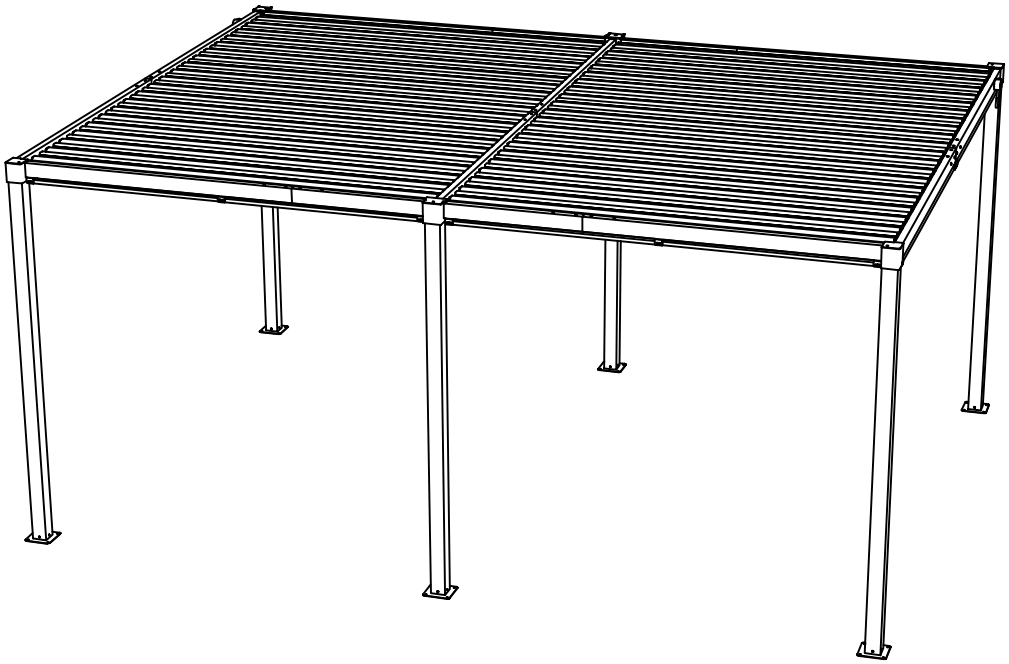
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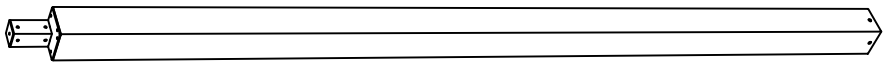
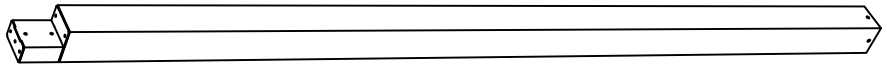
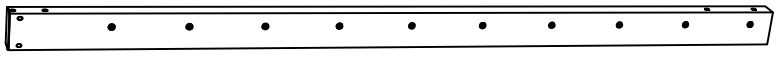
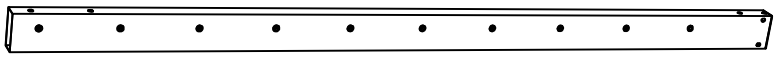
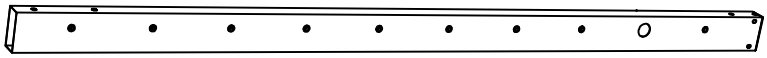
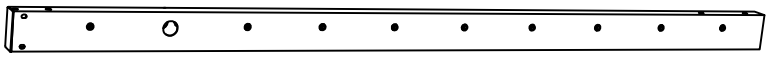
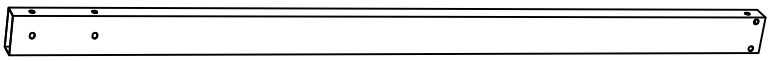
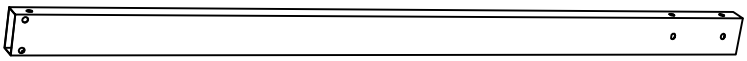
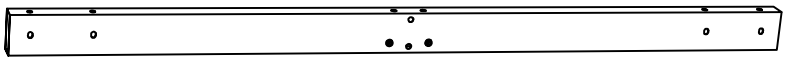
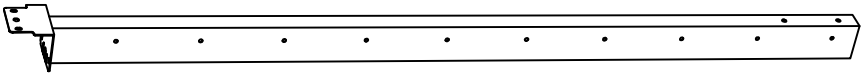
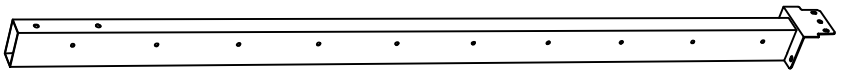
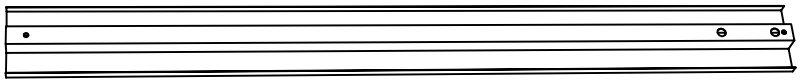
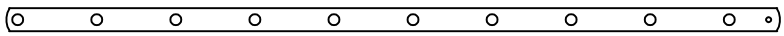
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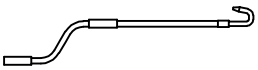
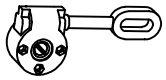


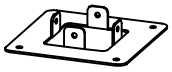
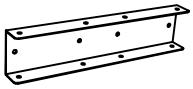
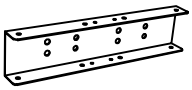
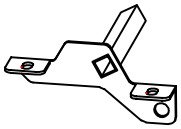
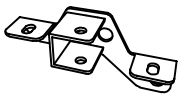
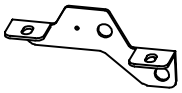
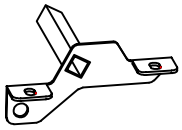
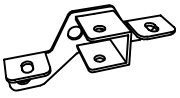
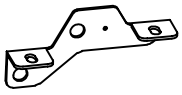
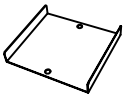
NEED HELP? CONTACT US!

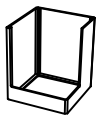
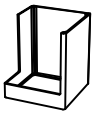
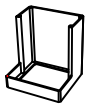
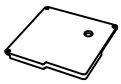
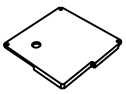
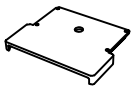
Have product questions? Need technical support? Please feel free to contact us:
Technical Support and E-Warranty Certificate - customerservice.sy@hotmail.com

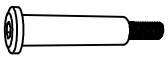
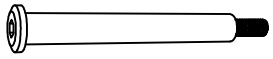
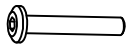
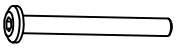
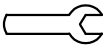
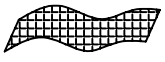
This is the original instruction **please read all manual instructions carefully before operating.** We reserves a clear interpretation of our user manual. The appearance of the poduct shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

A		×4
B		×2
C1		×1
C2		×1
D1		×1
D2		×1
E1		×2
E2		×2
E3		×2
G1		×1
G2		×1
G3		×2
T3		×8

H		×4	
M		×40	
J		×2	
K		×2	
1		×16	
2		×8	

S1  ×6	S2  ×6	S3  ×1
S4  ×1	S5  ×4	S6  ×35
S7  ×1	S8  ×4	S9  ×35
S11  ×20	S12  ×1	

P1  ×158	P2  ×78	P3  ×4
P4  ×92	P5  ×2	P6  ×2
P7-L  ×2	P7-R  ×2	P7-M  ×2
P8-L  ×2	P8-R  ×2	P8-M2  ×2

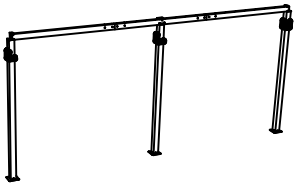
M1  ×20		M2  ×16	
M8×12  ×80	M6×10  ×160	M6×14  ×64	M6×20  ×128
M6×30  ×46	M6×45  ×6	M6×90  ×20	M6 nut  ×320
ST2.9×10  ×20	Allen wrench 4mm  ×1	Allen wrench 5mm  ×1	wrench 10mm  ×1
 Waterproof tape ×1	 Gloves ×2		

Installation time index

Stage 1

aprox. 20min × 2

Total 0h40min

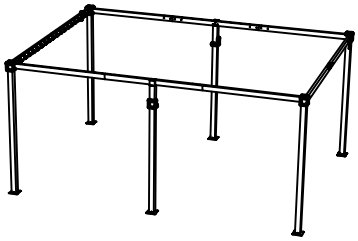


×2

Stage 2

aprox. 60min

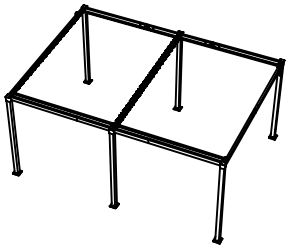
Total 1h40min



Stage 3

aprox. 40min

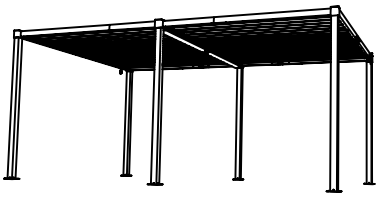
Total 2h20min



Stage 4

aprox. 60min

Total 3h20min

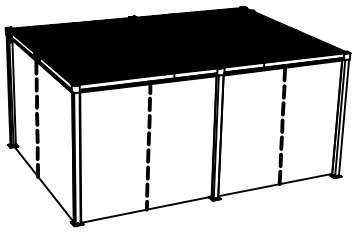


Stage 5

(Only applicable to styles with side walls)

aprox. 20min

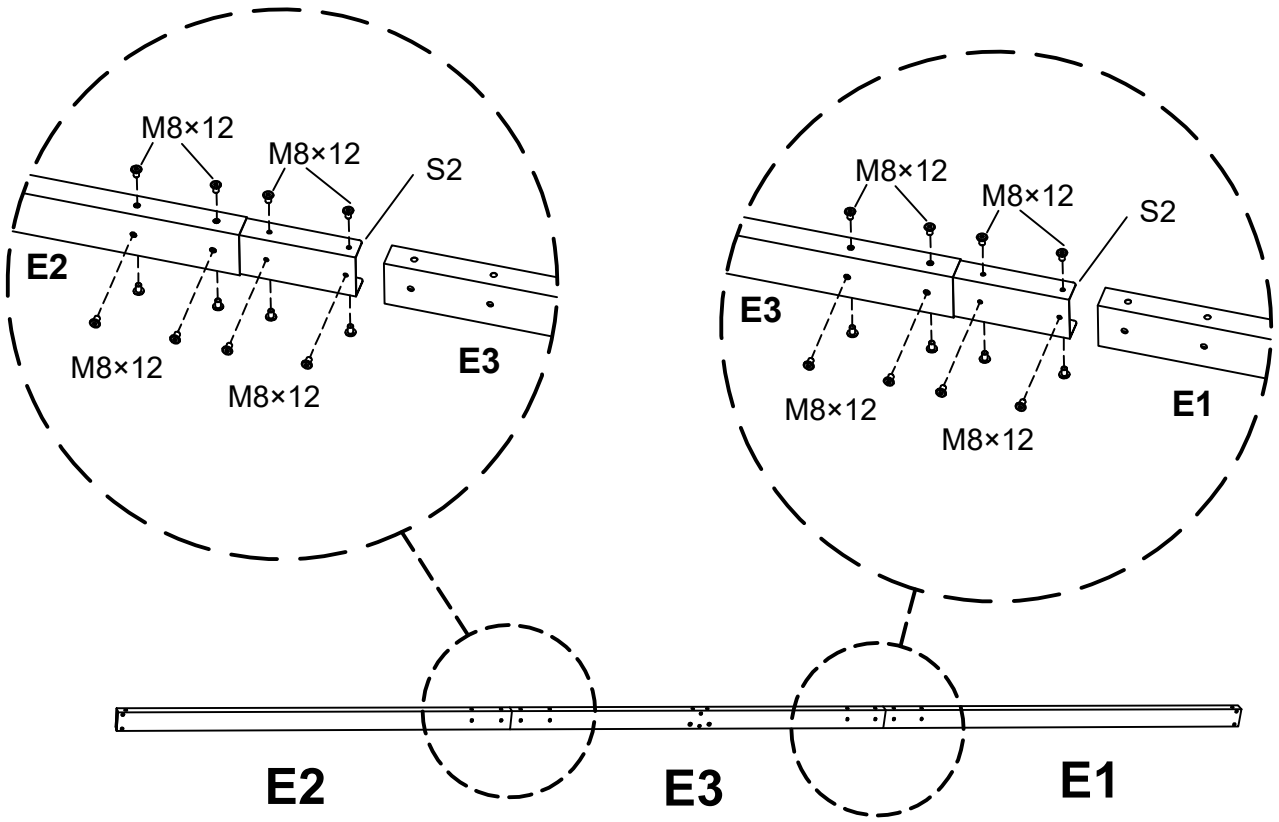
Total 3h40min



Tips:

In the installation of the main frame(stage1, stage2, stage3), the screws used to connect the frame should be tightened with only 60%-80% the force at the first, after the frame is assembled, tighten the screws to 100%.

