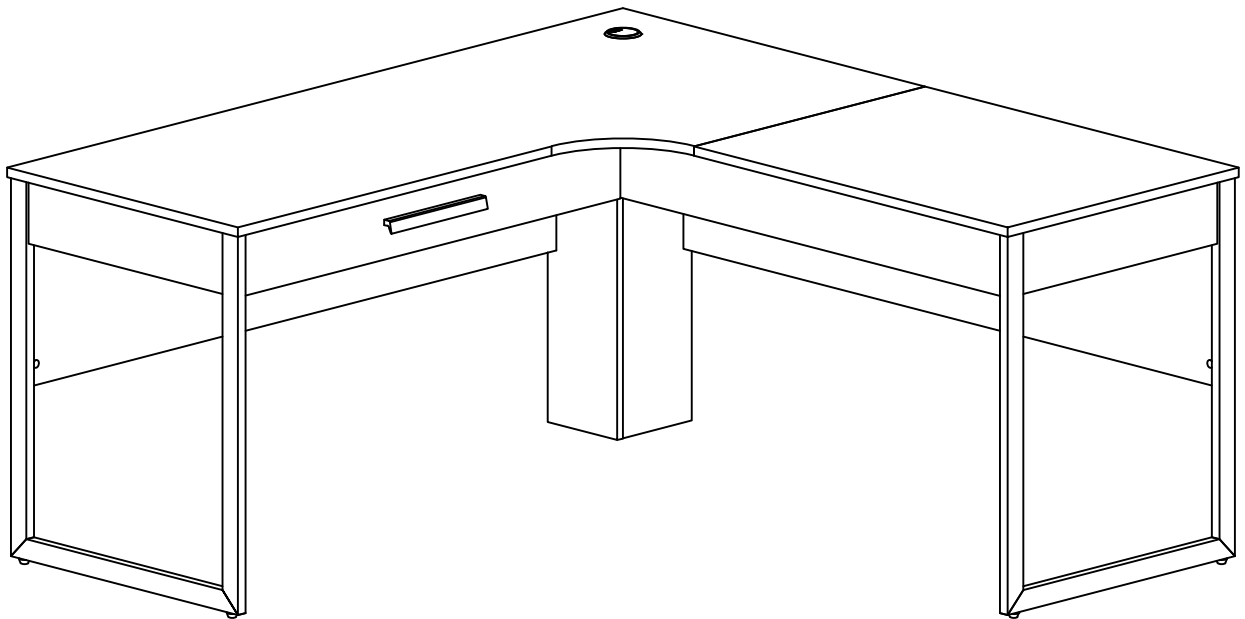


ASSEMBLY INSTRUCTIONS

Important Safety Instructions:

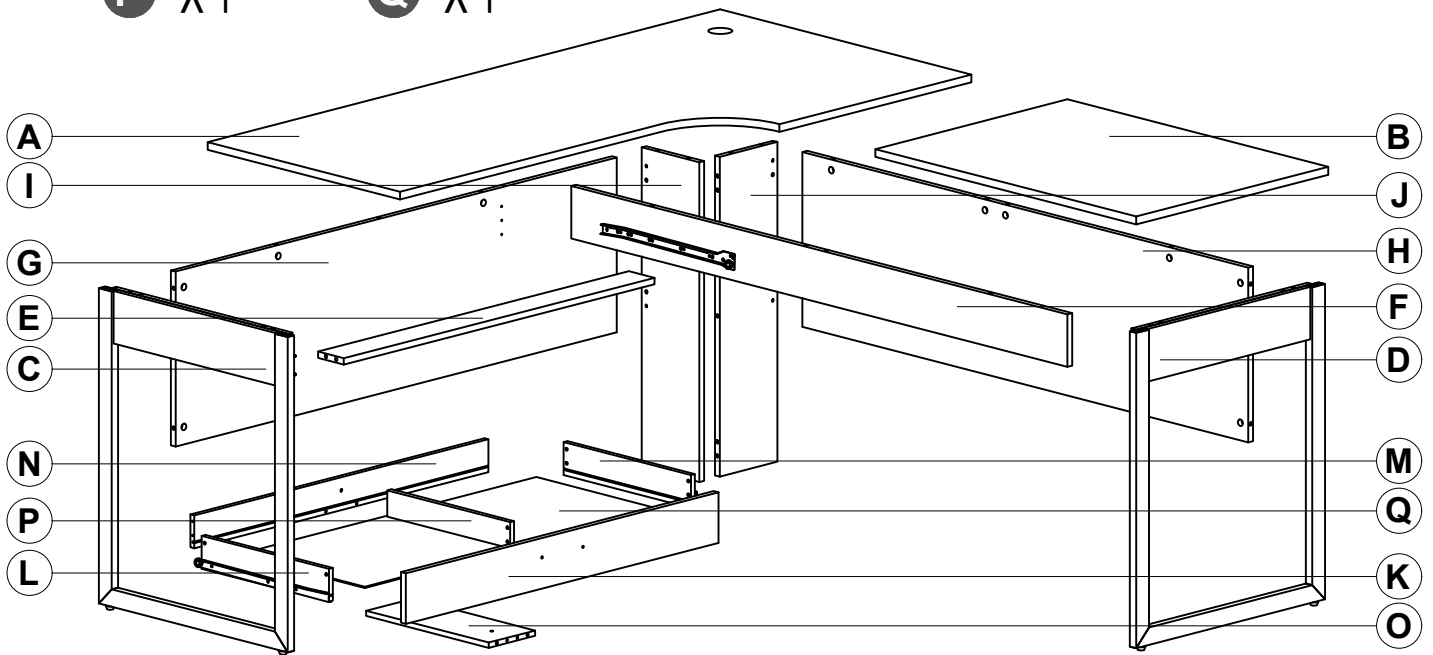
- Please read all instructions before beginning assembly
- Please make sure receive all the parcels to start the assembly
- For your safety and convenience, assembly by two people is recommended
- Use the parts and hardware lists to identify and separate each of the components included
- Save all packing materials until assembly is completed to avoid the accidental discarding of smaller parts or hardware
- Use of power tools is not recommended



THANK YOU FOR PURCHASING

PARTS LIST

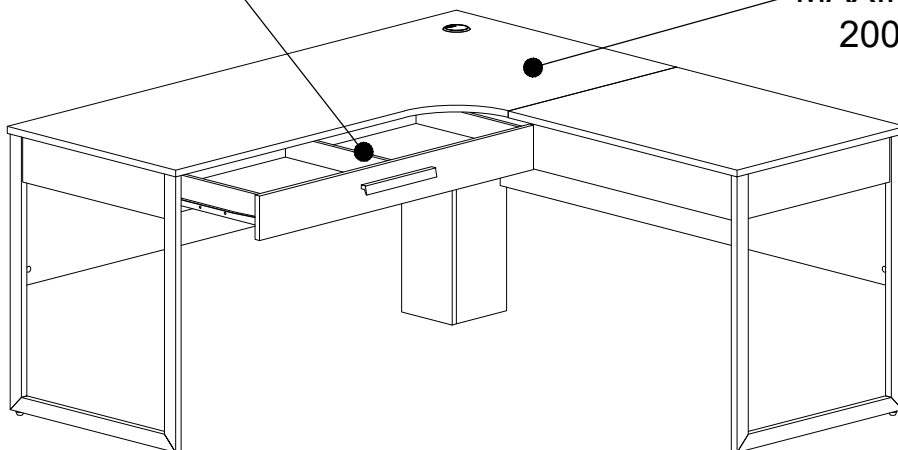
- | | | | | |
|-------------|-------------|-------------|-------------|-------------|
| A X1 | B X1 | C X1 | D X1 | E X1 |
| F X1 | G X1 | H X1 | I X1 | J X1 |
| K X1 | L X1 | M X1 | N X1 | O X1 |
| P X1 | Q X1 | | | |




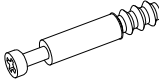

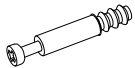





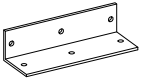
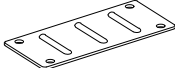



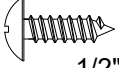
Maximum weight capacities

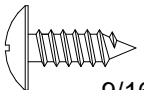
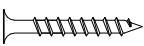
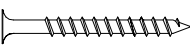
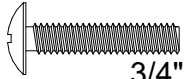
MAXIMUM WEIGHT:
17 LBS (7.7 KG)

MAXIMUM WEIGHT:
200 LBS (91 KG)



