

## **OFFICE DESK**

### **ASSEMBLY INSTRUCTIONS**



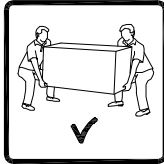
## ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



## Warning !

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishment.

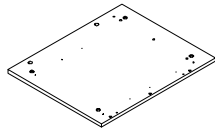


**ASSEMBLY TIME**

**60 MINUTES**

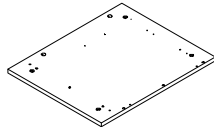
## PARTS IDENTIFICATION:

(A) LEFT SIDE PANEL



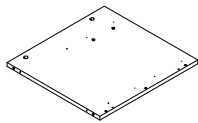
1 PC

(B) RIGHT SIDE PANEL



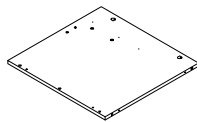
1 PC

(C) LEFT DIVIDER PANEL



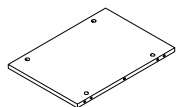
1 PC

(D) RIGHT DIVIDER PANEL



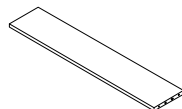
1 PC

(E) BOTTOM PANEL



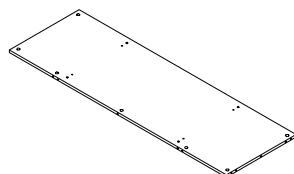
2 PCS

(F) CROSS PANEL



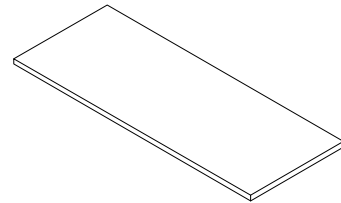
1 PC

(G) BACK PANEL



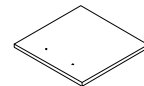
1 PC

(H) TOP



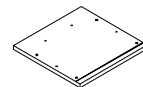
1 PC

(I) DOOR



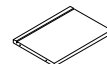
1 PC

(J) LARGE DRAWER FRONT PANEL



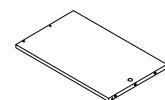
1 PC

(K) LARGE DRAWER BACK PANEL



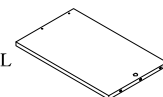
1 PC

(L) LARGE LEFT DRAWER SIDE PANEL



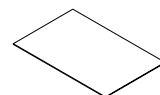
1 PC

(M) LARGE RIGHT DRAWER SIDE PANEL



1 PC

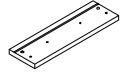
(N) LARGE DRAWER BOTTOM PANEL



1 PC

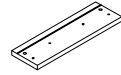
## ASSEMBLY INSTRUCTIONS

(O) SMALL LEFT DRAWER FRONT PANEL



1 PC

(P) SMALL RIGHT DRAWER FRONT PANEL



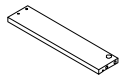
1 PC

(Q) SMALL DRAWER BACK PANEL



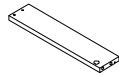
2 PCS

(R) SMALL LEFT DRAWER SIDE PANEL



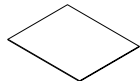
3 PCS

(S) SMALL RIGHT DRAWER SIDE PANEL



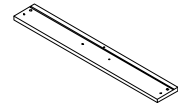
3 PCS

(T) SMALL DRAWER BOTTOM PANEL



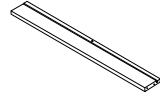
2 PCS

(U) MIDDLE DRAWER FRONT PANEL



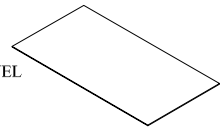
1 PC

(V) MIDDLE DRAWER BACK PANEL



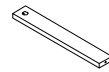
1 PC

(A1) MIDDLE DRAWER BOTTOM PANEL



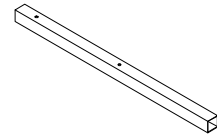
1 PC

(B1) DRAWER SUPPORT

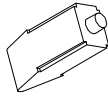
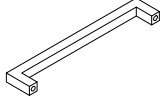
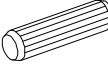

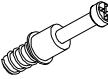
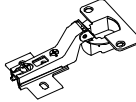






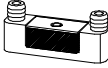

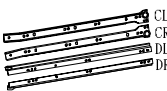
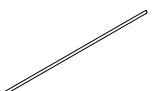
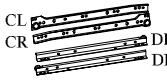
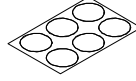



1 PC

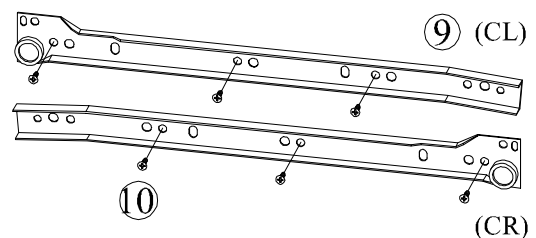
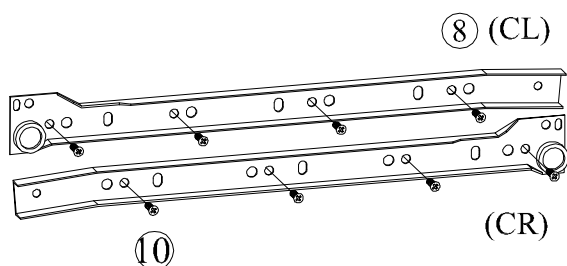
(C1) LEG



