

10x10x6 Dog Kennel

Step-by-Step Assembly Instructions

10 ft. (W) x 10 ft. (L) x 6 ft. (H)

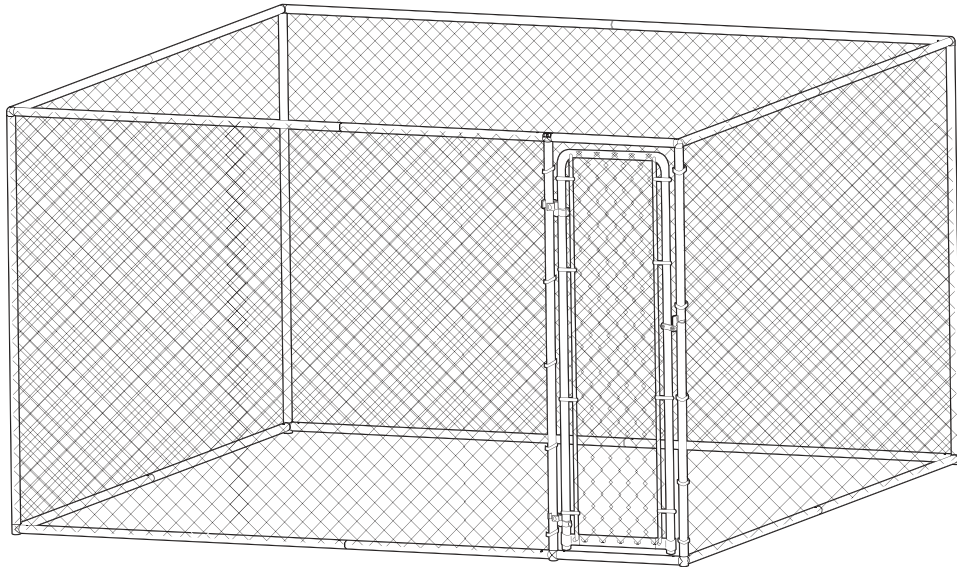
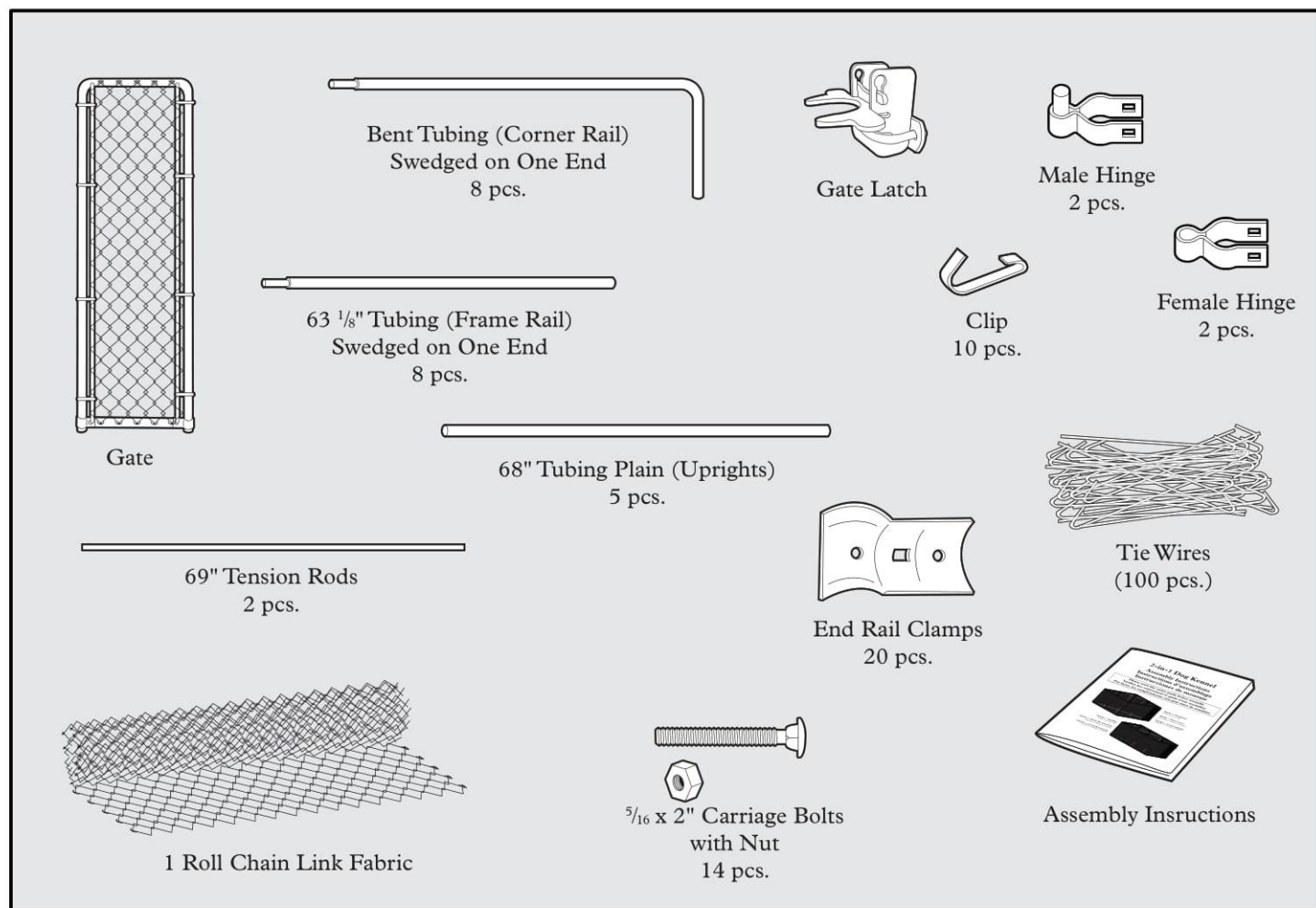


