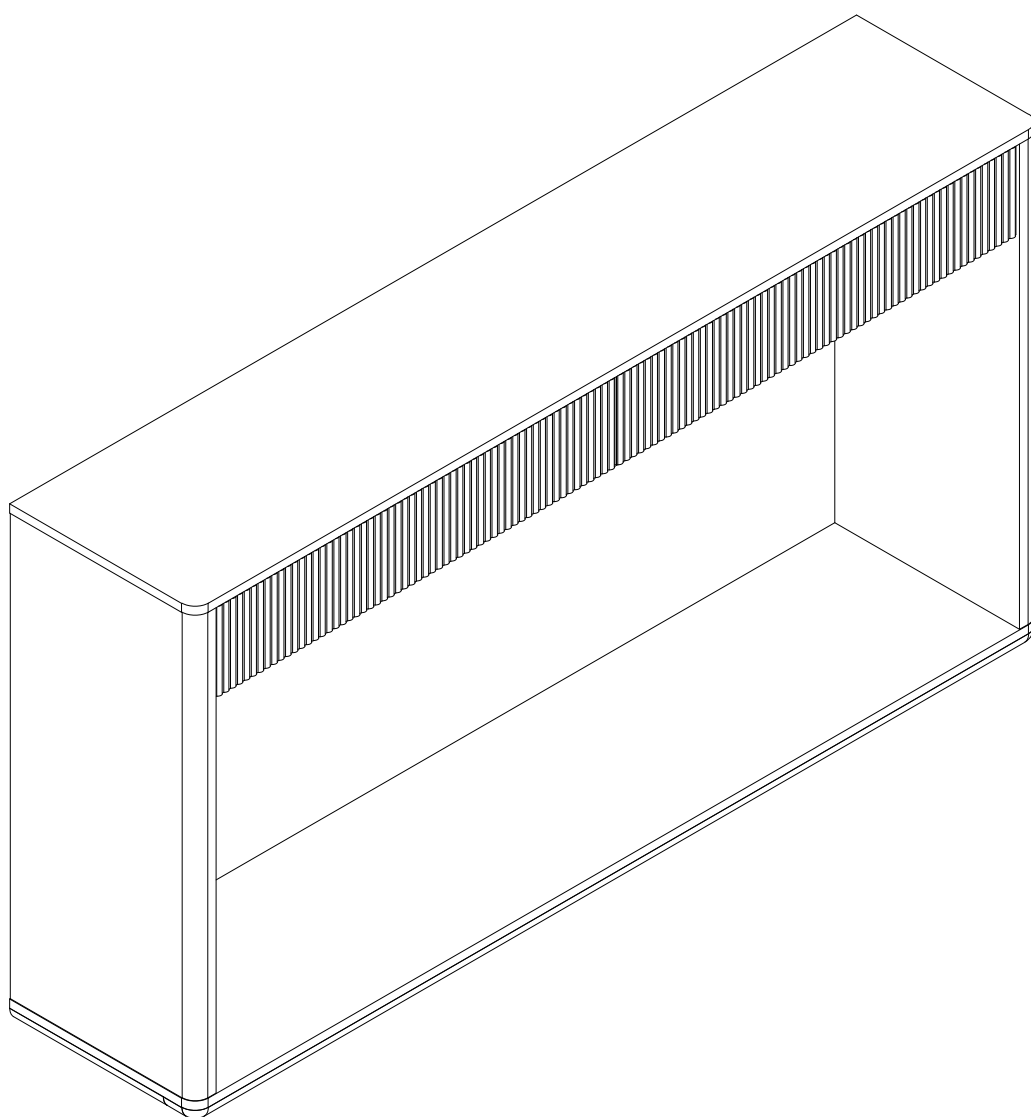
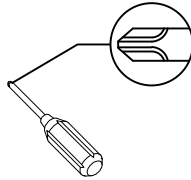


Assembly Instructions

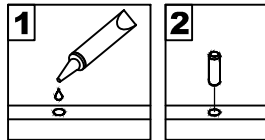


General Assembly Guidelines

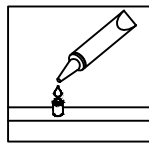
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- VI. A Phillips head screwdriver is required for the assembly of this product .



- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.

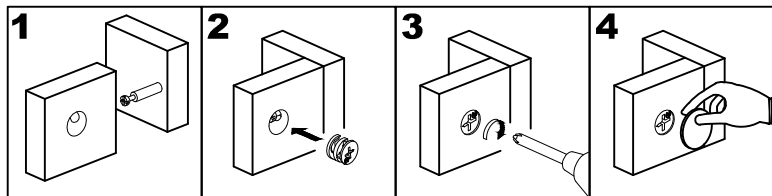


In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.

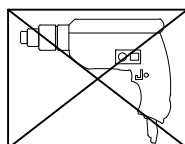


VI. HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

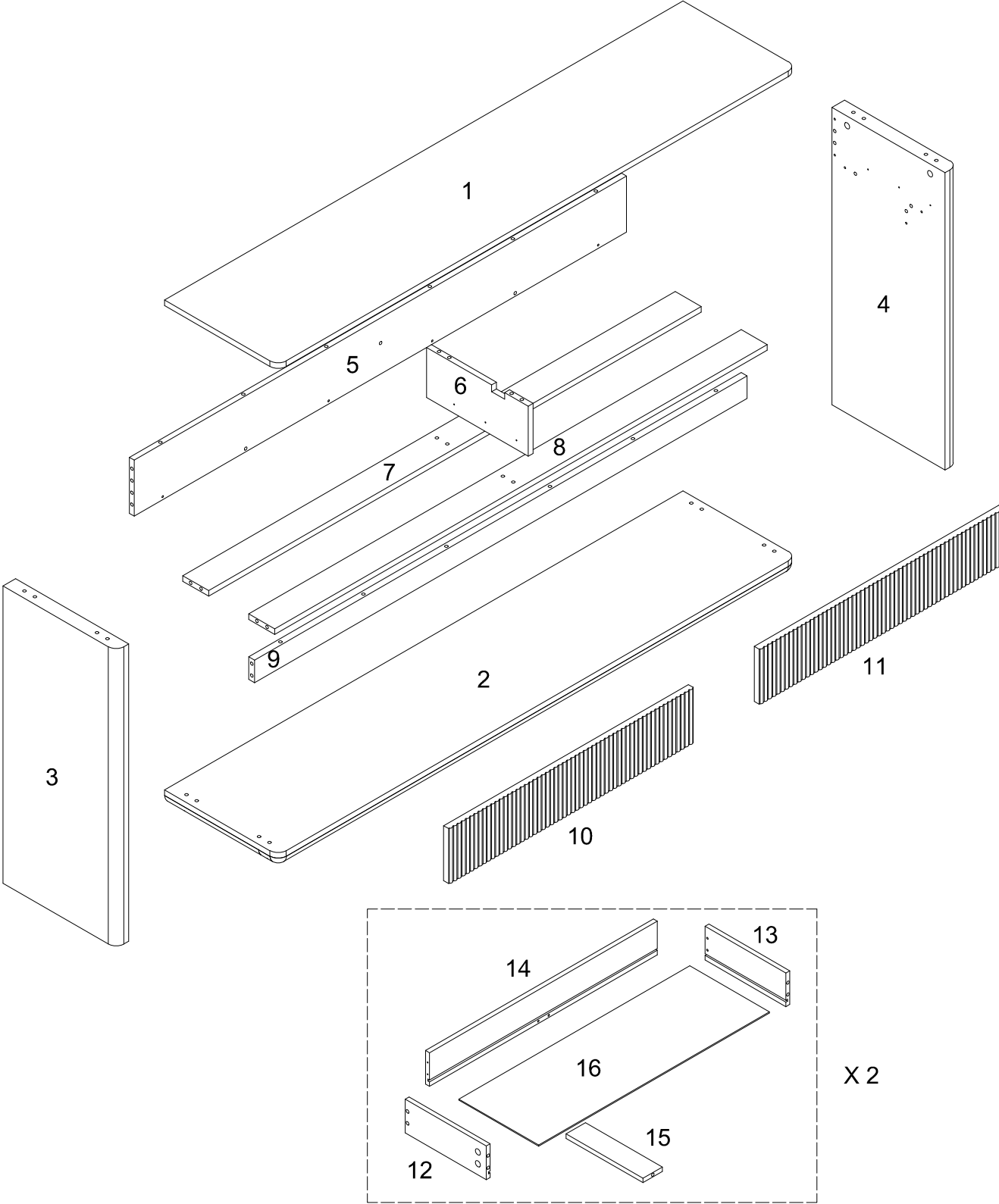
- 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
- 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.
- 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
- 4.Use the sticker to conceal the Cam.



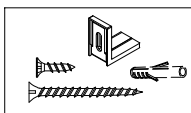
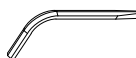
- VII. Power tools should not be used to assemble this product .

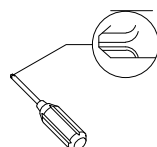


Parts List



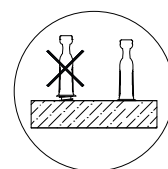
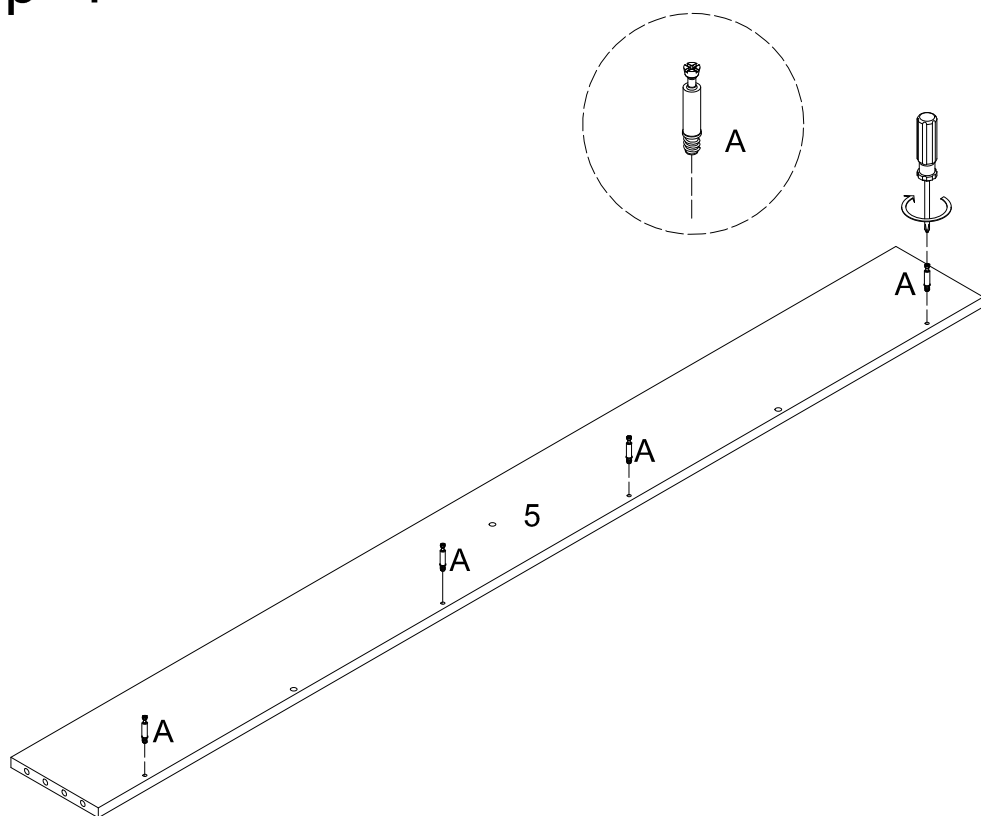
Hardware List

