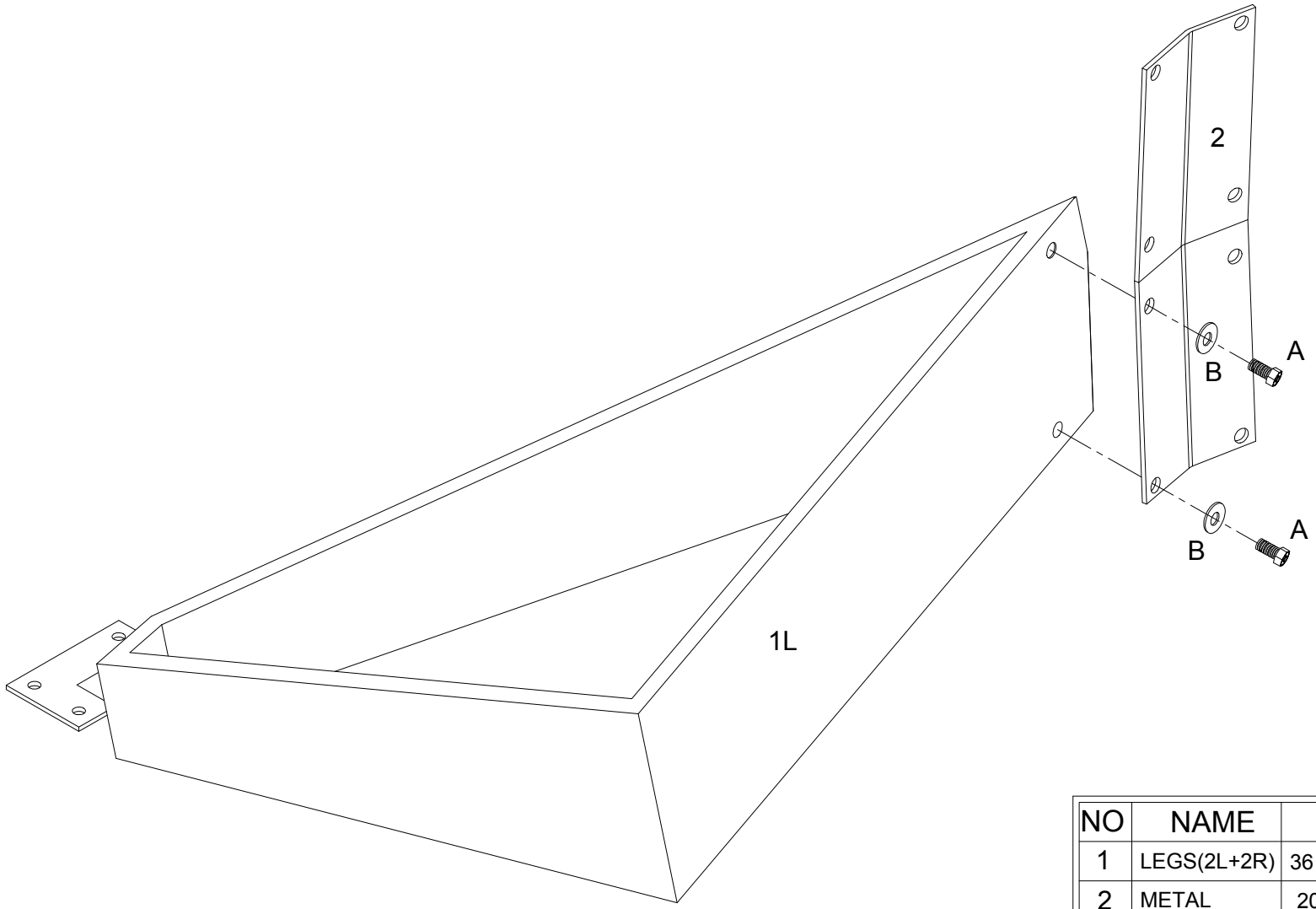
#7225-ALTON 8' BT
ASSEMBLY INSTRUCTION

VERSION
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Step 1: Attach the Legs metal (1) by using Bolt (A) and Washer (B)



