

# Memphis Bunk Bed (All Sizes)

Single Size Kit E  
Double Size Kit D  
Instructions: 6/MEMPHIS  
(Version March 2021)

Assembly Instructions  
IMPORTANT – READ CAREFULLY –  
RETAIN FOR FUTURE REFERENCE

## CUSTOMER CARE

We have checked all parts to ensure they are free of damage. However timber is a natural, living product. Occasionally timber can still be adjusting to humidity, for this reason a crack or stretch mark may appear after the product has been packaged.

Strictly Beds and Bunks however have a FREE PARTS REQUEST service in this unlikely event. You need to order a part please go to

Using the Camera on your phone scan this barcode to take you our after sales. You can find various options as regards assistance on this purchase.

## Mattress Selection Available

Strictly Beds has a full range of mattresses to fit this bunk bed. This model has been designed to take a thicker 20cm mattress.

Using the Camera on your phone, scan this barcode to take you to our mattress selection

IMPORTANT: **DO NOT DISPOSE** of the packaging until you are satisfied with your purchase.. Please keep all cardboard until fully satisfied.



# Safety First !

The top surface of the mattress must not be above the line ,marked on the frame (Maximum height: 20cm). The size of the mattress required is detailed below:

Standard 3ft Single, Standard Length - Mattress size 90cm by 190cm

Small 3ft Single, Standard Length - Mattress size 75cm by 190cm

Standard 2ft 6 Single, Short Length - Mattress size 90cm by 160cm

Small 2ft 6 Single, Short Length - Mattress size 75cm by 160cm

Small 4ft Double, Standard length - Mattress size 120cm by 190cm

Standard 4ft 6 Double, Standard Length - Mattress size 137cm by 190cm

High beds and the upper bed of a bunk bed are not suitable for children under six years due to risk of injury from falls.

Be aware of the danger of young children (under 6) falling from upper bunk.

Beds should not be used if any structural part is broken or missing.

Bunk beds and high beds can present a serious risk of injury from strangulation if not used correctly. Never attach or hang items to any part of the bunk bed that are not designed to be used with the bed, for example, but not limited to ropes, strings, cords, hooks, belts and bags.

Children can become trapped between the bed and the wall, a roof pitch, the ceiling, adjoining pieces of furniture (eg cupboards) and the like. To avoid risk of serious injury the distance between the top safety barrier and the adjoining structure shall not exceed 75mm or shall be more than 230mm.

Always ensure that guardrails, ladder and other components are maintained in the proper position and free from damage, and all the screw fixings tight.

Always use the ladder for entering and leaving the upper bunk.

Do not allow horseplay on or under the bed and prohibit jumping on the bed.

Use a nightlight as an added safety precaution for persons under the upper bunk.

Use guardrails on both sides of the upper bunk.















Every bedroom must have at least one opening window. Ventilation of the room is necessary in order to keep the humidity low and to prevent mould in and around the bed.

The bed complies with BS EN 747-1: 2012+A1 :2015 safety standards

**IMPORTANT: DO NOT DISPOSE** of the packaging until you are satisfied with your purchase.. Please keep all cardboard until fully satisfied.

# Fixing List

Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than required. These are universal instruction so some fixings have different QTY's depending on size, ie single or double sizes.

	<b>Fixing A1</b> Small sachet of glue for bolts B & C (NOT dowels)	1		<b>Fixing H</b> 90mm ladder silver hook To connect ladder to bunk	2
	<b>Fixing A2</b> 70mm wooden rail or base slat spacer	1		<b>Fixing J</b> 35mm gold bracket Used to hold centre rails	2
	<b>Fixing A</b> 40mm by 10mm Wooden Dowel Used to connect parts	59		<b>Fixing K</b> Allen Key To connect bolts	1
	<b>Fixing B</b> 14mm Barrel bolt/Nut Used to connect with bolt C	4		<b>Fixing L</b> Small silver 15mm screw	10
	<b>Fixing C</b> 90mm Connector bolt Used to connect with bolt B	4	Single Size Model requires Double Size Model requires	14	
	<b>Fixing D</b> 90mm Confirmat Bolt Used to connect headboards	20		<b>Fixing P</b> 39mm Large Corner Bracket To bunk bed to wall	2
	<b>Fixing E</b> 30mm silver Screw Used to attach base slats and part 5	30	Single Size Model requires Double Size Model requires	<b>Fixing Q</b> Black screw	6
	<b>Fixing F</b> 50mm Confirmat Bolt Used to attach ladder steps	20		White Plastic caps To plug spare ladder holes	6
			Large Small	3	

In the rare event you are short of fixings you can order free of charge at [www.strictlyhelpdesk.co.uk](http://www.strictlyhelpdesk.co.uk)

# TOP TIPS - TOP TIPS

Read before you start assembly

## Locating the Dowel Rods

To keep the bed from rattling all the dowel holes have been slightly mis-drilled by a couple of mm. When you push parts together the dowels will straighten and pull together to ensure a tight fit. Whenever you locate a dowel on the hole NEVER push it all the way in, leave it so it is loose and can be aligned with the second locating hole.