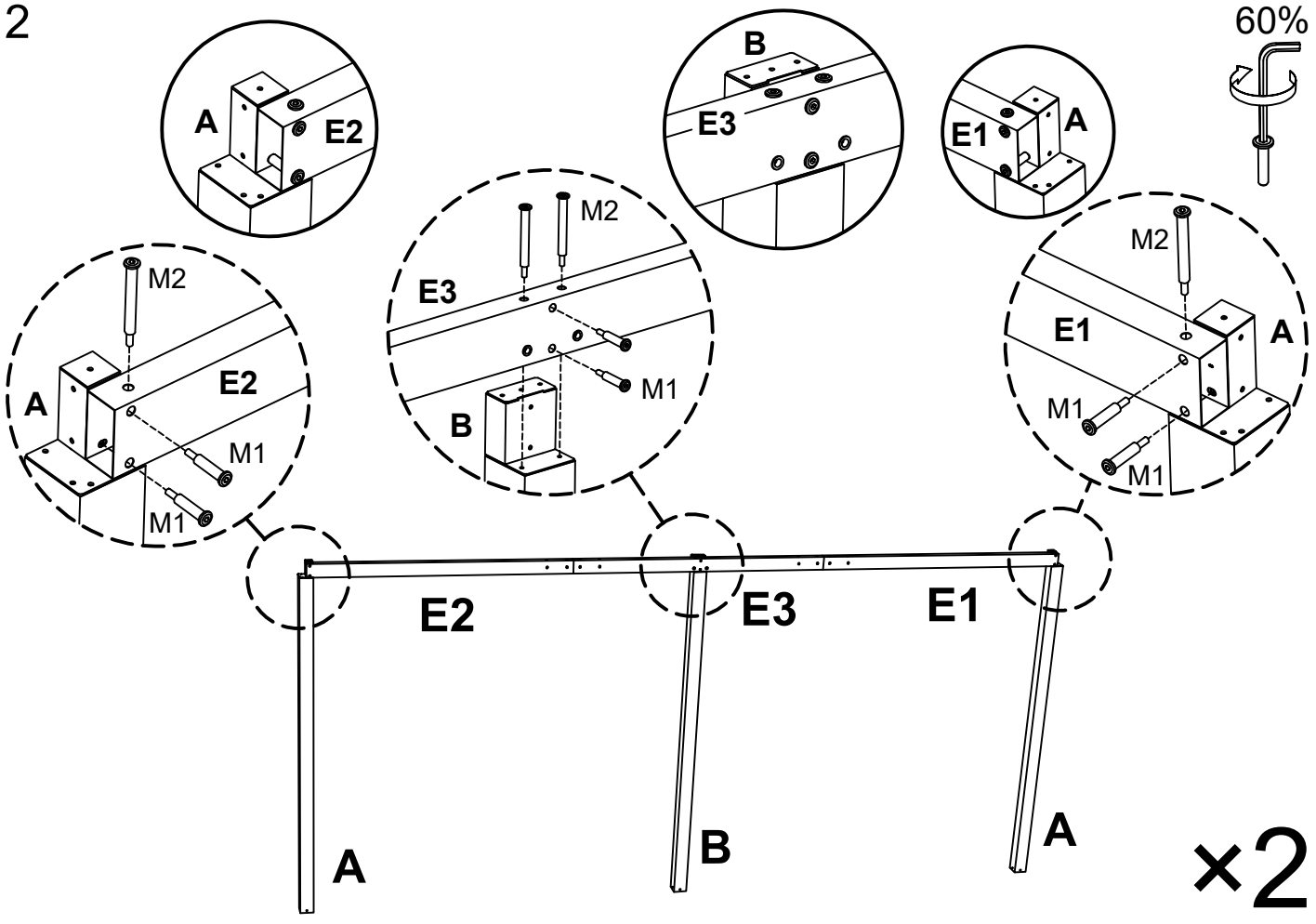
1


M8×12
M8×12
S2
E2
E3
M8×12
M8×12
M8×12
M8×12
S2
E3
E1
M8×12
M8×12
E2
E3
E1

×2

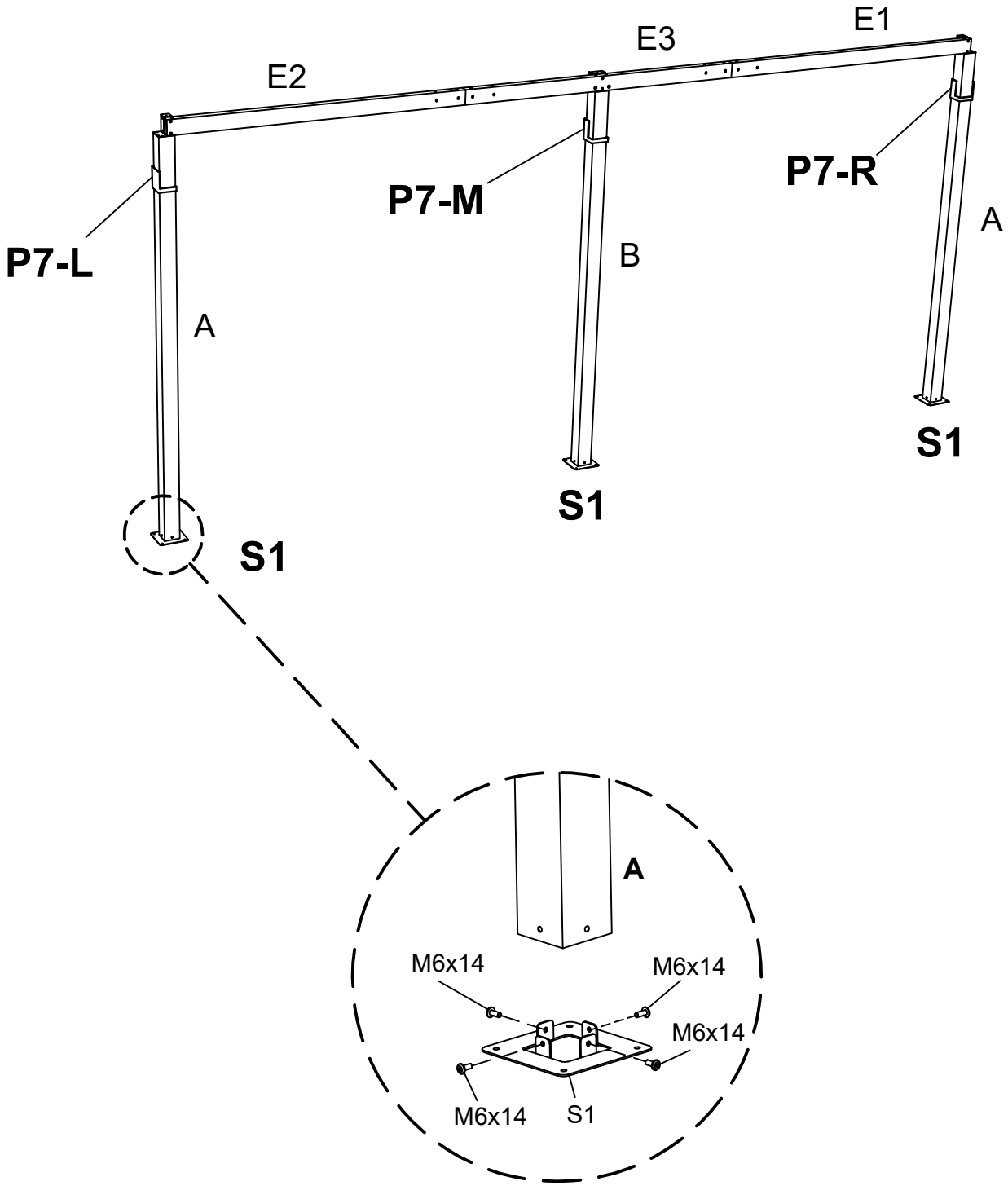
2

60%


A
E2
B
E3
E1
A
M2
E3
M2
M1
B
M2
E1
A
M1
M1
A
E2
M2
M1
M1
E2
E3
E1
A
B
A

×2

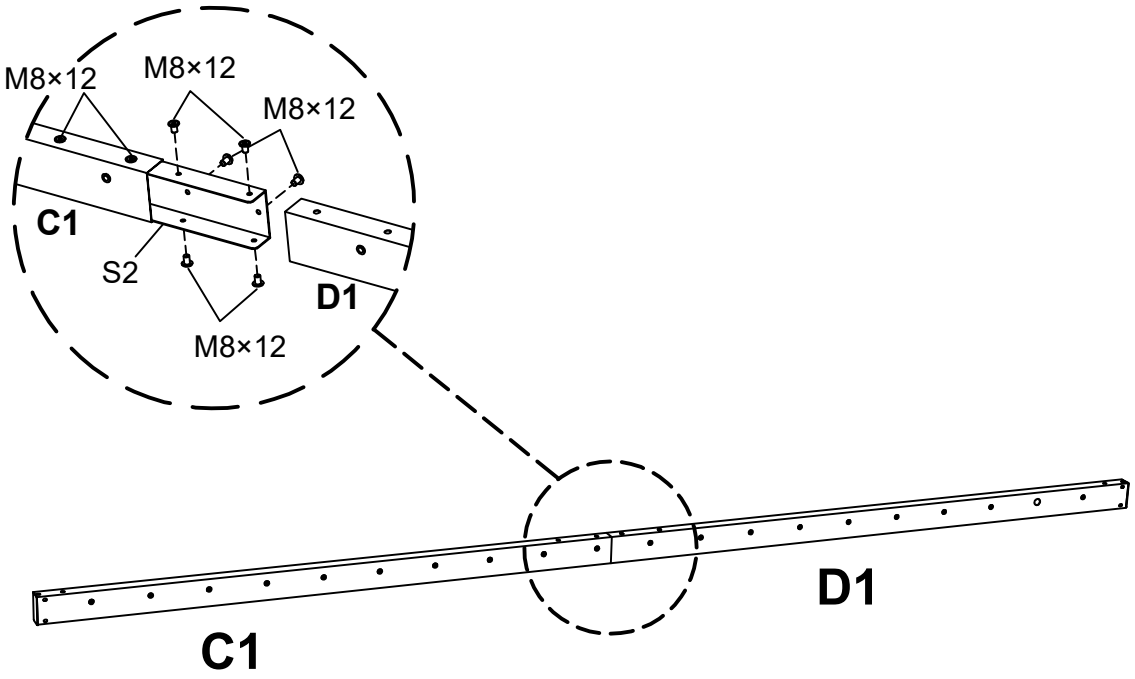
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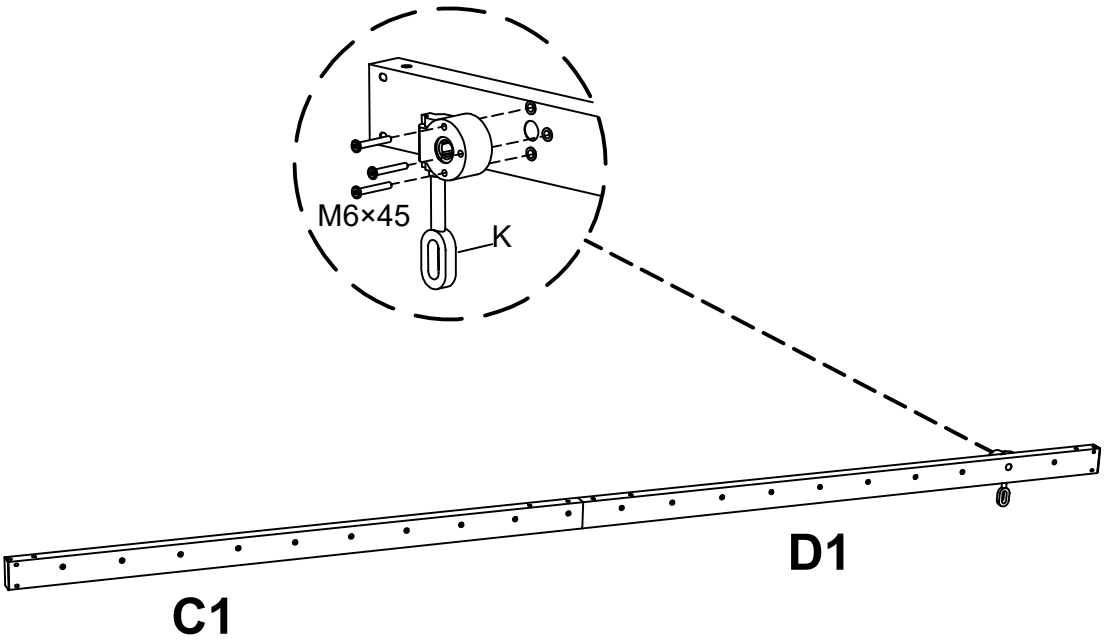
Stage 1 finished

×2

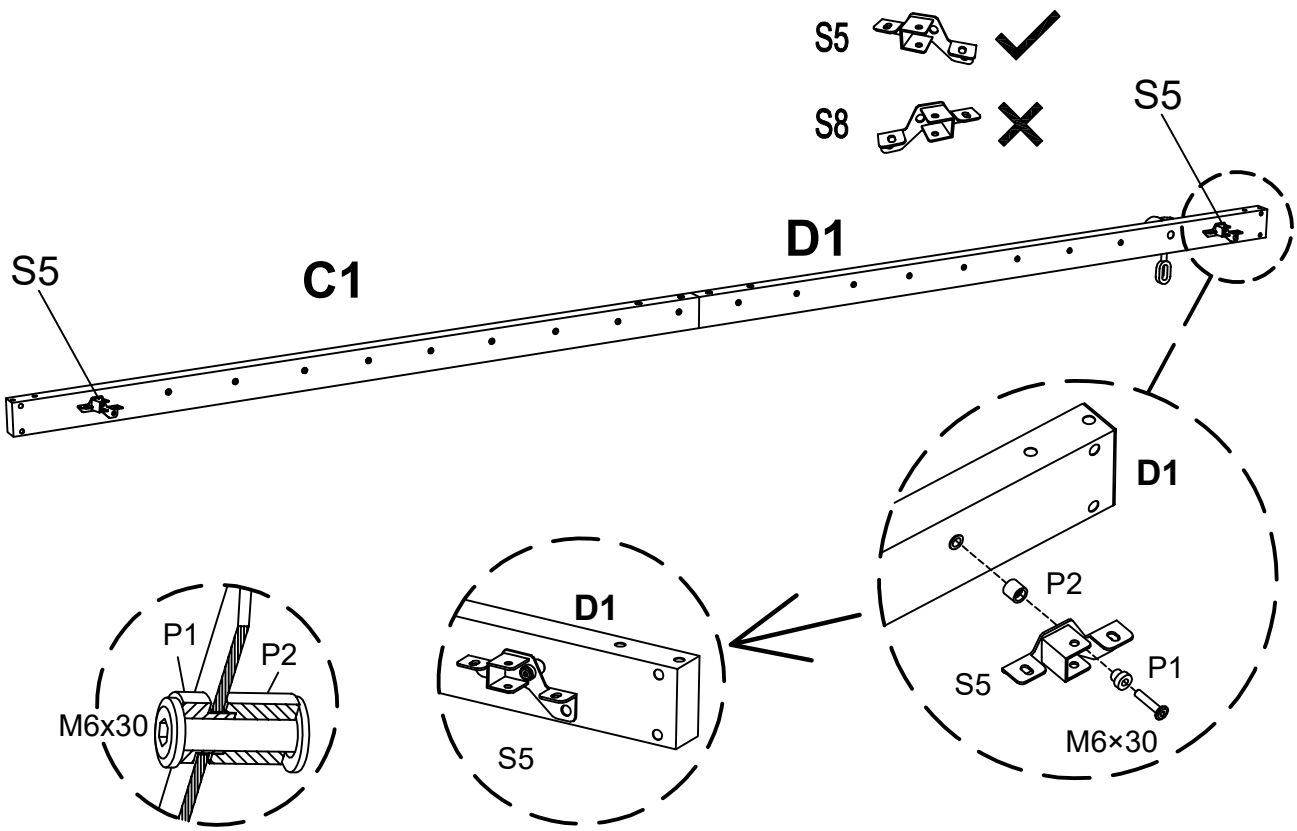
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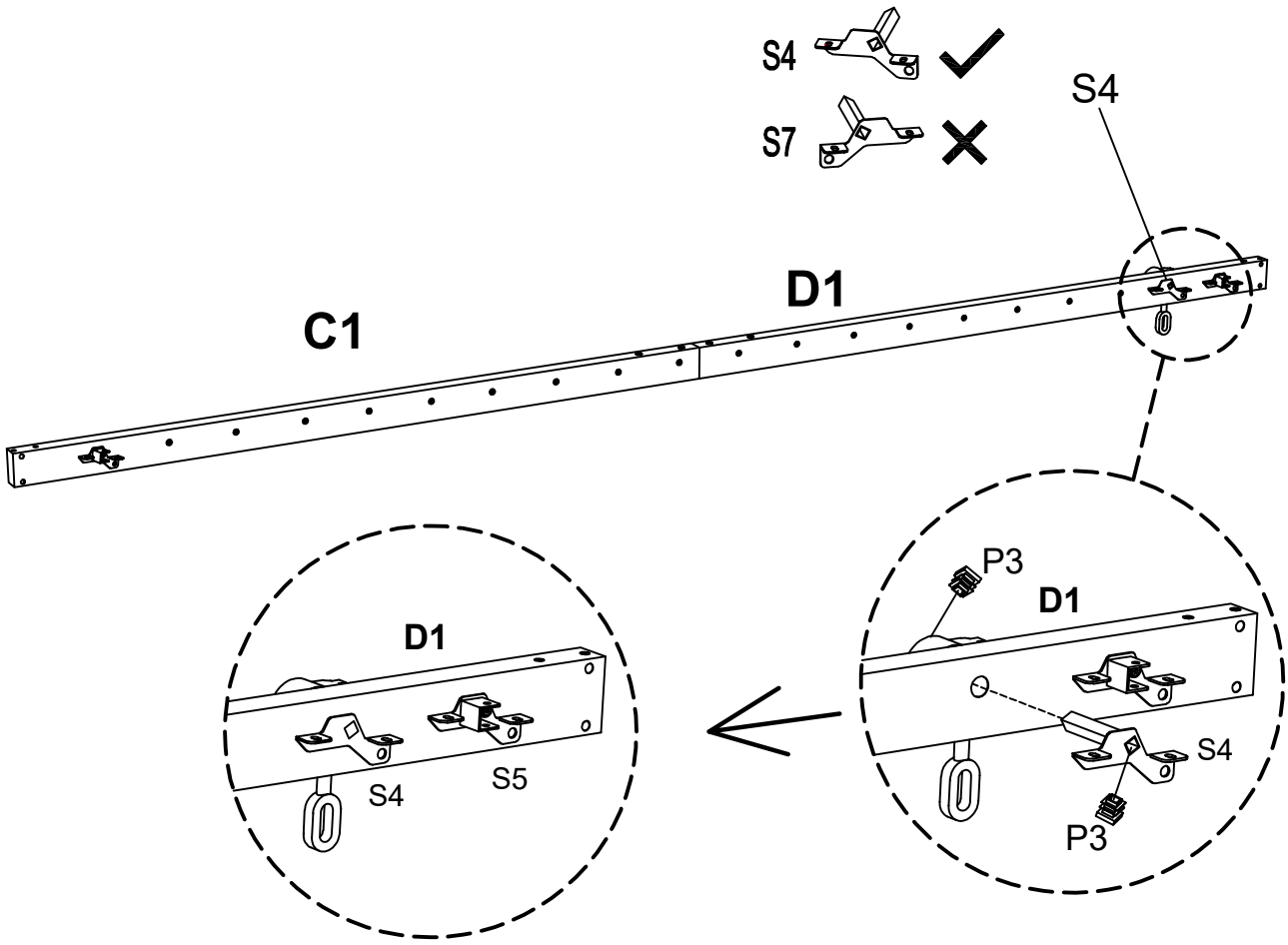
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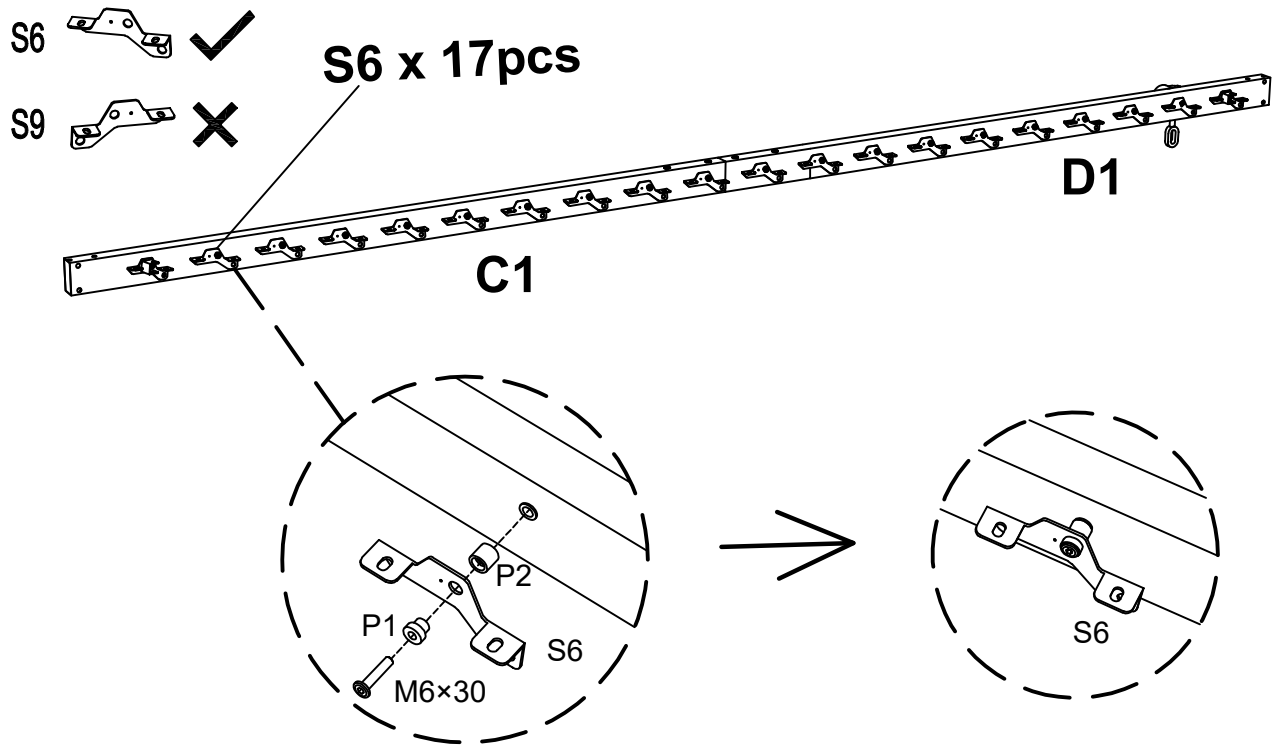
6


