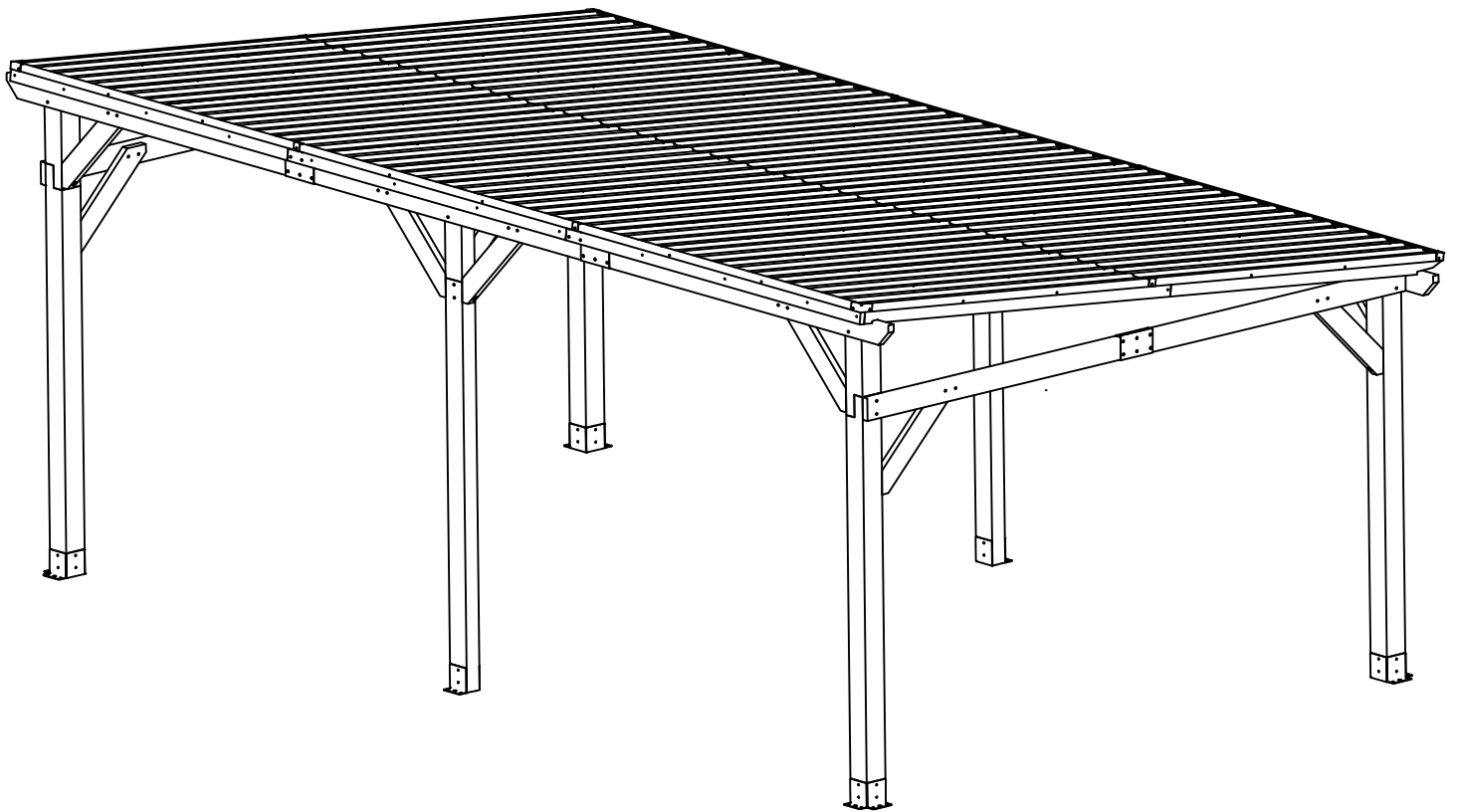


ASSEMBLY INSTRUCTION

12FTX20FT WOOD GRILL GAZEBOS

ITEM NO.: WDX1220GR00199



Before You Start

Please read all instruction carefully. Retain instructions for future reference. Separate and count all parts and Hardware.

Read through each step carefully and follow the proper order. Keep all small parts and packaging materials for this product.

Customer Service E-mail: aftersales.group.sam@gmail.com

Important Safety Instructions



Warning! To reduce the risk of serious injury, read the following safety instructions before assembling and using the gazebo.

Please check with your local governing authority/local municipal codes regarding installation of structures before assembly.

Caution! Proper placement of your gazebo is essential.

Do not place the product underneath electrical lines.

Keep children away during assembly.

This product contains small parts which can be swallowed by children.

Keep fingers away from the places where they can be pinched or trapped.

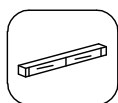
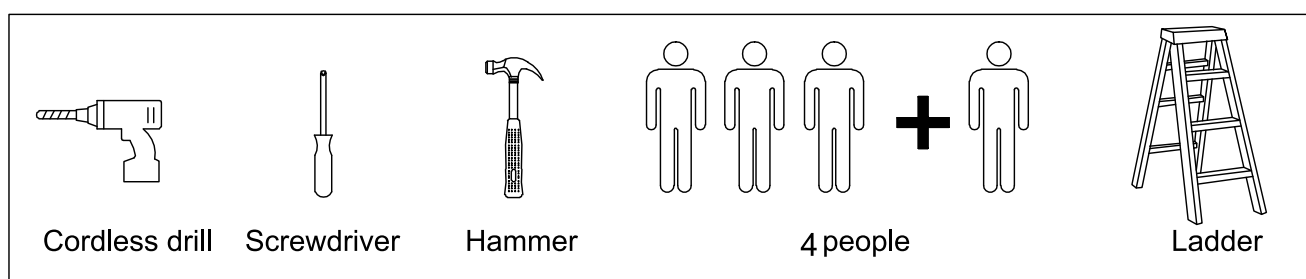
Do not attempt to assemble the gazebo if any parts are missing.

- This product is intended for domestic outdoor use only.
- The product should be placed on flat, horizontal ground.
- Ensure enough clearance around the product. Before assembling the product, find level ground not less than 6' (1.8 m) away from any structures or obstructions, such as fences, garages, houses, overhanging branches, laundry lines, or electrical wires.
- This gazebo is not to be regarded as part of a building/house structure. The gazebo is to be anchored onto the ground for added safety. Do not assemble the gazebo onto soil/earth ground. It is best advisable to have the gazebo built onto a wooden deck or concrete ground for stability. If it is to be build onto a wooden deck/ground, do ensure that the wooden deck/ground has a strong foundation. It is advisable to use appropriate floor plugs (not provided) to anchor the gazebo onto the wooden/concrete ground.
- Some structures may require two or more people to install safely. Check for underground utilities before digging or driving stakes into the ground.
- During installation, follow all safety warnings provided with your tools, and use safety glasses.
- In case you set up more than one gazebo, keep a minimum distance of 10' (3 m) between the gazebos.
- Any assembly or maintenance of the product must be carried out by adults only.
- Arrange necessary manpower when assembling or moving the product.
- Some parts may contain sharp edges. Wear protective gloves if necessary.
- Keep children and pets away while setting up the gazebo.
- Check all nuts and bolts periodically to ensure bolts/nuts are tightened.
- Repairing and replacing parts should be done by a qualified technician.
- This gazebo is intended for decorative and sunshade purposes only, and it is not designed to withstand harsh weather, including high winds, rain, and snow.
- Do not light any fires inside or near the product!
- Stay calm if fire breaks out. Search for the nearest exit. Do not return to the gazebo before firemen allow you to do so.
- Do not hang heavy weights on the roof frame.
- Do not climb onto the roof of the gazebo. Falling off the gazebo can result in serious injury.
- Retain the original packaging to store the gazebo.

Country of Origin: China

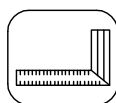
IMPORTANT:

- Please read and understand this manual before any assembly. Before beginning assembly of product, make sure all parts are present. Compare parts with packaging contents list.
- If any part is missing, or if you have any questions, contact the service centre .
- When assembling wooden parts, do not overtorque the bolts to avoid splitting the wood. See image illustration.
- Place all parts from the box in a cleared area and position them on the floor in front of you.
- Remove all packing materials and place them back into the box. Do not dispose of the packing materials until assembly is complete.
- Read each step carefully before beginning any assembly and make sure you understand each step.
- Needed for assembly: (The following tools are not included)



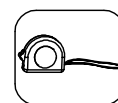
Use Level

Check that assembly is properly level before proceeding.



Square Assembly

Check that assembly is square before tightening bolts.



Measure Distance

WOOD CARE AND MAINTENANCE

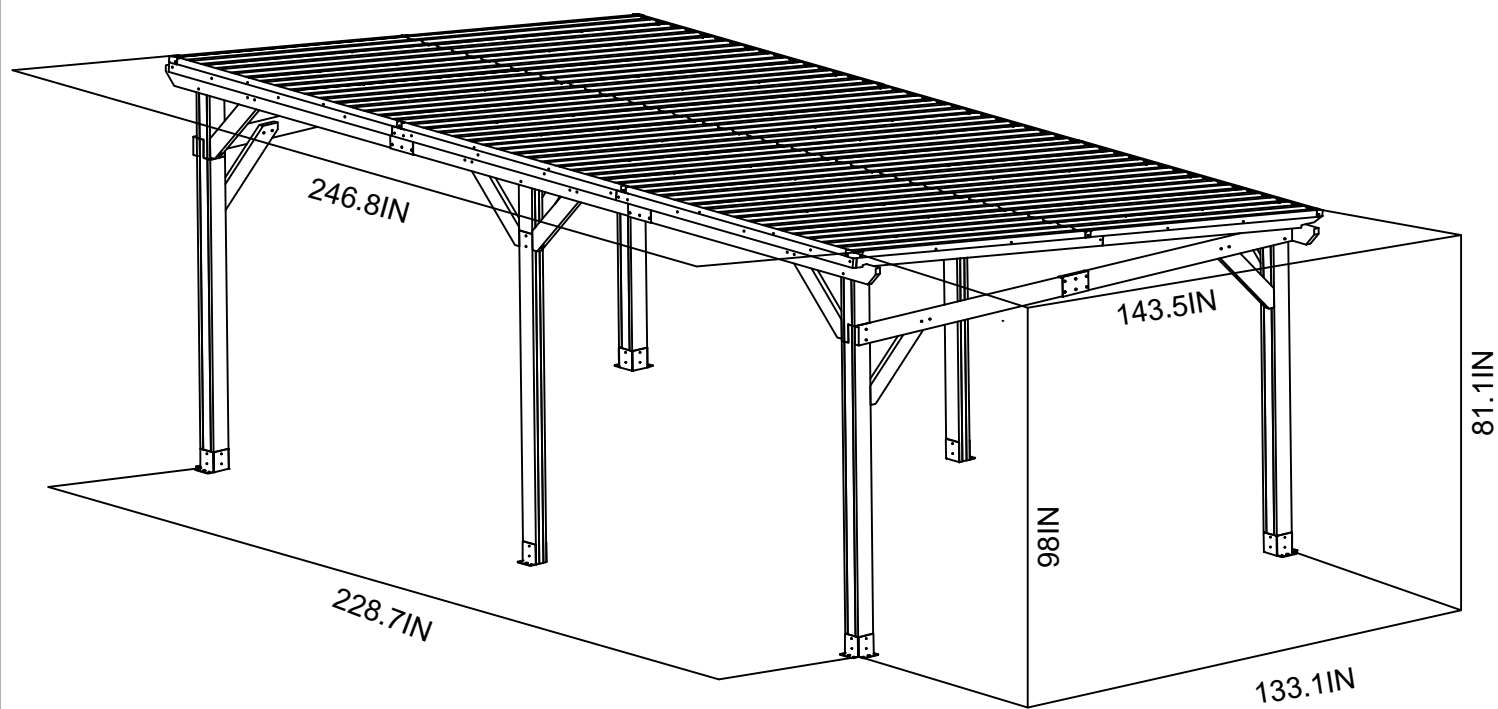
Wood requires some care and attention over its lifetime to ensure a long-lasting beautiful finish. Proper cleaning and maintenance will keep your wood products looking beautiful for a long time. Please follow these guidelines to maintain your wood surfaces.

- **Fading and weathering:** Wood is a natural product and is expected to change over time. Long periods of sun exposure can naturally lead to color fading. Weather extremes, temperature fluctuations, and humidity highs/lows cause wood to expand and contract, possibly leading to warping and cracking. Knots and small surface cracks are naturally occurring and do not affect the strength of the product.
- **Keeping dry:** Prolonged moisture and high or low humidity can be harmful for wood. Cracking or splitting from extremes outside of the normal humidity range of 35-65% are not covered by our warranty. Preventing prolonged exposure to moisture is advisable.
- **Cleaning:** Frequent light cleaning is recommended. Dust regularly using a slightly damp soft cloth, and then wipe dry (following the direction of the wood grain). For more thorough cleaning, use a soft cloth and a gentle soap solution (dilute ¼ cup mild dishwashing liquid soap with 1 gallon of warm water). Rinse with water, and then immediately dry the surfaces using a soft cloth. Do not use bleach, acid, or other solvents on any metal parts or surfaces. Minor stains or scratches can be lightly buffed with No.0000 steel wool, followed by an application of good quality wood-care oil, wiping in the direction of the grain.
- **Annual sealing:** It is advisable to annually maintain the wooden parts with a sealant or outdoor wax/oil to protect and enhance the wood surfaces. Twice yearly, after cleaning, apply a good quality wood-care oil or water-based sealant to the surfaces. Recommended options are outdoor water-based sealant, linseed, teak, or tung oil. Refer to the manufacturer's specific instructions for application. It is best to try on a small section of wood, then if satisfied with the result, continue the application, taking care to avoid any metal surfaces.

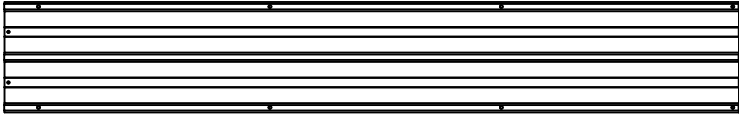
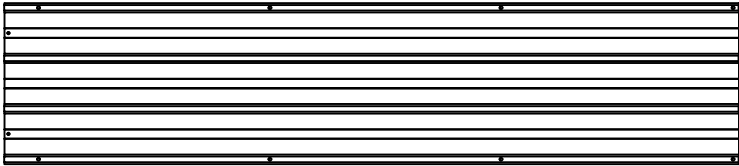
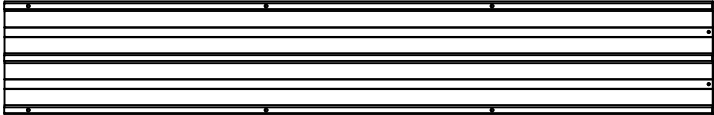
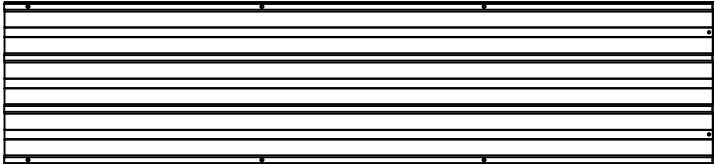
METAL CARE AND MAINTENANCE



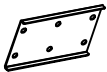







- To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint.
- Surface rust can also easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and caused damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.
- Use damp cloth to wipe off the stains as quickly as possible.




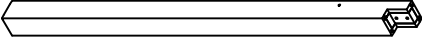
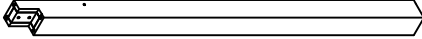
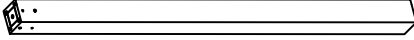
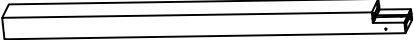
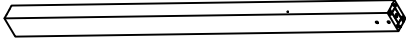

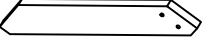
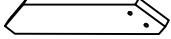


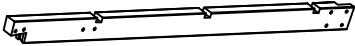
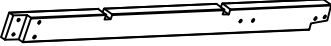
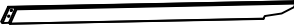
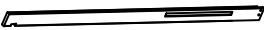



PRODUCT DIMENSIONS




























PARTS LIST

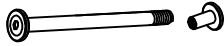






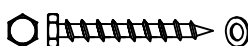




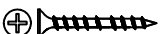
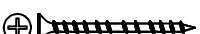
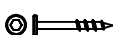

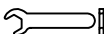

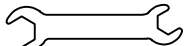
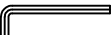


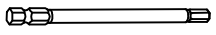
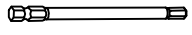

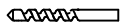





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T84	14	
T91	2	
T89	14	

LABEL	QTY	REFERENCE IMAGE	LABEL	QTY	REFERENCE IMAGE
BBB	2		AAA-3	10	
BBB-1A	12		AAA-4	10	
BBB-11	4		DDD-3	7	
FFF-5	2		BBB-12	20	
FFF-6	2		BBB-13	4	

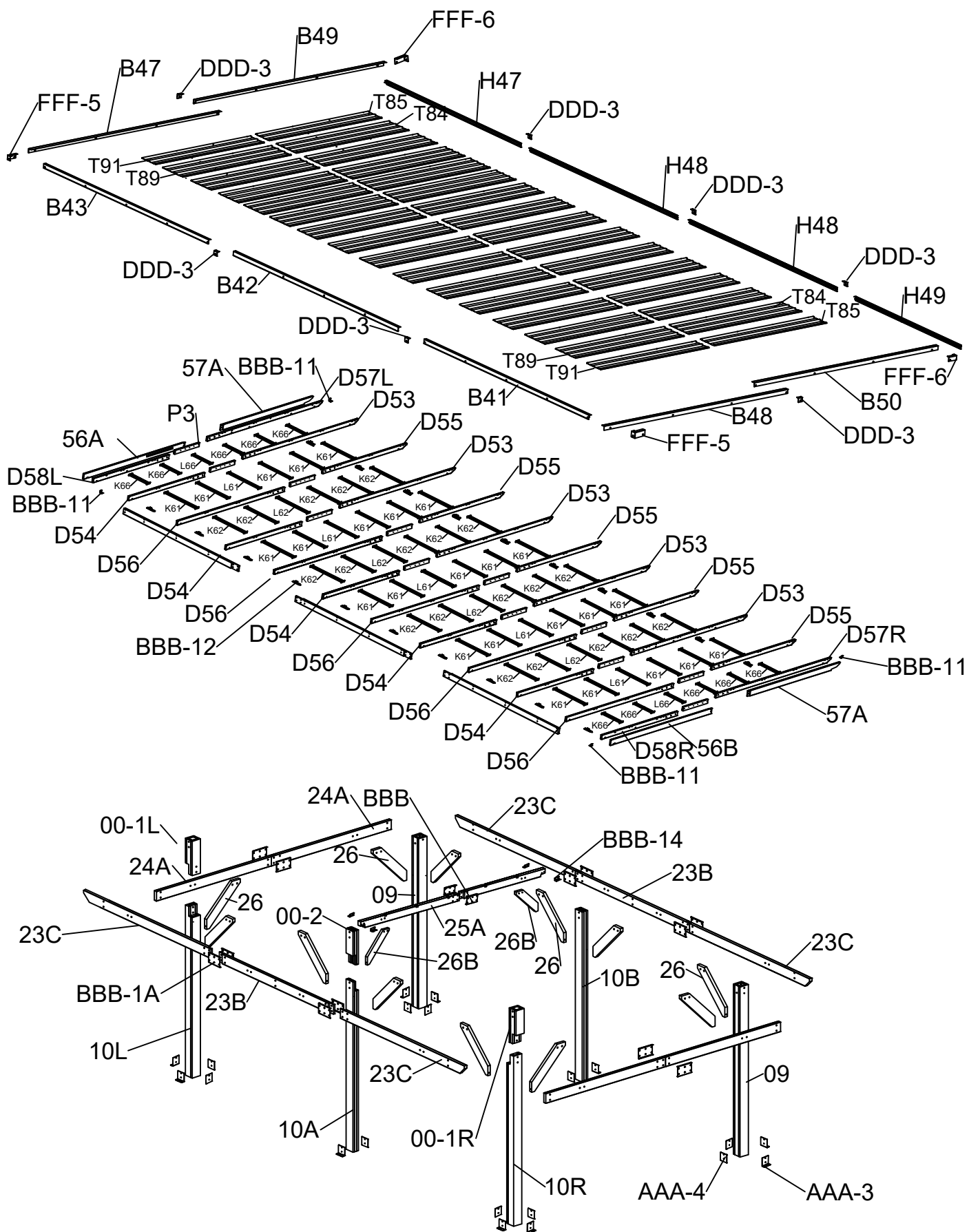
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00-1R	1	
00-2	1	
10L	1	
10R	1	
09	2	
10A	1	
10B	1	
24A	4	
26	12	
26B	2	
23B	2	
23C	4	
25A	1	
25B	1	
57A	2	
56A	1	
56B	1	
57B	1	
58C	2	