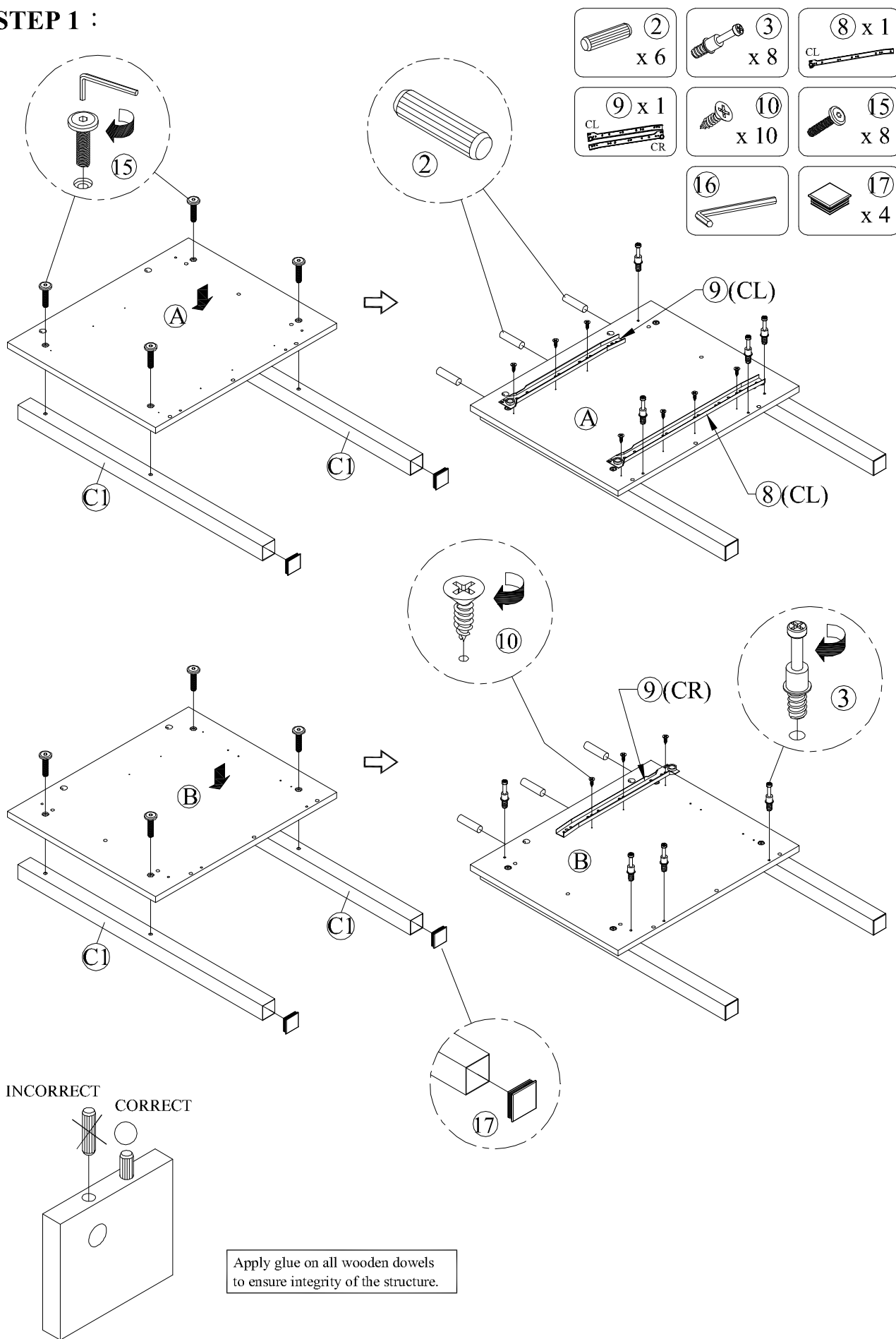
4 PCS

<b>Z</b>							
<b>HARDWARE IDENTIFICATION</b>							
<b>NO</b>	<b>DESCRIPTION</b>	<b>FIGURE</b>	<b>Q'TY</b>	<b>NO</b>	<b>DESCRIPTION</b>	<b>FIGURE</b>	<b>Q'TY</b>
1	GLUE 40g		1 PC	11	HANDLE L=137.5mm		5 PCS
2	WOODEN DOWEL ø8x30mm		50 PCS	12	HANDLE BOLT (ø4x28mm BLK)		10 PCS
3	CAM BOLT (ø7x35.5mm SR)		32 PCS	13	HINGE (ø35mm SR)		2 PCS
4	CAM LOCK (ø15x12mm SR)		32 PCS	14	HINGE SCREW (ø4x15mm SR)		8 PCS
5	LONG SCREW (ø4.5x42mm SR)		8 PCS	15	BOLT (M6x28mm BLK)		8 PCS
6	SCREW (ø4.3x35mm SR)		17 PCS	16	ALLEN WRENCH (4mm SR)		1PC
7	DOOR CATCH		1 PC	17	FLOOR PROTECTOR 38x38mm		4 PCS
8	GLIDES (L = 450mm WHT)		1 SET	18	"L" SUPPORT IRON 293mm		2 PCS
9	GLIDES (L = 350mm WHT)		3 SET	19	STICKER ø20mm		7 PCS
10	GLIDES SCREW (ø3x10mm SR)		50 PCS				

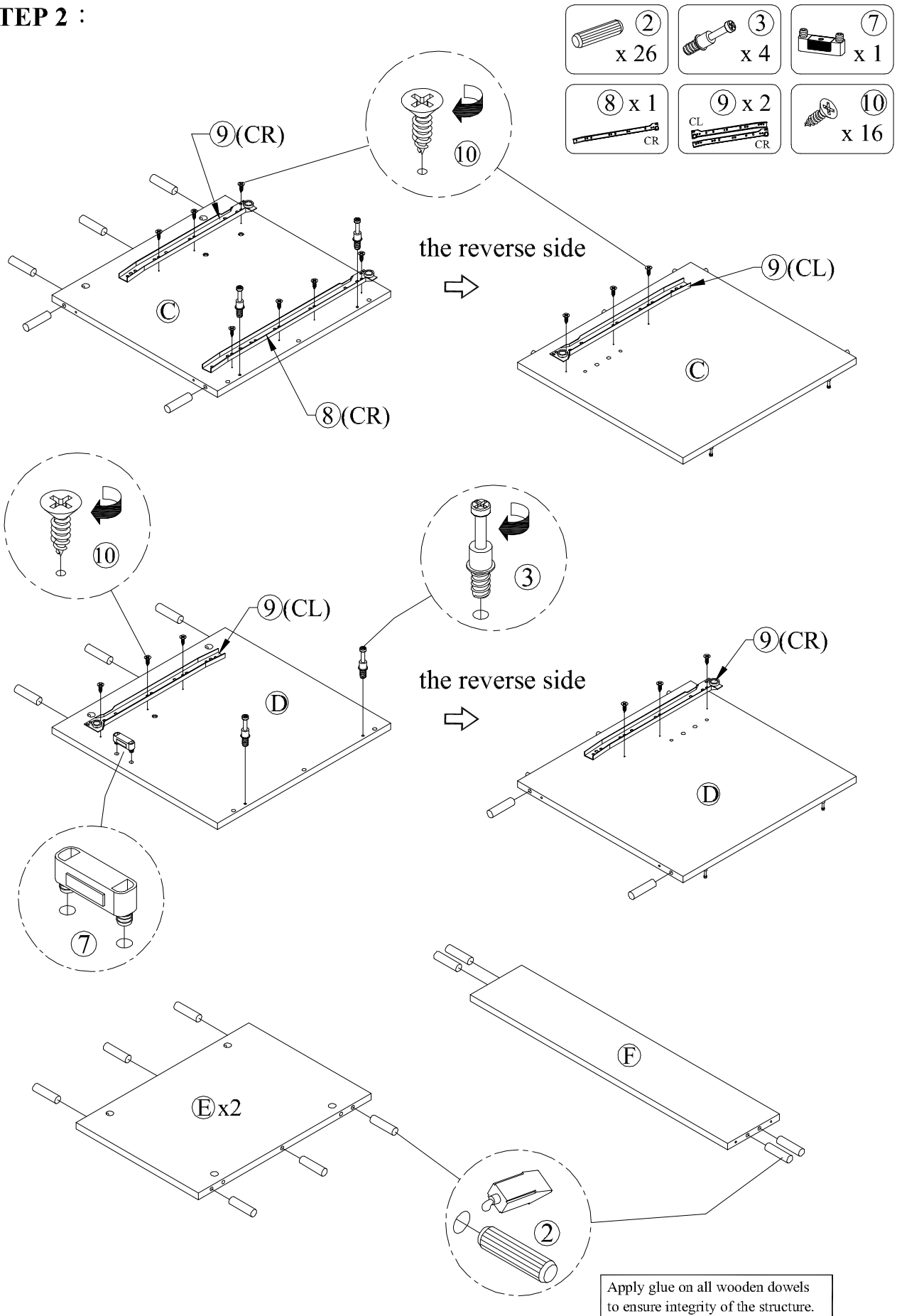
Z8,Z9,Z11,Z13,Z18 not included in blister packaging.



