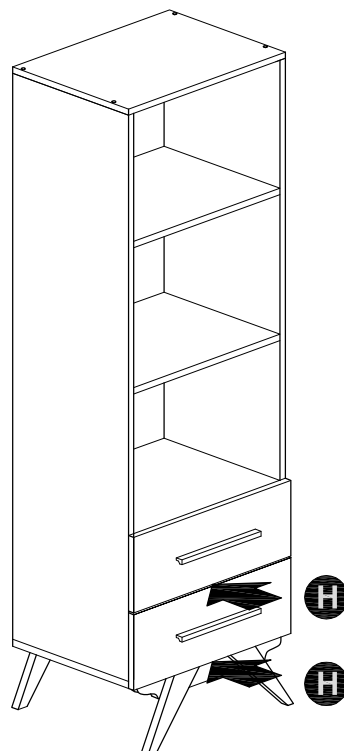
Use the same procedure/steps to assemble the second Drawer Front Panel.

( x2 )

## STEP 20

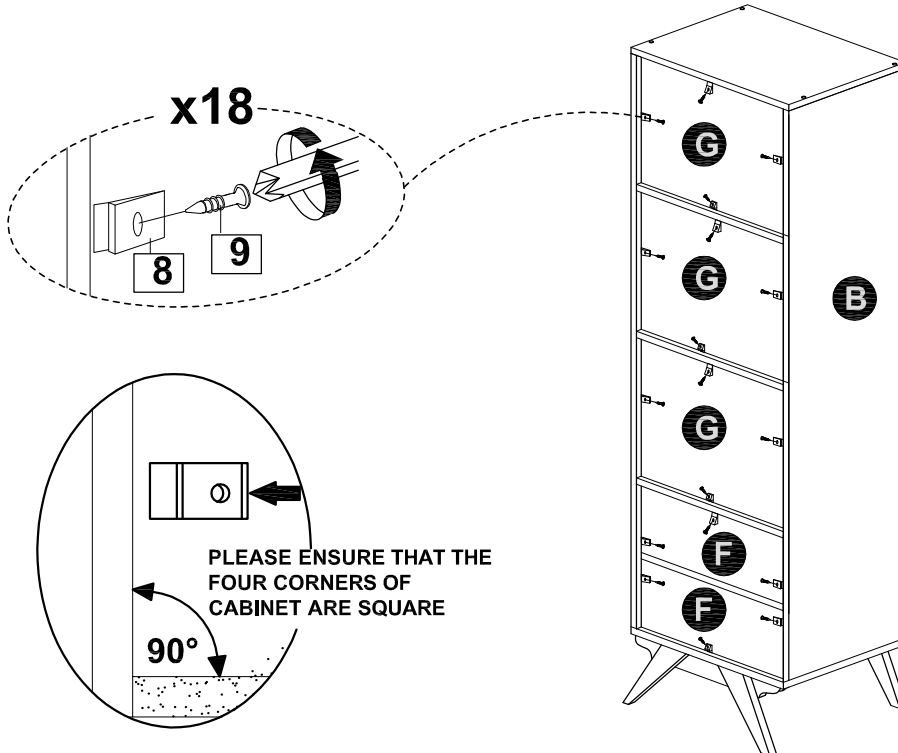
Insert the drawers.

To insert drawer, position rollers (on the drawer slide on each side of the drawer) above the rollers on the slide located on the Side Panels. Lift the Back Panel end of the drawer slightly upward to slide the rollers on the drawer into the drawer slide on the panels, and then push in the drawer gently.

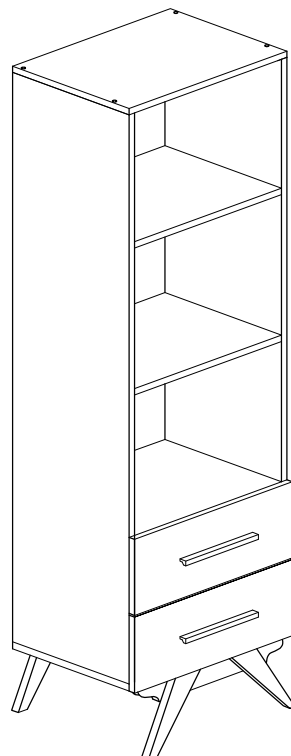


**STEP 21**

Use a Phillips Screwdriver to drive Flat Head Screw (9) to affix Backply Stopper (8) at the locations on Back Panels (G) & (F) as shown.