A		Ø6x35mm	Cam Bolt	38 pcs
B		Ø15x12mm	Cam Lock	28 pcs
C		Ø15x10mm	Cam Lock (Small)	10 pcs
D		Ø8x30mm	Dowel	28 pcs
E		Ø30mm	Cam Cover	38 pcs
F		Ø6x50mm	Screw	7 pcs
G		10"	Drawer Slider	2 sets
H		Ø3x12mm	Screw	24 pcs
I		Ø4x32mm	Screw	12 pc
J		Ø25x2mm	EVA Pad	8 pcs
K		Tipping Restraint Hardware		2 sets
L			Glue Tube	1 pc
M		M4	Allen Wrench	1 pc

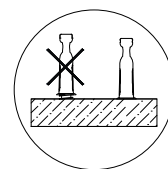
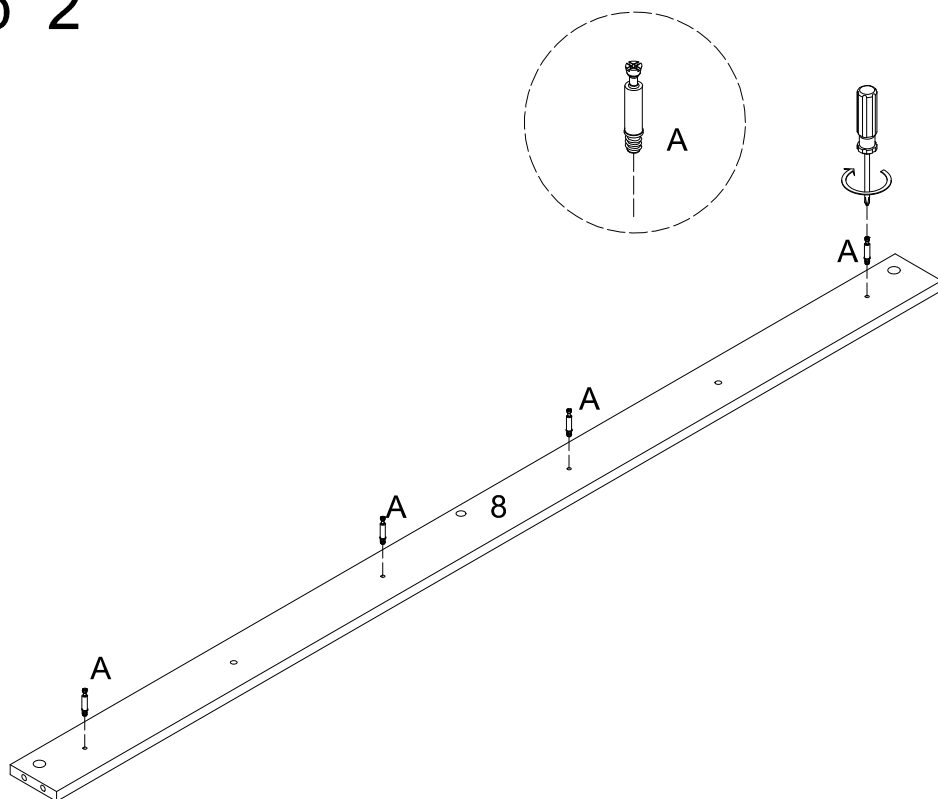


Philips head screwdriver required for assembly
(not included)