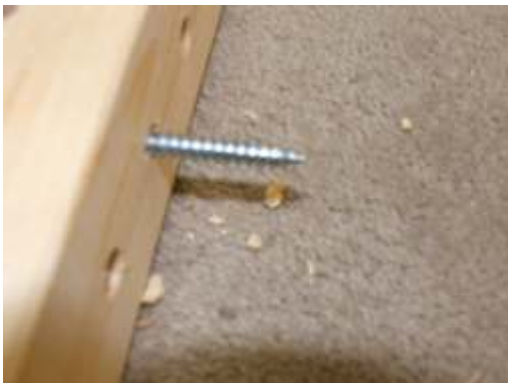
Push them all the way in and they will not line up.



## GLUE SACHET INCLUDED

We have included a sachet of glue.  
THIS IS NOT TO BE USED with the dowel rods.

Open the sachet and empty into a plastic container. Whenever you connect a confirmat bolt (D) or a connector bolt (B) into a barrel bolt (c) dip the end of the bolt in the wood glue and screw in as normal. This will act as a lock tight and prevent the bolt from working loose.



## Clean out the Pre-drilled Holes

You have brought a solid pine product. During the drilling process there may be sawdust still in the holes.

BEFORE you start assembly clear these holes with one of the bolts. Push the bolt through each hole, this will dislodge any sawdust or debris that could interfere with fixing the bed.

## Applying a Finish to the Beds

The bed can be used in a natural form. However if you are applying a stain or finish we advise that you build the bed first. When you are happy with your purchase then put a sheet under the product and apply your stain/paint to the manufacturers recommendations.

NOTE: we are unable to accept the return, under any circumstance once a finish has been applied. By painting the bed you have deemed to accept the quality.



## Corner Posts -

Make sure the WHITE Mark is facing upwards when laid on the floor

Headboard Facias-

These are colour coded

Please position as follows:

RED - At the top

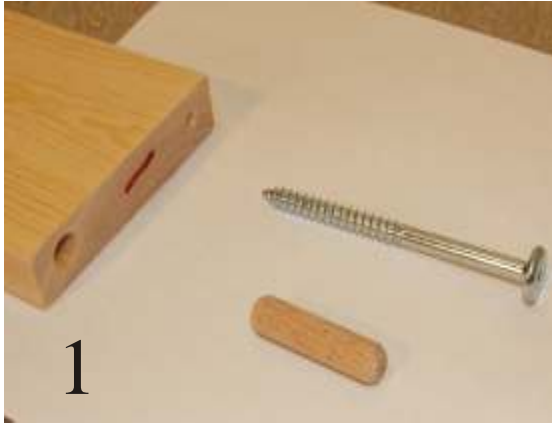
WHITE - In the middle

BLUE - At the bottom



# How to identify your parts and fixings

All our products have four attachment methods. These are colour coded, at the end of each part you will find a marker pen marking either RED, WHITE or BLUE (two types)



## RED MARKING/FIXINGS

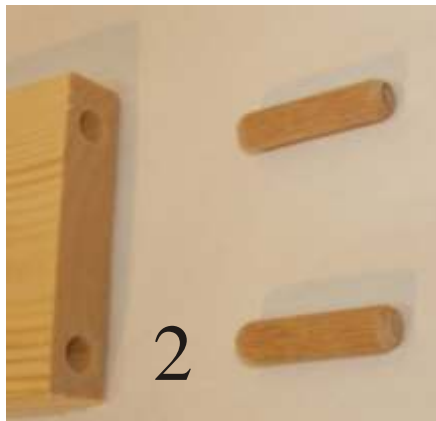
The part will have a red marker pen marking on the end.