S5
S8
S5
D1
S5
C1
D1
P2
S5
P1
M6×30
P1
P2
M6x30
D1
S5

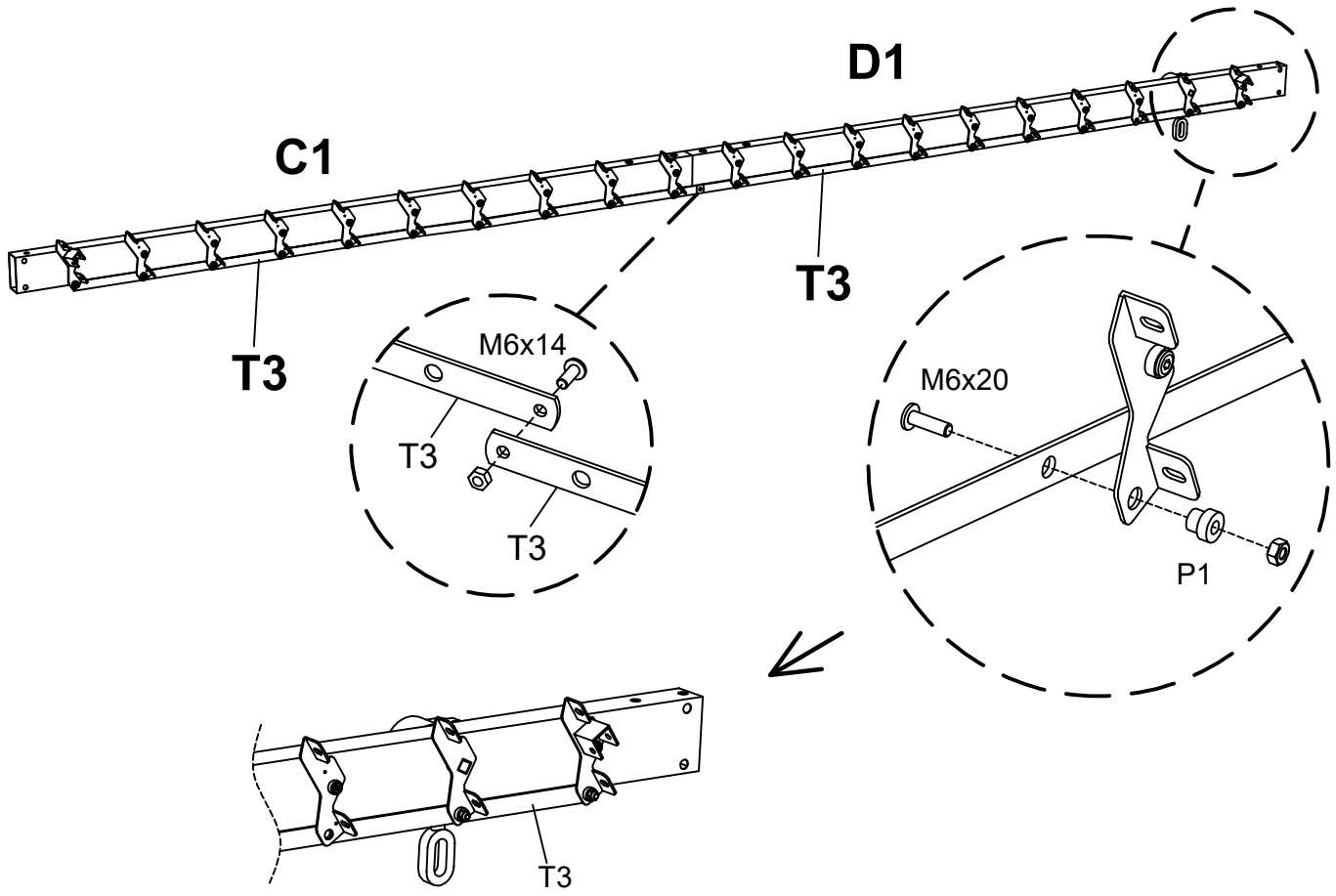
7


S4
S7
S4
D1
C1
P3
D1
S4
P3
D1
S4
S5

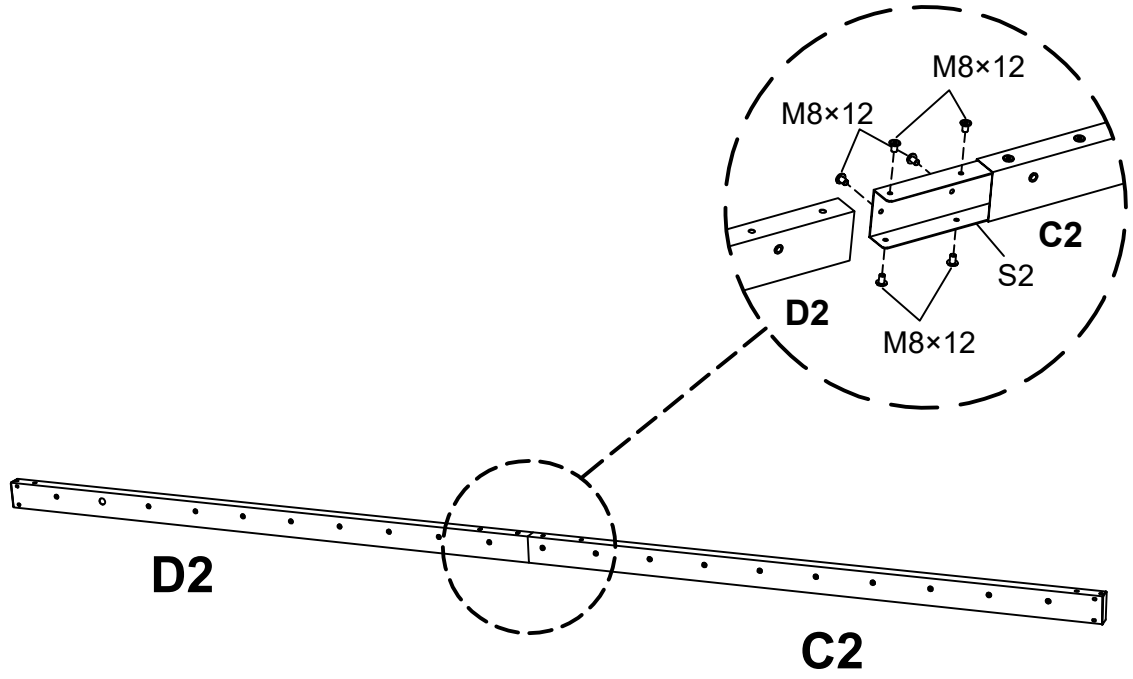
8


S6
S9
S6 x 17pcs
D1
C1
P2
P1
S6
M6×30
S6

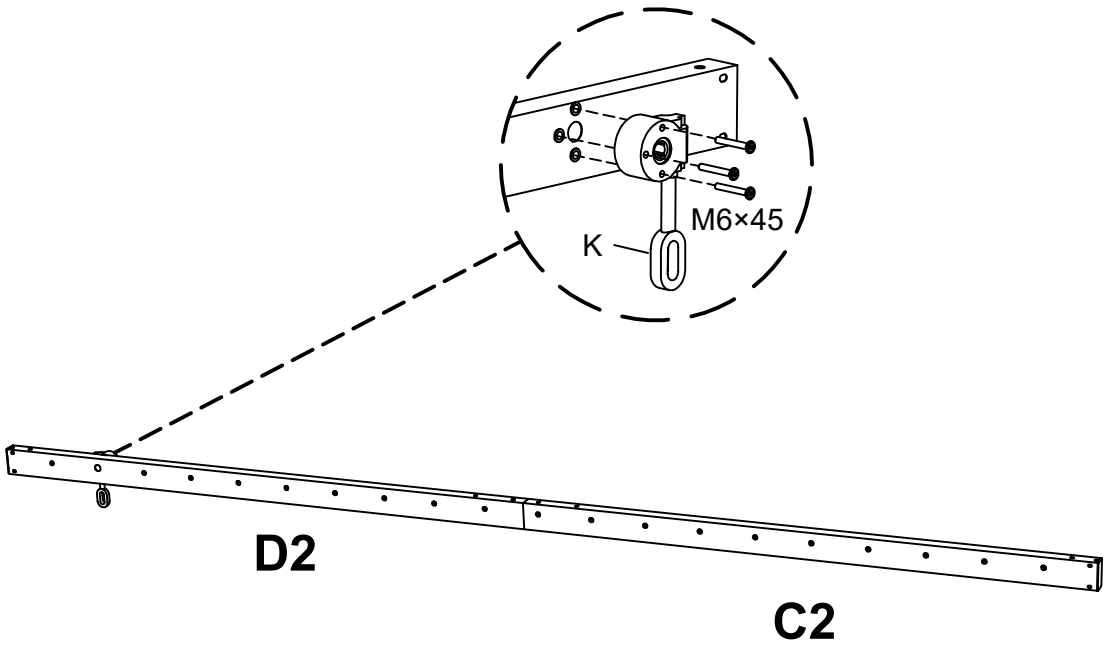
9


D1
C1
T3
T3
M6x14
T3
T3
M6x20
P1
T3

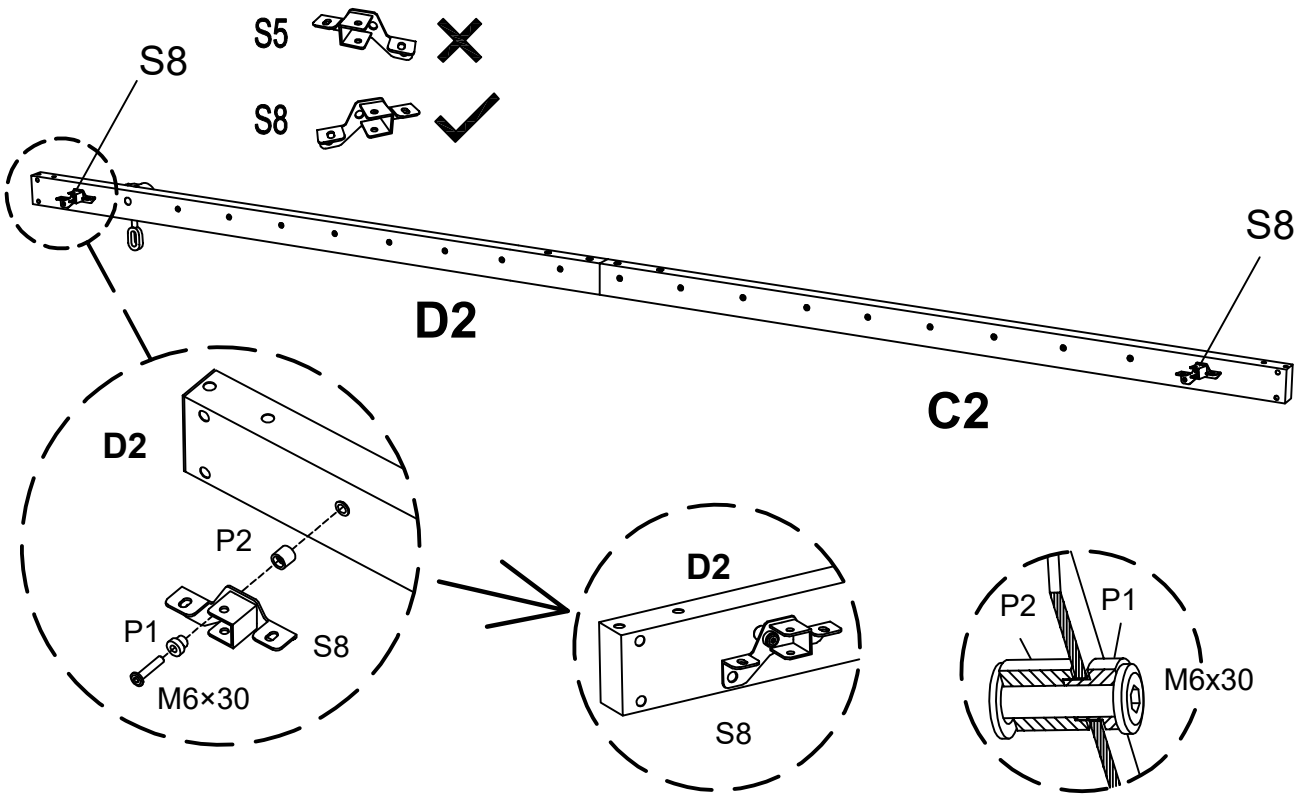
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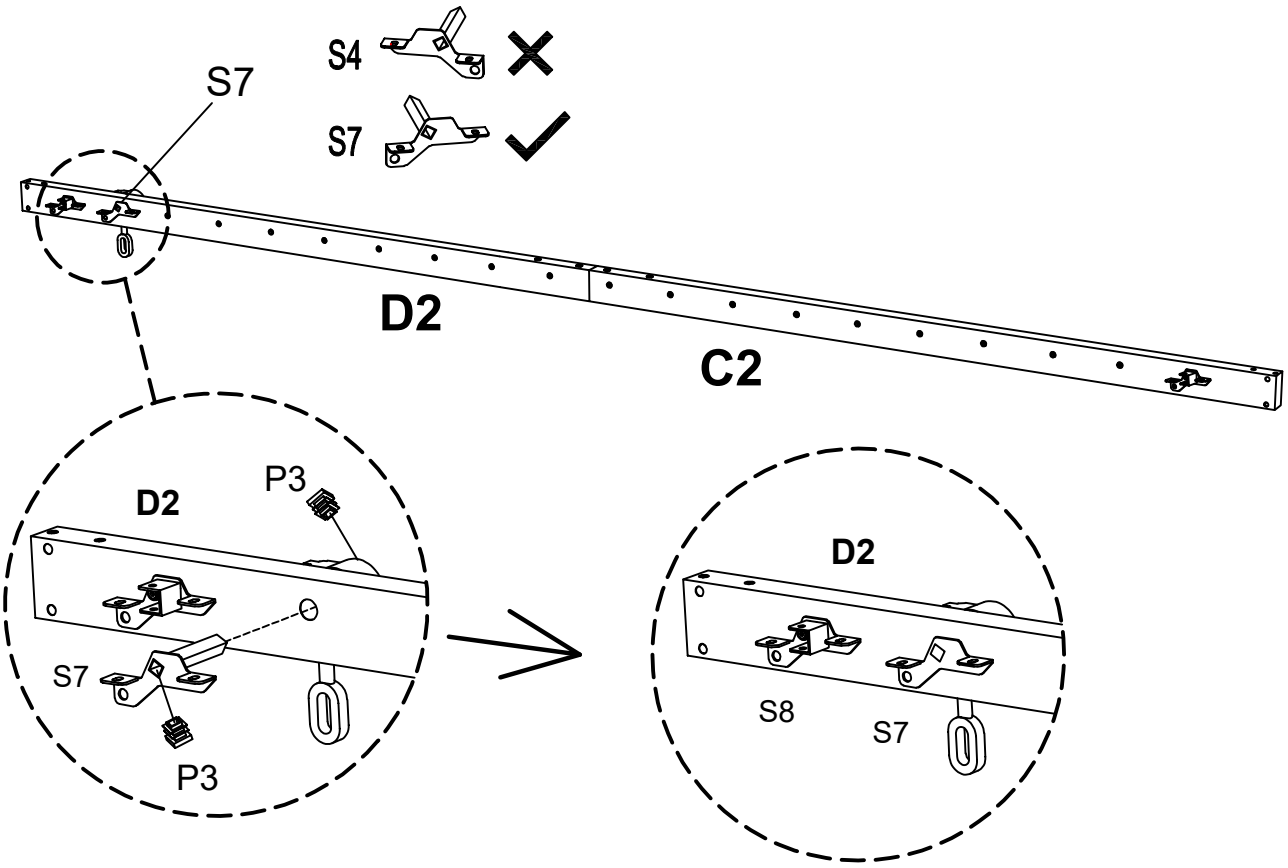