## STEP 1 :

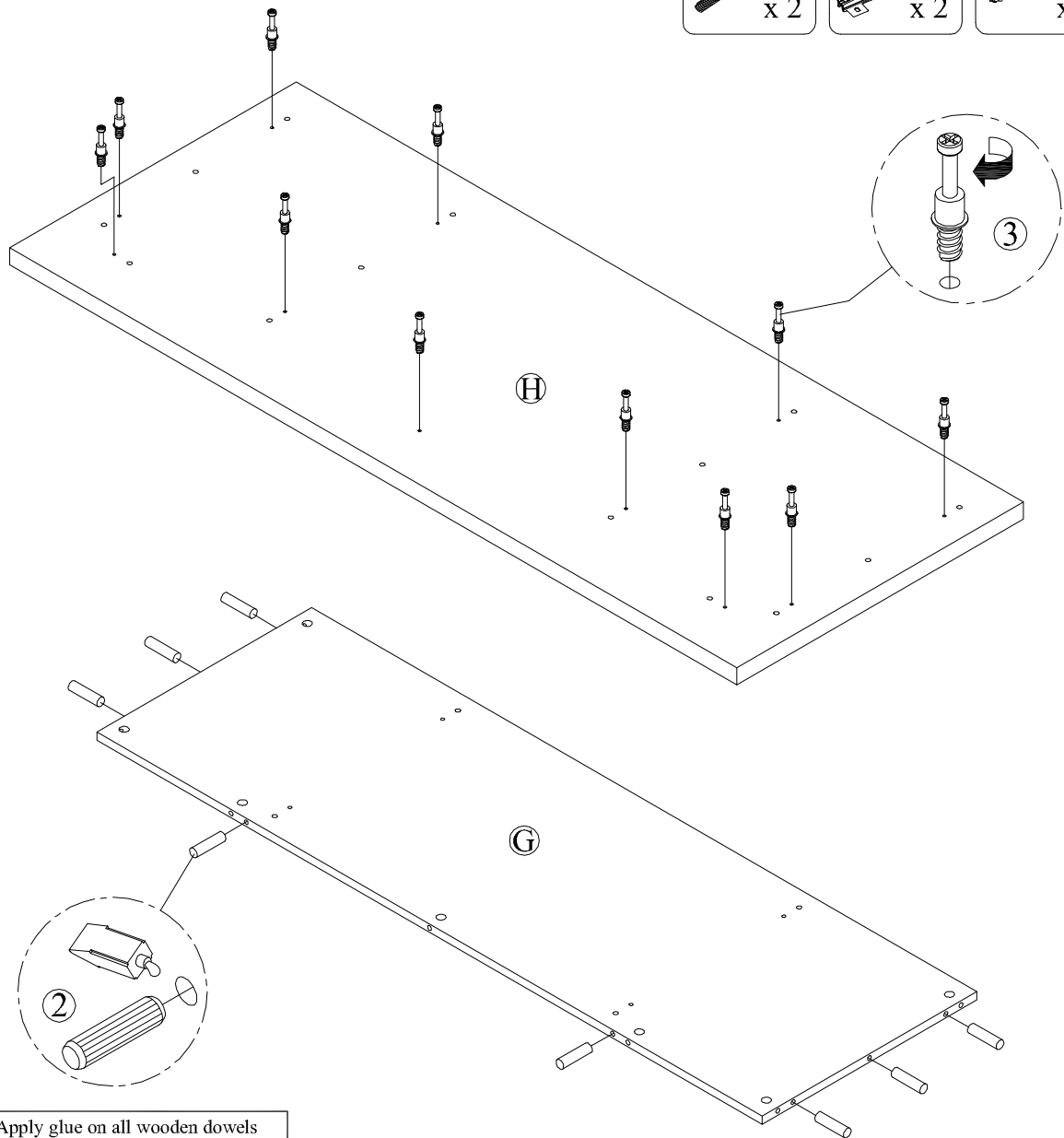
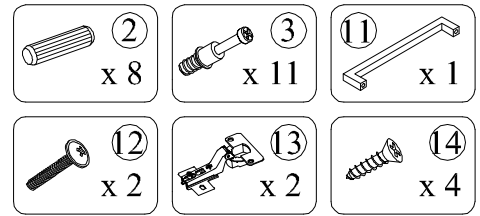


## STEP 2 :

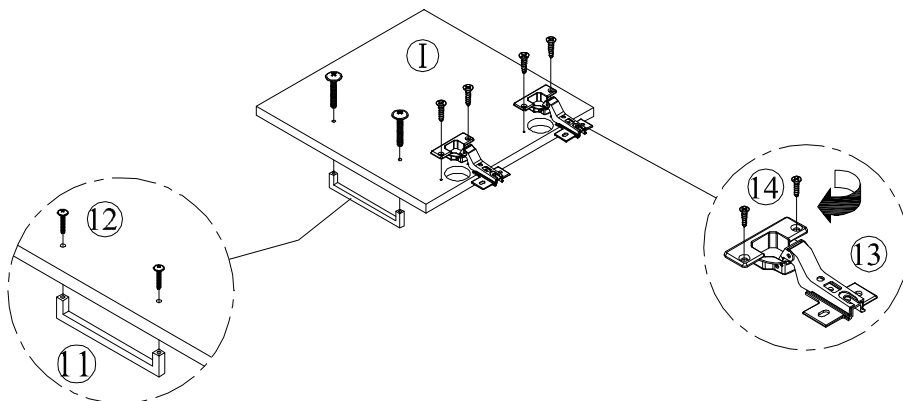


# ASSEMBLY INSTRUCTIONS

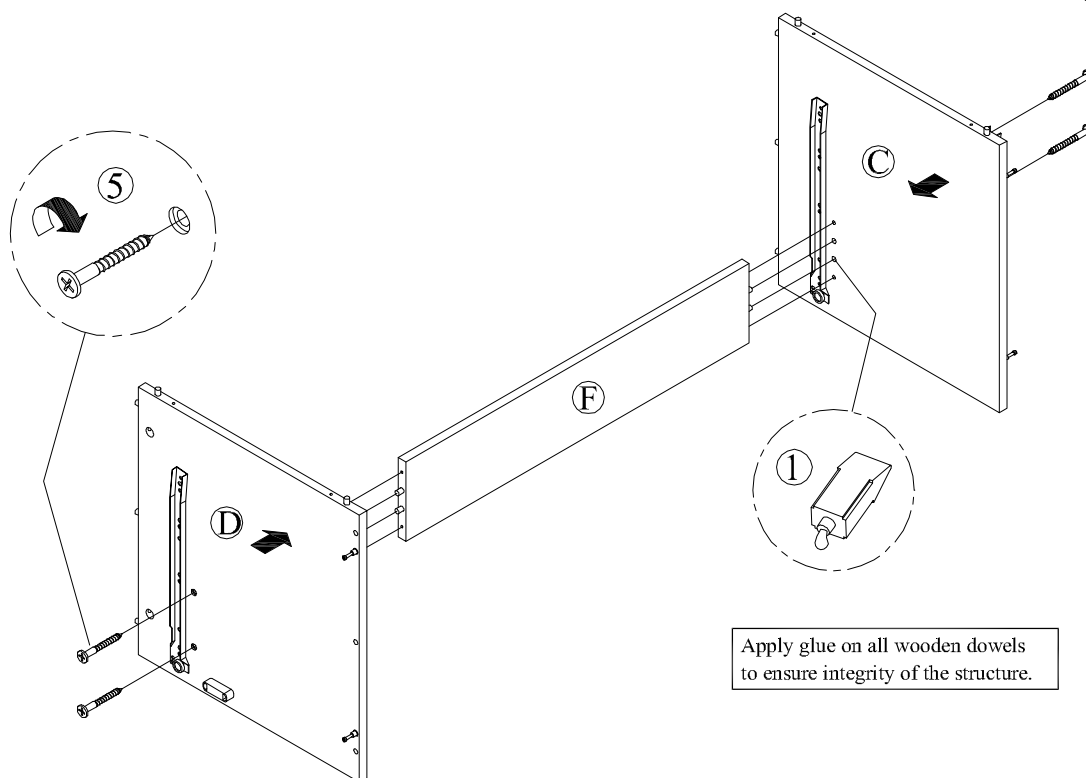
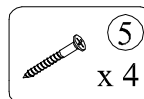
## STEP 3 :