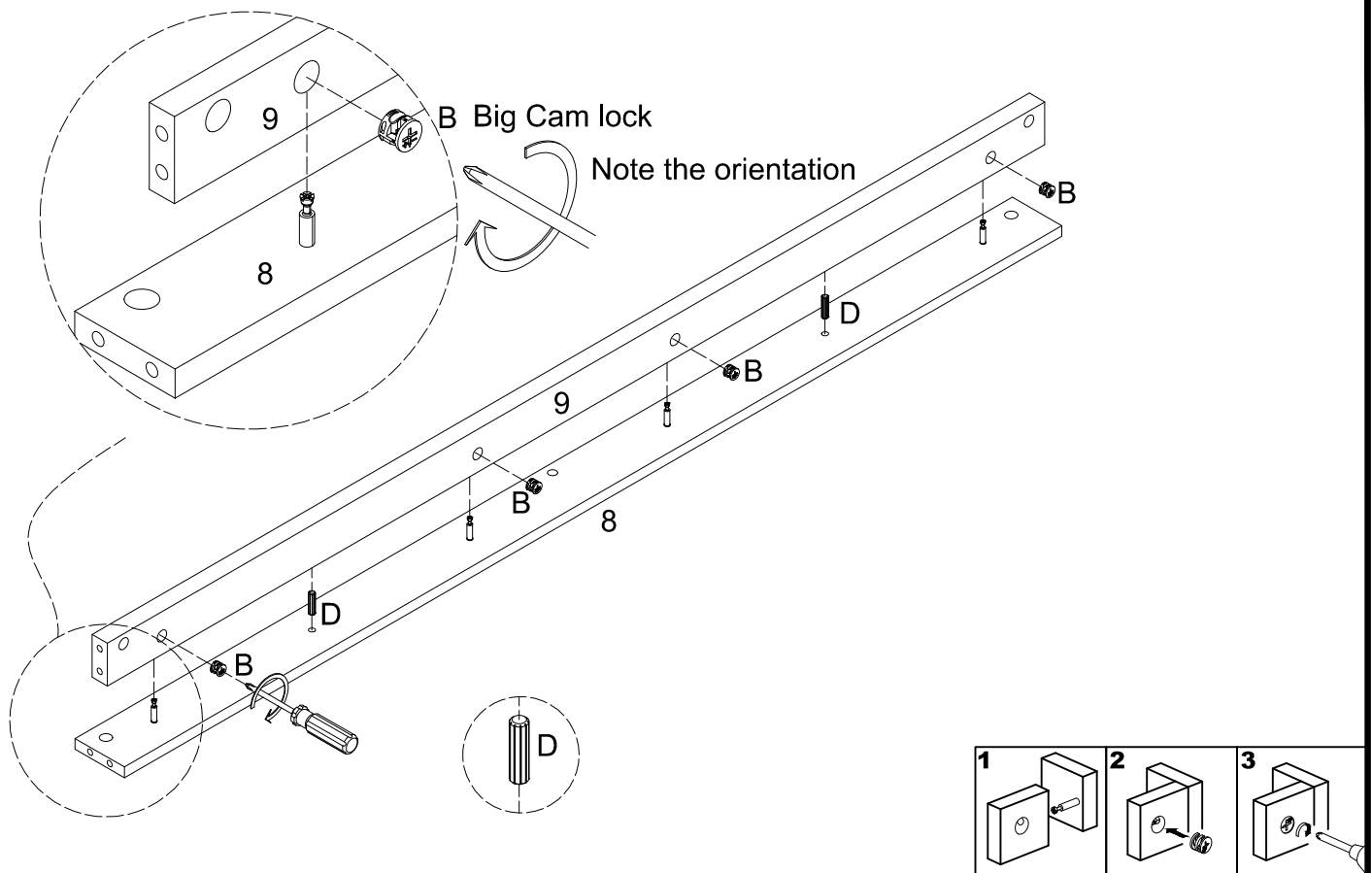
Step 1



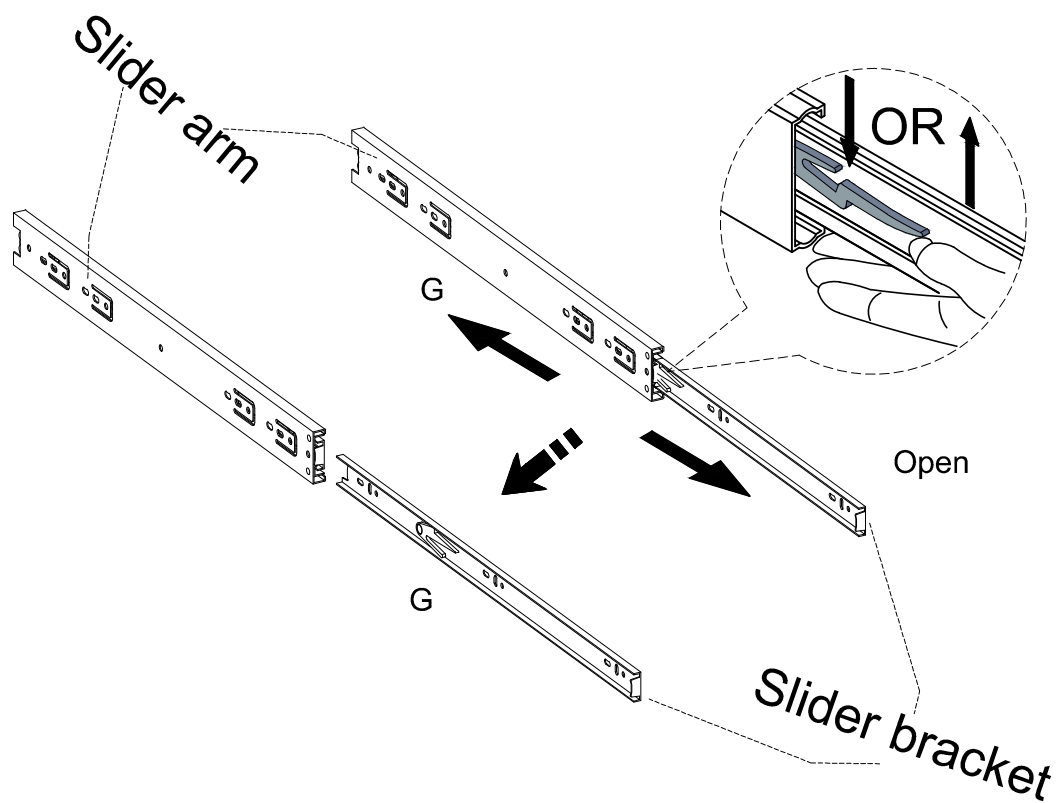
Step 2



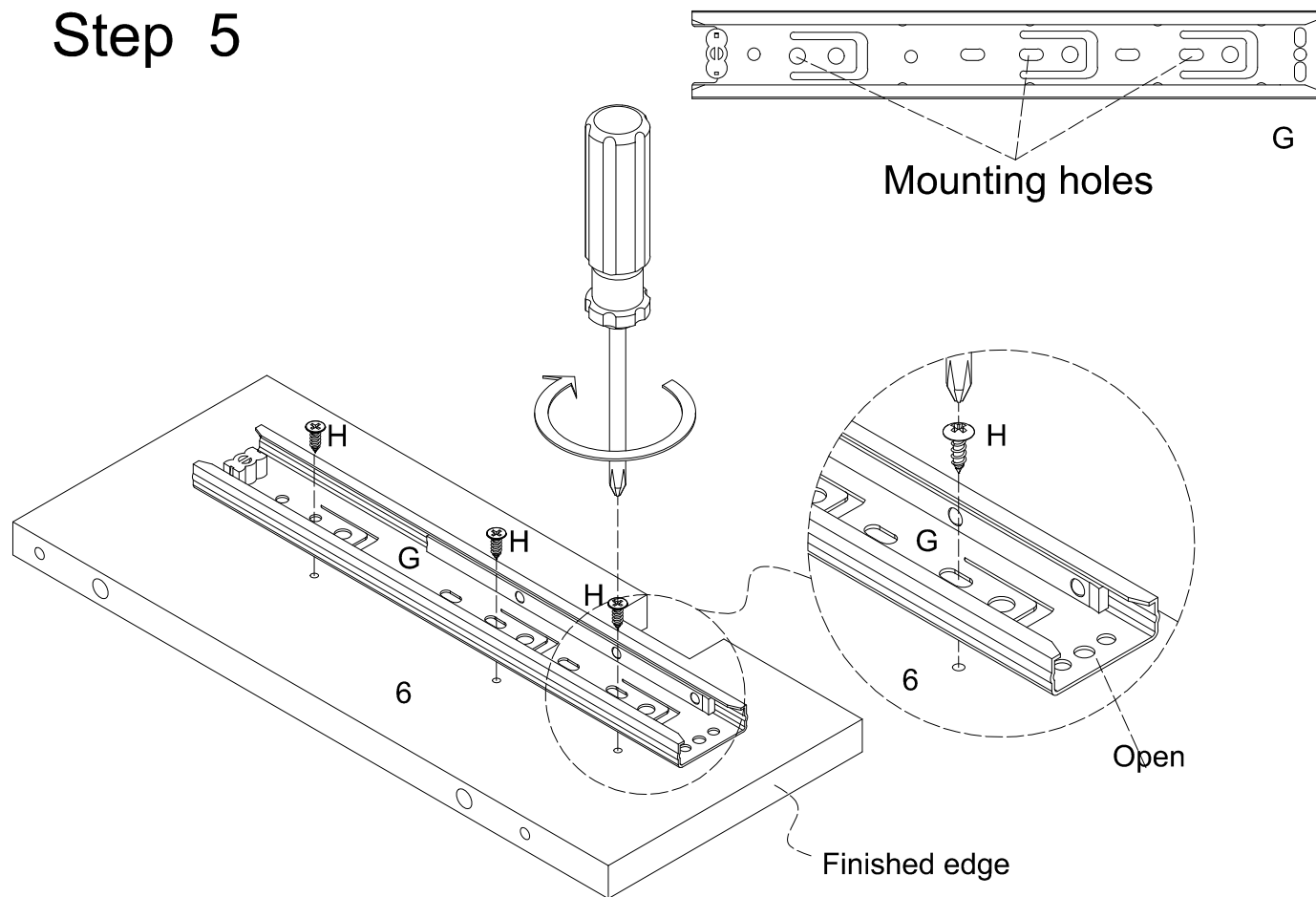
Step 3



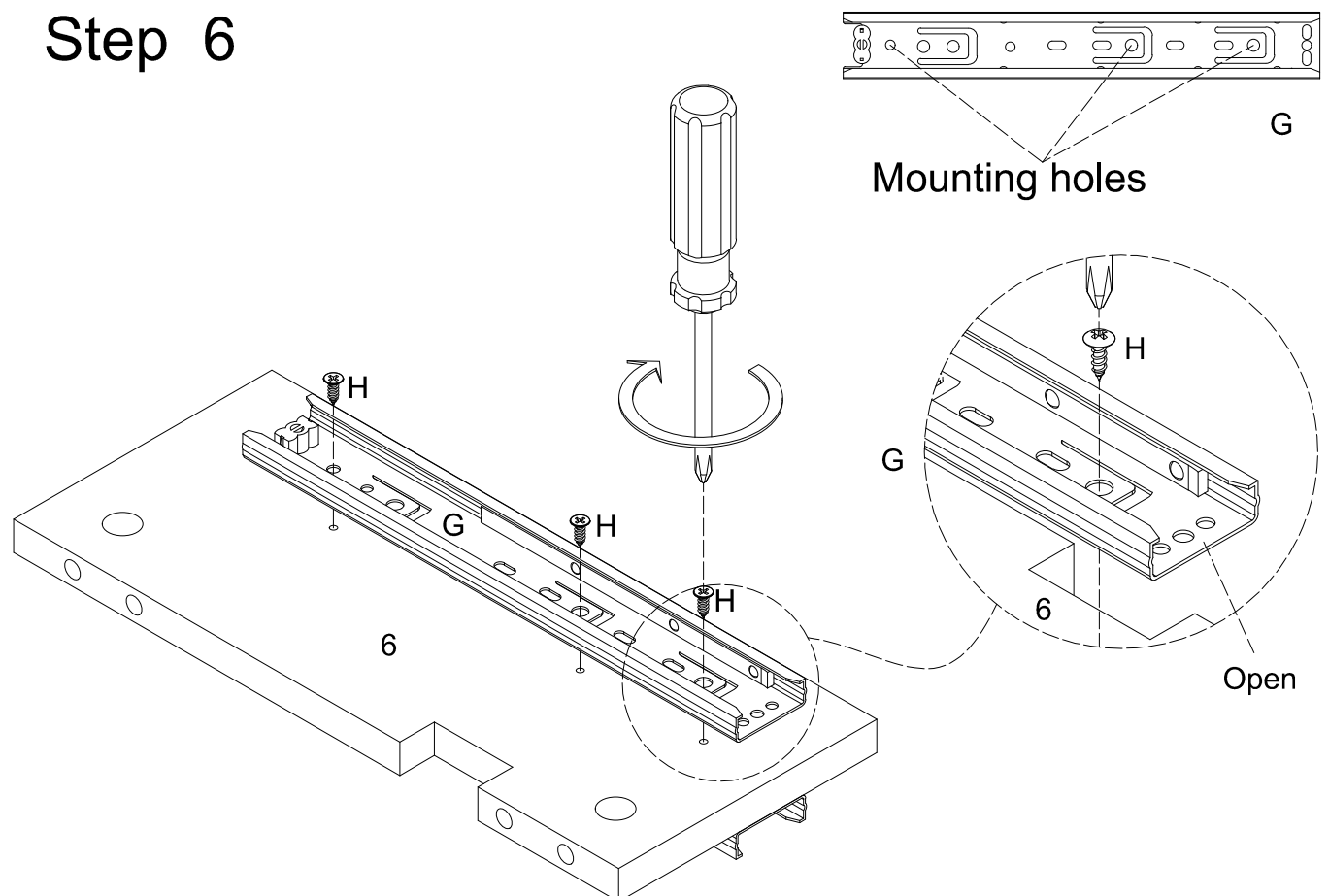
Step 4



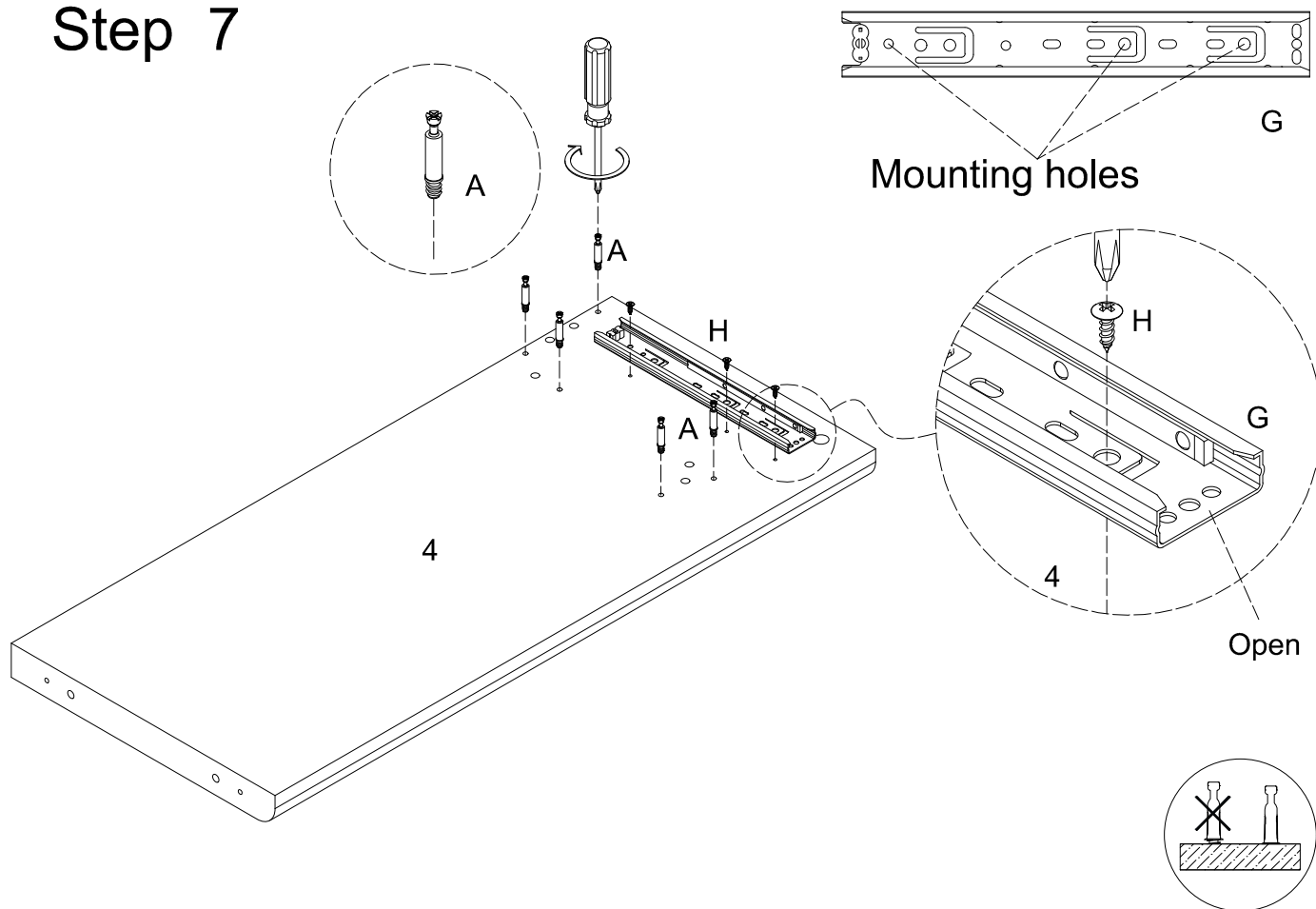
Step 5