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Components



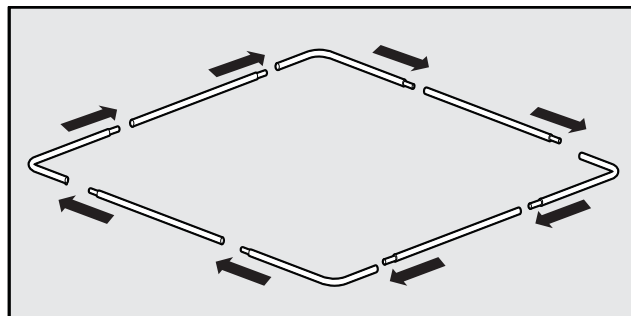
Tools Needed

- Hammer
- Adjustable Wrench
- Pliers
- Tape Measure

Step 1 Connect the Bottom Frame

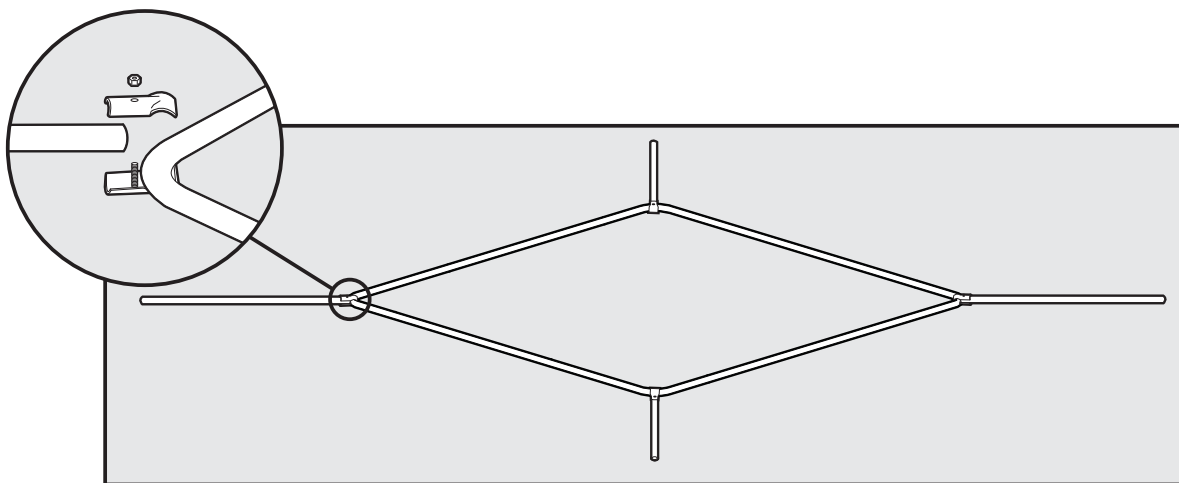
Important: Assemble on a level surface.

