

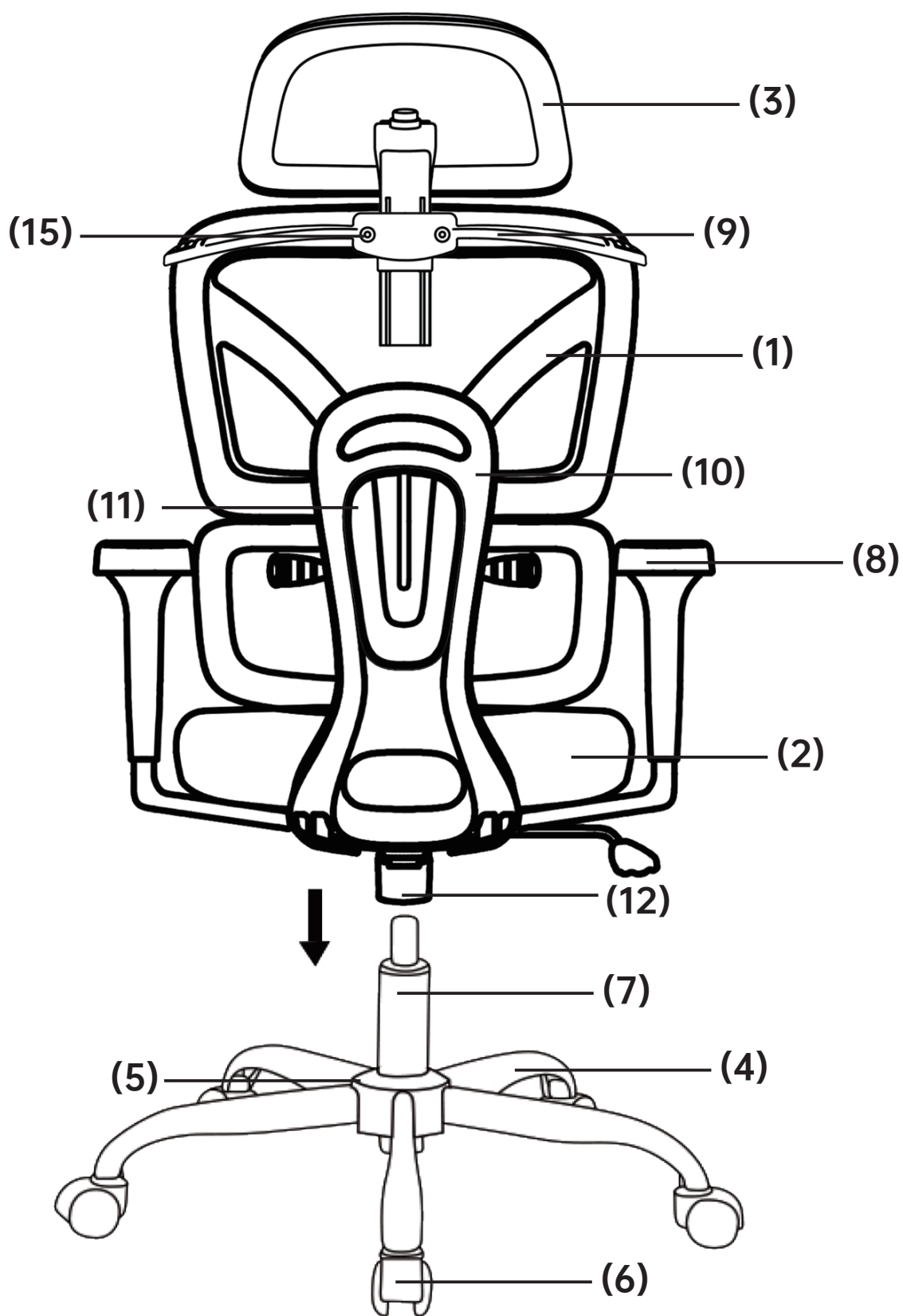
# Assembly Manual

## OFFICE CHAIR

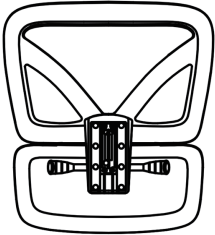

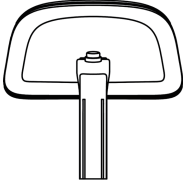
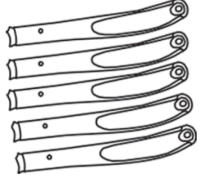
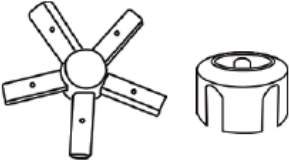


