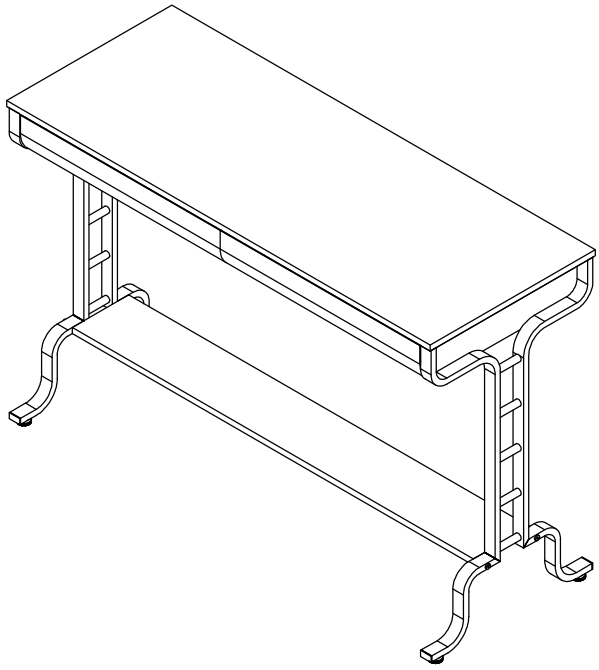
Furniture of America®

Assembly Instructions

WI4452S

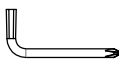


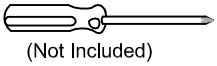
ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY ●●● ○○ DIFFICULT

Tools Required For Assembly:

Allen Wrench  (Included)

Phillips Screwdriver  (Not Included)



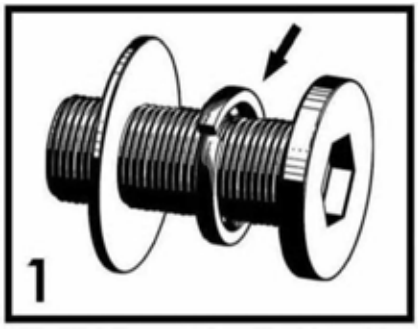
2 PERSONS RECOMMENDED

Rev: 16-07-07

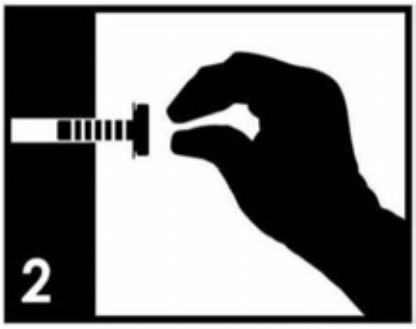
ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST,CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY.
PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

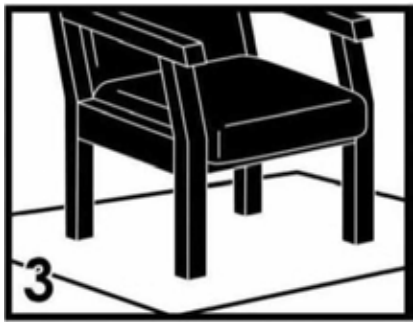
BASIC ASSEMBLY TECHNIQUES



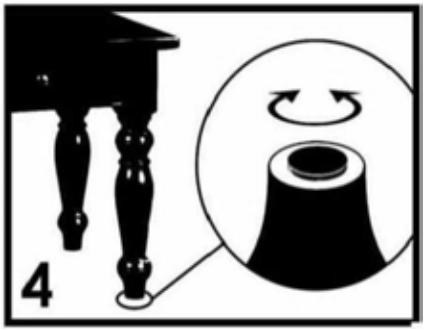
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



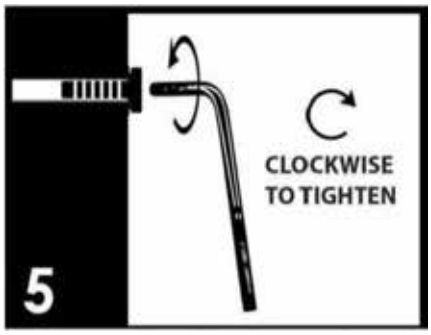
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



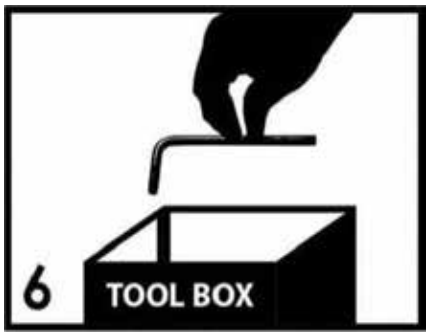
Use cardboard or carpet area when assembling furniture to prevent scratches . Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjusetment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.



Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE.THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.

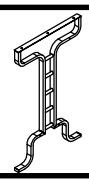
FURNITURE OF AMERICA.ALL RIGHTS RESERVED.

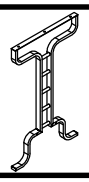


Before you begin, please read Page 2 of "Assembly and Care Advice".

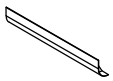
And remember, do not tighten until each step is completed or instructed.

Parts List

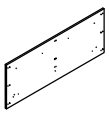

#1 x 1pc
Left Side Frame


#2 x 1pc
Right Side Frame


#3 x 2pcs
Crossbar


#4 x 2pcs
Front Drawer


#5 x 2pcs
Support Metal


#6 x 1pc
Top Panel


#7 x 1pc
Left Panel


#8 x 1pc
Middle Left Panel

Parts List


#9 x 1pc
Middle Right Panel


#10 x 1pc
Right Panel

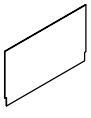

#11x 1pc
Back Panel


#12 x 1pc
Bottom Panel

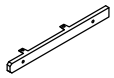

#13 x 2pcs
Left Drawer


#14 x 2pcs
Right Drawer

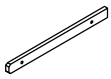

#15 x 2pcs
Back Drawer


#16 x 2pcs
Bottom Drawer

Parts List



#17 x 2pcs
Left Keyboard Rail



#18 x 2pcs
Right Keyboard Rail