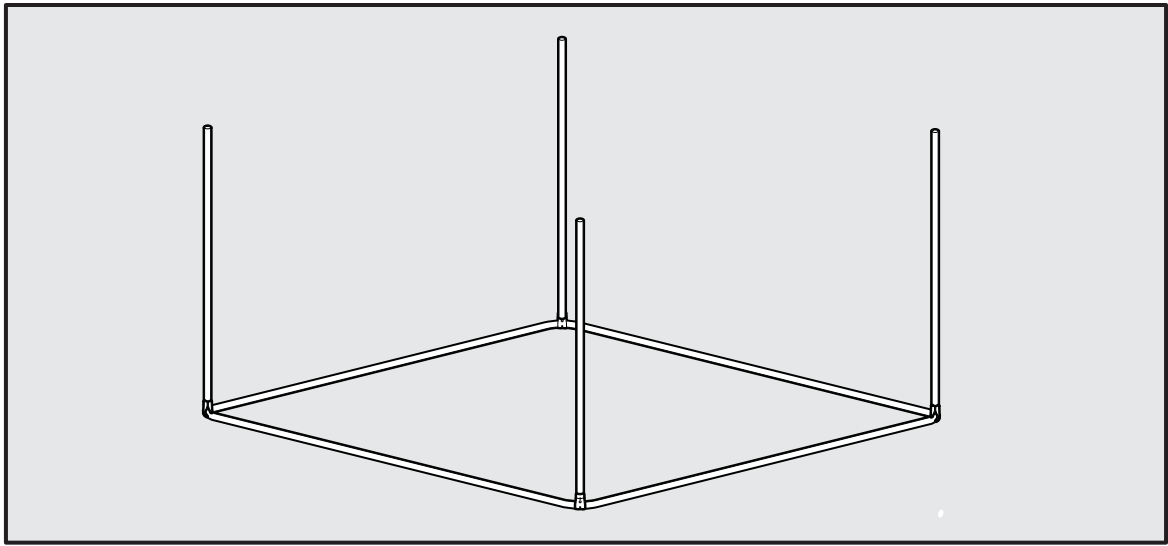
1. Gather 4 corner rails and 4 frame rails.
2. Point all swedged ends clockwise.
3. Slip swedged ends of tubing into the next piece of tubing.



Step 2 Add Uprights

1. Gather 4 uprights, 8 clamps, 4 - $\frac{5}{16}$ " x 2" carriage bolts with nuts.
2. With the nut on top, loosely clamp all posts to the bottom frame at each corner.
3. Stand corner posts up and tighten clamps. Let the center posts lie on the ground.

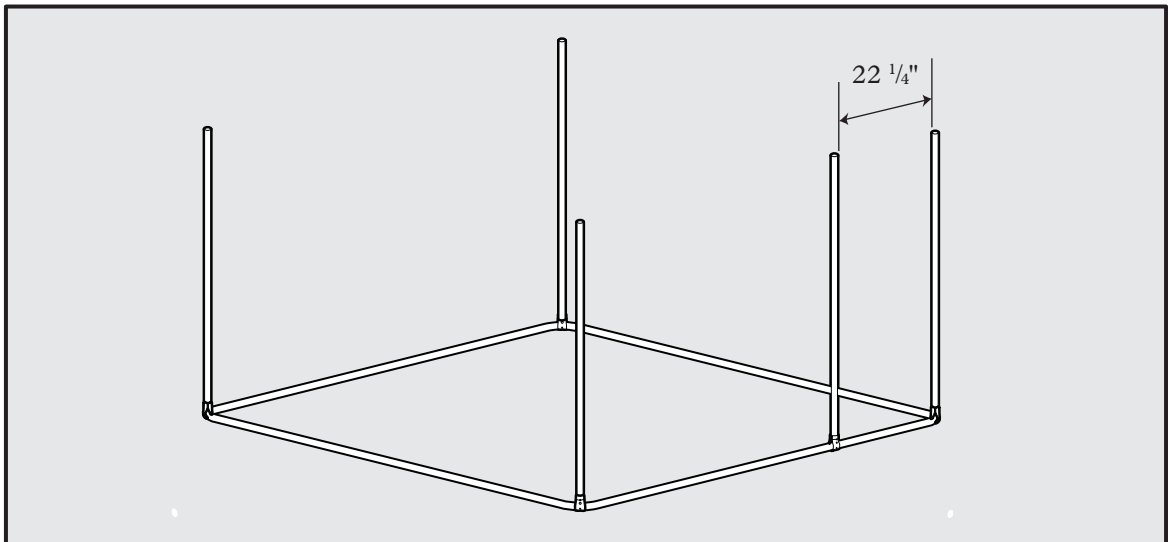




Step 3 Add an Upright Post for the Gate

1. Gather 1 upright, 2 clamps, and 1 - $\frac{5}{16}$ " x 2" carriage bolt with nut.
2. Install the gate post $22\frac{1}{4}$ " to either side of the corner upright.