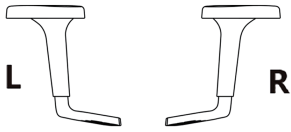

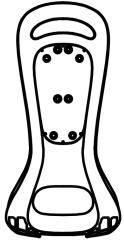

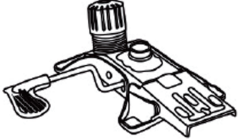

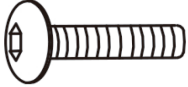
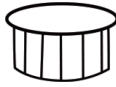
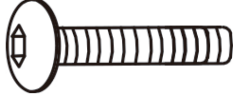
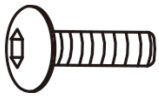


### 2502



# Product Overview



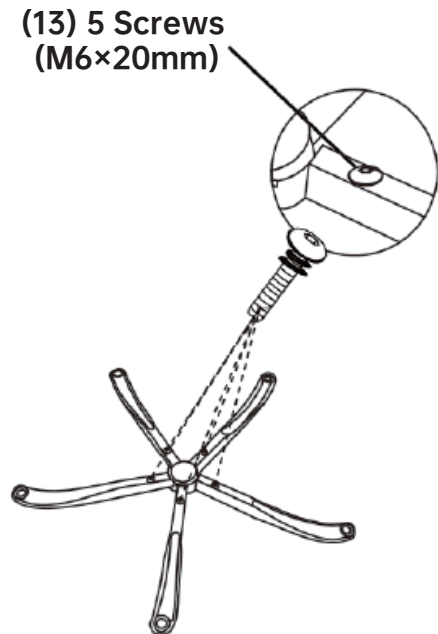
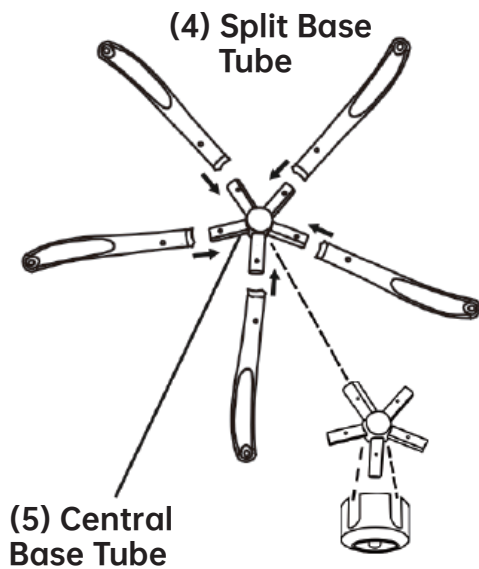
# Accessories List

<p>(1) Backrest</p> 	<p>(2) Seat Cushion</p> 	<p>(3) Headrest</p> 	<p>(4) Split Base Tube</p> 
<p>(5) Central Base Tube</p> 	<p>(6) 5 Castors</p> 	<p>(7) Air Rod</p> 	<p>(8) 2 Armrests</p> 
<p>(9) Clothes Rack</p> 	<p>(10) Backrest Support Shaft</p> 	<p>(11) Backrest Decorative</p> 	<p>(12) Base Plate</p> 
<p>(13) 5 Screws (M6X20mm)</p> 	<p>(14) 2 Screws (M6X25mm)</p> 	<p>(15) 2 Decoration Caps</p> 	<p>(16) 6 Screws (M6X30mm)</p> 
<p>(17) 8 Screws (M6X20mm)</p> 	<p>(18) 3 Screws (M8X35mm)</p> 	<p>(19) Hexagon Wrench</p> 	