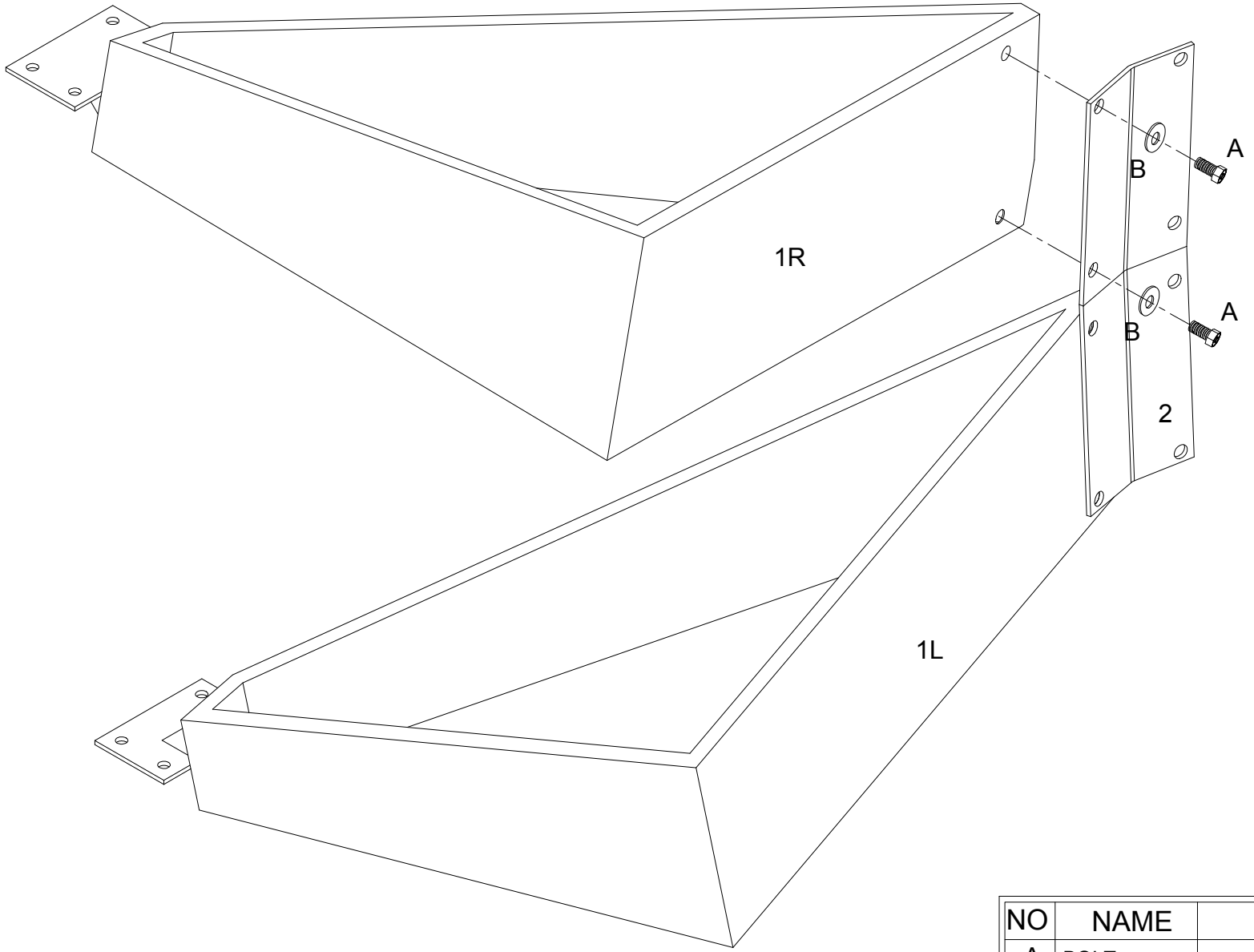
Use the camera on your phone to scan this QR code to see a video of the easiest way to assemble the base

NO	NAME	SIZE	PCS	DRAW
1	LEGS(2L+2R)	36 3/4" x 17 15/32" x 27"	4	
2	METAL	20 3/32" x 5 7/8" x 3/16"	1	

NO	NAME	SIZE	PCS	DRAW
A	BOLT	Ø5/16" x 3/4"	2	
B	WASHER	Ø5/16" x Ø3/4"	2	

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Step 2: Attach the Legs metal (1) by using Bolt (A) and Washer (B)

