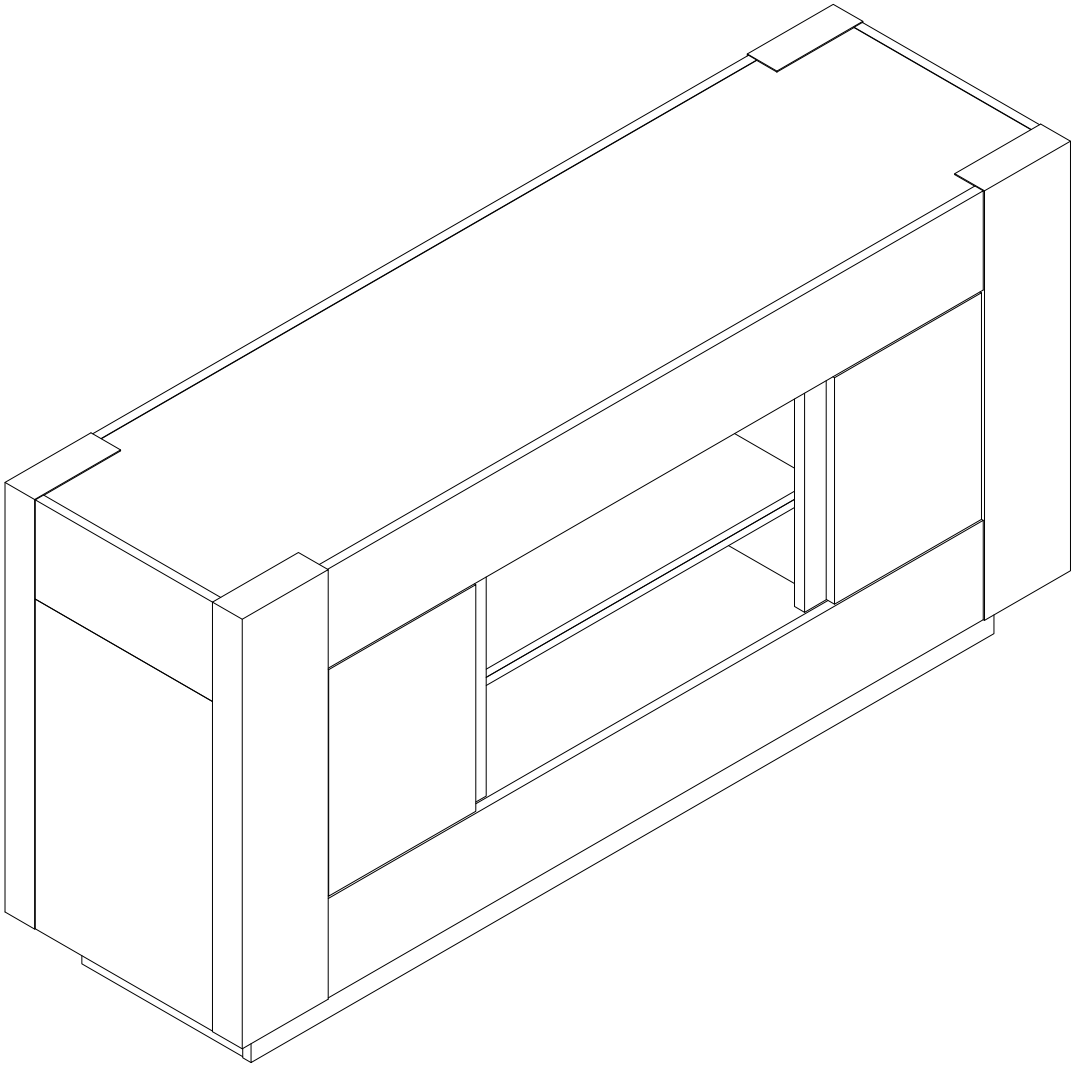
Assembly Instructions



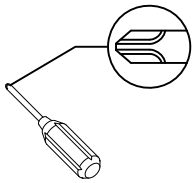
General Assembly Guidelines

I. Ensure that all parts and hardware are available before beginning assembly.

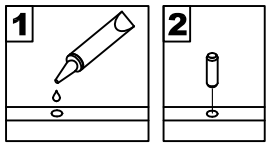
II. Follow each step carefully to ensure the proper assembly of this product.

III. Two people are recommended for ease in the assembly of this product.

VI. A Phillips head screwdriver is required for the assembly of this product .



V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



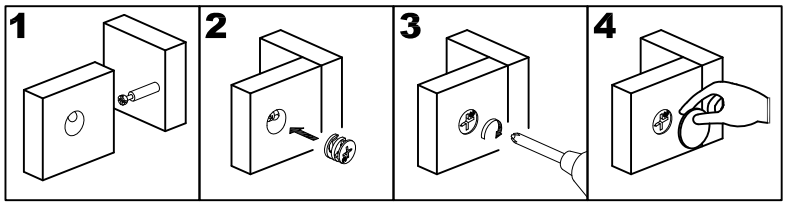
VI. HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.

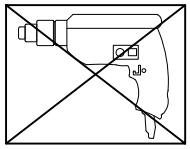
2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.

3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.

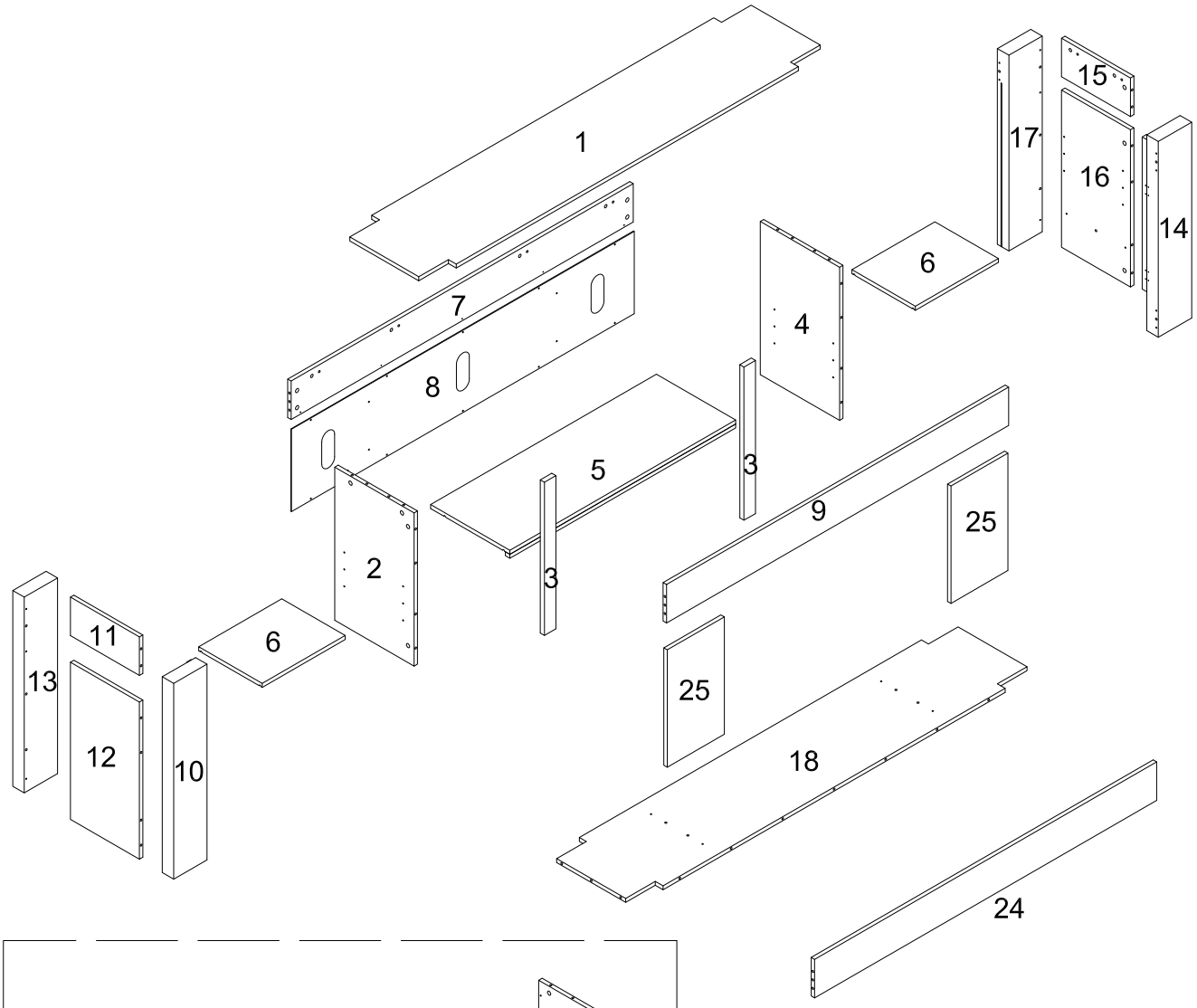
4.Use the sticker to conceal the Cam.

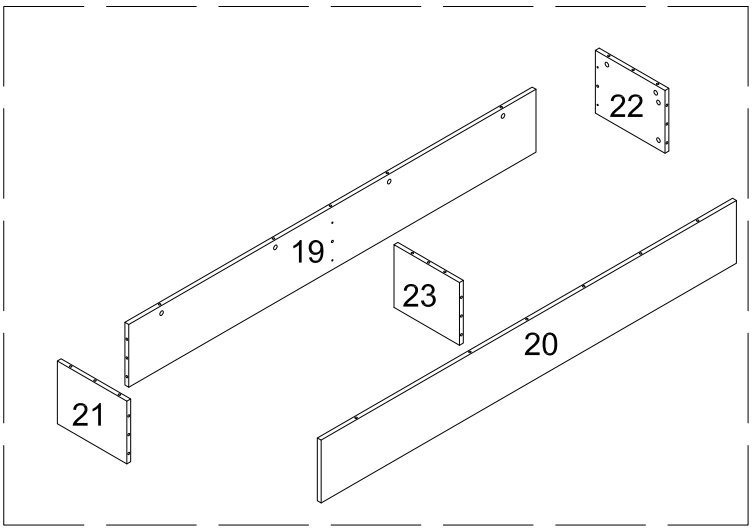


VII. Power tools should not be used to assemble this product .

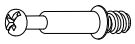
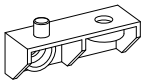
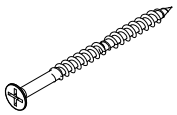
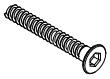
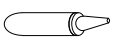


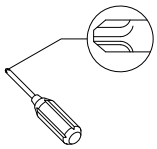
Parts List





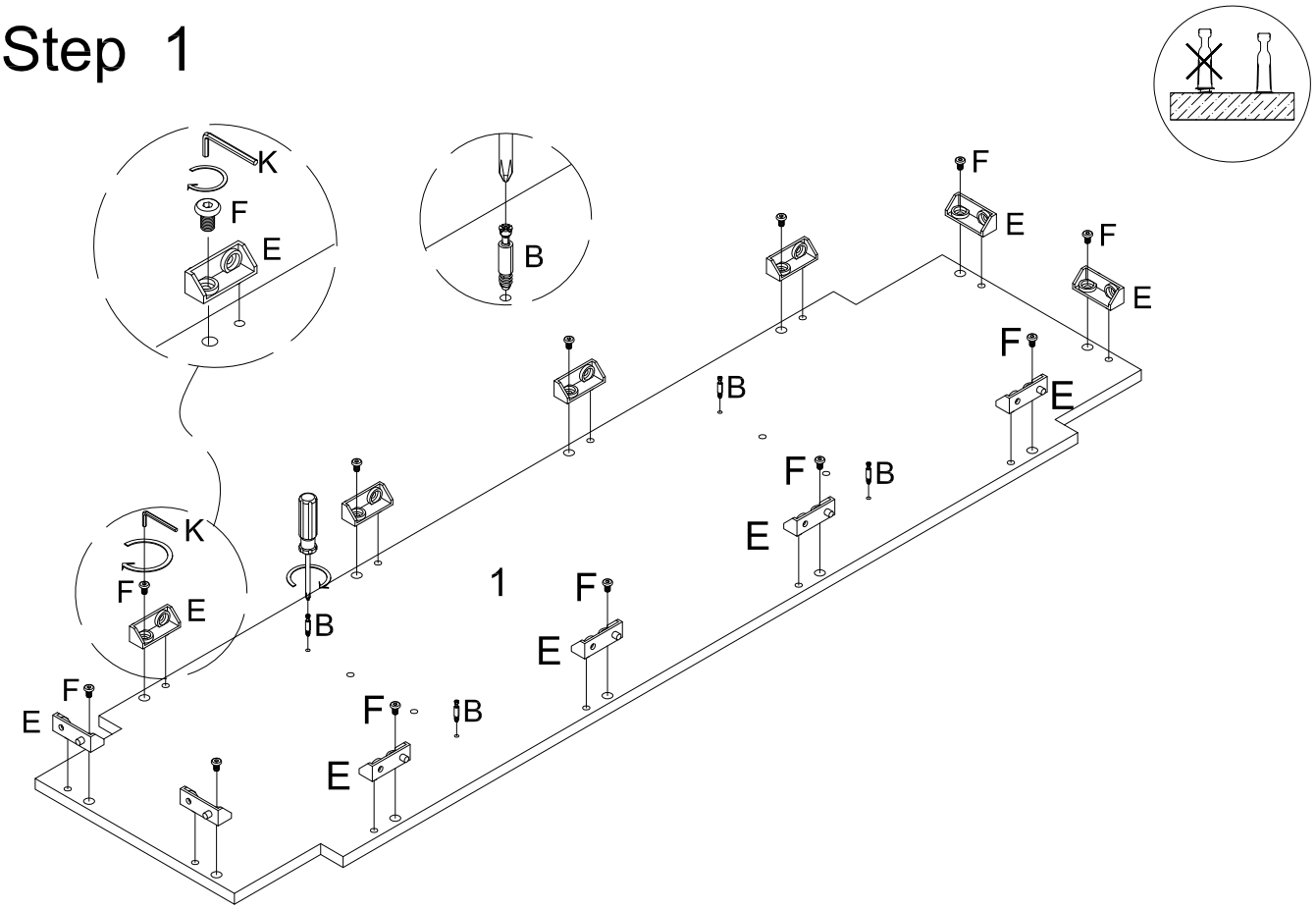
Hardware List

A		Ø8x30mm	Dowel	54 pcs
B		Ø6x35mm	Cam Bolt	60 pcs
C		Ø15x12mm	Cam Lock	60 pcs
D		Ø30mm	Cam Cover	60 pcs
E			Connector	12 pcs
F		1/4"x12mm	Bolt	24 pcs
G		Ø3x15mm	Screw	14 pcs
H		Ø5x70mm	Screw	6 pcs
I		Ø35	Europe Hinge	4 pcs
J		Ø3.5x14mm	Screw	24 pcs
K		M4	Allen Wrench	1 pc
L		Ø6x50mm	Screw	4 pcs
M		Ø8x5x16mm	Shelf support pin	12 pcs
N		Tipping Restraint Hardware		2 sets
O			Glue Tube	1 pc
P			Plastic Wedge	4 pcs
Q		Ø3x17mm	Flat-head Screw	4 pcs