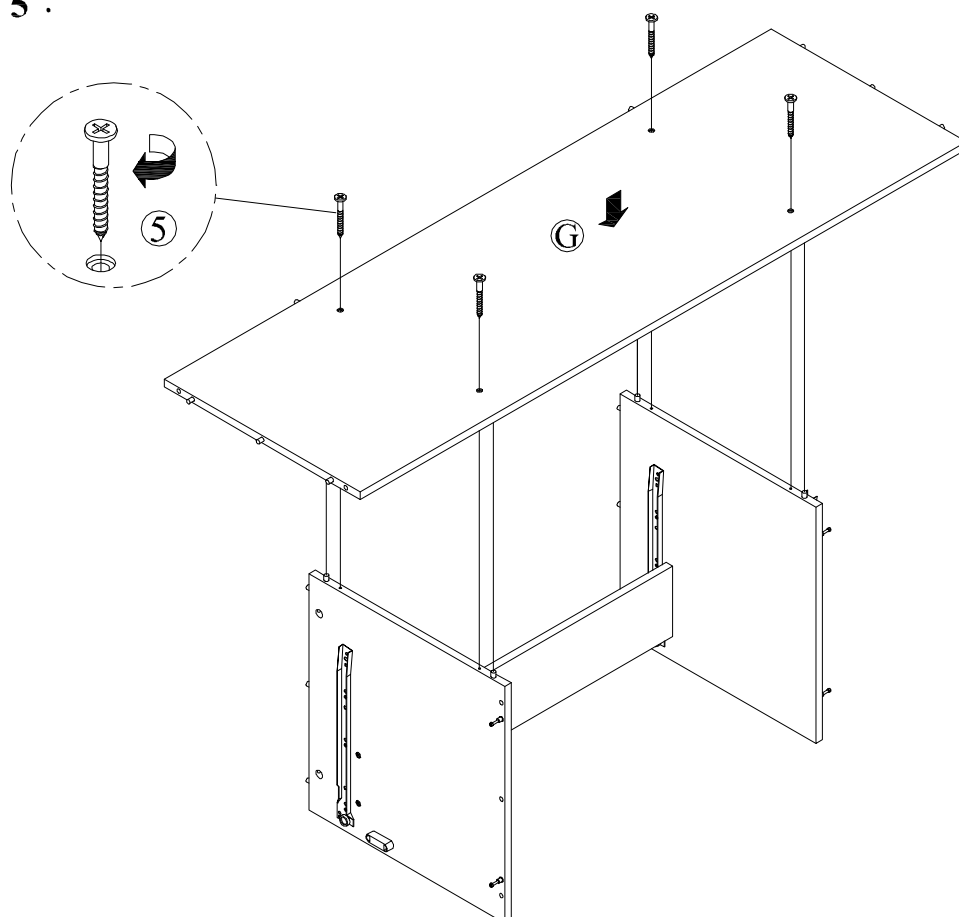
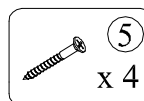
Apply glue on all wooden dowels to ensure integrity of the structure.



STEP 4 :

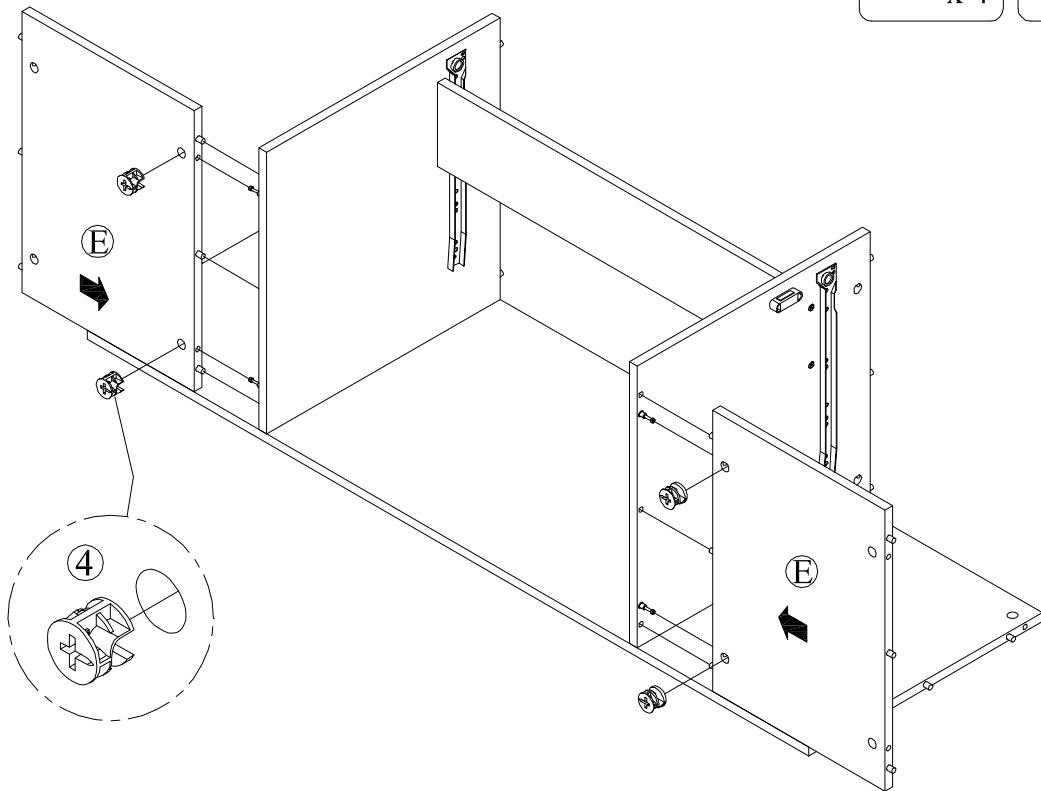
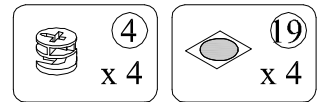


STEP 5 :

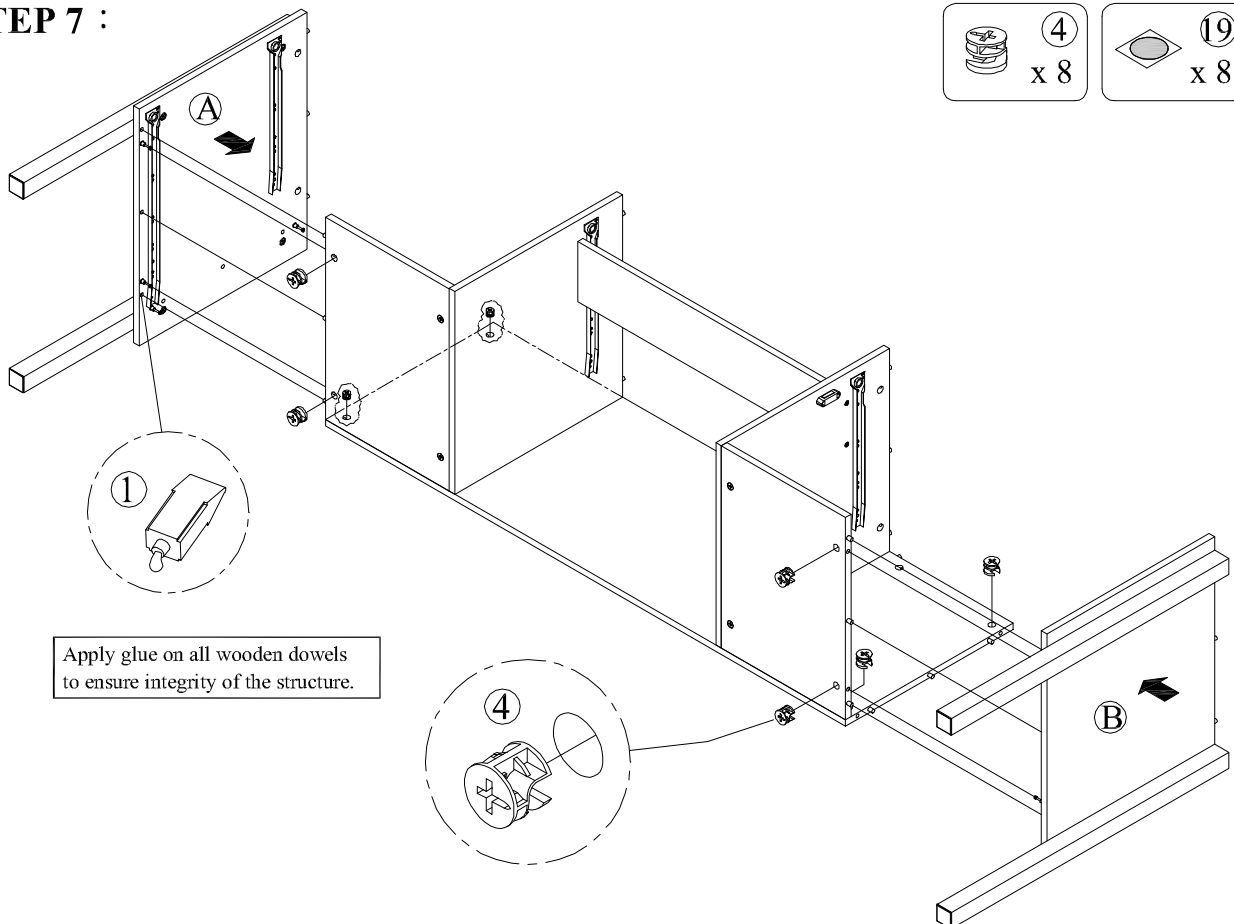
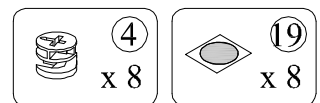




