



89" 3-IN-1 BILLIARD POKER DINING TABLE

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number: **AL8000W/F**

Date Code: **2 - AL8000W/F- - HL**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

SAFETY INSTRUCTIONS

FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.

Owner must ensure that all players know and follow these rules for safe operation of the system.

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check entire box and inside packing material for parts and/or additional instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

*Most injuries are caused by misuse and/or not following instructions.
Use caution when assembling and using this system.*

- **DO NOT** sit, climb or lean on the product
- Read and follow all the assembly, operation and safety instructions carefully.
- At least one capable adults are required to assembly this product.

NOTICE

REFER TO [CONTAINER] FOR SAFETY INSTRUCTIONS WHEN USING CLEANING PRODUCTS.

⚠ CAUTION

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.



⚠ WARNING

Crush and Shear Points

Keep hands and fingers clear of the hinge area and the bench lid area when closing the bench lid

⚠ CAUTION

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFULL. THE TABLE IS VERY HEAVY.

⚠ CAUTION

USE CARE TO AVOID PINCH POINTS WHEN INSTALLING OR REMOVING THE BUFFET CONVERSION TOPS.

⚠ WARNING

To prevent injury, exercise caution when opening and closing the bench lid.
DO NOT let bench lid drop shut.
DO NOT let children operate bench lid.
Be cautious when moving bench on floor, Lift bench ends to move.
DO NOT STAND ON BENCH SEAT.

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



Tools Required:

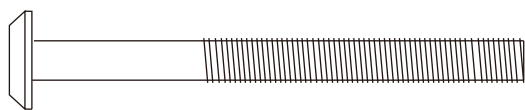
Hex Wrench (Included)
Furniture Polish and Cloth
A Carpenters Level
A Phillips Screw Driver

ASSEMBLY TIPS

Make sure you understand the following tips before you begin to assemble your cue rack.

1. Start all bolts by hand before tightening.
2. An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.
3. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
4. Assembly can be made both simpler and less timely by first unpacking all parts, and matching and organizing them to the Parts Identifier. This will greatly help you become familiar with the parts before and during assembly.
5. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses. A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

HARDWARE IDENTIFIER (To Scale)



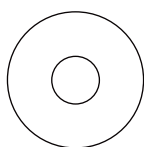
H1 - 6 mm x 65 mm
Allen Head Bolt
(36 pcs)



H2 - 6 mm x 40 mm
Allen Head Bolt
(4 pcs)



H3 - 6 mm x 45 mm
Allen Head Bolt
(28 pcs)



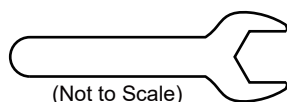
H4 - 6.5 mm x 18 mm
Flat Washer
(116 pcs)



H5 - M6 Nylock Nut
(48 pcs)

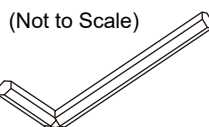


H6 - M6 Lock Washer
(20 pcs)



(Not to Scale)

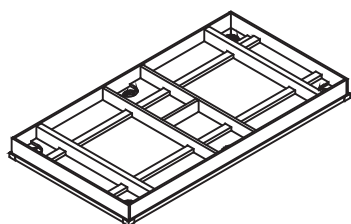
T1 - M6 Hex Wrench
(1 pc)



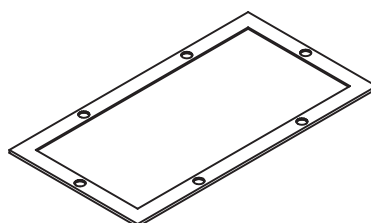
(Not to Scale)

T2 - M6 Allen Wrench
(1 pc)

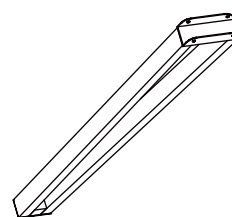
PARTS IDENTIFIER (Not to Scale)



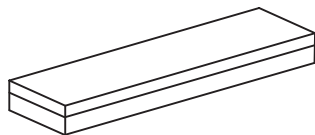
P1 - Main Cabinet
(1 pc)



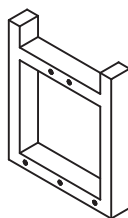
P2 - Poker and Dining Top
(1 pc)



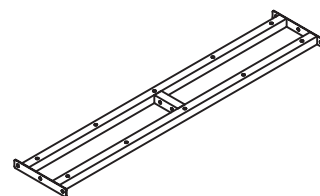
P3 - Metal Leg
(4 pcs)



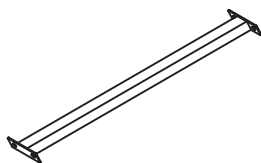
P4 - Bench Seat
Cabinet
(2 pcs)



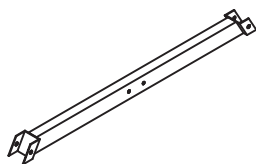
P5 - Metal Bench Leg
(4 pcs)



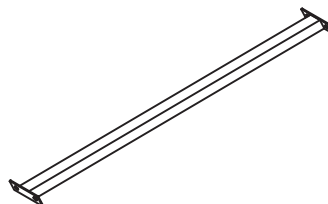
P6 - Metal Bench
Support - A
(2 pcs)



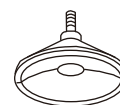
P7 - Metal Bench
Support - B
(4 pcs)



P8 - Metal Leg
Support - A
(2 pcs)

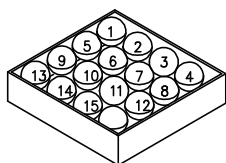


P9 - Metal Leg
Support - B
(2 pcs)