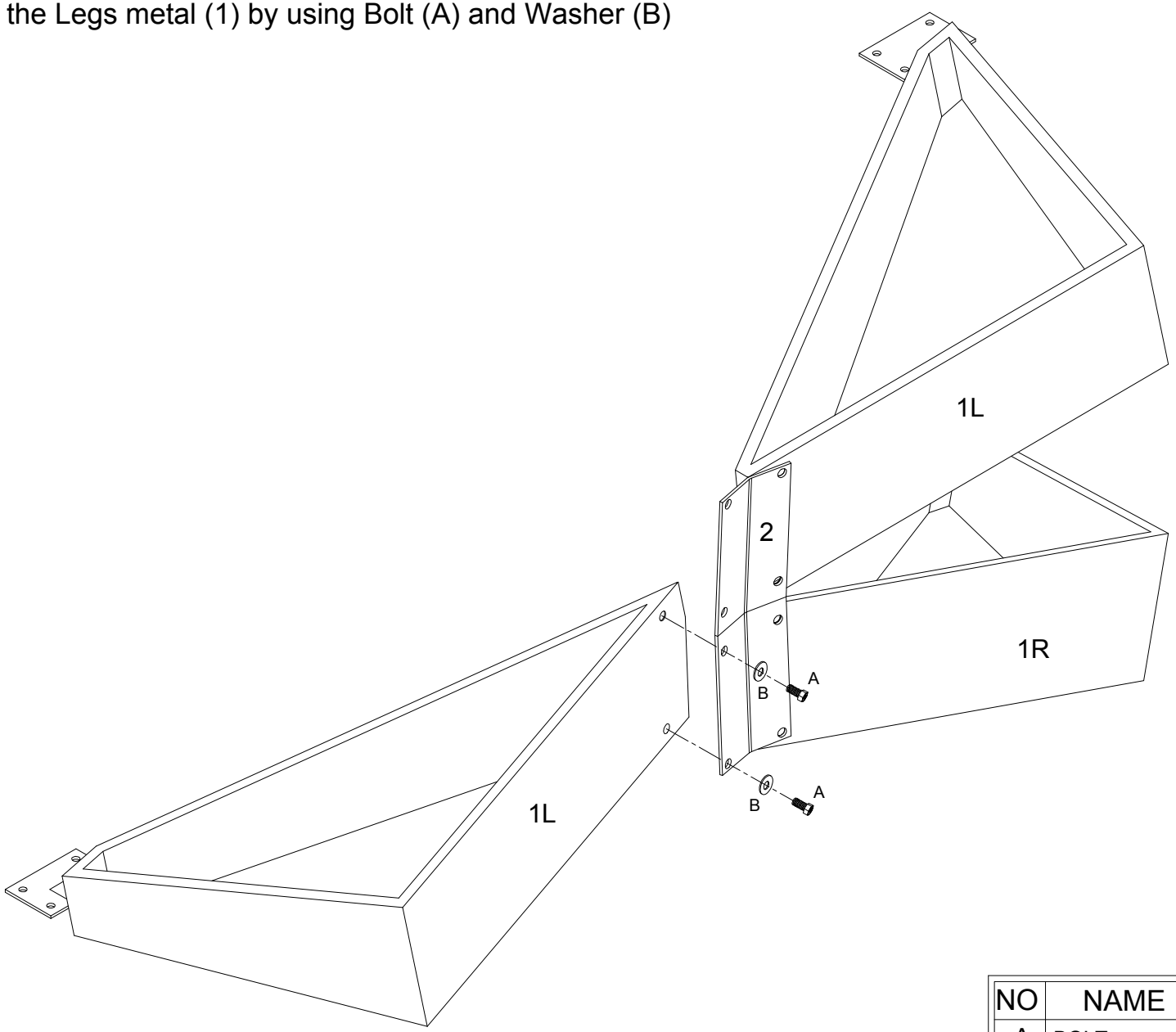


Use the camera on your phone to scan this QR code to see a video of the easiest way to assemble the base

NO	NAME	SIZE	PCS	DRAW
A	BOLT	Ø5/16" x 3/4"	2	
B	WASHER	Ø5/16" x Ø3/4"	2	

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Step 3: Attach the Legs metal (1) by using Bolt (A) and Washer (B)