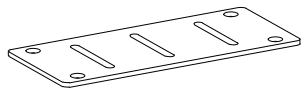
HARDWARE LIST

Name	Part	Qty.	Spare
A1		24	1
B1		24	1
C1		2	1
D1		2	1
E1		7	1
F1		2	1
G1		16	1
H1		1	
I1		3	
J1		2	
K1		1	
L1		4	
M1		3	
N1		1	
S1	 1/2" Screw	6	1

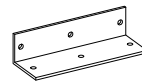
Name	Part	Qty.	Spare
S2	 9/16" Screw	19	2
S3	 1-1/2" Screw	9	1
S4	 2" Screw	6	1
S5	 3/4" Bolt	2	1

STEP 1

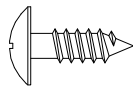
K1 x1pc



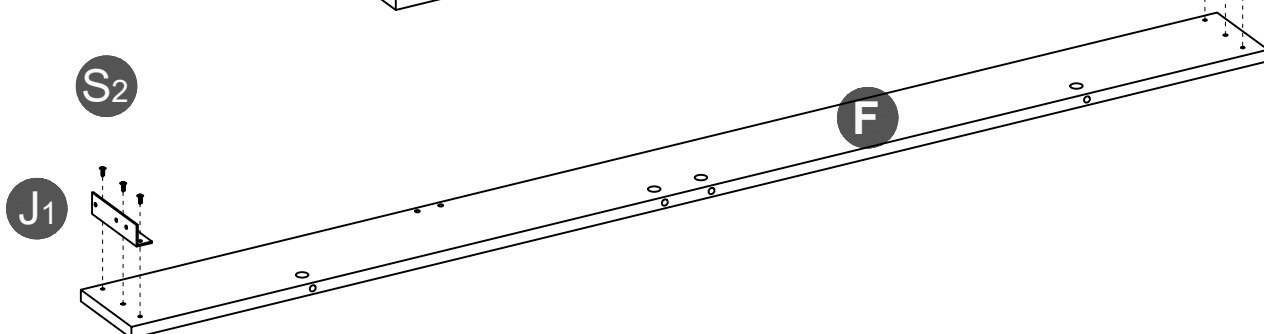
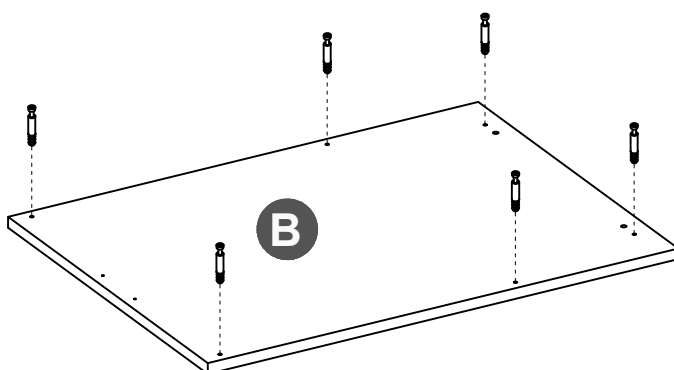
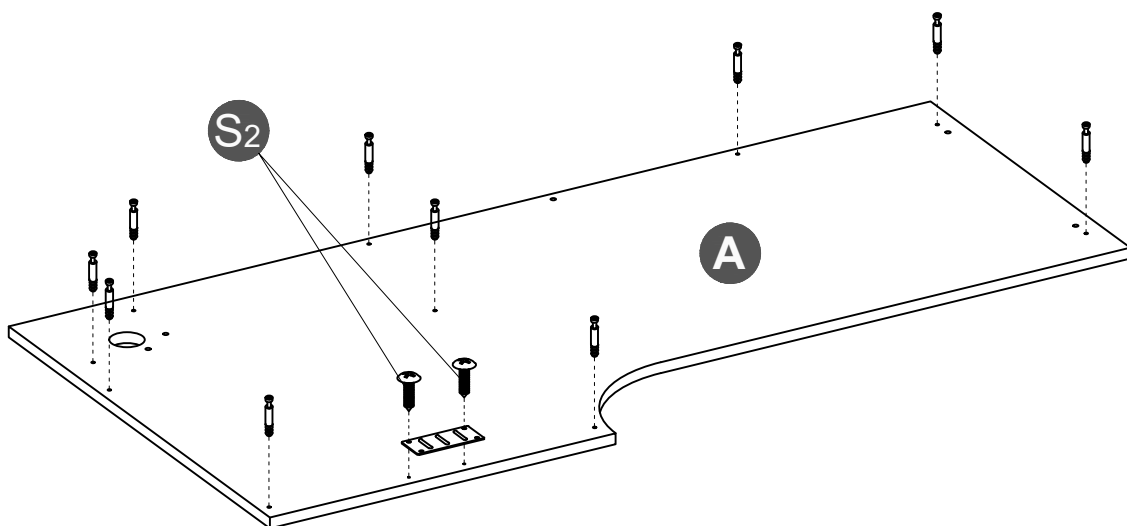
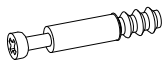
J1 x2pcs