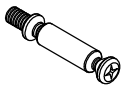
Hardware List



#A x 11pcs
Cam-Lock



#B x 4pcs
Wood Dowel



#C x 11pcs
Cam-Bolt



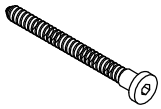
#D x 2pcs
Bolt 3/16"x25mm



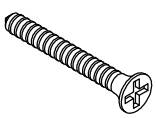
#E x 8pcs
Bolt 3/16"x19mm



#F x 6pcs
Bolt 1/4"x12mm



#G x 4pcs
Screw 7x70mm



#H x 16pcs
Screw 4x38mm

Hardware List



#I x 26pcs
Screw 4x12mm



#J x 4pcs
Leveler



#K x 1pc
Glue

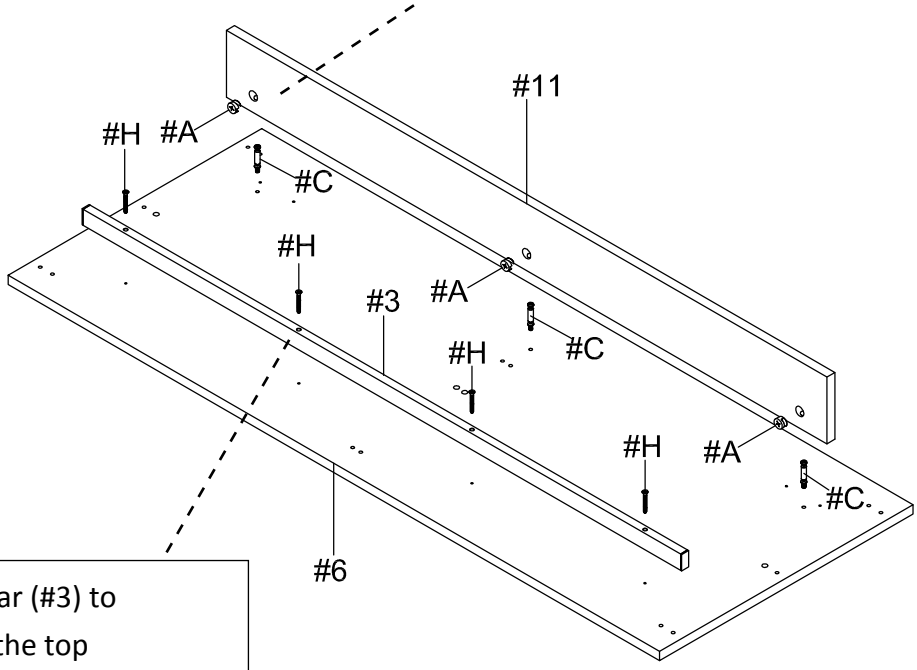


#L x 1pc
Allen Wench 4mm



#A x 3pcs
#C x 3pcs
#H x 4pcs

1. Insert the cam bolts (#C) into the holes, turn right to tighten. Then insert the cam locks (#A) into the holes along the side of the back panel (#11). Place the panel onto the cam bolts and make sure they enter the locks. Secure using a screwdriver.

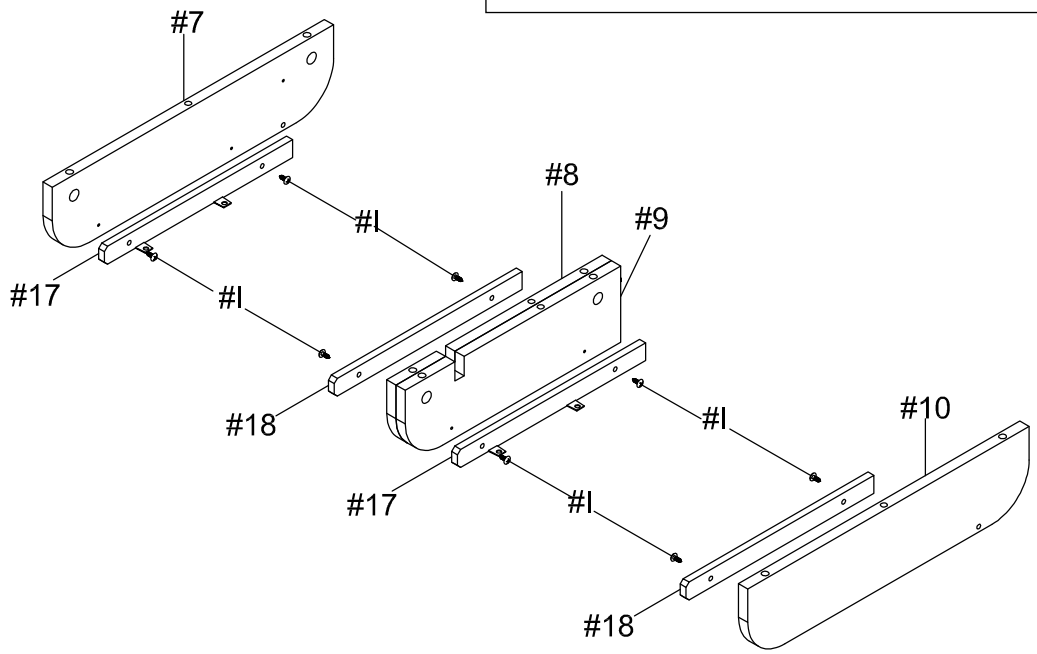


2. Align the crossbar (#3) to the holes along the top panel (#6). Insert the screws (#H). Secure using a screwdriver.



#I x 8pcs

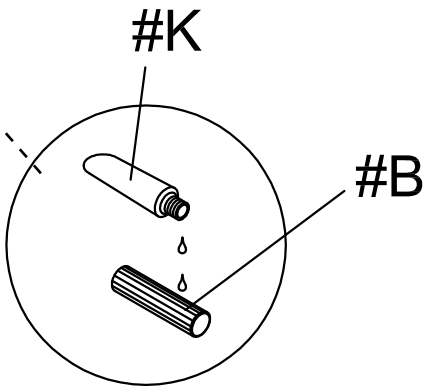
Align the the left and right keyboard rail (#17,18) as shown below, then insert the screws (#I) and secure using a screwdriver.