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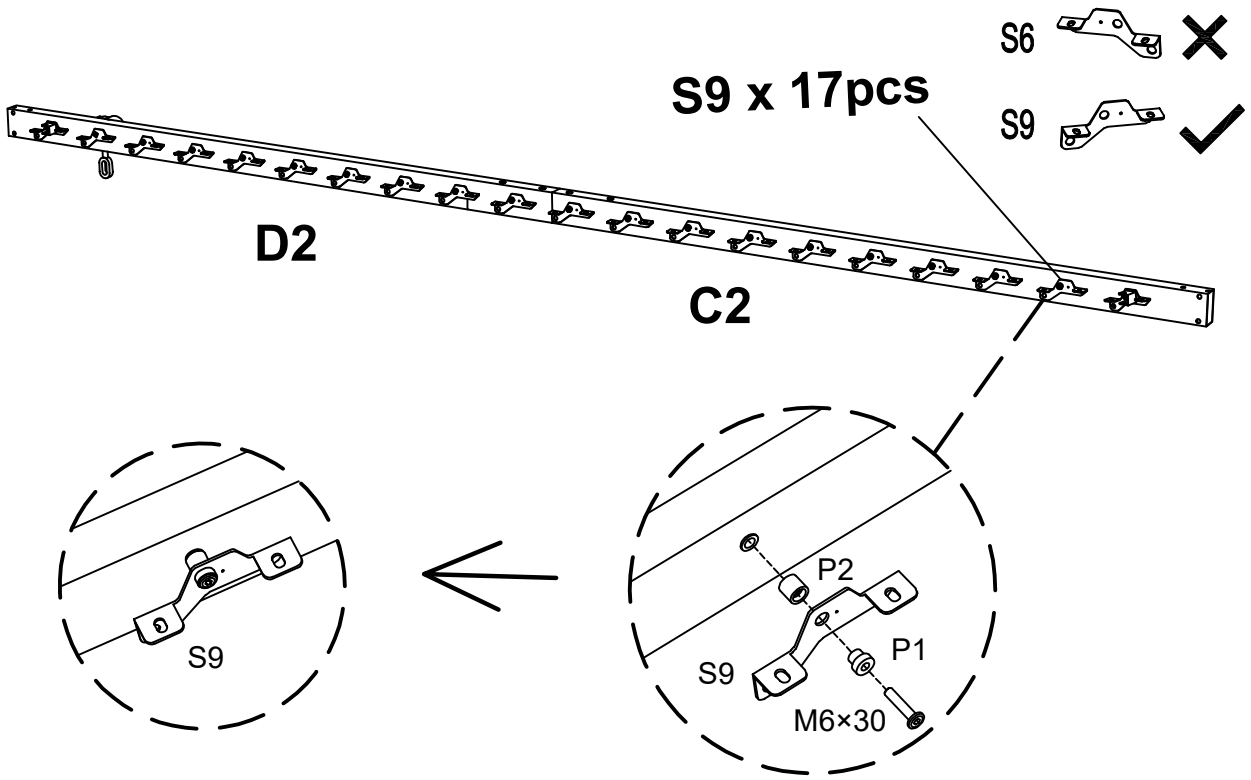
12


S5
S8
S8
D2
S8
C2
D2
P2
P1
S8
M6×30
D2
S8
P2
P1
M6x30

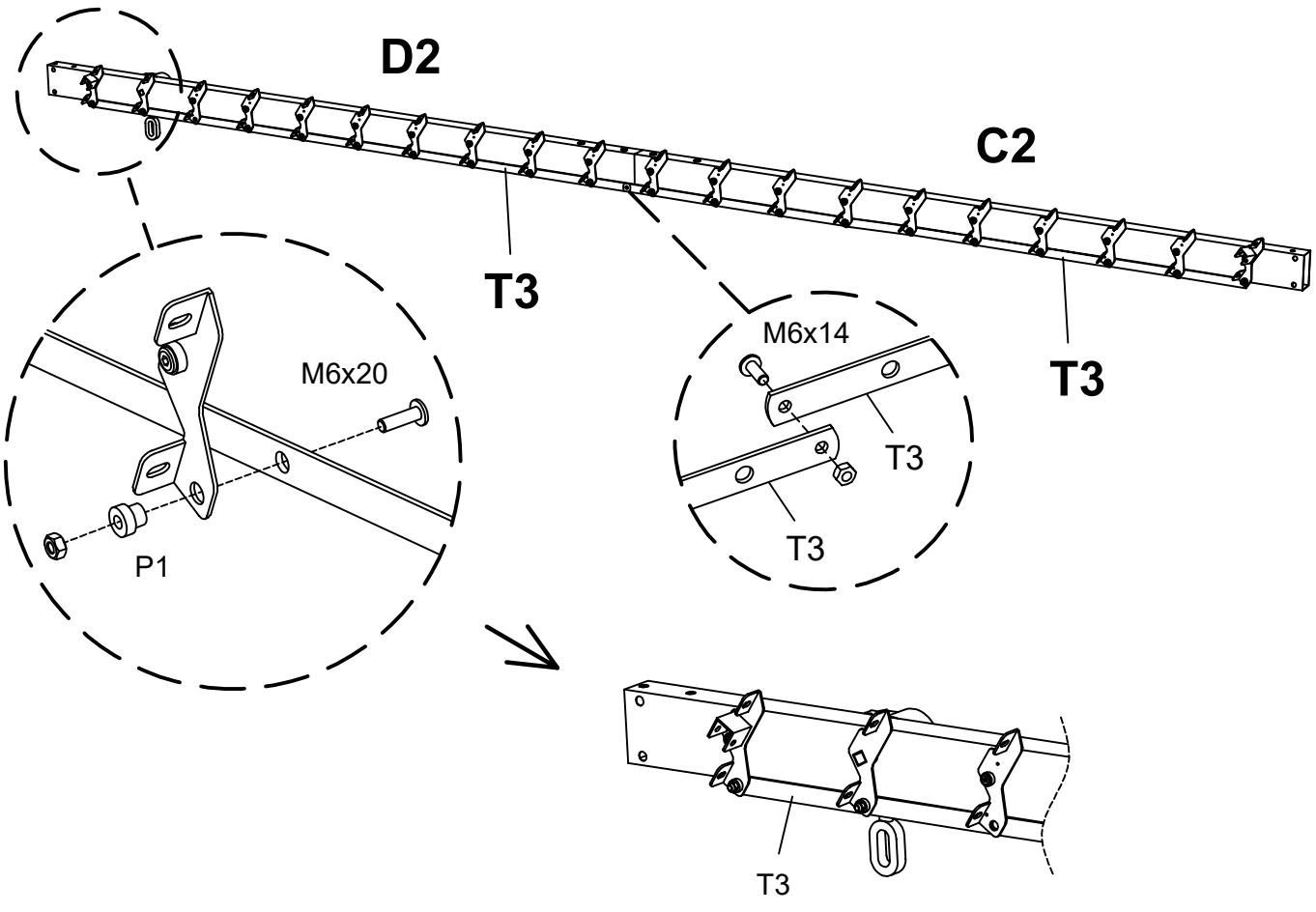
13


S4
S7
S7
D2
C2
D2
P3
S7
P3
D2
S8
S7

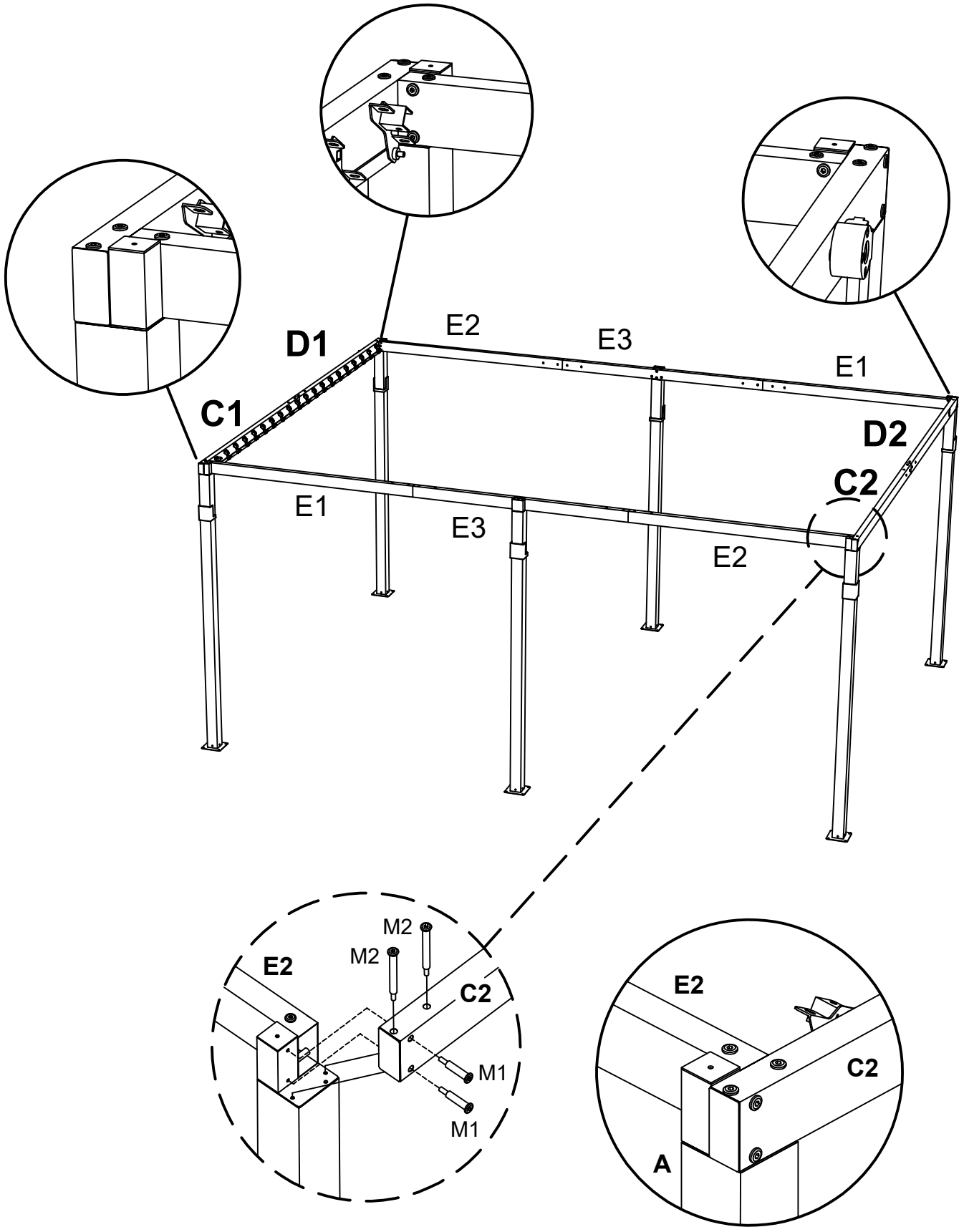
14


S6
S9 x 17pcs
S9
D2
C2
S9
P2
S9
P1
M6×30

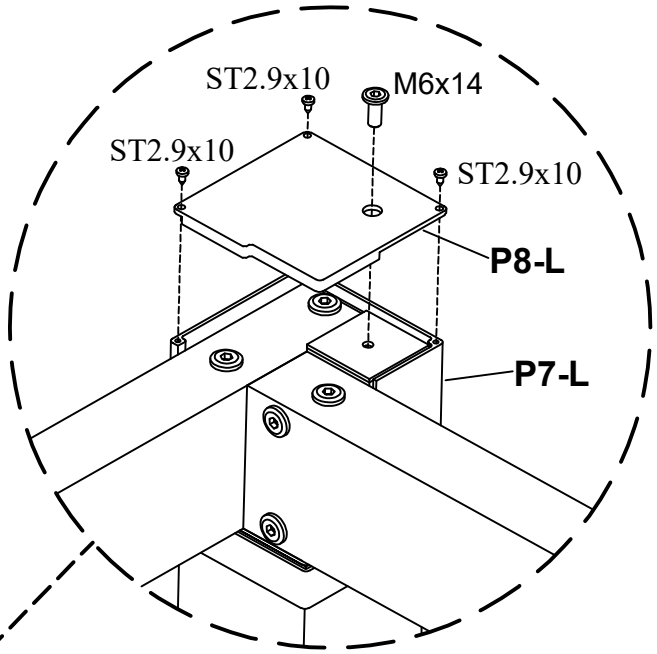
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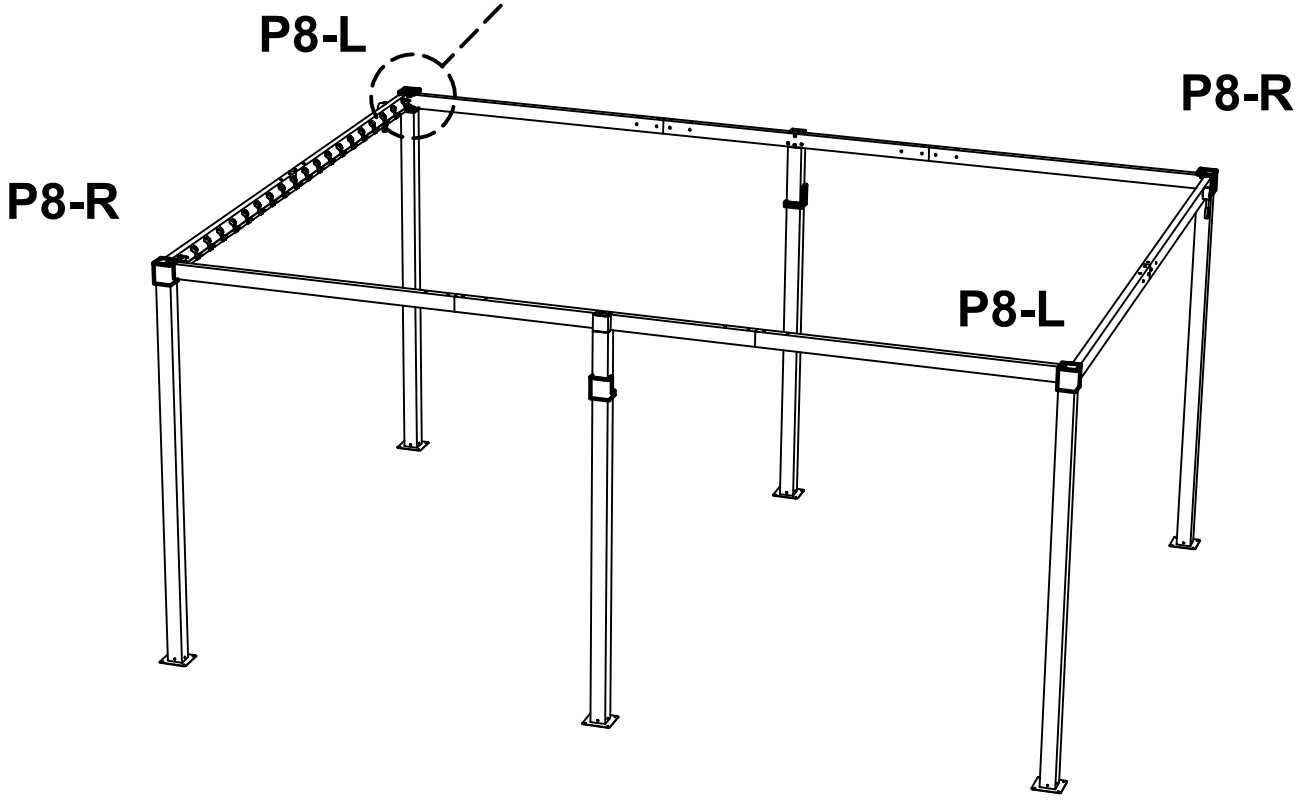