S2 x8pcs

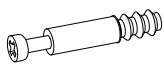


B1 x16pcs



STEP 2

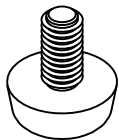
B1 x8pcs



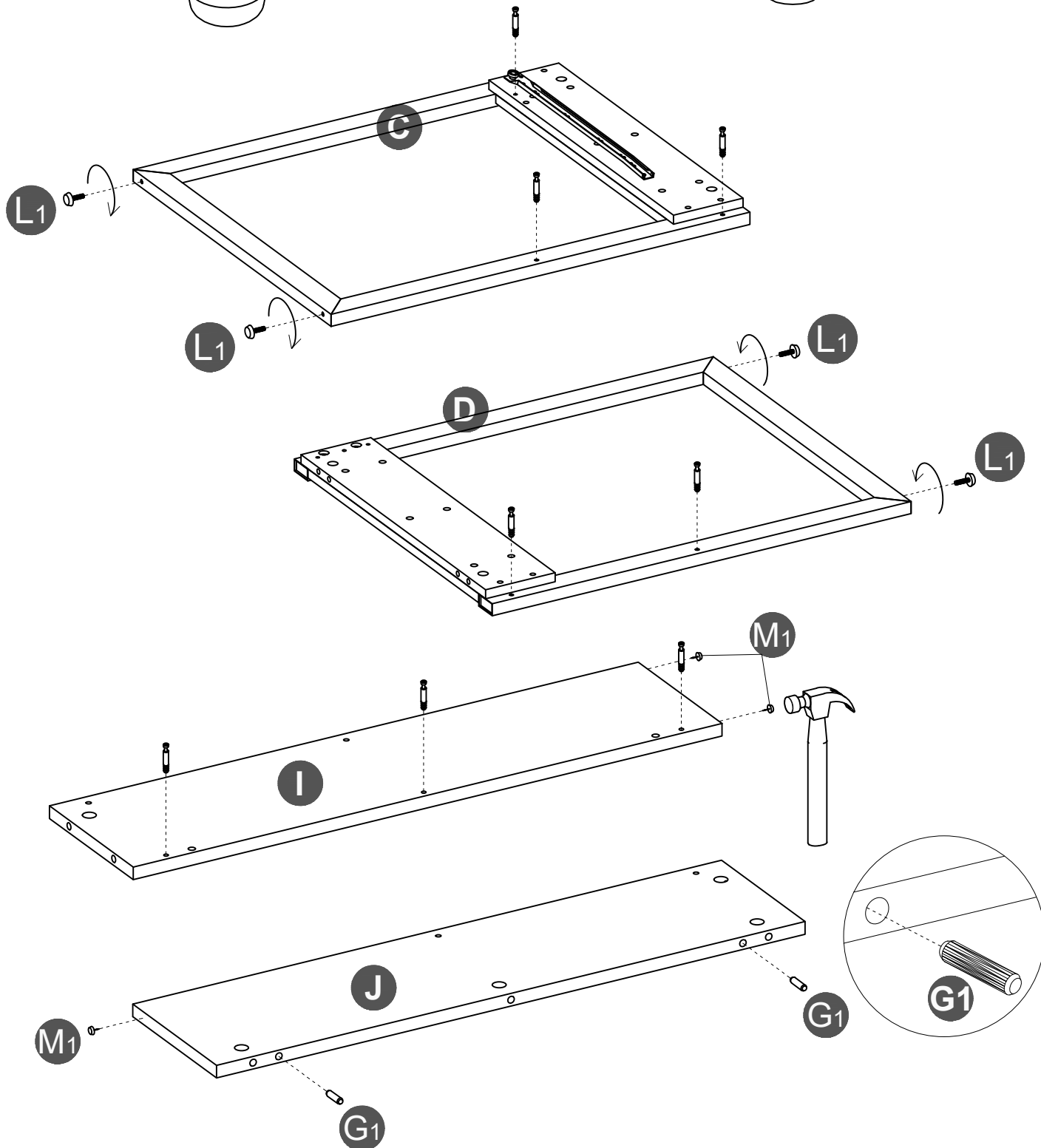
G1 x2pcs



L1 x4pcs



M1 x3pcs

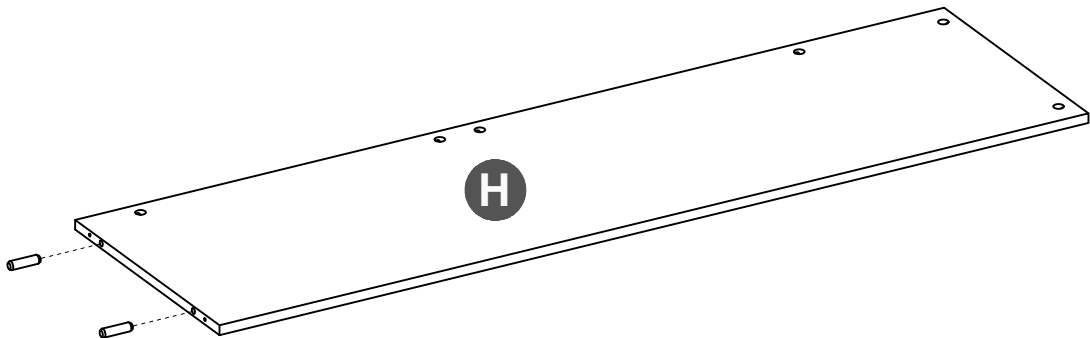
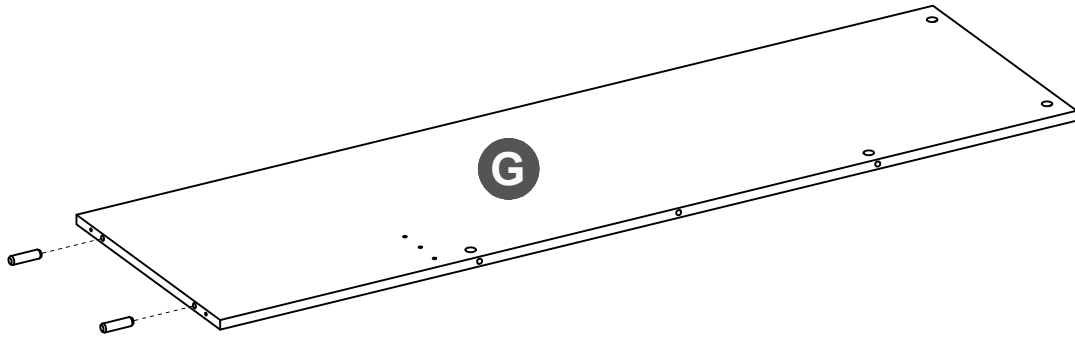
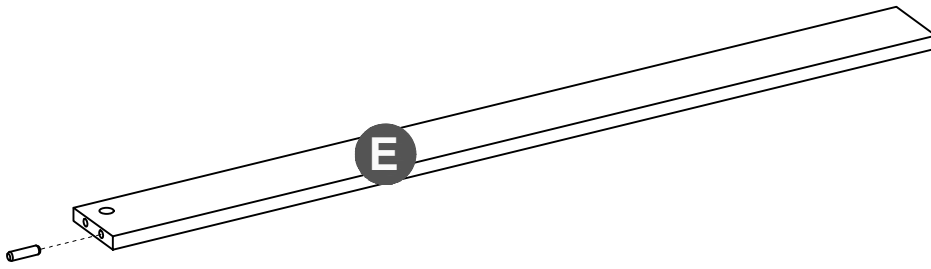
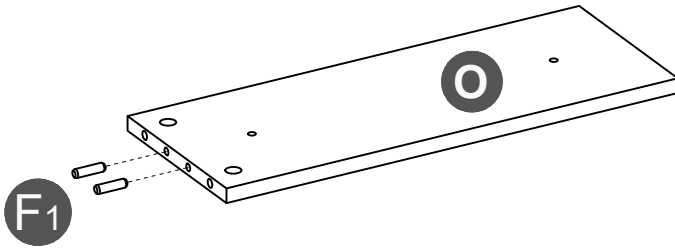
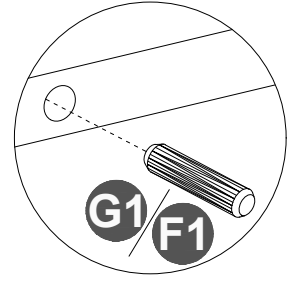


STEP 3

G1 x5pcs



F1 x2pcs

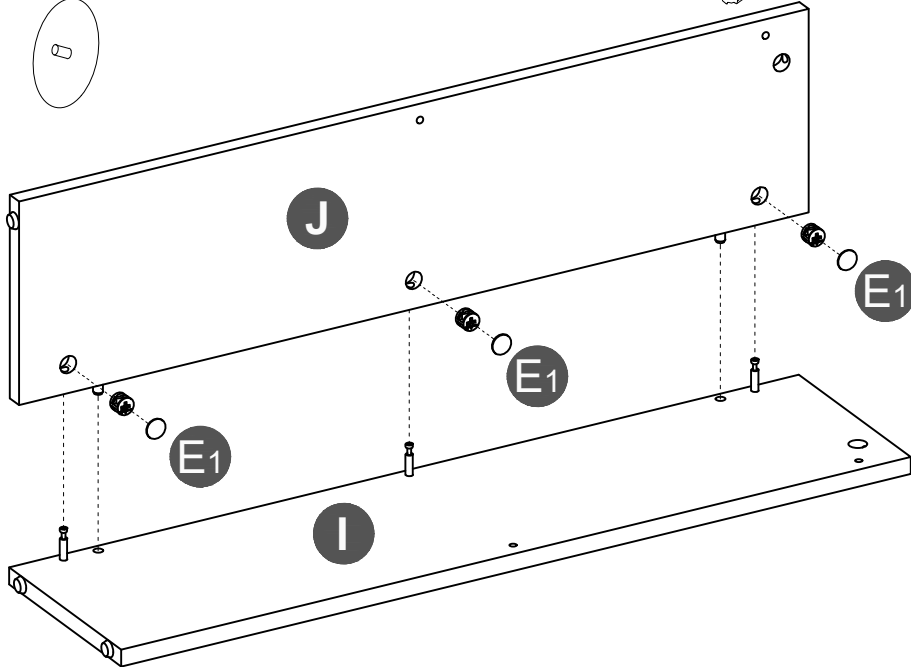
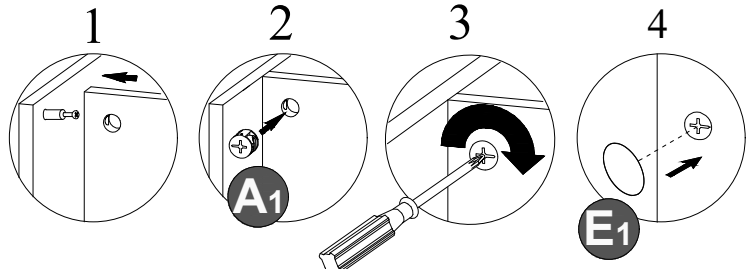