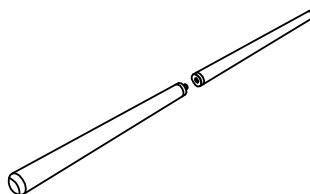


P10 - Leg Leveler
(4 pcs)

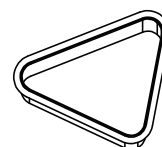
ACCESSORIES IDENTIFIER (Not to Scale)



A1 - Billiard Ball Set
(1 pc)



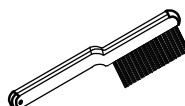
A2 -Pool Cue
(2 pcs)



A3 - Triangle
(1 pc)



A4 - Cue Chalk
(2 pcs)



A5 - Playfield Brush
(1 pc)

PARTS REQUIRED (For Step 1 & Step 2)

1 pc - **P1** Main Cabinet

4 pcs - **P3** Metal Leg

2 pcs - **P8** Metal Leg Support - A

1 pc - **T1** Hex Wrench

16 pcs - **H1** Allen Head Bolt

32 pcs - **H4** Flat Washer

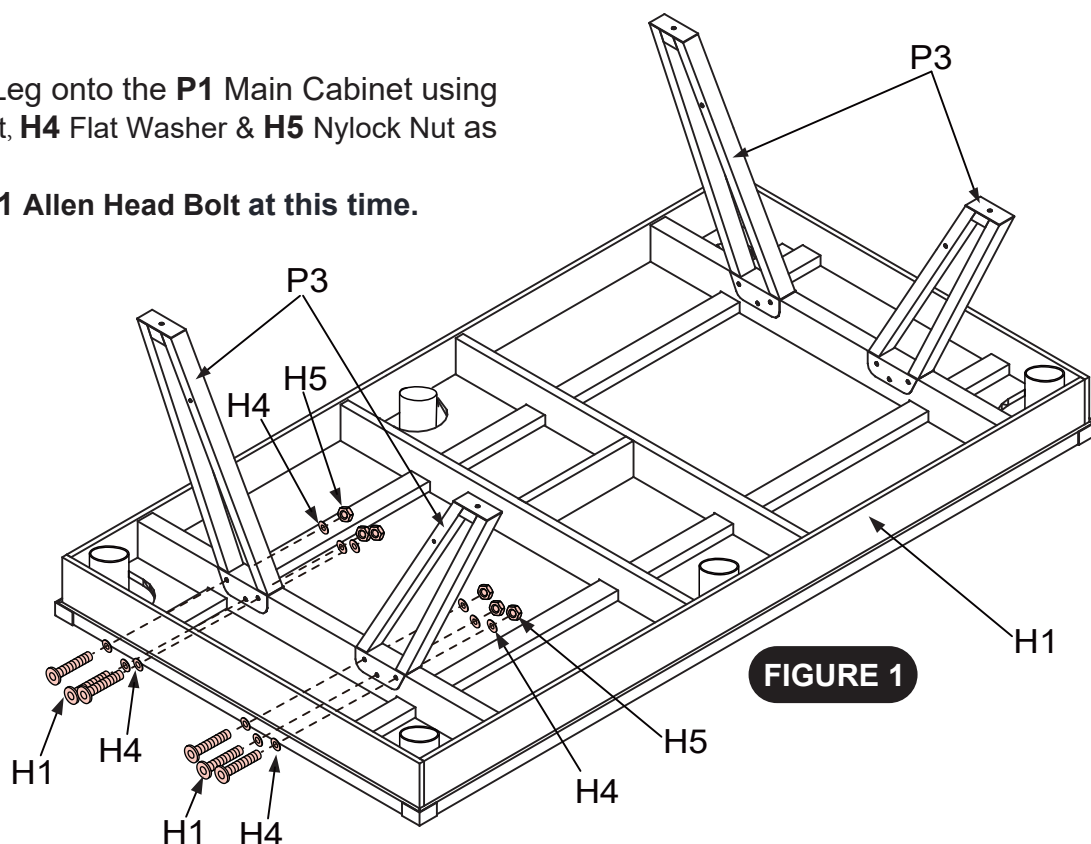
16 pcs - **H5** Nylock Nut

1 pc - **T2** Allen Wrench

STEP 1

Attach the **P3** Metal Leg onto the **P1** Main Cabinet using the **H1** Allen Head Bolt, **H4** Flat Washer & **H5** Nylock Nut as shown in **FIGURE 1**.