LABEL	QTY	IMAGE	
D57L	1		
D57R	1		
D58L	1		
D58R	1		
D53	5		
D55	5		
D54	5		
D56	5		
P3	12		
H47	1		F
H48	2		F
H49	1		F
B47	1		┐
B48	1		┐
B49	1		┐
B50	1		┐
B41	1		┐
B42	1		┐
B43	1		┐
K66	10		□
K61	25		□
K62	20		□
L66	2		□
L61	5		□
L62	4		□

HARDWARE LIST

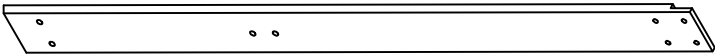
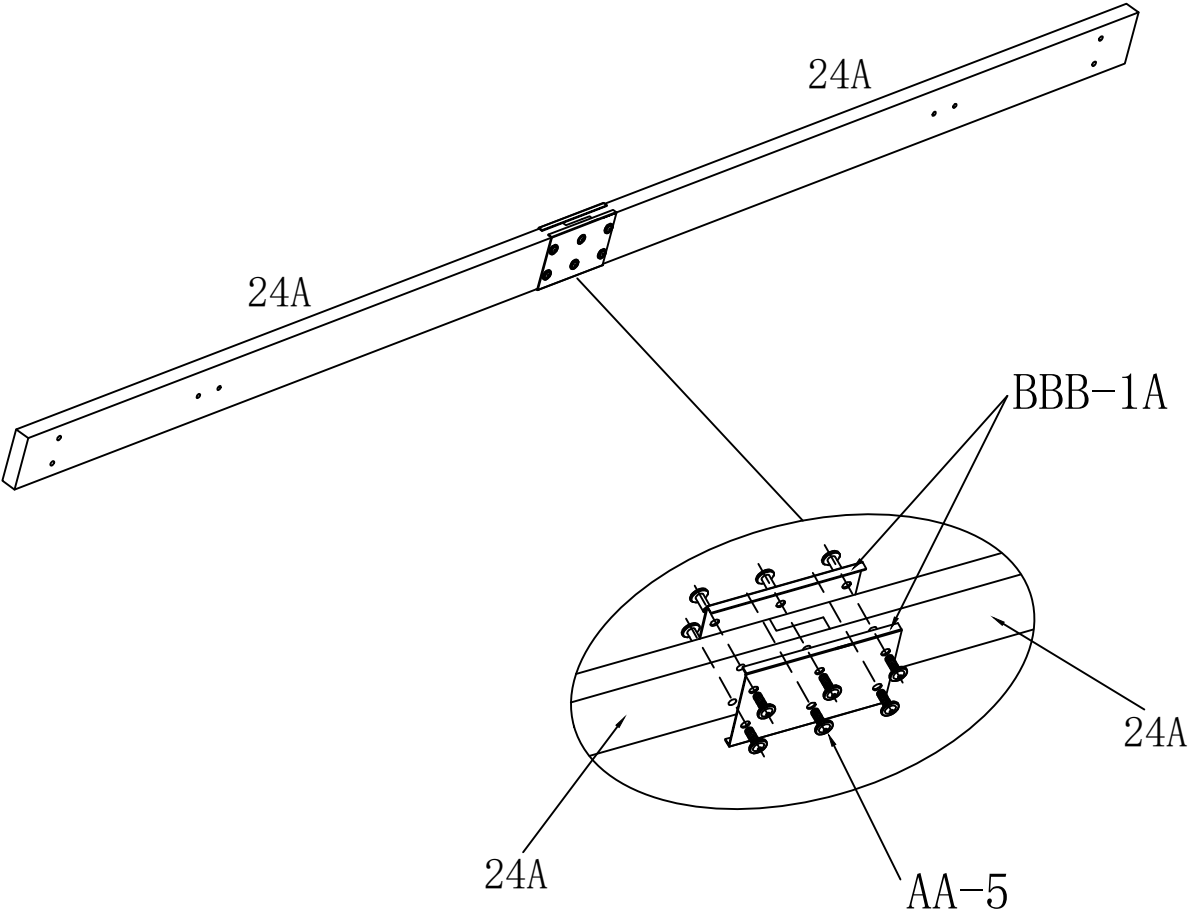
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AA-1	12+1	M8*135	
AA-4	24+2	M8*60	
AA-5	36+4	M8*25	
AA-7	6	M8*70	
NN-2	420+20	M6*12	
AA-3	4	M8*105	
AA-6	10	M8*40	
CC	4	M10*80	
LL	76+5	M6*45	
JJ	24+3	M6*45	
BB-1	64+6	M5*25	
BB	36+4	M5*20	
BB-3	62+12	M5*35	
DD-5	6+1	M6*50	
DD	14+1	M6*70	
QQ	10	M10*80	
Y1	1	M6	
Y2	1	M6	
Y3	1	M10	
Y4	1	M8	
Y5	1	M8	
Y6	1	M6	
Y7	1	M6	
Y8	1	M8	
NN-4	30+4	M6*25	
Y10	2	M3	
II-2	20+2	M6x35	
UU	24+2	M5	
Y9	4		
Y11	2		
MM	83+8	M6	

EXPLODED DRAWING

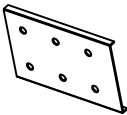


STEP. 1

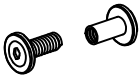
X2



24A 4X



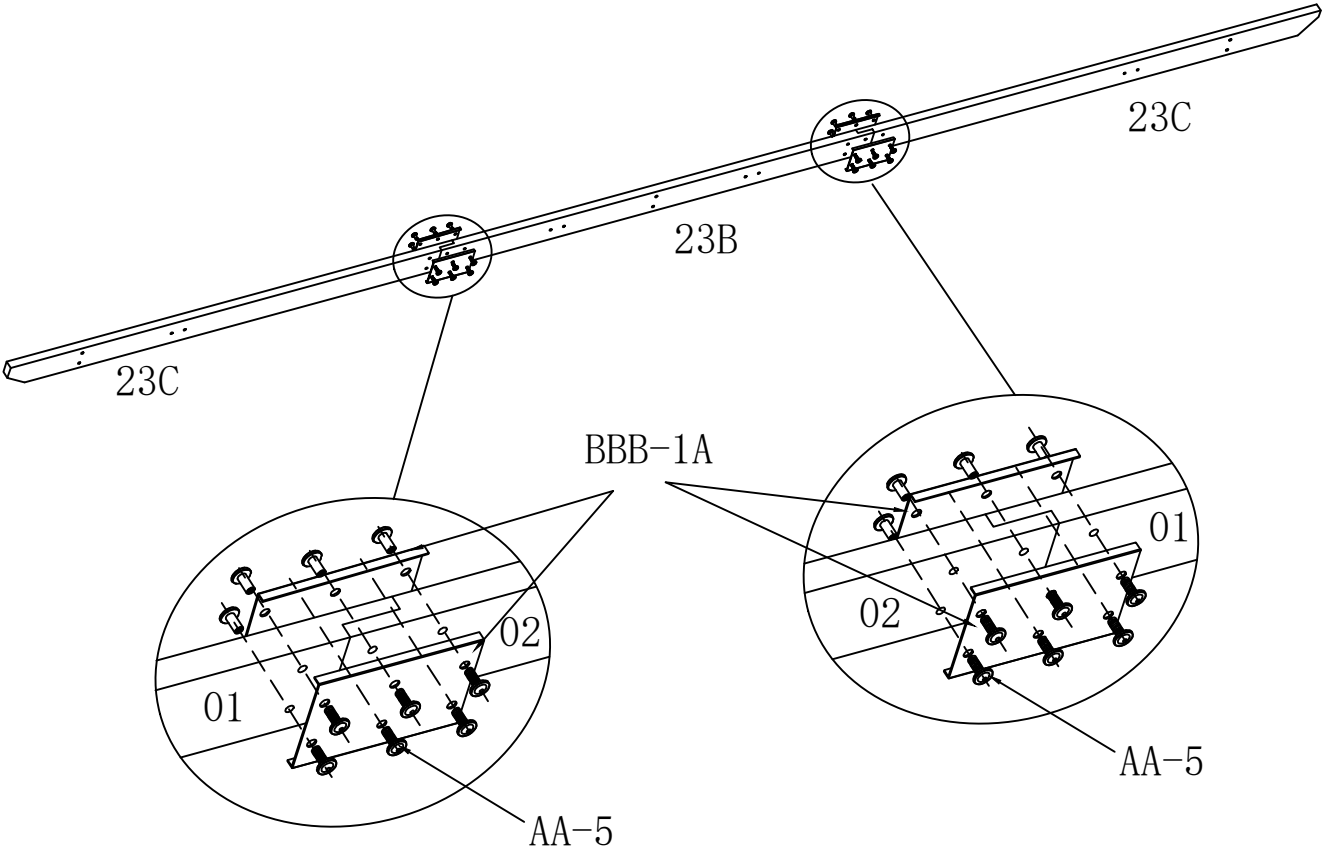
BBB-1A 4X



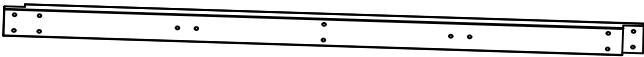
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STEP. 2

X2

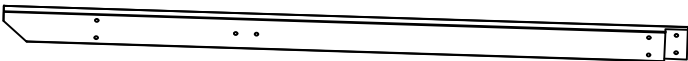


23B

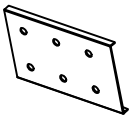


2X

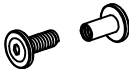
23C



4X



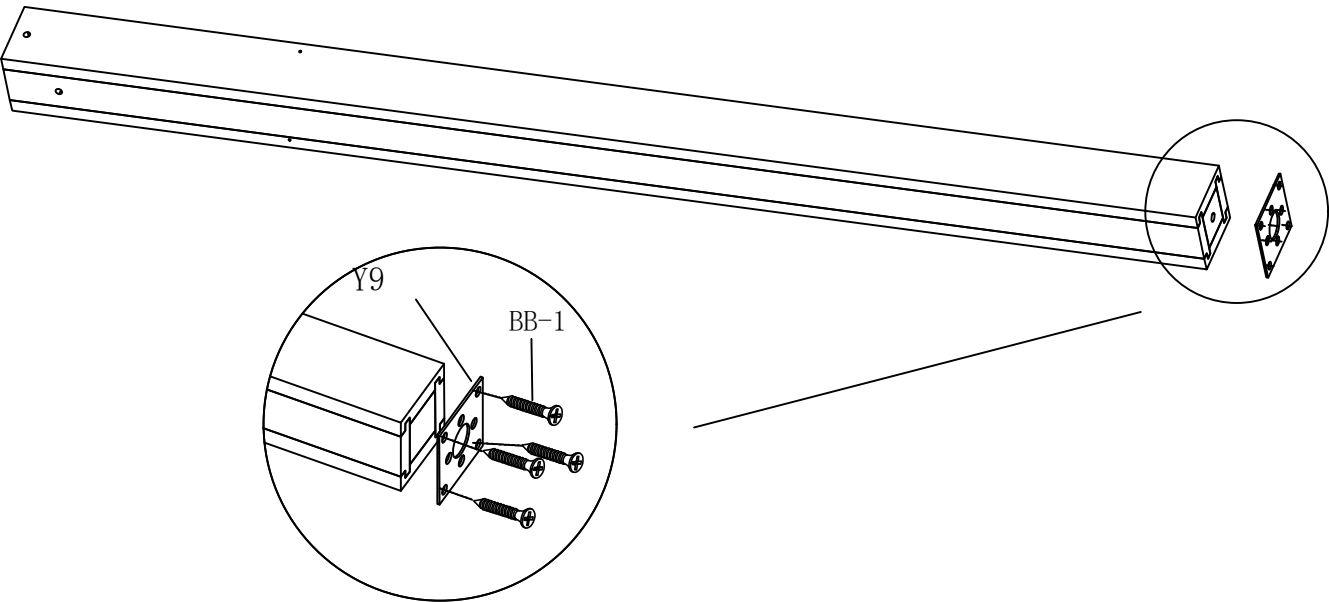
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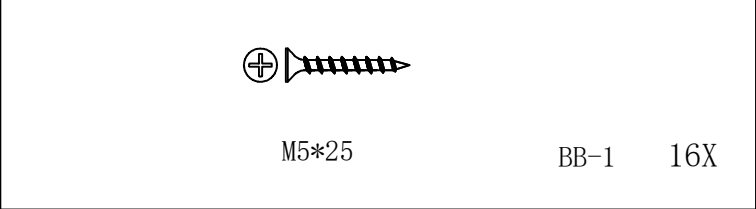
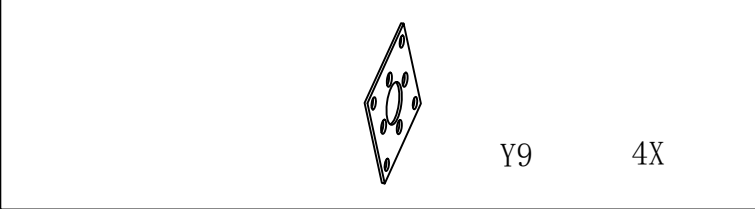
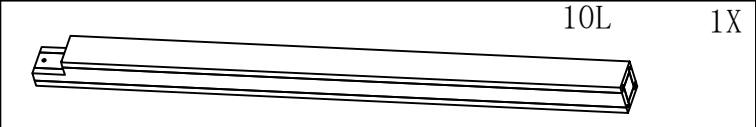
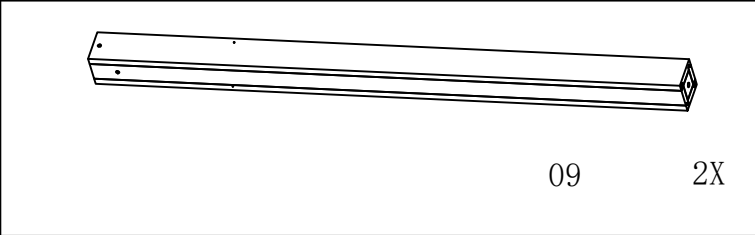
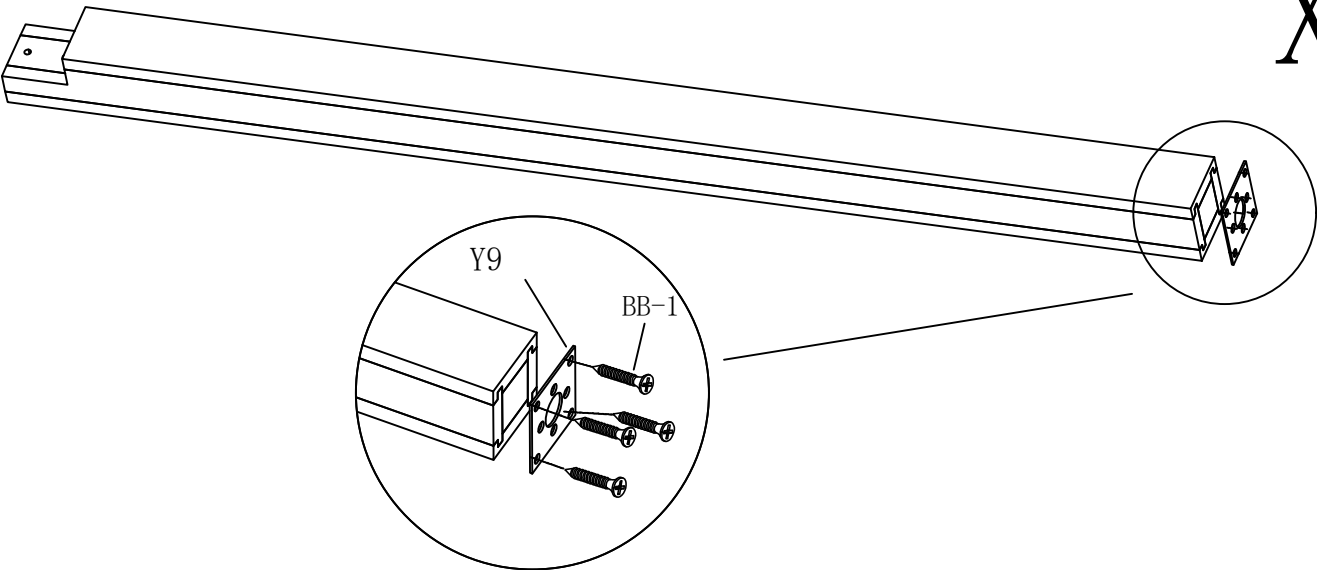
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STEP. 3

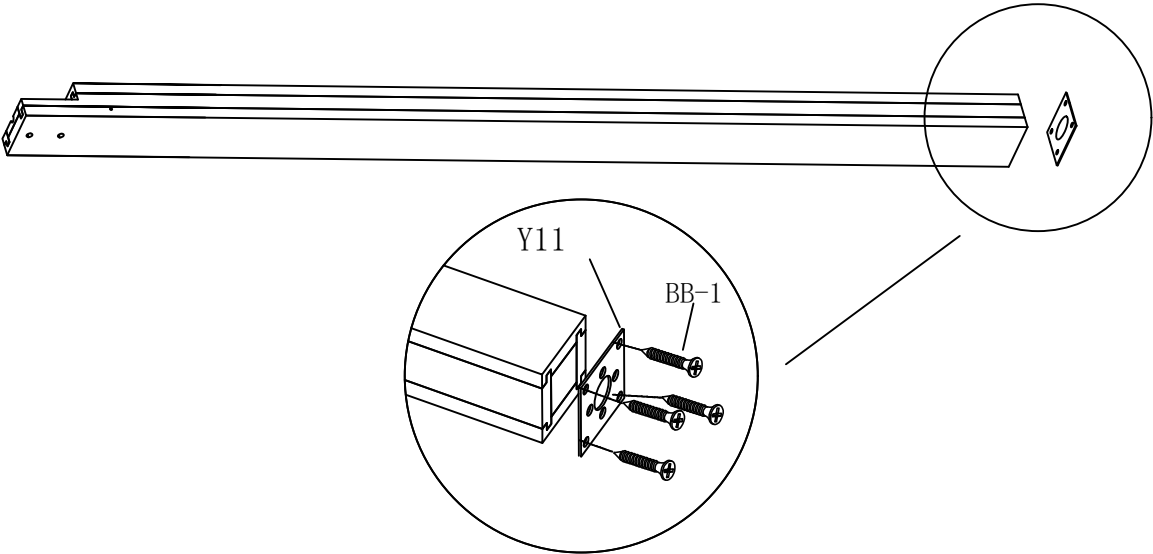
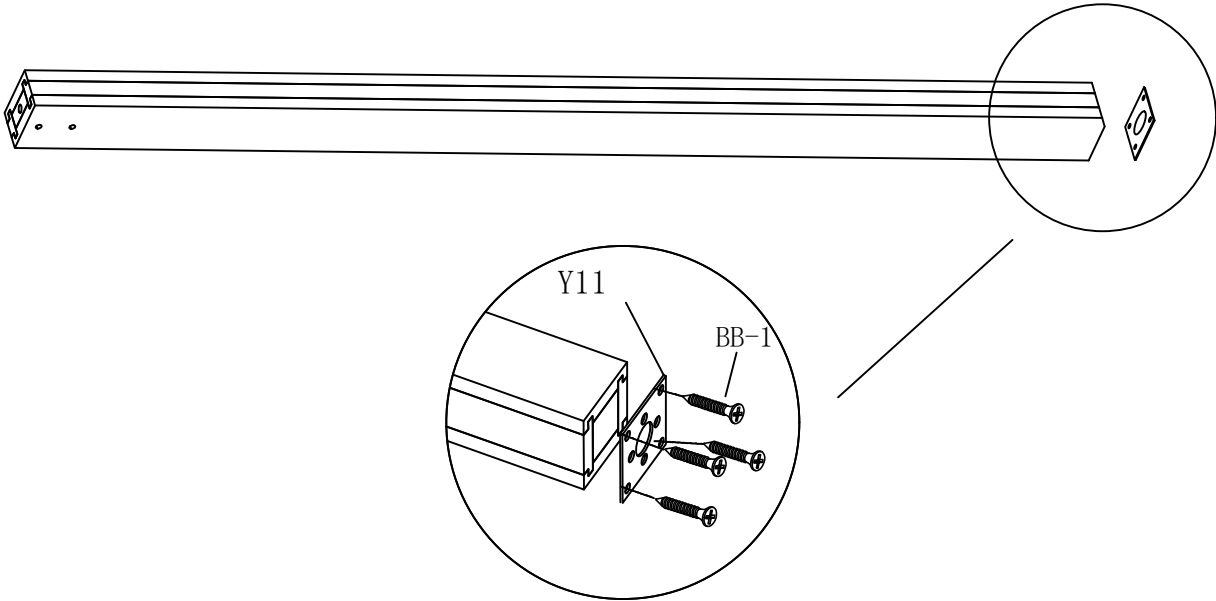
X2