STEP 4

A1 x3pcs

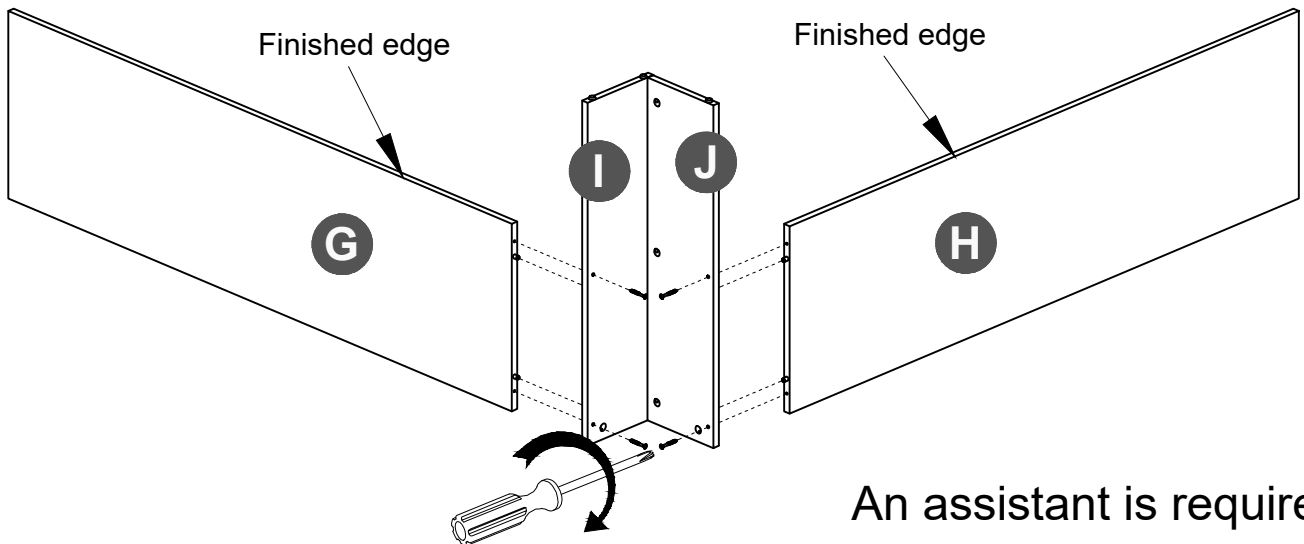
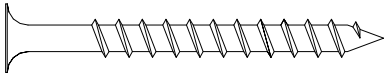


E1 x3pcs



STEP 5

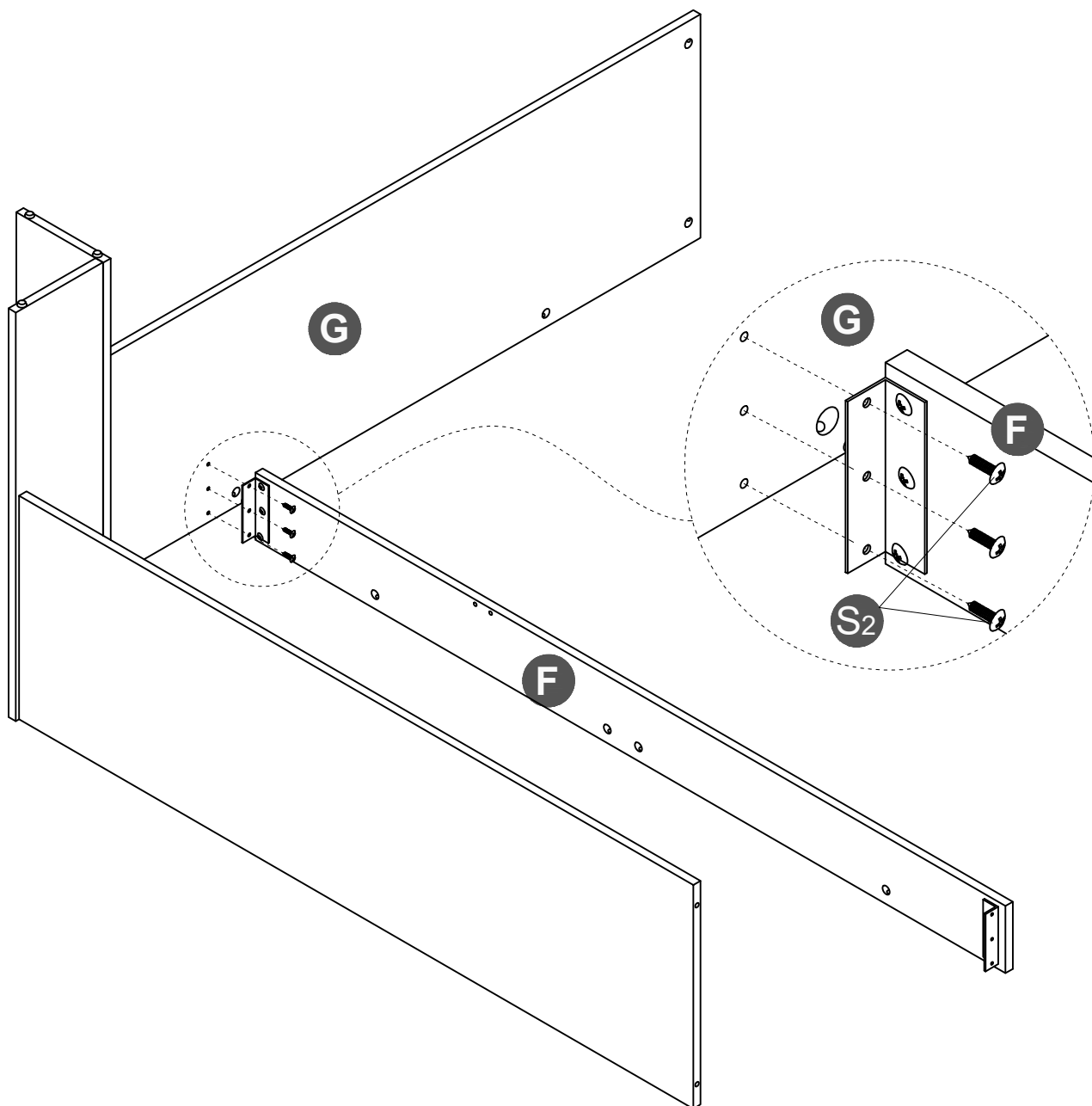
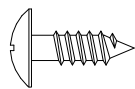
S4 x4pcs



An assistant is required.

STEP 6

S2 x3pcs



STEP 7

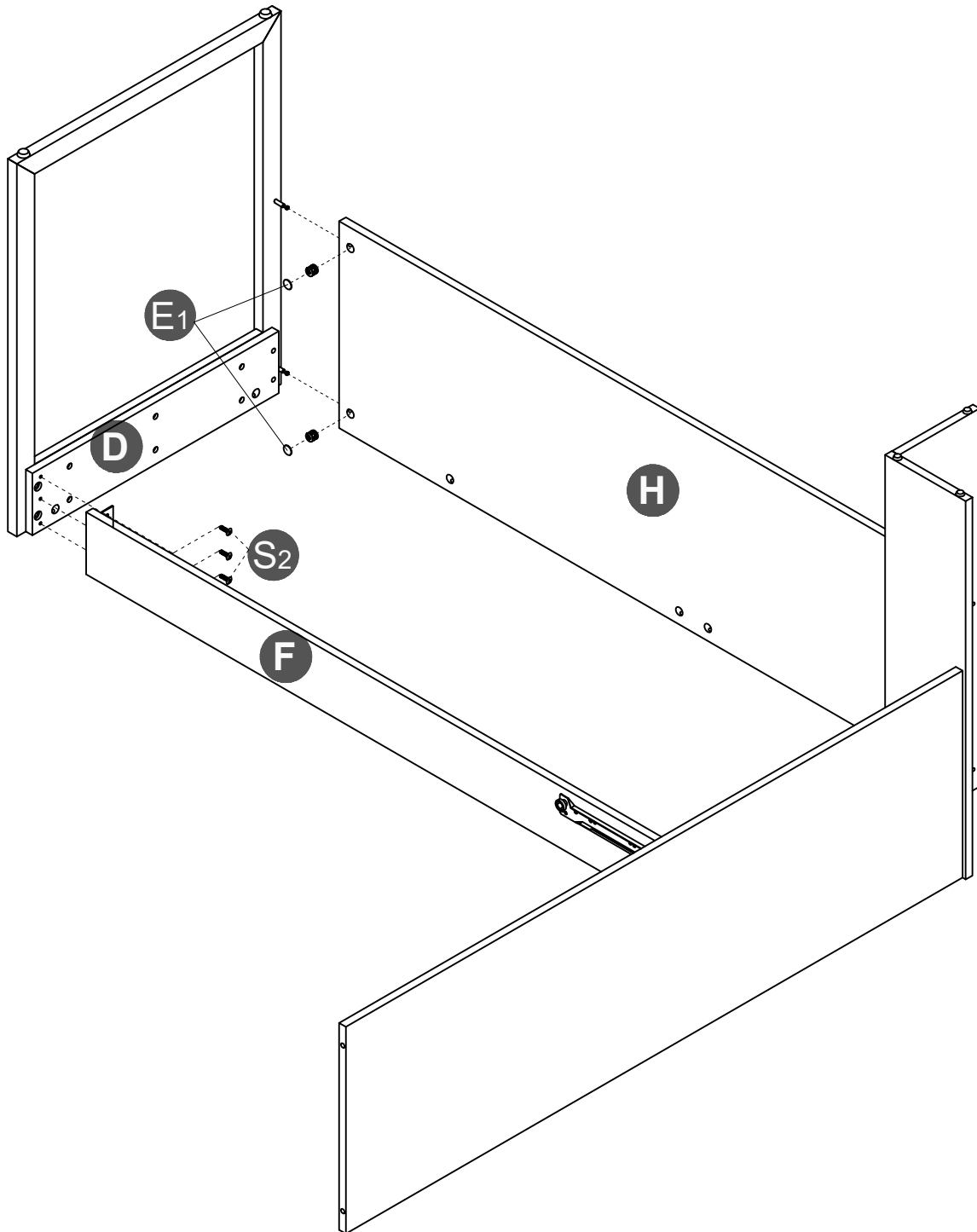
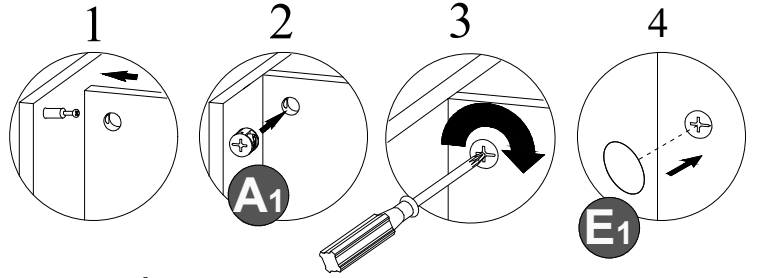
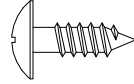
A1 x2pcs