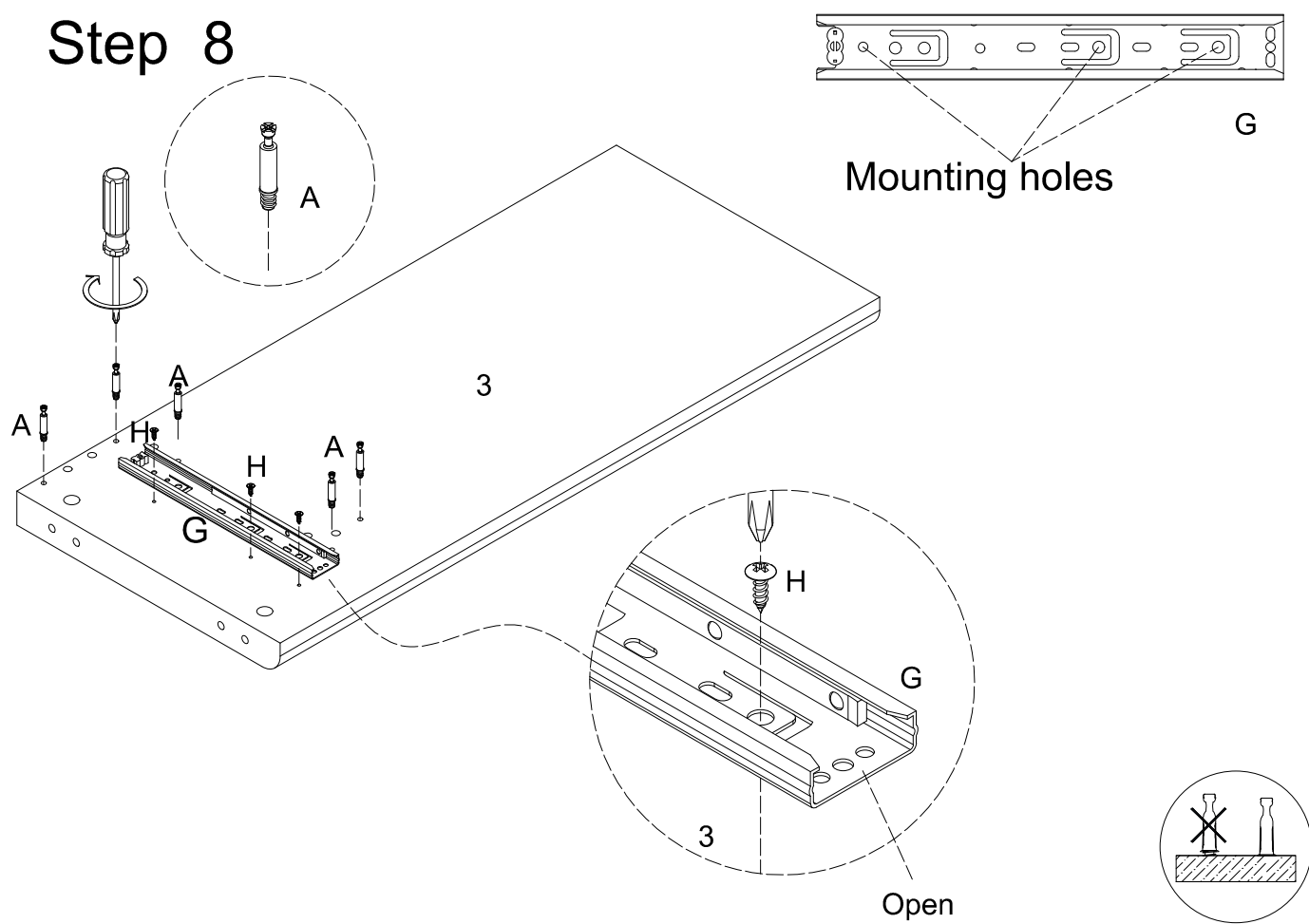
Step 6



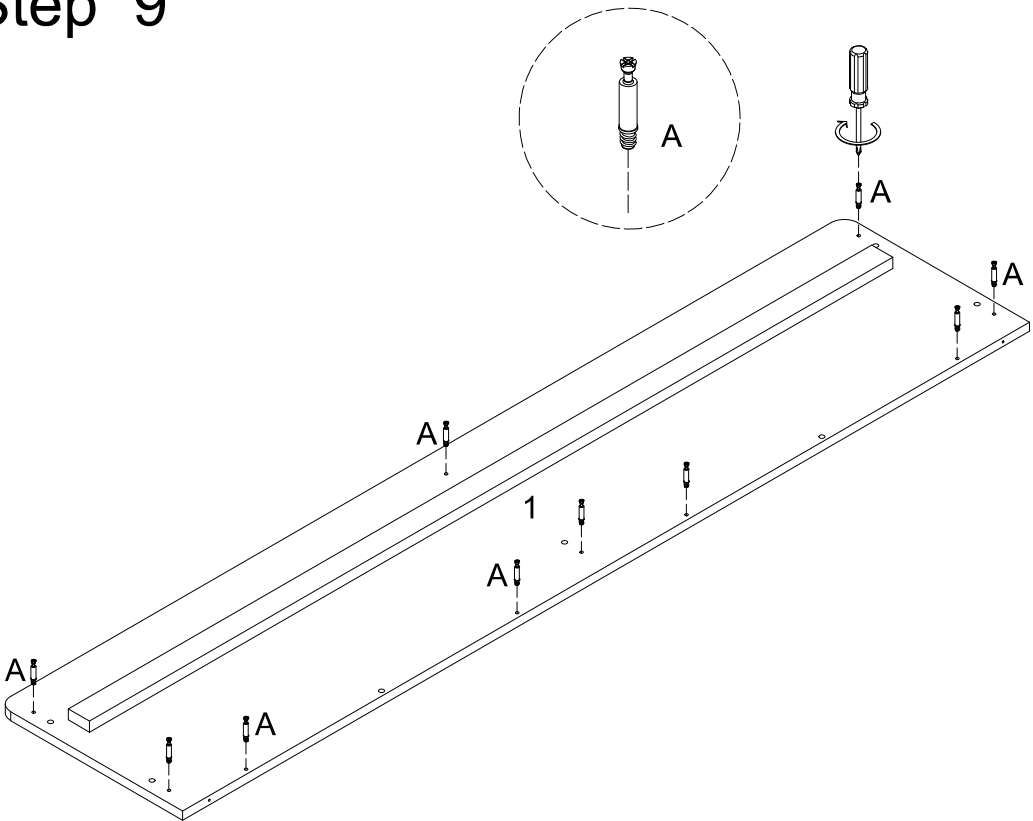
Step 7



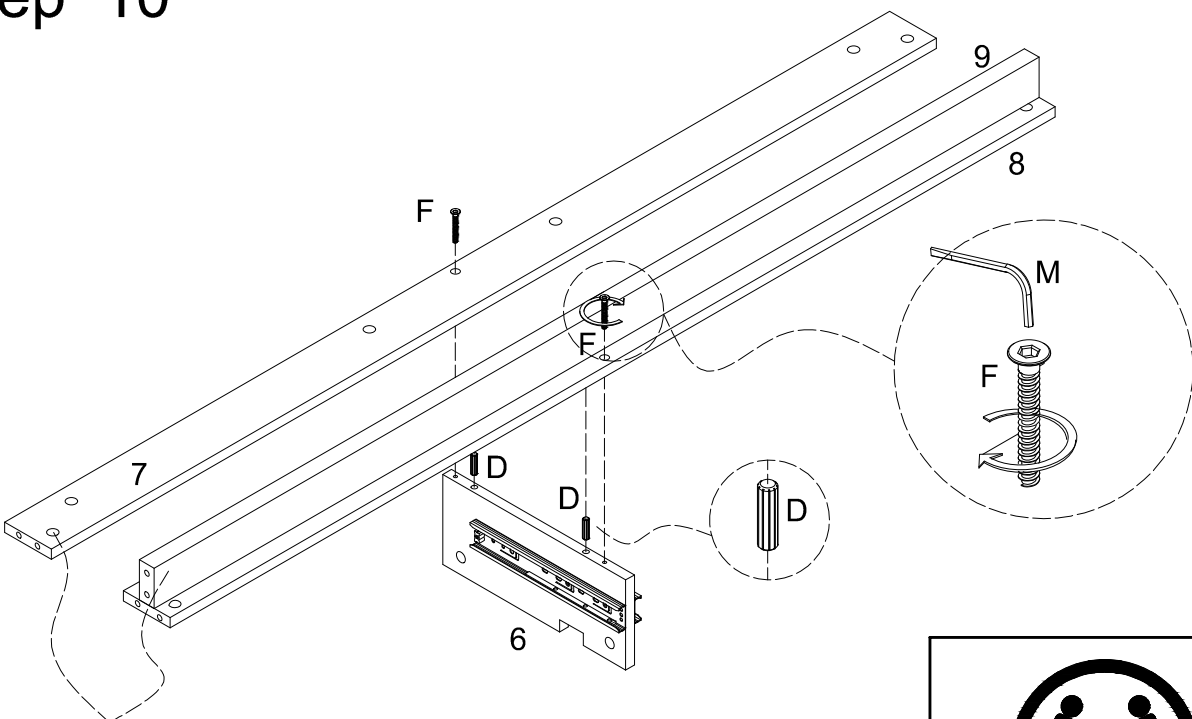
Step 8



Step 9



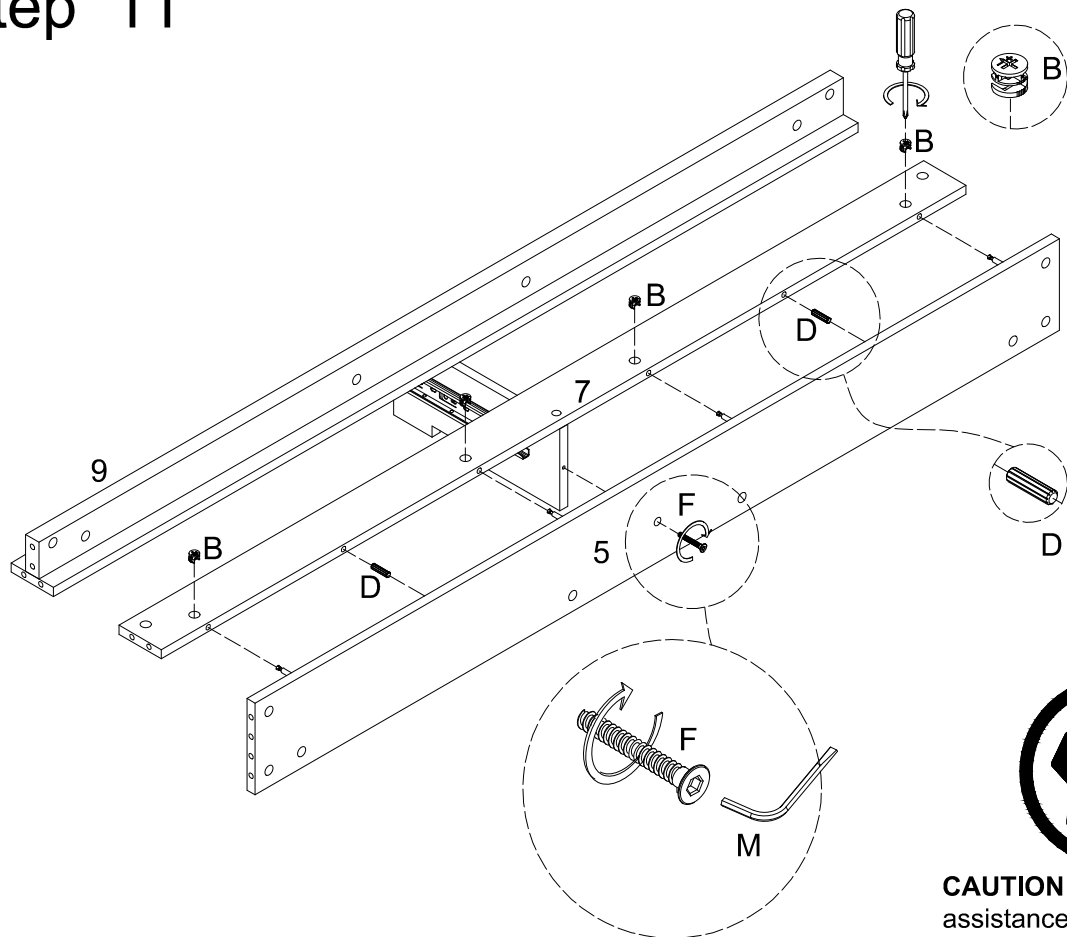
Step 10



Note the orientation

CAUTION: You may need assistance with this step.