#A x 8pcs
#B x 4pcs
#C x 8pcs

Place glue onto the wood dowels (#B) then insert into the holes displayed below along the top panel (#6). Insert the panels onto the other ends of the dowels.

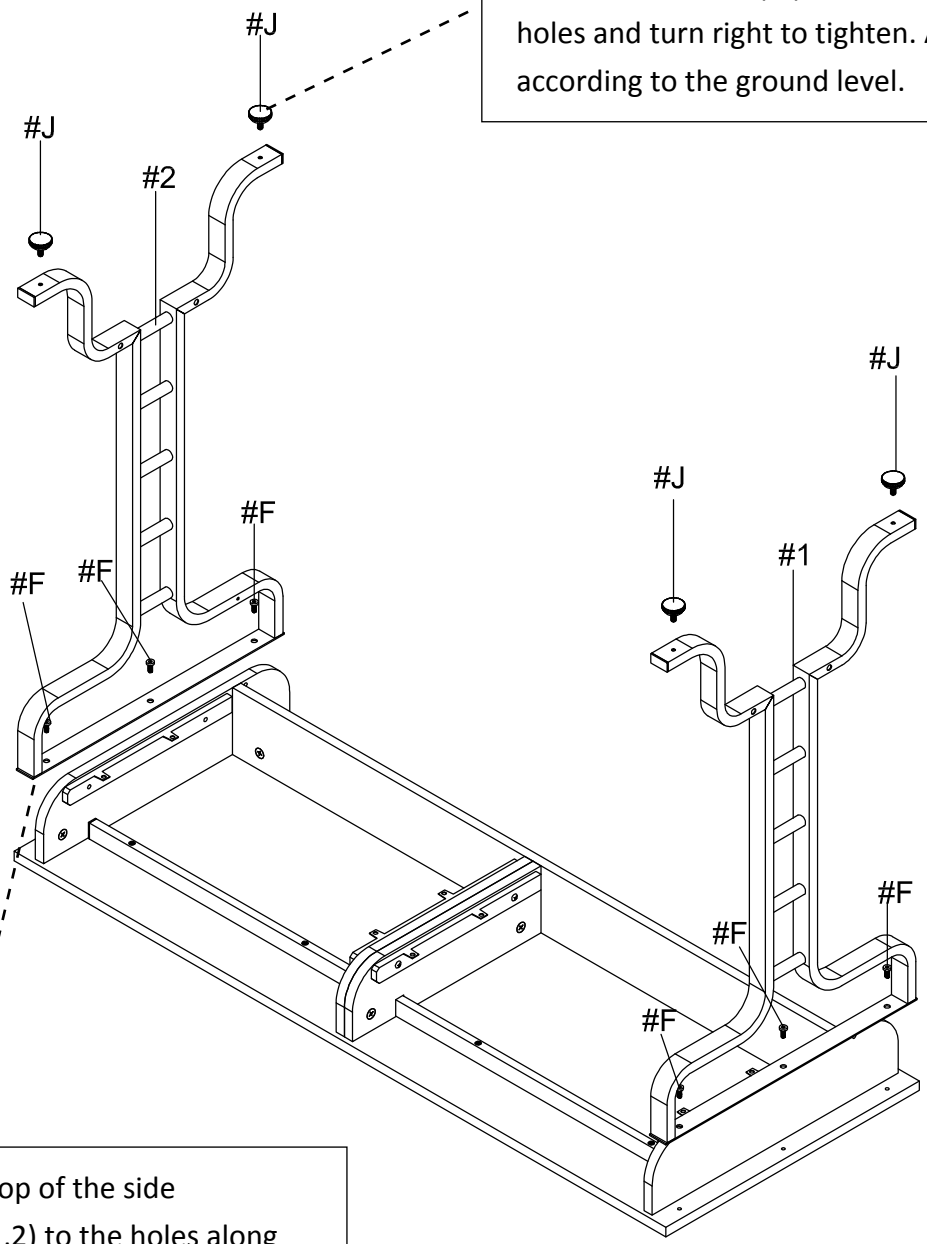


Insert the cam bolts (#C) into the holes show, turn right to tighten. Then insert the cam locks (#A) into the large holes along the panels. Place the panels onto the bolts and lock by using a screwdriver.