E1 x2pcs



S2 x3pcs



STEP 8

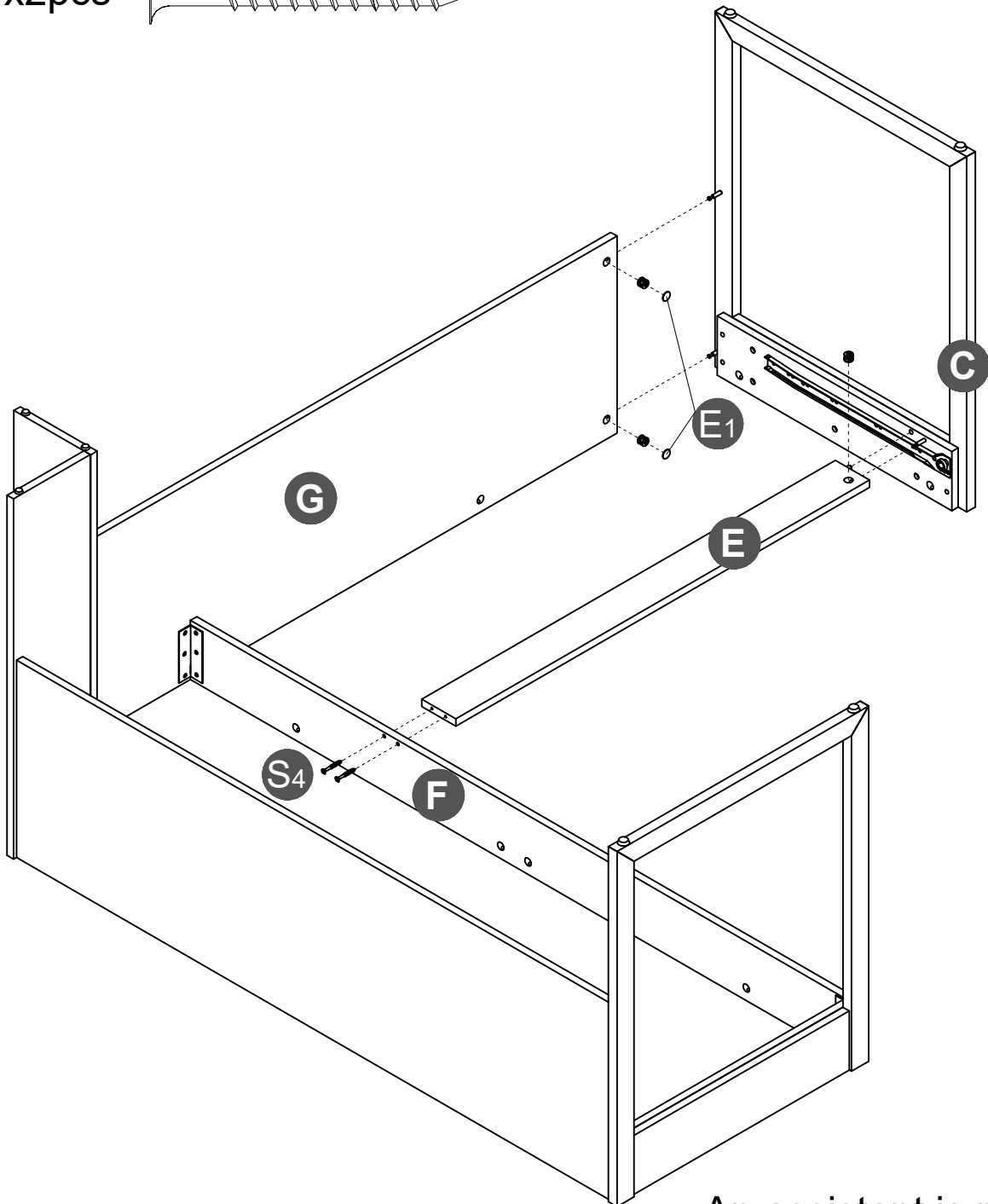
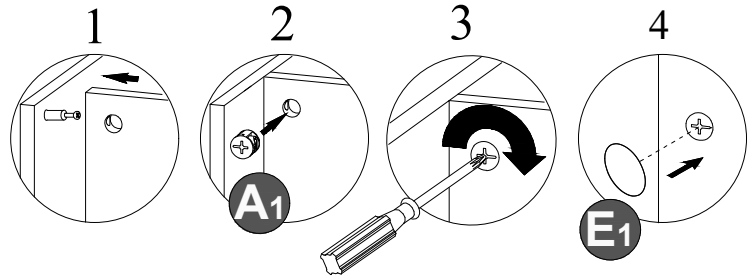
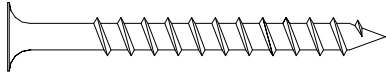
A1 x3pcs