# Assembly Instruction

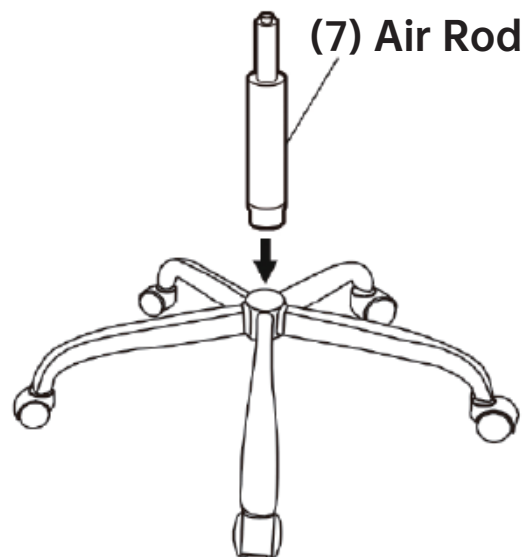
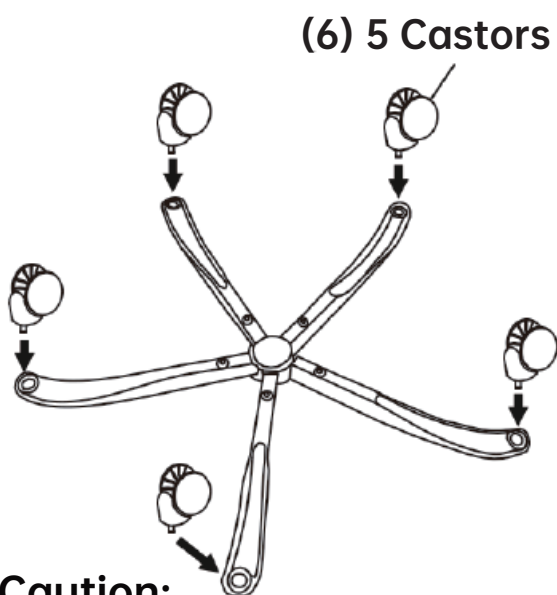
## STEP 1

First, remove the plastic cover from the wheel hub. Then insert each of the five chair legs into the hub and secure them with screws.



## STEP 2

Insert the 5 castors onto the chair legs fitted in Step 1, then replace the plastic slot covers over the castor hubs. Finally, insert the pneumatic lift mechanism into the hub.

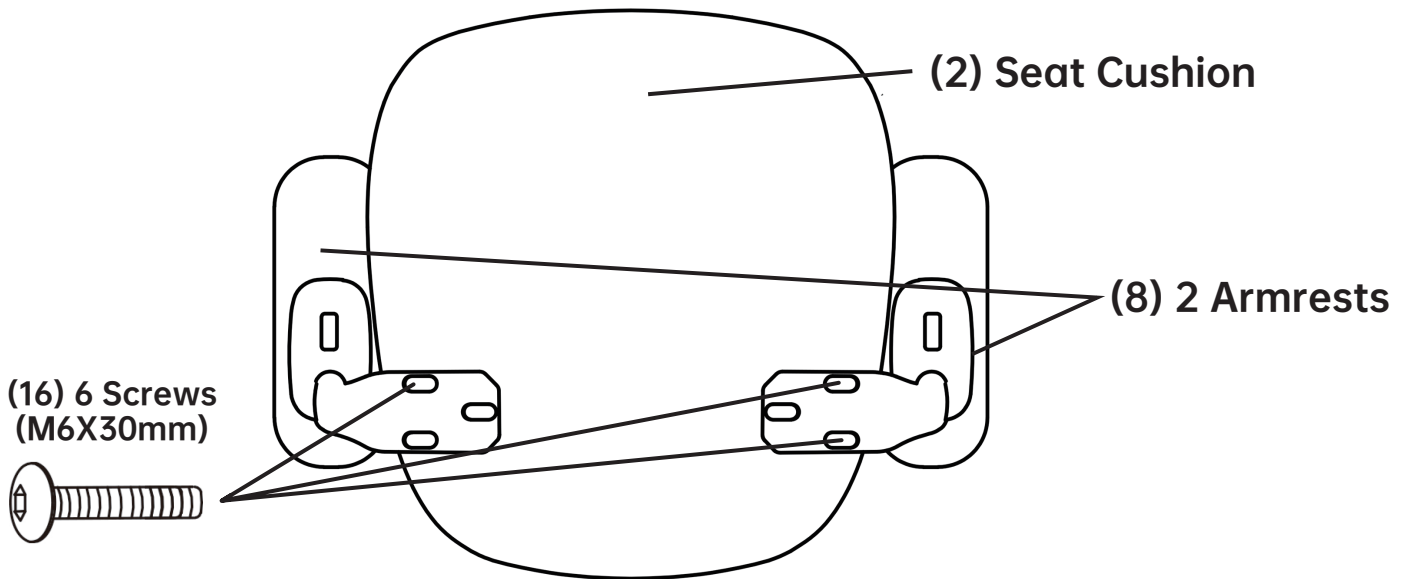


### Caution:

Confirm Castors must be inserted deeply. (Press the castors in with more force)