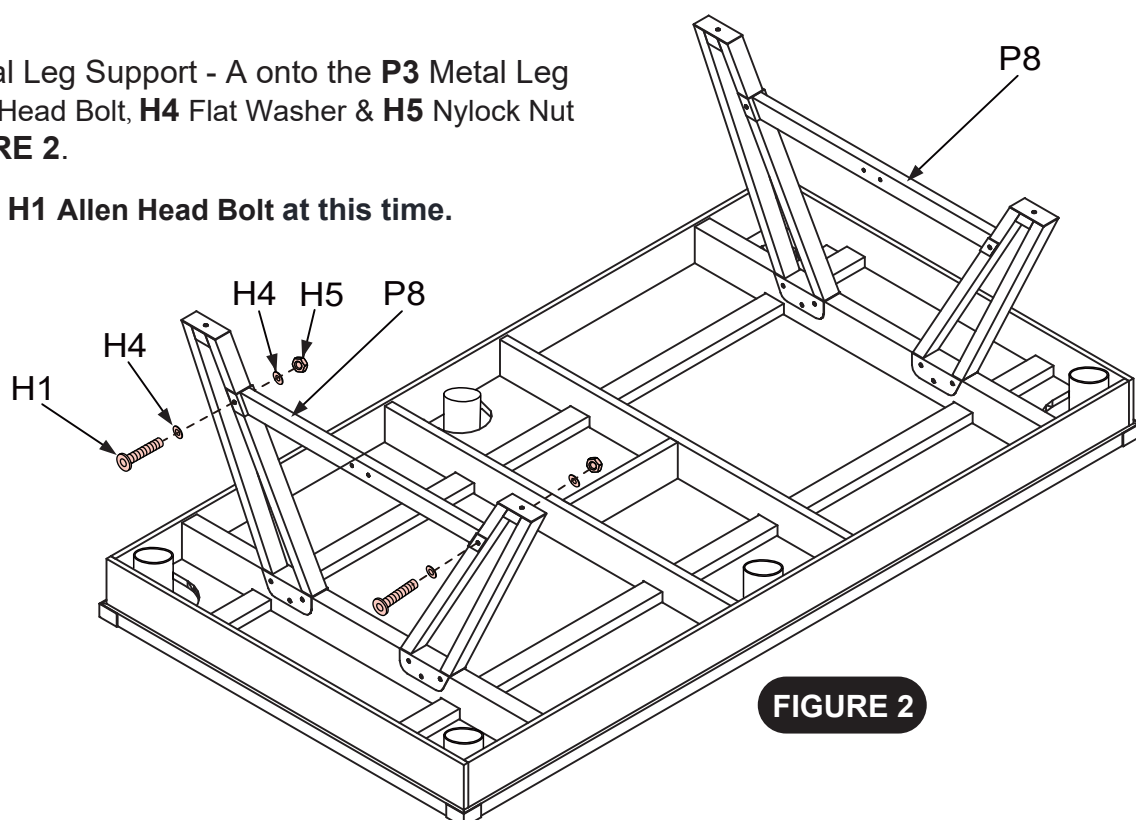
Do not tighten the H1 Allen Head Bolt at this time.



STEP 2

Attach the **P8** Metal Leg Support - A onto the **P3** Metal Leg using the **H1** Allen Head Bolt, **H4** Flat Washer & **H5** Nylock Nut as shown in **FIGURE 2**.

Do not tighten the H1 Allen Head Bolt at this time.



PARTS REQUIRED

2 pcs - **P9** Metal Leg Support - B
4 pcs - **P10** Leg Leveler
1 pc - **T1** Hex Wrench
1 pc - **T2** Allen Wrench

4 pcs - **H2** Allen Head Bolt
4 pcs - **H3** Allen Head Bolt
16 pcs - **H4** Flat Washer
8 pcs - **H5** Nylock Nut

STEP 3

Attach the **P9** Metal Leg Support - B onto the **P8** Metal Leg Support - A using the **H3** Allen Head Bolt, **H4** Flat Washer & **H5** Nylock Nut as shown in **FIGURE 3**.

Attach the **P9** Metal Leg Support - B onto the middle vertical board using the **H2** Allen Head Bolt, **H4** Flat Washer & **H5** Nylock Nut as shown in **FIGURE 3**.

Tighten all the **H1** (From Step 1), **H2** & **H3** Allen Head Bolts using **T1** Hex Wrench & **T2** Allen Wrench at this time.

Then thread the **P10** Leg Leveler onto each leg as shown in **FIGURE 3**.