**STEP 22**



The Assembly of the  
Bookcase with  
2 Drawers is complete.



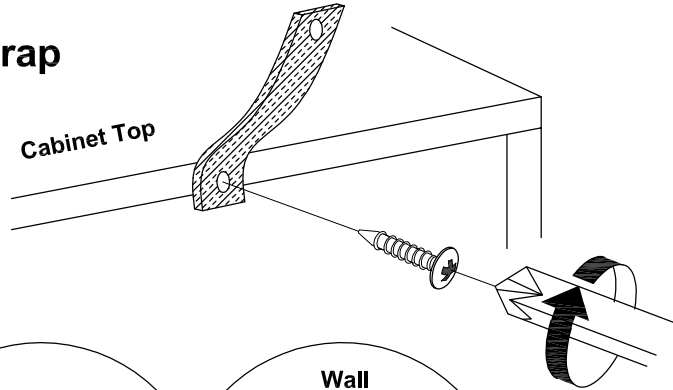
# ASSEMBLY INSTRUCTIONS

## SAFETY WARNING :

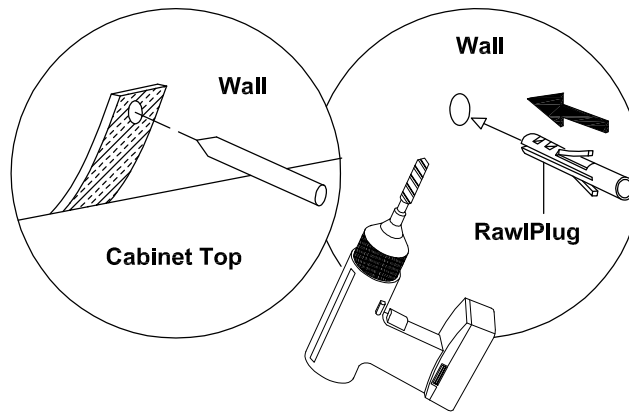
It is highly recommended to install and fasten the anti-tip strap to this item to prevent tipping over and causing injury.

## FASTENING ANTI-TIP STRAP

**STEP 1 :**  
Insert screw through Strap into pre-drilled holes on cabinet.

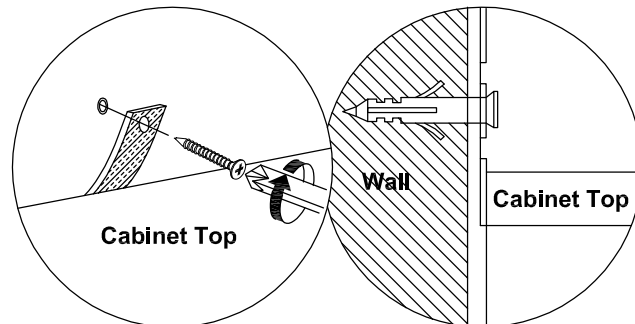


**STEP 2 :**  
Make a mark on the wall through the strap.



**Drill a hole in the wall and insert the wall anchor / Rawl plug.**

**STEP 3 :**  
Insert screw through strap and drive the screw onto wall anchor / RawlPlug



**NOTE :** Wall fixings are not supplied with this product as different wall materials require different types of wall anchors and fasteners. You must use suitable fixing devices for the wall to mount this product to. Ensure that the head of any screw used has a diameter greater than the diameter of the mounting hole on the strap and that the fixing is safe and secure before use. The screw supplied is for fastening the anti-tip strap to the cabinet.

### HARDWARE LIST



**Anti-Tip Strap - 1pc**



**M4 x 16MM - 1pc**