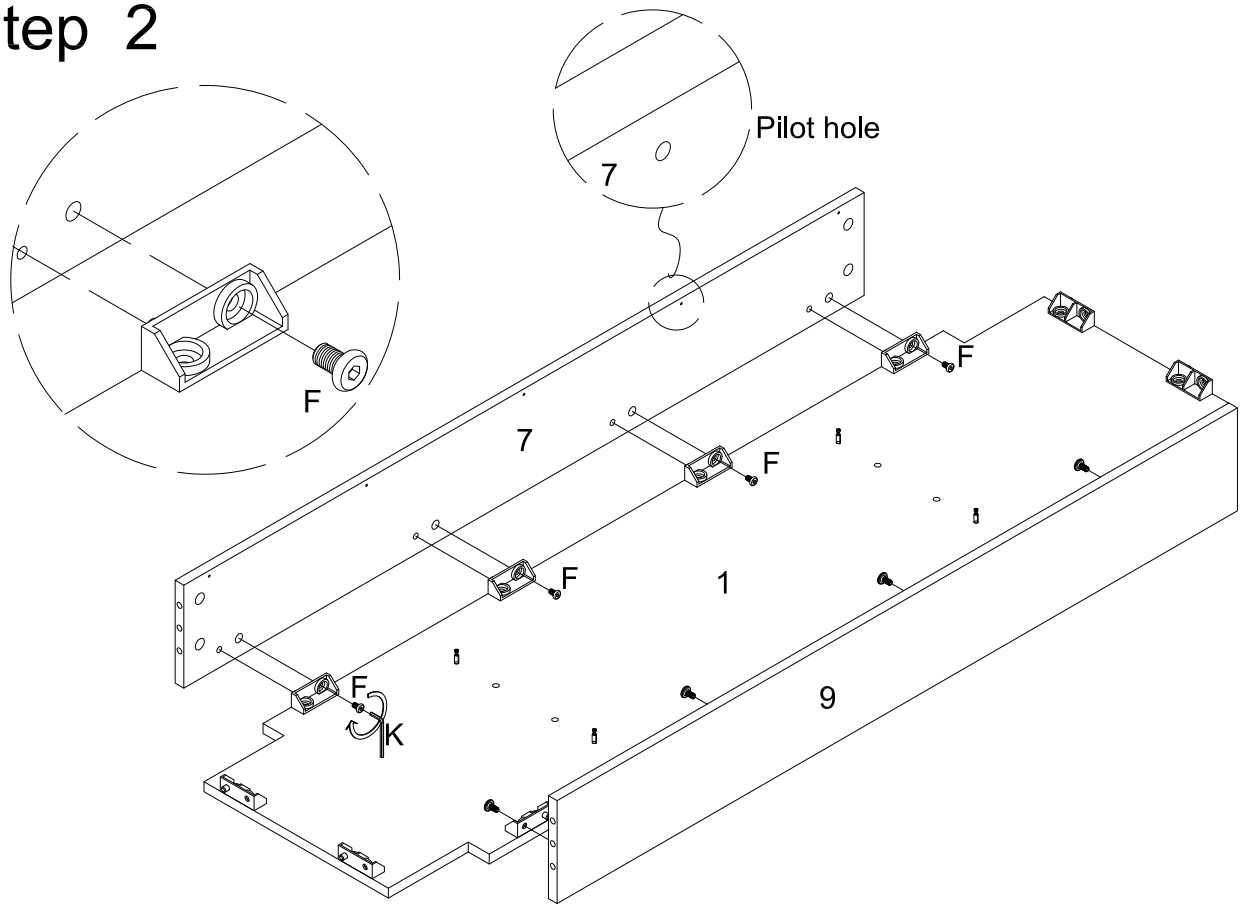


Philips head screwdriver required for assembly
(not included)

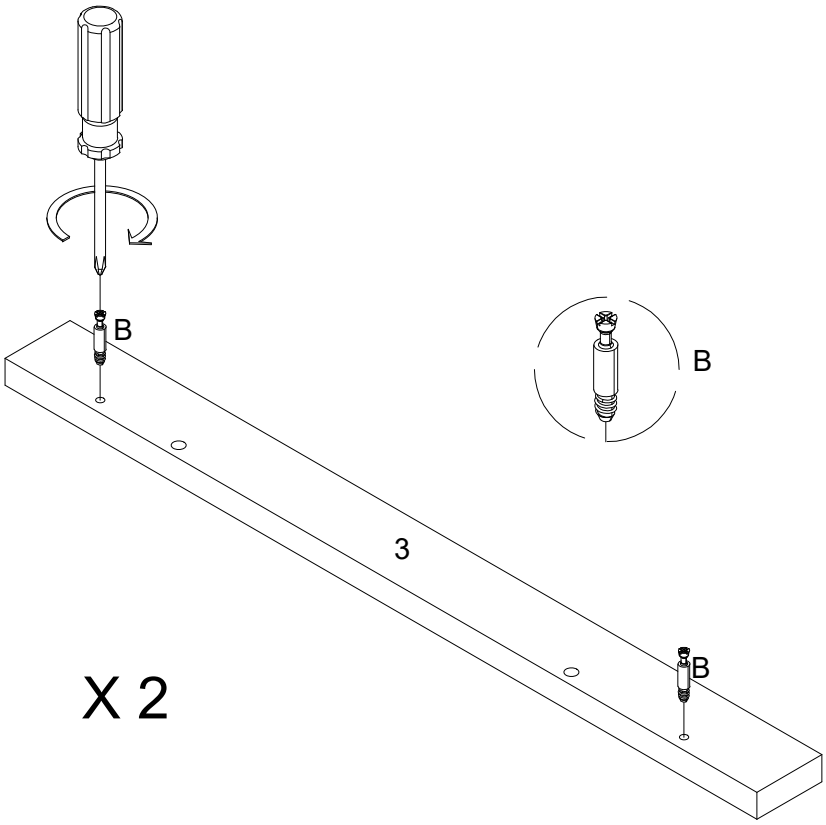
Step 1



Step 2

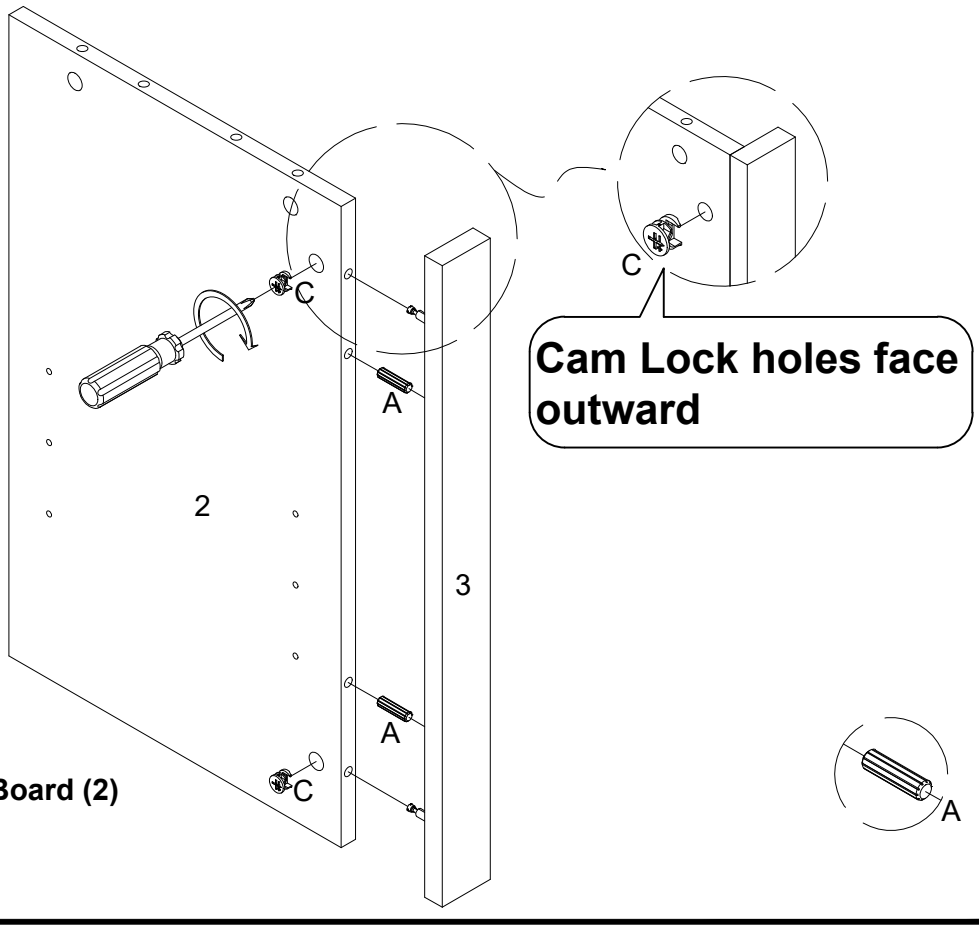


Step 3



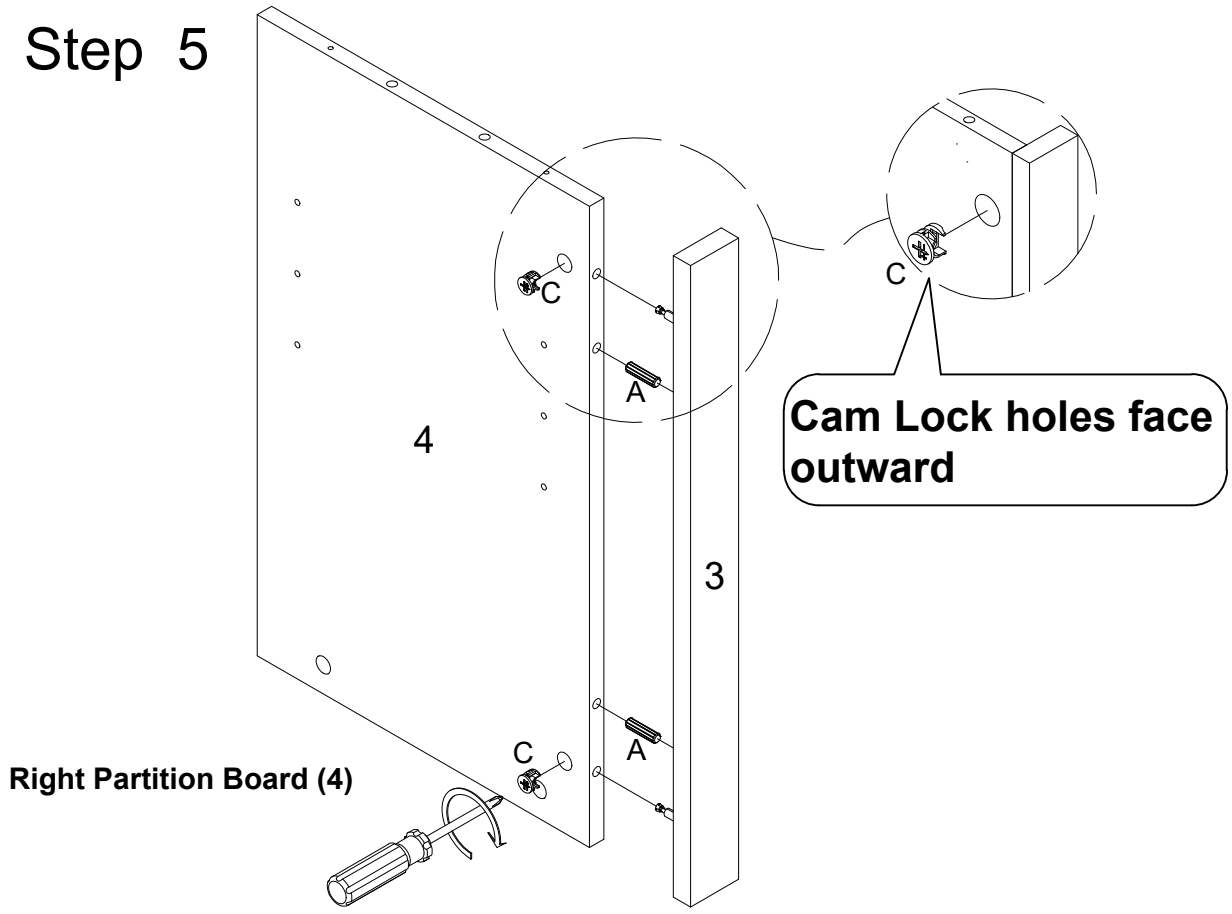
X 2

Step 4



Left Partition Board (2)

Step 5

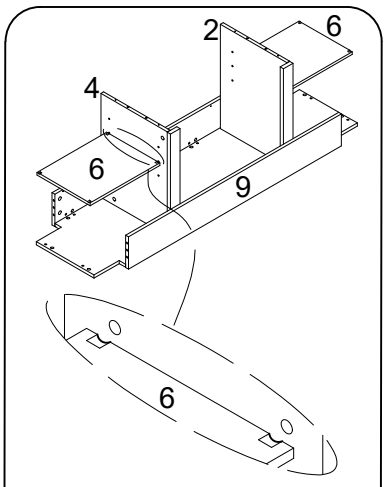


Right Partition Board (4)

Step 6

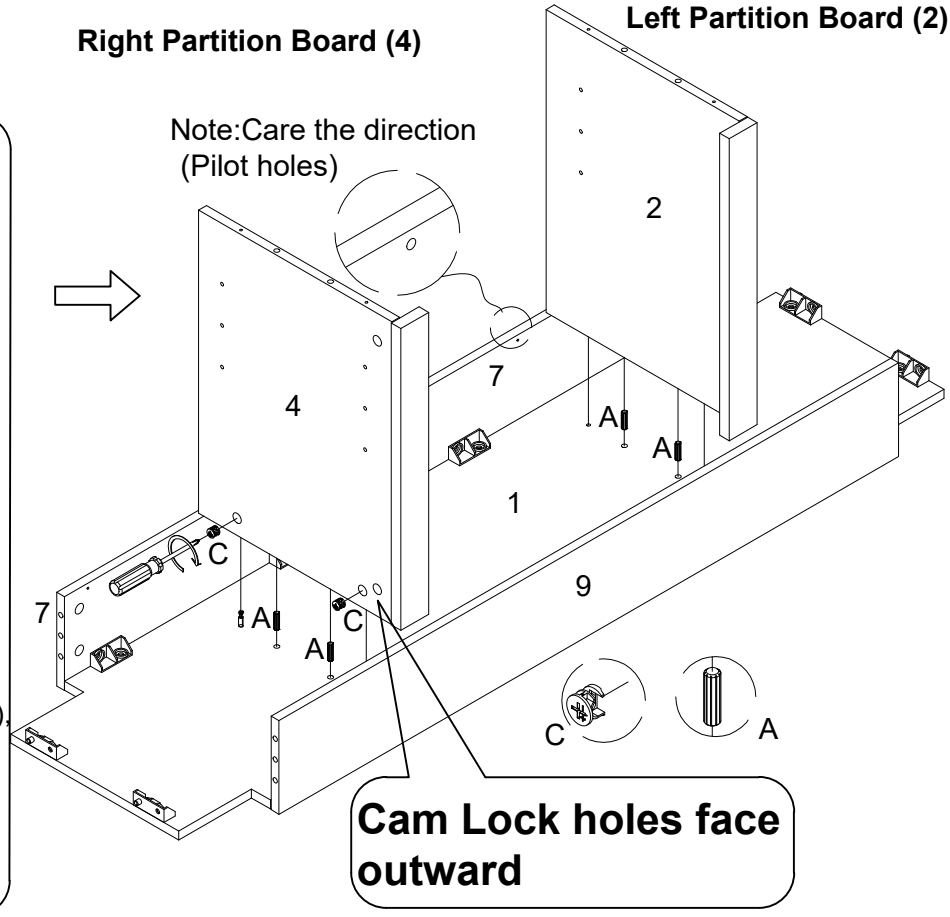
Right Partition Board (4)

Left Partition Board (2)

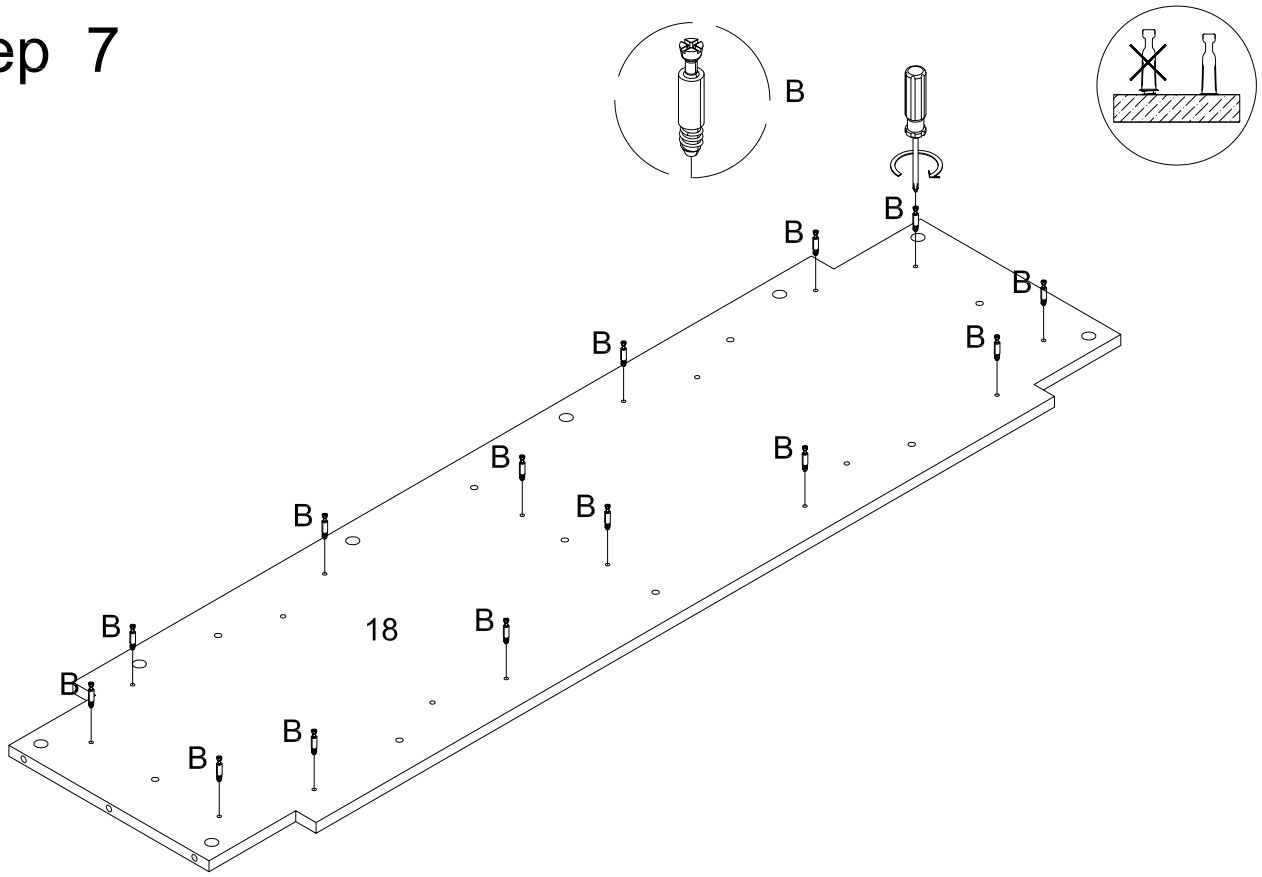


Before this-step assembly, check hole alignment between Part (6) and Part (4) or Part (2), as shown. Misaligned holes indicate an assembly error in Step 4 or Step 5. Please go back and double-check carefully