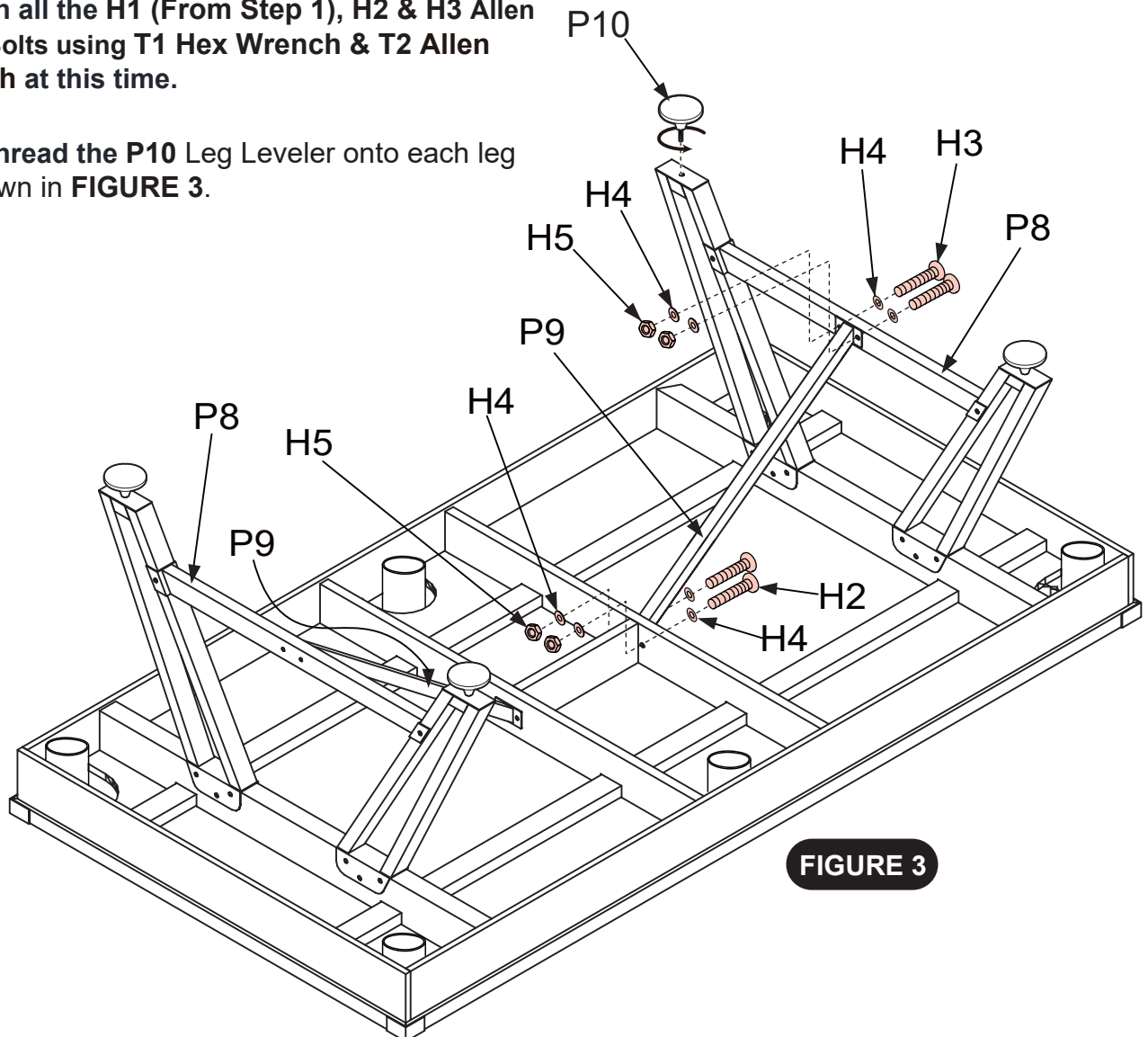


FIGURE 3

PARTS REQUIRED (For Step 4 & Step 5)

4 pcs - **P5** - Metal Bench Leg
2 pcs - **P6** - Metal Bench Support - A
4 pcs - **P7** - Metal Bench Support - B
1 pc - **T1** Hex Wrench
1 pc - **T2** Allen Wrench

20 pcs - **H1** Allen Head Bolt
4 pcs - **H3** Allen Head Bolt
48 pcs - **H4** Flat Washer
24 pcs - **H5** Nylock Nut

STEP 4

Attach the **P5** - Metal Bench Leg onto the **P6** - Metal Bench Support - A using the **H1** Allen Head Bolt, **H4** Flat Washer & **H5** Nylock Nut as shown in **FIGURE 4**.

Do not tighten the H1 Allen Head Bolt at this time.

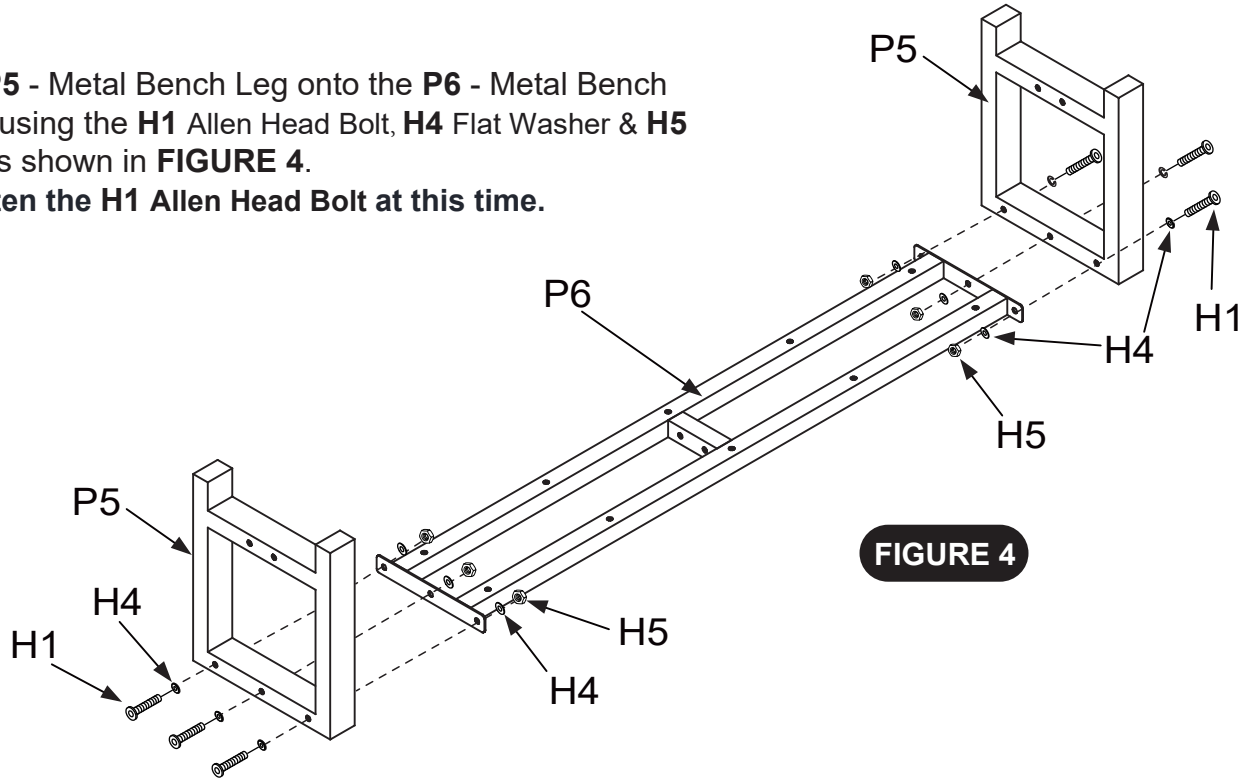


FIGURE 4

STEP 5

Attach the **P7** - Metal Bench Support - B onto the **P5** - Metal Bench Leg using the **H1** Allen Head Bolt, **H4** Flat Washer & **H5** Nylock Nut as shown in **FIGURE 5**.