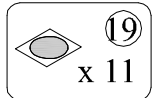
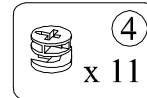
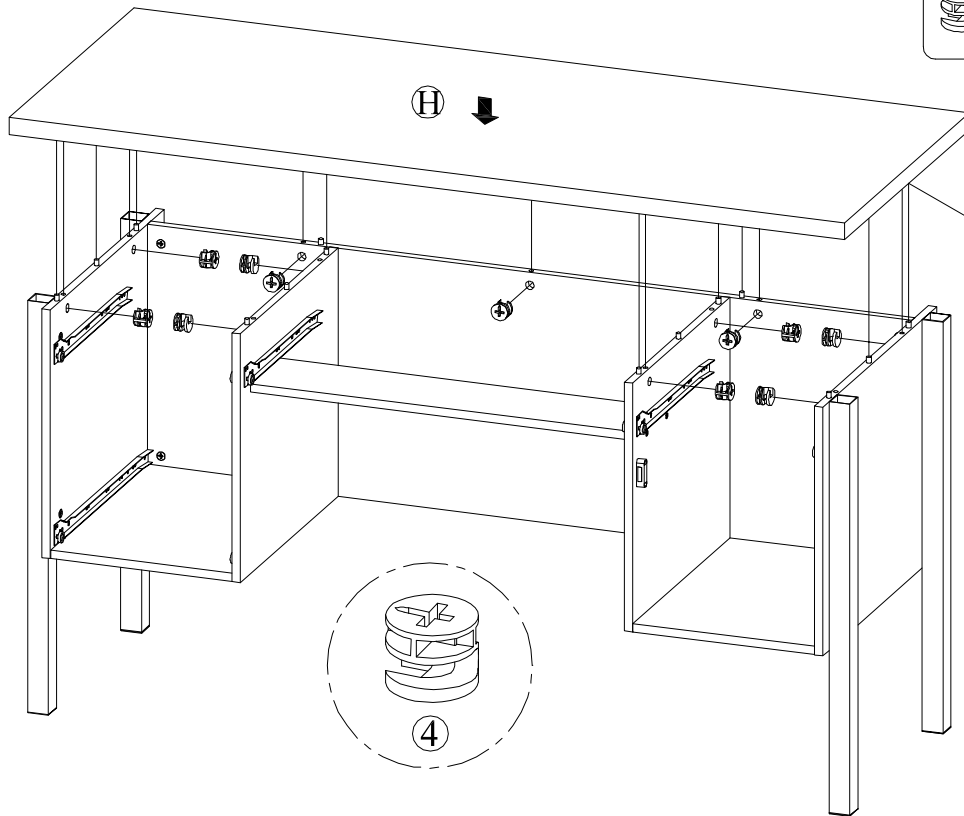
**STEP 6 :**



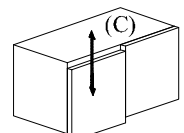
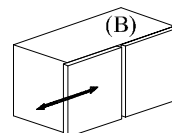
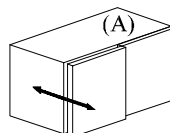
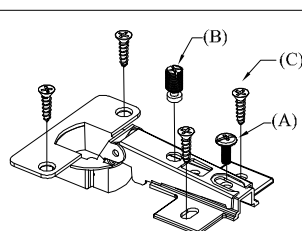
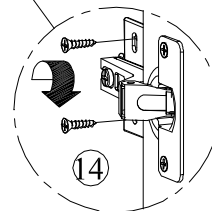
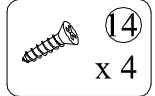
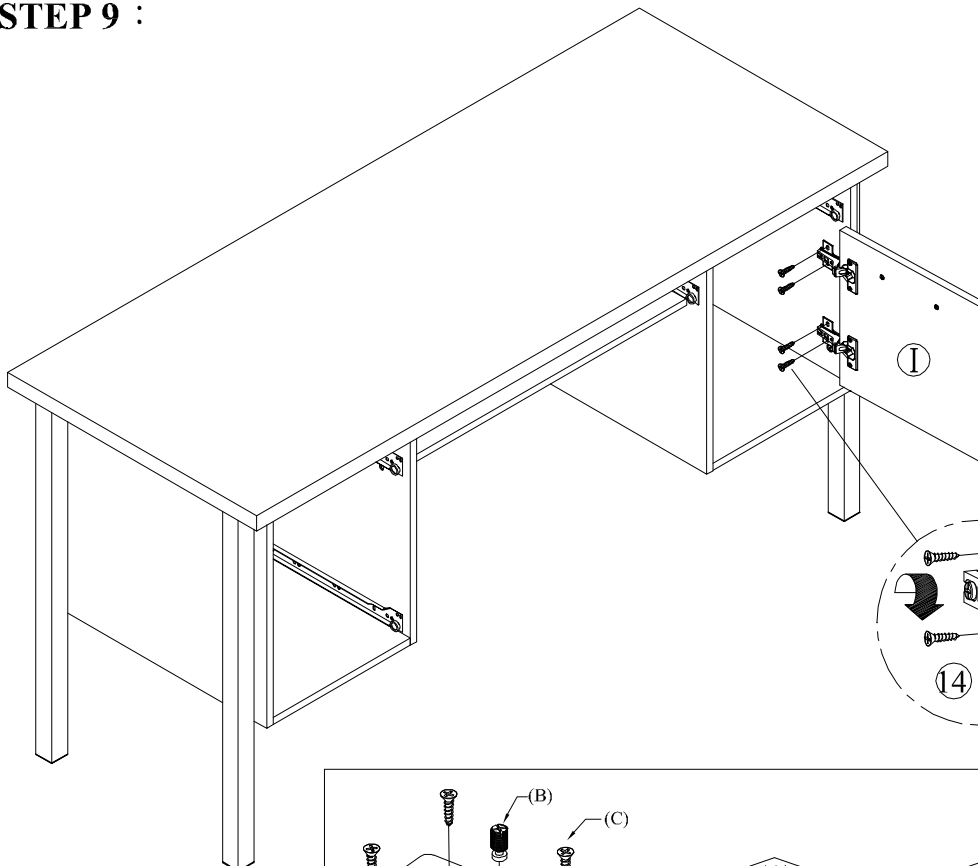
**STEP 7 :**



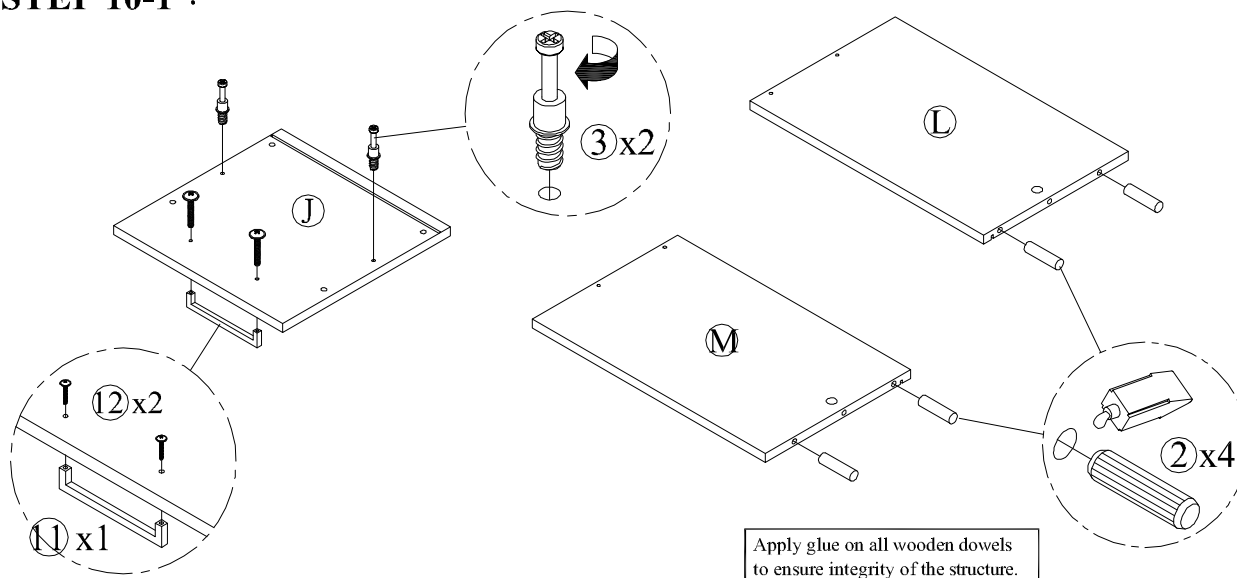
STEP 8 :