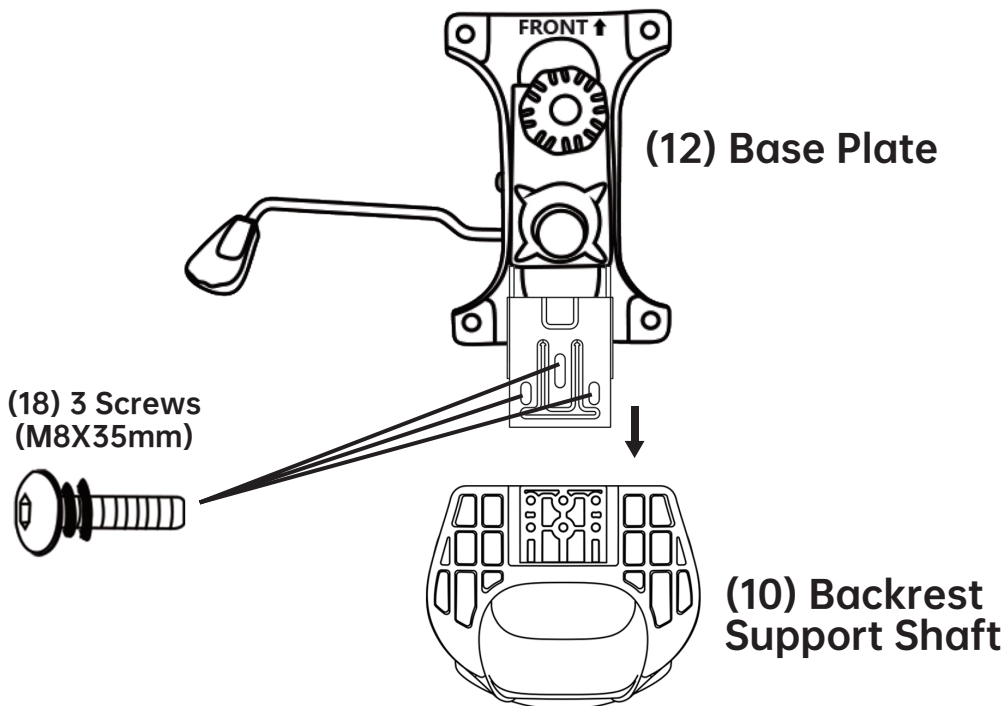
## STEP 3

Secure armrests to seat cushions; avoid full bolt tightening until all are aligned with their holes to allow necessary assembly adjustments.



## STEP 4

Secure base plate to backrest support shaft; avoid full bolt tightening until all are properly positioned to allow necessary assembly alignment tweaks.



# Assembly Instruction

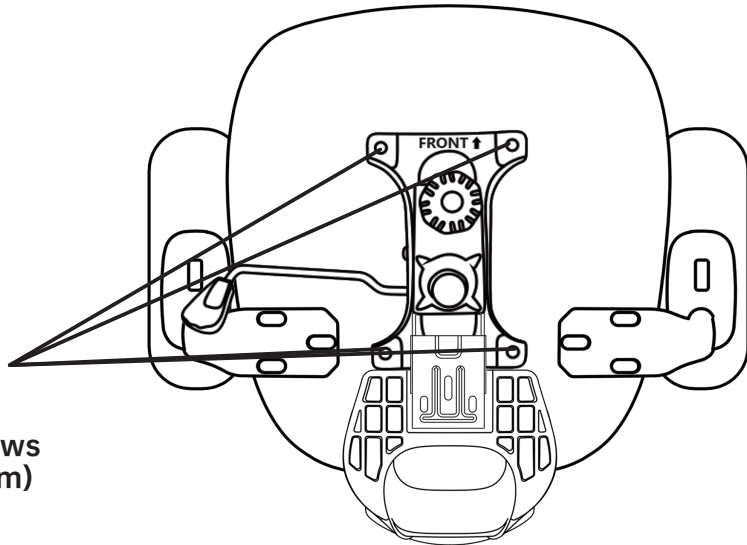
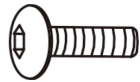
## STEP 5

Fasten Step 4-installed components to the seat cushion; avoid full bolt tightening until all are aligned with their corresponding holes to allow necessary assembly adjustments.

