Chair
Assembly Instructions

Assembly Tips:

Assembly is easiest with a helper.

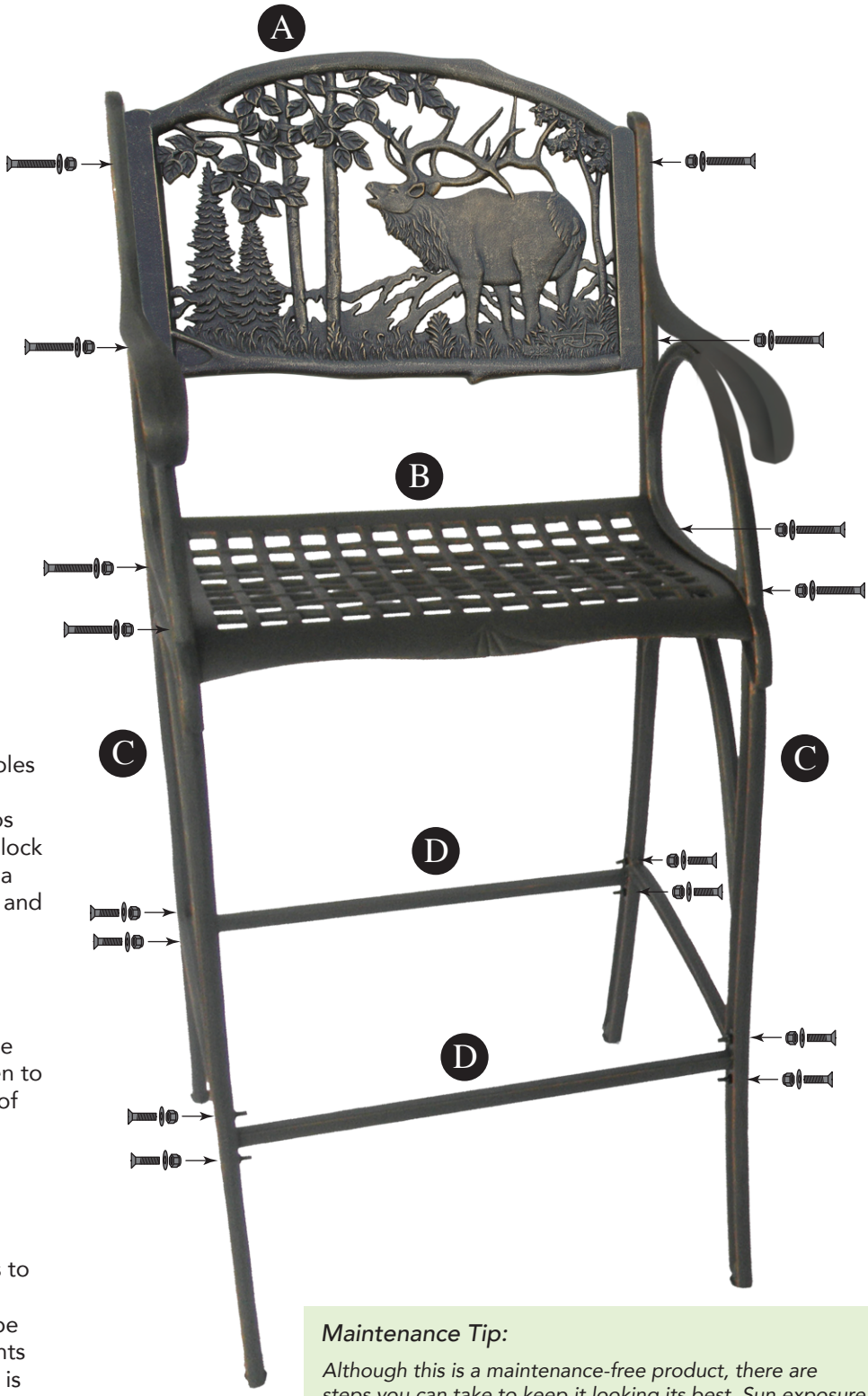
To properly align this product, all bolts should first be fastened to a point of being barely snug. DO NOT "tighten as you go."

If the assembled unit does not sit solid on all 4 corners, repeat the last step.

Parts List

A Chair back	1
B Chair seat	1
C Side frames	2
D Braces	2
*Hardware**	
Long Bolts	8
Short Bolts	8
Flat Washers	16
Lock Nuts	16
"L" wrench tool	1

** We provide one extra bolt of each size.*



Step 1

Insert 2 of the long bolts into the holes at the top of one of the side frames (C) and through the tabs in the rear portion of the backrest (A). Add a flat washer and locking nut. Using the "L" wrench, tighten several turns, but do not tighten completely. Repeat on the other side. The unit will now stand on its own.

Step 2

Position the seat casting to line up with the holes in the side frame. Insert the remaining 4 long bolts through both the side frame and the tabs under the seat casting. Add flat washers and lock nuts. Tighten to the point where there is just a slight amount of play between the side frame and the seat.

Step 3

Attach the lower front and rear braces with the short bolts, flat wahsers and lock nuts. Tighten to the point where there is a very slight amount of play.

Step 4

With the unit standing on a flat level surface, check the bolts applied in the first three steps to be sure that they are all tightened to within a couple of turns of being tight. There should be just enough looseness that the iron components can be adjusted if need be. When everything is firmly level and all four legs are in contact with the ground, tighten the seat, then back, and finally the lower braces.

Maintenance Tip:

Although this is a maintenance-free product, there are steps you can take to keep it looking its best. Sun exposure will eventually break down any paint, even 2 layers of powder coat. Less sun exposure equals longer paint life. Partial shade placement, off season storage, etc. helps extend the life of the finish. If the product needs to be in the sun year-round, do so. That's what it was designed for.