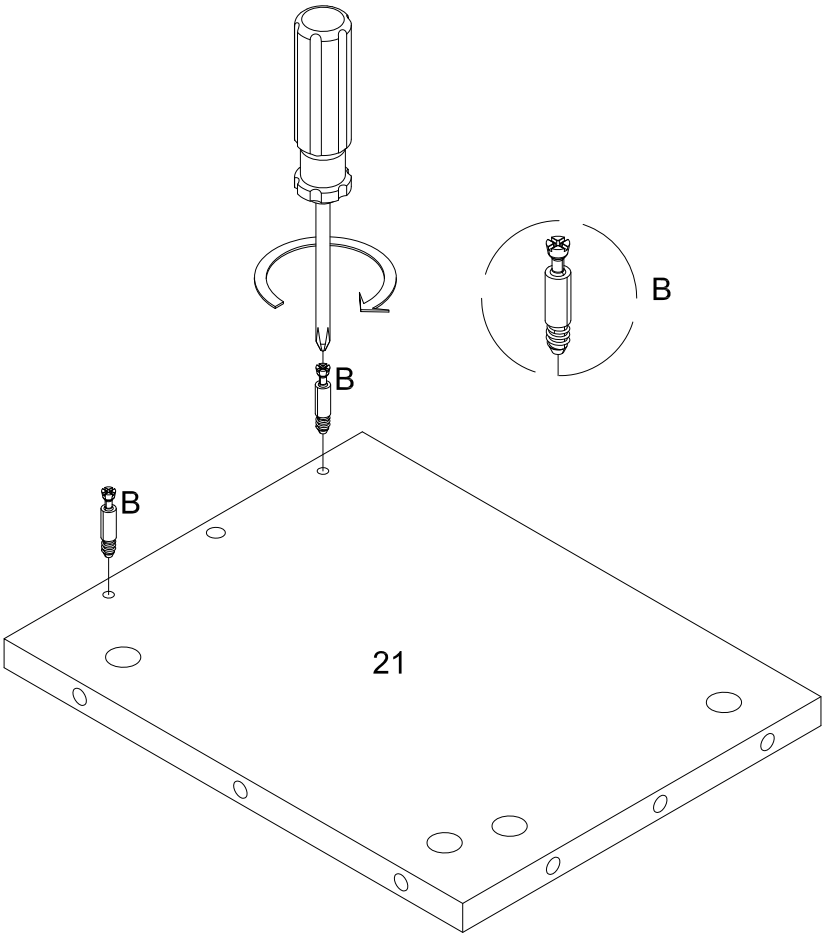
Note:Care the direction (Pilot holes)