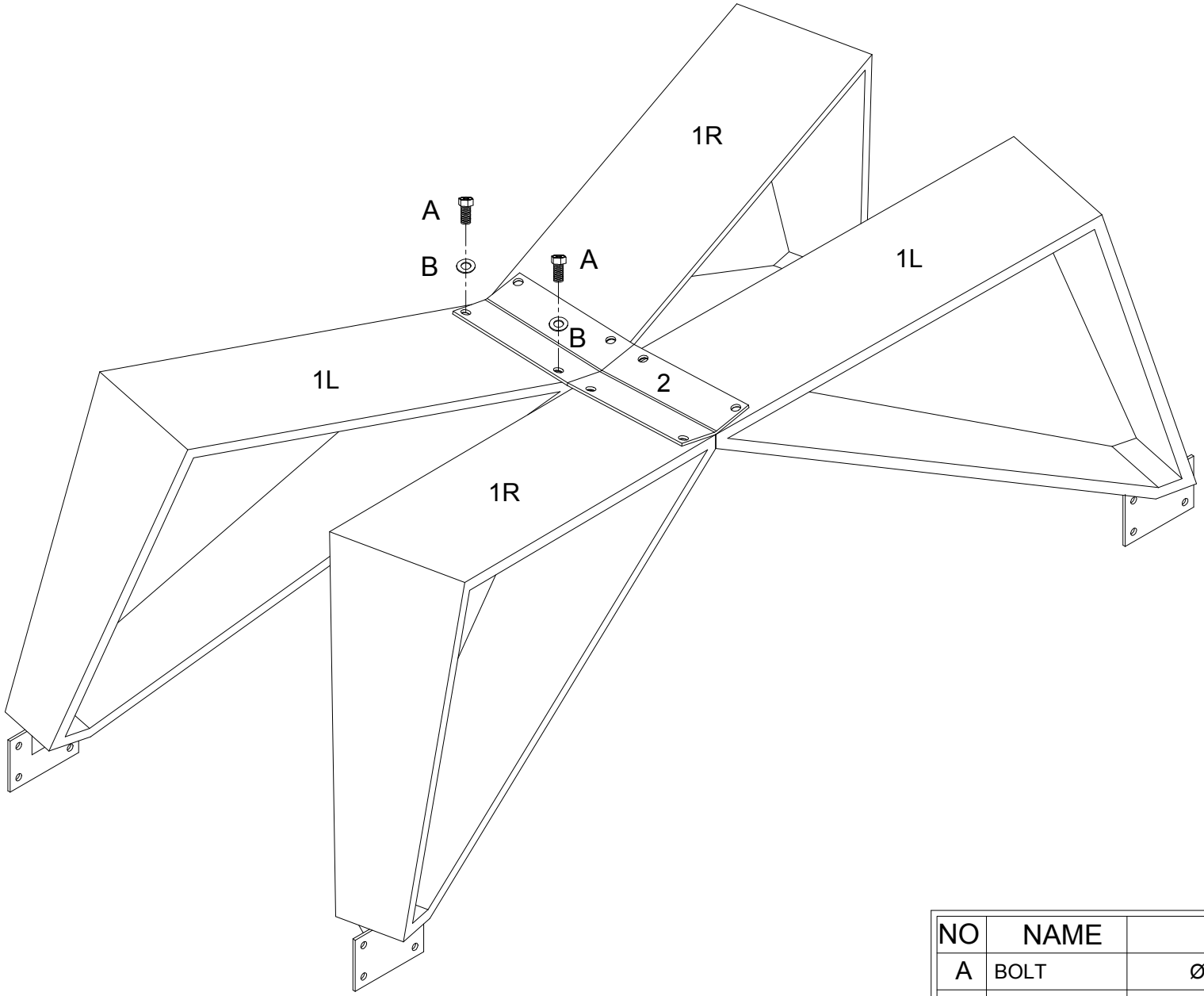


Use the camera on your phone to scan this QR code to see a video of the easiest way to assemble the base

NO	NAME	SIZE	PCS	DRAW
A	BOLT	Ø5/16" x 3/4"	2	
B	WASHER	Ø5/16" x Ø3/4"	2	

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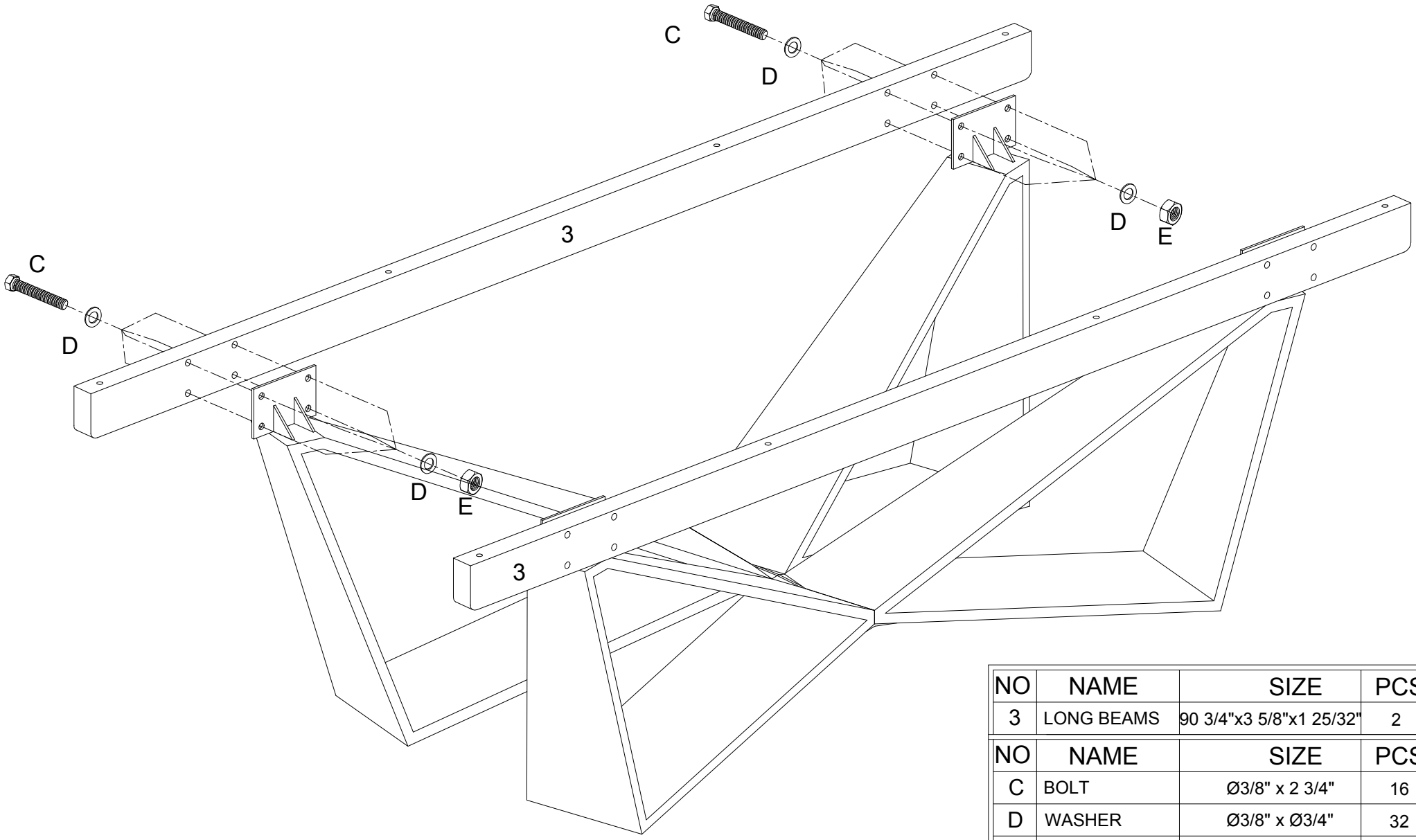
Step 4: Attach the Legs metal (1) by using Bolt (A) and Washer (B)



Use the camera on your phone to scan this QR code to see a video of the easiest way to assemble the base

NO	NAME	SIZE	PCS	DRAW
A	BOLT	Ø5/16" x 3/4"	2	
B	WASHER	Ø5/16" x Ø3/4"	2	

Step 5: Attach the Long beams (3) to the Legs (1) by using Bolt (C) ,Washer (D) and Nut(E).