Attach the **P7** - Metal Bench Support - B onto the **P6** - Metal Bench Support - A using the **H3** Allen Head Bolt, **H4** Flat Washer & **H5** Nylock Nut as shown in **FIGURE 5**.

Tighten all the H1 Allen Head Bolts and H3 Allen Head Bolts using T1 Hex Wrench & T2 Allen Wrench at this time.

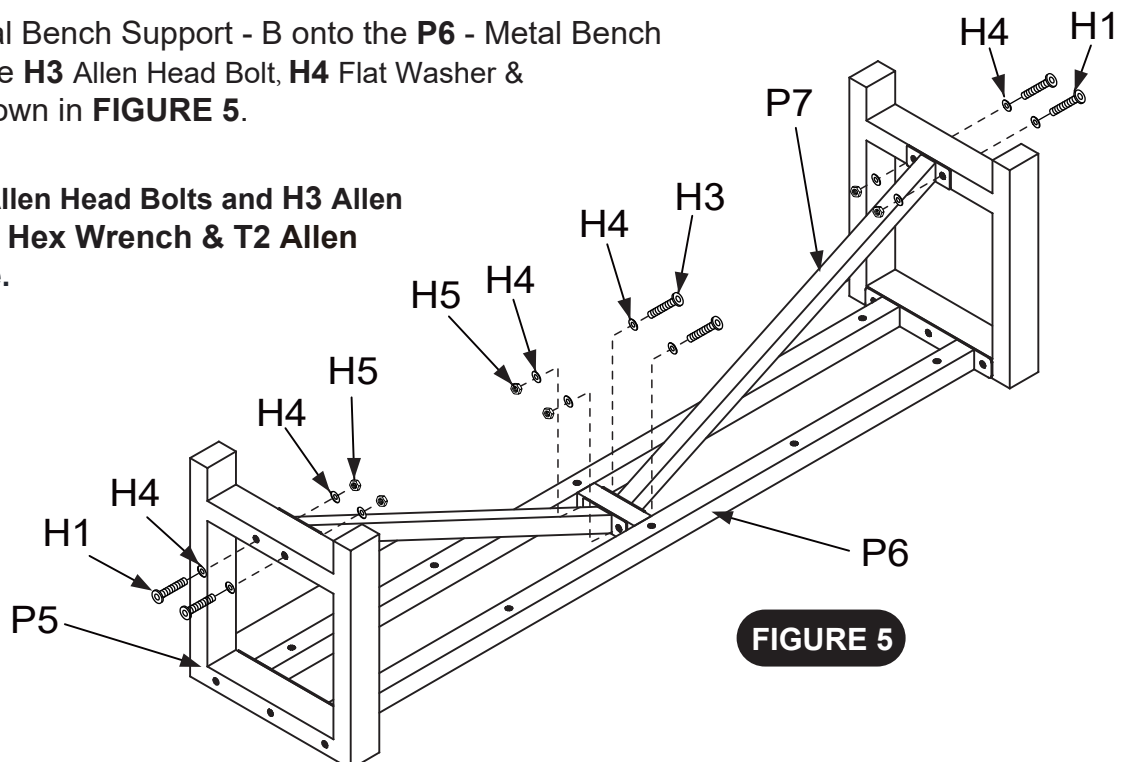


FIGURE 5

PARTS REQUIRED

2 pcs - **P4** Bench Seat Cabinet
1 pc - **T2** Allen Wrench

20 pcs - **H3** Allen Head Bolt
20 pcs - **H4** Flat Washer
20 pcs - **H6** Lock Washer

STEP 6

Attach the leg braces onto the **P4** Bench Seat Cabinet using the **H3** Allen Head Bolt, **H4** Flat Washer and **H6** Lock Washer as shown in **FIGURE 6**.

Tighten all the H3 Allen Head Bolts using T2 Allen Wrench at this time.

Repeat procedure for the other **P4** Bench Seat Cabinet.