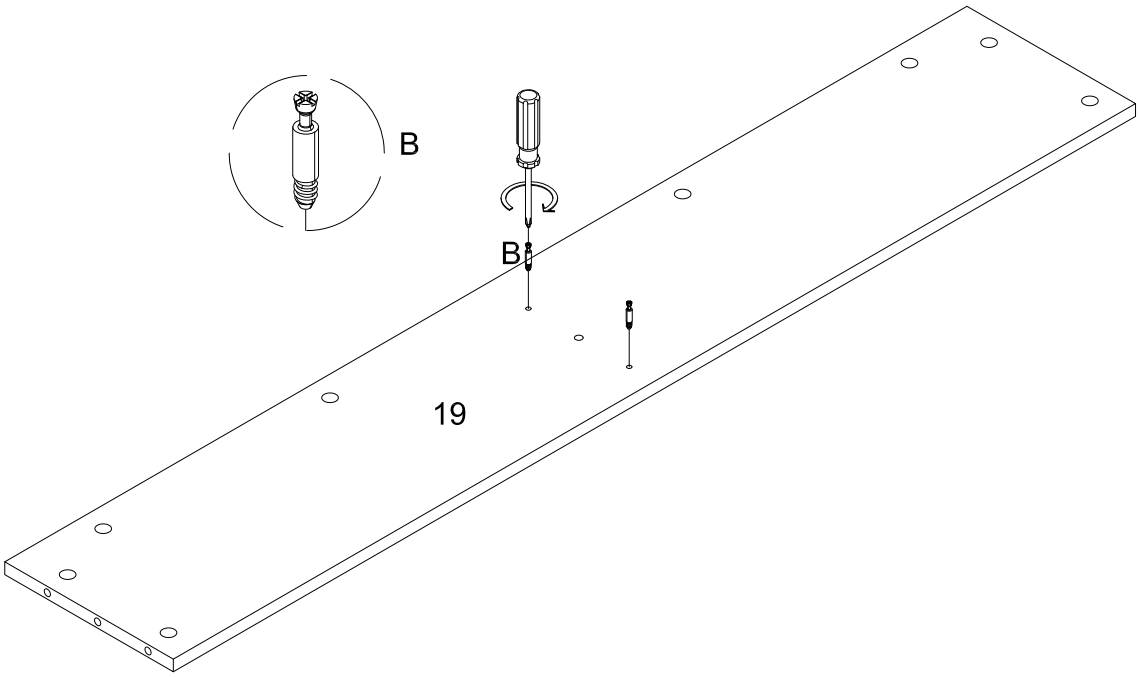
Step 7



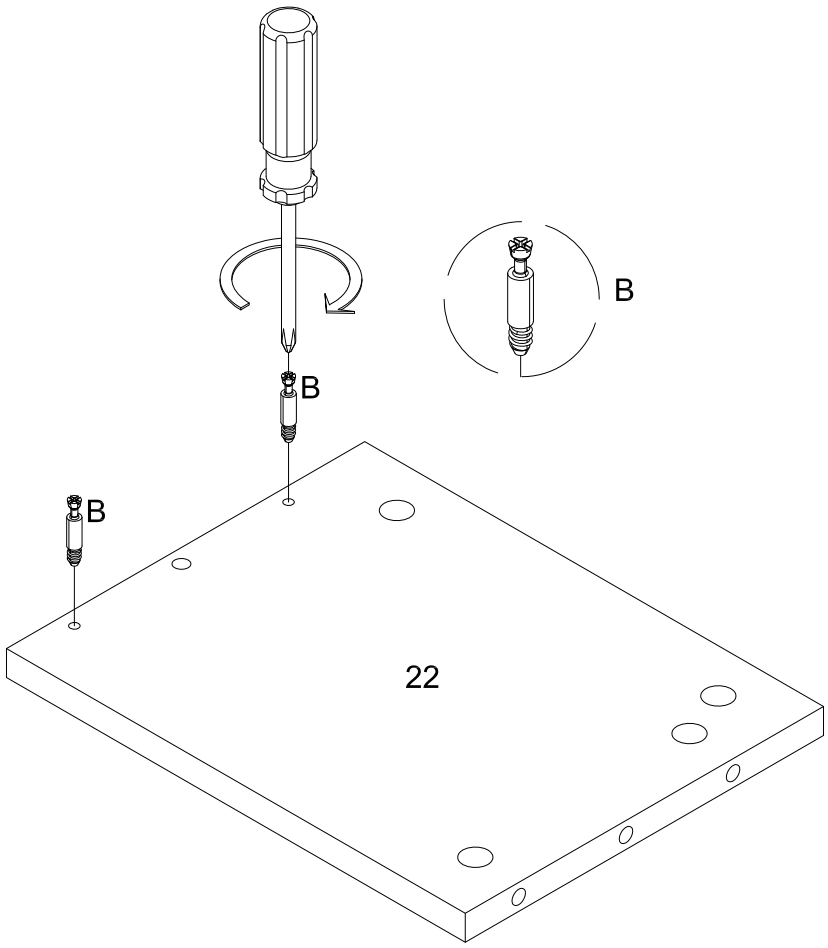
Step 8



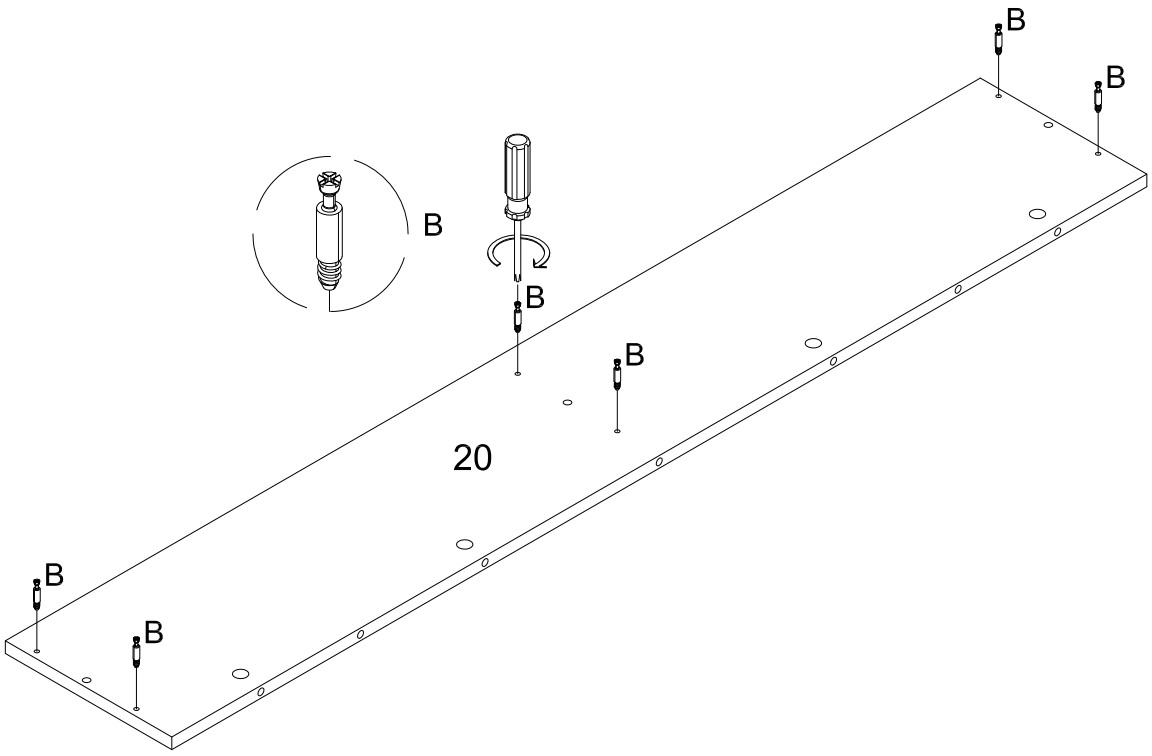
Step 9

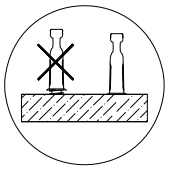


Step 10

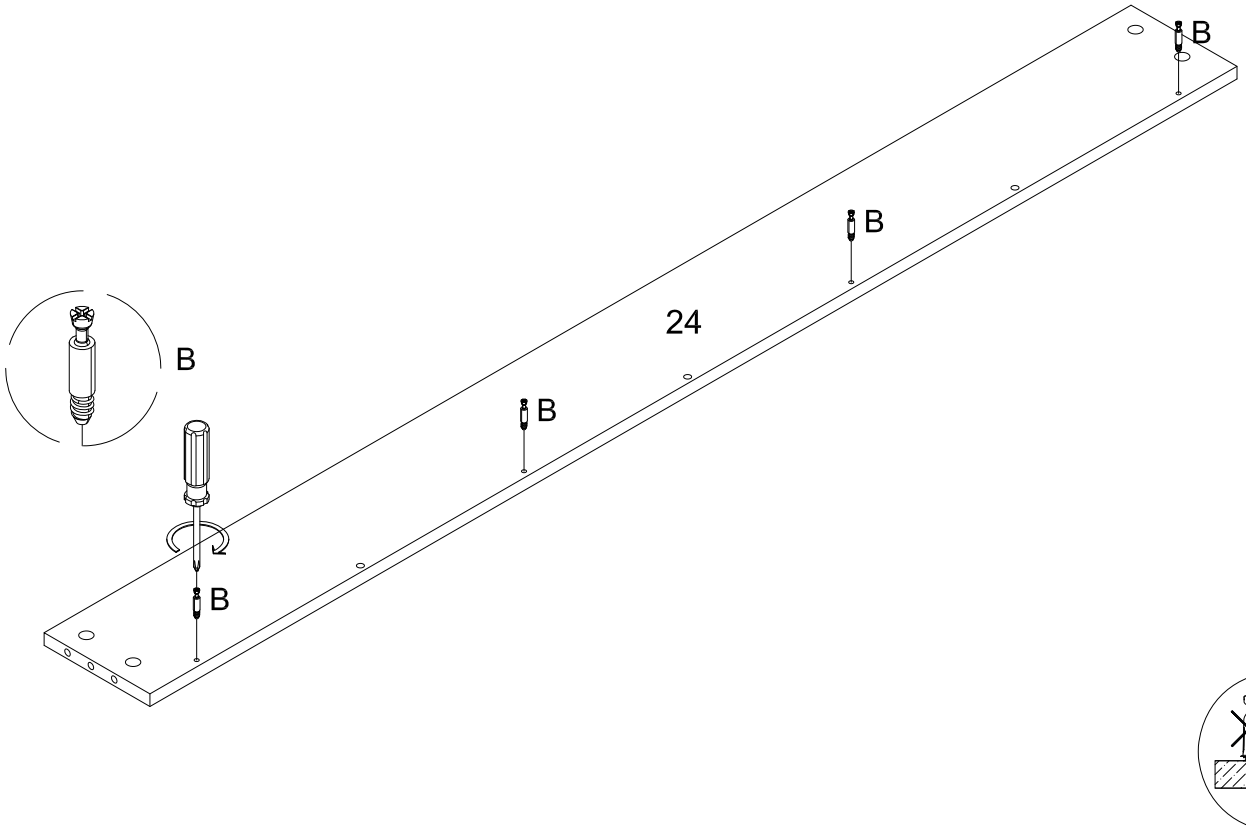


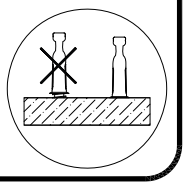
Step 11



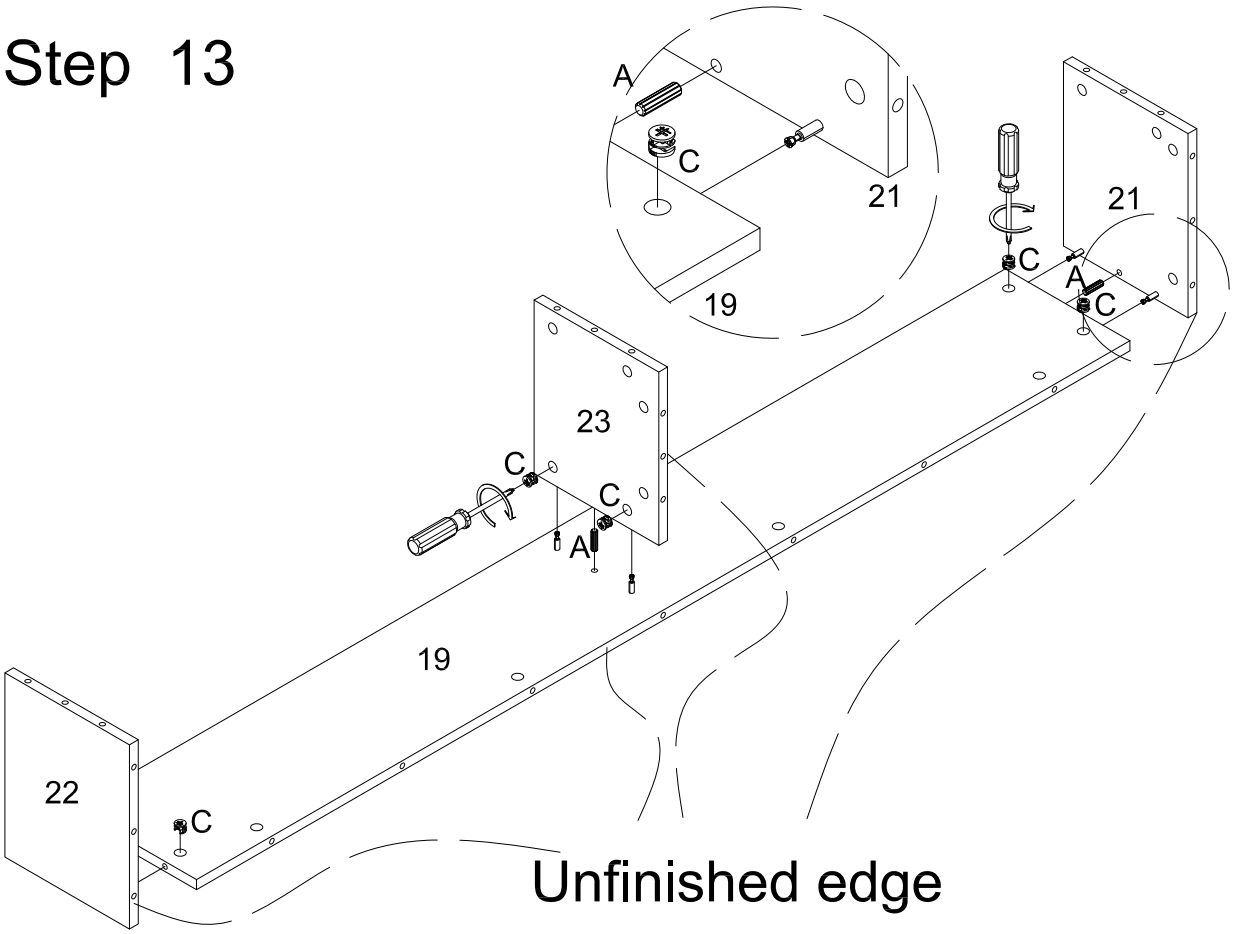


Step 12



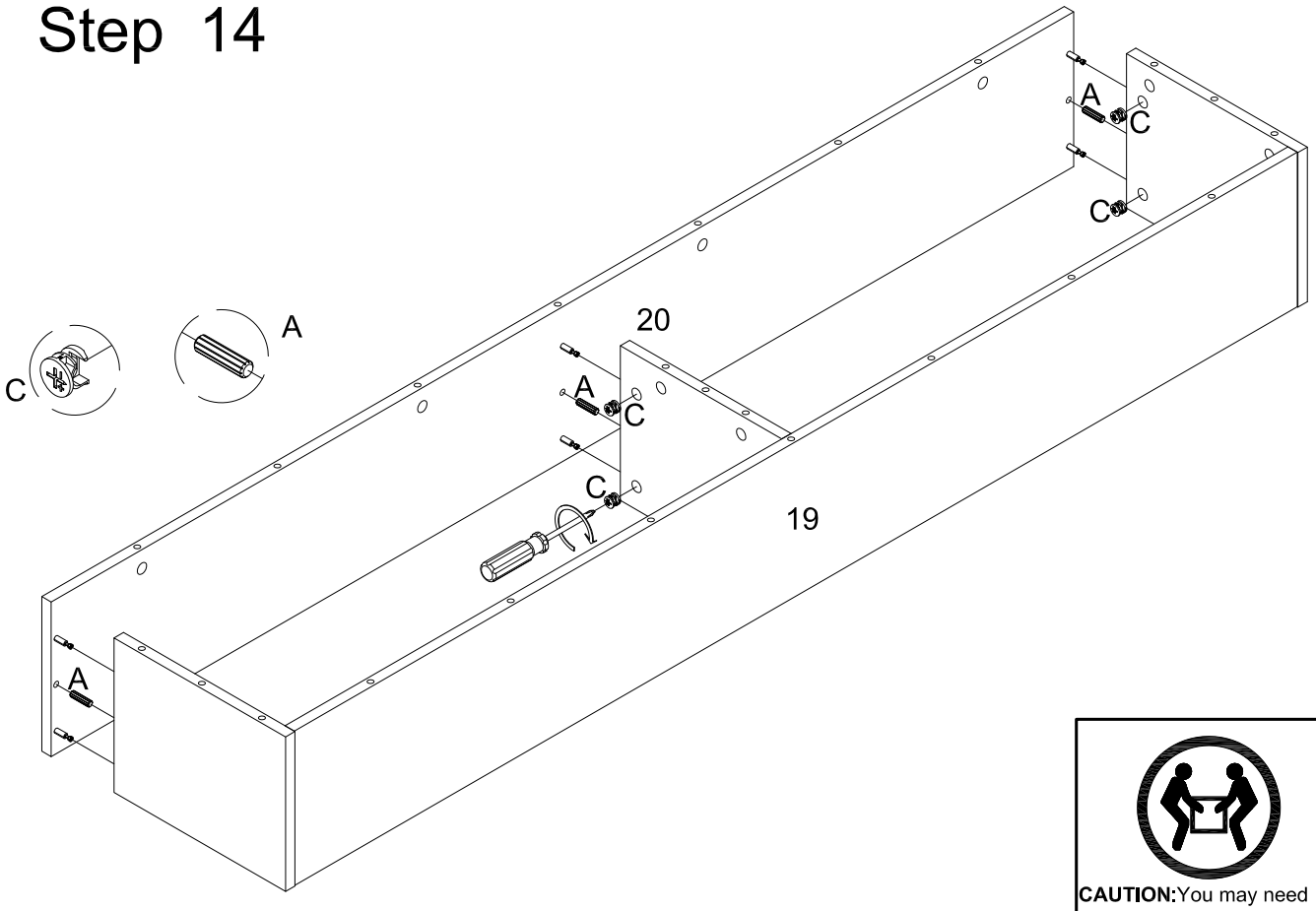


Step 13

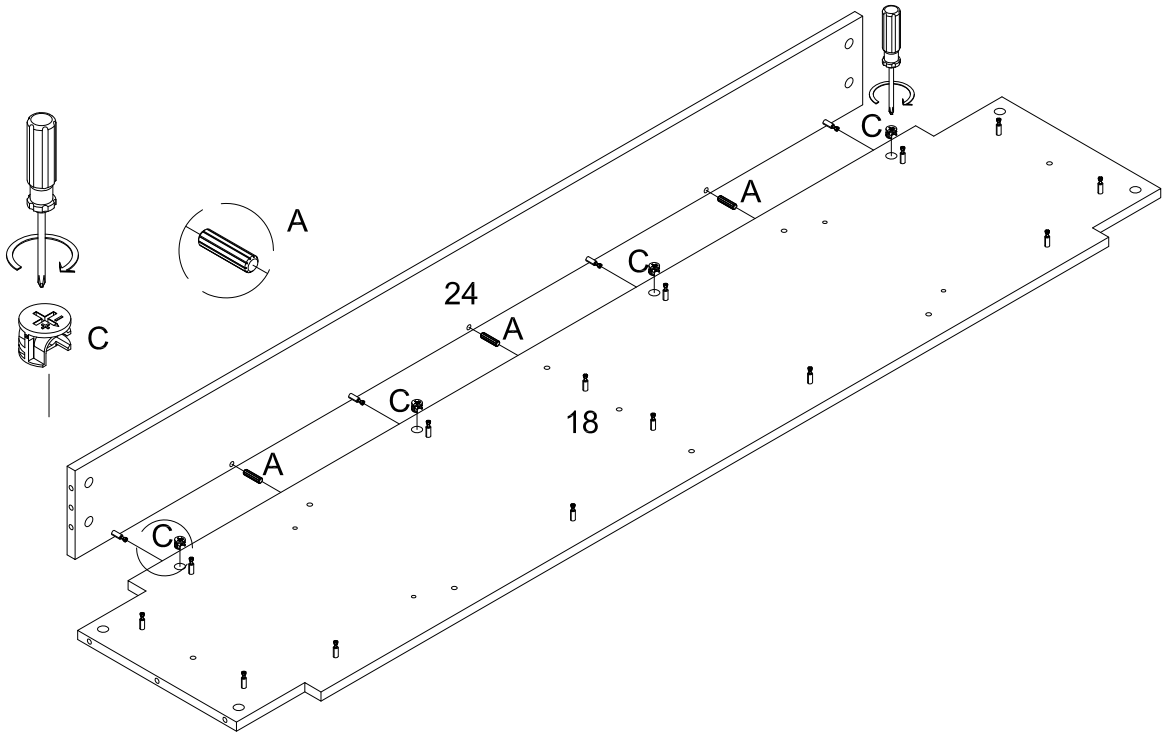


Unfinished edge

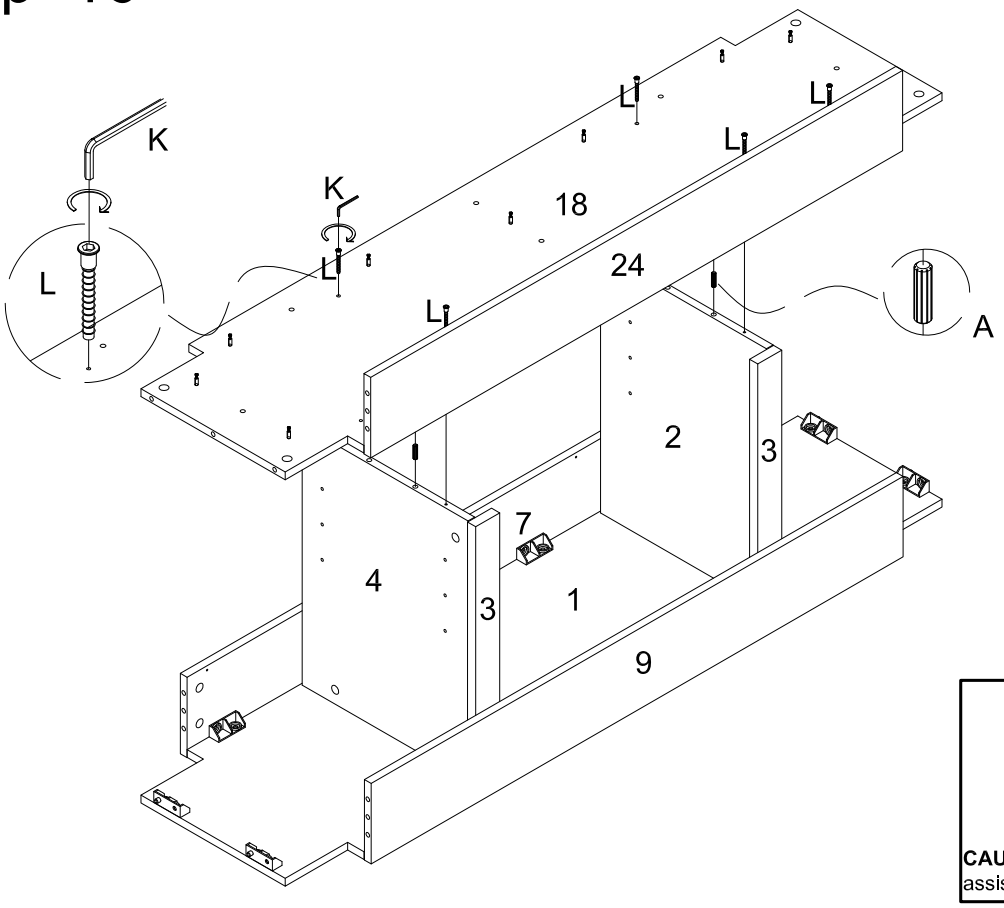
Step 14



Step 15

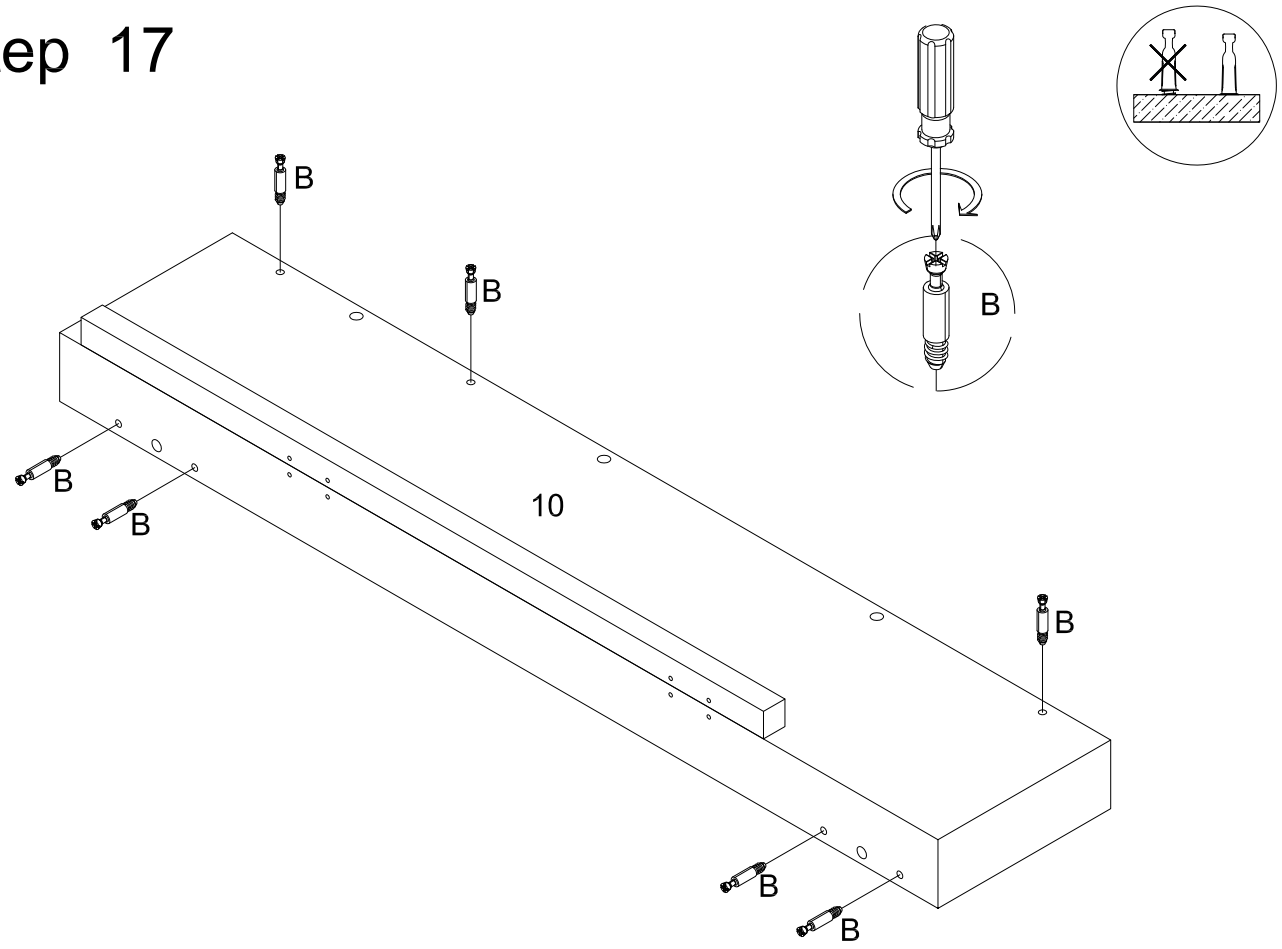


Step 16

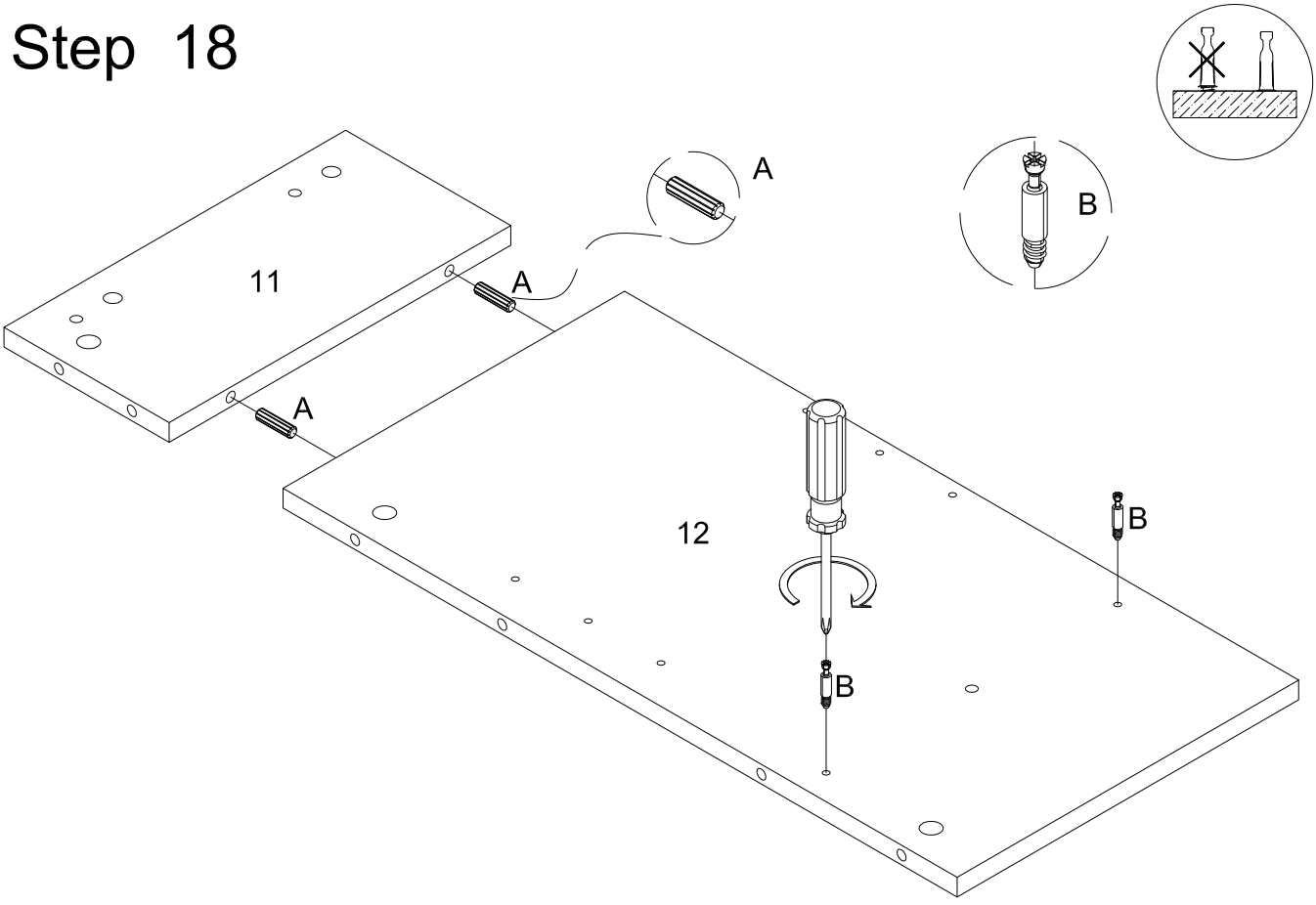


CAUTION: You may need assistance with this step.