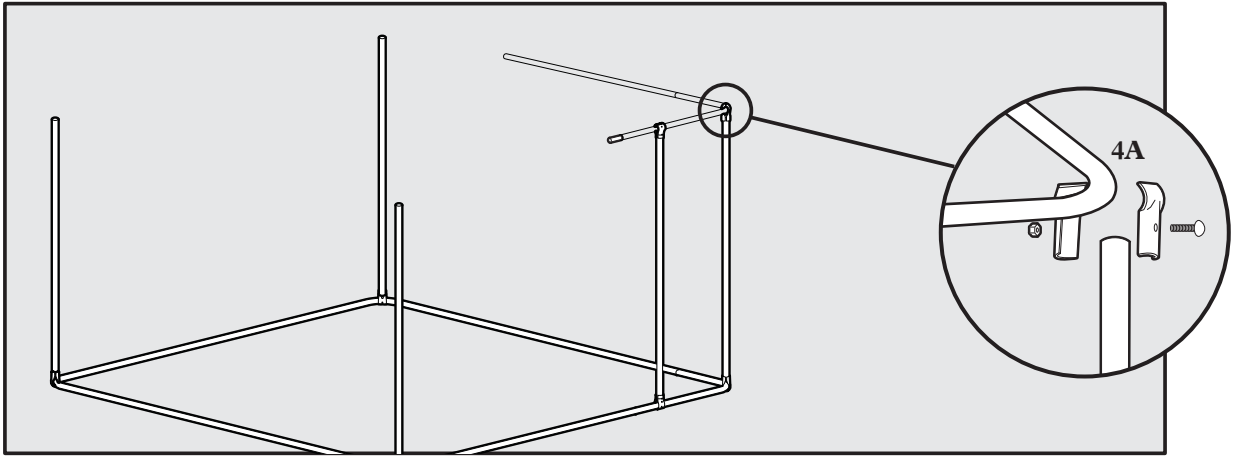
Important: Do NOT have the gate span a joint in the frame. The frame can come apart at the swedged joint.



Note: Gate Opening is $22\frac{1}{4}"$ between posts. All swedged joints will be loose until fence fabric is installed.

Step 4 Add Top Rails

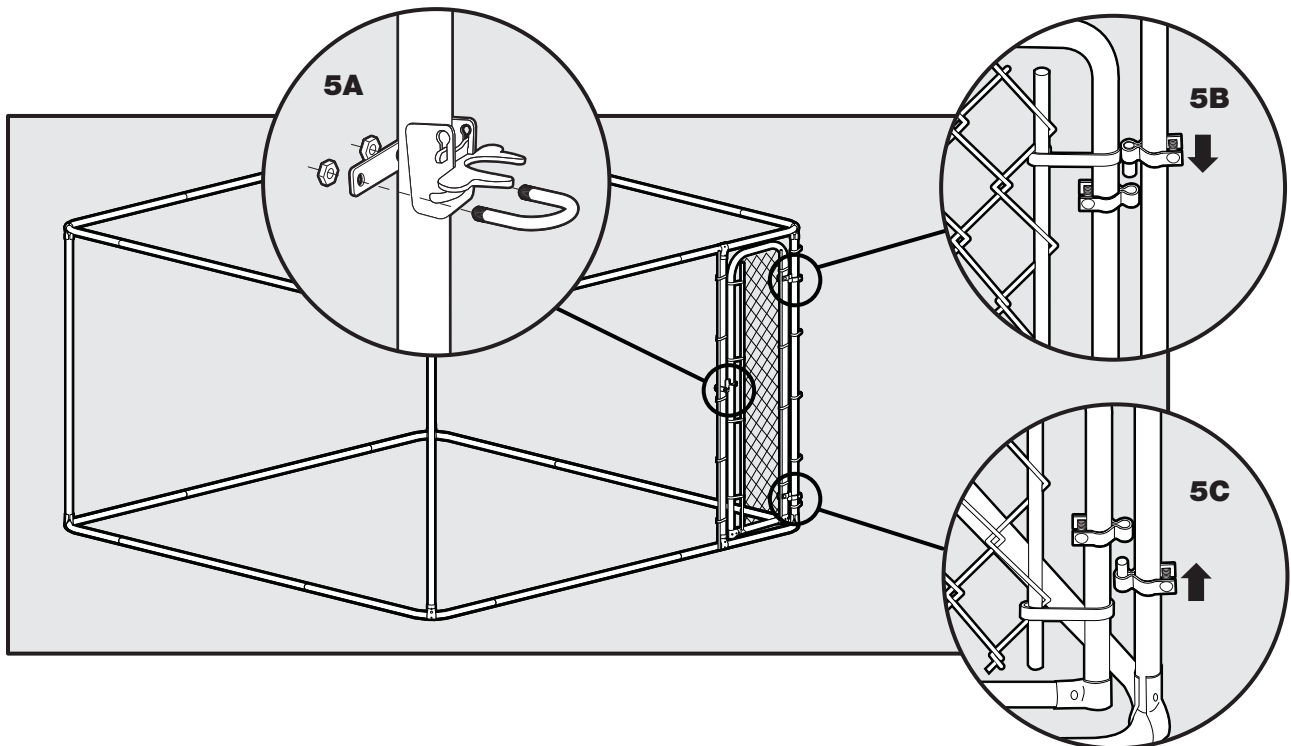
1. Gather 4 corner rails, 4 frame rails, 10 clamps and 5 - $\frac{5}{16}$ " X 2" carriage bolts with nuts.
2. Point all top rail swedges clockwise the same as the bottom frame.
3. Connect rails to all posts (4A). Tighten all clamps as you go.