Hole / Bolt configuration:

- One large dowel hole - Place for large dowel
- One small hole - Place for large 90cm confirmation bolt D

Areas this method is used:

Top front and back guard rails and top headboard facia



## WHITE MARKING/FIXINGS

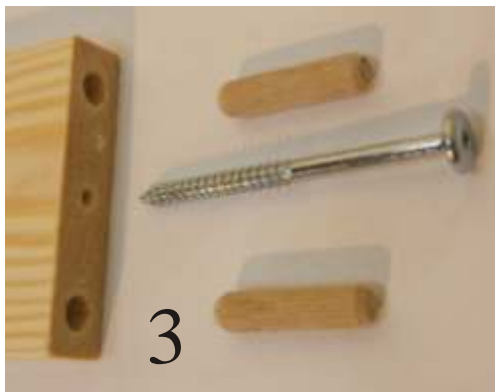
The part will have a white chalk marking on the end.

Hole / Bolt configuration:

- TWO large dowel holes - Place for large dowel

Areas this method is used:

Bottom front and back guard rails and centre headboard facia



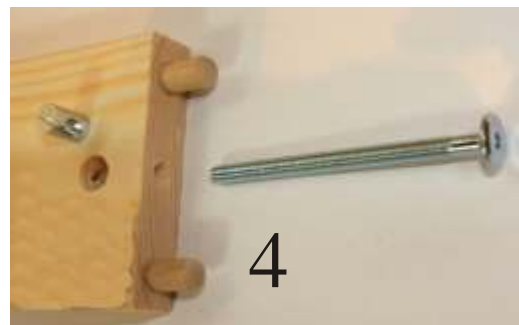
## BLUE MARKING/FIXINGS

**\*\*SINGLE BUNK BEDS ONLY\*\***

The part will have a blue marker pen marking on the end.

Hole / Bolt configuration:

- TWO large dowel holes - Place for large dowel
- One small centre hole - Place for large 90mm connector bolt D



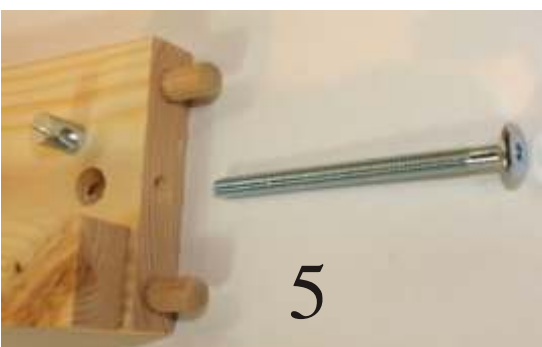
## BLUE MARKING/FIXINGS

**\*\* DOUBLE BUNKBEDS ONLY\*\***

The part will have a blue marker pen marking on the end.

Hole / Bolt configuration:

- TWO large dowel holes - Place for large dowel
- One small centre hole - Place for large 90mm connector bolt C
- Facing access hole - Place for barrel bolt B bolt



## SIDE RAIL MARKING/FIXINGS

The part will have a blue marker pen marking on the end.

Hole / Bolt configuration:

- TWO large dowel holes - Place for large dowel
- One small centre hole - Place for large 90mm connector bolt C

Facing access hole - Place for barrel bolt B

# Parts Identifier



Part L Corner Posts - LEFT

Part R - Corner Posts - RIGHT

Part 1- Side Rail

Part 2- Top Long Back Guard Rail

Part 3- Bottom Long Back Guard Rail

Part 4- Ladder Steps

Part 5 - Guard rail Support (11)

E10 - End guard rail - 3ft (RED)

E09 - End guard rail - 3ft (WHITE)

Part 13- Blue Headboard

Part 14- White Headboard

Part 15- Red Headboard

Part 16- Long Centre Rail

Part 17 - Bottom Back Brace

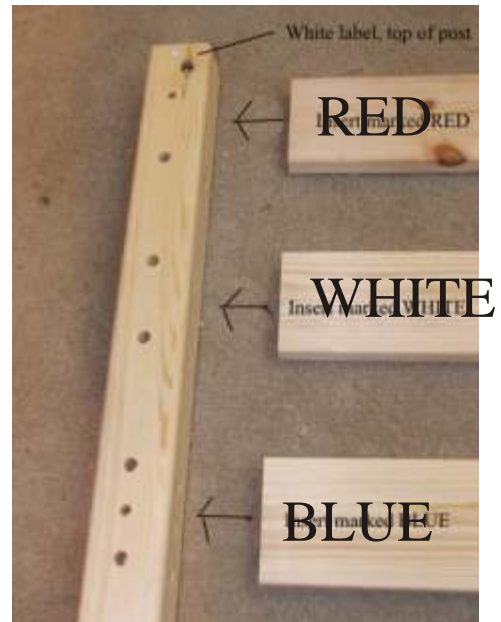
Part 19- Memphis Ladder Strut

## Consult Box Contents list for QTY

**Need Help Assembling This Product?**

We have a full video online showing the assembly of this bed, it may help you.  
Please scan this barcode using your phone or visit

## Step One: Build non ladder headboard



We need to build the two headboards at either end of the bunk bed. You will find four corner posts, On the **BOTTOM** of the post they will be marked with an end letter L - Left or R-Right.