#F x 6pcs
#J x 4pcs

Insert the levelers (#J) into the bottom holes and turn right to tighten. Adjust according to the ground level.



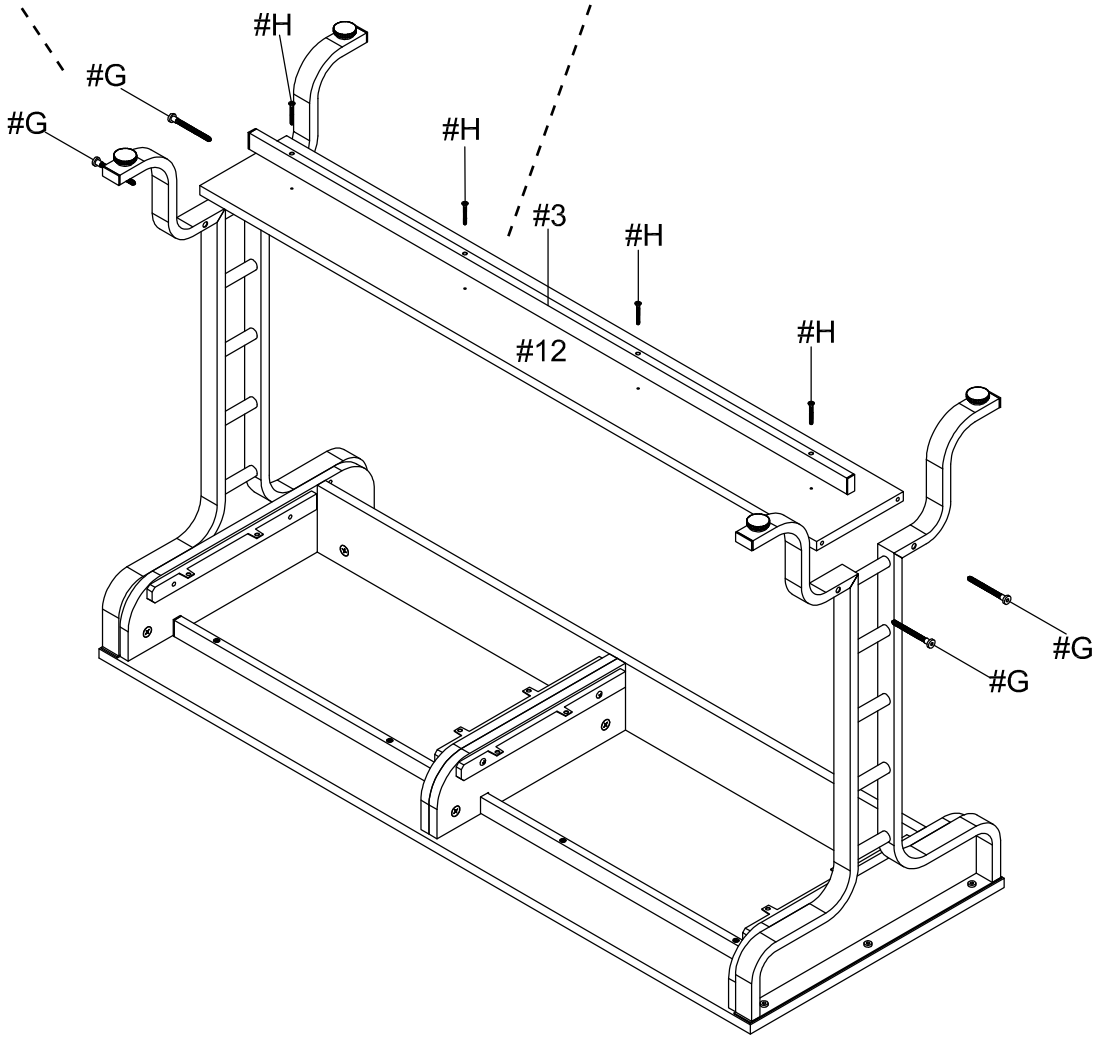
Align the top of the side frames (#1,2) to the holes along the panel. Insert the bolts (#F) and secure using the Allen wrench.