(19) Hexagon Wrench



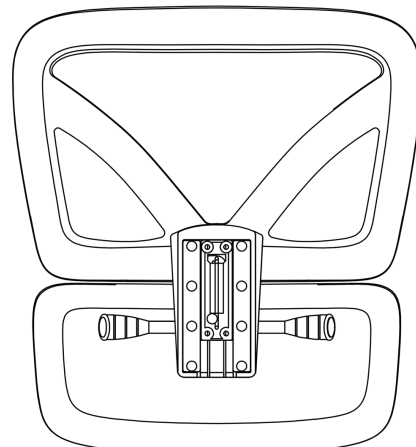
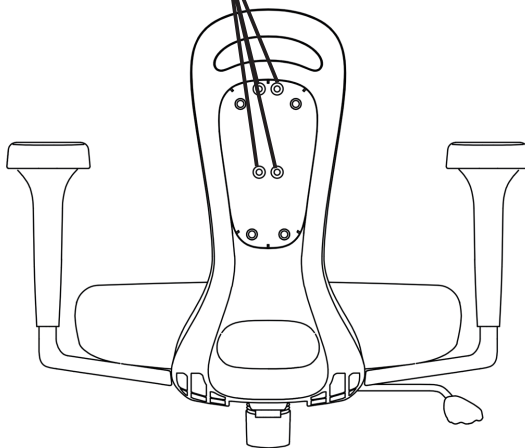
(17) 4 Screws  
(M6X20mm)



## STEP 6

Fasten the backrest to Step 5's installed assembly; avoid full bolt tightening until all are properly positioned to allow necessary assembly alignment tweaks.

(17) 4 Screws  
(M6X20mm)