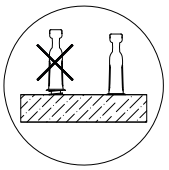
Step 17

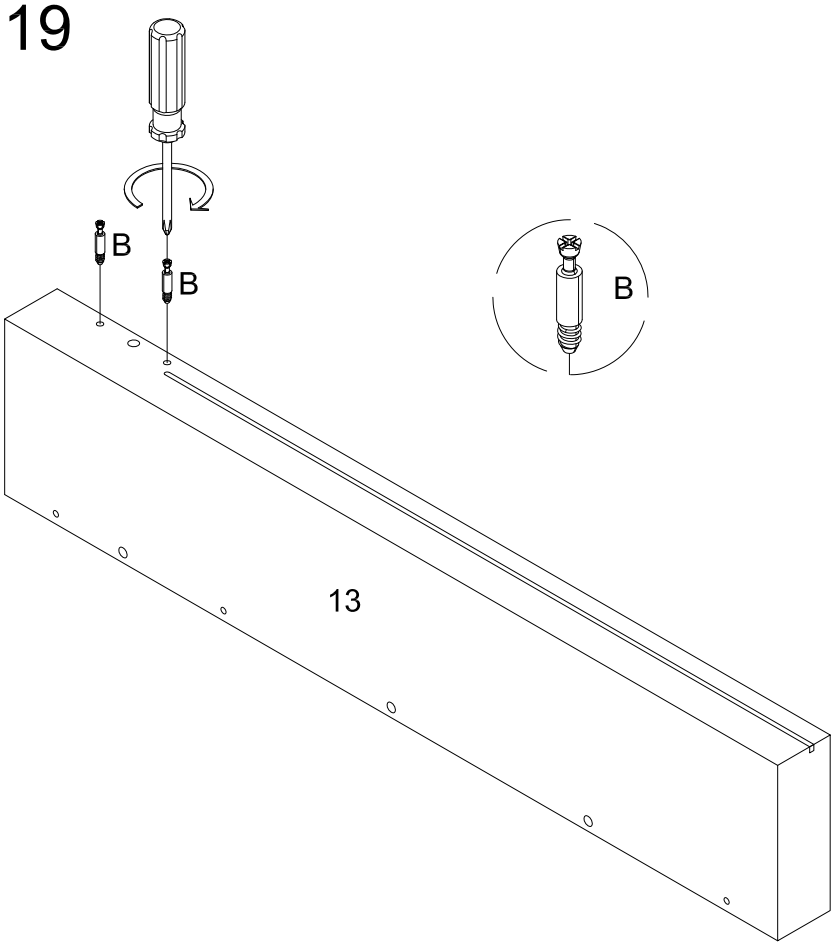


Step 18

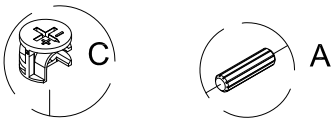


Step 19

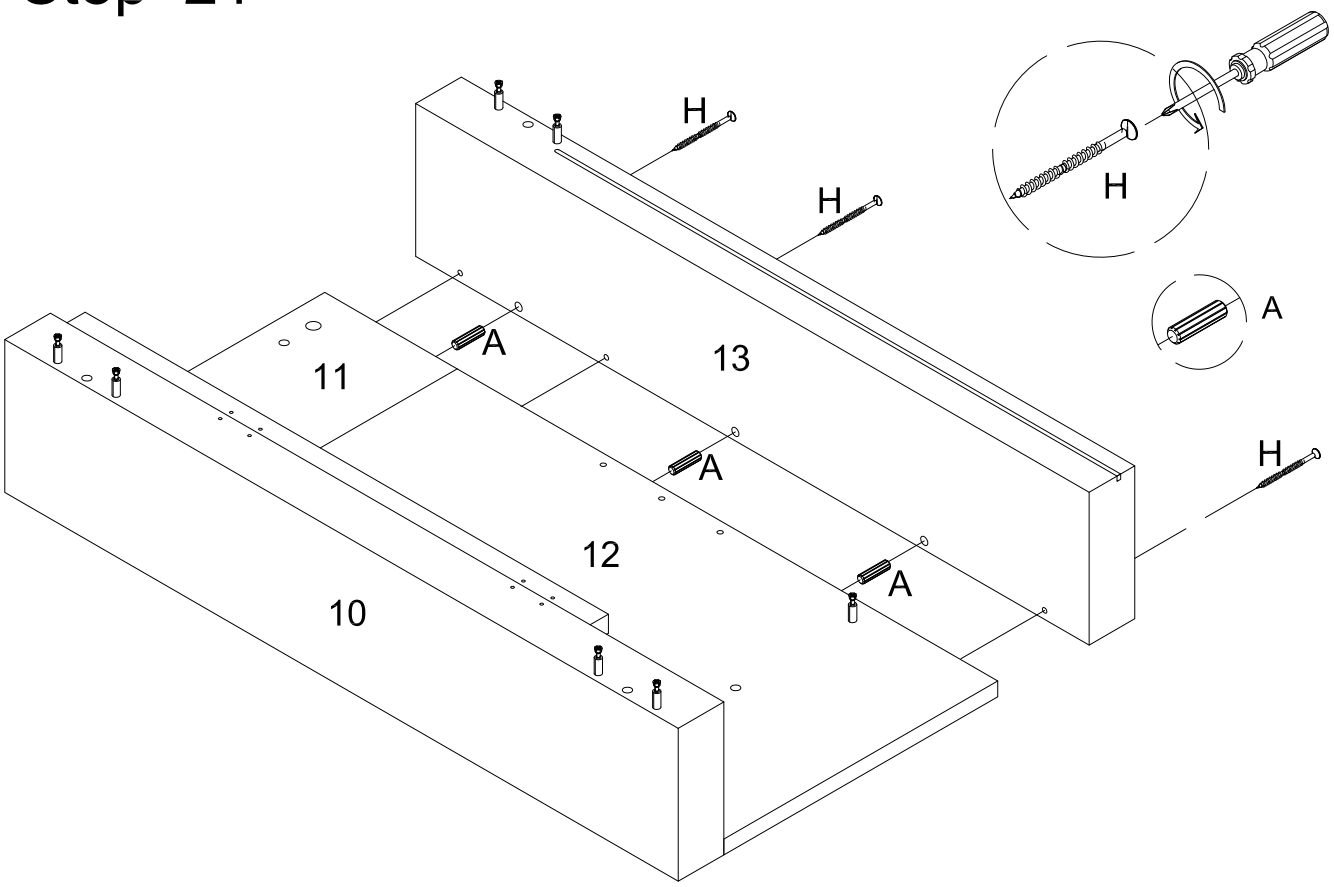




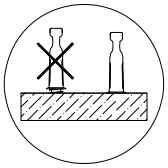
Step 20

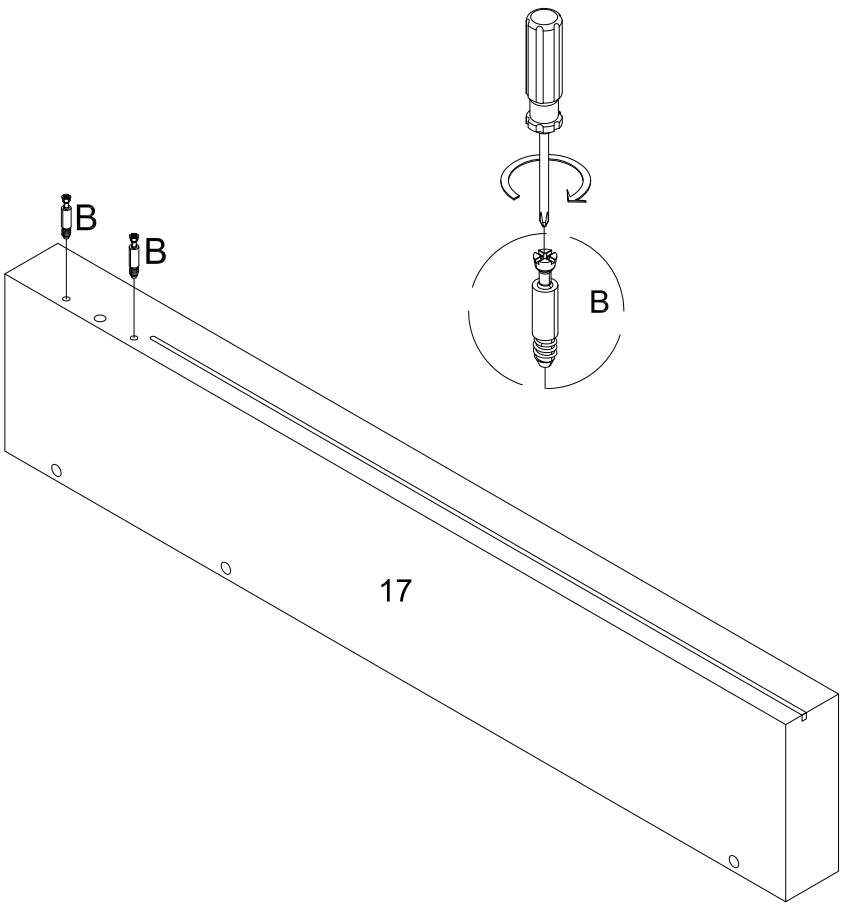


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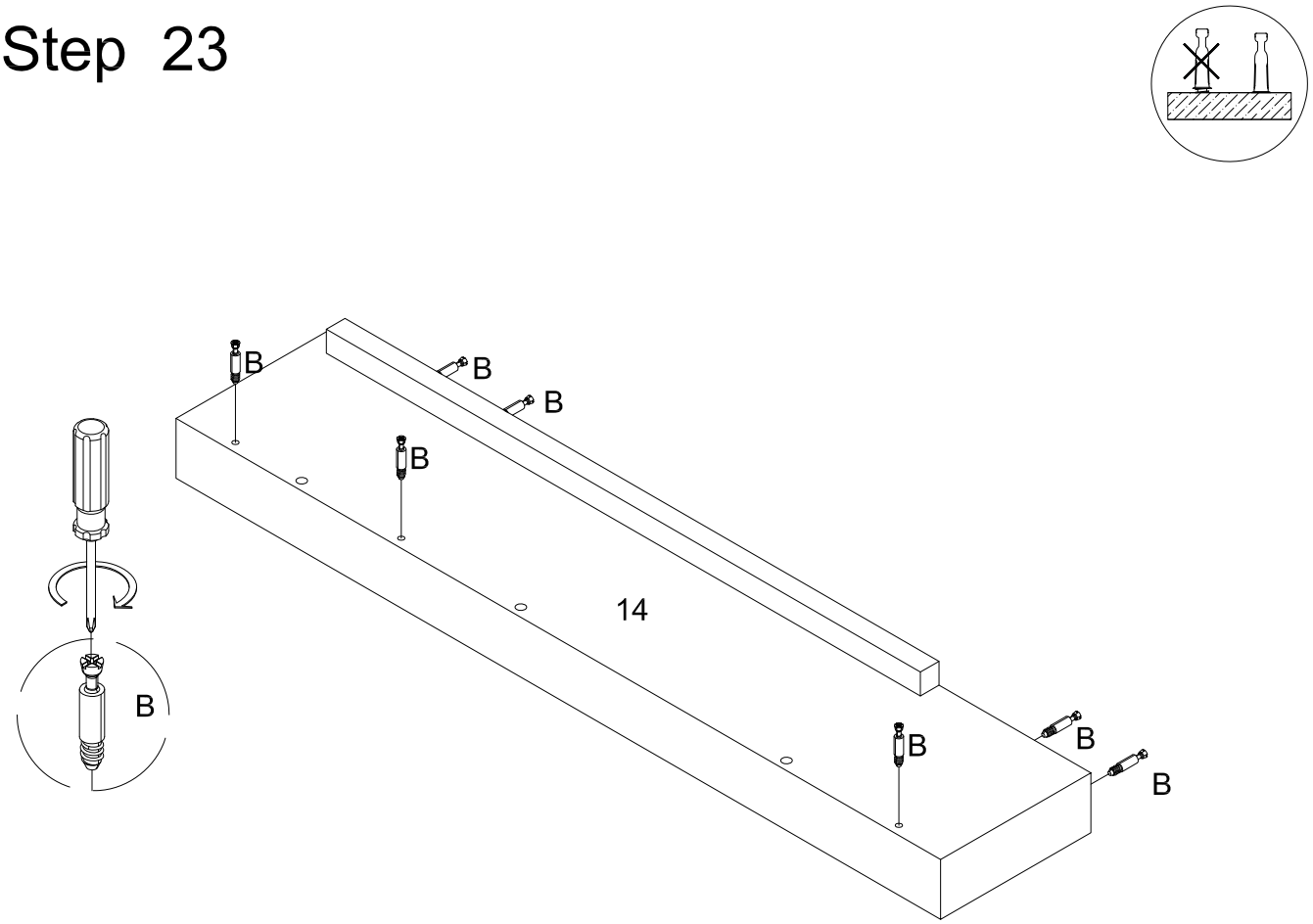