STEP 9 :

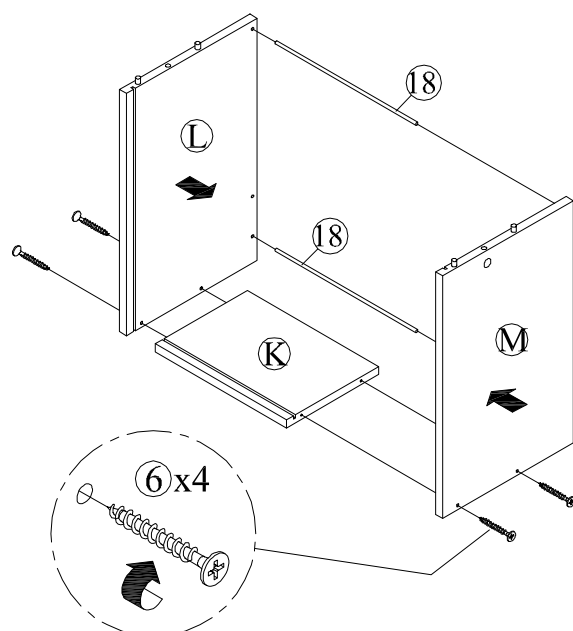


**STEP 10-1 :**

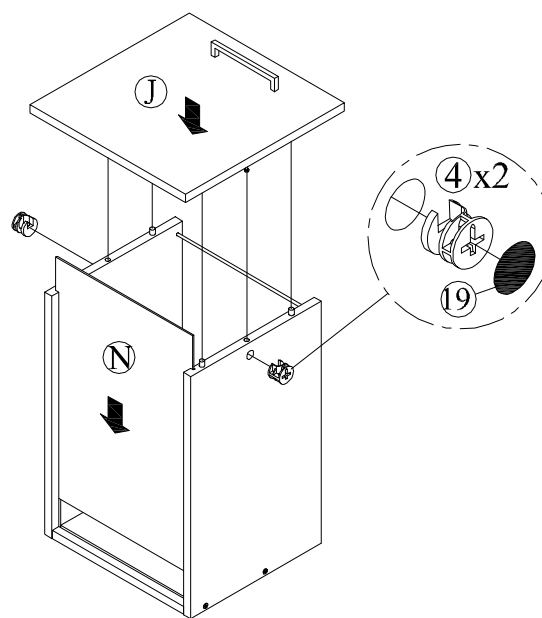


**STEP 10-2 :**

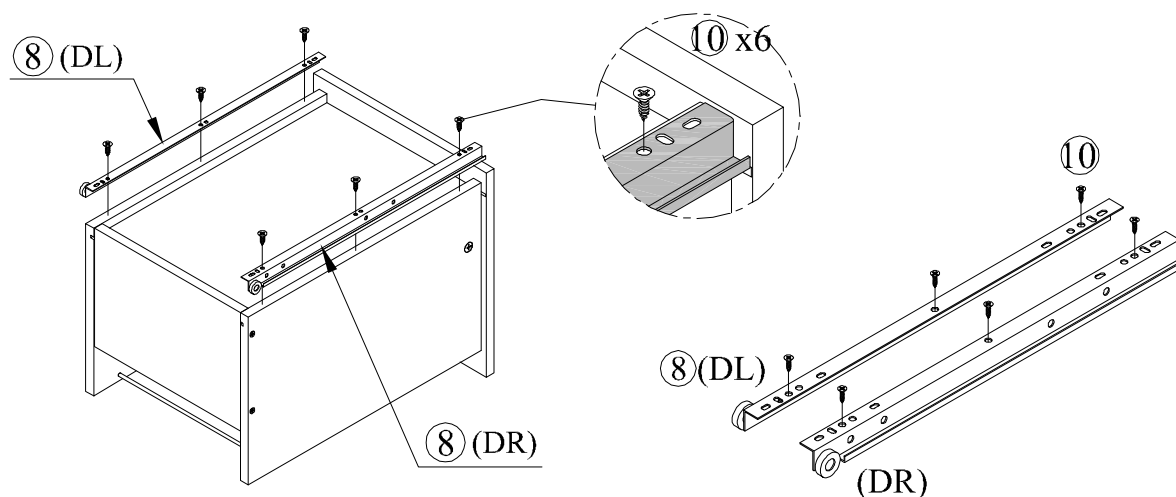
Insert rails in outside holes for large files.  
Insert rails in inside holes for small files.