Important: Check that all posts are straight up and down. Confirm that all nuts are tight.

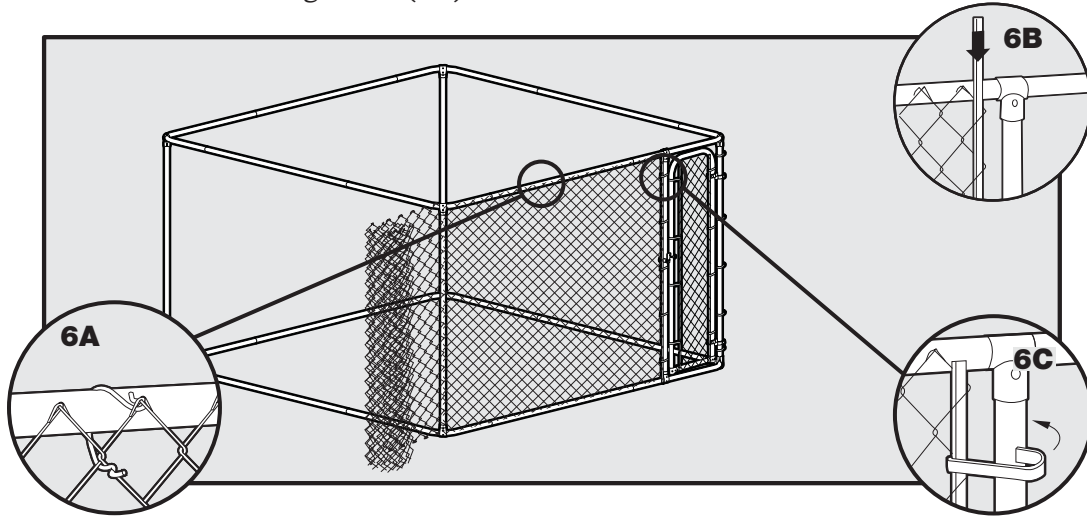
Step 5 Install the Gate

1. Gather male and female hinges, 4 - $\frac{5}{16}$ " X 2" carriage bolts with nuts, and the gate. *Note: Gate can open from either side.*
2. Install the upper female hinge below the upper most gate clip (5B).
3. Install the lower female hinge directly above the bottom gate clip (5C).
4. Position the gate centered in the gate opening.
5. Attach bottom male hinge and slide up to meet bottom female hinge. Tighten securely (5C).
6. Attach top male hinge and slide down to meet top female hinge. Tighten securely (5B).
7. With an adjustable wrench, install the gate latch 36" from the ground (5A). *Note: The gate latch can be locked. Lock not provided.*