#G x 4pcs
#H x 4pcs

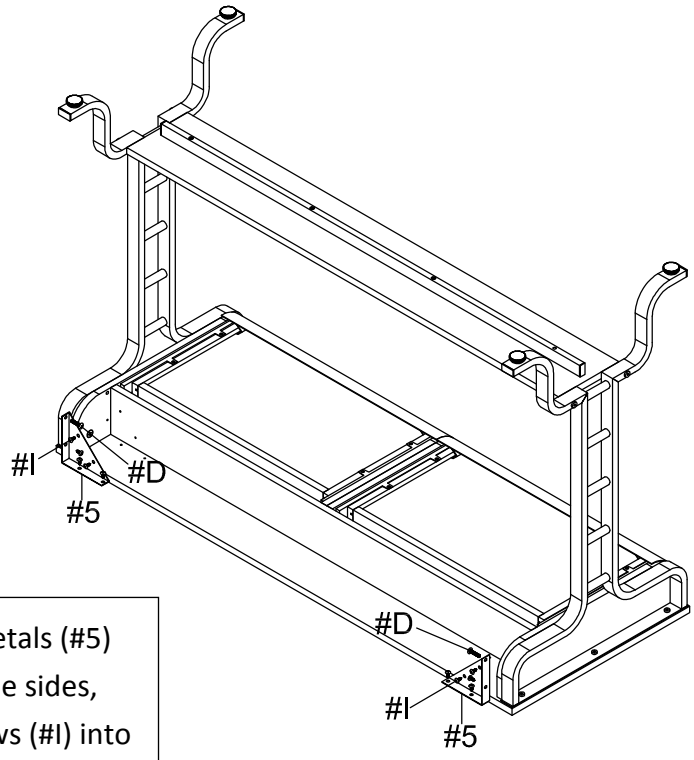
2. Align each end of the bottom panel (#12) to the holes along the frames, then insert the screws (#G) and secure using a screwdriver.

1. Align the crossbar (#3) to the holes along the bottom panel (#12), then insert a screw (#H) into each hole. Secure using a screwdriver.





#D x 2pcs
#I x 10pcs

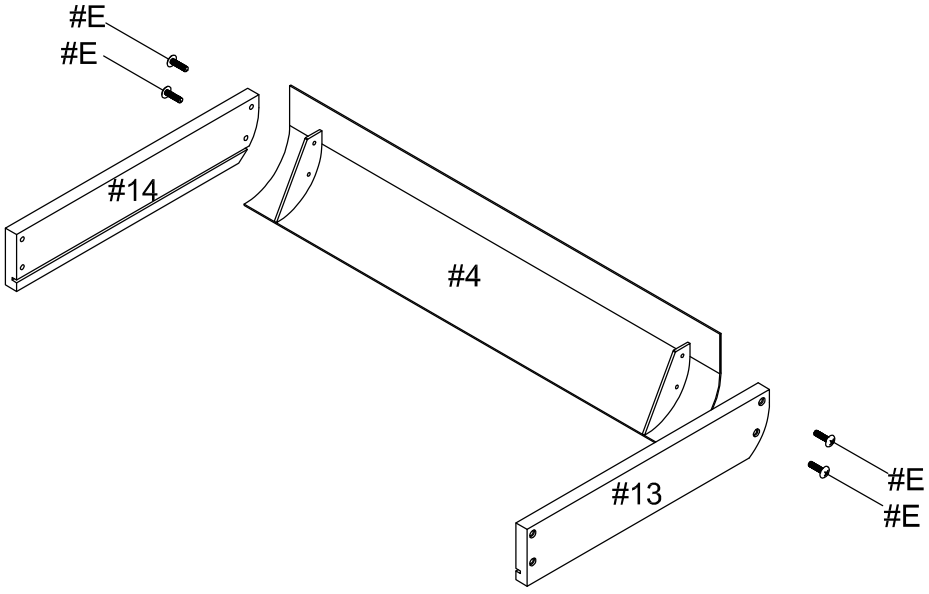


Align the support metals (#5) to the holes along the sides, then insert the screws (#I) into each hole and the bolts (#D) into the top holes. Secure.



#E x 8pcs

Align the front drawer (#4) to the holes along the right and left drawers (#13,14), then insert the bolts (#E) into the holes along the sides and secure.