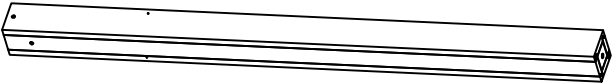



X2




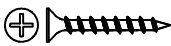
STEP. 4



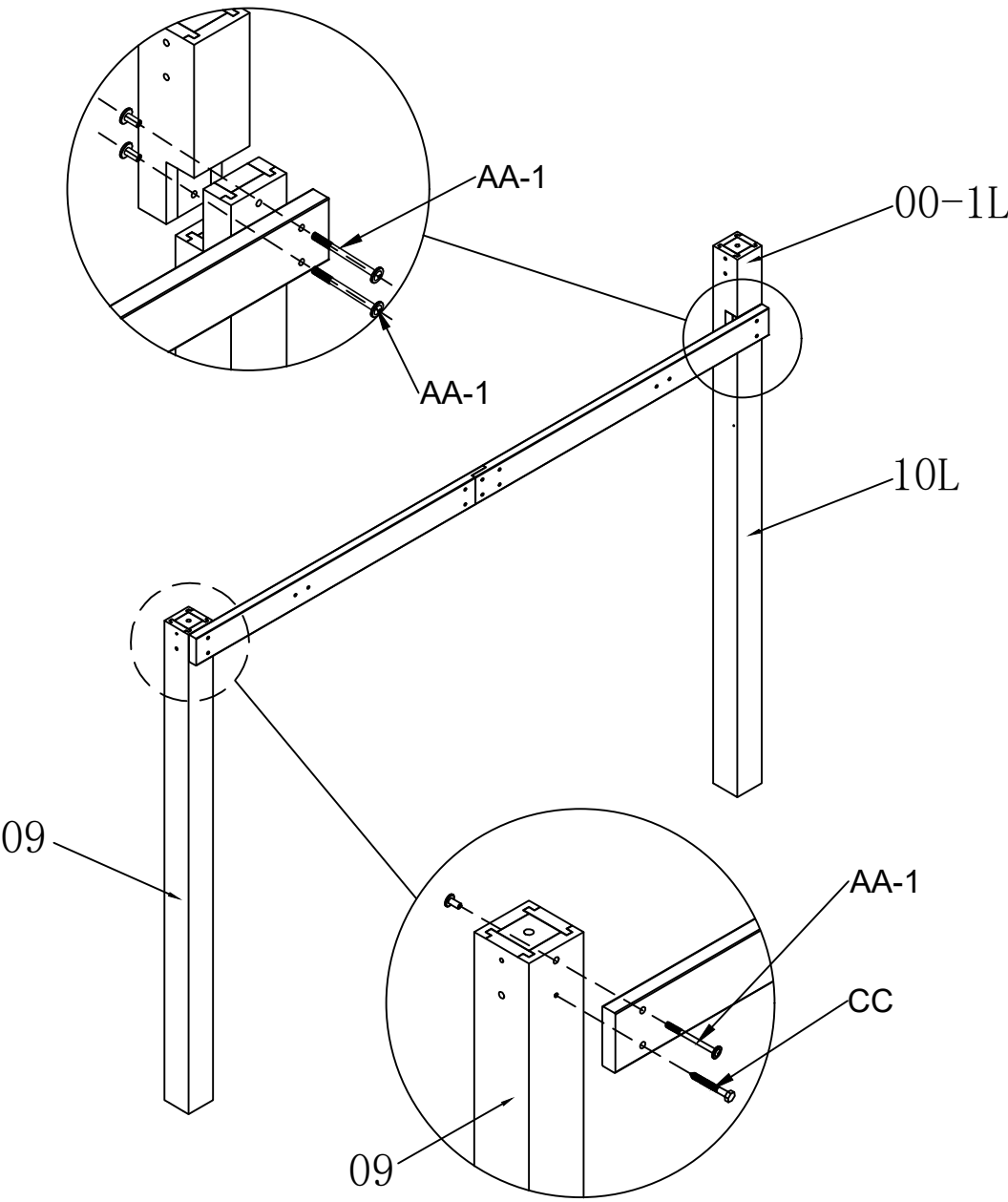
	
10B	1X


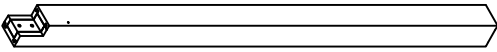
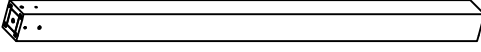
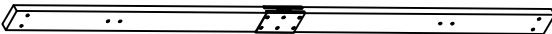

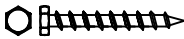
	
10A	1X

	
Y11	2X

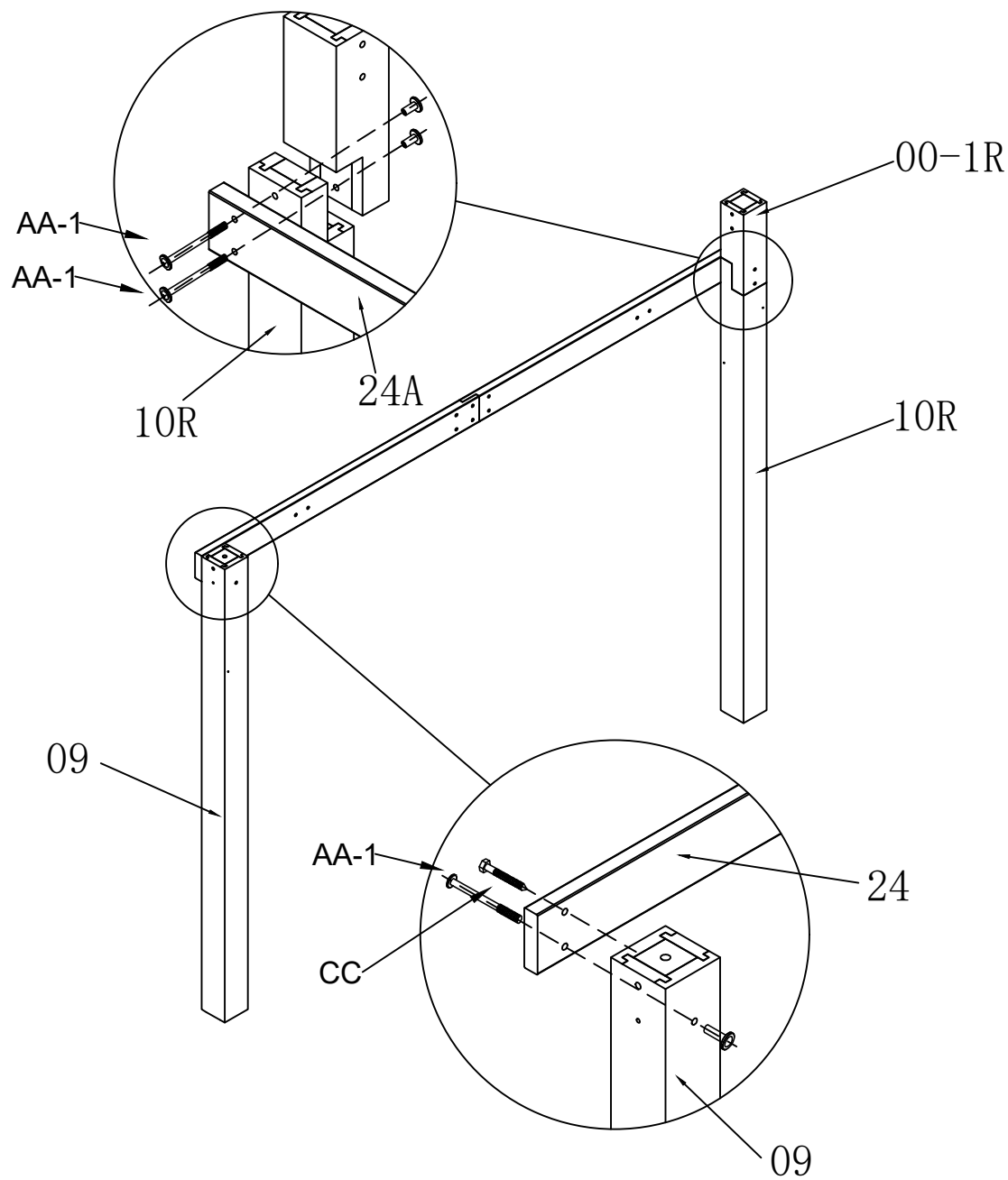
	
M5*25	BB-1 8X

STEP. 5

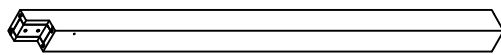


 00-1L 1X	 10L 1X	 09 1X
 1X	 M8X135 AA-1 3X	 M10*80 CC 1X

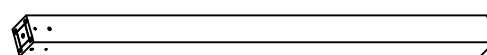
STEP. 6



00-1R 1X



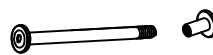
10R 1X



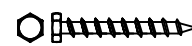
09 1X



1X

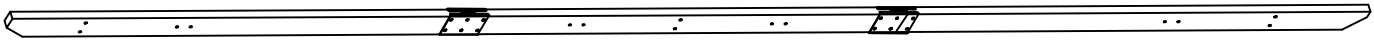
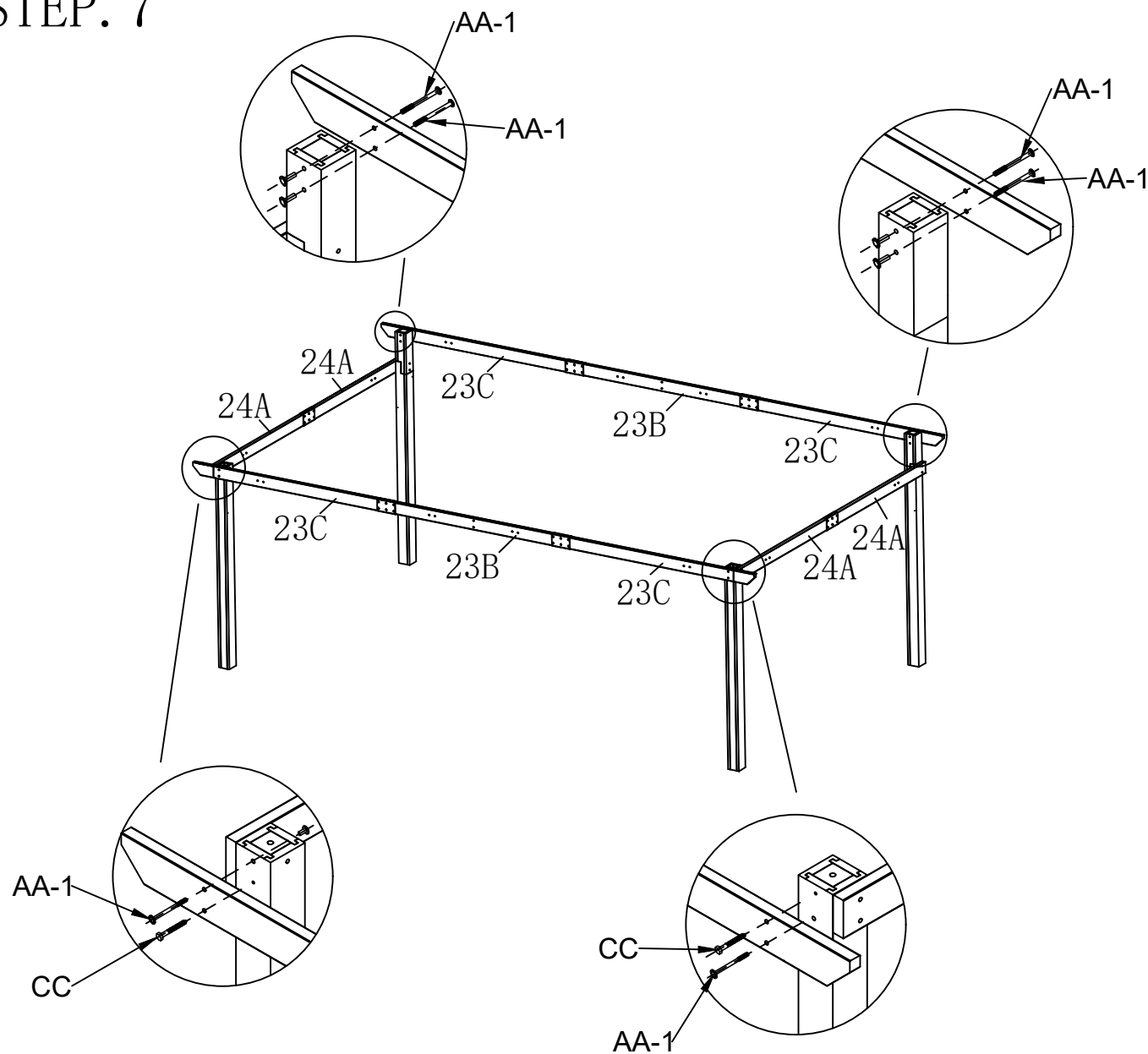


M8X135 AA-1 3X



M10*80 CC 1X

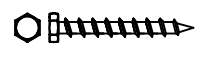
STEP. 7



2X



M8X135 (AA-1) 6X

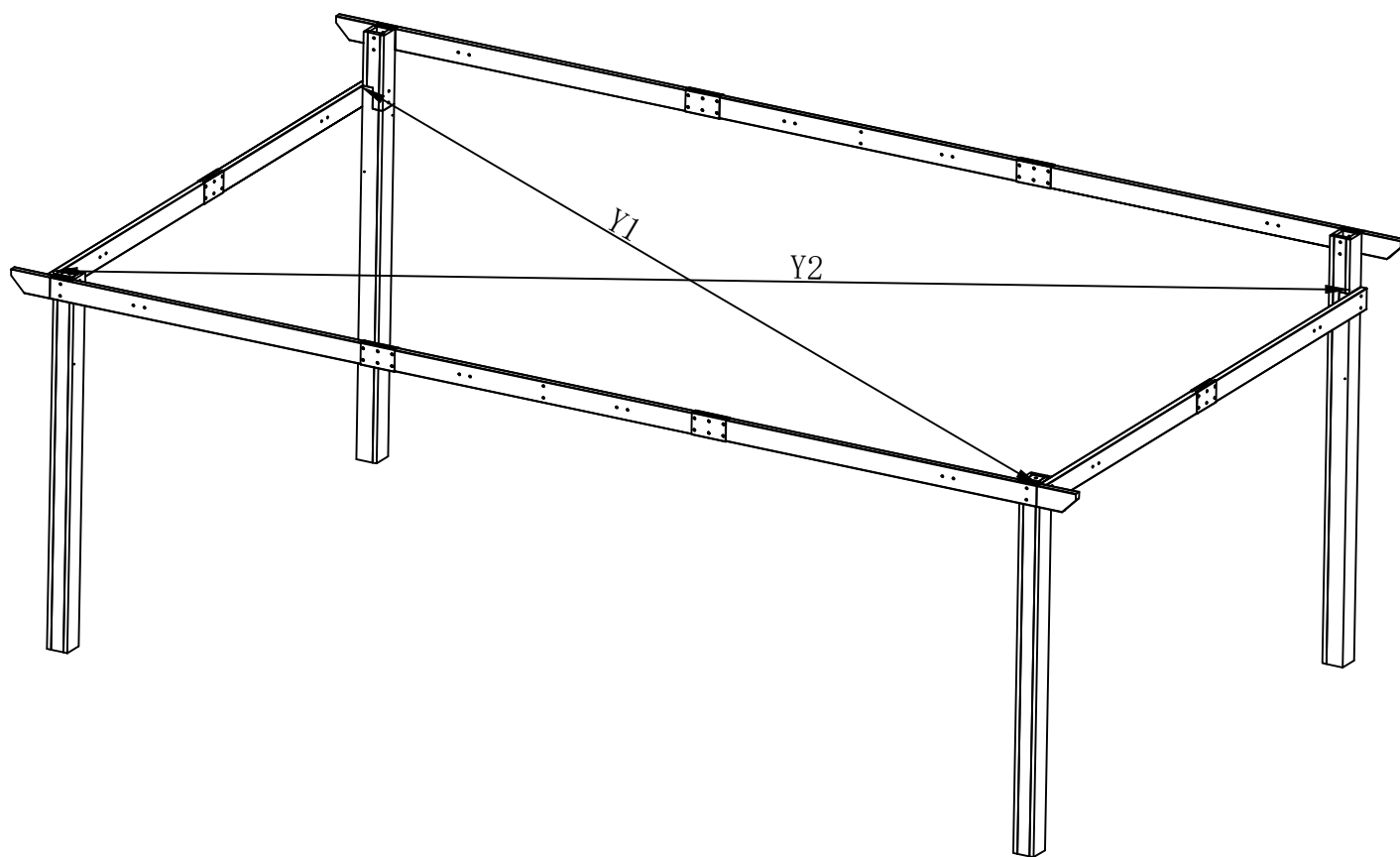


M10*80 (CC) 2X

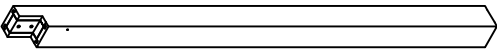
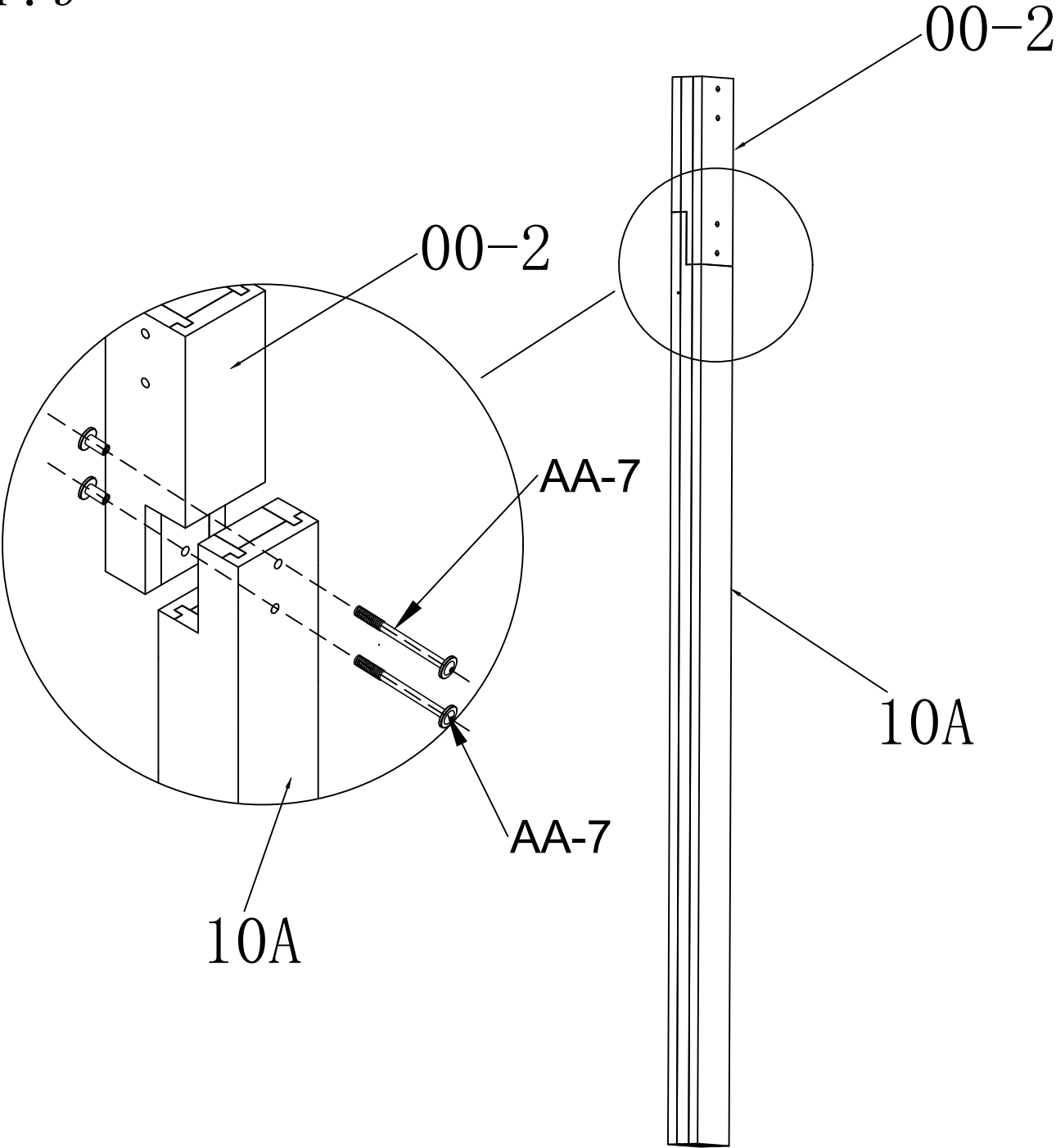
STEP. 8

