

Desk Assembly Instructions

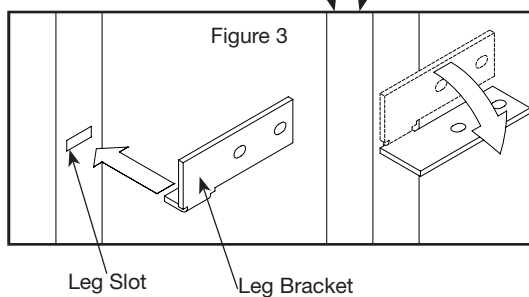
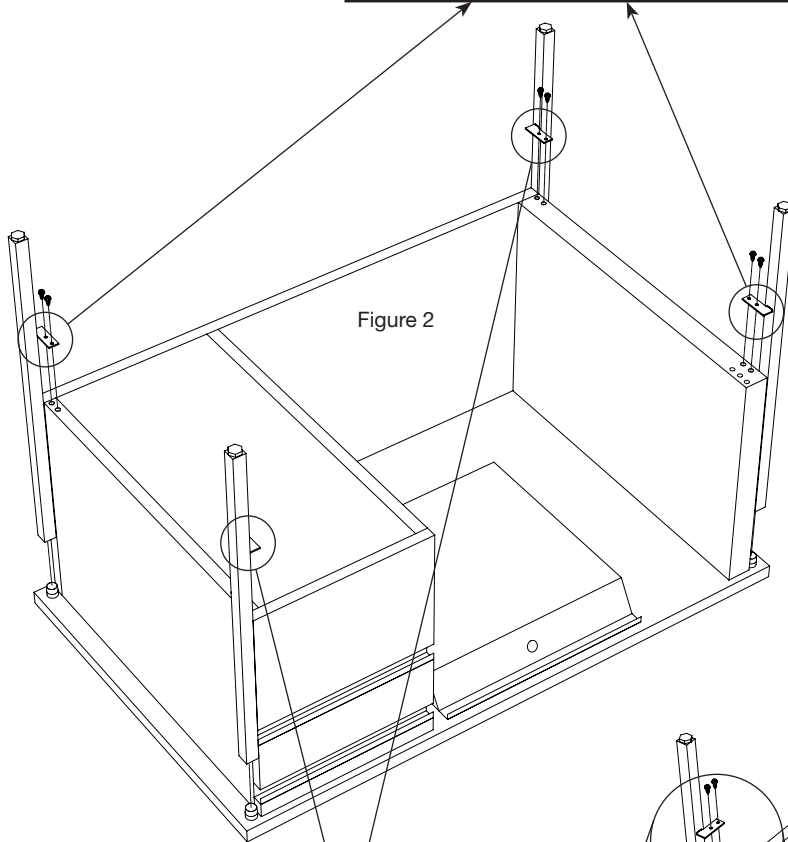
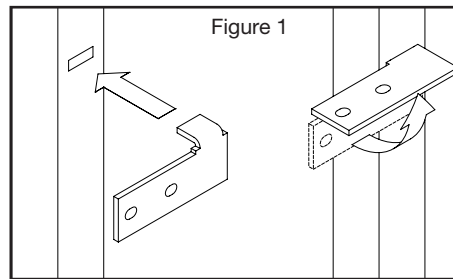
Read all instructions and review illustrations before assembly.

WARNING

This desk is heavy. Two or more people are required for assembly. Attempting to assemble this desk alone may cause injury. Take care when handling metal parts. Sharp edges may cause injury.

Tools needed for assembly:
Phillips Screwdriver
Level

1. Lock drawers. Then, with two or more people, turn the desk upside down. Place on cardboard or carpeted surface in order to prevent the top from being scratched.
2. Insert a leg bracket into the leg slot as shown in **Figures 1 & 3**. Note: the bracket may need to flip up or down depending on which corner the leg is being installed.
3. Insert the open end of the leg into the socket as shown in **Figures 2 & 4**.
4. Align holes in the leg bracket with the holes in the pedestal and install 2 #8 x 1/2" screws for each leg. Note: See **Figure 5** for hole alignment on front corners with drawers.
5. Repeat for remaining legs.
6. Use two or more people to turn the desk upright.
7. Place in desired location and adjust leveling glides as needed to level desk front to back and side to side.