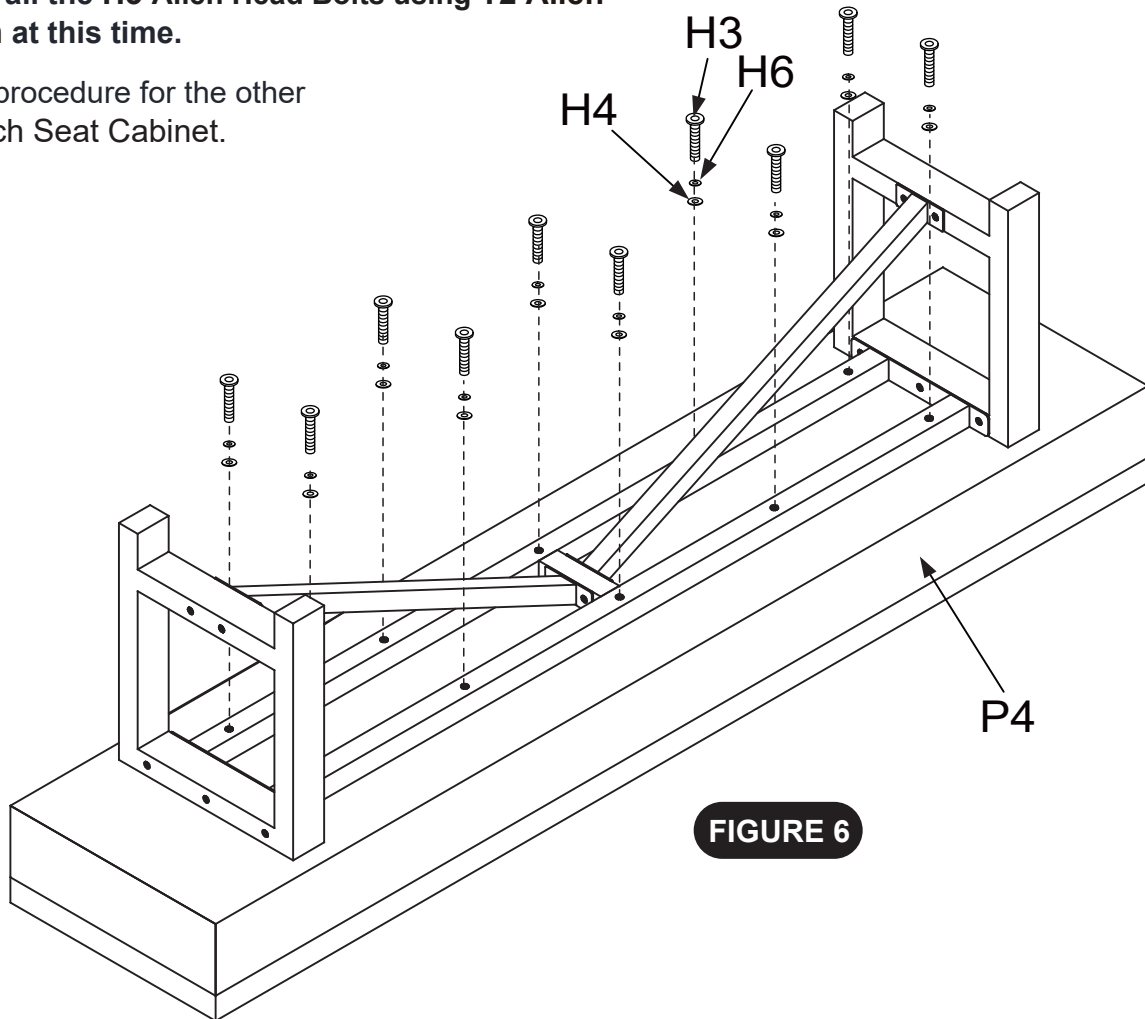


FIGURE 6

LIFT + ROTATE THE TABLE

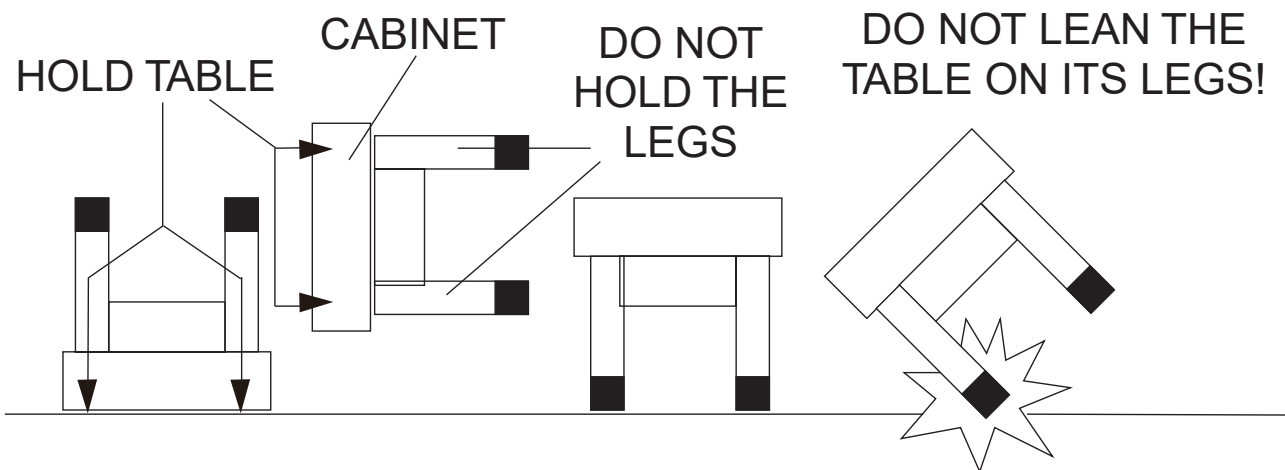
Always use proper lifting techniques

⚠ CAUTION

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

⚠ CAUTION

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.



PARTS REQUIRED

1 pc - **P2** - Poker and Dining Top

STEP 7

Place the **P2** - Poker and Dining Top onto the top rail as shown in **FIGURE 7**.
Rotate **P2** - Poker and Dining Top to switch between dining and poker.
as shown in **FIGURE 7**.