$$\angle R = 90^\circ$$

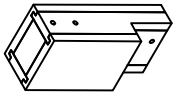
$$Y1 = Y2$$



STEP. 9



10A 1X

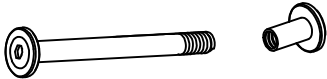
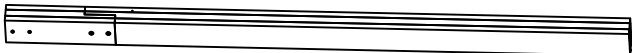
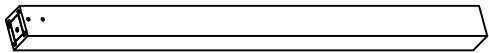
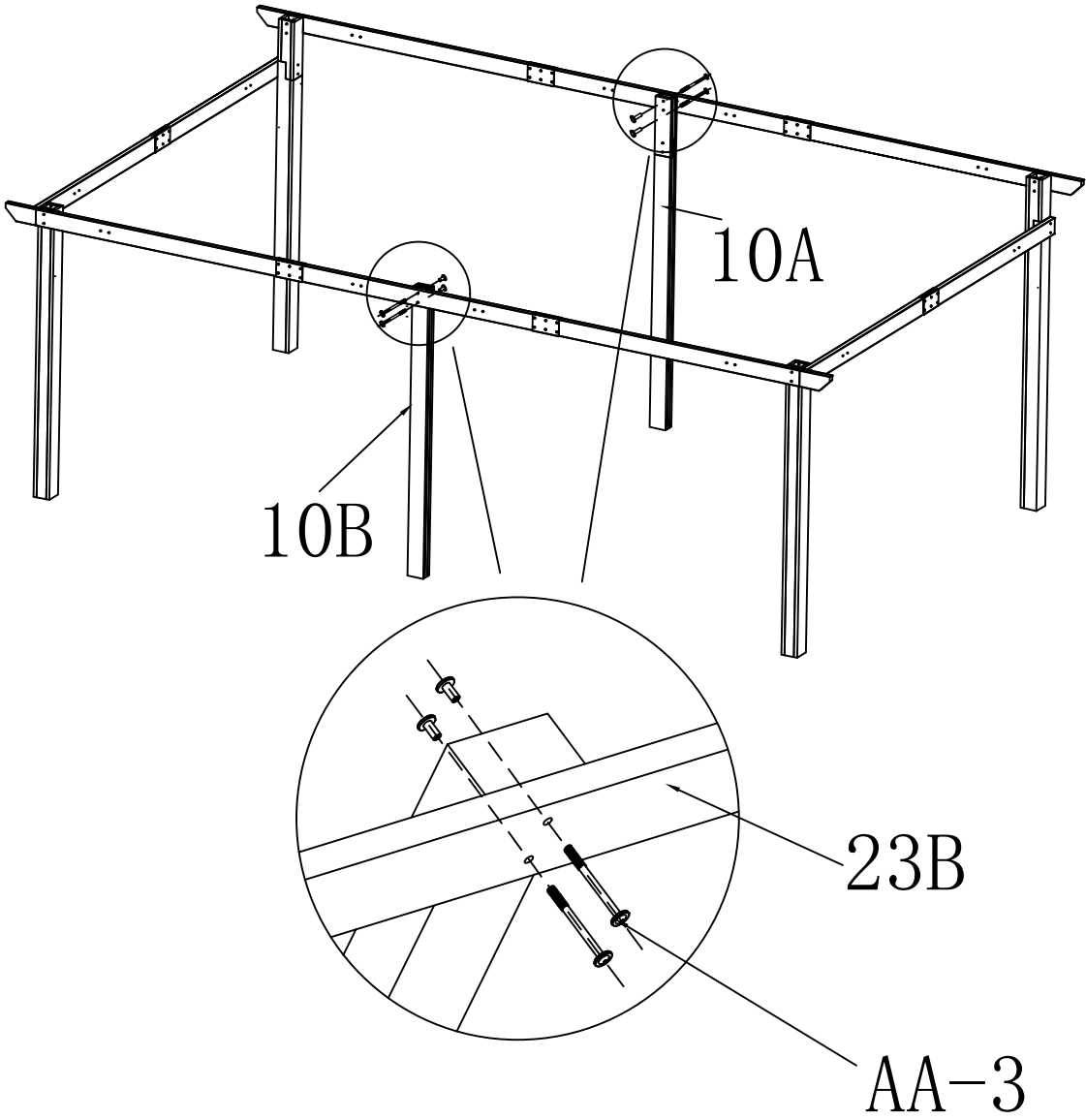


00-2 1X



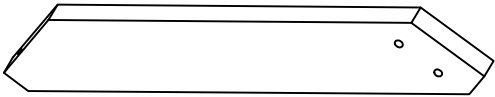
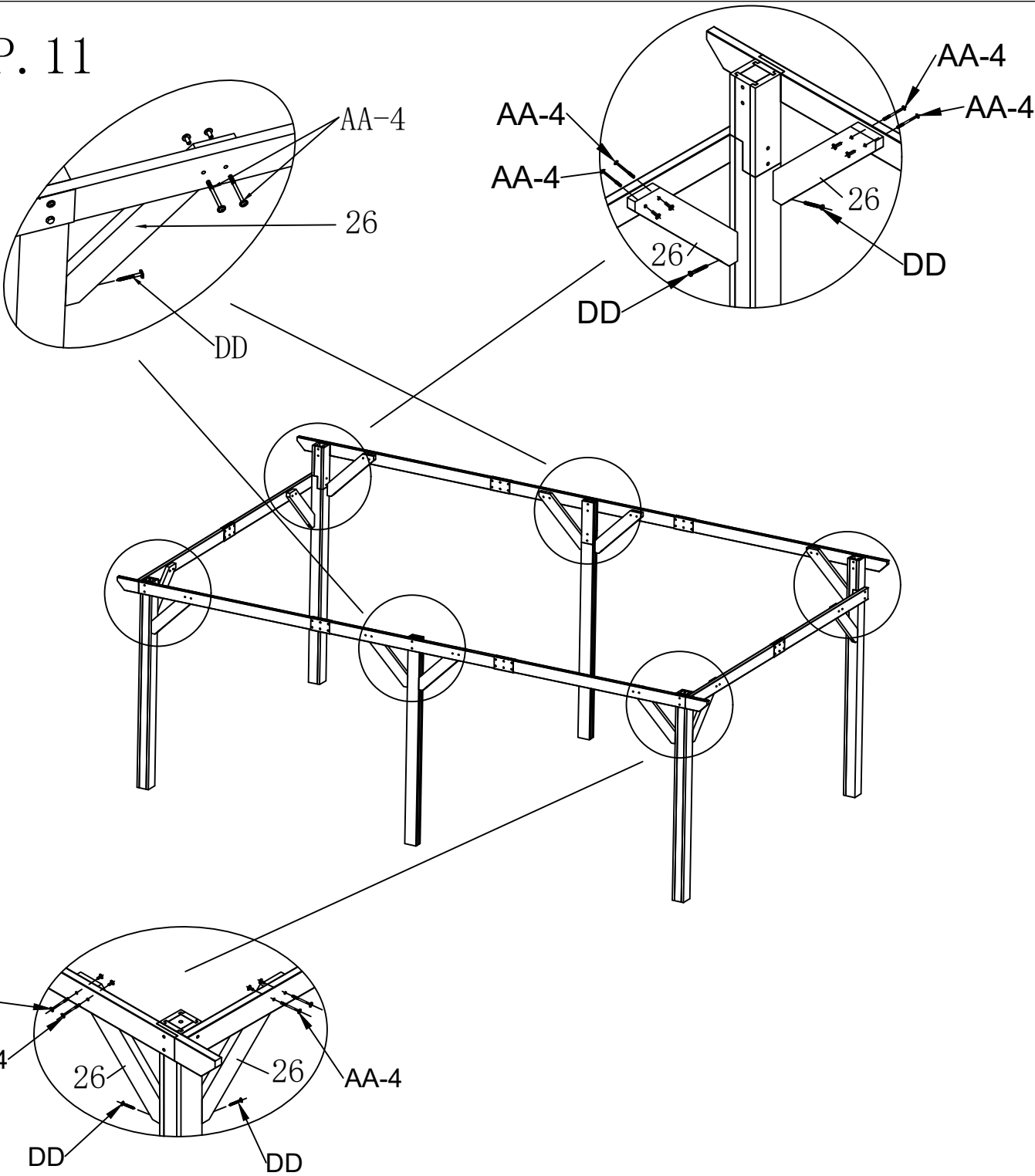
M8X70 AA-7 2X

STEP. 10



M8X105 AA-3 4X

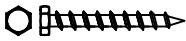
STEP. 11



26 12X

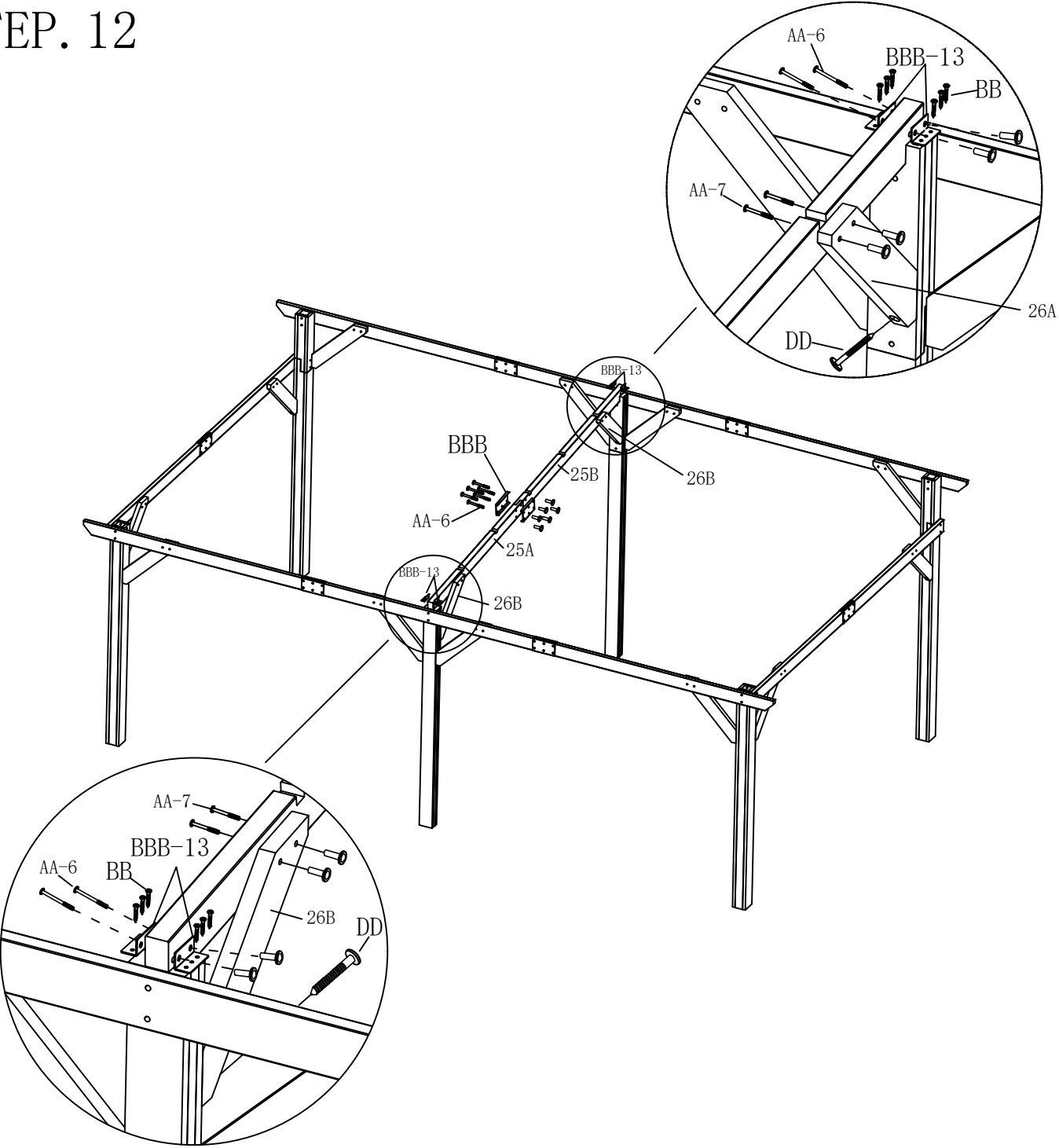


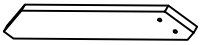
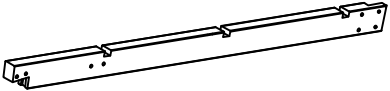
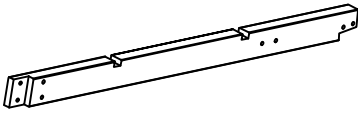


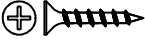
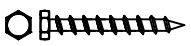
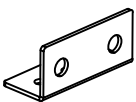
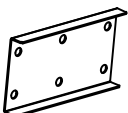
M8X60 (AA-4) 24X



M6*70 (DD) 12X

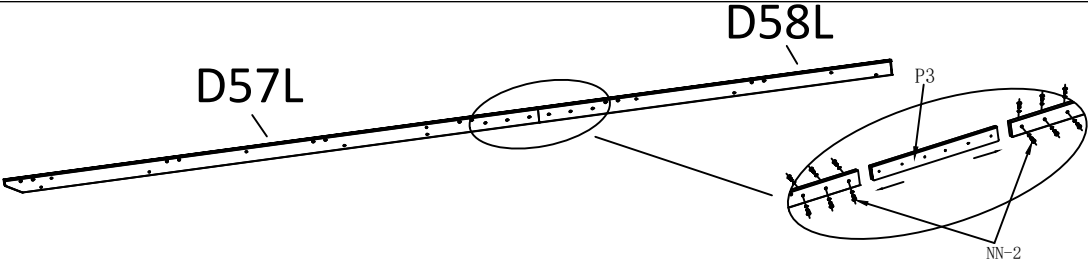
STEP. 12



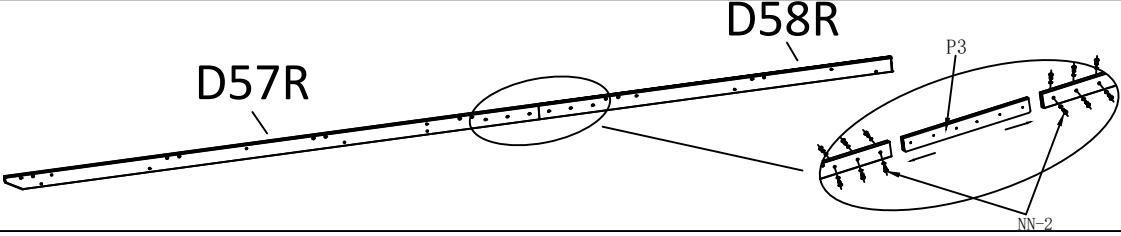
 26B 2X		 25A 1X		 25B 1X	
 M8X40 (AA-6) 10X	 M8X70 (AA-7) 4X	 M5*20 (BB) 12X	 M6*70 (DD) 2X	 BBB-13 4X	 BBB 2X

STEP. 13

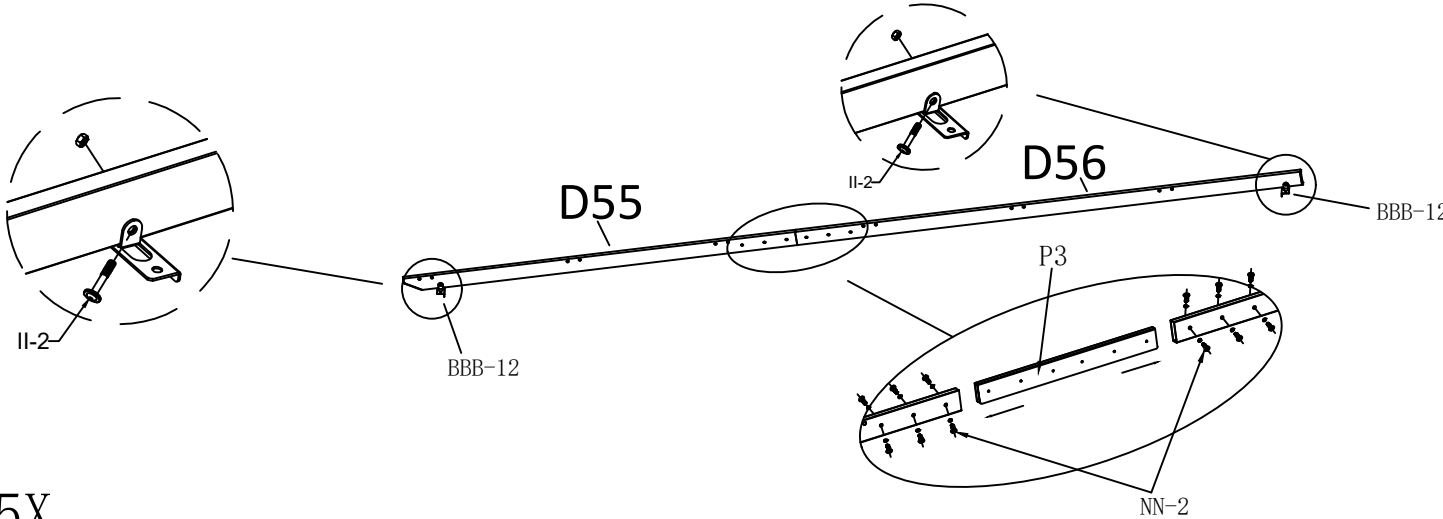
1X



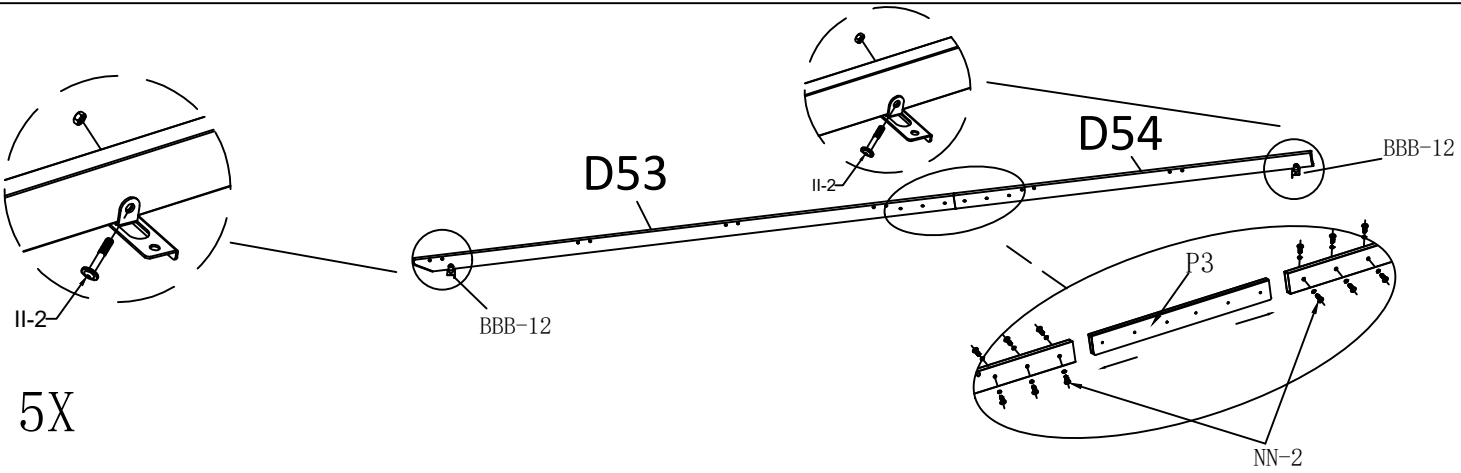
1X

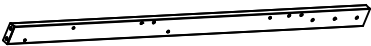
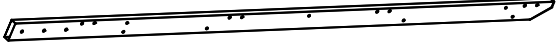
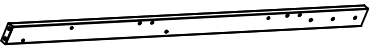


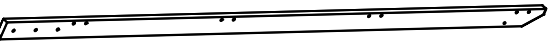
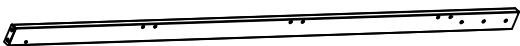