Step 11

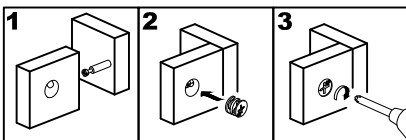
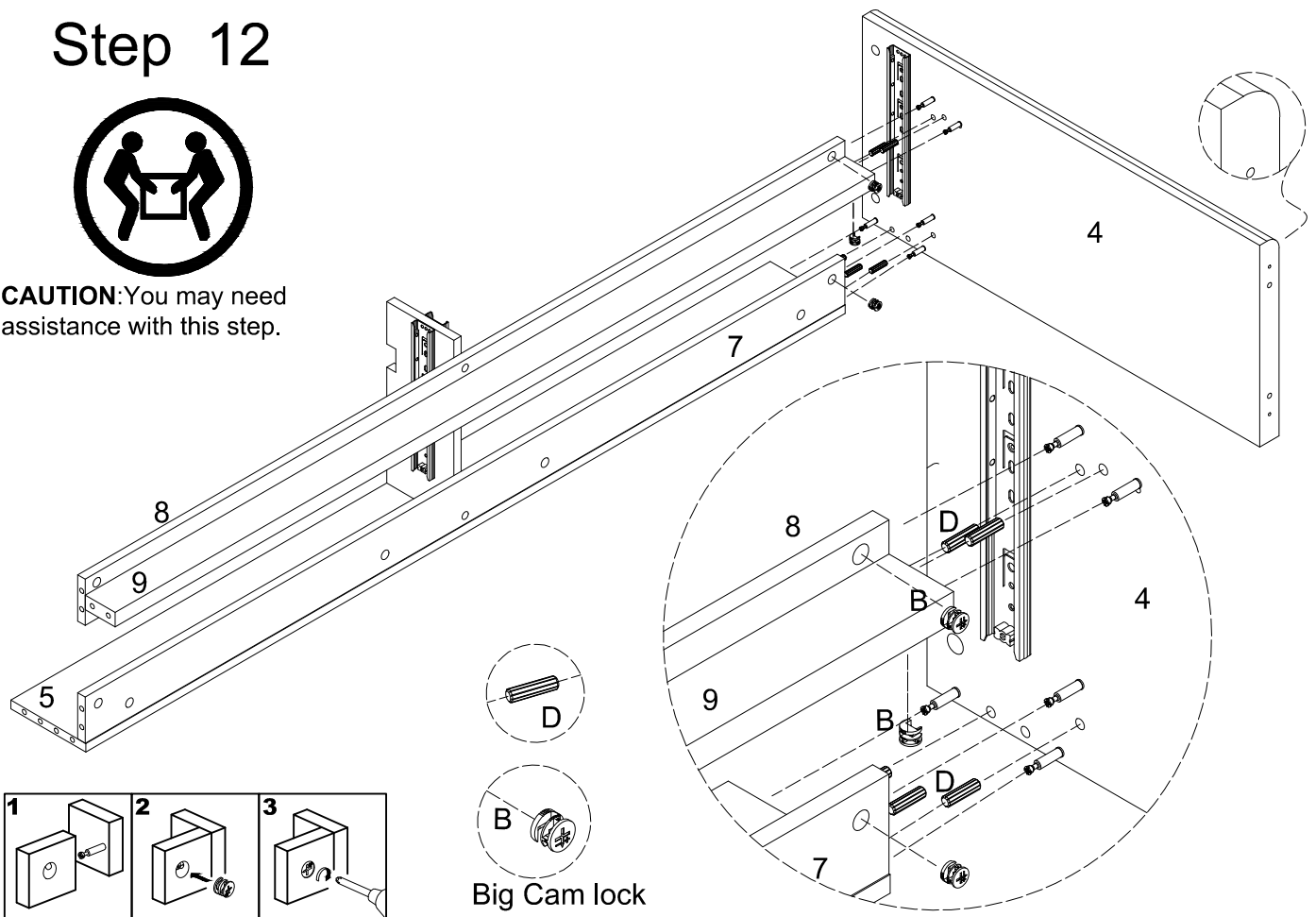


CAUTION: You may need assistance with this step.

Step 12

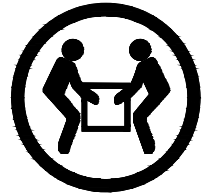
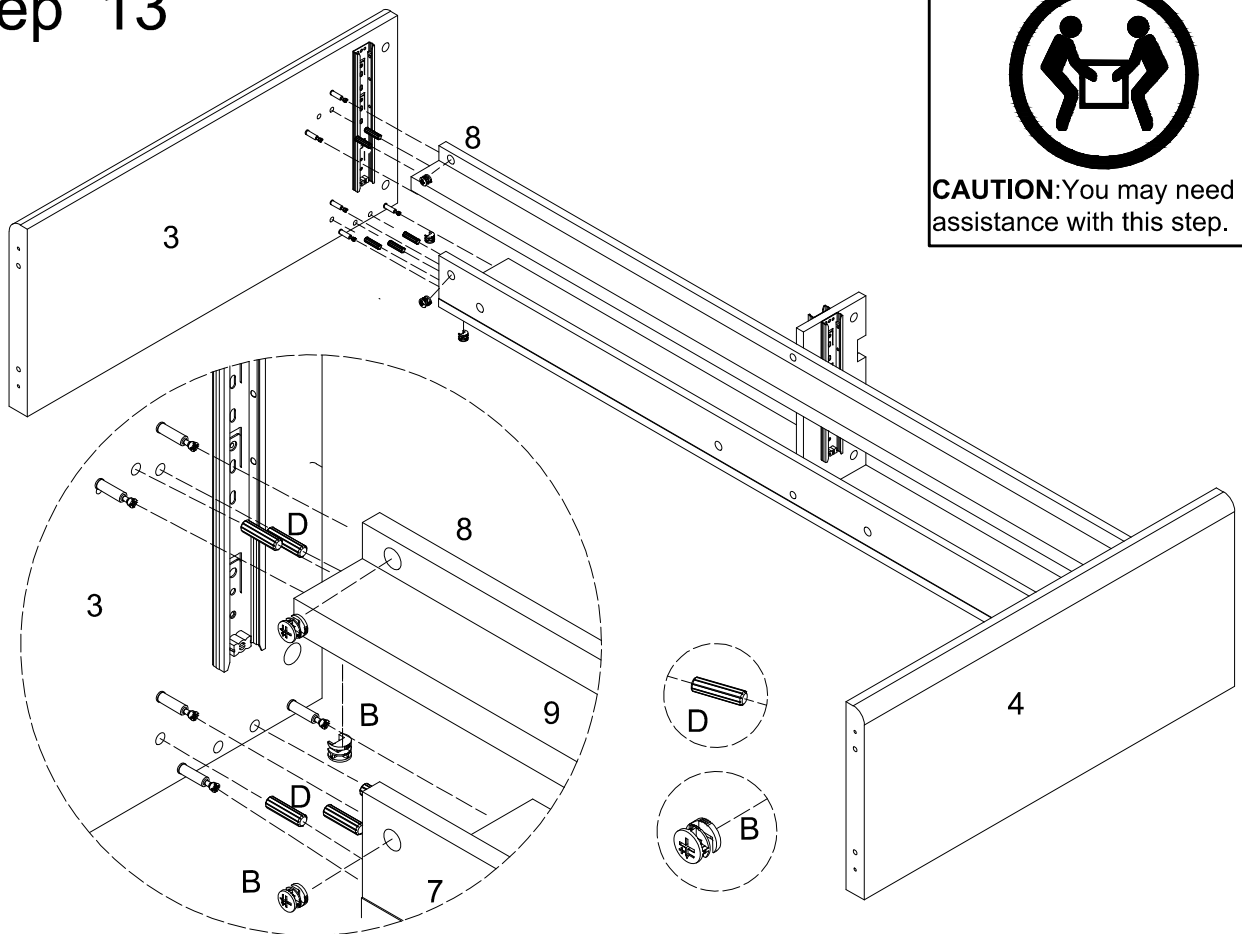


CAUTION: You may need assistance with this step.



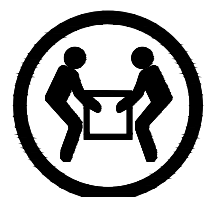
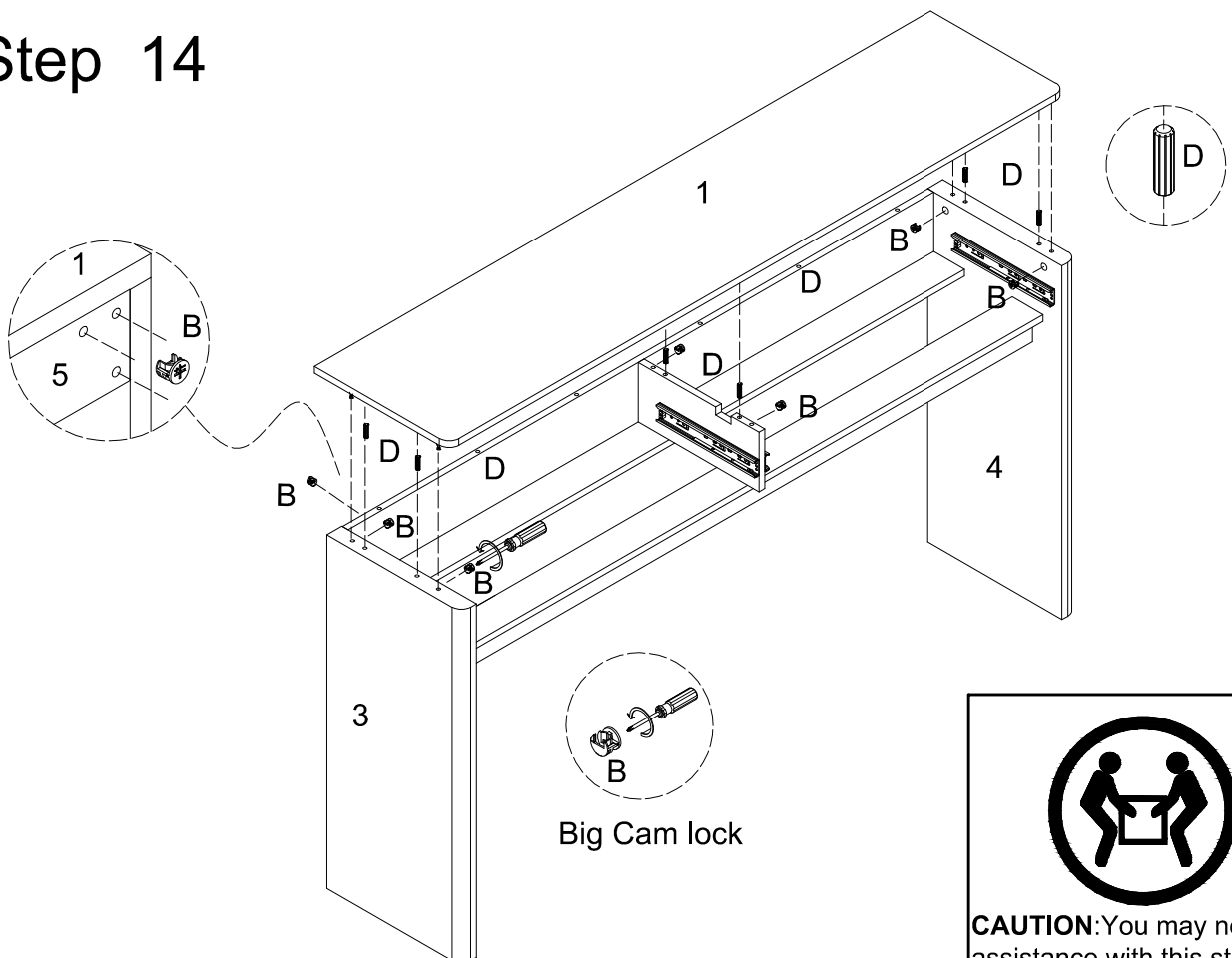
Big Cam lock