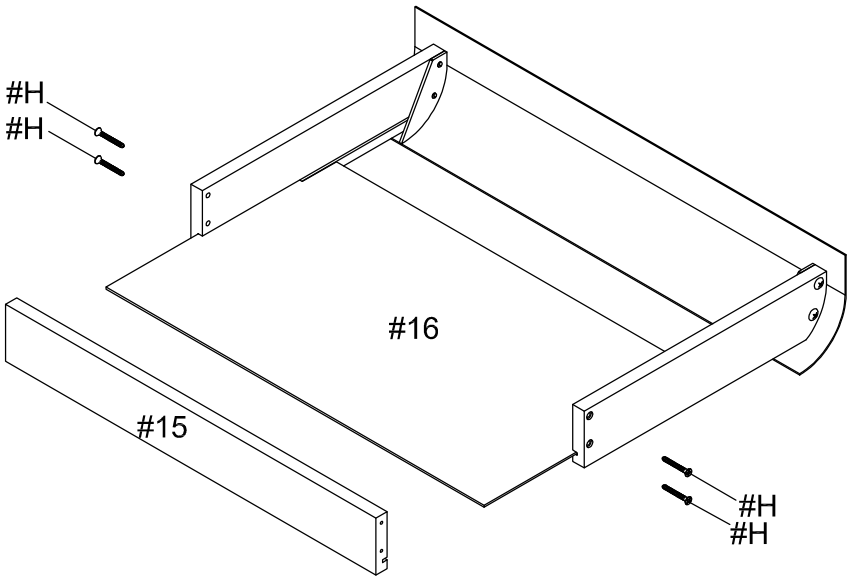


x 2



Slide the bottom drawer (#16) onto the ridges along the drawer, then align the back drawer (#15) to the holes and insert the screws (#H). Secure.

#H x 8pcs



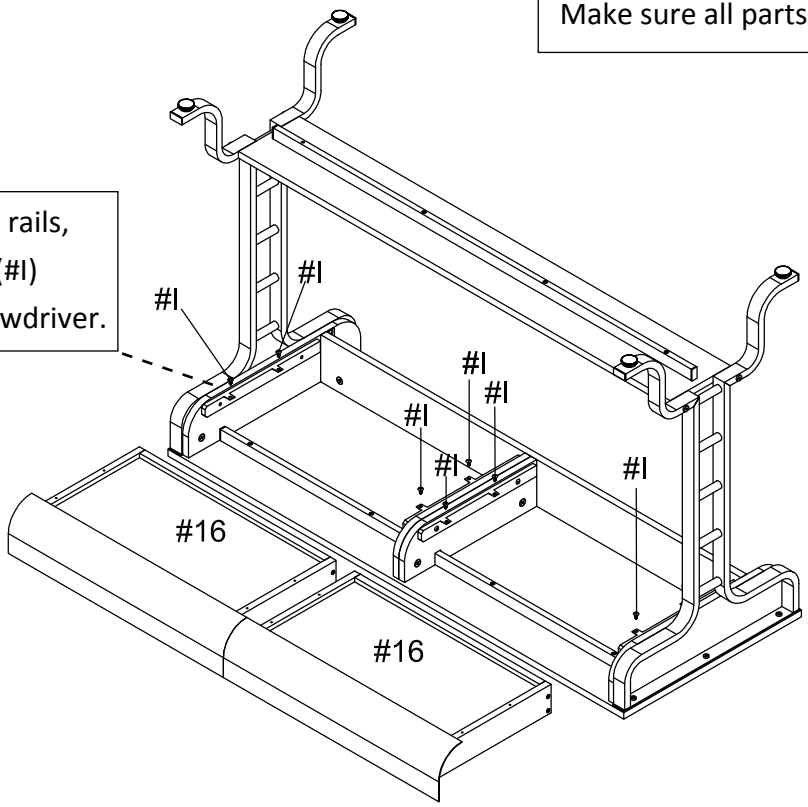
x 2



Make sure all parts are firmly secured.

#I x 8pcs

Align the drawer to the rails, then insert the screws (#I) and secure using a screwdriver.



ASSEMBLY IS COMPLETED