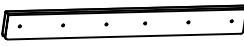

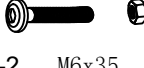



5X

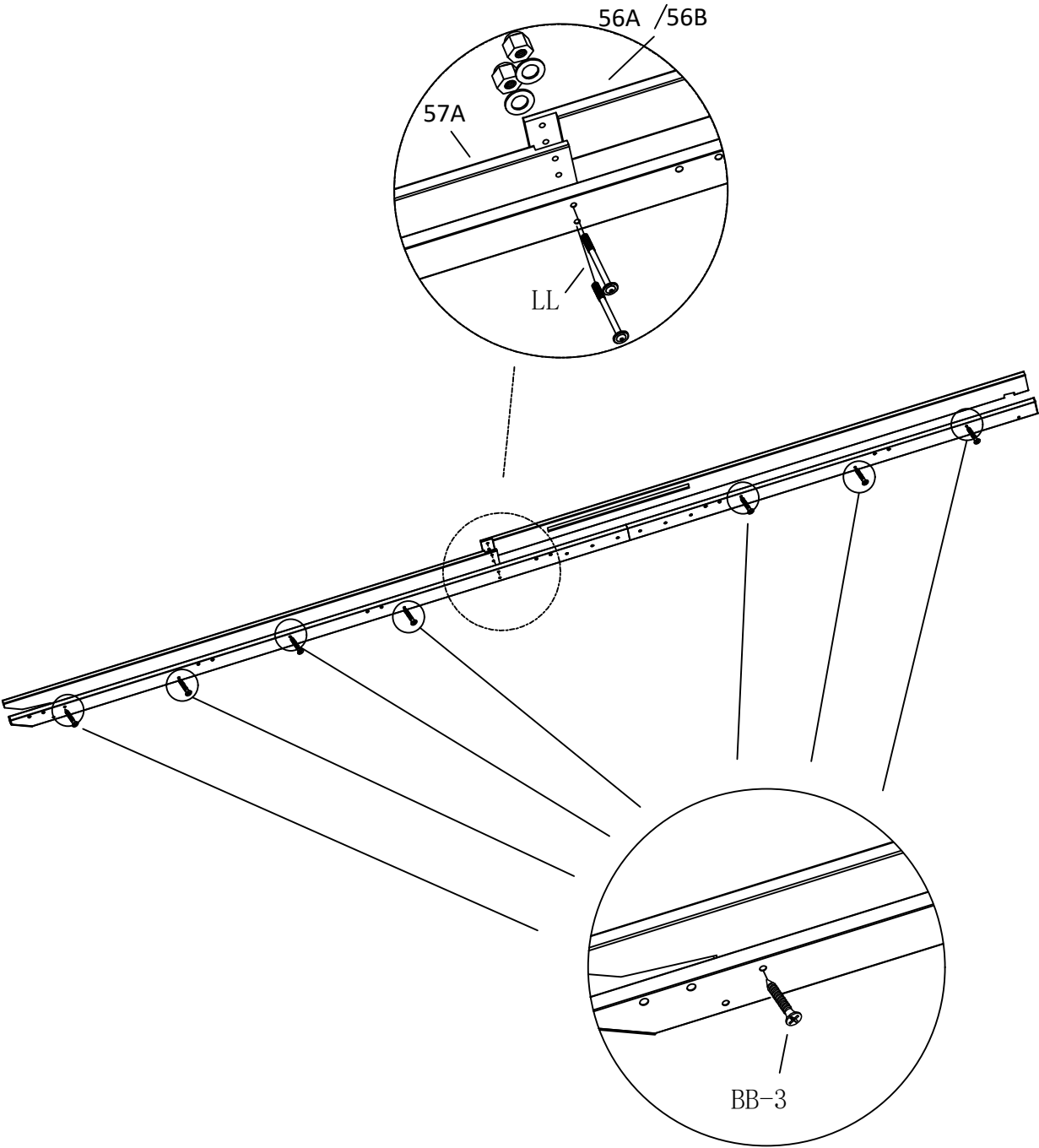


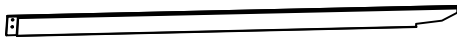
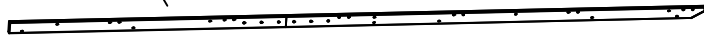
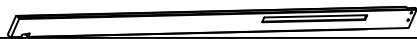
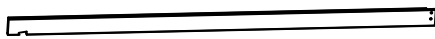

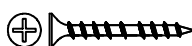
5X



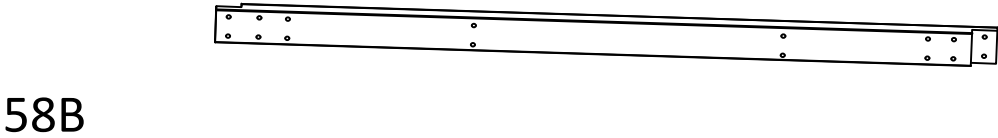
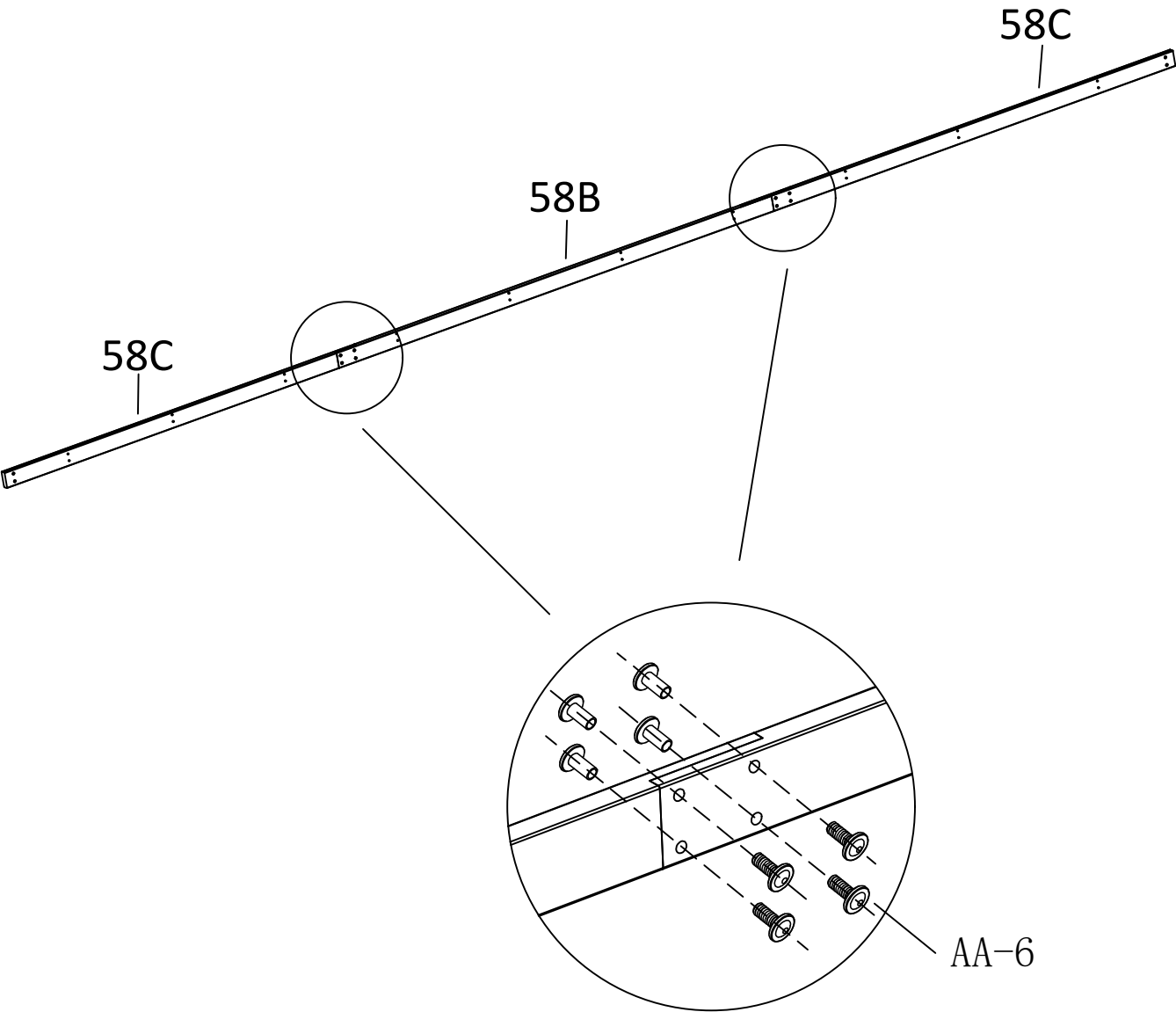
D58L		1X	D57L		1X
D58R		1X	D57R		1X
D54		5X	D53		5X
D56		5X	D55		5X
P3		12X	 BBB-12 20X		
			 II-2 M6x35 20X		
			 M6x12 NN-2 144X		

STEP. 14



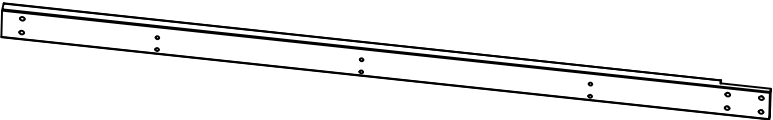
57A		2X			2X
56A		1X			
56B		1X			
					
M6X45 LL 4X		M5X35 BB-3 14X			

STEP. 15



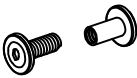
58B

1X



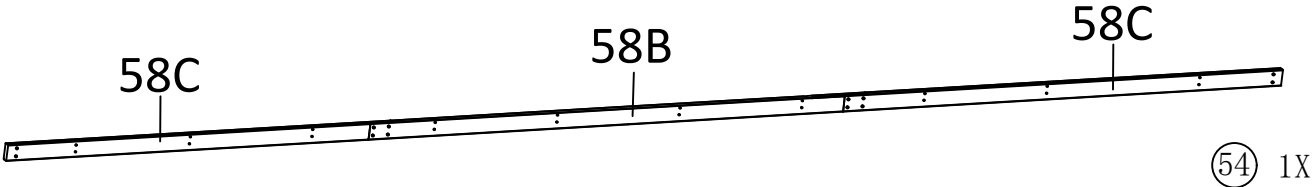
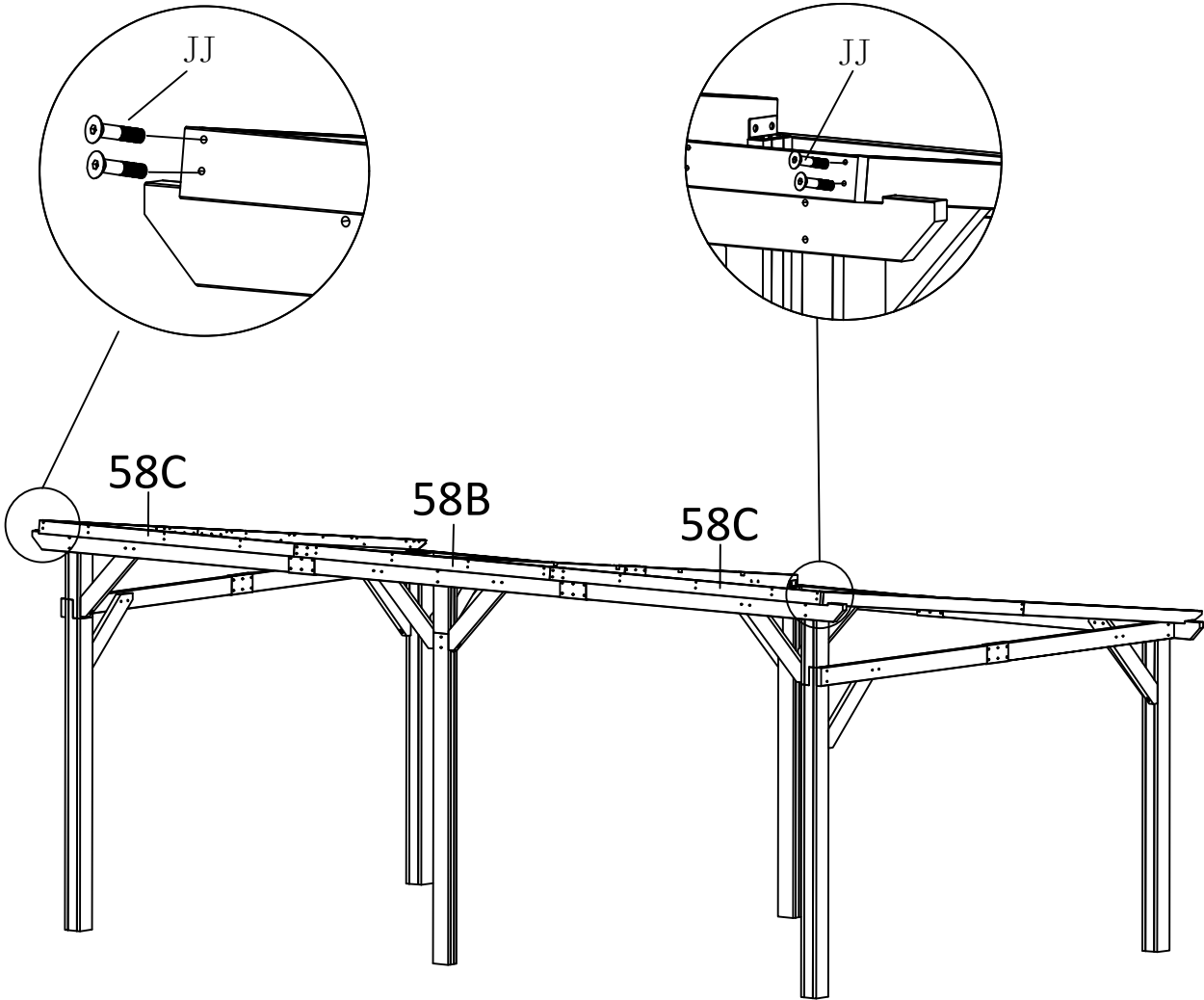
58C

2X

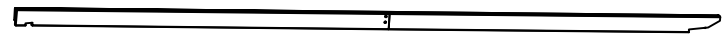


M8*20 AA-6 8X

STEP. 16



1X



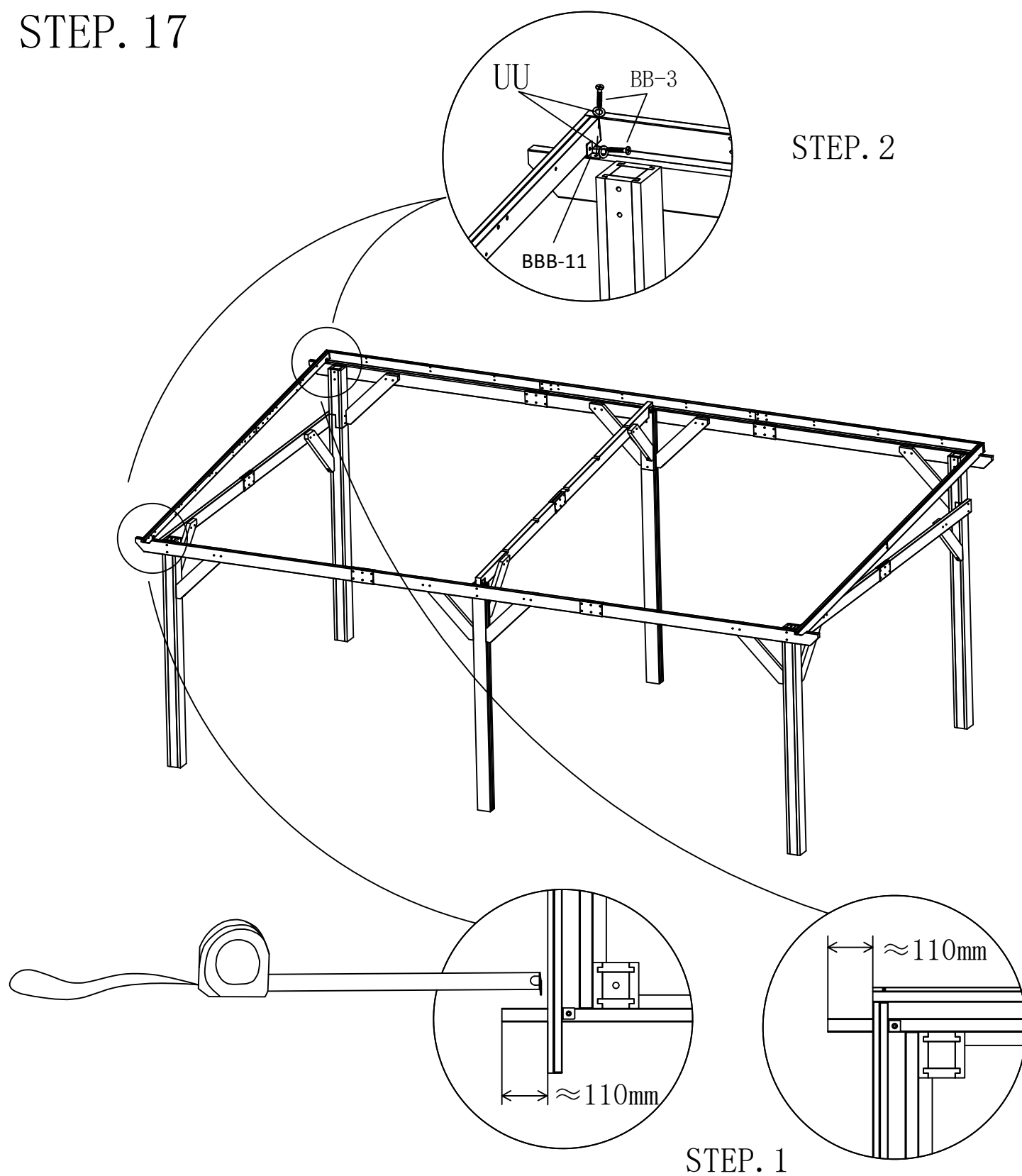
1X



M6*45

(JJ) 4X

STEP. 17

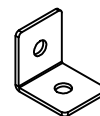


M5*35

BB-3 4X

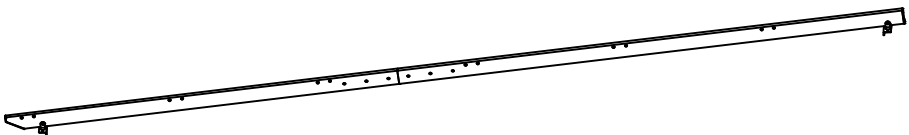
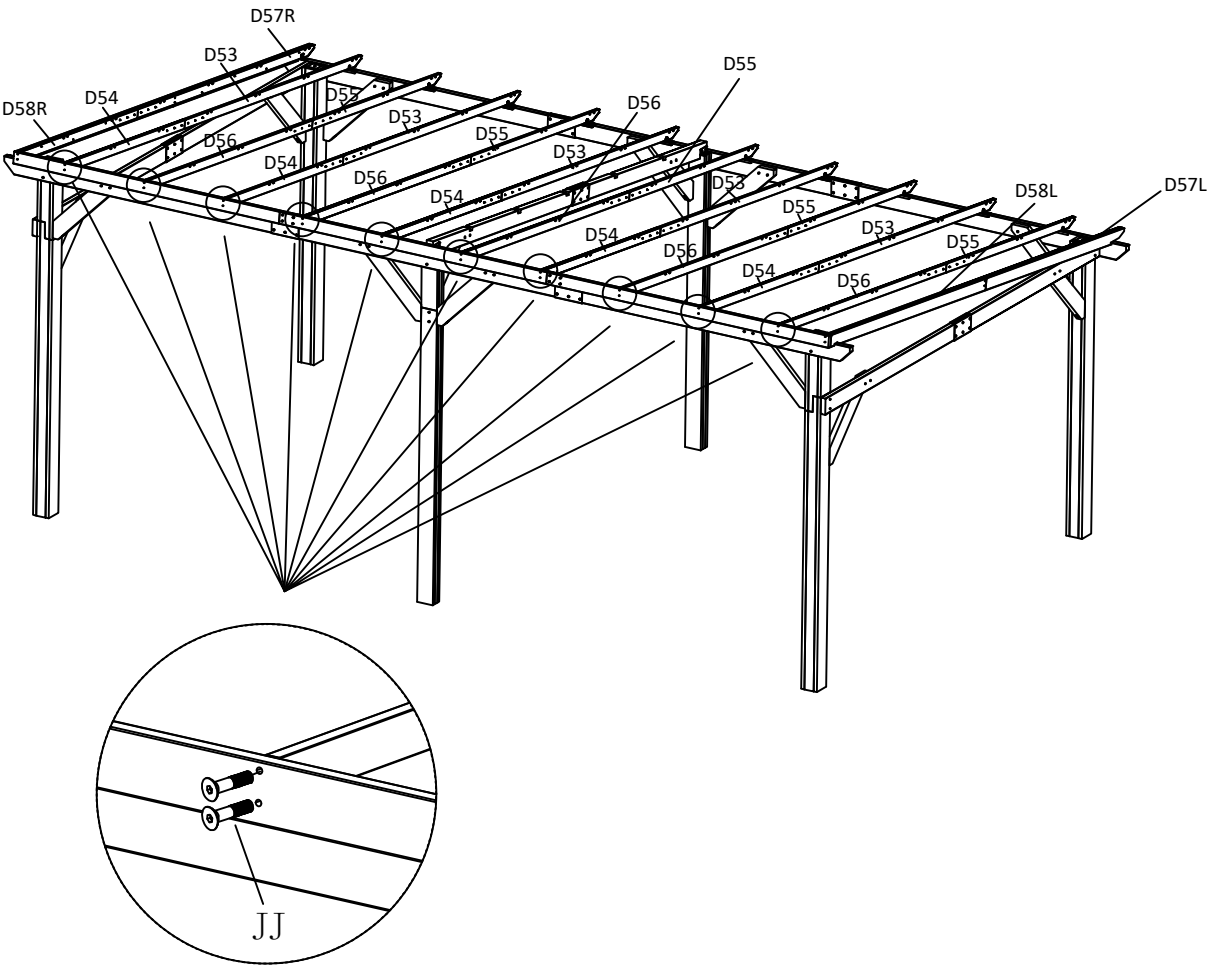