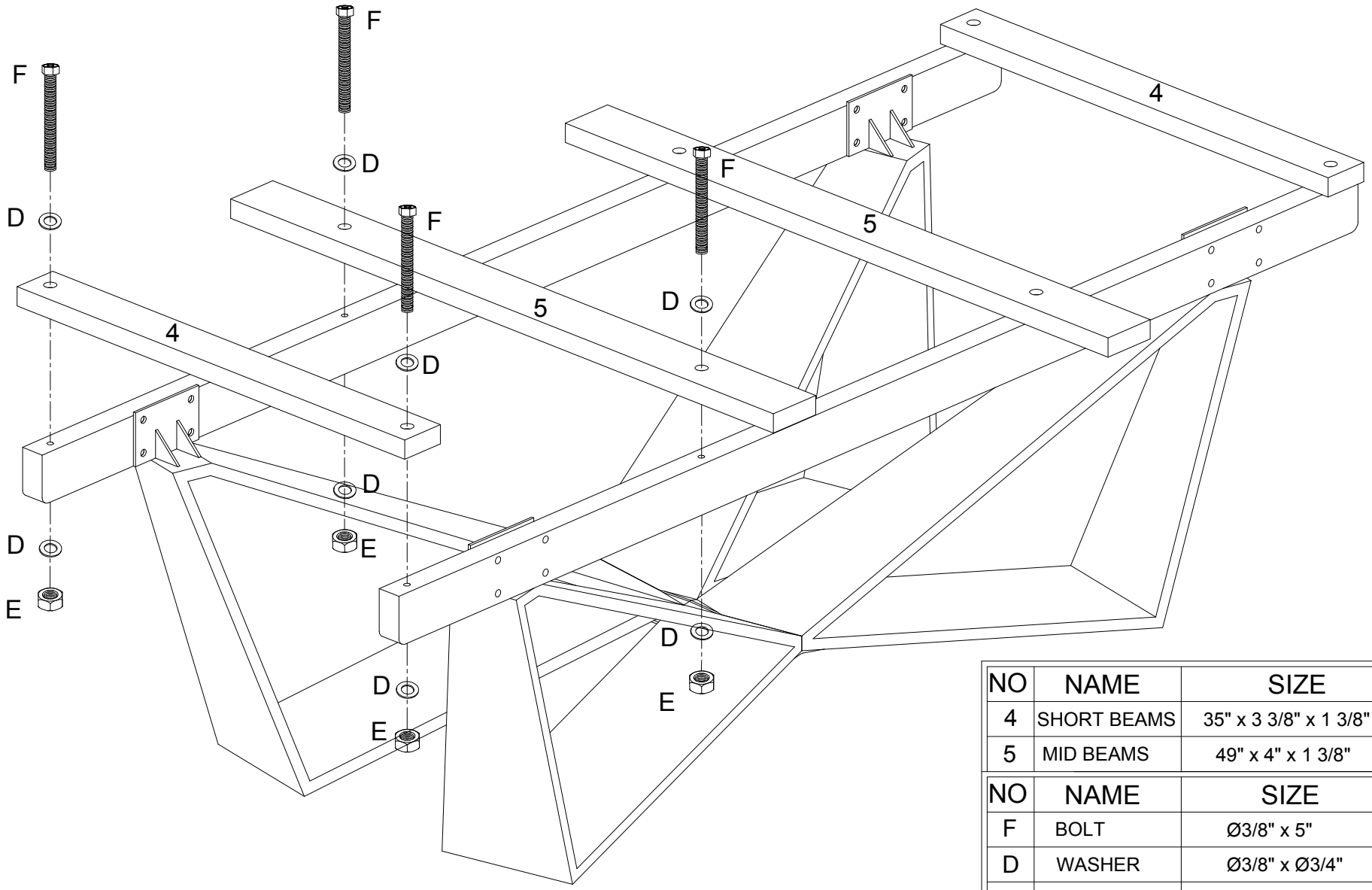


NO	NAME	SIZE	PCS	DRAW
3	LONG BEAMS	90 3/4"x3 5/8"x1 25/32"	2	

NO	NAME	SIZE	PCS	DRAW
C	BOLT	Ø3/8" x 2 3/4"	16	
D	WASHER	Ø3/8" x Ø3/4"	32	
E	NUT	Ø3/8"	16	

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Step 6: Attach the short beams (4), mid beams (5) to the long beams using Bolt (F), Washer (D) and Nut (E)