Select one left (L) and one right (R) and lay as so face down on the carpet as shown above. **You will note a white chalk mark** on each post, very important. **THIS MUST BE AT THE TOP AND FACING YOU.** This indicates the top of each post and the row of holes that accepts the side/ guard rails. You will have three headboard inserts per headboard. These are colour coded at the end in marker pen. In order from the top

Part 15 Red

Part 14 White

Part 13 Blue

Part 13 Blue

See Page five for fixings. Dip each fixing (not dowels) into the glue before fixing..

## Step Two: Build ladder headboard



We need to build the ladder end headboard. You will find two corner posts, two marked L-left, two marked R-right.

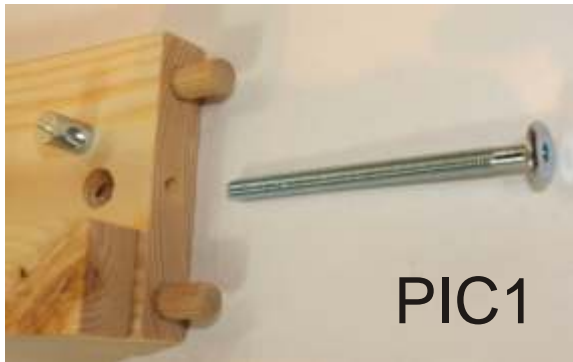
Locate one left and one right post and lay down on the carpet, You will note a white chalk mark on each post. This indicates the top of each post and the row of holes that accepts the side/ guard rails. **Make sure the white markings are at the top and facing you.**

Now locate the headboard facias as follows from the top:  
BLUE (third row of holes) BLUE (fourth row of holes)

Use the fixings as described on the “identify your parts” page

## Attach the Side rails to the headboards

With the help of a second person stand both the headboards up. The white CHALK MARKINGS but be facing inwards ready to attach the guard and side rails.



Now we need to attach the back and front guard rails and siderail, these go at the very top.

Top Guard Rail, part 2 - Marked RED

Bottom Guard Rail, part 3 - Marked WHITE

( White part has mattress height label, this MUST be facing inside the bunk bed, the label not to be removed)

Top Side Rail, Part 1. (PIC1)

Please note the mattress safety notice MUST be facing inside the bunk. Once the guard rails have been attached now tighten the side rail fixings.



## Attach bottom back support brace



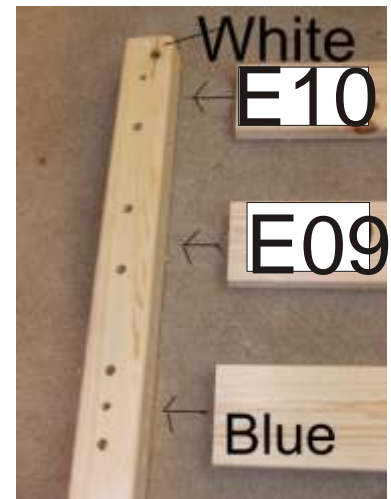
The bottom rear of the bed requires a Bottom rear brace to prevent the legs from moving apart. This part is coloured coded Part 17, (Marking - BLACK), please attach at the same time you attach the top guard rails.

Use Fixings A and D



## Now we Build the Ladder

You will have two ladder struts, these need to be connected to the ladder. When installed the ladder rungs need to be tight. The holes on the ladder struts have been mis- drilled by 2mm to ensure a tight fitting. Locate each ladder to the holes on the struts. Using the small confirmat bolt (Fixing F) dip them in the glue and push BOTH through the strut, you will note they will not quite meet the hole on the step. To meet the holes on the step the bolts will be at an angle, this is correct. Locate these over to the holes and screw both the bolts in evenly. This is important, DO NOT tighten one at a time. Both together, The bolts will align and pull the ladder step in. This ensures a tight fixing. Complete one side then go to the next.