E1 x2pcs



S4 x2pcs



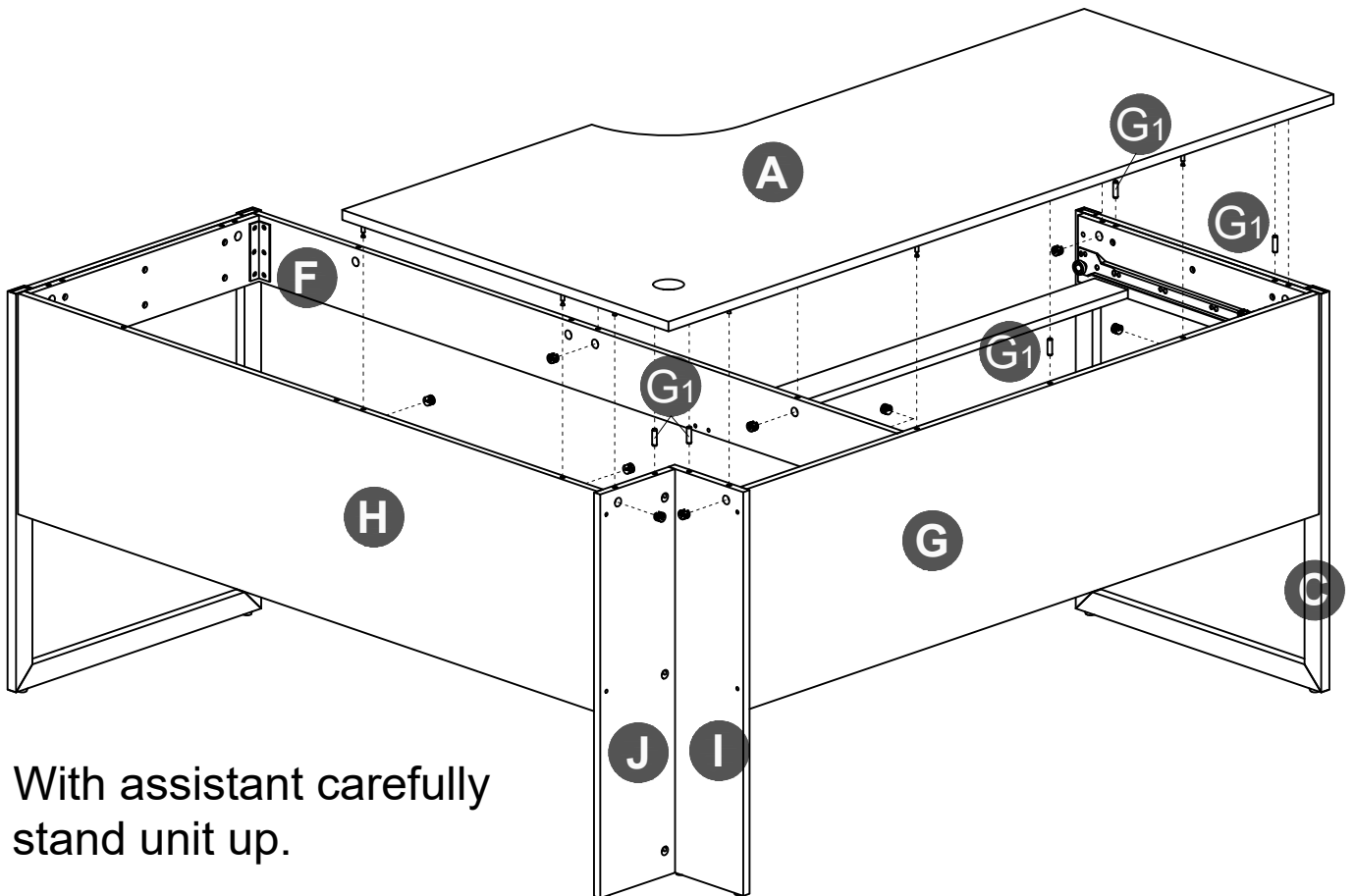
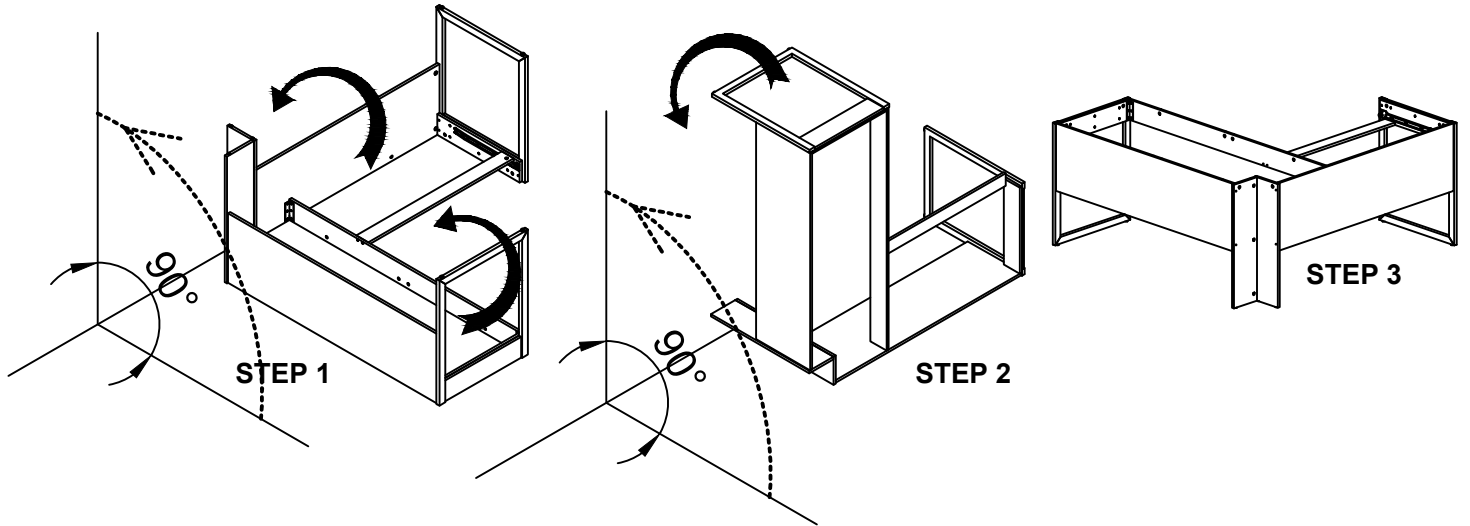
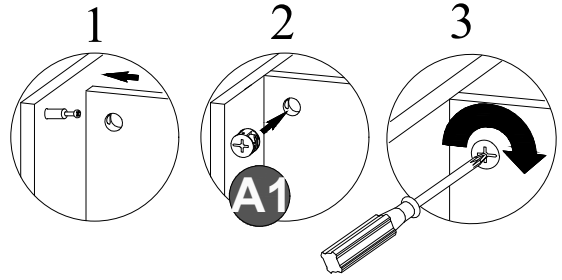
An assistant is required.

STEP 9

A1 x10pcs



G1 x5pcs



With assistant carefully stand unit up.

An assistant is required.

STEP 10

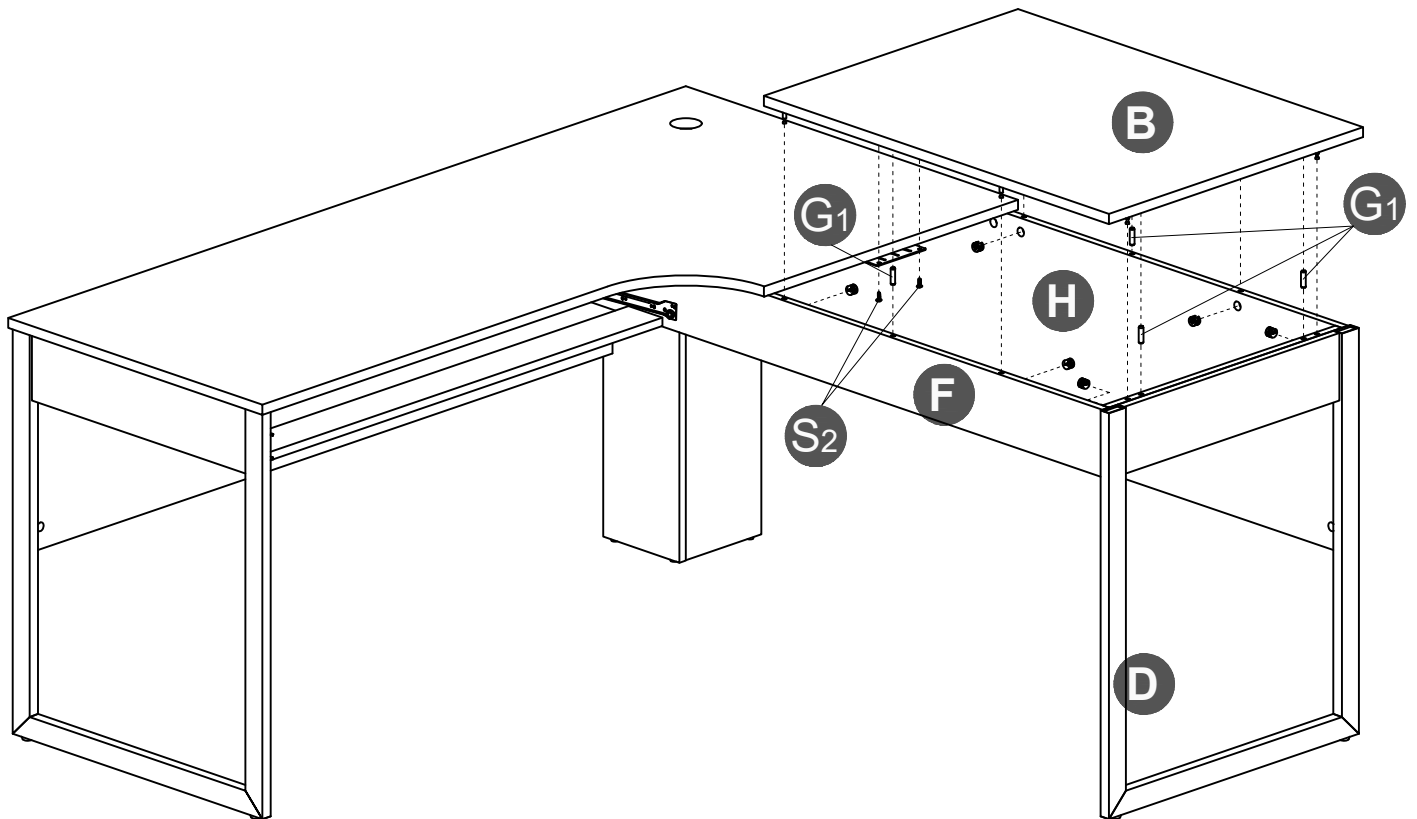
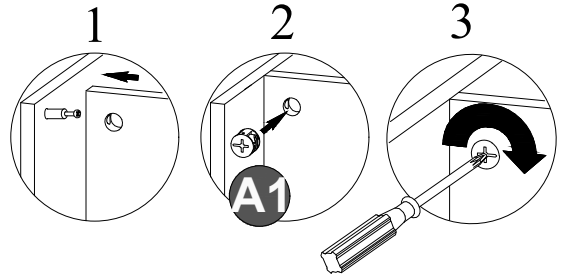
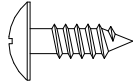
A1 x6pcs



G1 x4pcs



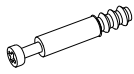
S2 x2pcs



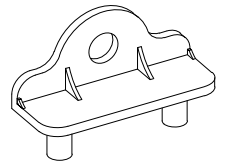
An assistant is required.