D2
C2
T3
T3
M6x20
P1
M6x14
T3
T3
T3

60%



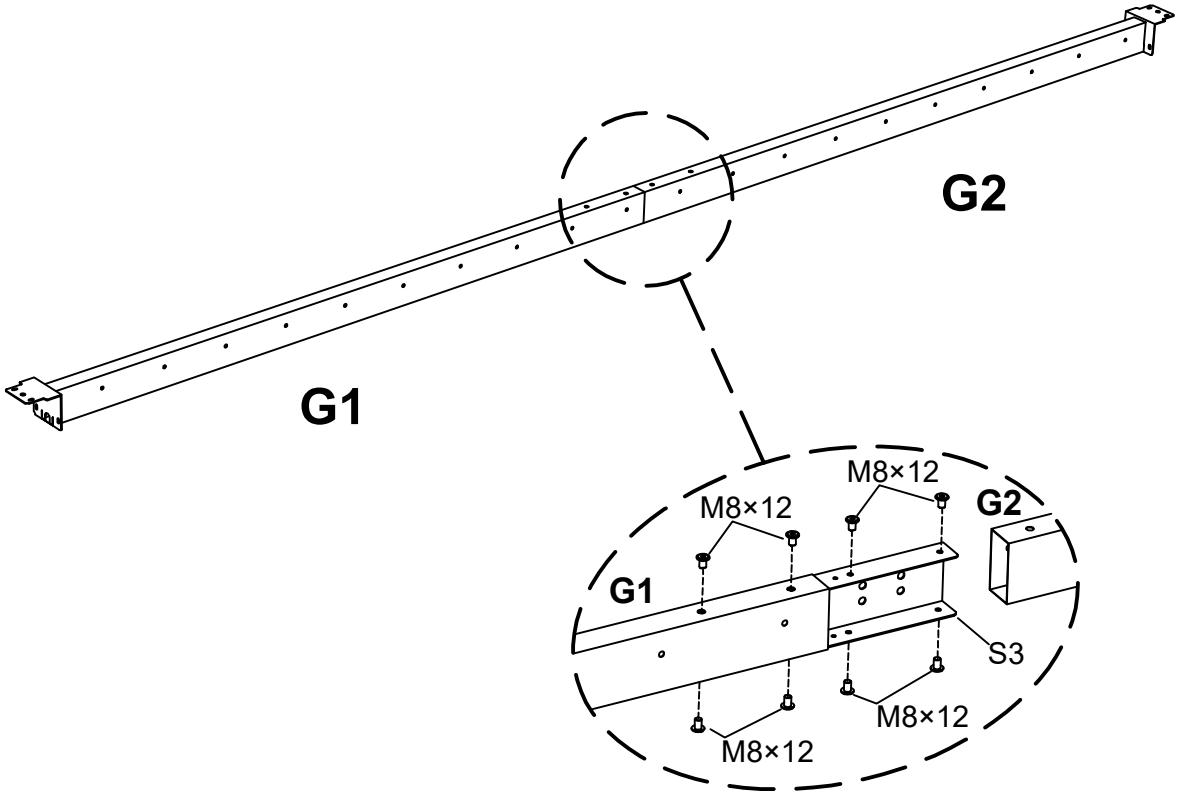
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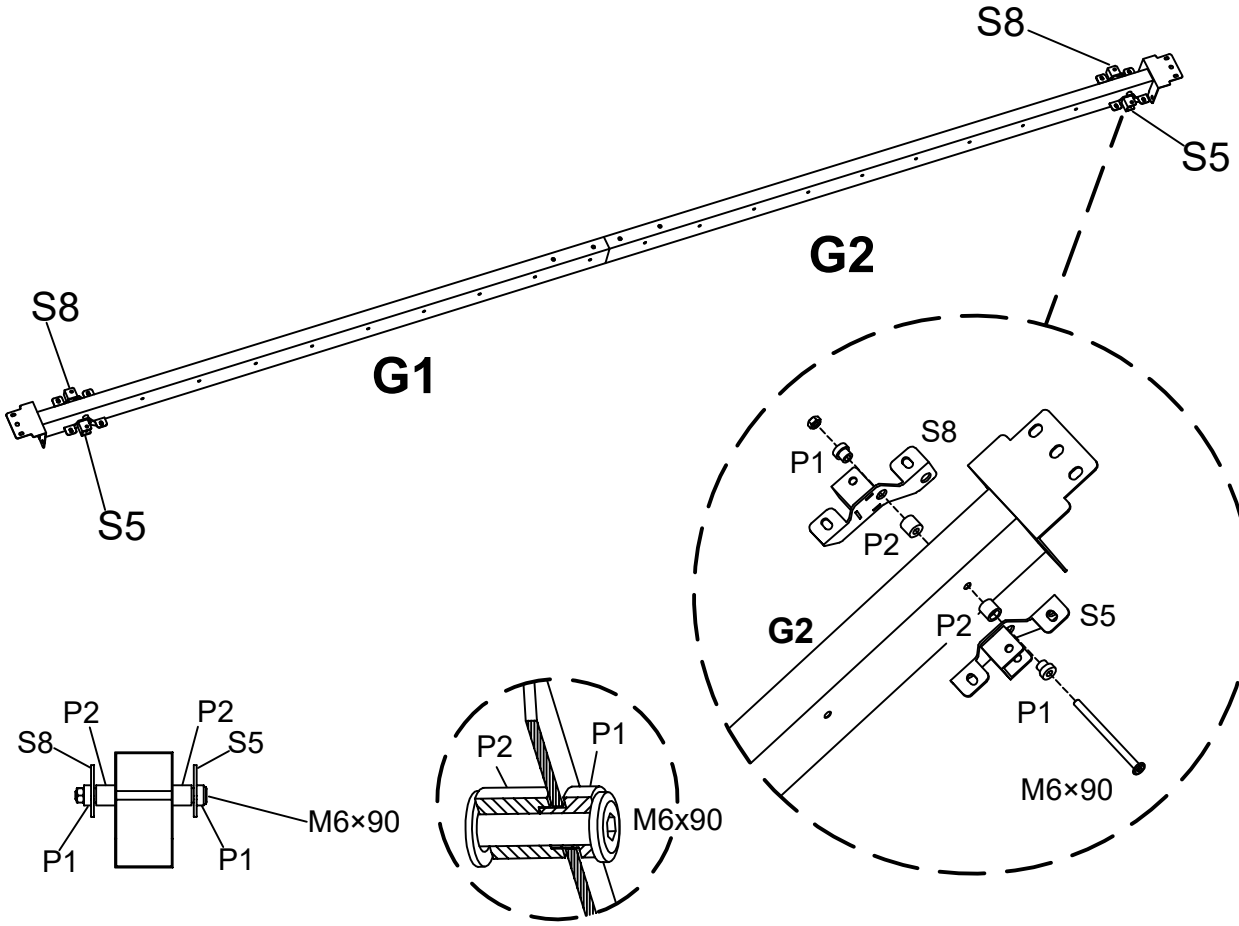