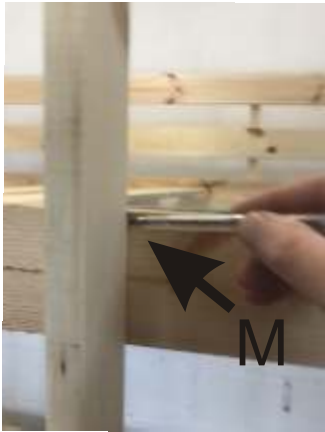


## Now you need to attach the mini rails, top of the bunk bed.

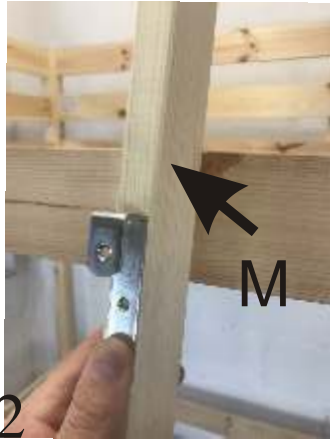
At the ladder end using the four mini-side rails, You have already attached the blue full headboard facia (13). You will have four mini guard rails. Locate as shown REDx2- Top (E10) Fixing D and A , Whitex2- Bottom (E09). Fixing A. Attach to each corner post, this will then leave a gap for the ladder to be inserted.

## Fixing The ladder to the bed

First we need to attach the two ladder hooks. Lean the ladder up against the bunk bed ensure it is resting on the floor. The top of the ladder has the largest gap, ensure the lowest ladder rung is at the bottom. Now with a pencil mark the TOP of each part 13. This is shown as (M) in all pictures. You will make two top marks . Position the two ladder hooks as shown in pic2 to the top of each pencil mark



PIC1



PIC2



PIC3



## Attaching the ladder

Now we have the Two hooks in place we lift the ladder onto the bunk bed, the hooks go over part 13, (top of bunk). These are shown as “M” on PIC4. Centre the ladder so each of the mini guard rails reach the ladder strut.

Once in place push down, these are designed to be tight. Now we need to attach each of the mini guard rails to the back of the ladder strut. Using the spacer bar we need to ensure a 70mm gap between each guard rail. Start from the bottom. Rest the spacer on top of the blue insert then rest the white mini rail on top. This is shown in PIC3. Once in place attach with the BLACK long screw. Now place the spacer on top of the white middle mini rail and locate the top RED mini rail as shown. Again attach using the BLACK long screw. Repeat this process.

The ladder at the bottom is fixed by screwing two Black Screws through the back of Bottom Part 13 into the back of the ladder (shown as “Q” on PIC4)

## Attaching The Centre Rails

### SINGLE BUNK BEDS - One Centre Rail

From the inside of the bed we need to attach metal brackets, one either end. These are fixed using the small screws (L), these are fixed to part 13 (blue) - third insert down from the top. Using a tape mark a centre line from each corner post, then measure and mark **55mm** from the top of the BLUE Facia(13). Now position the top of the bracket (J) just below this mark, attach with the small screw (L)



### DOUBLE BUNK BEDS - Two Centre Rails

Same as above except with TWO centre rails. So, rather than mark one centre point we need to mark two. So, on part 13 Blue Facia  
4ft Double Model - Mark two points 40cm from each corner post  
4ft 6 Double Model - Mark two points 45cm from each corner post

Once the centre rail brackets are in place you can insert these before attaching the base slats



## We Now need to attach the base slats.

You will have twelve extra wide base slats. Push the first slat tight with the footboard corner posts, then using the base slat spacer block evenly space out the remaining base slats. **DO NOT SCREW IN PLACE YET.**

Now push the slats flush to the left hand side rail and screw in (do not screw the right hand side yet). Now go to the right hand side and start with the slat near the centre. Push the side rail in so the slat is flush, then fix using the screw. This aligns the side rail. Now fix the remaining base slats.



**TIP:-**When you have attached the base slats you will have additional base slats screws. Out of the 12 slats screw 4 of them directly into the centre rail. Using the base slat screws simply drill through the top of the base slat into the centre rail. This will further strengthen the bed.

## Need Help Assembling This Product?

We have a full video online showing the assembly of this bed, it may help you.

## Now we attach guard rail supports



These two rails prevent the guard rails from being forced apart, very important. Using a tape measure find the centre of the back guard rail and centre of the front guard rail. Make a small pencil mark. Then attach each guard rail support to the front using the screws provided. These cover both the two guard rails and secure onto the side rail.

## Added Safety

### Important Notice-

Due to the upright design of the ladder you may need to secure the bed to prevent wobbling when in use. This is not a design fault of the bed but a result of a front access ladder. If a floor is uneven, even by 1mm it can cause a bed to rock, again the brackets will stop this.

You can stabilise the bunk bed by attaching to the wall or to your wooden skirting board. Using the corner bracket fixing P locate to the rear corner posts under the side rail or at the base of the feet.

Using the base slat screws attach to the bed. Please note we have not supplied wall fixings due to the many fixing types available. Consult your hardware store for the best type.



## Mattress Selection Available

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