Step 22

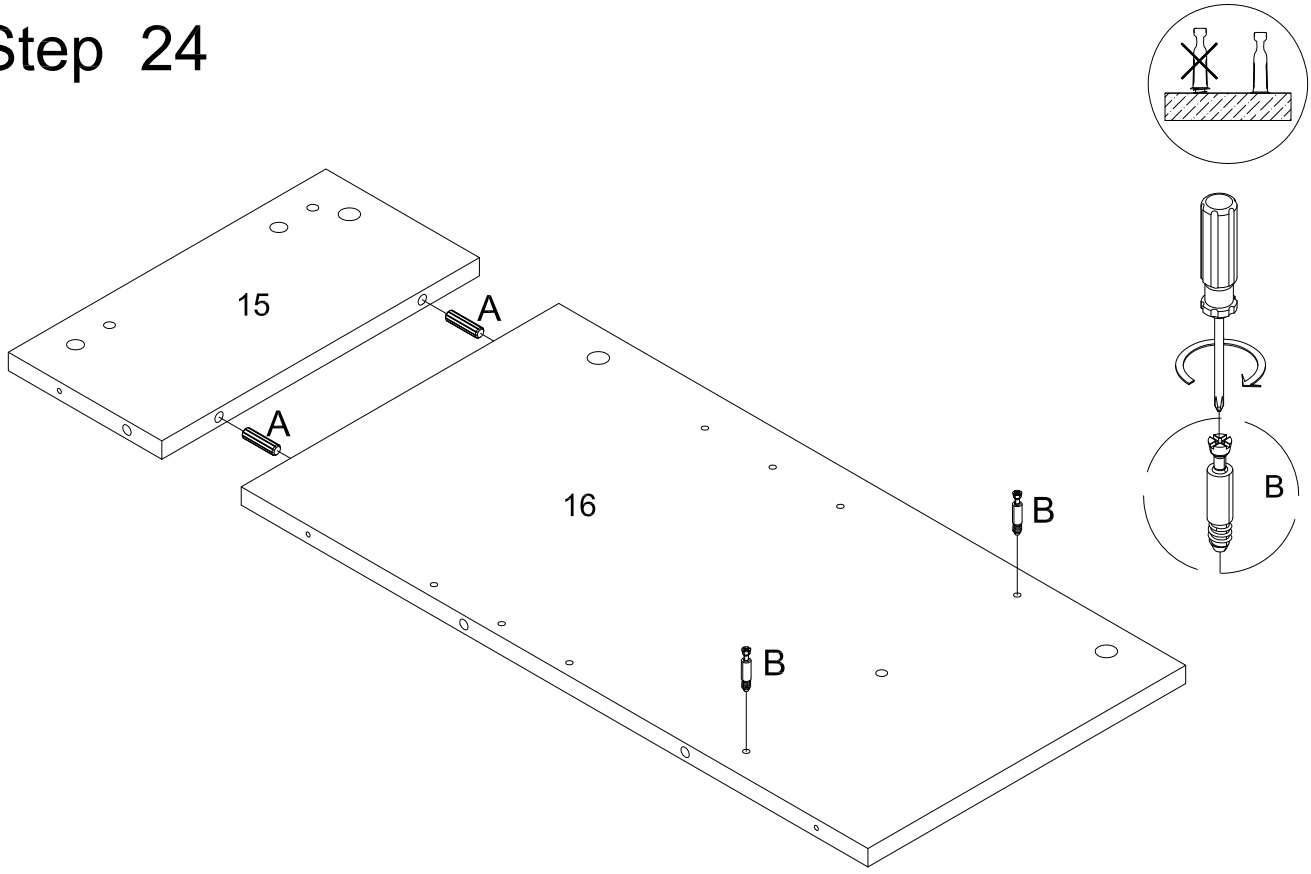




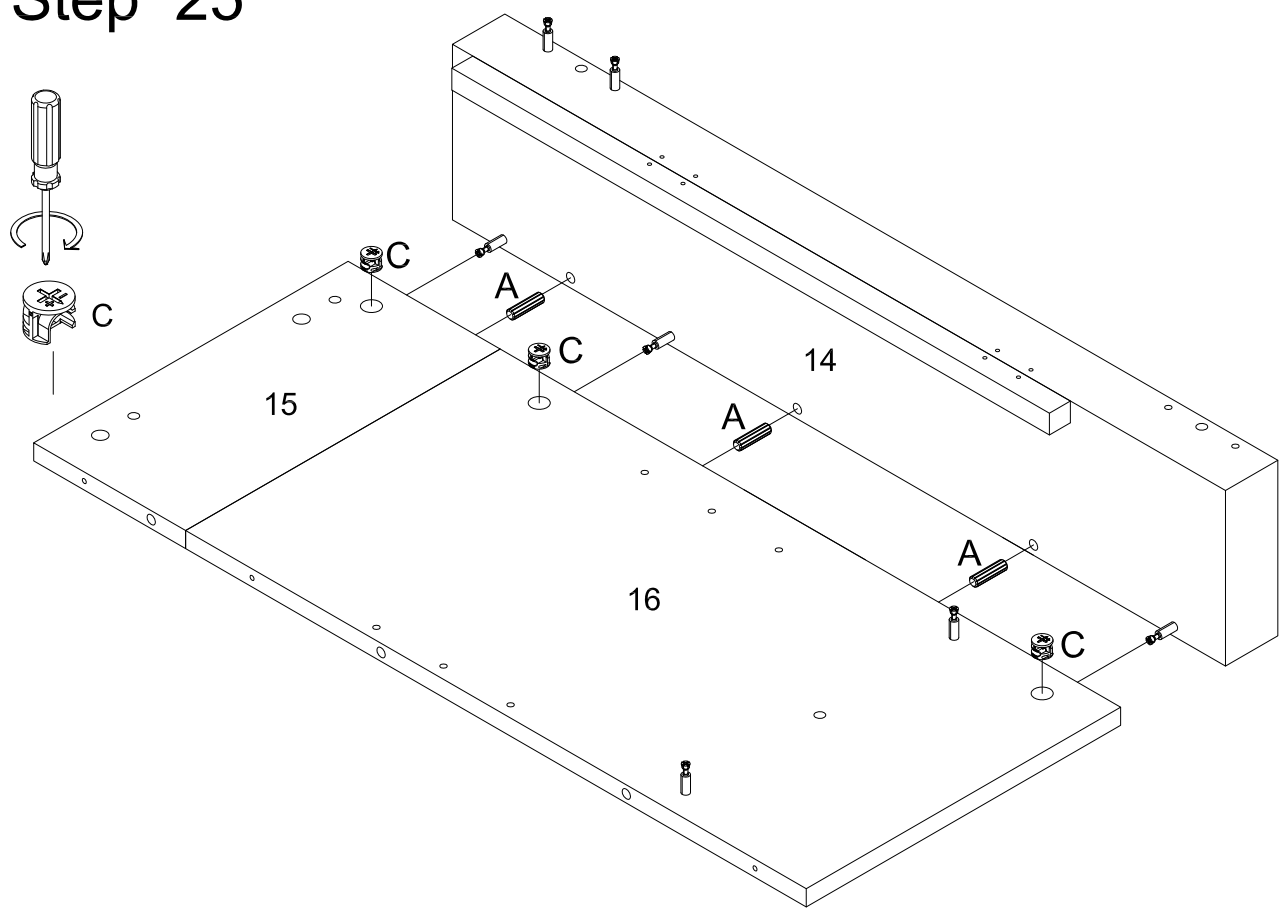
Step 23



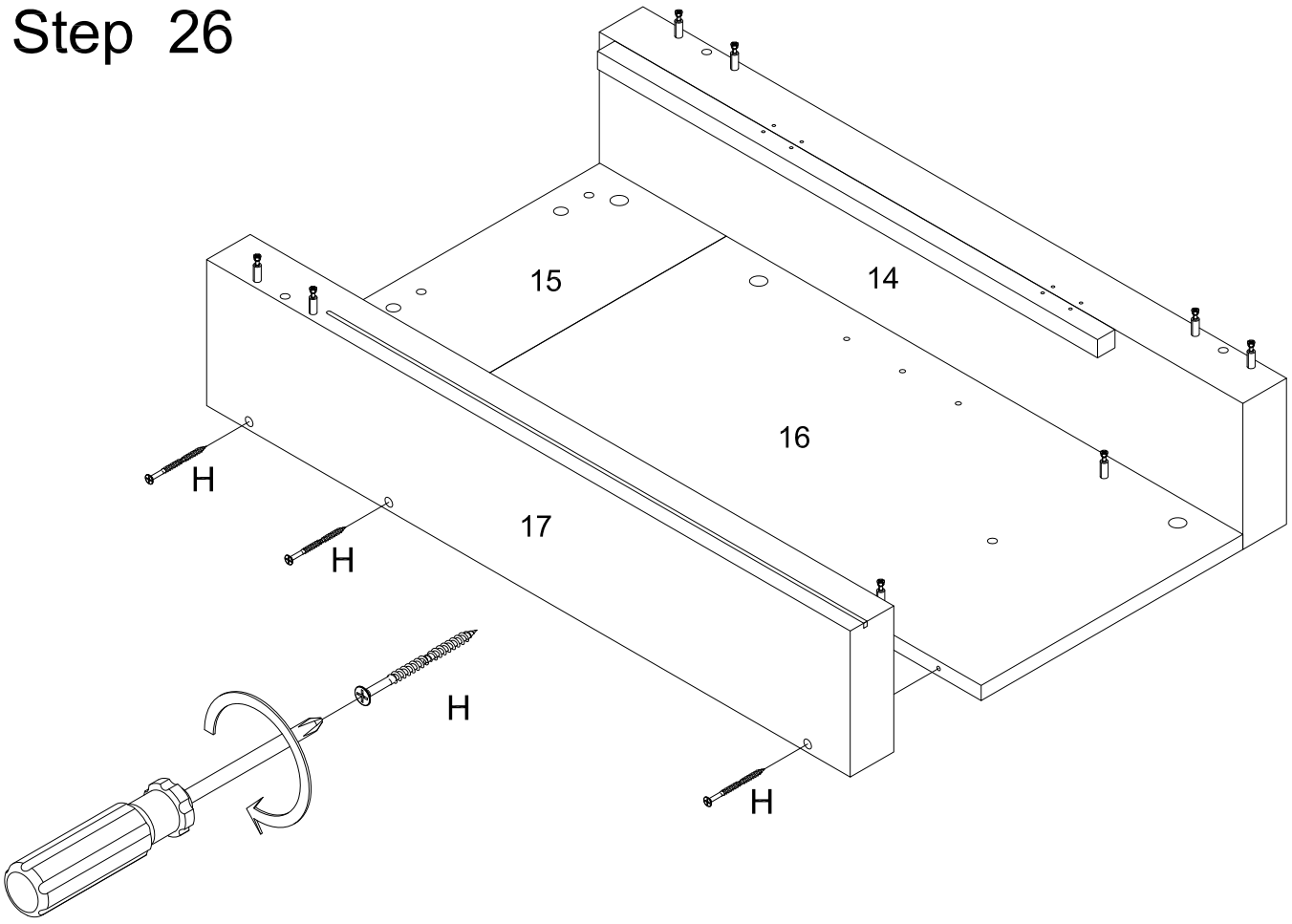
Step 24



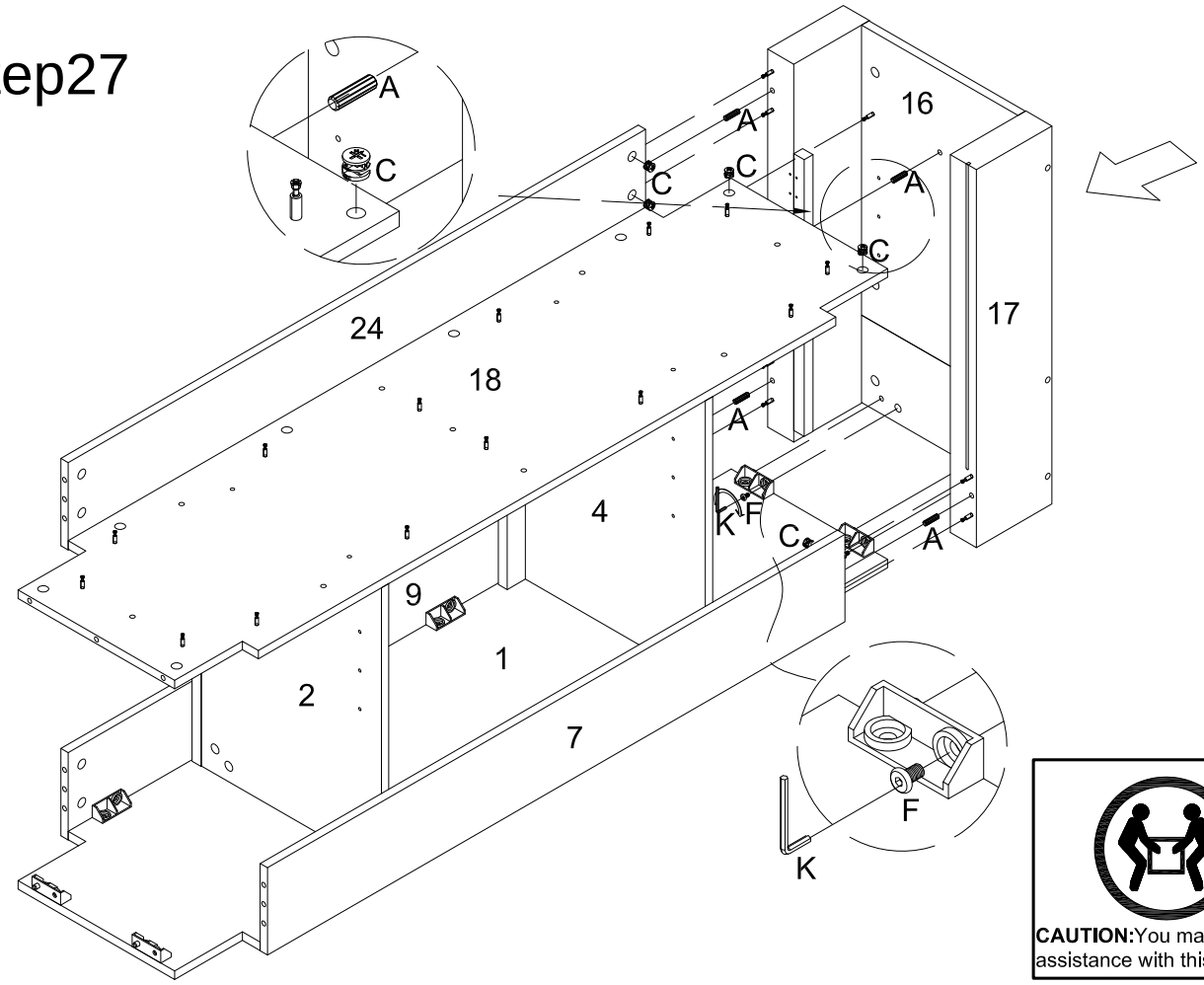
Step 25



Step 26

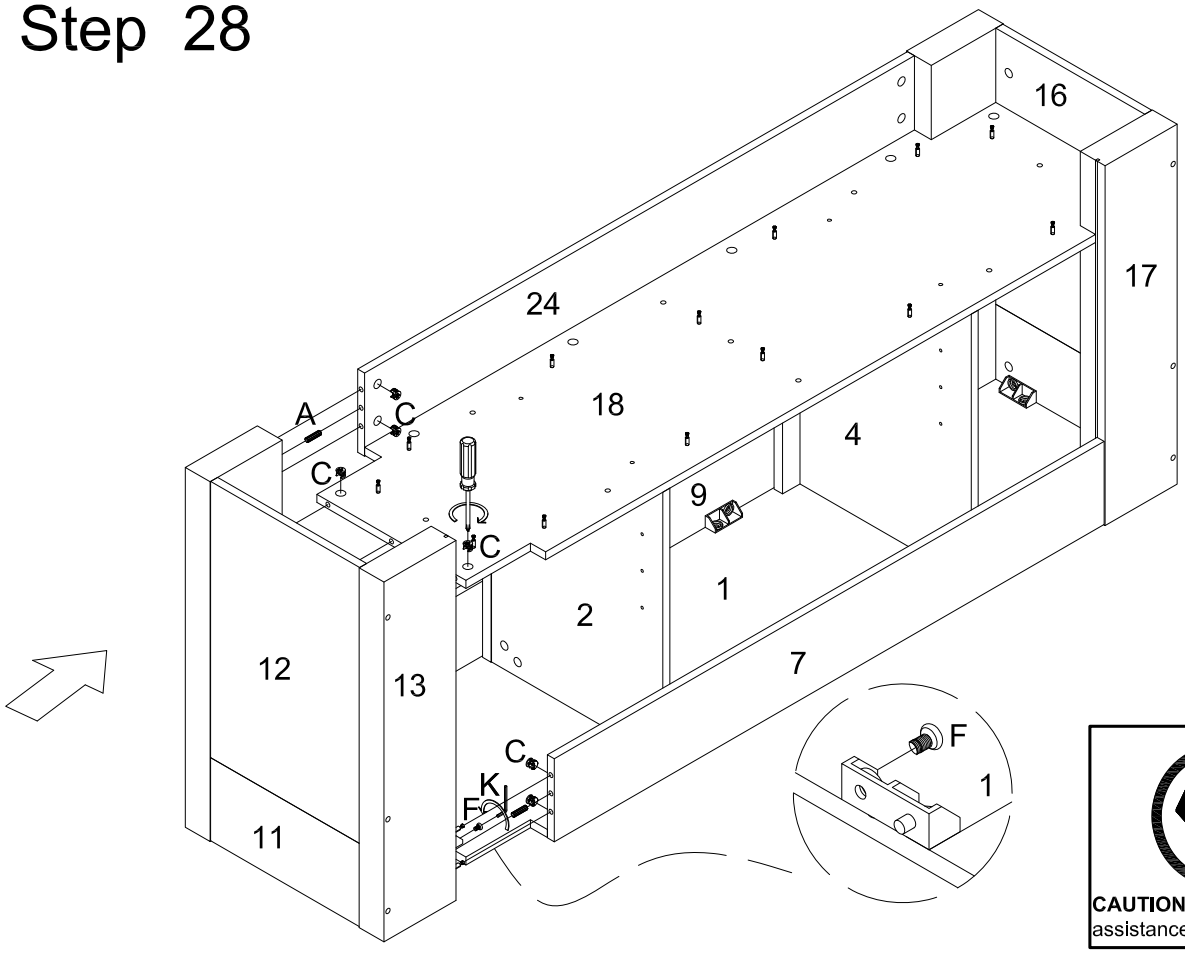


Step27



CAUTION: You may need assistance with this step.