Stage 2 finished

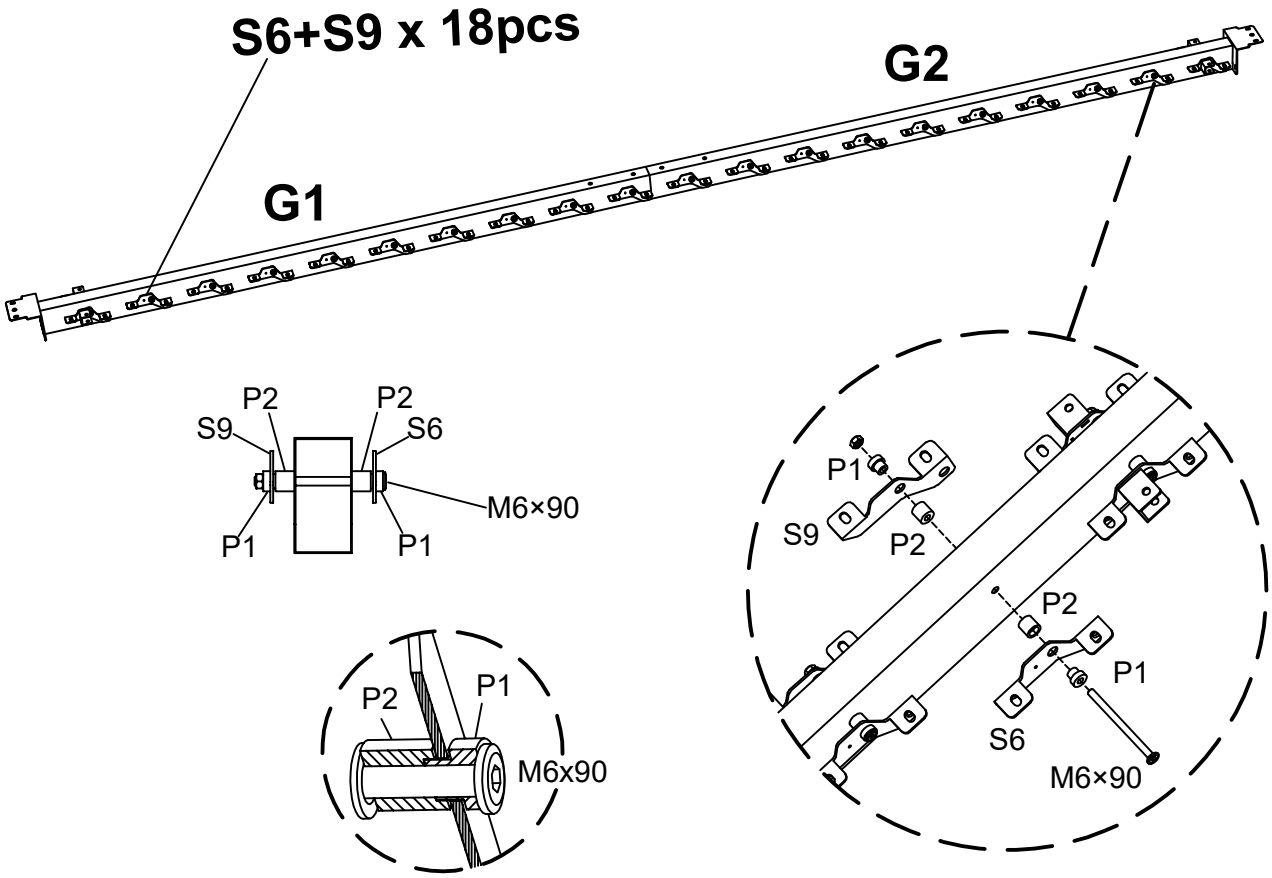
18


G2
G1
M8×12
M8×12
G2
G1
S3
M8×12
M8×12

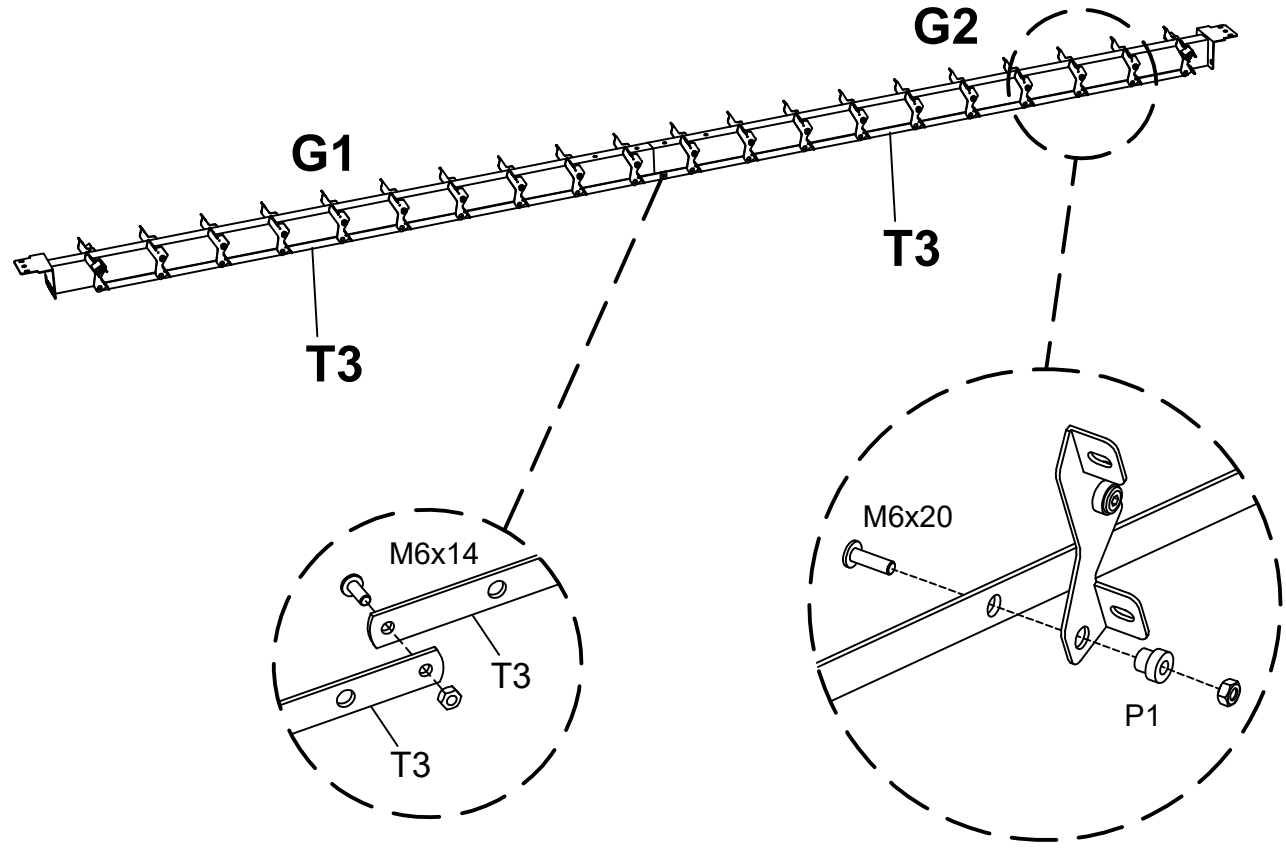
19


S8
S5
G2
S8
G1
S5
S8
P1
P2
G2
P2
S5
P1
M6×90
P2
P2
S8
S5
M6×90
P1
P1
P2
P1
M6x90

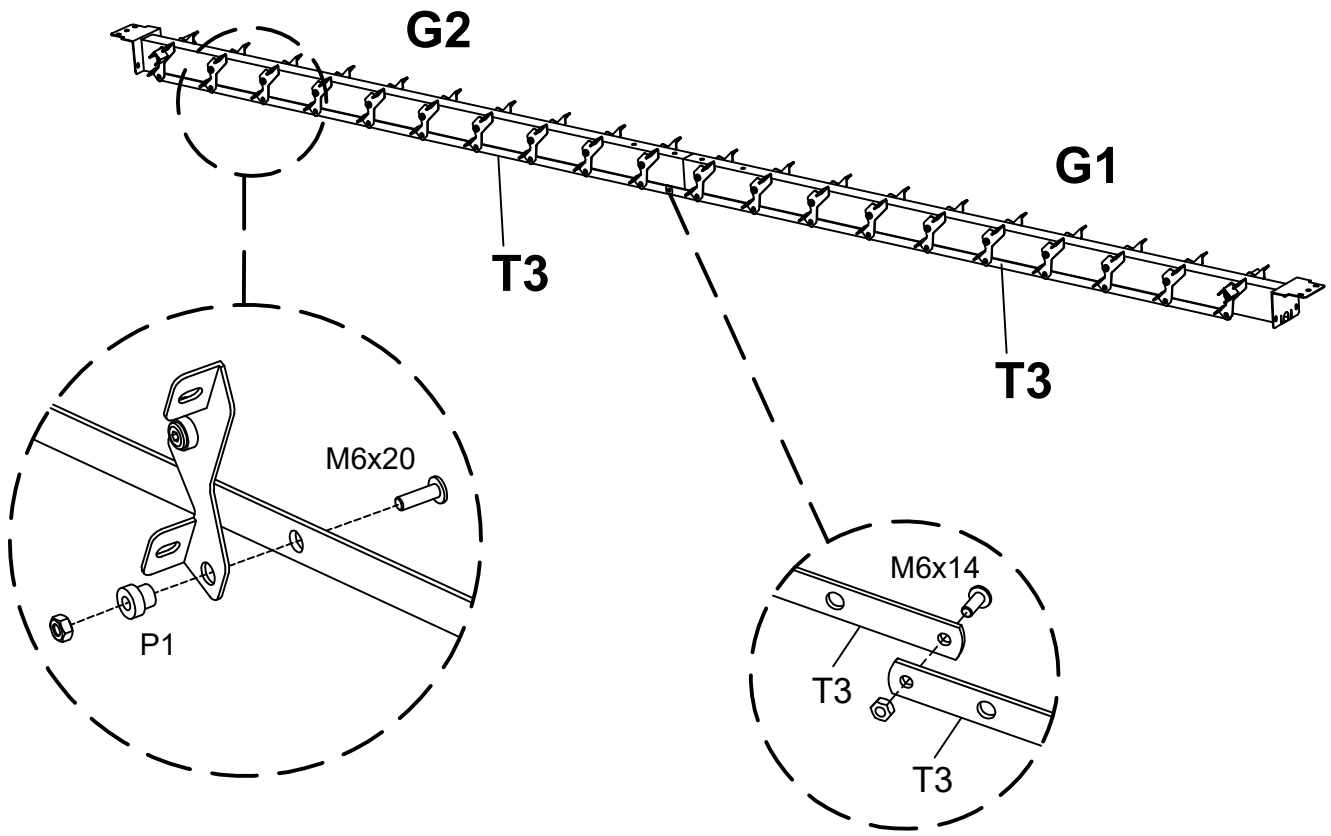
20


S6+S9 x 18pcs
G2
G1
P2
P2
S9
S6
M6×90
P1
P1
P1
S9
P2
P2
P1
S6
M6×90
P2
P1
M6x90

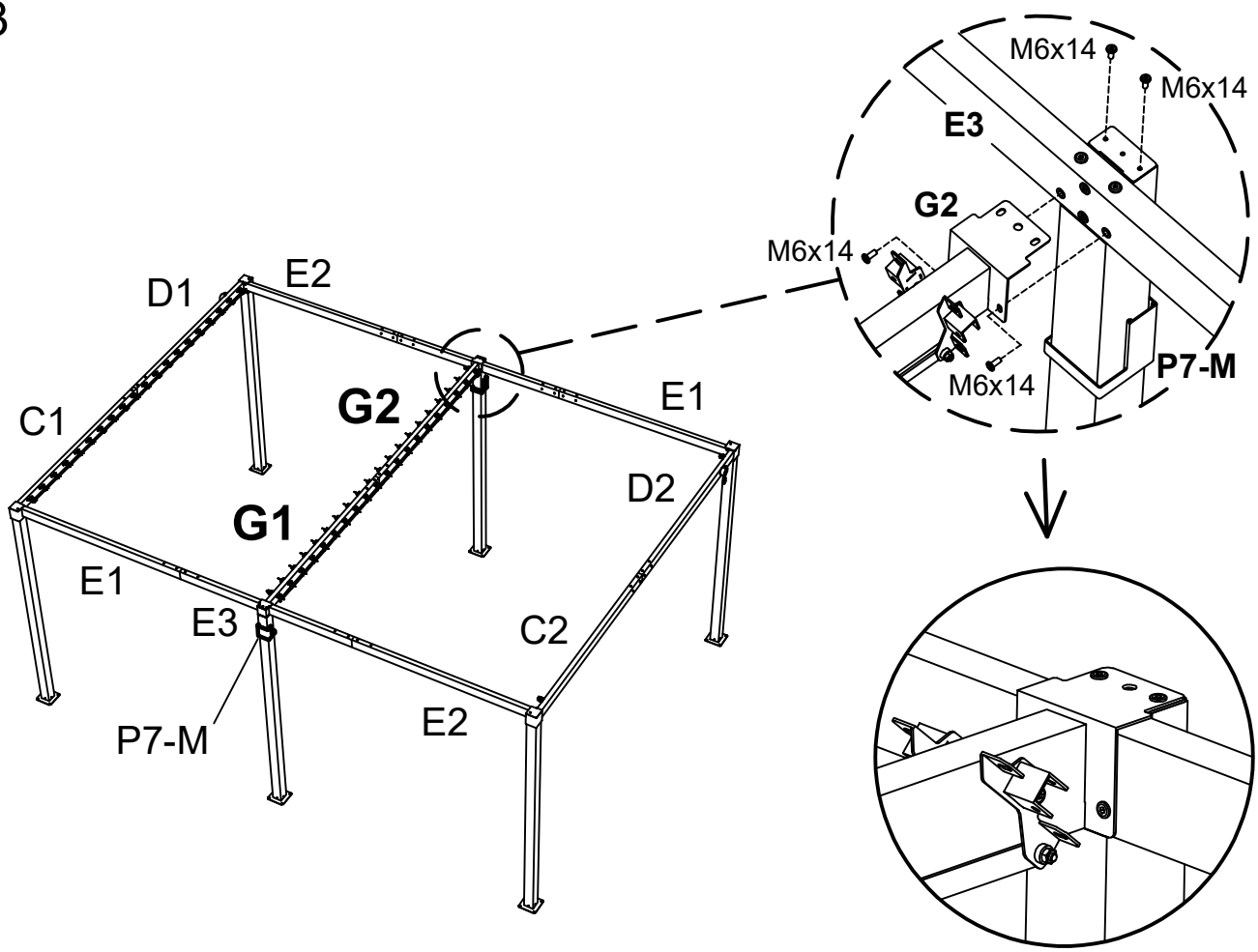
21


G2
G1
T3
T3
M6x14
T3
T3
M6x20
P1

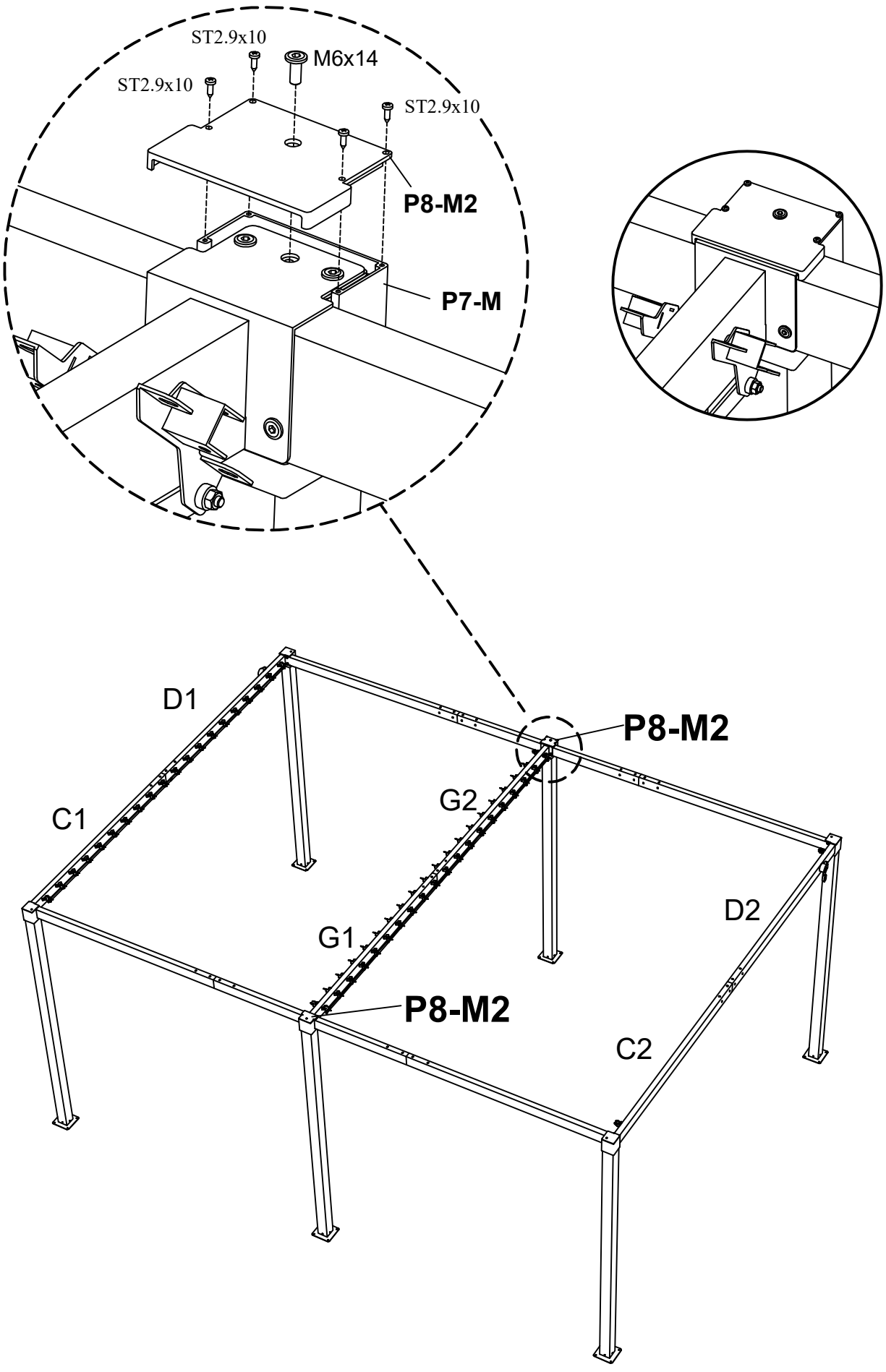
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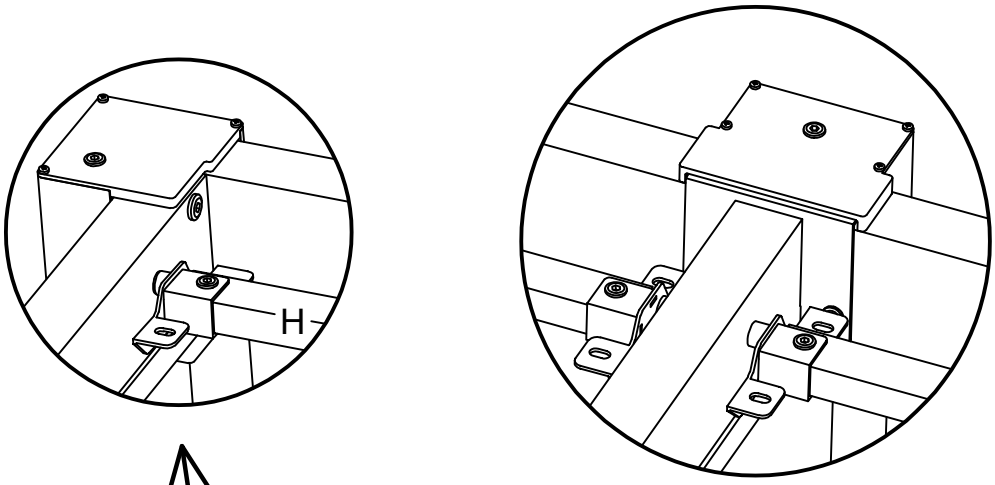

G2
G1
T3
T3
M6x20
P1
M6x14
T3
T3

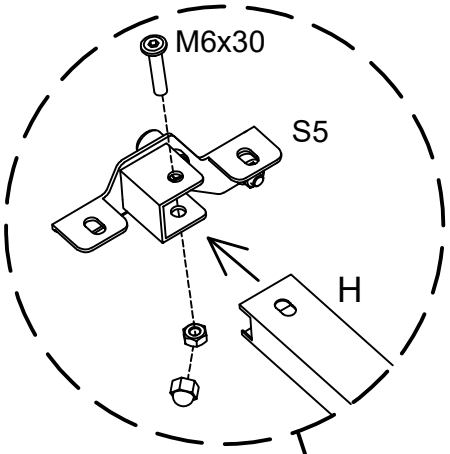
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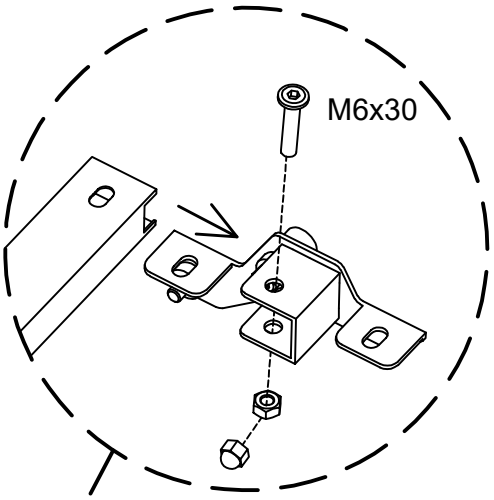