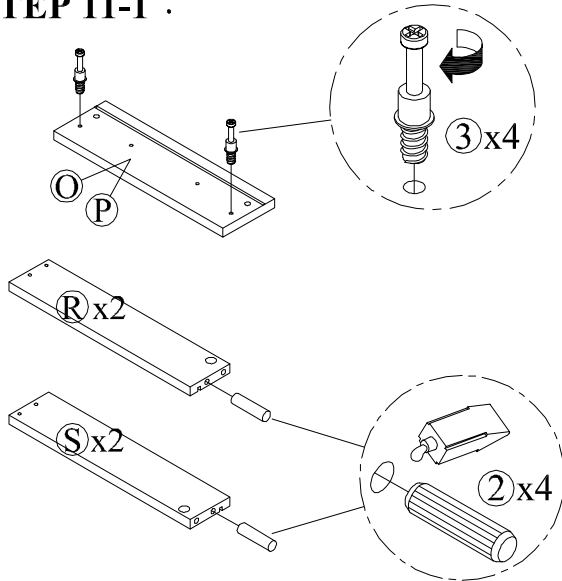
**STEP 10-3 :**



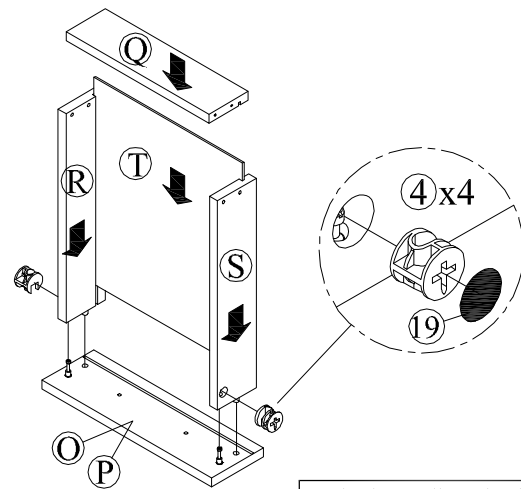
**STEP 10-4 :**



**STEP 11-1 :**

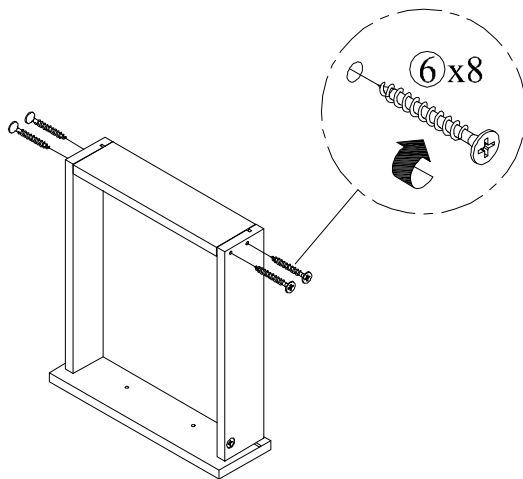


**STEP 11-2 :**

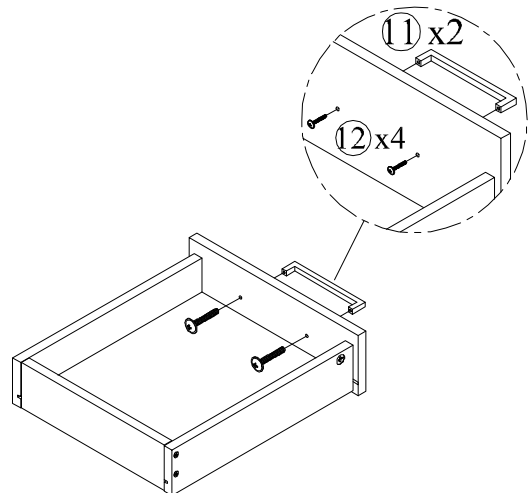


Apply glue on all wooden dowels to ensure integrity of the structure.