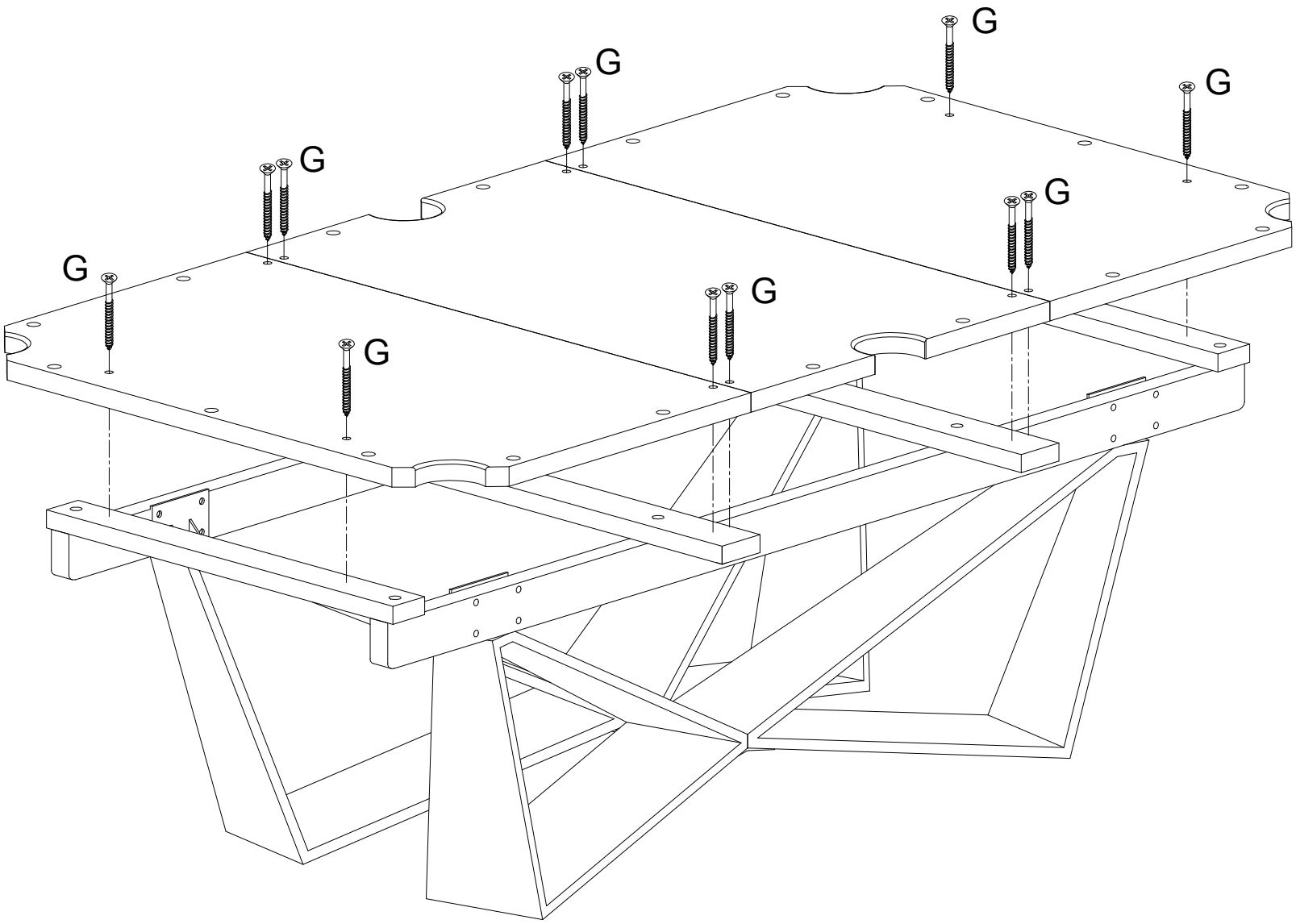
NO	NAME	SIZE	PCS	DRAW
4	SHORT BEAMS	35" x 3 3/8" x 1 3/8"	2	
5	MID BEAMS	49" x 4" x 1 3/8"	2	

NO	NAME	SIZE	PCS	DRAW
F	BOLT	Ø3/8" x 5"	8	
D	WASHER	Ø3/8" x Ø3/4"	16	
E	NUT	Ø3/8"	8	

Step 7A: Locate the center piece of framed slate and position it on the cross beam assembly so that it is centered to both the length and width of the assembly (you must be very accurate with placement). Pre-drill a hole through the slate screw hole using a 3/16” drill bit. Vacuum out debris and secure using slate screws (G). Continue with same process with both outside sections of slate.

Step 7B: With a level or straight edge, be sure that the slate seams are flat and level. If adjustments need to be made, loosen slate screws and place a shim(s) in area that needs adjustment. Tighten screws and check for levleness. Use Bee’s Wax or similar to fuse the seams of the slate together.

Step 8: Remove any wax, dust and debris from the slate surface to prep it for the bedcloth. Layout bedcloth centering it over the slate surface. Starting at one end, staple cloth to slate framing working from center out toward the pockets stretch cloth toward pockets. Go to opposite end of table and repeat process but pull the cloth tight while stapling. Repeat on long sides working from center between center pocket and end pocket stretching cloth toward the pockets as you staple. Once cloth is completely stapled, cut pocket openings by cutting small vertical incisions in cloth to relax the fabric so it can be stretched and stapled around
opening. Finally, make “X” style slits in cloth where rail bolts will go through the slate holes (see photo).

