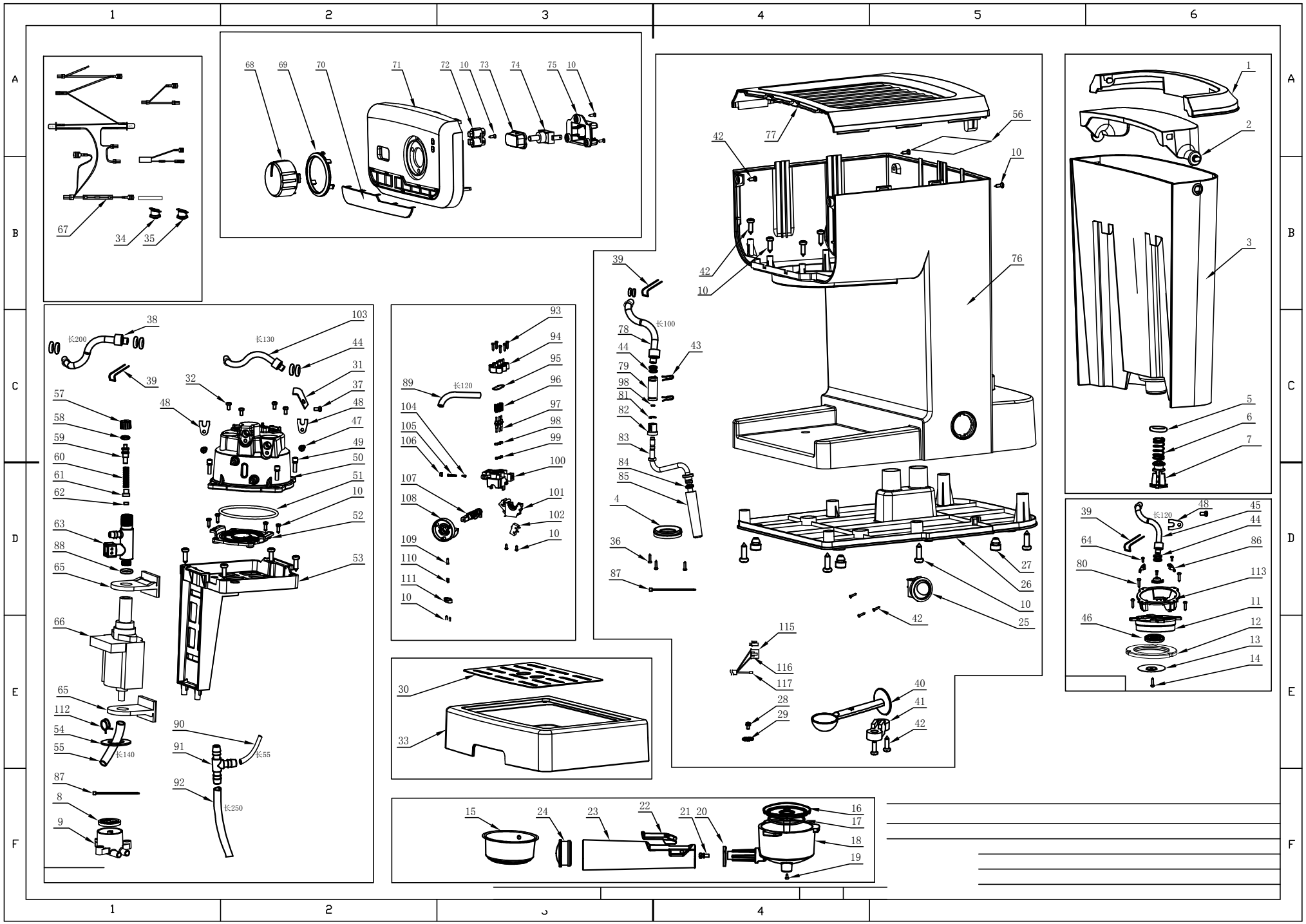
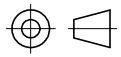