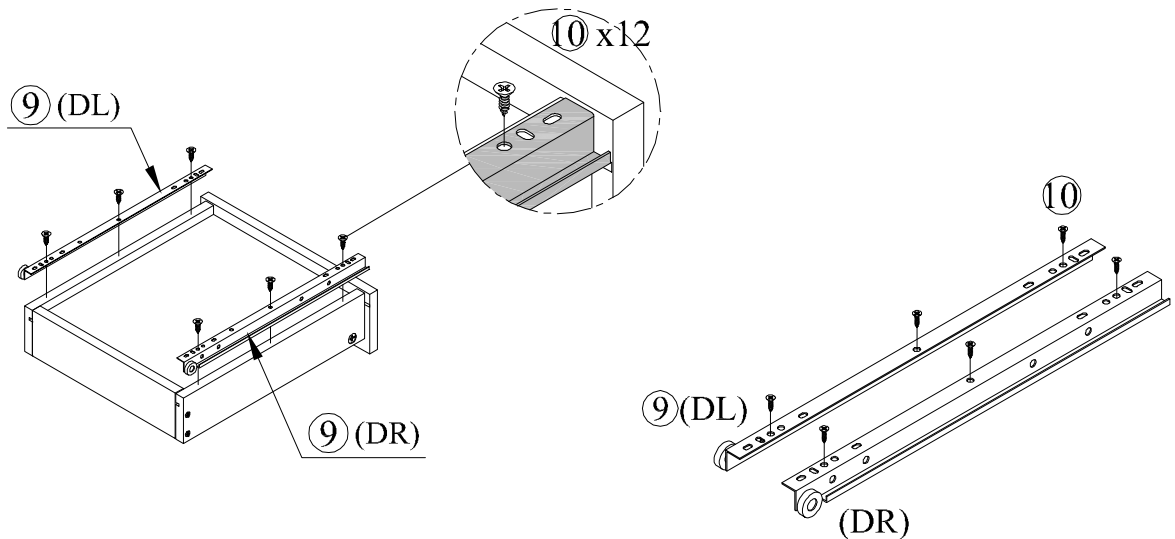
**STEP 11-3 :**



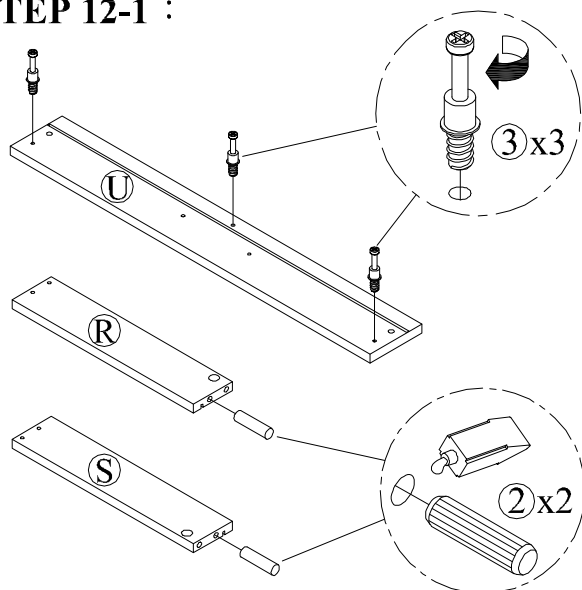
**STEP 11-4 :**



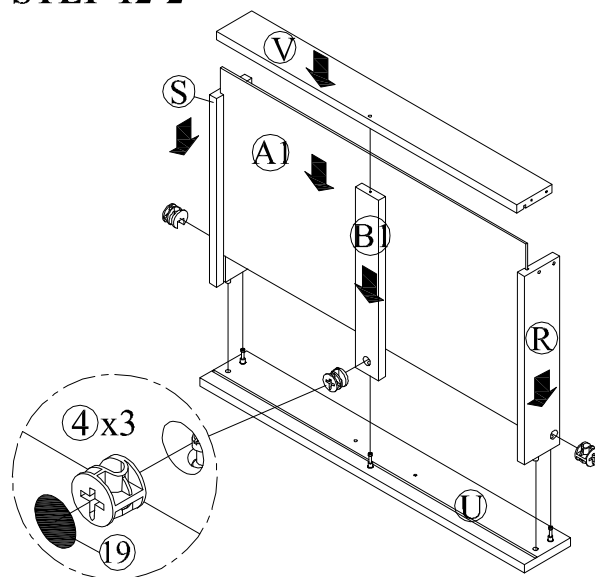
**STEP 11-5 :**



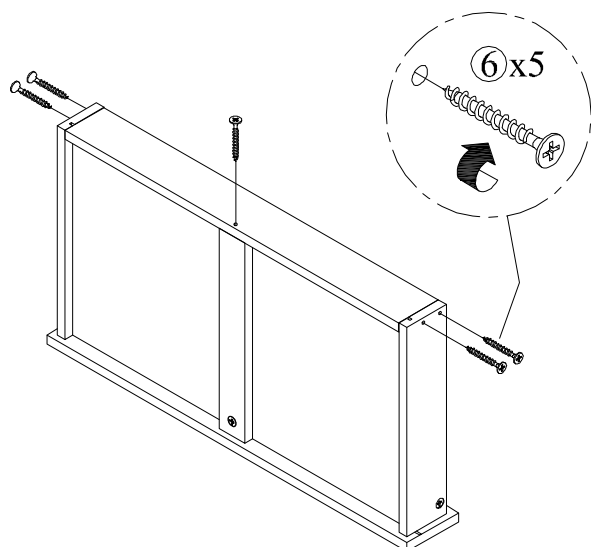
**STEP 12-1 :**



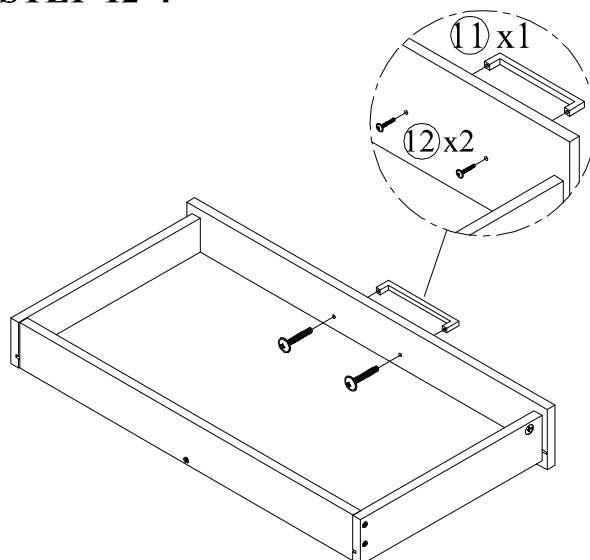
**STEP 12-2 :**



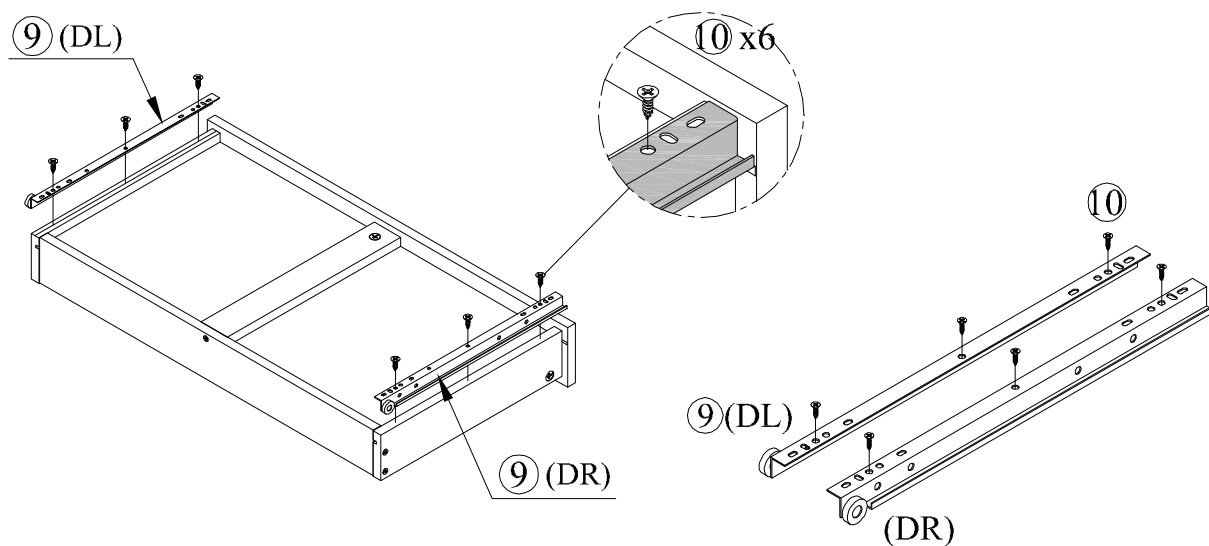
**STEP 12-3 :**



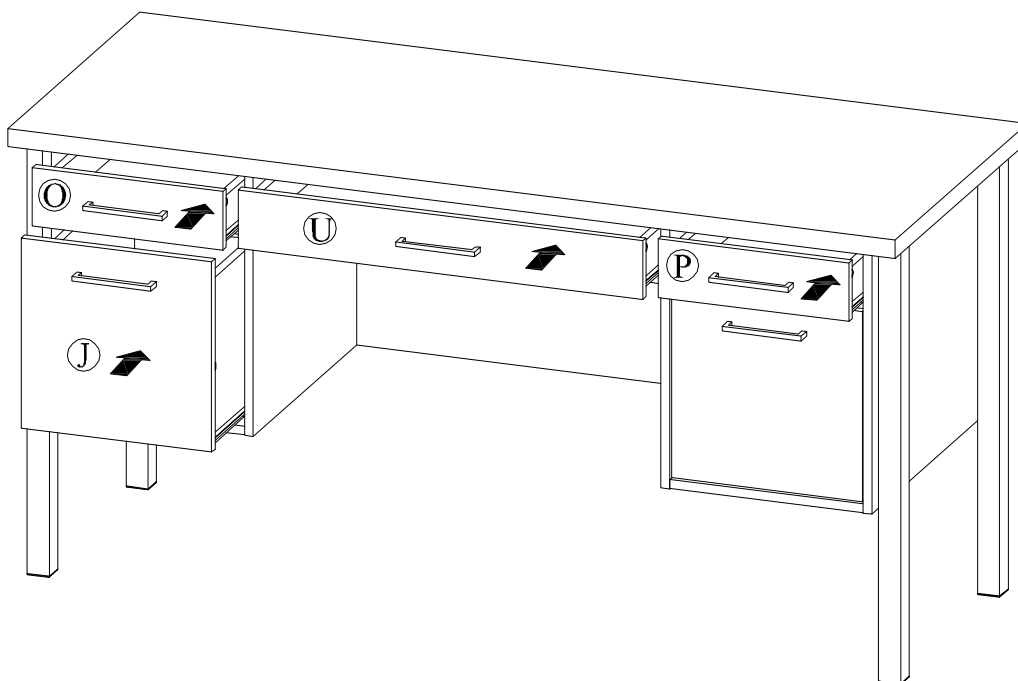
**STEP 12-4 :**



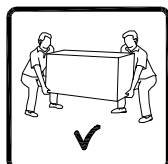
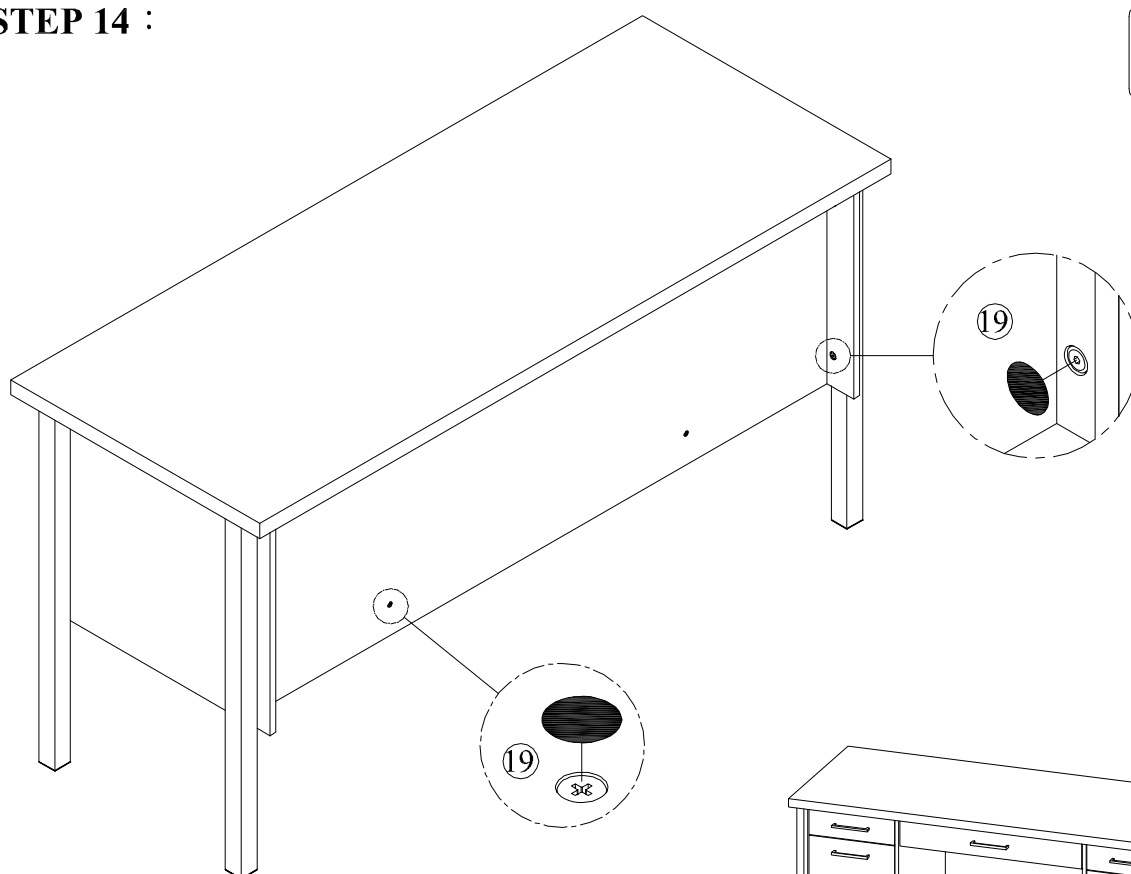
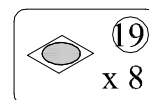
**STEP 12-5 :**



**STEP 13 :**



**STEP 14 :**



COMPLETE