STEP 11

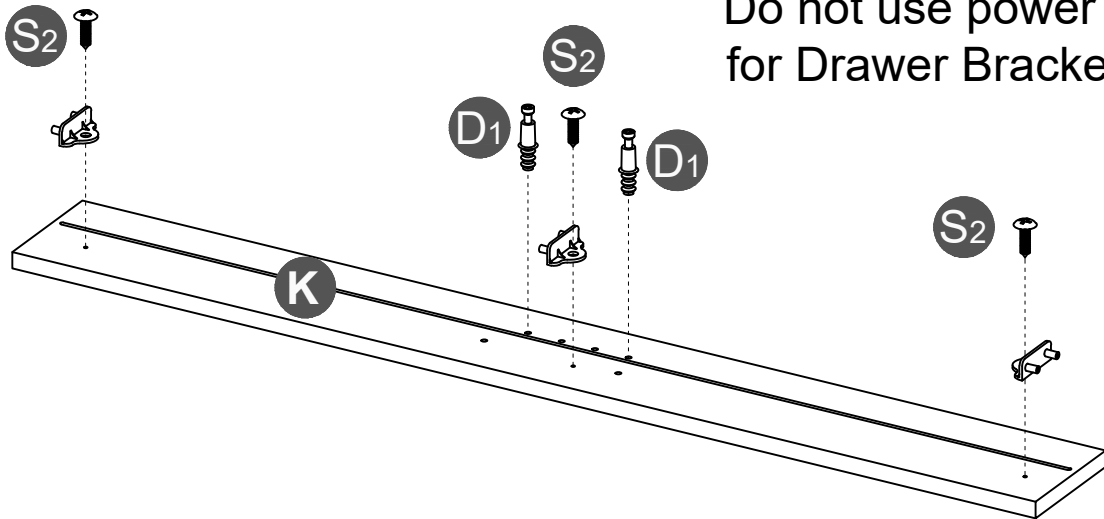
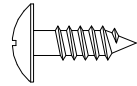
D1 x2pcs