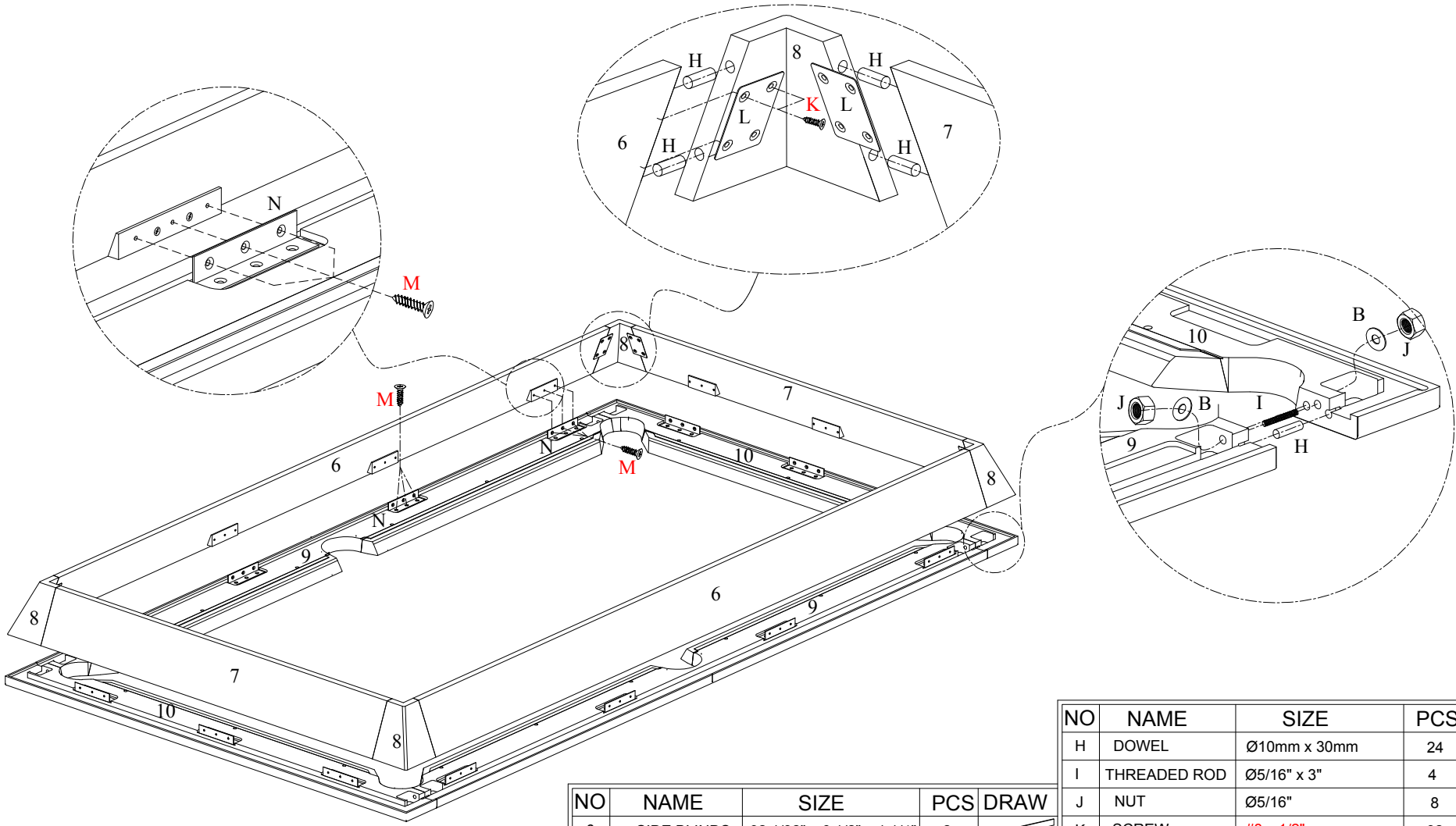


NO	NAME	SIZE	PCS	DRAW
G	SCREWS	Ø1/4" x 2 1/2"	12	

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Step 9: Attach the Corner top to the Side rail and End rail by using Dowel (H), Threaded rod (I), Nut (J) and Washer (B) .
Step 10: Attach the End Blinds to the Side Blinds by using Connect Metals (L), Screws (K) and Dowel (H) .
Step 11: Attach all Blinds to the Rail by using Metal (N) and Screw (M).