Step 13



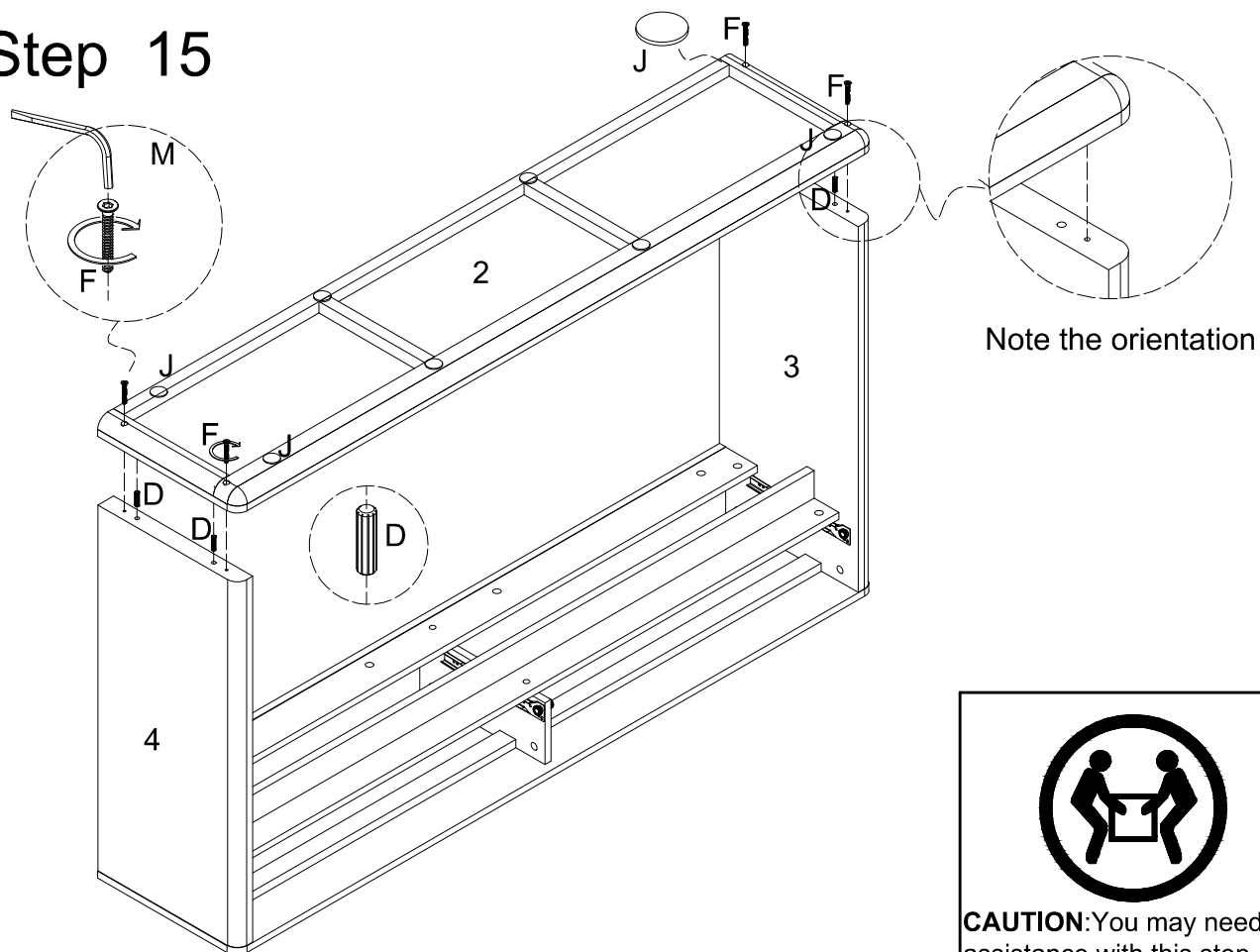
CAUTION: You may need assistance with this step.

Step 14

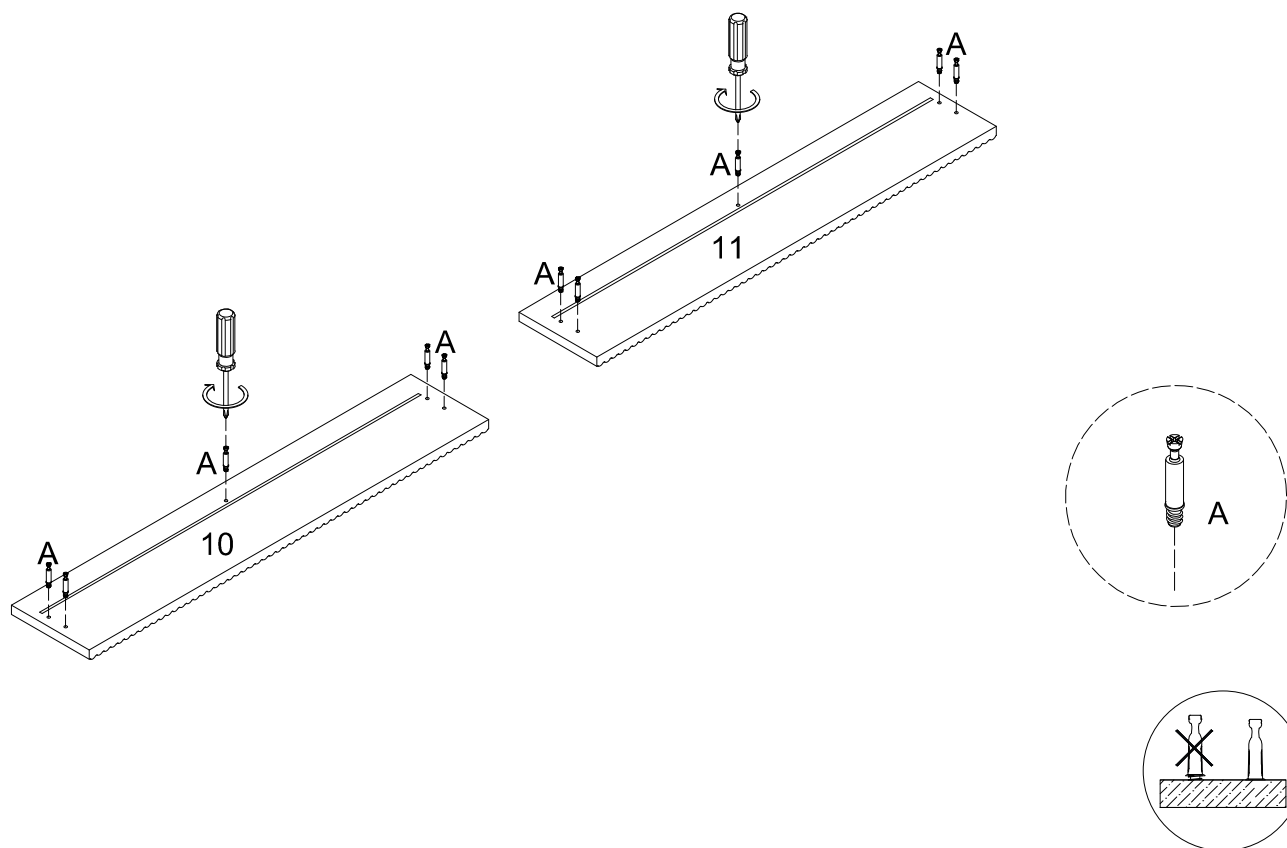


CAUTION: You may need assistance with this step.