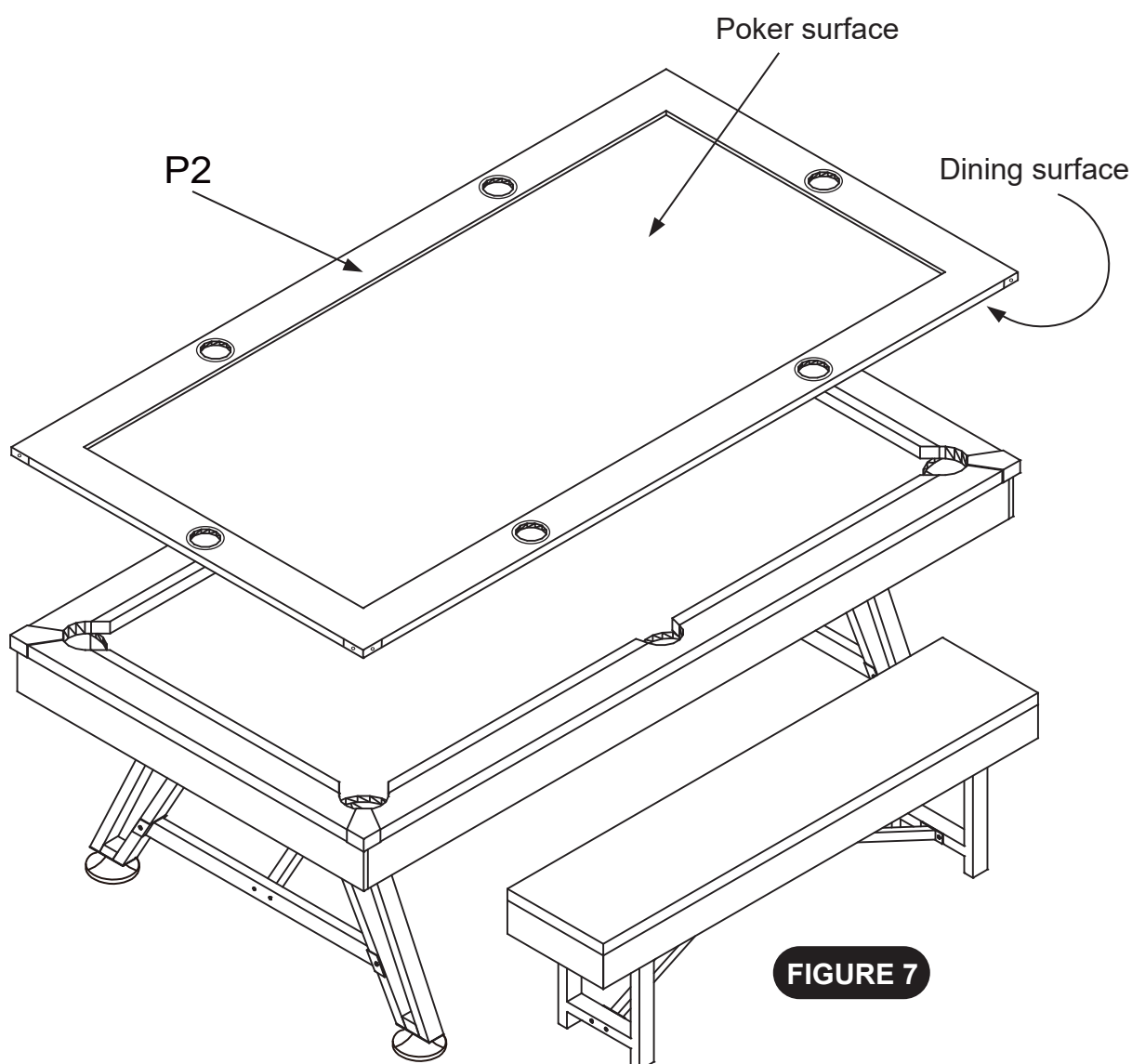
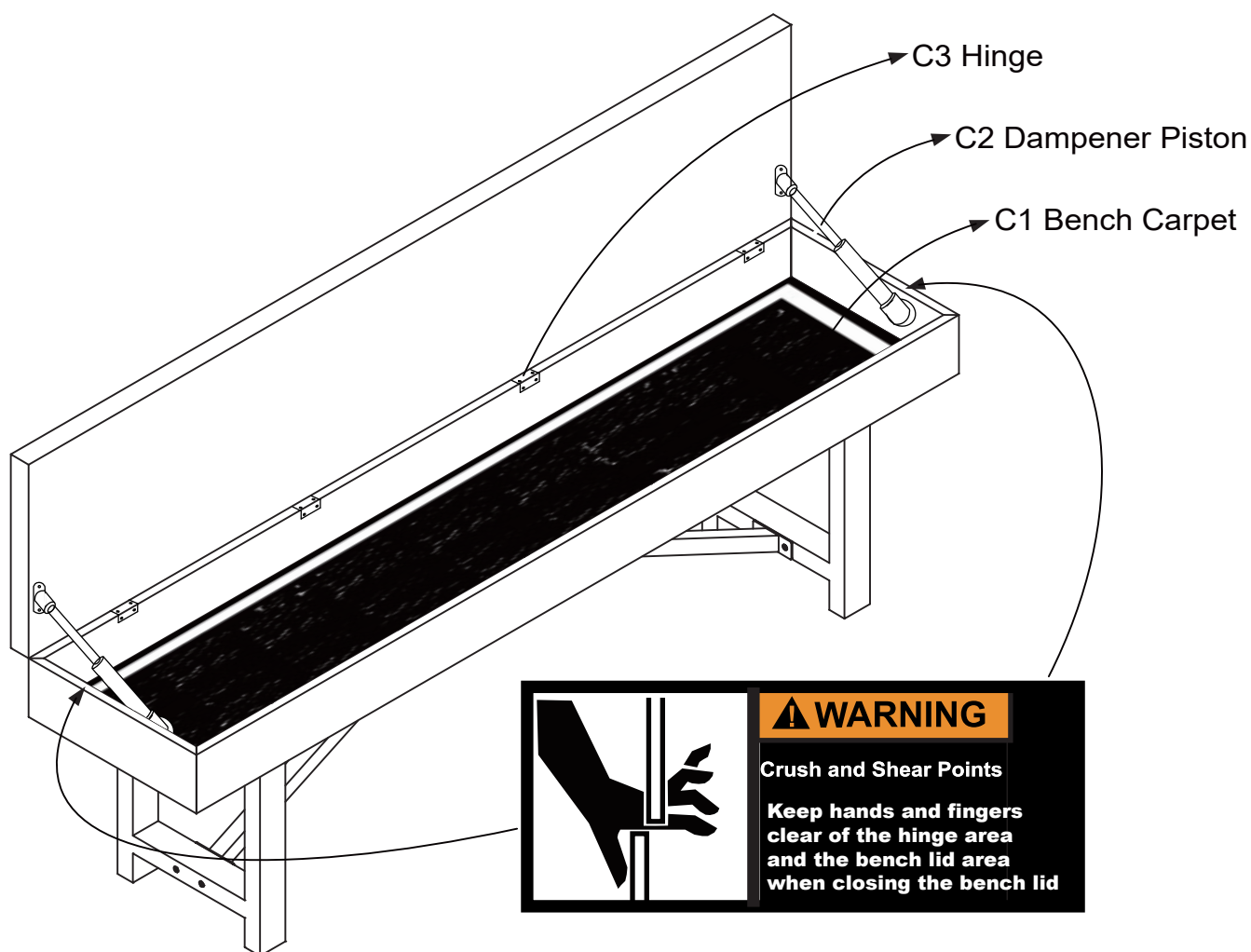