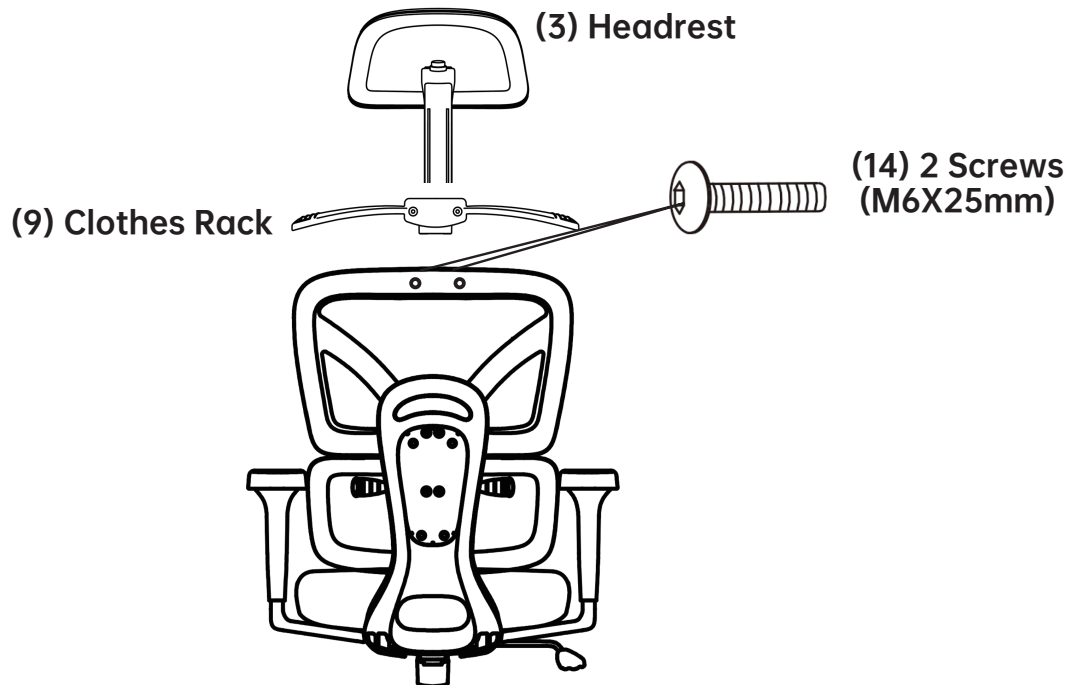


(1) Backrest

# Assembly Instruction

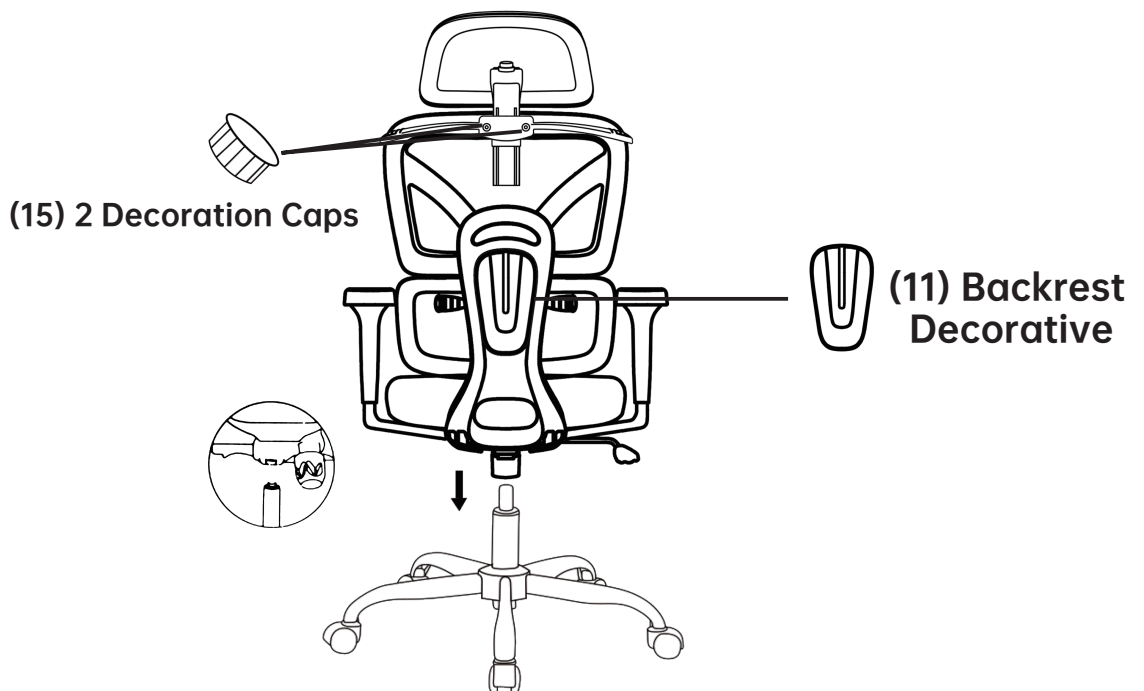
## STEP 7

Fasten the headrest and clothes rack to Step 6's backrest; avoid full bolt tightening until all are properly positioned to allow necessary assembly placement tweaks.



## STEP 8

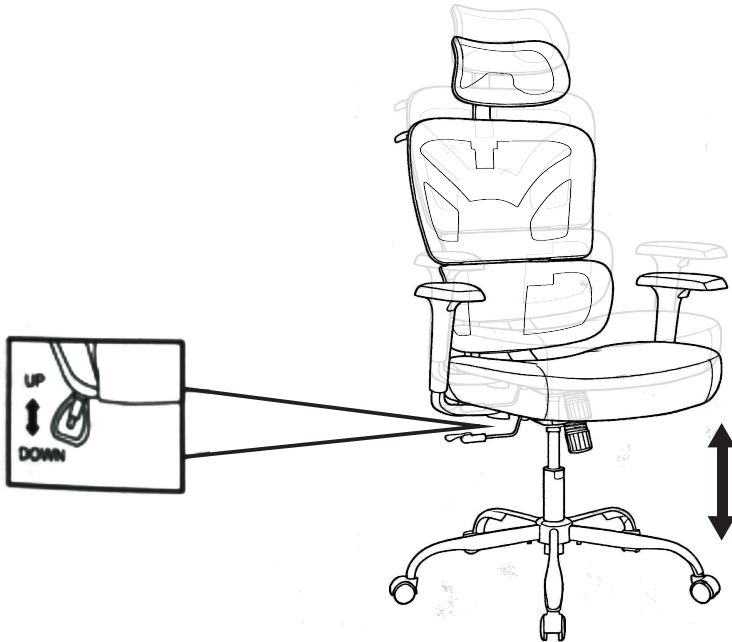
Insert Step 2 base's air rod into Step 7 seat base plate (central hole); then snap backrest and clothes hanger decorative caps into place.



# Assembly Instruction

## STEP 9

Adjust height via the base's right lift lever: Lift while seated to lower; lift when standing to raise.



## STEP 10

Control tilt angle by pushing/pulling the base's right lift lever. Adjust knob tension to change tilt force: clockwise loosens (easier backward tilt); counterclockwise tightens (more force needed).