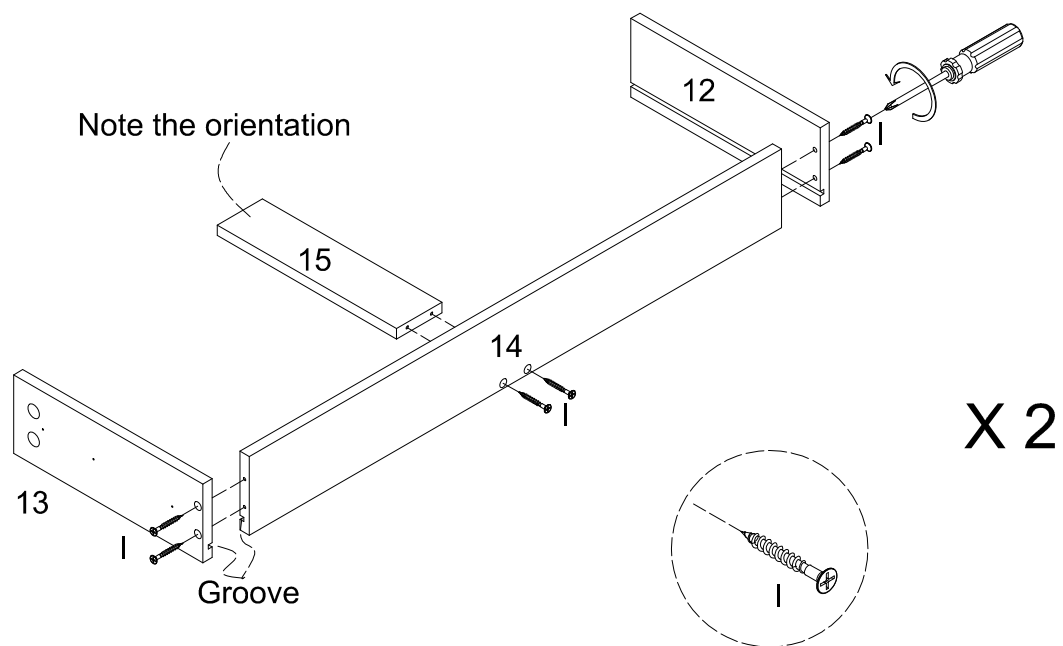
Step 15



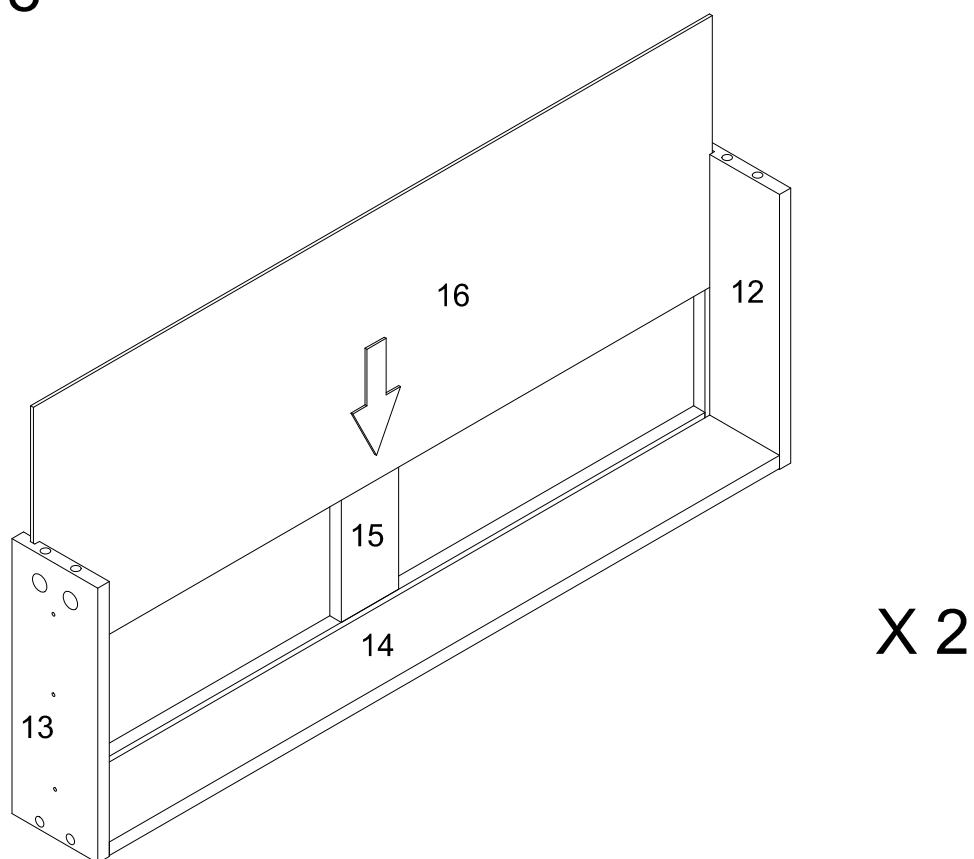
Step 16



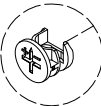
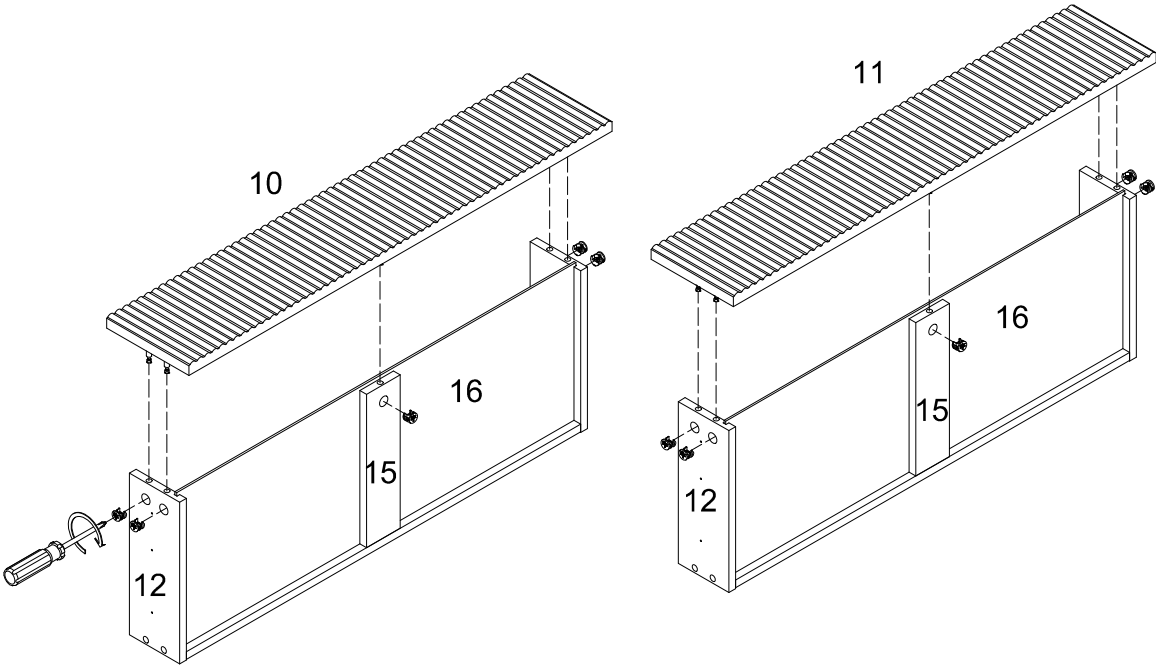
Step 17