FIGURE 7

⚠ CAUTION

USE CARE TO AVOID PINCH POINTS WHEN INSTALLING OR REMOVING THE BUFFET CONVERSION TOPS

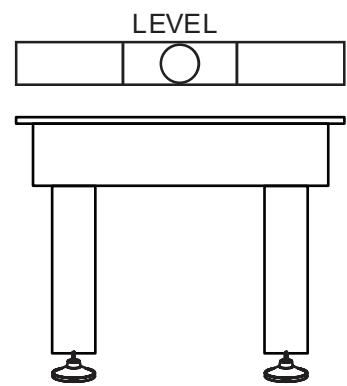
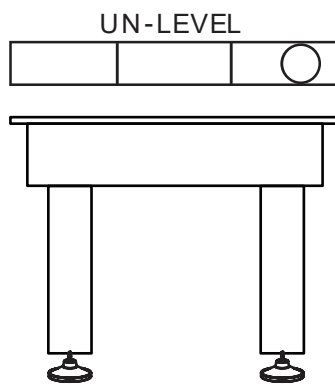
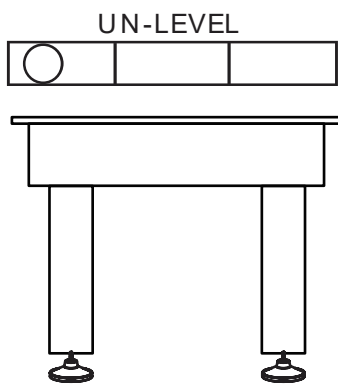


! WARNING

To prevent injury, exercise caution when opening and closing the bench lid.
DO NOT let bench lid drop shut.
DO NOT let children operate bench lid.
Be cautious when moving bench on floor, Lift bench ends to move.
DO NOT STAND ON BENCH SEAT.

INSTRUCTIONS FOR LEVELING A GAME TABLE

- Assemble game table according to the instructions, and place in its desired location.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is carefully placed on the playing surface, not the rails.
- Level the ends Place the level on the playing surface and adjust the height by adjusting the leg leveler opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite corners.
- Next, level the length of the table. Place the level next to the side and adjust the height to position the bubble in the middle of the level, by adjusting the leg leveler opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is on the middle on the level.
- Depending on the surface the game table sits on, especially deep pile carpeting and pad, the game table needs to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

Congratulations! You have now assembled your table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE FOR YOUR PRODUCT

1. Use spray furniture polish to clean all exterior surfaces of your table.
2. Use the table brush provided to clean the cloth on the table.
3. This product is intended for **INDOOR** use only.
4. The purchase of a table cover will both protect and help keep clean the entire top of the table.
5. Use a carpenters level to properly level the table using the enclosed P10 leg leveler.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. **DO NOT** sit, climb or lean on the table.

NOTICE

REFER TO [CONTAINER] FOR SAFETY
INSTRUCTIONS WHEN USING CLEANING PRODUCTS.

PRODUCT PARTS LIST FOR MODEL # AL8000W/F

Key #	Part #	Description	Qty.
H1	AL8000HLH1	6 mm x 65 mm Allen Head Bolt	36
H2	AL8000HLH2	6 mm x 40 mm Allen Head Bolt	4
H3	AL8000HLH3	6 mm x 45 mm Allen Head Bolt	28
H4	AL8000HLH4	6.5 mm x 18 mm Flat Washer	116
H5	AL8000HLH5	M6 Nylock Nut	48
H6	AL8000HLH6	M6 Lock Washer	20
T1	AL8000HLT1	Hex Wrench	1
T2	AL8000HLT2	Allen Wrench	1
P1	AL8000HLP1	Main Cabinet	1
P2	AL8000HLP2	Poker and Dining Top	1
P3	AL8000HLP3	Metal Leg	4
P4	AL8000HLP4	Bench Seat Cabinet	2
P5	AL8000HLP5	Metal Bench Leg	4
P6	AL8000HLP6	Metal Bench Support - A	2
P7	AL8000HLP7	Metal Bench Support - B	4
P8	AL8000HLP8	Metal Leg Support - A	2
P9	AL8000HLP9	Metal Leg Support - B	2
P10	AL8000HLP10	Leg Leveler	4
A1	AL8000HLA1	Billiard Ball Set	1
A2	AL8000HLA2	Pool Cue	2
A3	AL8000HLA3	Triangle	1
A4	AL8000HLA4	Cue Chalk	2
A5	AL8000HLA5	Playfield Brush	1
C1	AL8000HLC1	Bench Carpet	2
C2	AL8000HLC2	Dampener Piston	4
C3	AL8000HLC3	Hinge	8
K1	AL8000HLK1	Hardware Kit	1
M1	AL8000HLM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.