M6x14
M6x14
E3
G2
M6x14
M6x14
P7-M
D1
E2
C1
G2
E1
D2
G1
E1
E3
C2
P7-M
E2

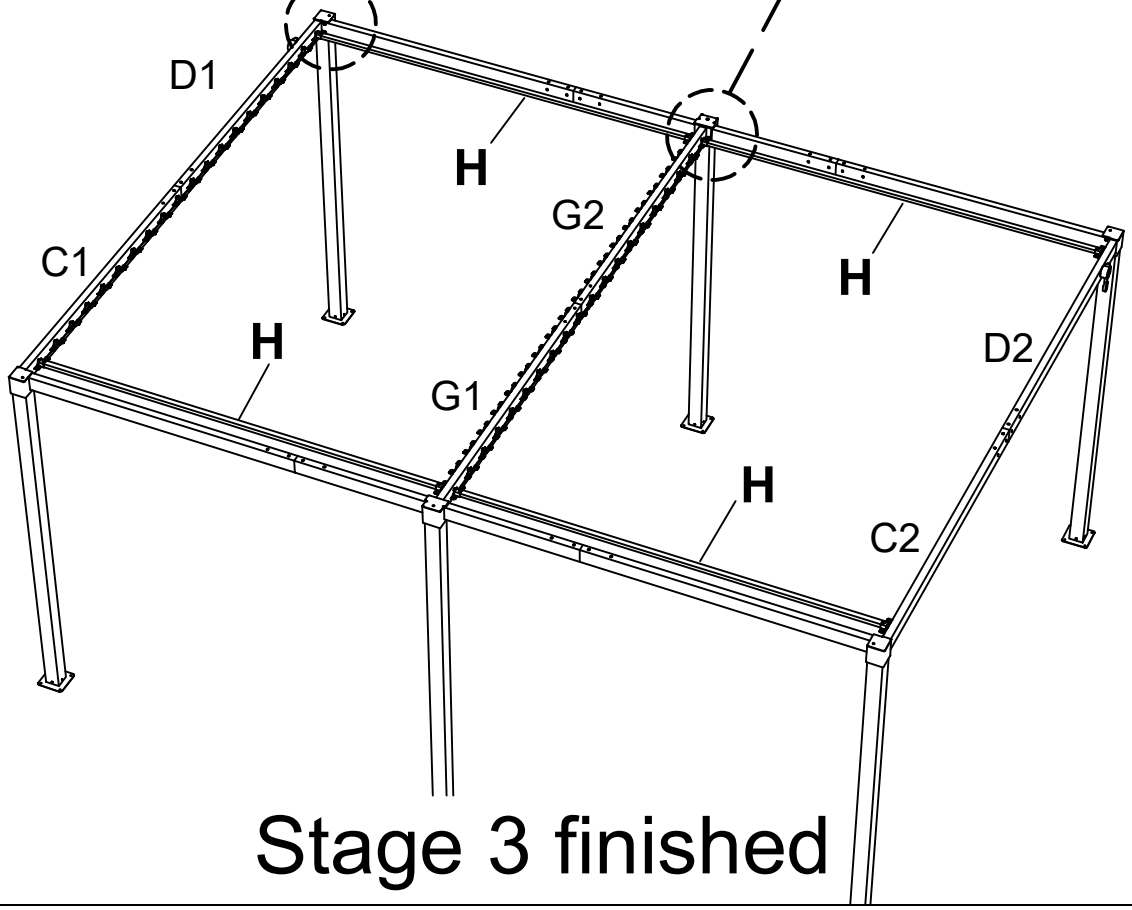
24


ST2.9x10
M6x14
ST2.9x10
ST2.9x10
P8-M2
P7-M
D1
P8-M2
C1
G2
D2
G1
P8-M2
C2

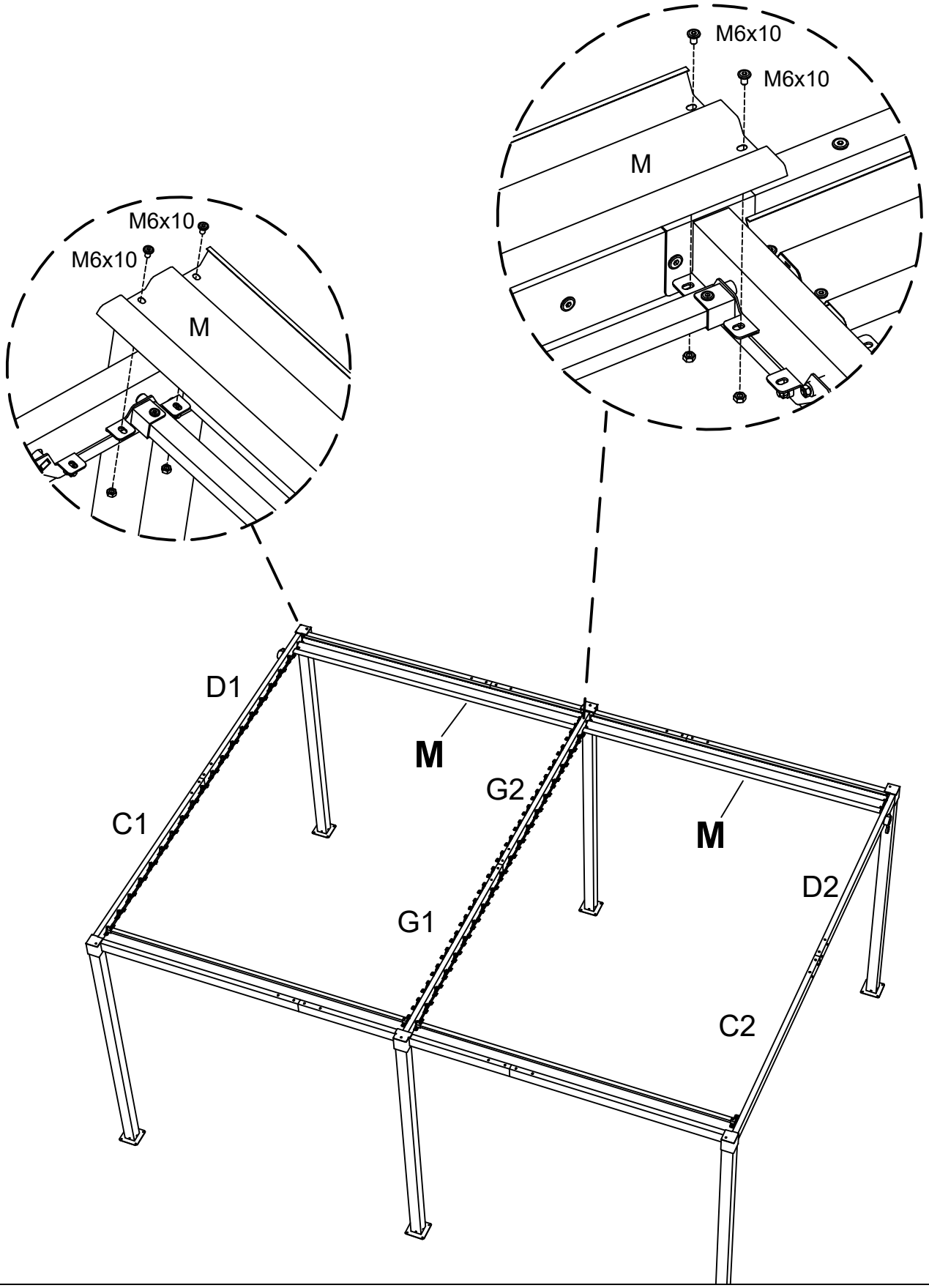


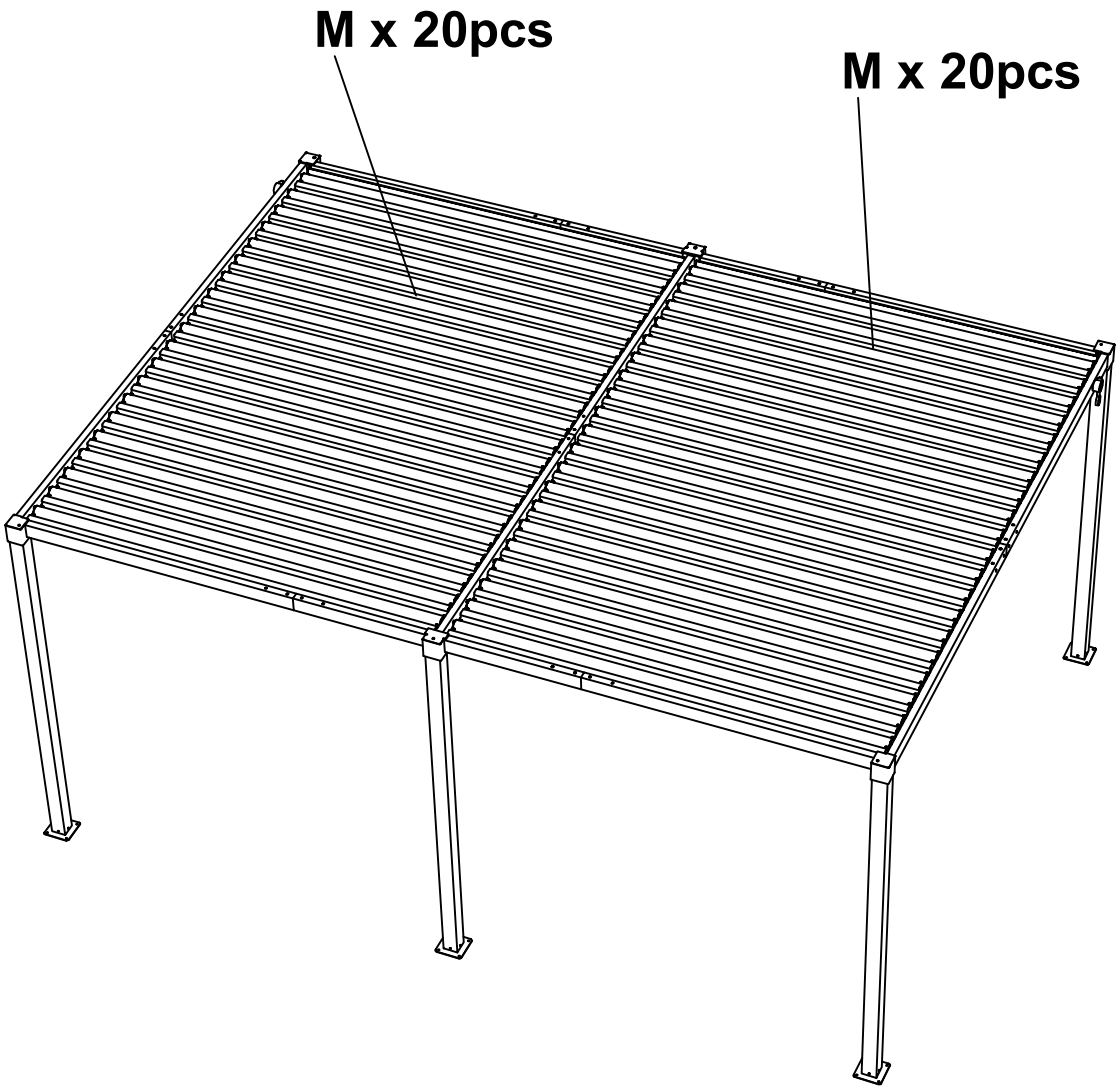




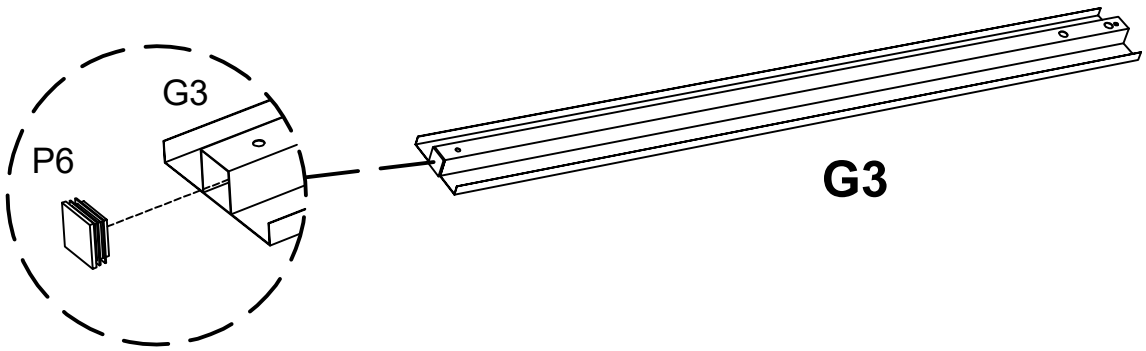


Stage 3 finished


M6x10
M6x10
M
M6x10
M6x10
M
D1
M
G2
C1
M
D2
G1
C2

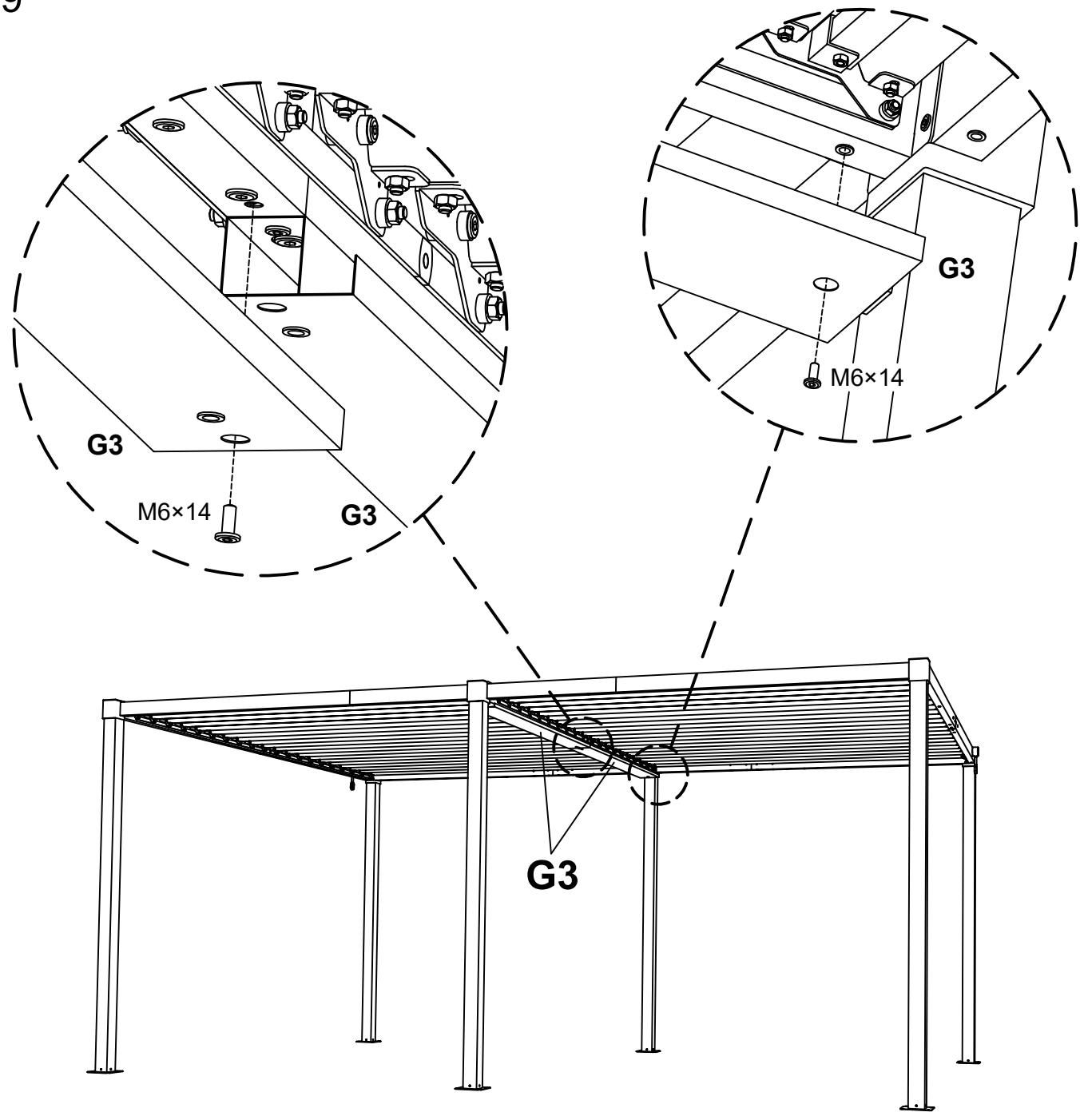

M x 20pcs
M x 20pcs

28

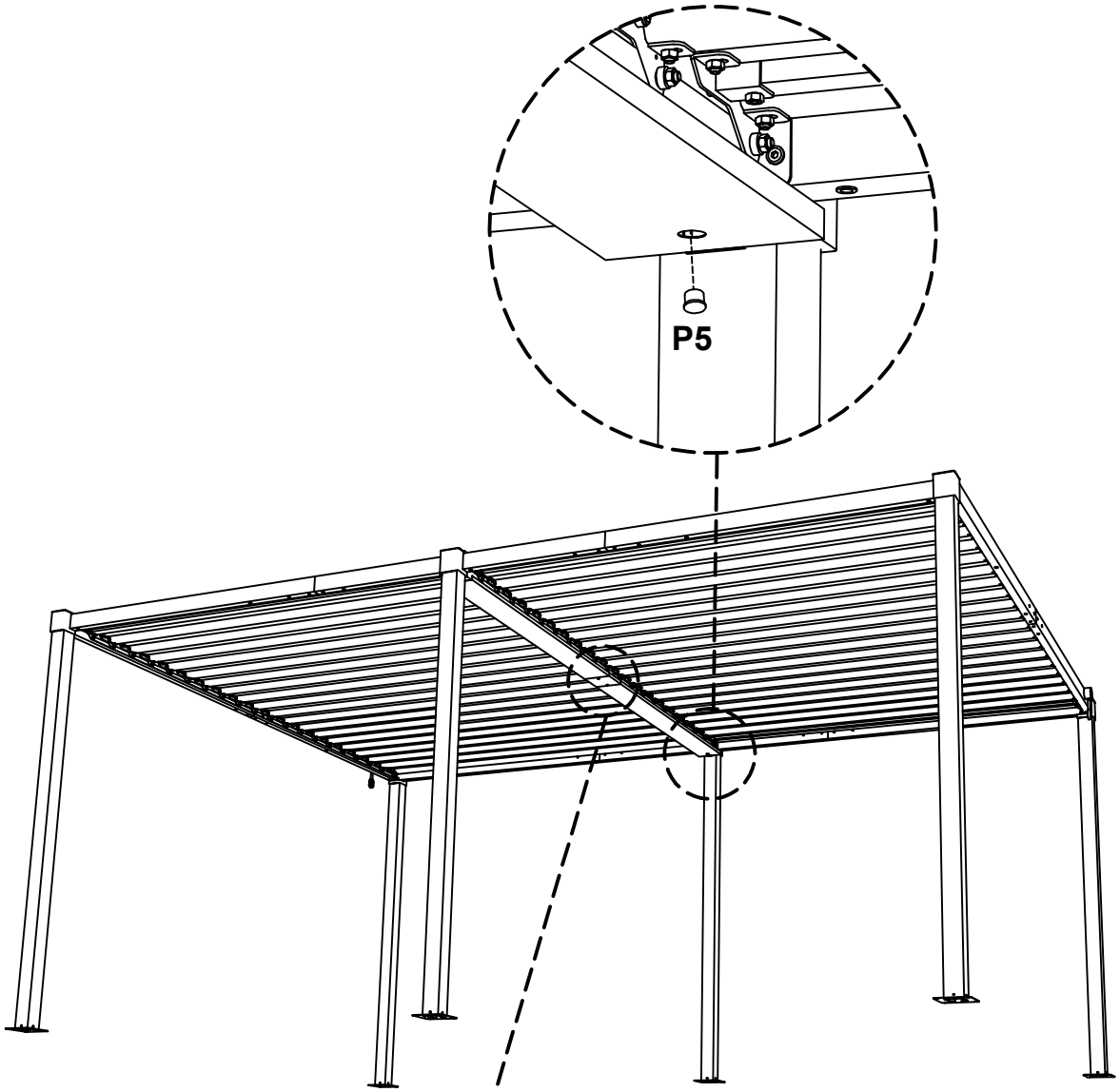


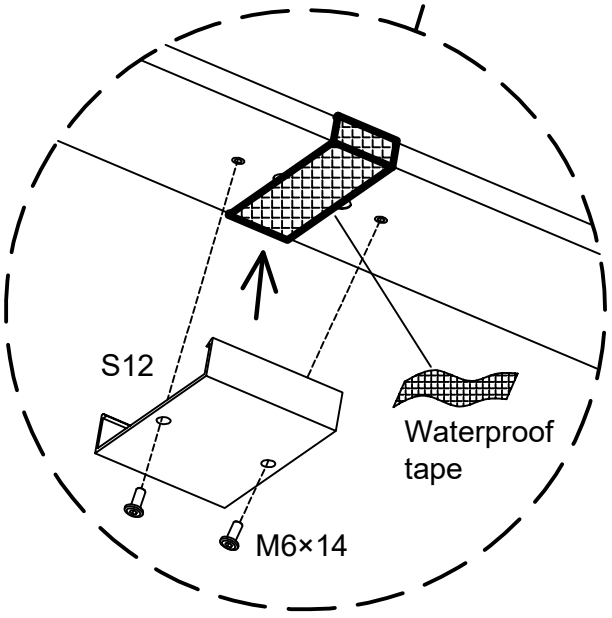
×2

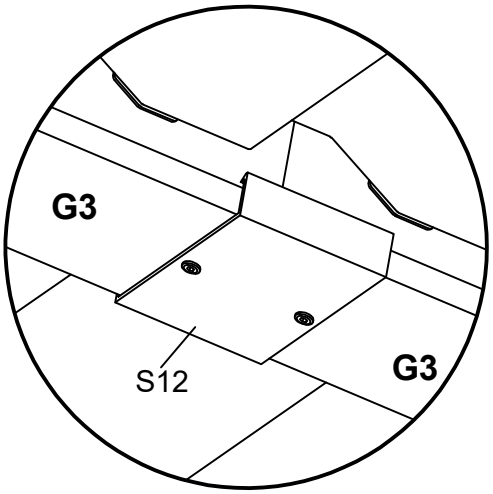