I1 x3pcs



S2 x3pcs

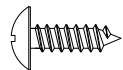


STEP 12

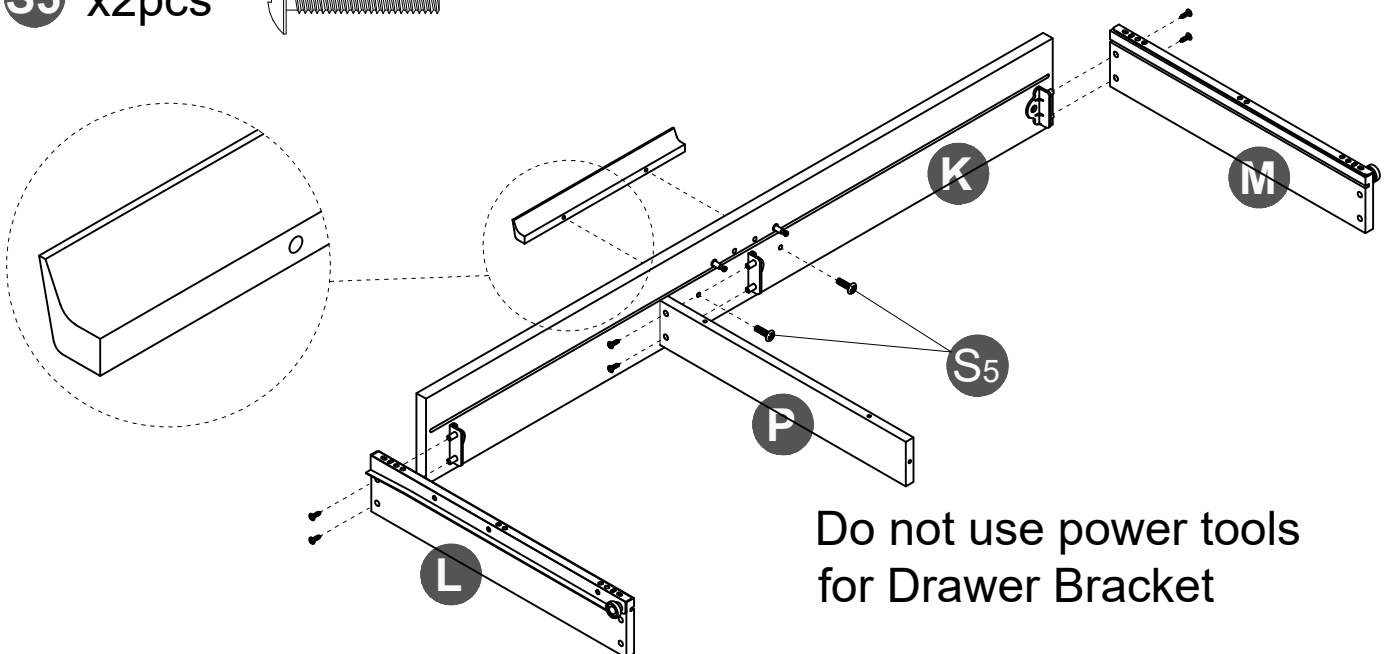
H1 x1pc



S1 x6pcs

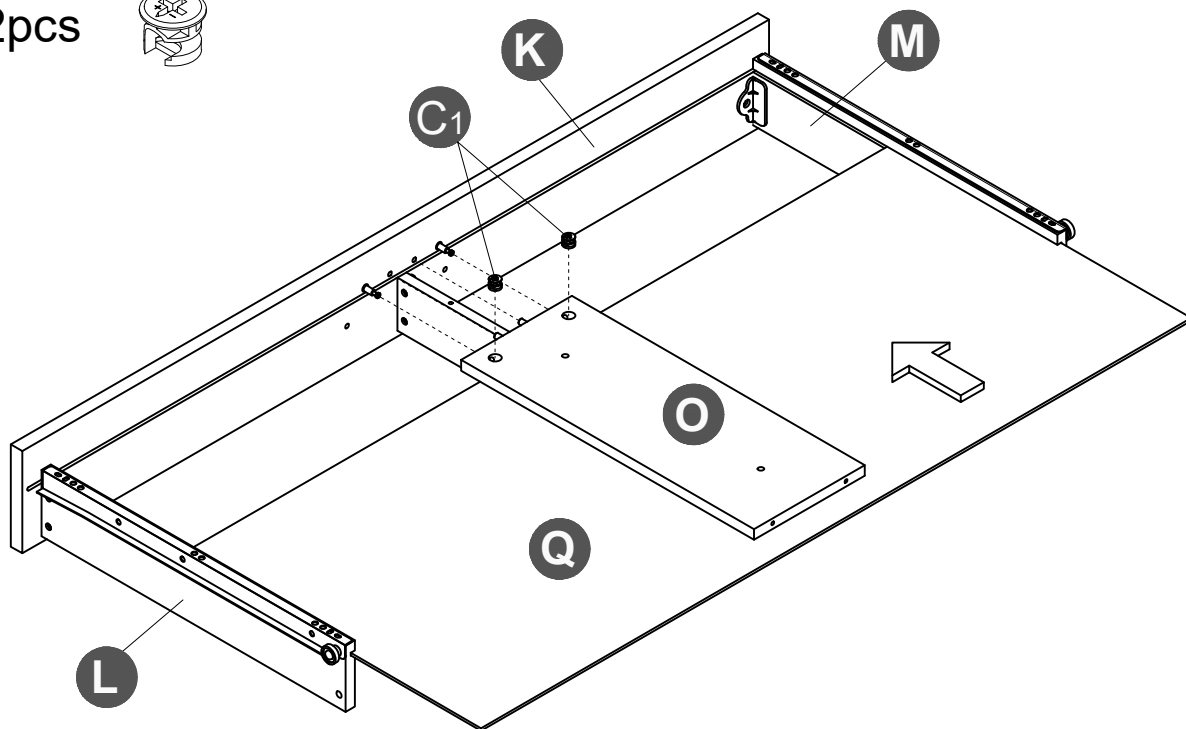


S5 x2pcs



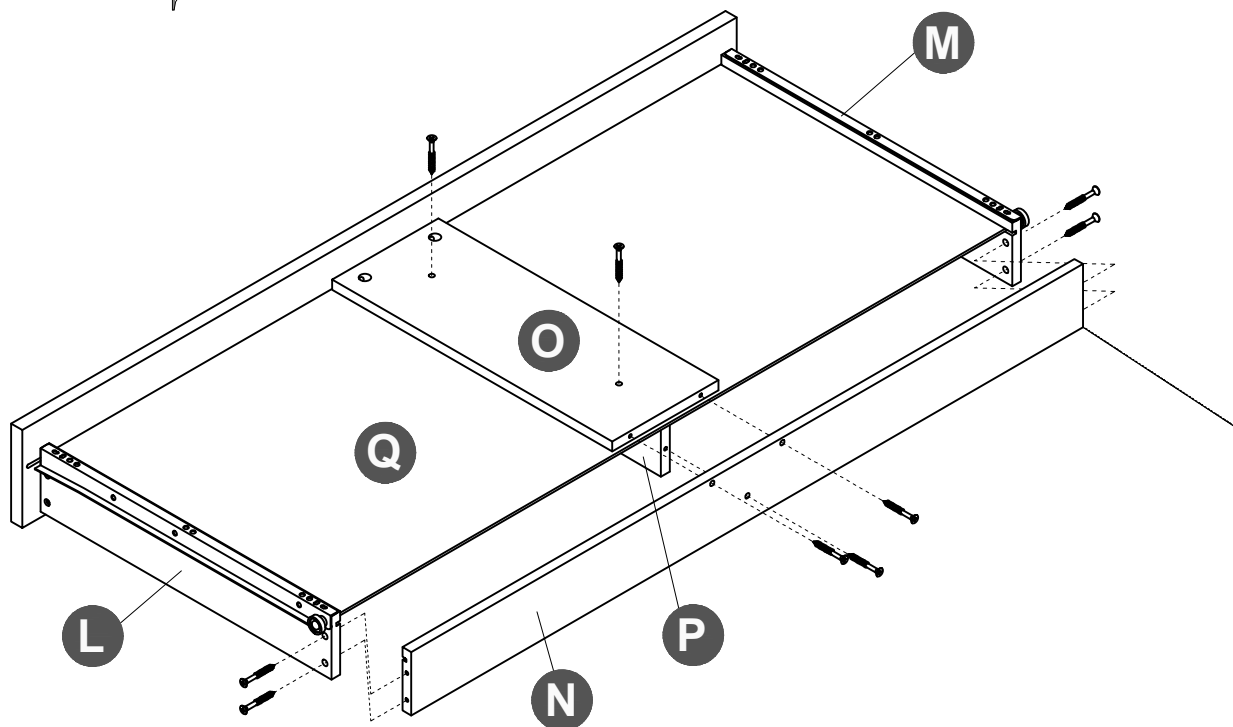
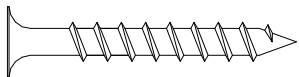
STEP 13

C1 x2pcs



STEP 14

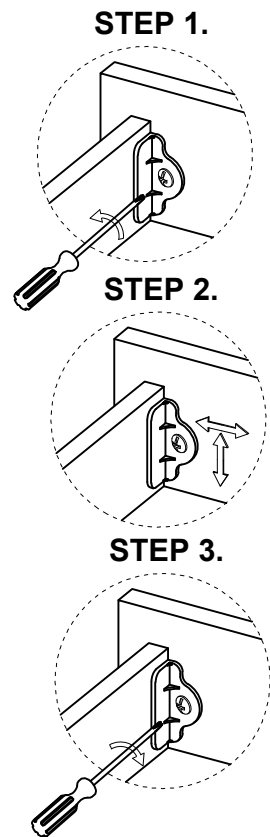
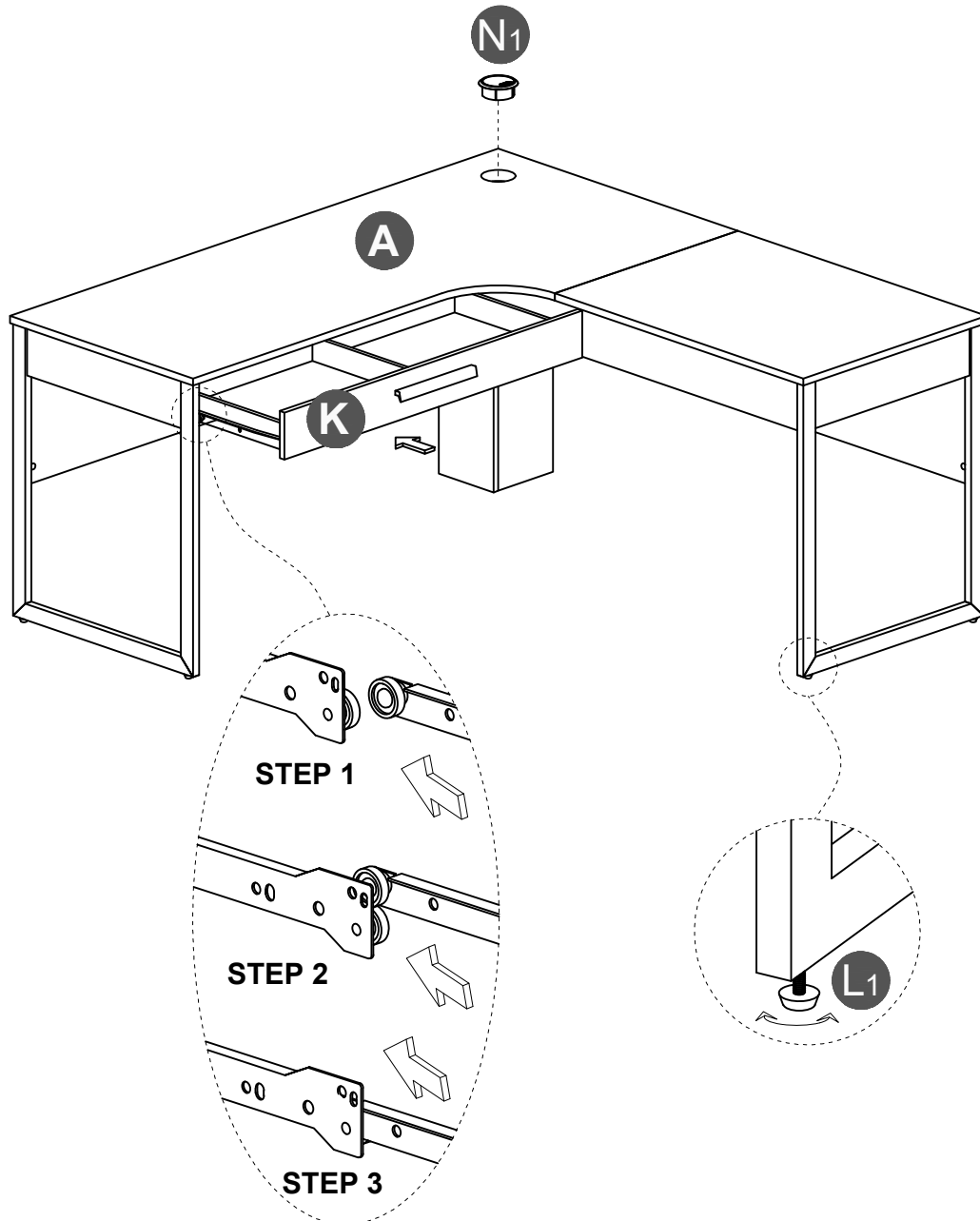
S3 x9pcs



STEP 15

N1 x1pc 

An assistant is required.



-Move unit to final location.

-Adjust drawer fronts as shown below.

Step1--Loosen screws on back of drawer front brackets as shown.

Step2--Position drawer front as required.

Step3--Tighten screws while holding drawer front in position.