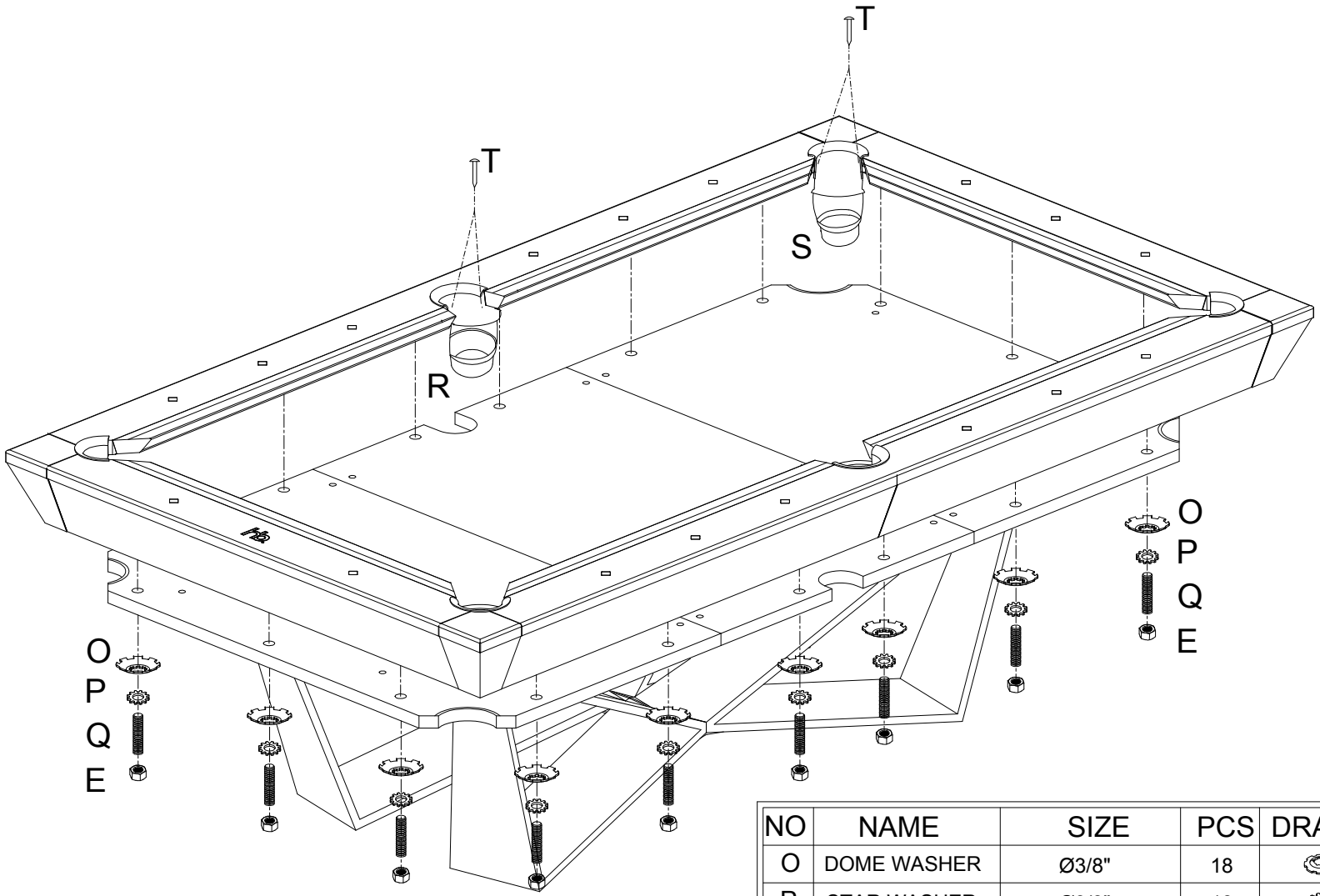
NO	NAME	SIZE	PCS	DRAW
6	SIDE BLINDS	92 1/32" x 6 1/2" x 1 1/4"	2	
7	END BLINDS	48 1/8" x 6 1/2" x 1 1/4"	2	
8	CORNER BLINDS	4 15/16"x 4 15/16"x 6 1/2"	4	
9	SIDE RAILS	92 1/32" x 6 1/2" x 1 1/2"	2	
10	END RAILS	58 1/4" x 6 1/2" x 1 1/2"	2	

NO	NAME	SIZE	PCS	DRAW
H	DOWEL	Ø10mm x 30mm	24	
I	THREADED ROD	Ø5/16" x 3"	4	
J	NUT	Ø5/16"	8	
K	SCREW	#8 x 1/2"	32	
L	METAL	3" x 2" x 1/16"	8	
M	SCREW	#8 x 3/4"	84	
N	METAL	5" x 1" x 1"	14	
B	WASHER	Ø5/16" x Ø3/4"	8	

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Step 12: Attach rail/blind assemblies to the slate using Dome Washer (O), Star Washer (P), Threaded rod (Q) and Nut (E).

Step 13: NOTE: the side pockets and corner pockets ARE different and will only work correctly one way. To install the pockets, squeeze the top of the pocket and bring it up through the pocket opening from the bottom. Be sure not to push back the pockets so they are flush against the rail; the first priority is to ensure they line up with the felt near the playing surface. Peel back the paper to reveal the sticky side of the velcro on the backside of the Pocket to secure the Pocket to the Rail.



NO	NAME	SIZE	PCS	DRAW
O	DOME WASHER	Ø3/8"	18	
P	STAR WASHER	Ø3/8"	18	
Q	THREADED ROD	Ø3/8" x 3"	18	
E	NUT	Ø3/8"	18	
R	CENTER POCKET		2	
S	CORNER POCKET		4	
T	NAIL	#5 x 5/8"	12	