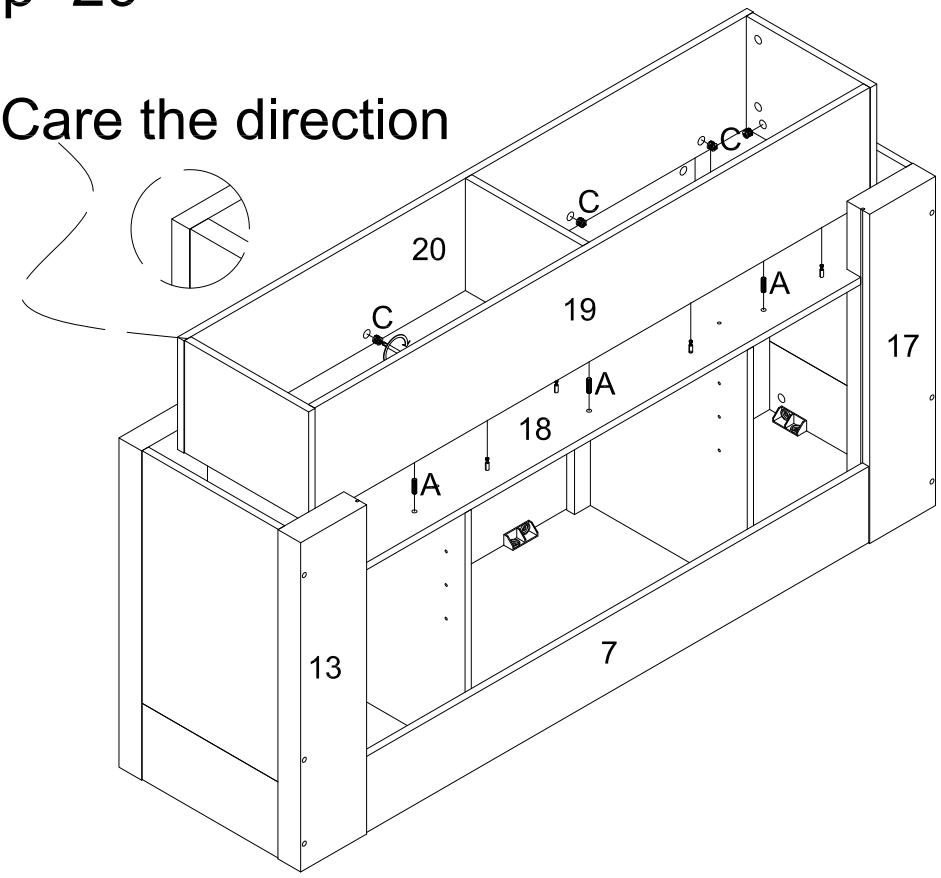
Step 28

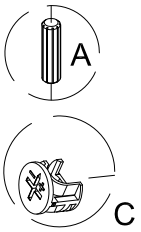


CAUTION: You may need assistance with this step.

Step 29

Note:Care the direction

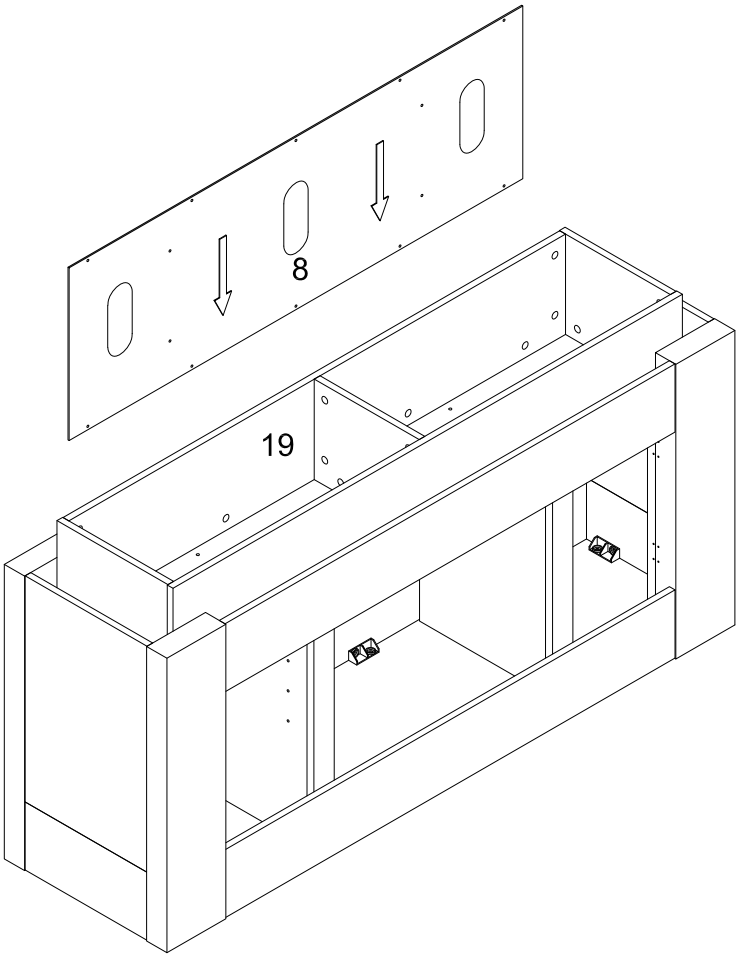




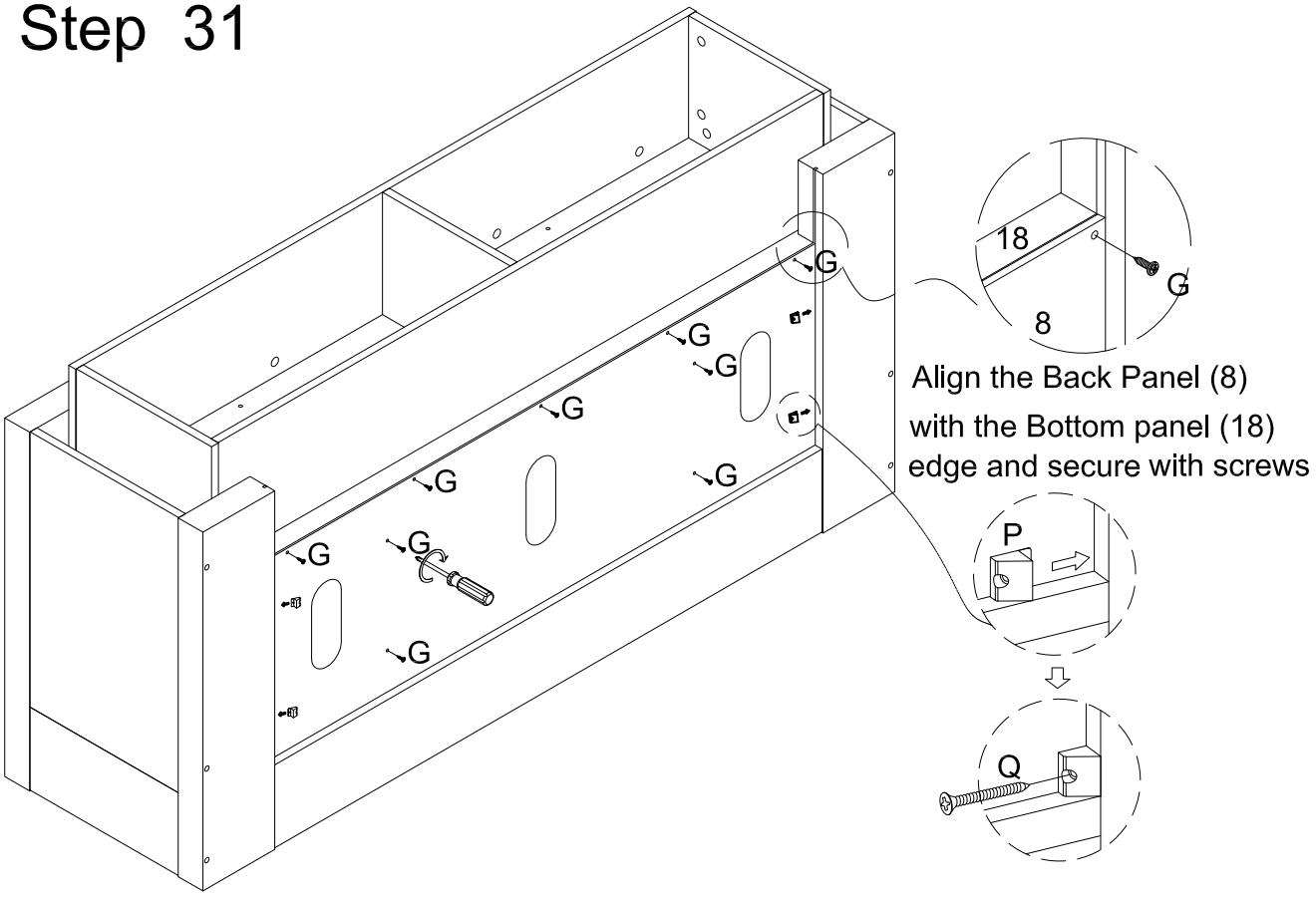


CAUTION: You may need assistance with this step.