1
2
3
4
5
6
A
B
C
D
E
F
67
34
35
68
69
70
71
72
10
73
74
75
10
77
42
56
10
42
10
76
39
长100
78
44
79
98
81
82
83
84
85
4
36
87
43
27
26
10
25
42
115
116
117
28
29
40
41
42
1
2
3
5
6
7
39
长120
48
45
44
64
86
80
113
11
46
12
13
14
38
长200
103
长130
44
39
32
31
37
48
57
48
58
47
59
49
60
50
61
51
62
10
52
63
88
53
65
66
65
112
54
55
长140
90
91
长55
92
长250
87
8
9
93
94
95
96
89
长120
97
104
98
105
99
106
100
107
101
108
102
10
109
110
111
10
30
33
15
24
23
22
21
20
16
17
18
19

			1		
113	CM4637AG-GS-10-01	Funnel press plate	1	PA66+43%GF	
112	CM4709-80-02	Throat clip	1	Φ8×Φ1.2/	
111	CM4635-10-16	Fix block	1	GFPP-20	
110	CM4657-80-03	Shunt pin spring	1	Φ0.7×Φ4.8/L=11.8/SUS304	
109	CM4635-80-04	Anti move pole	1	Φ5.5/	
108	CM4637-10-12	Switch retainer	1	PA66	
107	CM4657-10-19	Switch cam	1	POM	
106	CM4657-10-21	Fix block2	1	PA66	
105	CM5005-GS-80-01	Spring	1	Φ0.6×Φ4×19/P=2.0/SUS304	
104	CM4677-40-01	Plunger	1		
103	CM5005GB-GS-01-01	High pressure tube asm	1	Φ2.4×Φ4.0×120	
102		Switch	1	250V/10A(5A)	
101	CM4637-10-19	Travel switch plate	1	PA66	
100	CM4657-10-12	Convert back cover	1	PA66	
99	CM4627-40-04	Seal ring	3		
98	CM4635-40-06	Seal ring4	4		
97	CM4635-10-10	Push pole	3	Φ7.2/	
96	CM4627-01-02	Shunt spring	3	SUS304	
95	CM4635-40-04	Seal ring1	1	CM4635	
94	CM4635-10-11	Convert switch cover	1	PA66	
93		Screw	5	ST3×14/	
92		Silicon tube	1	Φ4.2×Φ8/ /L=250	
91	CM4622-10-19	Three outlet conduit	1	PP	
90		Silicon tube	1	Φ4.2×Φ8/ /L=55	
89		Silicon tube	1	Φ4.2×Φ8/ /L=180	
88	XQ4613-4-22	Seal ring	1		