UU 4X

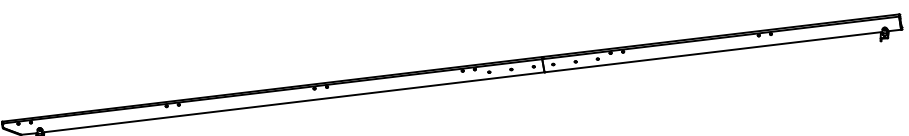


BBB-11 2X

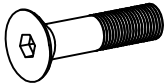
STEP. 18



5X



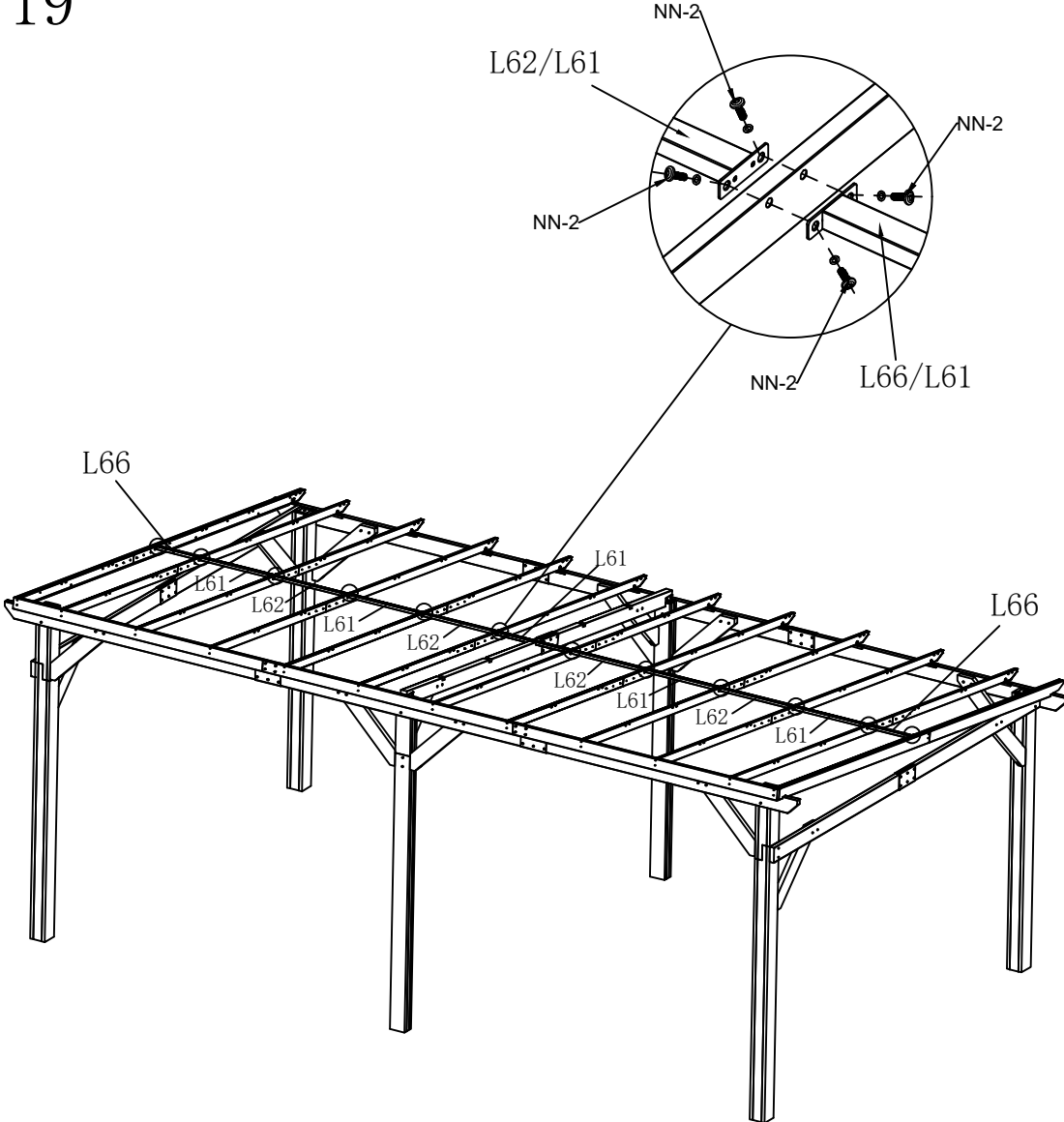
5X



M6*45

ⓐ 20X

STEP. 19



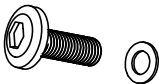
L66 2X



L61 5X



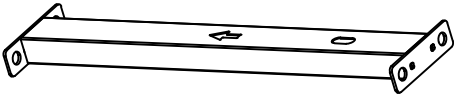
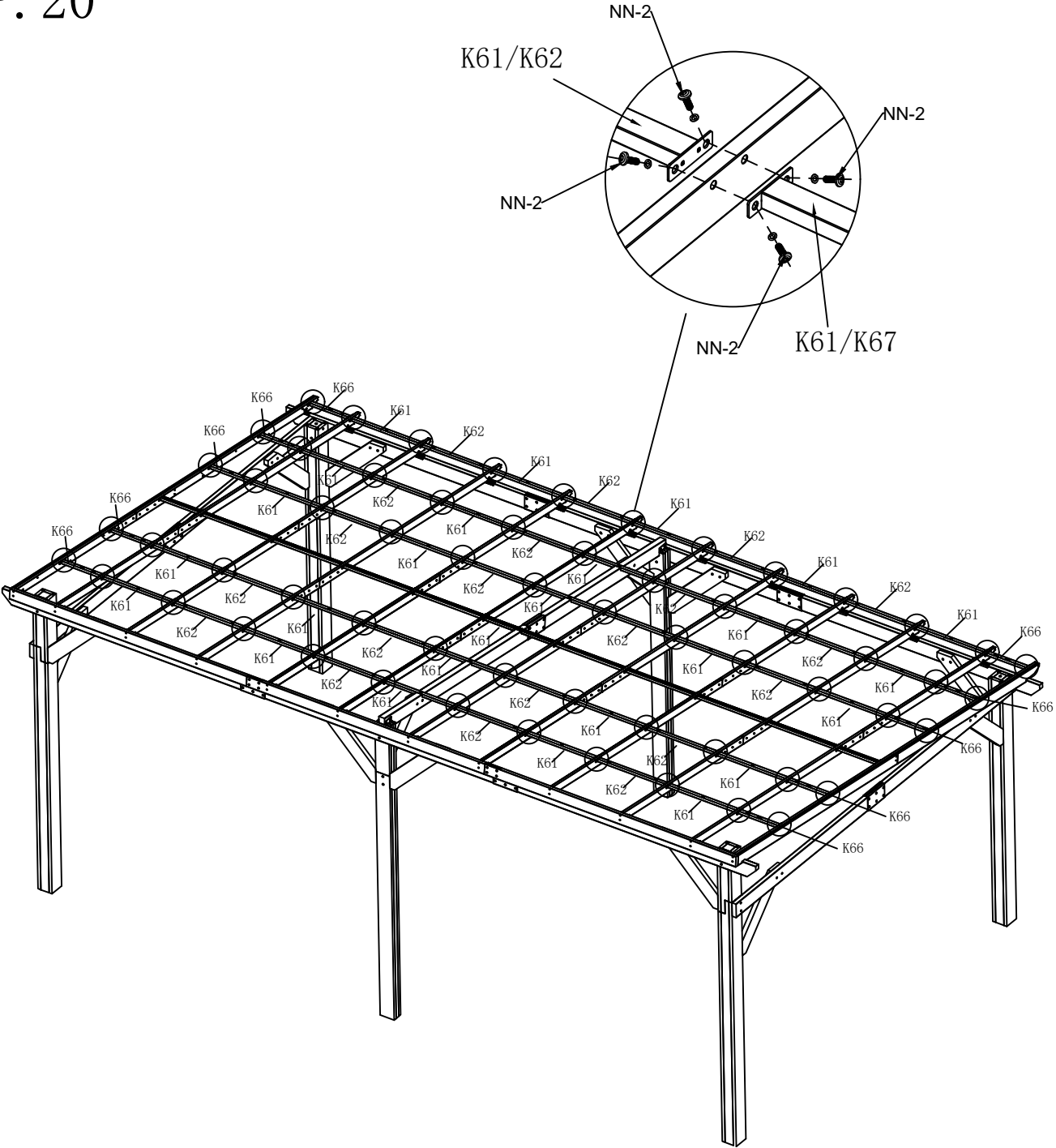
L62 4X



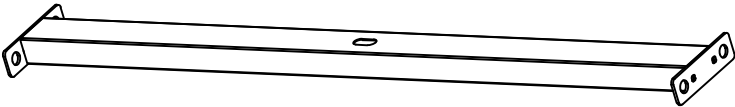
M6*12

NN-2 44X

STEP. 20



K66 10X



K61 25X



K62 20X

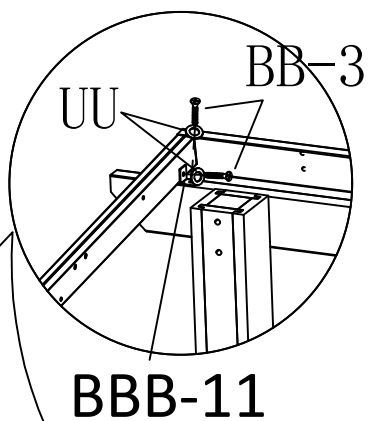


M6*12

NN-2 220X

STEP. 21

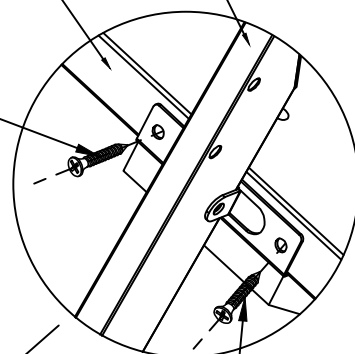
STEP. 3



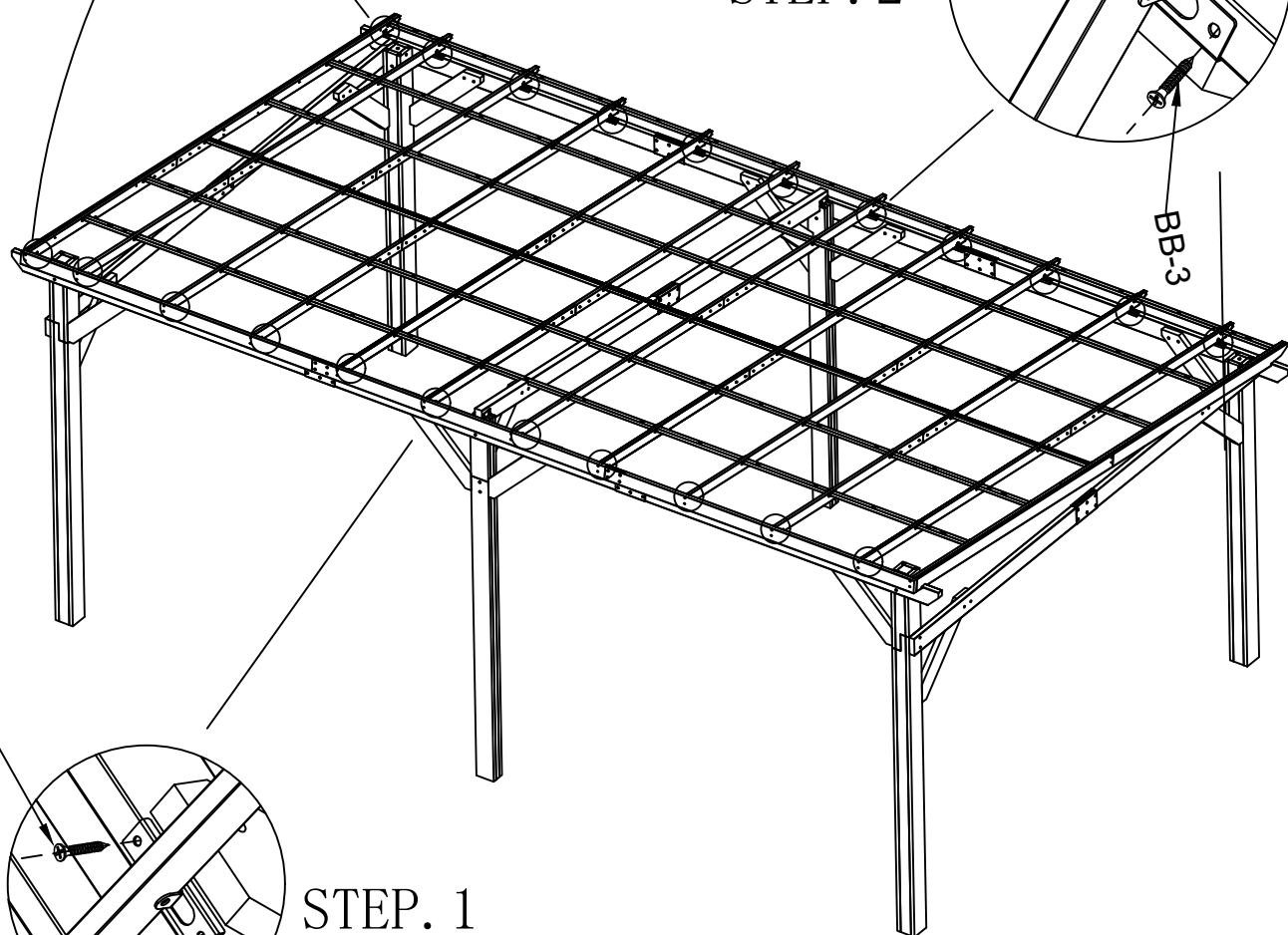
23B/23C D53/55

BB-3

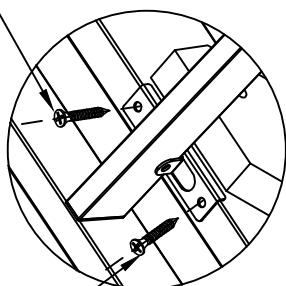
STEP. 2



BB-3

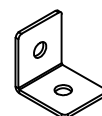
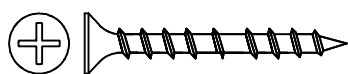


BB-3



BB-3

STEP. 1



M5*35

BB-3 44X

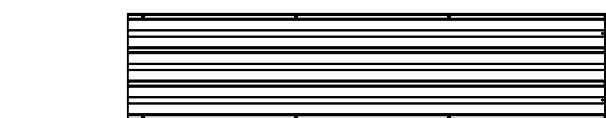
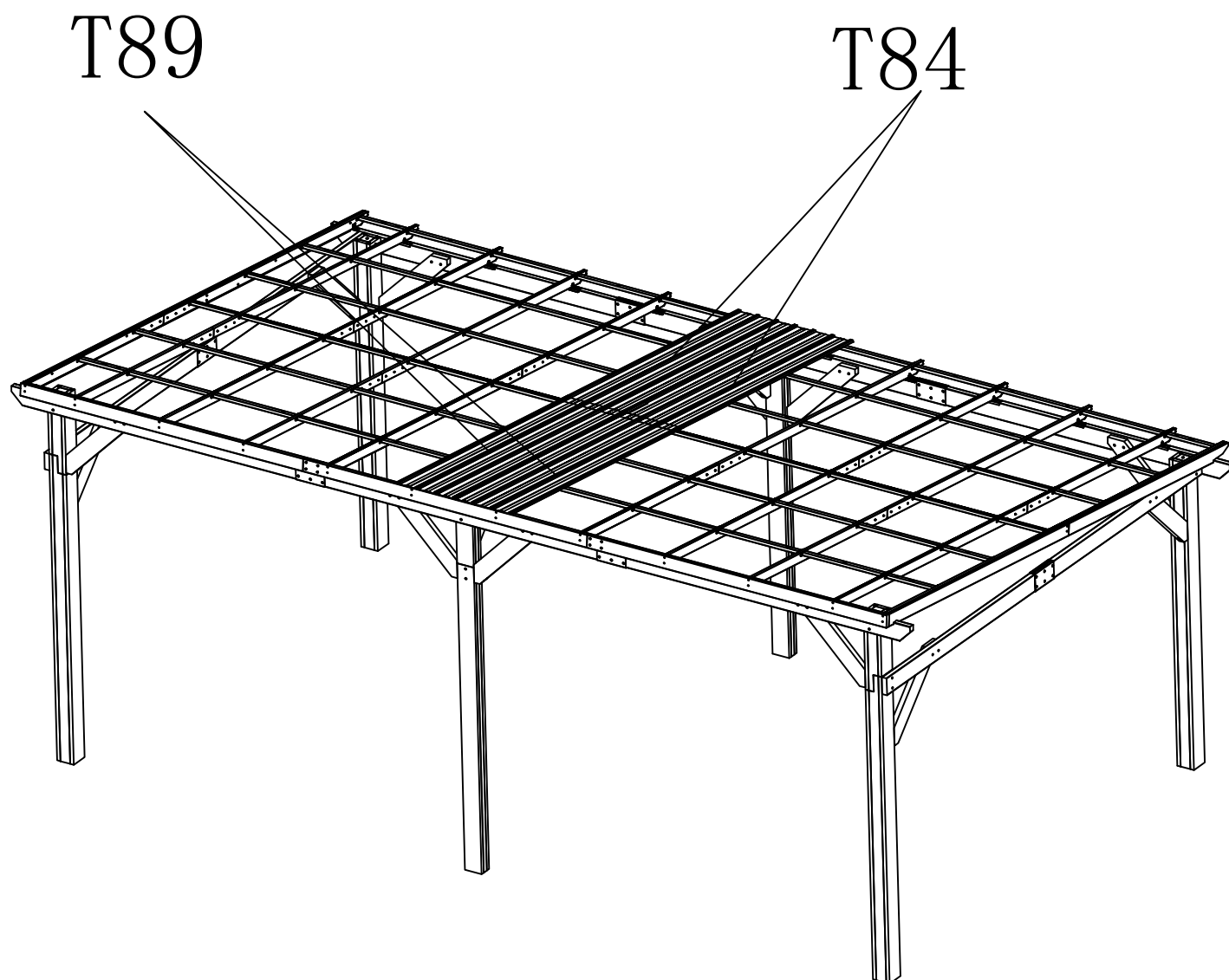
UU

4X

BBB-11

2X

STEP. 22

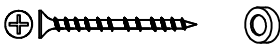
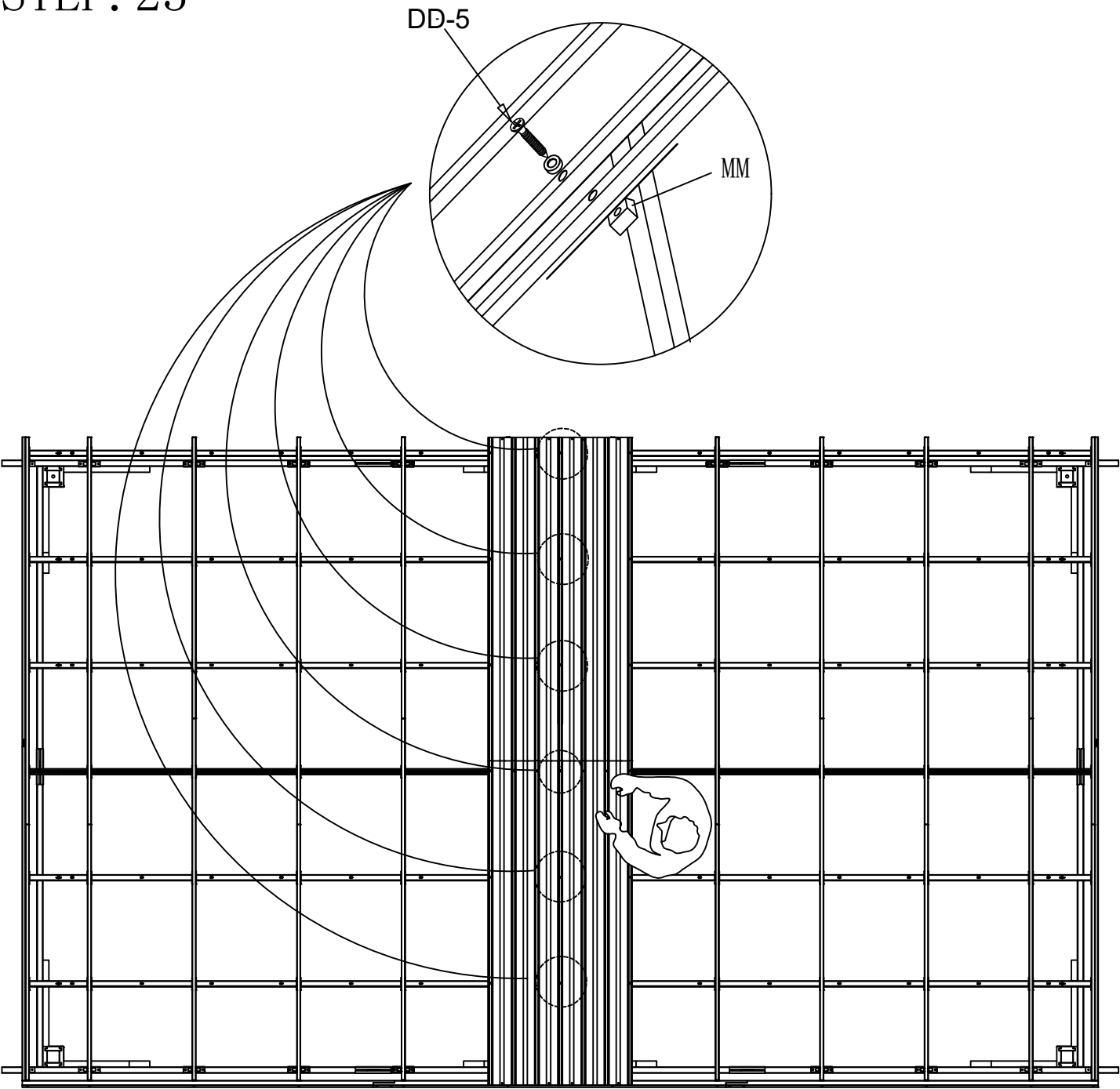