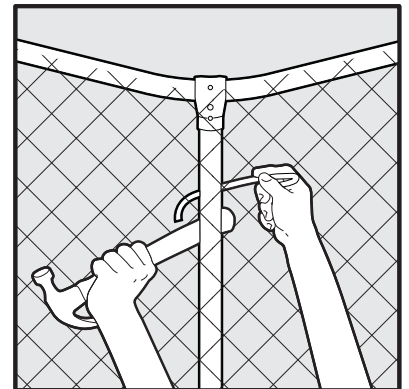
Step 6 Add Fence Fabric

1. Gather 5 Clips, 1 Tension Rod, package of Tie Wires, and the roll of Chain Link Fabric. *Note: Putting on the fabric is easy, except chain link fabric is strong and stiff and the roll is heavy, so a helper is recommended.*
2. Start at a post next to the gate. Slip the tension rod down through the first diamonds of the fabric (**6B**).
3. Connect the fabric to the gatepost by clipping the tension rod to the post (**6C**). Secure all 5 clips.
4. Unroll the fabric around the kennel. Loosely add a tie wire to the top frame about every 5 feet to keep the fabric from falling down (**6A**).



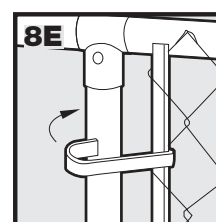
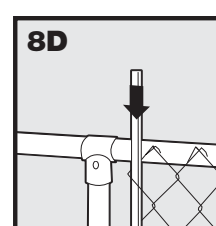
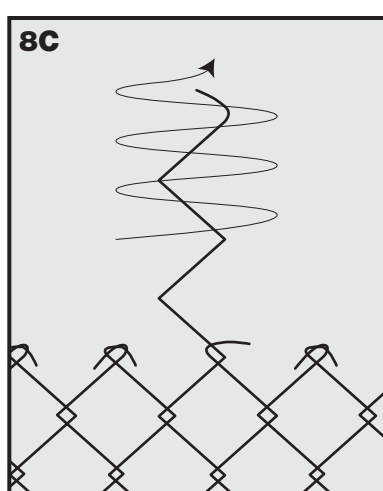
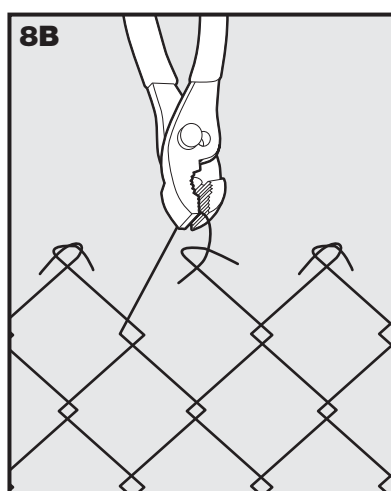
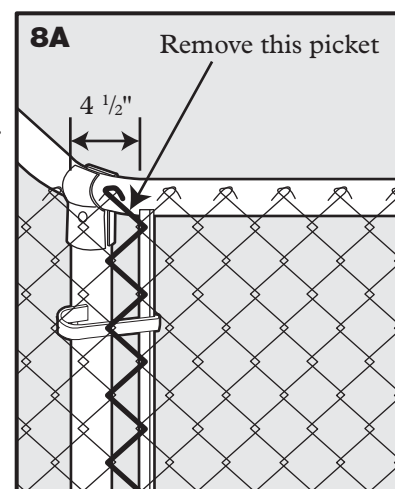
Step 7 Stretch the Fabric

1. Starting from the first post away from the gate, use a hammer to stretch the fabric as shown.
2. Stretch fabric as tightly as possible. Add tie wires to posts to hold the stretched fabric.
Important: Be sure all tie wires are on the same picket (wire) or the fabric will be crooked.
3. Stretch and tie to the next post, until you go all the way around. Don't tie the last post (at the gate).



Step 8 Cut the Fabric

1. Gather 5 clips and 1 tension rod.
2. Stretch the fabric as tightly as possible to the last post and select a fabric wire to cut, allowing 4 1/2" for the tension rod and clips (8A).
3. Cut the fabric by holding the fabric loosely while you spin one of the pickets out.
 - a. Undo the knuckle at the top and the knuckle at the bottom of the same picket (8B).
 - b. Unweave that picket by spinning it out (8C). Be careful! Wire ends are sharp.
 - c. Install the tension rod (8D) and 5 clips (8E).



Step 9 Secure the Fabric

Beginning at the gate opening, attach a tie wire to every 3rd diamond around the top (9A) and every 5th diamond around the bottom (9B) of the kennel. Use any extra tie wires around the bottom for extra security.

Note: Attaching tie wires around the bottom is easier if you temporarily raise the bottom of the kennel onto bricks, blocks of wood, or the box that the kennel came in.

Important: Please, for your pets safety, train your pet to become accustomed to his new home. Consult a professional for help.