#8 x 1/2" screws

Figure 5

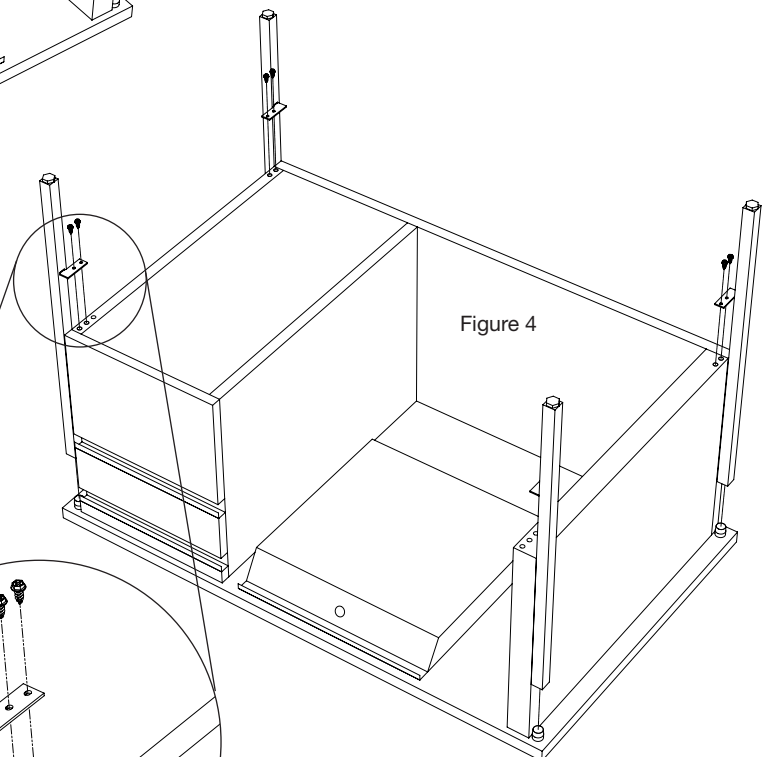
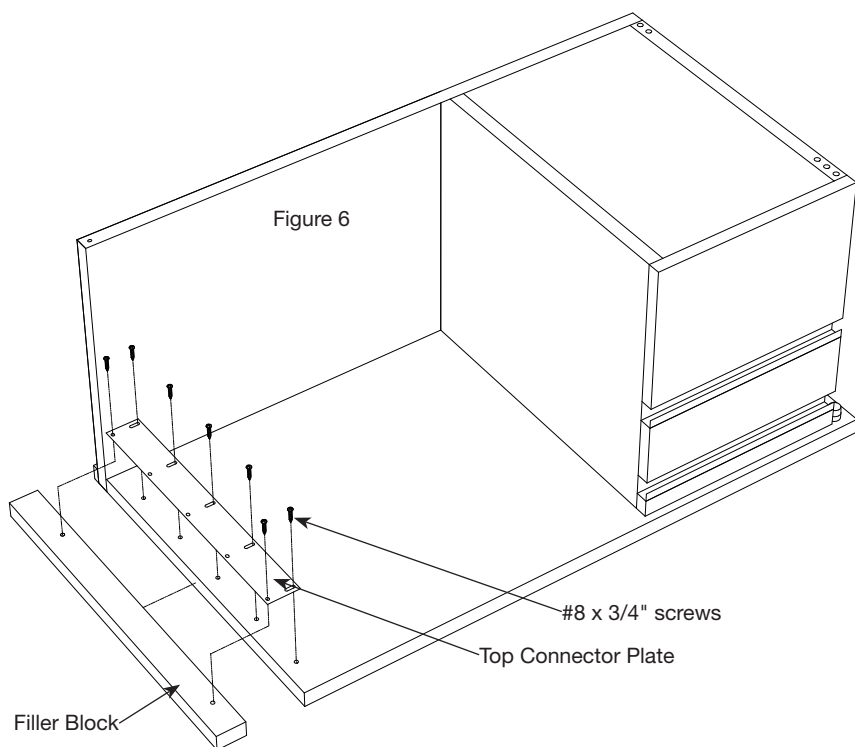


Figure 4

Figure 5

Return Desk Assembly Instructions



1. With two or more people, turn the return desk upside down. Place on cardboard or carpeted surface in order to prevent the top from being scratched.
2. Follow instructions 2-5 on previous page for leg installation.
3. Remove the top connector plate and filler block. See **Figure 6**. Keep the top connector plate and screws for the next step. The filler block can be discarded.
4. Install the top connector plate on the 30" x 66" wide single pedestal desk using 5 #8 x 3/4" screws.
5. Use two or more people to turn the return desk upright.
6. Place the return desk on top of the connector plate. Align as shown in **Figure 7**.
7. Attach the return desk to the connector plate using 5 #8 x 3/4" screws.
8. Use 3 screws to install the bottom connector plate between the desk and return as shown in **Figure 8**: 2 #8 x 1/2" & 1 #8 x 1/4".
Note: The #8 x 1/4" screw is pre-installed to the bottom connector plate. This screw will need to be removed prior to installing the bottom connector plate. Then after the bottom connector plate is aligned this screw can be re-installed.
9. Adjust leveling glides as needed to level desk front to back and side to side.