T84 2X



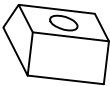
T89 2X

STEP. 23



M6*50

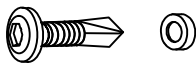
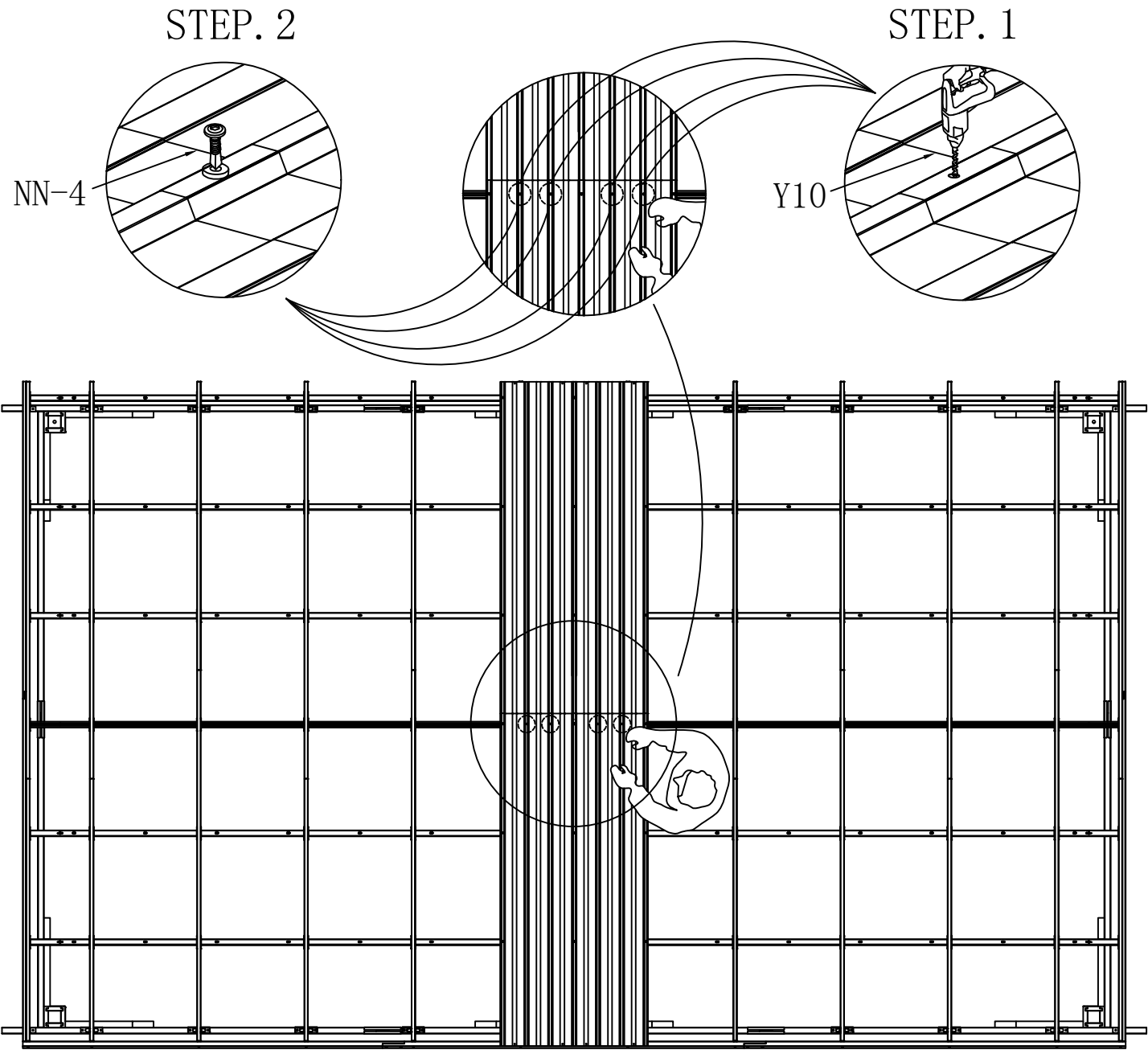
LL 6X



Ⓜ

6X

STEP. 24



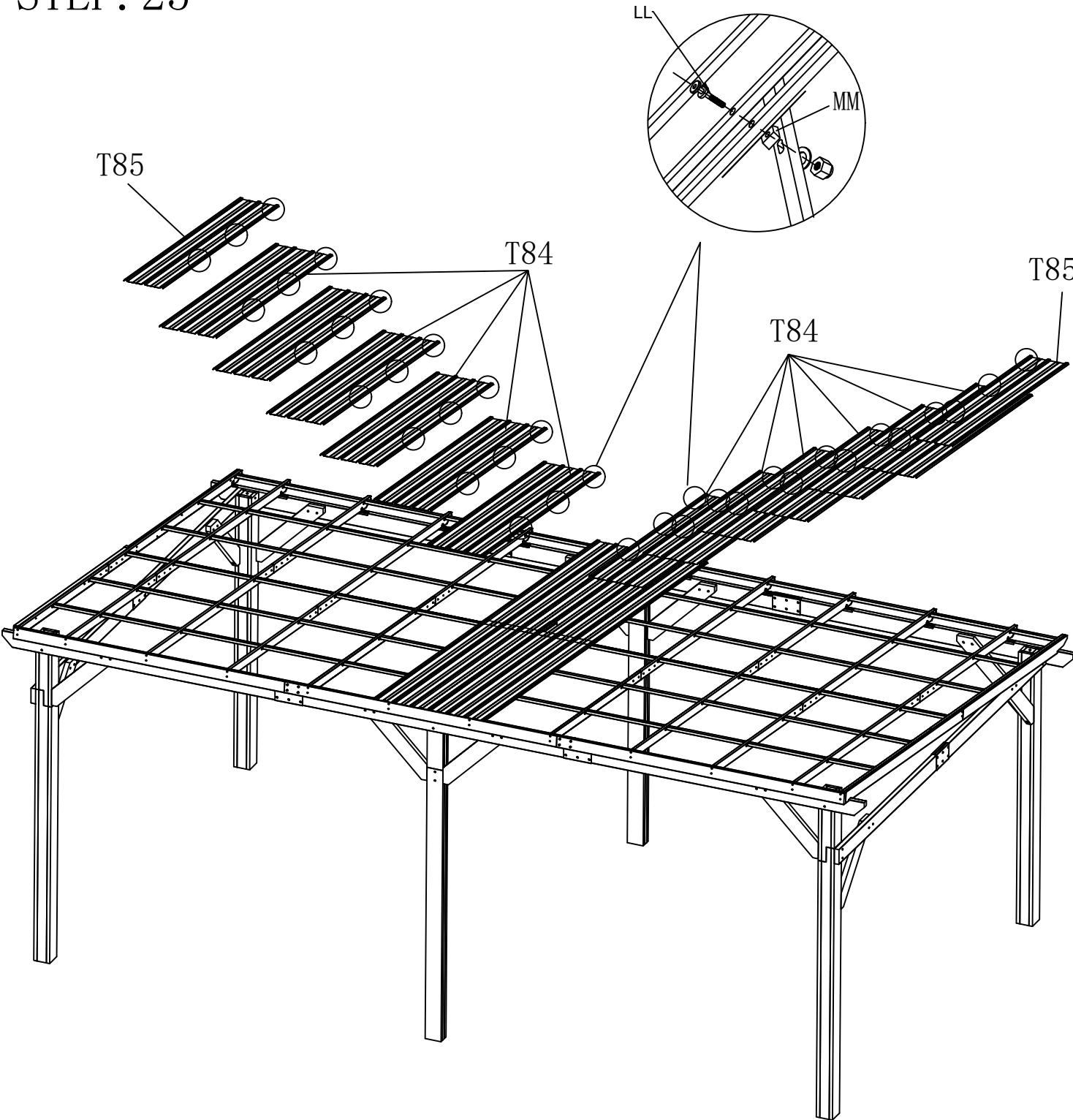
M6*25

NN-4 4X

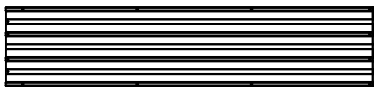


Y10 1X

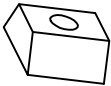
STEP. 25



T84 12X



T85 2X



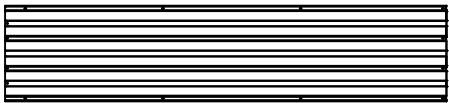
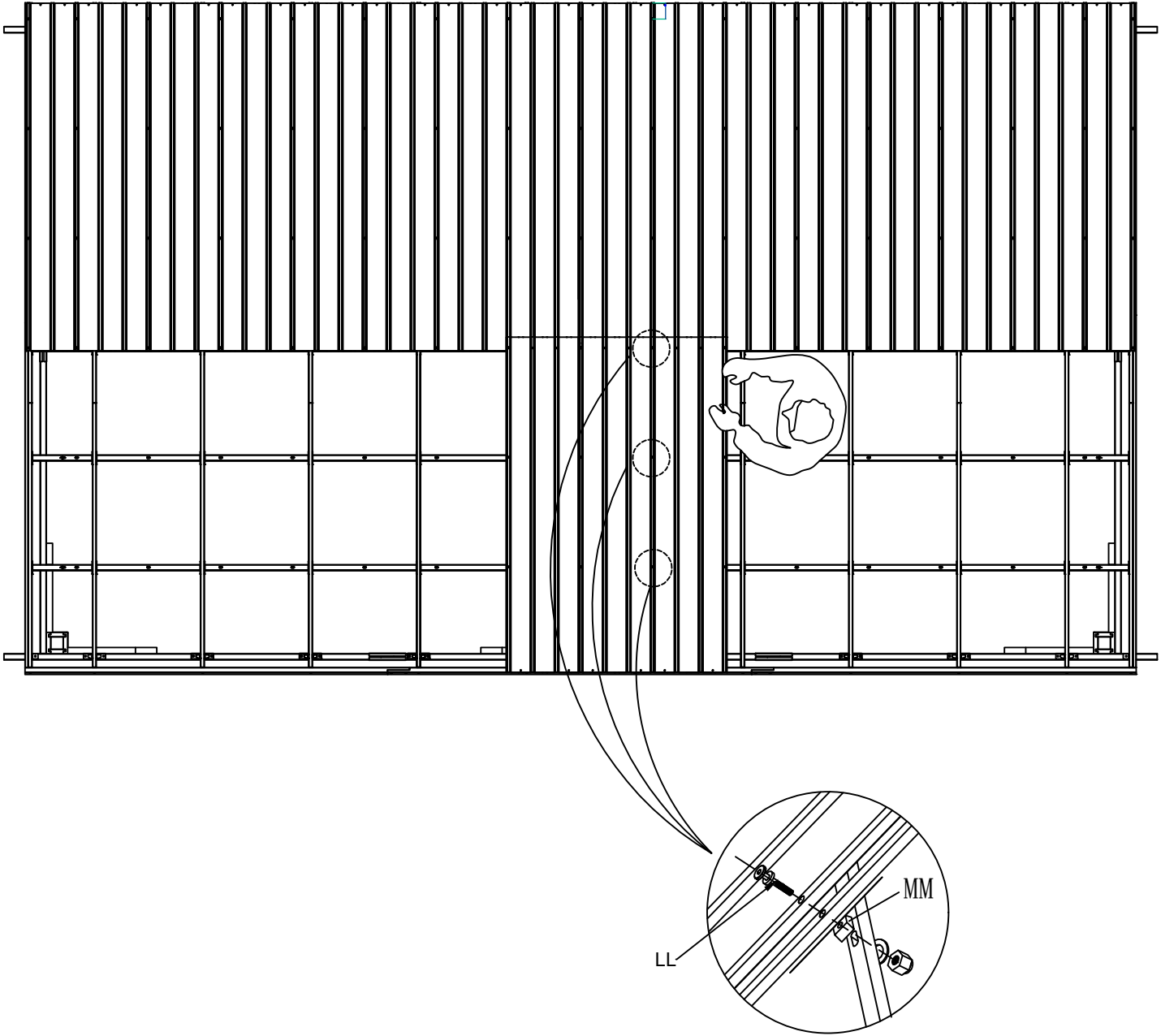
MM 42X



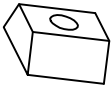
M6*45

LL 42X

STEP. 26



(T89) 1X



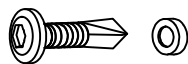
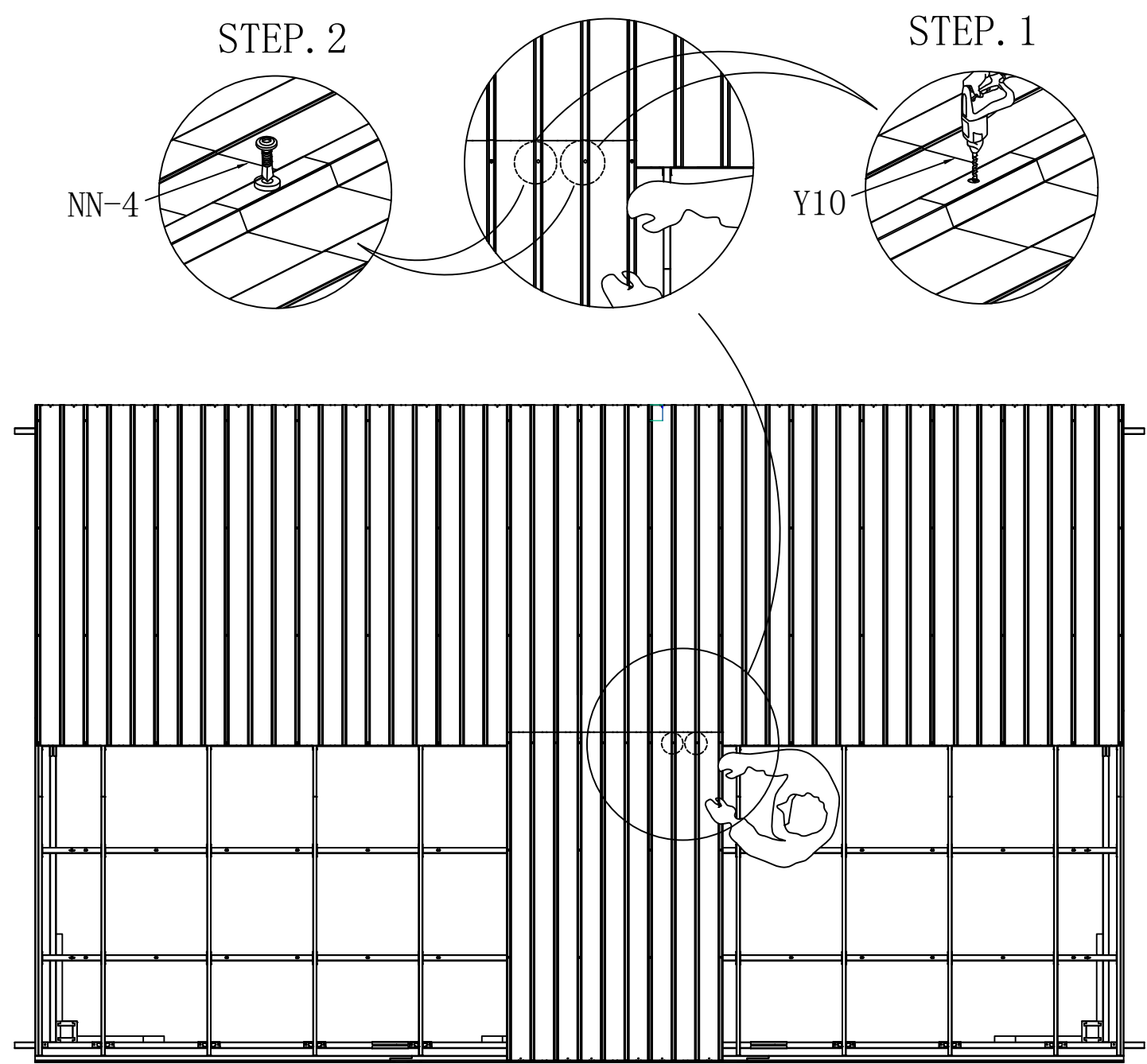
(MM) 3X



M6*45

LL 3X

STEP. 27



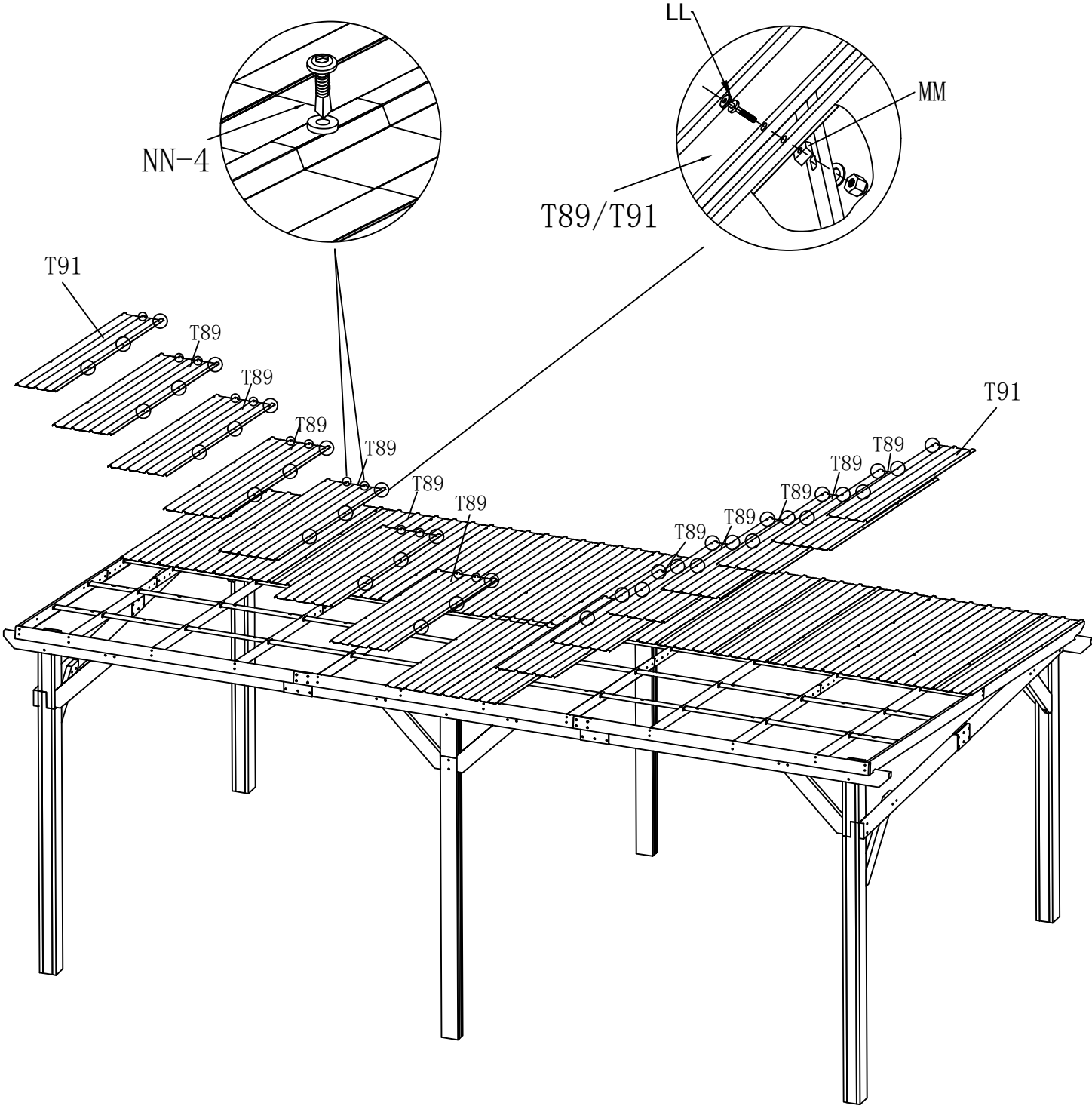
M6*25

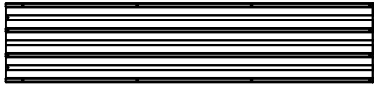
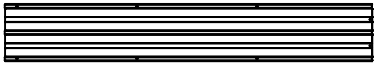
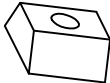
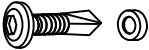

NN-4 2X



Y10 1X

STEP. 28



 (T89) 11X		 (T91) 2X	
 (MM) 39X	 M6*25 NN-4 24X	 M6*45 (LL) 39X	

STEP. 29

BB

DDD-3

UU

BB


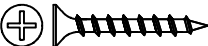
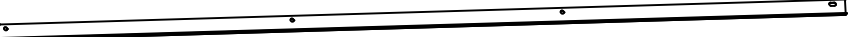