Step 18

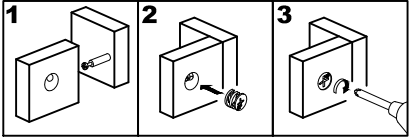


Step 19

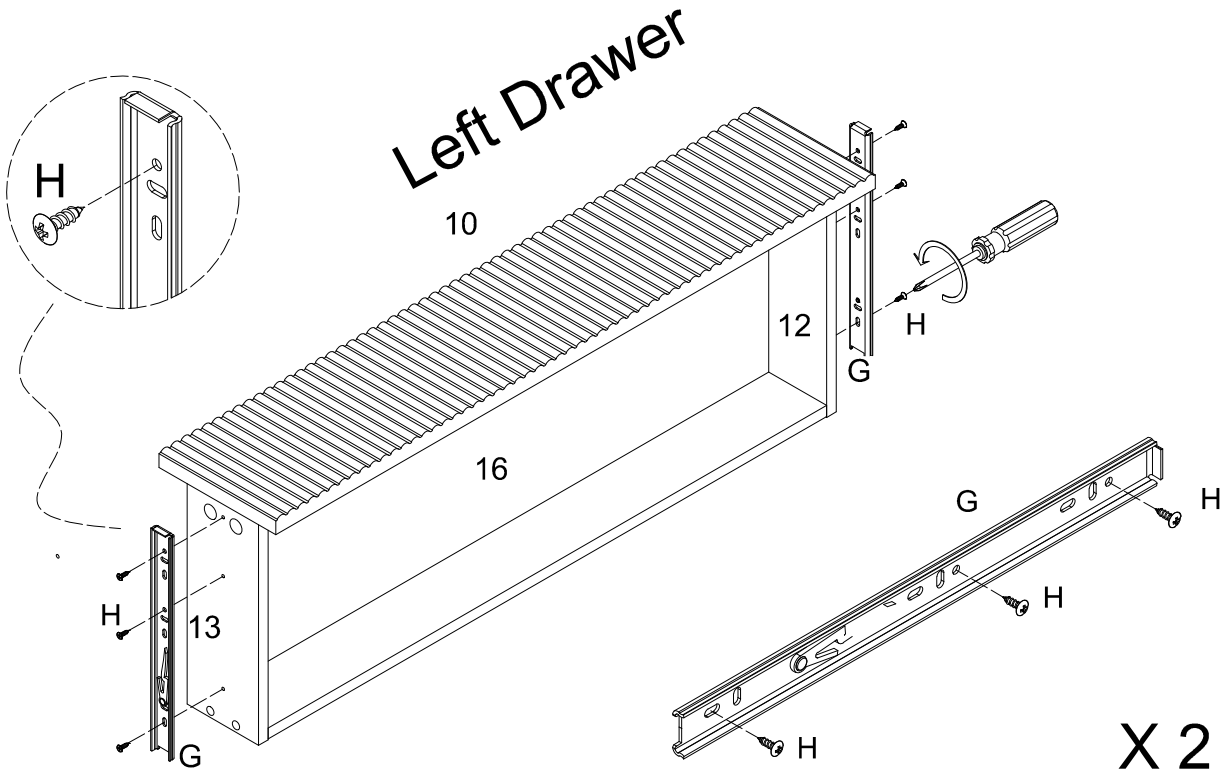


C

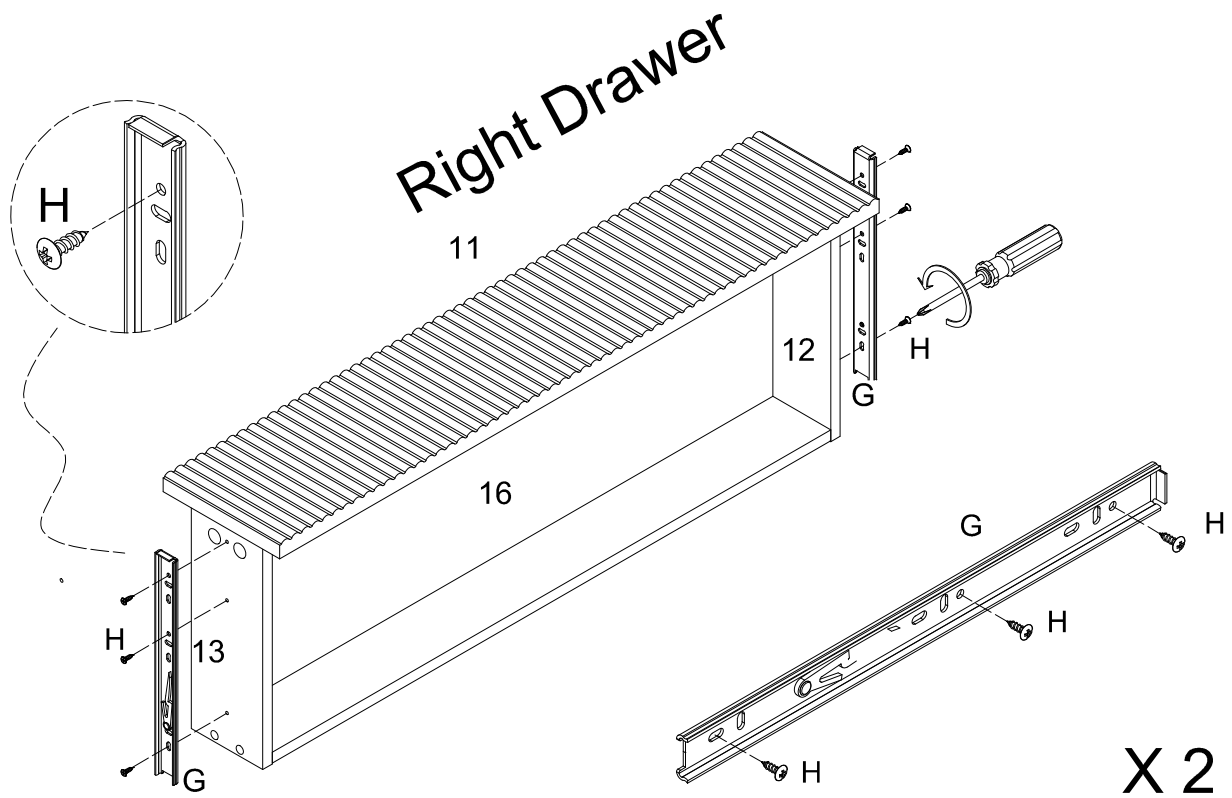
Small Cam lock



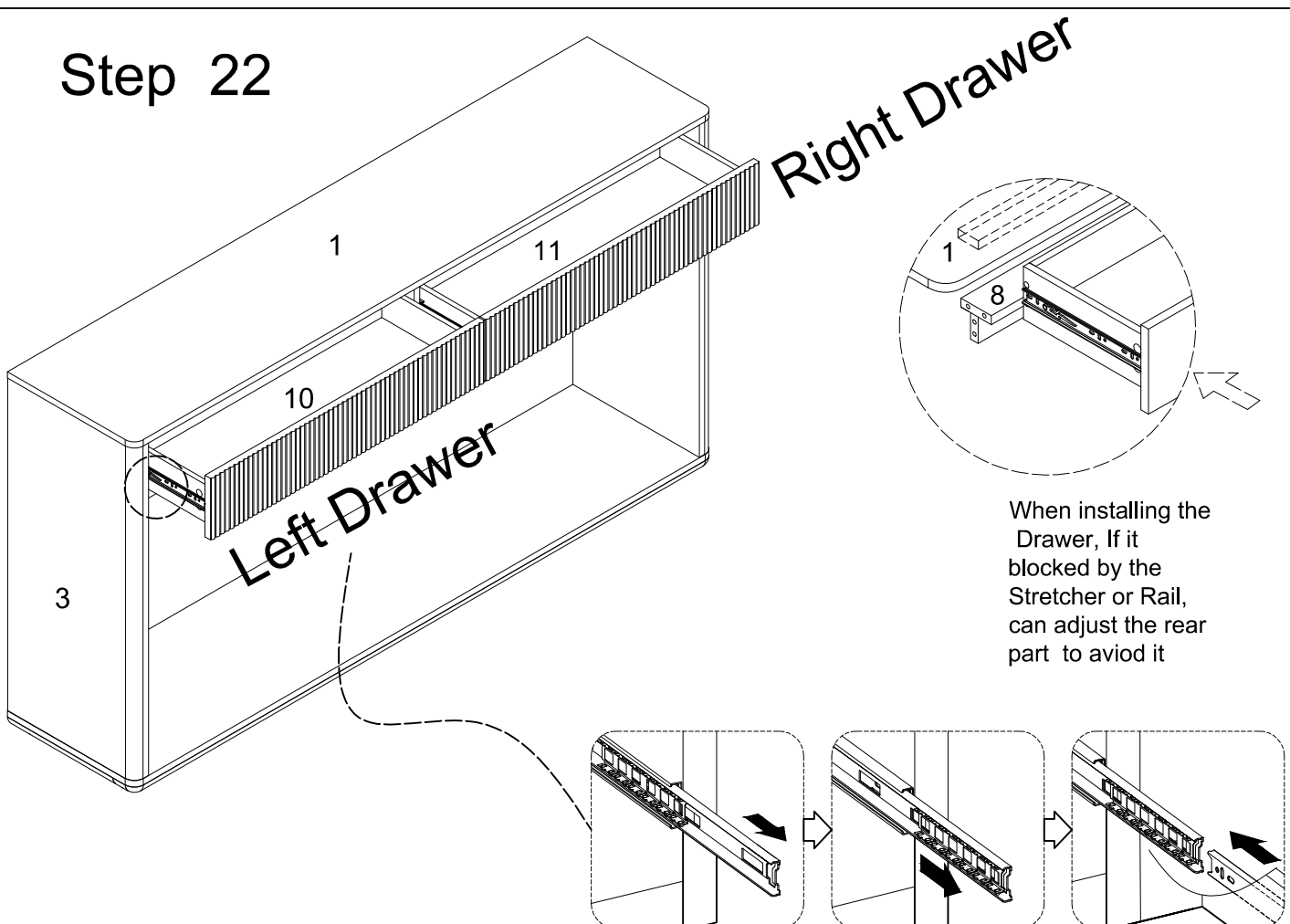
Step 20



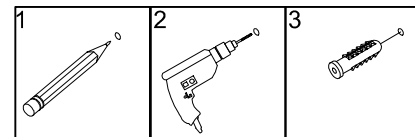
Step 21



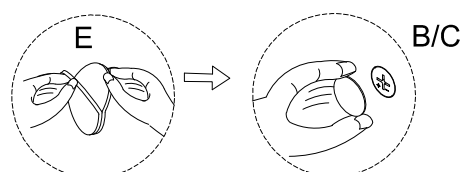
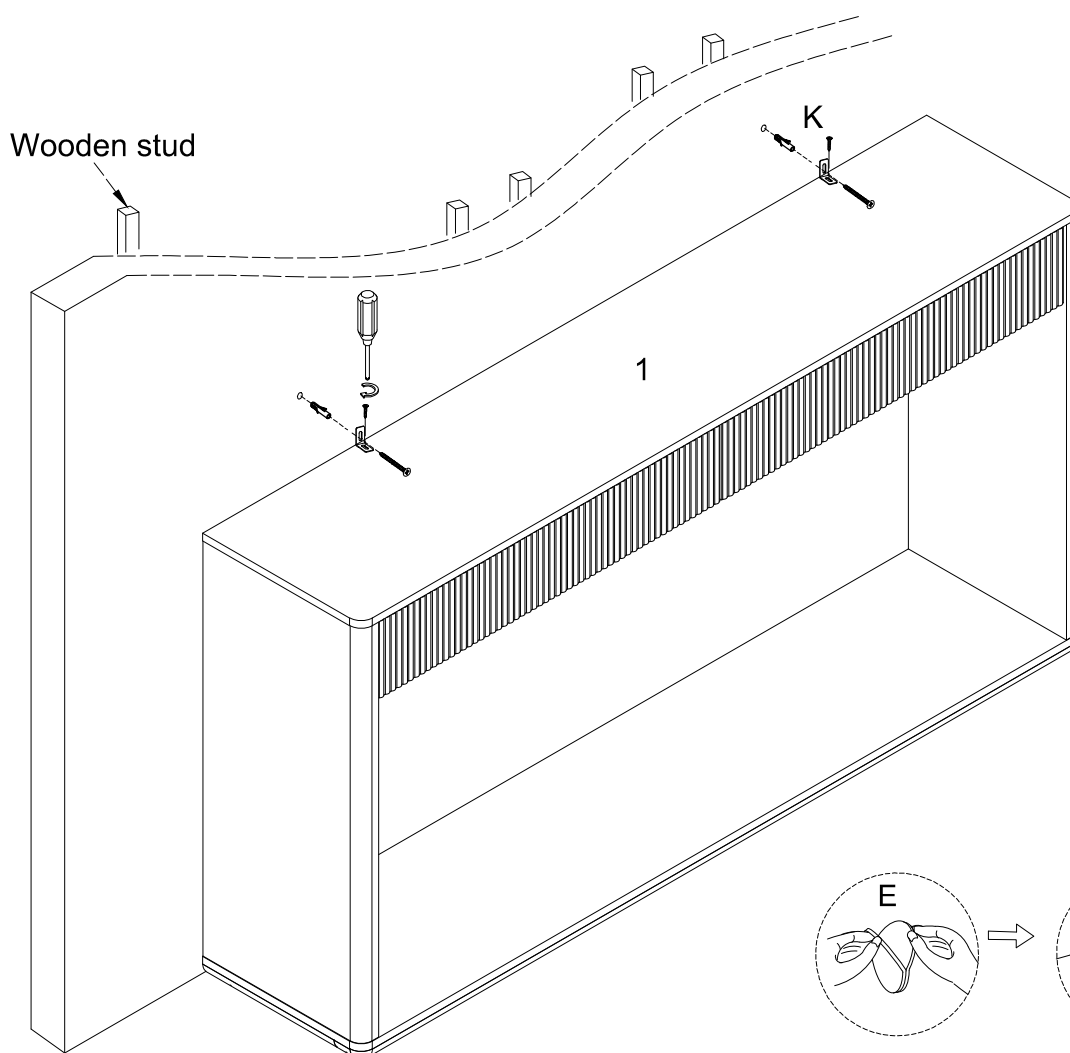
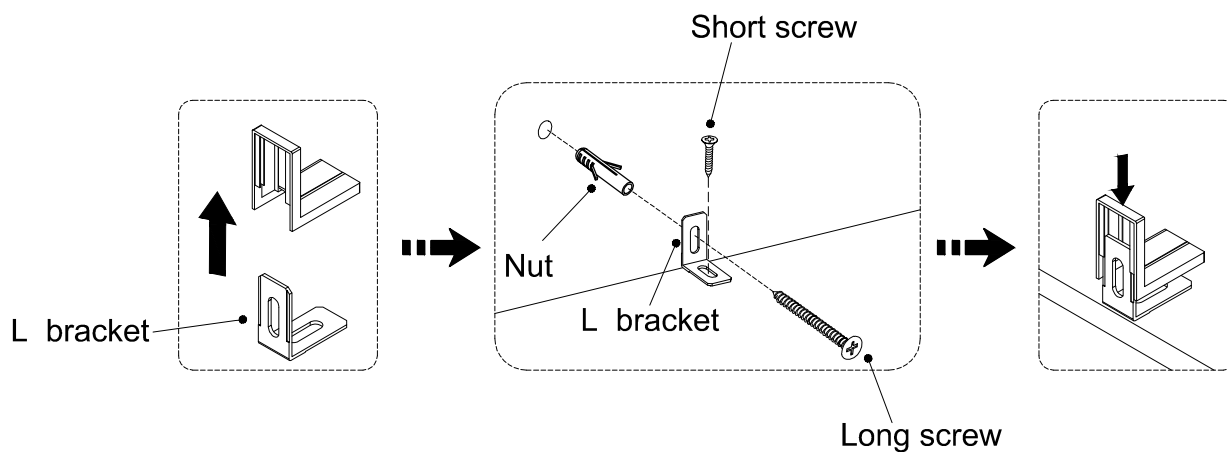
Step 22



Step 23

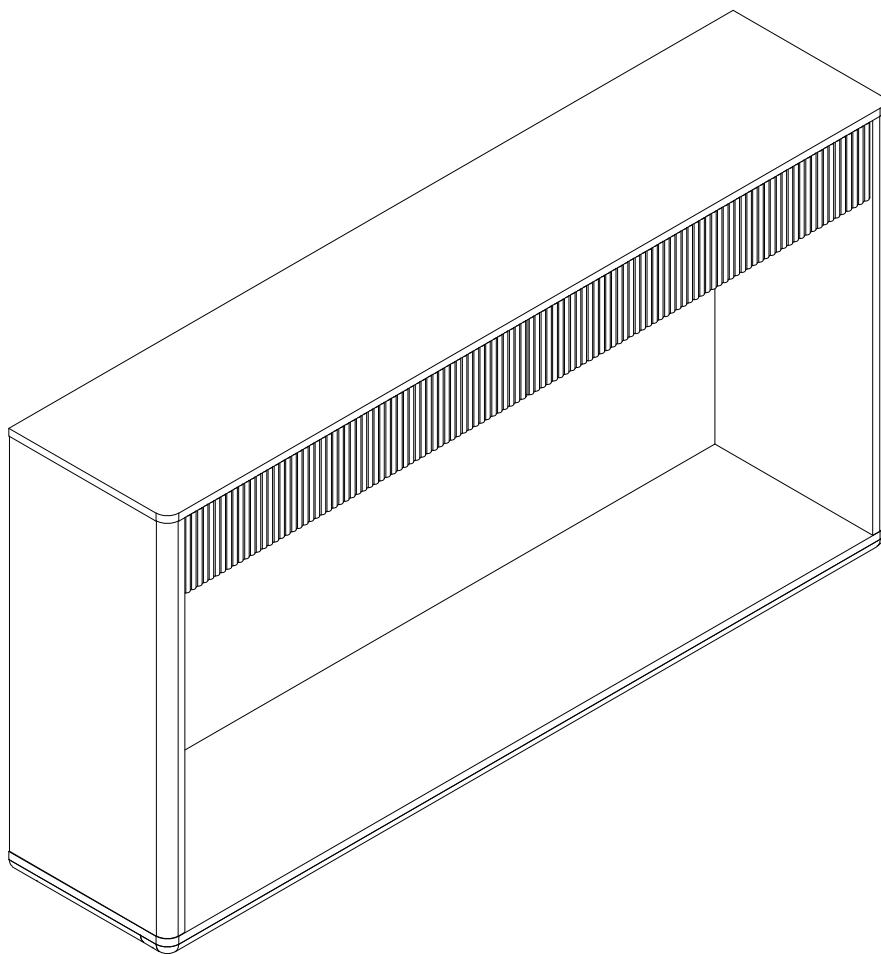


Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall. Wall anchor and hardware are included with this product. Please make sure hardware is suitable for your walls before installing, as different wall materials may require different types of anchors.



Use stickers(E) to conceal cam locks(B/C)

Step 24



Final Assembly