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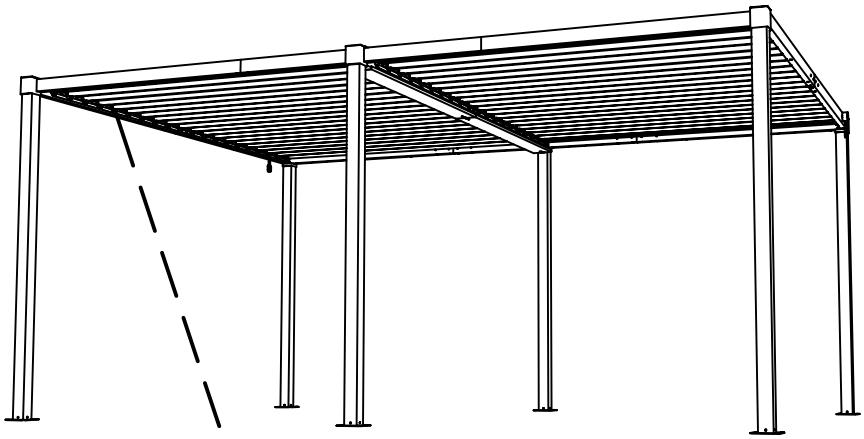


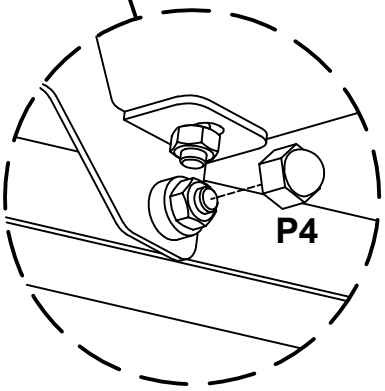
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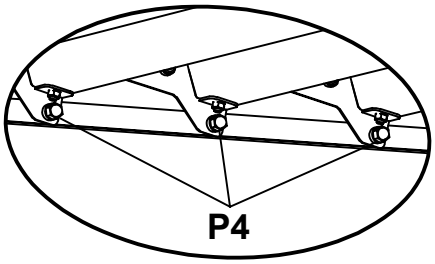


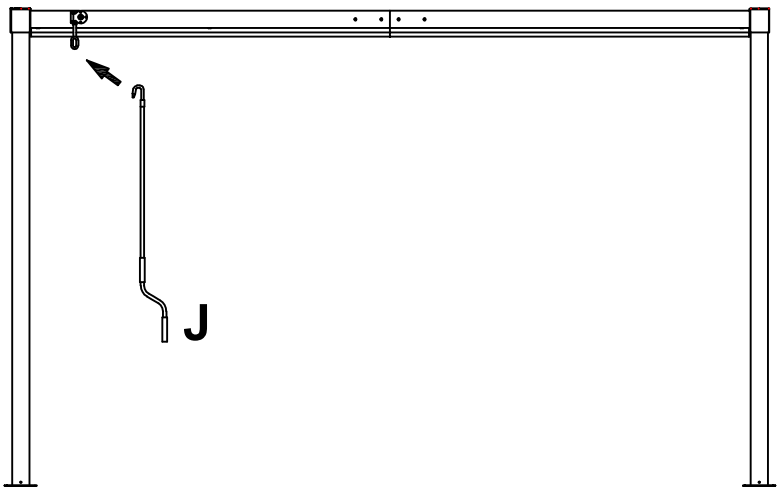








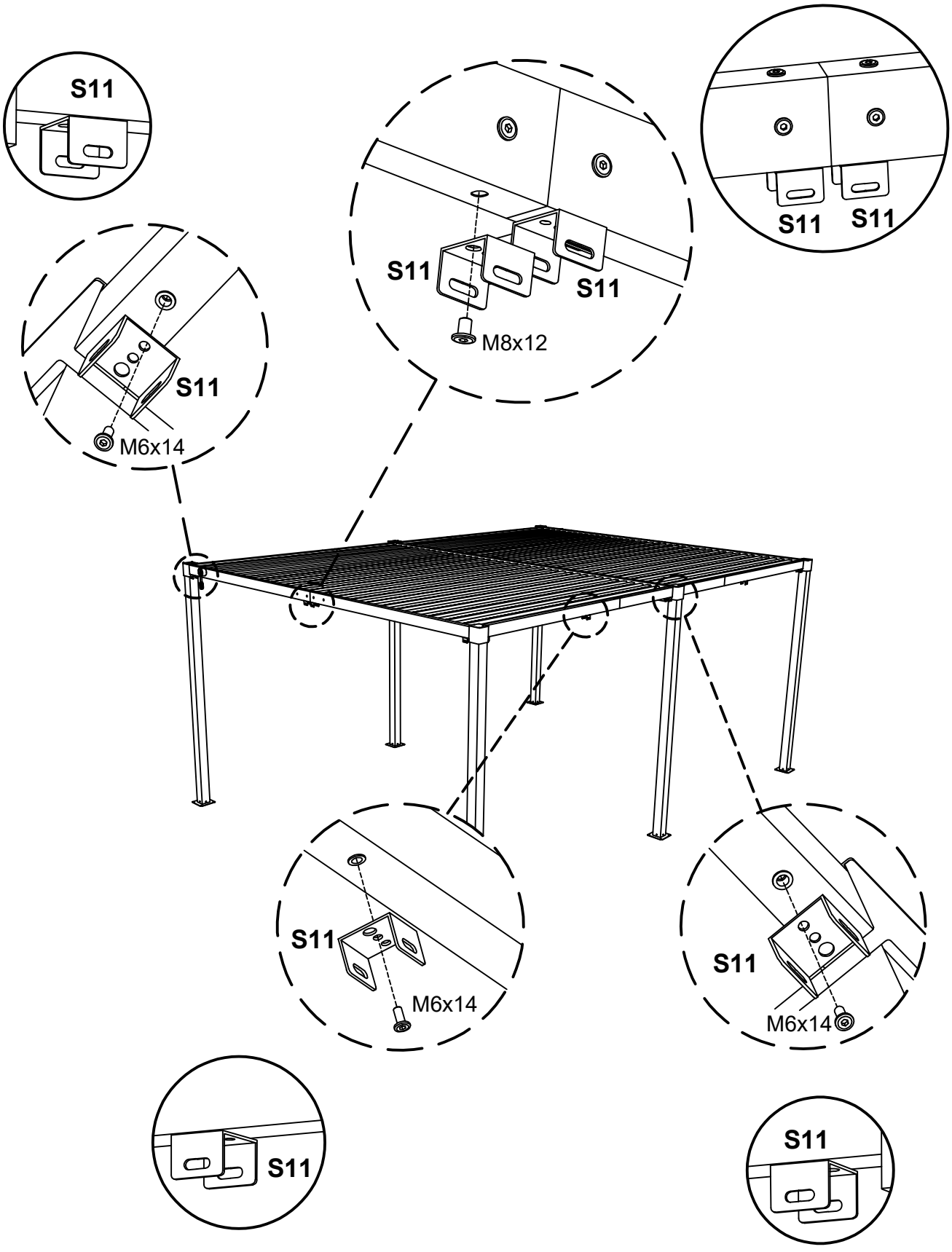


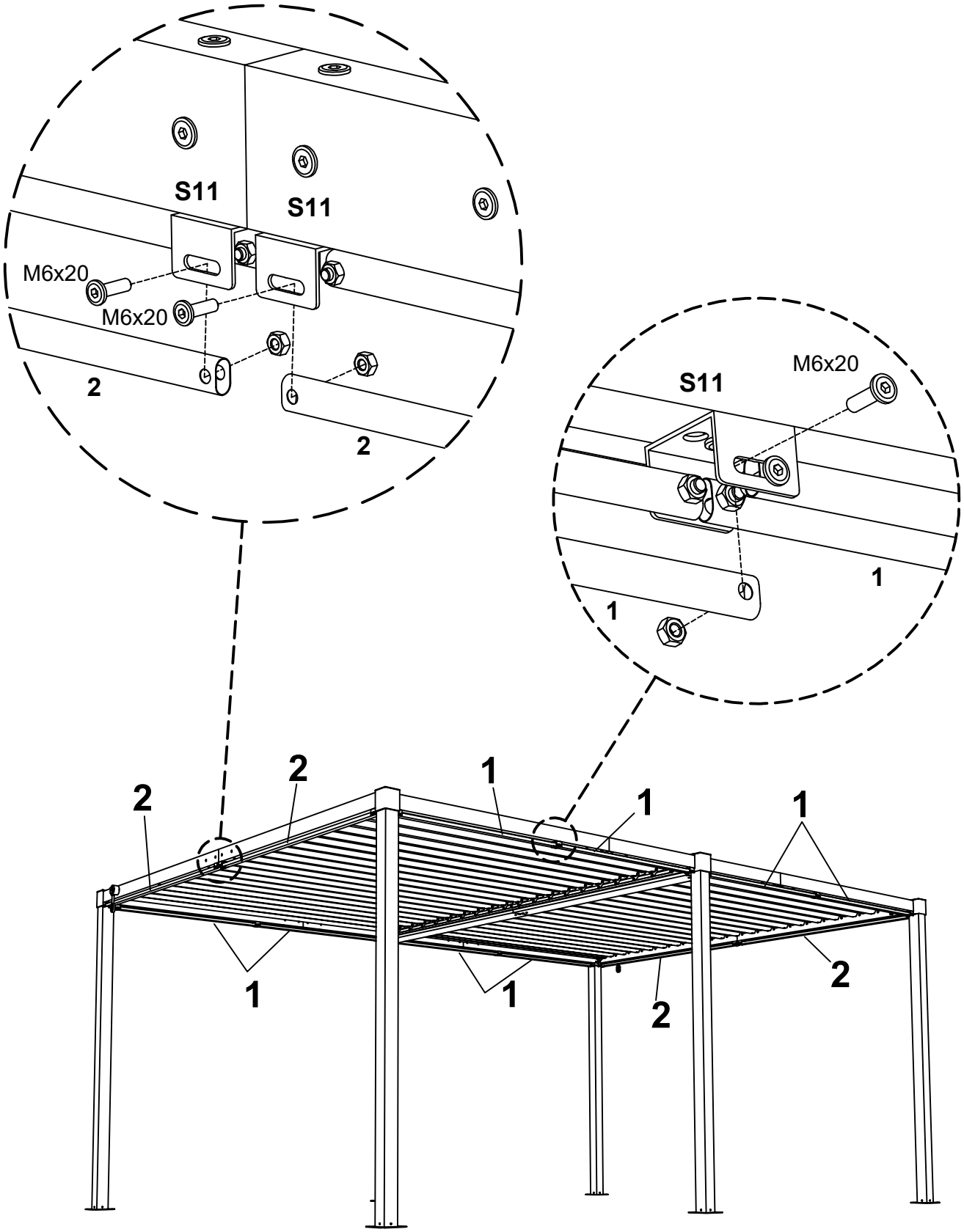


Stage 4 finished

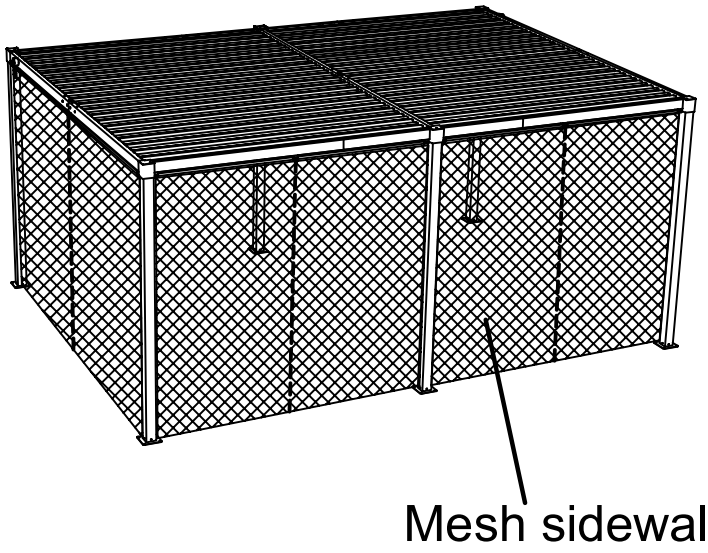
Sidewall installation

(Only applicable to styles with side walls)

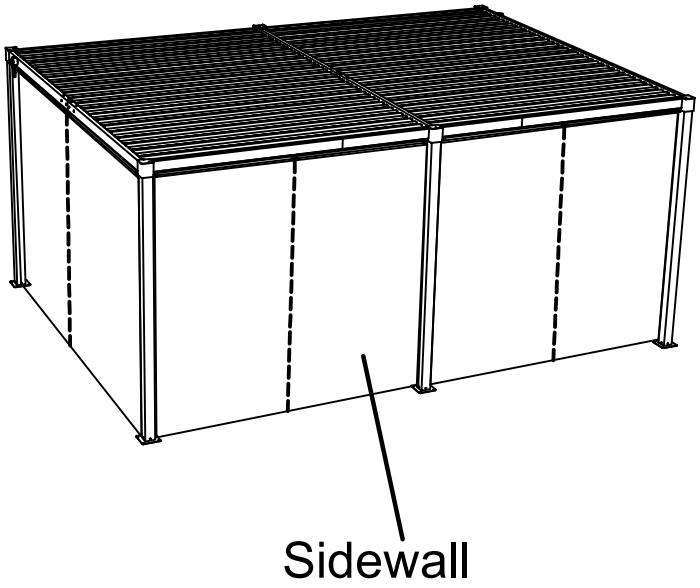



S11
S11
M6x20
M6x20
2
2
S11
M6x20
1
1
2
2
1
1
1
1
1
2
1
2
2

34



35



Stage 5 finished