87		Nylon tie	6	2.5×100/PA	
86	CM7012-UL-10-51	Fix_block	1	PA66	
85	CM4600-10-19	Steam conduit sleeve	1	PA66	
84	CM4600-40-02	Seal ring	1		
83	CM4675-01-06	Steam conduit asm	1		
82	CM4622-10-15	Squeeze pole	1	POM	
81	CM4677-20-10	Washer	1	t=0.8/65Mn	
80		Screw	4	ST3×14/	
79	CM4637-10-22	Steam holder	1	PA66	
78	CM4803-80-27	High pressure tube asm3	1	Φ2.0×Φ4.0×100	
77	CM5005-GS-10-01	Top cover	1	ABS	
76	CM5005-GS-10-02	Main housing	1	ABS	
75	CM5005-GS-10-12	Switch bracket	1	PA66	
74	CM4605-60-11	Switch	1	250V/12A	
73	CM5005-GS-10-10	Button	1	ABS	
72	CM5005-GS-10-11	Lamp cover	1	PC	
71	CM5005-GS-10-07	Front cover	1	ABS	
70	CM5005-GS-20-02	Decoration	1	t=0.3/SUS430	
69	CM5005-GS-10-08	Knob decoration	1	ABS	
68	CM5005-GS-10-09	Knob	1	ABS	
67	CM5005B-UL-02-01	Lead wire asm	1	CM5005B-UL	
66		Water pump	1	60Hz/120V/P500/63W/ODE	
65	XQ4663T-40-12	Water pump buffer	2		
64		Screw	3	M3×10/	
63	CM4803-10-15	Protect valve	1	PA66	
62	CM4602-40-01	Protect valve plunger	1		
61	CM4602-10-21	Protect valve sleeve	1	PA66	
60	CM4803-80-08	Pressure relief spring	1	Φ0.9×Φ4.8/	
59	CM4803-10-16	Protect push pole	1	PA66	
58	CM4803-40-02	Protect valve seal ring	1		
57	CM4803-10-17	Protect valve cap	1	PA66	
56	CM5005-GS-20-04	Mica piece 2	1	t0.8/	
55		Silicon tube	1	Φ4.2×Φ8/ /L=140	
54	XQ4623-20-04	Washer	1	Φ10×Φ18.5×0.8/	
53	CM5005-GS-10-13	Pump bracket	1	PA66	
52	CM4677-30-01	Boiler cover down	1	DL103	
51	XQ4623-40-12	Boiler seal ring	1		
50	CM7012A-CB-60-02	Boiler cover up	1	DL103	
49		Screw asm	4	M6×16/	
48	CM4676-20-03	Press piece	3	t=2.0/	
47		Screw	3	M3×8/	
46	CM4637-AE-10-07	Powder funnel support	1	PA66	
45	CM4635-00-04	Switch in tube asm	1	Φ2.0×Φ4.0×120	
44	XQ4683T-40-03	Connector seal ring	16		
43	XQ4683T-80-03	Clip	2	Φ1.0/65Mn	
42		Screw	9	ST3×12/	
41	CM4622-10-25	Strain relief	1	PP	

40	CM4622-10-20	Coffee spoon	1	PP	
39	CM4640-80-08	Clip	5	Φ1.2/SUS304	
38	CM7008T-GS-01-01	tube asm	1	Φ2.4×Φ4.0×200	
37		Screw	1	M4×6/	
36		Screw	5	ST3×10/	
35		Thermostat	1	T1/33/125℃/125V/16A/	
34		Thermostat	1	T1/33/90℃/125V/16A/	
33	CM5005-GS-10-14	Drip tray	1	ABS	
32		Screw	4	M3×6/ /B/	
31	CM4622-20-03	Fuse clip	1	SECC	
30	CM5005-GS-20-01	Drip plate	1	t1.0/ 1060	
29		External tooth washer	1	Φ3.0×Φ6.5×0.4/	
28		Screw	1	M3×6/	
27	CM4600-40-01	Foot	4		
26	CM5005-GS-10-03	Bottom cover	1	ABS	
25	CM1008-GS-60-02	Power switch	1	250V 10A	
24	CM4600-10-18	Funnel handle up case	1	PP	
23	CM4600-10-15	Funnel handle	1	PP	
22	CM4600-10-17	Pressurized hook	1	PC	
21		Screw	1	M4×12/	
20	CM4600-10-16	Funnel handle back case	1	PP	
19		Screw	1	ST3×8/	
18	CM4600LK-30-01	Pressurized funnel	1	DL103	
17	CM4802-40-28	Seal ring	1		
16	CM4600-10-20	Filter patch	1	PP	
15	CM4622-80-11	2-cup filter	1	t=0.5/MAX/ /SUS304	
14		Screw	1	M4×10/ /B/SUS304	
13	CM4627-20-06	Filter piece	1	t=0.5/SUS304	
12	CM4627-40-01	Seal ring	1		
11	CM4637-AE-30-02	Funnel support	1	DL103	
10		Screw	28	ST3×12/	
9	CM4638-10-26	Connector	1	PA66	
8	CM4640-10-26	Filter piece	1	PA66	
7	CM4600-10-60	Anti-back valve	1	PP	
6	CM4681-80-12	Spring	1	Φ0.8/SUS304	
5	CM4661-40-03	Anti-back valve seal ring	1		
4	CM4727-40-02	Seal ring	1		
3	CM5005-GS-10-04	Water tank	1	AS	
2	CM5005-GS-10-05	Water tank cover	1	ABS	
1	CM5005-GS-10-06	Water tank handle	1	ABS	

Exploded Drawing