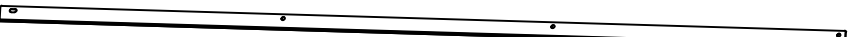

B50

B48

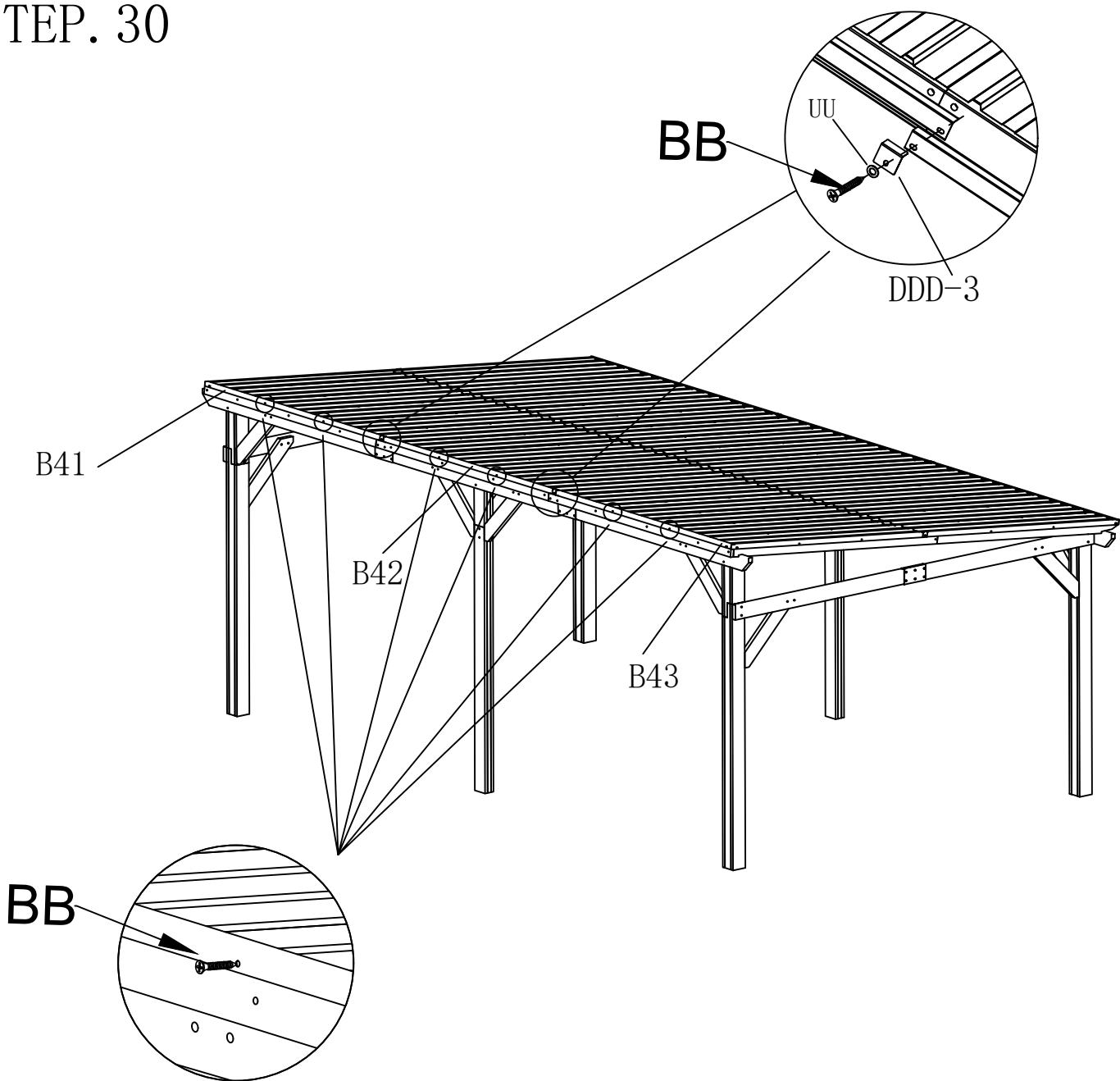
B49





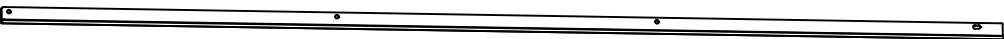

B47

BB

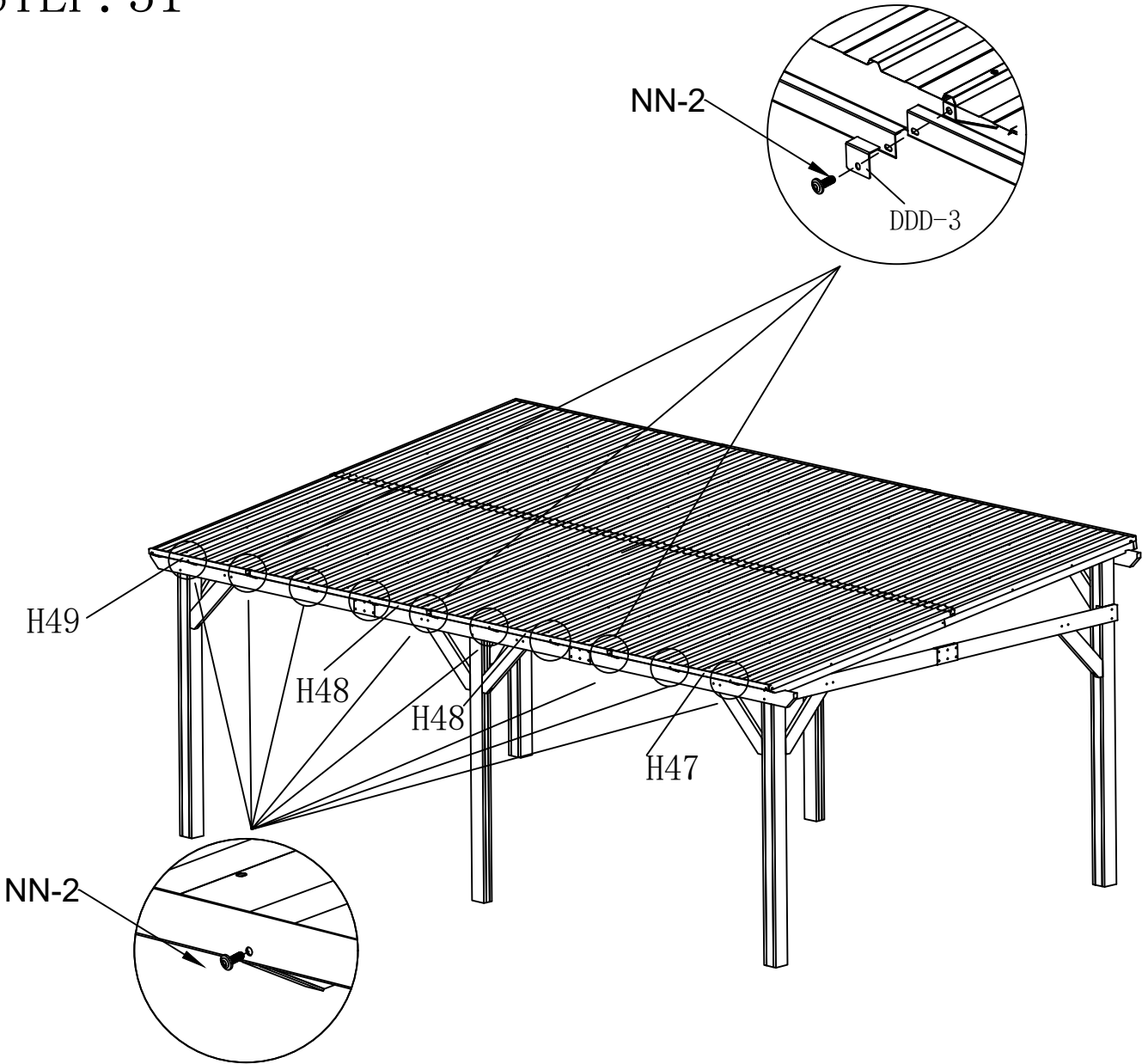
		B47 1X	 M5X20 BB 10X
		B48 1X	
		B49 1X	 DDD-3 2X
		B50 1X	
			 M5 UU 2X

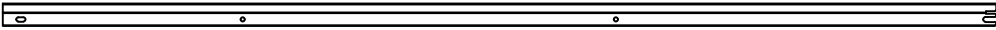

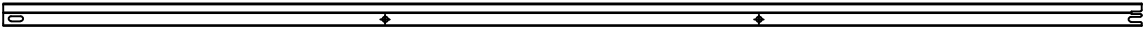
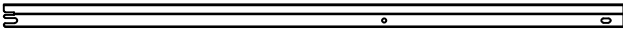

STEP. 30



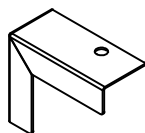
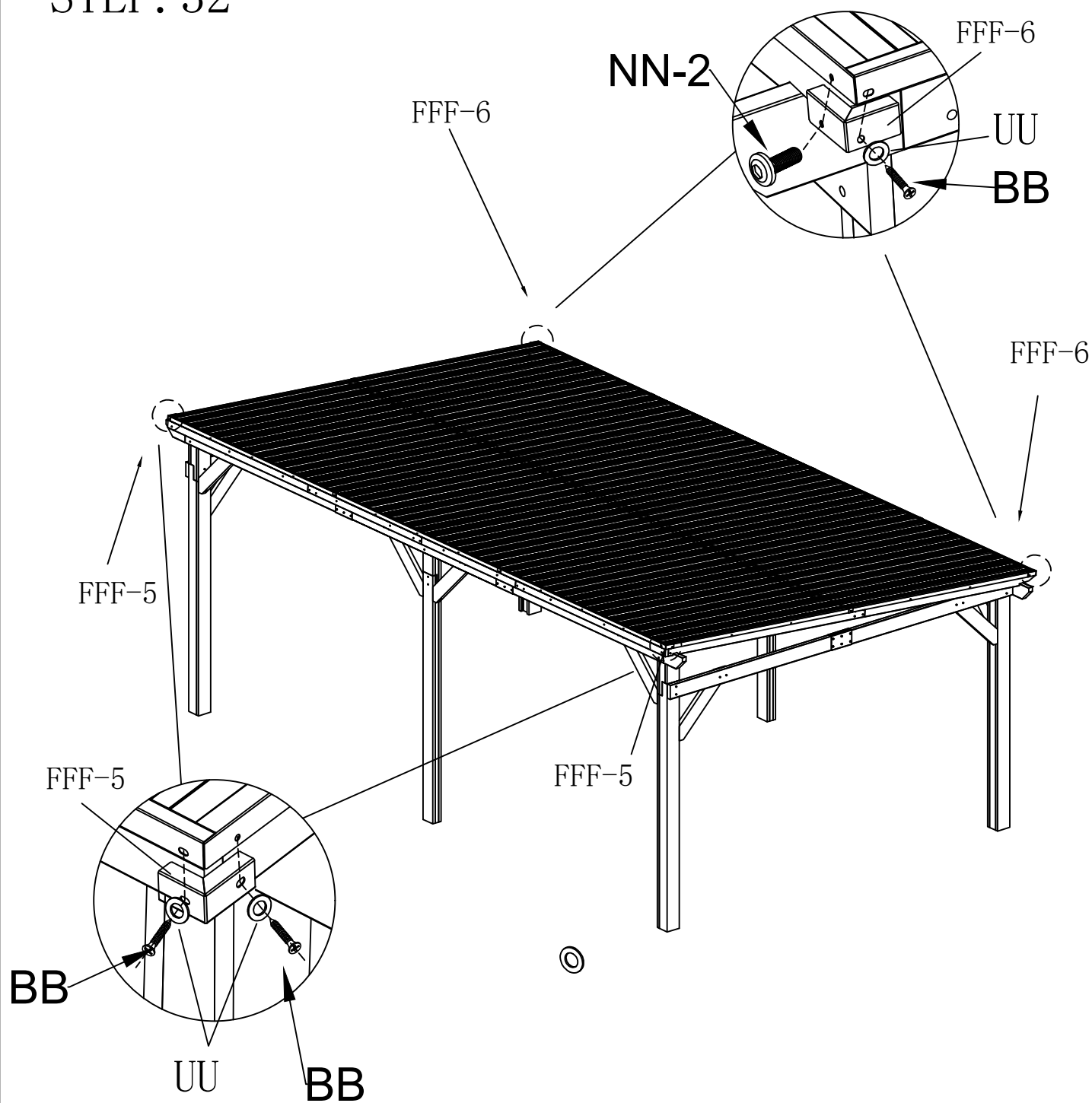
 <div>B411X</div>	 DDD-32X
 <div>B421X</div>	 M5UU2X
 <div>B431X</div>	 M5X20BB8X

STEP. 31

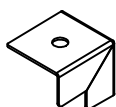


 <div>H471X</div>	 DDD-33X
 <div>H482X</div>	
 <div>H491X</div>	 M6X12NN-210X

STEP. 32



FFF-5 2X



FFF-6 2X



M5X20



6X



M5

UU

6X

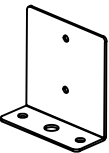
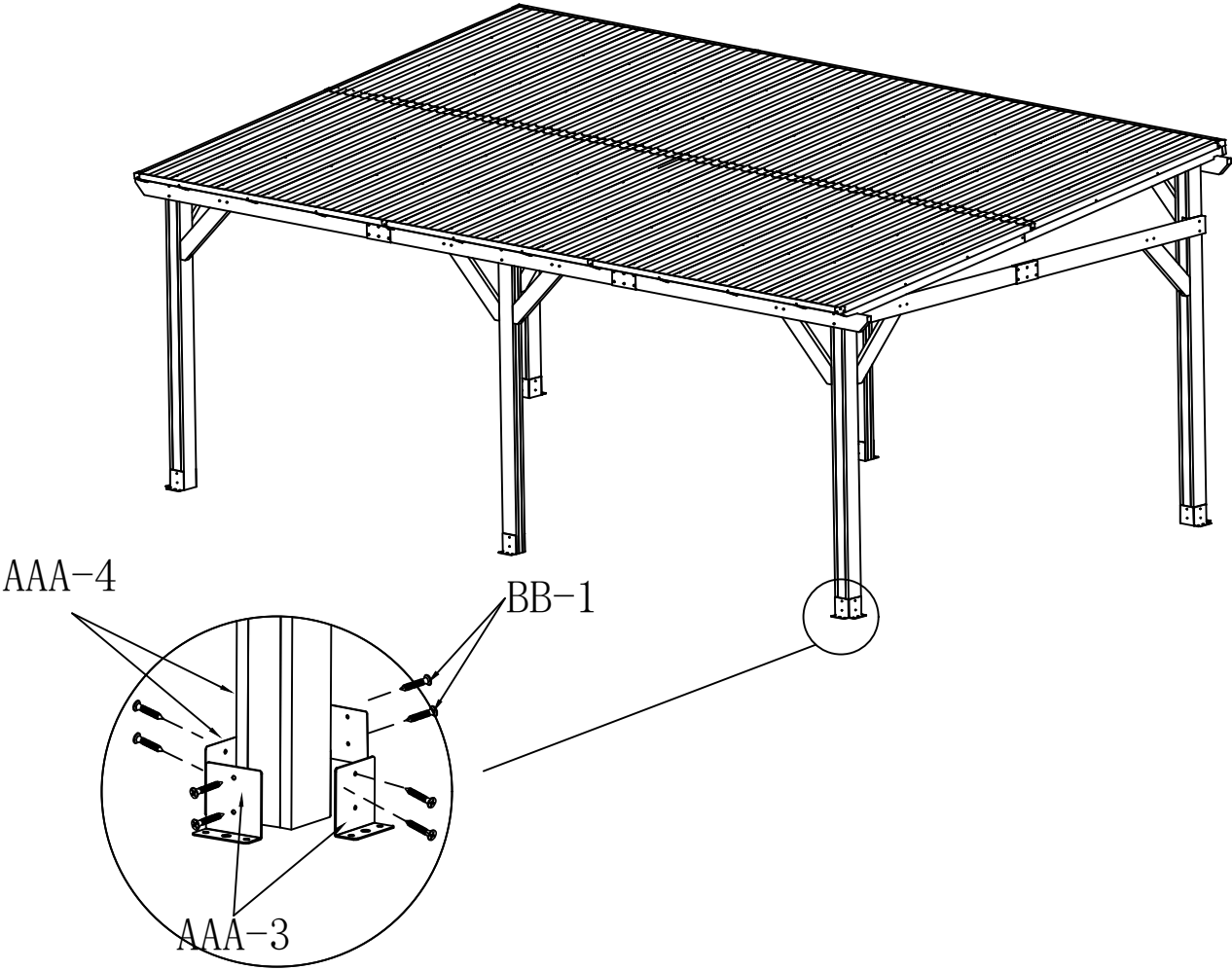


M6X12

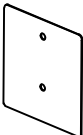


NN-2 2X

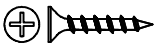
STEP. 33



AAA-3 10X



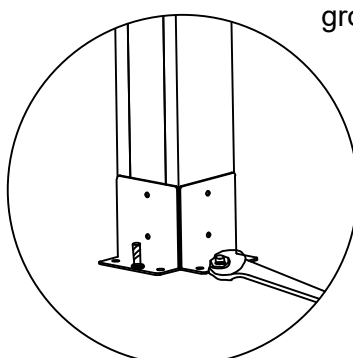
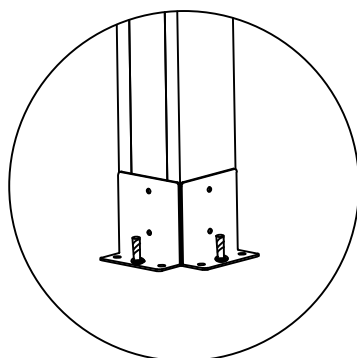
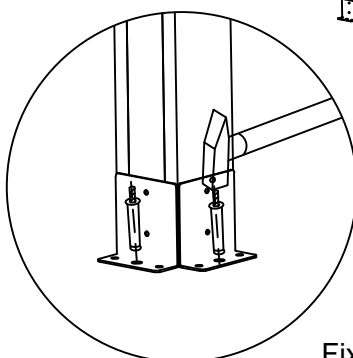
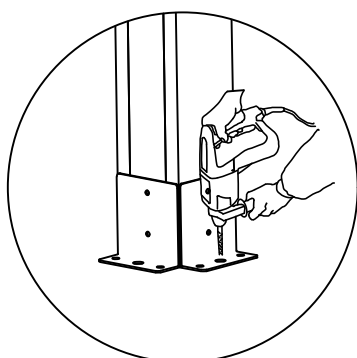
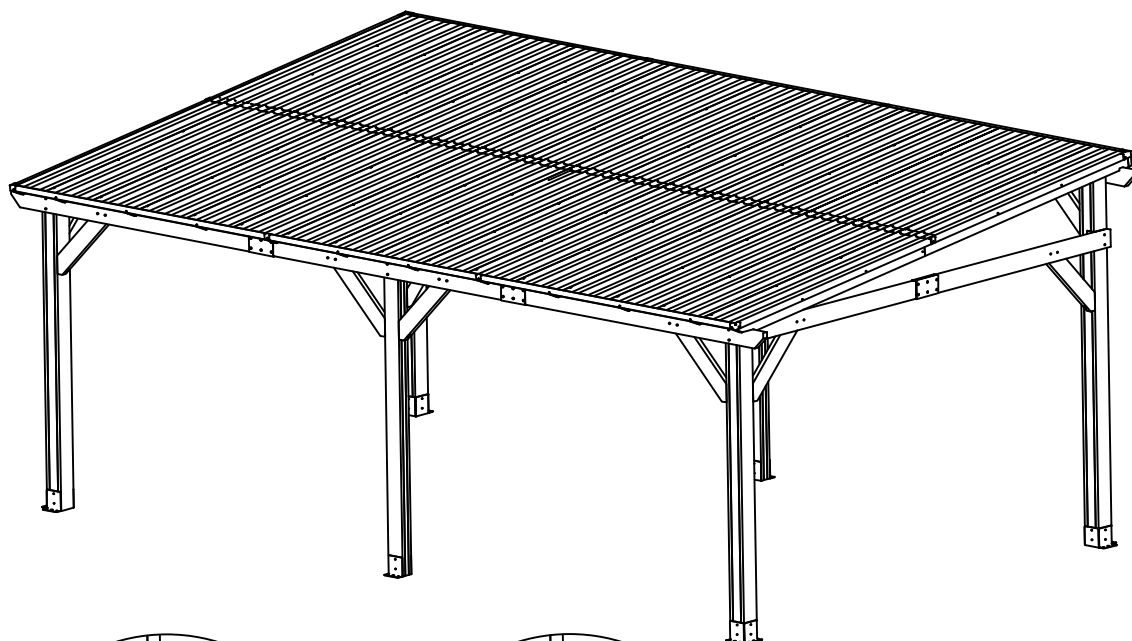
AAA-4 10X



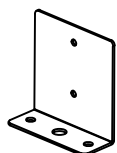
BB-1 40X

M5*25

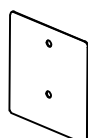
STEP. 34



Fix assembled gazebo on the cement ground by using **Expansion screws QQ**.



(AAA-3) 10X



(AAA-4) 10X



M10*80

(QQ) 8X