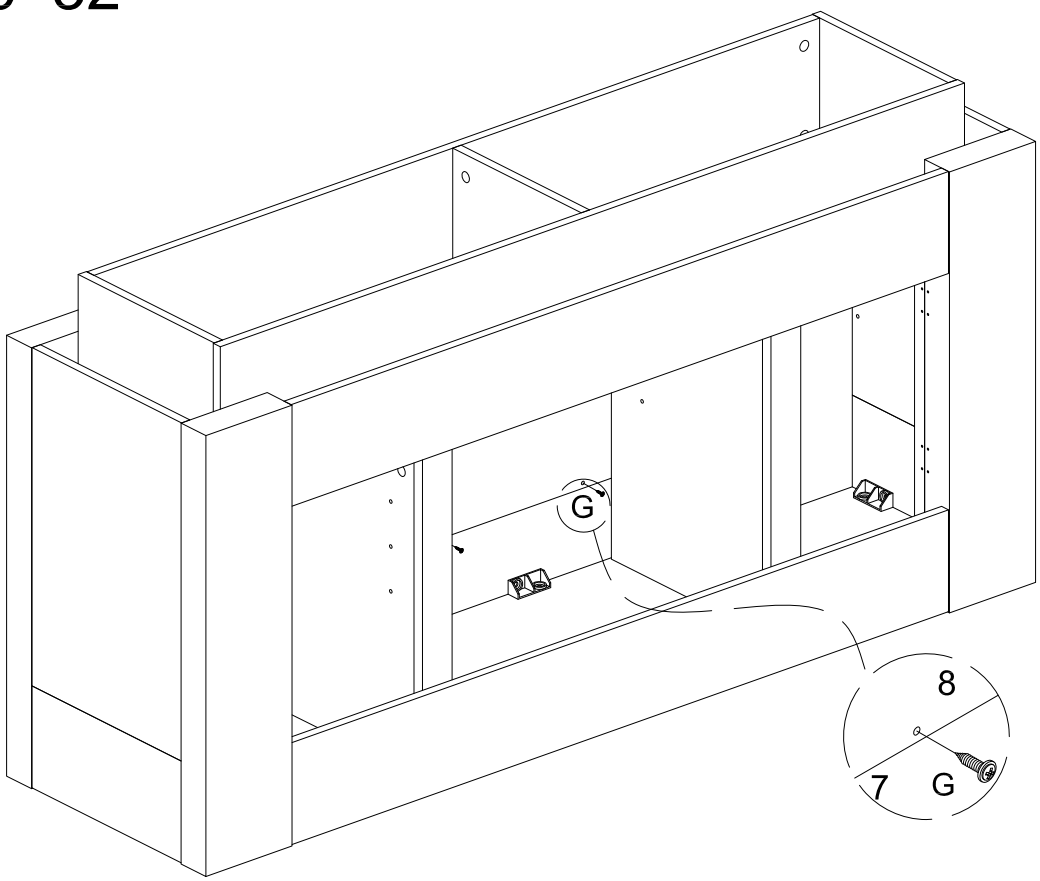
Step 30



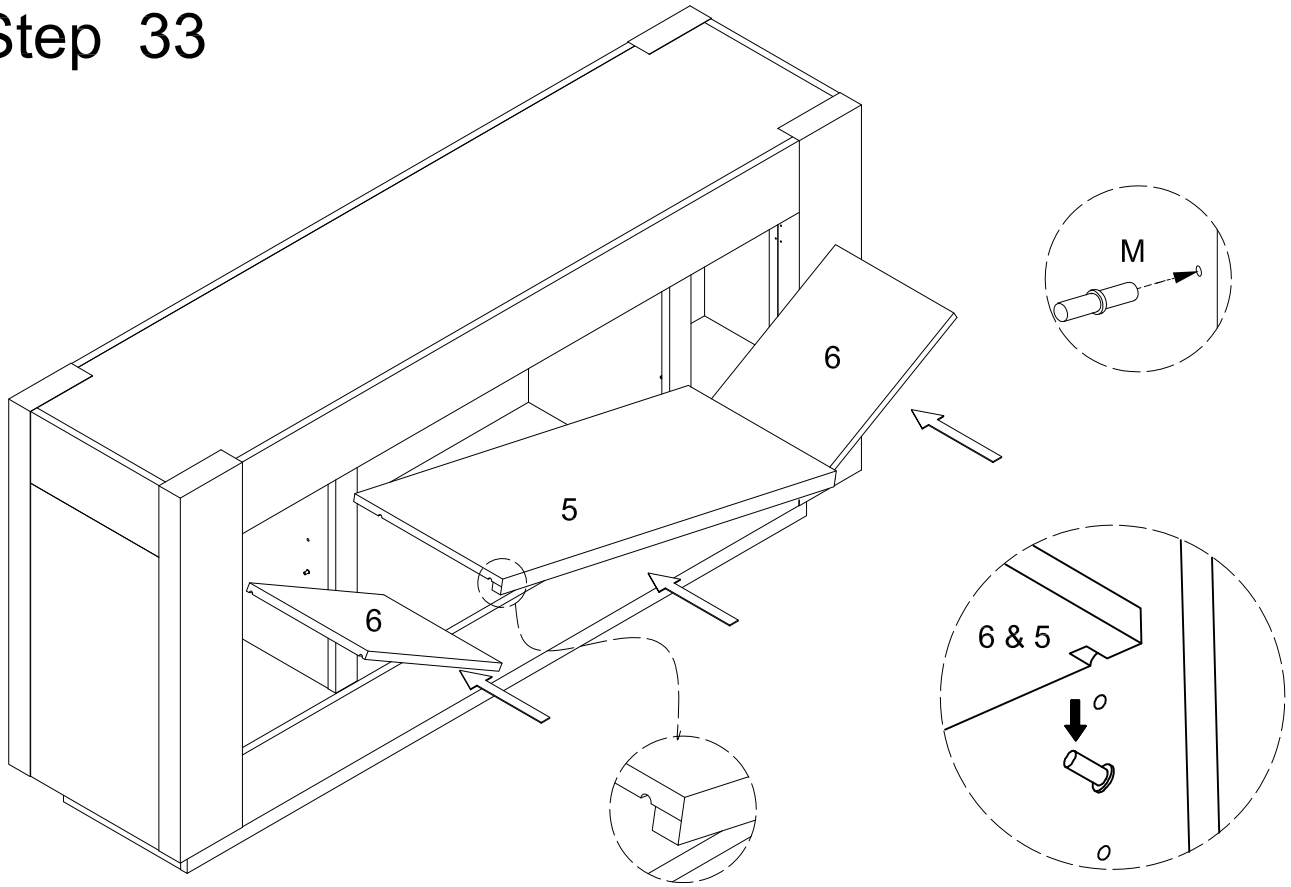
Step 31



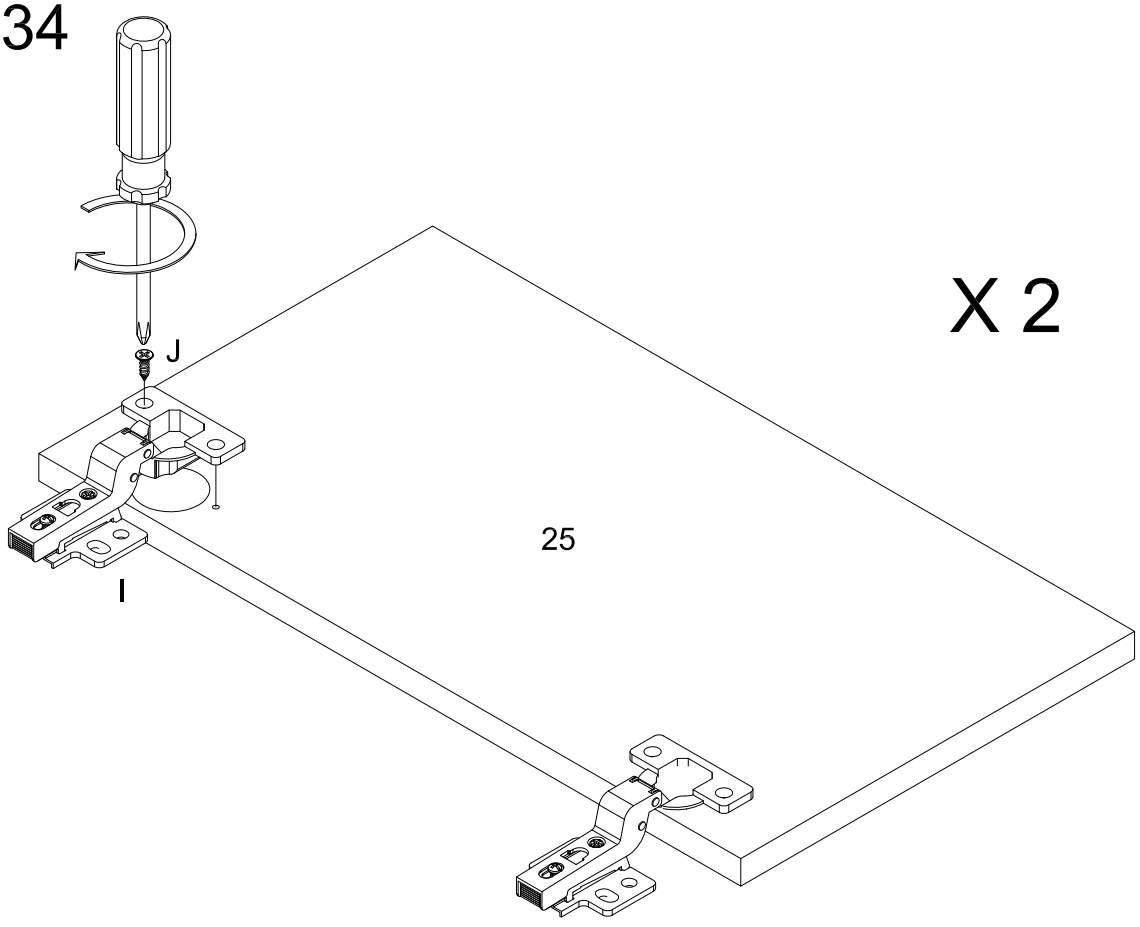
Step 32



Step 33

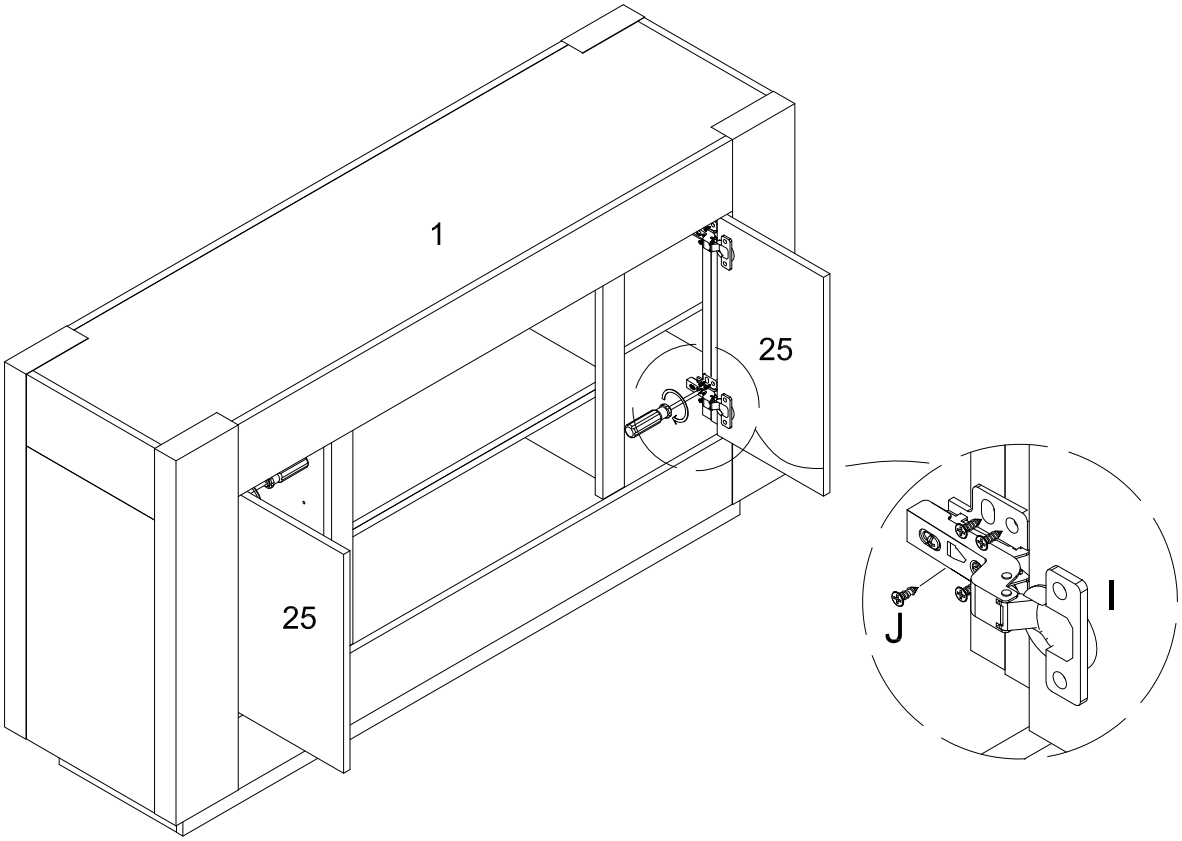


Step 34

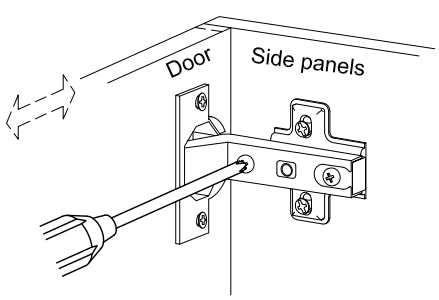


X 2

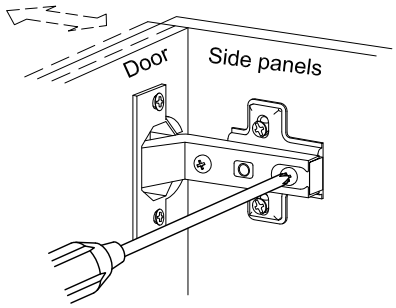
Step 35



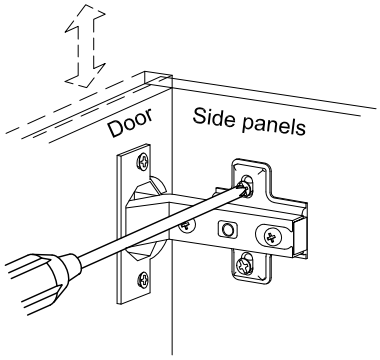
Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment



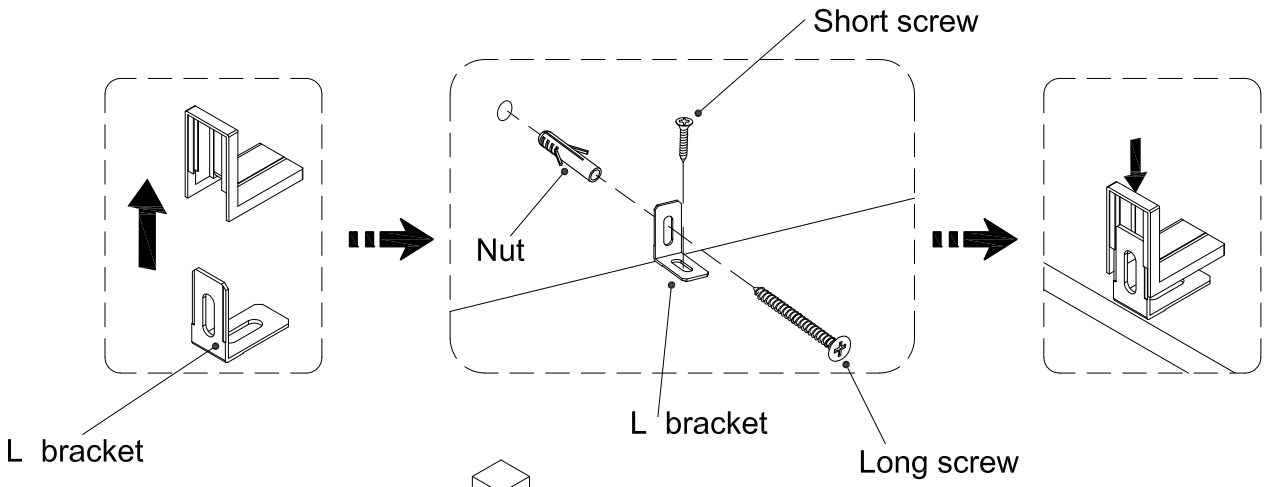
In-and-Out
by loosening the hinge-arm mounting screw or via cam adjustment

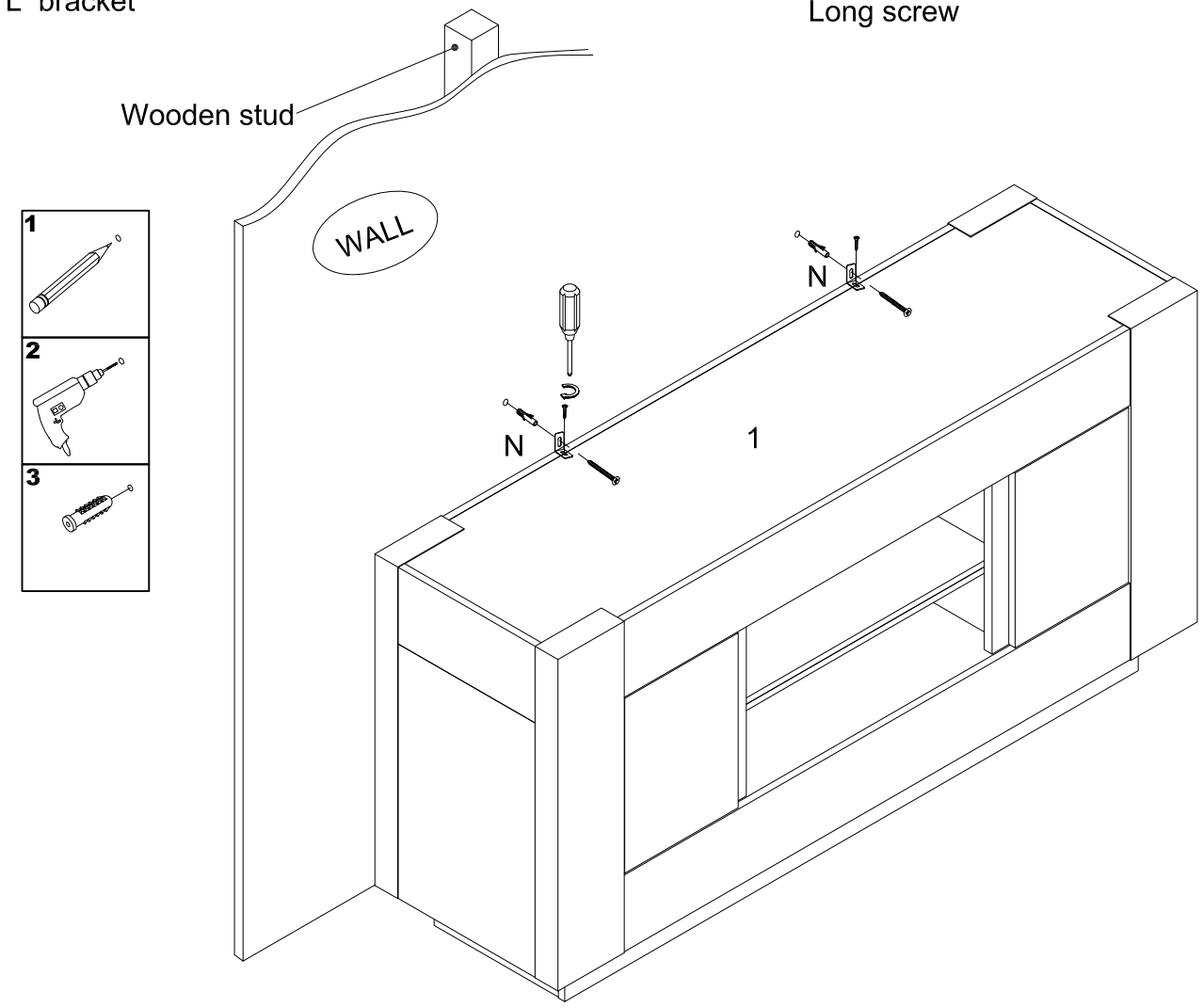


Vertical
Via slots in the mounting plate or via cam adjustment

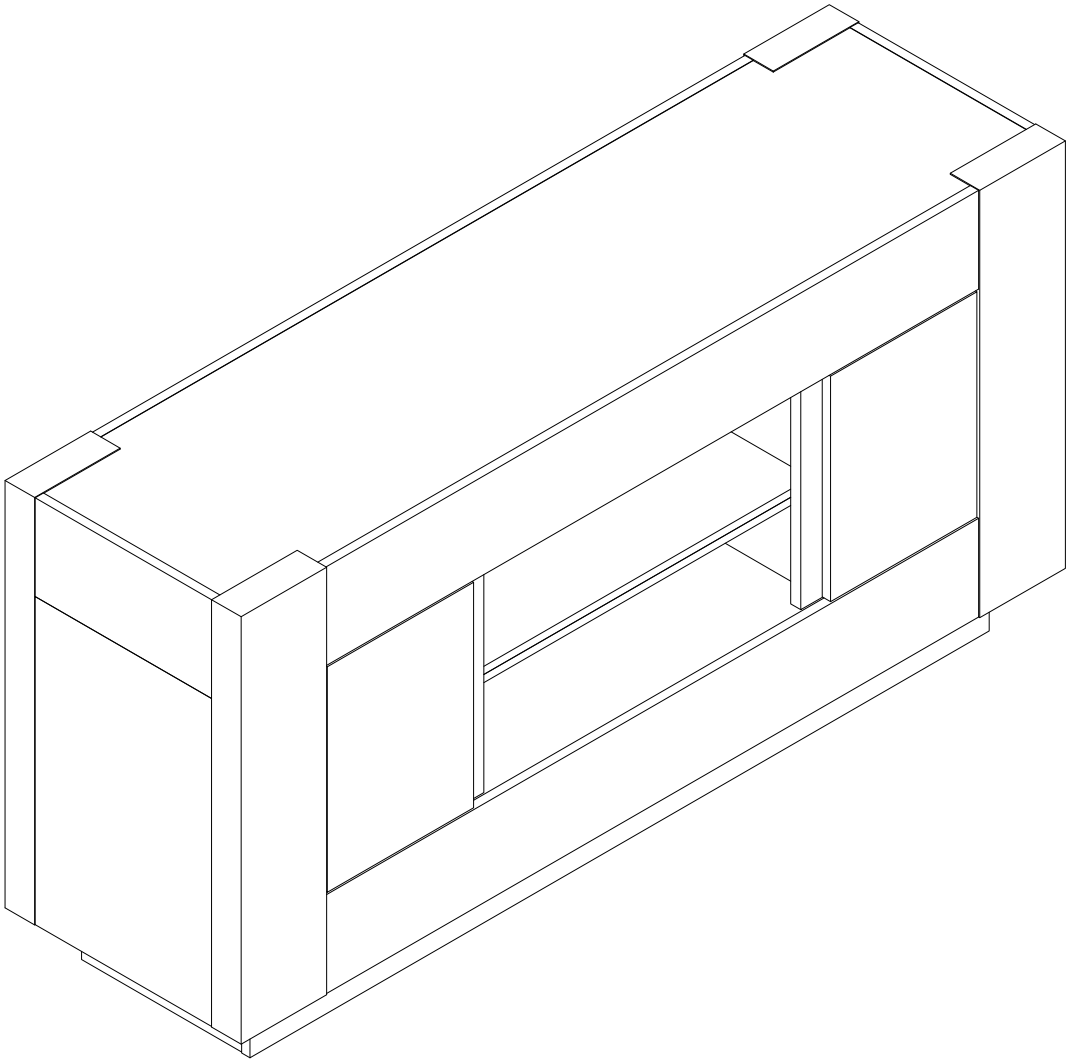
Step 36

Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall. Wall anchor and hardware are included with this product. Please make sure hardware is suitable for your walls before installing, as different wall materials may require different types of anchors.





Step 37



Final Assembly